Laminate



VETROTHERM F

Excellent mechanical durability

Good thermal conductivity

Low water absorption

Excellent parallelism

Good hydrocarbon stability

Good chemical stability

Free of asbestos

Long life expectancy

Easy to machine

	Unit	Value	Test norm
Mechanical properties			
Flexural strength at 23°C	MPa	180	ISO 178
Compressive strength , at 23°C	MPa	330	ISO 604
Compressive strength , at 200°C	MPa	100	ISO 604
Thermal properties			
Max. heat resistance (for short periods)	°C	230	
Heat resistance	°C	200	
Thermal conductivity	W/m⋅K	0.3	ISO 8301
Linear expansion coefficient //	1.0E- 6/K	20	ISO 11359-2
Physical properties			
Density	g/cm³	1.8 ± 0.1	ISO 1183
Water absorption	%	0,15	ISO 62

Description

Von Roll offers a complete range of temperature resistant materials with well-established performance.

The low thermal conductivity of our products allows to achieve substantial energy cost savings.

Our products are free of asbestos, high temperature resistant and possess a good mechanical resistance even at elevated temperatures.

From a mechanical point of view these materials can be easily machined. In our modern machining centers we can meet almost all customer requirements. By sanding the pressed sheets we are able to achieve tight tolerances and parallelism

Additional information about optimal use of our products will be provided by our technical experts in case of interest.

RoHS Directive

Hazardous products listed in the EU-directive 2011/6 5/EU (RoHS-directive), annex II and amendment 2015/863/EU are not used as i ngredients in this material.

Applications

Insulation of presses, thermal machined insulator p casting machines and presses, glass industry, cast rubber moulds, ...

Form of delivery Sheet format 2020 x 1250 mm Thickness range 3 to 50 mm

Thickness tolerance acc. to EN 60893-3-5

Sanded standard \pm 0,1 mm up to 12 mm thickness, abov $= \pm 1\%$ Super Finish up to \pm 0,02 mm

Other dimensions and thicknesses on request. Also available as panels or machined parts.

Machining

Machining with carbide tools.

The product properties set forth in this data shee (underneath referred as Von Roll). Some variation i only to call the end-user's or other person's atten Von Roll does not claim or warrant that the use of useful. The user should test the product to determi injury, cost or expense to any person resulting dir sheet constitutes representation or warranty as to implied warranty or fitness for a particular use or

t are based on the results of testing of typical many product properties is typical. Comments or suggestion to considerations which may be relevant in the independent determination of the use and/or manner its product will have the results described in this net its properties and its suitability for the intenent its product will have the results described in this data sheet or that the information provided is complete, accurate or leave to the total product by the affiliated companies of Von Roll Holding Ltd. To support the same product properties are offered data sheet or that the information provided is complete, accurate or leave to the same product properties are offered data sheet or that the information provided is complete, accurate or plete, accurate or any information contained in this data sheet. Nothing the product of the same product properties are offered data sheet or that the information provided is complete, accurate or plete, accurate or plete, accurate or plete, accurate or the same product product. The product of the product of the product product product product. The product produc