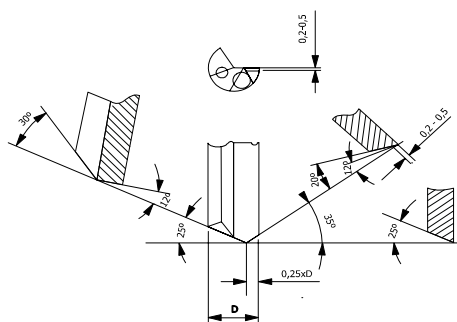
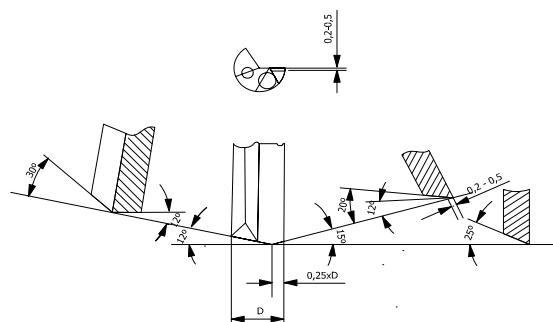


INF.



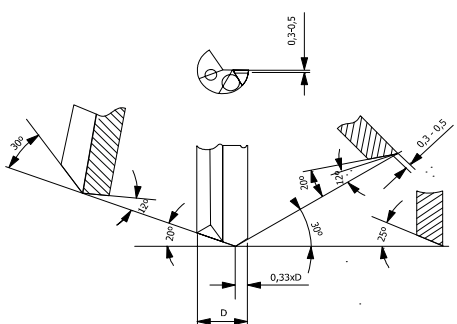
TIPO 1

Afiamento standard. Aconselhável para aços de fácil maquinação e metais não ferrosos. Materiais do grupo Rerom 1,2,3,5 e 6.



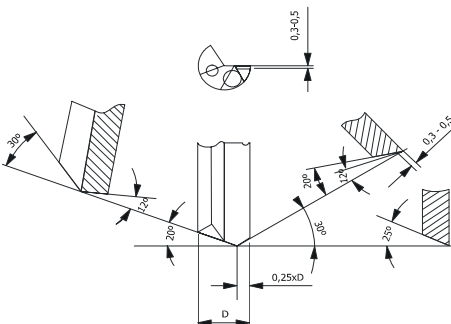
TIPO 2

Para furos muito longos sem que haja desvios nos mesmos.



TIPO 3

Para aços duros que provoquem aparas longas. Aços temperados e alguns do grupo Rerom 3.

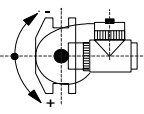
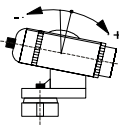
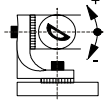
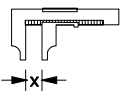


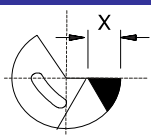
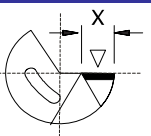
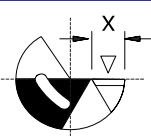
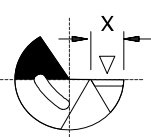
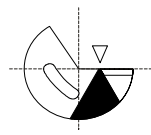
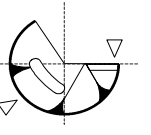
TIPO 4

Para Aços inoxidáveis Grupo Rerom 4

Obs: As brocas vêm de fabrica sempre com afiamento tipo 1. os outros tipos de afiamento deverão ser feitos em função de cada aplicação e sob pedido. Poderemos responsabilizar-mos por todo o afiamento das brocas de forma a garantirmos o seu bom funcionamento.

INF.

ÂNGULO	ROT. DA BASE	SAÍDA	ROT. DA BROCA	VERIFICAÇÃO
REPRESENTAÇÃO				

FACE	AFIAM. REROM				
1 	1	-35°			
	2	-15°	+20°	+5°...+10°	>D/4
	3	-30°			
	4	-30°			
2 	1	-35°			
	2	-15°	+12°	+5°...+10°	>D/4
	3	-30°			
	4	-30°			
3 	1	+25°			
	2	+12°	+12°	-5°	D/4
	3	+20°			
	4	+20°			
4 	1				
	2	+30°	+12°	+55°	-
	3				
	4				
5 	1				
	2	0°	+25°	+5°	-
	3				
	4				
6 	1				
	2	-	-	-	-
	3				
	4				