

STUB DRILLS



ITEM: A1010

Geometry Normal flute, right hand cut
Point angle 135°
Surface treatment Steam tempering
Application General application.



< 520	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze >700	Ti6Al4V	HTA	< 45	< 60
●	●	○				●	○	○							

DRILL DIN 1897

A1010	Tech. Code		D mm	I mm	L mm		A1010	Tech. Code		D mm	I mm	L mm			
HELIX N/R	A10101		1.00	6	26		HELIX N/R	A10104,7		4.70	24	58	5		
	A10101,2		1.20	8	30			A10104,8		4.80	26	62			
	A10101,3		1.30		A10104,9				4.90						
	A10101,4		1.40	9	32			A10105		5.00					
	A10101,5		1.50		A10105,1				5.10						
	A10101,6		1.60	10	34			A10105,2		5.20				28	66
	A10101,7		1.70		A10105,3				5.30						
	A10101,8		1.80	11	36			A10105,4		5.40	31	70			
	A10102		2.00	12	38			A10105,5		5.50					
	A10102,1		2.10		A10105,6				5.60						
	A10102,2		2.20	13	40			A10105,7		5.70				34	74
	A10102,3		2.30		A10105,8				5.80						
	A10102,4		2.40	14	43			A10105,9		5.90	37	79			
	A10102,5		2.50		A10106				6.00						
	A10102,6		2.60	16	46			A10106,3		6.30					
	A10102,7		2.70					A10106,4		6.40					
	A10102,8		2.80					A10106,5		6.50					
	A10102,9		2.90					A10106,6		6.60					
	A10103		3.00					A10106,7		6.70					
	A10103,1		3.10	18	49			A10106,8		6.80	43	89			
	A10103,2		3.20					A10106,9		6.90					
	A10103,25		3.25					A10107		7.00					
	A10103,3		3.30					A10107,5		7.50					
	A10103,4		3.40	20	52			A10108		8.00	47	95			
	A10103,5		3.50					A10108,2		8.20					
	A10103,6		3.60					A10108,5		8.50					
	A10103,7		3.70					A10109		9.00	51	102			
	A10103,8		3.80	22	55			A10109,5		9.50					
	A10103,9		3.90					A101010		10.00					
	A10104		4.00	24	58			A101010,5		10.50					
	A10104,1		4.10					A101011		11.00					
	A10104,2		4.20					A101011,5		11.50					
	A10104,3		4.30					A101012		12.00					
	A10104,4		4.40					A101012,5		12.50					
	A10104,5		4.50					A101013		13.00					
	A10104,6		4.60												