

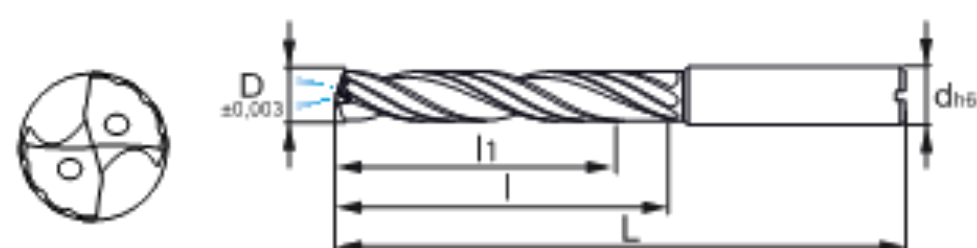
KERFOLG® DRILLS REAMERS 5XD - COOLANT HOLES

D-ream



ITEM: A0095

Geometry Advanced flute geometry
Point angle 140°
Surface treatment Durable
Application Machining of drilling and reaming with H7 tolerance in one pass. It can be used on carbon steel alloys, cast iron, titanium alloys and aerospace alloys.



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze >700	Ti6Al4V	HTA	< 45	< 60
○	○	●				●	●								

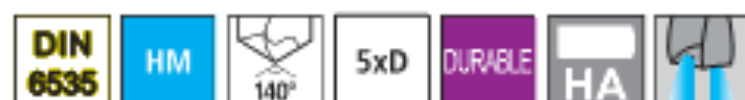
NDF BORING DRILL

A0095	Tech. Code		D mm	d mm	l1 mm	l mm	L mm	
5 x D	A009504		4	6	35	44	82	1
	A009505		5					
	A009506		6					
	A009507		7	8	43	53	91	
	A009508		8					
	A009509		9	10	49	61	103	
	A009510		10					

A0095	Tech. Code		D mm	d mm	l1 mm	l mm	L mm	
5 x D	A009511		11	12	56	71	118	1
	A009512		12					
	A009513		13	14	60	77	124	
	A009514		14					
	A009515		15	16	63	83	133	
	A009516		16					

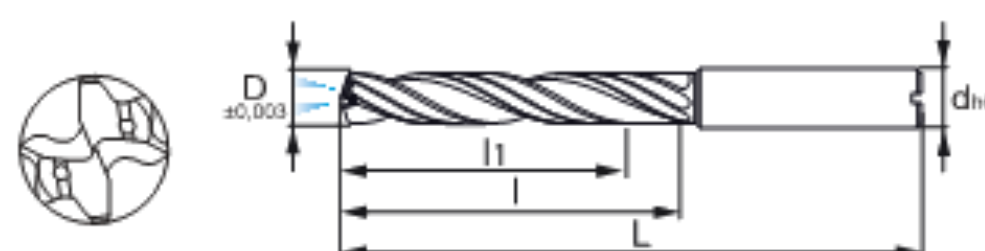
KERFOLG® DRILLS REAMERS 5XD - COOLANT HOLES

D-ream



ITEM: A0096

Geometry Advanced flute geometry
Point angle 140°
Surface treatment Durable
Application Machining of drilling and reaming with different tolerances in one pass only. Recommended on carbon steel alloys, stainless steels and aluminum alloys.



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze >700	Ti6Al4V	HTA	< 45	< 60
●	○		○	●	●			○	●						

DRILLS REAMERS DIN 6535

A0096	Tech. Code		D mm	d mm	l1 mm	l mm	L mm	
5 x D	A00965,98		5,98	6	43	53	91	1
	A00965,99		5,99					
	A00966,00		6,00					
	A00966,01		6,01					
	A00966,02		6,02					
	A00967,98		7,98	8				
	A00967,99		7,99					
	A00968,00		8,00					
	A00968,01		8,01					
	A00968,02		8,02					

A0096	Tech. Code		D mm	d mm	l1 mm	l mm	L mm	
5 x D	A00969,98		9,98	10	49	61	103	1
	A00969,99		9,99					
	A009610,00		10,00					
	A009610,01		10,01					
	A009610,02		10,02					
	A009611,98		11,98	12	56	71	118	
	A009611,99		11,99					
	A009612,00		12,00					
	A009612,01		12,01					
	A009612,02		12,02					