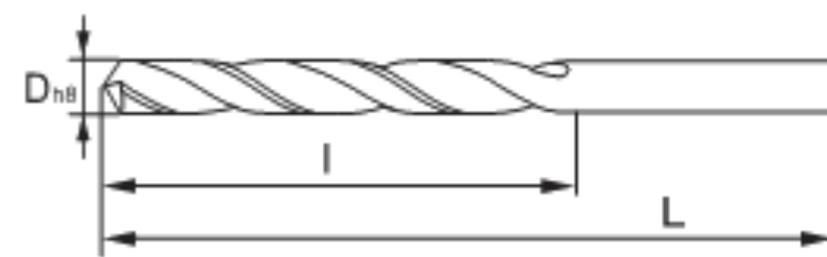


STUB DRILLS



ITEM: A1010

Geometry Normal flute, right hand cut
Point angle 135°
Surface treatment Steam tempering
Application General application.



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze >700	TiAlN	HTA	< 45	< 60
●	●	○				●	○	○							

DRILL DIN 1897

A1010	Tech. Code	D mm	l mm	L mm	☞
HELIX NR	A10101	1.00	6	26	☞
	A10101,2	1.20	8	30	☞
	A10101,3	1.30			☞
	A10101,4	1.40	9	32	☞
	A10101,5	1.50			☞
	A10101,6	1.60	10	34	☞
	A10101,7	1.70			☞
	A10101,8	1.80	11	36	☞
	A10102	2.00	12	38	☞
	A10102,1	2.10			☞
	A10102,2	2.20	13	40	☞
	A10102,3	2.30			☞
	A10102,4	2.40	14	43	☞
	A10102,5	2.50			☞
	A10102,6	2.60			☞
	A10102,7	2.70			☞
	A10102,8	2.80	16	46	☞
	A10102,9	2.90			☞
	A10103	3.00			☞
	A10103,1	3.10			☞
	A10103,2	3.20	18	49	☞
	A10103,25	3.25			☞
	A10103,3	3.30			☞
	A10103,4	3.40			☞
	A10103,5	3.50	20	52	☞
	A10103,6	3.60			☞
	A10103,7	3.70			☞
	A10103,8	3.80			☞
	A10103,9	3.90			☞
	A10104	4.00	22	55	☞
	A10104,1	4.10			☞
	A10104,2	4.20			☞
	A10104,3	4.30			☞
	A10104,4	4.40			☞
	A10104,5	4.50			☞
	A10104,6	4.60	24	58	☞

A1010	Tech. Code	D mm	l mm	L mm	☞
HELIX NR	A10104,7	4.70	24	58	☞
	A10104,8	4.80			☞
	A10104,9	4.90			☞
	A10105	5.00			☞
	A10105,1	5.10	26	62	☞
	A10105,2	5.20			☞
	A10105,3	5.30			☞
	A10105,4	5.40			☞
	A10105,5	5.50			☞
	A10105,6	5.60			☞
	A10105,7	5.70	28	66	☞
	A10105,8	5.80			☞
	A10105,9	5.90			☞
	A10106	6.00			☞
	A10106,3	6.30			☞
	A10106,4	6.40	31	70	☞
	A10106,5	6.50			☞
	A10106,6	6.60			☞
	A10106,7	6.70			☞
	A10106,8	6.80			☞
	A10106,9	6.90	34	74	☞
	A10107	7.00			☞
	A10107,5	7.50			☞
	A10108	8.00			☞
	A10108,2	8.20	37	79	☞
	A10108,5	8.50			☞
	A10109	9.00	40	84	☞
	A10109,5	9.50			☞
	A101010	10.00	43	89	☞
	A101010,5	10.50			☞
	A101011	11.00	47	95	☞
	A101011,5	11.50			☞
	A101012	12.00			☞
	A101012,5	12.50	51	102	☞
	A101013	13.00			☞

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