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### **Table collection**



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# metric/imperial







NPT thread					
Nominal	No. of turns		Nominal	No. of turns	
dimension	to 1 inch	D	dimension	to 1 inch	D
NPT <sup>1</sup> /8"	27	10.3	NPT 11/4"	11.5	42.2
NPT <sup>1</sup> /4"	18	13.7	NPT 11/2"	11.5	48.3
NPT <sup>3</sup> /8"	18	17.2	NPT 2"	11.5	60.3
NPT 1/2"	14	21.3	NPT 21/2"	8	73.0
NPT <sup>3</sup> / <sub>4</sub> "	14	26.7	NPT 3"	8	88.9
NPT 1"	11.5	33.4			

American standard male threads NPT



JIC thread/	UNF/UN three	ad				
Nominal	No. of turns	5			Parameter	Parameter
dimension	to 1 inch	Class	D	d	JIC	SAE
5/16	24	UNF	7.9	6.8	2	2
3/8	24	UNF	9.5	8.4	3	3
<sup>7</sup> /16	20	UNF	11.1	9.8	4	4
1/2	20	UNF	12.7	11.4	5	5
9/16	18	UNF	14.3	12.8	6	
5/8	18	UNF	15.9	14.4		6
3/4	16	UNF	19.1	17.4	8	8
7/8	14	UNF	22.2	20.3	10	10
1 1/16	12	UN	27.0	24.8	12	
11/16	14	UNS	27.0	25.1		12
13/16	12	UN	30.2	28.1	14	14
15/16	12	UN	33.3	31.1	16	16
15/8	12	UN	41.3	39.0	20	20
17/8	12	UN	47.6	45.4	24	24
21/2	12	UN	63.5	61.3	32	32
3	12	UN	76.2	74.0	40	40
31/2	12	UN	88.9	86.7	48	48

## JIC/UNF/UN

JIC male thread

UNF/UN male thread





JIC female thread

UNF/UN female thread





ORFS thread	ł					
Nominal	No. of turns	;			Parameter	
dimension	to 1 inch	Class	D	d	ORFS	
9/16	18	UNF	14.3	12.9	4	
11/16	16	UN	17.4	15.4	6	
<sup>13</sup> /16	16	UN	20.5	18.6	8	
1	14	UNS	25.3	23.1	10	
1 <sup>3</sup> /16	12	UN	30.2	28.1	12	
17/16	12	UN	36.5	34.5	16	
1 11/16	12	UN	42.7	40.6	20	
2	12	UN	50.8	48.8	24	





ORFS male thread





metric standard

Metric star	dard thread						
Thread	Slope	D	d	Thread	Slope	D	d
M 3	0.5	3	2.5	M 12	1.75	12	10.1
M 4	0.7	4	3.2	M 14	2.0	14	11.8
M 5	0.8	5	4.1	M 16	2.0	16	13.8
M 6	1.0	6	4.9	M 18	2.5	18	15.3
M 8	1.25	8	6.7	M 20	2.5	20	17.3
M 10	1.5	10	8.4				

### thread male thread

female thread cylindrical





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### Table collection

Convers	ion table	for units	of pressu	re								
Unit	Bar	mbar	kPa	MPa	psi	mWS	ft H <sub>2</sub> O	in. H2O	mmHg	Torr	in. Hg	kg/cm²
1 bar	1	1000	100	0.1	14.5038	10.1972	33.4553	401.463	750.064	750.064	29.53	1.01972
1 mbar	0.001	1	0.1	0.0001	0.0145	0.0102	0.03346	0.40146	0.75006	0.75006	0.02953	0.00102
1 kPa	0.01	10	1	0.001	0.14504	0.10197	0.33455	4.01463	7.50064	7.50064	0.2953	0.0102
1 MPa	10	10000	1000	1	145.04	101.97	334.55	4014.63	7500.64	7500.64	295.3	10.1972
1 psi	0.06895	68.9476	6.89476	0.0068948	1	0.70307	2.30666	27.6799	51.7151	51.7151	2.03602	0.07031
1 mWS	0.09807	98.0665	9.80665	0.0098067	1.42233	1	3.28084	39.3701	73.5561	73.5561	2.8959	0.1
1 ft H <sub>2</sub> O	0.02989	29.8907	2.98907	0.0029891	0.43353	0.3048	1	12	22.4199	22.4199	0.88267	0.03048
1 in. H <sub>2</sub> O	0.00249	2.49089	0.24909	0.0002491	0.03613	0.0254	0.08333	1	1.86833	1.86833	0.07356	0.00254
1 mmHg	0.00133	1.33322	0.13332	0.0001333	0.01934	0.0136	0.0446	0.53524	1	1	0.03937	0.00136
1 Torr	0.00133	1.33322	0.13332	0.0001333	0.01934	0.0136	0.0446	0.53524	1	1	0.03937	0.00136
1 in. Hg	0.03386	33.8639	3.38639	0.0033864	0.49115	0.34532	1.13293	13.5951	25.4	25.4	1	0.03453
1 kg/cm <sup>2</sup>	0.98067	980.665	98.0665	0.0980665	14.2233	10	32.8084	393.701	735.561	735.561	28.959	1

**Example:**  $5 \text{ MPa} = 5 \times 145.04 = 725.2 \text{ psi}$ 

(	onversi	ion ta	ble fo	or unit	s of	force

Unit	N	kN	MN	р	kp
1 N	1	10-3	10-6	102	0.102
1 kN	10³	1	10-3	1.02 x 10⁵	102
1 MN	106	10³	1	1.02 x 10 <sup>8</sup>	1.02 x 10⁵
1 p	0.00981	9.81 x 10 <sup>-6</sup>	9.81 x 10 <sup>-9</sup>	1	10 <sup>-3</sup>
1 kp	9.80665	9.81 x 10 <sup>-3</sup>	9.81 x 10 <sup>-6</sup>	10³	1

#### **Tube dimensions**

NW		DIN 11850-R2	ISO	Metric measurements*
mm	Inches	External Ø (mm)	External Ø (mm)	in mm
10	3/8"	13	17.2	12 x 1.0
15	1/2"	19	21.3	18 x 1.5
20	3/4"	23	26.9	23 x 1.5
25	1"	29	33.7	28 x 1.5
32	1 1/4"	35	42.4	35 x 1.5
40	1 1/2"	41	48.3	43 x 1.5
50	2"	53	60.3	54 x 2.0
65	21/2"	70	76.1	69 x 2.0
80	3"	85	88.9	84 x 2.0
100	4"	104	114.3	104 x 2.0
125	5"	129	139.7	129 x 2.0
150	6"	154	168.3	154 x 2.0
200	8"	204	219.1	204 x 2.0
250	10"		273.0	254 x 2.0
300	12"		323.9	304 x 2.0
350	14"		355.6	354 x 2.0
400	16"		406.4	406 x 3.0
450	18"		457.2	
500	20"		508.0	
600	24"		609.6	
700	28"		711.2	
800	32"		812.8	
900	36"		914.4	
1000	40"		1016.0	

 $<sup>^{</sup>st}$  nominal width = inside width (dependant on wall thickness)

#### Thread designations used in this catalogue

Code	Example	Description	Female thread	Male thread
M*	M 8 x 1	Cylindrical, metric thread acc. to DIN 13	Yes	Yes
M (con.)*	M 8 x 1 (con.)	Conical, metric thread acc. to DIN 158	Yes	Yes
G**	G <sup>1</sup> /8"	Cylindrical Whitworth pipe thread acc. to DIN/ISO 228 (DIN 259)	Yes	Yes
R**	R <sup>1</sup> /8"	Conical Whitworth pipe thread acc. to DIN EN 10226-1/ISO 7-1 (DIN 2999)	No	Yes
Rp**	Rp <sup>1</sup> /8"	Cylindrical Whitworth pipe thread acc. to DIN EN 10226-1/ISO 7-1 (DIN 2999)	Yes	No
NPT	NPT <sup>1</sup> /8"	American, conical thread acc. to ANSI/ASME 1.20-1-1983	Yes	Yes
UNF, UN	<sup>7</sup> /16"-20 UNF	American, cylindrical thread acc. to SAE J 514/SAE J 1926	Yes	Yes

<sup>\*</sup> can be combined with each other
\*\* can be combined with each other (attention: Due to different tolerances a cylindrical G male thread cannot always be screwed into a parallel Rp female thread.)

## Table collection

Air consumpti	ion of a pneumat	ic cylinder, sin	gle acting, 100	mm stroke			(Standard litres)
Piston Ø	2 bar	3 bar	4 bar	5 bar	6 bar	7 bar	8 bar
8	0.02	0.02	0.03	0.03	0.04	0.04	0.05
10	0.03	0.03	0.04	0.06	0.07	0.08	0.09
12	0.03	0.04	0.06	0.07	0.08	0.09	0.10
16	0.06	0.08	0.10	0.12	0.14	0.16	0.18
20	0.09	0.13	0.16	0.19	0.22	0.25	0.28
25	0.15	0.20	0.25	0.29	0.34	0.39	0.44
32	0.24	0.33	0.40	0.48	0.57	0.63	0.72
40	0.38	0.51	0.63	0.75	0.85	1.05	1.13
50	0.60	0.79	1.01	1.20	1.40	1.56	1.76
63	0.97	1.27	1.58	1.89	2.20	2.54	2.80
80	1.52	2.04	2.52	3.04	3.51	4.01	4.51
100	2.38	3.17	3.97	4.75	5.53	6.34	7.13
125	3.72	4.96	6.21	7.42	8.64	9.91	11.14
160	6.09	8.12	10.16	12.16	14.16	16.23	18.25
200	9.52	12.68	15.88	19.00	22.12	25.36	28.52
250	14.88	19.81	24.81	29.69	34.56	39.63	44.56

Pres	sure-for	ce tab	le for	pneun	natic c	ylinde	rs (for	return	stroke	)*							
	Factor	1 bar	2bar	3bar	4bar	5bar	6bar	7bar	8bar	9bar	10bar	11bar	12bar	13bar	14bar	15bar	16bar
Piston Ø	for return stroke								Pi	ston force	e [N]						
8	0,75	5	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80
10	0,84	8	16	24	31	39	47	55	63	71	79	86	94	100	110	110	120
12	0,75	11	23	34	45	57	68	79	90	100	110	120	130	140	150	170	180
16	0,86	20	40	60	80	100	120	140	160	180	200	220	240	260	280	300	320
20	0,84	31	63	94	120	150	180	220	250	280	310	340	370	400	440	470	500
25	0,84	49	98	140	190	240	290	340	390	440	490	540	580	630	680	730	780
32	0,86	80	160	240	320	400	480	560	640	720	800	880	960	1,000	1,100	1,200	1,200
40	0,84	120	250	370	500	620	750	880	1,000	1,100	1,200	1,300	1,500	1,600	1,700	1,800	2,000
50	0,84	190	390	580	780	980	1,100	1,300	1,500	1,700	1,900	2,100	2,300	2,500	2,700	2,900	3,100
63	0,90	310	620	930	1,200	1,500	1,800	2,100	2,400	2,800	3,100	3,400	3,700	4,000	4,300	4,600	4,900
80	0,90	500	1,000	1,500	2,000	2,500	3,000	3,500	4,000	4,500	5,000	5,500	6,000	6,500	7,000	7,500	8,000
100	0,94	780	1,500	2,300	3,100	3,900	4,700	5,400	6,200	7,000	7,800	8,600	9,400	10,000	10,000	11,000	12,000
125	0,93	1,200	2,400	3,600	4,900	6,100	7,300	8,500	9,800	11,000	12,000	13,000	14,000	15,000	17,000	18,000	19,000
160	0,94	2,000	4,000	6,000	8,000	10,000	12,000	14,000	16,000	18,000	20,000	22,000	24,000	26,000	28,000	30,000	32,000
200	0,96	3,100	6,200	9,400	12,000	15,000	18,000	21,000	25,000	28,000	31,000	34,000	37,000	40,000	43,000	47,000	50,000
250	0,96	4,900	9,800	14,000	19,000	24,000	29,000	34,000	39,000	44,000	49,000	53,000	58,000	63,000	68,000	73,000	78,000
320	0,96	8,000	16,000	24,000	32,000	40,000	48,000	56,000	64,000	72,000	80,000	88,000	96,000	104,000	112,000	120,000	128,000

<sup>\*</sup> idealised values for cylinders moving without friction. Please notice that with many cylinders the forces in the end position are lower due to reduced effective piston surface area and static friction. Reductions of 5 - 25% are realistic here. For the calculation of the return stroke the factor for the return stroke must be used due to the reduced effective surface by the piston rod.

#### Tips for selecting the right pressure gauges

By answering a few questions, the selection of the right pressure gauge for your application is very easy.

	Connection thread		Dynamik		
G 1/8"	Pressure gauge Ø 40 mm, seal with pressure gauge flat gasket	Without glycerine filling	Can be used for most applications. Do not use, with pulsations (pumps) or pressure peaks (switching directional		
G 1/4"	Pressure gauge Ø 50 and 63 mm, seal by pressure gauge profiled seal (adjustable)	(uncushioned)	valves in hydraulic applications). Ideal for applications with pulsations or light pressure		
G 1/2"	Pressure gauge Ø 80, 100 and 160 mm, seal by pressure gauge profiled seal (adjustable)		peaks (hydraulic applications). For increased pulsations or pressure peaks, it is recommended to place a pressure		
Below - vertical Rear - horizontal	Largest variety  Common for servicing units & built-in pressure gauges  Measuring system - medium	With glycerine filling (cushioned)	gauge snubber upstream or the use of pressure gauge stop cocks. Warning: After installation the housing must be opened on the vent openings (top), so that the pres- sure gauge displays the correct measured values. That is		
Copper alloy	For Cu-alloy compatible medium, gaseous or liquid, non-crystallising (e.g. compressed air, water, oil)		normally done by opening a small tap or cutting a rubb seal.		
			Accuracy class (class)		
Stainless steel	Aggressive medium, gaseous or liquid, non-crystallising		Indicates the maximum permissible deviation between dis- played measured value and actual pressure in percent		
Stainless steel with extra safety acc. to S3 EN 837-1	For applications where the medium, in case the measurement system bursts, must safety leak out to the rear in order not to endanger the observer in danger (e.g. high temperatures, aggressive or toxic substances). These	2.5, 1.6, 1.0 or 0.6	based on the end value of the display range. A pressure gauge, for example with a display range up to 10 bar and a class of 1.6 may thus have a maximum deviation of 0.16 between the actual and displayed pressure.		
30 111 007-1	pressure gauges are equipped with an unbreakable		Pressure range		
	baffle wall between the measuring system and display and a blow-out back.		It is common practice to load the pressure gauge up to maximum 80% of the display range in order to protect it against overload. It is thus recommended for example for a measurement up to 10 bar to use a pressure gauge with a display range up to 16 bar.		



1.5 bellows suction pad	Airtec valves Online Shop
2 SN hose - completely ready-made	Allen keys Online Shop
2.5 bellows suction pad	Alligator pliers Online Shop
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2/3-hose nozzles	Aluminium sealing ring assortment
2-component adhesives	Aluminium sealing rings
3/2-way biodiesel valve	Aluminium spray
3/2-way hand lever valves	Aluminium tubes
3/2-way mechanical valves	Anaerobic adhesives
3/2-way solenoid-valves	Anchor pins
3-phase motors	Anchor sleeves for injection mortar
3-way ball valves	AND valves
4 SP/4 SH hoses	Angle ball valve
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4-wire hoses	Angled gripperOnline Shop
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5/2- and 5/3-way pneumatic valves	Angular contact ball bearing, double row
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CEJN products	
Central lubrication hoses made of polyamide	
Central lubrication systems push-in fittings Ceramic paste	
CEWIPA cleaning and care products	
-	
CEWISAN cleaning and care products Chain grease	
Chain spray	
Charger for rechargeable batteries	
Check valves	
Check valves for service units	
Chemical hoses	
Chemical pressure gauge	
Chemical safety glasses	
Chemical thermometers	
Chipboard screws	· · ·
Chisel	
Chisel driver	
Chisel for hammer drill	
Chisel hammers	
Chisel point	
Choke valves	
Choke valves (hydraulic)	
Circlip pliers	
Circlips	

Circular slot ejectors	506-508
CK screw connections	
Clamp assortment	
Clamp bracket	
Clamp driver	
Clamping pliers	
Clamps	
Classical v-belts	
Claw-couplings	174-180
Clean profile cylinders	
Cleaner	562
Cleaner for PVC tubes	
Cleaning cloths	583
Cleaning cloths made of paper	
Cleaning cloths, moist	
Cleaning cloths, non-woven	
Cleaning guns	
Cleaning lotion	•
Cleaning paper dispenser	
Cleaning paper rolls	
Cleaning rolls	
Cleaning sprays	
Clip connector	
Clock controlled steam traps	
Closing plug	
Closing plugs for push-in connectors	
Cloths	
Cloths for oil and chemical binding	
Club hammer	•
Coaxial valves	
Cook plus values	•
Cock plug valves	
Cogged raw edge v-belts	
Coil tubes	
Coin cells	
Cold generators (pneumatic)	
Colour changeing filter	
Combi handles for ball valves	
Combi service units	
Combination pliers	Online Shop
Combined system (GARDENA)	Online Shop
Compact cylinder	
Compact cylinder ISO 21287	488
Compact ejectors	506-509
Compact flange ball valves	299, 300
Compact-bolt cutters - "CoBolt"	Online Shop
Compensators	
Compressed air actuated ball valves	304-310
Compressed air actuated butterfly valves	
Compressed air couplings	
Compressed air distribution system	
Compressed air filter	
Compressed air guns	
Compressed air hose drums	
Compressed air hoses	
Compressed air hoses for high pressures	
Compressed air lines	
Compressed air lubricators	
Compressed air nail gun	
Compressed air prossure aguse	
Compressed air pressure gauge	
Compressed air reservoir	
Compressed air spray	
Compressed air spray can	
Compressed air tanks	

Compressed air tools	Cup screws
Compressed air vessel	Cut files
Compression ring fittings	Cutter knife and cutter blades
	Cutting oil
Compression ring fittings (brass)	Cutting ring fittings
Compression ring fittings (stainless steel - NC)	
Compression ring screw connections (plastic) Online Shop	Cutting rings
Compression rings	Cutting toolsOnline Shop
Compression rings made of brass and steel	Cyclone separators
Compression rings made of plastic Online Shop	Cylinder
Compression spring assortment	Cylinder burrs Online Shop
Compressor couplings	Cylinder mounting material compact cylinder ISO 21287 490-493
Compressor hoses	Cylinder mounting material compact cylinder NXD/NXE 485-487
Compressor oil	Cylinder mounting material compact cylinder SQ481
Compressor pressure switches	Cylinder mounting material ISO-15552-cylinder472-477
Compressor relief valves	Cylinder mounting material ISO-6432-cylinder
Compressor valves	Cylinder mounting material rodless cylinders LZ
Compressors Online Shop	Cylinder switches
Condensate drain valves	Cylinders from Aventics Online Shop
Condensate separator	Cylinders from Bosch Rexroth Online Shop
Condensate technique	Cylinders from Festo Online Shop
Condor pressure switch	Cylinders from Norgren Online Shop
Connection sockets	Cylinders from SMC Online Shop
Conserving valves	Cylinders made of stainless steel
Consoles for hose clamps	Cylinders made of staffness steel
	Cymranical rouna nose buris
Construction acrylic	
Construction adhesive	D
Construction hoses	
Construction silicone	Dairy hoses
Contact pressure gauges	Dairy thread cone screw-in nozzle Online Shop
Contact spray	Dairy thread double nipple Online Shop
Container fastening straps	Dairy thread dummy plug Online Shop
Container, tank, vessel	Dairy thread reducers Online Shop
Container-fittings holders	Dairy thread screw-in nozzle Online Shop
Control cabinet holes Online Shop	Dairy thread sealsOnline Shop
Control cables	Dairy thread slotted nuts Online Shop
Convoluted tubes Online Shop	Dairy unions (DIN 11851) Online Shop
Coolant hoses	DAMPF-TRIX
Cooling water hoses	Deburrer countersink Online Shop
Copper gasket assortments	Decontamination agent Online Shop
Copper paste	Decoration guns Online Shop
Copper tubes	Dekabon tubes
Cork seals	Delay valves
Coroplast insulation tape	Dental compressors Online Shop
Corrosion protection oil	Diagonal cuttersOnline Shop
·	· ·
Cotter pin	Diaphragm drier
Cotter pin driver Online Shop	Diaphragm pressure switch
Cotton gloves	Diaphragm valvesOnline Shop
Counter	Diesel hoses
Counter bores Online Shop	Differential pressure regulator
Countersunk-head screws	Diffuse-reflective photoelectric sensors Online Shop
Couplings	Digital displays
Couplings (GARDENA)	Digital pressure gauges
Couplings (unmistakable)	Dimensionally stable hose
Couplings for cooling fluids	DIN 10242
Couplings made of polypropylene Online Shop	DIN 11024
Couplings made of POM Online Shop	DIN 1151
Couplings with bayonet mount Online Shop	DIN 11851
Couplings with push button	DIN 11852 Online Shop
CPC couplings Online Shop	DIN 125 A
CremeOnline Shop	DIN 125 B
Crimped fittings	DIN 127 A
Cross distributor blocks	DIN 127 B
Cross recess screwdriver	DIN 1283
Cross recess screws	DIN 1284
Crown piece for tanker truck couplings	DIN 13157
CU tubing	DIN 14301
Cup brushes Online Shop	DIN 14306184



DIN 14307	DIN 3015 T3246
DIN 14308	DIN 3016-1
DIN 14309	DIN 3017
DIN 14310	DIN 3017-1
DIN 14311	DIN 315
DIN 14312184	DIN 3238175
DIN 14313184	DIN 335 Online Shop
DIN 14321182	DIN 338 Online Shop
DIN 14322182	DIN 3404
DIN 14323182	DIN 3405 A
DIN 14341184	DIN 3405 B
DIN 14342184	DIN 3405 C578
DIN 14343183	DIN 345 Online Shop
DIN 14365	DIN 3486176
DIN 14375	DIN 3487176
DIN 14632	DIN 3489174-176
DIN 1481	DIN 3502
DIN 14811 (2008)	DIN 3523112
DIN 1587	DIN 355
DIN 16258	DIN 3570
DIN 16261	DIN 373
DIN 16262	DIN 3760
DIN 16263	DIN 3771
DIN 16270	DIN 3861
DIN 16271	DIN 3869
DIN 16282	DIN 3870
DIN 17457	DIN 4102 B1
DIN 17458	DIN 471
DIN 1810 A Online Shop	DIN 472
DIN 20018	DIN 477-1
DIN 20021	DIN 477-5
DIN 20022	DIN 4815
DIN 20023	DIN 51524/2
DIN 20033	DIN 5412
DIN 20039 A	DIN 571
DIN 20039 B	DIN 603 (Mu)
DIN 2215	DIN 61650583
DIN 2353	DIN 625
DIN 2403	DIN 628
DIN 2440	DIN 630
DIN 2445/2	DIN 635
DIN 2527	DIN 6797 A
DIN 2565	DIN 6797 J
DIN 2566	DIN 6912
DIN 2567	DIN 711
DIN 2615	DIN 71412 A
DIN 2616	DIN 71412 B
DIN 2617	DIN 71412 C
DIN 2631	DIN 720
DIN 2632	DIN 7261
DIN 2633	DIN 73378
DIN 2634	DIN 73379
DIN 2635	
DIN 2636	DIN 741
DIN 2638	DIN 74324
DIN 2642	DIN 7504
DIN 28011	DIN 7603 A
DIN 2817	DIN 7603 C
DIN 2826	DIN 7631Online Shop
DIN 2828	DIN 7753/1
DIN 28450	DIN 7981 C
DIN 2982	DIN 7982 C
DIN 2986	DIN 7991
DIN 3015 T1	DIN 8039 Online Shop
DIN 3015 T2	DIN 8062

DIN 84	401	Drag indicator pressure gauge
		Drain cock
DIN 8537		
DIN 8541		Drain valves
DIN 8542		Drainage valves
DIN 8546		Drainer for condensate
DIN 86204		Drill
DIN 86205		Drill caps Online Shop
DIN 86207		Drill oil
DIN 9021-100HV		Drilling machines
DIN 906		Drilling screws
DIN 908		Drinking water ball valves
DIN 910		Drinking water couplings
DIN 911Or	nline Shop	Drinking water filter & pressure reducer
DIN 912	623	Drinking water hoses
DIN 913	619	Duct tape
DIN 914	619	DUO coil tubes
DIN 915	619	DUO tubes
DIN 916	620	Durable display panel system Online Shop
DIN 931	621	Durable pictograms
DIN 933	621	Dust masks
DIN 934	616	Dust pans
DIN 94	633	Dust respirator
DIN 965	625	Dustpans
DIN 975	620	DVGW ball valves
DIN 976	620	
DIN 985	616	_
DIN cleaning cloths	583	
DIN connectors for magnetic coils		Ear clamps
DIN EN 10312		Ear clips
DIN EN 1057		Ear protection
DIN EN 14423		Eck ball valves
DIN EN 60751		Eck safety valves
DIN EN ISO 1127		Eco-Line bottle pressure reducer
DIN EN ISO 2503		Eco-Line brass angle ball valves
DIN EN ISO 3821		Eco-Line compact flanged ball valves
DIN EN ISO 6134		Eco-Line Mini-ball valves
DIN EN ISO 8434-1		Eco-Line safety couplings
DIN rails Or		Eco-Line screw in ball valves
Directional valve for hydraulics		Eco-Line stainless steel 3-way ball valves
Directly actuated solenoid valves		Eco-Line stainless steel discharge valves
Discharge valves		Eco-Line stainless steel strainers
DisinfectantOr		Eco-Line stainless steel swing check valves
Dispensing gun for adhesives		Ejectors
Dispensing taps		Elastic adhesives
Disposable gloves		Elastic solid rubber castors
Disposable overalls		Elasto gaskets
Disposal bags		Elastomer compensators
Distributor bars and distributor blocks		Elbow hose nozzle
		Elbow swivel joint
Distributor for service units		Elbows
Distributor with coupling nozzles		Electric motors
Document covers		Electrical actuators for ball valves
Domestic broom		Electrical cable
Double arrow tube identifications		Electrical cable reel
Double cock plug valves		Electrical extensions
Double elbows		Electrical foot switches
Double nipple (metric/imperial)		Electrical insulation tape
Double nipple (right-hand/left-hand thread)		Electrically actuated ball valves
Double nipple (separable)		Electrician pliers Online Shop
Double nipples		Electrician screwdriver Online Shop
Double open-ended spanners Or		Electronic cylinder switch
Double pipe clamps		Electronic pressure switches
Double ring spanner		Electronic steam trap
Double sided adhesive tapes		Electronic temperature switch
Double-ended socket spanner Or		Emergency stop switch
Dowel		EN 10253
Dowel assortment	635	EN 10255-M



End caps   1.35		
PM   1420-3   239   Filter pressure reducer for water   3.03, 8, 36   PM   1420-6   60   67   Filter regulators   2.03, 34, 81   PM   1420-6   60   67   Filter regulators   2.03, 34, 36   PM   1420-7   186-189   Filter highder couplings   189, 186   PM   1423   239   Filter brigged houses   71   PM   150   50   21   Filter brigged houses   71   PM   150   50   50   50   50   50   PM   150   50   50   50   50   50   PM   150   50   50   50   50   50   PM   150   50   50   50   50   PM   150   50   50   50   50   PM   150   50	EN 10205 4	Eilter masks
N. 14470.5		
Mil		
No.   1449.07		
No.   1997   Price brigade hoses   2  1   No.   1908   2  2  6  Fine brigade hoses   2  1   No.   1908   2  6  6  6  6  6  6  6  6  6  6  6  6  6		
N. S.   1985		
NISC 3414   207   Fire seting-ulthing hoses   21		S .
ENISO 4414		
Find claps   1.35	EN ISO 3861:2008	Fire extinguishing hoses
Fish of profit or for for front truck couplings   1.69	EN ISO 4414	Fire protection hoses
End position reporting for presum rotary drives	End caps	First Aid boxes
FDM hoses	End caps for tanker truck couplings	Fischer anchors
EO nuts	End position reporting for pneum. rotary drives	Fischer impact nails
EPDM round cord		
EPDM round cord		
Emetic subset (compatible)   78-99   Finded coloris   .609-608		
Emeto-ubus (compatible)		
Exhaust air flow centrol		
Exhaust silencer		
Ehaust slancer		
Elnous valves		
Explosion-proof boll volves		
Explosion-proof pressure switches		
Explosion-proof retary drive		
Explosion-proof service units   3.32-335		
Extension cables		-
Extension pipes for blow guns		
Extension   Lube		·
Extensions	Extension pipes for blow guns	
Extensions for socket wrench	Extension tube	
Extractor         .543         Flat chisel         Online Shop           Extreme Conditions repoir tape         .588         Flat cylinders (hydraulic)         .544           Eye protection         .590         Flat grees en ipple         .578           Flat hoses         .211         Flat hoses         .211           Flat nozzles         .525         Flat nozzles         .525           Flobric adhesive bands         .587-588         Flat sels         .555           Fobric odhesive bands         .587-588         Flat sels         .555           Fobric odhesive bands         .587-588         Flat scition cups         .516           Force guard         .591         Flat scition cups         .516           Force guard         .591         Flat Scition cups         .511           For guard         .591         Flat Flace couplings         .17           Fore seals         .555         Flax         .54           Fann rozzles         .555         Flax         .54           Fann rozzles         .525         Flip-Flop valves         .43           FAZ heavy duty anchor bolts         .637         Float flow meters         .399           FDA public connectors         .4041         Float witch	Extensions	Plat blunt filesOnline Shop
Extreme Conditions repair tape	Extensions for socket wrench Online Sho	Flat brushes for PVC adhesives
Filat prease nipple	Extractor	Flat chisel Online Shop
Flat hosses	Extreme Conditions repair tape	Flat cylinders (hydraulic)
Flat nozzles	Eye protection	Flat grease nipple
Flat round pliers   Online Shop   Flat suction cups   5.55   Flat suction cups   5.55   Flat suction cups   5.56   Flat suction		Flat hoses
Fabric adhesive bands         587-588         Flat seals         5.55           Fabric hose         208-210         Flat suction cups         5.11           Face guard         5.91         Flat-Face couplings         1.77           Face seals         .55         Flax         .54           Fan nozzles         .525         Flip-Flop valves         .43           FAZ heavy duty anchor bolts         .637         Float flow meters         .39           FDA push-in connectors         .40-41         Float switch         .0nline Shop           Female threaded ball valves         .280-289         Floor stands for paper cleaning cloths         .58           Fermit         .549         Floor control silencers         .43           Ferrules         .0nline Shop         Flow control silencers         .43           Ferrules         .0nline Shop         Flow control silencers         .33           Ferrules         .0nline Shop         Flow control silencers         .33           Ferrules         .0nline Shop         Flow control silencers         .33           Festo pressure switch         .0nline Shop         Flow control silencers         .33           Festo pressure switch         .0nline Shop         Flow control silencers         .33 </td <td>_</td> <td>Flat nozzles</td>	_	Flat nozzles
Fabric hose         208-210         Flat suction cups         516           Face gourd         .591         Flat Face couplings         1.77           Face seals         .555         Flax         .544           Fan nozzles         .525         Flip-Flop valves         .433           FAZ heavy duty anchor bolts         .637         Float flow meters         .394           FDA push-in connectors         .40-41         Float switch         Online Shop           Femole threaded ball valves         .280-289         Floor stands for paper cleaning cloths         .58           Fermit         .549         Flow control silencers         .43           Ferrules         Online Shop         Flow controller         .294-29y           Festo bellows cylinder         Online Shop         Flow controller         .294-29y           Festo bellows cylinder         Online Shop         Flow controller         .294-29y           Festo prinders         Online Shop         Flow monitor         .39           Festo prinders         Online Shop         Flow meters         .33           Festo prinders         Online Shop         Flow monitor         .39           Festo products         Online Shop         Flow monitor         .39 <td< td=""><td>The second secon</td><td>Flat round pliers Online Shop</td></td<>	The second secon	Flat round pliers Online Shop
Face guard         .591         Flat-Face couplings         1.77           Face seals         .55         Flax         .54           Fan nozzles         .525         Flip-Flop valves         .432           FAZ heavy duty anchor bolts         .637         Float flow meters         .399           FDA push-in connectors         .40-41         Float switch         .0nline Shop           Femole threaded ball valves         .280-289         Floor stands for paper cleaning cloths         .583           Fermit         .549         Flow control silencers         .433           Ferrules         .0nline Shop         Flow control silencers         .433           Festo loses         .0nline Shop         Flow control silencers         .433           Festo gylinder         .0nline Shop         Flow control silencers         .433           Festo loses         .0nline Shop         Flow meters         .332           Festo products         .0nline Shop         Flow meters         .332           Festo pressure switch         .0nline Shop         Flow monitor         .395           Festo products         .0nline Shop         Flow meters         .333           Festo products         .0nline Shop         Flow monitor         .395		
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Fan nozzles         .525         Flip-Flop valves         .432           FAZ heovy duty anchor bolts         .637         Float flow meters         .394           FDA push-in connectors         .40-41         Float switch         .Online Shop           Female threaded ball valves         .280-289         Flor stands for paper cleaning cloths         .588           Fermit         .549         Flow control silencers         .433           Ferrules         .Online Shop         Flow controller         .294-294           Festo bellows cylinder         .Online Shop         Flow controller         .294-294           Festo bellows cylinders         .Online Shop         Flow monitor         .399           Festo desto sevence cylinders         .Online Shop         Flow meters         .333           Festo pressure switch         .Online Shop         Flow meters         .333           Festo products         .Online Shop         Flow meters         .333           Festo products         .Online Shop         Flow sensors         .333           Festo rotary drives         .Online Shop         Foom cleaner         .566           Festo screw connections         .Online Shop         Food hoses         .192-198, 212, 215, 225           Festo valves         .Online Shop <td>Fabric hose</td> <td>Flat suction cups</td>	Fabric hose	Flat suction cups
FAZ heavy duty anchor bolts         .637         Float flow meters         .395           FDA push-in connectors         .40-41         Float switch         .Online Shop           Fermit         .549         Floor stands for paper cleaning cloths         .586           Fermit         .549         Flow control silencers         .433           Ferrules         .Online Shop         Flow controller         .294-296           Festo bellows cylinder         .Online Shop         Flow indicators         .399           Festo cylinders         .Online Shop         Flow meters         .333           Festo possure switch         .Online Shop         Flow meters         .333           Festo pressure switch         .Online Shop         Flow meters         .333           Festo products         .Online Shop         Flow sensors         .333           Festo products         .Online Shop         Foam application guns         .233           Festo rotary drives         .Online Shop         Foam cleaner         .566           Festo screw connections         .Online Shop         Foad hoses         .192-198, 212, 215, 225           Festo valves         .Online Shop         Food bracket for round cylinder         .466           Fibre seals         .550         Foot b	Fabric hose       .208-21         Face guard       .59	Flat suction cups
FDA push-in connectors40-41 Float switch . Online Shop Female threaded ball valves280-289 Floor stands for paper cleaning cloths583 Fermit549 Flow control silencers433 Ferrules0nline Shop Flow controller294-296 Festo bellows cylinder0nline Shop Flow controller294-296 Festo bellows cylinder0nline Shop Flow meters333 Festo hoses0nline Shop Flow meters333 Festo hoses0nline Shop Flow monitor399 Flow sensors333 Festo products0nline Shop Flow sensors333 Festo rotary drives0nline Shop Flow sensors333 Festo rotary drives0nline Shop Foam application guns233 Festo rotary drives0nline Shop Foam cleaner562 Festo screw connections0nline Shop Food-safe oil563 Food-backet for round cylinder466 Fibre seals550 Foot switches430 Fibre seals assortment601 Foot valves430 Fibre seals assortment601 Foot valves430 Filler units335 Force pilot operated solenoid valves405, 405 Filler valves335 FPM-/FKM round cord604 Filler valves335 FPM-/FKM round cord605 Filler valves335 FPM-/FKM round cord606 Filling funnels576 Free space ratchets0nline Shop Filling indication switch0nline Shop Free Shop From bezel pressure gauge378-38 Filling screws0nline Shop Front bezel pressure gauge378-38 Filling screws	Fabric hose       .208-21         Face guard       .59         Face seals       .5	Flat suction cups       .510         Flat-Face couplings       .171         Flax       .548
Female threaded ball valves     .280-289     Floor stands for paper cleaning cloths     .583       Fermit     .549     Flow control silencers     .433       Ferrules     .Online Shop     Flow controller     .294-296       Festo bellows cylinder     .Online Shop     Flow indicators     .393       Festo cylinders     .Online Shop     Flow meters     .333       Festo hoses     .Online Shop     Flow monitor     .395       Festo pressure switch     .Online Shop     Flow sensors     .333       Festo products     .Online Shop     Foam application guns     .232       Festo rotary drives     .Online Shop     Foam cleaner     .562       Festo screw connections     .Online Shop     Foam cleaner     .562       Festo valves     .Online Shop     Food boses     .192- 198, 212, 215, 222       Festo valves     .Online Shop     Food seafe oil     .566       Fibre seals     .583     Foot bracket for round cylinder     .464       Fibre seals assortment     .601     Foot switches     .433       Fille handles     .0nline Shop     Force pilot operated solenoid valves     .405, 407       Fille valves     .335     FPM-/FKM round cord     .604       Filler units     .335     FPM-/FKM round cord     .604	Fabric hose       .208-21         Face guard       .59         Face seals       .5         Fan nozzles       .52	D       Flat suction cups       .510         Flat-Face couplings       .171         5       Flax       .548         5       Flip-Flop valves       .432
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	Fabric hose	Flat suction cups

# I

## **Keyword Dictionary**

Full steel lever clamp Online Shop	Hand cleaning tissues
Full steel screw clampOnline Shop	
	Hand deburrer
Full-lift safety valves	
Full-view glasses	Hand hole seal
Functional combinations	Hand lever valves
Functional nut	Hand pump for calibrating Online Shop
Funnel type grease nipple	Hand pusher valves
	Hand sweeper
G	Hand tube bending devices
	Hand washing cream
Garden hose couplings	Hand wire brushes Online Shop
Garden hoses	Hand-held lamp/torch
Garden sprayers	Handles for brooms
GARDENA	Handles for files Online Shop
GARDENA broom Online Shop	Handsaw blades
GARDENA combination system Online Shop	Handsaws Online Shop
GARDENA couplings181	Handwashing paste
GARDENA hose sprayers181	Hanger bolts
GARDENA washing brushes181	Hard metal burrs Online Shop
GARDENA water volumeters	Hard PVC sealing rings
Gas ball valves	Hasco couplings
Gas hoses	HD ball valves
Gasket assortments	HD cylinders
Gaskets	HD distributor bars
Gaskets for pressure gauges	HD hoses
Gauge snubber for pressure gauge	Head lamps
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Matal Incom	Online Shan	Nia a sa alisas	م ماک مینامی
Metal protection bases		Nipper pliers	
Metal protection hoses		Nitrile disposable gloves	
Mickey Mouse (hearing protection)		Nitrogen pressure reducer	
Micro filter		Noise protection nozzle	
Micro pressure regulators		NOPI adhesive tapes	
Micro valves		Norgren bellows cylinder	
Milk hoses		Norgren cylinder	
Mini ball valves		Norgren hoses	
Mini check valves		Norgren products	
Mini cylinders		Norgren screw connections	
Mini hose clamps		Norgren valves	
Mini metal saw bows		Norma hose clamps	
Mini Push-in fittings		Not easily flammable hoses	
Mini-carriage from Festo	•	Notched pliers	
Mini-Check		Nozzles	
Mist lubricators		Nozzles for high pressure cleaner	
Moist cleaning cloths		NPT thread adapter	
Monofilament adhesive tape		NUTRI-Safe skin protection lotion	
Mortise chisel		Nuts and bolts	
Motors	Online Shop	Nuts for hose nozzles	
Mould couplings	164-167	Nuts for HP screw connections	
Moulded cogged v-belts	609-614	Nylon dowels	634-636
Mounting adhesive		Nylon hammer	
Mounting bracket			
Mounting clips for pipes			
Mounting material compact cylinder ISO 21287	490-493		
Mounting material compact cylinder NXD/NXE		Occupation protection	
Mounting material ISO-15552 cylinder		Oil binding agents	
Mounting material ISO-6432 cylinder		Oil binding cloths/socks	
Mouth protections		Oil binding mats	
MS-Polymere		Oil brake cylinder	
Multi boxes		Oil filling screws	
Multi stage ejectors		Oil filter wrench	
Multi-channel nozzles		Oil level inspection glasses	
Multi-construction drills	•	Oil level sight	
Multi-couplings		Oil pressure switch	
Multi-directional valves		Oiler	
Multifix air units	•	Oil-free compressors	
Multi-function tools		Oils	
Multi-link system		Oil-water separator OKS products	
Multiple coil tubes		OLN hoses	
Multiple couplings		One-ear clamps	
Multiple hoses		One-handed pump pliers	
Multiple sockets		One-handed quick couplings	
Multi-position cylinder		One-way control valves	
Multi-purpose bags	•	One-way flow control valves (hydraulic)	
Multi-purpose drills		One-way light barriers	•
Multi-purpose files		Open-end ring spanner	
Multi-purpose greases	· ·	Open-end wrench	
Multi-purpose oil (WD-40)		Open-end wrench with ratchet	
Multi-purpose sprays		Operating pressure increaser	
Multi-silicone grease		Optime ear protection	
Mushroom button		OR valves	
		O-ring assortments	600
NI NI		O-ring lifter	604
N		O-ring set	
Nails		O-rings	
NAMUR valves		Oscillation valve	
Narrow V-belts		Outer toothing pulleys	
Natural latex disposable gloves		Overalls	
Natural rubber gloves		Overload relays	
NBR round cords		Overpressure valves	
Needle rust removers		Oxygen ball valves	
Needle valves		Oxygen hoses	
Neo-fermit		Oxygen lubrication paste	

# I

## **Keyword Dictionary**

Oxygen pressure gauges	Plastic bottles
Oxygen pressure reducer	Plastic canisters
Oxygen pressure reducer	Plastic couplings
	Plastic dowel
<b>)</b>	Plastic file handles
PA rollers	Plastic funnels
PA screw connections	Plastic gaskets
	Plastic non-destructive hammer Online Shop
PA tube for centralised lubrication systems	Plastic shock absorbers
Packaging	Plastic waste bags and sacks
Packaging tape dispenser	Pliers
Paddle flow monitors	Pliers wrenches
Paint marker	Plug
Paint spray guns	Plug for magnetic coils
Painting bands	Pneumatic cylinder
Painting guns	Pneumatic oil
Painting overalls	Pneumatic ratchets
Pair(s) of clamp jaws Online Shop	Pneumatic timer
Panorama safety glasses	Pneumatic tubes
Paper cleaning cloths	Pneumatic type rollers
Paper rolls	Pneumatic valves
Paper seals	Pneumatically activated butterfly valves
Paper towels	Pneumatically activated rotary drives
Parallel cylinder	Pneumatically actuated ball valves
Parallel gripper Online Shop	Pocket knife
Parker Hydraulic push in hoses	Pointed arch burrs
PE bottles	Pointed cone burrsOnline Shop
PE canister	Polyamide rolls
PE tubes	Polyamide tubes
Peeling enlaging drill Online Shop	Polyethylene tubes
Peltor hearing protection	Polymer tubesOnline Shop
Pendular roller bearing	Polypropylene couplings Online Shop
Permanent marker	Polypropylene push-in connectors
Petrol hoses	Polyurethane gloves
Petrol station plug	Polyurethane heavy duty rollers
PEX tubing Online Shop	Polyurethane tubes
PFA screw connections Online Shop	POM couplings Online Shop
PFA tubes	Portable tyre inflator
Photo switches Online Shop	Power clamps
Pilot operated check valves	Power combination pliers Online Shop
Pin punches Online Shop	Power diagonal cutter Online Shop
Pinch valves	Power module
Pipe bows	Power relay Online Shop
Pipe clamps	Power sockets
Pipe clamps -pair(s) of clamp jaws Online Shop	Power supplies
Pipe deburrer	Power Team542-544
Pipe nipples	Power wrench sockets Online Shop
Pipe pliers	Power wrenches
Pipe repair kits	Pozidriv screws
Pipe socket wrench Online Shop	PP screw connections Online Shop
Pipe spring pressure gauge	Precision pressure gauges
Pipe thread nozzle	Precision pressure regulators
Pipe wrenches S-shape Online Shop	Precision saw Online Shop
Pipeline coupling with small leakage172	Precision screwdrivers Online Shop
Pipeline sockets	Precision tubes
Pipes made of aluminium	Pre-filters
Pipes made of copper	Prefitting tool for cutting and compression rings
Pipes made of PVC	Preset counters
Pipes made of stainless steel	Pressure accumulator
Pipes made of steel	Pressure booster
Pipes, seamless	Pressure eliminator
Piston vibrators	Pressure gauge
PL tubes	Pressure gauge accessories
Plaster dispenser	Pressure gauge for hand tyre inflator
Plasterboard dowels	Pressure gauge gaskets
Plastic blow guns	Pressure gauge push button valve



Pressure gauge reducers	384	
Pressure gauge safety covers		
Pressure gauge screw connections		
Pressure gauge shut-off valves		
Pressure gauge snubber		
Pressure gauge stop cocks		
Pressure gauge transducers		
Pressure gauge with drag indicator		
Pressure gauge with glycerine filling		
Pressure gauges for pipe installations		
Pressure increaser		
Pressure indicators		
Pressure limiting valves		
Pressure limiting valves (hydraulic)		
Pressure reducer		
Pressure reducing valves for blow guns		
Pressure regulator with push-in fitting		
Pressure regulators		
Pressure regulators for compressed air tools		
Pressure regulators with integrated pressure gauges		
Pressure sensors		
Pressure switch for compressors		
Pressure switches		
Pressure transducers		
Profile cylinder		
Profiled gaskets		
Propane gas hoses		
Propane-Butane-hoses		
Proportional pressure regulator	· ·	
Protection hose		
Protective gloves		
Protective masks		
Protective overalls		
Protective spirals for hydraulic hoses		
Protective sprials for Hydraulic Hoses		
Protective wax spray		
Proximity switch		
PT100 resistor thermometer	•	
PTFE flat sealing tape		
PTFE screw connections		
PTFE sealing tape/gaskets/sealing strip		
PTFE spray		
PTFE thread sealing fibre		
PTFE tubes		
PU coil tubes		
PU suction hoses		
PU tubes		
Pulse valves (electric)		
Pulse valves (pneumatic)		
Pump atomizer		
Pump pliers		
Pump spray bottles		
Pumps	Online Shop	
PUN push in tubes	192	
PUR tubes		
Push button couplings		
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Push in hoses made of rubber (Parker)		
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Push-in connectors made of polypropylene	
Push-in fitting assortments	
Push-in fittings2	
Push-in fittings for central lubrication systems	
Push-in fittings for imperial tubes	
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PVC adhesive	· · ·
PVC adhesive fittings	
-	
PVC adhesive transition fittings	
PVC braided hoses	
PVC check valves	
PVC cleaner	
PVC diaphragm valves	Online Shop
PVC fittings	
PVC gaskets	
PVC hoses	
PVC pressure hoses	
PVC sleeves	
PVC thread fittings	
PVC tubing	
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PVDF screw connections	Online Shop
Q	
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·	
Quick venting valves	
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Replacement handles for ball valves Online Shop Safety goggle	gs, Eco-Line
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Replacement saw blades Online Shop Safety has a	
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Replacement wheels and rollers	k couplings
Reservoir	
Resistor thermometer-PT100	e gauge
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	washers
	ents
	ion from Aventics Online Shop
	ions for crimped fittingsOnline Shop
	ions from Bosch Rexroth Online Shop
Rotary distributor	ions from Festo Online Shop
Rotary drives	ions from Norgren Online Shop
Rotary joints Online Shop Screw connections.	ions from SMC Online Shop
Rotary shaft seals	ions with compression ring
Rotary switch	ions with cutting ring
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	Online Shop
	olders
	ts Online Shop
	rew connections
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	valves, Eco-Line
	k valves
	der
	nozzles
	e nozzle
	es
Rust remover	el for hammer drill Online Shop
	mer drills
SDS-plus har	mer-resistant impact core cutters Online Shop
Seal and adh	esive remover
Seal flax	
S dowel	
·	ound
	for hemp or flax seals
	pressor couplings
	es
Safety caps for pressure gauge	A couplings
	h leat acualisms
Safety cotter pins	blast couplings



Seals for tanker truck couplings	Sledge har Sleeve gate
Sections of our hoses	Sleeve shut
Self-adjusting shock absorbers	Sleeves
Self-aligning ball bearing	Sleeves for
Self-locking nuts	Sleeves wit
Self-sealing repair tape	Sliding gre
Semiconductor relay Online Shop	Sliding har
Separator grinders	Slotted nut
Service oil	Slotted scre
Service units	Slotted scre
Service units (combination)	Small ball
Service units, FUTURA	Small cylin
Service units, MULTIFIX Online Shop	SMC bello
Set of drills Online Shop	SMC cylind
Set, burrs Online Shop	SMC hoses
Set, centre punches	SMC produ
	SMC produ
Set, chisels Online Shop	SMC valve
Set, counterbores Online Shop	
Set, drills Online Shop	Snap hose
Set, gaskets made of aluminium	Snap-off b
Set, gaskets made of copper	Snipe nose
Set, gaskets made of vulcanised fibre	Socket hea
Set, hose clamps	Socket strip
Set, hose connector	Socket wre
Set, lubrication nipples	Socket wre
Set, measuring instruments Online Shop	Socket wre
Set, pin punches Online Shop	Sockets
Set, push-in connectors, screw connectors	Sockets for
Set, safety rings	Socks for c
Set, spring cotter	Soft close k
Set, step drillsOnline Shop	SoftFinish s
Set, thread cutting tools Online Shop	Solenoid te
Sheet metal punch	Solenoid v
Shell hose clamps	Solenoid v
Shipping boxes	Solenoid v
Shock absorber	Solenoid v
	Solid rubbe
Short cylinders (rodless)	
Short stroke cylinder	Spade chis
Shower gel Online Shop	Spare parts
Shrink tubes	Spare parts
Shut-off valves	Spark plug
Shut-off valves for pressure gauges	SPAX screw
Shuttle valves	SPG burrs
Signal box	Spout
Signal indicators	Spray cans
Signal interrupters	Spray cans
Signal screw connections	Spray clear
Silencers	Spray glue
Silencers from Bosch Rexroth Online Shop	Spray lubri
Silencers from Festo Online Shop	Spray-on g
Silencers from Norgren Online Shop	Sprays
Silencers from SMC Online Shop	Spreaders
Silicone grease	Spring asso
Silicone hoses	Spring bala
Silicone oil	Spring cott
Silicone sealant	Spring cott
Silicone spray	Spring pin
Silver hose fittings	
Silver hoses	Spring plus
	Spring plur
Simplex non-destructive hammers Online Shop	Spring was
Single-ear clamps	Sprocket sp
Sintered bronze silencer	Sprockets f
Skeleton guns	Square file
Skin cleaner	Squeegee
Skin protection products Online Shop	S-shaped p
SKM burrs Online Shop	Stainless st

Sledge hammers	
Sleeve gate valves	
Sleeve shut-off valves	
Sleeves	
Sleeves for hose nozzles	
Sliding grease	
Sliding handle for socket wrench	
Slotted nuts for dairy tube screw connection	
Slotted screwdrivers	.Online Shop
Slotted screws	
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Small cylinder	
SMC bellows cylinder	
SMC hoses	
SMC products	
SMC screw connections	
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Snap-off blades	
Snipe nose pliers	
Socket head cap screws	
Socket wrench case	
Socket wrench keys	
Socket wrench sets	
Sockets	
Sockets for impact screwdriver	
Socks for oil and chemical binding	
Soft close ball valves	
SoftFinish screwdriver	
Solenoid valve	
Solenoid valve plugs	
Solenoid valves (Airtec)	
Solenoid valves for service units	
Solid rubber castors	
Spade chisel	
Spare parts for kamlock connectors	
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Spring pin valves	
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for compressed air tools

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PU, PA, PTFE and from page 192

#### **IQS** Push in connections

#### Standard

#### **IQS** Push in connections

Materials: Body: POM (Ø 28: brass/POM, Ø 32: PP),

Operating pressure: -0.95 to 10 bar (70°C: max. 7 bar)

Temperature range: -20°C to max. +70°C

Media: Compressed air, neutral gases, cold water

Big

Standard

12

14

16

6

8

10

12

14

16

Ric

Big

D

22

28

28

G

G 3/4

G 3/4"

G

Materials: Body: Nickel-plated brass/PA 66 (M 3: nickelplated steel/PA66), sleeve: PA 66, seal: NBR, holding claws: Stainless steel, cartridge: Zinc-plated ZnDC (only silicone-free seals and lubricants are used during assembly)

Temperature range:  $-20^{\circ}\text{C}$  to max.  $+80^{\circ}\text{C}$ Operating pressure: -0.95 to 20 bar

Media: Compressed air, neutral gases. Water up to +60°C may be used only after we approve the performance specifications.

Hoses: 3 - 16 mm Thread: M 3 - 1/2



Advantages:

seal: NBR

Ideal for compressed air distribution in halls, buildings etc.
Numerous approvals (not Ø 32): FDA,

Hoses/Tubes: 15 - 32 mm

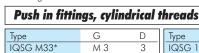
Thread: 3/8" - 11/2"

DVGW W 270, KTW, NSF 51 & 61



- Advantages: Large product variety
- Extremely tight

- Available with conical, PTFE-coated thread
- Available with cylindrical thread with captive



Туре	G	D	Туре	G	D
IQSG M33*	М 3	3	IQSG 1812 G	G 1/8"	12
IQSG M34*	M 3	4	IQSG 144 G	G 1/4"	4
IQSG M53*	M 5	3	IQSG 146 G	G 1/4"	6
IQSG M54*	M 5	4	IQSG 148 G	G 1/4"	8
IQSG M56*	M 5	6	IQSG 1410 G	G 1/4"	10
IQSG 184 G	G 1/8"	4	IQSG 1412 G	G 1/4"	12
IQSG 186 G	G 1/8"	6	IQSG 386 G	G 3/8"	6
IQSG 188 G	G 1/8"	8	IQSG 388 G	G 3/8"	8
IQSG 1810 G	G 1/8"	10	IQSG 3810 G	G 3/8"	10

	- /-			- , -	
44 G	G 1/4"	4	IQSG 3814 G	G 3/8"	
46 G	G 1/4"	6	IQSG 3816 G	G 3/8"	
48 G	G 1/4"	8	IQSG 126 G	G 1/2"	
410 G	G 1/4"	10	IQSG 128 G	G 1/2"	
412 G	G 1/4"	12	IQSG 1210 G	G 1/2"	
886 G	G 3/8"	6	IQSG 1212 G	G 1/2"	
888 G	G 3/8"	8	IQSG 1214 G	G 1/2"	
810 G	G 3/8"	10	IQSG 1216 G	G 1/2"	

IOSG 3812 G

without hexagon socket







Push in fittin	Push in fittings with round body, cylindrical threads									
Туре	G	D	Р	Туре	G	D	Р			
IQSG M33 I	M 3	3	8.2	IQSG 146 IG	G 1/4"	6	17.0			
IQSG M34 I	M 3	4	8.2	IQSG 148 IG	G 1/4"	8	17.0			
IQSG M53 I	M 5	3	8.2	IQSG 1410 IG	G 1/4"	10	17.0			
IQSG M54 I	M 5	4	8.2	IQSG 1412 IG	G 1/4"	12	18.8			
IQSG M56 I	M 5	6	11.0	IQSG 388 IG	G 3/8"	8	21.0			
IQSG 184 IG	G 1/8"	4	14.0	IQSG 3810 IG	G 3/8"	10	21.0			
IQSG 186 IG	G 1/8"	6	14.0	IQSG 3812 IG	G 3/8"	12	21.0			
IQSG 188 IG	G 1/8"	8	14.0	IQSG 128 IG	G 1/2"	8	25.0			
IQSG 1810 IG	G 1/8"	10	15.5	IQSG 1210 IG	G 1/2"	10	25.0			
IQSG 1812 IG	G 1/8"	12	18.8	IQSG 1212 IG	G 1/2"	12	25.0			
IQSG 144 IG	G 1/4"	4	17.0							

Push in fittin	ngs	
Туре	R	D
IQSG 1215	R 1/2"	15
IQSG 3422	R 3/4"	22
IOSG 1028	R 1"	28

			DIY
	Туре	R	D
	IQSG 1032	R 1"	32
	IQSG 11232	R 11/2"	32
П			



	G
⊗ D	2-piece design type

Push in tittin	gs, cylindrical threads			
Туре	G	D	Туре	
IQSG 3815 G	G 3/8"	15	IQSG 3422 G	

Type	O	
IQSG 3815 G	G 3/8"	15
IQSG 1215 G	G 1/2"	15
IQSG 1218 G	G 1/2"	18
IQSG 1222 G*	G 1/2"	22

<sup>2-</sup>piece design

### **Push in fittings with conical threads**

Many additional products and sizes are available in our Online Shop!

Almost all push in fittings are also available with Teflon-coated conical threads.

Standard type

Designation for the options with conical threads, order without the last "G" - 🗷 e.g.: IQSG 184

IQSG 3428 G\*

IQSG 1028 G



Push in fittin	Push in fittings with female threads Standard							
Туре	G	D	Туре	G	D	Туре	G	D
IQSF M33	M 3	3	IQSF 1810	G 1/8"	10	IQSF 388	G 3/8"	8
IQSF M34	M 3	4	IQSF 144	G 1/4"	4	IQSF 3810	G 3/8"	10
IQSF M53	M 5	3	IQSF 146	G 1/4"	6	IQSF 3812	G 3/8"	12
IQSF M54	M 5	4	IQSF 148	G 1/4"	8	IQSF 128	G 1/2"	8
IQSF 184	G 1/8"	4	IQSF 1410	G 1/4"	10	IQSF 1210	G 1/2"	10
IQSF 186	G 1/8"	6	IQSF 1412	G 1/4"	12	IQSF 1212	G 1/2"	12
IQSF 188	G 1/8"	8	IQSF 386	G 3/8"	6	IQSF 1216	G 1/2"	16



Bulkhead pu	Bulkhead push in fittings with female threads Standard								
Туре	G	D	Α	Emax	Туре	G	D	А	Emax
IQSSF 184	G 1/8"	4	M 12 x 1	5	IQSSF 1412	G 1/4"	12	M 22 x 1	9
IQSSF 186	G 1/8"	6	M 14 x 1	7	IQSSF 386	G 3/8"	6	M 14 x 1	7
IQSSF 188	G 1/8"	8	M 16 x 1	9	IQSSF 388	G 3/8"	8	M 16 x 1	9
IQSSF 144	G 1/4"	4	M 12 x 1	5	IQSSF 3810	G 3/8"	10	M 20 x 1	7
IQSSF 146	G 1/4"	6	M 14 x 1	7	IQSSF 3812	G 3/8"	12	M 22 x 1	9
IQSSF 148	G 1/4"	8	M 16 x 1	9	IQSSF 1212	G 1/2"	12	M 22 x 1	9
IQSSF 1410	G 1/4"	10	M 20 x 1	7					



L push in fit	push in fittings, short, cylindrical threads							
Туре	G	D	Туре	G	D	Туре	G	D
IQSL M33	М3	3	IQSL 144 G	G 1/4"	4	IQSL 3814 G	G 3/8"	14
IQSL M34	M 3	4	IQSL 146 G	G 1/4"	6	IQSL 3816 G	G 3/8"	16
IQSL M53	M 5	3	IQSL 148 G	G 1/4"	8	IQSL 126 G	G 1/2"	6
IQSL M54	M 5	4	IQSL 1410 G	G 1/4"	10	IQSL 128 G	G 1/2"	8
IQSL M56	M 5	6	IQSL 1412 G	G 1/4"	12	IQSL 1210 G	G 1/2"	10
IQSL 184 G	G 1/8"	4	IQSL 386 G	G 3/8"	6	IQSL 1212 G	G 1/2"	12
IQSL 186 G	G 1/8"	6	IQSL 388 G	G 3/8"	8	IQSL 1214 G	G 1/2"	14
IQSL 188 G	G 1/8"	8	IQSL 3810 G	G 3/8"	10	IQSL 1216 G	G 1/2"	16
IQSL 1810 G	G 1/8"	10	IQSL 3812 G	G 3/8"	12			



L push in fittings, c	ylindrical thread	s			Big
Туре	G	D	Туре	G	D
IQSL 3815 G	G 3/8"	15	IQSL 3422 G	G 3/4"	22
IQSL 1215 G	G 1/2"	15	IQSL 3428 G	G 3/4"	28
IQSL 1218 G	G 1/2"	18	IQSL 1028 G	G 1"	28
IQSL 1222 G	G 1/2"	22			



L push in fitt	ings, me	dium-l	ong, cylindrical	threads			Stan	dard
Туре	G	D	Туре	G	D	Туре	G	D
IQSL M54 L	M 5	4	IQSL 144 GL	G 1/4"	4	IQSL 388 GL	G 3/8"	8
IQSL M56 L	M 5	6	IQSL 146 GL	G 1/4"	6	IQSL 3810 GL	G 3/8"	10
IQSL 184 GL	G 1/8"	4	IQSL 148 GL	G 1/4"	8	IQSL 3812 GL	G 3/8"	12
IQSL 186 GL	G 1/8"	6	IQSL 1410 GL	G 1/4"	10	IQSL 128 GL	G 1/2"	8
IQSL 188 GL	G 1/8"	8	IQSL 1412 GL	G 1/4"	12	IQSL 1210 GL	G 1/2"	10
IQSL 1810 GL	G 1/8"	10	IQSL 386 GL	G 3/8"	6	IQSL 1212 GL	G 1/2"	12
IQSL 188 GL	G 1/8"	8	IQSL 1412 GL	G 1/4"		IQSL 1210 GL	G 1/2"	



L push in fit	tings, long	g, cylin	drical threads				Stan	dard
Туре	G	D	Туре	G	D	Туре	G	D
IQSLL M33	M 3	3	IQSLL 188 G	G 1/8"	8	IQSLL 386 G	G 3/8"	6
IQSLL M34	M 4	4	IQSLL 1810 G	G 1/8"	10	IQSLL 388 G	G 3/8"	8
IQSLL M53	M 5	3	IQSLL 144 G	G 1/4"	4	IQSLL 3810 G	G 3/8"	10
IQSLL M54	M 5	4	IQSLL 146 G	G 1/4"	6	IQSLL 3812 G	G 3/8"	12
IQSLL M56	M 5	6	IQSLL 148 G	G 1/4"	8	IQSLL 1210 G	G 1/2"	10
IQSLL 184 G	G 1/8"	4	IQSLL 1410 G	G 1/4"	10	IQSLL 1212 G	G 1/2"	12
IQSLL 186 G	G 1/8"	6	IQSLL 1412 G	G 1/4"	12	IQSLL 1216 G	G 1/2"	16
IQSLL 186 G	G 1/8"	6	IQSLL 1412 G	G 1/4"	12	1QSLL 1216 G	G 1/2"	16



L push in fitt	ings, lon			Stan	dard			
Туре	G	D	Туре	G	D	Туре	G	D
IQSLLK M54	M 5	4	IQSLLK 144 G	G 1/4"	4	IQSLLK 388 G	G 3/8"	8
IQSLLK M56	M 5	6	IQSLLK 146 G	G 1/4"	6	IQSLLK 3810 G	G 3/8"	10
IQSLLK 184 G	G 1/8"	4	IQSLLK 148 G	G 1/4"	8	IQSLLK 3812 G	G 3/8"	12
IQSLLK 186 G	G 1/8"	6	IQSLLK 1410 G	G 1/4"	10	IQSLLK 1210 G	G 1/2"	10
IQSLLK 188 G	G 1/8"	8	IQSLLK 1412 G	G 1/4"	12	IQSLLK 1212 G	G 1/2"	12
IQSLLK 1810 G	G 1/8"	10	IQSLLK 386 G	G 3/8"	6			



All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

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Push in fittings 45°, cylindrical threads											
Туре	G	D	Туре	G	D	Туре	G	D			
IQSW M54	M 5	4	IQSW 144 G	G 1/4"	4	IQSW 388 G	G 3/8"	8			
IQSW M56	M 5	6	IQSW 146 G	G 1/4"	6	IQSW 3810 G	G 3/8"	10			
IQSW 184 G	G 1/8"	4	IQSW 148 G	G 1/4"	8	IQSW 3812 G	G 3/8"	12			
IQSW 186 G	G 1/8"	6	IQSW 1410 G	G 1/4"	10	IQSW 128 G	G 1/2"	8			
IQSW 188 G	G 1/8"	8	IQSW 1412 G	G 1/4"	12	IQSW 1210 G	G 1/2"	10			
IQSW 1810 G	G 1/8"	10	IQSW 386 G	G 3/8"	6	IQSW 1212 G	G 1/2"	12			



L push in fitt	L push in fittings with female threads								
Туре	G	D	Туре	G	D	Туре	G	D	
IQSLF M54	M 5	4	IQSLF 144	G 1/4"	4	IQSLF 386	G 3/8"	6	
IQSLF M56	M 5	6	IQSLF 146	G 1/4"	6	IQSLF 388	G 3/8"	8	
IQSLF 184	G 1/8"	4	IQSLF 148	G 1/4"	8	IQSLF 3810	G 3/8"	10	
IQSLF 186	G 1/8"	6	IQSLF 1410	G 1/4"	10	IQSLF 1210	G 1/2"	10	
IQSLF 188	G 1/8"	8	IQSLF 1412	G 1/4"	12	IQSLF 1212	G 1/2"	12	



L push in fitt	L push in fittings with exterior hexagon, cylindrical threads								
Туре	G	D	Туре	G	D	Туре	G	D	
IQSLV M53	M 5	3	IQSLV 188 G	G 1/8"	8	IQSLV 3810 G	G 3/8"	10	
IQSLV M54	M 5	4	IQSLV 146 G	G 1/4"	6	IQSLV 3812 G	G 3/8"	12	
IQSLV M56	M 5	6	IQSLV 148 G	G 1/4"	8	IQSLV 1210 G	G 1/2"	10	
IQSLV 184 G	G 1/8"	4	IQSLV 1410 G	G 1/4"	10	IQSLV 1212 G	G 1/2"	12	
IQSLV 186 G	G 1/8"	6	IQSLV 388 G	G 3/8"	8				



L push in fitt	ings with	hexag	jon socket				Stan	dard
Туре	R	D	Туре	R	D	Туре	R	D
IQSLV 184 I	R 1/8"	4	IQSLV 148 I	R 1/4"	8	IQSLV 3812 I	R 3/8"	12
IQSLV 186 I	R 1/8"	6	IQSLV 1410 I	R 1/4"	10	IQSLV 1210 I	R 1/2"	10
IQSLV 188 I	R 1/8"	8	IQSLV 388 I	R 3/8"	8	IQSLV 1212 I	R 1/2"	12
IQSLV 146 I	R 1/4"	6	IQSLV 3810 I	R 3/8"	10			





],	Multi-distrib	Stan	dard						
1	Туре	G	D	Туре	G	D	Туре	G	D
ľ	IQSLV2 184 G	G 1/8"	4	IQSLV2 148 G	G 1/4"	8	IQSLV2 3810 G	G 3/8"	10
ľ	IQSLV2 186 G	G 1/8"	6	IQSLV2 1410 G	G 1/4"	10	IQSLV2 3812 G	G 3/8"	12
ľ	IQSLV2 188 G	G 1/8"	8	IQSLV2 384 G	G 3/8"	4	IQSLV2 128 G	G 1/2"	8
ľ	IQSLV2 144 G	G 1/4"	4	IQSLV2 386 G	G 3/8"	6	IQSLV2 1210 G	G 1/2"	10
ľ	IQSLV2 146 G	G 1/4"	6	IQSLV2 388 G	G 3/8"	8	IQSLV2 1212 G	G 1/2"	12

<sup>\*</sup> operating pressure: 10 bar, 60°C max., plastic body made of PBT





	Multi-distrib	utor, 3-w	ay*, c	ylindrical threa	ds			Stan	dard
)	Туре	G	D	Туре	G	D	Туре	G	D
/	IQSLV3 184 G	G 1/8"	4	IQSLV3 148 G	G 1/4"	8	IQSLV3 3810 G	G 3/8"	10
	IQSLV3 186 G	G 1/8"	6	IQSLV3 1410 G	G 1/4"	10	IQSLV3 3812 G	G 3/8"	12
	IQSLV3 188 G	G 1/8"	8	IQSLV3 384 G	G 3/8"	4	IQSLV3 128 G	G 1/2"	8
	IQSLV3 144 G	G 1/4"	4	IQSLV3 386 G	G 3/8"	6	IQSLV3 1210 G	G 1/2"	10
	IQSLV3 146 G	G 1/4"	6	IQSLV3 388 G	G 3/8"	8	IQSLV3 1212 G	G 1/2"	12

<sup>\*</sup> operating pressure: 10 bar, 60°C max., plastic body made of PBT





Multi-distrib	Multi-distributor, 4-way*, cylindrical threads Standard										
Туре	G	D	Туре	G	D	Туре	G	D			
IQSLV4 184 G	G 1/8"	4	IQSLV4 148 G	G 1/4"	8	IQSLV4 3810 G	G 3/8"	10			
IQSLV4 186 G	G 1/8"	6	IQSLV4 1410 G	G 1/4"	10	IQSLV4 3812 G	G 3/8"	12			
IQSLV4 188 G	G 1/8"	8	IQSLV4 384 G	G 3/8"	4	IQSLV4 128 G	G 1/2"	8			
IQSLV4 144 G	G 1/4"	4	IQSLV4 386 G	G 3/8"	6	IQSLV4 1210 G	G 1/2"	10			
IQSLV4 146 G	G 1/4"	6	IQSLV4 388 G	G 3/8"	8	IQSLV4 1212 G	G 1/2"	12			

operating pressure: 10 bar, 60°C max., plastic body made of PBT





Multi-distributor, 6-way*, cylindrical threads											
Туре	G	D	Туре	G	D	Туре	G	D			
IQSLV6 184 G	G 1/8"	4	IQSLV6 148 G	G 1/4"	8	IQSLV6 3810 G	G 3/8"	10			
IQSLV6 186 G	G 1/8"	6	IQSLV6 1410 G	G 1/4"	10	IQSLV6 3812 G	G 3/8"	12			
IQSLV6 188 G	G 1/8"	8	IQSLV6 384 G	G 3/8"	4	IQSLV6 128 G	G 1/2"	8			
IQSLV6 144 G	G 1/4"	4	IQSLV6 386 G	G 3/8"	6	IQSLV6 1210 G	G 1/2"	10			
IQSLV6 146 G	G 1/4"	6	IQSLV6 388 G	G 3/8"	8	IQSLV6 1212 G	G 1/2"	12			

<sup>\*</sup> operating pressure: 10 bar, 60°C max., plastic body made of PBT

Y push in fitt	ings with exterior l	nexagon			Standard
Туре	R	D	Туре	R	D
IQSYLV 186	R 1/8"	6	IQSYLV 3812	R 3/8"	12
IQSYLV 148	R 1/4"	8	IQSYLV 1212	R 1/2"	12
IQSYLV 3810	R 3/8"	10			



L push in fittings with female and male threads Standa												
Туре	R	G	D	Туре	R	G	D					
IQSTF 184	R 1/8"	G 1/8"	4	IQSTF 388	R 3/8"	G 3/8"	8					
IQSTF 186	R 1/8"	G 1/8"	6	IQSTF 3810	R 3/8"	G 3/8"	10					
IQSTF 188	R 1/8"	G 1/8"	8	IQSTF 3812	R 3/8"	G 3/8"	12					
IQSTF 146	R 1/4"	G 1/4"	6	IQSTF 1210	R 1/2"	G 1/2"	10					
IQSTF 148	R 1/4"	G 1/4"	8	IQSTF 1212	R 1/2"	G 1/2"	12					
IQSTF 1410	R 1/4"	G 1/4"	10									



Y push in fit	tings with	female thre	eads			Si	andard
Туре	R	G	D	Туре	R	G	D
IQSYTF 186	R 1/8"	G 1/8"	6	IQSYTF 3810	R 3/8"	G 3/8"	10
IQSYTF 148	R 1/4"	G 1/4"	8	IQSYTF 1212	R 1/2"	G 1/2"	12



T push in fit	Stan	dard						
Туре	G	D	Туре	G	D	Туре	G	D
IQST M33	М3	3	IQST 144 G	G 1/4"	4	IQST 3814 G	G 3/8"	14
IQST M34	М3	4	IQST 146 G	G 1/4"	6	IQST 3816 G	G 3/8"	16
IQST M53	M 5	3	IQST 148 G	G 1/4"	8	IQST 128 G	G 1/2"	8
IQST M54	M 5	4	IQST 1410 G	G 1/4"	10	IQST 1210 G	G 1/2"	10
IQST M56	M 5	6	IQST 1412 G	G 1/4"	12	IQST 1212 G	G 1/2"	12
IQST 184 G	G 1/8"	4	IQST 386 G	G 3/8"	6	IQST 1214 G	G 1/2"	14
IQST 186 G	G 1/8"	6	IQST 388 G	G 3/8"	8	IQST 1216 G	G 1/2"	16
IQST 188 G	G 1/8"	8	IQST 3810 G	G 3/8"	10			
IQST 1810 G	G 1/8"	10	IQST 3812 G	G 3/8"	12			



T push in fittings, cylindrical threads									
Туре	G	D	Туре	G	D				
IQST 3815 G	G 3/8"	15	IQST 3422 G	G 3/4"	22				
IQST 1215 G	G 1/2"	15	IQST 3428 G	G 3/4"	28				
IQST 1218 G	G 1/2"	18	IQST 1028 G	G 1"	28				
IQST 1222 G	G 1/2"	22							



T push in fittings with female threads Standard										
Туре	G	D	Туре	G	D	Туре	G	D		
IQSTFF M54	M 5	4	IQSTFF 144	G 1/4"	4	IQSTFF 388	G 3/8"	8		
IQSTFF M56	M 5	6	IQSTFF 146	G 1/4"	6	IQSTFF 3810	G 3/8"	10		
IQSTFF 184	G 1/8"	4	IQSTFF 148	G 1/4"	8	IQSTFF 1210	G 1/2"	10		
IQSTFF 186	G 1/8"	6	IQSTFF 1410	G 1/4"	10					
IQSTFF 188	G 1/8"	8	IQSTFF 386	G 3/8"	6					

	ØD	
	G G	D
	U	
p	ositionable	

D 10 4	Type IQSTL 3810 G	G G 3/8"	D
	IQSTL 3810 G	G 3/8"	
4		0 4/0	10
4	IQSTL 3812 G	G 3/8"	12
6	IQSTL 3814 G	G 3/8"	14
8	IQSTL 128 G	G 1/2"	8
10	IQSTL 1210 G	G 1/2"	10
12	IQSTL 1212 G	G 1/2"	12
6	IQSTL 1214 G	G 1/2"	14
8	IQSTL 1216 G	G 1/2"	16
	10 12 6	10   IQSTL 1210 G 12   IQSTL 1212 G 6   IQSTL 1214 G	10 IQSTL 1210 G G 1/2" 12 IQSTL 1212 G G 1/2" 6 IQSTL 1214 G G 1/2"



T push in fit	ings, cylindric	al threa	ds			Big
Туре		G	D	Туре	G	D
IQSTL 3815 G		G 3/8"	15	IQSTL 3422 G	G 3/4"	22
IQSTL 1215 G		G 1/2"	15	IQSTL 3428 G	G 3/4"	28
IQSTL 1218 G		G 1/2"	18	IQSTL 1028 G	G 1"	28
IQSTL 1222 G		G 1/2"	22		 	



ositionable





Y push in fit	Y push in fittings, cylindrical threads										
Туре	G	D	Туре	G	D	Туре	G	D			
IQSY M54	M 5	4	IQSY 144 G	G 1/4"	4	IQSY 388 G	G 3/8"	8			
IQSY M56	M 5	6	IQSY 146 G	G 1/4"	6	IQSY 3810 G	G 3/8"	10			
IQSY 184 G	G 1/8"	4	IQSY 148 G	G 1/4"	8	IQSY 3812 G	G 3/8"	12			
IQSY 186 G	G 1/8"	6	IQSY 1410 G	G 1/4"	10	IQSY 128 G	G 1/2"	8			
IQSY 188 G	G 1/8"	8	IQSY 1412 G	G 1/4"	12	IQSY 1210 G	G 1/2"	10			
IQSY 1810 G	G 1/8"	10	IQSY 386 G	G 3/8"	6	IQSY 1212 G	G 1/2"	12			



IQSY M54	M 5	4	IQSY 144 G	G 1/4"	4	IQSY 388 G	G 3/8"	8
IQSY M56	M 5	6	IQSY 146 G	G 1/4"	6	IQSY 3810 G	G 3/8"	10
IQSY 184 G	G 1/8"	4	IQSY 148 G	G 1/4"	8	IQSY 3812 G	G 3/8"	12
IQSY 186 G	G 1/8"	6	IQSY 1410 G	G 1/4"	10	IQSY 128 G	G 1/2"	8
IQSY 188 G	G 1/8"	8	IQSY 1412 G	G 1/4"	12	IQSY 1210 G	G 1/2"	10
IQSY 1810 G	G 1/8"	10	IQSY 386 G	G 3/8"	6	IQSY 1212 G	G 1/2"	12

### Multi-distributor with cylindrical male threads

Standard

Туре	G	D
IQSQ 184 G	G 1/8"	4
IQSQ 186 G	G 1/8"	6
IQSQ 144 G	G 1/4"	4
IQSQ 146 G	G 1/4"	6



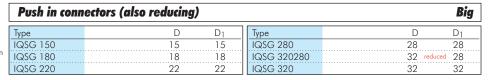
T multi-distributors with cyl. male thread and 3 outlets  Standard						ndard	
Туре	G	D	D <sub>1</sub>	Туре	G	D	D <sub>1</sub>
IQST3 1864 G	G 1/8"	6	4	IQST3 1486 G	G 1/4"	8	6
IQST3 1464 G	G 1/4"	6	4	IQST3 3886 G	G 3/8"	8	6
IQST3 1484 G	G 1/4"	8	4	IQST3 38108 G	G 3/8"	10	8



Push in conn	Push in connectors (also reducing) Standard							
Туре	D	D <sub>1</sub>	Туре	D	D <sub>1</sub>	Туре	D	D <sub>1</sub>
IQSG 30	3	3	IQSG 8060	8 red	uced 6	IQSG 120100	12 rec	duced 10
IQSG 4030	4 reduc	ed 3	IQSG 80	8	8	IQSG 120	12	12
IQSG 40	4	4	IQSG 10060	10 red	uced 6	IQSG 140	14	14
IQSG 6040	6 reduc	ed 4	IQSG 10080	10 red	uced 8	IQSG 160120	16 rec	duced 12
IQSG 60	6	6	IQSG 100	10	10	IQSG 160	16	16
IOSG 8040	8 reduc	ed 4	IOSG 12080	12 red	uced 8			



type Ø 32 mm





You will find Festo stop cylinders in our Online Shop



You will find grippers in our Online Shop



**FESTO** Mini-carriages are found in our Online Shop



Bulkhead push in connections made of plastic Standar							ndard
Туре	D	Α	Emax	Туре	D	Α	Emax
IQSSK 40	4	M 12 x 1.5	8	IQSSK 100	10	M 20 x 2	11
IQSSK 60	6	M 14 x 1.5	10	IQSSK 120	12	M 24 x 2	13
IQSSK 80	8	M 16 x 1.5	10				



Elbow push	in tittings		Standard
Туре	D	Туре	D
IQSL 30	3	IQSL 100	10
IQSL 40	4	IQSL 120	12
IQSL 60	6	IQSL 140	14
IQSL 80	8	IQSL 160	16



	Elbow push i	in fittings		Big
I	Туре	D	Туре	D
ı	IQSL 150	15	IQSL 280	28
ı	IQSL 180	18	IQSL 320	32
ı	IQSL 220	22		
	IQSL 180 IQSL 220	18 22	IQSL 320	32







Standard

**Standard** 

Standard

Standard

Standard

Elbow bulkhead push in connectors						Sta	ndard
Туре	D	А	Emax	Туре	D	А	Emax
IQSLS 40	4	M 12 x 1.5	6	IQSLS 100	10	M 20 x 2	9
IQSLS 60	6	M 14 x 1.5	8	IQSLS 120	12	M 24 x 2	11
IQSLS 80	8	M 16 x 1.5	8				



T push	in connectors	(also reducing)

Туре	D	[	D <sub>1</sub>
IQST 30	3		3
IQST 40	4		4
IQST 604060	6	reduced	4
IQST 60	6		6
IQST 804080	8	reduced	4
IQST 806080	8	reduced	6

Туре	D	D <sub>1</sub>	Туре	D	Dı
IQST 80	8	8	IQST 120	12	12
IQST 10060100	10	reduced 6	IQST 14080140	14	reduced 8
IQST 10080100	10	reduced 8	IQST 140	14	14
IQST 100	10	10	IQST 160	16	16
IQST 12080120	12	reduced 8			
IQST 120100120	12	reduced 10			



Туре	D	$D_1$
IQST 150	15	15
IQST 180150180	18	reduced 15
IQST 180	18	18
IQST 220150220	22	reduced 15

Туре	D	D <sub>1</sub>
IQST 220	22	22
IQST 280	28	28
IQST 320	32	32



w	•		/ I	
t pusn	In	connectors	(aiso	reaucing)

Туре	D		D <sub>1</sub>
IQSY 30	3		3
IQSY 40	4		4
IQSY 6040	6	reduced	4
IQSY 60	6		6
IQSY 8040	8	reduced	4

3,					
Туре	D	$D_1$	Туре	D	$D_1$
IQSY 8060	8 red	uced 6	IQSY 12080	12 red	duced 8
IQSY 80	8	8	IQSY 120100	12 red	duced 10
IQSY 10060	10 red	uced 6	IQSY 120	12	12
IQSY 10080	10 red	uced 8	IQSY 140	14	14
IQSY 100	10	10	IQSY 160	16	16



X	push	in	connectors

_	
Туре	D
IQSX 40	4
IQSX 60	6
IQSX 80	8

		Standard
1	Туре	D
	IQSX 100	10
	IQSX 120	12
l		



### X push in connectors with 2 reduced outlets

Туре	D	D <sub>1</sub>
IQSX2 8060	8	6
IQSX2 10080	10	8
IQSX2 120100	12	10



#### X push in connectors with 3 reduced outlets

Туре	D	D <sub>1</sub>
IQSX3 8060	8	6
IQSX3 10080	10	8
IQSX3 120100	12	10



T	multi-distributors	with 3	outlets

Туре	D	$D_1$
IQST3 6040	6	4
IQST3 8040	8	4
IQST3 8060	8	6

_	_			
		Туре	D	D <sub>1</sub>
		IQST3 10060	10	6
		IQST3 10080	10	8







#### **Multi-distributors with 4 outlets**

Standard

Туре	D	D <sub>1</sub>
IQSQ 6040	6	4
IQSQ 8060	8	6



#### Push in nipples (also reducing) Standard D D D Dı $D_1$ IQSH 40 IQSH 10060 10 IQSH 140 reduced 12 **IQSH 6040** IQSH 10080 10 IQSH 160120 16 reduced 10 IQSH 60 **IQSH** 100 10 **IQSH** 160 6 16 16 6 32 reduced 22 IQSH 8040 IQSH 12080 12 IQSH 320220 8 IQSH 120100 12 reduced 10 **IQSH 8060** 8 IQSH 320280 32 reduced 28 IQSH 80 IQSH 120 12



Push in nipples with hose screw connections for PVC hose								Standard
			For hose	٦				For hose
Туре	D	$D_1$	Ø internal		Туре	D	$D_1$	Ø internal
IQSGT 40H4	4	5.9	4	1	IQSGT 100H8	10	10.0	8
IQSGT 40H5	4	6.9	5	1	IQSGT 120H8	12	10.0	8
IQSGT 60H5	6	6.9	5	1	IQSGT 120H10	12	12.0	10
IQSGT 60H6	6	7.9	6	1	IQSGT 120H13	12	15.0	13
IQSGT 80H6	8	7.9	6	1	IQSGT 140H14	14	16.0	14
IQSGT 80H8	8	10.0	8	1				



Push in connectors, reducing, with push in nipple						Sta	ndard	
Туре	D	Dı	Туре	D	D <sub>1</sub>	Туре	D	D <sub>1</sub>
IQSG 40H60	4	6	IQSG 100H60	10	6	IQSG 120H100	12	10
IQSG 60H40	6	4	IQSG 100H80	10	8	IQSG 140H120	14	12
IQSG 80H40	8	4	IQSG 120H60	12	6			
IQSG 80H60	8	6	IQSG 120H80	12	8			



Push in connectors, reducing, with push in nipple					Big
Туре	D	D <sub>1</sub>	Туре	D	D <sub>1</sub>
IQSG 150H100	15	10	IQSG 220H180	22	18
IQSG 150H120	15	12	IQSG 280H150	28	15
IQSG 180H150	18	15	IQSG 280H220	28	22
IQSG 220H150	22	15			



Push in adapter	with imperial pus	sh in nipp	le for metric hose	s S	Standard
Туре	D	D <sub>1</sub>	Туре	D	D <sub>1</sub>
IQSG 5/32H-40	5/32"	4	IQSG 5/16H-80	5/16'	′ 8
IQSG 3/16H-40	3/16"	4	IQSG 3/8H-100	3/8'	10
IQSG 1/4H-60	1/4"	6	IQSG 1/2H-120	1/2'	12



L push in connectors with push in nipple (also reducing)						St	andard	
Туре	D	D <sub>1</sub>	Туре	D	D <sub>1</sub>	Туре	D	D <sub>1</sub>
IQSL 30H	3	3	IQSL 80H60	8 re	educed 6	IQSL 120H100	12 red	luced 10
IQSL 40H	4	4	IQSL 80H	8	8	IQSL 120H	12	12
IQSL 60H40	6 rec	luced 4	IQSL 100H80	10 re	educed 8	IQSL 140H	14	14
IQSL 60H	6	6	IQSL 100H	10	10	IQSL 160H	16	16



### L push in connectors with push in nipple

Big

Туре	D
IQSL 150H	15
IQSL 180H	18
IQSL 220H	22
IQSL 320H	32



type Ø 32 mm

#### L push in connectors with long push in nipple

#### Standard

**Standard** 

Standard

**Standard** 

Туре	D
IQSLL 40H	4
IQSLL 60H	6
IQSLL 80H	8
IQSLL 100H	10

Туре	D
IQSLL 120H	12
IQSLL 140H	14
IQSLL 160H	16





### Push in connectors 45° with long push in nipple

Туре	D
IQSW 40H	4
IOSW 60H	6
IQSW 80H	8

Туре	D
IQSW 100H	10
IQSW 120H	12



#### T push in connectors with push in nipple\*

Туре	D
IQST 40H	4
IQST 60H	6
IQST 80H	8
*	IO have 40°C many already hands manda of DDT

	Туре	D
Ш	IQST 100H	10
Ш	IQST 120H	12
Ш	IQST 160H	16



#### Y push in connectors with push in nipple (also reducing)

Туре	D	$D_1$
IQSY 40H	4	4
IQSY 60H40	6 redi	uced 4
IQSY 60H	6	6

Туре	D	D <sub>1</sub>	Туре
IQSY 80H60	8	reduced 6	IQSY
IQSY 80H	8	8	IQSY
IQSY 100H80	10	reduced 8	IQSY

Туре	D	$D_1$
IQSY 100H	10	10
IQSY 120H100	12	reduced 10
IQSY 120H	12	12



#### T-multi-distributor with push in nipple and 3 outlets

Туре	D	D <sub>1</sub>
IQST3 60H40	6	4
IQST3 80H40	8	4
IQST3 80H60	8	6
IQST3 100H80	10	8



**Standard** 



#### Multi-distributor with push in nipple and 4 outlets

Туре	D	$D_1$
IQSQ 60H40	6	4
IOSO 80H60	Ω	6



### Push-in fitting screw in nozzles (G-threads/metric nipple)

Туре	G	D	Туре	G
IQSG M54H	M 5	4	IQSG 148H G	G 1/4"
IQSG M56H	M 5	6	IQSG 1410H G	G 1/4"
IQSG 184H G	G 1/8"	4	IQSG 1412H G	G 1/4"
IQSG 186H G	G 1/8"	6	IQSG 386H G	G 3/8"
IQSG 188H G	G 1/8"	8	IQSG 388H G	G 3/8"
IQSG 144H G	G 1/4"	4	IQSG 3810H G	G 3/8"
IQSG 146H G	G 1/4"	6	IQSG 3812H G	G 3/8"

Туре	G	D
IQSG 148H G	G 1/4"	8
IQSG 1410H G	G 1/4"	10
IQSG 1412H G	G 1/4"	12
IQSG 386H G	G 3/8"	6
IQSG 388H G	G 3/8"	8
IQSG 3810H G	G 3/8"	10
IOCC 2012H C	C 2/0"	10

Туре	G	D
IQSG 3814H G	G 3/8"	14
IQSG 3816H G	G 3/8"	16
IQSG 1210H G	G 1/2"	10
IQSG 1212H G	G 1/2"	12
IQSG 1214H G	G 1/2"	14
IQSG 1216H G	G 1/2"	16



#### Push-in fitting screw in nozzles (G and R threads/metric nipple)

Type <b>plastic</b>	G	D
IQSG 3815H G	G 3/8"	15
IQSG 1215H G	G 1/2"	15
IQSG 1218H G	G 1/2"	18
IQSG 1222H G	G 1/2"	22
IQSG 3422H G	G 3/4"	22

Type brass	G	D
IQSG 1215H MS	R 1/2"	15
IQSG 3422H MS	R 3/4"	22
IQSG 3428H G MS	G 3/4"	28
IQSG 1028H G MS	G 1"	28



#### Combination options:





PU, PA, PTFE and from page 192





Silencers with push in nipple*			Standard
Туре	D	Туре	D
IQSSD 40	4	IQSSD 100	10
IQSSD 60	6	IQSSD 120	12
IQSSD 80	8		

operating pressure: 10 bar, max. 80°C, material: PE



Plugs for clo	sing push in fit	S	tandard/Mini		
Туре	D	Туре	D	Туре	D
IQSMC 30H	3	IQSC 80H	8	IQSC 140H	14
IQSC 40H	4	IQSC 100H	10	IQSC 160H	16
IQSC 60H	6	IQSC 120H	12		



Plugs for clo	sing push in fittings		Big
Туре	D	Туре	D
IQSC 150H	15	IQSC 280H	28
IQSC 180H	18	IQSC 320H	32
IQSC 220H	22		



Caps for clos	ing hose lines		Standard/Mini
Туре	D	Туре	D
IQSMC 30*	3	IQSC 80	8
IQSC 40	4	IQSC 100	10
IQSC 60	6	IQSC 120	12
* operating prossure.	10 bar 60°C may plastic bady made of PRT	·	<u> </u>

operating pressure: 10 bar, 60°C max., plastic body made of PBT

**Cap for closing hose lines** 



Туре	D
IQSC 150	15
IQSC 180	18
IQSC 220	22



Safety rings	for push in connectors		Standard
Туре	D	Туре	D
IQSES 40	4	IQSES 100	10
IQSES 60	6	IQSES 120	12
IQSES 80	8		



Standard

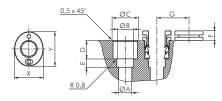
Big



- Advantages: Extremely small dimensions
   No thread lock required
   Machine installation possible
  - Cartridge consists of only one part



- Manufacture of stepped holes using a stepped drill or injection moulding
- Pressing the cartridge in
  Lateral removal of the installation guard



Supply volume: Cartridges with the installation guard (safety rings IQSES ...) are assembled completely and are ready



Type <b>brass</b>				ØB	ØС	D	Е				
nickel-plated	!	ØD	ØA	+ 0.1	0 - 0.05	+ 0.1	+ 0.1	F	G	Χ	Υ
IQSE 40 MSV		4	3.0	4.2	8.0	7.8	3.5	4.7	11	10	12
IQSE 60 MSV		6	4.0	6.2	10.0	8.2	4.0	5.0	13	12	14
IQSE 80 MSV		8	6.0	8.2	12.0	9.2	4.5	4.8	15	14	16
IQSE 100 MSV		10	8.0	10.2	15.1	10.2	5.0	5.8	18	17	19
IQSE 120 MSV		12	10.0	12.2	17.7	12.2	5.0	5.2	22	21	23

Dimensions are for POM material. Use in metal bodies only possible after carrying out trials.

\* operating pressure: 10 bar, max. 60°C

#### You will find push in connectors from other manufacturers in our Online Shop!

Many additional products and sizes are available in our Online Shop!







Standard

Standard

Standard

#### One-way control valves, cylindrical threads

Materials: Body: Nickel-plated brass/PA 66, sleeve: PA 66, seal: NBR, holding claws: Stainless steel, cartridge: Zincplated ZnDC (only silicone-free seals and lubricants are used during assembly)

Temperature range: -20°C to max. +80°C Operating pressure: -0.95 to 20 bar



Advantages: • Compact design

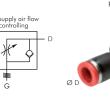
• Can be easily adjusted without tools

Type <b>exhaust air</b>	Type <b>supply air</b>			
flow controlling	flow controlling	G	D	
GRLAIQS M54	GRLBIQS M54	M 5	4	
GRLAIQS M56	GRLBIQS M56	M 5	6	
GRLAIQS 184 G	GRLBIQS 184 G	G 1/8"	4	
GRLAIQS 186 G	GRLBIQS 186 G	G 1/8"	6	
GRLAIQS 188 G	GRLBIQS 188 G	G 1/8"	8	
GRLAIQS 144 G	GRLBIQS 144 G	G 1/4"	4	
GRLAIQS 146 G	GRLBIQS 146 G	G 1/4"	6	
GRLAIQS 148 G	GRLBIQS 148 G	G 1/4"	8	

Type <b>exhaust air</b>	Type supply air		
flow controlling	flow controlling	G	D
GRLAIQS 1410 G	GRLBIQS 1410 G	G 1/4"	10
GRLAIQS 386 G	GRLBIQS 386 G	G 3/8"	6
GRLAIQS 388 G	GRLBIQS 388 G	G 3/8"	8
GRLAIQS 3810 G	GRLBIQS 3810 G	G 3/8"	10
GRLAIQS 3812 G	GRLBIQS 3812 G	G 3/8"	12
GRLAIQS 128 G	GRLBIQS 128 G	G 1/2"	8
GRLAIQS 1210 G	GRLBIQS 1210 G	G 1/2"	10
GRLAIQS 1212 G	GRLBIQS 1212 G	G 1/2"	12









#### One-way control valves with slotted screw

Materials: Body: Nickel-plated brass/PA 66, sleeve: PA 66, seal: NBR, holding claws: Stainless steel, cartridge: Zincplated ZnDC (only silicone-free seals and lubricants are used during assembly)

Temperature range: -20°C to max. +80°C Operating pressure: -0.95 to 20 bar

Advantages: • Compact design • Can be easily adjusted without tools

Type <b>exhaust air</b>		
flow controlling	G	D
GRLAIQS M54 S	M 5	4
GRLAIQS M56 S	M 5	6
GRLAIQS 184 G S	G 1/8"	4
GRLAIQS 186 G S	G 1/8"	6
GRLAIQS 188 G S	G 1/8"	8
GRLAIQS 144 G S	G 1/4"	4

Type <b>exhaust air</b>		
flow controlling	G	D
GRLAIQS 146 G S	G 1/4"	6
GRLAIQS 148 G S	G 1/4"	8
GRLAIQS 1410 G S	G 1/4"	10
GRLAIQS 386 G S	G 3/8"	6
GRLAIQS 388 G S	G 3/8"	8
GRLAIQS 3810 G S	G 3/8"	10

Type <b>exhaust air</b>		
flow controlling	G	D
GRLAIQS 3812 G S	G 3/8"	12
GRLAIQS 128 G S	G 1/2"	8
GRLAIQS 1210 G S	G 1/2"	10
GRLAIQS 1212 G S	G 1/2"	12

### Can only be adjusted using screwdriver





#### One-way control valves - straight form

Materials: Body: Nickel-plated brass/PBT, seal: NBR, holding claw: Stainless steel, cartridge: Nickel-plated ZnDC, sleeve: PBT (only silicone-free seals and lubricants are used during assembly)

Operating pressure: -0.95 to 10 bar Temperature range:  $0^{\circ}$ C to max.  $+60^{\circ}$ C



Advantages: • Very compact design

• Can be easily adjusted without tools

Type <b>exhaust air</b>		
flow controlling	R	D
GRAIQS M54	M 5	4
GRAIQS M56	M 5	6
GRAIQS 184	R 1/8"	4
GRAIQS 186	R 1/8"	6

Type <b>exhaust air</b>		
flow controlling	R	D
GRAIQS 188	R 1/8"	8
GRAIQS 146	R 1/4"	6
GRAIQS 148	R 1/4"	8
GRAIOS 1410	R 1/4"	10

Type <b>exhaust air</b>		
flow controlling	R	D
GRAIQS 388	R 3/8"	8
GRAIQS 3810	R 3/8"	10
GRAIQS 1210	R 1/2"	10
GRAIOS 1212	R 1/2"	12



#### **Line one-way control valves**

Standard/Mini Materials: Body: Nickel-plated brass/PA 66, sleeve: PA 66, seal: NBR, holding claws: Stainless steel, cartridge: Zinc-

plated ZnDC (only silicone-free seals and lubricants are used during assembly) Temperature range: -20°C to max. +80°C

Operating pressure: -0.95 to 20 bar



Advantages: • Compact design

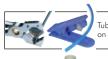
• Can be easily adjusted without tools

Туре	D
IQSDRV 30*	3
IQSDRV 40	4
IQSDRV 60	6
	1010 000 101

<sup>\*</sup> mini design, 0°C to max. +60°C, -0,95 to 10 bar







on page 595



Shock absorbers from page 502



FESTO Festo cylinders can be found in our Online Sho



esto valves can be found in our Online Shop

**FESTO** 



One-way control valve made of nickel-plated brass from page 52



PU, PA, PTFE and PE hoses from page 192



Solenoid-valves from page 414



All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

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### IQS pressure regulators and stop cocks







Standard

Operating pressure: 0 - 9 bar

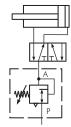
Setting pressure: 1-8 bar (pressure gauge display: 0.1 - 0.8 MPa)

Media: Compressed air, neutral gases

Function:

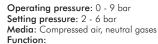
- If the primary pressure flows from P, reduced pressure escapes at the connection side.
- The compact construction with integrated quick connector permits a flexible assembly.
- The regulator is provided with overpressure protection, which especially simplifies the installation of pneumatic

equipineni.						
Type without	Type with					
pressure gauge	pressure gauge	Р	Α			
Thread-hose						
LRIQS M54	LRMAIQS M54	M 5	4			
LRIQS 184	LRMAIQS 184	R 1/8"	4			
LRIQS 186	LRMAIQS 186	R 1/8"	6			
LRIQS 146	LRMAIQS 146	R 1/4"	6			
LRIQS 148	LRMAIQS 148	R 1/4"	8			
Hose-hose	Hose-hose					
LRIQS 40	LRMAIQS 40	4	4			
LRIQS 60	LRMAIQS 60	6	6			
LRIQS 80	LRMAIQS 80	8	8			



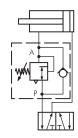
#### Pre-pressure dependent differential pressure regulator

Standard



• If the primary pressure is applied from the thread side, reduced pressure appears on the connection side in accordance with the pressure difference. The compressed air can flow through a bypass in the opposing direction without a throttle. The pressure regulator can also be inserted behind a valve.

-1-1 3		
Туре	P A	
LRLLIQS M54	M 5 4	
LRLLIQS 184	R 1/8" 4	
LRLLIQS 186	R 1/8" 6	
LRLLIQS 146	R 1/4" 6	
LRLLIQS 148	R 1/4" 8	

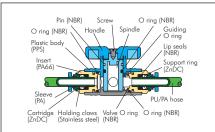






### IQS stop cocks (2/2-way)

Standard



Materials: Body: Nickel-plated brass/PPS, seal: NBR, holding claw: Stainless steel, cartridge: ZnDC/nickel-plated brass, sleeve: PA (only silicone-free seals and lubricants are used during assembly)

Operating pressure: -0.95 to 20 bar Temperature range: 0°C to max. +80°C Media: Compressed air, neutral media

Functional principle: The stop cocks shut off the airflow, thus separating the 2 systems from one another. No venting occurs.

✓ Advantages: • Very compact design









### Stop cocks with cylindrical male threads and push in fitting

						=
Туре	G	D	Туре	G	D	
IQSKH 186 G	G 1/8"	6	IQSKH 1410 G	G 1/4"	10	-
IQSKH 188 G	G 1/8"	8	IQSKH 1412 G	G 1/4"	12	
IQSKH 146 G	G 1/4"	6	IQSKH 386 G	G 3/8"	6	
IOSKH 148 C	G 1/4"	Ω	102KH 388 C	G 3/0"	Ω	

е	G	D	Туре	G	D	Туре	G	D
KH 186 G	G 1/8"	6	IQSKH 1410 G	G 1/4"	10	IQSKH 3810 G	G 3/8"	10
KH 188 G	G 1/8"	8	IQSKH 1412 G	G 1/4"	12	IQSKH 3812 G	G 3/8"	12
KH 146 G	G 1/4"	6	IQSKH 386 G	G 3/8"	6	IQSKH 1210 G	G 1/2"	10
KH 148 G	G 1/4"	8	IQSKH 388 G	G 3/8"	8	IQSKH 1212 G	G 1/2"	12

#### Stop cocks with push in fitting

Standard

**Standard** 

Туре	D
IQSKH 60	6
IQSKH 80	8
IQSKH 100	10
IQSKH 120	12

#### Bulkhead stop cocks with push in fitting

Standard

Туре	D	А	Emax
IQSKHS 60	6	М	16 x 1 10
IQSKHS 80	8	М	16 x 1 10
IQSKHS 100	10	Μ:	22 x 1 10
IQSKHS 120	12	М :	22 x 1 10



series FUTURA from page 322



PU, PA, PTFE and PE hose from page 192



**Standard** 

Standard

#### Angle stop cocks with cylindrical male threads and push in fitting

Туре	G	D
IQSKHW 186 G	G 1/8"	6
IQSKHW 188 G	G 1/8"	8
IQSKHW 146 G	G 1/4"	6
IOSKHW 148 G	G 1/4"	8

Туре	G	D	Туре	G	D
IQSKHW 1410 G	G 1/4"	10	IQSKHW 3810 G	G 3/8"	10
IQSKHW 1412 G	G 1/4"	12	IQSKHW 3812 G	G 3/8"	12
IQSKHW 386 G	G 3/8"	6	IQSKHW 1210 G	G 1/2"	10
IQSKHW 388 G	G 3/8"	8	IQSKHW 1212 G	G 1/2"	12
IQSKHW 386 G	G 3/8"	12 6 8	IQSKHW 1210 G	G 1/2"	12 10 12



#### Angle stop cocks with push in fitting

Туре	D	
IQSKHW 60	6	_
IQSKHW 80	8	
IQSKHW 100	10	
IQSKHW 120	12	



#### Bulkhead angle stop cocks with push in fitting

Туре	D	Α	Emax
IQSKHSW 60	6	M 16 x 1	10
IQSKHSW 80	8	M 16 x 1	10
IQSKHSW 100	10	M 22 x 1	10
IQSKHSW 120	12	M 22 x 1	10



#### IQS stop cocks with venting (3/2-way)

Materials: Body: Nickel-plated brass/PA 66, sleeve: PA 66, seal: NBR, holding claws: Stainless steel, cartridge: Zinc-plated ZnDC (only silicone-free seals and lubricants are used during assembly)

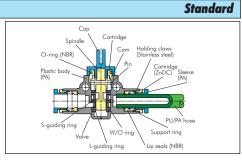
Temperature range: -20°C to max. +80°C Operating pressure: -0.95 to 20 bar

Functional principle: The 3/2-way valves shut off the air-

flow and vent the secondary side.

Media: Compressed air, neutral gases
Application example: To control single-acting small

cylinders or to shut off small pneumatic assemblies.







#### Advantages: • Very compact design

### 3/2-way valves with cylindrical male thread and push in fitting Standard

Туре	Туре		
thread-side venting	hose-side venting	G	D
IQSHA 3186 G	IQSHE 3186 G	G 1/8"	6
IQSHA 3188 G	IQSHE 3188 G	G 1/8"	8
IQSHA 3146 G	IQSHE 3146 G	G 1/4"	6
IQSHA 3148 G	IQSHE 3148 G	G 1/4"	8
IQSHA 31410 G	IQSHE 31410 G	G 1/4"	10
IQSHA 31412 G	IQSHE 31412 G	G 1/4"	12
IQSHA 3386 G	IQSHE 3386 G	G 3/8"	6
IQSHA 3388 G	IQSHE 3388 G	G 3/8"	8
IQSHA 33810 G	IQSHE 33810 G	G 3/8"	10
IQSHA 33812 G	IQSHE 33812 G	G 3/8"	12
IQSHA 31210 G	IQSHE 31210 G	G 1/2"	10
IQSHA 31212 G	IQSHE 31212 G	G 1/2"	12



#### 3/2-way valves with push in fitting

Туре	D
IQSH 360	6
IQSH 380	8
IQSH 3100	10
IQSH 3120	12



#### 3/2-way valves with cylindrical male thread

Туре	G
IQSH 31818 G	G 1/8"
IQSH 31414 G	G 1/4"
IQSH 33838 G	G 3/8"
IQSH 31212 G	G 1/2"

All data are considered to be unbinding reference





Ball valves with venting from page 287





Standard



We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C





#### IQS stop fittings - couplings

Materials: Body: Nickel-plated brass/PBT, seal: NBR, holding claws: Stainless steel, cartridge: Nickel-plated ZnDC, sleeve: PBT (only silicone-free seals and lubricants are used during assembly)

Operating pressure: -0.95 to 10 bar Temperature range: 0°C to max. +60°C

Functional principle: The fitted lock blocks the airflow the moment the hose is disassembled. After pushing a hose in,

the airflow is released again. Media: Compressed air, neutral gases



Advantages: • More economical than a coupling

• Connects like a coupling

# Body O-ring

Standard

**Standard** 

Standard

Standard

Standard

Standard















#### Push in fittings, self-locking, cylindrical threads

Туре	G	D	Туре	G	D	Туре	G	D
IQSK M54	M 5	4	IQSK 148 G	G 1/4"	8	IQSK 3812 G	G 3/8"	12
IQSK 184 G	G 1/8"	4	IQSK 1410 G	G 1/4"	10	IQSK 1210 G	G 1/2"	10
IQSK 186 G	G 1/8"	6	IQSK 388 G	G 3/8"	8	IQSK 1212 G	G 1/2"	12
IQSK 146 G	G 1/4"	6	IQSK 3810 G	G 3/8"	10			

L push in tittings, selt-locking, cylindrical threads Sta								ndard
Туре	G	D	Туре	G	D	Туре	G	D
IQSKL M54	M 5	4	IQSKL 146 G	G 1/4"	6	IQSKL 3812 G	G 3/8"	12
IQSKL M56	M 5	6	IQSKL 148 G	G 1/4"	8	IQSKL 1210 G	G 1/2"	10
IQSKL 184 G	G 1/8"	4	IQSKL 1410 G	G 1/4"	10	IQSKL 1212 G	G 1/2"	12
IQSKL 186 G	G 1/8"	6	IQSKL 388 G	G 3/8"	8			
IQSKL 188 G	G 1/8"	8	IQSKL 3810 G	G 3/8"	10			

### Push in connectors, self-locking

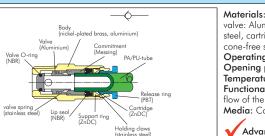
Туре	D	Туре	D
IQSK 40	4	IQSK 100	10
IQSK 60	6	IQSK 120	12
IQSK 80	8		

Push in conn	ectors with	bulkhead t	hreads,	self-locking
Туре	D	A	Emax	Туре
IQSKS 40	4	M 12 x 1	10	IQSKS 100
IQSKS 60	6	M 14 x 1	13	IQSKS 120
IOSKS 80	8	M 16 v 1	1.6	

Check valves, cylindrical thread

_				
	Туре	D	Α	Emax
	IQSKS 100	10	M 20 x	1 17
	IQSKS 120	12	M 22 x	
1				

#### **IQS** check valves



Materials: Body: Nickel-plated brass/PBT/aluminium, valve: Aluminium, seal: NBR, holding claws: Stainless steel, cartridge: Nickel-plated ZnDC, sleeve: PBT (only silicone-free seals and lubricants are used during assembly)

Operating pressure: -0.95 to 10 bar Opening pressure: < 0.2 bar **Temperature range:**  $0^{\circ}$ C to max.  $+60^{\circ}$ C

Functional principle: The check valves prevent a backflow of the airflow

Media: Compressed air, neutral gases

Advantages: • Very compact design • Economical price

	G
ØD	MAN

Type flow from the	Type flow from the		
thread to the hose	thread to the hose	G	D
HAIQS M54	HBIQS M54	M 5	4
HAIQS 184 G	HBIQS 184 G	G 1/8"	4
HAIQS 186 G	HBIQS 186 G	G 1/8"	6
HAIQS 188 G	HBIQS 188 G	G 1/8"	8
HAIQS 146 G	HBIQS 146 G	G 1/4"	6
HAIQS 148 G	HBIQS 148 G	G 1/4"	8
HAIQS 3810 G*	HBIQS 3810 G*	G 3/8"	10
HAIQS 3812 G*	HBIQS 3812 G*	G 3/8"	12
HAIQS 1212 G*	HBIQS 1212 G*	G 1/2"	12

\* aluminium material Check valves



Check valves			Standard
Туре	D	Туре	D
HIQS 40	4	HIQS 100*	10
HIQS 60	6	HIQS 120*	12
HIQS 80	8		

#### IQS swivel joints up to 500 rpm.

Materials: Body: Nickel-plated brass/PBT, seal: NBR, holding claws: Stainless steel, cartridge: Nickel-plated ZnDC, sleeve: PBT (only silicone-free seals and lubricants are used during assembly)

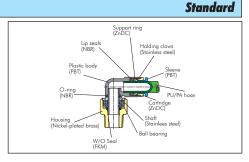
Operating pressure: -0.95 to 10 bar Temperature range: 0°C to max. +60°C

Functional principle: The swivel joints (with a ball bearing) prevent the hose from getting twisted during swiveling movements.

Media: Compressed air, neutral gases



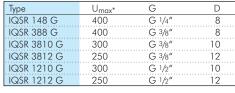
- Advantages: Economical price
  - Using holding pliers in the case of frequent rotations effectively prevents the hose from being cut





#### Push in fittings with a ball bearing, cylindrical threads

	<b>J</b>		3, -,	
Туре	U <sub>max*</sub>	G	D	Ту
IQSR M54	500	M 5	4	IG
IQSR M56	500	M 5	6	IG
IQSR 184 G	500	G 1/8"	4	IG
IQSR 186 G	500	G 1/8"	6	IG
IQSR 188 G	400	G 1/8"	8	IG
IQSR 146 G	500	G 1/4"	6	IG



Standard

Standard

**Standard** 



#### L push in fittings with a ball bearing, cylindrical threads

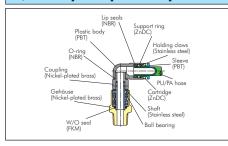
Туре	$U_{max}^*$	G	D
IQSRL M54	500	M 5	4
IQSRL M56	500	M 5	6
IQSRL 184 G	500	G 1/8"	4
IQSRL 186 G	500	G 1/8"	6
IQSRL 188 G	400	G 1/8"	8
IQSRL 146 G	500	G 1/4"	6
*	- 1		

Туре	$U_{max}^*$	G	D
IQSRL 148 G	400	G 1/4"	8
IQSRL 388 G	400	G 3/8"	8
IQSRL 3810 G	300	G 3/8"	10
IQSRL 3812 G	250	G 3/8"	12
IQSRL 1210 G	300	G 1/2"	10
IQSRL 1212 G	250	G 1/2"	12



#### depends on operating time

#### IQS swivel joints up to 1500 rpm.



Materials: Body: Nickel-plated brass/PBT, seal: NBR, holding claws: Stainless steel, cartridge: Nickel-plated ZnDC, Sleeve: PBT (only silicone-free seals and lubricants are used during assembly)

Operating pressure: -0.95 to 10 bar Temperature range: 0°C to max. +60°C

Functional principle: The swivel joints (with two ball bearings) can be used when the airflow is to be guided to a

shaft rotating rapidly. Media: Compressed air, neutral gases



- Advantages: Economical price
  - Using holding pliers in the case of frequent rotations effectively prevents
  - the hose from being cut

     Very fast rotational speed possible

Sar	ng-A
0	Thread rotary distributo for compressed air and vacuum on page 139

#### Push in fittings with two ball bearings, cylindrical threads Standard

Туре	U <sub>max</sub> *	G	D	Туре	U <sub>max</sub> *	
IQSRH M54	1500	M 5	4	IQSRH 148 G	1200	(
IQSRH 184 G	1500	G 1/8"	4	IQSRH 3810 G	1000	(
IQSRH 186 G	1200	G 1/8"	6	IQSRH 3812 G	1000	(
IQSRH 188 G	1200	G 1/8"	8	IQSRH 1210 G	1000	(
IQSRH 146 G	1200	G 1/4"	6	IQSRH 1212 G	1000	(

<sup>\*</sup> depends on operating time

itai iiitaas			Jidiiddid
ре	U <sub>max</sub> *	G	D
QSRH 148 G	1200	G 1/4"	8
QSRH 3810 G	1000	G 3/8"	10
QSRH 3812 G	1000	G 3/8"	12
QSRH 1210 G	1000	G 1/2"	10
QSRH 1212 G	1000	G 1/2"	12



L push in fittings with two ball bearings, cylindrical threads	Standard

	Туре	$U_{max}^*$	G	D
l	IQSRHL M54	1500	M 5	4
l	IQSRHL 184 G	1500	G 1/8"	4
l	IQSRHL 186 G	1200	G 1/8"	6
l	IQSRHL 188 G	1200	G 1/8"	8
١	IQSRHL 146 G	1200	G 1/4"	6

Туре	U <sub>max</sub> *	G	D
IQSRHL 148 G	1200	G 1/4"	8
IQSRHL 3810 G	1000	G 3/8"	10
IQSRHL 3812 G	1000	G 3/8"	12
IQSRHL 1210 G	1000	G 1/2"	10
IQSRHL 1212 G	1000	G 1/2"	12



#### Swivel joints with two ball bearings

Туре	U <sub>max</sub> *	G	
GFS 18	1500	G 1/8"	
GFS 14	1200	G 1/4"	
GFS 38	1000	G 3/8"	
GFS 12	1000	G 1/2"	

<sup>\*</sup> depends on operating time





<sup>\*</sup> depends on operating time

<sup>\*</sup> depends on operating time

## IQS push in connections - Inch



Inch



Dimensions can be

found in the item details in our Online Shop!



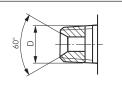
#### **IQS** push in connections for imperial hoses

Materials: Body: Nickel-plated brass/PBT, seal: NBR, holding claws: Stainless steel, cartridge: Zinc-plated ZnDC (only

silicone-free seals and lubricants are used during assembly)
Temperature range: 0°C to max. +60°C
Operating pressure: -0.95 to 10 bar

Media: Compressed air, neutral gases. Water may be used only after we approve the performance specifications.

Thread	D	
UNF 10-32	4.83*	
NPT 1/16"	8.10	
NPT 1/8"	10.30	
NPT 1/4"	13.70	
NPT 3/8"	17.20	
NPT 1/2"	21.30	
* cylindrical		_



Hose dimension	External Ø
Inch	mm
1/8"	3.17
5/32"	3.97
3/16"	4.76
1/4"	6.35
5/16"	7.94
3/8"	9.52
1/2"	12.70



#### **Push in fittings** Inch





- 0311 III III III III III III III III III					
Туре	R	D	Туре		
IQSG U10-1/8	UNF 10-32	1/8"	IQSG 14-3/1		
IQSG U10-5/32	UNF 10-32	5/32"	IQSG 14-1/4		
IQSG U10-3/16	UNF 10-32	3/16"	IQSG 14-5/1		
IQSG U10-1/4	UNF 10-32	1/4"	IQSG 14-3/8		
IQSG 116-1/8 NPT	1/16" NPT	1/8"	IQSG 14-1/2		
IQSG 116-5/32 NPT	1/16" NPT	5/32"	IQSG 38-1/4		
IQSG 18-5/32 NPT	1/8" NPT	5/32"	IQSG 38-5/1		
IQSG 18-3/16 NPT	1/8" NPT	3/16"	IQSG 38-3/8		
IQSG 18-1/4 NPT	1/8" NPT	1/4"	IQSG 38-1/2		
IQSG 18-5/16 NPT	1/8" NPT	5/16"	IQSG 12-3/8		
IQSG 18-3/8 NPT	1/8" NPT	3/8"	IQSG 12-1/2		
IQSG 14-5/32 NPT	1/4" NPT	5/32"			

١	туре	K	D
	IQSG 14-3/16 NPT	1/4" NPT	3/16"
	IQSG 14-1/4 NPT	1/4" NPT	1/4"
	IQSG 14-5/16 NPT	1/4" NPT	5/16"
	IQSG 14-3/8 NPT	1/4" NPT	3/8"
	IQSG 14-1/2 NPT	1/4" NPT	1/2"
	IQSG 38-1/4 NPT	3/8" NPT	1/4"
	IQSG 38-5/16 NPT	3/8" NPT	5/16"
	IQSG 38-3/8 NPT	3/8" NPT	3/8"
	IQSG 38-1/2 NPT	3/8" NPT	1/2"
	IQSG 12-3/8 NPT	1/2" NPT	3/8"
	IQSG 12-1/2 NPT	1/2" NPT	1/2"



#### L push in fittings Inch



Туре	R	D
IQSL U10-1/8	UNF 10-32	1/8"
IQSL U10-5/32	UNF 10-32	5/32"
IQSL U10-3/16	UNF 10-32	3/16"
IQSL U10-1/4	UNF 10-32	1/4"
IQSL 116-1/8 NPT	1/16" NPT	1/8"
IQSL 116-5/32 NPT	1/16" NPT	5/32"
IQSL 18-1/8 NPT	1/8" NPT	1/8"
IQSL 18-5/32 NPT	1/8" NPT	5/32"
IQSL 18-3/16 NPT	1/8" NPT	3/16"
IQSL 18-1/4 NPT	1/8" NPT	1/4"
IQSL 18-5/16 NPT	1/8" NPT	5/16"
IQSL 18-3/8 NPT	1/8" NPT	3/8"

Туре	R	D
IQSL 14-5/32 NPT	1/4" NPT	5/32"
IQSL 14-3/16 NPT	1/4" NPT	3/16"
IQSL 14-1/4 NPT	1/4" NPT	1/4"
IQSL 14-5/16 NPT	1/4" NPT	5/16"
IQSL 14-3/8 NPT	1/4" NPT	3/8"
IQSL 14-1/2 NPT	1/4" NPT	1/2"
IQSL 38-1/4 NPT	3/8" NPT	1/4"
IQSL 38-5/16 NPT	3/8" NPT	5/16"
IQSL 38-3/8 NPT	3/8" NPT	3/8"
IQSL 38-1/2 NPT	3/8" NPT	1/2"
IQSL 12-3/8 NPT	1/2" NPT	3/8"
IQSL 12-1/2 NPT	1/2" NPT	1/2"



#### T push in fittings Inch



Туре	R	D
IQST U10-1/8	UNF 10-32	1/8"
IQST U10-5/32	UNF 10-32	5/32"
IQST U10-3/16	UNF 10-32	3/16"
IQST U10-1/4	UNF 10-32	1/4"
IQST 116-1/8 NPT	1/16" NPT	1/8"
IQST 116-5/32 NPT	1/16" NPT	5/32"
IQST 18-1/8 NPT	1/8" NPT	1/8"
IQST 18-5/32 NPT	1/8" NPT	5/32"
IQST 18-3/16 NPT	1/8" NPT	3/16"
IQST 18-1/4 NPT	1/8" NPT	1/4"
IQST 18-5/16 NPT	1/8" NPT	5/16"
IQST 18-3/8 NPT	1/8" NPT	3/8"

Туре	R	D
IQST 14-5/32 NPT	1/4" NPT	5/32"
IQST 14-3/16 NPT	1/4" NPT	3/16"
IQST 14-1/4 NPT	1/4" NPT	1/4"
IQST 14-5/16 NPT	1/4" NPT	5/16"
IQST 14-3/8 NPT	1/4" NPT	3/8"
IQST 14-1/2 NPT	1/4" NPT	1/2"
IQST 38-1/4 NPT	3/8" NPT	1/4"
IQST 38-5/16 NPT	3/8" NPT	5/16"
IQST 38-3/8 NPT	3/8" NPT	3/8"
IQST 38-1/2 NPT	3/8" NPT	1/2"
IQST 12-3/8 NPT	1/2" NPT	3/8"
IQST 12-1/2 NPT	1/2" NPT	1/2"





#### **Push in connectors (also reducing)**

Туре	D	D <sub>1</sub>
IQSG 1/8	1/8"	1/8"
IQSG 5/32	5/32"	5/32"
IQSG 3/16-5/32	3/16" reduced	5/32"
IQSG 3/16	3/16"	3/16"
IQSG 1/4-5/32	1/4" reduced	5/32"
IQSG 1/4-3/16	1/4" reduced	3/16"
IOSC 1/4	1/4#	1/.#

Туре	D	D <sub>1</sub>
IQSG 5/16-1/4	5/16" red	luced 1/4"
IQSG 5/16	5/16"	5/16"
IQSG 3/8-5/16	3/8" rec	luced 5/16"
IQSG 3/8	3/8"	3/8"
IQSG 1/2-3/8	1/2" rec	luced 3/8"
IQSG 1/2	1/2"	1/2"

Inch

## **IQS** push in connections - Inch

10

12

17

#### Bulkhead push in fittings made of nickel-plated brass

M 8 x 0.75

UNF 1/2"

UNF 9/16"

UNF 9/16"

1/8

5/32"

3/16"







IQSL 5/32

IQSL 3/16

IQSL 1/4

IQSS 5/32\*

Туре IQSS 1/8

Elbow push in fittings			
Туре	D	Туре	D
IQSL 1/8	1/8"	IQSL 5/16	5/16"

12

3/16"

IQSS 5/16\*

IQSS 3/8\*

IQSS 1/2\*

**IQSL 3/8** 

IQSL 1/2



Inch

Standard

Inch

Inch

Inch



T	' push	in	connectors

ı		
ĺ	Туре	D
	IQST 1/8	1/8"
	IQST 5/32	5/32"
	IQST 3/16	3/16"
	IQST 1/4	1/4"

Туре	D
IQST 5/16	5/16"
IQST 3/8	3/8"
IQST 1/2	1/2"

D

5/16"

3/8"

1/2"

UNF 5/8"

UNF 7/8"

UNF 7/8"



#### Push in connectors, reducing, with push in nipple

Туре	D	D <sub>1</sub>	Туре	D	D <sub>1</sub>
IQSG 1/4H-5/32	1/4"	5/32"	IQSG 3/8H-5/16	3/8"	5/16"
IQSG 5/16H-5/32	5/16"	5/32"	IQSG 1/2H-1/4	1/2"	1/4"
IQSG 5/16H-1/4	5/16"	1/4"	IQSG 1/2H-5/16	1/2"	5/16"
IQSG 3/8H-1/4	3/8"	1/4"	IQSG 1/2H-3/8	1/2"	3/8"



#### Push in adapter with imperial push in nipple for metric hoses

Туре	D	D <sub>1</sub>	Туре	D	D <sub>1</sub>
IQSG 5/32H-40	5/32"	4	IQSG 5/16H-80	5/16"	8
IQSG 3/16H-40	3/16"	4	IQSG 3/8H-100	3/8"	10
IQSG 1/4H-60	1/4"	6	IQSG 1/2H-120	1/2"	12



#### Push in fitting screw in nozzles

ì			
l	Туре	R	D
ı	IQSG U10-5/32H	UNF 10-32	5/32"
ı	IQSG U10-3/16H	UNF 10-32	3/16"
l	IQSG U10-1/4H	UNF 10-32	1/4"
l	IQSG 18-5/32H NPT	1/8" NPT	5/32"
ı	IQSG 18-3/16H NPT	1/8" NPT	3/16"
l	IQSG 18-1/4H NPT	1/8" NPT	1/4"
l	IQSG 14-5/32H NPT	1/4" NPT	5/32"
l	IQSG 14-3/16H NPT	1/4" NPT	3/16"
l	IQSG 14-1/4H NPT	1/4" NPT	1/4"

Туре	R	D
IQSG 14-5/16H NPT	1/4" NPT	5/16"
IQSG 14-3/8H NPT	1/4" NPT	3/8"
IQSG 14-1/2H NPT	1/4" NPT	1/2"
IQSG 38-1/4H NPT	3/8" NPT	1/4"
IQSG 38-5/16H NPT	3/8" NPT	5/16"
IQSG 38-3/8H NPT	3/8" NPT	3/8"
IQSG 38-1/2H NPT	3/8" NPT	1/2"
IQSG 12-3/8H NPT	1/2" NPT	3/8"
IQSG 12-1/2H NPT	1/2" NPT	1/2"



#### Plugs for closing push in fittings

Туре	D
IQSC 1/8H	1/8"
IQSC 5/32H	5/32"
IQSC 3/16H	3/16"
IQSC 1/4H	1/4"

Туре	D
IQSC 5/16H	5/16"
IQSC 3/8H	3/8"
IQSC 1/2H	1/2"



#### One-way control valves, straight form

Туре	D
IQSDRV 5/32	5/32"
IQSDRV 3/16	3/16"
IQSDRV 1/4	1/4"

_		
l	Туре	D
l	IQSDRV 5/16	5/16"
l	IQSDRV 3/8	3/8"
l	IQSDRV 1/2	1/2"
-		









metric double nipples from page 104



JIC-, NPT-, UNF- and metric reducing nipples from page 116

## **IQS** push in connections - FDA

#### IQS push in connections for liquids and food

FDA



Materials: Body and sleeve: POM (FDA approved), holding claw: Stainless steel, seals: NBR (FDA approved) Temperature range: -20°C to max. +70°C (water min. 1°C)

Operating pressure: -0.95 to 16 bar (Ø 12 mm: max. 10 bar)

Media: Compressed air, water, liquid foodstuffs, non-hazardous gases and liquids, mild chemicals Approvals: FDA, NSF, WRC, ACS and KTW



Push in fittings							FDA	
Туре	G	D	Туре	G	D	Туре	G	D
IQSG 184 G FDA	G 1/8"	4	IQSG 145 G FDA	G 1/4"	5	<b>IQSG 3810</b>	) G FDA G 3/8"	10
IQSG 185 G FDA	G 1/8"	5	IQSG 146 G FDA	G 1/4"	6	IQSG 3812	G FDA G 3/8"	12
IQSG 186 G FDA	G 1/8"	6	IQSG 148 G FDA	G 1/4"	8	IQSG 1210	G FDA G 1/2"	10
IQSG 188 G FDA	G 1/8"	8	IQSG 1410 G FDA	G 1/4"	10	IQSG 1212	G FDA G 1/2"	12
IQSG 144 G FDA	G 1/4"	4	IQSG 388 G FDA	G 3/8"	8			



L push in fittings FL							FDA	
Туре	G	D	Туре	G	D	Туре	G	D
IQSL 184 G FDA	G 1/8"	4	IQSL 146 G FDA	G 1/4"	6	IQSL 3810 G FDA	G 3/8"	10
IQSL 186 G FDA	G 1/8"	6	IQSL 148 G FDA	G 1/4"	8	IQSL 3812 G FDA	G 3/8"	12
IQSL 188 G FDA	G 1/8"	8	IQSL 1410 G FDA	G 1/4"	10	IQSL 1210 G FDA	G 1/2"	10
IQSL 144 G FDA	G 1/4"	4	IQSL 388 G FDA	G 3/8"	8	IQSL 1212 G FDA	G 1/2"	12



T push in fittings FD							FDA	
Туре	G	D	Туре	G	D	Туре	G	D
IQST 184 G FDA	G 1/8"	4	IQST 146 G FDA	G 1/4"	6	IQST 3810 G FDA	G 3/8"	10
IQST 186 G FDA	G 1/8"	6	IQST 148 G FDA	G 1/4"	8	IQST 3812 G FDA	G 3/8"	12
IQST 188 G FDA	G 1/8"	8	IQST 1410 G FDA	G 1/4"	10	IQST 1210 G FDA	G 1/2"	10
IQST 144 G FDA	G 1/4"	4	IQST 388 G FDA	G 3/8"	8	IQST 1212 G FDA	G 1/2"	12



Push in conne	ctors		FDA
Туре	D	Туре	D
IQSG 40 FDA	4	IQSG 80 FDA	8
IQSG 50 FDA	5	IQSG 100 FDA	10
IQSG 60 FDA	6	IQSG 120 FDA	12



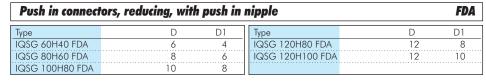
Bulkhead push in connectors							
Туре	D	А	Emax	Туре	D	Α	Emax
IQSS 40 FDA	4	G 3/8"	13.5	IQSS 100 FDA	10	G 1/2"	16.0
IQSS 60 FDA	6	G 3/8"	13.5	IQSS 120 FDA	12	G 3/4"	22.5
IQSS 80 FDA	8	G 1/2"	16.0				



Elbow push in fittings				
Туре	D	Туре	D	
IQSL 40 FDA	4	IQSL 80 FDA	8	
IQSL 50 FDA	5	IQSL 100 FDA	10	
IQSL 60 FDA	6	IQSL 120 FDA	12	

T push in connectors				
Туре	D	Туре	D	
IQST 40 FDA	4	IQST 80 FDA	8	
IQST 50 FDA	5	IQST 100 FDA	10	
IQST 60 FDA	6	IQST 120 FDA	12	







ectors with push in nipple		FDA
D	Туре	D
4	IQSL 80H FDA	8
5	IQSL 100H FDA	10
6	IQSL 120H FDA	12
	ctors with push in nipple  D 4 5 6	D Type 4 IQSL 80H FDA 5 IQSL 100H FDA



Plugs for closing push in fittings					
D	Туре	D			
4	IQSC 80H FDA	8			
5	IQSC 100H FDA	10			
6	IQSC 120H FDA	12			
	D	D Type 4 IQSC 80H FDA 5 IQSC 100H FDA			



Multiple couplings up to 15 bar

**Application:** For a quick and high safety standard coupling of several pneumatic hoses and multiple hoses. **Materials:** Housing and plug plate: Technopolymer, seal: NBR, push in connectors: Brass

Temperature range:  $-20^{\circ}$ C bis  $+70^{\circ}$ C

Note: Plugs and sleeves can only be coupled together if they are the same size and same number of lines.

Type <b>complete</b>	Тур	Тур					Hose	Number of
plug + sleeve	plug	sleeve	Α	В	С	size	Ø external	plugs
Non-sealing, max	Non-sealing, max. 15 bar							
MFK 412	MFK 412 ST	MFK 412 MU-S	103	116	86	1	4	12
MFK 420	MFK 420 ST	MFK 420 MU-S	130	143	113	2	4	20
MFK 610	MFK 610 ST	MFK 610 MU-S	103	116	86	1	6	10
MFK 614	MFK 614 ST	MFK 614 MU-S	130	143	113	2	6	14
MFK 88	MFK 88 ST	MFK 88 MU-S	103	116	86	1	8	8
MFK 810	MFK 810 ST	MFK 810 MU-S	130	143	113	2	8	10
Both sides sealing, max. 7 bar								
MFK 66 BA	MFK 66 ST BA	MFK 66 MU BA-S	83	96	66	0	6	6
MFK 84 BA	MFK 84 ST BA	MFK 84 MU BA-S	83	96	66	0	8	4





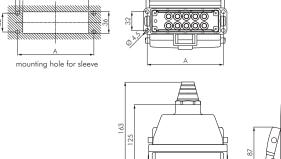


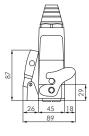
Replacement	-
dust cover	For
for plug	size
MFK STAUB 0	0
MFK STAUB 1	1
MFK STAUB 2	2



Replacement	For 👟
O-Ring	type
MFK 4 OR	MFK 4 MU-S
MFK 6 OR	MFK 6 MU-S
MFK 8 OR	MFK 8 MU-S
MFK 6 OR BA	MFK 66 MU BA-S
MFK 8 OR BA	MFK 84 MU BA-S









Stainless steel tube from page 253



\$ 25

Compressed air and water hoses from page 208



plug with sleeve

PU, PA, PTFE and PE hoses from page 192





#### IQS push in connections made of stainless steel

ES

Materials: Body and sleeve: AISI 316L, seals: FKM (cylindrical thread with captive FKM O-ring, FDA approved), (only Temperature range: -20°C to max. +150°C (Ø 16mm: -15°C to max. +120°C)

Operating pressure: -0.95 to 15 bar (Ø 16mm: max. 10 bar)

Media: Compressed air, harmless gases and liquids





Push in fittin	gs				ES
Type	R	D	Type (Nox)	R	D
IQSG 184 ES	R 1/8"	4	IQSG 1410 ES	R 1/4"	10
IQSG 186 ES	R 1/8"	6	IQSG 388 ES	R 3/8"	8
IQSG 188 ES	R 1/8"	8	IQSG 3810 ES	R 3/8"	10
IQSG 144 ES	R 1/4"	4	IQSG 3812 ES	R 3/8"	12
IQSG 146 ES	R 1/4"	6	IQSG 1212 ES	R 1/2"	12
IQSG 148 ES	R 1/4"	8	IQSG 1216 ES	R 1/2"	16

exterior hexagon only



al threads				ES
G	D	Type	G	D
M 5	4	IQSG 148 G ES	G 1/4"	8
G 1/8"	4	IQSG 1410 G ES	G 1/4"	10
G 1/8"	6	IQSG 3810 G ES	G 3/8"	10
G 1/8"	8	IQSG 3812 G ES	G 3/8"	12
G 1/4"	4	IQSG 1212 G ES	G 1/2"	12
G 1/4"	6			
	G 1/8" G 1/8" G 1/8" G 1/4"	G D M 5 4 G 1/8" 4 G 1/8" 6 G 1/8" 8 G 1/4" 4	G D I Type (No.)  M 5 4 IQSG 148 G ES G 1/8" 4 IQSG 1410 G ES G 1/8" 6 IQSG 3810 G ES G 1/8" 8 IQSG 3812 G ES G 1/4" 4 IQSG 1212 G ES	G D   Type   Two   G   G   G   G   G   G   G   G   G

exterior hexagon only



Push in fittings with NPT thread ES						
Type	R D	Туре	INOX	R	D	
IQSG 184 ES NPT	NPT 1/8" 4	<b>IQSG 1410</b>	ES NPT	NPT 1/4"	10	
IQSG 186 ES NPT	NPT 1/8" 6	IQSG 1412	ES NPT	NPT 1/4"	12	
IQSG 188 ES NPT	NPT 1/8" 8	IQSG 3810	ES NPT	NPT 3/8"	10	
IQSG 146 ES NPT	NPT 1/4" 6	IQSG 3812	ES NPT	NPT 3/8"	12	
IQSG 148 ES NPT	NPT 1/4" 8	IQSG 1212	ES NPT	NPT 1/2"	12	



L push in fitti	ings (fixed)			ES
Type "Nox	R D	Type "Nox	R	D
IQSL 184 ES B	R 1/8" 4	IQSL 146 ES B	R 1/4"	6
IQSL 186 ES B	R 1/8" 6	IQSL 148 ES B	R 1/4"	8
IQSL 188 ES B	R 1/8" 8	IQSL 1410 ES B	R 1/4"	10



L push in fittings (pos	itionable)				ES
Type (Nox	R	D	Type	R	D
IQSL 184 ES	R 1/8"	4	IQSL 1410 ES	R 1/4"	10
IQSL 186 ES	R 1/8"	6	IQSL 3810 ES	R 3/8"	10
IQSL 188 ES	R 1/8"	8	IQSL 3812 ES	R 3/8"	12
IQSL 144 ES	R 1/4"	4	IQSL 1212 ES	R 1/2"	12
IQSL 146 ES	R 1/4"	6	IQSL 1216 ES	R 1/2"	16
IQSL 148 ES	R 1/4"	8			

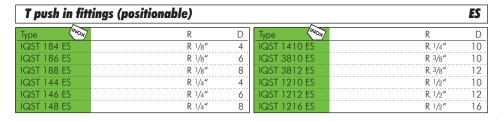


L push in fittings, cylindrical thread (positionable)					
Type //vox	G	D	Type	G	D
IQSL M54 ES	M 5	4	IQSL 148 G ES	G 1/4"	8
IQSL M56 ES	M 5	6	IQSL 1410 G ES	G 1/4"	10
IQSL 184 G ES	G 1/8"	4	IQSL 3810 G ES	G 3/8"	10
IQSL 186 G ES	G 1/8"	6	IQSL 3812 G ES	G 3/8"	12
IQSL 188 G ES	G 1/8"	8	IQSL 1210 G ES	G 1/2"	10
IQSL 144 G ES	G 1/4"	4	IQSL 1212 G ES	G 1/2"	12
IQSL 146 G ES	G 1/4"	6			

INOX
R C sitionable

L push in fiffings with NPT thread (positionable)						
Type	R	D	Type	R	D	
IQSL 184 ES NPT	NPT 1/8"	4	IQSL 1410 ES NPT	NPT 1/4"	10	
IQSL 186 ES NPT	NPT 1/8"	6	IQSL 1412 ES NPT	NPT 1/4"	12	
IQSL 188 ES NPT	NPT 1/8"	8	IQSL 3810 ES NPT	NPT 3/8"	10	
IQSL 146 ES NPT	NPT 1/4"	6	IQSL 3812 ES NPT	NPT 3/8"	12	
IQSL 148 ES NPT	NPT 1/4"	8	IQSL 1212 ES NPT	NPT 1/2"	12	







T push in fittings, cylindrical thread (positionable)					
Type (Nox	G	D	Type (Nox)	G	D
IQST M54 ES	M 5	4	IQST 148 G ES	G 1/4"	8
IQST 184 G ES	G 1/8"	4	IQST 1410 G ES	G 1/4"	10
IQST 186 G ES	G 1/8"	6	IQST 3810 G ES	G 3/8"	10
IQST 188 G ES	G 1/8"	8	IQST 3812 G ES	G 3/8"	12
IQST 144 G ES	G 1/4"	4	IQST 1210 G ES	G 1/2"	10
IQST 146 G ES	G 1/4"	6	IQST 1212 G ES	G 1/2"	12
	-				



T push in fittings with NPT thread (positionable)					
Type (Nox)	R D	Type	R	D	
IQST 184 ES NPT	NPT 1/8" 4	IQST 148 ES NPT	NPT 1/4"	8	
IQST 186 ES NPT	NPT 1/8" 6	IQST 1410 ES NPT	NPT 1/4"	10	
IQST 188 ES NPT	NPT 1/8" 8	IQST 3810 ES NPT	NPT 3/8"	10	
IQST 146 ES NPT	NPT 1/4" 6				



Push in connectors ES					
Type //vox	D	D <sub>1</sub>	Type	D	D <sub>1</sub>
IQSG 40 ES	4	4	IQSG 80 ES	8	8
IQSG 6040 ES	6 reduced	4	IQSG 100 ES	10	10
IQSG 60 ES	6	6	IQSG 120 ES	12	12
IQSG 8060 ES	8 reduced	6	IQSG 160 ES	16	16



Bulkhead push in connectors ES							
Type	D	А	Emax	Type	D	А	Emax
IQSS 40 ES	4	M 12 x 1	11	IQSS 100 ES	10	M 18 x 1	19
IQSS 60 ES	6	M 14 x 1	16	IQSS 120 ES	12	M 20 x 1	20
IQSS 80 ES	8	M 16 x 1	17	IQSS 160 ES	16	M 27 x 1.5	5



Elbow push i	n fittings		ES
Type	D	Type	D
IQSL 40 ES	4	IQSL 100 ES	10
IQSL 60 ES	6	IQSL 120 ES	12
IQSL 80 ES	8	IQSL 160 ES	16



T push in conn	nectors		ES
Type	D	Type	D
IQST 40 ES	4	IQST 100 ES	10
IQST 60 ES	6	IQST 120 ES	12
IQST 80 ES	8	IQST 160 ES	16



Pus	Push in connectors, reducing, with push in nipple						
Туре	INOX	D	D <sub>1</sub>				
IQSG	60H40 ES	6	4				
IQSG	80H60 ES	8	6				
IQSG	100H80 ES	10	8				



IQSG 100H		 10	
30	PTFE/PF hoses page 19		INOX





ES

Pressure regulators made of stainless steel & brass from page 355





#### IQS push in connections made of polypropylene

PP

PP

PP

Materials: Body and sleeve: Polypropylene, threaded part: Polypropylene or stainless steel AISI 304, cartridge: Stainless steel AISI 304, seals: EPDM with PTFE coating (cylindrical thread with captive EPDM O-ring), holding claws: Stainless steel AISI 301, plastics and seals used are FDA approved (only silicone-free seals and lubricants are used during assembly) Temperature range: -20°C to max. +80°C

Operating pressure: -0.95 to 9 bar (-20°C to max. +20°C), 30°C: < 6 bar, 40°C: < 5 bar, 50°C: < 4 bar, 60°C: < 6 bar, 40°C: < 6 bar, 40°C:

Media: Unoiled compressed air, water (also demineralised), harmless gases and liquids (no mineral oils)

- Advantages: Lighter and more economical than push in stainless steel connections

  - Resistance to hydrolysis
    Cleaned, assembled and individually packaged in clean room (US FED 209D, class 10 000 ISO 14664-1 class 7)
  - Produced free of oil and silicone
  - Threaded pieces made of polypropylene or stainless steel
  - Transparent body allows view to the medium inside the connection
  - Plastics used and seals have FDA approval



Push in fitting	<u> </u>						PP
Type polypropy- lene thread*	Type stainless steel thread	R	D	Type polypropy- lene thread*	Type stainless steel thread	R	
IQSG 184 PP	IQSG 184 PP ES	R 1/8"	4	IQSG 1410 PP	IQSG 1410 PP ES	R 1/4"	10
IQSG 186 PP	IQSG 186 PP ES	R 1/8"	6	IQSG 3810 PP	IQSG 3810 PP ES	R 3/8"	10
IQSG 188 PP	IQSG 188 PP ES	R 1/8"	8	IQSG 3812 PP	IQSG 3812 PP ES	R 3/8"	12
IQSG 144 PP	IQSG 144 PP ES	R 1/4"	4	IQSG 1210 PP	IQSG 1210 PP ES	R 1/2"	10
IQSG 146 PP	IQSG 146 PP ES	R 1/4"	6	IQSG 1212 PP	IQSG 1212 PP ES	R 1/2"	12
IQSG 148 PP	IQSG 148 PP ES	R 1/4"	8				

<sup>\*</sup> Due to the high expansion coefficients of polypropylene, large fluctuations in temperature can cause leaks. We recommend using Loctite sealing strip 55 as a sealant (page 556).



Type stainless steel thread	G	
IQSF M54 PP ES	M 5	4
IQSF 184 PP ES	G 1/8"	4
IQSF 186 PP ES	G 1/8"	6
IQSF 188 PP ES	G 1/8"	8
IQSF 144 PP ES	G 1/4"	4
IQSF 146 PP ES	G 1/4"	6

**Push in fittings with female threads** 

Type stainless steel thread	G	D
IQSF 148 PP ES	G 1/4"	8
IQSF 1410 PP ES	G 1/4"	10
IQSF 3810 PP ES	G <sup>3</sup> /8"	10
IQSF 3812 PP ES	G <sup>3</sup> /8"	12
IQSF 1210 PP ES	G 1/2"	10
IQSF 1212 PP ES	G 1/2"	12



	L push in tittii	ngs			
Ξ					
П	T 1	T	_	The second second	

lype <b>polypropy-</b>	lype stainless		
lene thread*	steel thread	R	D
IQSL 184 PP	IQSL 184 PP ES	R 1/8"	4
IQSL 186 PP	IQSL 186 PP ES	R 1/8"	6
IQSL 188 PP	IQSL 188 PP ES	R 1/8"	8
IQSL 144 PP	IQSL 144 PP ES	R 1/4"	4
IQSL 146 PP	IQSL 146 PP ES	R 1/4"	6
IQSL 148 PP	IQSL 148 PP ES	R 1/4"	8

Type <b>polypropy</b> -	Type stainless		
lene thread*	steel thread	R	D
IQSL 1410 PP	IQSL 1410 PP ES	R 1/4"	10
IQSL 3810 PP	IQSL 3810 PP ES	R 3/8"	10
IQSL 3812 PP	IQSL 3812 PP ES	R 3/8"	12
IQSL 1210 PP	IQSL 1210 PP ES	R 1/2"	10
IQSL 1212 PP	IQSL 1212 PP ES	R 1/2"	12

\* Due to the high expansion coefficients of polypropylene, large fluctuations in temperature can cause leaks. We recommend using Loctite sealing strip 55 as a sealant (page 556).



T push in fitti	ings						PP
Type polypropy- lene thread*	Type stainless steel thread	R	D	Type polypropy- lene thread*	Type stainless steel thread	R	D
IQST 184 PP	IQST 184 PP ES	R 1/8"	4	IQST 1410 PP	IQST 1410 PP ES	R 1/4"	10
IQST 186 PP	IQST 186 PP ES	R 1/8"	6	IQST 3810 PP	IQST 3810 PP ES	R 3/8"	10
IQST 188 PP	IQST 188 PP ES	R 1/8"	8	IQST 3812 PP	IQST 3812 PP ES	R 3/8"	12
IQST 144 PP	IQST 144 PP ES	R 1/4"	4	IQST 1210 PP	IQST 1210 PP ES	R 1/2"	10
IQST 146 PP	IQST 146 PP ES	R 1/4"	6	IQST 1212 PP	IQST 1212 PP ES	R 1/2"	12
IQST 148 PP	IQST 148 PP ES	R 1/4"	8				

Due to the high expansion coefficients of polypropylene, large fluctuations in temperature can cause leaks. We recommend using Loctite sealing strip 55 as a sealant (page 556).

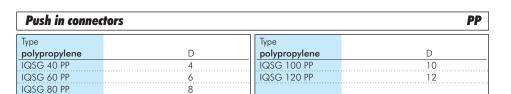


T push in fitt	ings						PP
Type polypropy- lene thread*	Type stainless steel thread	R	D	Type polypropy- lene thread*	Type stainless steel thread	R	D
IQSTL 184 PP	IQSTL 184 PP ES	R 1/8"	4	IQSTL 1410 PP	IQSTL 1410 PP ES	R 1/4"	10
IQSTL 186 PP	IQSTL 186 PP ES	R 1/8"	6	IQSTL 3810 PP	IQSTL 3810 PP ES	R 3/8"	10
IQSTL 188 PP	IQSTL 188 PP ES	R 1/8"	8	IQSTL 3812 PP	IQSTL 3812 PP ES	R 3/8"	12
IQSTL 144 PP	IQSTL 144 PP ES	R 1/4"	4	IQSTL 1210 PP	IQSTL 1210 PP ES	R 1/2"	10
IQSTL 146 PP	IQSTL 146 PP ES	R 1/4"	6	IQSTL 1212 PP	IQSTL 1212 PP ES	R 1/2"	12
IQSTL 148 PP	IQSTL 148 PP ES	R 1/4"	8				
Due to the high expan	sion coefficients of polyp	ronvlene lar	ne fluctua	tions in temperature can	cause leaks. We recomm	nend using La	octite

positionable sealing strip 55 as a sealant (page 556).

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

positionable





Bulkhead push in connectors PP					
Type polypropylene	Emax	Type stain- less steel	Emax	D	A
IQSS 40 PP	8.5	IQSS 40 PP ES	9.5	4	M 12 x 1
IQSS 60 PP	7.5	IQSS 60 PP ES	8.5	6	M 15 x 1
IQSS 80 PP	6.0	IQSS 80 PP ES	9.0	8	M 17 x 1
IQSS 100 PP	8.5	IQSS 100 PP ES	13.5	10	M 20 x 1
IQSS 120 PP	12.0	IQSS 120 PP ES	15.0	12	M 24 x 1



			PP
		Туре	
D		polypropylene	D
4		IQSL 100 PP	10
6		IQSL 120 PP	12
8			
	D 4 6 8	D 4 6 8	D polypropylene 4 IQSL 100 PP



T push in conn	ectors		PP
Туре		Туре	
polypropylene	D	polypropylene	D
IQST 40 PP	4	IQST 100 PP	10
IQST 60 PP	6	IQST 120 PP	12
IQST 80 PP	8		



Y push in connectors			
Туре		Туре	
polypropylene	D	polypropylene	D
IQSY 40 PP	4	IQSY 100 PP	10
IQSY 60 PP	6	IQSY 120 PP	12
IQSY 80 PP	8		



Push in connectors, reducing, with push in nipple					PP
Туре			Туре		
polypropylene	D	$D_1$	polypropylene	D	$D_1$
IQSG 60H40 PP	6	4	IQSG 100H80 PP	10	8
IQSG 80H40 PP	8	4	IQSG 120H80 PP	12	8
IQSG 80H60 PP	8	6	IQSG 120H100 PP	12	10
IQSG 100H60 PP	10	6			
	8 10	6	IQSG 120H100 PP	12	





Pressure regulators made of stainless steel & brass from page 355



Stainless steel ball valves from page 284



Stainless steel tube from page 253





Stainless steel cylinders from page 461 + 471



PU, PA, PTFE and PE hoses from page 192



Dairy thread screw connections can be found in the Online Shop



Kamlock couplings from page 186

#### IQS push in connectors made of nickel-plated brass

MSV

Materials: Body and sleeve: Nickel-plated brass, seals: NBR (high temperature version: FKM), holding claws: Stainless steel (only silicone-free seals and lubricants are used during assembly)

Temperature range: -20°C up to max. +80°C (high temperature version: -20°C to max. +150°C)

Operating pressure: -0.98 to 16 bar

Media: Oiled and unoiled compressed air, neutral and non-hazardous gasses

Advantages: • Large product variety

- Stable design due to total metallic version
- Also threads M 7, M 8 x 1, M 10 x 1 and M 12 x 1.5 available
   Cylindrical screw in threads sealed by captive O-ring







Dimensions can be

in our Online Shop!

found in the item details

Push in fittings				MSV
Туре	Туре			
standard	high temperature 💍	G	D	Р
IQSG M33 MSV*		М 3	3	6.5
IQSG M53 MSV*		M 5	3	8.0
IQSG M54 MSV*	IQSG M54 MSV-V*	M 5	4	9.0
IQSG M56 MSV*	IQSG M56 MSV-V*	M 5	6	11.0
IQSG M74 MSV		M 7	4	10.5
IQSG M76 MSV*		M 7	6	11.0
IQSG M84 MSV	IQSG M84 MSV-V	M 8 x 1	4	12.0
IQSG M104 MSV	IQSG M104 MSV-V	M 10 x 1	4	13.5
IQSG M106 MSV	IQSG M106 MSV-V	M 10 x 1	6	13.5
IQSG M126 MSV	IQSG M126 MSV-V	M 12 x 1.5	6	16.0
IQSG 184 G MSV	IQSG 184 G MSV-V	G 1/8"	4	13.5
IQSG 186 G MSV	IQSG 186 G MSV-V	G 1/8"	6	13.5
IQSG 188 G MSV	IQSG 188 G MSV-V	G 1/8"	8	15.0
IQSG 1810 G MSV	IQSG 1810 G MSV-V	G 1/8"	10	18.5
IQSG 144 G MSV	IQSG 144 G MSV-V	G 1/4"	4	17.0
IQSG 146 G MSV	IQSG 146 G MSV-V	G 1/4"	6	17.0
IQSG 148 G MSV	IQSG 148 G MSV-V	G 1/4"	8	17.0
IQSG 1410 G MSV	IQSG 1410 G MSV-V	G 1/4"	10	18.5
IQSG 1412 G MSV	IQSG 1412 G MSV-V	G 1/4"	12	21.0
IQSG 388 G MSV	IQSG 388 G MSV-V	G <sup>3</sup> /8"	8	20.0
IQSG 3810 G MSV	IQSG 3810 G MSV-V	G 3/8"	10	21.0
IQSG 3812 G MSV	IQSG 3812 G MSV-V	G 3/8"	12	21.0
IQSG 3814 G MSV	IQSG 3814 G MSV-V	G 3/8"	14	24.5
IQSG 3816 G MSV	IQSG 3816 G MSV-V	G 3/8"	16	28.0
IQSG 1210 G MSV	IQSG 1210 G MSV-V	G 1/2"	10	24.0
IQSG 1212 G MSV	IQSG 1212 G MSV-V	G 1/2"	12	24.0
IQSG 1214 G MSV	IQSG 1214 G MSV-V	G 1/2"	14	25.0
IQSG 1216 G MSV	IQSG 1216 G MSV-V	G 1/2"	16	28.0
* without exterior hexagon				







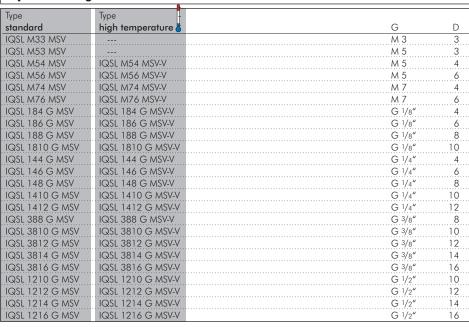
Push in fittings	with conical threads			MSV
Туре	Туре			
standard	high temperature 💍	R	D	Р
IQSG 184 MSV	IQSG 184 MSV-V	R 1/8"	4	11.5
IQSG 186 MSV	IQSG 186 MSV-V	R 1/8"	6	13.0
IQSG 188 MSV	IQSG 188 MSV-V	R 1/8"	8	15.0
IQSG 144 MSV	IQSG 144 MSV-V	R 1/4"	4	16.5
IQSG 146 MSV	IQSG 146 MSV-V	R 1/4"	6	16.5
IQSG 148 MSV	IQSG 148 MSV-V	R 1/4"	8	15.0
IQSG 1410 MSV	IQSG 1410 MSV-V	R 1/4"	10	18.5
IQSG 1412 MSV	IQSG 1412 MSV-V	R 1/4"	12	20.0
IQSG 388 MSV	IQSG 388 MSV-V	R 3/8"	8	20.0
IQSG 3810 MSV	IQSG 3810 MSV-V	R 3/8"	10	20.0
IQSG 3812 MSV	IQSG 3812 MSV-V	R 3/8"	12	20.0
IQSG 3814 MSV	IQSG 3814 MSV-V	R 3/8"	14	23.1
IQSG 1212 MSV	IQSG 1212 MSV-V	R 1/2"	12	25.5
IQSG 1214 MSV	IQSG 1214 MSV-V	R 1/2"	14	25.5

60	G	ØD
	110	FESTI Festo screwed connections can be found in

Push in fitting	s fittings with female threads			MSV
Туре	Туре			
standard	high temperature 💍	G	D	Р
IQSF M54 MSV		M 5	4	10.5
IQSF 184 MSV	IQSF 184 MSV-V	G 1/8"	4	12.0
IQSF 186 MSV	IQSF 186 MSV-V	G 1/8"	6	13.0
IQSF 188 MSV	IQSF 188 MSV-V	G 1/8"	8	15.0
IQSF 144 MSV	IQSF 144 MSV-V	G 1/4"	4	17.0
IQSF 146 MSV	IQSF 146 MSV-V	G 1/4"	6	16.0
IQSF 148 MSV	IQSF 148 MSV-V	G 1/4"	8	17.0
IQSF 1410 MSV	IQSF 1410 MSV-V	G 1/4"	10	18.5
IQSF 1412 MSV	IQSF 1412 MSV-V	G 1/4"	12	23.5
IQSF 1414 MSV		G 1/4"	14	23.5
IQSF 3810 MSV	IQSF 3810 MSV-V	G 3/8"	10	23.5
IQSF 3812 MSV	IQSF 3812 MSV-V	G 3/8"	12	23.5
IQSF 1216 MSV	IQSF 1216 MSV-V	G 1/2"	16	28.0

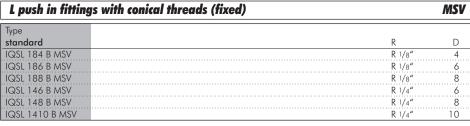
Bulkhead pu	sh in fittings with female thread	<b>l</b> s			MSV
Туре					
standard		G	D	Α	Emax
IQSSF 184 MSV		G 1/8"	4	M 10 x 1	6
IQSSF 186 MSV		G 1/8"	6	M 14 x 1	6
IQSSF 188 MSV		G 1/8"	8	M 16 x 1	11
IQSSF 146 MSV		G 1/4"	6	M 14 x 1	6
IQSSF 148 MSV		G 1/4"	8	M 16 x 1	6
L push in fitt	ings				MSV
Туре	Туре				
standard	high temperature			G	D













L push in tittii	igs with conical threads (positionable)		MSV
Туре	Туре		
standard	high temperature 🏅	R	D
IQSL 184 MSV	IQSL 184 MSV-V	R 1/8"	4
IQSL 186 MSV	IQSL 186 MSV-V	R 1/8"	6
IQSL 188 MSV	IQSL 188 MSV-V	R 1/8"	8
IQSL 144 MSV	IQSL 144 MSV-V	R 1/4"	4
IQSL 146 MSV	IQSL 146 MSV-V	R 1/4"	6
IQSL 148 MSV	IQSL 148 MSV-V	R 1/4"	8
IQSL 1410 MSV	IQSL 1410 MSV-V	R 1/4"	10
IQSL 388 MSV	IQSL 388 MSV-V	R 3/8"	8
IQSL 3810 MSV	IQSL 3810 MSV-V	R 3/8"	10
IQSL 3812 MSV	IQSL 3812 MSV-V	R 3/8"	12
IQSL 3814 MSV	IQSL 3814 MSV-V	R 3/8"	14
IQSL 1212 MSV	IQSL 1212 MSV-V	R 1/2"	12
IQSL 1214 MSV	IQSL 1214 MSV-V	R 1/2"	14



L push in fitting	s, long		MSV
Туре	Туре		
standard	high temperature	G	D
IQSLL M54 MSV		M 5	4
IQSLL M56 MSV		M 5	6
IQSLL 184 G MSV		G 1/8"	4
IQSLL 186 G MSV	IQSLL 186 G MSV-V	G 1/8"	6
IQSLL 188 G MSV	IQSLL 188 G MSV-V	G 1/8"	8
IQSLL 144 G MSV		G 1/4"	4
IQSLL 146 G MSV	IQSLL 146 G MSV-V	G 1/4"	6
IQSLL 148 G MSV	IQSLL 148 G MSV-V	G 1/4"	8
IQSLL 1410 G MSV		G 1/4"	10
IQSLL 388 G MSV		G <sup>3</sup> /8"	8
IQSLL 3810 G MSV		G 3/8"	10





L push in fittings with female threads		MSV
Туре		
standard	G	D
IQSLF 184 MSV	G 1/8"	4
IQSLF 186 MSV	G 1/8"	6
IQSLF 188 MSV	G 1/8"	8
IQSLF 144 MSV	G 1/4"	4
IQSLF 146 MSV	G 1/4"	6
IQSLF 148 MSV	G 1/4"	8
IQSLF 1410 MSV	G 1/4"	10

#### L push in fittings, compact design

MSV

Advantages: • Assembly and disassembly also possible with hose pushed in Assembly done through an Allen wrench from above

Туре		
standard	G	D
IQSLV M33 I MSV	M 3	3
IQSLV M53 I MSV	M 5	3
IQSLV M54 I MSV	M 5	4
IQSLV 184 IG MSV	G 1/8"	4
IQSLV 186 IG MSV	G 1/8"	6
IQSLV 188 IG MSV	G 1/8"	8
IQSLV 146 IG MSV	G 1/4"	6
IQSLV 148 IG MSV	G 1/4"	8
IQSLV 1410 IG MSV	G 1/4"	10
IQSLV 1412 IG MSV	G 1/4"	12
IQSLV 388 IG MSV	G 3/8"	8
IQSLV 3810 IG MSV	G 3/8"	10
IQSLV 3812 IG MSV	G 3/8"	12



MSV



Advantages: • Assembly and disassembly also possible with hose pushed in • Assembly done through an Allen wrench from above

lype		
standard	G	D
IQSLV2 184 IG MSV	G 1/8"	4
IQSLV2 186 IG MSV	G 1/8"	6
IQSLV2 188 IG MSV	G 1/8"	8
IQSLV2 146 IG MSV	G 1/4"	6
IQSLV2 148 IG MSV	G 1/4"	8
IQSLV2 1410 IG MSV	G 1/4"	10
IQSLV2 1412 IG MSV	G 1/4"	12

#### L push in fittings (3-way), compact design

MSV



Advantages: • Assembly and disassembly also possible with hose pushed in • Assembly done through an Allen wrench from above

Туре		
standard	G	D
IQSLV3 184 IG MSV	G 1/8"	4
IQSLV3 186 IG MSV	G 1/8"	6
IQSLV3 188 IG MSV	G 1/8"	8
IQSLV3 146 IG MSV	G 1/4"	6
IQSLV3 148 IG MSV	G 1/4"	8
IQSLV3 1410 IG MSV	G 1/4"	10
IQSLV3 1412 IG MSV	G 1/4"	12

T push in fitting	T push in fittings		MSV
Туре	Туре		
standard	high temperature	G	D
IQST M54 MSV		M 5	4
IQST 184 G MSV	IQST 184 G MSV-V	G 1/8"	4
IQST 186 G MSV	IQST 186 G MSV-V	G 1/8"	6
IQST 188 G MSV	IQST 188 G MSV-V	G 1/8"	8
IQST 144 G MSV		G 1/4"	4
IQST 146 G MSV	IQST 146 G MSV-V	G 1/4"	6
IQST 148 G MSV	IQST 148 G MSV-V	G 1/4"	8
IQST 1410 G MSV	IQST 1410 G MSV-V	G 1/4"	10
IQST 1412 G MSV	IQST 1412 G MSV-V	G 1/4"	12
IQST 388 G MSV	IQST 388 G MSV-V	G <sup>3</sup> /8"	8
IQST 3810 G MSV	IQST 3810 G MSV-V	G <sup>3</sup> /8"	10
IQST 3812 G MSV	IQST 3812 G MSV-V	G <sup>3</sup> /8"	12
IQST 3814 G MSV	IQST 3814 G MSV-V	G 3/8"	14
IQST 1212 G MSV	IQST 1212 G MSV-V	G 1/2"	12
IQST 1214 G MSV	IQST 1214 G MSV-V	G 1/2"	14

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.





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T push in fittings with female threads		MSV	
Туре			
standard	G	D	
IQSTFF 184 MSV	G 1/8"	4	
IQSTFF 186 MSV	G 1/8"	6	
IQSTFF 188 MSV	G 1/8"	8	
IQSTFF 144 MSV	G 1/4"	4	
IQSTFF 146 MSV	G 1/4"	6	
IQSTFF 148 MSV	G 1/4"	8	
IQSTFF 1410 MSV	G 1/4"	10	



T push in fittings			MSV
Туре	Туре		
standard	high temperature 🖔	G	D
IQSTL M54 MSV		M 5	4
IQSTL 184 G MSV	IQSTL 184 G MSV-V	G 1/8"	4
IQSTL 186 G MSV	IQSTL 186 G MSV-V	G 1/8"	6
IQSTL 188 G MSV	IQSTL 188 G MSV-V	G 1/8"	8
IQSTL 144 G MSV		G 1/4"	4
IQSTL 146 G MSV	IQSTL 146 G MSV-V	G 1/4"	6
IQSTL 148 G MSV	IQSTL 148 G MSV-V	G 1/4"	8
IQSTL 1410 G MSV	IQSTL 1410 G MSV-V	G 1/4"	10
IQSTL 1412 G MSV		G 1/4"	12
IQSTL 388 G MSV	IQSTL 388 G MSV-V	G <sup>3</sup> /8"	8
IQSTL 3810 G MSV	IQSTL 3810 G MSV-V	G <sup>3</sup> /8"	10
IQSTL 3812 G MSV	IQSTL 3812 G MSV-V	G <sup>3</sup> /8"	12
IQSTL 3814 G MSV		G 3/8"	14
IQSTL 1212 G MSV		G 1/2"	12
IQSTL 1214 G MSV	IQSTL 1214 G MSV-V	G 1/2"	14



Push in connect	Push in connectors (also reducing)		MSV	
Type standard	Type high temperature	D	D <sub>1</sub>	
IQSG 30 MSV		3	3	
IQSG 40 MSV	IQSG 40 MSV-V	4	4	
IQSG 6040 MSV	IQSG 6040 MSV-V	6 reduce	d 4	
IQSG 60 MSV	IQSG 60 MSV-V	6	6	
IQSG 8060 MSV	IQSG 8060 MSV-V	8 reduce	d 6	
IQSG 80 MSV	IQSG 80 MSV-V	8	8	
IQSG 10080 MSV	IQSG 10080 MSV-V	10 reduce	d 8	
IQSG 100 MSV	IQSG 100 MSV-V	10	10	
IQSG 120100 MSV	IQSG 120100 MSV-V	12 reduce	d 10	
IQSG 120 MSV	IQSG 120 MSV-V	12	12	
IQSG 140120 MSV	IQSG 140120 MSV-V	] 4 reduce	d 12	
IQSG 140 MSV	IQSG 140 MSV-V	14	14	
IQSG 160 MSV	IQSG 160 MSV-V	16	16	



Bulkhead push in connectors		MSV		
Туре	Туре			_
standard	high temperature 🖔	D	A	Emax
IQSS 40 MSV	IQSS 40 MSV-V	4	M 10 x 1	15
IQSS 60 MSV	IQSS 60 MSV-V	6	M 14 x 1	11
IQSS 80 MSV	IQSS 80 MSV-V	8	M 16 x 1	16
IQSS 100 MSV	IQSS 100 MSV-V	10	M 17 x 1	19
IQSS 120 MSV	IQSS 120 MSV-V	12	M 20 x 1	17
IQSS 140 MSV	IQSS 140 MSV-V	14	M 22 x 1	21
IQSS 160 MSV	IQSS 160 MSV-V	16	M 28 x 1.5	5 22



Elbow push in fittings		MSV
Type standard	Type high temperature	D
IQSL 30 MSV		3
IQSL 40 MSV	IQSL 40 MSV-V	4
IQSL 60 MSV	IQSL 60 MSV-V	6
IQSL 80 MSV	IQSL 80 MSV-V	8
IQSL 100 MSV	IQSL 100 MSV-V	10
IQSL 120 MSV	IQSL 120 MSV-V	12
IQSL 140 MSV	IQSL 140 MSV-V	14
IQSL 160 MSV	IQSL 160 MSV-V	16





Elbow bulkhead	l push in connectors	MSV
Туре		
standard	D A	Emax
IQSLS 40 MSV	4 M 10 x 1	4.0
IQSLS 60 MSV	6 M 14 x 1	5.5
IQSLS 80 MSV	8 M 16 x 1	7.5
IQSLS 100 MSV	10 M 17 x 1	8.0
IQSLS 120 MSV	12 M 20 x 1	10.0



T push in connec	tors (also reducing)		MSV
Туре	Туре		
standard	high temperature	D	$D_1$
IQST 30 MSV		3	3
IQST 40 MSV	IQST 40 MSV-V	4	4
IQST 604060 MSV		6 redu	ced 4
IQST 60 MSV	IQST 60 MSV-V	6	6
IQST 806080 MSV		8 redu	ced 6
IQST 80 MSV	IQST 80 MSV-V	8	8
IQST 10080100 MSV		10 redu	ced 8
IQST 100 MSV	IQST 100 MSV-V	10	10
IQST 120 MSV	IQST 120 MSV-V	12	12
IQST 140 MSV	IQST 140 MSV-V	14	14
IQST 160 MSV	IQST 160 MSV-V	16	16



T push in connectors MS		
Туре	Туре	
standard	high temperature	D
IQSY 40 MSV	IQSY 40 MSV-V	4
IQSY 60 MSV	IQSY 60 MSV-V	6
IQSY 80 MSV	IQSY 80 MSV-V	8
IQSY 100 MSV	IQSY 100 MSV-V	10
IQSY 120 MSV	IQSY 120 MSV-V	12



Push in nipple	MSV
Type standard/high	
temperature	D
IQSH 40 MSV	4
IQSH 60 MSV	6
IQSH 80 MSV	8
IQSH 100 MSV	10
IQSH 120 MSV	12
IQSH 140 MSV	14



Push in nipple	or PVC hose	MSV
Type standard/high		For hose
temperature	D	Ø internal
IQSGT 60H6 MSV	6	6
IQSGT 80H6 MSV	8	6
IQSGT 80H8 MSV	8	8
IQSGT 12H13 MSV	12	13
IQSGT 14H13 MSV	14	13



Push in connecte	ors, reducing, with push in nipple		MSV
Туре	Туре		
standard	high temperature	D	$D_1$
IQSG 40H60 MSV		4	6
IQSG 50H40 MSV		5	4
IQSG 60H40 MSV	IQSG 60H40 MSV-V	6	4
IQSG 60H50 MSV		6	5
IQSG 60H80 MSV		6	8
IQSG 80H40 MSV		8	4
IQSG 80H50 MSV		8	5
IQSG 80H60 MSV	IQSG 80H60 MSV-V	8	6
IQSG 100H60 MSV		10	6
IQSG 100H80 MSV	IQSG 100H80 MSV-V	10	8
IQSG 120H60 MSV		12	6
IQSG 120H80 MSV		12	8
IQSG 120H100 MSV	IQSG 120H100 MSV-V	12	10
IQSG 140H60 MSV		14	6
IQSG 140H80 MSV		14	8
IQSG 140H100 MSV		14	10
IQSG 140H120 MSV	IQSG 140H120 MSV-V	14	12
IQSG 160H120 MSV		16	12
IQSG 160H140 MSV		16	14

L push in connectors with push in nipple (also reducing)		
Туре		
standard	D	D <sub>1</sub>
IQSL 40H MSV	4	4
IQSL 60H40 MSV	6	reduced 4
IQSL 60H MSV	6	6
IQSL 80H60 MSV	8	reduced 6
IQSL 80H MSV	8	8
IQSL 100H MSV	10	10
IQSL 120H MSV	12	12



L push in connectors with long push in nipple		MSV
Туре		
standard		D
IQSLL 40H MSV		4
IQSLL 60H MSV		6



Push in fittings screw in sockets (G-threads)	metric nipple)	MSV
Type standard/high temperature	G	D
IQSG M54H MSV	M 5	4
IQSG M56H MSV	M 5	6
IQSG 184H G MSV	G 1/8"	4
IQSG 186H G MSV	G 1/8"	6
IQSG 188H G MSV	G 1/8"	8
IQSG 144H G MSV	G 1/4"	4
IQSG 146H G MSV	G 1/4"	6
IQSG 148H G MSV	G 1/4"	8
IQSG 1410H G MSV	G 1/4"	10
IQSG 1412H G MSV	G 1/4"	12
IQSG 388H G MSV	G 3/8"	8
IQSG 3810H G MSV	G 3/8"	10
IQSG 3812H G MSV	G 3/8"	12
IQSG 3814H G MSV	G 3/8"	14
IQSG 1212H G MSV	G 1/2"	12
IQSG 1214H G MSV	G 1/2"	14



Plugs for closing push in fittings	MSV
Type standard/high	
temperature	D
IQSC 40H MSV	4
IQSC 60H MSV	6
IQSC 80H MSV	8
IQSC 100H MSV	10
IQSC 120H MSV	12
IQSC 140H MSV	14



Caps for closing hose lines	
Туре	
standard	D
IQSC 40 MSV	4
IQSC 60 MSV	6
IQSC 80 MSV	8
IQSC 100 MSV	10
IQSC 120 MSV	12

















distributor systems from page 157



PU, PA, PTFE and PE hoses from page 192



Tube cutters on page 595

#### IQS one-way control valves made of nickel-plated brass

MSV

Materials: Body and sleeve: Nickel-plated brass, seals: NBR/plastic, holding claws: Stainless steel (only silicone-free seals and lubricants are used during assembly)

Temperature range: -20°C to max. +80°C. Operating pressure: 0.2 to 10 bar

Media: Oiled and unoiled compressed air, neutral, non-hazardous gasses

Functional principle: Flow control silencers choke the flow in one direction, while the flow remains unrestricted in the other direction. The standard construction of the flow control silencers is "exhaust air flow controlling". If they are screwed into a cylinder, for example, then they provide for an even flow without causing a slip-stick effect. In the case of cylinders with small volumes (a small diameter/low stroke rate), flow control silencers are utilised with the special "supply air flow controlling" construction.

#### One-way control valves with slotted screw, banjo bolt design

**MSV** 

Advantages: • Stable design • Can only be adjusted using screwdriver • Outstanding value • Largest variety

Type exhaust air	Type <b>supply air</b>		
flow controlling	flow controlling	G	D
GRLAIQS M54 H MSV	GRLBIQS M54 H MSV	M 5	4
GRLAIQS M56 H MSV	GRLBIQS M56 H MSV	M 5	6
GRLAIQS 184 H MSV	GRLBIQS 184 H MSV	G 1/8"	4
GRLAIQS 186 H MSV	GRLBIQS 186 H MSV	G 1/8"	6
GRLAIQS 188 H MSV	GRLBIQS 188 H MSV	G 1/8"	8
GRLAIQS 146 H MSV	GRLBIQS 146 H MSV	G 1/4"	6
GRLAIQS 148 H MSV	GRLBIQS 148 H MSV	G 1/4"	8
GRLAIQS 1410 H MSV	GRLBIQS 1410 H MSV	G 1/4"	10
GRLAIQS 388 H MSV	GRLBIQS 388 H MSV	G 3/8"	8
GRLAIQS 3810 H MSV	GRLBIQS 3810 H MSV	G 3/8"	10

#### One-way control valves with slotted screw

**MSV** 

Advantages: • Stable, compact design • Cylindrical screw in threads sealed by captive O-ring · Can only be adjusted using screwdriver

Type <b>exhaust air</b>	Type <b>supply air</b>		
flow controlling	flow controlling	G	D
GRLAIQS 184 S MSV	GRLBIQS 184 S MSV	G 1/8"	4
GRLAIQS 186 S MSV	GRLBIQS 186 S MSV	G 1/8"	6
GRLAIQS 188 S MSV	GRLBIQS 188 S MSV	G 1/8"	8
GRLAIQS 146 S MSV	GRLBIQS 146 S MSV	G 1/4"	6
GRLAIQS 148 S MSV	GRLBIQS 148 S MSV	G 1/4"	8
GRLAIQS 1410 S MSV	GRLBIQS 1410 S MSV	G 1/4"	10
GRLAIQS 1412 S MSV	GRLBIQS 1412 S MSV	G 1/4"	12

#### One-way control valves with knurled screw

MSV

Advantages: • Stable, compact design • Cylindrical screw in threads sealed by captive O-ring
• Can be easily adjusted without tools

Type <b>exhaust air</b>	Type supply air		
flow controlling	flow controlling	G	D
GRLAIQS M54 MSV	GRLBIQS M54 MSV	M 5	4
GRLAIQS M56 MSV	GRLBIQS M56 MSV	M 5	6
GRLAIQS 184 MSV	GRLBIQS 184 MSV	G 1/8"	4
GRLAIQS 186 MSV	GRLBIQS 186 MSV	G 1/8"	6
GRLAIQS 188 MSV	GRLBIQS 188 MSV	G 1/8"	8
GRLAIQS 146 MSV	GRLBIQS 146 MSV	G 1/4"	6
GRLAIQS 148 MSV	GRLBIQS 148 MSV	G 1/4"	8
GRLAIQS 1410 MSV	GRLBIQS 1410 MSV	G 1/4"	10

#### One-way control valves with slotted screw - straight form

MSV

Advantages: • Stable, compact design • Cylindrical screw in threads sealed by captive O-ring • Can be easily adjusted without tools

Cui	i be easily adjusted willion	1 10013	
Type <b>exhaust air</b>	Type <b>supply air</b>		-
flow controlling	flow controlling	G	D
GRAIQS 184 MSV	GRBIQS 184 MSV	G 1/8"	4
GRAIQS 186 MSV	GRBIQS 186 MSV	G 1/8"	6
GRAIQS 188 MSV	GRBIQS 188 MSV	G 1/8"	8
GRAIQS 146 MSV	GRBIQS 146 MSV	G 1/4"	6
GRAIQS 148 MSV	GRBIQS 148 MSV	G 1/4"	8

#### MSV Check valves

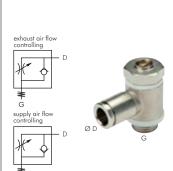
Materials: Body and sleeve: Nickel-plated brass, seals: NBR, holding claws: Stainless steel (only silicone-free seals and lubricants are used during assembly)

Temperature range: -20°C to max. +80°C Operating pressure: 0.2 to 10 bar

Media: Oiled and unoiled compressed air, neutral and non-hazardous gasses

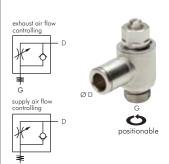
Туре	D
HIQS 40 MSV	4
HIQS 60 MSV	6
HIQS 80 MSV	8

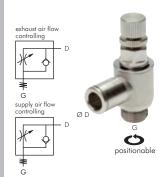
All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

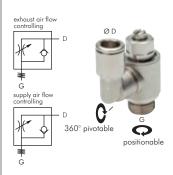


Dimensions can be

found in the item details in our Online Shop!









Nuts

POM

MCK 4 K

MCK 6 K

MCK 8 K

MCK 4 K

MCK 6 K

MCK 8 K

MCK 6 K

MCK 6 K

#### Straight screw connections with cylindrical threads

Type brass	Туре	Туре	Screv	w-in Hose Ø
nickel-plated	aluminium	plastic	threc	ıd ext. x int.
CK 52 MSV			M 5	4 x 2
CK 53 MSV	CK 53 A*		M 5	4.3 x 3
CK 553 MSV			M 5	5 x 3
CK 54 MSV	CK 54 A*		M 5	6 x 4
CK 183 MSV	CK 183 A		G 1/8	3" 4.3 x 3
CK 1853 MSV			G 1/8	3" 5 x 3
CK 184 MSV	CK 184 A	CK 184 K	G 1/8	3" 6 x 4
CK 186 MSV	CK 186 A	CK 186 K	G 1/	8" 8 x 6
CK 188 MSV			G 1/	8" 10 x 8
CK 144 MSV	CK 144 A	CK 144 K	G 1/	4" 6 x 4
CK 146 MSV	CK 146 A	CK 146 K	G 1/	4" 8 x 6
CK 148 MSV	CK 148 A	CK 148 K	G 1/	4" 10 x 8
CK 149 MSV**	CK 149 A	CK 149 K	G 1/	4" 11.6 x 9
CK 384 MSV			G 3/	8" 6 x 4
CK 386 MSV	CK 386 A	CK 386 K	G 3/	8" 8 x 6
CK 388 MSV		CK 388 K	G 3/	8" 10 x 8
CK 389 MSV**	CK 389 A	CK 389 K	G 3/	8" 11.6 x 9
CK 3810 MSV			G 3/	8" 12 x 10
	CK 3813 A		G 3/	8" 17.6 x 13
CK 124 MSV			G 1/	2" 6 x 4
CK 126 MSV			G 1/	2" 8 x 6
CK 128 MSV	CK 128 A		G 1/	2" 10 x 8
	CK 129 A		G 1/	2" 11.6 x 9
CK 1210 MSV			G 1/	2" 12 x 10
	CK 1213 A		G 1/	2" 17.6 x 13

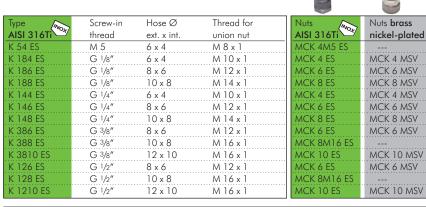








#### Straight screw connections with cylindrical threads





#### 1 piece union nut (found in the adjacent table)

#### Straight swivel joints 360° rotatable ()

Suitable: For slow rotary movements, e.g. to avoid the twisting of hoses

Type <b>brass</b>	Screw-in	Hose Ø
nickel-plated	thread	ext. x int.
CK 184 DR MSV	G 1/8"	6 x 4
CK 186 DR MSV	G 1/8"	8 x 6
CK 144 DR MSV	G 1/4"	6 x 4
CK 146 DR MSV	G 1/4"	8 x 6
CK 148 DR MSV	G 1/4"	10 x 8
CK 388 DR MSV*	G 3/8"	10 x 8
CK 38128 DR MSV	G 3/8"	12 x 8
CK 3810 DR MSV	G 3/8"	12 x 10





Suitable: For slow rotary movements, e.g. to avoid the twisting of hoses

Type <b>brass</b>	Screw-in	Hose Ø
nickel-plated	thread	ext. x int.
CK 184 DR KS MSV	G 1/8"	6 x 4
CK 186 DR KS MSV	G 1/8"	8 x 6
CK 144 DR KS MSV	G 1/4"	6 x 4
CK 145 DR KS MSV	G 1/4"	8 x 5
CK 146 DR KS MSV	G 1/4"	8 x 6
CK 147 DR KS MSV	G 1/4"	10 x 6.5
CK 148 DR KS MSV	G 1/4"	10 x 8
CK 388 DR KS MSV	G 3/8"	10 x 8
CK 38128 DR KS MSV	G 3/8"	12 x 8
CK 3810 DR KS MSV	G 3/8"	12 x 10



<sup>\*</sup> threaded body in galvanised steel, union nuts in aluminium, \*\* without O-ring

Straight swivel joints with bend protection spirals 360° rotatable () for coil tubes





#### Screwed-on screw connections with female threads (pressure gauge coupling)

Type brass	Туре	Thread	Hose Ø
nickel-plated	aluminium	female	ext. x int.
ACK 183 MSV	ACK 183 A	G 1/8"	4.3 x 3
ACK 184 MSV	ACK 184 A	G 1/8"	6 x 4
ACK 186 MSV	ACK 186 A	G 1/8"	8 x 6
ACK 144 MSV	ACK 144 A	G 1/4"	6 x 4
ACK 146 MSV	ACK 146 A	G 1/4"	8 x 6
ACK 148 MSV	ACK 148 A*	G 1/4"	10 x 8
ACK 384 MSV	ACK 384 A*	G 3/8"	6 x 4
ACK 386 MSV	ACK 386 A	G 3/8"	8 x 6
ACK 388 MSV	ACK 388 A*	G 3/8"	10 x 8
	ACK 389 A	G 3/8"	11.6 x 9
ACK 3810 MSV		G 3/8"	12 x 10
	ACK 124 A*	G 1/2"	6 x 4
ACK 126 MSV	ACK 126 A*	G 1/2"	8 x 6
ACK 128 MSV	ACK 128 A*	G 1/2"	10 x 8
	ACK 1213 A	G 1/2"	17.6 x 13

\* in colour black

#### Screwed-on screw connections with female threads (pressure gauge coupling)



<b>7i/</b>	Order accessories at the same time!
	1 minor region and

1	piece	union nut
(found	in the	adjacent table)

Type (No.)	Thread	Hose Ø	Thread for
AISI 316Ti	female	ext. x int.	union nut
AK 184 ES	G 1/8"	6 x 4	M 10 x 1
AK 186 ES	G 1/8"	8 x 6	M 12 x 1
AK 144 ES	G 1/4"	6 x 4	M 10 x 1
AK 146 ES	G 1/4"	8 x 6	M 12 x 1
AK 148 ES	G 1/4"	10 x 8	M 14 x 1
AK 386 ES	G 3/8"	8 x 6	M 12 x 1
AK 388 ES	G 3/8"	10 x 8	M 16 x 1

Nuts	Nuts brass	Nuts
AISI 316Ti	nickel-plated	POM
MCK 4 ES	MCK 4 MSV	MCK 4 K
MCK 6 ES	MCK 6 MSV	MCK 6 K
MCK 4 ES	MCK 4 MSV	MCK 4 K
MCK 6 ES	MCK 6 MSV	MCK 6 K
MCK 8 ES	MCK 8 MSV	MCK 8 K
MCK 6 ES	MCK 6 MSV	MCK 6 K
MCK8M16ES		

#### Screwed-on screw connections with bulkhead threads

Type aluminium	Thread female	Bulkhead thread	E max.	Hose Ø ext. x int.
			Z IIIUX.	
QCK 53 A	M 5	M 7 x 0.5	/	4.3 x 3
QCK 54 A	M 5	M 8 x 0.5	7	6 x 4
QCK 184 A	G 1/8"	M 10 x 1	8	6 x 4
QCK 186 A	G 1/8"	M 12 x 1	8	8 x 6
QCK 146 A	G 1/4"	M 12 x 1	8	8 x 6
QCK 148 A	G 1/4"	M 14 x 1	8	10 x 8
QCK 386 A	G 3/8"	M 12 x 1	9	8 x 6
QCK 388 A	G 3/8"	M 14 x 1	9	10 x 8
QCK 389 A	 G 3/8"	M 16 x 1	9	11.6 x 9







#### Elbow joints

Type brass nickel-plated	Н	Type aluminium	Н	Type plastic	Н	Screw-in thread	Hose Ø ext. x int.	Packing unit
LCK 53 MSV	14	LCK 53 A*	16	pidatic		M 5	4.3 x 3	10
LCK 553 MSV	13.5					M 5	5 x 3	10
LCK 54 MSV	14	LCK 54 A*	16			M 5	6 x 4	10
LCK 183 MSV	22.6	LCK 183 A	22.8			G 1/8"	4.3 x 3	10
LCK 1853 MSV	20.5					G 1/8"	5 x 3	10
LCK 184 MSV	22.6	LCK 184 A	22.8	LCK 184 K	20.4	G 1/8"	6 x 4	10
LCK 186 MSV	22.6	LCK 186 A	22.8	LCK 186 K	20.4	G 1/8"	8 x 6	10
LCK 188 MSV	22.6	LCK 188 A**	24.7			G 1/8"	10 x 8	10
LCK 144 MSV	22.8	LCK 144 A	23	LCK 144 K	20.4	G 1/4"	6 x 4	10
LCK 146 MSV	22.8	LCK 146 A	23	LCK 146 K	20.4	G 1/4"	8 x 6	10
LCK 148 MSV	22.8	LCK 148 A	23			G 1/4"	10 x 8	10
		LCK 149 A	28			G 1/4"	11.6 x 9	10
LCK 384 MSV	23.6					G 3/8"	6 x 4	10
LCK 386 MSV	23.6	LCK 386 A	24.1			G 3/8"	8 x 6	10
LCK 388 MSV	29	LCK 388 A	23.5			G 3/8"	10 x 8	10
LCK 389 MSV	26	LCK 389 A	28.6			G 3/8"	11.6 x 9	10
LCK 3810 MSV	28					G 3/8"	12 x 10	10
LCK 126 MSV	33.5					G 1/2"	8 x 6	5
LCK 128 MSV	33.5	LCK 128 A**	25			G 1/2"	10 x 8	5
LCK 1210 MSV	33.5					G 1/2"	12 x 10	5
		LCK 1213 A	39			G 1/2"	17.6 x 13	5

#### **Elbow screw connections female threads**

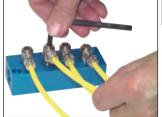
Type brass nickel-plated	Н	Type aluminium	Н	Thread	Packing unit
LJK 50 MSV	15			M 5	10
LJK 18 MSV	23	LJK18 A	23	G 1/8"	10
LJK 14 MSV	25	LJK 14 A	28	G 1/4"	10
LJK 38 MSV	28	LJK 38 A	35	G 3/8"	10
LJK 12 MSV	38	LJK 12 A	38	G 1/2"	5



#### Elbow screw connections, cylindrical, 360° positionable (

Advantages: • Can be fitted in the smallest of spaces

,				
Type <b>brass</b>	Screw-in	Hose Ø		
nickel-plated	thread	ext. x int.	Н	
LCK 184 DRi MSV	G 1/8"	6 x 4	20.5	
LCK 186 DRi MSV	G 1/8"	8 x 6	20.5	
LCK 144 DRi MSV	G 1/4"	6 x 4	23.0	
LCK 146 DRi MSV	G 1/4"	8 x 6	23.0	
LCK 148 DRi MSV	G 1/4"	10 x 8	23.0	
LCK 388 DRi MSV	G 3/8"	10 x 8	25.5	







#### Elbow screw connections, conical

Type brass	Туре	Screw-in	Hose Ø
nickel-plated	plastic	thread	ext. x int.
GCK 553 MSV		M 5	5 x 3
GCK 182 MSV*		R 1/8"	4 x 2
GCK 1853 MSV		R 1/8"	5 x 3
GCK 184 MSV	GCK 184 K	R 1/8"	6 x 4
GCK 186 MSV	GCK 186 K	R 1/8"	8 x 6
GCK 188 MSV		R 1/8"	10 x 8
GCK 144 MSV	GCK 144 K	R 1/4"	6 x 4
GCK 146 MSV	GCK 146 K	R 1/4"	8 x 6
GCK 148 MSV		R 1/4"	10 x 8
	GCK 149 K	R 1/4"	11.6 x 9
GCK 384 MSV		R 3/8"	6 x 4
GCK 386 MSV		R 3/8"	8 x 6
GCK 388 MSV		R 3/8"	10 x 8
	GCK 389 K	R <sup>3</sup> /8"	11.6 x 9
GCK 3810 MSV		R <sup>3</sup> /8"	12 x 10
GCK 126 MSV		R 1/2"	8 x 6
GCK 128 MSV		R 1/2"	10 x 8
GCK 1210 MSV		R 1/2"	12 x 10





#### Elbow screw connections, conical

Type (No.)	Screw-in	Hose Ø	Thread for
AISI 316L	thread	ext. x int.	union nut
GK 184 ES	R 1/8"	6 x 4	M 10 x 1
GK 186 ES	R 1/8"	8 x 6	M 12 x 1
GK 188 ES	R 1/8"	10 x 8	M 14 x 1
GK 144 ES	R 1/4"	6 x 4	M 10 x 1
GK 146 ES	R 1/4"	8 x 6	M 12 x 1
GK 148 ES	R 1/4"	10 x 8	M 14 x 1

	8	
Nuts	Nuts brass	Nuts
AISI 316Ti	nickel-plated	POM
MCK 4 ES	MCK 4 MSV	MCK 4 K
MCK 6 ES	MCK 6 MSV	MCK 6 K
MCK 8 ES	MCK 8 MSV	MCK 8 K
MCK 4 ES	MCK 4 MSV	MCK 4 K
MCK 6 ES	MCK 6 MSV	MCK 6 K
MCK 8 ES	MCK 8 MSV	MCK 8 K



Order accessories at the same time!

1 piece union nut
(found in the adjacent table)

#### Elbow swivel joints 360° rotatable 🖰

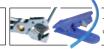
 $\textbf{Suitable:} \ \ \text{For slow rotary movements, e.g. to avoid the twisting of hoses}$ 

Type <b>brass</b>	Screw-in	Hose Ø
nickel-plated	thread	ext. x int.
GCK 184 DR MSV	G 1/8"	6 x 4
GCK 186 DR MSV	G 1/8"	8 x 6
GCK 144 DR MSV	G 1/4"	6 x 4
GCK 146 DR MSV	G 1/4"	8 x 6
GCK 148 DR MSV	G 1/4"	10 x 8





PU, PA, PTFE and PE hoses from page 192



Tube cutters on page 595







Plastic screw connections made of PA, PP, PVDF can be found in the Online Shop

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

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<sup>\*</sup> removable hose nipple

## 

#### Elbow swivel joints with bend protection spiral, 360° rotatable ()

Suitable: For slow rotary movements, e.g. to avoid the twisting of hoses

Type <b>brass</b>	Screw-in	Hose Ø
nickel-plated	thread	ext. x int.
GCK 184 DR KS MSV	G 1/8"	6 x 4
GCK 186 DR KS MSV	G 1/8"	8 x 6
GCK 144 DR KS MSV	G 1/4"	6 x 4
GCK 146 DR KS MSV	G 1/4"	8 x 6
GCK 148 DR KS MSV	G 1/4"	10 x 8



Elbow screw coni	Elbow screw connections with female threads				
Type brass	Thread H	ose Ø			
nickel-plated	female ex	xt. x int.			
GCKi 1853 MSV	G 1/8" 5	x 3			
GCKi 184 MSV	G 1/8" 6	x 4			
GCKi 186 MSV	G 1/8" 8	x 6			
GCKi 144 MSV	G 1/4" 6	x 4			
GCKi 146 MSV	G 1/4" 8	x 6			
GCKi 148 MSV	G 1/4" 10	0 x 8			
GCKi 388 MSV	G 3/8" 10	0 x 8			
GCKi 3810 MSV	G 3/8" 12	2 x 10			







#### **T-screw connections**

Type brass		Туре		Туре		Screw-in	Hose Ø	Packing
nickel-plated	Н	aluminium	Н	plastic	Н	thread	ext. x int.	unit
TCK 53 MSV	14	TCK 53 A*	15			M 5	4.3 x 3	10
TCK 553 MSV	14					M 5	5 x 3	10
TCK 54 MSV	14	TCK 54 A*	15			M 5	6 x 4	10
TCK 183 MSV	23	TCK 183 A	23			G 1/8"	4.3 x 3	10
TCK 1853 MSV	24					G 1/8"	5 x 3	10
TCK 184 MSV	23	TCK 184 A	23	TCK 184 K	21	G 1/8"	6 x 4	10
TCK 186 MSV	23	TCK 186 A	23	TCK 186 K	21	G 1/8"	8 x 6	10
TCK 188 MSV	23					G 1/8"	10 x 8	10
TCK 144 MSV	23	TCK 144 A	23	TCK 144 K	21	G 1/4"	6 x 4	10
TCK 146 MSV	23	TCK 146 A	23	TCK 146 K	21	G 1/4"	8 x 6	10
TCK 148 MSV	23					G 1/4"	10 x 8	10
		TCK 149 A	29			G 1/4"	11.6 x 9	10
TCK 384 MSV	24					G 3/8"	6 x 4	10
TCK 386 MSV	24					G 3/8"	8 x 6	10
TCK 388 MSV	24					G 3/8"	10 x 8	10
		TCK 389 A**	29			G 3/8"	11.6 x 9	10
TCK 126 MSV	23					G 1/2"	8 x 6	5
TCK 128 MSV	23					G 1/2"	10 x 8	5
TCK 1210 MSV	32					G 1/2"	12 x 10	5
		TCK 1213 A	40			G 1/2"	17.6 x 13	5

<sup>\*</sup> zinc-plated steel banjo bolt, \*\* colour black



#### **T-screw connections female threads**

Type <b>brass</b>		Туре			Packing
nickel-plated	Н	aluminium	Н	Thread	unit
TJK 50 MSV	14.5			M 5	10
TJK 18 MSV	22.0	TJK 18 A	23	G 1/8"	10



#### T-screw connections 360° positionable ()

Advantages: • Can be fitted in the smallest of spaces



Type <b>brass</b>	Screw-in	Hose Ø		
nickel-plated	thread	ext. x int.	Н	
TCK 184 DRi MSV	G 1/8"	6 x 4	19.0	
TCK 186 DRi MSV	G 1/8"	8 x 6	19.0	
TCK 144 DRi MSV	G 1/4"	6 x 4	19.5	
TCK 146 DRi MSV	G 1/4"	8 x 6	19.5	
TCK 148 DRi MSV	G 1/4"	10 x 8	25.0	
TCK 388 DRi MSV	G 3/8"	10 x 8	25.5	





PU, PA, PTFE and PE hoses from page 192









#### T-screw connections, 360° rotatable ()

 $\textbf{Suitable:} \ \textbf{For slow rotary movements, e.g. to avoid the twisting of hoses}$ 

Type <b>brass</b>	Screw-in	Hose Ø
nickel-plated	thread	ext. x int.
TE 184 DR MSV	G 1/8"	6 x 4
TE 186 DR MSV	G 1/8"	8 x 6
TE 144 DR MSV	G 1/4"	6 x 4
TE 146 DR MSV	G 1/4"	8 x 6
TE 148 DR MSV	G 1/4"	10 x 8



#### T-screwed in screw connection, conical

Type brass nickel-plated	Screw-in thread	Hose Ø ext. x int.
TE 553 MSV	M 5	5 x 3
TE 182 MSV	R 1/8"	4 x 2
TE 1853 MSV	R 1/8"	5 x 3
TE 184 MSV	R 1/8"	6 x 4
TE 186 MSV	R 1/8"	8 x 6
TE 188 MSV	R 1/8"	10 x 8
TE 144 MSV	R 1/4"	6 x 4
TE 146 MSV	R 1/4"	8 x 6
TE 148 MSV	R 1/4"	10 x 8
TE 386 MSV	R 3/8"	8 x 6
TE 388 MSV	R 3/8"	10 x 8
TE 3810 MSV	R 3/8"	12 x 10
TE 128 MSV	R 1/2"	10 x 8
TE 1210 MSV	R 1/2"	12 x 10



#### T-screwed in screw connections

**T-screwed in screw connections** 

Туре	Screw-in	Hose Ø	Thread for	Nuts	Nuts <b>brass</b>	Nuts
AISI 316L	thread	ext. x int.	union nut	AISI 316Ti	nickel-plated	POM
TEK 184 ES	R 1/8"	6 x 4	M 10 x 1	 MCK 4 ES	MCK 4 MSV	MCK 4 k
TEK 186 ES	R 1/8"	8 x 6	M 12 x 1	MCK 6 ES	MCK 6 MSV	MCK 6 k
TEK 144 ES	R 1/4"	6 x 4	M 10 x 1	MCK 4 ES	MCK 4 MSV	MCK 4 k
TEK 146 ES	R 1/4"	8 x 6	M 12 x 1	 MCK 6 ES	MCK 6 MSV	MCK 6 k
TEK 148 ES	R 1/4"	10 x 8	M 14 x 1	 MCK 8 ES	MCK 8 MSV	MCK 8 k



#### 2 x union nuts

0

Type brass	Screw-in	Hose Ø
nickel-plated	thread	ext. x int.
LE 1853 MSV	R 1/8"	5 x 3
LE 184 MSV	R 1/8"	6 x 4
LE 186 MSV	R 1/8"	8 x 6
LE 188 MSV	R 1/8"	10 x 8
LE 144 MSV	R 1/4"	6 x 4
LE 146 MSV	R 1/4"	8 x 6
LE 148 MSV	R 1/4"	10 x 8
LE 386 MSV	R 3/8"	8 x 6
LE 388 MSV	R 3/8"	10 x 8
LE 3810 MSV	R 3/8"	12 x 10
LE 128 MSV	R 1/2"	10 x 8
LE 1210 MSV	R 1/2"	12 x 10



(found in the adjacent table)

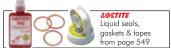
#### T-screwed in screw connections

Type	Screw-in	Hose Ø	Thread for	Nuts	Nuts <b>brass</b>	Nuts
AISI 303	thread	ext. x int.	union nut	AISI 316Ti	nickel-plated	POM
LEK 184 ES	R 1/8"	6 x 4	M 10 x 1	 MCK 4 ES	MCK 4 MSV	
LEK 186 ES	R 1/8"	8 x 6	M 12 x 1	MCK 6 ES	MCK 6 MSV	MCK 6 K
LEK 188 ES	R 1/8"	10 x 8	M 14 x 1	MCK 8 ES	MCK 8 MSV	MCK 8 K
LEK 144 ES	R 1/4"	6 x 4	M 10 x 1	MCK 4 ES	MCK 4 MSV	
LEK 146 ES	R 1/4"	8 x 6	M 12 x 1	MCK 6 ES	MCK 6 MSV	MCK 6 K
LEK 148 ES	R 1/4"	10 x 8	M 14 x 1	 MCK 8 ES	MCK 8 MSV	MCK 8 K
					•	



Order accessories at the same time! 2 x union nuts

(found in the adjacent table)





PU, PA, PTFE and PE hoses from page 192







Push in connections Ø 3 - 32 mm from page 24



#### **Double screw joints and reduction screw connections**

Type brass	Туре	Hose 1 Ø	Hose 2 Ø
nickel-plated	plastic	ext. x int.	ext. x int.
DCK 22 MSV*		4 x 2	4 x 2
DCK 33 MSV		4.3 x 3	4.3 x 3
DCK 5353 MSV		5 x 3	5 x 3
DCK 44 MSV	DCK 44 K	6 x 4	6 x 4
DCK 64 MSV		8 x 6 reduced	6 x 4
DCK 66 MSV	DCK 66 K	8 x 6	8 x 6
DCK 86 MSV		10 x 8 reduced	8 x 6
DCK 88 MSV		10 x 8	10 x 8
DCK 1010 MSV		12 x 10	12 x 10

<sup>\*</sup> removable hose nipple



#### **Bulkhead screw connections** Type brass Bulkhead Hose Ø Type nickel-plated aluminium plastic\* thread ext. x int. SCK 3 MSV M 7 x 0.75 4.3 x 3 SCK 53 MSV M 7 x 0.75 5 x 3 6 x 4 SCK 4 MSV SCK 4 A SCK 4 K M 10 x 1 SCK 6/4 MSV M 12 x 1 8 x 6/6 x 4 SCK 6 A SCK 6 K M 12 x 1 SCK 6 MSV 8 x 6 SCK 8/4 MSV M 14 x 1 10 x 8/6 x 4 SCK 8/6 MSV M 14 x 1 reduced 10 x 8/8 x 6 10 x 8 SCK 8 MSV M 14 x 1 11.6 x 9 SCK 9 MSV SCK 9 A\*\* SCK 9 K M 16 x 1

SCK 10 MSV



#### **Bulkhead screw connections**

Warning: Order 2 x union nuts and 2 x locking nuts as well!

Type AISI 316Ti	Hose	Thread for
AISI 316Ti	ext. x int.	union nut
SK 4 ES	6 x 4	M 10 x 1
SK 6 ES	8 x 6	M 12 x 1
SK 8 ES	10 x 8	M 14 x 1

Locking nuts	
AISI 316Ti	
KOMUTT 4 ES	
KOMUTT 6 ES	
KOMUTT 8 ES	

Nuts	Nuts brass	Nuts
AISI 316Ti	nickel-plated	POM
MCK 4 ES	MCK 4 MSV	MCK 4 K
MCK 6 ES	MCK 6 MSV	MCK 6 K
MCK 8 ES	MCK 8 MSV	MCK 8 K

12 x 10

M 16 x 1

2 x union nuts 2 locking nuts (found in the adjacent table)



Elbow joints	
Type <b>brass</b>	Hose Ø
nickel-plated	ext. x int.
WCK 2 MSV*	4 x 2
WCK 53 MSV	5 x 3
WCK 4 MSV	6 x 4
WCK 6 MSV	8 x 6
WCK 8 MSV	10 x 8
WCK 10 MSV	12 x 10

\* removable hose nipple



Order accessories at the same	time!

#### **Elbow joints**

Туре	Hose Ø	Thread for
AISI 316L	ext. x int.	union nut
WK 4 ES	6 x 4	M 10 x 1
WK 6 ES	8 x 6	M 12 x 1
WK 8 ES	10 x 8	M 14 x 1

Nuts	Nuts <b>brass</b>	Nuts
AISI 316Ti	nickel-plated	POM
MCK 4 ES	MCK 4 MSV	
MCK 6 ES	MCK 6 MSV	MCK 6 K
MCK 8 ES	MCK 8 MSV	MCK 8 K

0

2 x union nuts (found in the adjacent table)







PU, PA, PTFE and PE hoses from page 192



locking nuts made of aluminium, \*\* black

POM

MCK 6 K MCK 8 K

#### **T-screw connection and T-reduction screw connections**

Type <b>brass</b>	Туре	Hose Ø
nickel-plated	plastic	ext. x int.
FCK 2 MSV*	FCK 6 K	4 x 2
FCK 3 MSV		4.3 x 3
FCK 53 MSV	FCK 6 K	5 x 3
FCK 4 MSV	FCK 4 K	6 x 4
FCK 64 MSV		reduced 8 x 6 (middle: 6 x 4)
FCK 6 MSV	FCK 6 K	8 x 6
FCK 8 MSV		10 x 8
	FCK 9 K	11.6 x 9
FCK 10 MSV		12 x 10



#### **T-screw connections**

Type	Hose Ø Thread for	Nuts	Nuts <b>brass</b>
AISI 316L	ext. x int. union nut	AISI 316Ti	nickel-plated
FK 4 ES	6 x 4 M 10 x 1	MCK 4 ES	MCK 4 MSV
FK 6 ES	8 x 6 M 12 x 1	MCK 6 ES	MCK 6 MSV
FK 8 ES	10 x 8 M 14 x 1	MCK 8 ES	MCK 8 MSV



Order accessories at the same time!

3 x union nuts (found in the adjacent table)

#### Cross-piece screw connections

Type brass	Hose Ø
nickel-plated	ext. x int.
KCK 53 MSV	5 x 3
KCK 4 MSV	6 x 4
KCK 6 MSV	8 x 6
KCK 8 MSV	10 x 8
KCK 10 MSV	12 x 10



#### Locking nuts

Type <b>brass</b>	Туре	Type AICL 21 (T:Nox	Туре		Hose Ø
nickel-plated	aluminium	AISI 316Ti	plastic	Thread	ext. x int.
	MCK 33 A			M 6 x 0.75	4.3 x 3
MCK 3 MSV				M 7 x 0.75	4.3 x 3
MCK 4M5 MSV				M 8 x 0.75	6 x 4
	MCK 4M5 A	MCK 4M5 ES		M 8 x 1	6 x 4
MCK 4 MSV	MCK 4 A	MCK 4 ES	MCK 4 K	M 10 x 1	6 x 4
MCK 6 MSV	MCK 6 A	MCK 6 ES	MCK 6 K	M 12 x 1	8 x 6
MCK 8 MSV	MCK 8 A	MCK 8 ES	MCK 8 K	M 14 x 1	10 x 8
		MCK 8M16 ES		M 16 x 1	10 x 8
MCK 9 MSV	MCK 9 A		MCK 9 K	M 16 x 1	11.6 x 9
MCK 10 MSV		MCK 10 ES		M 16 x 1	12 x 10
	MCK 13 A			M 22 x 1	17.6 x 13



#### Union nuts with bend protection

Type <b>brass</b>		Hose Ø
nickel-plated	Thread	ext. x int.
MCK 4 KS MSV	M 10 x 1	6 x 4
MCK 6 KS MSV	M 12 x 1	8 x 6
MCK 8 KS MSV	M 14 x 1	10 x 8
MCK 10 KS MSV	M 16 x 1	12 x 10





Coil tubes from page 200







<sup>\*</sup> removable hose nipple



#### Push in nipple with cylindrical threads - internal cone

PN 10

Assembly: Push the hose on until it reaches the stop. Dismounting: Cut hose.

-	Туре		Hose Ø	
	brass	Thread	internal	SW
	GPK 32 MS	M 3	2	4.5
	GPK 33 MS	M 3	3	4.5
	GPK 52 MS	M 5	2	7
	GPK 53 MS	M 5	3	7
	GPK 54 MS	M 5	4	7
	GPK 183 MS	G 1/8"	3	13
	GPK 184 MS	G 1/8"	4	13
	GPK 186 MS	G 1/8"	6	13
	GPK 144 MS	G 1/4"	4	17
	GPK 146 MS	G 1/4"	6	17
	GPK 386 MS	G 3/8"	6	19

#### Straight push in connectors for PUR, PUN and PA hose

PN 10

Assembly: Push the hose on until it reaches the stop. Dismounting: Cut hose.

Туре	H	lose 1		Hose 2 Ø internal
brass	Q	ð internal		Ø internal
RTU 2/2	2			2
RTU 3/2	3		reduced	2
RTU 3/3	3			3
RTU 4/3	4		reduced	3
RTU 4/4	4			4
RTU 6/4	6		reduced	4
RTU 6/6	6			6

#### T-push in connectors for PUR, PUN and PA hose

PN 10

Materials: Brass and plastic

Temperature range: -10°C to max. +60°C
Assembly: Push the hose on until it reaches the stop. Dismounting: Cut hose.



	Hose ∅
Туре	internal
TPK 300	3
TPK 400	4
TPK 600	6

#### Y-push in connectors for PUR, PUN and PA hose

PN 10

Materials: Brass and plastic

Temperature range: -10°C to max. +60°C

Assembly: Push the hose on until it reaches the stop. Dismounting: Cut hose.

	Hose Ø	
Туре	internal	
YPK 300	3	_
YPK 400	4	
YPK 600	6	

#### L-push in connectors for PUR, PUN and PA hose

PN 10

Materials: Brass and plastic

Temperature range: -10°C to max. +60°C

Assembly: Push the hose on until it reaches the stop. Dismounting: Cut hose.



	Hose ∅
Туре	internal
LPK 300	3
LPK 400	4
LPK 600	6

#### V-push in connectors for PUR, PUN and PA hose

PN 10

Materials: Brass and plastic

Temperature range: -10°C to max. +60°C

Assembly: Push the hose on until it reaches the stop. Dismounting: Cut hose.



	Hose Ø
Туре	internal
VPK 300	3
VPK 400	4
VPK 600	6





PU, PA, PTFE and PE hoses from page 192







## Hose connector PK push in nipple

#### Pivotable L-push in nipple screw fittings for PU, PUN and PA hose

Materials: Body: Brass, seal: NBR

Temperature range: -20°C to max. +60°C Assembly: Push the hose on until it reaches the stop. **Dismounting**: Remove PU/cut open PA. **Operating pressure**: PA hose: 10 bar, PU hose: 6 bar (without load).

Pivotable L-push in nipple screw fittings for PU, PUN and PA hose					
		Hose Ø	Height		
Туре	Thread	internal	Н	SW	
LCN 53 MS	M 5	3	8.5	8	
LCN 54 MS	M 5	4	8.5	8	
LCN 183 MS	G 1/8"	3	10.5	13	
LCN 184 MS	G 1/8"	4	11.2	13	
LCN 186 MS	G 1/8"	6	13.4	14	
LCN 144 MS	G 1/4"	4	11.7	17	
LCN 146 MS	G 1/4"	6	13.9	17	



Pivotable T-push in nipple screw fittings for PU, PUN and PA hose					
		Hose Ø	Height		
Туре	Thread	internal	Н	SW	
TCN 53 MS	M 5	3	8.5	8	
TCN 54 MS	M 5	4	8.5	8	
TCN 183 MS	G 1/8"	3	10.5	13	
TCN 184 MS	G 1/8"	4	11.2	13	
TCN 186 MS	G 1/8"	6	13.4	14	
TCN 144 MS	G 1/4"	4	11.7	17	
TCN 146 MS	G 1/4"	6	13.9	17	



Hose conne	ection tubes, red		nnection tubes		PN 16
Туре	Type	Туре	Type zinc-	Hose 1	Hose 2
brass	AISI 304	AISI 316Ti	plated steel	Ø internal	Ø internal
SVR 5 MS				5	5
SVR 6 MS*		SVR 6 ES4A		6	6
SVR 8 MS				8	8
SVR 9/6 MS				9 reduced	6
SVR 9 MS*		SVR 9 ES4A		9	9
SVR 13 MS	SVR 13 ES	SVR 13 ES4A	SVR 13 ST	13	13
SVR 16 MS				16	16
SVR 19 MS	SVR 19 ES	SVR 19 ES4A	SVR 19 ST	19	19
SVR 25 MS	SVR 25 ES	SVR 25 ES4A	SVR 25 ST	25	25
	SVR 30 ES			30	30
	SVR 32 ES		SVR 32 ST	32	32
	SVR 38 ES		SVR 38 ST	38	38
	SVR 45 ES			45	45
	SVR 50 ES		SVR 50 ST	50	50
			SVR 53 ST	53	53
	SVR 55 ES			55	55
	SVR 75 ES		SVR 75 ST	75	75
			SVR 80 ST**	80	80
	SVR 100 ES		SVR 100 ST	100	100
			SVR 125 ST**	125	125
			SVR 150 ST**	150	150
			SVR 175 ST**	175	175
			SVR 200 ST**	200	200
			SVR 250 ST**	250	250
			SVR 300 ST**	300	300
			SVR 355 ST**	355	355
			SVR 400 ST**	400	400
			SVR 450 ST**	450	450
			SVR 500 ST**	500	500









\*manufactured according to DIN EN 560, plugging in the hose may therefore take more effort. Please choose the next smaller dimension, if necessary. \*\* to approx. 2 bar, since made from zinc-plated sheet metal.

Hose connection tubes, short Eco-Line / PN 1		
Туре	Hose	Installation
brass	Ø internal	length
SVR 5 MS E	5	50
SVR 6 MS E	6	50
SVR 8 MS E	8	50
SVR 9 MS E	9	50



All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

#### Hose connection tubes made of plastic

PN 8

Temperature range: POM\*: 0°C to max. +80°C, PVDF: -40°C to max. +140°C



Туре	Туре	Previous	Hose	Type POM*	Previous			
POM*	PVDF	item no.	Ø internal	reducing	item no.	D1		D2
SVR 3 K			3	SVR 4/3 K		4	reduced	3
SVR 4 K	SVR 4 PVDF		4	SVR 6/4 K		6	reduced	4
SVR 5 K			5	SVR 8/4 K	SVR 9/4 K	8	reduced	4
SVR 6 K	SVR 6 PVDF		6	SVR 8/6 K	SVR 9/6 K	8	reduced	6
SVR 8 K		SVR 9 K	8	SVR 9/4 K		9	reduced	4
SVR 9 K	SVR 9 PVDF		9	SVR 9/6 K		9	reduced	6
SVR 10 K	SVR 10 PVDF		10	SVR 10/6 K		10	reduced	6
SVR 12 K		SVR 13 K	12	SVR 10/8 K	SVR 10/9 K	10	reduced	8
SVR 13 K	SVR 13 PVDF		13	SVR 10/9 K		10	reduced	9
SVR 16 K			16	SVR 12/8 K	SVR 13/9 K	12	reduced	8
SVR 19 K			19	SVR 13/9 K		13	reduced	9
SVR 25 K			25	SVR 12/10 K	SVR 13/10 K	12	reduced	10
				SVR 13/10 K		13	reduced	10

<sup>\*</sup> resistance against hydrocarbons, petrol, diesel, oils, fats, chlorinated hydrocarbons, alkalis and salt solutions (neutral). Not resistant to acids, oxidisers, phenols, glycerine and glycol.

#### TY

#### Universal hose connection tubes made of plastic

PN 8



Temperature range: 0°C to max. +80°C

Type Hose 
polypropylene Ø inte

Туре	Hose
polypropylene	Ø internal
SVR 35 PP	3 to 5
SVR 57 PP	5 to 7
SVR 710 PP	7 to 10
SVR 912 PP	9 to 12
SVR 1114 PP	11 to 14
SVR 1315 PP	13 to 15

Type <b>polypropy</b> -	Hose 1		Hose 2	
lene reducing	Ø internal		Ø internal	
SVR 81048 PP	8 to 10	reduced	4 to 8	_
SVR 121648 PP	12 to 16	reduced	4 to 8	
SVR 1216812 PP	12 to 16	reduced	8 to 12	



#### Angle hose connectors made of plastic

PN 8

Temperature range: POM\*: 0°C to max.  $+80^{\circ}$ C, PVDF:  $-40^{\circ}$ C to max.  $+140^{\circ}$ C

Туре	Туре	Previous	Hose Ø	Туре	Туре	Previous	Hose Ø
Туре <b>РОМ</b> *	PVDF	item no.	internal	POM*	PVDF	item no.	internal
W 3 K			3	W 10 K	W 10 PVDF		10
W 4 K	W 4 PVDF		4	W 12 K		W 13 K	12
W 5 K			5	W 13 K	W 13 PVDF		13
W 6 K	W 6 PVDF		6	W 16 K			16
W 8 K		W 9 K	8	W 19 K			19
W 9 K	W 9 PVDF		9	W 25 K			25

<sup>\*</sup> resistance against hydrocarbons, petrol, diesel, oils, fats, chlorinated hydrocarbons, alkalis and salt solutions (neutral). Not resistant to acids, oxidisers, phenols, glycerine and glycol.



#### **T-hose connectors made of plastic**

PN 8

Temperature range: POM\*:  $0^{\circ}$ C to max.  $+80^{\circ}$ C, PVDF:  $-40^{\circ}$ C to max.  $+140^{\circ}$ C

Туре	Туре	Previous	Hose Ø	Туре	Туре	Previous	Hose Ø
Туре <b>РОМ</b> *	PVDF	item no.	internal	POM*	PVDF	item no.	internal
T 3 K			3	T 10 K	T 10 PVDF		10
T 4 K	T 4 PVDF		4	T 12 K		T 13 K	12
T 5 K			5	T 13 K	T 13 PVDF		13
T 6 K	T 6 PVDF		6	T 16 K			16
T 8 K		T 9 K	8	T 19 K			19
T 9 K	T 9 PVDF		9	T 25 K			25

<sup>\*</sup> resistance against hydrocarbons, petrol, diesel, oils, fats, chlorinated hydrocarbons, alkalis and salt solutions (neutral). Not resistant to acids, oxidisers, phenols, glycerine and glycol.



#### T-hose connectors made of brass

PN 16

	Hose Ø		Hose Ø
Туре	internal	Туре	internal
T 5 MS	5	T 13 MS	13
T 6 MS	6	T 16 MS	16
T 8 MS	8	T 19 MS	19
T 9 MS	9	T 25 MS	25

#### T-hose connectors reduced made of plastic

Temperature range:  $0^{\circ}C$  to max.  $+80^{\circ}C$ 

-								
Type POM*	Previous			Туре	Previous			
POM*	item no.	D1	D2	POM*	item no.	D1	D2	
T 343 K		3	4	T 12612 K	T 13613 K	12	6	
T 464 K		4	6	T 12812 K	T 13913 K	12	8	
T 646 K		6	4	T 13613 K		13	6	
T 868 K	T 969 K	8	6	T 13913 K		13	9	
T 949 K		9	4	T 131013 K		13	10	
T 969 K		9	6	T 181018 K		18	10	
T 10610 K		10	6	T 181518 K		18	15	
T 10910 K		10	9					



#### Y-hose connectors made of plastic

PN 8

PN 8

**Temperature range:** POM\*:  $0^{\circ}$ C to max.  $+80^{\circ}$ C, PVDF:  $-40^{\circ}$ C to max.  $+140^{\circ}$ C

Туре	Туре	Previous	Hose Ø
POM*	PVDF	item no.	internal
Y 3 K			3
Y 4 K	Y 4 PVDF		4
Y 5 K			5
Y 6 K	Y 6 PVDF		6
Y 8 K		Y 9 K	8
Y 9 K	Y 9 PVDF		9

Туре	Туре	Previous	Hose Ø
POM*	PVDF	item no.	internal
Y 10 K	Y 10 PVDF		10
Y 12 K		Y 13 K	12
Y 13 K	Y 13 PVDF		13
Y 16 K			16
Y 19 K			19
1 1 11 11	I b Lac /	. n	



#### Y-hose connectors made of brass

PN 16

	Hose ∅
Туре	internal
Y 5 MS	5
Y 6 MS	6
Y 8 MS	8

	Hose Ø
Туре	internal
Y 9 MS	9
Y 13 MS	13



#### Cross hose connectors made of plastic

PN 8

Temperature range:  $0^{\circ}\text{C}$  to max.  $+80^{\circ}\text{C}$ 

Туре	Previous	Hose Ø
Туре <b>РОМ</b> *	item no.	internal
K4K		4
K 6 K		6
K 12 K	K 13 K	12
K 13 K		13



#### **Cross hose connectors made of brass**

PN 16

	Hose Ø	
Туре	internal	Туре
K 5 MS	5	K 9 MS
K 6 MS	6	K 13 MS
K 8 MS	8	





#### Hose screw connections made of plastic (PA, PP, PVDF)







Many additional products and sizes are available in our Online Shop!



Hose clamps from page 234



Industrial hoses from page 213



PVC fabric hoses on page 208



Tube cutters on page 595

<sup>\*</sup> resistance against hydrocarbons, petrol, diesel, oils, fats, chlorinated hydrocarbons, alkalis and salt solutions (neutral).

Not resistant to acids, oxidisers, phenols, alycerine and alycol.

<sup>\*</sup> resistance against hydrocarbons, petrol, diesel, oils, fats, chlorinated hydrocarbons, alkalis and salt solutions (neutral). Not resistant to acids, oxidisers, phenols, glycerine and glycol.

<sup>\*</sup> resistance against hydrocarbons, petrol, diesel, oils, fats, chlorinated hydrocarbons, alkalis and salt solutions (neutral). Not resistant to acids, oxidisers, phenols, glycerine and glycol.

## **Threaded nozzles**

The Maxi-Program Thread: M 3 - G 3" Hose: 2 - 76 mm







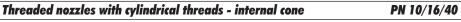


PP Ø 4 - 12 mm



PP Ø 13 - 76 mm





	_						
Type 16 bar	Type <b>16 bar</b>	Type 40 bar	Type 10 bar	Type <b>25 bar</b>		Hose Ø	
brass nickel-pl.	brass	AISI 316Ti	PP* <mark>♀</mark>	zinc-plated st.*	Thread	internal	SW <sup>1)</sup>
GT 32 MSV*	GPK 32 MS	GT 32 ES			M 3	2	4.5
	GPK 33 MS	GT 33 ES			M 3	3	4.5
	GPK 52 MS				M 5	2	7
GT 53 MSV*	GT 53 MS				M 5	3	7
GT 54 MSV*	GT 54 MS	GT 54 ES			M 5	4	7 7 7
GT 56 MSV*	GT 56 MS	GT 56 ES			M 5	6	7
GT 184 MSV	GT 184 MS	GT 184 ES	GT 184 PP		G 1/8"	4	14
GT 186 MSV	GT 186 MS	GT 186 ES	GT 186 PP		G 1/8"	6	14
GT 188 MSV	GT 188 MS	GT 188 ES	GT 188 PP		G 1/8"	8	14
GT 189 MSV*	GT 189 MS	GT 189 ES			G 1/8"	9	14
GT 144 MSV	GT 144 MS	GT 144 ES	GT 144 PP		G 1/4"	4	17
GT 146 MSV	GT 146 MS	GT 146 ES	GT 146 PP		G 1/4"	6	17
GT 148 MSV	GT 148 MS	GT 148 ES	GT 148 PP		G 1/4"	8	17
GT 149 MSV	GT 149 MS	GT 149 ES		GT 149 ST	G 1/4"	9	17
GT 1410 MSV	GT 1410 MS	GT 1410 ES	GT 1410 PP		G 1/4"	10	17
GT 1412 MSV <sup>3)*</sup>	01 1410 1015	01 1410 15	GT 1412 PP		G 1/4"	12	17
GT 1413 MSV <sup>2)*</sup>	GT 1413 MS	GT 1413 ES	01 141211	GT 1413 ST	G 1/4"	13	17
G1 1413 1413 1	GT 384 MS	GT 384 ES	GT 384 PP	G1 1413 31	G 3/8"	4	19
	GT 384 MS	GT 384 ES	GT 386 PP		G 3/8"		19
CT 200 MCV						6	
GT 388 MSV	GT 388 MS	GT 388 ES	GT 388 PP		G 3/8"	8	19
GT 389 MSV*	GT 389 MS	GT 389 ES	 OT 0010 PD		G 3/8"	9	19
GT 3810 MSV	GT 3810 MS	GT 3810 ES	GT 3810 PP		G 3/8"	10	19
			GT 3812 PP		G 3/8"	12	
GT 3813 MSV	GT 3813 MS	GT 3813 ES		GT 3813 ST	G 3/8"	13	19 
			GT 124 PP		G 1/2"	4	
	GT 126 MS	GT 126 ES	GT 126 PP		G 1/2"	6	24
GT 128 MSV	GT 128 MS	GT 128 ES	GT 128 PP		G 1/2"	8	24
GT 129 MSV	GT 129 MS	GT 129 ES			G 1/2"	9	24
GT 1210 MSV	GT 1210 MS	GT 1210 ES	GT 1210 PP		G 1/2"	10	24
			GT 1212 PP		G 1/2"	12	
GT 1213 MSV	GT 1213 MS	GT 1213 ES	GT 1213 PP	GT 1213 ST	G 1/2"	13	24
GT 1216 MSV*	GT 1216 MS	GT 1216 ES			G 1/2"	16	24
GT 1219 MSV*	GT 1219 MS*	GT 1219 ES		GT 1219 ST	G 1/2"	19	24
	GT 349 MS	GT 349 ES			G 3/4"	9	30
GT 3413 MSV	GT 3413 MS	GT 3413 ES		GT 3413 ST	G 3/4"	13	30
GT 3416 MSV	GT 3416 MS	GT 3416 ES			G 3/4"	16	30
GT 3419 MSV	GT 3419 MS	GT 3419 ES	GT 3419 PP	GT 3419 ST	G 3/4"	19	30
GT 3425 MSV	GT 3425 MS	GT 3425 ES*		GT 3425 ST	G 3/4"	25	30
GT 1019 MSV	GT 1019 MS	GT 1019 ES			G 1"	19	36
GT 1025 MSV	GT 1025 MS	GT 1025 ES	GT 1025 PP		G 1"	25	36
GT 1032 MSV	GT 1032 MS	GT 1032 ES			G 1"	32	36
	GT 11432 MS*	GT 11432 ES*	GT 11432 PP		G 11/4"	32	42
	GT 11438 MS*	GT 11438 ES*			G 11/4"	38	42
	GT 11232 MS*	GT 11232 ES*			G 11/2"	32	48
	GT 11238 MS*	GT 11238 ES*	GT 11238 PP		G 11/2"	38	48
	GT 11250 MS*	GT 11250 ES*			G 11/2"	50	52
	GT 2050 MS*	GT 2050 ES*	GT 2050 PP		G 2"	50	70
	GT 21263 MS*				G 21/2"	63	80
	GT 3076 MS*		GT 3076 PP		G 3"	76	95
1) Details apply for th		ther types inlease ask	. 2) Total length: 42 m	m 3 Total length: 33		-	

<sup>&</sup>lt;sup>1)</sup> Details apply for the brass type. For all other types, please ask. <sup>2)</sup> Total length: 42 mm, <sup>3)</sup> Total length: 33 mm \* without internal cone, [\*\*]: base material FDA approved

#### Threaded nozzles with cylindrical threads, with NBR O-ring up to PN 30

Type brass		Hose Ø		Type <b>brass</b>		Hose Ø	
nickel-plated	Thread	internal	SW	nickel-plated	Thread	internal	SW
GT 186 MSV ED	G 1/8"	6	14	GT 3810 MSV ED	G 3/8"	10	20
GT 188 MSV ED	G 1/8"	8	14	GT 3812 MSV ED	G 3/8"	12	20
GT 189 MSV ED	G 1/8"	9	14	GT 3813 MSV ED	G 3/8"	13	20
GT 146 MSV ED	G 1/4"	6	17	GT 3812 MSV ED	G 3/8"	12	20
GT 148 MSV ED	G 1/4"	8	17	GT 3816 MSV ED	G 3/8"	16	20
GT 149 MSV ED	G 1/4"	9	17	GT 129 MSV ED	G 1/2"	9	25
GT 1410 MSV ED	G 1/4"	10	17	GT 1212 MSV ED*	G 1/2"	12	24
GT 1412 MSV ED	G 1/4"	12	17	GT 1213 MSV ED	G 1/2"	13	25
GT 388 MSV ED	G 3/8"	8	20	GT 1216 MSV ED*	G 1/2"	16	24
GT 389 MSV ED	G 3/8"	9	20	GT 1219 MSV ED	G 1/2"	19	25

<sup>\*</sup> PN 15





Threaded nozzles rotatable 🖰	PN 12

Туре		Hose Ø	
brass	Thread	internal	SW
GT 146 DR MS	R 1/4"	6	17
GT 149 DR MS	R 1/4"	9	17
GT 386 DR MS	R 3/8"	6	19
GT 389 DR MS	R 3/8"	9	19

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at  $\pm 20^{\circ}$ C.

#### Threaded nozzles with conical threads

#### up to 16 bar

Type 16 bar brass	Type 16 bar	Type <b>8 bar</b>		Hose Ø	
nickel-plated	AISI 316	plastic PA 6	Thread	internal	SW <sup>1)</sup>
		GT 53 K	M 5	3	
		GT 184 K	R 1/8"	4	
GT 186 K MSV		GT 186 K	R 1/8"	6	12
GT 188 K MSV			R 1/8"	8	12
GT 189 K MSV		GT 189 K	R 1/8"	9	12
GT 1810 K MSV			R 1/8"	10	12
		GT 144 K	R 1/4"	4	
GT 145 K MSV		GT 145 K	R 1/4"	5	14
GT 146 K MSV		GT 146 K	R 1/4"	6	14
GT 148 K MSV			R 1/4"	8	14
GT 149 K MSV	GT 149 K ES*	GT 149 K	R 1/4"	9	14
GT 1410 K MSV		GT 1410 K	R 1/4"	10	14
GT 1412 K MSV			R 1/4"	12	14
		GT 386 K	R 3/8"	6	
GT 389 K MSV	GT 389 K ES*	GT 389 K	R 3/8"	9	17
GT 3810 K MSV		GT 3810 K	R 3/8"	10	17
GT 3812 K MSV			R 3/8"	12	17
GT 3813 K MSV	GT 3813 K ES*	GT 3813 K	R 3/8"	13	17
GT 3816 K MSV			R 3/8"	16	17
GT 129 K MSV		GT 129 K	R 1/2"	9	22
GT 1210 K MSV			R 1/2"	10	22
GT 1212 K MSV			R 1/2"	12	22
GT 1213 K MSV	GT 1213 K ES*	GT 1213 K	R 1/2"	13	22
GT 1216 K MSV		GT 1216 K	R 1/2"	16	22
GT 1219 K MSV	GT 1219 K ES*		R 1/2"	19	22
		GT 3416 K	R 3/4"	16	
	GT 3419 K ES*	GT 3419 K	R 3/4"	19	
	GT 1025 K ES*	GT 1025 K	R 1"	25	
	GT 11432 K ES*		R 11/4"	32	
	GT 11238 K ES*		R 11/2"	38	
	GT 2050 K ES*		R 2"	50	
	GT 21260 K ES		R 21/2"	60	
	GT 3075 K ES		R 3"	75	









Order example: GT 149 K ES \*\*



Compressed air and water hoses from page 208

#### Threaded nozzles PVC-U (for plastic threads only)

#### PN 10



		Hose Ø	Installation
Туре	Thread	internal	length
GT 1412 PVC	Rp 1/4"	12	52
GT 3816 PVC	Rp <sup>3</sup> /8"	16	54
GT 1220 PVC	Rp 1/2"	20	60
GT 3425 PVC	Rp <sup>3</sup> /4"	25	67
GT 1032 PVC	Rp 1"	32	80
GT 11440 PVC	Rp 1 1/4"	40	84
GT 11240 PVC	Rp 1 1/2"	40	89
GT 11250 PVC	Rp 1 1/2"	50	99
GT 2060 PVC	Rp 2"	60	100



Liquid seals, gaskets & tapes from page 549



Threaded no	zzles with cylindrical left-hand threads - internal cone	PN 16
Туре	Hos	se Ø
Type brass	Thread inte	rnal SW
GT 146 MS LH	G 1/4" LH 6	17
GT 386 MS LH	G <sup>3</sup> /8" LH 6	19
GT 389 MS IH	G 3/s" IH 9	10



Threaded nozzles with metric th	reads		PN 16
Туре		Hose Ø	
brass	Thread	internal	SW
GT M86 MS	M 8 x 0.75	6	11
GT M89 MS	M 8 x 0.75	9	11
GT M109 MS	M 10 x 1	9	11
GT M1213 MS	M 12 x 1.5	13	15
GT M1413 MS	M 14 x 1.5	13	15
GT M1613 MS	M 16 x 1.5	13	17
GT M2419 MS	M 24 x 1.5	19	27



#### Threaded nozzles

## with safety collar

#### Threaded nozzles with male threads and safety collar

Dimensions acc. to EN 14420-5 (DIN 2817)

Accessories

hose clamps

SSA 39/SSA 43

SSA 46/SSA 50

SSA 67/SSA 71

SSA 93/SSA 97

SSA 119/SSA 122

SSA 52/SSA 56/SSA 60

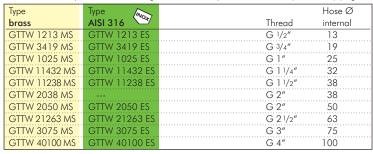
SSA 52/SSA 56/SSA 60

SSA 76/SSA 82/SSA 87

SSA 24

SSA 33

**Version**: Hose connections smooth with safety collar The hose assembly is carried out using shell hose clamps to EN 14420-3 (DIN 2817) (Page 239)





#### Male threaded nozzles with safety collar

Additional mechanical connection between hose fittings and clamps only in conjunction with hose clamp SL ... ... SB (see page 239).

Temperature range: -40°C to max. +95°C Operating pressure: Up to 25 bar





with safety collar

Туре		Hose Ø	Safety		
zinc-plated steel	Thread	internal	collar Ø	DN	
GT 1213 ST SB	G 1/2"	13	22	10	
GT 3419 ST SB	G 3/4"	19	32	15	
GT 1019 ST SB	G 1"	19	32	15	
GT 1025 ST SB	G 1"	25	36	20	
GT 11425 ST SB	G 1 1/4"	25	39	20	
GT 11432 ST SB	G 1 1/4"	32	45	25	
GT 11238 ST SB	G 1 1/2"	38	53	33	
GT 2050 ST SB	G 2"	50	64	42	

Dimensions acc. to DIN EN 14423/DIN 2826









(The Banjo bolt is held strongly in the ring piece by the elastomer seal)

#### Threaded nozzles

**Temperature range:** Up to max. +210°C (for saturated steam) up to max. +120°C (for hot water) Operating pressure: 18 bar

Туре	Туре	Type (Nox)	,	Hose Ø
zinc-plated steel	brass	AISI 304	Thread	int. x ext.
GTD 1213 ST	GTD 1213 MS	GTD 1213 ES	R 1/2"	13 x 25
GTD 3419 ST	GTD 3419 MS	GTD 3419 ES	R 3/4"	19 x 33
GTD 1025 ST	GTD 1025 MS	GTD 1025 ES	R 1"	25 x 40
GTD 11432 ST	GTD 11432 MS	GTD 11432 ES	R 1 1/4"	32 x 48
GTD 11238 ST	GTD 11238 MS	GTD 11238 ES	R 1 1/2"	38 x 54
GTD 2050 ST	CTD 2050 MS	GTD 2050 ES	D 2"	50 v 68

Clamps	Clamps
brass	AISI 316 Nox
SSA 25 HD MS	SSA 25 HD ES
 SSA 33 HD MS	SSA 33 HD ES
 SSA 40 HD MS	SSA 40 HD ES
SSA 48 HD MS	SSA 48 HD ES
 SSA 54 HD MS	SSA 54 HD ES
 SSA 68 HD MS	SSA 68 HD ES

#### Angle threaded nozzles, pivoting

PN 16

T 11 11	T 0.1 td		~
Type 1 brass with	Type 2 brass with		Hose Ø
plastic seal	elastic seal	Thread	internal
LGT 184 MS	LGT 184 EL MS	G 1/8"	4
LGT 186 MS	LGT 186 EL MS	G 1/8"	6
LGT 146 MS	LGT 146 EL MS	G 1/4"	6
LGT 149 MS	LGT 149 EL MS	G 1/4"	9
LGT 386 MS	LGT 386 EL MS	G <sup>3</sup> /8"	6
LGT 389 MS	LGT 389 EL MS	G <sup>3</sup> /8"	9

#### **Angle threaded nozzles made of Polyamide**

PN 8

Temperature range: 0°C to max. +80°C



Туре		Hose Ø	Туре		Hose Ø	Туре		Hose Ø
PA 6	Thread	internal	PA 6	Thread	internal	PA 6	Thread	internal
WE 184 K	R 1/8"	4	WE 149 K	R 1/4"	9	WE 3813 K	R 3/8"	13
WE 186 K	R 1/8"	6	WE 1410 K	R 1/4"	10	WE 129 K	R 1/2"	9
WE 189 K	R 1/8"	9	WE 386 K	R 3/8"	6	WE 1213 K	R 1/2"	13
WE 144 K	R 1/4"	4	WE 389 K	R 3/8"	9	WE 3419 K	R 3/4"	19
WE 146 K	R 1/4"	6	WE 3810 K	R 3/8"	10			

#### **T-threaded nozzles made of Polyamide**

PN 8

Temperature range: 0°C to max. +80°C



Туре		Hose Ø
PA 6	Thread	internal
TE 184 K	R 1/8"	4
TE 186 K	R 1/8"	6
TE 144 K	R 1/4"	4
TE 146 K	R 1/4"	6
TE 149 K	R 1/4"	9
TE 3810 K	R 3/8"	10

### Screw-on hose nozzles/hose nozzles

#### Screw-on hose nozzles (fixed female threads) up to 40 bar Type 40 bar Type 16 bar Type 16 bar brass nickel-pl. AISI 316Ti Thread SW<sup>1)</sup> brass internal AST 186 MS AST 186 MSV AST 186 ES G 1/8" 6 12 AST 188 MS AST 188 MSV **AST 188 ES** G 1/8" 8 12 **AST 189 MS** AST 189 MSV AST 189 ES G 1/8" 9 12 **AST 146 MS** AST 146 MSV **AST 146 ES** G 1/4" 6 AST 148 MS AST 148 MSV **AST 148 ES** G 1/4" 8 17 9 AST 149 MS 17 AST 149 MSV **AST 149 ES** G 1/4" AST 1410 MS **AST 1410 MSV** AST 1410 ES G 1/4" 10 17 AST 1413 MS AST 1413 MSV AST 1413 ES 17 13 19 AST 386 MS AST 386 ES G 3/8" 6 AST 388 MS AST 388 MSV AST 388 ES G 3/8" 19 8 AST 389 MSV 9 19 **AST 389 MS AST 389 ES** G 3/8" AST 3810 MS AST 3810 MSV AST 3810 ES G 3/8" 10 19 AST 3813 MS **AST 3813 MSV** AST 3813 ES 19 G 3/8" 13 AST 126 MS **AST 126 ES** 24 G 1/2 6 AST 128 MS AST 128 ES G 1/2" 24 8 AST 129 MSV G 1/2" 9 **AST 129 MS AST 129 ES** 24 AST 1210 MS AST 1210 MSV AST 1210 ES G 1/2" 10 24 AST 1213 MS **AST 1213 MSV** AST 1213 ES G 1/2" 13 24 AST 3413 MS AST 3413 ES 13 30 G 3/4" AST 3419 MS AST 3419 FS G 3/4" 19 30 AST 1019 ES G 1" AST 1019 MS 19 41 G 1" AST 1025 MS AST 1025 ES 25 36 AST 11425 ES G 11/4" AST 11432 MS AST 11432 ES 32 G 11/4' 46 AST 11232 FS G 11/2' 32 AST 11238 MS AST 11238 ES G 11/2" 38 52 G 2"



solid threaded piece, flat sealing



solid threaded piece, flat sealing

Details apply for the brass type. For all other types, please ask

#### Screw-on hose nozzles with metric threads (fixed)

т			11 0	
Туре			Hose Ø	
brass	]	ſhread	internal	SW
AST M89 MS	Λ	V 8	9	12
AST M149 MS	ı	M 14 x 1.5	9	17
AST M1613 MS	ı	M 16 x 1.5	13	22
AST M2419 MS	ı	M 24 x 1.5	19	30
	AST M149 MS AST M1613 MS	Type brass	Type         Thread           AST M89 MS         M 8           AST M149 MS         M 14 x 1.5           AST M1613 MS         M 16 x 1.5	Type         Hose Ø internal           brass         Thread         internal           AST M89 MS         M 8         9           AST M149 MS         M 14 x 1.5         9           AST M1613 MS         M 16 x 1.5         13

G 1" G 1"

G 1 1/4"



PN 16





#### Screw-on hose nozzles with safety collar (fixed female threads)

Additional mechanical connection between hose fittings and clamps only in conjunction with hose clamp SL ... SB (see page 239)

Temperature range: -40°C to max. +95°C Operating pressure: Up to 25 bar

zinc-plated steel AST 3419 ST SB AST 1019 ST SB

AST 1025 ST SB

AST 11425 ST SB



- 8			
Hose Ø	Safety		
internal	collar Ø	DN	
19	32	15	
19	32	15	
25	36	20	
25	36	20	



#### Hose nozzles with union nut and safety collar

Dimensions acc. to EN 14420-5 (DIN 2817)

(D) 43

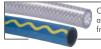
Materials: Seal: Polyurethane (stainless steel: PTFE)

Version: Flat sealing hose connections smooth with safety collar

The hose assembly is carried out using shell hose clamps to EN 14420-3 (DIN 2817) (Page 239)

		1 1	, , ,	
Туре	Type (Nox		Hose Ø	Accessories
brass	AISI 316	Thread	internal	hose clamps
STTW 1213 MS	STTW 1213 ES	G 1/2"	13	SSA 24
STTW 3419 MS	STTW 3419 ES	G 3/4"	19	SSA 33
STTW 1025 MS	STTW 1025 ES	G 1"	25	SSA 39/SSA 43
STTW 11432 MS	STTW 11432 ES	G 1 1/4"	32	SSA 46/SSA 50
STTW 11238 MS	STTW 11238 ES	G 1 1/2"	38	SSA 52/SSA 56/SSA 60
STTW 2038 MS		G 2"	38	SSA 52/SSA 56/SSA 60
STTW 2050 MS	STTW 2050 ES	G 2"	50	SSA 67/SSA 71
STTW 21263 MS	STTW 21263 ES	G 21/2"	63	SSA 76/SSA 82/SSA 87
STTW 3075 MS	STTW 3075 ES	G 3"	75	SSA 93/SSA 97
STTW 40100 MS	STTW 40100 ES	G 4"	100	SSA 119/SSA 122





Compressed air and water hoses from page 208



00/11//00/1122
Replacement seal
for type AISI 316
STTW DR 12 PTFE
STTW DR 34 PTFE
STTW DR 10 PTFE
STTW DR 114 PTFE
STTW DR 112 PTFE
STTW DR 20 PTFE
STTW DR 212 PTFE
STTW DR 30 PTFE
STTW DR 40 PTFE







G 3/4"

G 3/4' G 1"

G 1"

13

19

19

25

ST 3413 MS

ST 3419 MS

ST 1019 MS







#### Hose nozzles with union nut (left-hand threads)

ST 3413 ES

ST 3419 ES

ST 1019 ES

ST 1025 ES

D	N	16	//	M
	N	10	74	·U

30

30

37

37

Type 16 bar	Type 40 bar		Hose Ø	
brass	AISI 316Ti	Thread	internal	SW
ST 144 MS LH	ST 144 ES LH	G 1/4" LH	4	17
ST 146 MS LH	ST 146 ES LH	G 1/4" LH	6	17
ST 149 MS LH	ST 149 ES LH	G 1/4" LH	9	17
ST 384 MS LH	ST 384 ES LH	G 3/8" LH	4	19
ST 386 MS LH	ST 386 ES LH	G 3/8" LH	6	19
ST 389 MS LH	ST 389 ES LH	G 3/8" LH	9	19
ST 126 MS ILH	ST 126 ES LH	G 1/2" LH	6	24
ST 129 MS LH	ST 129 ES LH	G 1/2" LH	9	24
ST 1213 MS LH	ST 1213 ES LH	G 1/2" LH	13	24







#### Sleeves for hose nozzles

#### PN 16

Туре		Туре		Type brass union			
sleeve	Hose	union nut	Thread	nut with left-	Thread		
brass	Ø internal	brass	G	hand thread	G	L	SW
S 184 MS	4	UM 18 MS	G 1/8"			11.0	12
S 186 MS	6	UM 18 MS	G 1/8"			11.0	12
S 144 MS	4	UM 14 MS	G 1/4"	UM 14 MS LH	G 1/4" LH	15.5	17
S 146 MS	6	UM 14 MS	G 1/4"	UM 14 MS LH	G 1/4" LH	15.5	17
S 149 MS	9	UM 14-9 MS	G 1/4"	UM 14-9 MS LH	G 1/4" LH	15.5	17
S 384 MS	4	UM 38 MS	G 3/8"	UM 38 MS LH	G 3/8" LH	14.5	19
S 386 MS	6	UM 38 MS	G 3/8"	UM 38 MS LH	G 3/8" LH	14.5	19
S 389 MS	9	UM 38 MS	G 3/8"	UM 38 MS LH	G 3/8" LH	14.5	19
S 126 MS	6	UM 12 MS*	G 1/2"	UM 12 MS LH	G 1/2" LH	20.5	24
S 129 MS	9	UM 12 MS*	G 1/2"	UM 12 MS LH	G 1/2" LH	20.5	24
S 1213 MS	13	UM 12 MS*	G 1/2"	UM 12 MS LH	G 1/2" LH	20.5	24
S 3413 MS	13	UM 34-13 MS	G 3/4"			13.5	30
S 3419 MS	19	UM 34 MS	G 3/4"			13.5	30
S 1019 MS	19	UM 10-19 MS	G 1"			17.0	37
S 1025 MS	25	UM 10 MS	G 1"			16.0	37

<sup>\*</sup> also in L = 16 mm suppliable, item number UM 12 MS K

#### Sleeves for hose nozzles

#### PN 40





ST 1025 MS Details apply for the brass type. For all other types, please ask.

#### 2/3 hose nozzles, with wing union nut, flat sealing

Materials: Body: Brass, seal: NBR

Туре	Туре		Hose Ø	Replacement seal
straight	elbow	Thread	internal	NBR
ST 3810 F MS		G 3/8"	10	ST 38 Di
ST 1210 F MS	STW 1210 F MS	G 1/2"	10	ST 12 Di
ST 1213 F MS	STW 1213 F MS	G 1/2"	13	ST 12 Di
ST 3410 F MS	STW 3410 F MS	G 3/4"	10	ST 34 Di
ST 3413 F MS	STW 3413 F MS	G 3/4"	13	ST 34 Di
ST 3416 F MS		G 3/4"	16	ST 34 Di
ST 3419 F MS		G 3/4"	19	ST 34 Di
ST 1013 F MS		G 1"	13	ST 10 Di
ST 1019 F MS	STW 1019 F MS	G 1"	19	ST 10 Di
ST 1025 F MS		G 1"	25	ST 10 Di
ST 11425 F MS		G 1 1/4"	25	ST 114-25 Di
ST 11432 F MS		G 1 1/4"	32	ST 114 Di
ST 11232 F MS		G 1 1/2"	32	ST 112-32 Di
ST 11238 F MS		G 1 1/2"	38	ST 112 Di
ST 2050 F MS		G 2"	50	ST 20 Di



#### Complete screw connections with safety collar

DIN 8537/20033 4 1

PN 16

Additional mechanical connection between hose fittings and clamps only in conjunction with hose clamp SL ... SB (see page 239).

Temperature range: -40°C to max. +95°C Operating pressure: Up to 16 bar

Warning: Seals only in connection with the internal cone 1:4 or 1:3, not with a 60°-cone.

Please use the double nipple DN 34 K 1/3 ST or DN 10 K 1/4 ST as the counterpart (see table below).

Type steel/	Seali	ng cone/	Hose Ø	Safety		
malleable cast iron	cone	Thread	internal	collar Ø	DN	
Complete screw co	nnection					
ST 3413 ST SB	1:4	G 3/4"	13	21	10	
ST 3415 ST SB	1:4	G 3/4"	15	26	12	
ST 3419 ST SB	1:4	G 3/4"	19	33	13	
ST 1013 ST SB	1:3	G 1"	13	22	10	
ST 1015 ST SB	1:3	G 1"	15	26	12	
ST 1019 ST SB	1:3	G 1"	19	33	15	
ST 1025 ST SB	1:3	G 1"	25	38	16	
Double nipple (according to DIN 8537/20036)						
DN 34 K 1/4 ST	1:4	G 3/4"				
DN 10 K 1/3 ST	1:3	G 1"				





#### Hose nozzles with rotatable union nut

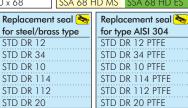
Dimensions acc. to DIN EN 14423/DIN 2826

210

**Temperature range:** Up to max. +210°C (for saturated steam) up to max. +120°C (for hot water)

Operating pressure: 18 bar
Supply volume: Incl. flat seal, heat resistant seal (type AISI 304: PTFF)

Supply volume: Incl. flat seal, heat resistant seal (type AISI 304: PTFE)			404		
Туре	Туре	Type INOX	Hose Ø	Clamps	Clamps AISI 316
zinc-plated steel	brass	AISI 304	Thread int. x ext.	brass	AISI 316 💝
STD 1213 ST	STD 1213 MS	STD 1213 ES	G 1/2" 13 x 25	SSA 25 HD MS	SSA 25 HD ES
STD 3419 ST	STD 3419 MS	STD 3419 ES	G 3/4" 19 x 33	SSA 33 HD MS	SSA 33 HD ES
STD 1025 ST	STD 1025 MS	STD 1025 ES	G 1" 25 x 40	SSA 40 HD MS	SSA 40 HD ES
STD 11432 ST	STD 11432 MS	STD 11432 ES	G 1 1/4" 32 x 48	SSA 48 HD MS	SSA 48 HD ES
STD 11238 ST	STD 11238 MS	STD 11238 ES	G 1 1/2" 38 x 54	SSA 54 HD MS	SSA 54 HD ES
STD 2050 ST	STD 2050 MS	STD 2050 ES	G 2" 50 x 68	SSA 68 HD MS	SSA 68 HD ES









Hose clamps from page 234





Hoses



Steam hoses from page 214



#### **Brass compression ring fittings**

**DIN EN 1254-2** 

Materials: Body: Brass, seal: Polymer

**Temperature range**:  $-40^{\circ}\text{C}$  to max.  $+100^{\circ}\text{C}$  (with polymer seal:  $-20^{\circ}\text{C}$  to max.  $+80^{\circ}\text{C}$ )

Note: The brass compression ring fittings cannot be combined with the cutting ring pipe screw connectors ISO 8434-1 (DIN 2353).

#### Operating pressure for total connection incl. tube

Tube Ø	Tube Ø	Hard	With flexible polyamide
external	internal	copper tube (page 251)	tube* (page 196)
4	2.0	150 bar	40 bar
4	2.7		23 bar
5	3.0	150 bar	34 bar
6	4.0	150 bar	27 bar
8	6.0	135 bar	19 bar
10	8.0	95 bar	15 bar
12	9.0		19 bar
12	10.0	75 bar	12 bar
14	11.0		16 bar
14	12.0	85 bar	10 bar
15	12.0		15 bar
15	13.0	82 bar	
16	12.0		18 bar
16	14.0	76 bar	
18	14.0		17 bar
18	16.0	67 bar	
22	18.0		13 bar
22	20.0	54 bar	

<sup>\*</sup> in connection with reinforcing ring



When using soft copper tube a correction factor of 0.65 must be used (pressure x 0.65). The given values for polyamide tube are understood at temperatures from -15°C to +30°C. Use the following multipliers for other temperatures:  $+31^{\circ}\text{C to} +50^{\circ}\text{C: pressure} \times 0.68 \\ +51^{\circ}\text{C to} +70^{\circ}\text{C: pressure} \times 0.55$ 

#### Straight screw-in connections with polymer seal



T	Tube Ø	Screw-in	T	Tube Ø	Screw-in
Туре	external	thread	Туре	external	thread
KGE 184 MS	4	G 1/8"	KGE 3812 MS	12	G 3/8"
KGE 185 MS	5	G 1/8"	KGE 1212 MS	12	G 1/2"
KGE 186 MS	6	G 1/8"	KGE 3814 MS	14	G 3/8"
KGE 146 MS	6	G 1/4"	KGE 1214 MS	14	G 1/2"
KGE 188 MS	8	G 1/8"	KGE 3815 MS	15	G 3/8"
KGE 148 MS	8	G 1/4"	KGE 1215 MS	15	G 1/2"
KGE 388 MS	8	G 3/8"	KGE 3816 MS	16	G 3/8"
KGE 1410 MS	10	G 1/4"	KGE 1216 MS	16	G 1/2"
KGE 3810 MS	10	G 3/8"	KGE 3422 MS	22	G 3/4"
KGF 1412 MS	12	G 1/4"	KGE 1022 MS	22	G 1"

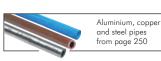
#### Straight screw-in connections with conical male threads





	Tube Ø	Screw-III
Туре	external	thread
KGE 184 KON MS	4	R 1/8"
KGE 185 KON MS	5	R 1/8"
KGE 145 KON MS	5	R 1/4"
KGE 186 KON MS	6	R 1/8"
KGE 146 KON MS	6	R 1/4"
KGE 386 KON MS	6	R 3/8"
KGE 188 KON MS	8	R 1/8"
KGE 148 KON MS	8	R 1/4"
KGE 388 KON MS	8	R 3/8"
KGE 1810 KON MS	10	R 1/8"
KGE 1410 KON MS	10	R 1/4"
KGE 3810 KON MS	10	R 3/8"
KGE 1210 KON MS	10	R 1/2"
KGE 1412 KON MS	12	R 1/4"

	Туре	Tube Ø external	Screw-in thread
-1	KGE 3812 KON MS	12	R 3/8"
	KGE 1212 KON MS	12	R 1/2"
	KGE 3814 KON MS	14	R 3/8"
	KGE 1214 KON MS	14	R 1/2"
	KGE 3815 KON MS	15	R 3/8"
	KGE 1215 KON MS	15	R 1/2"
	KGE 1416 KON MS	16	R 1/4"
	KGE 3816 KON MS	16	R 3/8"
	KGE 1216 KON MS	16	R 1/2"
	KGE 3416 KON MS	16	R 3/4"
	KGE 1218 KON MS	18	R 1/2"
	KGE 3418 KON MS	18	R 3/4"
	KGE 1222 KON MS	22	R 1/2"
	KGE 3422 KON MS	22	R 3/4"









Electronic pressure switches from page 391

## **Brass compression ring fittings DIN EN 1254-2**

#### Straight screw-on connections with cylindrical female threads

	Tube Ø	Female		Tube Ø	Female
Туре	external	thread	Туре	external	thread
KGAI 184 MS	4	G 1/8"	KGAI 3812 MS	12	G 3/8"
KGAI 144 MS	4	G 1/4"	KGAI 1212 MS	12	G 1/2"
KGAI 185 MS	5	G 1/8"	KGAI 3814 MS	14	G 3/8"
KGAI 145 MS	5	G 1/4"	KGAI 1214 MS	14	G 1/2"
KGAI 186 MS	6	G 1/8"	KGAI 3815 MS	15	G 3/8"
KGAI 146 MS	6	G 1/4"	KGAI 1215 MS	15	G 1/2"
KGAI 188 MS	8	G 1/8"	KGAI 3816 MS	16	G 3/8"
KGAI 148 MS	8	G 1/4"	KGAI 1216 MS	16	G 1/2"
KGAI 388 MS	8	G 3/8"	KGAI 3416 MS	16	G 3/4"
KGAI 1410 MS	10	G 1/4"	KGAI 1218 MS	18	G 1/2"
KGAI 3810 MS	10	G 3/8"	KGAI 3418 MS	18	G 3/4"
KGAI 1210 MS	10	G 1/2"	KGAI 3422 MS	22	G 3/4"
KGAI 1412 MS	12	G 1/4"			



#### Angle screw-in connections with conical male threads

_	Tube Ø	Screw-in	_	Tube Ø	Screw-in
Туре	external	thread	Туре	external	thread
KWE 184 MS	4	R 1/8"	KWE 3812 MS	12	R 3/8"
KWE 185 MS	5	R 1/8"	KWE 1212 MS	12	R 1/2"
KWE 145 MS	5	R 1/4"	KWE 3814 MS	14	R 3/8"
KWE 186 MS	6	R 1/8"	KWE 1214 MS	14	R 1/2"
KWE 146 MS	6	R 1/4"	KWE 3815 MS	15	R 3/8"
KWE 188 MS	8	R 1/8"	KWE 1215 MS	15	R 1/2"
KWE 148 MS	8	R 1/4"	KWE 3816 MS	16	R 3/8"
KWE 388 MS	8	R 3/8"	KWE 1216 MS	16	R 1/2"
KWE 1410 MS	10	R 1/4"	KWE 3416 MS	16	R 3/4"
KWE 3810 MS	10	R 3/8"	KWE 1218 MS	18	R 1/2"
KWE 1210 MS	10	R 1/2"	KWE 3418 MS	18	R 3/4"
KWE 1412 MS	12	R 1/4"	KWE 3422 MS	22	R 3/4"



#### Elbow pivot joints, positionable with polymer seal

	Tube Ø	Screw-in		Tube Ø	Screw-in
Туре	external	thread	Туре	external	thread
KWH 184 MS	4	G 1/8"	KWH 3810 MS	10	G 3/8"
KWH 186 MS	6	G 1/8"	KWH 1412 MS	12	G 1/4"
KWH 146 MS	6	G 1/4"	KWH 3812 MS	12	G 3/8"
KWH 188 MS	8	G 1/8"	KWH 1414 MS	14	G 1/4"
KWH 148 MS	8	G 1/4"	KWH 3814 MS	14	G 3/8"
KWH 388 MS	8	G 3/8"	KWH 1214 MS	14	G 1/2"
KWH 1410 MS	10	G 1/4"	KWH 3422 MS	22	G 3/4"



#### Angle screw connections with cylindrical female threads

	Tube Ø	Female	
Туре	external	thread	Туре
KWAI 184 MS	4	G 1/8"	KWAI 1412 MS
KWAI 186 MS	6	G 1/8"	KWAI 3812 MS
KWAI 146 MS	6	G 1/4"	KWAI 1212 MS
KWAI 188 MS	8	G 1/8"	KWAI 1214 MS
KWAI 148 MS	8	G 1/4"	KWAI 1215 MS
KWAI 388 MS	8	G 3/8"	KWAI 1216 MS
KWAI 1410 MS	10	G 1/4"	KWAI 1218 MS
KWAI 3810 MS	10	G 3/8"	KWAI 3418 MS
KWAI 1210 MS	10	G 1/2"	



#### T-screw-in connections with conical male threads

	Tube Ø	Screw-in
Туре	external	thread
KTE 184 MS	4	R 1/8"
KTE 186 MS	6	R 1/8"
KTE 146 MS	6	R 1/4"
KTE 188 MS	8	R 1/8"
KTE 148 MS	8	R 1/4"
KTE 388 MS	8	R 3/8"
KTE 1410 MS	10	R 1/4"
KTE 3810 MS	10	R 3/8"
KTE 1210 MS	10	R 1/2"

Туре	Tube Ø external	Screw-in thread
KTE 3812 MS	12	R 3/8"
KTE 1212 MS	12	R 1/2"
KTE 3814 MS	14	R 3/8"
KTE 1214 MS	14	R 1/2"
KTE 1215 MS	15	R 1/2"
KTE 1216 MS	16	R 1/2"
KTE 1218 MS	18	R 1/2"
KTE 3418 MS	18	R 3/4"
KTE 3422 MS	22	R 3/4"

Tube Ø

external

12

12

15

16

18 18 Female

thread G 1/4"

G 3/8"

G 1/2" G 1/2"

G 1/2" G 1/2"

G 1/2"

G 3/4"



# **Brass compression ring fittings DIN EN 1254-2**



#### Elbow pivot joints, positionable with polymer seal

	Tube Ø	Screw-in		Tube Ø
Туре	external	thread	Туре	external
KTH 184 MS	4	G 1/8"	KTH 1412 MS	12
KTH 186 MS	6	G 1/8"	KTH 3812 MS	12
KTH 148 MS	8	G 1/4"	KTH 3814 MS	14
KTH 3810 MS	10	G 3/8"	KTH 1214 MS	14

#### T-screw-in connections with conical male threads



	Tube Ø	Screw-in
Туре	external	thread
KLE 184 MS	4	R 1/8"
KLE 186 MS	6	R 1/8"
KLE 146 MS	6	R 1/4"
KLE 188 MS	8	R 1/8"
KLE 148 MS	8	R 1/4"
KLE 388 MS	8	R 3/8"

		Tube Ø	Screw-in
-	Туре	external	thread
	KLE 1410 MS	10	R 1/4"
	KLE 3810 MS	10	R 3/8"
"	KLE 3812 MS	12	R 3/8"
"	KLE 1212 MS	12	R 1/2"
"	KLE 1214 MS	14	R 1/2"

Screw-in

thread G 1/4" G 3/8" G 3/8"

#### **Straight screw connections**



	Tube Ø
Туре	external
KG 4 MS	4
KG 5 MS	5
KG 6 MS	6
KG 8 MS	8
KG 10 MS	10
KG 12 MS	12

		Tube ∅
	Туре	external
l	KG 14 MS	14
	KG 15 MS	15
	KG 16 MS	16
	KG 18 MS	18
	KG 22 MS	22
l		

#### **Bulkhead screw connections**



	Tube Ø	Mounting
Туре	external	thread
KSV 4 MS	4	M 8 x 1
KSV 5 MS	5	M 10 x 1
KSV 6 MS	6	M 10 x 1
KSV 8 MS	8	M 12 x 1
KSV 10 MS	10	M 16 x 1.5

	Tube Ø	Mounting
Туре	<b>e</b> xternal	thread
KSV 12 MS	12	M 18 x 1.5
KSV 14 MS	14	M 20 x 1.5
KSV 15 MS	15	M 20 x 1.5
KSV 16 MS	16	M 22 x 1.5

#### Angle screw connections



	Tube ∅
Туре	external
KW 4 MS	4
KW 5 MS	5
KW 6 MS	6
KW 8 MS	8
KW 10 MS	10
KW 12 MS	12

	Tube Ø
Туре	external
KW 14 MS	14
KW 15 MS	15
KW 16 MS	16
KW 18 MS	18
KW 22 MS	22

#### **T-screw connections**



	Tube Ø
Туре	external
KT 4 MS	4
KT 5 MS	5
KT 6 MS	6
KT 8 MS	8
KT 10 MS	10
KT 12 MS	12

	Tube ∅
Туре	external
KT 14 MS	14
KT 15 MS	15
KT 16 MS	16
KT 18 MS	18
KT 22 MS	22

#### **Cross-piece screw connections**



	Tube ∅
Туре	external
KK 4 MS	4
KK 6 MS	6
KK 8 MS	8
KK 10 MS	10
KK 12 MS	12
KK 14 MS	14

## **Brass compression ring fittings DIN EN 1254-2**

#### **Reducers for brass screw connections**

**Application:** With the use of reducers you can use screw connections with different hose diameters, e.g. a 10 mm  $\emptyset$  KG 10 MS straight screw connection can be connected on one side to a 10 mm hose. On the other side you can use a KRED 106 MS reducer to fit a 6 mm hose. In this way you achieve a reduction from 10 mm to 6 mm. The reducers can be used with all brass compression ring fittings.



	Nominal Ø	Reducer
	of screw	for
Туре	connection	hose Ø
KRED 54 MS	5	4
KRED 64 MS	6	4
KRED 65 MS	6	5
KRED 84 MS	8	4
KRED 85 MS	8	5
KRED 86 MS	8	6
KRED 104 MS	10	4
KRED 106 MS	10	6
KRED 108 MS	10	8
KRED 126 MS	12	6
KRED 128 MS	12	8
KRED 1210 MS	12	10
KRED 144 MS	14	4
KRED 146 MS	14	6

Nominal Ø   Reducer   of screw   for   connection   hose Ø			
Type         connection         hose ∅           KRED 148 MS         14         8           KRED 1410 MS         14         10           KRED 1412 MS         14         12           KRED 156 MS         15         6           KRED 158 MS         15         8           KRED 1510 MS         15         10           KRED 1512 MS         15         12           KRED 166 MS         16         6           KRED 168 MS         16         8           KRED 1610 MS         16         10           KRED 1612 MS         16         12           KRED 1614 MS         16         14		Nominal Ø	Reducer
KRED 148 MS     14     8       KRED 1410 MS     14     10       KRED 1412 MS     14     12       KRED 156 MS     15     6       KRED 1510 MS     15     8       KRED 1510 MS     15     10       KRED 1512 MS     15     12       KRED 166 MS     16     6       KRED 168 MS     16     8       KRED 1610 MS     16     10       KRED 1612 MS     16     12       KRED 1614 MS     16     14		of screw	for
KRED 1410 MS         14         10           KRED 1412 MS         14         12           KRED 156 MS         15         6           KRED 158 MS         15         8           KRED 1510 MS         15         10           KRED 1510 MS         15         12           KRED 166 MS         16         6           KRED 168 MS         16         8           KRED 1610 MS         16         10           KRED 1612 MS         16         12           KRED 1614 MS         16         14	Туре	connection	hose Ø
KRED 1412 MS     14     12       KRED 156 MS     15     6       KRED 158 MS     15     8       KRED 1510 MS     15     10       KRED 1512 MS     15     12       KRED 166 MS     16     6       KRED 168 MS     16     8       KRED 1610 MS     16     10       KRED 1612 MS     16     12       KRED 1614 MS     16     14	KRED 148 MS	14	8
KRED 156 MS     15     6       KRED 158 MS     15     8       KRED 1510 MS     15     10       KRED 1512 MS     15     12       KRED 166 MS     16     6       KRED 168 MS     16     8       KRED 1610 MS     16     10       KRED 1612 MS     16     12       KRED 1614 MS     16     12       KRED 1614 MS     16     14	KRED 1410 MS	14	10
KRED 158 MS         15         8           KRED 1510 MS         15         10           KRED 1512 MS         15         12           KRED 166 MS         16         6           KRED 168 MS         16         8           KRED 1610 MS         16         10           KRED 1612 MS         16         12           KRED 1614 MS         16         14	KRED 1412 MS	14	12
KRED 1510 MS     15     10       KRED 1512 MS     15     12       KRED 166 MS     16     6       KRED 168 MS     16     8       KRED 1610 MS     16     10       KRED 1612 MS     16     12       KRED 1614 MS     16     14	KRED 156 MS	15	6
KRED 1512 MS     15     12       KRED 166 MS     16     6       KRED 168 MS     16     8       KRED 1610 MS     16     10       KRED 1612 MS     16     12       KRED 1614 MS     16     14	KRED 158 MS	15	8
KRED 166 MS     16     6       KRED 168 MS     16     8       KRED 1610 MS     16     10       KRED 1612 MS     16     12       KRED 1614 MS     16     14	KRED 1510 MS	15	10
KRED 168 MS         16         8           KRED 1610 MS         16         10           KRED 1612 MS         16         12           KRED 1614 MS         16         14	KRED 1512 MS	15	12
KRED 1610 MS         16         10           KRED 1612 MS         16         12           KRED 1614 MS         16         14	KRED 166 MS	16	6
KRED 1612 MS 16 12 KRED 1614 MS 16 14	KRED 168 MS	16	8
KRED 1614 MS 16 14	KRED 1610 MS	16	10
	KRED 1612 MS	16	12
KRED 1615 MS 16 15	KRED 1614 MS	16	14
	KRED 1615 MS	16	15



#### Closing plugs for brass screw connections

	Tube ∅
Туре	external
KBUZ 4 MS	4
KBUZ 5 MS	5
KBUZ 6 MS	6
KBUZ 8 MS	8
KBUZ 10 MS	10
KBUZ 12 MS	12

	Tube ∅
Туре	external
KBUZ 14 MS	14
KBUZ 15 MS	15
KBUZ 16 MS	16
KBUZ 18 MS	18
KBUZ 22 MS	22



#### **Compression rings for brass screw connections**

	Tube ∅
Туре	external
KR 4 MS	4
KR 5 MS	5
KR 6 MS	6
KR 8 MS	8
KR 10 MS	10
KR 12 MS	12

	Tube Ø
Туре	external
KR 14 MS	14
KR 15 MS	15
KR 16 MS	16
KR 18 MS	18
KR 22 MS	22



#### **Union nuts for brass screw connections**

	Tube Ø	Female
Туре	external	thread
KM 4 MS	4	M 8 x 1
KM 5 MS	5	M 10 x 1
KM 6 MS	6	M 10 x 1
KM 8 MS	8	M 12 x 1
KM 10 MS	10	M 16 x 1.5
KM 12 MS	12	M 18 x 1.5

	Tube Ø	Female
Туре	external	thread
KM 14 MS	14	M 20 x 1.5
KM 15 MS	15	M 20 x 1.5
KM 16 MS	16	M 22 x 1.5
KM 18 MS	18	M 24 x 1,5
KM 22 MS	22	M 30 x 1.5









Aluminium, copper and steel pipes from page 250





Electronic pressure switches from page 391

## **Brass cutting ring fittings ISO 8434-1**



Liquid seals, gaskets & tapes from page 549 Aluminium, copper and steel pipes from page 250

#### **Brass cutting ring fittings**

ISO 8434-1 (DIN 2353)

Materials: Body: Nickel-plated brass, cutting ring: Brass Temperature range: -40°C to max. +250°C (pivot joint: -20°C to max. +90°C)

#### Operating pressure for total connection incl. tube

Tube Ø	Tube Ø	Hard copper	With flexible polyamide
external	internal	tube (page 251)	tube* (page 196)
4	2.0	100 bar	40 bar
4	2.7		23 bar
6	4.0	100 bar	27 bar
8	6.0	100 bar	19 bar
10	8.0	115 bar	15 bar
12	9.0		19 bar
12	10.0	75 bar	12 bar
15	12.0		15 bar
15	13.0	70 bar	
16	14.0	70 bar	
18	14.0		17 bar
18	16.0	65 bar	

\*in connection with reinforcing ring



When using soft copper tube a correction factor of 0.65 must be used (pressure x 0,65) The given values for polyamide tube are understood at temperatures from  $-15^{\circ}\text{C}$  to  $+30^{\circ}\text{C}$ . Use the following multipliers for other temperatures:  $+31^{\circ}\text{C}$  to  $+50^{\circ}\text{C}$ : pressure x 0.68  $+51^{\circ}\text{C}$  to  $+70^{\circ}\text{C}$ : pressure x 0.55

#### Straight screw-in connections

	Tube Ø	Screw-in	
Туре	external	thread	
Very light model series	3		
GE 4 LLR MSV	4 LL	R 1/8"	
GE 6 LLR MSV	6 LL	R 1/8"	
GE 6 LLR 1/4 MSV	6 LL	R 1/4"	
GE 8 LLR MSV	8 LL	R 1/8"	
GE 8 LLR 1/4 MSV	8 LL	R 1/4"	
OF OUD O/- MOV	0.11	D a/ #	

		Tube Ø	Screw-in	
	Туре	external	thread	
ı	Light model series			
	GE 10 LR MSV	10 L	R 1/4"	
	GE 10 LR 3/8 MSV	10 L	R 3/8"	
	GE 12 LR MSV	12 L	R 3/8"	
	GE 12 LR 1/2 MSV	12 L	R 1/2"	
	GE 15 LR MSV	15 L	R 1/2"	
ı	GE 18 LR MSV	18 L	R 1/2"	

#### Straight screw-on connections, with female threads

	Tube Ø	Screw-in	
Туре	external	thread	
Very light model series	5		
GAI 4 LLR MSV	4 LL	G 1/8"	
GAI 6 LLR MSV	6 LL	G 1/8"	
GAI 6 LLR 1/4 MSV	6 LL	G 1/4"	
GAI 8 LLR MSV	8 LL	G 1/8"	
GAI 8 LLR 1/4 MSV	8 LL	G 1/4"	
GAI 8 LLR 3/8 MSV	8 LL	G 3/8"	

Type	Tube Ø external	Screw-in thread
	external	IIIreuu
Light model series		
GAI 10 LR MSV	10 L	G 1/4"
GAI 10 LR 3/8 MSV	10 L	G 3/8"
GAI 12 LR MSV	12 L	G 3/8"
GAI 12 LR 1/2 MSV	12 L	G 1/2"
GAI 15 LR MSV	15 L	G 1/2"
GAI 18 LR MSV	18 L	G 1/2"

#### Straight screw connections



_			
	Tube Ø	Union nut	
Туре	external	thread	
Very light model series	3		
G 4 LL MSV	4 LL	M 8 x 1	
G 6 LL MSV	6 LL	M 10 x 1	
G 8 LL MSV	8 LL	M 12 x 1	

	Tube Ø	Union nut
Туре	external	thread
Light model series		
G 10 L MSV	10 L	M 16 x 1.5
G 12 L MSV	12 L	M 18 x 1.5
G 15 L MSV	15 L	M 22 x 1.5
G 18 L MSV	18 L	M 26 x 1.5

#### Angle screw-in connections



Туре	Tube Ø external	Screw-in thread	Туре	Tube Ø external	Screw-in thread
Very light model series	i		Light model series		
WE 4 LLR MSV	4 LL	R 1/8"	 WE 10 LR MSV	10 L	R 1/4"
WE 6 LLR MSV	6 LL	R 1/8"	WE 10 LR 3/8 MSV	10 L	R 3/8"
WE 6 LLR 1/4 MSV	6 LL	R 1/4"	 WE 12 LR MSV	12 L	R 3/8"
WE 8 LLR MSV	8 LL	R 1/8"	 WE 12 LR 1/2 MSV	12 L	R 1/2"
WE 8 LLR 1/4 MSV	8 LL	R 1/4"	 WE 15 LR MSV	15 L	R 1/2"
WE 8 LLR 3/8 MSV	8 LL	R 3/8"	WE 18 LR MSV	18 L	R 1/2"

## **Brass cutting ring fittings ISO 8434-1**

#### **Pivot joints**

	Tube Ø	Screw-in
Туре	external	thread
Very light model series	3	
SWVE 6 LLR MSV	6 LL	G 1/8"
SWVE 6 LLR 1/4 MSV	6 LL	G 1/4"
SWVE 8 LLR MSV	8 LL	G 1/8"
SWVE 8 LLR 1/4 MSV	8 LL	G 1/4"

	Tube Ø	Screw-in
Туре	external	thread
Light model series		
SWVE 10 LR MSV	10 L	G 1/4"
SWVE 12 LR MSV	12 L	G 3/8"



#### **Angle screw connections**

	Tube Ø	Union nut
Туре	external	thread
Very light model series	1	
W 4 LL MSV	4 LL	M 8 x 1
W 6 LL MSV	6 LL	M 10 x 1
W 8 LL MSV	8 LL	M 12 x 1

	Tube Ø	Union nut	
Туре	external	thread	
Light model series			
W 10 L MSV	10 L	M 16 x 1.5	
W 12 L MSV	12 L	M 18 x 1.5	
W 15 L MSV	15 L	M 22 x 1.5	
W 18 L MSV	18 L	M 26 x 1.5	



#### **T-screw-in connections**

Tube Ø	Screw-in
external	thread
;	
4 LL	R 1/8"
6 LL	R 1/8"
6 LL	R 1/4"
8 LL	R 1/8"
8 LL	R 1/4"
8 LL	R 3/8"
	external  4 LL  6 LL  6 LL  8 LL  8 LL

	Tube Ø	Screw-in
Туре	external	thread
Light model series		
TE 10 LR MSV	10 L	R 1/4"
TE 10 LR 3/8 MSV	10 L	R 3/8"
TE 12 LR MSV	12 L	R 3/8"
TE 12 LR 1/2 MSV	12 L	R 1/2"
TE 15 LR MSV	15 L	R 1/2"
TE 18 LR MSV	18 L	R 1/2"



#### T-screw connections

	Tube Ø	Union nut
Туре	external	thread
Very light model serie	S	
T 4 LL MSV	4 LL	M 8 x 1
T 6 LL MSV	6 LL	M 10 x 1
T 8 LL MSV	8 LL	M 12 x 1

	Tube Ø Union nut		
Туре	external	thread	
Light model series			
T 10 L MSV	10 L	M 16 x 1.5	
T 12 L MSV	12 L	M 18 x 1.5	
T 15 L MSV	15 L	M 22 x 1.5	
T 18 L MSV	18 L	M 26 x 1.5	



#### **Cutting rings**

	Tube Ø	Union nut
Туре	external	thread
Very light model series	3	
D 4 LL MS	4 LL	M 8 x 1
D 6 LL MS	6 LL	M 10 x 1
D 8 LL MS	8 LL	M 12 x 1

	Tube Ø	Union nut
Туре	external thread	
Light model series		
D 10 L MS	10 L	M 16 x 1.5
D 12 L MS	12 L	M 18 x 1.5
D 15 L MS	15 L	M 22 x 1.5
D 18 L MS	18 L	M 26 x 1.5



#### Union nuts

	Tube Ø	Union nut
Туре	external	thread
Very light model series	i	
M 4 LL MSV	4 LL	M 8 x 1
M 6 LL MSV	6 LL	M 10 x 1
M 8 LL MSV	8 LL	M 12 x 1

Туре	Tube Ø Union nut external thread		
Light model series			
M 10 L MSV	10 L	M 16 x 1.5	
M 12 L MSV	12 L	M 18 x 1.5	
M 15 L MSV	15 L	M 22 x 1.5	
M 18 L MSV	18 L M 26 x 1.		



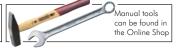


up to 315 bar on page 133



Hydraulic couplings





All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

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Assembly of stainless steel fittings only with the aid of suitable lubricant, see below on this page

#### Assembly DIN cutting ring fittings and NC- screw connections



Cut the tube away at a right angle and lightly deburr and clean the inside and outside. Do not use a tube cutter. In the case of thin-walled or soft pipes a reinforcing ring must be



Thoroughly oil the socket threads and cone, inner union nuts and cutting ring. For stainless steel cutting ring fittings PASTE ES must be used (optional for NC screw con-



Push the union nut and cutting ring onto the tube. Ensure the correct position of the cutting ring/NC compression ring - otherwise the assembly will be incorrect.



Loosen the union nut as far as possible by hand. Attach the marking of the union nut for checking the specified rotations. Press the tube to stop in the cone - otherwise no cutting process can be carried out. Tighten the union nut by approx. 1 rotation (DIN cutting ring fittings), or. approx. 11/4 rotations (NC compression ring fittings) using the screw wrench. The tube must not be rotated.



5 Loosen the union nut to check the assembly.

Cutting ring: The raised tube material must cover the front cutting ring area. If not, retighten slightly. Due to the spring effect of the cutting ring, this can still be rotated - no

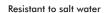
NC compression ring: The compression ring can no longer be displaced. Endmontage: Assemble the union nuts on sockets until there is a noticeable increase in force. Then, tigthen with 1/2 rotation (DIN cutting ring fittings), or 1/4 rotation (NC compression ring fitting).

#### NC compression ring connections compatible with ISO 8434-1 (DIN 2353)



- Advantages: Compatible with all cutting ring fittings according to ISO 8434-1 (DIN 2353).
  - Also resistant to dynamic loads such as vibrations and pulsations.
  - It can be loosened and screwed back in as often as is necessary.
  - In contrast to a cutting ring the NC compression ring is not hardened, therefore it cannot rust.
  - Lubrication of the nut thread for initial assembly is not necessary, but recommended.
  - Incorrect assembly is ruled out in the face of a cutting ring or clamp wedge ring screw connection, as only one compression ring is used, which can be fitted in one direction only. An overmounting of the screw connection is not possible.
  - The correct assembly can be checked at any time.

Processing: The screw connections must be processed with heat treated, seamless stainless steel tubes (AISI 316Ti) according to DIN EN ISO 1127. The tolerance category should be D4/T3, the surface must not show any damage and its hardness should not be more than Rockwel HRB 90.







NC-ring chemical resistance: very well



Cutting ring chemical resistance: faulty



Clamp wedge ring chemical resistance: insufficient

#### Assembly paste for stainless steel cutting ring fittings

Info: For the error free assembly of ES cutting ring fittings, it is very important to grease the cutting ring as well as the thread of the union nut. PASTE ES would be most suited for this application.

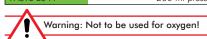
PASTE ES is a white paste on the basis of synthetic lubricant. It contains high pressure and high temperature resistant ceramic components through which even under extreme operating conditions, metal parts under pressure (e.g. threads) can easily be separated again.



- Advantages: Prevents corrosion and seizing
  - Resistant to acids, alkalis, chemicals, fresh-and seawater, at temperatures from -20°C to +1400°C
  - Seals threads, flanges and housings
  - · Saves costs by loosening joined parts (even after years),

less time expenditure and less breakage Tip: For food industry applications, we recommend Loctite product 8014 (see page 559)

Packing PASTE ES 500 g brush tin PASTE ES PP 200 ml press pack with elbow dispenser and brush





500g container

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

OX 180514

Perfect dosing, even at the most difficult to reach places!

200 ml press pack

Zinc-plated steel

Materials: Body: Zinc-plated steel, any existing

elastomer seal: NBR

Temperature range: -40°C to max. +120°C (with an elastomer seal: -35°C to max. +100°C) Stainless steel and NC-screw connections Materials: Body: AISI 316Ti, any existing elastomer seal: FKM

Temperature range: -60°C to max. +400°C (with an elastomer seal: -20°C to max. +200°C, NC screw connections on request up to +550°C) Our pipe recommendation



Seamless steel pipes EN 10305-4 (DIN 2445/2) (tolerances: DIN 2391, quality grade C) on page 251.

Seamless stainless steel pipes AISI 316Ti, DIN EN ISO 1127 (tolerances: D4/T3) on page 253.



Many other screw-in threads are available. Warning: For conical male or female threads, PN 630 only applies in conjunction with a conical counter threads - i.e. an op-posing male or female thread. Otherwise PN 400 applies for conical female or male threads.

\*\*\* Pressure data for static loading with a) zinc-plated steel 120°C, b) stainless steel 20°C. With stainless steel at temperatures above 20°C, a correction factor should be applied based on the table below. Example:

20°C, tube Ø 22 = 160 bar 100°C, tube Ø 22 = 160 bar x 0.89 =

Press. reductions f. stainless steel			
	Correction		
Temperature	factor		
- 60°C to +20°C	C 1		
+60°C	0.95		
+100°C	0.89		
+200°C	0.80		
+300°C	0.71		
+400°C	0.67		

#### Thread table for pipe screw connectors (standard design)\*

	Initial label to pipo short terminators (standard dosign)						
		Screw-in	Screw-in	Screw-in	Operating	Operating	
Tube Ø	Union nut	thread	thread	thread	pressure steel/		
external	thread	metric*	imperial*	NPT*	stainl. steel PN*	** stainl. steel PN***	
Very light	model series						
4 LL	M8x1	M 8 x 1 (con.)	R 1/8"	NPT 1/8"	100 bar		
5 LL	M 10 x 1	M 8 x 1 (con.)	R 1/8"	NPT 1/8"	100 bar		
6 LL	M 10 x 1	M 10 x 1 (con.)	R 1/8"	NPT 1/8"	100 bar		
8 LL	M 12 x 1	M 10 x 1 (con.)	R 1/8"	NPT 1/8"	100 bar		
10 LL	M 14 x 1	M 14 x 1.5 (con.)	R 1/4"		100 bar		
12 LL	M 16 x 1	M 14 x 1.5 (con.)	R 1/4"		100 bar		
Light mode	el series						
6 L	M 12 x 1.5	M 10 x 1	G 1/8"	NPT 1/8"	315 bar	315 bar	
8 L	M 14 x 1.5	M 12 x 1.5	G 1/4"	NPT 1/4"	315 bar	315 bar	
10 L	M 16 x 1.5	M 14 x 1.5	G 1/4"	NPT 1/4"	315 bar	315 bar	
12 L	M 18 x 1.5	M 16 x 1.5	G 3/8"	NPT 3/8"	315 bar	315 bar	
15 L	M 22 x 1.5	M 18 x 1.5	G 1/2"	NPT 1/2"	315 bar	315 bar	
18 L	M 26 x 1.5	M 22 x 1.5	G 1/2"	NPT 1/2"	315 bar	315 bar	
22 L	M 30 x 2	M 26 x 1.5	G 3/4"	NPT 3/4"	160 bar	160 bar	
28 L	M 36 x 2	M 33 x 2	G 1"	NPT 1"	160 bar		
35 L	M 45 x 2	M 42 x 2	G 1 1/4"	NPT 1 1/4"	160 bar		
42 L	M 52 x 2	M 48 x 2	G 1 1/2"	NPT 1 1/2"	160 bar		
Heavy mo	del series						
6 S	M 14 x 1.5	M 12 x 1.5	G 1/4"	NPT 1/4"	630 bar**	500 bar	
8 S	M 16 x 1.5	M 14 x 1.5	G 1/4"	NPT 1/4"	630 bar**	500 bar	
10 S	M 18 x 1.5	M 16 x 1.5	G 3/8"	NPT 3/8"	630 bar**	450 bar	
12 S	M 20 x 1.5	M 18 x 1.5	G 3/8"	NPT 3/8"	630 bar**	400 bar	
14 S	M 22 x 1.5	M 20 x 1.5	G 1/2"	NPT 1/2"	630 bar**	400 bar	
16 S	M 24 x 1.5	M 22 x 1.5	G 1/2"	NPT 1/2"	400 bar	400 bar	
20 S	M 30 x 2	M 27 x 2	G 3/4"	NPT 3/4"	400 bar	250 bar	
25 S	M 36 x 2	M 33 x 2	G 1"	NPT 1"	400 bar	250 bar	
30 S	M 42 x 2	M 42 x 2	G 1 1/4"	NPT 1 1/4"	400 bar		
38 S	M 52 x 2	M 48 x 2	G 1 1/2"	NPT 1 1/2"	315 bar		

#### Prefitting tool for cutting ring and NC compression ring connections

	Tube
Туре	connection
Very light model series	
VOMO 4 LL	4 LL
VOMO 5 LL	5 LL
VOMO 6 LL	6 LL
VOMO 8 LL	8 LL
Light model series	
VOMO 6 L	6 L
VOMO 8 L	8 L
VOMO 10 L	10 L
VOMO 12 L	12 L
VOMO 15 L	15 L
VOMO 18 L	18 L
VOMO 22 L	22 L
VOMO 28 L	28 L
VOMO 35 L	35 L
VOMO 42 L	42 L

	Tube
Туре	connection
Heavy model series	
VOMO 6 S	6 S
VOMO 8 S	8 \$
VOMO 10 S	10 S
VOMO 12 S	12 S
VOMO 14 S	14 S
VOMO 16 S	16 S
VOMO 20 S	20 S
VOMO 25 S	25 S
VOMO 30 S	30 S
VOMO 38 S	38 S





Test couplings from page 388



Liquid seals, gaskets & tapes from page 549



One-way control and needle valves for hydraulics from page 445



Rexroth Bosch Group Hydraulic pressure limiting valves from page 455



protection hoses on page 249



**HYDAC** Pipe clamps from page 244



Seamless precision hydraulic pipes from page 252



Hydraulic valves from page 452





Oil binding agents & oil binding cloths from page 581

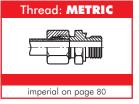


technology from page 585



High pressure ball valves from page 292













Straight screw-i	Straight screw-in connections (metric)			
Туре	Type	Type compr. ring	Tube Ø	Screw-in
zinc-plated steel	Albi 5 loli —	AISI 316Ti (NC)	external	thread
Very light model serie		_	4.11	
GE 4 LLM GE 4 LLM M6	GE 4 LLM ES	<mark></mark>	4 LL 4 LL	M 8 x 1 (con.)
GE 5 LLM			5 LL	M 6 x 1 (con.) M 8 x 1 (con.)
GE 6 LLM	GE 6 LLM ES		6 LL	M 10 x 1 (con.)
GE 6 LLM M6			6 LL	M 6 x 1 (con.)
GE 6 LLM M8			6 LL	M 8 x 1 (con.)
GE 8 LLM	GE 8 LLM ES		8 LL	M 10 x 1 (con.)
Light model series GE 6 LM	GE 6 LM ES	GE 6 LM NC	6 L	M 10 x 1
GE 6 LM M12			6 L	M 12 x 1.5
GE 6 LM M14			6 L	M 14 x 1.5
GE 6 LM M16			6 L	M 16 x 1.5
GE 8 LM	GE 8 LM ES	GE 8 LM NC	8 L	M 12 x 1.5
GE 8 LM M14 GE 8 LM M16		······································	8 L 8 L	M 14 x 1.5 M 16 x 1.5
GE 8 LM M18			8 L	M 18 x 1.5
GE 8 LM M22			8 L	M 22 x 1.5
GE 10 LM	GE 10 LM ES	GE 10 LM NC	10 L	M 14 x 1.5
GE 10 LM M12	GE 10 LM M12 ES	GE 10 LM M12 NC	10 L	M 12 x 1.5
GE 10 LM M16 GE 10 LM M18	GE 10 LM M16 ES GE 10 LM M18 ES	GE 10 LM M16 NC	10 L 10 L	M 16 x 1.5 M 18 x 1.5
GE 10 LM M22			10 L	M 10 x 1.5
GE 12 LM	GE 12 LM ES	GE 12 LM NC	12 L	M 16 x 1.5
GE 12 LM M12			12 L	M 12 x 1.5
GE 12 LM M14	GE 12 LM M14 ES	GE 12 LM M14 NC	12 L	M 14 x 1.5
GE 12 LM M18 GE 12 LM M22	GE 12 LM M18 ES	GE 12 LM M18 NC	12 L 12 L	M 18 x 1.5
GE 12 LM M22	GE 12 LM M22 ES	GE 12 LM M22 NC	12 L	M 22 x 1.5 M 26 x 1.5
GE 15 LM	GE 15 LM ES	GE 15 LM NC	15 L	M 18 x 1.5
GE 15 LM M16			15 L	M 16 x 1.5
GE 15 LM M22	GE 15 LM M22 ES	GE 15 LM M22 NC	15 L	M 22 x 1.5
GE 15 LM M26	 CF 10 LM FC	 CF 10 IA ANG	15 L	M 26 x 1.5
GE 18 LM GE 18 LM M18	GE 18 LM ES GE 18 LM M18 ES	GE 18 LM NC GE 18 LM M18 NC	18 L 18 L	M 22 x 1.5 M 18 x 1.5
GE 22 LM	GE 22 LM ES	GE 22 LM NC	22 L	M 26 x 1.5
GE 22 LM M18			22 L	M 18 x 1.5
GE 22 LM M22		<mark></mark>	22 L	M 22 x 1.5
GE 22 LM M33	 CF 00 IM FC	<mark></mark> .	22 L	M 33 x 2
GE 28 LM GE 28 LM M22	GE 28 LM ES	······································	28 L 28 L	M 33 x 2 M 22 x 1.5
GE 28 LM M26			28 L	M 26 x 1.5
GE 35 LM	GE 35 LM ES		35 L	M 42 x 2
GE 42 LM	GE 42 LM ES		42 L	M 48 x 2
Heavy model series	GE 6 SM ES	GE 6 SM NC	6 S	M 12 x 1.5
GE 6 SM	GE 6 SM M14 ES	GE 6 SM M14 NC	6 S	M 14 x 1.5
GE 8 SM	GE 8 SM ES	GE 8 SM NC	8 S	M 14 x 1.5
GE 10 SM	GE 10 SM ES	GE 10 SM NC	10 S	M 16 x 1.5
GE 10 SM M18		<mark></mark> .	10 S	M 18 x 1.5
GE 10 SM M22 GE 12 SM	 GE 12 SM ES	GE 12 SM NC	10 S 12 S	M 22 x 1.5 M 18 x 1.5
	GE 12 SM M14 ES	GE 12 SM M14 NC	12 S	M 14 x 1.5
GE 12 SM M16			12 S	M 16 x 1.5
GE 12 SM M22			12 S	M 22 x 1.5
GE 14 SM	GE 14 SM ES	GE 14 SM NC	14 S	M 20 x 1.5
GE 16 SM GE 16 SM M16	GE 16 SM ES	GE 16 SM NC	16 S 16 S	M 22 x 1.5 M 16 x 1.5
GE 16 SM M18			16 \$	M 18 x 1.5
GE 20 SM	GE 20 SM ES	GE 20 SM NC	20 S	M 27 x 2
GE 20 SM M22			20 S	M 22 x 1.5
GE 25 SM	GE 25 SM ES	GE 25 SM NC	25 S	M 33 x 2
GE 30 SM GE 38 SM	GE 30 SM ES	<mark></mark> .	30 S 38 S	M 42 x 2 M 48 x 2
OL 30 3W	GE 38 SM ES		JU J	IVI 40 X Z

Many additional products and sizes are available in our **Online Shop!** 



If you want a screwed connection without nut and cutting ring, then please put an "X" in front of the order number.

Standard type

Designation for the options e.g.: X GE 6 LR

Type zinc-plated steel	Type AISI 316Ti	Type compr. ring AISI 316Ti (NC)	Tube Ø external	Screw-in thread
Light model series		` ,		
GE 6 LM ED	GE 6 LM ES ED	GE 6 LM NC ED	6 L	M 10 x 1
GE 8 LM ED	GE 8 LM ES ED	GE 8 LM NC ED	8 L	M 12 x 1.5
GE 10 LM ED	GE 10 LM ES ED	GE 10 LM NC ED	10 L	M 14 x 1.5
	GE 10 LM M12 ES ED	GE 10 LM M12 NC ED	10 L	M 12 x 1.5
GE 10 LM M16 ED	GE 10 LM M16 ES ED	GE 10 LM M16 NC ED	10 L	M 16 x 1.5
GE 10 LM M18 ED			10 L	M 18 x 1.5
GE 10 LM M22 ED			10 L	M 22 x 1.5
GE 12 LM ED	GE 12 LM ES ED	GE 12 LM NC ED	12 L	M 16 x 1.5
GE 12 LM M14 ED			12 L	M 14 x 1.5
GE 12 LM M18 ED			12 L	M 18 x 1.5
GE 12 LM M22 ED			12 L	M 22 x 1.5
GE 15 LM ED	GE 15 LM ES ED	GE 15 LM NC ED	15 L	M 18 x 1.5
GE 15 LM M16 ED			15 L	M 16 x 1.5
GE 15 LM M22 ED			15 L	M 22 x 1.5
GE 18 LM ED	GE 18 LM ES ED	GE 18 LM NC ED	18 L	M 22 x 1.5
GE 18 LM M18 ED			18 L	M 18 x 1.5
GE 22 LM ED	GE 22 LM ES ED	GE 22 LM NC ED	22 L	M 26 x 1.5
GE 22 LM M22 ED			22 L	M 22 x 1.5
GE 28 LM ED	GE 28 LM ES ED		28 L	M 33 x 2
GE 35 LM ED	GE 35 LM ES ED		35 L	M 42 x 2
GE 42 LM ED	GE 42 LM ES ED		42 L	M 48 x 2
Heavy model series				
GE 6 SM ED	GE 6 SM ES ED	GE 6 SM NC ED	6 S	M 12 x 1.5
	GE 6 SM M14 ES ED	GE 6 SM M14 NC ED	6 S	M 14 x 1.5
GE 8 SM ED	GE 8 SM ES ED	GE 8 SM NC ED	8 S	M 14 x 1.5
GE 10 SM ED	GE 10 SM ES ED	GE 10 SM NC ED	10 S	M 16 x 1.5
GE 12 SM ED	GE 12 SM ES ED	GE 12 SM NC ED	12 S	M 18 x 1.5
	GE 12 SM M14 ES ED	GE 12 SM M14 NC ED	12 S	M 14 x 1.5
GE 14 SM ED	GE 14 SM ES ED	GE 14 SM NC ED	14 S	M 20 x 1.5
GE 16 SM ED	GE 16 SM ES ED	GE 16 SM NC ED	16 S	M 22 x 1.5
GE 20 SM ED	GE 20 SM ES ED	GE 20 SM NC ED	20 S	M 27 x 2
GE 25 SM ED	GE 25 SM ES ED	GE 25 SM NC ED	25 S	M 33 x 2
GE 30 SM ED	GE 30 SM ES ED		30 S	M 42 x 2
GE 38 SM ED	GE 38 SM ES ED		38 S	M 48 x 2







Profiled gask	ets made of NB	R/FKM for cutting ring fittings	;		DIN 3869
Type NBR (-35°C	Type <b>FKM</b> (-15°C	For			
up to max. +100°C)	up to max. +200°C)	threads	D1	D2	s
Metric					
DR M10 ED NBR	DR M10 ED V	M 10 x 1	11.9	8.4	1.0
DR M12 ED NBR	DR M12 ED V	M 12 x 1.5	14.4	9.8	1.5
DR M14 ED NBR	DR M14 ED V	M 14 x 1.5	16.5	11.6	1.5
DR M16 ED NBR	DR M16 ED V	M 16 x 1.5	18.9	13.8	1.5
DR M18 ED NBR	DR M18 ED V	M 18 x 1.5	20.9	15.7	1.5
DR M20 ED NBR	DR M20 ED V	M 20 x 1.5	22.9	17.8	1.5
DR M22 ED NBR	DR M22 ED V	M 22 x 1.5	24.3	19.6	1.5
DR M26 ED NBR	DR M26 ED V	M 26 x 1.5	29.2	23.9	1.5
DR M27 ED NBR	DR M27 ED V	M 27 x 2	29.2	23.9	1.5
DR M33 ED NBR	DR M33 ED V	M 33 x 2	35.7	29.7	2.0
DR M42 ED NBR	DR M42 ED V	M 42 x 2	45.8	38.8	2.0
DR M48 ED NBR	DR M48 ED V	M 48 x 2	50.7	44.7	2.0
Imperial					
DR 18 ED NBR	DR 18 ED V	G 1/8"	11.9	8.4	1.0
DR 14 ED NBR	DR 14 ED V	G 1/4"	16.5	11.6	1.5
DR 38 ED NBR	DR 38 ED V	G 3/8"	18.9	14.7	1.5
DR 12 ED NBR	DR 12 ED V	G 1/2"	23.9	18.5	1.5
DR 34 ED NBR	DR 34 ED V	G 3/4"	29.2	23.9	1.5
DR 10 ED NBR	DR 10 ED V	G 1"	35.7	29.7	2.0
DR 114 ED NBR	DR 114 ED V	G 1 1/4"	45.8	38.8	2.0
DR 112 ED NBR	DR 112 ED V	G 1 1/2"	50.7	44.7	2.0











Hydraulic couplings from page 170



Pipe clamps from page 244



Aluminium, copper and steel pipes from page 250









Many additional products and sizes are available in our Online Shop!



Type	Type	Type compr. ring	Tube Ø	Screw-in
Type zinc-plated steel	Type AISI 316Ti	Type compr. ring AISI 316Ti NC	external	Screw-in thread
ery light model seri		7.1101.01011110	oxioina.	
GE 4 LLR	GE 4 LLR ES		4 LL	R 1/8"
GE 5 LLR			5 LL	R 1/8"
GE 6 LLR	GE 6 LLR ES		6 LL	R 1/8"
GE 8 LLR	GE 8 LLR ES		8 LL	R 1/8"
GE 8 LLR ZYL			8 LL	G 1/8"
GE 8 LLR 1/4			8 LL	R 1/4"
GE 10 LLR		······································	10 LL	R 1/4"
GE 12 LLR			12 LL	R 1/4"
ight model series			12 LL	N 1/4
GE 6 LR	GE 6 LR ES	GE 6 LR NC	6 L	G 1/8"
GE 6 LR 1/4	GE 6 LR 1/4 ES	GE 6 LR 1/4 NC	6 L	G 1/4"
GE 6 LR 3/8	GE 6 LR 3/8 ES	GE 6 LR 3/8 NC	6 L	G 3/8"
GE 6 LR 1/2	OL 0 LK 98 L3	OL OLK 98 INC	6 L	G 1/2"
GE 8 LR	GE 8 LR ES	GE 8 LR NC	8 L	G 1/4"
				G 1/4
GE 8 LR 1/8	GE 8 LR 1/8 ES	GE 8 LR 1/8 NC	8 L	
GE 8 LR 3/8	GE 8 LR 3/8 ES	GE 8 LR 3/8 NC	8 L	G 3/8"
GE 8 LR 1/2	GE 8 LR 1/2 ES	GE 8 LR 1/2 NC	8 L	G 1/2"
GE 10 LR	GE 10 LR ES	GE 10 LR NC	10 L	G 1/4"
GE 10 LR 1/8			10 L	G 1/8"
GE 10 LR 3/8	GE 10 LR 3/8 ES	GE 10 LR 3/8 NC	10 L	G 3/8"
GE 10 LR 1/2	GE 10 LR 1/2 ES	GE 10 LR 1/2 NC	10 L	G 1/2"
GE 12 LR	GE 12 LR ES	GE 12 LR NC	12 L	G 3/8"
	GE 12 LR 1/8 ES	GE 12 LR 1/8 NC	12 L	G 1/8"
GE 12 LR 1/4	GE 12 LR 1/4 ES	GE 12 LR 1/4 NC	12 L	G 1/4"
GE 12 LR 1/2	GE 12 LR 1/2 ES	GE 12 LR 1/2 NC	12 L	G 1/2"
GE 12 LR 3/4	GE 12 LR 3/4 ES	GE 12 LR 3/4 NC	12 L	G 3/4"
GE 15 LR	GE 15 LR ES	GE 15 LR NC	15 L	G 1/2"
GE 15 LR 1/4	OL 10 LK LS	OL 13 EKING	15 L	G 1/4"
GE 15 LR 3/8	GE 15 LR 3/8 ES	GE 15 LR 3/8 NC	15 L	G 3/8"
GE 15 LR 3/4	GE 15 LR 3/4 ES	GE 15 LR 3/4 NC	15 L	G 3/4"
GE 18 LR	GE 18 LR ES	GE 18 LR NC	18 L	G 1/2"
GE 18 LR 3/8	GE 18 LR 3/8 ES	GE 18 LR 3/8 NC	18 L	G 3/8"
GE 18 LR 3/4	GE 18 LR 3/4 ES	GE 18 LR 3/4 NC	18 L	G 3/4"
GE 18 LR 1			18 L	G 1"
GE 22 LR	GE 22 LR ES	GE 22 LR NC	22 L	G 3/4"
	GE 22 LR 3/8 ES	GE 22 LR 3/8 NC	22 L	G 3/8"
GE 22 LR 1/2	GE 22 LR 1/2 ES	GE 22 LR 1/2 NC	22 L	G 1/2"
GE 22 LR 1	GE 22 LR 1 ES	GE 22 LR 1 NC	22 L	G 1"
GE 28 LR	GE 28 LR ES		28 L	G 1"
GE 28 LR 3/4	GE 28 LR 3/4 ES		28 L	G 3/4"
GE 35 LR	GE 35 LR ES		35 L	G 1 1/4"
GE 35 LR 3/4	GE 35 LR 3/4 ES		35 L	G 3/4"
GE 35 LR 1	GE 35 LR 1 ES		35 L	G 1"
GE 42 LR	GE 42 LR ES	······································	42 L	G 1 1/2"
leavy model series	OL 12 LK LO		12.2	0172
GE 6 SR	GE 6 SR ES	GE 6 SR NC	6 S	G 1/4"
GE 6 SR 1/2			6 S	G 1/2"
GE 8 SR	GE 8 SR ES	GE 8 SR NC	8 \$	G 1/4"
GE 8 SR 3/8	GE 8 SR 3/8 ES	GE 8 SR 3/8 NC	8 \$	G 3/8"
GE 10 SR	GE 10 SR ES	GE 10 SR NC	10 \$	G 3/8"
	GE 10 SR 1/4 ES	· • · · · · · · · · · · · · · · · · · ·	10.5	
GE 10 SR 1/4		GE 10 SR 1/4 NC		G 1/4"
GE 10 SR 1/2	GE 10 SR 1/2 ES	GE 10 SR 1/2 NC	10 \$	G 1/2"
GE 12 SR	GE 12 SR ES	GE 12 SR NC	12 S	G 3/8"
GE 12 SR 1/4	GE 12 SR 1/4 ES	GE 12 SR 1/4 NC	12 S	G 1/4"
GE 12 SR 1/2	GE 12 SR 1/2 ES	GE 12 SR 1/2 NC	12 S	G 1/2"
GE 14 SR	GE 14 SR ES	GE 14 SR NC	14 S	G 1/2"
GE 14 SR 3/8			14 S	G 3/8"
GE 16 SR	GE 16 SR ES	GE 16 SR NC	16 S	G 1/2"
GE 16 SR 3/8	GE 16 SR 3/8 ES	GE 16 SR 3/8 NC	16 S	G 3/8"
GE 16 SR 3/4	GE 16 SR 3/4 ES	GE 16 SR 3/4 NC	16 S	G 3/4"
GE 20 SR	GE 20 SR ES	GE 20 SR NC	20 S	G 3/4"
GE 20 SR 1/2	GE 20 SR 1/2 ES	GE 20 SR 1/2 NC	20 S	G 1/2"
GE 20 SR 1			20 S	G 1"
GE 25 SR	GE 25 SR ES	GE 25 SR NC	25 S	G 1"
GE 25 SR 3/4	GE 25 SR 3/4 ES	GE 25 SR 3/4 NC	25 S	G 3/4"
		3L 23 3K 3/4 INC	30 S	
GE 30 SR	GE 30 SR ES			G 1 1/4" G 1"
GE 30 SR 1	GE 30 SR 1 ES		30 S	
GE 38 SR	GE 38 SR ES		38 S	G 1 1/2"
				C 1#
GE 38 SR 1 GE 38 SR 1 1/4	GE 38 SR 1 1/4 ES	<mark></mark>	38 S 38 S	G 1" G 1 1/4"

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

Pipe clamps from page 244 hydraulic pipes from page 252

Type zinc-plated steel	Type AISI 316Ti	Tube Ø external	Screw-in thread
ight model series			
EGE 6 LM	EGE 6 LM ES	6 L	M 10 x 1
EGE 8 LM	EGE 8 LM ES	8 L	M 12 x 1.5
EGE 10 LM	EGE 10 LM ES	10 L	M 14 x 1.5
EGE 12 LM	EGE 12 LM ES	12 L	M 16 x 1.5
EGE 15 LM	EGE 15 LM ES	15 L	M 18 x 1.5
EGE 18 LM	EGE 18 LM ES	18 L	M 22 x 1.5
EGE 22 LM	EGE 22 LM ES	22 L	M 26 x 1.5
EGE 28 LM	EGE 28 LM ES	28 L	M 33 x 2
EGE 35 LM	EGE 35 LM ES	35 L	M 42 x 2
EGE 42 LM	EGE 42 LM ES	42 L	M 48 x 2
leavy model serie	s		
EGE 6 SM	EGE 6 SM ES	6 S	M 12 x 1.5
EGE 8 SM	EGE 8 SM ES	8 \$	M 14 x 1.5
EGE 10 SM	EGE 10 SM ES	10 S	M 16 x 1.5
EGE 12 SM	EGE 12 SM ES	12 \$	M 18 x 1.5
EGE 14 SM	EGE 14 SM ES	14 S	M 20 x 1.5
EGE 16 SM	EGE 16 SM ES	16 S	M 22 x 1.5
EGE 20 SM	EGE 20 SM ES	20 S	M 27 x 2
EGE 25 SM	EGE 25 SM ES	25 S	M 33 x 2
EGE 30 SM	EGE 30 SM ES	30 S	M 42 x 2
EGE 38 SM	EGE 38 SM ES	38 S	M 48 x 2



## Replacement O-rings made of FKM/NBR are found below.

#### Adjustable hall screw-in connections (imperial) with sealing cone + O-ring

Type zinc-plated steel	Type AISI 316Ti	Tube Ø external	Screw-in thread
Light model series			
EGE 6 LR	EGE 6 LR ES	6 L	G 1/8"
EGE 8 LR	EGE 8 LR ES	8 L	G 1/4"
	EGE 8 LR 3/8 ES	8 L	G 3/8"
EGE 10 LR	EGE 10 LR ES	10 L	G 1/4"
EGE 10 LR 3/8		10 L	G 3/8"
EGE 12 LR	EGE 12 LR ES	12 L	G 3/8"
EGE 12 LR 1/2		12 L	G 1/2"
EGE 15 LR	EGE 15 LR ES	15 L	G 1/2"
EGE 15 LR 3/4		15 L	G 3/4"
EGE 18 LR	EGE 18 LR ES	18 L	G 1/2"
EGE 18 LR 3/4		18 L	G 3/4"
EGE 22 LR	EGE 22 LR ES	22 L	G 3/4"
EGE 28 LR	EGE 28 LR ES	28 L	G 1"
EGE 28 LR 3/4		28 L	G 3/4"
EGE 35 LR	EGE 35 LR ES	35 L	G 1 1/4"
EGE 42 LR	EGE 42 LR ES	42 L	G 1 1/2"
Heavy model series			
EGE 6 SR	EGE 6 SR ES	6 S	G 1/4"
EGE 8 SR	EGE 8 SR ES	8 S	G 1/4"
EGE 10 SR	EGE 10 SR ES	10 S	G 3/8"
EGE 12 SR	EGE 12 SR ES	12 S	G 3/8"
EGE 12 SR 1/2		12 S	G 1/2"
EGE 14 SR	EGE 14 SR ES	14 S	G 1/2"
EGE 16 SR	EGE 16 SR ES	16 S	G 1/2"
EGE 20 SR	EGE 20 SR ES	20 S	G 3/4"
EGE 25 SR	EGE 25 SR ES	25 S	G 1"
EGE 30 SR	EGE 30 SR ES	30 S	G 1 1/4"
EGE 38 SR	EGE 38 SR ES	38 S	G 11/2"





Replacement O-rings made of FKM/NBR are found below.

#### **O-rings for sealing cone screw connections and welding nipple**

Temperature range: NBR: -20°C to max. +80°C, FKM: -20°C to max. +200°C

iomporatore rang	JO: 11BK: 20 C 10 III	ux. 100 C, 11012	0 C 10 111dx. 1 200 V	9	
Туре	Туре	For pipe screw	Туре	Туре	For pipe screw
NBR	FKM	connection	NBR	FKM	connection
ORING 6 P	ORING 6 V	6L/6S	ORING 20 P	ORING 20 V	20 S
ORING 8 P	ORING 8 V	8L/8S	ORING 22 P	ORING 22 V	22 L
ORING 10 P	ORING 10 V	10 L / 10 S	ORING 25 P	ORING 25 V	25 S
ORING 12 P	ORING 12 V	12 L / 12 S	ORING 28 P	ORING 28 V	28 L
ORING 14 P	ORING 14 V	14 S	ORING 30 P	ORING 30 V	30 S
ORING 15 P	ORING 15 V	15 L	ORING 35 P	ORING 35 V	35 L
ORING 16 P	ORING 16 V	16 S	ORING 38 P	ORING 38 V	38 S
ORING 18 P	ORING 18 V	18 L	ORING 42 P	ORING 42 V	42 L



Type
AISI 316Ti

KOR 10/6 L ES

KOR 10/8 L ES

KOR 12/6 L ES

KOR 12/8 L ES

KOR 12/10 L ES

KOR 15/6 L ES

KOR 15/8 L ES

KOR 15/10 L ES

KOR 15/12 L ES

KOR 18/6 L ES

KOR 18/8 L ES

KOR 18/10 L ES

KOR 18/12 L ES

KOR 18/15 L ES

KOR 22/8 L ES

KOR 22/10 L ES

KOR 22/12 L ES

KOR 22/15 L ES

KOR 22/18 L ES

KOR 28/12 L ES

KOR 28/15 L ES

KOR 28/18 L ES

KOR 28/22 L ES

KOR 35/15 L ES

KOR 35/18 L ES

KOR 35/22 L ES

KOR 35/28 L ES

KOR 42/18 L ES

KOR 42/22 L ES

KOR 42/28 L ES

KOR 42/35 L E

KOR 10/6 S ES

KOR 10/8 S ES

KOR 12/6 S ES

KOR 12/8 S ES

KOR 14/8 S ES

KOR 12/10 S ES

KOR 14/10 S ES

KOR 14/12 S ES

KOR 16/6 S ES

KOR 16/8 S ES

KOR 16/10 S ES

KOR 16/12 S ES

KOR 16/14 S ES

KOR 20/10 S ES

KOR 20/12 S ES

KOR 20/14 S ES

KOR 20/16 S ES

KOR 25/10 S ES

KOR 25/12 S ES

KOR 25/14 S ES

KOR 25/16 S ES

KOR 25/20 S ES

KOR 30/12 S ES

KOR 30/14 S ES

KOR 30/16 S ES

KOR 30/20 S ES

KOR 30/25 S ES

KOR 38/16 S ES

KOR 38/20 S ES

KOR 38/25 S ES

Special reductions from lighter to heavier model series

Special reductions from heavier to lighter model series

KOR 20/8 S ES

Light model series

KOR 8/6 L\*

KOR 10/6 L\*

KOR 10/8 L\*

KOR 12/6 L\*

KOR 12/8 L\*

KOR 12/10 L\*

KOR 15/6 L

KOR 15/8 L

KOR 15/10 L

KOR 15/12 L

KOR 18/6 L

KOR 18/8 L

KOR 18/10 L

KOR 18/12 L

KOR 18/15 L

KOR 22/8 L

KOR 22/10 L

KOR 22/12 L

KOR 22/15 L

KOR 22/18 L

KOR 28/12 L

KOR 28/15 L

KOR 28/22 L

KOR 35/15 L

KOR 35/18 L

KOR 35/22 L

KOR 35/28 L

KOR 42/18 L

KOR 42/22 L

KOR 42/28 L

KOR 42/35 Heavy model series

KOR 8/6 S\*

KOR 10/6 S\*

KOR 10/8 S\*

KOR 12/6 S\*

KOR 12/8 S\*

KOR 14/8 S

KOR 14/10 S

KOR 14/12 S

KOR 16/6 S

KOR 16/8 S

KOR 16/10 S

KOR 16/12 S

KOR 16/14 S

KOR 20/8 S

KOR 20/10 S

KOR 20/12 S

KOR 20/14 S

KOR 20/16 S

KOR 25/10 S

KOR 25/12 S

KOR 25/14 S

KOR 25/16 S

KOR 25/20 S

KOR 30/12 S

KOR 30/14 S

KOR 30/16 S

KOR 30/20 S

KOR 30/25 S

KOR 38/16 S

KOR 38/20 S

KOR 38/25 S

KOR 38/30 S

KOR 16S/15L

KOR 16S/18L

KOR 12/10 S\*

#### Reducers with hexagon socket WARNING! zinc-plated steel

Please note: When using different model series, the screw connection must only be loaded with the operating pressure of the lighter model series. Please take the values from the pressure table on page 77.

(2)	
6	
(1)	









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	One-way control and needle valves for hy- draulics from page 445	



Hydraulic valves rom page 452



Hydraulic couplings from page 170



Tube Ø

8 L

6 L

8 L

10 L

6 L

8 L

10 L

12 L

6 L

81

10 L

12 L

8 L

10 L

12 L

15 L

18 L

12 L

15 L

18 L

22 L

15 L

18 L

22 L

28 L

18 L

22 L

28 L

35 L

6 S

6 S

8 S

10 S

8 S

10 S

12 S

8 S

12 S

14 S 8 S

10 S

12 S

14 S

16 S

10 S

12 S

14 S

16 S

20 S

12 S

14 S

16 S

20 S

25 S

16 S

20 S

25 S

30 S

16 S

15 L

18 L

18 L

external (2)

nozzles Ø (1

8 L

10 L

10 L

12 L

12 L

12 L

15 L

15 L

15 L

15 L

18 L

18 L

18 L

18 L

18 L

22 L

22 L

22 L

22 L

22 l

28 L

28 L

28 L

35 L

35 I

35 L

35 I

42 l

42 L

42 L

8 S

10 S

10 S

12 S

12 S

14 S

14 S

145

16 S

16 S

16 S

20 S

20 S

20 S

20 S

25 S

25 S

25 S

30 S

30 S

30 S

30 S

38 S

38 S

38 S

38 S

18 L

16 S

16 S

25 S

HYDAC Pipe clamps from page 244

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

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Webshop Service

30 S

30 S

38 S

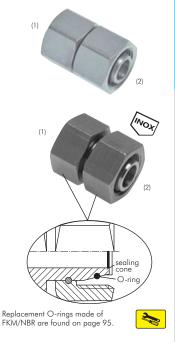
25 S

30 S

30 S

38 S

Type zinc- plated steel	Type AISI 316Ti	Tube ∅ external (1)	Tube Ø external (2)
Light model se			
GV 6 L	GV 6 L ES	6 L	6 L
GV 8/6 L	GV 8/6 L ES	8 L	6 L
GV 8 L	GV 8 L ES	8 L	8 L
GV 10/8 L	GV 10/8 L ES	10 L	8 L
GV 10 L	GV 10 L ES	10 L	10 L
GV 12/10 L	GV 12/10 L ES	12 L	10 L
GV 12 L	GV 12 L ES	12 L	12 L
GV 15/12 L	GV 15/12 L ES	15 L	12 L
GV 15 L	GV 15 L ES	15 L	15 L
GV 18/15 L	GV 18/15 L ES	18 L	15 L
GV 18 L	GV 18 L ES	18 L	18 L
GV 22/18 L	GV 22/18 L ES	22 L	18 L
GV 22 L	GV 22 L ES	22 L	22 L
GV 28/22 L	GV 28/22 L ES	28 L	22 L
GV 28 L	GV 28 L ES	28 L	28 L
GV 35/28 L	GV 35/28 L ES	35 L	28 L
GV 35 L	GV 35 L ES	35 L	35 L
GV 42/35 L	GV 42/35 L ES	42 L	35 L
GV 42 L	GV 42 L ES	42 L	42 L
Heavy model s	eries		
GV 6 S	GV 6 S ES	6 S	6 S
GV 8/6 S	GV 8/6 S ES	8 S	6 S
GV 8 S	GV 8 S ES	8 \$	8 S
GV 10/8 S	GV 10/8 S ES	10 S	8 S
GV 10 S	GV 10 S ES	10 S	10 S
GV 12/10 S	GV 12/10 S ES	12 S	10 S
GV 12 S	GV 12 S ES	12 S	12 S
GV 14 S	GV 14 S ES	14 S	14 S
GV 16/12 S		16 S	12 S
GV 16 S	GV 16 S ES	16 S	16 S
GV 20/16 S	GV 20/16 S ES	20 S	16 S
GV 20 S	GV 20 S ES	20 S	20 S
GV 25/20 S	GV 25/20 S ES	25 S	20 S
GV 25 S	GV 25 S ES	25 S	25 S



#### Thread table for pipe screw connectors (standard design)\*

GV 30/25 S ES

GV 38/30 S ES

GV 30 S ES

GV 38 S ES

GV 30/25 S

GV 38/30 S

GV 30 S

GV 38 S

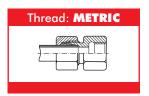
		Screw-in	Screw-in	Screw-in	Operating	Operating
Tube Ø	Union nut	thread	thread	thread	pressure steel/	pressure NC
external	thread	metric*	imperial*	NPT*	stainl. steel PN	*** stainl. steel PN***
Very light n	nodel series					
4 LL	M 8 x 1	M 8 x 1 (con.)	R 1/8"	NPT 1/8"	100 bar	
5 LL	M 10 x 1	M 8 x 1 (con.)	R 1/8"	NPT 1/8"	100 bar	
6 LL	M 10 x 1	M 10 x 1 (con.)	R 1/8"	NPT 1/8"	100 bar	
8 LL	M 12 x 1	M 10 x 1 (con.)	R 1/8"	NPT 1/8"	100 bar	
10 LL	M 14 x 1	M 14 x 1.5 (con.)	R 1/4"		100 bar	
12 LL	M 16 x 1	M 14 x 1.5 (con.)	R 1/4"		100 bar	
Light mode	l series					
6 L	M 12 x 1.5	M 10 x 1	G 1/8"	NPT 1/8"	315 bar	315 bar
8 L	M 14 x 1.5	M 12 x 1.5	G 1/4"	NPT 1/4"	315 bar	315 bar
10 L	M 16 x 1.5	M 14 x 1.5	G 1/4"	NPT 1/4"	315 bar	315 bar
12 L	M 18 x 1.5	M 16 x 1.5	G 3/8"	NPT 3/8"	315 bar	315 bar
15 L	M 22 x 1.5	M 18 x 1.5	G 1/2"	NPT 1/2"	315 bar	315 bar
18 L	M 26 x 1.5	M 22 x 1.5	G 1/2"	NPT 1/2"	315 bar	315 bar
22 L	M 30 x 2	M 26 x 1.5	G 3/4"	NPT 3/4"	160 bar	160 bar
28 L	M 36 x 2	M 33 x 2	G 1"	NPT 1"	160 bar	
35 L	M 45 x 2	M 42 x 2	G 1 1/4"	NPT 1 1/4"	160 bar	
42 L	M 52 x 2	M 48 x 2	G 1 1/2"	NPT 1 1/2"	160 bar	
Heavy mod	lel series					
6 S	M 14 x 1.5	M 12 x 1.5	G 1/4"	NPT 1/4"	630 bar**	500 bar
8 S	M 16 x 1.5	M 14 x 1.5	G 1/4"	NPT 1/4"	630 bar**	500 bar
10 S	M 18 x 1.5	M 16 x 1.5	G 3/8"	NPT 3/8"	630 bar**	450 bar
12 S	M 20 x 1.5	M 18 x 1.5	G 3/8"	NPT 3/8"	630 bar**	400 bar
14 S	M 22 x 1.5	M 20 x 1.5	G 1/2"	NPT 1/2"	630 bar**	400 bar
16 S	M 24 x 1.5	M 22 x 1.5	G 1/2"	NPT 1/2"	400 bar	400 bar
20 S	M 30 x 2	M 27 x 2	G 3/4"	NPT 3/4"	400 bar	250 bar
25 S	M 36 x 2	M 33 x 2	G 1"	NPT 1"	400 bar	250 bar
30 S	M 42 x 2	M 42 x 2	G 1 1/4"	NPT 1 1/4"	400 bar	
38 S	M 52 x 2	M 48 x 2	G 1 1/2"	NPT 1 1/2"	315 bar	







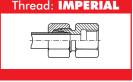


















Type zinc-plated steel	Type AISI 316Ti	Type compr. ring AISI 316Ti (NC)	Tube Ø external	Female thread
Light model series				
GAI 6 LM	GAI 6 LM ES	GAI 6 LM NC	6 L	M 10 x 1
GAI 8 LM	GAI 8 LM ES	GAI 8 LM NC	8 L	M 12 x 1.5
GAI 10 LM	GAI 10 LM ES	GAI 10 LM NC	10 L	M 14 x 1.5
GAI 12 LM	GAI 12 LM ES	GAI 12 LM NC	12 L	M 16 x 1.5
	GAI 12 LM M20 ES	GAI 12 LM M20 NC	12 L	M 20 x 1.5
GAI 15 LM	GAI 15 LM ES	GAI 15 LM NC	15 L	M 18 x 1.5
GAI 18 LM	GAI 18 LM ES	GAI 18 LM NC	18 L	M 22 x 1.5
GAI 22 LM	GAI 22 LM ES	GAI 22 LM NC	22 L	M 26 x 1.5
GAI 28 LM	GAI 28 LM ES		28 L	M 33x 2
GAI 35 LM	GAI 35 LM ES		35 L	M 42 x 2
GAI 42 LM	GAI 42 LM ES		42 L	M 48 x 2
Heavy model series				
GAI 6 SM	GAI 6 SM ES	GAI 6 SM NC	6 S	M 12 x 1.5
GAI 8 SM	GAI 8 SM ES	GAI 8 SM NC	8 S	M 14 x 1.5
GAI 10 SM	GAI 10 SM ES	GAI 10 SM NC	10 S	M 16 x 1.5
GAI 12 SM	GAI 12 SM ES	GAI 12 SM NC	12 S	M 18 x 1.5
	GAI 12 SM M20 ES	GAI 12 SM M20 NC	12 S	M 20 x 1.5
GAI 14 SM	GAI 14 SM ES	GAI 14 SM NC	14 S	M 20 x 1.5
GAI 16 SM	GAI 16 SM ES	GAI 16 SM NC	16 S	M 22 x 1.5
GAI 20 SM	GAI 20 SM ES	GAI 20 SM NC	20 S	M 27 x 2
GAI 25 SM	GAI 25 SM ES	GAI 25 SM NC	25 S	M 33 x 2
GAI 30 SM	GAI 30 SM ES		30 S	M 42 x 2
GAI 38 SM	GAI 38 SM ES		38 S	M 48 x 2

Straight screw-on connections, with female threads	(imperial)
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Туре	Type AISI 316Ti	Type compr. ring	Tube Ø	Female
zinc-plated steel	AISI 316Ti	AISI 316Ti (NC)	external	thread
Light model series				
GAI 6 LR	GAI 6 LR ES	GAI 6 LR NC	6 L	G 1/8"
	GAI 6 LR 1/4 ES	GAI 6 LR 1/4 NC	6 L	G 1/4"
GAI 8 LR	GAI 8 LR ES	GAI 8 LR NC	8 L	G 1/4"
GAI 8 LR 3/8	GAI 8 LR 3/8 ES	GAI 8 LR 3/8 NC	8 L	G 3/8"
GAI 8 LR 1/2			8 L	G 1/2"
GAI 10 LR	GAI 10 LR ES	GAI 10 LR NC	10 L	G 1/4"
GAI 10 LR 3/8	GAI 10 LR 3/8 ES	GAI 10 LR 3/8 NC	10 L	G 3/8"
GAI 10 LR 1/2	GAI 10 LR 1/2 ES	GAI 10 LR 1/2 NC	10 L	G 1/2"
GAI 12 LR	GAI 12 LR ES	GAI 12 LR NC	12 L	G 3/8"
GAI 12 LR 1/2	GAI 12 LR 1/2 ES	GAI 12 LR 1/2 NC	12 L	G 1/2"
GAI 15 LR	GAI 15 LR ES	GAI 15 LR NC	15 L	G 1/2"
	GAI 15 LR 3/8 ES	GAI 15 LR 3/8 NC	15 L	G 3/8"
GAI 18 LR	GAI 18 LR ES	GAI 18 LR NC	18 L	G 1/2"
	GAI 18 LR 3/8 ES	GAI 18 LR 3/8 NC	18 L	G 3/8"
GAI 22 LR	GAI 22 LR ES	GAI 22 LR NC	22 L	G 3/4"
GAI 28 LR	GAI 28 LR ES		28 L	G 1"
GAI 35 LR	GAI 35 LR ES		35 L	G 1 1/4"
GAI 42 LR	GAI 42 LR ES		42 L	G 1 1/2"
Heavy model series				
GAI 6 SR	GAI 6 SR ES	GAI 6 SR NC	6 S	G 1/4"
	GAI 6 SR 1/8 ES	GAI 6 SR 1/8 NC	6 S	G 1/8"
GAI 8 SR	GAI 8 SR ES	GAI 8 SR NC	8 \$	G 1/4"
GAI 10 SR	GAI 10 SR ES	GAI 10 SR NC	10 S	G 3/8"
GAI 12 SR	GAI 12 SR ES	GAI 12 SR NC	12 S	G 3/8"
	GAI 12 SR 1/4 ES	GAI 12 SR 1/4 NC	12 S	G 1/4"
	GAI 12 SR 1/2 ES	GAI 12 SR 1/2 NC	12 S	G 1/2"
GAI 14 SR	GAI 14 SR ES	GAI 14 SR NC	14 S	G 1/2"
GAI 16 SR	GAI 16 SR ES	GAI 16 SR NC	16 S	G 1/2"
GAI 20 SR	GAI 20 SR ES	GAI 20 SR NC	20 S	G 3/4"
	GAI 20 SR 3/8 ES	GAI 20 SR 3/8 NC	20 S	G 3/8"
	GAI 20 SR 1/2 ES	GAI 20 SR 1/2 NC	20 S	G 1/2"
GAI 25 SR	GAI 25 SR ES	GAI 25 SR NC	25 S	G 1"
GAI 30 SR	GAI 30 SR ES		30 S	G 1 1/4"
GAI 38 SR	GAI 38 SR ES		38 S	G 1 1/2"
				,

Many additional products and sizes are available in our **Online Shop!** 

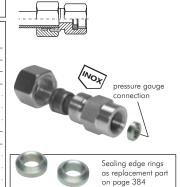


If you want a screwed connection without nut and cutting ring, then please put an "X" in front of the order number.

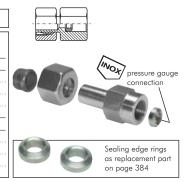
**Order example:** X GAI 6 LR Standard type

Designation for the options Delivery without nut and cutting ring e.g.: X GAI 6 LR

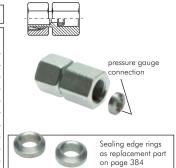
#### Pressure gauge couplings (screwed connection for pipe) Type **compr. ring** Tube Ø Female AISI 316Ti zinc-plated steel AISI 316Ti (NC) external thread Very light model series MAV 4 LLR 4 LL G 1/4" Light model series MAV 6 LR ES MAV 6 LR NC 6 L G 1/4" MAV 6 LR MAV 8 LR MAV 8 LR ES MAV 8 LR NC 8 L G 1/4" MAV 10 LR MAV 10 LR ES MAV 10 LR NC 10 L G 1/4" MAV 12 LR MAV 12 LR ES MAV 12 LR NC G 1/4" 12 L Heavy model series MAV 6 SR ES G 1/2" MAV 6 SR 6 S 8 S MAV 8 SR MAV 8 SR ES MAV 8 SR NC G 1/2" MAV 10 SR MAV 10 SR ES MAV 10 SR NC 10 S G 1/2" MAV 12 SR MAV 12 SR ES MAV 12 SR NC G 1/2" 12 S



Type zinc-plated steel	Type AISI 316Ti	Tube Ø external	Female thread
Light model series			
MAV EV 6 LR	MAV EV 6 LR ES	6 L	G 1/4"
MAV EV 8 LR	MAV EV 8 LR ES	8 L	G 1/4"
MAV EV 10 LR	MAV EV 10 LR ES	10 L	G 1/4"
MAV EV 12 LR	MAV EV 12 LR ES	12 L	G 1/4"
Heavy model series			-
MAV EV 6 SR	MAV EV 6 SR ES	6 S	G 1/2"
MAV EV 8 SR	MAV EV 8 SR ES	8 S	G 1/2"
MAV EV 10 SR	MAV EV 10 SR ES	10 S	G 1/2"
MAV EV 12 SR	MAV EV 12 SR ES	12 S	G 1/2"



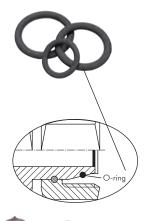
Pressure gauge	coupling with sealing cone (to s	crew on a screw connection	)
Type zinc-plated steel	Type AISI 316Ti	Tube ∅ external	Female thread
Light model series	140/F / 18 FC		0 1/ "
MAVE 6 LR	MAVE 6 LR ES	6 L	G 1/4"
MAVE 8 LR	MAVE 8 LR ES	8 L	G 1/4"
MAVE 10 LR	MAVE 10 LR ES	10 L	G 1/4"
MAVE 12 LR	MAVE 12 LR ES	12 L	G 1/4"
Heavy model series			
MAVE 6 SR	MAVE 6 SR ES	6 S	G 1/2"
MAVE 8 SR	MAVE 8 SR ES	8 S	G 1/2"
MAVE 10 SR	MAVE 10 SR ES	10 S	G 1/2"
MAVE 12 SR	MAVE 12 SR ES	12 S	G 1/2"



#### **O-rings for sealing cone screw connections and welding nipple**

Temperature range: NBR: -20°C to max. +80°C, FKM: -20°C to max. +200°C

iomperatore rang	16. 11BK: 20 C 10 II	idx. 100 C, 110VI2	- C 10 111dx: 1 200 C		
Туре	Туре	For pipe screw	Туре	Туре	For pipe screw
NBR	FKM	connection	NBR	FKM	connection
ORING 6 P	ORING 6 V	6L/6S	ORING 20 P	ORING 20 V	20 S
ORING 8 P	ORING 8 V	8 L / 8 S	ORING 22 P	ORING 22 V	22 L
ORING 10 P	ORING 10 V	10 L / 10 S	ORING 25 P	ORING 25 V	25 S
ORING 12 P	ORING 12 V	12 L / 12 S	ORING 28 P	ORING 28 V	28 L
ORING 14 P	ORING 14 V	14 S	ORING 30 P	ORING 30 V	30 S
ORING 15 P	ORING 15 V	15 L	ORING 35 P	ORING 35 V	35 L
ORING 16 P	ORING 16 V	16 S	ORING 38 P	ORING 38 V	38 S
ORING 18 P	ORING 18 V	18 L	ORING 42 P	ORING 42 V	42 L





High pressure ball valves from page 292



(HYDAC) from page 244



Seamless precision hydraulic pipes from page 252



Pressure aquaes from page 366



Assembly paste for stainless steel cutting ring fittings from page 580



Oil binding agents & oil binding cloths from page 581



Hydraulic valves from page 452



Rexroth Bosch Group Hydraulic pressure limiting valves from page 455

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

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Type zinc- plated steel	Type AISI 316Ti	Type compr. ring	Tube ∅ external	Union nut thread
Very light mod	el series			
G 4 LL	G 4 LL ES		4 LL	M 8 x 1
G 5 LL			5 LL	M 10 x 1
G 6 LL	G 6 LL ES		6 LL	M 10 x 1
G 8 LL	G 8 LL ES		8 LL	M 12 x 1
G 10 LL			10 LL	M 14 x 1
G 12 LL		<u>-</u>	12 LL	M 16 x 1
ight model se	ries			
G6L	G 6 L ES	G 6 L NC	6 L	M 12 x 1.5
G 8 L	G 8 L ES	G 8 L NC	8 L	M 14 x 1.5
G 10 L	G 10 L ES	G 10 L NC	10 L	M 16 x 1.5
G 12 L	G 12 L ES	G 12 L NC	12 L	M 18 x 1.5
G 15 L	G 15 L ES	G 15 L NC	15 L	M 22 x 1.5
G 18 L	G 18 L ES	G 18 L NC	18 L	M 26 x 1.5
G 22 L	G 22 L ES	G 22 L NC	22 L	M 30 x 2
G 28 L	G 28 L ES		28 L	M 36 x 2
G 35 L	G 35 L ES		35 L	M 45 x 2
G 42 L	G 42 L ES		42 L	M 52 x 2
Heavy model s	eries			
G 6 S	G 6 S ES	G 6 S NC	6 S	M 14 x 1.5
G 8 S	G 8 S ES	G85NC	8 S	M 16 x 1.5
G 10 S	G 10 S ES	G 10 S NC	10 S	M 18 x 1.5
G 12 S	G 12 S ES	G 12 S NC	12 S	M 20 x 1.5
G 14 S	G 14 S ES	G 14 S NC	14 S	M 22 x 1.5
G 16 S	G 16 S ES	G 16 S NC	16 S	M 24 x 1.5
G 20 S	G 20 S ES	G 20 S NC	20 S	M 30 x 2
G 25 S	G 25 S ES	G 25 S NC	25 S	M 36 x 2
G 30 S	G 30 S ES		30 S	M 42 x 2
G 38 S	G 38 S ES		38 S	M 52 x 2





Type zinc- plated steel	Type AISI 316Ti	Type compr. ring	Tube Ø external	Union nut thread
Light model ser		Albi o lott (i te)	CAICITIUI	IIIICGG
		6)///		1110 15
SV 6 L	SV 6 L ES	SV 6 L NC	6 L	M 12 x 1.5
SV 8 L	SV 8 L ES	SV 8 L NC	8 L	M 14 x 1.5
SV 10 L	SV 10 L ES	SV 10 L NC	10 L	M 16 x 1.5
SV 12 L	SV 12 L ES	SV 12 L NC	12 L	M 18 x 1.5
SV 15 L	SV 15 L ES	SV 15 L NC	15 L	M 22 x 1.5
SV 18 L	SV 18 L ES	SV 18 L NC	18 L	M 26 x 1.5
SV 22 L	SV 22 L ES	SV 22 L NC	22 L	M 30 x 2
SV 28 L	SV 28 L ES		28 L	M 36 x 2
SV 35 L	SV 35 L ES		35 L	M 45 x 2
SV 42 L	SV 42 L ES		42 L	M 52 x 2
Heavy model se	eries			
SV 6 S	SV 6 S ES	SV 6 S NC	6 S	M 14 x 1.5
SV 8 S	SV 8 S ES	SV 8 S NC	8 S	M 16 x 1.5
SV 10 S	SV 10 S ES	SV 10 S NC	10 S	M 18 x 1.5
SV 12 S	SV 12 S ES	SV 12 S NC	12 S	M 20 x 1.5
SV 14 S	SV 14 S ES	SV 14 S NC	14 S	M 22 x 1.5
SV 16 S	SV 16 S ES	SV 16 S NC	16 S	M 24 x 1.5
SV 20 S	SV 20 S ES	SV 20 S NC	20 S	M 30 x 2
SV 25 S	SV 25 S ES	SV 25 S NC	25 S	M 36 x 2
SV 30 S	SV 30 S ES		30 S	M 42 x 2
SV 38 S	SV 38 S ES		38 S	M 52 x 2

Light model series KOMUTT 6L KOMUTT 8L/6S KOMUTT 10L/8S KOMUTT 12L/10S KOMUTT 15L/14S KOMUTT 18L KOMUTT 22L/20S KOMUTT 28L/25S KOMUTT 35L KOMUTT 42L/38S Heavy model series KOMUTT 8L/6S KOMUTT 10L/8S KOMUTT 12L/10S KOMUTT 12S KOMUTT 15L/14S KOMUTT 16S KOMUTT 22L/20S KOMUTT 28L/25S KOMUTT 30S

KOMUTT 42L/38S

Locking nuts <a>zinc-plated</a> steel\*

For locking nuts of types AISI 316Ti and AISI 316Ti (NC) please attach "ES" to the order number.

If you require stainless steel locking nuts, please attach an "ES" on the order number in the table!



Order example: KOMUTT 6L ES

Type zinc-plated steel

Order supplement for stainless steel design

Straight bulkhead screw connections

Many additional products and sizes are available in our Online Shop!



If you want a screwed connection without nut and cutting ring, then please put an "X" in front of the order number.

Order example: X G 6 L

Designation for the options
Delivery without nut and cutting ring
e.g.: X G 6 L

Type zinc-plated	Type	Type compr. ring	Tube Ø	Tube Ø
steel	AISI STOTI —	AISI 316Ti (NC)	external (1)	external (2)
ery light model s				
GR 6/4 LL	GR 6/4 LL ES	<mark></mark>	6 LL	4 LL
GR 8/4 LL		<del></del>	8 LL	4 LL
GR 8/6 LL			8 LL	6 LL
Light model series GR 8/6 L		GR 8/6 L NC	8 L	6 L
GR 10/6 L	GR 8/6 L ES GR 10/6 L ES	GR 10/6 L NC	10 L	6 L
GR 10/8 L	GR 10/8 L ES	GR 10/8 L NC	10 L	8 L
GR 12/6 L	GR 12/6 L ES	GR 12/6 L NC	12 L	6 L
GR 12/8 L	GR 12/8 L ES	GR 12/8 L NC	12 L	8 L
GR 12/10 L	GR 12/10 L ES	GR 12/10 L NC	12 L	10 L
GR 15/6 L		GR 15/6 L NC	15 L	6 L
GR 15/8 L	GR 15/6 L ES GR 15/8 L ES	GR 15/8 L NC	15 L	8 L
GR 15/10 L		. <del>.</del>	15 L	10 L
GR 15/10 L	GR 15/10 L ES GR 15/12 L ES	GR 15/10 L NC GR 15/12 L NC	15 L	10 L
OK 13/12 L	GR 18/8 L ES	GR 18/8 L NC	18 L	8 L
GR 18/10 L	GR 18/10 L ES	GR 18/10 L NC	18 L	10 L
GR 18/12 L	GR 18/12 L ES	GR 18/12 L NC	18 L	12 L
	GR 18/15 L ES	GR 18/15 L NC	18 L	15 L
GR 18/15 L	GR 22/10 L ES	GR 22/10 L NC	22 L	10 L
GR 22/12 L	GR 22/10 LES	GR 22/10 LINC	22 L	12 L
GR 22/12 L	GR 22/12 L ES	GR 22/12 LINC GR 22/15 LINC	22 L	15 L
GR 22/13 L		. <del> </del>		18 L
GR 22/10 L	GR 22/18 L ES	GR 22/18 L NC	22 L 28 L	10 L
	GR 28/10 L ES	<del></del>		
GR 28/18 L	GR 28/15 L ES	<del></del>	28 L	15 L 18 L
	GR 28/18 L ES	<del></del>	28 L	22 L
GR 28/22 L GR 35/28 L	GR 28/22 L ES GR 35/28 L ES	<del></del>	28 L 35 L	28 L
		<del></del>		28 L
GR 42/28 L	GR 42/28 L ES GR 42/35 L ES	<del></del>	42 L 42 L	35 L
Heavy model serie		<del></del>	42 L	33 L
GR 8/6 S	GR 8/6 S ES	GR 8/6 S NC	8 \$	6 S
GR 10/6 S	GR 10/6 S ES	GR 10/6 S NC	10 S	6 S
GR 10/8 S	GR 10/8 S ES	GR 10/8 S NC	10 \$	8 S
GR 12/6 S	GR 12/6 S ES	GR 12/6 S NC	12 \$	6 S
GR 12/8 S	GR 12/8 S ES	GR 12/8 S NC	12 \$	8 S
GR 12/10 S	GR 12/10 S ES	GR 12/10 S NC	12 \$	10 S
GR 14/8 S			14 S	8 \$
	GR 14/10 S ES	GR 14/10 S NC	14 S	10 S
GR 14/12 S	GR 14/10 S ES	GR 14/12 S NC	14 S	12 S
GR 16/8 S			16 \$	8 S
GR 16/10 S	GR 16/10 S ES	GR 16/10 S NC	16 \$	10 S
GR 16/12 S	GR 16/12 S ES	GR 16/12 S NC	16 S	12 S
GR 16/14 S	GR 16/14 S ES	GR 16/14 S NC	16 \$	14 S
GR 20/10 S	GR 20/10 S ES	GR 20/10 S NC	20 S	10 S
GR 20/12 S	GR 20/12 S ES	GR 20/12 S NC	20 S	12 S
GR 20/14 S	GR 20/14 S ES	GR 20/14 S NC	20 S	14 S
GR 20/16 S	GR 20/14 S ES	GR 20/16 S NC	20 S	16 S
GR 25/16 S	GR 25/16 S ES	GR 25/16 S NC	25 S	16 S
GR 25/20 S	GR 25/20 S ES	GR 25/20 S NC	25 S	20 S
GR 30/20 S	GR 30/20 S ES		30 S	20 S
GR 30/25 S	GR 30/25 S ES	· · · · · · · · · · · · · · · · · · ·	30 S	25 S
GR 38/30 S	GR 38/30 S ES	· · · · · · · · · · · · · · · · · · ·	38 S	30 S





If you want a screwed connection without nut and cutting ring, then please put an "X" in front of the order number.

Designation for the options Delivery without nut and cutting ring e.g.: X GR 8/6 L Standard type

Many additional products and sizes are available in our **Online Shop!** 





Pressure gauges from page 366



Electronic pressure switches from page 391



Hydraulic valves from page 452



Ready-made washing and hydraulic hoses on page 231



of various shapes from page 450



HYDAC Pipe clamps from page 244



Seamless precision hydraulic pipes from page 252



High pressure ball valves from page 292







Angle screw-in	connections (met	ric)		
Type zinc-plated steel	Type AISI 316Ti	Type compr. ring	Tube Ø external	Screw-in thread
Very light model se	ries			
WE 4 LLM	WE 4 LLM ES		4 LL	M 8 x 1 (con.)
WE 4 LLM M6			4 LL	M 6 x 1 (con.)
WE 6 LLM	WE 6 LLM ES		6 LL	M 10 x 1 (con.)
WE 6 LLM M6			6 LL	M 6 x 1 (con.)
WE 6 LLM M8			6 LL	M 8 x 1 (con.)
WE 8 LLM	WE 8 LLM ES		8 LL	M 10 x 1 (con.)
Light model series				
WE 6 LM	WE 6 LM ES	WE 6 LM NC	6 L	M 10 x 1 (con.)
WE 8 LM	WE 8 LM ES	WE 8 LM NC	8 L	M 12 x 1.5 (con.)
WE 10 LM	WE 10 LM ES	WE 10 LM NC	10 L	M 14 x 1.5 (con.)
WE 12 LM	WE 12 LM ES	WE 12 LM NC	12 L	M 16 x 1.5 (con.)
WE 15 LM	WE 15 LM ES	WE 15 LM NC	15 L	M 18 x 1.5 (con.)
WE 18 LM	WE 18 LM ES	WE 18 LM NC	18 L	M 22 x 1.5 (con.)
Heavy model series	3			
WE 6 SM	WE 6 SM ES	WE 6 SM NC	6 S	M 12 x 1.5 (con.)
WE 8 SM	WE 8 SM ES	WE 8 SM NC	8 S	M 14 x 1.5 (con.)
WE 10 SM	WE 10 SM ES	WE 10 SM NC	10 S	M 16 x 1.5 (con.)
WE 12 SM	WE 12 SM ES	WE 12 SM NC	12 S	M 18 x 1.5 (con.)
WE 14 SM	WE 14 SM ES	WE 14 SM NC	14 S	M 20 x 1.5 (con.)
WE 16 SM	WE 16 SM ES	WE 16 SM NC	16 S	M 22 x 1.5 (con.)







Inox Inox
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Ready-made washing and hydraulic hoses on page 231

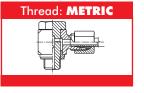
Angle screw-in connections, Whitworth pipe threads (imperial) Type compr. ring (Nox) Tube Ø Type zinc-Screw-in AISI 316Ti plated steel AISI 316Ti (NC) external thread Very light model series WE 4 LLR 4 LL WE 5 LLR 5 LL R 1/8" WE 6 LLR WE 6 LLR ES 6 LL R 1/8" WE 8 LLR ES WF 8 IIR 8 LL R 1/8' R 1/4" WE 10 LLR 10 LL WE 12 LLR 12 LL R 1/4" Light model series R 1/8" WE 6 LR ES WE 6 LR 1/4 ES WE 6 LR 6 L WE 6 LR 1/4 WE 6 LR 1/4 NC R 1/4" 6 L R 1/4" WE 8 LR WE 8 LR ES WE 8 LR NC 8 L WE 8 LR 1/8 WE 8 LR 1/8 ES WE 8 LR 1/8 NC 8 L R 1/8" WE 8 LR 3/8 WE 8 LR 3/8 ES WE 8 LR 3/8 NC 8 L R 3/8" WE 8 LR 1/2 ES WE 8 LR 1/2 NC R 1/2" 8 L WE 10 LR WE 10 LR ES WE 10 LR NC 10 L R 1/4" R 3/8" WE 10 LR 3/8 WE 10 LR 3/8 ES WE 10 LR 3/8 NC 10 L WE 10 LR 1/2 WE 10 LR 1/2 ES WE 10 LR 1/2 NC 10 L R 1/2" WE 12 LR ES WE 12 LR NC WE 12 LR 12 L R 3/8" WE 12 LR 1/4 NC WE 12 LR 1/4 ES WF 12 IR 1/4 12 I R 1/4" WE 12 LR 1/2 ES WE 12 LR 1/2 WE 12 LR 1/2 NC R 1/2" 12 L R 1/2" WE 15 LR WE 15 LR ES WE 15 LR NC 15 L R 3/8" WE 15 LR 3/8 WE 15 LR 3/8 ES 15 LR 3/8 NC 15 L WE 18 LR ES R 1/2" WE 18 LR WE 18 LR NC 18 L WE 22 LR ES WE 22 LR NC 221 WF 22 IR G 3/4' G 1" WE 28 LR ES WF 28 IR 281 WE 35 LR WE 35 LR ES 35 L G 11/4" WE 42 LR ES WE 42 LR 42 L G 1 1/2 Heavy model series R 1/4" WE 6 SR 6 S WE 8 SR ES R 1/4" WE 8 SR WE 8 SR NC 8 S R 3/8" WE 10 SR WE 10 SR ES WE 10 SR NC 10 S WE 12 SR ES 12 S R 3/8" WE 12 SR WE 12 SR NC WE 14 SR ES WE 14 SR WE 14 SR NC 14 S R 1/2" R 1/2" WE 16 SR ES WE 16 SR WE 16 SR NC 16 S WE 20 SR WE 20 SR ES WE 20 SR NC 20 S G 3/4" WE 25 SR WE 25 SR ES WE 25 SR NC 25 S G 1" WE 30 SR WE 30 SR ES 30 S G 1 1/4" WE 38 SR WE 38 SR ES G 1 1/2" 38 S

> If you want a screwed connection without nut and cutting ring, then please put an "X" in front of the order number.

Order example: X WE 6 LR Designation for the options e.g.: X WE 6 LR Standard type

Many additional products and sizes are available in our Online Shop!

Flow control p	pivot joints (me	tric)				
Type zinc-plated steel	Type AISI 316Ti	Type compr. ring	Tube Ø external	Screw-in thread	PN	For ES/NC type sealing edge rings
Very light model s	eries					Very light model series
SWVE 4 LLM**			4 LL	M 8 x 1	100	
SWVE 6 LLM**			6 LL	M 10 x 1	100	
SWVE 8 LLM**	WH 8 LLM ES		8 LL	M 10 x 1	100	
Light model series	5					Light model series
WH 6 LM	WH 6 LM ES	WH 6 LM NC	6 L	M 10 x 1	315	DKA 1/8-10 ES
WH 8 LM	WH 8 LM ES	WH 8 LM NC	8 L	M 12 x 1.5	315	DKA 12 ES
WH 10 LM	WH 10 LM ES	WH 10 LM NC	10 L	M 14 x 1.5	315	DKA 14 ES
WH 12 LM	WH 12 LM ES	WH 12 LM NC	12 L	M 16 x 1.5	315	DKA 16 ES
WH 15 LM	WH 15 LM ES	WH 15 LM NC	15 L	M 18 x 1.5	315	DKA 18 ES
WH 18 LM	WH 18 LM ES	WH 18 LM NC	18 L	M 22 x 1.5	315	DKA 22 ES
WH 22 LM	WH 22 LM ES	WH 22 LM NC	22 L	M 26 x 1.5	160	DKA 26 ES
WH 28 LM	WH 28 LM ES		28 L	M 33 x 2	160	DKA 1-33 ES
WH 35 LM	WH 35 LM ES		35 L	M 42 x 2	160	DKA 1 1/4-42 ES
WH 42 LM	WH 42 LM ES		42 L	M 48 x 2	160	DKA 1 1/2-48 ES
Heavy model serie	es					Heavy model series
WH 6 SM	WH 6 SM ES	WH 6 SM NC	6 S	M 12 x 1.5	400	DKA 12 ES
WH 8 SM	WH 8 SM ES	WH 8 SM NC	8 S	M 14 x 1.5	400	DKA 14 ES
WH 10 SM	WH 10 SM ES	WH 10 SM NC	10 S	M 16 x 1.5	400	DKA 16 ES
WH 12 SM	WH 12 SM ES	WH 12 SM NC	12 S	M 18 x 1.5	400	DKA 18 ES
WH 14 SM	WH 14 SM ES	WH 14 SM NC	14 S	M 20 x 1.5	400	DKA 20 ES
WH 16 SM	WH 16 SM ES	WH 16 SM NC	16 S	M 22 x 1.5	400	DKA 22 ES
WH 20 SM	WH 20 SM ES	WH 20 SM NC	20 S	M 27 x 2	400	DKA 27 ES
WH 25 SM	WH 25 SM ES	WH 25 SM NC	25 S	M 33 x 2	250	DKA 1-33 ES
WH 30 SM	WH 30 SM ES		30 S	M 42 x 2	250	DKA 1 1/4-42 ES
WH 38 SM	WH 38 SM ES		38 S	M 48 x 2	250	DKA 1 1/2-48 ES
** has flow control valv	re					







Flow control swivel	joints,	Whitworth	pipe thread	s (imperial)

Type zinc-plated steel	Type AISI 316Ti	Type compr. ring	Tube Ø external	Screw-in thread	PN	For ES/NC type sealing edge ring
Very light model se	eries					Very light model seri
SWVE 4 LLR**			4 LL	G 1/8"	100	
SWVE 6 LLR**	WH 6 LLR ES		6 LL	G 1/8"	100	
SWVE 8 LLR**	WH 8 LLR ES		8 LL	G 1/8"	100	
Light model series						Light model series
WH 6 LR	WH 6 LR ES	WH 6 LR NC	6 L	G 1/8"	315	DKA 1/8 - 10 ES
WH 8 LR	WH 8 LR ES	WH 8 LR NC	8 L	G 1/4"	315	DKA 1/4 ES
WH 10 LR	WH 10 LR ES	WH 10 LR NC	10 L	G 1/4"	315	DKA 1/4 ES
WH 12 LR	WH 12 LR ES	WH 12 LR NC	12 L	G 3/8"	315	DKA 3/8 ES
WH 15 LR	WH 15 LR ES	WH 15 LR NC	15 L	G 1/2"	315	DKA 1/2 ES
WH 18 LR	WH 18 LR ES	WH 18 LR NC	18 L	G 1/2"	315	DKA 1/2 ES
WH 22 LR	WH 22 LR ES	WH 22 LR NC	22 L	G 3/4"	160	DKA 3/4 ES
WH 28 LR	WH 28 LR ES		28 L	G 1"	160	DKA 1-33 ES
WH 35 LR	WH 35 LR ES		35 L	G 1 1/4"	160	DKA 11/4-42 ES
WH 42 LR	WH 42 LR ES		42 L	G 1 1/2"	160	DKA 11/2-48 ES
Heavy model serie	s					Heavy model seri
WH 6 SR	WH 6 SR ES	WH 6 SR NC	6 S	G 1/4"	400	DKA 1/4 ES
WH 8 SR	WH 8 SR ES	WH 8 SR NC	8 S	G 1/4"	400	DKA 1/4 ES
WH 10 SR	WH 10 SR ES	WH 10 SR NC	10 S	G 3/8"	400	DKA 3/8 ES
WH 12 SR	WH 12 SR ES	WH 12 SR NC	12 S	G 3/8"	400	DKA 3/8 ES
WH 14 SR	WH 14 SR ES	WH 14 SR NC	14 S	G 1/2"	400	DKA 1/2 ES
WH 16 SR	WH 16 SR ES	WH 16 SR NC	16 S	G 1/2"	400	DKA 1/2 ES
WH 20 SR	WH 20 SR ES	WH 20 SR NC	20 S	G 3/4"	400	DKA 3/4 ES
WH 25 SR	WH 25 SR ES	WH 25 SR NC	25 S	G 1"	250	DKA 1-33 ES
WH 30 SR	WH 30 SR ES		30 S	G 1 1/4"	250	DKA 11/4-42 ES
WH 38 SR	WH 38 SR ES		38 S	G 1 1/2"	250	DKA 11/2-48 ES





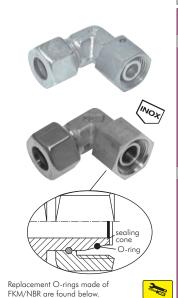
#### Flow control pivot joints with O-ring seal



These screw connections can also be found in our Online Shop with an O-ring seal. Simply insert an "O" on the order number after the designation WH.

Order example: WHO 12 LR Standard type

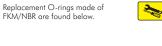
Many additional products and sizes are available in our Online Shop!



Adjustable	angle screwe	d connections w	vith sealing c	one and O-ring	
Type zinc- plated steel	Type AISI 316Ti	Type compr. ring AISI 316Ti (NC)	Nox	Tube Ø external	Union nut thread
Light model ser	ries				
EW 6 L	EW 6 L ES	EW 6 L NC		6 L	M 12 x 1.5
EW 8 L	EW 8 L ES	EW 8 L NC		8 L	M 14 x 1.5
EW 10 L	EW 10 L ES	EW 10 L NC		10 L	M 16 x 1.5
EW 12 L	EW 12 L ES	EW 12 L NC		12 L	M 18 x 1.5
EW 15 L	EW 15 L ES	EW 15 L NC		15 L	M 22 x 1.5
EW 18 L	EW 18 L ES	EW 18 L NC		18 L	M 26 x 1.5
EW 22 L	EW 22 L ES	EW 22 L NC		22 L	M 30 x 2
EW 28 L	EW 28 L ES			28 L	M 36 x 2
EW 35 L	EW 35 L ES			35 L	M 45 x 2
EW 42 L	EW 42 L ES			42 L	M 52 x 2
Heavy model se	eries				
EW 6 S	EW 6 S ES	EW 6 S NC		6 S	M 14 x 1.5
EW 8 S	EW 8 S ES	EW 8 S NC		8 \$	M 16 x 1.5
EW 10 S	EW 10 S ES	EW 10 S NC		10 S	M 18 x 1.5
EW 12 S	EW 12 S ES	EW 12 S NC		12 S	M 20 x 1.5
EW 14 S	EW 14 S ES	EW 14 S NC		14 S	M 22 x 1.5
EW 16 S	EW 16 S ES	EW 16 S NC		16 S	M 24 x 1.5
EW 20 S	EW 20 S ES	EW 20 S NC		20 S	M 30 x 2
EW 25 S	EW 25 S ES	EW 25 S NC		25 S	M 36 x 2
EW 30 S	EW 30 S ES			30 S	M 42 x 2
EW 38 S	EW 38 S ES			38 S	M 52 x 2

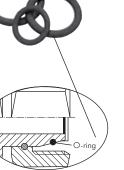
# sealing cone O-ring

#### Adjustable 45° screwed connections with sealing cone and O-ring Union nut plated steel external thread Light model series M 12 x 1.5 EV 6 L 6 L EV 8 L 8 L M 14 x 1.5 EV 10 L M 16 x 1.5 10 L EV 12 L 12 L M 18 x 1.5 EV 15 L 15 L M 22 x 1.5 EV 18 L 18 L M 26 x 1.5 EV 22 L M 30 x 2 22 L EV 28 L 28 L M 36 x 2 EV 35 L 35 L M 45 x 2 EV 42 L 42 L M 52 x 2 Heavy model series EV 6 S 6 S M 14 x 1.5 EV 8 S M 16 x 1.5 8 S EV 10 S 10 S M 18 x 1.5 EV 12 S 12 S M 20 x 1.5 EV 16 S M 24 x 1.5 16 S EV 20 S 20 S M 30 x 2 EV 25 S 25 S M 36 x 2 EV 30 S 30 S M 42 x 2 M 52 x 2



#### **O-rings for sealing cone screw connections and welding nipple**

Temperature range: NBR: -20°C to max. +80°C, FKM: -20°C to max. +200°C



Туре	Туре	For pipe screw	Туре	Туре	For pipe screw
NBR	FKM	connection	NBR	FKM	connection
ORING 6 P	ORING 6 V	6L/6S	ORING 20 P	ORING 20 V	20 S
ORING 8 P	ORING 8 V	8 L / 8 S	ORING 22 P	ORING 22 V	22 L
ORING 10 P	ORING 10 V	10 L / 10 S	ORING 25 P	ORING 25 V	25 S
ORING 12 P	ORING 12 V	12 L / 12 S	ORING 28 P	ORING 28 V	28 L
ORING 14 P	ORING 14 V	14 S	ORING 30 P	ORING 30 V	30 S
ORING 15 P	ORING 15 V	15 L	ORING 35 P	ORING 35 V	35 L
ORING 16 P	ORING 16 V	16 S	ORING 38 P	ORING 38 V	38 S
ORING 18 P	ORING 18 V	18 L	ORING 42 P	ORING 42 V	42 L





Seamless precision hydraulic pipes from page 252



Hydraulic hoses from page 231



Pipe clamps from page 244

Type zinc- plated steel	Type AISI 316Ti	Type compr. ring  AISI 316Ti (NC)	Tube ∅ external	Union nut thread
Very light mod				
W 4 LL	W 4 LL ES		4 LL	M 8 x 1
W 5 LL			5 LL	M 10 x 1
W 6 LL	W 6 LL ES		6 LL	M 10 x 1
W 8 LL	W 8 LL ES		8 LL	M 12 x 1
W10 LL			10 LL	M 14 x 1
W 12 LL			12 LL	M 16 x 1
Light model se	ries			
W 6 L	W 6 L ES	W 6 L NC	6 L	M 12 x 1.5
W 8 L	W 8 L ES	W 8 L NC	8 L	M 14 x 1.5
W 10 L	W 10 L ES	W 10 L NC	10 L	M 16 x 1.5
W 12 L	W 12 L ES	W 12 L NC	12 L	M 18 x 1.5
W 15 L	W 15 L ES	W 15 L NC	15 L	M 22 x 1.5
W 18 L	W 18 L ES	W 18 L NC	18 L	M 26 x 1.5
W 22 L	W 22 L ES	W 22 L NC	22 L	M 30 x 2
W 28 L	W 28 L ES		28 L	M 36 x 2
W 35 L	W 35 L ES		35 L	M 45 x 2
W 42 L	W 42 L ES		42 L	M 52 x 2
Heavy model s	eries			
W 6 S	W 6 S ES	W 6 S NC	6 S	M 14 x 1.5
W 8 S	W 8 S ES	W 8 S NC	8 S	M 16 x 1.5
W 10 S	W 10 S ES	W 10 S NC	10 S	M 18 x 1.5
W 12 S	W 12 S ES	W 12 S NC	12 S	M 20 x 1.5
W 14 S	W 14 S ES	W 14 S NC	14 S	M 22 x 1.5
W 16 S	W 16 S ES	W 16 S NC	16 S	M 24 x 1.5
W 20 S	W 20 S ES	W 20 S NC	20 S	M 30 x 2
W 25 S	W 25 S ES	W 25 S NC	25 S	M 36 x 2
W 30 S	W 30 S ES		30 S	M 42 x 2
W 38 S	W 38 S ES		38 S	M 52 x 2



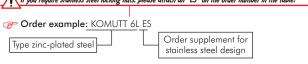


Type zinc- plated steel	Type AISI 316Ti	Type compr. ring	Tube Ø external	Union nut thread	Locking nuts zinc-plated steel*
Light model se	ries				Light model series
WSV 6 L	WSV 6 L ES	WSV 6 L NC	6 L	M 12 x 1.5	KOMUTT 6L
WSV 8 L	WSV 8 L ES	WSV 8 L NC	8 L	M 14 x 1.5	KOMUTT 8L/6S
WSV 10 L	WSV 10 L ES	WSV 10 L NC	10 L	M 16 x 1.5	KOMUTT 10L/8S
WSV 12 L	WSV 12 L ES	WSV 12 L NC	12 L	M 18 x 1.5	KOMUTT 12L/10S
WSV 15 L	WSV 15 L ES	WSV 15 L NC	15 L	M 22 x 1.5	KOMUTT 15L/14S
WSV 18 L	WSV 18 L ES	WSV 18 L NC	18 L	M 26 x 1.5	KOMUTT 18L
WSV 22 L	WSV 22 L ES	WSV 22 L NC	22 L	M 30 x 2	KOMUTT 22L/20S
WSV 28 L	WSV 28 L ES		28 L	M 36 x 2	KOMUTT 28L/25S
WSV 35 L	WSV 35 L ES		35 L	M 45 x 2	KOMUTT 35L
WSV 42 L	WSV 42 L ES		42 L	M 52 x 2	KOMUTT 42L/38S
leavy model s	eries				Heavy model serie
WSV 6 S	WSV 6 S ES	WSV 6 S NC	6 S	M 14 x 1.5	KOMUTT 8L/6S
WSV 8 S	WSV 8 S ES	WSV 8 S NC	8 S	M 16 x 1.5	KOMUTT 10L/8S
WSV 10 S	WSV 10 S ES	WSV 10 S NC	10 S	M 18 x 1.5	KOMUTT 12L/10S
WSV 12 S	WSV 12 S ES	WSV 12 S NC	12 S	M 20 x 1.5	KOMUTT 12S
WSV 14 S	WSV 14 S ES	WSV 14 S NC	14 S	M 22 x 1.5	KOMUTT 15L/14S
WSV 16 S	WSV 16 S ES	WSV 16 S NC	16 S	M 24 x 1.5	KOMUTT 16S
WSV 20 S	WSV 20 S ES	WSV 20 S NC	20 S	M 30 x 2	KOMUTT 22L/20S
WSV 25 S	WSV 25 S ES	WSV 25 S NC	25 S	M 36 x 2	KOMUTT 28L/25S
WSV 30 S	WSV 30 S ES		30 S	M 42 x 2	KOMUTT 30S
WSV 38 S	WSV 38 S ES		38 S	M 52 x 2	KOMUTT 42L/38S





If you require stainless steel locking nuts, please attach an "ES" on the order number in the table!



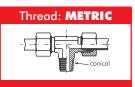


If you want a screwed connection without nut and cutting ring, then please put an "X" in front of the order number.

Order example: X W 6 L

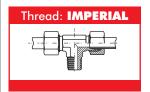
Designation for the options
Delivery without nut and cutting ring
e.g.: X W 6 L

Many additional products and sizes are available in our Online Shop!





T-screw-in conn	ections (metric	:)			
Type zinc-plated steel	Type AISI 316Ti	Mox	Type compr. ring	Tube Ø external	Screw-in thread
Very light model serie	es				
TE 4 LLM	TE 4 LLM ES			4 LL	M 8 x 1 (con.)
TE 6 LLM	TE 6 LLM ES			6 LL	M 10 x 1 (con.)
TE 8 LLM	TE 8 LLM ES			8 LL	M 10 x 1 (con.)
Light model series					
TE 6 LM	TE 6 LM ES		TE 6 LM NC	6 L	M 10 x 1 (con.)
TE 8 LM	TE 8 LM ES		TE 8 LM NC	8 L	M 12 x 1.5 (con.)
TE 10 LM	TE 10 LM ES		TE 10 LM NC	10 L	M 14 x 1.5 (con.)
TE 12 LM	TE 12 LM ES		TE 12 LM NC	12 L	M 16 x 1.5 (con.)
TE 15 LM	TE 15 LM ES		TE 15 LM NC	15 L	M 18 x 1.5 (con.)
TE 18 LM	TE 18 LM ES		TE 18 LM NC	18 L	M 22 x 1.5 (con.)
Heavy model series					
TE 6 SM	TE 6 SM ES		TE 6 SM NC	6 S	M 12 x 1.5 (con.)
TE 8 SM	TE 8 SM ES		TE 8 SM NC	8 S	M 14 x 1.5 (con.)
TE 10 SM	TE 10 SM ES		TE 10 SM NC	10 S	M 16 x 1.5 (con.)
TE 12 SM	TE 12 SM ES		TE 12 SM NC	12 S	M 18 x 1.5 (con.)
TE 14 SM	TE 14 SM ES		TE 14 SM NC	14 S	M 20 x 1.5 (con.)
TE 16 SM	TE 16 SM ES		TE 16 SM NC	16 S	M 22 x 1.5 (con.)







	•	-pipe threads (imperial)		
Туре	Type	Type compr. ring	Tube Ø	Screw-in
zinc-plated steel	74101 0 1011	AISI 316Ti (NC)	external	thread
Very light model seri				
TE 4 LLR	TE 4 LLR ES	<del></del>	4 LL	R 1/8"
TE 6 LLR	TE 6 LLR ES		6 LL	R 1/8"
TE 8 LLR	TE 8 LLR ES		8 LL	R 1/8"
Light model series				
TE 6 LR	TE 6 LR ES	TE 6 LR NC	6 L	R 1/8"
	TE 6 LR 1/4 ES	TE 6 LR 1/4 NC	6 L	R 1/4"
TE 8 LR	TE 8 LR ES	TE 8 LR NC	8 L	R 1/4"
	TE 8 LR 3/8 ES	TE 8 LR 3/8 NC	8 L	R 3/8"
TE 10 LR	TE 10 LR ES	TE 10 LR NC	10 L	R 1/4"
TE 12 LR	TE 12 LR ES	TE 12 LR NC	12 L	R 3/8"
TE 15 LR	TE 15 LR ES	TE 15 LR NC	15 L	R 1/2"
TE 18 LR	TE 18 LR ES	TE 18 LR NC	18 L	R 1/2"
TE 22 LR	TE 22 LR ES	TE 22 LR NC	22 L	G 3/4"
TE 28 LR	TE 28 LR ES		28 L	G 1"
TE 35 LR	TE 35 LR ES		35 L	G 1 1/4"
TE 42 LR	TE 42 LR ES		42 L	G 1 1/2"
Heavy model series				
TE 6 SR	TE 6 SR ES	TE 6 SR NC	6 S	R 1/4"
TE 8 SR	TE 8 SR ES	TE 8 SR NC	8 S	R 1/4"
TE 10 SR	TE 10 SR ES	TE 10 SR NC	10 S	R 3/8"
TE 12 SR	TE 12 SR ES	TE 12 SR NC	12 S	R 3/8"
TE 14 SR	TE 14 SR ES	TE 14 SR NC	14 S	R 1/2"
TE 16 SR	TE 16 SR ES	TE 16 SR NC	16 S	R 1/2"
TE 20 SR	TE 20 SR ES	TE 20 SR NC	20 S	G 3/4"
TE 25 SR	TE 25 SR ES	TE 25 SR NC	25 S	G 1"
TE 30 SR	TE 30 SR ES		30 S	G 1 1/4"
TE 38 SR	TE 38 SR ES		38 S	G 1 1/2"

Many additional products and sizes are available in our Online Shop!



If you want a screwed connection without nut and cutting ring, then please put an "X" in front of the order number.

Order example: X TE 6 LR

Standard type

Designation for the options
Delivery without nut and cutting ring
e.g.: XTE 6 LR



Seamless precision hydraulic pipes from page 252



Functional nuts on page 99

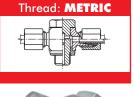






High pressure ball valves from page 292

#### Non-choking T-pivot joints (metric) Type compr. ring Tube Ø Screw-in For ES/NC type AISI 316Ti zinc-plated steel AISI 316Ti (NC) external thread PN sealing edge rings Light model series Light model series TH 6 LM M 10 x 1 315 M 12 x 1.5 TH 8 IM TH 8 LM ES TH 8 LM NC 81 315 DKA 12 FS TH 10 LM ES TH 10 LM NO TH 10 LM 10 L $M 14 \times 1.5$ 315 DKA 14 ES TH 12 LM TH 12 LM ES TH 12 LM NC 12 L M 16 x 1.5 315 DKA 16 ES TH 15 LM TH 15 LM ES TH 15 LM NC 15 L M 18 x 1.5 315 DKA 18 ES TH 18 LM ES DKA 22 ES TH 18 LM TH 18 LM NC M 22 x 1.5 315 18 L M 26 x 1.5 TH 22 IM TH 22 IM FS TH 22 LM NC 221 DKA 26 ES 160 TH 28 LM ES **TH 28 LM** 281 $M33 \times 2$ 160 DKA 1-33 ES TH 35 LM TH 35 LM ES 35 L M 42 x 2 160 DKA 11/4"-42 ES TH 42 LM TH 42 LM ES 42 L M 48 x 2 160 DKA 11/2"-48 ES Heavy model series Heavy model series M 12 x 1.5 400 TH 6 SM TH 6 SM ES 6 S DKA 14 ES TH 8 SM TH 8 SM ES TH 8 SM NC 8 S M 14 x 1.5 400 TH 10 SM TH 10 SM ES TH 10 SM NC 10 S M 16 x 1.5 400 DKA 16 ES TH 12 SM TH 12 SM ES TH 12 SM NC 12 S M 18 x 1.5 400 DKA 18 ES TH 14 SM TH 14 SM ES TH 14 SM NC M 20 x 1.5 DKA 20 ES 14 S 400 TH 16 SM ES M 22 x 1.5 TH 16 SM NC DKA 22 ES TH 16 SM 16 S 400 TH 20 SM NC DKA 27 ES **TH 20 SM** 20 S M 27 x 2 400 TH 25 SM TH 25 SM ES TH 25 SM NC 25 S M 33 x 2 250 DKA 1-33 ES TH 30 SM TH 30 SM ES 30 S M 42 x 2 250 DKA 1 1/4"-42 ES DKA 11/2"-48 ES TH 38 SM ES 250 TH 38 SM M 48 x 2 38 S

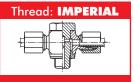






Non-choking	T-pivot je	oints,	Whitworth	pipe	threads	(imperial)	)
-------------	------------	--------	-----------	------	---------	------------	---

Туре	Type INOX	Type compr. ring	Tube Ø	Screw-in		For ES/NC type
zinc-plated steel	AISI 316Ti	AISI 316Ti (NC)	external	thread	PN	sealing edge rings
Light model series						Light model series
TH 6 LR	TH 6 LR ES	TH 6 LR NC	6 L	G 1/8"	315	DKA 1/8-10 ES
TH 8 LR	TH 8 LR ES	TH 8 LR NC	8 L	G 1/4"	315	DKA 1/4 ES
TH 10 LR	TH 10 LR ES	TH 10 LR NC	10 L	G 1/4"	315	DKA 1/4 ES
TH 12 LR	TH 12 LR ES	TH 12 LR NC	12 L	G 3/8"	315	DKA 3/8 ES
TH 15 LR	TH 15 LR ES	TH 15 LR NC	15 L	G 1/2"	315	DKA 1/2 ES
TH 18 LR	TH 18 LR ES	TH 18 LR NC	18 L	G 1/2"	315	DKA 1/2 ES
TH 22 LR	TH 22 LR ES	TH 22 LR NC	22 L	G 3/4"	160	DKA 3/4 ES
TH 28 LR	TH 28 LR ES		28 L	G 1"	160	DKA 1-33 ES
TH 35 LR	TH 35 LR ES		35 L	G 1 1/4"	160	DKA 1 1/4"-42 ES
TH 42 LR	TH 42 LR ES		42 L	G 1 1/2"	160	DKA 1 1/2"-48 ES
Heavy model serie	S					Heavy model series
TH 6 SR	TH 6 SR ES	TH 6 SR NC	6 S	G 1/4"	400	DKA 1/4 ES
TH 8 SR	TH 8 SR ES	TH 8 SR NC	8 S	G 1/4"	400	DKA 1/4 ES
TH 10 SR	TH 10 SR ES	TH 10 SR NC	10 S	G 3/8"	400	DKA 3/8 ES
TH 12 SR	TH 12 SR ES	TH 12 SR NC	12 S	G 3/8"	400	DKA 3/8 ES
TH 14 SR	TH 14 SR ES	TH 14 SR NC	14 S	G 1/2"	400	DKA 1/2 ES
TH 16 SR	TH 16 SR ES	TH 16 SR NC	16 S	G 1/2"	400	DKA 1/2 ES
TH 20 SR	TH 20 SR ES	TH 20 SR NC	20 S	G 3/4"	400	DKA 3/4 ES
TH 25 SR	TH 25 SR ES	TH 25 SR NC	25 S	G 1"	250	DKA 1-33 ES
TH 30 SR	TH 30 SR ES		30 S	G 1 1/4"	250	DKA 1 1/4"-42 ES
TH 38 SR	TH 38 SR ES		38 S	G 1 1/2"	250	DKA 1 1/2"-48 ES







#### Flow control pivot joints with O-ring seal



These screw connections can also be found in our Online Shop with an O-ring seal.

Simply insert an "O" on the order number after the designation TH.

Order example: THO 12 LR
Standard type

Designation for the options:
O-ring seal . . . . . . . . O

Many additional products and sizes are available in our Online Shop!











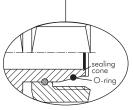




Liquid seals, gaskets & tapes from 549







Replacement O-rings made of FKM/NBR are found on the following page.











I-screw	connec	tions
-		-

Type zinc-plated steel	Type AISI 316Ti	Type compr. ring	Tube Ø external	Union nut thread
Very light model se	eries			
T 4 LL	T 4 LL ES		4 LL	M 8 x 1
T 5 LL			5 LL	M 10 x 1
T 6 LL	T 6 LL ES		6 LL	M 10 x 1
T 8 LL	T 8 LL ES		8 LL	M 12 x 1
T 10 LL			10 LL	M 14 x 1
T 12 LL			12 LL	M 16 x 1
Light model series				
T6L	T 6 L ES	T 6 L NC	6 L	M 12 x 1.5
T 8 L	T 8 L ES	T 8 L NC	8 L	M 14 x 1.5
T 10 L	T 10 L ES	T 10 L NC	10 L	M 16 x 1.5
T 12 L	T 12 L ES	T 12 L NC	12 L	M 18 x 1.5
T 15 L	T 15 L ES	T 15 L NC	15 L	M 22 x 1.5
T 18 L	T 18 L ES	T 18 L NC	18 L	M 26 x 1.5
T 22 L	T 22 L ES	T 22 L NC	22 L	M 30 x 2
T 28 L	T 28 L ES		28 L	M 36 x 2
T 35 L	T 35 L ES		35 L	M 45 x 2
T 42 L	T 42 L ES		42 L	M 52 x 2
Heavy model series	s			
T 6 S	T 6 S ES	T 6 S NC	6 S	M 14 x 1.5
T 8 S	T 8 S ES	T 8 S NC	8 S	M 16 x 1.5
T 10 S	T 10 S ES	T 10 S NC	10 S	M 18 x 1.5
T 12 S	T 12 S ES	T 12 S NC	12 S	M 20 x 1.5
T 14 S	T 14 S ES	T 14 S NC	14 S	M 22 x 1.5
T 16 S	T 16 S ES	T 16 S NC	16 S	M 24 x 1.5
T 20 S	T 20 S ES	T 20 S NC	20 S	M 30 x 2
T 25 S	T 25 S ES	T 25 S NC	25 S	M 36 x 2
T 30 S	T 30 S ES		30 S	M 42 x 2
T 38 S	T 38 S ES		38 S	M 52 x 2

Many additional products and sizes are available in our Online Shop!



If you want a screwed connection without nut and cutting ring, then please put an "X" in front of the order number.

Order example: XT6L Standard type

Designation for the options Delivery without nut and cutting ring e.g.: X T 6 L

#### **T-screw connections with reduced outlet** Tube Ø 1 Tube Ø 2 Tube Ø 3 AISI 316Ti zinc-plated steel external external external Light model series 6 L 6 L TR 8/6/8 L TR 8/6/8 L ES 8 L 6 L 8 L TR 8/8/6 L 8 L 8 L 6 L TR 8/10/8 L TR 8/10/8 L ES 8 L 10 L 8 L TR 10/6/10 L ES 10 L TR 10/6/10 L 101 6 L TR 10/8/10 L TR 10/8/10 L ES 10 L 8 L 10 L TR 10/10/8 L ES 10 L 10 L 8 L TR 12/8/12 L TR 12/8/12 L ES 12 L 8 L 12 L TR 12/10/10 L TR 12/10/10 L ES 12 L 10 L 10 L TR 12/10/12 L TR 12/10/12 L ES 12 I 101 12 L TR 12/12/10 L ES 12 L 12 L 10 L TR 12/18/12 L TR 12/18/12 L ES 12 L 18 L 12 L TR 15/8/15 L TR 15/8/15 L L ES 15 L 8 L 15 L TR 15/10/15 L ES 15 L 10 L TR 15/10/15 L 15 L TR 15/12/15 L ES TR 15/12/15 L 15 L 15 L 121 TR 18/15/18 L ES TR 18/15/18 L 18 L 15 L 18 L TR 22/10/22 L TR 22/10/22 L ES 22 L 10 L 22 L TR 22/12/22 L TR 22/12/22 L ES 22 L 12 L 22 L TR 22/15/22 L ES 22 L TR 22/15/22 L 15 L 22 L TR 22/18/22 L TR 22/18/22 L ES 22 L 18 L 22 L TR 28/12/28 L TR 28/12/28 L ES 28 L 12 L 28 L TR 28/15/28 L TR 28/15/28 L ES 28 L 15 L 28 L TR 28/22/28 L TR 28/22/28 L ES 28 L 22 L 28 L Heavy model series 12 S 10 S 12 S TR 12/10/12 S TR 16/12/16 S TR 16/12/16 S ES 16 S 12 S 16 S TR 25/16/25 S TR 25/16/25 S ES 25 S 16 S 25 S TR 25/20/25 S 25 S 20 S 25 S

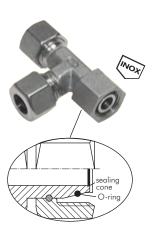




#### Adjustable 45° L-screwed connections with sealing cone and O-ring

Type zinc- plated steel	Type AISI 316Ti	Type compr. ring	Tube ∅ external	Union nut thread
Light model se				
EL 6 L	EL 6 L ES	EL 6 L NC	6 L	M 12 x 1.5
EL 8 L	EL 8 L ES	EL 8 L NC	8 L	M 14 x 1.5
EL 10 L	EL 10 L ES	EL 10 L NC	10 L	M 16 x 1.5
EL 12 L	EL 12 L ES	EL 12 L NC	12 L	M 18 x 1.5
EL 15 L	EL 15 L ES	EL 15 L NC	15 L	M 22 x 1.5
EL 18 L	EL 18 L ES	EL 18 L NC	18 L	M 26 x 1.5
EL 22 L	EL 22 L ES	EL 22 L NC	22 L	M 30 x 2
EL 28 L	EL 28 L ES		28 L	M 36 x 2
EL 35 L	EL 35 L ES		35 L	M 45 x 2
EL 42 L	EL 42 L ES		42 L	M 52 x 2
Heavy model s	eries			
EL 6 S	EL 6 S ES	EL 6 S NC	6 S	M 14 x 1.5
EL 8 S	EL 8 S ES	EL 8 S NC	8 S	M 16 x 1.5
EL 10 S	EL 10 S ES	EL 10 S NC	10 S	M 18 x 1.5
EL 12 S	EL 12 S ES	EL 12 S NC	12 S	M 20 x 1.5
EL 14 S	EL 14 S ES	EL 14 S NC	14 S	M 22 x 1.5
EL 16 S	EL 16 S ES	EL 16 S NC	16 S	M 24 x 1.5
EL 20 S	EL 20 S ES	EL 20 S NC	20 S	M 30 x 2
EL 25 S	EL 25 S ES	EL 25 S NC	25 S	M 36 x 2
EL 30 S	EL 30 S ES		30 S	M 42 x 2
EL 38 S	EL 38 S ES		38 S	M 52 x 2





#### **O-rings for sealing cone screw connections and welding nipple**

Temperature range: NBR: -20°C to max.  $+80^{\circ}$ C, FKM: -20°C to max.  $+200^{\circ}$ C

Туре	Туре	For pipe screw	Туре	Туре	For pipe screw
NBR	FKM	connection	NBR	FKM	connection
ORING 6 P	ORING 6 V	6L/6S	ORING 20 P	ORING 20 V	20 S
ORING 8 P	ORING 8 V	8 L / 8 S	ORING 22 P	ORING 22 V	22 L
ORING 10 P	ORING 10 V	10 L / 10 S	ORING 25 P	ORING 25 V	25 S
ORING 12 P	ORING 12 V	12 L / 12 S	ORING 28 P	ORING 28 V	28 L
ORING 14 P	ORING 14 V	14 S	ORING 30 P	ORING 30 V	30 S
ORING 15 P	ORING 15 V	15 L	ORING 35 P	ORING 35 V	35 L
ORING 16 P	ORING 16 V	16 S	ORING 38 P	ORING 38 V	38 S
ORING 18 P	ORING 18 V	18 L	ORING 42 P	ORING 42 V	42 L







Cross-piece screw connections					
Type zinc-plated steel	Type AISI 316Ti	Type compr. ring	Tube Ø external	Union nut thread	
Very light model ser	ies				
K 4 LL			4 LL	M 8 x 1	
K 6 LL			6 LL	M 10 x 1	
K 8 LL			8 LL	M 12 x 1	
Light model series					
K 6 L	K 6 L ES	K 6 L NC	6 L	M 12 x 1.5	
K 8 L	K 8 L ES	K 8 L NC	8 L	M 14 x 1.5	
K 10 L	K 10 L ES	K 10 L NC	10 L	M 16 x 1.5	
K 12 L	K 12 L ES	K 12 L NC	12 L	M 18 x 1.5	
K 15 L	K 15 L ES	K 15 L NC	15 L	M 22 x 1.5	
K 18 L	K 18 L ES	K 18 L NC	18 L	M 26 x 1.5	
K 22 L	K 22 L ES	K 22 L NC	22 L	M 30 x 2	
K 28 L	K 28 L ES		28 L	M 36 x 2	
K 35 L	K 35 L ES		35 L	M 45 x 2	
K 42 L	K 42 L ES		42 L	M 52 x 2	
Heavy model series					
K 6 S	K 6 S ES	K 6 S NC	6 S	M 14 x 1.5	
K 8 S	K 8 S ES	K 8 S NC	8 S	M 16 x 1.5	
K 10 S	K 10 S ES	K 10 S NC	10 S	M 18 x 1.5	
K 12 S	K 12 S ES	K 12 S NC	12 S	M 20 x 1.5	
K 14 S	K 14 S ES	K 14 S NC	14 S	M 22 x 1.5	
K 16 S	K 16 S ES	K 16 S NC	16 S	M 24 x 1.5	
K 20 S	K 20 S ES	K 20 S NC	20 S	M 30 x 2	
K 25 S	K 25 S ES	K 25 S NC	25 S	M 36 x 2	
K 30 S	K 30 S ES		30 S	M 42 x 2	
K 38 S	K 38 S ES		38 S	M 52 x 2	





Type steel phosphatised	Type AISI 316Ti	Type compr. ring	Tube Ø external	Union nut thread
Light model serie	es			
WAS 6 L	WAS 6 L ES	WAS 6 L NC	6 L	M 12 x 1.5
WAS 8 L	WAS 8 L ES	WAS 8 L NC	8 L	M 14 x 1.5
WAS 10 L	WAS 10 L ES	WAS 10 L NC	10 L	M 16 x 1.5
WAS 12 L	WAS 12 L ES	WAS 12 L NC	12 L	M 18 x 1.5
WAS 15 L	WAS 15 L ES	WAS 15 L NC	15 L	M 22 x 1.5
WAS 18 L	WAS 18 L ES	WAS 18 L NC	18 L	M 26 x 1.5
WAS 22 L	WAS 22 L ES	WAS 22 L NC	22 L	M 30 x 2
WAS 28 L	WAS 28 L ES		28 L	M 36 x 2
WAS 35 L	WAS 35 L ES		35 L	M 45 x 2
WAS 42 L	WAS 42 L ES		42 L	M 52 x 2
Heavy model ser	ries			
WAS 6 S	WAS 6 S ES	WAS 6 S NC	6 S	M 14 x 1.5
WAS 8 S	WAS 8 S ES	WAS 8 S NC	8 S	M 16 x 1.5
WAS 10 S	WAS 10 S ES	WAS 10 S NC	10 S	M 18 x 1.5
WAS 12 S	WAS 12 S ES	WAS 12 S NC	12 S	M 20 x 1.5
WAS 14 S	WAS 14 S ES	WAS 14 S NC	14 S	M 22 x 1.5
WAS 16 S	WAS 16 S ES	WAS 16 S NC	16 S	M 24 x 1.5
WAS 20 S	WAS 20 S ES	WAS 20 S NC	20 S	M 30 x 2
WAS 25 S	WAS 25 S ES	WAS 25 S NC	25 S	M 36 x 2
WAS 30 S	WAS 30 S ES		30 S	M 42 x 2
WAS 38 S	WAS 38 S ES		38 S	M 52 x 2

Many additional products and sizes are available in our Online Shop!



If you want a screwed connection without nut and cutting ring, then please put an "X" in front of the order.

Order example: X K 6 L
Standard type

Designation for the options
Delivery without nut and cutting ring
e.g.: X K 6 L

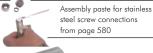








Test couplings from page 388





Hydraulic couplings from page 170



HYDAD Pipe clamps from page 244



Seamless precision hydraulic pipes from page 252



Butt weld fittings from page 254

Straight weld	Straight welded bulkhead screw connections						
Type steel phosphatised	Type AISI 316Ti	Type compr. ring	Tube Ø external	Welding sockets ∅			
Light model series	3						
SVAS 6 L	SVAS 6 L ES	SVAS 6 L NC	6 L	18			
SVAS 8 L	SVAS 8 L ES	SVAS 8 L NC	8 L	20			
SVAS 10 L	SVAS 10 L ES	SVAS 10 L NC	10 L	22			
SVAS 12 L	SVAS 12 L ES	SVAS 12 L NC	12 L	25			
SVAS 15 L	SVAS 15 L ES	SVAS 15 L NC	15 L	28			
SVAS 18 L	SVAS 18 L ES	SVAS 18 L NC	18 L	32			
SVAS 22 L	SVAS 22 L ES	SVAS 22 L NC	22 L	36			
SVAS 28 L	SVAS 28 L ES		28 L	40			
SVAS 35 L	SVAS 35 L ES		35 L	50			
SVAS 42 L	SVAS 42 L ES		42 L	60			
Heavy model serie	es						
SVAS 6 S	SVAS 6 S ES	SVAS 6 S NC	6 S	20			
SVAS 8 S	SVAS 8 S ES	SVAS 8 S NC	8 \$	22			
SVAS 10 S	SVAS 10 S ES	SVAS 10 S NC	10 S	25			
SVAS 12 S	SVAS 12 S ES	SVAS 12 S NC	12 S	28			
SVAS 14 S	SVAS 14 S ES	SVAS 14 S NC	14 S	30			
SVAS 16 S	SVAS 16 S ES	SVAS 16 S NC	16 S	35			
SVAS 20 S	SVAS 20 S ES	SVAS 20 S NC	20 S	38			
SVAS 25 S	SVAS 25 S ES	SVAS 25 S NC	25 S	45			
SVAS 30 S	SVAS 30 S ES		30 S	50			
SVAS 38 S	SVAS 38 S ES		38 S	60			





Straight	weld	ed screi	w connections
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Type steel phosphatised	Type AISI 316Ti	Type compr. ring (Nox)	Tube Ø external	Union nut thread
Light model serie	es			
AS 6 L	AS 6 L ES	AS 6 L NC	6 L	M 12 x 1.5
AS 8 L	AS 8 L ES	AS 8 L NC	8 L	M 14 x 1.5
AS 10 L	AS 10 L ES	AS 10 L NC	10 L	M 16 x 1.5
AS 12 L	AS 12 L ES	AS 12 L NC	12 L	M 18 x 1.5
AS 15 L	AS 15 L ES	AS 15 L NC	15 L	M 22 x 1.5
AS 18 L	AS 18 L ES	AS 18 L NC	18 L	M 26 x 1.5
AS 22 L	AS 22 L ES	AS 22 L NC	22 L	M 30 x 2
AS 28 L	AS 28 L ES		28 L	M 36 x 2
AS 35 L	AS 35 L ES		35 L	M 45 x 2
AS 42 L	AS 42 L ES		42 L	M 52 x 2
Heavy model ser	ies			
AS 6 S	AS 6 S ES	AS 6 S NC	6 S	M 14 x 1.5
AS 8 S	AS 8 S ES	AS 8 S NC	8 \$	M 16 x 1.5
AS 10 S	AS 10 S ES	AS 10 S NC	10 S	M 18 x 1.5
AS 12 S	AS 12 S ES	AS 12 S NC	12 S	M 20 x 1.5
AS 14 S	AS 14 S ES	AS 14 S NC	14 S	M 22 x 1.5
AS 16 S	AS 16 S ES	AS 16 S NC	16 S	M 24 x 1.5
AS 20 S	AS 20 S ES	AS 20 S NC	20 S	M 30 x 2
AS 25 S	AS 25 S ES	AS 25 S NC	25 S	M 36 x 2
AS 30 S	AS 30 S ES		30 S	M 42 x 2
AS 38 S	AS 38 S ES		38 S	M 52 x 2





#### Welded nipple with O-ring seal

Type steel phosphatised	Type AISI 316Ti	Tube Ø external x wall thickness	Type steel phosphatised	Type AISI 316Ti	Tube Ø external x wall thickness
	SKA 6x1,5 ES	6 x 1.5	SKA 20x4	SKA 20x4 ES	20 x 4
	SKA 8x1,5 ES	8 x 1.5	SKA 22x2,5	SKA 22x2,5 ES	22 x 2.5
SKA 8x2	SKA 8x2 ES	8 x 2	SKA 25x3	SKA 25x3 ES	25 x 3
SKA 10x1,5		10 x 1.5	SKA 25x4	SKA 25x4 ES	25 x 4
SKA 10x2	SKA 10x2 ES	10 x 2	SKA 25x5	SKA 25x5 ES	25 x 5
SKA 12x1,5	SKA 12x1,5 ES	12 x 1.5	SKA 28x2,5	SKA 28x2,5 ES	28 x 2.5
SKA 12x2	SKA 12x2 ES	12 x 2		SKA 28x3 ES	28 x 3
SKA 12x2,5	SKA 12x2,5 ES	12 x 2.5	SKA 30x3	SKA 30x3 ES	30 x 3
	SKA 14x2 ES	14 x 2	SKA 30x4	SKA 30x4 ES	30 x 4
SKA 14x3	SKA 14x3 ES	14 x 3	SKA 30x5	SKA 30x5 ES	30 x 5
	SKA 15x2 ES	15 x 2	SKA 30x6	SKA 30x6 ES	30 x 6
SKA 15x2,5	SKA 15x2,5 ES	15 x 2.5		SKA 35x4 ES	35 x 4
SKA 16x2	SKA 16x2 ES	16 x 2	SKA 38x3	SKA 38x3 ES	38 x 3
SKA 16x2,5	SKA 16x2,5 ES	16 x 2.5		SKA 38x4 ES	38 x 4
SKA 16x3	SKA 16x3 ES	16 x 3	SKA 38x5	SKA 38x5 ES	38 x 5
SKA 18x2,5	SKA 18x2,5 ES	18 x 2.5	SKA 38x6	SKA 38x6 ES	38 x 6
SKA 20x2	SKA 20x2 ES	20 x 2		SKA 38x7 ES	38 x 7
SKA 20x2,5	SKA 20x2,5 ES	20 x 2.5	SKA 42x3	SKA 42x3 ES	42 x 3
SKA 20x3	SKA 20x3 ES	20 x 3		SKA 42x4 ES	42 x 4
	SKA 20x3,5 ES	20 x 3.5			





Replacement O-rings made of FKM/NBR are found on page 95.





Closing plugs	Closing plugs for cutting ring fittings*			34-1 (DIN 2353)
Type zinc-plated steel	Type AISI 316Ti	Union nut* Heavy	Light	For pipe screw connection
BUZ 6	BUZ 6 ES	M 6 S	M 6 L	6L/6S
BUZ 8	BUZ 8 ES	M 8 S	M 8 L	8 L / 8 S
BUZ 10	BUZ 10 ES	M 10 S	M 10 L	10 L / 10 S
BUZ 12	BUZ 12 ES	M 12 S	M 12 L	12 L / 12 S
BUZ 14	BUZ 14 ES	M 14 S		14 S
BUZ 15	BUZ 15 ES		M 15 L	15 L
BUZ 16	BUZ 16 ES	M 16 S		16 S
BUZ 18	BUZ 18 ES		M 18 L	18 L
BUZ 20	BUZ 20 ES	M 20 S		20 S
BUZ 22	BUZ 22 ES		M 22 L	22 L
BUZ 25	BUZ 25 ES	M 25 S		25 S
BUZ 28	BUZ 28 ES		M 28 L	28 L
BUZ 30	BUZ 30 ES	M 30 S		30 S
BUZ 35	BUZ 35 ES		M 35 L	35 L
BUZ 38	BUZ 38 ES	M 38 S		38 S
BUZ 42	BUZ 42 ES		M 42 L	42 L

<sup>\*</sup> please order union nuts separately if required. Nuts can be found on page 99.



Application example

#### Blind fittings for cutting ring fittings\* ISO 8434-1 (DIN 2353)

Suitable: Blind fitting for EVGE, DKO-L or DKO-S. To seal the hoses or pipe ends, on which nuts and cutting rings have been attached.

	Type <b>zinc-</b>	Type (Nox	Tube Ø Union nut	Type zinc-	Type Tube Ø Union nut
	plated steel	AISI 316Ti	ext. thread	plated steel	AISI 316Ti ext. thread
	Light model seri	ies		Heavy model se	ries
	ROV 6 L	ROV 6 L ES	6 L M 12 x 1.5	ROV 6 S	ROV 6 S ES 6 S M 14 x 1.5
	ROV 8 L	ROV 8 L ES	8 L M 14 x 1.5	ROV 8 S	ROV 8 S ES 8 S M 16 x 1.5
	ROV 10 L	ROV 10 L ES	10 L M 16 x 1.5	ROV 10 S	ROV 10 S ES 10 S M 18 x 1.5
	ROV 12 L	ROV 12 L ES	12 L M 18 x 1.5	ROV 12 S	ROV 12 S ES 12 S M 20 x 1.5
ì	ROV 15 L	ROV 15 L ES	15 L M 22 x 1.5	ROV 14 S	ROV 14 S ES 14 S M 22 x 1.5
	ROV 18 L	ROV 18 L ES	18 L M 26 x 1.5	ROV 16 S	ROV 16 S ES 16 S M 24 x 1.5
	ROV 22 L	ROV 22 L ES	22 L M 30 x 2	ROV 20 S	ROV 20 S ES 20 S M 30 x 2
	ROV 28 L	ROV 28 L ES	28 L M 36 x 2	ROV 25 S	ROV 25 S ES 25 S M 36 x 2
	ROV 35 L	ROV 35 L ES	35 L M 45 x 2	ROV 30 S	ROV 30 S ES 30 S M 42 x 2
	ROV 42 L	ROV 42 L ES	42 L M 52 x 2	ROV 38 S	ROV 38 S ES 38 S M 52 x 2

please order union nuts and cutting rings separately if required. Nuts and cutting rings are found starting on page 98.









Cutting rings,	DIN 3861				
Type zinc-plated steel	with elastomer seal	Type AISI 316Ti	Type compr. ring AISI 316Ti (NC)	Tube Ø external	Union nut thread
Very light model s	series				
D 4 LL		D 4 LL ES		4 LL	M 8 x 1
D 5 LL				5 LL	M 10 x 1
D 6 LL		D 6 LL ES		6 LL	M 10 x 1
D 8 LL		D 8 LL ES		8 LL	M 12 x 1
D 10 LL				10 LL	M 14 x 1
D 12 LL				12 LL	M 16 x 1
Light model serie	s				
D 6 L	D 6 L ED	D 6 L ES	D 6 L NC*	6 L	M 12 x 1.5
D 8 L	D 8 L ED	D 8 L ES	D 8 L NC*	8 L	M 14 x 1.5
D 10 L	D 10 L ED	D 10 L ES	D 10 L NC*	10 L	M 16 x 1.5
D 12 L	D 12 L ED	D 12 L ES	D 12 L NC*	12 L	M 18 x 1.5
D 15 L	D 15 L ED	D 15 L ES	D 15 L NC*	15 L	M 22 x 1.5
D 18 L	D 18 L ED	D 18 L ES	D 18 L NC*	18 L	M 26 x 1.5
D 22 L	D 22 L ED	D 22 L ES	D 22 L NC*	22 L	M 30 x 2
D 28 L	D 28 L ED	D 28 L ES		28 L	M 36 x 2
D 35 L	D 35 L ED	D 35 L ES		35 L	M 45 x 2
D 42 L	D 42 L ED	D 42 L ES		42 L	M 52 x 2
Heavy model seri	es		<del>-</del>	_	
D 6 L	D 6 L ED	D 6 L ES	D 6 L NC*	6 S	M 14 x 1.5
D 8 L	D 8 L ED	D 8 L ES	D 8 L NC*	8 S	M 16 x 1.5
D 10 L	D 10 L ED	D 10 L ES	D 10 L NC*	10 S	M 18 x 1.5
D 12 L	D 12 L ED	D 12 L ES	D 12 L NC*	12 S	M 20 x 1.5
D 14 S	D 14 S ED	D 14 S ES	D 14 S NC*	14 S	M 22 x 1.5
D 16 S	D 16 S ED	D 16 S ES	D 16 S NC*	16 S	M 24 x 1.5
D 20 S	D 20 S ED	D 20 S ES	D 20 S NC*	20 S	M 30 x 2
D 25 S	D 25 S ED	D 25 S ES	D 25 S NC*	25 S	M 36 x 2
D 30 S	D 30 S ED	D 30 S ES		30 S	M 42 x 2
D 38 S	D 38 S ED	D 38 S ES		38 S	M 52 x 2

\* not according to the DIN

Union nuts				DIN 3870
Type zinc-plated steel	Type AISI 316Ti	Type compr. ring (AISI 316Ti (NC)	Tube Ø external	Thread
Very light model s	eries			
M 4 LL	M 4 LL ES		4 LL	M 8 x 1
M 5 LL			5 LL	M 10 x 1
M 6 LL	M 6 LL ES		6 LL	M 10 x 1
M 8 LL	M 8 LL ES		8 LL	M 12 x 1
M 10 LL			10 LL	M 14 x 1
M 12 LL			12 LL	M 16 x 1
Light model series	5			
M 6 L	M 6 L ES	M 6 L NC*	6 L	M 12 x 1.5
M 8 L	M 8 L ES	M 8 L NC*	8 L	M 14 x 1.5
M 10 L	M 10 L ES	M 10 L NC*	10 L	M 16 x 1.5
M 12 L	M 12 L ES	M 12 L NC*	12 L	M 18 x 1.5
M 15 L	M 15 L ES	M 15 L NC*	15 L	M 22 x 1.5
M 18 L	M 18 L ES	M 18 L NC*	18 L	M 26 x 1.5
M 22 L	M 22 L ES	M 22 L NC*	22 L	M 30 x 2
M 28 L	M 28 L ES		28 L	M 36 x 2
M 35 L	M 35 L ES		35 L	M 45 x 2
M 42 L	M 42 L ES		42 L	M 52 x 2
Heavy model seri	es			
M 6 S	M 6 S ES	M 6 S NC*	6 S	M 14 x 1.5
M 8 S	M 8 S ES	M 8 S NC*	8 \$	M 16 x 1.5
M 10 S	M 10 S ES	M 10 S NC*	10 S	M 18 x 1.5
M 12 S	M 12 S ES	M 12 S NC*	12 S	M 20 x 1.5
M 14 S	M 14 S ES	M 14 S NC*	14 S	M 22 x 1.5
M 16 S	M 16 S ES	M 16 S NC*	16 S	M 24 x 1.5
M 20 S	M 20 S ES	M 20 S NC*	20 S	M 30 x 2
M 25 S	M 25 S ES	M 25 S NC*	25 S	M 36 x 2
M 30 S	M 30 S ES		30 S	M 42 x 2
M 38 S	M 38 S ES		38 S	M 52 x 2







#### Functional nuts with assembled cutting ring and gasket





Functional nuts, zinc-plated steel, in lightweight and heavy-duty model series are found in the Online Shop:

Order example: M 6 L EO \*\*

Standard type Designation for the options:
With FKM seal ........V

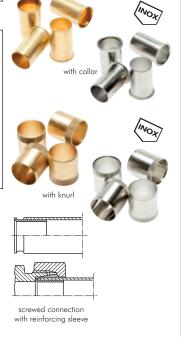
Many additional products and sizes are available in our Online Shop!

#### Reinforcing rings / Tube support

**Suitable:** Reinforcing rings are installed for thin-walled steel pipes, copper pipes and plastic pipes when using cutting ring fittings and compression ring fittings.

Туре	Type NCI 214T:	For tuk	es Ø
brass	AISI 316Ti	external	Internal
With collar			
VSH 4 x 2	VSH 4 x 2 ES	4	2
VSH 4 x 2,7	VSH 4 x 2,7 ES	4	2.7
VSH 5 x 3		5	3
VSH 6 x 4	VSH 6 x 4 ES	6	4
	VSH 6 x 5 ES	6	5
	VSH 8 x 5 ES	8	5
VSH 8 x 6	VSH 8 x 6 ES	8	6
VSH 10 x 7	VSH 10 x 7 ES	10	7
VSH 10 x 8	VSH 10 x 8 ES	10	8
VSH 12 x 9	VSH 12 x 9 ES	12	9
VSH 12 x 10	VSH 12 x 10 ES	12	10
VSH 14 x 11		14	11
VSH 14 x 12	VSH 14 x 12 ES	14	12
VSH 15 x 13	VSH 15 x 13 ES	15	13
VSH 16 x 14	VSH 16 x 14 ES	16	14
VSH 18 x 14		18	14
VSH 18 x 15	VSH 18 x 15 ES	18	15
VSH 18 x 16		18	16
VSH 20 x 16		20	16
VSH 20 x 18		20	18
VSH 22 x 18		22	18
VSH 22 x 20		22	20
VSH 28 x 25		28	25

Type brass	Type AISI 316Ti	For tubes Ø internal
With knurl, withou	out collar	
VSHR 5		5
	VSHR 11 ES	11
	VSHR 16 ES	16
	VSHR 18 ES	18
	VSHR 20 ES	20
VSHR 22	VSHR 22 ES	22
	VSHR 23 ES	23
	VSHR 25 ES	25
VSHR 31		31
VSHR 38	VSHR 38 ES	38



<sup>\*</sup> not according to the DIN

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## Separable screw connections



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Screw connections with welded ends Page 110



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## **Reducing nipples and adapters**



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Reducing nipple conical



PVC reducing nipple Page 114



Reducing nipple high pressure Page 115



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## Sleeves and angle fittings



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## T pieces



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#### Distributor blocks







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Distributor bars. stainless steel Page 133



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## Closing plugs and end caps



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rotatable



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## Compression rings & cutting ring fittings made of brass, steel & stainless steel



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T screw connections brass Page 70-75





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Webshop Service

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

## **Double nipples**











type 280/N8



Type 16 bar brass	Type 16 bar	Type 16 bar	Type <b>25 bar mall</b> .			
nickel-plated	brass/red bronze	AISI 316	cast iron galv.	Thread	Thread	SW <sup>1)</sup>
DN 1818 K MSV	DN 1818 K MS	DN 1818 K ES	DN 1818 K ST	R 1/8"	R 1/8"	12
DN 1418 K MSV	DN 1418 K MS	DN 1418 K ES	DN 1418 K ST	R 1/4"	R 1/8"	14
DN 1414 K MSV	DN 1414 K MS	DN 1414 K ES	DN 1414 K ST	R 1/4"	R 1/4"	14
DN 3818 K MSV	DN 3818 K MS	DN 3818 K ES	DN 3818 K ST	R 3/8"	R 1/8"	17
DN 3814 K MSV	DN 3814 K MS	DN 3814 K ES	DN 3814 K ST	R 3/8"	R 1/4"	17
DN 3838 K MSV	DN 3838 K MS	DN 3838 K ES	DN 3838 K ST	R 3/8"	R 3/8"	17
DN 1214 K MSV	DN 1214 K MS	DN 1214 K ES	DN 1214 K ST	R 1/2"	R 1/4"	22
DN 1238 K MSV	DN 1238 K MS	DN 1238 K ES	DN 1238 K ST	R 1/2"	R 3/8"	22
DN 1212 K MSV	DN 1212 K MS	DN 1212 K ES	DN 1212 K ST	R 1/2"	R 1/2"	22
	DN 3438 K MS	DN 3438 K ES	DN 3438 K ST	R 3/4"	R 3/8"	27
DN 3412 K MSV	DN 3412 K MS	DN 3412 K ES	DN 3412 K ST	R 3/4"	R 1/2"	27
DN 3434 K MSV	DN 3434 K MS	DN 3434 K ES	DN 3434 K ST	R 3/4"	R 3/4"	27
		DN 1038 K ES		R 1"	R 3/8"	
	DN 1012 K MS	DN 1012 K ES	DN 1012 K ST	R 1"	R 1/2"	36
DN 1034 K MSV	DN 1034 K MS	DN 1034 K ES	DN 1034 K ST	R 1"	R 3/4"	34
DN 1010 K MSV	DN 1010 K MS	DN 1010 K ES	DN 1010 K ST	R 1"	R 1"	34
		DN 11434 K ES	DN 11434 K ST	R 1 1/4"	R 3/4"	
		DN 11410 K ES	DN 11410 K ST	R 1 1/4"	R 1"	
		DN 114114 K ES	DN 114114 K ST	R 1 1/4"	R 1 1/4"	
		DN 11234 K ES	DN 11234 K ST	R 1 1/2"	R 3/4"	
		DN 11210 K ES	DN 11210 K ST	R 1 1/2"	R 1"	
		DN 112114 K ES	DN 112114 K ST	R 1 1/2"	R 1 1/4"	
		DN 112112 K ES	DN 112112 K ST	R 1 1/2"	R 1 1/2"	
		DN 2010 K ES		R 2"	R 1"	
		DN 20114 K ES	DN 20114 K ST	R 2"	R 1 1/4"	
		DN 20112 K ES	DN 20112 K ST	R 2"	R 1 1/2"	
		DN 2020 K ES	DN 2020 K ST	R 2"	R 2"	
			DN 212112 K ST	R 21/2"	R 1 1/2"	
		DN 21220 K ES	DN 21220 K ST	R 21/2"	R 2"	
		DN 212212 K ES	DN 212212 K ST	R 21/2"	R 21/2"	
		DN 3020 K ES	DN 3020 K ST	R 3"	R 2"	
		DN 30212 K ES	DN 30212 K ST	R 3"	R 21/2"	
		DN 3030 K ES	DN 3030 K ST	R 3"	R 3"	
		DN 4030 K ES	DN 4030 K ST	R 4"	R 3"	
		DN 4040 K ES	DN 4040 K ST	R 4"	R 4"	

#### **Double nipples with cylindrical threads**

up to 40 bar

up to 25 bar









DN 3030 MSV

Type 16 bar		Type <b>16 bar</b>		Type 40 bar			
brass nickel-pl.*	SW	brass/red bronze	SW	AISI 316Ti	SW	Thread	Thread
		DN 33 MS*	5	DN 33 ES*	8	M 3	M 3
		DN 53 MS*	8	DN 53 ES*	8	M 5	M 3
DN 55 MSV	8	DN 55 MS	7	DN 55 ES	8	M 5	M 5
DN 185 MSV	14	DN 185 MS	14	DN 185 ES	14	G 1/8"	M 5
DN 1818 MSV	14	DN 1818 MS	14	DN 1818 ES	14	G 1/8"	G 1/8"
		DN 145 MS	17	DN 145 ES	17	G 1/4"	M 5
DN 1418 MSV	17	DN 1418 MS	17	DN 1418 ES	17	G 1/4"	G 1/8"
DN 1414 MSV	17	DN 1414 MS	17	DN 1414 ES	17	G 1/4"	G 1/4"
DN 3818 MSV	19	DN 3818 MS	19	DN 3818 ES	19	G 3/8"	G 1/8"
DN 3814 MSV	19	DN 3814 MS	19	DN 3814 ES	19	G 3/8"	G 1/4"
DN 3838 MSV	19	DN 3838 MS	19	DN 3838 ES	19	G 3/8"	G 3/8"
DN 1214 MSV	24	DN 1214 MS	24	DN 1214 ES	24	G 1/2"	G 1/4"
DN 1238 MSV	24	DN 1238 MS	24	DN 1238 ES	24	G 1/2"	G 3/8"
DN 1212 MSV	24	DN 1212 MS	24	DN 1212 ES	24	G 1/2"	G 1/2"
DN 3438 MSV	32	DN 3438 MS	32	DN 3438 ES	32	G 3/4"	G 3/8"
DN 3412 MSV	30	DN 3412 MS	32	DN 3412 ES	32	G 3/4"	G 1/2"
DN 3434 MSV	30	DN 3434 MS	32	DN 3434 ES	32	G 3/4"	G 3/4"
DN 1012 MSV	34	DN 1012 MS	36	DN 1012 ES	36	G 1"	G 1/2"
DN 1034 MSV	36	DN 1034 MS	36	DN 1034 ES	36	G 1"	G 3/4"
DN 1010 MSV	36	DN 1010 MS	34	DN 1010 ES	36	G 1"	G 1"
DN 11412 MSV	43	DN 11412 MS*	43			G 11/4"	G 1/2"
DN 11434 MSV	42	DN 11434 MS*	42			G 11/4"	G 3/4"
DN 11410 MSV	42	DN 11410 MS*	42	DN 11410 ES	50	G 11/4"	G 1"
DN 114114 MSV	42	DN 114114 MS*	42	DN 114114 ES	50	G 11/4"	G 1 1/4"
DN 11234 MSV	50	DN 11234 MS*	50			G 11/2"	G 3/4"
DN 11210 MSV	50	DN 11210 MS*	50			G 11/2"	G 1"
DN 112114 MSV	50	DN 112114 MS*	50	DN 112114 ES	55	G 11/2"	G 1 1/4"
DN 112112 MSV	50	DN 112112 MS*	50	DN 112112 ES	55	G 11/2"	G 1 1/2"
DN 2010 MSV	60	DN 2010 MS*	60			G 2"	G 1"
DN 20114 MSV	60	DN 20114 MS*	60			G 2"	G 1 1/4"
DN 20112 MSV	60	DN 20112 MS*	60			G 2"	G 1 1/2"
DN 2020 MSV	60	DN 2020 MS*	60	DN 2020 ES	65	G 2"	G 2"
DN 21220 MSV	77	DN 21220 MS*	77			G 21/2"	G 2"
DN 212212 MSV	77	DN 212212 MS*	77	DN 212212 ES**	77	G 21/2"	G 2 1/2"
DN 3020 MSV	89	DN 3020 MS*	89			G 3"	G 2"
DN 30212 MSV	89	DN 30212 MS*	89			G 3"	G 21/2"

89 DN 3030 MS\*

89 DN 3030 ES\*\*

G 3"

<sup>&</sup>lt;sup>1)</sup> Details apply for the brass type. For all other types, please ask.

<sup>\*</sup> supplied without internal cone,

\*\* material: AISI 316 (16 bar)

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

#### **Double nipples PVC-U** (for plastic threads only)

PN 10

Note: • Do not use PVC-U damaging thread sealing agents!



Warning: Not suitable for compressed air or other gases under pressure!

Туре	Thread	Thread
DN 3838 PVC	Rp 3/8"	Rp 3/8"
DN 1238 PVC	Rp 1/2"	Rp 3/8"
DN 1212 PVC	Rp 1/2"	Rp 1/2"
DN 3412 PVC	Rp 3/4"	Rp 1/2"
DN 3434 PVC	Rp 3/4"	Rp 3/4"
DN 1034 PVC	Rp 1"	Rp 3/4"
DN 1010 PVC	Rp 1"	Rp 1"
DN 11410 PVC	Rp 1 1/4"	Rp 1"
DN 114114 PVC	Rp 1 1/4"	Rp 1 1/4"
DN 112114 PVC	Rp 1 1/2"	Rp 1 1/4"
DN 112112 PVC	Rp 1 1/2"	Rp 1 1/2"
DN 20112 PVC	Rp 2"	Rp 1 1/2"
DN 2020 PVC	Rp 2"	Rp 2"
DN 21220 PVC	Rp 21/2"	Rp 2"
DN 212212 PVC	Rp 21/2"	Rp 21/2"
DN 30212 PVC	Rp 3"	Rp 2 1/2"
DN 3030 PVC	Rp 3"	Rp 3"
DN 4030 PVC	Rp 4"	Rp 3"
DN 4040 PVC	Rp 4"	Rp 4"



#### **Double nipples with inch threads (60° conical hose nipples)** up to 400 bar

Type zinc-plated steel	Type AISI 316Ti	Thread	Thread	PN
DN 1818 HD	DN 1818 HD ES	G 1/8"	G 1/8"	400 bar
DN 1418 HD	DN 1418 HD ES	G 1/4"	G 1/8"	400 bar
DN 1414 HD	DN 1414 HD ES	G 1/4"	G 1/4"	400 bar
DN 3814 HD	DN 3814 HD ES	G 3/8"	G 1/4"	400 bar
DN 3838 HD	DN 3838 HD ES	G 3/8"	G 3/8"	400 bar
DN 1214 HD	DN 1214 HD ES	G 1/2"	G 1/4"	400 bar
DN 1238 HD	DN 1238 HD ES	G 1/2"	G 3/8"	400 bar
DN 1212 HD	DN 1212 HD ES	G 1/2"	G 1/2"	400 bar
DN 3438 HD	DN 3438 HD ES	G 3/4"	G 3/8"	400 bar
DN 3412 HD	DN 3412 HD ES	G 3/4"	G 1/2"	400 bar
DN 3434 HD	DN 3434 HD ES	G 3/4"	G 3/4"	400 bar
DN 1012 HD	DN 1012 HD ES	G 1"	G 1/2"	345 bar
DN 1034 HD	DN 1034 HD ES	G 1"	G 3/4"	345 bar
DN 1010 HD	DN 1010 HD ES	G 1"	G 1"	345 bar
DN 11410 HD	DN 11410 HD ES	G 1 1/4"	G 1"	315 bar
DN 114114 HD	DN 114114 HD ES	G 1 1/4"	G 1 1/4"	315 bar
DN 112114 HD	DN 112114 HD ES	G 1 1/2"	G 1 1/4"	315 bar
DN 112112 HD	DN 112112 HD ES	G 1 1/2"	G 1 1/2"	315 bar
DN 20112 HD	DN 20112 HD ES	G 2"	G 1 1/2"	160 bar
DN 2020 HD	DN 2020 HD ES	G 2"	G 2"	160 bar





Bulkhead nipples with inch threads (60° conical hose nipples)	up to 475 bar

Type zinc-plated steel	Type A S  316	Thread	PN*
SN 1818 HD	SN 1818 HD ES	G 1/8"	475 bar
SN 1414 HD	SN 1414 HD ES	G 1/4"	350 bar
SN 3838 HD	SN 3838 HD ES	G 3/8"	325 bar
SN 1212 HD	SN 1212 HD ES	G 1/2"	350 bar
SN 3434 HD	SN 3434 HD ES	G 3/4"	325 bar
SN 1010 HD	SN 1010 HD ES	G 1"	225 bar
SN 114114 HD	SN 114114 HD ES	G 1 1/4"	190 bar
SN 112112 HD	SN 112112 HD ES	G 1 1/2"	190 bar
SN 2020 HD	SN 2020 HD ES	G 2"	175 bar



the safety factor reached in tests with hydraulic oil was four-times, please ask in individual cases









All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

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# Welding nipples/adapters



Aluminium, copper and steel pipes	Welding nipples similar to EN 10241/DIN 298						
from page 250	Type 20 bar AISI 316Ti	Type <b>50 bar, ST 37</b> black steel	Thread	L	Type AISI		
	Diameter 10.2 mm	(1/8")			Dian		
	RONI 18/30 AS ES		R 1/8"	30*	RON		
Liquid seals,	RONI 18/40 AS ES		R 1/8"	40	RON		
gaskets & tapes	RONI 18/60 AS ES		R 1/8"	60	RON		
from page 549	RONI 18/80 AS ES		R 1/8"	80	RON		
	RONI 18/100 AS ES		R 1/8"	100	RON		
	Diameter 13.5 mm	(1/4")			RON		











gpp.c								,	
Type 20 bar	Type 50 bar, ST 37			Type 20 bar	Nox	Type 50	0 bar, ST 3	7	
AISI 316Ti	black steel	Thread	LΙ	AISI 316Ti	3	black s	steel	Threa	d L
Diameter 10.2 mm				Diameter 42.4	1 mm (1	1/4")			
RONI 18/30 AS ES		R 1/8"	30*	RONI 114/50		<u> </u>	114/50 AS	ST R 1 1/	4" 50*
RONI 18/40 AS ES		R 1/8"	40	RONI 114/60			114/60 AS		
RONI 18/60 AS ES		R 1/8"	60	RONI 114/80			114/80 AS		
RONI 18/80 AS ES		R 1/8"	80	RONI 114/100			114/100 AS		
RONI 18/100 AS ES		R 1/8"	100	RONI 114/120			114/120 AS		
Diameter 13.5 mm	(1 / 4")	K 1/6	100	RONI 114/120			114/120 AS		
RONI 14/30 AS ES	RONI 14/30 AS ST	R 1/4"	30*	Diameter 48.3			114/130 A3	O DIKI I/	4 130
		R 1/4"					112/50 AS	CT D 1 1/	o# FO*
RONI 14/40 AS ES	RONI 14/40 AS ST		40	RONI 112/50					
RONI 14/60 AS ES	RONI 14/60 AS ST	R 1/4"	60	RONI 112/60			112/60 AS		
RONI 14/80 AS ES	RONI 14/80 AS ST	R 1/4"	80	RONI 112/80			112/80 AS		
RONI 14/100 AS ES	RONI 14/100 AS ST	R 1/4"	100	RONI 112/10			112/100 AS		
RONI 14/120 AS ES	RONI 14/120 AS ST	R 1/4"	120	RONI 112/12		RONI	112/120 AS		
RONI 14/160 AS ES	RONI 14/160 AS ST	R 1/4"	160	RONI 112/150					2" 150
RONI 14/200 AS ES	RONI 14/200 AS ST	R 1/4"	200	RONI 112/300	O AS ES			R 1 1/	2" 300
Diameter 17.2 mm	(3/8")			Diameter 60.3	3 mm (2	!")			
RONI 38/30 AS ES	RONI 38/30 AS ST	R 3/8"	30*	RONI 20/50 A	S ES	RONI 2	20/50 AS S	Γ R 2"	50*
RONI 38/40 AS ES	RONI 38/40 AS ST	R 3/8"	40	RONI 20/60 A	S ES	RONI 2	20/60 AS S	Γ R 2"	60
RONI 38/60 AS ES	RONI 38/60 AS ST	R 3/8"	60	RONI 20/80 A	S ES	RONI 2	20/80 AS S	Γ R 2"	80
RONI 38/80 AS ES	RONI 38/80 AS ST	R 3/8"	80	RONI 20/100	AS ES	RONI 2	20/100 AS	ST R 2"	100
RONI 38/100 AS ES	RONI 38/100 AS ST	R 3/8"	100	RONI 20/120	AS ES	RONI 2	20/120 AS	ST R 2"	120
RONI 38/120 AS ES	RONI 38/120 AS ST	R 3/8"	120	RONI 20/200	AS ES	RONI 2	20/200 AS		200
RONI 38/350 AS ES	RONI 38/350 AS ST	R 3/8"	350	RONI 20/400	AS ES			R 2"	200
Diameter 21.3 mm		, -		Diameter 76.1		1/2")			
RONI 12/35 AS ES	RONI 12/35 AS ST	R 1/2"	35*	RONI 212/50			212/50 AS	ST R 21/	2" 50
RONI 12/40 AS ES	RONI 12/40 AS ST	R 1/2"	40	RONI 212/60			212/60 AS		
RONI 12/60 AS ES	RONI 12/60 AS ST	R 1/2"	60	RONI 212/80			212/80 AS		
RONI 12/80 AS ES	RONI 12/80 AS ST	R 1/2"	80	RONI 212/10			212/100 AS		
RONI 12/100 AS ES	RONI 12/100 AS ST		100	RONI 212/100			212/100 AS		
RONI 12/120 AS ES	RONI 12/100 AS ST	R 1/2"	120	RONI 212/12/			212/120 AS		
Diameter 26.9 mm		K 1/2	120	Diameter 88.9			212/1/U AS	) 31 K Z 1/	2 170
RONI 34/30 AS ES	RONI 34/30 AS ST	R 3/4"	30	RONI 30/50 A			30/50 AS S	Γ R 3"	50
RONI 34/40 AS ES	RONI 34/40 AS ST	R 3/4"	40*	RONI 30/60 A			30/60 AS S		60
RONI 34/60 AS ES	RONI 34/60 AS ST	R 3/4"	60	RONI 30/70 A			30/70 AS S	R 3"	70*
RONI 34/80 AS ES	RONI 34/80 AS ST	R 3/4"	80	RONI 30/80 A			30/80 AS S		80
RONI 34/100 AS ES	RONI 34/100 AS ST	R 3/4"	100	RONI 30/100			30/100 AS		100
RONI 34/120 AS ES	RONI 34/120 AS ST		120	RONI 30/120			30/120 AS	ST R 3"	120
RONI 34/200 AS ES	RONI 34/200 AS ST	R 3/4"	200	Diameter 114	.3 mm	(4")			
Diameter 33.7 mm	(1")			RONI 40/50 A	S ES		40/50 AS S		50
RONI 10/40 AS ES	RONI 10/40 AS ST	R 1"	40*	RONI 40/60 A	S ES	RONI 4	40/60 AS S	Γ R 4"	60*
RONI 10/60 AS ES	RONI 10/60 AS ST	R 1"	60	RONI 40/80 A	S ES	RONI 4	40/80 AS S	Γ R 4"	80
RONI 10/80 AS ES	RONI 10/80 AS ST	R 1"	80	RONI 40/100	AS ES	RONI 4	40/100 AS	ST R 4"	100
RONI 10/100 AS ES	RONI 10/100 AS ST	R 1"	100	RONI 40/120		RONI 4	40/120 AS	ST R 4"	120
RONI 10/120 AS ES	RONI 10/120 AS ST		120						
* DIN installation length	.,								

up to 50 bar

Hose nozzles with weld ends			PN 20
Type Mox/		Hose Ø	Install.
AISI 316Ti	D	internal	length
ST 1413 AS ES	13.5 (1/4")	13	70
ST 3816 AS ES	17.2 (3/8")	16	70
ST 1219 AS ES	21.3 (1/2")	19	70
ST 3425 AS ES	26.9 (3/4")	25	70
ST 1032 AS ES	33.7 (1")	32	70
ST 11440 AS ES	42.4 (11/4")	40	70
ST 11250 AS ES	48.3 (11/2")	48 (50*)	100
ST 2060 AS ES	60.3 (2")	60	100
ST 21275 AS ES	76.1 (21/2")	75	120
ST 3090 AS ES	88.9 (3")	88 (90*)	120

\* with flexible hoses when using suitable hose clips

Double nipples with JIC threads				up to 310 bar
Type zinc-plated steel	Type AISI 316Ti	Thread	Thread	PN*
DN 7/16-7/16	DN 7/16-7/16 ES	UNF 7/16"-20	UNF 7/16"-20	310 bar
DN 1/2-1/2	DN 1/2-1/2 ES	UNF 1/2"-20	UNF 1/2"-20	275 bar
DN 9/16-7/16	DN 9/16-7/16 ES	UNF 9/16"-18	UNF 7/16"-20	275 bar
DN 9/16-1/2		UNF 9/16"-18	UNF 1/2"-20	275 bar
DN 9/16-9/16	DN 9/16-9/16 ES	UNF 9/16"-18	UNF 9/16"-18	275 bar
DN 3/4-9/16	DN 3/4-9/16 ES	UNF 3/4"-16	UNF 9/16"-18	275 bar
DN 3/4-3/4	DN 3/4-3/4 ES	UNF 3/4"-16	UNF 3/4"-16	275 bar
DN 7/8-1/2		UNF 7/8"-14	UNF 1/2"-20	210 bar
DN 7/8-3/4	DN 7/8-3/4 ES	UNF 7/8"-14	UNF 3/4"-16	210 bar
DN 7/8-7/8	DN 7/8-7/8 ES	UNF 7/8"-14	UNF 7/8"-14	210 bar
DN 11/16-3/4	DN 11/16-3/4 ES	UN 11/16"-12	UNF 3/4"-16	210 bar
Other sizes are four	nd in our Online Shop			

 $<sup>^{</sup>st}$  the safety factor reached in tests with hydraulic oil was four-times, please ask in individual cases

## **Double nipples/adapters**

#### Double nipples with right-hand threads/left-hand threads

PN 16

Туре			
brass	Thread	Thread	SW
DN 1414 MS RHLH	G 1/4"	G 1/4" LH	17
DN 3838 MS RHLH	G 3/8"	G 3/8" LH	19
DN 1212 MS RHLH	G 1/2"	G 1/2" LH	22
DN 3434 MS RHLH	G 3/4"	G 3/4" LH	27

Туре			
brass	Thread	Thread	SW
DN 1010 MS RHLH	G 1"	G 1" LH	36
DN 114114 MS RHLH	G 1 1/4"	G 1 1/4" LH	46
DN 112112 MS RHLH	G 1 1/2"	G 1 1/2" LH	50



#### **Double nipples with left-hand threads**

PN 16

Туре			
brass	Thread	Thread	SW
DN 1414 MS LH	G 1/4" LH	G 1/4" LH	17
DN 3838 MS LH	G 3/8" LH	G 3/8" LH	19



#### Double nipples with metric threads/G threads and metric threads

PN 16

Туре			
brass	Thread	Thread	SW
mperial/metric threads			
DN 14-M14 MS	G 1/4"	M 14 x 1.5	17
DN 14-M16 MS	G 1/4"	M 16 x 1.5	19
DN 38-M14 MS	G 3/8"	M 14 x 1.5	19
DN 38-M16 MS	G 3/8"	M 16 x 1.5	19
DN 12-M24 MS	G 1/2"	M 24 x 1.5	27
Netric/metric threads			
DN M14-M14 MS	M 14 x 1.5	M 14 x 1.5	17
DN M16-M14 MS	M 16 x 1.5	M 14 x 1.5	17
DN M16-M16 MS	M 16 x 1.5	M 16 x 1.5	19
DN M24-M24 MS	M 24 x 1.5	M 24 x 1.5	27



#### **Double nipples with R threads/NPT threads**

PN 60

Туре				
brass nickel-plated	Thread	Thread	SW	Length
DN 18R18NPT MSV	R 1/8"	NPT 1/8"	11	27
DN 14R14NPT MSV	R 1/4"	NPT 1/4"	14	35
DN 38R38NPT MSV	R 3/8"	NPT 3/8"	17	37
•				

lype				
brass nickel-plated	Thread	Thread	SW	Length
DN 12R12NPT MSV	R 1/2"	NPT 1/2"	22	46
DN 34R34NPT MSV	R 3/4"	NPT 3/4"	27	47



#### **Double nipples with G threads/NPT threads**

PN 40

Type (No.				
AISI 316Ti	Thread	Thread	SW	Length
DN 18G18NPT ES	G 1/8"	NPT 1/8"	14	26
DN 14G14NPT ES	G 1/4"	NPT 1/4"	19	33.5
DN 38G38NPT ES	G 3/8"	NPT 3/8"	22	38
DN 12G12NPT ES	G 1/2"	NPT 1/2"	27	43
DN 34G34NPT ES	G 3/4"	NPT 3/4"	32	47

Type AISI 316Ti	Thread	Thread	SW	Length
DN 10G10NPT ES	G 1"	NPT 1"	41	55
DN 114G114NPT ES	G 1 1/4"	NPT 1 1/4"	50	66
DN 112G112NPT ES	G 1 1/2"	NPT 1 1/2"	55	64
DN 20G20NPT ES	G 2"	NPT 2"	70	66



#### High pressure double nipples G threads/NPT threads

up to 800 bar

up to 345 bar

Туре	Thread		
zinc-plated steel	with internal cone	Thread	PN
HDA 14	G 1/4"	NPT 1/4"	800 bar*
HDA 38	G 3/8"	NPT 3/8"	700 bar*



#### **Double nipples with NPT threads**

Туре	Type					
zinc-plated steel	AISI 316Ti	Thread	Thread	SW	Length**	PN*
DN 1818 NPT	DN 1818 NPT ES	NPT 1/8"	NPT 1/8"	12	27.0	345 bar
DN 1418 NPT	DN 1418 NPT ES	NPT 1/4"	NPT 1/8"	14	30.5	275 bar
DN 1414 NPT	DN 1414 NPT ES	NPT 1/4"	NPT 1/4"	14	36.5	275 bar
DN 3818 NPT	DN 3818 NPT ES	NPT 3/8"	NPT 1/8"	17	30.5	210 bar
DN 3814 NPT	DN 3814 NPT ES	NPT 3/8"	NPT 1/4"	19	36.5	210 bar
DN 3838 NPT	DN 3838 NPT ES	NPT 3/8"	NPT 3/8"	19	36.5	210 bar
DN 1214 NPT	DN 1214 NPT ES	NPT 1/2"	NPT 1/4"	22	40.5	210 bar
DN 1238 NPT	DN 1238 NPT ES	NPT 1/2"	NPT 3/8"	22	43.7	210 bar
DN 1212 NPT	DN 1212 NPT ES	NPT 1/2"	NPT 1/2"	22	48.4	210 bar
DN 3412 NPT	DN 3412 NPT ES	NPT 3/4"	NPT 1/2"	27	50.0	170 bar
DN 3434 NPT	DN 3434 NPT ES	NPT 3/4"	NPT 3/4"	27	50.0	170 bar
DN 1034 NPT	DN 1034 NPT ES	NPT 1"	NPT 3/4"	36	54.0	140 bar
DN 1010 NPT	DN 1010 NPT ES	NPT 1"	NPT 1"	36	59.0	140 bar
DN 114114 NPT	DN 114114 NPT ES	NPT 11/4"	NPT 1 1/4"	46	63.0	80 bar





DN 114114 NPT DN 114114 NPT ES the safety factor reached in tests with hydraulic oil was four-times, please ask in individual cases,

<sup>\*\*</sup> Details apply for stainless steel type. For all other types, please ask

# **Pipe nipples**









More sizes on the next page

	Pipe double nipples similar to EN 10241 (DIN 2982) up to 50 bar				
	Type 16 bar brass (G-thread)	Type 20 bar AISI 316Ti	Type <b>50 bar, st. pipe ST 37 zinc-plated</b>	Thread L	
_			RONI 18/30 ST	R 1/8" 30	_
		RONI 18/40 ES	RONI 18/40 ST	R 1/8" 40	

Type 16 bar	Type 20 bar	Type <b>50 bar, st. pipe</b>	
brass (G-thread)	AISI 316Ti	ST 37 zinc-plated	Thread L
	 DONU 10/40 FC	RONI 18/30 ST	R 1/8" 30
	RONI 18/40 ES RONI 18/50 ES	RONI 18/40 ST	R 1/8" 40 R 1/8" 50
	RONI 18/60 ES	RONI 18/60 ST	R 1/8" 60
	RONI 18/80 ES	RONI 18/80 ST	R 1/8" 80
	RONI 18/100 ES	RONI 18/100 ST	R 1/8" 100
	RONI 18/120 ES	RONI 18/120 ST	R 1/8" 120
	RONI 14/30 ES	RONI 14/30 ST	R 1/4" 30
	RONI 14/40 ES	RONI 14/40 ST	R 1/4" 40
	RONI 14/60 ES RONI 14/70 ES	RONI 14/60 ST	R 1/4" 60 R 1/4" 70
	RONI 14/80 ES	RONI 14/80 ST	R 1/4" 80
	RONI 14/100 ES	RONI 14/100 ST	R 1/4" 100
	RONI 14/120 ES	RONI 14/120 ST	R 1/4" 120
	RONI 14/150 ES	RONI 14/150 ST	R 1/4" 150
	RONI 14/160 ES	 DONU 14/100 CT	R 1/4" 160
	RONI 14/180 ES RONI 14/200 ES	RONI 14/180 ST RONI 14/200 ST	R 1/4" 180 R 1/4" 200
	RONI 14/250 ES	RONI 14/250 ST	R 1/4" 250
	RONI 38/30 ES		R 3/8" 30
RONI 38/40 MS	RONI 38/40 ES	RONI 38/40 ST	R <sup>3</sup> /8" 40
RONI 38/60 MS	RONI 38/60 ES	RONI 38/60 ST	R 3/8" 60
RONI 38/80 MS	RONI 38/80 ES	RONI 38/80 ST	R 3/8" 80
RONI 38/100 MS	RONI 38/100 ES	RONI 38/100 ST	R 3/8" 100
	RONI 38/120 ES RONI 38/150 ES	RONI 38/120 ST RONI 38/150 ST	R 3/8" 120 R 3/8" 150
	RONI 36/150 ES	RONI 38/180 ST	R 3/8" 180
	RONI 38/200 ES	RONI 38/200 ST	R 3/8" 200
	RONI 38/250 ES	RONI 38/250 ST	R <sup>3</sup> /8" 250
	RONI 38/500 ES		R 3/8" 500
	RONI 12/25 ES		R 1/2" 25
RONI 12/30 MS	RONI 12/30 ES	 DOME 10 /40 CT	R 1/2" 30
RONI 12/40 MS RONI 12/60 MS	RONI 12/40 ES RONI 12/60 ES	RONI 12/40 ST RONI 12/60 ST	R 1/2" 40 R 1/2" 60
RONI 12/80 MS	RONI 12/80 ES	RONI 12/80 ST	R 1/2" 80
RONI 12/100 MS	RONI 12/100 ES	RONI 12/100 ST	R 1/2" 100
RONI 12/120 MS	RONI 12/120 ES	RONI 12/120 ST	R 1/2" 120
RONI 12/150 MS	RONI 12/150 ES	RONI 12/150 ST	R 1/2" 150
RONI 12/180 MS	RONI 12/180 ES	RONI 12/180 ST	R 1/2" 180
RONI 12/200 MS	RONI 12/200 ES	RONI 12/200 ST	R 1/2" 200
	RONI 12/250 ES RONI 12/500 ES	RONI 12/250 ST	R 1/2" 250 R 1/2" 500
	RONI 34/30 ES		R 3/4" 30
RONI 34/40 MS	RONI 34/40 ES	RONI 34/40 ST	R 3/4" 40
RONI 34/60 MS	RONI 34/60 ES	RONI 34/60 ST	R 3/4" 60
RONI 34/80 MS	RONI 34/80 ES	RONI 34/80 ST	R 3/4" 80
RONI 34/100 MS	RONI 34/100 ES	RONI 34/100 ST	R 3/4" 100
RONI 34/120 MS	RONI 34/120 ES	RONI 34/120 ST	R 3/4" 120
RONI 34/150 MS RONI 34/180 MS	RONI 34/150 ES RONI 34/180 ES	RONI 34/150 ST RONI 34/180 ST	R 3/4" 150 R 3/4" 180
RONI 34/200 MS	RONI 34/200 ES	RONI 34/200 ST	R <sup>3</sup> / <sub>4</sub> " 200
	RONI 34/250 ES	RONI 34/250 ST	R 3/4" 250
	RONI 10/30 ES		R 1" 30
RONI 10/40 MS	RONI 10/40 ES	RONI 10/40 ST	R 1" 40
RONI 10/60 MS	RONI 10/60 ES	RONI 10/60 ST RONI 10/80 ST	R 1" 60 R 1" 80
RONI 10/80 MS RONI 10/100 MS	RONI 10/80 ES RONI 10/100 ES	RONI 10/80 ST	R 1" 80 R 1" 100
RONI 10/100 MS	RONI 10/100 ES	RONI 10/100 ST	R 1" 120
RONI 10/150 MS	RONI 10/150 ES	RONI 10/150 ST	R 1" 150
	RONI 10/170 ES		R 1" 170
RONI 10/180 MS	RONI 10/180 ES	RONI 10/180 ST	R 1" 180
RONI 10/200 MS	RONI 10/200 ES	RONI 10/200 ST	R 1" 200
	RONI 10/250 ES RONI 10/300 ES	RONI 10/250 ST	R 1" 250 R 1" 300
	RONI 10/300 ES		R 1" 400
	RONI 10/400 ES		R 1" 600
RONI 114/40 MS	RONI 114/40 ES	RONI 114/40 ST	R 1 1/4" 40
	RONI 114/50 ES		R 1 1/4" 50
RONI 114/60 MS	RONI 114/60 ES	RONI 114/60 ST	R 11/4" 60
RONI 114/80 MS	RONI 114/80 ES	RONI 114/80 ST	R 11/4" 80
RONI 114/100 MS RONI 114/120 MS	RONI 114/100 ES RONI 114/120 ES	RONI 114/100 ST RONI 114/120 ST	R 1 1/4" 100 R 1 1/4" 120
RONI 114/120 MS	RONI 114/150 ES	RONI 114/150 ST	R 1 1/4" 150
RONI 114/180 MS	RONI 114/180 ES	RONI 114/180 ST	R 1 1/4" 180
RONI 114/200 MS	RONI 114/200 ES	RONI 114/200 ST	R 1 1/4" 200
	RONI 114/250 ES	RONI 114/250 ST	R 1 1/4" 250
Counting to the	RONI 114/300 ES	RONI 114/300 ST	R 1 1/4" 300
Continue to the next	siae		

# **Pipe nipples**

Pipe double nipples similar to EN		I 10241 (DIN 2982)	up to 50 bar	Continued fro
Type <b>16 bar</b>	Type 20 bar	Type <b>50 bar, st. pipe</b>		previous page
bras (G-thread)	AI31 3 10 11 —	ST 37 zinc-plated	Thread L	
RONI 112/40 MS	RONI 112/40 ES	RONI 112/40 ST	R 1 1/2" 40	
RONI 112/60 MS	RONI 112/60 ES	RONI 112/60 ST	R 1 1/2" 60	
RONI 112/80 MS	RONI 112/80 ES	RONI 112/80 ST	R 1 1/2" 80	
RONI 112/100 MS	RONI 112/100 ES	RONI 112/100 ST	R 1 1/2" 100	
RONI 112/120 MS	RONI 112/120 ES	RONI 112/120 ST	R 1 1/2" 120	Marie .
RONI 112/150 MS	RONI 112/150 ES	RONI 112/150 ST	R 1 1/2" 150	The state of the s
RONI 112/180 MS	RONI 112/180 ES	RONI 112/180 ST	R 1 1/2" 180	M 44
RONI 112/200 MS	RONI 112/200 ES	RONI 112/200 ST	R 1 1/2" 200	
	RONI 112/250 ES	RONI 112/250 ST	R 1 1/2" 250	A MILL
	RONI 112/300 ES	RONI 112/300 ST	R 1 1/2" 300	
	RONI 112/600 ES		R 1 1/2" 600	
	RONI 20/30 ES		R 2" 30	,
	RONI 20/40 ES	RONI 20/40 ST	R 2" 40	
	RONI 20/50 ES		R 2" 50	
RONI 20/60 MS	RONI 20/60 ES	RONI 20/60 ST	R 2" 60	
RONI 20/80 MS	RONI 20/80 ES	RONI 20/80 ST	R 2" 80	
RONI 20/100 MS	RONI 20/100 ES	RONI 20/100 ST	R 2" 100	
RONI 20/120 MS	RONI 20/120 ES	RONI 20/120 ST	R 2" 120	
	RONI 20/130 ES		R 2" 130	
RONI 20/150 MS	RONI 20/150 ES	RONI 20/150 ST	R 2" 150	^
	RONI 20/180 ES	RONI 20/180 ST	R 2" 180	<b>/</b> ^
RONI 20/200 MS	RONI 20/200 ES	RONI 20/200 ST	R 2" 200	
	RONI 20/250 ES	RONI 20/250 ST	R 2" 250	
	RONI 20/300 ES	RONI 20/300 ST	R 2" 300	Million
	RONI 212/80 ES	RONI 212/80 ST	R 2 1/2" 80	Million .
	RONI 212/100 ES	RONI 212/100 ST	R 2 1/2" 100	1111111
	RONI 212/120 ES	RONI 212/120 ST	R 2 1/2" 120	L
	RONI 212/150 ES	RONI 212/150 ST	R 2 1/2" 150	
	RONI 212/180 ES	RONI 212/180 ST	R 2 1/2" 180	
	RONI 212/200 ES	RONI 212/200 ST	R 2 1/2" 200	
	RONI 212/250 ES	RONI 212/250 ST	R 2 1/2" 250	
	RONI 212/300 ES	RONI 212/300 ST	R 2 1/2" 300	
	RONI 212/620 ES		R 2 1/2" 620	
	RONI 30/80 ES	RONI 30/80 ST	R 3" 80	
	RONI 30/100 ES	RONI 30/100 ST	R 3" 100	
	RONI 30/120 ES	RONI 30/120 ST	R 3" 120	
	RONI 30/150 ES	RONI 30/150 ST	R 3" 150 (type 530	0)
	RONI 30/180 ES	RONI 30/180 ST	R 3" 180	
	RONI 30/200 ES	RONI 30/200 ST	R 3" 200 (type 23	
	RONI 30/250 ES	RONI 30/250 ST	R 3" 250	
	RONI 30/300 ES	RONI 30/300 ST	R 3" 300	10000
	RONI 40/80 ES	RONI 40/80 ST	R 4" 80	
	RONI 40/100 ES	RONI 40/100 ST	R 4" 100	1
	RONI 40/120 ES	RONI 40/120 ST	R 4" 120	
	RONI 40/150 ES	RONI 40/120 ST	R 4" 150	7
	RONI 40/200 ES	RONI 40/130 ST	R 4" 200	
	RONI 40/250 ES	RONI 40/250 ST	R 4" 250	
		• • • • • • • • • • • • • • • • • • • •		
	RONI 40/300 ES	RONI 40/300 ST	R 4" 300	



All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

gaskets & tapes from page 549



### **Double nipples separable with male threads - conical sealing**

Warning: Version of the sealing surfaces and union nuts varies depending on the manufacturer. It is not recommended to mix individual parts.

Type 16 bar	Type 16 bar brass	Type 16 bar	Type 25 bar mall.		
brass	nickel-plated	AISI 316	cast iron galv.	Thread	Thread
DNT 1818 MS	DNT 1818 MSV	DNT 1818 ES		R 1/8"	R 1/8"
DNT 1418 MS	DNT 1418 MSV			R 1/4"	R 1/8"
DNT 1414 MS	DNT 1414 MSV	DNT 1414 ES	DNT 1414 ST	R 1/4"	R 1/4"
DNT 3814 MS	DNT 3814 MSV			R 3/8"	R 1/4"
DNT 3838 MS	DNT 3838 MSV	DNT 3838 ES	DNT 3838 ST	R 3/8"	R 3/8"
DNT 1238 MS	DNT 1238 MSV			R 1/2"	R 3/8"
DNT 1212 MS	DNT 1212 MSV	DNT 1212 ES	DNT 1212 ST	R 1/2"	R 1/2"
DNT 3434 MS	DNT 3434 MSV	DNT 3434 ES	DNT 3434 ST	R 3/4"	R 3/4"
DNT 1010 MS	DNT 1010 MSV	DNT 1010 ES	DNT 1010 ST	R 1"	R 1"
		DNT 114114 ES	DNT 114114 ST	R 1 1/4"	R 1 1/4"
		DNT 112112 ES	DNT 112112 ST	R 1 1/2"	R 1 1/2"
		DNT 2020 ES	DNT 2020 ST	R 2"	R 2"



### Double nipples separable with male threads - flat sealing

up to 25 bar

up to 25 bar

Materials: Seal: Type brass: Centellen\*, type AISI 316: PTFE, type malleable cast iron galvanised: Please order separately! Warning: Version of the sealing surfaces and union nuts varies depending on the manufacturer. It is not recommended to mix individual parts.

Type <b>16 bar</b>	Type 16 bar Mox		Type <b>25 bar mall</b> .	NBR seal	
brass	AISI 316	Thread	cast iron galv.	for mall. cast iron	Thread
	DNT 1818 F ES	R 1/8"			R 1/8"
	DNT 1414 F ES	R 1/4"			R 1/4"
	DNT 3838 F ES	R 3/8"			R 3/8"
DNT 1212 F MS	DNT 1212 F ES	R 1/2"	DNT 1212 F ST	DNT 12 Di NBR	R 1/2"
DNT 3434 F MS	DNT 3434 F ES	R 3/4"	DNT 3434 F ST	DNT 34 Di NBR	R 3/4"
DNT 1010 F MS	DNT 1010 F ES	R 1"	DNT 1010 F ST	DNT 10 Di NBR	R 1"
DNT 114114 F MS	DNT 114114 FES	R 1 1/4"	DNT 114114 F ST	DNT 114 Di NBR	R 1 1/4"
DNT 112112 F MS	DNT 112112 F ES	R 1 1/2"	DNT 112112 F ST	DNT 112 Di NBR	R 1 1/2"
DNT 2020 F MS	DNT 2020 F ES	R 2"			R 2"

application area: water, steam, alcohol, flammable gases, hydrocarbon based oils

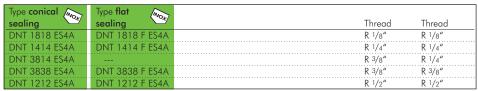


### Double nipples separable with male threads - conical/flat sealing

PN 40

Materials: AISI 316Ti, seal: PTFE

Warning: Version of the sealing surfaces and union nuts varies depending on the manufacturer. It is not recommended to mix individual parts.



# soft sealing (flat) metallic-conical sealing

### Screw connections with female threads - conical sealing

up to 25 bar

Warning: Version of the sealing surfaces and union nuts varies depending on the manufacturer. It is not recommended to mix individual parts.





Type 16 bar	Type 16 bar	Type 25 bar mall.	
brass	AISI 316	cast iron galv.	Thread
	DNT 1818 i ES		Rp 1/8"
	DNT 1414 i ES	DNT 1414 i ST	Rp 1/4"
	DNT 3838 i ES	DNT 3838 i ST	Rp <sup>3</sup> /8"
DNT 1212 i MS	DNT 1212 i ES*	DNT 1212 i ST	Rp 1/2"
DNT 3434 i MS	DNT 3434 i ES*	DNT 3434 i ST	Rp <sup>3</sup> /4"
DNT 1010 i MS	DNT 1010 i ES*	DNT 1010 i ST	Rp 1"
DNT 114114 i MS	DNT 114114 i ES*	DNT 114114 i ST	Rp 1 1/4"
DNT 112112 i MS	DNT 112112 i ES*	DNT 112112 i ST	Rp 1 1/2"
DNT 2020 i MS	DNT 2020 i ES*	DNT 2020 i ST	Rp 2"
	DNT 212212 i ES	DNT 212212 i ST	Rp 2 1/2"
	DNT 3030 i ES	DNT 3030 i ST	Rp 3"
	DNT 4040 i ES		Rp 4"

Order example: DNT 1212 i ES \*\*

Designation for the options Standard type

### Screw connections with female threads - flat sealing

up to 25 bar

Materials: Seal: Type brass: Centellen\*, type AISI 316: PTFE, type mall. cast iron galvanised: Please order separately!

Warning: Version of the sealing surfaces and union nuts varies depending on the manufacturer. It is not recommended to mix individual parts.

Type 16 bar	Type 16 bar	
brass	AISI 316	Thread
	DNT 1818 iF ES	Rp 1/8"
	DNT 1414 iF ES	Rp 1/4"
	DNT 3838 iF ES	Rp 3/8"
DNT 1212 iF MS	DNT 1212 iF ES	Rp 1/2"
DNT 3434 iF MS	DNT 3434 iF ES	Rp 3/4"
DNT 1010 iF MS	DNT 1010 iF ES	Rp 1"
DNT 114114 iF MS	DNT 114114 iF ES	Rp 1 1/4"
DNT 112112 iF MS	DNT 112112 iF ES	Rp 1 1/2"
DNT 2020 iF MS	DNT 2020 iF ES	Rp 2"
	DNT 212212 iF ES	Rp 2 1/2"
	DNT 3030 iF ES	Rp 3"
	DNT 4040 iF ES	Rp 4"

Type <b>25 bar mall</b> .	NBR seal	
cast iron galv.	for mall. cast iron	Thread
		Rp 1/8"
DNT 1414 iF ST	DNT 14 Di NBR	Rp 1/4"
DNT 3838 iF ST	DNT 38 Di NBR	Rp 3/8"
DNT 1212 iF ST	DNT 12 Di NBR	Rp 1/2"
DNT 3434 iF ST	DNT 34 Di NBR	Rp 3/4"
DNT 1010 iF ST	DNT 10 Di NBR	Rp 1"
DNT 114114 iF ST	DNT 114 Di NBR	Rp 1 1/4"
DNT 112112 iF ST	DNT 112 Di NBR	Rp 1 1/2"
DNT 2020 iF ST	DNT 20 Di NBR	Rp 2"
DNT 212212 iF ST	DNT 212 Di NBR	Rp 21/2"
DNT 3030 iF ST	DNT 30 Di NBR	Rp 3"
		Rp 4"
	Cast iron galv.  DNT 1414 iF ST DNT 3838 iF ST DNT 1212 iF ST DNT 1010 iF ST DNT 114114 iF ST DNT 112112 iF ST DNT 2020 iF ST DNT 212212 iF ST	Cast iron galv.

<sup>\*</sup> application area: water, steam, alcohol, flammable gases, hydrocarbon based oils

**DNT 3030 iA ES** 

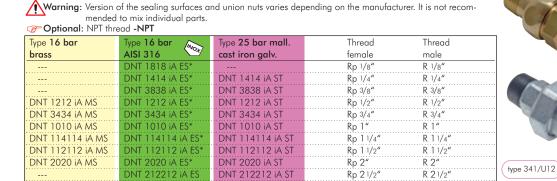
**DNT 4040 iA ES** 

Screw connections with female and male threads - conical sealing



type 330/U1

Please also order seals for the malleable cast iron type!



DNT 3030 iA ST

Order example: DNT 1212 iA ES \*\*

Standard type

### Screw connections with female and male threads - flat sealing

Materials: Seal: Type brass: Centellen\*, type AISI 316: PTFE, type mall. cast iron galvanised: Please order separately!

Warning: Version of the sealing surfaces and union nuts varies depending on the manufacturer. It is not recommended to mix individual parts.

Type 16 bar	Type 16 bar	Thread
brass	AISI 316	(FT/MT)
	DNT 1818 iAF ES	Rp/R 1/8"
	DNT 1414 iAF ES	Rp/R 1/4"
	DNT 3838 iAF ES	Rp/R 3/8"
DNT 1212 iAF MS	DNT 1212 iAF ES	Rp/R 1/2"
DNT 3434 iAF MS	DNT 3434 iAF ES	Rp/R 3/4"
DNT 1010 iAF MS	DNT 1010 iAF ES	Rp/R 1"
DNT 114114 iAF MS	DNT 114114 iAF ES	Rp/R 1 1/4"
DNT 112112 iAF MS	DNT 112112 iAF ES	Rp/R 1 1/2"
DNT 2020 iAF MS	DNT 2020 iAF ES	Rp/R 2"
	DNT 212212 iAF ES	Rp/R 21/2"
	DNT 3030 iAF ES	Rp/R 3"
	DNT 4040 iAF ES	Rp/R 4"

Type 25 but mail.	INDR Seal	rrireda
cast iron galv.	for mall. cast iron	(FT/MT)
		Rp/R 1/8"
		Rp/R 1/4"
DNT 3838 iAF ST	DNT 38 Di NBR	Rp/R 3/8"
DNT 1212 iAF ST	DNT 12 Di NBR	Rp/R 1/2"
DNT 3434 iAF ST	DNT 34 Di NBR	Rp/R 3/4"
DNT 1010 iAF ST	DNT 10 Di NBR	Rp/R 1"
DNT 114114 iAF ST	DNT 114 Di NBR	Rp/R 1 1/4"
DNT 112112 iAF ST	DNT 112 Di NBR	Rp/R 1 1/2"
DNT 2020 iAF ST	DNT 20 Di NBR	Rp/R 2"
DNT 212212 iAF ST	DNT 212 Di NBR	Rp/R 2 1/2"
DNT 3030 iAF ST	DNT 30 Di NBR	Rp/R 3"
		Rp/R 4"

Rp 3"

Type 25 har mall NRP seal

R 3"

R 4"

up to 25 bar



metallic-conical

sealing



Please also order seals for the malleable cast iron type!

<b>~</b>	Centellen for		PIFE for	NRK 🧀	
Centellen	brass (double-	PTFE for	AISI 316Ti	for malleable	
for brass	sided FT)	AISI 316	(both sides MT)	cast iron	Thread
		DNT 18 Di TE	DR 18 TE		R/Rp 1/8"
		DNT 14 Di TE	DR 14 TE	DNT 14 Di NBR	R/Rp 1/4"
		DNT 38 Di TE	DR 38 TE	DNT 38 Di NBR	R/Rp 3/8"
DNT 12 Di CE	DNT 12 iF Di CE	DNT 12 Di TE	DR 38 TE	DNT 12 Di NBR	R/Rp 1/2"
DNT 34 Di CE	DNT 34 iF Di CE	DNT 34 Di TE		DNT 34 Di NBR	R/Rp 3/4"
DNT 10 Di CE	DNT 10 iF Di CE	DNT 10 Di TE		DNT 10 Di NBR	R/Rp 1"
DNT 114 Di CE	DNT 114 iF Di CE	DNT 114 Di TE		DNT 114 Di NBR	R/Rp 1 1/4"
DNT 112 Di CE	DNT 112 iF Di CE	DNT 112 Di TE		DNT 112 Di NBR	R/Rp 1 1/2"
DNT 20 Di CE	DNT 20 iF Di CE	DNT 20 Di TE		DNT 20 Di NBR	R/Rp 2"
		DNT 212 Di TE		DNT 212 Di NBR	R/Rp 2 1/2"
		DNT 30 Di TE		DNT 30 Di NBR	R/Rp 3"

Replacements seals for flat sealing, separable double nipples and screw connections



<sup>---</sup> DNT 40 Di TE --- R/Rp 4"

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

<sup>\*</sup> optional: NPT thread -NPT

<sup>\*</sup> application area: water, steam, alcohol, flammable gases, hydrocarbon based oils

# metallic-conical sealing

### Screw connections with weld ends and male threads - conical sealing

Warning: Version of the sealing surfaces and union nuts varies depending on the manufacturer. It is not recommended to mix individual parts.

Туре		Ø
AISI 316	Thread	external
DNT 1414 ASA ES	R 1/4"	13.5
DNT 3838 ASA ES	R 3/8"	17.2
DNT 1212 ASA ES	R 1/2"	21.3
DNT 3434 ASA ES	R 3/4"	26.9

	Туре	INO		Ø
l	AISI 316	(104)	Thread	external
l	DNT 1010 A	SA ES	R 1"	33.7
l	DNT 114114	ASA ES	R 1 1/4"	42.4
l	DNT 112112	ASA ES	R 1 1/2"	48.3
l	DNT 2020 A	SA ES	R 2"	60.3

### Screw connections with weld ends and male threads - flat sealing

PN 16

PN 16

Materials: AISI 316, seal: PTFE

Warning: Version of the sealing surfaces and union nuts varies depending on the manufacturer. It is not recommended to mix individual parts.



Type		Ø	Replacement 👟
AISI 316	Thread	external	seal PTFE
DNT 1414 ASAF ES	R 1/4"	13.5	DNT 14 Di TE
DNT 3838 ASAF ES	R 3/8"	17.2	DNT 38 Di TE
DNT 1212 ASAF ES	R 1/2"	21.3	DNT 12 Di TE
DNT 3434 ASAF ES	R 3/4"	26.9	DNT 34 Di TE
DNT 1010 ASAF ES	R 1"	33.7	DNT 10 Di TE
DNT 114114 ASAF ES	R 1 1/4"	42.4	DNT 114 Di TE
DNT 112112 ASAF ES	R 1 1/2"	48.3	DNT 112 Di TE
DNT 2020 ASAF ES	R 2"	60.3	DNT 20 Di TE

### Screw connections with weld ends and female threads - conical sealing

Warning: Version of the sealing surfaces and union nuts varies depending on the manufacturer. It is not recommended to mix individual parts.



	Туре		Ø
l	AISI 316	Thread	external
l	DNT 1010 ASi ES	Rp 1"	33.7
	DNT 114114 ASi ES	Rp 1 1/4"	42.4
l	DNT 112112 ASi ES	Rp 1 1/2"	48.3
	DNT 2020 ASi ES	Rp 2"	60.3

### Screw connections with weld ends and female threads - flat sealing

PN 16

PN 16

Materials: AISI 316, seal: PTFE

Warning: Version of the sealing surfaces and union nuts varies depending on the manufacturer. It is not recommended to mix individual parts.



metallic-conical

sealing

Type		Ø	Replacement 👟
AISI 316	Thread	external	seal PTFE
DNT 1414 ASiF ES	Rp 1/4"	13.5	DNT 14 Di TE
DNT 3838 ASiF ES	Rp 3/8"	17.2	DNT 38 Di TE
DNT 1212 ASiF ES	Rp 1/2"	21.3	DNT 12 Di TE
DNT 3434 ASiF ES	Rp 3/4"	26.9	DNT 34 Di TE
DNT 1010 ASiF ES	Rp 1"	33.7	DNT 10 Di TE
DNT 114114 ASiF ES	Rp 1 1/4"	42.4	DNT 114 Di TE
DNT 112112 ASiF ES	Rp 1 1/2"	48.3	DNT 112 Di TE
DNT 2020 ASiF ES	Rp 2"	60.3	DNT 20 Di TE

### Screw connections with weld ends - conical sealing

PN 16

Warning: Version of the sealing surfaces and union nuts varies depending on the manufacturer. It is not recommended to mix individual parts.



Type	Ø	Type	Ø
AISI 316	external	AISI 316	external
DNT 1818 AS ES	10.2	DNT 114114 AS ES	42.4
DNT 1414 AS ES	13.5	DNT 112112 AS ES	48.3
DNT 3838 AS ES	17.2	DNT 2020 AS ES	60.3
DNT 1212 AS ES	21.3	DNT 212212 AS ES	76.1
DNT 3434 AS ES	26.9	DNT 3030 AS ES	88.9
DNT 1010 AS ES	33.7	DNT 4040 AS ES	114.3

### Screw connections with weld ends - flat sealing

PN 16

Replacement seal PTFE
DNT 114 Di TE
DNT 112 Di TE
DNT 20 Di TE
DNT 212 Di TE
DNT 30 Di TE

Materials: AISI 316, seal: PTFE

Warning: Version of the sealing surfaces and union nuts varies depending on the manufacturer. It is not recommended to mix individual parts.



Type Mox	Ø	Replacement 👟	Type	Ø
AISI 316	external	seal PTFE	AISI 316	external
DNT 1818 ASF ES	10.2	DNT 18 Di TE	DNT 114114 ASF ES	42.4
DNT 1414 ASF ES	13.5	DNT 14 Di TE	DNT 112112 ASF ES	48.3
DNT 3838 ASF ES	17.2	DNT 38 Di TE	DNT 2020 ASF ES	60.3
DNT 1212 ASF ES	21.3	DNT 12 Di TE	DNT 212212 ASF ES	76.1
DNT 3434 ASF ES	26.9	DNT 34 Di TE	DNT 3030 ASF ES	88.9
DNT 1010 ASF ES	33.7	DNT 10 Di TE	DNT 4040 ASF ES	114.3

### Elbow screw connections separable, both sides with female threads - conical sealing up to 25 bar

warning: Version of the sealing surfaces and union nuts varies depending on the manufacturer. It is not recommended to mix individual parts.

Type 25 bar mall.			Type 16 bar			
cast iron galv.	а	С	AISI 316	а	С	Thread
WT 38 ST	52	25	WT 38 ES	50	27	Rp 3/8"
WT 12 ST	58	28	WT 12 ES	58	27	Rp 1/2"
WT 34 ST	62	33	WT 34 ES	54	33	Rp 3/4"
WT 10 ST	72	38	WT 10 ES	74	40	Rp 1"
WT 114 ST	82	45	WT 114 ES	82	47	Rp 1 1/4"
WT 112 ST	90	50	WT 112 ES	87	52	Rp 1 1/2"
WT 20 ST	100	58	WT 20 ES	93	62	Rp 2"
WT 212 ST	122	70				Rp 21/2"
WT 30 ST	135	78				Rp 3"



### Elbow screw connections separable, both sides with female threads - flat sealing up to 25 bar

Materials: Type malleable cast iron galvanised, Centellenseal included, type AISI 316: PTFE-seal included

Warning: Version of the sealing surfaces and union nuts varies depending on the manufacturer. It is not recommended to mix individual parts.

Type <b>25 bar mall</b> . cast iron galv.	а	С	Type 16 bar AISI 316	а	С	Thread
WT 38 F ST	52	25	WT 38 F ES	50	27	Rp 3/8"
WT 12 F ST	58	28	WT 12 F ES	58	27	Rp 1/2"
WT 34 F ST	62	33	WT 34 F ES	54	33	Rp 3/4"
WT 10 F ST	72	38	WT 10 F ES	74	40	Rp 1"
WT 114 F ST	82	45	WT 114 F ES	82	47	Rp 1 1/4"
WT 112 F ST	90	50	WT 112 F ES	87	52	Rp 11/2"
WT 20 F ST	100	58	WT 20 F ES	93	62	Rp 2"
WT 212 F ST	122	70				Rp 2 1/2"

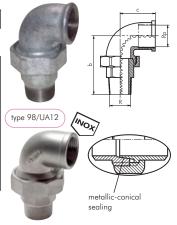




### Elbow screw connections separable with female and male threads - conical sealing up to 25 bar

warning: Version of the sealing surfaces and union nuts varies depending on the manufacturer. It is not recommended to mix individual parts.

Type 25 bar mall.			Type 16 bar			Thread Thread
cast iron galv.	b	С	AISI 316	b	С	female male
WET 38 ST	65	25	WET 38 ES	61	27	Rp 3/8" R 3/8"
WET 12 ST	76	28	WET 12 ES	72	27	Rp 1/2" R 1/2"
WET 34 ST	82	33	WET 34 ES	69	33	Rp 3/4" R 3/4"
WET 10 ST	94	38	WET 10 ES	89	40	Rp 1" R 1"
WET 114 ST	107	45	WET 114 ES	98	47	Rp 1 1/4" R 1 1/4"
WET 112 ST	115	50	WET 112 ES	102	52	Rp 1 1/2" R 1 1/2"
WET 20 ST	128	58	WET 20 ES	111	62	Rp 2" R 2"
WET 212 ST	152	70				Rp 21/2" R 21/2"
WET 30 ST	168	78				Rp 3" R 3"



### Elbow screw connections separable with female and male threads - flat sealing up to 25 bar

Materials: Type malleable cast iron galvanised, Centellenseal included, type AISI 316: PTFE-seal included
Warning: Version of the sealing surfaces and union nuts varies depending on the manufacturer. It is not recommended to mix individual parts.

Type <b>25 bar mall</b> . cast iron galv.	Ьс	Type 16 bar Nox	Ьс	Thread female	Thread male
WET 38 F ST	65 25	WET 38 F ES	61 27	Rp 3/8"	R 3/8"
WET 12 F ST	76 28	WET 12 F ES	72 27	Rp 1/2"	R 1/2"
WET 34 F ST	82 33	WET 34 F ES	69 33	Rp 3/4"	R 3/4"
WET 10 F ST	94 38	WET 10 F ES	89 40	Rp 1"	R 1"
WET 114 F ST	107 45	WET 114 F ES	98 47	Rp 1 1/4"	Rp 1 1/4"
WET 112 F ST	115 50	WET 112 F ES	102 52	Rp 1 1/2"	R 1 1/2"
WET 20 F ST	128 58	WET 20 F ES	111 62	Rp 2"	R 2"

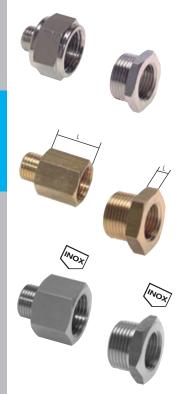
Replacem, seal	П	kepiacem, seai
Centellen* for		PTFE for
mall. cast iron 🍣		AISI 316 📚
WT 38 Di		DNT 38 Di TE
WT 12 Di		DNT 12 Di TE
WT 34 Di		DNT 34 Di TE
WT 10 Di		DNT 10 Di TE
WT 114 Di		DNT 114 Di TE
WT 112 Di		DNT 112 Di TE
WT 20 Di		DNT 20 Di TE



<sup>\*</sup> application area: water, steam, alcohol, glycol, flammable gases, hydrocarbon based oils

 $<sup>^{</sup>st}$  application area: water, steam, alcohol, glycol, flammable gases, hydrocarbon based oils

# **Reducing nipples**



Reducing nip	pples with cylin	ndrical male a	nd female	threads	Up	to 40 bar
Type 16 bar	Type 16 bar	Type 40 bar	Thread	Thread		
brass nickel-pl.	brass	AISI 316Ti	male	female	SW <sup>1)</sup>	L1)
RN 53 MSV	RN 53 MS	RN 53 ES	M 5	M 3	7	1.5
RN 518 MSV	RN 518 MS	RN 518 ES	M 5	G 1/8"	14	12.0
RN 185 MSV	RN 185 MS	RN 185 ES	G 1/8"	M 5	14	4.0
RN 1814 MSV	RN 1814 MS	RN 1814 ES	G 1/8"	G 1/4"	17	18.0
RN 1838 MSV	RN 1838 MS		G 1/8"	G 3/8"	19	19.0
RN 1812 MSV			G 1/8"	G 1/2"	24	18.0
	RN 145 MS	RN 145 ES	G 1/4"	M 5	17	4.0
RN 1418 MSV	RN 1418 MS	RN 1418 ES	G 1/4"	G 1/8"	17	4.0
RN 1438 MSV	RN 1438 MS	RN 1438 ES	G 1/4"	G 3/8"	19	20.0
RN 1412 MSV	RN 1412 MS		G 1/4"	G 1/2"	24	14.0
RN 3818 MSV	RN 3818 MS	RN 3818 ES	G 3/8"	G 1/8"	19	4.0
RN 3814 MSV	RN 3814 MS	RN 3814 ES	G 3/8"	G 1/4"	19	5.0
RN 3812 MSV	RN 3812 MS	RN 3812 ES	G 3/8"	G 1/2"	24	16.0
RN 1218 MSV	RN 1218 MS	RN 1218 ES	G 1/2"	G 1/8"	24	6.0
RN 1214 MSV	RN 1214 MS	RN 1214 ES	G 1/2"	G 1/4"	24	6.0
RN 1238 MSV	RN 1238 MS	RN 1238 ES	G 1/2"	G 3/8"	24	6.0
RN 1234 MSV	RN 1234 MS	RN 1234 ES	G 1/2"	G 3/4"	32	19.0
RN 3414 MSV	RN 3414 MS		G 3/4"	G 1/4"	27	5.0
RN 3438 MSV	RN 3438 MS	RN 3438 ES	G 3/4"	G 3/8"	32	6.0
RN 3412 MSV	RN 3412 MS	RN 3412 ES	G 3/4"	G 1/2"	32	8.0
	RN 3410 MS		G 3/4"	G 1"	36	15.0
RN 1038 MSV			G 1"	G 3/8"	36	7.0
RN 1012 MSV	RN 1012 MS	RN 1012 ES	G 1"	G 1/2"	36	6.0
RN 1034 MSV	RN 1034 MS	RN 1034 ES	G 1"	G 3/4"	36	6.0
RN 10114 MSV	RN 10114 MS		G 1"	G 1 1/4"	45	14.0
RN 11434 MSV	RN 11434 MS		G 1 1/4"	G 3/4"	42	7.0
RN 11410 MSV	RN 11410 MS		G 1 1/4"	G 1"	42	7.0
RN 114112 MSV	RN 114112 MS		G 1 1/4"	G 1 1/2"	51	15.0
RN 11234 MSV	RN 11234 MS		G 1 1/2"	G 3/4"	50	8.0
RN 11210 MSV	RN 11210 MS		G 1 1/2"	G 1"	50	8.0
RN 112114 MSV	RN 112114 MS		G 1 1/2"	G 1 1/4"	50	8.0
RN 2010 MSV	RN 2010 MS		G 2"	G 1"	60	9.0
RN 20114 MSV	RN 20114 MS		G 2"	G 1 1/4"	60	9.0
RN 20112 MSV	RN 20112 MS		G 2"	G 1 1/2"	60	9.0





Thread extens	Thread extensions with cylindrical male and female threads									
Type <b>16 bar brass</b>		Type <b>16 bar</b>		Type <b>40 bar</b>	247					
nickel-plated	L	brass	L	AISI 316Ti	L	Thread	SW <sup>1)</sup>			
RN 55 MSV	7	RN 55 MS	10	RN 55 ES	10	M 5	8			
RN 1818 MSV	10	RN 1818 MS	15	RN 1818 ES	15	G 1/8"	14			
RN 1818/16 MSV	16					G 1/8"	14			
RN 1818/36 MSV	36			RN 1818/36 ES	36	G 1/8"	14			
RN 1818/45 MSV	45			RN 1818/45 ES	45	G 1/8"	14			
RN 1414 MSV	13	RN 1414 MS	18	RN 1414 ES	18	G 1/4"	17			
RN 1414/27 MSV	27					G 1/4"	17			
RN 1414/43 MSV	43					G 1/4"	17			
RN 3838 MSV	14	RN 3838 MS	19	RN 3838 ES	20	G 3/8"	22			
RN 1212 MSV	16	RN 1212 MS	22	RN 1212 ES	22	G 1/2"	27			
				RN 3434 ES	25	G 3/4"				

Details apply for the nickel-plated brass type. For all other types, please ask.



Thread extens	ions made of br	ass wit	h squ	are drives		DIN 3	<b>523</b>
Type <b>brass</b>	Type brass chrome-plated	Thread	L	Type brass	Type brass chrome-plated	Thread	L
RN 3838/10 MS	RN 3838/10 MSV	G 3/8"	10	RN 1212/100 MS	RN 1212/100 MSV	G 1/2"	100
RN 3838/15 MS	RN 3838/15 MSV	G 3/8"	15	RN 3434/10 MS	RN 3434/10 MSV	G 3/4"	10
RN 3838/20 MS	RN 3838/20 MSV	G 3/8"	20	RN 3434/15 MS	RN 3434/15 MSV	G 3/4"	15
RN 3838/25 MS	RN 3838/25 MSV	G 3/8"	25	RN 3434/20 MS	RN 3434/20 MSV	G 3/4"	20
RN 3838/30 MS	RN 3838/30 MSV	G 3/8"	30	RN 3434/25 MS	RN 3434/25 MSV	G 3/4"	25
RN 3838/40 MS	RN 3838/40 MSV	G 3/8"	40	RN 3434/30 MS	RN 3434/30 MSV	G 3/4"	30
RN 3838/50 MS	RN 3838/50 MSV	G 3/8"	50	RN 3434/40 MS	RN 3434/40 MSV	G 3/4"	40
RN 3838/80 MS		G 3/8"	80	RN 3434/50 MS	RN 3434/50 MSV	G 3/4"	50
RN 3838/100 MS		G 3/8"	100	RN 3434/65 MS	RN 3434/65 MSV	G 3/4"	65
RN 1212/10 MS	RN 1212/10 MSV	G 1/2"	10	RN 3434/80 MS	RN 3434/80 MSV	G 3/4"	80
RN 1212/15 MS	RN 1212/15 MSV	G 1/2"	15	RN 3434/100 MS	RN 3434/100 MSV	G 3/4"	100
RN 1212/20 MS	RN 1212/20 MSV	G 1/2"	20	RN 1010/15 MS	RN 1010/15 MSV	G 1"	15
RN 1212/25 MS	RN 1212/25 MSV	G 1/2"	25	RN 1010/20 MS	RN 1010/20 MSV	G 1"	20
RN 1212/30 MS	RN 1212/30 MSV	G 1/2"	30	RN 1010/25 MS	RN 1010/25 MSV	G 1"	25
RN 1212/40 MS	RN 1212/40 MSV	G 1/2"	40	RN 1010/30 MS	RN 1010/30 MSV	G 1"	30
RN 1212/50 MS	RN 1212/50 MSV	G 1/2"	50	RN 1010/40 MS	RN 1010/40 MSV	G 1"	40
RN 1212/65 MS	RN 1212/65 MSV	G 1/2"	65	RN 1010/50 MS		G 1"	50
RN 1212/80 MS	RN 1212/80 MSV	G 1/2"	80	RN 1010/100 MS		G 1"	100

# **Reducing nipples**

### up to 25 bar Reducing nipples with conical male and cylindrical female threads

Type 25 bar mall.	Type 16 bar	Thread	Thread	Type 25 bar mall.	Type 16 bar	Thread	Thread	II
cast iron galv.	AISI 316	male	female	cast iron galv.	AISI 316	male	female	П
RN 1418 K ST	RN 1418 K ES	R 1/4"	Rp 1/8"	RN 114112 K ST		R 1 1/4"	Rp 1 1/2"	ľ
RN 1438 K ST		R 1/4"	Rp 3/8"	RN 11420 K ST		R 1 1/4"	Rp 2"	
RN 1412 K ST		R 1/4"	Rp 1/2"	RN 11212 K ST	RN 11212 K ES	R 1 1/2"	Rp 1/2"	
	RN 3818 K ES	R 3/8"	Rp 1/8"	RN 11234 K ST	RN 11234 K ES	R 1 1/2"	Rp 3/4"	
RN 3814 K ST	RN 3814 K ES	R 3/8"	Rp 1/4"	RN 11210 K ST	RN 11210 K ES	R 1 1/2"	Rp 1"	
RN 3812 K ST		R 3/8"	Rp 1/2"	RN 112114 K ST	RN 112114 K ES	R 1 1/2"	Rp 1 1/4"	
	RN 1218 K ES	R 1/2"	Rp 1/8"	RN 11220 K ST		R 11/2"	Rp 2"	1
RN 1214 K ST	RN 1214 K ES	R 1/2"	Rp 1/4"	RN 2012 K ST		R 2"	Rp 1/2"	1
RN 1238 K ST	RN 1238 K ES	R 1/2"	Rp 3/8"	RN 2034 K ST		R 2"	Rp 3/4"	
RN 1234 K ST		R 1/2"	Rp 3/4"	RN 2010 K ST	RN 2010 K ES	R 2"	Rp 1"	
RN 1210 K ST		R 1/2"	Rp 1"	RN 20114 K ST	RN 20114 K ES	R 2"	Rp 1 1/4"	
RN 3414 K ST	RN 3414 K ES	R 3/4"	Rp 1/4"	RN 20112 K ST	RN 20112 K ES	R 2"	Rp 1 1/2"	
RN 3438 K ST	RN 3438 K ES	R 3/4"	Rp 3/8"	RN 20212 K ST		R 2"	Rp 2 1/2"	
RN 3412 K ST	RN 3412 K ES	R 3/4"	Rp 1/2"	RN 2030 K ST		R 2"	Rp 3"	
RN 3410 K ST		R 3/4"	Rp 1"	RN 212114 K ST		R 21/2"	Rp 1 1/4"	
RN 34114 K ST		R 3/4"	Rp 1 1/4"	RN 212112 K ST	RN 212112 K ES	R 21/2"	Rp 1 1/2"	
RN 1038 K ST		R 1"	Rp 3/8"	RN 21220 K ST	RN 21220 K ES	R 21/2"	Rp 2"	(
RN 1012 K ST	RN 1012 K ES	R 1"	Rp 1/2"	RN 21230 K ST		R 21/2"	Rp 3"	l `
RN 1034 K ST	RN 1034 K ES	R 1"	Rp 3/4"	RN 3010 K ST		R 3"	Rp 1"	
RN 10114 K ST		R 1"	Rp 1 1/4"	RN 30114 K ST		R 3"	Rp 1 1/4"	
RN 10112 K ST		R 1"	Rp 1 1/2"	RN 30112 K ST	RN 30112 K ES	R 3"	Rp 1 1/2"	
RN 1020 K ST		R 1"	Rp 2"	RN 3020 K ST	RN 3020 K ES	R 3"	Rp 2"	
RN 11412 K ST		R 1 1/4"	Rp 1/2"	RN 30212 K ST	RN 30212 K ES	R 3"	Rp 2 1/2"	
RN 11434 K ST	RN 11434 K ES	R 1 1/4"	Rp 3/4"	RN 4020 K ST		R 4"	Rp 2"	
RN 11410 K ST	RN 11410 K ES	R 1 1/4"	Rp 1"	RN 4030 K ST	RN 4030 K ES	R 4"	Rp 3"	



### Thread enlargements with conical male and cyl. female threads PN 16

Type <b>brass</b>	Thread	Thread	Type <b>brass</b>	
nickel-plated	male	female	nickel-plated	
RN 1818 K MSV	R 1/8"	Rp 1/8"	RN 1434 K MSV	
RN 1814 K MSV	R 1/8"	Rp 1/4"	RN 3838 K MSV	
RN 1838 K MSV	R 1/8"	Rp 3/8"	RN 3812 K MSV	
RN 1812 K MSV	R 1/8"	Rp 1/2"	RN 3834 K MSV	
RN 1414 K MSV	R 1/4"	Rp 1/4"	RN 1212 K MSV	
RN 1438 K MSV	R 1/4"	Rp 3/8"	RN 1234 K MSV	
RN 1412 K MSV	R 1/4"	Rp 1/2"	RN 3434 K MSV	



Thread

male R 1/4'

R 3/8"

R 3/8"

R 3/8" R 1/2"

R 1/2" R 3/4" Thread female

Rp 3/4"

Rp 3/8" Rp 1/2"

Rp 3/4"

Rp 1/2" Rp 3/4"



### Reducing nipples with cylindrical G threads without collars

up to 100 bar

Туре		Thread	Thread			Corresponding
brass		male	female	L	PN	thread sealant*
RN 1418 MS OB		G 1/4"	G 1/8"	8	100 bar	542/10 (Loctite)
RN 3814 MS OB		G 3/8"	G 1/4"	9	75 bar	542/10 (Loctite)
RN 1238 MS OB		G 1/2"	G 3/8"	10	50 bar	542/10 (Loctite)
RN 3412 MS OB		G 3/4"	G 1/2"	14	85 bar	542/10 (Loctite)
RN 1034 MS OB		G 1"	G 3/4"	20	80 bar	542/10 (Loctite)
* * *	1 ( 1(	10				

More thread seals can be found from page 548.



### Reducing nipples with metric threads

PN 16

Туре	Thread	Thread			
lype brass	male	female	SW	L	
RN M14-M10 MS	M 14 x 1.5	M 10 x 1	17	4	
RN M18-M14 MS	M 18 x 1.5	M 14 x 1.5	22	5	
RN M24-M16 MS	M 24 x 1.5	M 16 x 1.5	27	8	



### Reducing nipples with metric threads/G threads

up to 315 bar

Туре	Thread	Thread			
Type zinc-plated steel	male	female	SW	L	PN
RN M22-14 HD	M 22 x 1.5	G 1/4"	27	7	250 bar
RN M22-38 HD	M 22 x 1.5	G 3/8"	27	7	250 bar
RN M22-12 HD	M 22 x 1.5	G 1/2"	27	26	315 bar

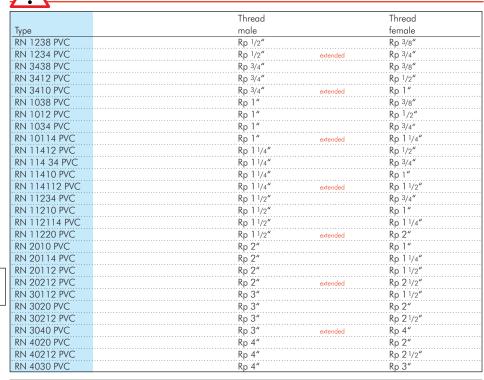
### Reducing nipples PVC-U (for plastic threads only)

PN 10

Note: • Do not use PVC-U damaging thread sealing agents!



Warning: Not suitable for compressed air or other gases under pressure!



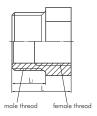




### Reducing nipples PVC-U short version (for plastic threads only)

PN 10

Note: • Do not use PVC-U damaging thread sealing agents!





Warning: Not suitable	for com	pressed ai	ir or oth	er aases	under r	oressurel

	Thread	Thread	Install. length	Install. length
Туре	male	female	L	Li
RNK 1214 PVC	Rp 1/2"	Rp 1/4"	27	15
RNK 3412 PVC	Rp 3/4"	Rp 1/2"	30	14
RNK 1034 PVC	Rp 1"	Rp 3/4"	34	19
RNK 11410 PVC	Rp 1 1/4"	Rp 1"	36	21
RNK 112114 PVC	Rp 1 1/2"	Rp 1 1/4"	36	21
RNK 20112 PVC	Rp 2"	Rp 1 1/2"	42	26
RNK 21220 PVC	Rp 21/2"	Rp 2"	47	30
RNK 30212 PVC	Rp 3"	Rp 21/2"	51	33
RNK 4030 PVC	Rp 4"	Rp 3"	64	39

### 2

# High pressure reducing nipples/adapters

-		cyl. female and male threads		o to 630 bar
Type zinc-plated st.,	Type AISI 316Ti, Nox		Thread	51.1
elastomer seal	elastomer seal	male	female	PN
Ri 1/8 x 1/4 ED	Ri 1/8 x 1/4 ED ES	G 1/8"	G 1/4"	630 bar
Ri 1/8 x 3/8 ED	Ri 1/8 x 3/8 ED ES	G 1/8"	G 3/8"	630 bar
Ri 1/4 x 1/8 ED	Ri 1/4 x 1/8 ED ES	G 1/4"	G 1/8"	630 bar
Ri 1/4 x 3/8 ED	Ri 1/4 x 3/8 ED ES	G 1/4"	G 3/8"	630 bar
Ri 1/4 x 1/2 ED	Ri 1/4 x 1/2 ED ES	G 1/4"	G 1/2"	630 bar
Ri 1/4 x 3/4 ED	Ri 1/4 x 3/4 ED ES	G 1/4"	G 3/4"	630 bar
Ri 3/8 x 1/8 ED	Ri 3/8 x 1/8 ED ES	G 3/8"	G 1/8"	630 bar
Ri 3/8 x 1/4 ED	Ri 3/8 x 1/4 ED ES	G 3/8"	G 1/4"	630 bar
Ri 3/8 x 1/2 ED	Ri 3/8 x 1/2 ED ES	G 3/8"	G 1/2"	630 bar
Ri 3/8 x 3/4 ED	Ri 3/8 x 3/4 ED ES	G <sup>3</sup> /8"	G 3/4"	400 bar
Ri 1/2 x 1/8 ED	Ri 1/2 x 1/8 ED ES	G 1/2"	G 1/8"	630 bar
Ri 1/2 x 1/4 ED	Ri 1/2 x 1/4 ED ES	G 1/2"	G 1/4"	630 bar
Ri 1/2 x 3/8 ED	Ri 1/2 x 3/8 ED ES	G 1/2"	G 3/8"	630 bar
Ri 1/2 x 3/4 ED	Ri 1/2 x 3/4 ED ES	G 1/2"	G 3/4"	400 bar
Ri 1/2 x 1 ED	Ri 1/2 x 1 ED ES	G 1/2"	G 1"	400 bar
Ri 1/2 x 1 1/4 ED	Ri 1/2 x 11/4 ED ES	G 1/2"	G 11/4"	400 bar
Ri 3/4 x 1/4 ED	Ri 3/4 x 1/4 ED ES	G 3/4"	G 1/4"	400 bar
Ri 3/4 x 3/8 ED	Ri 3/4 x 3/8 ED ES	G 3/4"	G 3/8"	400 bar
Ri 3/4 x 1/2 ED	Ri 3/4 x 1/2 ED ES	G 3/4"	G 1/2"	400 bar
Ri 3/4 x 1 ED	Ri 3/4 x 1 ED ES	G <sup>3</sup> /4"	G 1"	400 bar
Ri 3/4 x 11/4 ED	Ri 3/4 x 11/4 ED ES	G 3/4"	G 11/4"	400 bar
Ri 3/4 x 11/2 ED	Ri 3/4 x 11/2 ED ES	G 3/4"	G 1 1/2"	315 bar
Ri 1 x 1/4 ED	Ri 1 x 1/4 ED ES	G 1"	G 1/4"	400 bar
Ri 1 x 3/8 ED	Ri 1 x 3/8 ED ES	G 1"	G 3/8"	400 bar
Ri 1 x 1/2 ED	Ri 1 x 1/2 ED ES	G 1"	G 1/2"	400 bar
Ri 1 x 3/4 ED	Ri 1 x 3/4 ED ES	G 1"	G 3/4"	400 bar
Ri 1 x 11/4 ED	Ri 1 x 11/4 ED ES	G 1"	G 1 1/4"	400 bar
Ri 1 x 11/2 ED	Ri 1 x 11/2 ED ES	G 1"	G 1 1/2"	315 bar
Ri 11/4 x 1/2 ED	Ri 11/4 x 1/2 ED ES	G 1 1/4"	G 1/2"	400 bar
Ri 11/4 x 3/4 ED	Ri 11/4 x 3/4 ED ES	G 1 1/4"	G 3/4"	400 bar
Ri 11/4 x 1 ED	Ri 11/4 x 1 ED ES	G 1 1/4"	G 1"	400 bar
Ri 11/4 x 11/2 ED	Ri 11/4 x 11/2 ED ES	G 1 1/4"	G 1 1/2"	315 bar
Ri 11/2 x 1/2 ED	Ri 11/2 x 1/2 ED ES	G 1 1/2"	G 1/2"	315 bar
Ri 11/2 x 3/4 ED	Ri 11/2 x 3/4 ED ES	G 1 1/2"	G 3/4"	315 bar
Ri 11/2 x 1 ED	Ri 11/2 x 1 ED ES	G 1 1/2"	G 1"	315 bar
Ri 11/2 x 11/4 ED	Ri 11/2 x 11/4 ED ES	G 1 1/2"	G 1 1/4"	315 bar
	Ri 2 x 1/2 ED ES	G 2"	G 1/2"	250 bar
	Ri 2 x 3/4 ED ES	G 2"	G 3/4"	250 bar
	Ri 2 x 1 ED ES	G 2"	G 1"	250 bar
	Ri 2 x 11/4 ED ES	G 2"	G 1 1/4"	250 bar
Ri 2 x 11/2*	Ri 2 x 11/2 ED ES	G 2 "	G 1 1/2"	250 bar
	thout elastomer seal (	_	0 1 /2	200 501
Ri M18 x M22		M 18	M 22	40 bar
Ri M22 x 3/8		M 22	G 3/8"	40 bar
KI IVIZZ X 9/0		171 22	U 4/0	40 bui













### Adjustable screwed connections with inch threads (60° conical hose nipples) up to 400 bar

Туре	Type	Thread	Screw-in	
zinc-plated steel	AISI 316Ti	female	thread	PN*
EV 1818 HD	EV 1818 HD ES	G 1/8"	G 1/8"	400 bar
EV 1814 HD	EV 1814 HD ES	G 1/8"	G 1/4"	350 bar
EV 1418 HD	EV 1418 HD ES	G 1/4"	G 1/8"	400 bar
EV 1414 HD	EV 1414 HD ES	G 1/4"	G 1/4"	350 bar
EV 1438 HD	EV 1438 HD ES	G 1/4"	G 3/8"	325 bar
EV 1412 HD	EV 1412 HD ES	G 1/4"	G 1/2"	350 bar
EV 3814 HD	EV 3814 HD ES	G 3/8"	G 1/4"	350 bar
EV 3838 HD	EV 3838 HD ES	G 3/8"	G 3/8"	325 bar
EV 3812 HD	EV 3812 HD ES	G 3/8"	G 1/2"	350 bar
EV 1214 HD	EV 1214 HD ES	G 1/2"	G 1/4"	300 bar
EV 1238 HD	EV 1238 HD ES	G 1/2"	G 3/8"	300 bar
EV 1212 HD	EV 1212 HD ES	G 1/2"	G 1/2"	300 bar
EV 1234 HD	EV 1234 HD ES	G 1/2"	G 3/4"	300 bar
EV 3412 HD	EV 3412 HD ES	G 3/4"	G 1/2"	175 bar
EV 3434 HD	EV 3434 HD ES	G 3/4"	G 3/4"	175 bar
EV 3410 HD	EV 3410 HD ES	G 3/4"	G 1"	175 bar
EV 1034 HD	EV 1034 HD ES	G 1"	G 3/4"	150 bar
EV 1010 HD	EV 1010 HD ES	G 1"	G 1"	150 bar
EV 10114 HD	EV 10114 HD ES	G 1"	G 1 1/4"	150 bar
EV 114114 HD	EV 114114 HD ES	G 1 1/4"	G 1 1/4"	150 bar
EV 114112 HD		G 1 1/4"	G 1 1/2"	150 bar
EV 112114 HD		G 1 1/2"	G 1 1/4"	125 bar
EV 112112 HD	EV 112112 HD ES	G 1 1/2"	G 1 1/2"	125 bar
EV 2020 HD	EV 2020 HD ES	G 2"	G 2"	75 bar





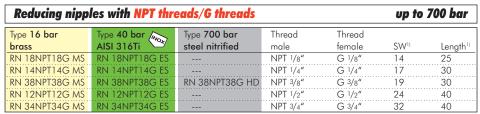
<sup>\*</sup> PN 160 bar, without elastomer sea

<sup>\*</sup> the safety factor reached in tests with hydraulic oil was four-times, please ask in individual cases

# High pressure reducing nipples/adapters







Details apply for the brass type. For all other types, please ask.





Reducing nipp	up f	o 40 bar			
Type 16 bar brass	Type 40 bar AISI 316Ti	Thread male	Thread female	SW <sup>1)</sup>	Length <sup>1)</sup>
RN 18R18NPT MS	RN 18R18NPT ES	R 1/8"	NPT 1/8"	14	25
RN 14R14NPT MS	RN 14R14NPT ES	R 1/4"	NPT 1/4"	17	30
RN 38R38NPT MS	RN 38R38NPT ES	R 3/8"	NPT 3/8"	19	30
RN 12R12NPT MS	RN 12R12NPT ES	R 1/2"	NPT 1/2"	24	38
RN 34R34NPT MS	RN 34R34NPT ES	R 3/4"	NPT 3/4"	32	40
RN 10R10NPT MS	RN 10R10NPT ES	R 1"	NPT 1"	36	50

<sup>1)</sup> Details apply for the brass type. For all other types, please ask.



Reducing nipp	up t	o 40 bar			
Type 16 bar brass	Type 40 bar AISI 316Ti	Thread male	Thread female	SW <sup>1)</sup>	Length <sup>1)</sup>
RN 18G18NPT MS	RN 18G18NPT ES	G 1/8"	NPT 1/8"	14	25
RN 14G14NPT MS	RN 14G14NPT ES	G 1/4"	NPT 1/4"	17	30
RN 38G38NPT MS	RN 38G38NPT ES	G 3/8"	NPT 3/8"	19	30
RN 12G12NPT MS	RN 12G12NPT ES	G 1/2"	NPT 1/2"	24	38
RN 34G34NPT MS	RN 34G34NPT ES	G 3/4"	NPT 3/4"	32	40
RN 10G10NPT MS	RN 10G10NPT ES	G 1"	NPT 1"	36	50

<sup>1)</sup> Details apply for the brass type. For all other types, please ask.





Reducing nippl		up to 275 bar		
Type zinc-plated steel	Type AISI 316Ti	Thread male	Thread female	PN*
RN 1418 NPT	RN 1418 NPT ES	NPT 1/4"	NPT 1/8"	275 bar
RN 1438 NPT		NPT 1/4"	NPT 3/8"	210 bar
rn 3818 NPT	RN 3818 NPT ES	NPT 3/8"	NPT 1/8"	210 bar
RN 3814 NPT	RN 3814 NPT ES	NPT 3/8"	NPT 1/4"	210 bar
RN 3812 NPT		NPT 3/8"	NPT 1/2"	210 bar
RN 1218 NPT		NPT 1/2"	NPT 1/8"	210 bar
RN 1214 NPT	RN 1214 NPT ES	NPT 1/2"	NPT 1/4"	210 bar
RN 1238 NPT	RN 1238 NPT ES	NPT 1/2"	NPT 3/8"	210 bar
RN 3438 NPT	RN 3438 NPT ES	NPT 3/4"	NPT 3/8"	170 bar
RN 3412 NPT	RN 3412 NPT ES	NPT 3/4"	NPT 1/2"	170 bar
RN 1012 NPT	RN 1012 NPT ES	NPT 1"	NPT 1/2"	140 bar
RN 1034 NPT	RN 1034 NPT ES	NPT 1"	NPT 3/4"	140 bar
RN 11410 NPT		NPT 11/4"	NPT 1"	80 bar
RN 11210 NPT		NPT 11/2"	NPT 1"	80 bar

<sup>\*</sup> Details apply for the zinc-plated steel type. For all other types, please ask.





Extensions with	NPT threads		up to 345 bar
Type zinc-plated steel	Type AISI 316Ti	Thread	PN*
RN 1818 NPT	RN 1818 NPT ES	NPT 1/8"	345 bar
RN 1414 NPT	RN 1414 NPT ES	NPT 1/4"	275 bar
	RN 3838 NPT ES	NPT 3/8"	210 bar
RN 1212 NPT	RN 1212 NPT ES	NPT 1/2"	210 bar
* Details apply for stainless	steel type. For all other types, please ask.		

Ball valves from page 280







Hydraulic couplings

# High pressure reducing nipples/adapters

Reducing nippl	Reducing nipples with JIC threads/G threads					
Type zinc-plated steel	Type AISI 316Ti	Thread male	Thread female	PN*		
RN 7/16-18	RN 7/16-18 ES	UNF 7/16"-20	G 1/8"	310 bar		
RN 7/16-14	RN 7/16-14 ES	UNF 7/16"-20	G 1/4"	310 bar		
RN 1/2-18	RN 1/2-18 ES	UNF 1/2"-20	G 1/8"	275 bar		
RN 1/2-14	RN 1/2-14 ES	UNF 1/2"-20	G 1/4"	275 bar		
RN 9/16-14	RN 9/16-14 ES	UNF 9/16"-18	G 1/4"	275 bar		
RN 9/16-38	RN 9/16-38 ES	UNF 9/16"-18	G 3/8"	275 bar		
RN 3/4-38	RN 3/4-38 ES	UNF 3/4"-16	G 3/8"	275 bar		
RN 3/4-12	RN 3/4-12 ES	UNF 3/4"-16	G 1/2"	275 bar		
RN 3/4-34		UNF 3/4"-16	G 3/4"	175 bar		
RN 7/8-12	RN 7/8-12 ES	UNF 7/8"-14	G 1/2"	210 bar		
RN 11/16-12	RN 11/16-12 ES	UN 11/16"-12	G 1/2"	210 bar		
RN 11/16-34	RN 11/16-34 ES	UN 11/16"-12	G 3/4"	175 bar		
RN 15/16-10	RN 15/16-10 ES	UN 15/16"-12	G 1"	150 bar		
RN 15/8-10	RN 15/8-10 ES	UN 15/8"-12	G 1"	140 bar		
RN 15/8-114	RN 15/8-114 ES	UN 15/8"-12	G 1 1/4"	140 bar		
RN 17/8-112	RN 17/8-112 ES	UN 17/8"-12	G 1 1/2"	105 bar		







Reducing nippl	es with JIC threads			up to 310 bar
Туре	Туре	Thread	Thread	
zinc-plated steel	AISI 316Ti	male	female	PN*
RN 7/16-7/16	RN 7/16-7/16 ES	UNF 7/16"-20	UNF 7/16"-20	310 bar
RN 7/16-9/16	RN 7/16-9/16 ES**	UNF 7/16"-20	UNF 9/16"-18	275 bar
RN 7/16-3/4	RN 7/16-3/4 ES**	UNF 7/16"-20	UNF 3/4"-16	275 bar
RN 7/16-7/8	RN 7/16-7/8 ES**	UNF 7/16"-20	UNF 7/8"-14	210 bar
RN 1/2-1/2	RN 1/2-1/2 ES	UNF 1/2"-20	UNF 1/2"-20	275 bar
RN 9/16-9/16	RN 9/16-9/16 ES	UNF 9/16"-18	UNF 9/16"-18	275 bar
RN 9/16-3/4	RN 9/16-3/4 ES**	UNF 9/16"-18	UNF 3/4"-16	275 bar
RN 9/16-7/8	RN 9/16-7/8 ES**	UNF 9/16"-18	UNF 7/8"-14	210 bar
RN 9/16-11/16	RN 9/16-11/16 ES**	UNF 9/16"-18	UN 11/16"-12	210 bar
RN 3/4-3/4	RN 3/4-3/4 ES	UNF 3/4"-16	UNF 3/4"-16	275 bar
RN 3/4-7/8	RN 3/4-7/8 ES**	UNF 3/4"-16	UNF 7/8"-14	210 bar
RN 3/4-11/16	RN 3/4-11/16 ES**	UNF 3/4"-16	UN 11/16"-12	210 bar
RN 7/8-7/8	RN 7/8-7/8 ES	UNF 7/8"-14	UNF 7/8"-14	210 bar
RN 7/8-11/16	RN 7/8-11/16 ES	UNF 7/8"-14	UN 11/16"-12	210 bar
RN 11/16-11/16	RN 11/16-11/16 ES	UN 11/16"-12	UN 11/16"-12	210 bar
RN 11/16-15/16		UN 11/16"-12	UN 15/16"-12	170 bar
RN 13/16-13/16		UN 13/16"-12	UN 13/16"-12	170 bar
RN 15/16-15/16	RN 15/16-15/16 ES	UN 15/16"-12	UN 15/16"-12	170 bar
RN 15/16-15/8		UN 15/16"-12	UN 15/8"-12	140 bar
RN 15/8-15/8		UN 15/8"-12	UN 15/8"-12	140 bar
RN 17/8-17/8		UN 17/8"-12	UN 17/8"-12	105 bar



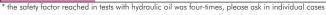




Reducing nipples with JIC threads/NPT threads up to 310 ba					
Туре	Thread	Thread			
zinc-plated steel	male	female	PN*		
RN 7/16-18 NPT	7/16"-20 UNF	1/8" NPT	310 bar		
RN 9/16-14 NPT	9/16"-18 UNF	1/4" NPT	275 bar		
RN 3/4-38 NPT	3/4"-16 UNF	3/8" NPT	210 bar		
RN 3/4-12 NPT	3/4"-16 UNF	1/2" NPT	210 bar		
RN 7/8-12 NPT	7/8"-14 UNF	1/2" NPT	210 bar		
RN 1 1/16-34 NPT	1 1/16"-12 UN	3/4" NPT	170 bar		
RN 15/16-10 NPT	1 5/16"-12 UN	1" NPT	140 bar		
RN 15/8-114 NPT	1 5/8"-12 UN	1 1/4" NPT	80 bar		











JIC-, NPT-, UNF- and metric double nipples from page 104



Push in connections for imperial hoses are found from page 38





<sup>\*</sup> the safety factor reached in tests with hydraulic oil was four-times, please ask in individual cases

<sup>\*</sup> the safety factor reached in tests with hydraulic oil was four-times, please ask in individual cases \*\* fixed

















type 240/M2 red



type 270/M2

Sleeves/redu	cing slee	ves - round			U	p to 25 bar
Type 16 bar			Type 16 bar	Type <b>25 bar mall</b> .		
brass	Thread	Thread	AISI 316	cast iron galv.	Thread	Thread
	G 1/8"	G 1/8"	MUR 18 ES	MU 18 ST	Rp 1/8"	Rp 1/8"
	G 1/4"	G 1/8"	MUR 1418 ES		Rp 1/4"	Rp 1/8"
MUR 14 MS	G 1/4"	G 1/4"	MUR 14 ES*	MU 14 ST	Rp 1/4"	Rp 1/4"
	G 3/8"	G 1/8"	MUR 3818 ES		Rp 3/8"	Rp 1/8"
MUR 3814 MS	G 3/8"	G 1/4"	MUR 3814 ES	MU 3814 ST	Rp 3/8"	Rp 1/4"
MUR 38 MS	G 3/8"	G 3/8"	MUR 38 ES*	MU 38 ST	Rp 3/8"	Rp 3/8"
	G 1/2"	G 1/8"	MUR 1218 ES		Rp 1/2"	Rp 1/8"
	G 1/2"	G 1/4"	MUR 1214 ES	MU 1214 ST	Rp 1/2"	Rp 1/4"
MUR 1238 MS	G 1/2"	G 3/8"	MUR 1238 ES	MU 1238 ST	Rp 1/2"	Rp 3/8"
MUR 12 MS	G 1/2"	G 1/2"	MUR 12 ES*	MU 12 ST	Rp 1/2"	Rp 1/2"
	G 3/4"	G 1/4"	MUR 3414 ES		Rn 3/4"	Rp 1/4"
	G 3/4"	G 3/8"	MUR 3438 ES	MU 3438 ST	Rp 3/4"	Rp 3/8"
MUR 3412 MS	G 3/4"	G 1/2"	MUR 3412 ES	MU 3412 ST	Rp 3/4"	Rp 1/2"
MUR 34 MS	G 3/4"	G 3/4"	MUR 34 ES*	MU 34 ST	Rp 3/4"	Rp 3/4"
	G 1"	G 3/8"	MUR 1038 ES		Rp 1"	Rp 3/8"
MUR 1012 MS	G 1"	G 1/2"	MUR 1012 ES	MU 1012 ST	Rp 1"	Rp 1/2"
MUR 1034 MS	G 1"	G 3/4"	MUR 1034 ES	MU 1034 ST	Rp 1"	Rp 3/4"
MUR 10 MS	G 1"	G 1"	MUR 10 ES*	MU 10 ST	Rp 1"	Rp 1"
	G 1 1/4"	G 1/2"	MUR 11412 ES	MU 11412 ST	Rp 1 1/4"	Rp 1/2"
	G 1 1/4"	G 3/4"	MUR 11434 ES	MU 11434 ST	Rp 1 1/4"	Rp 3/4"
MUR 11410 MS	G 1 1/4"	G 1"	MUR 11410 ES	MU 11410 ST	Rp 1 1/4"	Rp 1"
MUR 114 MS	G 1 1/4"	G 1 1/4"	MUR 114 ES*	MU 114 ST	Rp 1 1/4"	Rp 1 1/4"
	G 1 1/2"	G 3/4"	MUR 11234 ES	MU 11234 ST	Rp 1 1/2"	Rp 3/4"
	G 1 1/2"	G 1"	MUR 11210 ES	MU 11210 ST	Rp 1 1/2"	Rp 1"
MUR 112114 MS	G 1 1/2"	G 1 1/4"	MUR 112114 ES	MU 112114 ST	Rp 1 1/2"	Rp 1 1/4"
MUR 112 MS	G 1 1/2"	G 1 1/2"	MUR 112 ES*	MU 112 ST	Rp 1 1/2"	Rp 1 1/2"
	G 2"	G 3/4"	MUR 2034 ES	MU 2034 ST	Rn 2"	Rp 3/4"
	G 2"	G 1"	MUR 2010 ES	MU 2010 ST	Rp 2"	Rp 1"
	G 2"	G 1 1/4"	MUR 20114 ES	MU 20114 ST	Rn 2"	Rp 1 1/4"
MUR 20112 MS	G 2"	G 1 1/2"	MUR 20112 ES	MU 20112 ST	Rp 2"	Rp 1 1/2"
MUR 20 MS	G 2"	G 2"	MUR 20 ES*	MU 20 ST	Rp 2"	Rp 2"
	G 21/2"	G 1 1/2"		MU 212112 ST	Rp 21/2"	Rp 1 1/2"
	G 21/2"	G 2"		MU 21220 ST	Rp 21/2"	Rp 2"
	G 21/2"	G 21/2"	MUR 212 ES	MU 212 ST	Rp 2 1/2"	Rp 21/2"
	G 3"	G 1 1/2"		MU 30112 ST	Rp 3"	Rp 1 1/2"
	G 3"	G 2"		MU 3020 ST	Rp 3"	Rp 2"
	G 3"	G 21/2"		MU 30212 ST	Rp 3"	Rp 21/2"
	G 3"	G 3"	MUR 30 ES	MU 30 ST	Rp 3"	Rp 3"
	G 4"	G 2"		MU 4020 ST	Rp 4"	Rp 2"
	G 4"	G 2 1/2"		MU 40212 ST	Rp 4"	Rp 2 1/2"
	G 4"	G 3"		MU 4030 ST	Rp 4"	Rp 3"
	G 4"	G 4"	MUR 40 ES	MU 4030 31	Rp 4"	Rp 4"
* optional: NPT thread			THOR TO LO	110 40 01	h -ı	iγp ¬

<sup>\*</sup> optional: NPT thread -NPT

Order example: MUR 14 ES \*\*
Standard type

Designation for the options:

NPT thread .....NP









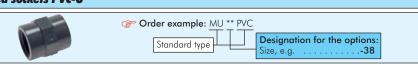


Many additional products and sizes are available in our Online Shop!

Sleeves/reducing sleeves - hexagonal							40 bar
Type 16 bar brass nickel-pl.	Type 16 bar brass	Type <b>16 bar</b> aluminium	Type 40 bar	Thread	Thread	SW <sup>1)</sup>	Length <sup>1)</sup>
MU 50 MSV	MU 50 MS	MU 50 A	MU 50 ES	M5	M5	8	11
MU 185 MSV			MU 185 ES	G 1/8"	M5		
MU 18 MSV	MU 18 MS	MU 18 A	MU 18 ES	G 1/8"	G 1/8"	14	18
MU 1418 MSV			MU 1418 ES	G 1/4"	G 1/8"		
MU 14 MSV	MU 14 MS	MU 14 A	MU 14 ES	G 1/4"	G 1/4"	17	26
MU 3818 MSV				G 3/8"	G 1/8"	22	20
MU 3814 MSV			MU 3814 ES	G 3/8"	G 1/4"		
MU 38 MSV	MU 38 MS	MU 38 A	MU 38 ES	G 3/8"	G 3/8"	22	26
MU 1218 MSV				G 1/2"	G 1/8"	24	22
MU 1214 MSV				G 1/2"	G 1/4"	27	27
MU 1238 MSV			MU 1238 ES	G 1/2"	G 3/8"		
MU 12 MSV	MU 12 MS	MU 12 A	MU 12 ES	G 1/2"	G 1/2"	27	30
MU 3412 MSV			MU 3412 ES	G 3/4"	G 1/2"		
MU 34 MSV	MU 34 MS		MU 34 ES	G 3/4"	G 3/4"	32	36
MU 1034 MSV			MU 1034 ES	G 1"	G 3/4"		
MU 10 MSV	MU 10 MS		MU 10 ES	G 1"	G 1"	41	40
			MU 11410 ES	G 1 1/4"	G 1"	50	48
			MU 114 ES	G 1 1/4"	G 1 1/4"	50	48
			MU 112 ES	G 11/2"	G 1 1/2"	55	48
			MU 20 ES	G 2"	G 2"	70	56

1) Details apply for the brass type. For all other types, please ask.





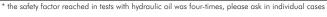
### PN 16 Reducing sleeves with imperial and metric threads Thread Thread Туре brass G 1 G 2 Length SW MU 12-M14 MS G 1/2 M 14 x 1.5 24 27 G 1/2" MU 12-M16 MS M 16 x 1.5 24 27 G 3/4" MU 34-M14 MS M 14 x 1.5 28 32 M 16 x 1.5 MU 34-M16 MS G 3/4" 32 28

Sleeves to weld on (DIN 2986) PN 40							
Type full lenght		Type full lenght	WOX	Type half lenght	'O'A'		
ST 37-2	L	AISI 316Ti	L	AISI 316Ti	L	D	Thread
MUR 18 AS ST	17.0	MUR 18 AS ES	17.0	MURH 18 AS ES	7.5	14.0	Rp 1/8"
MUR 14 AS ST*	25.0	MUR 14 AS ES	25.0	MURH 14 AS ES	11.0	17.2	Rp 1/4"
MUR 38 AS ST	26.0	MUR 38 AS ES	26.0	MURH 38 AS ES	12.0	21.3	Rp 3/8"
MUR 12 AS ST	34.0	MUR 12 AS ES	34.0	MURH 12 AS ES	15.0	26.4	Rp 1/2"
MUR 34 AS ST	36.0	MUR 34 AS ES	36.0	MURH 34 AS ES	17.0	31.8	Rp 3/4"
MUR 10 AS ST	43.0	MUR 10 AS ES	43.0	MURH 10 AS ES	20.0	39.5	Rp 1"
MUR 114 AS ST	48.0	MUR 114 AS ES	48.0	MURH 114 AS ES	22.0	48.3	Rp 1 1/4"
MUR 112 AS ST	48.0	MUR 112 AS ES	48.0	MURH 112 AS ES	22.0	54.5	Rp 1 1/2"
MUR 20 AS ST	56.0	MUR 20 AS ES	56.0	MURH 20 AS ES	26.0	66.3	Rp 2"
TO DA CIO GLIAA	45.0	AALID OLO AC EC	/ F O	AALIDLI OLO AC EC	21 0	02 A	D= 21/o#





Type zinc-plated steel	Type AISI 316Ti	Thread G 1	Thread G 2	PN*
MU 18 HD	MU 18 HD ES	G 1/8"	G 1/8"	350 bar
MU 14 HD	MU 14 HD ES	G 1/4"	G 1/4"	350 bar
MU 3814 HD	MU 3814 HD ES	G 3/8" reduced	G 1/4"	250 bar
MU 38 HD	MU 38 HD ES	G 3/8"	G 3/8"	250 bar
MU 12 HD	MU 12 HD ES	G 1/2"	G 1/2"	225 bar
MU 3412 HD	MU 3412 HD ES	G 3/4" reduced	G 1/2"	200 bar
MU 34 HD	MU 34 HD ES	G 3/4"	G 3/4"	200 bar
MU 10 HD	MU 10 HD ES	G 1"	G 1"	160 bar
MU 114 HD	MU 114 HD ES	G 1 1/4"	G 1 1/4"	160 bar
MU 112 HD	MU 112 HD ES	G 1 1/2"	G 1 1/2"	160 bar



### Straight screw connections with inch threads (60° conical hose nipples) up to 575 bar

Type zinc-plated steel	Type AISI 316Ti	Union nut with 60° external cone	Union nut with 60° external cone	PN*
GV 18	GV 18 ES	G 1/8"	G 1/8"	575 bar
GV 14	GV 14 ES	G 1/4"	G 1/4"	575 bar
GV 3814		G 3/8" reduced	G 1/4"	425 bar
GV 38	GV 38 ES	G 3/8"	G 3/8"	425 bar
GV 1238		G 1/2" reduced	G 3/8"	300 bar
GV 12	GV 12 ES	G 1/2"	G 1/2"	300 bar
GV 3412		G 3/4" reduced	G 1/2"	175 bar
GV 34	GV 34 ES	G 3/4"	G 3/4"	175 bar
GV 1012		G 1" reduced	G 1/2"	150 bar
GV 1034		G ] " reduced	G 3/4"	150 bar
GV 10	GV 10 ES	G 1"	G 1"	150 bar
GV 114	GV 114 ES	G 1 1/4"	G 1 1/4"	150 bar
GV 112	GV 112 ES	G 11/2"	G 1 1/2"	125 bar
GV 20	GV 20 ES	G 2"	G 2"	75 bar

<sup>\*</sup> the safety factor reached in tests with hydraulic oil was four-times, please ask in individual cases

### up to 40 bar

Type 16 bar	Type 16 bar	Type 40 bar	Thread	Bulkhead		Installation
brass nickel-pl.	brass	AISI 316Ti	female	thread G	E max.	bore hole Ø
SV 50 MSV	SV 50 MS		M5	G 1/8"	8.0	10.0
SV 18 MSV	SV 18 MS	SV 18 ES	G 1/8"	G 1/4"	10.0	14.0
SV 14 MSV	SV 14 MS	SV 14 ES	G 1/4"	G 3/8"	14.0	17.0
SV 38 MSV	SV 38 MS	SV 38 ES	G 3/8"	G 1/2"	16.0	21.5
SV 12 MSV	SV 12 MS	SV 12 ES	G 1/2"	M28 x 1.5	20.0	28.5
SV 34 MSV	SV 34 MS	SV 34 ES	G 3/4"	M34 x 2	24.0	34.5
	SV 10 MS	SV 10 ES	G 1"	M42 x 2	26.0	42.5
	SV 114 MS	SV 114 ES	G 1 1/4"	M49 x 2	29.5	49.5
	SV 112 MS	SV 112 ES	G 1 1/2"	M54 x 2	29.0	54.5



**Bulkhead screw connections** 



Threaded nozzles & hose nozzles from page 64



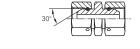
Hydraulic couplings from page 170



















Angles 90° w	ith female th	reads (forged)	up to 150 bar
Type <b>16 bar</b> <b>brass nickel-pl</b> .	Type 16 bar brass	Type 150 bar AISI 316L	Thread
W 50 MSV			M5
W 18 MSV	W 18 MS*	W 18 MD ES	G 1/8"
W 14 MSV	W 14 MS	W 14 MD ES	G 1/4"
W 38 MSV	W 38 MS	W 38 MD ES	G <sup>3</sup> /8"
W 12 MSV	W 12 MS	W 12 MD ES	G 1/2"
W 34 MSV	W 34 MS		G 3/4"
W 10 MSV	W 10 MS		G 1"
	W 114 MS		G 1 1/4"
	W 112 MS		G 1 1/2"
	W 20 MS		G 2"





Angles 90° with female threads (cast)			U	p to 25 bar	
Type 10 bar Nox	Type 16 bar Nox	Type 25 bar mall. cast iron galv.	Thread	Type 16 bar AISI 316	Thread
Standard					
W 18 ES E	W 18 ES		Rp 1/8"	W 18 ES NPT	NPT 1/8"
W 14 ES E	W 14 ES	W 14 ST	Rp 1/4"	W 14 ES NPT	NPT 1/4"
W 38 ES E	W 38 ES	W 38 ST	Rp 3/8"	W 38 ES NPT	NPT 3/8"
W 12 ES E	W 12 ES	W 12 ST	Rp 1/2"	W 12 ES-NPT	NPT 1/2"
W 34 ES E	W 34 ES	W 34 ST	Rp 3/4"	W 34 ES-NPT	NPT 3/4"
W 10 ES E	W 10 ES	W 10 ST	Rp 1"	W 10 ES-NPT	NPT 1"
W 114 ES E	W 114 ES	W 114 ST	Rp 1 1/4"	W 114 ES-NPT	NPT 1 1/4"
W 112 ES E	W 112 ES	W 112 ST	Rp 1 1/2"	W 112 ES-NPT	NPT 1 1/2"
W 20 ES E	W 20 ES	W 20 ST	Rp 2"	W 20 ES-NPT	NPT 2"
	W 212 ES	W 212 ST	Rp 2 1/2"		
	W 30 ES	W 30 ST	Rp 3"		
	W 40 ES	W 40 ST	Rp 4"		
Reduced					
		W 1238 ST	Rp 1/2" / Rp 3/8"		
		W 3412 ST	Rp 3/4" / Rp 1/2"		
		W 1012 ST	Rp 1" / Rp 1/2"		
		W 1034 ST	Rp 1" / Rp 3/4"		
		W 11410 ST	Rp 1 1/4" / Rp 1"		
		W 112114 ST	Rp 1 1/2" / Rp 1 1/4"		
		W 20112 ST	Rp 2" / Rp 1 1/2"		



### Elbows 90° with female threads

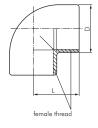
Materials: Malleable cast iron galvanised

Туре		Туре		
long (2)	L	short (2a)	L	Thread
BO 14 i ST	40			Rp 1/4"
BO 38 i ST	48			Rp 3/8"
BO 12 i ST	55	BO 12 iK ST	45	Rp 1/2"
BO 34 i ST	69	BO 34 iK ST	50	Rp 3/4"
BO 10 i ST	85	BO 10 iK ST	63	Rp 1"
BO 114 i ST	105	BO 114 iK ST	76	Rp 1 1/4"

lype		Туре		
long (2)	L	short (2a)	L	Thread
BO 112 i ST	116	BO 112 iK ST	85	Rp 11/2"
BO 20 i ST	140	BO 20 iK ST	102	Rp 2"
BO 212 i ST	176			Rp 21/2"
BO 30 i ST	205			Rp 3"
BO 40 i ST	260			Rp 4"
	long (2) BO 112 i ST BO 20 i ST BO 212 i ST BO 30 i ST	long (2)         L           BO 112 i ST         116           BO 20 i ST         140           BO 212 i ST         176           BO 30 i ST         205	long (2)         L         short (2a)           BO 112 i ST         116         BO 112 i K ST           BO 20 i ST         140         BO 20 i K ST           BO 212 i ST         176            BO 30 i ST         205	long (2)         L         short (2a)         L           BO 112 i ST         116         BO 112 iK ST         85           BO 20 i ST         140         BO 20 iK ST         102           BO 212 i ST         176             BO 30 i ST         205

PN 25

PN 10





### Threaded angles PVC-U (for plastic threads only)

Note: • Do not use PVC-U damaging thread seals!

Warning: Not suitable for compressed air or other gases under pressure!

		External Ø	Installation length
Туре	Thread	D	L
W 38 PVC	Rp <sup>3</sup> /8"	23.5	23
W 12 PVC	Rp 1/2"	28.0	25
W 34 PVC	Rp <sup>3</sup> /4"	34.0	30
W 10 PVC	Rp 1"	43.0	36
W 114 PVC	Rp 1 1/4"	54.0	41
W 112 PVC	Rp 1 1/2"	63.0	46
W 20 PVC	Rp 2"	78.0	57
W 212 PVC	Rp 21/2"	89.0	84
W 30 PVC	Rp 3"	106.0	99
W 40 PVC	Rp 4"	129.0	119

# **Angle fittings**

### Angles 90° with female threads up to 350 bar Type V4A Type zinc-plated (stainless steel) PN G 1/8" G 1/4" W 18 HD W 18 HD ES 350 bar W 14 HD W 14 HD ES 350 bar G 3/8" 250 bar W 38 HD W 38 HD ES W 12 HD G 1/2" W 12 HD ES 225 bar G 3/4" W 34 HD W 34 HD ES 200 bar W 10 HD W 10 HD ES G 1" 160 bar G 1 1/4" W 114 HD W 114 HD ES 160 bar 160 bar G 1 1/2" G 2" W 112 HD W 112 HD ES W 20 HD 100 bar



Elbow screw c	ilbow screw connections with inch threads (60° conical hose nipples)		
Type zinc-plated	Type V4A	TI .	Dh I*
steel	(stainless steel)	Thread	PN*
WV 18	WV 18 ES	G 1/8"	575 bar
WV 141)	WV 14 ES	G 1/4"	575 bar
WV 38 <sup>1)</sup>	WV 38 ES	G 3/8"	425 bar
WV 121)	WV 12 ES	G 1/2"	300 bar
WV 34 <sup>1)</sup>	WV 34 ES	G 3/4"	175 bar
WV 10 <sup>1)</sup>	WV 10 ES	G 1"	150 bar
WV 114	WV 114 ES	G 1 1/4"	150 bar
WV 112	WV 112 ES	G 1 1/2"	125 bar
WV 20	WV 20 ES	G 2"	75 bar



* the safety factor reached in tests with	n hydraulic oil was	four-times, please ask i	n individual cases,	tube construction

### Angles 45° with female threads

up	to	25	bar
----	----	----	-----

Type 16 bar	Type 10 bar	Type 16 bar	Type 25 bar mall.	
brass	AISI 316 💛	AISI 316	cast iron galv.	Thread
	W 1845 ES E	W 1845 ES		Rp 1/8"
	W 1445 ES E	W 1445 ES		Rp 1/4"
W 3845 MS	W 3845 ES E	W 3845 ES	W 3845 ST	Rp <sup>3</sup> /8"
W 1245 MS	W 1245 ES E	W 1245 ES	W 1245 ST	Rp 1/2"
W 3445 MS	W 3445 ES E	W 3445 ES	W 3445 ST	Rp 3/4"
W 1045 MS	W 1045 ES E	W 1045 ES	W 1045 ST	Rp 1"
	W 11445 ES E	W 11445 ES	W 11445 ST	Rp 1 1/4"
	W 11245 ES E	W 11245 ES	W 11245 ST	Rp 1 1/2"
	W 2045 ES E	W 2045 ES	W 2045 ST	Rp 2"
		W 21245 ES	W 21245 ST	Rp 2 1/2"
		W 3045 ES	W 3045 ST	Rp 3"
		W 4045 ES		Rp 4"



### Elbows 45° with female threads

PN 25

	_	
tuna	41/G1-45°	
Type	41/01-43	

Type malleable	
cast iron galv.	Thread
BO 3845 i ST	Rp 3/8"
BO 1245 i ST	Rp 1/2"
BO 3445 i ST	Rp 3/4"
BO 1045 i ST	Rp 1"
BO 11445 i ST	Rp 1 1/4"

Type <b>malleable</b>	
cast iron galv.	Thread
BO 11245 i ST	Rp 11/2"
BO 2045 i ST	Rp 2"
BO 21245 i ST	Rp 21/2"
BO 3045 i ST	Rp 3"



### Threaded angles 45° PVC-U (for plastic threads only)

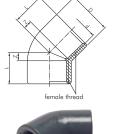
PN 10

Note: • Do not use PVC-U damaging thread sealing agents!



Warning: Not suitable for compressed air or other gases under pressure!

		External Ø	Installation length	
Туре	Thread	D	L	Z
W 1245 PVC	Rp 1/2"	28	15.0	6.0
W 3445 PVC	Rp 3/4"	34	16.3	8.7
W 1045 PVC	Rp 1"	43	19.1	10.9
W 11445 PVC	Rp 1 1/4"	54	21.4	14.6
W 11245 PVC	Rp 1 1/2"	63	21.4	21.6
W 2045 PVC	Rp 2"	78	25.7	26.3
W 21245 PVC	Rp 2 1/2"	89	30.2	30.8
W 3045 PVC	Rp 3"	106	33.3	37.7







Screw-in elbows with female and male threads (forged) up to 150 ba				
Type 16 bar brass nickel-pl.	Type 16 bar brass	Type 150 bar AISI 316L Nox	Thread male	Thread female
WE 50 MSV			M 5	M 5
WE 18 MSV	WE 18 MS*	WE 18 MD ES	R 1/8"	G 1/8"
WE 14 MSV	WE 14 MS*	WE 14 MD ES	R 1/4"	G 1/4"
WE 38 MSV	WE 38 MS**	WE 38 MD ES	R 3/8"	G 3/8"
WE 12 MSV	WE 12 MS**	WE 12 MD ES	R 1/2"	G 1/2"
WE 34 MSV	WE 34 MS**		R 3/4"	G 3/4"
WE 10 MSV	WE 10 MS**		R 1"	G 1"
	WE 114 MS		G 1 1/4"	G 1 1/4"
	WE 112 MS		G 1 1/2"	G 1 1/2"
	WE 20 MS		G 2"	G 2"
	WE 212 MS		G 21/2"	G 21/2"
	WE 30 MS		G 3"	G 3"

<sup>\*</sup> design as for MSV, \*\* male thread: G



Screw-in elbows with female and male threads (cast)					-	to 25 bar
Type 10 bar	Type 16 bar	Type 25 bar mall. cast iron galv.	Thread male	Thread female	Type 16 bar	Thread male/female
WE 18 ES E	WE 18 ES		R 1/8"	Rp 1/8"	WE 18 ES-NPT	NPT 1/8"
WE 14 ES E	WE 14 ES	WE 14 ST	R 1/4"	Rp 1/4"	WE 14 ES-NPT	NPT 1/4"
WE 38 ES E	WE 38 ES	WE 38 ST	R 3/8"	Rp 3/8"	WE 38 ES-NPT	NPT 3/8"
WE 12 ES E	WE 12 ES	WE 12 ST	R 1/2"	Rp 1/2"	WE 12 ES-NPT	NPT 1/2"
WE 34 ES E	WE 34 ES	WE 34 ST	R 3/4"	Rp 3/4"	WE 34 ES-NPT	NPT 3/4"
WE 10 ES E	WE 10 ES	WE 10 ST	R 1"	Rp 1"	WE 10 ES-NPT	NPT 1"
WE 114 ES E	WE 114 ES	WE 114 ST	R 1 1/4"	Rp 1 1/4"	WE 114 ES-NPT	NPT 1 1/4"
WE 112 ES E	WE 112 ES	WE 112 ST	R 1 1/2"	Rp 1 1/2"	WE 112 ES-NPT	NPT 1 1/2"
WE 20 ES E	WE 20 ES	WE 20 ST	R 2"	Rp 2"	WE 20 ES-NPT	NPT 2"
	WE 212 ES	WE 212 ST	R 21/2"	Rp 2 1/2"		
	WE 30 ES	WE 30 ST	R 3"	Rp 3"		
	WE 40 ES	WE 40 ST	R 4"	Rp 4"		





Materials: Malleable cast iron galvanised

PN 25

long (1) short (1a) BO 14 iA ST BO 38 iA ST 40 36 Rp 1/4" Rp 3/8" 42 48 BO 12 iA ST 55 BO 12 iAK ST 45 Rp 1/2" 48 45 Rp 3/4" Rp 1" BO 34 iAK ST BO 34 iA ST 69 50 60 50 BO 10 iA ST 85 75 BO 10 iAK ST 63 Rp 1 1/4" Rp 1 1/2" BO 114 iA ST 105 95 BO 114 iAK ST 76 76 BO 112 iA ST BO 112 iAK ST 85 116 105 85 Rp 2" BO 20 iA ST BO 20 iAK ST 102 102 140 130 Rp 21/2" BO 212 iA ST 176 165 BO 30 iA ST





Elbow connections				PN 16
Type brass nickel-plated	Type brass	Type aluminium	Type AISI 316Ti	Thread
GL 50 MSV	GL 50 MS	GL 50 A	GL 50 ES	M 5
GL 18 MSV	GL 18 MS	GL 18 A		G 1/8"
GL 14 MSV	GL 14 MS	GL 14 A		G 1/4"
GL 38 MSV	GL 38 MS	GL 38 A		G 3/8"
GL 12 MSV	GL 12 MS	GL 12 A		G 1/2"









Hoses from page 192

# Screw-in elbows with NPT threads

up to 275 bar

125 bar

Type zinc-plated	Type V4A		
steel	(stainless steel)	Thread	PN*
WE 14 NPT	WE 14 NPT ES	1/4" NPT	275 bar
WE 38 NPT	WE 38 NPT ES	3/8 <b>"</b> NPT	210 bar
WE 12 NPT	WE 12 NPT ES	1/2 <b>"</b> NPT	210 bar
WE 34 NPT	WE 34 NPT ES	3/4" NPT	170 bar
WE 10 NPT	WE 10 NPT ES	1" NPT	140 bar

<sup>\*</sup> the safety factor reached in tests with hydraulic oil was four-times, please ask in individual cases



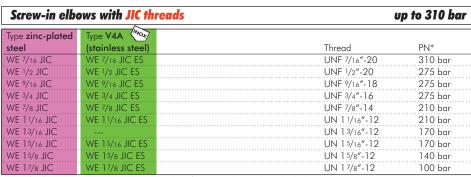
Screw-in elbo	up to 475 bar		
Type zinc-plated	Type V4A		
steel	(stainless steel)	Thread	PN*
WE 18 HD	WE 18 HD ES	G 1/8"	475 bar
WE 14 HD	WE 14 HD ES	G 1/4"	350 bar
WE 38 HD	WE 38 HD ES	G 3/8"	325 bar
WE 12 HD	WE 12 HD ES	G 1/2"	300 bar
WE 34 HD	WE 34 HD ES	G 3/4"	175 bar
WE 10 HD	WE 10 HD ES	G 1"	150 bar
WE 114 HD	WE 114 HD ES	G 1 1/4"	150 bar

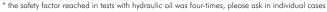
<sup>\*</sup> the safety factor reached in tests with hydraulic oil was four-times, please ask in individual cases

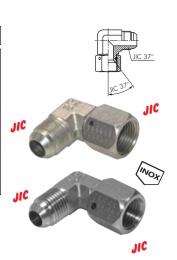
WF 112 HD FS

WE 20 HD ES











WE 112 HD

WE 20 HD

Threaded nozzles & hose nozzles from page 64



Cutting ring screw connections from page 77



G 1 1/2" G 2"

> Distributor bars up to 315 bar on page 133



Hose reel up to 400 bar from page 205



Parker Push in hoses on page 228



Hydraulic hoses from page 231



HYDAD Pipe clamps from page 244



Hydraulic couplings from page 170



JIC. NPT-, UNF- and metric double nipples from page 104



Liquid seals, gaskets & tapes from page 549









Angles with male threads up to 150 ba				
Type 16 bar brass nickel-pl.	Type 16 bar brass	Type <b>25 bar mall</b> . cast iron galv.	Type 150 bar AISI 316L	Thread
WA 50 MSV				M5
WA 18 MSV	WA 18 MS		WA 18 MD ES	R 1/8"
WA 14 MSV	WA 14 MS		WA 14 MD ES	R 1/4"
WA 38 MSV	WA 38 MS	WA 38 ST	WA 38 MD ES	R 3/8"
WA 12 MSV	WA 12 MS	WA 12 ST	WA 12 MD ES	R 1/2"
WA 34 MSV	WA 34 MS	WA 34 ST		R 3/4"
WA 10 MSV	WA 10 MS	WA 10 ST		R 1"
		WA 114 ST		R 1 1/4"
		WA 112 ST		R 1 1/2"
		WA 20 ST		R 2"



### Elbows 90° with male threads up to 25 bar Type 16 bar Type 25 bar mall. Thread **AISI 316** Thread cast iron galv. R 1/4" 50 BO 14 ST 36 BO 18 ES R 1/8" R 3/8" R 1/4" 42 BO 14 ES BO 38 ST 60 BO 12 ST R 1/2" 48 BO 38 ES R 3/8" 70 BO 34 ST R 3/4" BO 12 ES R 1/2" 60 80 R 3/4" R 1" R 1" BO 10 ST 75 BO 34 ES 100 R 1 1/4" 95 BO 10 ES BO 114 ST 120 R 1 1/2" R 1 1/4" BO 112 ST 105 BO 114 ES 140 R 1 1/2" R 2" BO 20 ST 130 BO 112 ES 160 BO 212 ST R 21/2" 165 BO 20 ES 190



Angles with i	nch threads (60° co	nical hose nipples)		up to 400 bar
Type zinc-plated	Type V4A	Thread	Thread	
steel	(stainless steel)	G 1	G 2	PN*
WA 18 HD	WA 18 HD ES	G 1/8"	G 1/8"	400 bar
WA 1418 HD		G 1/4" reduced	G 1/8"	350 bar
WA 14 HD	WA 14 HD ES	G 1/4	G 1/4"	350 bar
WA 3814 HD		G 3/8" reduced	G 1/4"	325 bar
WA 38 HD	WA 38 HD ES	G 3/8"	G 3/8"	325 bar
WA 1238 HD		G 1/2" reduced	G 3/8"	325 bar
WA 12 HD	WA 12 HD ES	G 1/2"	G 1/2"	350 bar
WA 3412 HD		G 3/4" reduced	G 1/2"	325 bar
WA 34 HD	WA 34 HD ES	G 3/4"	G 3/4"	325 bar
WA 1034 HD		G 1" reduced	G 3/4"	225 bar
WA 10 HD	WA 10 HD ES	G 1"	G 1"	225 bar
WA 114 HD	WA 114 HD ES	G 11/4"	G 11/4"	190 bar
WA 112 HD	WA 112 HD ES	G 11/2"	G 1 1/2"	190 bar
WA 20 HD	WA 20 HD ES	G 2"	G 2"	175 bar

 $<sup>^{*}</sup>$  the safety factor reached in tests with hydraulic oil was four-times, please ask in individual cases



Angles bulkh	Angles bulkhead nipples with inch threads (60° conical hose nipples)				
Type zinc-plated					
steel	Thread	PN*			
WSN 18 HD	G 1/8"	350 bar			
WSN 14 HD	G 1/4"	350 bar			
WSN 38 HD	G 3/8"	325 bar			
WSN 12 HD	G 1/2"	350 bar			
WSN 34 HD	G 3/4"	325 bar			
WSN 10 HD	G 1"	225 bar			

\* the safety factor reached in tests with hydraulic oil was four-times, please ask in individual cases









### Angles with NPT threads

Type zinc-plated		
steel	Thread	PN*
WA 14 NPT	NPT 1/4"	350 bar
WA 38 NPT	NPT 3/8"	250 bar
WA 12 NPT	NPT 1/2"	225 bar
WA 34 NPT	NPT 3/4"	200 bar
WA 10 NPT	NPT 1"	160 bar



### **Angles with JIC threads**

### up to 450 bar

Type zinc-plated	Type V4A		
steel	(stainless steel)	Thread PN*	
WA 7/16 JIC	WA 7/16 JIC ES	UNF 7/16"-20 450	) bar
WA 1/2 JIC	WA 1/2 JIC ES	UNF 1/2"-20 450	) bar
WA 9/16 JIC	WA 9/16 JIC ES	UNF 9/16"-18 350	) bar
WA 3/4 JIC	WA 3/4 JIC ES	UNF 3/4"-16 350	) bar
WA 7/8 JIC	WA 7/8 JIC ES	UNF 7/8"-14 350	) bar
WA 11/16 JIC	WA 11/16 JIC ES	UN 11/16"-12 350	) bar
WA 13/16 JIC		UN 13/16"-12 170	) bar
WA 15/16 JIC	WA 15/16 JIC ES	UN 15/16"-12 290	) bar
WA 15/8 JIC	WA 15/8 JIC ES	UN 15/8"-12 240	) bar
	WA 17/8 JIC ES	UN 17/8"-12 240	) bar



### Screw-in elbows 45° with female and male threads

### up to 25 bar

Type <b>16 bar</b>	Type 25 bar mall.	Type 16 bar	Thread	Thread
brass	cast iron galv.	AISI 316	male	female
		WE 1445 ES	R 1/4"	Rp 1/4"
WE 3845 MS	WE 3845 ST	WE 3845 ES	R 3/8"	Rp 3/8"
WE 1245 MS	WE 1245 ST	WE 1245 ES	R 1/2"	Rp 1/2"
WE 3445 MS	WE 3445 ST	WE 3445 ES	R 3/4"	Rp 3/4"
WE 1045 MS	WE 1045 ST	WE 1045 ES	R 1"	Rp 1"
WE 11445 MS	WE 11445 ST	WE 11445 ES	R 1 1/4"	Rp 1 1/4"
WE 11245 MS	WE 11245 ST	WE 11245 ES	R 1 1/2"	Rp 1 1/2"
WE 2045 MS	WE 2045 ST	WE 2045 ES	R 2"	Rp 2"





type 40/G4-45°

Flhows 45°	with	female	and	male	threads

Thread

female

Rp 1/4'

Rp 3/8"

Rp 1/2"

Rp 3/4" Rp 1"

Rp 1 1/4"

 ${\sf Thread}$ 

male

R 1/4

R 3/8" R 1/2"

R 3/4"

R 1"

R 1 1/4'

### PN 25

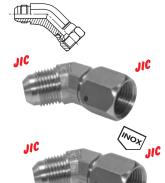
Type <b>25 bar mall</b> .	Thread	Thread
cast iron galv.	male	female
BO 11245 iA ST	R 1 1/2"	Rp 1 1/2"
BO 2045 iA ST	R 2"	Rp 2"
BO 21245 iA ST	R 21/2"	Rp 21/2"
BO 3045 iA ST	R 3"	Rp 3"
BO 4045 iA ST	R 4"	Rp 4"
BO 3045 iA ST	R 3"	Rp 3"



### Screw-in elbows 45° with JIC threads

### up to 310 bar

Type zinc-plated	Type V4A		
steel	(stainless steel)	Thread	PN*
WE 7/1645 JIC	WE 7/1645 JIC ES	UNF 7/16"-20	310 bar
WE 1/245 JIC	WE 1/245 JIC ES	UNF 1/2"-20	275 bar
WE 9/1645 JIC	WE 9/1645 JIC ES	UNF 9/16"-18	275 bar
WE 3/445 JIC	WE 3/445 JIC ES	UNF 3/4"-16	275 bar
WE 7/845 JIC	WE 7/845 JIC ES	UNF 7/8"-14	210 bar
WE 11/1645 JIC	WE 11/1645 JIC ES	UN 11/16"-12	210 bar
WE 15/1645 JIC	WE 15/1645 JIC ES	UN 15/16"-12	170 bar
WE 15/845 JIC	WE 15/845 JIC ES	UN 15/8"-12	140 bar
	WE 17/845 JIC ES	UN 17/8"-12	100 bar





Type **25 bar mall**.

cast iron galv.

BO 1445 iA ST

BO 3845 iA ST

BO 1245 iA ST

BO 3445 iA ST

BO 1045 iA ST BO 11445 iA ST



Industrial hoses from page 213



Hydraulic hoses from page 231



<sup>\*</sup> the safety factor reached in tests with hydraulic oil was four-times, please ask in individual cases

<sup>\*</sup> the safety factor reached in tests with hydraulic oil was four-times, please ask in individual cases

<sup>\*</sup> the safety factor reached in tests with hydraulic oil was four-times, please ask in individual cases



T-pieces with female threads (forged)			up to 150 bar
Type 16 bar brass nickel-pl.	Type 16 bar brass	Type 150 bar AISI 316L	Thread
T 50 MSV			M5
T 18 MSV	T 18 MS*	T 18 MD ES	G 1/8"
T 14 MSV	T 14 MS*	T 14 MD ES	G 1/4"
T 38 MSV	T 38 MS	T 38 MD ES	G 3/8"
T 12 MSV	T 12 MS	T 12 MD ES	G 1/2"
T 34 MSV	T 34 MS		G 3/4"
T 10 MSV	T 10 MS		G 1"
	T 114 MS		G 11/4"
	T 112 MS		G 11/2"
	T 20 MS		G 2"
	T 212 MS		G 21/2"
	T 30 MS		G 3 <i>"</i>
	T 40 MS		G 4"

\* design as for MSV





T-pieces with female threads (cast)				up to 25 bar	
Type 10 bar	Type 16 bar	Type 25 bar mall. cast iron galv.	Thread	Type 16 bar	Thread
T 18 ES E	T 18 ES	T 18 ST	Rp 1/8"	T 18 ES-NPT	NPT 1/8"
T 14 ES E	T 14 ES	T 14 ST	Rp 1/4"	T 14 ES-NPT	NPT 1/4"
T 38 ES E	T 38 ES	T 38 ST	Rp 3/8"	T 38 ES-NPT	NPT 3/8"
T 12 ES E	T 12 ES	T 12 ST	Rp 1/2"	T 12 ES-NPT	NPT 1/2"
T 34 ES E	T 34 ES	T 34 ST	Rp 3/4"	T 34 ES-NPT	NPT 3/4"
T 10 ES E	T 10 ES	T 10 ST	Rp 1"	T 10 ES-NPT	NPT 1"
T 114 ES E	T 114 ES	T 114 ST	Rp 1 1/4"	T 114 ES-NPT	NPT 1 1/4"
T 112 ES E	T 112 ES	T 112 ST	Rp 1 1/2"	T 112 ES-NPT	NPT 1 1/2"
T 20 ES E	T 20 ES	T 20 ST	Rp 2"	T 20 ES-NPT	NPT 2"
	T 212 ES	T 212 ST	Rp 21/2"		
	T 30 ES	T 30 ST	Rp 3"		
	T 40 ES	T 40 ST	Rp 4"		





	T-pieces with	female threa	ds and reduce	d/enlarged out	lets	up to	25 bar
	Type 25 bar mall. cast iron galv.	Type 16 bar brass	Type 16 bar AISI 316	Thread G 1	Type 25 bar mall. cast iron galv.	Thread G 1	Thread G 2
	T 121412 ST			Rp 1/2" Rp 1/4"	T 201220 ST	Rp 2"	Rp 1/2"
	T 123812 ST	T 123812 MS	T 123812 ES	Rp 1/2" Rp 3/8"	T 203420 ST	Rp 2"	Rp 3/4"
	T 123412 ST			Rp 1/2" Rp 3/4"	T 201020 ST	Rp 2"	Rp 1"
	T 343834 ST			Rp 3/4" Rp 3/8"	T 2011420 ST	Rp 2"	Rp 1 1/4"
	T 341234 ST	T 341234 MS	T 341234 ES	Rp 3/4" Rp 1/2"	T 2011220 ST	Rp 2"	Rp 1 1/2"
)	T 103810 ST			Rp 1" Rp 3/8"	T 21234212 ST	Rp 2 1/2"	Rp 3/4"
	T 101210 ST	T 101210 MS		Rp 1" Rp 1/2"	T 21210212 ST	Rp 2 1/2"	Rp 1"
	T 103410 ST	T 103410 MS	T 103410 ES	Rp 1" Rp 3/4"	T 212114212 ST	Rp 2 1/2"	Rp 1 1/4"
	T 11412114 ST			Rp 11/4" Rp 1/2"	T 212112212 ST	Rp 2 1/2"	Rp 1 1/2"
	T 11434114 ST			Rp 11/4" Rp 3/4"	T 21220212 ST	Rp 2 1/2"	Rp 2"
	T 11410114 ST			Rp 11/4" Rp 1"	T 3011230 ST	Rp 3"	Rp 1 1/2"
	T 11212112 ST			Rp 1 1/2" Rp 1/2"	T 302030 ST	Rp 3"	Rp 2"
	T 11234112 ST			Rp 1 1/2" Rp 3/4"	T 3021230 ST	Rp 3"	Rp 21/2"
	T 11210112 ST			Rp 1 1/2" Rp 1 "	T 402040 ST	Rp 4"	Rp 2"
	T 112114112 ST		T 112114112 ES	Rp 1 1/2" Rp 1 1/4"	T 403040 ST	Rp 4"	Rp 3"



T-pieces with	female thread	3	up to 350 bar
Type zinc-plated	Type V4A Wox		
steel	(stainless steel)	Thread	PN*
T 18 HD	T 18 HD ES	G 1/8"	350 bar
T 14 HD	T 14 HD ES	G 1/4"	350 bar
T 38 HD	T 38 HD ES	G 3/8"	250 bar
T 12 HD	T 12 HD ES	G 1/2"	225 bar
T 34 HD	T 34 HD ES	G 3/4"	200 bar
T 10 HD	T 10 HD ES	G 1"	160 bar
T 114 HD	T 114 HD ES	G 1 1/4"	160 bar
T 112 HD		G 1 1/2"	160 bar
T 20 HD		G 2"	100 bar

\* the safety factor reached in tests with hydraulic oil was four-times, please ask in individual cases



T-pieces with	NPT female tl	reads	up to 345 bar
Type zinc-plated	Type V4A (Nox		
steel	(stainless steel)	Thread	PN*
T 18 NPT	T 18 NPT ES	NPT 1/8"	345 bar
T 14 NPT	T 14 NPT ES	NPT 1/4"	275 bar
T 38 NPT	T 38 NPT ES	NPT 3/8"	210 bar
T 12 NPT	T 12 NPT ES	NPT 1/2"	210 bar
T 34 NPT	T 34 NPT ES	NPT 3/4"	170 bar
T 10 NPT	T 10 NPT ES	NPT 1"	140 bar

\* the safety factor reached in tests with hydraulic oil was four-times, please ask in individual cases

### Thread T-pieces PVC-U (for plastic threads only)

Note: • Do not use PVC-U damaging thread sealing agents!



Type malleable cast iron galv.

WV 38 ST

WV 12 ST

WV 34 ST

WV 10 ST

Warning: Not suitable for compressed air or other gases under pressure!

Thread

3 x Rp 3/8'

3 x Rp 1/2"

3 x Rp 3/4" 3 x Rp 1"

		External Ø	Installation length
Туре	Thread	D	L
T 38 PVC	Rp <sup>3</sup> /8"	23.5	23
T 12 PVC	Rp 1/2"	28.0	25
T 34 PVC	Rp <sup>3</sup> /4"	34.0	30
T 10 PVC	Rp 1"	43.0	36
T 114 PVC	Rp 1 1/4"	54.0	41
T 112 PVC	Rp 1 1/2"	63.0	46
T 20 PVC	Rp 2"	78.0	57
T 212 PVC	Rp 21/2"	89.0	83
T 30 PVC	Rp 3"	106.0	99
T 40 PVC	Rp 4"	129.0	119



PN 10

PN 25



### Elbow distributors with female threads

Type <b>malleable</b>
cast iron galv.
WV 114 ST
AA/110 CT

Thread 3 x Rp 1 1/4" 3 x Rp 1 1/2" WV 20 ST 3 x Rp 2"



T-connections PN 16					
Brass			Thread	Thread	
nickel-plated	Brass	Aluminium	male	female	
FR 50 MSV	FR 50 MS	FR 50 A	M 5	2 x M 5	
FR 18 MSV	FR 18 MS	FR 18 A	G 1/8"	2 x G 1/8"	
FR 14 MSV	FR 14 MS	FR 14 A	G 1/4"	2 x G 1/4"	
FR 38 MSV	FR 38 MS	FR 38 A	G 3/8"	2 x G 3/8"	
		FR 12 A	G 1/2"	2 x G 1/2"	

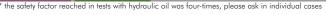


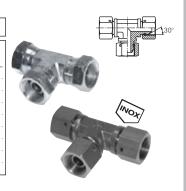




T-screw conne	up to 400 bar		
Type zinc-plated	Type V4A Wox		
steel	(stainless steel)	Thread	PN*
TV 18	TV 18 ES	G 1/8"	400 bar
TV 14	TV 14 ES	G 1/4"	400 bar
TV 38	TV 38 ES	G 3/8"	400 bar
TV 12	TV 12 ES	G 1/2"	300 bar
T) / O /	T) / O / EC	0.21.11	3751

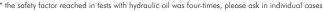






T-	screv	v co	onn	ections	with	JIC	threads	;
								_

Type zinc-plated		
steel	Thread	PN*
TV 7/16 JIC	UNF 7/16"-20	310 bar
TV 1/2 JIC	UNF 1/2"-20	275 bar
TV 9/16 JIC	UNF 9/16"-18	275 bar
TV 3/4 JIC	UNF 3/4"-16	275 bar
TV 7/8 JIC	UNF 7/8"-14	210 bar
TV 11/16 JIC	UN 11/16"-12	210 bar
TV 15/16 JIC	UN 15/16"-12	170 bar
TV 15/8 JIC	UN 15/8"-12	140 bar
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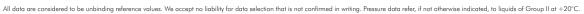




up to 310 bar



Aluminium, copper and steel pipes on page 250





T-pieces (fen	up to 150 baı			
Type 16 bar brass nickel-pl.	Type 16 bar brass	Type 150 bar AISI 316L	Thread male	Thread female
TE 50 MSV			M 5	M 5
TE 18 MSV	TE 18 MS	TE 18 MD ES	R 1/8"	G 1/8"
TE 14 MSV	TE 14 MS	TE 14 MD ES	R 1/4"	G 1/4"
TE 38 MSV	TE 38 MS	TE 38 MD ES	R 3/8"	G 3/8"
TE 12 MSV	TE 12 MS	TE 12 MD ES	R 1/2"	G 1/2"
TE 34 MSV	TE 34 MS		R 3/4"	G 3/4"
TE 10 MSV	TE 10 MS		R 1"	G 1"



T-pieces (female/male-female- cast) up to 25 bar				
Type 25 bar mall. cast iron galv.	Type 16 bar	Thread male	Thread female	
	TE 18 ES	R 1/8"	Rp 1/8"	
	TE 14 ES	R 1/4"	Rp 1/4"	
TE 38 ST	TE 38 ES	R 3/8"	Rp 3/8"	
TE 12 ST	TE 12 ES	R 1/2"	Rp 1/2"	
TE 34 ST	TE 34 ES	R 3/4"	Rp 3/4"	
TE 10 ST		R 1"	Rp 1"	



T-pieces (male/female/female)					up to 25 bai	
Type 16 bar brass nickel-pl.	Type 16 bar brass	Thread female	Type 16 bar AISI 316	Type 25 bar mall. cast iron galv.	Thread female	Thread male
LE 50 MSV		M5			M5	M5
LE 18 MSV	LE 18 MS	G 1/8"	LE 18 ES		Rp 1/8"	R 1/8"
LE 14 MSV	LE 14 MS	G 1/4"	LE 14 ES		Rp 1/4"	R 1/4"
LE 38 MSV	LE 38 MS	G 3/8"	LE 38 ES		Rp 3/8"	R 3/8"
LE 12 MSV	LE 12 MS	G 1/2"	LE 12 ES	LE 12 ST	Rp 1/2"	R 1/2"
LE 34 MSV	LE 34 MS	G 3/4"	LE 34 ES	LE 34 ST	Rp 3/4"	R 3/4"
LE 10 MSV	LE 10 MS	G 1"		LE 10 ST	Rp 1"	R 1"
				LE 114 ST	Rp 11/4"	R 11/4"
				LE 112 ST	Rp 11/2"	R 11/2"
				LE 20 ST	Rp 2"	R 2"



T-pieces (female/male/male)		PN 16
Type <b>brass</b>	Thread	Thread
nickel-plated	male	female
LTE 18 MSV	R 1/8"	G 1/8"
LTE 14 MSV	R 1/4"	G 1/4"
LTE 38 MSV	R 3/8"	G 3/8"
LTE 12 MSV	R 1/2"	G 1/2"
LTE 34 MSV	R 3/4"	G 3/4"
LTE 10 MSV	R 1"	G 1"



T-pieces with	T-pieces with inch threads (60° conical hose nipples)		
Type zinc-plated	Type V4A Wox		
steel	(stainless steel)	Thread	PN*
LTE 18 HD	LTE 18 HD ES	G 1/8"	475 bar
LTE 14 HD	LTE 14 HD ES	G 1/4"	350 bar
LTE 38 HD	LTE 38 HD ES	G 3/8"	325 bar
LTE 12 HD	LTE 12 HD ES	G 1/2"	350 bar
LTE 34 HD	LTE 34 HD ES	G 3/4"	325 bar
LTE 10 HD	LTE 10 HD ES	G 1"	225 bar
LTE 114 HD	LTE 114 HD ES	G 11/4"	190 bar
LTE 112 HD	LTE 112 HD ES	G 11/2"	190 bar
LTE 20 HD	LTE 20 HD ES	G 2"	175 bar

<sup>\*</sup> the safety factor reached in tests with hydraulic oil was four-times, please ask in individual cases

### PN 16 **T-pieces (male/male/male)** Type brass Туре nickel-plated Thread brass TA 18 MSV TA 18 MS R 1/8" R 1/4" TA 14 MSV TA 14 MS TA 38 MSV TA 38 MS R 3/8" R 1/2" TA 12 MSV TA 12 MS R 3/4" TA 34 MSV TA 34 MS TA 10 MSV TA 10 MS



T-pieces with	T-pieces with inch threads (60° conical hose nipples)					
Type zinc-plated	Type V4A	Thread	Thread			
steel	(stainless steel)	G 1	G 2	PN*		
TA 18 HD	TA 18 HD ES	G 1/8"	G 1/8"	475 bar		
TA 14 HD	TA 14 HD ES	G 1/4"	G 1/4"	350 bar		
TA 383814 HD		G 3/8"	reduced G 1/4"	325 bar		
TA 38 HD	TA 38 HD ES	G 3/8"	G 3/8"	325 bar		
TA 121238 HD		G 1/2"	reduced G 3/8"	325 bar		
TA 12 HD	TA 12 HD ES	G 1/2"	G 1/2"	350 bar		
TA 343412 HD		G 3/4"	reduced G 1/2"	325 bar		
TA 34 HD	TA 34 HD ES	G 3/4"	G 3/4"	325 bar		
TA 101034 HD		G 1"	reduced G 3/4"	225 bar		
TA 10 HD	TA 10 HD ES	G 1"	G 1"	225 bar		
TA 114 HD	TA 114 HD ES	G 1 1/4"	G 11/4"	190 bar		
TA 112 HD	TA 112 HD ES	G 1 1/2"	G 11/2"	190 bar		
TA 20 HD		G 2"	G 2"	175 bar		



### **T-pieces (male/male/male) with NPT threads**

up t	o 345	bar
------	-------	-----

Type zinc-plated		
steel	Thread	PN*
TA 18 NPT	NPT 1/8"	345 bar
TA 14 NPT	NPT 1/4"	275 bar
TA 38 NPT	NPT 3/8"	210 bar
TA 12 NPT	NPT 1/2"	210 bar
TA 34 NPT	NPT 3/4"	170 bar
TA 10 NPT	NPT 1"	140 bar



### **T-pieces with JIC threads**

UD	to	31	0	bar
----	----	----	---	-----

Type zinc-plated	Type V4A			
steel	(stainless steel)	Thre	ead P	N*
TA 7/16 JIC	TA 7/16 JIC ES	UN	F 7/16"-20 3	310 bar
TA 1/2 JIC	TA 1/2 JIC ES	UN	F 1/2"-20 2	275 bar
TA 9/16 JIC	TA 9/16 JIC ES	UN	F 9/16"-18 2	275 bar
TA 3/4 JIC	TA 3/4 JIC ES	UN	F 3/4"-16 2	275 bar
TA 7/8 JIC	TA 7/8 JIC ES	UN	F 7/8"-14 2	210 bar
TA 11/16 JIC	TA 11/16 JIC ES	UN	11/16"-12 2	210 bar
TA 13/16 JIC		UN	13/16"-12 1	170 bar
TA 15/16 JIC	TA 15/16 JIC ES	UN	15/16"-12 1	170 bar
TA 15/8 JIC	TA 15/8 JIC ES	UN	15/8"-12 1	l 40 bar
	TA 17/8 JIC ES	UN	17/8"-12 1	100 bar



### T-pieces (male/female/male)

### PN 16

Type brass	Thread	Thread
nickel-plated	male	female
TAIA 18 MSV	R 1/8"	G 1/8"
TAIA 14 MSV	R 1/4"	G 1/4"
TAIA 38 MSV	R 3/8"	G 3/8"
TAIA 12 MSV	R 1/2"	G 1/2"
TAIA 34 MSV	R 3/4"	G 3/4"
TAIA 10 MSV	R 1"	G 1"











<sup>\*</sup> the safety factor reached in tests with hydraulic oil was four-times, please ask in individual cases

<sup>\*</sup> the safety factor reached in tests with hydraulic oil was four-times, please ask in individual cases

# **Distributors/pipeline sockets**



type 180/C1

Cross pieces					up to 25 bar
Type 16 bar brass nickel-pl.	Type 16 bar brass	Thread	Type 16 bar	Type 25 bar mall. cast iron galv.	Thread
K 18 MSV	K 18 MS*	G 1/8"	K 18 ES		Rp 1/8"
K 14 MSV	K 14 MS*	G 1/4"	K 14 ES	K 14 ST	Rp 1/4"
K 38 MSV	K 38 MS*	G 3/8"	K 38 ES	K 38 ST	Rp 3/8"
K 12 MSV	K 12 MS*	G 1/2"	K 12 ES	K 12 ST	Rp 1/2"
	K 34 MS	G 3/4"	K 34 ES	K 34 ST	Rp 3/4"
	K 10 MS	G 1"	K 10 ES	K 10 ST	Rp 1"
	K 114 MS	G 11/4"	K 114 ES	K 114 ST	Rp 1 1/4"
	K 112 MS	G 11/2"	K 112 ES	K 112 ST	Rp 1 1/2"
	K 20 MS	G 2"	K 20 ES	K 20 ST	Rp 2"
			K 212 ES	K 212 ST	Rp 21/2"
			K 30 ES	K 30 ST	Rp 3"
			K 40 ES	K 40 ST	Rp 4"



Air junctions, 2-way				up to 25 bar	
Type 16 bar brass nickel-pl.	Thread	Type 16 bar brass	Type 16 bar	Type <b>25 bar mall.</b> cast iron galv.	Thread
Y 18 MSV	G 1/8"				
Y 14 MSV	G 1/4"		Y 14 ES		Rp 1/4"
Y 38 MSV	G 3/8"	LW 238 MS	Y 38 ES	Y 38 ST	Rp 3/8"
Y 12 MSV	G 1/2"	LW 212 MS	Y 12 ES	Y 12 ST	Rp 1/2"
			Y 34 ES	Y 34 ST	Rp 3/4"
			Y 10 ES	Y 10 ST	Rp 1"
			Y 114 ES		Rp 1 1/4"
			Y 112 ES		Rp 1 1/2"
			Y 20 ES		Rp 2"
			Y 212 ES		Rp 2 1/2"
			Y 30 ES		Rp 3"



)	Air junctions	, 3-way PN 16	•
	Туре		
	brass	Thread	
	LW 338 MS	G 3/8"	
	LW 312 MS	G 1/2"	



Y-pieces (female/female/male)		PN 16
Type <b>brass</b>	Thread	Thread
nickel-plated	male	female
YE 18 MSV	R 1/8"	G 1/8"
YE 14 MSV	R 1/4"	G 1/4"
YE 38 MSV	R 3/8"	G 3/8"
YE 12 MSV	R 1/2"	G 1/2"



Pipeline sockets with push-in fittings			PN 16
Type brass		Push in tube	
brass	Thread	Ø external	Outlets
WD 1215 MS	G 1/2"	15	1 x upwards, 1 x at the front
WD 3422 MS	G 3/4"	22	1 x upwards, 1 x at the front



Pipeline sock	cets		PN 16
Type brass	Type (Nox)	Thursd	O Hele
WD 38 MS	WD 38 ES	Thread G 3/8"	Outlets  1 x upwards, 1 x at the front
WD 12 MS	WD 38 L3	G 1/2"	1 x upwards, 1 x at the front
WD 34 MS	WD 34 ES	G 3/4"	1 x upwards, 1 x at the front



_4_	-0	
Seem See	8	Liquid seals, gaskets & tapes from page 549





# **Distributors/pipeline sockets**

Pipeline sockets/air junctions, 5-way		
Туре		
brass	Thread	Outlets
WD 12 LW3 MS	G 1/2"	1 x upwards, 1 x downwards, 3 x at the front



Pipeline sockets/dist	ributors, 5-way	PN 16
Туре		
brass	Thread	Outlets
WD 12 VT MS	G 1/2"	1 x upwards, 1 x downwards, 2 x on the side,
		1 x at the front



Pipeline sockets/air junctions made of plastic	PN 15
Temperature range: -10°C to max. +50°C	

remperatore range: -10 @ 10 max. 150 @					
Туре	Туре	Upper	Front	Lower through-	
with 2 outlets	with 3 outlets	input thread	output thread	hole thread	
End junction box withou	End junction box without through-hole thread				
WD 12 LW 2 K	WD 12 LW 3 K	G 1/2"	G 1/2"		
WD 12 LW 2 K-34	WD 12 LW 3 K-34	G 3/4"	G 1/2"	===	
Through-way junction b	оох				
WD 12 LW 2 KD	WD 12 LW 3 KD	G 1/2"	G 1/2"	G 1/2"	
WD 12 LW 2 KD-34	WD 12 LW 3 KD-34	G 3/4"	G 1/2"	G 3/4"	



### Air junctions with female threads and coupling sockets NW 7.2

Materials: Housing: Brass, seals: NBR Temperature range: -20°C to max. +100°C Operating pressure: 0 - 35 bar as well as large vacuum

_		
Туре	Input E	Output
2-way		
LWKDG 238 NW7	G 3/8" (FT)	2 x coupling sockets NW 7.2
LWKDG 212 NW7	G 1/2" (FT)	2 x coupling sockets NW 7.2
3-way		
LWKDG 338 NW7	G 3/8" (FT)	3 x coupling sockets NW 7.2
LWKDG 312 NW7	G 1/2" (FT)	3 x coupling sockets NW 7.2



### Air junctions with male threads and coupling sockets NW 7.2

Materials: Housing: Brass, seals: NBR
Temperature range: -20°C to max. +100°C
Operating pressure: 0 - 35 bar as well as large vacuum

Operating pressure.	- 55 bar as well as large vaccount	
Туре	Input E	Output
2-way		
LWKDGDN 238 NW7	G 3/8" (MT)	2 x coupling sockets NW 7.2
LWKDGDN 212 NW7	G 1/2" (MT)	2 x coupling sockets NW 7.2
3-way		
LWKDGDN 338 NW7	G 3/8" (MT)	3 x coupling sockets NW 7.2
LWKDGDN 312 NW7	G 1/2" (MT)	3 x coupling sockets NW 7.2



### Pipeline sockets with coupling sockets NW 7.2

Materials: Housing: Brass, seals: NBR
Temperature range: -20°C to max. +100°C
Operating pressure: 0 - 35 bar as well as large vacuum

Туре		
brass	Input E	Output
WDKDG 38 MS NW7	G 3/8" (FT)	1 x coupling socket NW 7.2
WDKDG 12 MS NW7	G 1/2" (FT)	1 x coupling socket NW 7.2
WDKDG 34 MS NW7	G 3/4" (FT)	1 x coupling socket NW 7.2







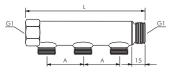




PVC fabric hoses on page 208



3 outlets with male threads





3 outlets with female threads

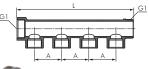
### Distributor pipes with male and female threads

PN 10

Operating range: For the assembly of extraction points. The distributor may be extended as required since these are equipped with female and male threads.

Туре		Туре		Туре		Thread G1	Thread	
2 outlets	L	3 outlets	L	4 outlets	L	input (FT/MT)	extraction point	Α
With male three	ıd on t	he extraction po	oint					
VTA 342 MS	110	VTA 343 MS	160	VTA 344 MS	210	G 3/4"	G 1/2" (MT)	50
VTA 102 MS	113	VTA 103 MS	163	VTA 104 MS	213	G 1"	G 1/2" (MT)	50
VTA 1142 MS	137	VTA 1143 MS	197	VTA 1144 MS	257	G 1 1/4"	G 1/2" (MT)	60
With female thr	ead or	n the extraction	point					
VTi 342 MS	110	VTi 343 MS	160	VTi 344 MS	210	G 3/4"	G 1/2" (FT)	50
VTi 102 MS	113	VTi 103 MS	163	VTi 104 MS	213	G 1"	G 1/2" (FT)	50
VTi 1142 MS	137	VTi 1143 MS	197	VTi 1144 MS	257	G 1 1/4"	G 1/2" (FT)	60

# 4 outlets with male threads





4 outlets with female threads

### Distributor pipes with male and female threads

PN 10

Materials: Brass nickel-plated

Operating range: For the assembly of extraction points. The distributor may be extended as required since these are equipped with female and male threads.

Туре		Туре		Туре		Thread G1	Thread	
2 outlets	L	3 outlets	L	4 outlets	L	Input (FT/MT)	extraction point	Α
With male three	nd on	the extraction po	oint					
VTA 342 MSV	87	VTA 343 MSV	125	VTA 344 MSV	163	G 3/4"	G 1/2" (MT)	38
VTA 102 MSV	89	VTA 103 MSV	127	VTA 104 MSV	165	G 1"	G 1/2" (MT)	38
With female thr	ead o	n the extraction	point					
VTi 342 MSV	87	VTi 343 MSV	125	VTi 344 MSV	163	G 3/4"	G 1/2" (FT)	38
VTi 102 MSV	89	VTi 103 MSV	127	VTi 104 MSV	165	G 1"	G 1/2" (FT)	38







G 3/8"

G 1/2"

2 x G 3/8"

2 x G 1/2"

2/2, 3/2 directional valves of brass or stain-less steel from page 404







Elbows conn	ections		PN 16
Type <b>brass</b>	Туре	Туре	
nickel-plated	brass	aluminium	Thread
GL 50 MSV	GL 50 MS	GL 50 A	M 5
GL 18 MSV	GL 18 MS	GL 18 A	G 1/8"
GL 14 MSV	GL 14 MS	GL 14 A	G 1/4"
GL 38 MSV	GL 38 MS	GL 38 A	G 3/8"
GL 12 MSV	GL 12 MS	GL 12 A	G 1/2"







FR 38 MSV

FR 38 MS

### PN 16 **T-connections** Brass Thread Thread nickel-plated Brass female **Aluminium** male FR 50 MSV FR 50 MS FR 50 A M 5 $2 \times M 5$ 2 x G 1/8" FR 18 MSV FR 18 MS FR 18 A G 1/8 2 x G 1/4" FR 14 MSV FR 14 MS FR 14 A G 1/4"



	Cross distri	buto	r bloc	ks					PN 16
	Туре				Туре				
	brass	L	W	Н	aluminium	L	W	Н	Thread
	3-way								
	FR 503 MS	14	14	8					3 x M 5
ı.	FR 183 MS	23	16	16					3 x G 1/8"
1	FR 143 MS	30	22	22					3 x G 1/4"
	4-way								
	VB 450 MS	14	14	8	VB 450 A	22	22	10	4 x M 5
	VB 418 MS	23	16	16	VB 418 A	25	25	16	4 x G 1/8"
	VB 414 MS	30	22	22	VB 414 A	40	40	20	4 x G 1/4"
					VB 438 A	50	50	26	4 x G <sup>3</sup> /8"
					VB 412 A	50	50	32	4 x G 1/2"

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

FR 38 A

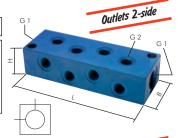
FR 12 A

# **Distributor blocks**

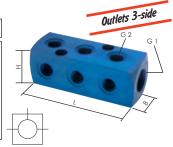
Distributor	bars 4-way - M5 to G 1/2"			PN 16
Type aluminium	Thread	L	W	Н
FR 450 A	4 x M 5	40	15	15
FR 418 A	4 x G 1/8"	56	20	20
FR 414 A	4 x G 1/4"	89	30	30
FR 438 A	4 x G <sup>3</sup> /8"	85	40	30
FR 412 A	4 x G 1/2"	105	40	30
FR 434 A	4 x G 3/4"	140	50	50



Distributor b	ars 8-way - M5 to G 1/2"				PN 16
Type aluminium	G 1	G 2	L	W	Н
FR 850 A	2 x G 1/4	4" 8 x M 5	65	32	25
FR 818 A	2 x G 3/8	8 x G 1/8"	114	40	30
FR 814 A	2 x G 1/2	2" 8 x G 1/4"	144	50	35
FR 812 A	2 x G 3/4	4" 8 x G 1/2"	170	60	45



Distributor blocks 9/12-way - M3 to G 1/2"							
Type aluminium	G l	G 2	1	W	Н		
VB 930 A	1 x G 1/8"	9 x M 3	45	18	18		
VB 950 A	1 x G 1/8"	9 x M 5	50	20	20		
VB 1250 A	2 x G 1/4"	12 x M 5	58	22	22		
VB 918 A	1 x G 3/8"	9 x G 1/8"	80	30	30		
VB 914 A	1 x G 1/2"	9 x G 1/4"	100	35	35		
VB 912 A	1 x G 3/4"	9 x G 1/2"	135	50	50		



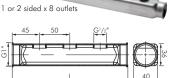
### Distributor bars made of stainless steel, one and two-sided

Materials: AISI 304L

Type one- sided outlets	Number of outlets	Type two- sided outlets	Number of outlets	Thread input	Thread output	L
RLEH2 1012 ES	2	RLDH2 1012 ES	4	2 x G 1"	G 1/2"	143
RLEH3 1012 ES	3	RLDH3 1012 ES	6	2 x G 1"	G 1/2"	193
RLEH4 1012 ES	4	RLDH4 1012 ES	8	2 x G 1"	G 1/2"	243
RLEH5 1012 ES	5	RLDH5 1012 ES	10	2 x G 1"	G 1/2"	293
RLEH6 1012 ES	6	RLDH6 1012 ES	12	2 x G 1"	G 1/2"	343
RLEH7 1012 ES	7	RLDH7 1012 ES	14	2 x G 1"	G 1/2"	393
RLEH8 1012 ES	8	RLDH8 1012 ES	16	2 x G 1"	G 1/2"	443
RLEH9 1012 ES	9	RLDH9 1012 ES	18	2 x G 1"	G 1/2"	493
RLEH10 1012 ES	10	RLDH10 1012 ES	20	2 x G 1"	G 1/2"	543
RLEH11 1012 ES	11	RLDH11 1012 ES	22	2 x G 1"	G 1/2"	593
RLEH12 1012 ES	12	RLDH12 1012 ES	24	2 x G 1"	G 1/2"	643









Threaded nozzles & hose nozzles from page 64

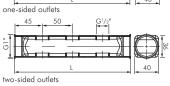






One-way control valves on page 440

PN 10



(NOX)

Distributor bar	rs made of stainless steel, one-sided (heavy duty)	PN 15
Type AISI 316	Thread Thread	
AISI 316	input output	
FR 414 ES	2 x G 3/4" 4 x G 1/4"	

190	S S S S S S S S S S S S S S S S S S S
D D	000

Distributor bars		PN 315
Type zinc-plated	Thread Thre	ad
steel	input outp	ut

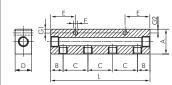
Type zinc-plated	Thread	Thread
steel	input	output
FR 438 HD	2 x G 3/8"	4 x G 3/8"









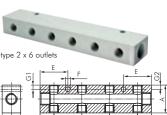


DISTRIBUTOR DO	rs, one-sia	ea									PN 10
Type aluminium anodised	Thread	Thread	L	Α	В	С	D	E	F	G1	G2
2 outlets*	input	output	L	Α	Ь		U		Г	GI	GZ
RLE2 18M5 A	2 C 1/e#	2 x M5	A.E.	20	15	15	15	22.5	4.2	3.5	16.5
	2 x G 1/8"		45					22.5			
RLE2 1418 A	2 x G 1/4"	2 x G 1/8"	60	30	15	30	20	30.0	5.2	4.5	25.5
RLE2 3818 A	2 x G 3/8"	2 x G 1/8"	66	40	18	30	20	33.0	5.2	4.5	35.5
RLE2 3814 A	2 x G 3/8"	2 x G 1/4"	72	40	18	36	20	36.0	6.5	6.0	34.0
RLE2 1214 A	2 x G 1/2"	2 x G 1/4"	80	40	22	36	28	40.0	6.5	5.8	34.2
3 outlets											
RLE3 18M5 A	2 x G 1/8"	3 x M5	60	20	15	15	15	22.5	4.2	3.5	3.5
RLE3 1418 A	2 x G 1/4"	3 x G 1/8"	90	30	15	30	20	30.0	5.2	4.5	4.5
RLE3 3818 A	2 x G 3/8"	3 x G 1/8"	96	30	18	30	20	33.0	5.2	25.5	25.5
RLE3 3814 A	2 x G 3/8"	3 x G 1/4"	108	30	18	36	20	36.0	6.5	24.0	24.0
RLE3 1214 A	2 x G 1/2"	3 x G 1/4"	116	40	22	36	28	40.0	6.5	34.2	34.2
4 outlets											
RLE4 18M5 A	2 x G 1/8"	4 x M5	75	20	15	15	15	22.5	4.2	3.5	3.5
RLE4 1418 A	2 x G 1/4"	4 x G 1/8"	120	30	15	30	20	30.0	5.2	4.5	4.5
RLE4 3818 A**	2 x G 3/8"	4 x G 1/8"	126	30	18	30	20	33.0	5.2	25.5	25.5
RLE4 3814 A**	2 x G 3/8"	4 x G 1/4"	144	30	18	36	20	36.0	6.5	24.0	24.0
RLE4 1214 A**	2 x G 1/2"	4 x G 1/4"	152	40	22	36	28	40.0	6.5	34.2	34.2
6 outlets											
RLE6 18M5 A	2 x G 1/8"	6 x M5	105	20	15	15	15	22.5	4.2	3.5	3.5
RLE6 1418 A	2 x G 1/4"	6 x G 1/8"	180	30	15	30	20	30.0	5.2	4.5	4.5
RLE6 3818 A**	2 x G 3/8"	6 x G 1/8"	186	30	18	30	20	33.0	5.2	25.5	25.5
RLE6 3814 A**	2 x G 3/8"	6 x G 1/4"	216	30	18	36	20	36.0	6.5	24.0	24.0
RLE6 1214 A**	2 x G 1/2"	6 x G 1/4"	224	40	22	36	28	40.0	6.5	34.2	34.2

<sup>\*</sup> mounting holes arranged opposite to each other, \*\*mounting holes arranged on the output side







### Distributor bars, two-sided

Distributor bars, one-sided

Distributor ba	rs, two-sid	ed									PN 16
Type aluminium anodised	Thread input	Thread output	L	А	В	С	D	E	F	G1	G2
2 x 2 outlets*											
RLD2 18M5 A	2 x G 1/8"	4 x M5	45	20	15	15	15	22.5	4.2	3.5	16.5
RLD2 1418 A	2 x G 1/4"	4 x G 1/8"	60	30	15	30	20	30.0	5.2	4.5	25.5
RLD2 3818 A	2 x G 3/8"	4 x G 1/8"	66	40	18	30	20	33.0	5.2	4.5	35.5
RLD2 3814 A	2 x G 3/8"	4 x G 1/4"	72	40	18	36	20	36.0	6.5	6.0	34.0
RLD2 1214 A	2 x G 1/2"	4 x G 1/4"	80	40	22	36	28	40.0	6.5	5.8	34.2
2 x 3 outlets											
RLD3 18M5 A	2 x G 1/8"	6 x M5	60	20	15	15	15	22.5	4.2	3.5	3.5
RLD3 1418 A	2 x G 1/4"	6 x G 1/8"	90	30	15	30	20	30.0	5.2	4.5	4.5
RLD3 3818 A	2 x G 3/8"	6 x G 1/8"	96	40	18	30	20	33.0	5.2	4.5	4.5
RLD3 3814 A	2 x G 3/8"	6 x G 1/4"	108	40	18	36	20	36.0	6.5	6.0	6.0
RLD3 1214 A	2 x G 1/2"	6 x G 1/4"	116	40	22	36	28	40.0	6.5	5.8	5.8
2 x 4 outlets											
RLD4 18M5 A	2 x G 1/8"	8 x M5	75	20	15	15	15	22.5	4.2	3.5	3.5
RLD4 1418 A	2 x G 1/4"	8 x G 1/8"	120	30	15	30	20	30.0	5.2	4.5	4.5
RLD4 3818 A	2 x G 3/8"	8 x G 1/8"	126	40	18	30	20	33.0	5.2	4.5	4.5
RLD4 3814 A	2 x G 3/8"	8 x G 1/4"	144	40	18	36	20	36.0	6.5	6.0	6.0
RLD4 1214 A	2 x G 1/2"	8 x G 1/4"	152	40	22	36	28	40.0	6.5	5.8	5.8
2 x 6 outlets											
RLD6 18M5 A	2 x G 1/8"	12 x M5	105	20	15	15	15	22.5	4.2	3.5	3.5
RLD6 1418 A	2 x G 1/4"	12 x G 1/8"	180	30	15	30	20	30.0	5.2	4.5	4.5
RLD6 3818 A	2 x G 3/8"	12 x G 1/8"	186	40	18	30	20	33.0	5.2	4.5	4.5
RLD6 3814 A	2 x G 3/8"	12 x G 1/4"	216	40	18	36	20	36.0	6.5	6.0	6.0
RLD6 1214 A	2 x G 1/2"	12 x G 1/4"	224	40	22	36	28	40.0	6.5	5.8	5.8

 $<sup>^{</sup>st}$  mounting holes arranged directly opposite each other

# Distributor bars with integrated ball valves

Materials: Body: Aluminium anodised, ball and spindle: Brass chrome-plated, seals: PTFE/NBR

Temperature range: -10°C to max. +100°C

Pressure range: 0 to 10 bar, as well as low vacuum

Function: Serves as distributor bars and stopper bars in machined and systems where it becomes necessary to turn off individual control loops. At each outlet, the bar has a ball valve that can be adjusted using a flat screwdrivers. The slot in the spindle displays the position of the ball valve

	***
- e	*********
f	***

PN 10

PN 16

	Number of				Nominal diameter
Туре	outlets	L	G 1	G 2	per connection (DN)
FRKH 614 A	6	175	2 x G 3/8"	6 x G 1/4"	8 mm
FRKH 814 A	8	225	2 x G 3/8"	8 x G 1/4"	8 mm
FRKH 1014 A	10	275	2 x G 3/8"	10 x G 1/4"	8 mm









### **End caps with female threads**

up to 25 bar

**Optional**: NPT thread -NPT

				Type <b>25 bar</b>	
Type 16 bar	Type 16 bar		Type 16 bar	malleable cast	
brass nickel-pl.	brass	Thread	AISI 316 1	iron galv.	Thread
VK 18 MSV	VK 18 MS	G 1/8"	VK 18 ES		Rp 1/8"
VK 14 MSV	VK 14 MS	G 1/4"	VK 14 ES	VK 14 ST	Rp 1/4"
VK 38 MSV	VK 38 MS	G 3/8"	VK 38 ES	VK 38 ST	Rp 3/8"
VK 12 MSV	VK 12 MS	G 1/2"	VK 12 ES*	VK 12 ST	Rp 1/2"
VK 34 MSV	VK 34 MS	G 3/4"	VK 34 ES*	VK 34 ST	Rp 3/4"
VK 10 MSV	VK 10 MS	G 1"	VK 10 ES*	VK 10 ST	Rp 1"
VK 114 MSV	VK 114 MS	G 1 1/4"	VK 114 ES*	VK 114 ST	Rp 1 1/4"
VK 112 MSV	VK 112 MS	G 1 1/2"	VK 112 ES*	VK 112 ST	Rp 1 1/2"
VK 20 MSV	VK 20 MS	G 2"	VK 20 ES*	VK 20 ST	Rp 2"
	VK 212 MS	G 21/2"	VK 212 ES*	VK 212 ST	Rp 2 1/2"
			VK 30 ES	VK 30 ST	Rp 3"
				VK 40 ST	Rp 4"



Order example: VK 12 ES \*\*

Designation for the options: Standard type 



### End caps with inch threads (60° conical hose nipples)

up to 575 bar

 $\textbf{Suitable:} \ \ \textbf{BUZR} \ \ \textbf{end} \ \ \textbf{caps} \ \ \textbf{with} \ \ \textbf{a} \ \ \textbf{60}^{\circ} \ \ \textbf{cone} \ \ \textbf{close} \ \ \textbf{the} \ \ \textbf{hoses} \ \ \textbf{and} \ \ \textbf{pipe} \ \ \textbf{screw} \ \ \textbf{connectors} \ \ \textbf{that} \ \ \textbf{are} \ \ \textbf{provided}$ with a  $60^{\circ}$  conical hose nipple as male threads.

Type zinc-plated	Type V4A		
steel	(stainless steel)	Thread	PN*
BUZR 1/8	BUZR 1/8 ES	G 1/8"	575 bar
BUZR 1/4	BUZR 1/4 ES	G 1/4"	575 bar
BUZR 3/8	BUZR 3/8 ES	G 3/8"	425 bar
BUZR 1/2	BUZR 1/2 ES	G 1/2"	300 bar
BUZR 3/4	BUZR 3/4 ES	G 3/4"	175 bar
BUZR 1	BUZR 1 ES	G 1"	150 bar
BUZR 11/4	BUZR 11/4 ES	G 1 1/4"	150 bar
BUZR 11/2	BUZR 11/2 ES	G 1 1/2"	125 bar
BUZR 2	BUZR 2 ES	G 2"	75 bar





### **End caps with NPT threads**

Type zinc-plated		
steel	Thread PN*	
VK 18 NPT	1/8" NPT 345	bar
VK 14 NPT	1/4" NPT 275	bar
VK 38 NPT	<sup>3</sup> /8" NPT 210	bar
VK 12 NPT	1/2" NPT 210	bar
VK 34 NPT	3/ <sub>4</sub> " NPT 170	har



 $<sup>^{</sup>st}$  the safety factor reached in tests with hydraulic oil was four-times, please ask in individual cases

up to 345 bar		
	_ <u>&gt;</u>	∦
PN*		1



### **End caps with JIC threads**

	^		
Type zinc-plated	Type V4A		
steel	(stainless steel)	Thread	PN*
VK 7/16 JIC	VK 7/16 JIC ES	UNF 7/16"-20	310 bar
VK 1/2 JIC	VK 1/2 JIC ES	UNF 1/2"-20	275 bar
VK 9/16 JIC	VK 9/16 JIC ES	UNF 9/16"-18	275 bar
VK 3/4 JIC	VK 3/4 JIC ES	UNF 3/4"-16	275 bar
VK 7/8 JIC	VK 7/8 JIC ES	UNF 7/8"-14	210 bar
VK 11/16 JIC	VK 11/16 JIC ES	UNF 11/16"-12	210 bar
VK 13/16 JIC		UNF 13/16"-12	170 bar
VK 15/16 JIC	VK 15/16 JIC ES	UNF 15/16"-12	170 bar
VK 15/8 JIC	VK 15/8 JIC ES	UNF 15/8"-12	140 bar









he safety factor reached in tests with hydraulic oil was four-times, please ask in individual cases



Liquid seals, gaskets & tapes from page 549



Ready-made washing and hydraulic hoses on page 231



UNF 17/8"-12

Coupling sockets NW7 from page 150

100 bar

up to 345 bar



**EW** PU-house sets with coupling & plug on page 209

<sup>\*</sup> optional: NPT thread -NPT

the safety factor reached in tests with hydraulic oil was four-times, please ask in individual cases

# **Closing plugs**



### Closing plugs with hexagonal sockets and cylindrical threads up to 40 bar

Type 16 bar	Type 16 bar	Type 40 bar	
brass nickel-pl.	brass	V4A (SS)	Thread
VS 50 MSV*			M5
VS 70 MSV*			M7
VS 18 MSV*	VS 18 MS	VS 18 ES	G 1/8"
VS 14 MSV*	VS 14 MS	VS 14 ES	G 1/4"
VS 38 MSV*	VS 38 MS	VS 38 ES	G 3/8"
VS 12 MSV*	VS 12 MS	VS 12 ES	G 1/2"
VS 34 MSV	VS 34 MS	VS 34 ES	G 3/4"
VS 10 MSV	VS 10 MS	VS 10 ES	G 1"
	VS 114 MS	VS 114 ES	G 1 1/4"
	VS 112 MS	VS 112 ES	G 11/2"
	VS 20 MS	VS 20 ES	G 2"

with O-ring seal







Type 16 bar brass nickel-pl.	Type 16 bar brass	Type 40 bar V4A (SS)	Thread	Type 16 bar brass	Type 40 bar AISI 316Ti	Thread
Imperial						
VS 18 K MSV	VS 18 K MS	VS 18 K ES	R 1/8"	VS 18 MS OB	VS 18 ES OB	G 1/8"
VS 14 K MSV	VS 14 K MS	VS 14 K ES	R 1/4"	VS 14 MS OB	VS 14 ES OB	G 1/4"
VS 38 K MSV	VS 38 K MS	VS 38 K ES	R 3/8"	VS 38 MS OB	VS 38 ES OB	G 3/8"
VS 12 K MSV	VS 12 K MS	VS 12 K ES	R 1/2"	VS 12 MS OB	VS 12 ES OB	G 1/2"
	VS 34 K MS	VS 34 K ES	R 3/4"			
	VS 10 K MS	VS 10 K ES	R 1"			
		VS 114 K ES	R 1 1/4"			
		VS 112 K ES	R 1 1/2"			
Metric						
	VS M8 K MS	VS M8 K ES	M8 x 0.75 (con.	VS M8 MS OB		M 8 x 0.75
	VS M8 x 1 K MS		M8 x 1 (con.)			
	VS M10 K MS	VS M10 K ES	M10 x 1 (con.)	VS M10 MS OB		M 10 x 1
	VS M12 K MS	VS M12 K ES	M12 x 1.5 (con.	VS M12 MS OB		M 12 x 1.5
	VS M14 K MS	VS M14 K ES	M14 x 1.5 (con.	VS M14 MS OB		M 14 x 1.5



Closing plug	Closing plugs with exterior hexagons and cylindrical threads up to 40 ba			up to 40 bar
Type 16 bar brass nickel-pl.	Type 16 bar brass	Type 40 bar AISI 316Ti	Thread	SW <sup>1)</sup>
VS 50 A MSV	VS 50 A MS		M5	8
VS 18 A MSV	VS 18 A MS	VS 18 A ES	G 1/8"	14
VS 14 A MSV	VS 14 A MS	VS 14 A ES	G 1/4"	17
VS 38 A MSV	VS 38 A MS	VS 38 A ES	G 3/8"	19
VS 12 A MSV	VS 12 A MS	VS 12 A ES	G 1/2"	24
VS 34 A MSV		VS 34 A ES	G 3/4"	
V2NA A OT 2V		VS 10 A FS	G 1"	

applies to type brass. For all other types, please ask.



### Closing plugs with exterior hexagons and conical threads

Type 16 bar	Type <b>8 bar</b>		Type 16 bar	Type <b>8 bar</b>	
AISI 316	PA 6	Thread	AISI 316	PA 6	Thread
VS 18 AK ES	VS 18 K	R 1/8"	VS 114 AK ES*		R 1 1/4"
VS 14 AK ES	VS 14 K	R 1/4"	VS 112 AK ES*		R 1 1/2"
VS 38 AK ES	VS 38 K	R 3/8"	VS 20 AK ES*		R 2"
VS 12 AK ES*	VS 12 K	R 1/2"	VS 212 AK ES		R 21/2"
VS 34 AK ES*		R 3/4"	VS 30 AK ES		R 3"
VS 10 AK ES*		R 1"			

up to 16 bar

up to 40 bar

G 1"

G 1 1/4"

G 1 1/2"

optional: NPT thread -NPT

VS 10 AB MS

VS 114 AB MS

VS 112 AB MS

Order example: VS 12 AK ES \*\*



Type <b>16 bar</b>	Type 40 bar	
brass	V4A (SS)	Thread SW <sup>1)</sup>
VS 18 AB MS	VS 18 AB ES	G 1/8" 10
VS 14 AB MS	VS 14 AB ES	G 1/4" 13
VS 38 AB MS	VS 38 AB ES	G 3/8" 17
VS 12 AB MS	VS 12 AB ES	G 1/2" 19
VS 34 AB MS	VS 34 AB ES	G 3/4" 24

VS 20 AB MS VS 20 AB ES Details apply for the brass type. For all other types, please ask.

VS 114 AB ES

VS 112 AB ES

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

Closing plugs with exterior hexagons and collar, with cyl. threads

# **Closing plugs**

### Closing plugs with exterior squares and conical threads

up to 25 bar

Type 25 bar mall. cast iron galv.	Type 16 bar	Thread
VS 18 ST	VS 18 VK ES	R 1/8"
VS 14 ST	VS 14 VK ES	R 1/4"
VS 38 ST	VS 38 VK ES	R 3/8"
VS 12 ST	VS 12 VK ES	R 1/2"
VS 34 ST	VS 34 VK ES	R 3/4"
VS 10 ST	VS 10 VK ES	R 1"

Type 25 bar mall.	Type 16 bar	
cast iron galv.	AISI 316	Thread
VS 114 ST	VS 114 VK ES	R 1 1/4"
VS 112 ST	VS 112 VK ES	R 1 1/2"
VS 20 ST	VS 20 VK ES	R 2"
VS 212 ST	VS 212 VK ES	R 21/2"
VS 30 ST	VS 30 VK ES	R 3"
	VS 40 VK ES	R 4"





### Locking screws with elastomer seals (imperial)

up to 400 bar

Materials: Seal: NBR (type AISI 316Ti: FKM)
Optional: Seal made of FKM -V

Type zinc-plated	Type		
steel	AISI 316Ti	Thread	PN*
VSTi 1/8	VSTi 1/8 ES	G 1/8"	400 bar
VSTi 1/4	VSTi 1/4 ES	G 1/4"	400 bar
VSTi 3/8	VSTi 3/8 ES	G <sup>3</sup> /8"	400 bar
VSTi 1/2	VSTi 1/2 ES	G 1/2"	400 bar
VSTi 3/4	VSTi 3/4 ES	G 3/4"	400 bar
VSTi 1	VSTi 1 ES	G 1"	400 bar
VSTi 11/4	VSTi 11/4 ES	G 1 1/4"	250 bar
VSTi 11/2	VSTi 11/2 ES	G 11/2"	250 bar



### **Locking screws with elastomer seals (metric)**

up to 400 bar

Materials: Seal: NBR (type AISI 316Ti: FKM)
Optional: Seal made of FKM -V

Type zinc-plated steel	Type AISI 316Ti	Thread PN*
VSTi 10 x 1	VSTi 10 x 1 ES	M 10 x 1 400 bar
VSTi 12 x 1.5	VSTi 12 x 1.5 ES	M 12 x 1.5 400 bar
VSTi 14 x 1.5	VSTi 14 x 1.5 ES	M 14 x 1.5 400 bar
VSTi 16 x 1.5	VSTi 16 x 1.5 ES	M 16 x 1.5 400 bar
VSTi 18 x 1.5	VSTi 18 x 1.5 ES	M 18 x 1.5 400 bar
VSTi 20 x 1.5	VSTi 20 x 1.5 ES	M 20 x 1.5 400 bar
VSTi 22 x 1.5	VSTi 22 x 1.5 ES	M 22 x 1.5 400 bar
VSTi 24 x 1.5		M 24 x 1.5 400 bar
VSTi 26 x 1.5	VSTi 26 x 1.5 ES	M 26 x 1.5 400 bar
VSTi 27 x 2	VSTi 27 x 2 ES	M 27 x 2 400 bar
VSTi 33 x 2	VSTi 33 x 2 ES	M 33 x 2 400 bar
VSTi 42 x 2	VSTi 42 x 2 ES	M 42 x 2 250 bar
VSTi 48 x 2	VSTi 48 x 2 ES	M 48 x 2 250 bar



### **Locking screws with NPT threads**

up to 345 bar

Type zinc-plated	Type V4A Nox	Type 16 bar (No.)		
steel	(stainless steel)	AISI 316	Thread	PN*
VSTi 1/8 NPT	VSTi 1/8 NPT ES	Closing plugs	1/8" NPT	345 bar
VSTi 1/4 NPT	VSTi 1/4 NPT ES	with NPT thread	1/4" NPT	275 bar
VSTi 3/8 NPT	VSTi 3/8 NPT ES	(PN 16) see	3/8" NPT	210 bar
VSTi 1/2 NPT	VSTi 1/2 NPT ES	page 136	1/2" NPT	210 bar
VSTi 3/4 NPT	VSTi 3/4 NPT ES		3/4" NPT	170 bar
VSTi 1 NPT	VSTi 1 NPT ES		1" NPT	140 bar
VSTi 11/4 NPT	VSTi 11/4 NPT ES		1 1/4" NPT	80 bar
VSTi 11/2 NPT	VSTi 11/2 NPT ES		1 1/2" NPT	70 bar
VSTi 2 NPT	VSTi 2 NPT ES		2" NPT	70 bar



### Locking screws with O-rings with UNF threads

un	to	630	hai

Type zinc-plated	Type V4A			
steel	(stainless steel)	TI	hread	PN*
VSTi 7/16 UNF	VSTi 7/16 UNF ES	U	NF 7/16"-20	630 bar
VSTi 1/2 UNF	VSTi 1/2 UNF ES	U	NF 1/2"-20	630 bar
VSTi 9/16 UNF	VSTi 9/16 UNF ES	U	NF 9/16"-18	630 bar
VSTi 3/4 UNF	VSTi 3/4 UNF ES	U	NF 3/4"-16	630 bar
VSTi 7/8 UNF	VSTi 7/8 UNF ES	U	NF 7/8"-14	630 bar
VSTi 11/16 UNF	VSTi 11/16 UNF ES	U	N 1 1/16"-12	400 bar
VSTi 13/16 UNF		U	N 13/16"-12	400 bar
VSTi 15/16 UNF	VSTi 15/16 UNF ES	U	N 15/16"-12	400 bar
VSTi 15/8 UNF	VSTi 15/8 UNF ES	U	N 15/8"-12	250 bar
VSTi 17/8 UNF	VSTi 17/8 UNF ES	U	N 17/8"-12	250 bar



 $<sup>^{*}</sup>$  the safety factor reached in tests with hydraulic oil was four-times, please ask in individual cases

<sup>\*</sup> the safety factor reached in tests with hydraulic oil was four-times, please ask in individual cases

 $<sup>^{*}</sup>$  the safety factor reached in tests with hydraulic oil was four-times, please ask in individual cases

<sup>\*</sup> the safety factor reached in tests with hydraulic oil was four-times, please ask in individual cases

# **Closing plugs**





### Blind fittings with inch threads (60° conical hose nipples)

up to 575 bar

**Suitable:** ROV blind fittings with a  $60^{\circ}$  cone close the hoses and pipe screw connectors that are provided with a  $60^{\circ}$ conical hose nipple in a union nut with female thread.

Type <b>zinc-</b>	Type V4A		
plated steel	(stainless steel)	Thread PN*	
ROV 1/8	ROV 1/8 ES	G 1/8" 575 bar	
ROV 1/4	ROV 1/4 ES	G 1/4" 575 bar	
ROV 3/8	ROV 3/8 ES	G <sup>3</sup> /8" 425 bar	
ROV 1/2	ROV 1/2 ES	G 1/2" 300 bar	
ROV 3/4	ROV 3/4 ES	G <sup>3</sup> /4" 175 bar	
ROV 1	ROV 1 ES	G 1" 150 bar	
ROV 11/4	ROV 11/4 ES	G 1 1/4" 150 bar	
	ROV 11/2 ES	G 1 ½" 125 bar	
	ROV 2 ES	G 2" 75 bar	

 $<sup>^{</sup>st}$  the safety factor reached in tests with hydraulic oil was four-times, please ask in individual cases



Locking screws with JIC threads		ads up	up to 310 bar		
Type zinc- plated steel	Type V4A (stainless steel)	Thread	PN*		
VSTi 7/16 JIC	VSTi 7/16 JIC ES	UNF 7/16"-20	310 bar		
VSTi 1/2 JIC	VSTi 1/2 JIC ES	UNF 1/2"-20	275 bar		
VSTi 9/16 JIC	VSTi 9/16 JIC ES	UNF 9/16"-18	275 bar		
VSTi 3/4 JIC	VSTi 3/4 JIC ES	UNF 3/4"-16	275 bar		
VSTi 7/8 JIC	VSTi 7/8 JIC ES	UNF 7/8"-14	210 bar		
VSTi 11/16 JIC	VSTi 11/16 JIC ES	UN 1 1/16"-12	210 bar		
VSTi 13/16 JIC		UN 13/16"-12	170 bar		
VSTi 15/16 JIC	VSTi 15/16 JIC ES	UN 15/16"-12	170 bar		
VSTi 15/8 JIC	VSTi 15/8 JIC ES	UN 15/8"-12	140 bar		
VSTi 17/8 JIC	VSTi 17/8 JIC ES	UN 17/8"-12	100 bar		

<sup>\*</sup> the safety factor reached in tests with hydraulic oil was four-times, please ask in individual cases





### Closing plugs for cutting ring screw connections\* ISO 8434-1 (DIN 2353)

Type zinc-	Type (Nox)	Union nut*		For pipe screw
plated steel	AISI 316Ti	heavy	Light	connectors
BUZ 6	BUZ 6 ES	M 6 S	M 6 L	6L/6S
BUZ 8	BUZ 8 ES	M 8 S	M 8 L	8 L / 8 S
BUZ 10	BUZ 10 ES	M 10 S	M 10 L	10 L / 10 S
BUZ 12	BUZ 12 ES	M 12 S	M 12 L	12 L / 12 S
BUZ 14	BUZ 14 ES	M 14 S		14 S
BUZ 15	BUZ 15 ES		M 15 L	15 L
BUZ 16	BUZ 16 ES	M 16 S		16 S
BUZ 18	BUZ 18 ES		M 18 L	18 L
BUZ 20	BUZ 20 ES	M 20 S		20 S
BUZ 22	BUZ 22 ES		M 22 L	22 L
BUZ 25	BUZ 25 ES	M 25 S		25 S
BUZ 28	BUZ 28 ES		M 28 L	28 L
BUZ 30	BUZ 30 ES	M 30 S		30 S
BUZ 35	BUZ 35 ES		M 35 L	35 L
BUZ 38	BUZ 38 ES	M 38 S		38 S
BUZ 42	BUZ 42 ES		M 42 L	42 L

Please order union nuts separately if required. Nuts can be found on page 99



### Blind fittings for cutting ring screw connections\*

ISO 8434-1 (DIN 2353)

Suitable: Blind fitting for EVGE, DKO-L or DKO-S. To seal the hoses or pipe ends, on which nuts and cutting rings have

been diddred.					
Type zinc-	Type	Tube Ø Union nut	Type <b>zinc-</b>	Type	Tube Ø Union nut
plated steel	AISI 316Ti	male thread	plated steel	AISI 316Ti	male thread
Light model seri	es		Heavy model se	ries	
ROV 6 L	ROV 6 L ES	6 L M 12 x 1.5	ROV 6 S	ROV 6 S ES	6 S M 14 x 1.5
ROV 8 L	ROV 8 L ES	8 L M 14 x 1.5	ROV 8 S	ROV 8 S ES	8 S M 16 x 1.5
ROV 10 L	ROV 10 L ES	10 L M 16 x 1.5	ROV 10 S	ROV 10 S ES	10 S M 18 x 1.5
ROV 12 L	ROV 12 L ES	12 L M 18 x 1.5	ROV 12 S	ROV 12 S ES	12 S M 20 x 1.5
ROV 15 L	ROV 15 L ES	15 L M 22 x 1.5	ROV 14 S	ROV 14 S ES	14 S M 22 x 1.5
ROV 18 L	ROV 18 L ES	18 L M 26 x 1.5	ROV 16 S	ROV 16 S ES	16 S M 24 x 1.5
ROV 22 L	ROV 22 L ES	22 L M 30 x 2	ROV 20 S	ROV 20 S ES	20 S M 30 x 2
ROV 28 L	ROV 28 L ES	28 L M 36 x 2	ROV 25 S	ROV 25 S ES	25 S M 36 x 2
ROV 35 L	ROV 35 L ES	35 L M 45 x 2	ROV 30 S	ROV 30 S ES	30 S M 42 x 2
ROV 42 L	ROV 42 L ES	42 L M 52 x 2	ROV 38 S	ROV 38 S ES	38 S M 52 x 2
* DI .				0.0	

Please order union nuts and cutting rings separately if required. Nuts and cutting rings are found from page 98.

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

Application example

### Straight swivel joints male-female threads

Suitable: For slow rotary movements, e.g. to avoid the twisting of hoses.

Materials: Body: Brass nickel-plated, seal: NBR Temperature range: -20°C to max. +80°C Operating pressure: -0.99 to 15 bar Media: Oiled compressed air

	•	
	Thread	Thread
Туре	male	female
DREH 18 MSV	G 1/8"	G 1/8"
DREH 14 MSV	G 1/4"	G 1/4"
DREH 38 MSV	G 3/8"	G 3/8"



slow

up to 1500 rpm

up to 300 rpm





### **Quick swivel joints**

Suitable: As a rotating compressed air supply in mechanical engineering

Materials: Body: Brass nickel-plated, pivot pins: Zinc-plated steel, ball bearing: Steel, seal: NBR

Temperature range:  $0^{\circ}\text{C}$  to max.  $+60^{\circ}\text{C}$ Operating pressure: -0.95 to 10 bar Media: Compressed air, neutral gases

	Thread	Thread		
Туре	male	female	U <sub>Max.</sub> *	
GFS 18	G 1/8"	G 1/8"	1500	
GFS 14	G 1/4"	G 1/4"	1200	
GFS 38	G 3/8"	G 3/8"	1000	
GFS 12	G 1/2"	G 1/2"	1000	





### Rotary distributors rotatable 4-way

Suitable: As a rotating compressed air supply in mechanical engineering

Materials: Body: Aluminium anodised, pivot pins: Stainless steel, ball bearing: Steel, seal: NBR Temperature range: 0°C to max. +80°C

Operating pressure: -0.95 to 10 bar Media: Oiled compressed air

		G 2	
Туре	G 1	(3 x sealed with plugs)	SW
GF 14 A	G 1/4"	4 x G 1/4"	17
GF 38 A	G 3/8"	4 x G 3/8"	19



### Swivel joints with male and female threads

Suitable: For reduced rotary movements, e.g. connection to compressed air tools, especially for suspended compressed

Materials: Brass nickel-plated/plastic Temperature range:  $0^{\circ}\text{C}$  to max.  $+60^{\circ}\text{C}$ 

Operating pressure: 0 - 15 bar

Wiedla. Compressed an						
	Thread	Thread	Version			
Туре	female	male	360° rotatable			
Precision version						
DREHGELENK 14	R 1/4" (conic)	R 1/4"	3-way			
DREHGELENK 38	R 3/8" (conic)	R 3/8"	2-way			
DREHGELENK 12	R 1/2" (conic)	R 1/2"	2-way			
Standard version						
DREHGELENK 14 B	Rp 1/4"	R 1/4"	2-way			



### Swivel joints with male and female threads

Suitable: For slow rotary movements, e.g. to avoid the

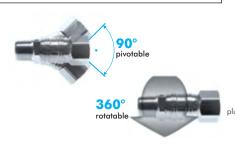
twisting of hoses

Materials: Steel nickel-plated Temperature range: 0°C to max. +60°C Operating pressure: 0 - 15 bar

Media: Compressed air

Туре	Thread	Connection
DG 1414 IA	G 1/4" (FT)	R 1/4" (MT)
DG 3838 IA	G 3/8" (FT)	R 3/8" (MT)
DG 14 KSNW7*	G 1/4" (MT)	Plug NW 7.2

\* 50° pivotable



for tools



Webshop Service

# **Hydraulic swivel joints**

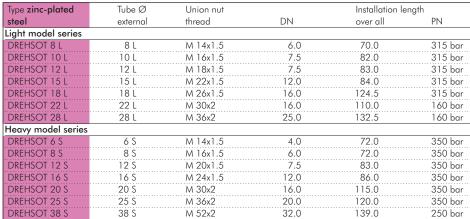
### **Ball guided swivel joints**

Suitable: Usage between a fixed point and a hose connected to rotating or oscillating machine components or cranes.

For swivelling movements up to max. 20 rpm, uninterrupted rotational motion. **Materials**: Outside part: Steel A3C yellow, internal parts: Steel hardened, seals: NBR **Media**: Oil up to 90°C

**Pressure range**: 10 to 350 bar, depending on connection

### Ball guided bulkhead rotation screw connections, cutting ring connection up to 350 bar







Ball guided str	PN 350						
Type zinc-plated steel	Tube Ø male	Union nut thread	DN	Installation length over all (without nuts)			
Heavy model series	Heavy model series						
DREHG 6 S	6 S	M 14x1.5	4.0	61			
DREHG 8 S	8 S	M 16x1.5	6.0	61			
DREHG 12 S	12 S	M 20x1.5	7.5	72			
DREHG 16 S	16 S	M 24x1.5	12.0	74			
DREHG 20 S	20 S	M 30x2	16.0	92			
DREHG 25 S	25 S	M 36x2	20.0	96			



### High pressure swivel joints

up to 500 bar

Suitable: Rotary joint for slow oscillatory and rotary movement with hydraulic oil or oiled compressed air. Materials: Body: Zinc-plated steel, seal: FKM/PTFE

Temperature range: -25°C to max. +200°C

Optional: Version in stainless steel (PN 400) -ES

	Screw-in	Thread	rpm	
Туре	thread	female	max.	PN
DREH 14 HD	G 1/4"	G 1/4"	5.0	500 bar
DREH 38 HD	G 3/8"	G 3/8"	5.0	400 bar
DREH 12 HD	G 1/2"	G 1/2"	5.0	400 bar
DREH 34 HD	G 3/4"	G 3/4"	2.0	400 bar
DREH 10 HD	G 1"	G 1"	2.0	400 bar
DREH 114 HD	G 11/4"	G 11/4"	1.0	400 bar
DREH 112 HD	G 11/2"	G 11/2"	1.0	315 bar

Replacement parts seals DREH 14 HD Di DREH 38 HD Di DREH 12 HD Di DRFH 34 HD Di DREH 10 HD Di DREH 114 HD Di DREH 112 HD Di



Standard type

Designation for the options: Version in stainless steel (PN 400) .-ES



Liquid seals, gaskets & tapes rom page 549



Hydraulic oil from page 574







V-belt from page 609



Stainless steel screw connection from page 78



HP check valves of various shapes from page 450



Distributor bars up to 315 bar on page 132



Functional nut

# Hydraulic swivel joints

up to 10 rpm

up to 10 rpm\*

### Slide bearing angles swivel joints (metric)

Materials: Seal: NBR (type AISI 316L: FKM)

Temperature range\*: -20°C to max. +100°C (type AISI 316L: -25°C to max. +200°C)

Media: Only for lubricating media

Field of application: Between a fixed point and a hose on rotating or oscillating machine components. Hose can vibrate and rotate due to the slide bearing shaft under maximum pressure loading.

Warning: To balance out alignment inaccuracies, the use of a flexible connection is imperatively recommended.



<sup>\*</sup> Temperature values, pressures and revolutions per minute are maximum values which should not happen simultaneously. Please contact us to select the correct swivel joint for your operating case.



metric







### Slide bearing angles swivel joints (imperial)

Materials: Seal: NBR (type AISI 316L: FKM)

Temperature range\*: -20°C to max. +100°C (type AISI 316L: -25°C to max. +200°C)

Media: Only for lubricating media

Field of application: Between a fixed point and a hose on rotating or oscillating machine components. Hose can vibrate and rotate due to the slide bearing shaft under maximum pressure loading.

Warning: To balance out alignment inaccuracies, the use of a flexible connection is imperatively recommended.



emperature values, pressures and revolutions per minute are maximum values which should not happen simultaneously. Please contact us to select the correct swivel joint for your operating case.















Hose reel up to 400 bar from page 205



suction-pressure hoses Page 223



Bundle & steel spirals from page 247



Hydraulic couplings from page 170



Push in hos on page 228



HYDAC ipe clamps from page 244





Aluminium, copper and steel pipes down from page 250

# **Chapter 3 - Couplings**

### Quick connect couplings, NW 2.7 & NW 5



Coupling sockets NW 2.7 MT/FT/nozzles Page 144



Coupling plugs NW 2.7 MT/FT/hose Page 145



Coupling sockets NW 5 MT/MT/hose nozzles Page 146



Quick release couplings NW 5 Page 147



Coupling plugs NW 5 MT/FT/hose Page 148



Coded couplings NW5 Page 162



### Quick connect couplings, NW 7.2 (workshop couplings)



Couplings standard Page 150-153



Couplings stainless steel NW 7 Page 150-153



Couplings plastic sleeves Page 152



Pineline sockets air junctions incl. couplings Page 153



Coupling plugs NW 7 Page 154-155



Dust covers Page 155



Coded couplings NW 7 Page 163

### Safety couplings, NW 7.2 & NW 10



Safety couplings NW 7.2 Eco-Line



Safety couplings NW 7.2 Cein



NW 7.2 Cejn Page 157



Coupling plugs safety couplings Seite154



Push button couplings steel/stainless steel Page 158



Push button couplings plastic Page 158



NW 10 Cejn Page 159

## Quick connect couplings, NW 10 & NW 12, ARO/ORION



Couplings NW 10 Page 159



Couplings NW 10 Cejn Page 159



Couplings NW 10 stainless steel Page 159



Safety couplings ŃW 10 Page 159



Coupling plugs for NW 10 Page 160



Couplings Page 160



ARO/Orion couplings NW 5 5 Page 161

# Mould couplings & tanker truck couplings



Mould coupling sockets DN 6 Page 164



Mould coupling plugs DN 6 Page 165



Mould coupling sockets DN 9 Page 166



Mould coupling plugs DN 9 Page 167



System adapter DN 6/DN 9 Page 167



Mould couplings accessories Page 168



Tanker truck couplings



Hydraulic push-in coupling ISO 7241-1 B Page 170



push-in coupling ISO 7241-1 B Page 170



Plastic push-in coupling ISO 7241-1 B Page 170



ISO 16028 Page 171



screw coupling Page 171



Hydraulic push-in coupling ISO 7241-1 A Page 172



screw coupling ISO 16028 Page 173

# **Compressor couplings & sandblast couplings**



Compressor couplings Page 174-176



Compressor couplings with brass seal Page 174-176



Stainless steel compressor couplings Page 174-176



Safety compressor couplings Page 175



Cock plug valves with compressor couplings Page 176



Replacement seals for compressor couplings Page 176



Sandblast couplings Page 177

# **Garden hose couplings**



quick couplings Page 178-180



quick couplings Page 178-179



quick couplings Page 178-180



Distributor for garden hose quick couplings Page 180



Hose sprayers and accessories Page 180



**GARDENA** couplings Page 181



GARDENA system accessories Page 181

# Storz couplings (fire brigade couplings)



Storz couplings Page 182-185



Storz couplings for industrial hoses Page 182-185



Storz fixed couplings Page 183



Storz transition fittings Page 184



Storz blind couplings Page 184



Multi-purpose steel Page 185



# Kamlock couplings (MIL-C-27487/EN 14420-7)



Kamlock coupling sockets Page 186+188



Kamlock coupling sockets Page 186+188



Kamlock connectors



Kamlock connectors Page 187



closing plugs Page 187



Kamlock coupling sockets with safety locking device Page 188



Kamlock couplings acc. to EN 14420-7 Page 189

# **Couplings NW 2.7**



Rectus 20, 91 Walther 06-003 Festo KD2/KS2 IMI-Norgren 232 Aventics CP1-NW2.7

# **Quick connect couplings**

**NW 2.7** 

Materials: Body: Brass, brass nickel-plated or stainless steel AISI 303, seal: NBR (stainless steel: FKM) Temperature range: -20°C to max. +100°C (stainless steel: -15°C to max. +200°C)

Operating pressure: 0 - 35 bar, as well as low vacuum

Flow\*: 165 l/min



Only the following combinations of coupling plug and coupling socket are possible:

- Shut-off coupling socket BA  $\longrightarrow$  with coupling plug without valve  $\longleftarrow$
- Shut-off coupling socket BA -> with shut-off coupling plug BA -

\* 6 bar input pressure, 0.5 bar pressure difference

# **Coupling sockets with male threads**

**NW 2.7** 

Optional: Body made of AISI 316L -ES4A, can be used for plug shut-off on both sides -BA, NPT thread -NPT

Type brass	Type brass nickel-plated	Type stainless steel	Thread male
KDG M5 NW2,7	KDG M5 NW2,7 MSV	KDG M5 NW2,7 ES	M 5
KDG 18 NW2,7	KDG 18 NW2,7 MSV	KDG 18 NW2,7 ES	G 1/8"



## **Coupling sockets with female threads**

**NW 2.7** 

Optional: Body made of AISI 316L -ES4A, can be used for plug shut-off on both sides -BA, NPT thread -NPT

Type brass	Type brass nickel-plated	Type stainless steel	Thread female
KDGi M5 NW2,7	KDGi M5 NW2,7 MSV	KDGi M5 NW2,7 ES	M 5
KDGi 18 NW2,7	KDGi 18 NW2,7 MSV	KDGi 18 NW2,7 ES	G 1/8"



# **Coupling sockets with hose nozzles**

**NW 2.7** 

POptional: Body made of AISI 316L -ES4A, can be used for plug shut-off on both sides -BA

Туре	Туре	Type	Hose Ø
brass	brass nickel-plated	stainless steel	internal
KDS 3 NW2,7	KDS 3 NW2,7 MSV	KDS 3 NW2,7 ES	3
KDS 4 NW2,7	KDS 4 NW2,7 MSV	KDS 4 NW2,7 ES	4
KDS 5 NW2,7	KDS 5 NW2,7 MSV	KDS 5 NW2,7 ES	5



# **Coupling sockets with hose nozzles & bulkhead threads**

NW 2.7

POptional: Can be used for plug shut-off on both sides -BA

Туре	Туре			Hose Ø
brass	brass nickel-plated	A	Emax	internal
KDSS 3 NW2,7	KDSS 3 NW2,7 MSV	M 7 x 0.5	14	3
KDSS 4 NW2,7	KDSS 4 NW2,7 MSV	M 7 x 0.5	14	4



## **Coupling sockets with union nuts**

**NW 2.7** 

Optional: Body made of AISI 316L -ES4A, can be used for plug shut-off on both sides -BA

Туре	Туре	Type	Hose Ø
brass	brass nickel-plated	stainless steel	ext. x internal.
KDK 3 NW2,7	KDK 3 NW2,7 MSV	KDK 3 NW2,7 ES	4.3 x 3
KDK 4 NW2,7	KDK 4 NW2,7 MSV	KDK 4 NW2,7 ES	6 x 4



## **Coupling sockets with union nuts & bulkhead threads**

NW 2.7

POptional: Body made of AISI 316L -ES4A, can be used for plug shut-off on both sides -BA

Туре	Туре	Туре			Hose Ø
brass	brass nickel-plated	stainless steel	А	Emax	ext. x internal.
KDKS 3 NW2,7	KDKS 3 NW2,7 MSV	KDKS 3 NW2,7 ES	M 7 x 0.5	11	4.3 x 3
KDKS 4 NW2,7	KDKS 4 NW2,7 MSV	KDKS 4 NW2,7 ES	M 8 x 0.5	8.5	6 x 4



PU, PA, PTFE and PE hoses from page 192

# Designation for the options:

-ES4A Body made of stainless steel AISI 316L Can be used for plug shut-off on both sides -BA NPT thread

Special version BA: Socket and plug shut-off



<sup>\*\*</sup> names and designations are partly registered trademarks of the respective manufacturer.

# **Couplings NW 2.7**



# **Coupling plugs with male threads**

NW 2.7

Poptional: Body made of AISI 316L -ES4A, with valve for both-sided shut-off -BA, NPT thread -NPT

Type brass	Type brass nickel-plated	Type stainless steel	Thread male
KSG M5 NW2,7	KSG M5 NW2,7 MSV	KSG M5 NW2,7 ES	M 5
KSG 18 NW2,7	KSG 18 NW2,7 MSV	KSG 18 NW2,7 ES	G 1/8"



# **Coupling plugs with female threads**

**NW 2.7** 

Optional: Body made of AISI 316L -ES4A, with valve for both-sided shut-off -BA, NPT thread -NPT

Type brass	Type brass nickel-plated	Type stainless steel	Thread female
KSGi M5 NW2,7	KSGi M5 NW2,7 MSV	KSGi M5 NW2,7 ES	M 5
KSGi 18 NW2,7	KSGi 18 NW2,7 MSV	KSGi 18 NW2,7 ES	G 1/8"



# **Coupling plugs with hose nozzles**

NW 2.7

Poptional: Body made of AISI 316L -ES4A, with valve for both-sided shut-off -BA

Туре	Туре	Туре	Hose Ø
brass	brass nickel-plated	stainless steel	internal
KSS 3 NW2,7	KSS 3 NW2,7 MSV	KSS 3 NW2,7 ES	3
KSS 4 NW2,7	KSS 4 NW2,7 MSV	KSS 4 NW2,7 ES	4
	KSS 5 NW2,7 MSV	KSS 5 NW2,7 ES	5



# Coupling plugs with hose nozzles & bulkhead threads

**NW 2.7** 

Poptional: With valve for both-sided shut-off -BA

Туре	Туре			Hose Ø
brass	brass nickel-plated	A	Emax	internal
KSSS 3 NW2,7	KSSS 3 NW2,7 MSV	M 7 x 0.5	14	3
KSSS 4 NW2,7	KSSS 4 NW2,7 MSV	M 7 x 0.5	14	4



# **Coupling plugs with union nuts**

NW 2.7

Optional: Body made of AISL 316L -FS4A with valve for both-sided shut-off -BA

Ophorial. Body made of Alsi 3 for -E34A, with valve for boin-sided short-on -BA					
	Туре	Туре	Type	Hose Ø	
	brass	brass nickel-plated	stainless steel	ext. x internal	
	KSK 3 NW2,7	KSK 3 NW2,7 MSV	KSK 3 NW2,7 ES	4.3 x 3	
	KSK 4 NW2,7	KSK 4 NW2,7 MSV	KSK 4 NW2,7 ES	6 x 4	



# Coupling plugs with union nuts & bulkhead threads

NW 2.7

Poptional: With valve for both-sided shut-off -BA

Туре	Туре			Hose Ø
brass	brass nickel-plated	A	Emax	ext. x internal
KSKS 3 NW2,7	KSKS 3 NW2,7 MSV	M 7 x 0.5	11	4.3 x 3
KSKS 4 NW2,7	KSKS 4 NW2,7 MSV	M 8 x 0.5	8.5	6 x 4

-ES4A



**⊘ Order example:** KSG M5 NW2.7 \*\*

Standard type

Designation for the options: Body made of stainless steel AISI 316L With valve for both-sided shut-off

Special version BA: Socket and plug shut-off









Rectus 21, 90 Camozzi FWO KANI Festo KD3/KS3 IMI-Norgren 233 ventics CP1-NW5

# **Quick connect couplings**

NW 5

Materials: Body: Brass, brass nickel-plated, steel hardened or stainless steel AISI 303, seal: NBR (stainless steel: FKM) Temperature range:  $-20^{\circ}\text{C}$  to max.  $+100^{\circ}\text{C}$  (stainless steel:  $-15^{\circ}\text{C}$  to max.  $+200^{\circ}\text{C}$ ) Operating pressure: 0 - 35 bar, as well as low vacuum

Flow\*: 560 l/min (option -BA: 360 l/min)



Only the following combinations of coupling plug and coupling socket are possible:

- Shut-off coupling socket BA → with coupling plug without valve ←
   Shut-off coupling socket BA → with shut-off coupling plug BA → →
- \* 6 bar input pressure, 0.5 bar pressure difference



# **Coupling sockets with male threads**

NW 5

Optional: Body made of AISI 316L -ES4A, can be used for plug shut-off on both sides -BA, NPT thread -NPT

Туре	Туре	Туре	Type steel hardened,	Thread	
brass	brass nickel-plated	stainless steel	nickel-plated	male	
KDG 18 NW5	KDG 18 NW5 MSV	KDG 18 NW5 ES	KDG 18 NW5 ST	G 1/8"	
KDG 14 NW5	KDG 14 NW5 MSV	KDG 14 NW5 ES	KDG 14 NW5 ST	G 1/4"	
KDG 38 NW5	KDG 38 NW5 MSV	KDG 38 NW5 ES	KDG 38 NW5 ST	G 3/8"	



## **Coupling sockets with female threads**

NW 5

Optional: Body made of AISI 316L -ES4A, can be used for plug shut-off on both sides -BA, NPT thread -NPT

- '		, ,		
Туре	Туре	Type	Type steel hardened,	Thread
brass	brass nickel-plated	stainless steel	nickel-plated	female
KDGi 18 NW5	KDGi 18 NW5 MSV	KDGi 18 NW5 ES	KDGi 18 NW5 ST	G 1/8"
KDGi 14 NW5	KDGi 14 NW5 MSV	KDGi 14 NW5 ES	KDGi 14 NW5 ST	G 1/4"
KDGi 38 NW5	KDGi 38 NW5 MSV	KDGi 38 NW5 ES	KDGi 38 NW5 ST	G 3/8"



## **Coupling sockets with hose nozzles**

NW 5

POptional: Body made of AISI 316L -ES4A, can be used for plug shut-off on both sides -BA

Туре	Туре	Type	Type steel hardened,	Hose Ø
brass	brass nickel-plated	stainless steel	nickel-plated	internal
KDS 4 NW5	KDS 4 NW5 MSV	KDS 4 NW5 ES		4
KDS 5 NW5	KDS 5 NW5 MSV			5
KDS 6 NW5	KDS 6 NW5 MSV	KDS 6 NW5 ES	KDS 6 NW5 ST	6
KDS 8 NW5	KDS 8 NW5 MSV			8
KDS 9 NW5	KDS 9 NW5 MSV	KDS 9 NW5 ES	KDS 9 NW5 ST	9



# Coupling sockets with hose nozzles & bulkhead threads

NW 5

Optional: Can be used for plug shut-off on both sides -BA

Туре	Туре	Bulkhead		Hose Ø
brass	brass nickel-plated	thread A	Emax	internal
KDSS 4 NW5	KDSS 4 NW5 MSV	M 10 x 1	10	4
KDSS 6 NW5	KDSS 6 NW5 MSV	M 12 x 1	10	6
KDSS 8 NW5	KDSS 8 NW5 MSV	M 12 x 1	10	8
KDSS 9 NW5	KDSS 9 NW5 MSV	M 12 x 1	10	9

**Order example:** KDG 18 NW 5

Standard type

Designation for the options: Body made of stainless steel AISI 316L . .-ES4A Can be used for plug shut-off on both sides NPT thread

Special version BA: Socket and plug shut-off







Hose clamps from page 234



PVC fabric hoses on page 208



\*\* names and designations are partly registered trademarks of the respective manufacturer.

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

# **Couplings NW 5**



# Coupling sockets with union nuts

NW 5

Poptional: Body made of AISI 316L -ES4A, can be used for plug shut-off on both sides -BA

Туре	Туре	Type	Hose Ø
brass	brass nickel-plated	stainless steel	ext. x internal
KDK 4 NW5	KDK 4 NW5 MSV	KDK 4 NW5 ES	6 x 4
KDK 6 NW5	KDK 6 NW5 MSV	KDK 6 NW5 ES	8 x 6



# Coupling sockets with union nuts & bend protection

NW 5

Optional: Can be used for plug shut-off on both sides -BA, red sliding sleeve -RO, green sliding sleeve -GR, blue sliding sleeve -BL, black sliding sleeve -SCH

Type brass	Туре	Hose Ø		
brass	brass nickel-plated	ext. x internal		
Rigid				
KDK KS 4 NW5	KDK KS 4 NW5 MSV	6 x 4		
KDK KS 6 NW5	KDK KS 6 NW5 MSV	8 x 6		
Rotatable				
KDK KD 4 NW5	KDK KD 4 NW5 MSV	6 x 4		
KDK KD 6 NW5	KDK KD 6 NW5 MSV	8 x 6		



# Coupling sockets with union nuts & bulkhead threads

**NW 5** 

☞ Optional: Body made of AISI 316L -ES4A, can be used for plug shut-off on both sides -BA

Туре	Туре	Туре			Hose Ø
brass	brass nickel-plated	stainless steel	Α	Emax	ext. x internal
KDKS 4 NW5	KDKS 4 NW5 MSV	KDKS 4 NW5 ES	M 10 x 1	6	6 x 4
KDKS 6 NW5	KDKS 6 NW5 MSV	KDKS 6 NW5 ES	M 12 x 1	5	8 x 6



## Quick release coupling sockets with hose nozzles & bulkhead threads

NW 5

Application: e.g. fire service, ambulances and buses, which are supplied externally by a compressed air system for emergencies. Connecting the coupling: Inserting the plug. Loosening the coupling: Pull on the plug and hose, the coupling loosens automatically. Installation: To guarantee the pull-off function the coupling must be mounted with the bulkhead thread and supplied using an elastic hose.

Poptional: Can be used for plug shut-off on both sides -BA

Туре	Туре	Pull-off force for			Hose Ø
brass	brass nickel-plated	0 bar/6 bar	Α	Emax	ext. x internal
KDAS 4 NW5		30 N/35 N	M 20 x 1	12	4
KDAS 6 NW5		30 N/35 N	M 20 x 1	12	6
KDAS 8 NW5		30 N/35 N	M 20 x 1	12	8
KDAS 9 NW5	KDAS 9 NW5 MSV	30 N/35 N	M 20 x 1	12	9



# Quick release coupling sockets with union nuts & bulkhead threads

NW 5

Application: e.g. fire service, ambulances and buses, which are supplied externally by a compressed air system for emergencies. Connecting the coupling: Inserting the plug. Loosening the coupling: Pull on the plug and hose, the coupling loosens automatically. Installation: To guarantee the pull-off function the coupling must be mounted with the bulkhead thread and supplied using an elastic hose.

Poptional: Can be used for plug shut-off on both sides -BA

C - Lucian con con the bed and con contact and contact					
Туре	Туре	Pull-off force for			Hose Ø
brass	brass nickel-plated	0 bar/6 bar	Α	Emax	ext. x internal
KDAK 4 NW5	KDAK 4 NW5 MSV	30 N/35 N	M 20 x 1	6	6 x 4
KDAK 6 NW5	KDAK 6 NW5 MSV	30 N/35 N	M 20 x 1	5	8 x 6



**Order example:** KDK 4 NW5

Standard type

Designation for the options Body made of stainless steel AISI 316L .-ES4A Can be used for plug shut-off

Special version BA: Socket and plug shut-off





on both sides

Hoses from page 192



-BA

Coil tubes assembled with couplings from page 200







Compressed air reservoir from page 514

# 8,1 mm 9 mm

# **Couplings NW 5**

# Coupling plugs with male threads

NW 5

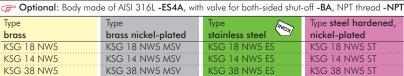
Thread

male

G 1/8" G 1/4"

G 3/8"







# **Coupling plugs with female threads**

NW 5

Optional: Body made of AISI 316L -ES4A, with valve for both-sided shut-off -BA, NPT thread -NPT

Туре	Туре	Type	Type steel hardened,	Thread
brass	brass nickel-plated	stainless steel	nickel-plated	female
KSGi M6 NW5				M 6
KSGi M8 NW5				M 8
KSGi 18 NW5	KSGi 18 NW5 MSV	KSGi 18 NW5 ES	KSGi 18 NW5 ST	G 1/8"
KSGi 14 NW5	KSGi 14 NW5 MSV	KSGi 14 NW5 ES	KSGi 14 NW5 ST	G 1/4"
KSGi 38 NW5	KSGi 38 NW5 MSV	KSGi 38 NW5 ES	KSGi 38 NW5 ST	G 3/8"



# **Coupling plugs with hose nozzles**

NW 5

Optional: Body made of AISI 316L -ES4A, with valve for both-sided shut-off -BA

Туре	Туре	Type	Туре	Hose Ø
brass	brass nickel-plated	stainless steel	steel nickel-plated	internal
KSS 4 NW5	KSS 4 NW5 MSV	KSS 4 NW5 ES	KSS 4 NW5 ST	4
KSS 6 NW5	KSS 6 NW5 MSV	KSS 6 NW5 ES	KSS 6 NW5 ST	6
KSS 8 NW5	KSS 8 NW5 MSV	KSS 8 NW5 ES	KSS 8 NW5 ST*	8
KSS 9 NW5	KSS 9 NW5 MSV	KSS 9 NW5 ES	KSS 9 NW5 ST*	9

<sup>\*</sup> hardened

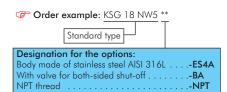


# Coupling plugs with hose nozzles & bulkhead threads

NW 5

Poptional: With valve for both-sided shut-off -BA

Туре	Туре			Hose Ø
brass	brass nickel-plated	A	Emax	internal
KSSS 4 NW5	KSSS 4 NW5 MSV	M 10 x 1	10	4
KSSS 6 NW5	KSSS 6 NW5 MSV	M 12 x 1	10	6
KSSS 8 NW5	KSSS 8 NW5 MSV	M 12 x 1	10	8
KSSS 9 NW5	KSSS 9 NW5 MSV	M 12 x 1	10	9



Special version BA: Socket and plug shut-off







Distributor bars from page 132





PU, PA, PTFE and PE hoses from page 192

# **Couplings NW 5**



# **Coupling plugs with union nuts**

NW 5

Optional: Body made of AISI 316L -ES4A, with valve for both-sided shut-off -BA, red colour coding -RO, green colour coding -GR, blue colour coding -BL, black colour coding -SCH

Туре	Туре	Type	Hose Ø
brass	brass nickel-plated	stainless steel	ext. x internal
KSK 4 NW5	KSK 4 NW5 MSV	KSK 4 NW5 ES	6 x 4
KSK 6 NW5	KSK 6 NW5 MSV	KSK 6 NW5 ES	8 x 6



# Coupling plugs with union nuts & bulkhead threads

NW 5

Poptional: Body made of AISI 316L -ES4A, with valve for both-sided shut-off -BA, red colour coding -RO, green colour coding -GR, blue colour coding -BL, black colour coding -SCH

Туре	Туре	Type			Hose Ø
brass	brass nickel-plated	stainless steel	Α	Emax	ext. x internal
KSKS 4 NW5	KSKS 4 NW5 MSV	KSKS 4 NW5 ES	M 10 x 1	9	6 x 4
KSKS 6 NW5	KSKS 6 NW5 MSV	KSKS 6 NW5 ES	M 12 x 1	9	8 x 6



# Coupling plugs with union nuts & bend protection

**NW 5** 

POptional: With valve for both-sided shut-off -BA

Type brass	Туре	Hose Ø		
brass	brass nickel-plated	ext. x internal		
With bend protection				
KSK KS 4 NW5	KSK KS 4 NW5 MSV	6 x 4		
KSK KS 6 NW5	KSK KS 6 NW5 MSV	8 x 6		
With bend protection, r	otatable			
KSK KD 4 NW5	KSK KD 4 NW5 MSV	6 x 4		
KSK KD 6 NW5	KSK KD 6 NW5 MSV	8 x 6		



**☞ Order example:** KSK 4 NW5 \*\*

Standard type

Designation for the options: Body made of stainless steel AISI 316L .-ES4A With valve for both-sided shut-off . . . . -BA

Special version BA: Socket and plug shut-off



Dust protection caps	NW 5

Materials: Soft PVC					
	Туре	Туре			
	for coupling sockets	for coupling plugs			
	KD STAUB NW5	KS STAUB NW5			









Hoses









### Compatible with

Rectus 25, 26 1600, 1625 TEMA 1600 CEJN 320 JWL 520, 530, 560 Legris 25, 26 Parker PE, PEF Prevost E ... 07 Festo KD4/KS4 IMI-Norgren 238 entics CP1-NW 7/7.8

# **Quick connect couplings**

**NW 7.2** 

Materials: Body: Brass, brass nickel-plated, steel hardened or stainless steel AISI 303, seal: NBR (stainless steel: FKM) Temperature range: -20°C to max. +100°C (stainless steel: -15°C to max. +200°C, plastic sleeve max. +80°C) Operating pressure: 0 - 35 bar, as well as low vacuum

Flow\*\*\*: Bolt lock: 1100 l/min (option -BA: 800 l/min), ball lock: 1800 l/min, ball lock/plastic sleeve: 2100 l/min



Only the following combinations of coupling plug and coupling socket are possible:

Shut-off coupling socket BA
Shut-off coupling socket BA
Shut-off coupling socket BA
With shut-off coupling plug BA

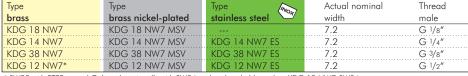
\*\*\* 6 bar input pressure, 0.5 bar pressure difference

# Economical!

## **Coupling sockets with male threads**

NW 7.2

Poptional: Can be used for plug shut-off on both sides -BA, NPT thread -NPT



SW22 with PTFE coated G thread, optionally with SW24 and undetachable gasket: KDG 12 NW7-SW24

Order example: KDG 18 NW7 \*\*

Standard type

Designation for the options:

Can be used for plug shut-off on both sides



## **Coupling sockets with female threads**

NW 7.2

**Optional**: Can be used for plug shut-off on both sides **-BA**, NPT thread **-NPT** 

	Туре	Туре	Type	Actual nominal	Thread
	brass	brass nickel-plated	stainless steel	width	female
	KDGi 18 NW7			7.2	G 1/8"
	KDGi 14 NW7	KDGi 14 NW7 MSV	KDGi 14 NW7 ES	7.2	G 1/4"
	KDGi 38 NW7	KDGi 38 NW7 MSV	KDGi 38 NW7 ES	7.2	G 3/8"
ĺ	KDGi 12 NW7	KDGi 12 NW7 MSV	KDGi 12 NW7 ES	7.2	G 1/2"



Properties of the Control of the Con

Standard type

Designation for the options: 



# **Coupling sockets with hose nozzles**

NW 7.2

POptional: Can be used for plug shut-off on both sides -BA

Туре	Туре	Type	Actual nominal	Hose Ø
brass	brass nickel-plated	stainless steel	width	internal
KDS 6 NW7	KDS 6 NW7 MSV	KDS 6 NW7 ES	7.2	6
KDS 8 NW7	KDS 8 NW7 MSV	KDS 8 NW7 ES	7.2	8
KDS 9 NW7	KDS 9 NW7 MSV	KDS 9 NW7 ES	7.2	9
KDS 10 NW7	KDS 10 NW7 MSV	KDS 10 NW7 ES	7.2	10
KDS 13 NW7	KDS 13 NW7 MSV	KDS 13 NW7 ES	7.2	13



Order example: KDS 6 NW7

Standard type

Designation for the options: Can be used for plug shut-off on both sides

## Coupling sockets with hose nozzles & bulkhead threads

NW 7.2

Optional: Can be used for plug shut-off on both sides -BA

Type brass			Hose Ø
brass	A	Emax	internal
KDSS 6 NW7	M 12 x 1	10	6
KDSS 8 NW7	M 12 x 1	10	8
KDSS 10 NW7	M 14 x 1	10	10



Designation for the options: Can be used for plug shut-off on both sides Special version BA: Socket and plug shut-off





hoses on page 208



Hose clamps from page 234



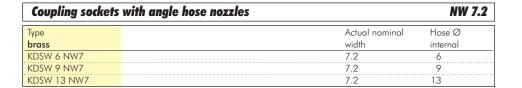
-BA

hose reel from page 204



names and designations are partly registered trademarks of the respective manufacturer.







## Coupling sockets with union nuts

POptional: Can be used for plug shut-off on both sides -BA

Туре	Туре	Туре	Actual nominal	Hose Ø
brass	brass nickel-plated	stainless steel	width	ext. x internal
KDK 4 NW7			7.2	6 x 4
KDK 6 NW7	KDK 6 NW7 MSV	KDK 6 NW7 ES	7.2	8 x 6
KDK 8 NW7	KDK 8 NW7 MSV	KDK 8 NW7 ES	7.2	10 x 8
KDK 129 NW7	KDK 129 NW7 MSV		7.2	12 x 9





Standard type

Designation for the options:

Can be used for plug shut-off on both sides . . . .

# Coupling sockets with union nuts & bend protection

NW 7.2

NW 7.2

Optional: Can be used for plug shut-off on both sides -BA

Туре	Туре	Actual nominal	Hose Ø
brass	brass nickel-plated	width	ext. x internal
Rigid			
KDK KS 6 NW7	KDK KS 6 NW7 MSV	7.2	8 x 6
KDK KS 8 NW7	KDK KS 8 NW7 MSV	7.2	10 x 8
KDK KS 129 NW7		7.2	12 x 9
Rotatable			
KDK KD 4 NW7	KDK KD 4 NW7 MSV	7.2	6 x 4
KDK KD 6 NW7	KDK KD 6 NW7 MSV	7.2	8 x 6
KDK KD 8 NW7	KDK KD 8 NW7 MSV	7.2	10 x 8



**⊘ Order example:** KDK KS 6 NW7

Standard type

Designation for the options: Can be used for plug shut-off on both sides . . . .-BA

# Coupling sockets with lock against accidental uncoupling

NW 7.2

**Application:** By turning the sliding sleeve by 180° and accidental loosening of the coupling is prevented. Only when the recess of the sleeve is in front of the locking pin can the coupling be unlocked.

Туре	Actual nominal	
brass	width	Connection
KDGiV 14 NW7	7.2	G 1/4" (FT)
KDSV 13 NW7	7.2	Hose nozzle 13mm



# Coupling sockets with male threads, ball locks

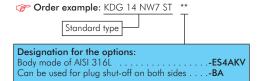
NW 7.2

Optional: Body made of AISI 316L -ES4AKV, can be used	d for plug shut-off on both sides <b>-BA</b>
---	--

Type steel hard., nickel-	Thread	Stainless Mox	Thread	Actual nominal
pl./brass nickel-plate	male	steel*	male	width
KDG 14 NW7 ST	R 1/4"	KDG 14 NW7 ES KV	G 1/4"	7.8
KDG 38 NW7 ST	R 3/8"	KDG 38 NW7 ES KV	G 3/8"	7.8
KDG 12 NW7 ST	R 1/2"	KDG 12 NW7 ES KV	G 1/2"	7.8



\* coupling can be used with plug without shut-off and with shut-off -BA.



Special version BA: Socket and plug shut-off







# Coupling sockets with female threads, ball locks

NW 7.2

Optional: Body made of AISI 316L -ES4AKV, can be used for plug shut-off on both sides -BA

Type steel hard., nickel-	Type	Actual nominal	Thread
pl./brass nickel-plate	stainless steel*	width	female
KDGi 14 NW7 ST	KDGi 14 NW7 ES KV	7.8	G 1/4"
KDGi 38 NW7 ST	KDGi 38 NW7 ES KV	7.8	G 3/8"
KDGi 12 NW7 ST	KDGi 12 NW7 ES KV	7.8	G 1/2"

\* coupling can be used with plug without shut-off and with shut-off -BA.

**⊘ Order example:** KDGi 14 NW7 ST

Standard type



# Coupling sockets with hose nozzles, ball locks

NW 7.2

Poptional: Body made of AISI 316L -ES4AKV, can be used for plug shut-off on both sides -BA

Type steel hard., nickel-	Type	Actual nominal	Hose Ø
pl./brass nickel-plate	stainless steel*	width	internal
KDS 6 NW7 ST	KDS 6 NW7 ES KV	7.8	6
	KDS 8 NW7 ES KV	7.8	8
KDS 9 NW7 ST	KDS 9 NW7 ES KV	7.8	9
	KDS 10 NW7 ES KV	7.8	10
KDS 13 NW7 ST	KDS 13 NW7 ES KV	7.8	13

\* coupling can be used with plug without shut-off and with shut-off -BA.

Order example: KDS 6 NW7 ST ★★

Standard type

Designation for the options:

Body made of AISI 316L ...-ES4AKV

Can be used for plug shut-off on both sides . . .-BA



Coupling sockets with male threads, ball locks & plastic sleeves		NW 7.2
Туре	Actual nominal	Thread
steel/brass/plastic	width	male
KDG 14 NW7 STK	7.8	R 1/4"
KDG 38 NW7 STK	7.8	R 3/8"
KDG 12 NW7 STK	7.8	R 1/2"



Coupling sockets with female threads, ball locks & plastic sleeves		NW 7.2
Туре	Actual nominal	Thread
steel/brass/plastic	width	female
KDGi 14 NW7 STK	7.8	G 1/4"
KDGi 38 NW7 STK	7.8	G 3/8"
KDGi 12 NW7 STK	7.8	G 1/2"



Coupling sockets with hose nozzles, ball locks & plastic sleeves		NW 7.2	
Туре	Actual nominal	Hose Ø	
steel/brass/plastic	width	internal	
KDS 6 NW7 STK	7.8	6	
KDS 8 NW7 STK	7.8	8	
KDS 9 NW7 STK	7.8	9	
KDS 10 NW7 STK	7.8	10	
KDS 13 NW7 STK	7.8	13	



PVC fabric hoses on page 208





Compressed air tools from page 533



Service units FUTURA series from page 330



# Air junctions with female threads & coupling sockets NW 7.2

Materials: Body: Brass, seals: NBR
Temperature range: -20°C to max. +100°C
Operating pressure: 0 - 35 bar as well as large vacuum

Туре	Input E	Output
2-way		
LWKDG 238 NW7	G 3/8" (FT)	2 x coupling sockets NW 7.2
LWKDG 212 NW7	G 1/2" (FT)	2 x coupling sockets NW 7.2
3-way		
LWKDG 338 NW7	G 3/8" (FT)	3 x coupling sockets NW 7.2
LWKDG 312 NW7	G 1/2" (FT)	3 x coupling sockets NW 7.2



# Air junctions with male threads & coupling sockets NW 7.2

Materials: Body: Brass, seals: NBR

Temperature range: -20°C to max. +100°C
Operating pressure: 0 - 35 bar as well as large vacuum

	<del>_</del>	
Туре	Input E	Output
2-way		
LWKDGDN 238 NW7	G 3/8" (MT)	2 x coupling sockets NW 7.2
LWKDGDN 212 NW7	G 1/2" (MT)	2 x coupling sockets NW 7.2
3-way		
LWKDGDN 338 NW7	G 3/8" (MT)	3 x coupling sockets NW 7.2
LWKDGDN 312 NW7	G 1/2" (MT)	3 x coupling sockets NW 7.2



# Air junctions with coupling plugs & coupling sockets NW 7.2

Materials: Body: Brass, seals: NBR

Temperature range: -20°C to max. +100°C
Operating pressure: 0 - 35 bar as well as large vacuum

Туре	Input E	Output
2-way		
LWKDGKS 238 NW7	Coupling plug NW 7.2	2 x coupling sockets NW 7.2
LWKDGKS 212 NW7	Coupling plug NW 7.2	2 x coupling sockets NW 7.2
3-way		
LWKDGKS 338 NW7	Coupling plug NW 7.2	3 x coupling sockets NW 7.2
LWKDGKS 312 NW7	Coupling plug NW 7.2	3 x coupling sockets NW 7.2



# Pipeline sockets with coupling sockets NW 7.2

Materials: Body: Brass, seals: NBR

Temperature range: -20°C to max. +100°C

Operating pressure: 0 - 35 bar as well as large vacuum

31		
Туре		
brass	Input E	Output
WDKDG 38 MS NW7	G 3/8" (FT)	1 x coupling socket NW 7.2
WDKDG 12 MS NW7	G 1/2" (FT)	1 x coupling socket NW 7.2
WDKDG 34 MS NW7	G 3/4" (FT)	1 x coupling socket NW 7.2



# Pipeline sockets/air junctions with coupling sockets NW 7.2

Materials: Body: Brass, seals: NBR

Temperature range:  $-20^{\circ}\text{C}$  to max.  $+100^{\circ}\text{C}$ 

Operating pressure: 0 - 35 bar as well as large vacuum

Туре		
brass	Input E	Output
WDKDG 12 LW3 MS NW7	2 x G 1/2" FT	3 x coupling sockets NW 7.2



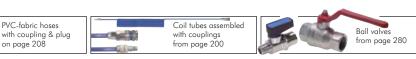
## Pipeline sockets/air junctions with coupling sockets NW 7.2

Materials: Body: Plastic, brass, seals: NBR Temperature range: -10°C to max. +50°C

Operating pressure: 0 - 15 bar as well as low vacuum

Туре	Туре	Input thread
with 2 coupling sockets	with 3 coupling sockets	above
WDKDG 12 LW2 NW7	WDKDG 12 LW3 NW7	G 1/2"
WDKDG 34 LW2 NW7	WDKDG 34 LW3 NW7	G 3/4"





All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

# **Coupling plugs with male threads**

NW 7.2

PT Optional: Body made of AISI 316L -ES4A, with valve for both-sided shut-off -BA, NPT thread -NPT



Solvential Body mode of violetical 20 in y minimum rand on Bolin state and 21 y minimum and 11 in				
Туре	Туре	Туре	Type steel hardened,	Thread
brass	brass nickel-plated	stainless steel	zinc-plated	male
KSG 18 NW7	KSG 18 NW7 MSV	KSG 18 NW7 ES	KSG 18 NW7 ST	G 1/8"
KSG 14 NW7	KSG 14 NW7 MSV	KSG 14 NW7 ES	KSG 14 NW7 ST*	G 1/4"
KSG 38 NW7	KSG 38 NW7 MSV	KSG 38 NW7 ES	KSG 38 NW7 ST	G 3/8"
KSG 12 NW7	KSG 12 NW7 MSV	KSG 12 NW7 ES	KSG 12 NW7 ST	G 1/2

# **Coupling plugs with female threads**

NW 7.2

PT Optional: Body made of AISI 316L -ES4A, with valve for both-sided shut-off -BA, NPT thread -NPT



Туре	Туре	Туре	Type steel hardened,	Thread
brass	brass nickel-plated	stainless steel	zinc-plated	female
KSGi 18 NW7	KSGi 18 NW7 MSV	KSGi 18 NW7 ES	KSGi 18 NW7 ST	G 1/8"
KSGi 14 NW7	KSGi 14 NW7 MSV	KSGi 14 NW7 ES	KSGi 14 NW7 ST	G 1/4"
KSGi 38 NW7	KSGi 38 NW7 MSV	KSGi 38 NW7 ES	KSGi 38 NW7 ST	G 3/8"
KSGi 12 NW7	KSGi 12 NW7 MSV	KSGi 12 NW7 ES	KSGi 12 NW7 ST	G 1/2"

# **Coupling plugs with hose nozzles**

NW 7.2

Optional: Body made of AISI 316L -ES4A, with valve for both-sided shut-off -BA



Туре	Туре	Type	Type steel hardened,	Hose Ø
brass	brass nickel-plated	stainless steel	zinc-plated	internal
KSS 4 NW7	KSS 4 NW7 MSV	KSS 4 NW7 ES	KSS 4 NW7 ST	4
KSS 6 NW7	KSS 6 NW7 MSV	KSS 6 NW7 ES	KSS 6 NW7 ST	6
KSS 8 NW7	KSS 8 NW7 MSV	KSS 8 NW7 ES	KSS 8 NW7 ST	8
KSS 9 NW7	KSS 9 NW7 MSV	KSS 9 NW7 ES	KSS 9 NW7 ST	9
KSS 10 NW7	KSS 10 NW7 MSV	KSS 10 NW7 ES	KSS 10 NW7 ST	10
KSS 13 NW7	KSS 13 NW7 MSV	KSS 13 NW7 ES	KSS 13 NW7 ST	13

## **Coupling plugs with union nuts**

**NW 7.2** 

Poptional: Body made of AISI 316L -ES4A, with valve for both-sided shut-off -BA

Type brass	Туре	Type	Hose Ø
brass	brass nickel-plated	stainless steel	ext. x internal
KSK 4 NW7	KSK 4 NW7 MSV	KSK 4 NW7 ES	6 x 4
KSK 6 NW7	KSK 6 NW7 MSV	KSK 6 NW7 ES	8 x 6
KSK 8 NW7	KSK 8 NW7 MSV	KSK 8 NW7 ES	10 x 8
KSK 129 NW7			12 x 9
KSK 129 NW7			12 x 9



# Coupling plugs with hose nozzles & bulkhead threads

NW 7.2

Poptional: With valve for both-sided shut-off -BA

Type brass			Hose Ø
brass	A	Emax	internal
KSSS 6 NW7	M 12 x 1	10	6
KSSS 8 NW7	M 12 x 1	10	8
KSSS 10 NW7	M 14 x 1	10	10



# **Coupling plugs with male threads & rotary joints**

**NW 7.2** 

Temperature range:  $0^{\circ}$ C to max.  $+60^{\circ}$ C, Operating pressure: Max. 15 bar

Туре	Thread
steel nickel-plated	male
DG 14 KSNW7	G 1/4"

## **Coupling plugs with union nuts for PVC hoses**

**NW 7.2** 

Temperature range: -  $10^{\circ}$ C to max.  $+60^{\circ}$ C

Advantages: • Frequent assembly and disassembly possible • No hose clamp - no risk of injury



PVC fabric

hoses on page 208

Туре	Hose ∅
brass/aluminium	internal x ext.
KSCX 4 NW7	4 x 10
KSCX 6 NW7	6 x 12
KSCX 8 NW7	8 x 14
KSCX 9 NW7	9 x 15
KSCX 10 NW7	10 x 16



Standard type

Designation for the options Body made of stainless steel AISI 316L .-ES4A With valve for both-sided shut-off . .-BA

Special version BA: Socket and plug shut-off



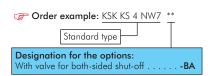


# Coupling plugs with union nuts & bend protection

Poptional: With valve for both-sided shut-off -BA

Туре	Туре	Type steel hardened,	Hose Ø		
brass	brass nickel-plated	zinc-plated	ext. x internal		
Rigid					
KSK KS 4 NW7	KSK KS 4 NW7 MSV		6 x 4		
KSK KS 6 NW7	KSK KS 6 NW7 MSV		8 x 6		
KSK KS 8 NW7	KSK KS 8 NW7 MSV		10 x 8		
KSK KS 129 NW7	KSK KS 129 NW7 MSV		12 x 9		
Rotatable	Rotatable				
KSK KD 4 NW7	KSK KD 4 NW7 MSV	KSK KD 4 NW7 ST	6 x 4		
KSK KD 6 NW7	KSK KD 6 NW7 MSV	KSK KD 6 NW7 ST	8 x 6		
KSK KD 8 NW7	KSK KD 8 NW7 MSV	KSK KD 8 NW7 ST	10 x 8		





Special version BA: Socket and plug shut-off



NW 7.2

# **EN** Coupling plugs with union nuts (Stream-Line)

NW 7.2

Warning: These coupling plugs are specially designed for CEJN Stream-Line hoses (page 210).

Type steel hardened,	Hose ∅
zinc-plated	ext. x internal
KSSL 85 NW7 ST	8 x 5
KSSL 106 NW7 ST	10 x 6.5
KSSL 128 NW7 ST	12 x 8
KSSL 139 NW7 ST	13.5 x 9.5
KSSL 1611 NW7 ST	16 x 11



# Safety coupling plugs with female threads

NW 7.2

Function: These coupling plugs meet almost all the functions of a safety coupling. The hose line is vented slowly over multiple venting notches, this helps prevent beating of the hose line. Temperature range:  $-20^{\circ}\text{C}$  to max.  $+60^{\circ}\text{C}$ 

Operating pressure: Max. 16 bar

a barannia brassarar m	GA. 10 DG.
Туре	Thread
brass	female
KSGi 38 NW7 S	G 3/8"



# Safety coupling plugs with hose nozzles

NW 7.2



Function: These coupling plugs meet almost all the functions of a safety coupling. The hose line is vented slowly over multiple venting notches, this helps prevent beating of the hose line. Temperature range:  $-20^{\circ}\text{C}$  to max.  $+60^{\circ}\text{C}$ 

Operating pressure: Max. 16 bar

31	
Type brass	Hose Ø
brass	internal
KSS 6 NW7 S	6
KSS 9 NW7 S	9
KSS 13 NW7 S	13



Dust protection caps	NW 7.2
Materials: Soft PVC	

marenaler con i i c	
Туре	Туре
for coupling sockets	for coupling plugs
KD STAUB NW7	KS STAUB NW7









Hose clamps from page 234



Coil tubes assembled with couplings from page 200



PVC fabric hoses from page 208



# Safety couplings NW 7.2





# Safety coupling sockets ISO 4414/EN 983

NW 7.2

Materials: Body: Brass nickel-plated, steel nickel-plated, seal: NBR

Temperature range: -20°C to max. +100°C
Operating pressure: 0 - 12 bar (Eco: to max. 8\* bar)
Flow: 1800 l/min (Eco: 1100 l/min) (input pressure: 6 bar,



Use coupling plugs made of hard

max. pressure drop: 0.5 bar) Function: The coupling occurs as for standard couplings by inserting the push in nipple into the coupling socket. Uncoupling occurs in two steps: By pushing back the unlocking sleeve, the coupling socket closes and ventilates the coupling plug while this is still held in the coupling socket. The plug is then released by pulling the unlocking sleeve. The dangerous recoil effect is thus prevented.



- **▼ Advantages**: No risk of injury when releasing the coupling as the plug does not jump out
  - Easy to use (release like standard couplings)

<sup>\*</sup> corresponds with 35 bar static operating pressure (without pulsation)



Compatible with \*\* Rectus 25, 26, 1600, 1625 TEMA 1600

CEJN 320

JWL 520, 530, 560 Legris 25, 26 Parker PE, PEF Prevost E ... 07 Festo KD4/KS4

IMI-Norgren 238 Aventics CP1-NW 7/7.8

Safety coupling sockets with male threads						
Туре	Actual nominal	Thread	Туре	outstanding value!	Actual nominal	Thread
standard	width	male	Eco	value:	width	male
KDGSi 14 NW7	7.8	R 1/4"	KDGSi 14	NW7 E	7.2	G 1/4"
KDGSi 38 NW7	7.8	R 3/8"	KDGSi 38	NW7 E	7.2	G 3/8"
KDGSi 12 NW7	7.8	R 1/2"	KDGSi 12	NW7 E	7.2	G 1/2"



	Safety coupling sockets with female threads						
	Туре	Actual nominal	Туре	outstanding value!	Actual nominal	Thread	
	standard	width	Eco	Value	width	female	
١	KDGiSi 14 NW7	7.8	KDGiSi	14 NW7 E	7.2	G 1/4"	
١	KDGiSi 38 NW7	7.8	<b>KDGiSi</b>	38 NW7 E	7.2	G 3/8"	
,	KDGiSi 12 NW7	7.8	KDGiSi	12 NW7 E	7.2	G 1/2"	



	Safety coupl	ing sockets wi	th hose nozzles	1	NW 7.2
	Туре	Actual nominal	Type outstanding value!	Actual nominal	Hose Ø
	standard	width	Eco	width	internal
	KDSSi 6 NW7	7.8	KDSSi 6 NW7 E	7.2	6
			KDSSi 8 NW7 E	7.2	8
	KDSSi 9 NW7	7.8	KDSSi 9 NW7 E	7.2	9
)			KDSSi 10 NW7 E	7.2	10
,	KDSSi 13 NW7	7.8	KDSSi 13 NW7 E	7.2	13

# **Link-Tech couplings**

Many additional products and sizes are available in our Online Shop!





\*\* names and designations are partly registered trademarks of the respective manufacturer.

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# Safety couplings NW 7.2

RECOMMENDATION

**NW 7.2** 

NW 7.2



# Safety coupling sockets ISO 4414/EN 983 eSafe

Materials: Body: Steel/brass zinc-plated, seal: NBR Temperature range: -20°C to max. +80°C

Operating pressure: 0 - 16 bar Flow: 2.250 l/min (input pressure 6 bar, max. pressure drop 0.5 bar)

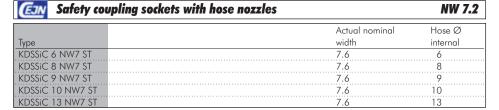
Function: The coupling occurs as for standard couplings by inserting the push in nipple into the coupling socket. The decoupling occurs by pushing the unlocking sleeve back.

Then the coupling socket closes and ventilates the coupling plug when still held in the coupling socket. The coupling socket only releases the plug when the residual pressure on the plug side has fallen below a pressure of approx. 0.3 bar. As such, the dangerous recoil effect will be reliably (depending on the pressure present on the plug side) prevented.



		Actual nominal	Thread
Туре	,	width	male
KDGSiC 14 NW7 ST		7.6	R 1/4"
KDGSiC 38 NW7 ST		7.6	R 3/8"
KDGSiC 12 NW7 ST		7.6	R 1/2"

Safety coupling sockets with female threads		
	Actual nominal	Thread
Туре	width	female
KDGiSiC 14 NW7 ST	7.6	G 1/4"
KDGiSiC 38 NW7 ST	7.6	G 3/8"
KDGiSiC 12 NW7 ST	7.6	G 1/2"





Warning: These couplings are specially designed for CEJN Stream-Line hoses (page 195).

	Actual nominal	Hose Ø
Туре	width	ext. x internal
KDSLSiC 85 NW7 ST	7.6	8 x 5
KDSLSiC 106 NW7 ST	7.6	10 x 6.5
KDSLSiC 128 NW7 ST	7.6	12 x 8
KDSLSiC 139 NW7 ST	7.6	13.5 x 9.5
KDSLSiC 1611 NW7 ST	7.6	16 x 11

# **Multi-Link distribution systems**

Description: Compressed air distribution system assembled completely with individually pivotable standard couplings NW 7.2. An optional thread step (G 1/2") that can be assembled for interlinking several blocks is included in the scope of

Materials: Body: Zinc-plated steel, zinc, seal: NBR

Temperature range: -20°C to max. +100°C (safety coupling max. +80°C), Operating pressure: 0 - 16 bar Media: Compressed air

	Actual nominal	Thread	
Туре	width	female	Description
With safety coupling eSafe as outlet			
MLKDGSi 212	7.6	G 1/2"	2-way distributor
MLKDGSi 312	7.6	G 1/2"	3-way distributor
MLKDGSi 412	7.6	G 1/2"	4-way distributor
MLKDGSi 512	7.6	G 1/2"	5-way distributor
With female thread G1/2" as outlet			<u> </u>
MLiG 212		G 1/2"	2-way distributor
MLiG 312		G 1/2"	3-way distributor
MLiG 412		G 1/2"	4-way distributor
MLiG 512		G 1/2"	5-way distributor
Expansion segments			
MLKDGSi REP	7.6		Expansion segment with 1x safety coupling
MLiG REP		G 1/2"	Expansion segment with G 1/2" FT

<sup>\*\*</sup> names and designations are partly registered trademarks of the respective manufacturer.

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# NW 7.2

# Compatible with

Rectus 25, 26, 1600, 1625 TEMA 1600 CEJN 320 JWL 520, 530, 560 Legris 25, 26 Parker PE, PEF Prevost E ... 07 Festo KD4/KS4 IMI-Norgren 238 Aventics CP1-NW 7/7.8





eSafe

















type MLiG REP



type MLKDGSi REP



# Safety couplings NW 7.2



# Safety push button coupling sockets ISO 4414/EN 983

NW 7.2

### Compatible with\*

Rectus 25, 26, 1600, 1625 TEMA 1600 CEJN 320 JWL 520, 530, 560 Legris 25, 26 Parker PE, PEF Prevost E ... 07 Festo KD4/KS4 IMI-Norgren 238 Aventics CP1-NW 7/7.8

Materials: Type zinc-plated steel: Body: Steel hardened and zinc-plated/aluminium/brass nickel-plated, seal: NBR, type AISI 316L: Body: AISI 316L, spring: AISI 301, balls: AISI 420, seal: FKM, type plastic: Body: Composite material (conductive)/brass nickel-plated, seal: NBR Temperature range: -20 $^{\circ}$ C to max. +70 $^{\circ}$ C (type plastic: -15 $^{\circ}$ C to max. +70 $^{\circ}$ C)

Operating pressure: 0 - 12 bar

Flow: 1500 I/min (input pressure 6 bar, 0.6 bar pressure drop)

Function: The coupling occurs as for standard couplings by inserting the push in nipple into the coupling socket. Uncoupling is effected by pressing the uncoupling button. Then the coupling socket closes and ventilates the coupling plug when still held in the coupling socket. This reliably prevents the dangerous recoil effect. Type zinc-plated steel and AISI 316L: Plug is released by pressing a second time, type plastic: Plug is only released after the residual pressure on the plug side has dropped below approx. 0.5 bar.



Use coupling plugs made of hardened steel!

- Advantages: Coupling head can be rotated after being screwed in, the push button can be turned to a position that is optimal from an ergonomic point of view

  - Safety function is controlled by the residual pressure on the plug side (only type plastic)
     Antistatic, compliant with ATEX 2 Standard (no potential source of ignition) and can therefore be used in spray painting booths, gas environments or grain transfers (only type plastic)

    • Plastic body prevents surfaces from being scratched (only type plastic)

  - Manufactured without silicone (only type plastic)



	Safety push button coupling sockets with male threads					
	уре	Type	Туре	Actual nominal	Thread	
z	inc-plated steel	AISI 316L	plastic	width	male	
k	(DGSiP 14 NW7 ST	KDGSiP 14 NW7 ES	KDGSiP 14 NW7	7.4	G 1/4"	
k	(DGSiP 38 NW7 ST	KDGSiP 38 NW7 ES	KDGSiP 38 NW7	7.4	G 3/8"	
k	(DGSiP 12 NW7 ST	KDGSiP 12 NW7 ES	KDGSiP 12 NW7	7.4	G 1/2"	



rotatable

360

Safety push button coupling sockets with female threads					
Туре	Туре	Туре	Actual nominal	Thread	
zinc-plated steel	AISI 316L	plastic	width	female	
KDGiSiP 14 NW7 ST	KDGiSiP 14 NW7 ES	KDGiSiP 14 NW7	7.4	G 1/4"	
KDGiSiP 38 NW7 ST	KDGiSiP 38 NW7 ES	KDGiSiP 38 NW7	7.4	G 3/8"	
KDGiSiP 12 NW7 ST	KDGiSiP 12 NW7 ES	KDGiSiP 12 NW7	7.4	G 1/2"	



Safety push button coupling sockets with hose nozzles NW 7.2						
Туре	Туре	Туре	Actual nominal	Hose Ø		
zinc-plated steel	AISI 316L	plastic	width	internal		
KDSSiP 6 NW7 ST	KDSSiP 6 NW7 ES	KDSSiP 6 NW7	7.4	6		
KDSSiP 8 NW7 ST		KDSSiP 8 NW7	7.4	8		
KDSSiP 9 NW7 ST	KDSSiP 9 NW7 ES	KDSSiP 9 NW7	7.4	9		
KDSSiP 10 NW7 ST		KDSSiP 10 NW7	7.4	10		
KDSSiP 13 NW7 ST	KDSSiP 13 NW7 ES	KDSSiP 13 NW7	7.4	13		







hoses on page 208



Hose clamps from page 234



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# **Couplings/safety couplings NW 10**



# **Quick connect couplings**

Type brass nickel-plated: Body: Brass nickel-plated, sliding sleeve: Steel nickel-plated, seal: NBR Type brass/steel: Body: Brass nickel-plated/steel (QPQ), sliding sleeve: Brass nickel-plated, seal: NBR

Type AISI 303: Body and sliding sleeve: AISI 303, seal: FKM

Temperature range: -20°C to max. +100°C, stainless steel: -15°C to max. +200°C

Operating pressure: 0 - 35 bar, as well as low vacuum

Flow: Brass nickel-plated/AISI 303: 2600 l/min (option -BA: 2100 l/min), brass/steel: 3600 l/min



Only the following combinations of coupling plug and coupling socket are possible:

- Shut-off coupling socket BA
  Shut-off coupling socket BA
  with coupling plug without valve
  with shut-off coupling plug BA

# **Coupling sockets with male threads**

NW 10

**NW 10** 

**NW 10** 

NW 10

Poptional: Body made of AISI 316L -ES4A, can be used for plug shut-off on both sides -BA

Туре	Туре	Thread	Туре	Thread
brass nickel-plated	brass/steel	male	AISI 303	male
KDG 14 NW10		R 1/4"		G 1/4"
KDG 38 NW10	KDG 38 NW10 ST	R 3/8"	KDG 38 NW10 ES	G <sup>3</sup> /8"
KDG 12 NW10	KDG 12 NW10 ST	R 1/2"	KDG 12 NW10 ES	G 1/2"
KDG 34 NW10	KDG 34 NW10 ST	R 3/4"	KDG 34 NW10 ES	G 3/4"



Rectus 27, 41, 1700, 1727 TEMA 1700

CEJN 410

# **Coupling sockets with female threads**

Poptional: Body made of AISI 316L -ES4A, can be used for plug shut-off on both sides -BA

Туре	Туре	Туре	Thread
brass nickel-plated	brass/steel	AISI 303	female
KDGi 14 NW10			G 1/4"
KDGi 38 NW10	KDGi 38 NW10 ST	KDGi 38 NW10 ES	G 3/8"
KDGi 12 NW10	KDGi 12 NW10 ST	KDGi 12 NW10 ES	G 1/2"
KDGi 34 NW10	KDGi 34 NW10 ST	KDGi 34 NW10 ES	G 3/4"



# **Coupling sockets with hose nozzles**

Poptional: Body made of AISI 316L -ES4A, can be used for plug shut-off on both sides -BA

Туре	Туре	Туре	Hose Ø
brass nickel-plated	brass/steel	AISI 303 🗫	internal
KDS 9 NW10		KDS 9 NW10 ES	9
	KDS 10 NW10 ST		10
KDS 13 NW10	KDS 13 NW10 ST	KDS 13 NW10 ES	13
KDS 19 NW10	KDS 19 NW10 ST	KDS 19 NW10 ES	19



Order example: KDG 14 NW10 \*\*

Standard type

Designation for the options Body made of stainless steel AISI 316L .-ES4A Can be used for plug shut-off on both sides

**NW 10** 

R 3/4"

# Compatible with \*\*

Rectus 27, 41, 1700, 1727 TEMA 1700 CEJN 410

### Materials: Body: Steel/brass zinc-plated , seal: NBR Temperature range: -20°C to max. +80°C

Operating pressure: 0 - 16 bar

Flow: 4000 I/min (6 bar input pressure, 0.5 bar pressure difference)

**EN Safety coupling sockets ISO 4414/EN 983** eSafe

Function: The coupling occurs as for standard couplings by inserting the push in nipple into the coupling socket. The decoupling occurs by pushing the unlocking sleeve back. Then the coupling socket closes and ventilates the coupling plug when still held in the coupling socket. The coupling socket only releases the plug when the residual pressure on the plug side has fallen below a pressure of approx. 0.3 bar. As such, the dangerous recoil effect will be reliably (depending on the pressure present on the plug side) prevented.



NW 10 Safety coupling sockets with male threads Thread Actual nominal width male KDGSiC 38 NW10 10.4 R 3/8' KDGSiC 12 NW10 10.4 R 1/2"



**NW 10** Safety coupling sockets with female threads

	Actual no	minal Thread
Туре	width	female
KDGiSiC 38 NW10	10.4	G 3/8"
KDGiSiC 12 NW10	10.4	G 1/2"
KDGiSiC 34 NW10	10.4	G 3/4"



Safety coupling sockets with hose nozzles **NW 10** 

	Actual nominal	Hose Ø
Туре	width	internal
KDSSiC 10 NW10	10.4	10
KDSSiC 13 NW10	10.4	13
KDSSiC 16 NW10	10.4	16
KDSSiC 19 NW10	10.4	19

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10.4





# Plugs NW 10/ couplings NW 12





# **Coupling plugs with male threads**

NW 10

Type steel hardened\* Thread Thread **AISI 303** nickel-plated male male KSG 14 NW10 R 1/4" KSG 14 NW10 ES\*\* G 1/4" KSG 38 NW10 R 3/8" KSG 38 NW10 ES G 3/8" G 1/2" KSG 12 NW10 KSG 12 NW10 ES R 1/2" G 3/4" R 3/4" KSG 34 NW10 KSG 34 NW10 ES

material for both-sided shut-off version: brass nickel-plated, \*\* not available in AISI 3161



# **Coupling plugs with female threads**

**NW 10** 

POptional: Body made of AISI 316L -ES4A, with valve for both-sided shut-off -BA

Poptional: Body made of AISI 316L -ES4A, with valve for both-sided shut-off -BA

Type steel hardened*	Туре	Thread
nickel-plated	AISI 303	female
KSGi 14 NW10		G 1/4"
KSGi 38 NW10	KSGi 38 NW10 ES	G 3/8"
KSGi 12 NW10	KSGi 12 NW10 ES	G 1/2"
KSGi 34 NW10	KSGi 34 NW10 ES	G 3/4"

naterial for both-sided shut-off version: brass nickel-plated



### **Coupling plugs with hose nozzles**

**NW 10** 

POptional: Body made of AISI 316L -ES4A, with valve for both-sided shut-off -BA

Type steel hardened*	Туре	Hose Ø
nickel-plated	AISI 303	internal
KSS 6 NW10		6
KSS 8 NW10		8
KSS 9 NW10	KSS 9 NW10 ES	9
KSS 10 NW10	KSS 10 NW10 ES	10
KSS 13 NW10	KSS 13 NW10 ES	13
KSS 16 NW10		16
KSS 19 NW10	KSS 19 NW10 ES	19

\* material for both-sided shut-off version: brass nickel-plated

Properties Order example: KSG 14 NW10 \*\*

Standard type

Designation for the options Body made of stainless steel AISI 316L With valve for both-sided shut-off . . . -ES4A

**Quick connect couplings** 

**NW 12** 

Materials: Body: Brass, seal: NBR Temperature range:  $-10^{\circ}$ C to max.  $+50^{\circ}$ C (water:  $+5^{\circ}$ C to max.  $+50^{\circ}$ C)

Operating pressure: 0 - 16 bar

Flow\*: 4000 l/min

6 bar input pressure, 1 bar pressure difference



**NW 12** 

	Thread	
Туре	male	
KDG 12 NW12	G 1/2"	
KDG 34 NW12	G 3/4"	



# **Coupling sockets with female threads**

**Coupling sockets with male threads** 

**NW 12** 

	Thread
Туре	female
KDGi 12 NW12	G 1/2"
KDGi 34 NW12	G 3/4"



# **Coupling plugs with male threads**

**NW 12** 

		1	Thread
Тур	е	r	male
	G 14 NW12	(	G 1/4"
KSC		(	G 1/2"



# **Coupling plugs with hose nozzles**

**NW 12** 

	Hose Ø	
Туре	internal	
KSS 13 NW12	13	
KSS 16 NW12	16	
KSS 19 NW12	19	





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# **Couplings ARO/ORION NW 5.5**



# **Quick connect couplings**

# **ARO/ORION NW 5.5**

Materials: Type standard: Body and sliding sleeve: Brass, seals: NBR, type ball lock: Body: Brass nickel-plated, sliding

sleeve: Steel hardened and nickel-plated, seals: NBR
Temperature range: -20°C to max. +100°C
Operating pressure: 0 - 35 bar as well as low vacuum
Flow\*: 550 l/min (type ball lock: 1140 l/min)

**Coupling plugs with male threads** 

Туре

standard

KSG 18 ARO5

KSG 14 ARO5

KSG 38 ARO5

KSG 12 ARO5

Thread

male

G 1/8 G 1/4"

G 3/8"

G 1/2"





ARO 210 ORION 44510 CEJN 300 Rectus 14, 22 JWL 512, 522, 523, 572

Coupling socker	ts with male threads	ARO/ORION NW 5.5	
Туре	Thread	Туре	Thread
standard	male	ball lock	male
KDG 14 ARO5	G 1/4"	KDG 14 ARO5 ST	R 1/4"
KDG 38 ARO5	G 3/8"	KDG 38 ARO5 ST	R 3/8"
KDG 12 ARO5	G 1/2"	KDG 12 ARO5 ST	R 1/2"



Coupling sockets with female thread		ds ARO/ORION NW 5.5
Туре	Туре	Thread
standard	ball lock	female
KDGi 14 ARO5	KDGi 14 ARO5 ST	G 1/4"
KDGi 38 ARO5	KDGi 38 ARO5 ST	G 3/8"
KDGi 12 ARO5	KDGi 12 ARO5 ST	G 1/2"



ball lock

Coupling sockets with hose nozzles		ARO/ORION NW 5.5
Type standard	Type ball lock	Hose Ø internal
KDS 6 ARO5	KDS 6 ARO5 ST	Internal 6
KDS 8 ARO5	KDS 8 ARO5 ST	8
KDS 9 ARO5	KDS 9 ARO5 ST	9
KDS 10 ARO5	KDS 10 ARO5 ST	10
KDS 13 ARO5	KDS 13 ARO5 ST	13

Type steel hardened,

nickel-plated

KSG 14 ARO5 ST

KSG 38 ARO5 ST

KSG 12 ARO5 ST

Thread

male

R 1/4"

R 3/8"

R 1/2"



ARO/ORION NW 5.5	



steel hardened, nickel-plated

Coupling plugs with female threads		ARO/ORION NW 5.5
Туре	Type steel hardened,	Thread
standard	nickel-plated	female
KSGi 18 ARO5		G 1/4"
KSGi 14 ARO5	KSGi 14 ARO5 ST	G 1/4"
KSGi 38 ARO5	KSGi 38 ARO5 ST	G 3/8"
KSGi 12 ARO5	KSGi 12 ARO5 ST	G 1/2"



steel hardened, nickel-plated

Coupling plugs with hose nozzles		ARO/ORION NW 5.5
Туре	Type steel hardened,	Hose Ø
standard	nickel-plated	internal
KSS 6 ARO5	KSS 6 ARO5 ST	6
KSS 8 ARO5	KSS 8 ARO5 ST	8
KSS 9 ARO5	KSS 9 ARO5 ST	9
KSS 10 ARO5	KSS 10 ARO5 ST	10
KSS 13 ARO5	KSS 13 ARO5 ST	13



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# **Coded couplings NW 5**



# **Coded quick connect couplings (distinctive)**

NW 5

Materials: Body: Brass or brass nickel-plated, sliding sleeve: Aluminium anodised, seals: NBR

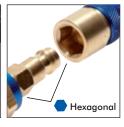
Temperature range: -20°C to max. +100°C
Operating pressure: 0 - 35 bar as well as low vacuum

Flow\*: 550 l/min

\* 6 bar input pressure, 0.5 bar pressure difference











### **Coded coupling sockets with male threads** NW 5 Type **blue** Thread Type green Type **brown** octagonal SW10 circle 10.5 hexagonal SW10 triangle 9.5 male KDG 18 NW5-ROC KDG 18 NW5-GRC KDG 18 NW5-BLC KDG 18 NW5-BRC G 1/8" G 1/4" KDG 14 NW5-ROC KDG 14 NW5-GRC KDG 14 NW5-BLC KDG 14 NW5-BRC



# Coded coupling sockets with female threads

### NW 5

Type <b>red</b>	Type <b>green</b>	Type <b>blue</b>	Type <b>brown</b>	Thread
octagonal SW10	circle 10.5	hexagonal SW10	triangle 9.5	female
Plain brass				
KDGi 18 NW5-ROC	KDGi 18 NW5-GRC	KDGi 18 NW5-BLC	KDGi 18 NW5-BRC	G 1/8"
KDGi 14 NW5-ROC	KDGi 14 NW5-GRC	KDGi 14 NW5-BLC	KDGi 14 NW5-BRC	G 1/4"
Brass nickel-plated				
KDGi 18 NW5 MSV-ROC	KDGi 18 NW5 MSV-GRC	KDGi 18 NW5 MSV-BLC	KDGi 18 NW5 MSV-BRC	G 1/8"



# **Coded coupling sockets with hose nozzles**

### NW 5

Type <b>red</b>	Type <b>green</b>	Type <b>blue</b>	Type brown	Hose Ø
octagonal SW10	circle 10.5	hexagonal SW10	triangle 9.5	internal
KDS 6 NW5-ROC	KDS 6 NW5-GRC	KDS 6 NW5-BLC	KDS 6 NW5-BRC	6
KDS 9 NW5-ROC	KDS 9 NW5-GRC	KDS 9 NW5-BLC	KDS 9 NW5-BRC	9



## **Coded coupling plugs with male threads**

# NW 5

Note: Coded coupling plugs also fit in uncoded coupling sockets				
Type red octagonal SW10	Type green circle 10.5	Type blue hexagonal SW10	Type brown triangle 9.5	Thread male
Plain brass				
KSG 18 NW5-ROC	KSG 18 NW5-GRC	KSG 18 NW5-BLC	KSG 18 NW5-BRC	G 1/8"
KSG 14 NW5-ROC	KSG 14 NW5-GRC	KSG 14 NW5-BLC	KSG 14 NW5-BRC	G 1/4"
Brass nickel-plated				
KSG 18 NW5 MSV-ROC	KSG 18 NW5 MSV-GRC	KSG 18 NW5 MSV-BLC	KSG 18 NW5 MSV-BRC	G 1/8"



## **Coded coupling plugs with female threads**

# NW 5

Note: Coded coupling plugs also fit in uncoded coupling sockets

Type <b>red</b>	Type green	Type blue	Туре	Thread
octagonal SW10	circle 10.5	hexagonal SW10	brown - triangle 9.5	female
KSGi 18 NW5-ROC	KSGi 18 NW5-GRC	KSGi 18 NW5-BLC	KSGi 18 NW5-BRC	G 1/8"
KSGi 14 NW5-ROC	KSGi 14 NW5-GRC	KSGi 14 NW5-BLC	KSGi 14 NW5-BRC	G 1/4"



## **Coded coupling plugs with hose nozzles**

NW 5

Note: Coded coupling plugs also fit in uncoded coupling sockets

Type <b>red</b>	Туре	Type <b>blue</b>	Type <b>brown</b>	Hose Ø
octagonal SW10	green - circle 10.5	hexagonal SW10	triangle 9.5	internal
KSS 6 NW5-ROC	KSS 6 NW5-GRC	KSS 6 NW5-BLC	KSS 6 NW5-BRC	6
KSS 9 NW5-ROC	KSS 9 NW5-GRC	KSS 9 NW5-BLC	KSS 9 NW5-BRC	9



# Coded coupling plugs with hose nozzles & bulkhead threads

NW 5

Thread: M 12 x 1, Emax: 10

Note: Coded coupling plugs also fit in uncoded coupling sockets

Type red octagonal SW10	Type green - circle 10.5	Type blue hexagonal SW10	Type brown trianale 9.5	Hose Ø internal
KSSS 6 NW5-ROC	KSSS 6 NW5-GRC	KSSS 6 NW5-BLC	KSSS 6 NW5-BRC	6
KSSS 9 NW5-ROC	KSSS 9 NW5-GRC	KSSS 9 NW5-BLC	KSSS 9 NW5-BRC	9

<sup>\*\*</sup> names and designations are partly registered trademarks of the respective manufacturer.

# **Coded couplings NW 7.2**



# **Coded quick connect couplings (distinctive)**

Materials: Body: Brass, sliding sleeve: Aluminium anodised, seals: NBR

Temperature range:  $-20^{\circ}\text{C}$  to max.  $+100^{\circ}\text{C}$  Operating pressure: 0 - 35 bar as well as low vacuum Flow\*: 1800 l/min

\* 6 bar input pressure, 0.5 bar pressure difference











# **Coded coupling sockets with male threads, ball locks**

NW 7.2

**NW 7.2** 

Note: Uncoded coupling plugs also fit in coded coupling sockets

Type <b>red</b>	Type <b>green</b>	Type <b>blue</b>	Type <b>brown</b>	Thread
octagonal SW12	circle 12.5	hexagonal SW12	triangle 12.5	male
KDG 14 NW7 ST-ROC	KDG 14 NW7 ST-GRC	KDG 14 NW7 ST-BLC	KDG 14 NW7 ST-BRC	G 1/4"
KDG 12 NW7 ST-ROC	KDG 12 NW7 ST-GRC	KDG 12 NW7 ST-BLC	KDG 12 NW7 ST-BRC	G 1/2"



# **Coded coupling sockets with female threads, ball locks**

NW 7.2

Note: Uncoded coupling plugs also fit in coded coupling sockets

Type <b>red</b>	ype red Type green		Type <b>brown</b>	Thread
octagonal SW12	circle 12.5	hexagonal SW12	triangle 12.5	female
KDGi 14 NW7 ST-ROC	KDGi 14 NW7 ST-GRC	KDGi 14 NW7 ST-BLC	KDGi 14 NW7 ST-BRC	G 1/4"



# **Coded coupling sockets with hose nozzles, ball locks**

NW 7.2

Note: Uncoded coupling plugs also fit in coded coupling sockets

	• •	· -		
Type <b>red</b>	Type <b>green</b>	Type <b>blue</b>	Type <b>brown</b>	Hose Ø
octagonal SW12	circle 12.5	hexagonal SW12	triangle 12.5	internal
KDS 9 NW7 ST-ROC	KDS 9 NW7 ST-GRC	KDS 9 NW7 ST-BLC	KDS 9 NW7 ST-BRC	9



# Coded counling plugs with male threads

Coded coupling plugs with male inredus								
	Type <b>red</b>	Type <b>green</b>	Type <b>blue</b>	Type <b>brown</b>	Thread			
	octagonal SW12	circle 12.5	hexagonal SW12	triangle 12.5	male			
	KSG 14 NW7-ROC	KSG 14 NW7-GRC	KSG 14 NW7-BLC	KSG 14 NW7-BRC	G 1/4"			



Coded	coupling	nluas	with	female	threads
COUCU	toopinig	hinda	****	ICIIIGIC	IIII Cuus

NW 7.2

MW 7 2

Type <b>red</b>	Type <b>green</b>	Type <b>blue</b>	Type brown	Thread
octagonal SW12	circle 12.5	hexagonal SW12	triangle 12.5	female
KSGi 14 NW7-ROC	KSGi 14 NW7-GRC	KSGi 14 NW7-BLC	KSGi 14 NW7-BRC	G 1/4"



# **Coded coupling plugs with hose nozzles**

NW 7.2

	Type <b>red</b>	Type <b>green</b>	Type blue Type brown		Hose Ø
	octagonal SW12	circle 10.5	hexagonal SW12	triangle 12.5	internal
Ľ	KSS 9 NW7-ROC	KSS 9 NW7-GRC	KSS 9 NW7-BLC	KSS 9 NW7-BRC	9





Liquid seals, gaskets & tape rom page 549



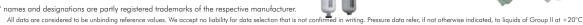
Compressed air rubber hoses from page 212



FUTURA series from page 330



Cylinder







# Mould couplings up to +160°C

DN 6 (9 mm spigot)

Materials: Connection, valve, valve body and unlocking sleeve: Brass or AISI 303, spring, circlip and locking balls:

Stainless steel, seals: FKM (PTFE coated) Temperature range: -20°C to max. +160°C Operating pressure: 0 to 15 bar

Operating range: For liquid media with temperatures up to +160°C, e.g. for cooling circuits on plastic processing machines (+200°C on request)

Prioral: With unlocking protection (standard by stainless steel couplings) -S

To differentiate the brass couplings easier:

Coupling socket: Coupling plug: Sliding sleeves made of plain brass  $\rightarrow$  shut-off Plugs made of plain brass  $\rightarrow$  metric thread Sliding sleeves made of nickel-plated brass  $\rightarrow$  without a valve Plugs made of nickel-plated brass  $\rightarrow$  imperial thread



### Only the following combinations of coupling plug and coupling socket are possible:

Coupling socket without valve **OV** with coupling plug without valve

• Coupling socket with valve BA with a coupling plug with and without valve

|--|

Coupling socke	Coupling sockets, straight hose nozzles DN 6 (9 mm				
Tues	Type AISI 303 (No.)				
Туре		Compatible		146.1	
brass	protection	with Hasco	Connection	With valve	
KDTS 9 BA	KDTS 9 BA ES	Z80/9	Hose Ø 9 mm	Yes	
KDTSP 10 BA		Z80PL/9	Push-in hose Ø 9.5 mm (GSP 10 ***)	Yes	
KDTS 9 OV	KDTS 9 OV ES	Z801/9	Hose Ø 9 mm	No	
KDTSP 10 OV		Z801PL/9	Push-in hose Ø 9.5 mm (GSP 10 ***)	No	

\*\* please enter colour



### Coupling sockets, 45° hose nozzles DN 6 (9 mm spigot)

	Type AISI 303			
Туре	with unlocking	Compatible		
brass	protection	with Hasco	Connection	With valve
KDTS 945 BA	KDTS 945 BA ES	Z80/9/45	Hose Ø 9 mm	Yes
KDTSP 1045 BA		Z80PL/9x45	Push-in hose Ø 9.5 mm (GSP 10 ***)	Yes
KDTS 945 OV	KDTS 945 OV ES	Z801/9/45	Hose Ø 9 mm	No
KDTSP 1045 OV		Z801PL/9x45	Push-in hose Ø 9.5 mm (GSP 10 ***)	No

\*\*\* please enter colour



	ts, 90° hose nozzles	1	DN 6 (9 mm	spigot)
	Type AISI 303			
Туре	with unlocking	Compatible		
brass	protection	with Hasco	Connection	With valve
KDTS 990 BA	KDTS 990 BA ES	Z80/9/90	Hose Ø 9 mm	Yes
KDTSP 1090 BA		Z80PL/9x90	Push-in hose Ø 9.5 mm (GSP 10 ***)	Yes
KDTS 990 OV	KDTS 990 OV ES	Z801/9/90	Hose Ø 9 mm	No
KDTSP 1090 OV		Z801PL/9x90	Push-in hose Ø 9.5 mm (GSP 10 ***)	No



# Coupling sockets, male threads straight

DN	6	(9	mm	spigot

DN 6 (9 mm spigot)

	Type AISI 303			
Туре	with unlocking	Compatible		
brass	protection	with Hasco	Connection	With valve
KDTG 9/M14 BA	KDTG 9/M14 BA ES	Z807/9/14x1.5	M 14 x 1.5	Yes
KDTG 9/14 BA	KDTG 9/14 BA ES	Z82/9/ <sup>1</sup> /4	G 1/4"	Yes
KDTG 9/M14 OV	KDTG 9/M14 OV ES	Z808/9/14x1.5	M 14 x 1.5	No
KDTG 9/14 OV	KDTG 9/14 OV ES	Z808/9/1/4 <sup>1)</sup>	G 1/4"	No

<sup>1)</sup> design like Z82/9/R<sup>1</sup>/4

please enter colour



### Coupling sockets, male threads 45° DN 6 (9 mm spigot)

	Type AISI 303			
Type brass	with unlocking	Compatible		
brass	protection	with Hasco	Connection	With valve
KDTG 9/M1445 BA	KDTG 9/M1445 BA ES	Z807/9/14x1.5/45	M 14 x 1.5	Yes
KDTG 9/1445 BA	KDTG 9/1445 BA ES		G 1/4"	Yes
KDTG 9/M1445 OV	KDTG 9/M1445 OV ES	Z808/9/14x1.5/45	M 14 x 1.5	No
KDTG 9/1445 OV	KDTG 9/1445 OV ES		G 1/4"	No



# Coupling sockets, male threads 90°

	Type AISI 303			
Туре	with unlocking	Compatible		
brass	protection	with Hasco	Connection	With valve
KDTG 9/M1490 BA	KDTG 9/M1490 BA ES	Z807/9/14x1.5/90	M 14 x 1.5	Yes
KDTG 9/1490 BA	KDTG 9/1490 BA ES		G 1/4"	Yes
KDTG 9/M1490 OV	KDTG 9/M1490 OV ES	Z808/9/14x1.5/90	M 14 x 1.5	No
KDTG 9/1490 OV	KDTG 9/1490 OV FS		G 1/4"	No

names and designations are partly registered trademarks of the respective manufacturer.



Closing couplin	g sockets	DN 6 (9 mm spigot)
Туре	Compatible	
brass	with Hasco	
KDTV 9	Z825/9	



Coupling p	olugs, straight hose n	ozzles without valves	DN 6 (9 mm spigot)
Туре	Type (Nox)	Compatible	

Туре	Type	Compatible	
brass	AISI 303	with Hasco	Connection
KSTS 9	KSTS 9 ES	Z83/9	Hose Ø 9 mm
KSTSP 10			Push-in hose Ø 9.5 mm (GSP 10 ***)

<sup>\*\*\*</sup> please enter colour



# Coupling plugs, male threads straight DN 6 (9 mm spigot)

Туре	Туре	Compatible		
brass	AISI 303	with Hasco	Connection	With valve
KSTG 9/M14 BA	KSTG 9/M14 BA ES	Z811/9/14x1.5	M 14 x 1.5	Yes
KSTG 9/14 BA*	KSTG 9/14 BA ES	Z811/9/R <sup>1</sup> /4	G 1/4"	Yes
KSTG 9/M8	KSTG 9/M8 ES	Z81/9/8x0.75	M 8 x 0.75	No
KSTG 9/M10	KSTG 9/M10 ES	Z81/9/10x1	M 10 x 1	No
KSTG 9/M14	KSTG 9/M14 ES	Z81/9/14x1.5	M 14 x 1.5	No
KSTG 9/18*	KSTG 9/18 ES	Z81/9/R1/8	G 1/8"	No
KSTG 9/14*	KSTG 9/14 ES	Z81/9/R1/4	G 1/4"	No

<sup>\*</sup> material: brass nickel-plated



Coupling plugs, male threads 90° without valves	DN 6 (9 mm spigot)
---	--------------------

Туре	Compatible
brass	with Hasco Connection
KSTGW 9/M8	Z81/9/8x0.75/90 M 8 x 0.75 (con.)
KSTGW 9/M10	Z81/9/10x1/90 M 10 x 1 (con.)
KSTGW 9/M14	M 14 x 1.5 (con.)
KSTGW 9/18*	Z81/9/R <sup>1</sup> /8/90 R <sup>1</sup> /8"
KSTGW 9/14*	R 1/4"
KSTGW 9/38*	R 3/8"

<sup>\*</sup> material: brass nickel-plated



# Coupling plugs, pipes without valves DN 6 (9 mm spigot)

Type brass	Compatible		Length
brass	Compatible with Hasco	Tube Ø	over all
KSTR 9/63-8	Z90/9x63	8	63
KSTR 9/100-8	Z90/9x100	8	100
KSTR 9/63		10	63
KSTR 9/100		10	100
KSTR 9/120	Z90/9x120	10	120
KSTR 9/240	Z90/9x240	10	240
KSTR 9/360	Z90/9x360	10	360



Connecting plugs without valves		es .	DN 6 (9 mm spigot)	
Туре	Туре		Compatible	

Туре	Type Mox	Compatible	
brass	AISI 303	with Hasco	Connection
KSTST 9/9	KSTST 9/9 ES	Z830/9x9	Plug with 9 mm connections
KSTST 9/13	KSTST 9/13 ES	Z830/9x13	Plug with 9/13 mm connection









Aluminium, copper and steel pipes on page 250



Cutting ring screw connections from page 77



and insulation hoses on page 224









# Mould couplings up to +160°C

DN 9 (13 mm spigot)

Materials: Connection, valve, valve body and unlocking sleeve: Brass or AISI 303, spring, circlip and locking balls:

Stainless steel, seals: FKM (PTFE coated)
Temperature range: -20°C to max. +160°C

Operating pressure: 0 to 15 bar

**Areas of application:** For liquid media with temperatures up to  $+160^{\circ}$ C, e.g. for cooling circuits on plastic

processing machines (+200°C on request)

Optional: With unlocking protection (standard by stainless steel couplings) -S

To differentiate the brass couplings easier:

Coupling socket: Coupling plug:

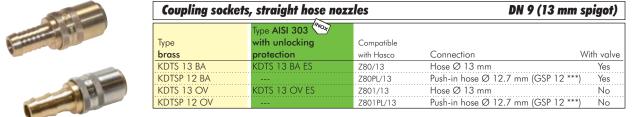
Plugs made of plain brass → metric thread
Plugs made of nickel-plated brass → imperial thread Sliding sleeves made of plain brass → shut-off Sliding sleeves made of nickel-plated brass → without a valve



### Only the following combinations of coupling plug and coupling socket are possible:

• Coupling socket without valve OV with coupling plug without valve

• Coupling socket with valve BA with a coupling plug with and without valve





	s, 45° hose nozzles		DN 9 (13 mm	spigot)
Туре	Type AISI 303 with unlocking	Compatible		
brass	protection	with Hasco	Connection	With valve
KDTS 1345 BA	KDTS 1345 BA ES	Z80/13/45	Hose Ø 13 mm	Yes
KDTSP 1245 BA		Z80PL/13x45	Push-in hose Ø 12.7 mm (GSP 12 ***)	Yes
KDTS 1345 OV	KDTS 1345 OV ES	Z801/13/45	Hose Ø 13 mm	No
KDTSP 1245 OV		Z801PL/13x45	Push-in hose Ø 12.7 mm (GSP 12 ***)	No

<sup>\*\*\*</sup> please enter colour



Coupling sockets, 90° hose nozzles DN 9 (13			DN 9 (13 mm	spigot)
Туре	Type AISI 303 with unlocking	Compatible		
brass	protection	with Hasco	Connection	With valve
KDTS 1390 BA	KDTS 1390 BA ES	Z80/13/90	Hose Ø 13 mm	Yes
KDTSP 1290 BA		Z80PL/13x90	Push-in hose Ø 12.7 mm (GSP 12 ***	) Yes
KDTS 1390 OV	KDTS 1390 OV ES	Z801/13/90	Hose Ø 13 mm	No
KDTSP 1290 OV		Z801PL/13x90	Push-in hose Ø 12.7 mm (GSP 12 ***	) No

<sup>\*\*\*</sup> please enter colour



thrass G 3/8

Coupling sockets, male threads straight			DN 9 (13 mm spigot)	
	Type AISI 303			
Туре	with unlocking	Compatible		
brass	protection	with Hasco	Connection	With valve
KDTG 13/M16 BA	KDTG 13/M16 BA ES	Z807/13/16x1.5	M 16 x 1.5	Yes
KDTG 13/38 BA	KDTG 13/38 BA ES	Z82/13/R <sup>3</sup> /8	G 3/8"	Yes
KDTG 13/12 BA			G 1/2"	Yes
KDTG 13/M16 OV	KDTG 13/M16 OV ES	Z808/13/16x1.5	M 16 x 1.5	No
KDTG 13/38 OV	KDTG 13/38 OV ES	Z808/13/R3/8 <sup>1)</sup>	G 3/8"	No
KDTG 13/12 OV			G 1/2"	No

design like Z82/13/R3/8



Coupling sockets	, male threads 45°			DN 9 (13 mm	spigot)
	Type AISI 303				
Туре	with unlocking	Compatible			
brass	protection	with Hasco	Connection		With valve
KDTG 13/M1645 BA	KDTG 13/M1645 BA ES	Z807/13/16x1.5/45	M 16 x 1.5		Yes
KDTG 13/3845 BA	KDTG 13/3845 BA ES		G 3/8"		Yes
KDTG 13/M1645 OV	KDTG 13/M1645 OV ES	Z808/13/16x1.5/45	M 16 x 1.5		No
KDTG 13/3845 OV	KDTG 13/3845 OV ES		G 3/8"		No

<sup>\*</sup> names and designations are partly registered trademarks of the respective manufacturer.



### Coupling sockets, male threads 90° DN 9 (13 mm spigot) Type AISI 303 with unlocking Compatible Туре brass protection Connection With valve with Hasco KDTG 13/M1690 BA ES Z807/13/16x1.5/90 M 16 x 1.5 G 3/8" KDTG 13/M1690 BA Yes KDTG 13/3890 BA KDTG 13/3890 BA ES Yes KDTG 13/M1690 OV KDTG 13/M1690 OV ES Z808/13/16x1.5/90 M 16 x 1.5 KDTG 13/3890 OV KDTG 13/3890 OV ES G 3/8"



Closing coupling	g sockets	DN 9 (13 mm spigot)
Type brass	Compatible	
brass	with Hasco	
KDTV 13	Z825/13	



Coupling plu	ugs, straight hose no	zzies without vo	alves DN 9 (13 mm spigot)
Type brass	Type	Compatible	
brass	AISI 303	with Hasco	Connection
KSTS 13	KSTS 13 ES	Z83/13	Hose Ø 13 mm
KSTSP 12			Push-in hose Ø 12.7 mm (GSP 12 ***)
*** please enter colo	ur		



Coupling plugs, male threads straight				DN 9 (13 mm spigot)
Туре	Type	Compatible		
brass	AISI 303	with Hasco	Connection	With valve
KSTG 13/M14 BA		Z811/13/14x1.5	M 14 x 1.5	Yes
KSTG 13/M16 BA	KSTG 13/M16 BA ES	Z811/13/16x1.5	M 16 x 1.5	Yes
KSTG 13/14 BA*		Z811/13/R <sup>1</sup> /4	G 1/4"	Yes
KSTG 13/38 BA*	KSTG 13/38 BA ES	Z811/13/R <sup>3</sup> /8	G 3/8"	Yes
KSTG 13/12 BA*			G 1/2"	Yes
KSTG 13/M14	KSTG 13/M14 ES	Z81/13/14x1.5	M 14 x 1.5	No
KSTG 13/M16	KSTG 13/M16 ES	Z81/13/16x1.5	M 16 x 1.5	No
KSTG 13/18*		Z81/13/R <sup>1</sup> /8	G 1/8"	No
KSTG 13/14*	KSTG 13/14 ES	Z81/13/R <sup>1</sup> /4	G 1/4"	No
KSTG 13/38*	KSTG 13/38 ES	Z81/13/R <sup>3</sup> /8	G 3/8"	No
KSTG 13/12*	KSTG 13/12 ES	781/13/R <sup>1</sup> /2	G 1/2"	No





<sup>\*</sup> material: brass nickel-plated

Coupling plugs,	male threads 90° without valves	DN 9 (13 mm spigot)
Type brass	Compatible	
brass	with Hasco	Connection
KSTGW 13/M14	Z81/13/M14x1.5/90	M 14 x 1.5 (con.)
KSTGW 13/14*	Z81/9/R <sup>1</sup> /4/90	R 1/4"
KSTGW 13/38*	Z81/9/R <sup>3</sup> /8/90	R 3/8"
*	1	



<sup>\*</sup> material: brass nickel-plated

Coupling plugs, pipes without valves		DN 9 (13 mm spigot)
Type brass	Compatible	Length
brass	with Hasco Tube Ø	over all
KSTR 13/150	Z90/13x150 14	150
KSTR 13/300	Z90/13x300 14	300



Connecting plugs without valves			DN 9 (13 mm spigot)
Туре	Type (Nox)	Compatible	_
brass	AISI 303	with Hasco	Connection
KSTST 9/13	KSTST 9/13 ES	Z830/9x13	Plug with 9/13 mm connection
KSTST 13/13	KSTST 13/13 ES	Z830/13x13	Plug with 13 mm connections



















Female threaded pipes for applications with temperature control					PN 15
Туре	Compatible		Tube Ø	Tube Ø	
brass	with HASCO	Thread	external	internal	Length
ASR M14-120	Z906/9x120/14x1.5	M 14 x 1.5	10	6	120
ACD AA14 150	7004 /12160 /1416	M 14 1 E	1.4	0	1.50



Screw-on hose nozzles with metri	ic threads (fixed)		PN 16
Туре		Hose Ø	
brass	Thread	internal	SW
AST M89 MS	M 8	9	12
AST M149 MS	M 14 x 1.5	9	17
AST M1613 MS	M 16 x 1.5	13	22
AST M2419 MS	M 24 x 1.5	19	30



Threaded no	zzles with metric threads		PN 16
Туре		Hose Ø	
brass	Thread	internal	SW
GT M86 MS	M 8 x 0.75	6	11
GT M89 MS	M 8 x 0.75	9	11
GT M109 MS	M 10 x 1	9	11
GT M1213 MS	M 12 x 1.5	13	15
GT M1413 MS	M 14 x 1.5	13	15
GT M1613 MS	M 16 x 1.5	13	17
GT M2419 MS	M 24 x 1.5	19	27



Angle threaded nozzles with impe	Angle threaded nozzles with imperial and metric threads PN 16					
Туре		Hose Ø				
brass	Thread	internal				
Imperial threads						
GTW 189 MS	R 1/8"	9				
GTW 1413 MS	R 1/4"	13				
GTW 1219 MS	R 1/2"	19				
Metric threads						
GTW M89 MS	M 8 x 0.75 (con.)	9				
GTW M109 MS	M 10 x 1 (con.)	9				
GTW M1413 MS	M 14 x 1.5 (con.)	13				
GTW M2419 MS	M 24 x 1.5 (con.)	19				



Reducing nipples with metric threads					
Type brass	Thread	Thread			
brass	male	female	SW	L	
RN M14-M10 MS	M 14 x 1.5	M 10 x 1	17	4	
RN M18-M14 MS	M 18 x 1.5	M 14 x 1.5	22	5	
RN M24-M16 MS	M 24 x 1.5	M 16 x 1.5	27	8	



Double nipples with metric thread	ds/G threads and metric threa	ıds	PN 16
Туре			
brass	Thread	Thread	SW
Imperial/metric threads			
DN 14-M14 MS	G 1/4"	M 14 x 1.5	17
DN 14-M16 MS	G 1/4"	M 16 x 1.5	19
DN 38-M14 MS	G 3/8"	M 14 x 1.5	19
DN 38-M16 MS	G 3/8"	M 16 x 1.5	19
DN 12-M24 MS	G 1/2"	M 24 x 1.5	27
Metric/metric threads			
DN M14-M14 MS	M 14 x 1.5	M 14 x 1.5	17
DN M16-M14 MS	M 16 x 1.5	M 14 x 1.5	17
DN M16-M16 MS	M 16 x 1.5	M 16 x 1.5	19
DN M24-M24 MS	M 24 x 1.5	M 24 x 1.5	27



Reducing sleeves with imperial and metric threads					
Туре	Thread	Thread			
Type brass	G 1	G 2	Length	SW	
MU 12-M14 MS	G 1/2"	M 14 x 1.5	24	27	
MU 12-M16 MS	G 1/2"	M 16 x 1.5	24	27	
MU 34-M14 MS	G 3/4"	M 14 x 1.5	28	32	
MU 34-M16 MS	G 3/4"	M 16 x 1.5	28	32	

# Tanker truck couplings

# Tanker truck couplings (V part)

### Dimensions acc. to EN 14420-6 (DIN 28450)

Materials: Thread sealing: PTFE (brass: polyurethane)

Type (No.)	Туре		Thread
AISI 316	brass	DN	female
VK 50 ES	VK 50 MS	50	G 2"
VK 80 ES	VK 80 MS	80	G 3"
VK 100 ES	VK 100 MS	100	G 4"





# Tanker truck couplings (M part)

## Dimensions acc. to EN 14420-6 (DIN 28450)

Materials: Soft seal: Hypalon, thread sealing: PTFE (brass: polyurethane)

Temperature range: -20°C to max. +80°C

Operating pressure: Max. 16 bar

Supply volume: Clamping lever, crown piece, soft and thread seals

,		· ·	
Type (Nox	Туре		Thread
AISI 316	brass	DN	female
MK 50 ES	MK 50 MS	50	G 2"
MK 80 ES	MK 80 MS	80	G 3"
MK 100 ES	MK 100 MS	100	G 4"



# Clamping levers for tanker truck M couplings

# **Dimensions acc. to EN 14420-6 (DIN 28450)**

Type AISI 316	Type brass	Suitable for
MKSH 50 ES	MKSH 50 MS	MK 50
MKSH 80 ES	MKSH 80 MS	MK 80



## Crown pieces for tanker truck M couplings

### Dimensions acc. to EN 14420-6 (DIN 28450)

Materials: Soft seal: Hypalon, thread sealing: PTFE (brass: polyurethane)

Type AISI 316	Type brass	Suitable for
MKKS 50 ES	MKKS 50 MS	MK 50
MKKS 80 ES	MKKS 80 MS	MK 80



# **End caps for tanker truck V couplings**

## Dimensions acc. to EN 14420-6 (DIN 28450)

Materials: Soft seal: Hypalon (type aluminium: NBR), chain: AISI 316 (type aluminium: AISI 304)

		71 (71			,
Тур	e (Nox	Туре	Type outstand	ling I	
AIS	316	brass	aluminium		Suitable for
MB	50 ES	MB 50 MS	MB 50 A		VK 50
MB	80 ES	MB 80 MS	MB 80 A		VK 80
MB	100 ES	MB 100 MS	MB 100 A		VK 100



# Closing plugs for tanker truck M couplings

# Dimensions acc. to EN 14420-6 (DIN 28450)

Materials: Chain: AISI 316 (type aluminium: AISI 304)

Type AISI 316	Type brass	Type outstand value	Suitable for
VB 50 ES	VB 50 MS	VB 50 A	MK 50
VB 80 ES	VB 80 MS	VB 80 A	MK 80
VB 100 ES	VB 100 MS	VB 100 A	MK 100





Suctionpressure hoses from page 223



Chemical from page 218



Power clamps "Band-It" Extremely high clamping strength, from page 240



Shut-off valves





# Hydraulic couplings with female threads made of steel

ISO 7241-1 B

Materials: Body: Zinc-plated steel, seal: O-ring: NBR, support ring: PTFE

Temperature range: -25°C to  $+120^{\circ}C$ 

Optional: NPT thread -NPT, plug with pressure eliminator (can be coupled, even if dynamic pressure has built up on the plug side in the uncoupled state, due to e.g. solar irradiation) -DE



on the plug side in the uncoupled state, due to e.g. solar irradiation) -DE							
Туре	Туре	Thread				Nomin.	Туре
sleeve	plug	female	PN	ØA	ØB	width	replacement seals*
VAM 18 ST	VAS 18 ST	G 1/8"	400 bar	10.8	23	5	VAM 18 Di
VAM 14 ST	VAS 14 ST	G 1/4"	350 bar	14.2	28	6	VAM 14 Di
VAM 38 ST	VAS 38 ST	G 3/8"	325 bar	19.0	35	10	VAM 38 Di
VAM 12 ST	VAS 12 ST	G 1/2"	250 bar	23.5	44	12	VAM 12 Di
VAM 34 ST	VAS 34 ST	G 3/4"	250 bar	31.5	52	20	VAM 34 Di
VAM 10 ST	VAS 10 ST	G 1"	225 bar	37.7	60	25	VAM 10 Di
VAM 114 ST	VAS 114 ST	G 11/4"	120 bar	44.4	75	40	VAM114112 Di
VAM 112 ST	VAS 112 ST	G 11/2"	120 bar	44.4	75	40	VAM114112 Di
VAM 20 ST	VAS 20 ST	G 2"	100 bar	63.1	105	50	VAM 20 Di

<sup>\*</sup> O-ring: FKM, support ring: PTFE (NW 40 and 50 only have one O-ring)

# Hydraulic couplings with female threads made of stainless steel

Materials: Body: AISI 316L, spring: AISI 316L, seal: O-ring: FKM, support ring: PTFE Temperature range: -25°C to +200°C

Optional: NPT thread -NPT



- opiioiiaii i	i i iiiieuu -i 11 i						
Type (Nox)	Type (Nox)	Thread				Nomin.	Туре
sleeve	plug	female	PN	ØA	ØB	width	replacement seals*
VAM 18 ES	VAS 18 ES	G 1/8"	300 bar	10.8	23	5	VAM 18 ES Di
VAM 14 ES	VAS 14 ES	G 1/4"	300 bar	14.2	28	6	VAM 14 ES Di
VAM 38 ES	VAS 38 ES	G 3/8"	250 bar	19.0	35	10	VAM 38 ES Di
VAM 12 ES	VAS 12 ES	G 1/2"	250 bar	23.5	44	12	VAM 12 ES Di
VAM 34 ES	VAS 34 ES	G 3/4"	250 bar	31.5	52	20	VAM 34 ES Di
VAM 10 ES	VAS 10 ES	G 1"	200 bar	37.7	60	25	VAM 10 ES Di
VAM 114 ES	VAS 114 ES	G 11/4"	110 bar	44.4	75	40	VAM114112 ES Di
VAM 112 ES	VAS 112 ES	G 11/2"	110 bar	44.4	75	40	VAM114112 ES Di
VAM 20 ES	VAS 20 ES	G 2"	90 bar	63.1	105	50	VAM 20 ES Di

O-ring: FKM, support ring: PTFE (NW 40 and 50 only have one O-ring)

# **Couplings with female threads made of POM**

ISO 7241-1 B

ISO 7241-1 B





Materials: Body: POM, valves: AISI 303, spring: AISI 301, balls: AISI 316, seal: NBR

Temperature range: -20°C to max. +90°C

Operating pressure: See table

Fields of application: Water, compressed air, mild chemicals, ink, vacuums, food processing

Туре	Туре	Thread	Operat. pre	es-			Nominal
sleeve	plug	female	sure to 50°C	C At 90°C	ØA	ØB	width
VAM 18 K	VAS 18 K	G 1/8"	15 bar	7.5 bar	10.8	25	4.3
VAM 14 K	VAS 14 K	G 1/4"	15 bar	7.5 bar	14.2	28	6.0
VAM 38 K	VAS 38 K	G 3/8"	15 bar	7.5 bar	19.0	35	7.5
VAM 12 K	VAS 12 K	G 1/2"	10 bar	5 bar	23.5	44	11.0
VAM 34 K	VAS 34 K	G 3/4"	10 bar	5 bar	31.5	52	13.0
VAM 10 K	VAS 10 K	G 1"	10 bar	5 bar	37.7	60	20.0

# sleeve

# **Dust protection for push-in couplings** ISO 7241-1 B

lype	lype	For sleeve/plug
for sleeve	for plug	with female threads
490622 B	490632 B	G 1/4"
490822 B	490832 B	G 3/8"
491022 B	491032 B	G 1/2"
491322 B	491332 B	G 3/4"
491622 B	491632 B	G 1"
492022 B	492032 B	G 1 1/4"
492522 B	492532 B	G 1 1/2"
493222 B	493232 B	G 2"



### Replacement seals for push-in couplings ISO 7241-1 A

The sealing sets include O-ring and support ring.

Туре		For
sealing set		size
DICHTSATZ SVK1		1*
DICHTSATZ SVK2A	Replacement seals for	2A*
DICHTSATZ SVK2T		2T
DICHTSATZ SVK3	ISO 7241-1 A on page 172	3
DICHTSATZ SVK4		4
DICHTSATZ SVK6		6

\* not standardised following ISO 7241-1 A



ISO 16028

ISO 16028

# Flat-face couplings

Materials: Zinc-plated steel, seal: NBR, support ring: PTFE Temperature range: -25°C to max. +125°C



- Advantages: No dirt can get in as the coupling can simply be wiped clean on the smooth "flat-face"
  - Axial forces can be absorbed well due to the coupling's design. Especially suited for use on hydraulic hoses.

The clean hydraulic coupling!

# Flat-face couplings with female threads

Туре	Туре	Thread					
sleeve	plug	female	Α	В	PN	DN	Size
FFM 18*	FFS 18*	G 1/8"	13.5	25	500 bar	4	0
FFM 14	FFS 14	G 1/4"	16.2	28	350 bar	6	1
FFM 38	FFS 38	G 3/8"	19.7	32	350 bar	10	2
FFM 12/2	FFS 12/2	G 1/2"	19.7	32	350 bar	10	2
FFM 12	FFS 12	G 1/2"	24.5	38	350 bar	12	3
FFM 34/3	FFS 34/3	G 3/4"	24.5	38	350 bar	12	3
FFM 34	FFS 34	G 3/4"	30.0	48	350 bar	16	4
FFM 10/4	FFS 10/4	G 1"	30.0	48	350 bar	16	4
FFM 114	FFS 114	G 1 1/4"	36.0	55	350 bar	18	5
FFM 20*	FFS 20*	G 2"	72.9	103	250 bar	40	8
* not ISO							



### **(E**JN Flat-face couplings with female threads

Туре	Туре	Thread					
sleeve	plug	female	Α	В	PN	DN	Size
FFM 14-C	FFS 14-C	G 1/4"	16.2	28	500 bar	6	1
FFM 38-C	FFS 38-C	G 3/8"	19.7	32	400 bar	10	2
FFM 12/2-C	FFS 12/2-C	G 1/2"	19.7	32	400 bar	10	2
FFM 12-C	FFS 12-C	G 1/2"	24.5	38	400 bar	12	3
FFM 34/3-C	FFS 34/3-C	G 3/4"	24.5	38	400 bar	12	3
FFM 34-C	FFS 34-C	G 3/4"	30.0	48	400 bar	19	4
FFM 10/4-C	FFS 10/4-C	G 1"	30.0	48	400 bar	19	4





# Flat-face coupling plugs with pressure eliminators

exceeds ISO 16028

exceeds ISO 16028



Materials: Zinc-plated steel, seal: NBR Temperature range: -30°C to max. +100°C

- Advantages: Next to the advantages of flat-face couplings, the flat-face plug with pressure eliminator allows coupling on the plug side under static pressure (e.g. with decoupled components where a pressure
  - has built up, e.g. due to sun irradiation).

     Fully compatible to the flat-face standard couplings

	Three	ad			
Туре	fema	le A	PN	DN	Size
FFS 14 DE	G 1/4	4" 16.2	500 bar	6	1
FFS 38 DE	G 3/8	3" 19.7	400 bar	10	2
FFS 12/2 DE	G 1/2	2" 19.7	400 bar	10	2
FFS 12 DE	G 1/2	2" 24.5	400 bar	12	3
FFS 34/3 DE	G 3/4	4" 24.5	400 bar	12	3
FFS 34 DE	G 3/4	4" 30.0	400 bar	19	4
FFS 10/4 DE	G 1"	30.0	400 bar	19	4



# Flat-face screw couplings with female threads, can be coupled under pressure

Туре	Туре	Thread					
sleeve	plug	female	Α	В	PN	DN	Size
FFMS 38	FFSS 38	G 3/8"	M 30 x 2	34	350 bar	8.7	2
FFMS 12/2	FFSS 12/2	G 1/2"	M 30 x 2	36	350 bar	8.7	2
FFMS 12	FFSS12	G 1/2"	M 36 x 2	42	350 bar	12.8	3
FFMS 34/3	FFSS 34/3	G 3/4"	M 36 x 2	42	350 bar	12.8	3
FFMS 34	FFSS 34	G 3/4"	M 43 x 2	48	350 bar	15.0	4
FFMS 10/4	FFSS 10/4	G 1"	M 43 x 2	48	350 bar	15.0	4







# **Dust protection for flat-face couplings**

Туре	For	Туре	For	
for sleeve	sleeves Ø	for plug	plug Ø	Size
790622	28	790632	16.2	1
791022	32	791032	19.7	2
791222	38	791232	24.5	3
791622	48	791632	30.0	4
791822	55	791832	36.0	5
794022*	103	794032*	72.9	8





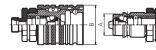
# Hydraulic push-in couplings

ISO 7241-1 A

Materials: Zinc-plated steel, seal: NBR Temperature range: -20°C to max. +100°C



Advantages: • Streamlining design of the flow rate range
• Push Pull design: Coupling can be decoupled by pushing or pulling the sleeve



Size	1*	2A*	2T	3	4	6	
A	26	31	31.0	38.0	46	54.0	
В	12	16	17.3	20.6	29	34.5	

not standardised following ISO 7241-1 A

	(F)	
sleeve	plug	

Push-in couplin	ISO 7241-1 A			
Туре	Туре	Thread		
sleeve	plug	female	PN	Size
410627.1	410637.1	G 1/4"	250 bar	1*
	410632.2 T	M 16 x 1.5	250 bar	2T
410822.2 T	410832.2 T	M 18 x 1.5	250 bar	2T
410827.2 A	410837.2 A	G 3/8"	250 bar	2A*
410827.2 T	410837.2 T	G 3/8"	250 bar	2T
410827.3	410837.3	G 3/8"	250 bar	3
411022.3	411032.3	M 22 x 1.5	250 bar	3
411027.3	411037.3	G 1/2"	250 bar	3
411327.4	411337.4	G 3/4"	225 bar	4
411622.6	411632.6	M 30 x 1.5	225 bar	6
411627.6	411637.6	G 1"	225 bar	6

not standardised following ISO 7241-1 A

# Seal sets on page 170

cutting rings from page 98

from page 252

Push-in coup	lings with pipe connections IS	0 8434-1 (DIN 2353)	ISO 72	41-1 A
Туре	Туре	Tube		
sleeve	plug	connection	PN	Size
Light model serie	es			
430622.1	430632.1	8 L	250 bar	1*
430622.2 T	430632.2 T	8 L	250 bar	2T
430822.2 T	430832.2 T	10 L	250 bar	2T
431022.2 T	431032.2 T	12 L	250 bar	2T
430622.3	430632.3	8 L	250 bar	3
430822.3	430832.3	10 L	250 bar	3
431022.3	431032.3	12 L	250 bar	3
431322.3	431332.3	15 L	250 bar	3
431622.3	431632.3	18 L	250 bar	3
431022.4	431032.4	12 L	225 bar	4
431622.6	431632.6	18 L	225 bar	6
432022.6	432032.6	22 L	160 bar	6
432522.6	432532.6	28 L	160 bar	6
Heavy model ser	ies			
440622.2 T	440632.2 T	10 S	250 bar	2T
440822.2 T	440832.2 T	12 S	250 bar	2T
440622.3	440632.3	10 S	250 bar	3
440822.3	440832.3	12 S	250 bar	3
441022.3	441032.3	14 S	250 bar	3
441322.3	441332.3	16 S	250 bar	3
441622.3	441632.3	20 S	250 bar	3
441622.6	441632.6	20 S	225 bar	6
442022.6	442032.6	25 S	225 bar	6
442522.6	442532.6	30 S	225 bar	6

<sup>\*</sup> not standardised following ISO 7241-1 A

# Bulkhead push-in couplings with pipe connections ISO 8434-1 (DIN 2353) ISO 7241-1 A



Туре	Туре	Tube		
sleeve	plug	connection	PN	Size
Light model seri	es			
460822.3	460832.3	10 L	250 bar	3
461022.3	461032.3	12 L	250 bar	3
461322.3	461332.3	15 L	250 bar	3
461622.3	461632.3	18 L	250 bar	3
461622.6	461632.6	18 L	225 bar	6
462022.6	462032.6	22 L	160 bar	6
462522.6	462532.6	28 L	160 bar	6
Heavy model se	ries			
470822.3	470832.3	12 S	250 bar	3
471022.3	471032.3	14 S	250 bar	3
471322.3	471332.3	16 S	250 bar	3
471622.3	471632.3	20 S	250 bar	3
471622.6	471632.6	20 S	225 bar	6
472022.6	472032.6	25 S	225 bar	6
472522.6	472532.6	30 S	225 bar	6



# Hydraulic quick connect screw couplings

ISO 14541

Materials: Zinc-plated steel, seal: NBR Temperature range:  $-20^{\circ}\text{C}$  to max.  $+100^{\circ}\text{C}$ 

Size	1	2	3	4	6	8*	
Dimension A	M 24 x 2	M 28 x 2	M 36 x 2	M 42 x 2	M 48 x 3	M 70 x 3	
Dimension B	35	34	42	48	55	85	





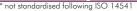
\* not standardised following ISO 14541



- Advantages: Quick connect screw couplings shut off on the plug and the sleeve when uncoupled. The connection of the coupling sleeve and coupling plug is carried out via a screw connection with hand nut. During the coupling procedure, the valve chamber is sealed before the valves open. When uncoupling, the valves are already closed, before the connection can be pulled out of the seal. Can be coupled up to max. 50 bar under pressure.
  - Secure against pressure thrusts and pressure vibrations
  - Streamlining design of the flow rate range

# Quick connect screw couplings with female threads made of stainless steel ISO 14541

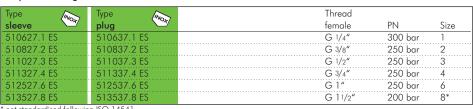
Туре	Туре	Thread		
sleeve	plug	female	PN	Size
510627.1	510637.1	G 1/4"	450 bar	1
510822.2	510832.2	M 16 x 1.5	450 bar	2
510827.2	510837.2	G 3/8"	450 bar	2
510822.3	510832.3	M 18 x 1.5	400 bar	3
510827.3	510837.3	G 3/8"	400 bar	3
511022.3	511032.3	M 22 x 1.5	400 bar	3
511027.3	511037.3	G 1/2"	400 bar	3
511322.4	511332.4	M 22 x 1.5	400 bar	4
511327.4	511337.4	G 3/4"	400 bar	4
512027.6	512037.6	G 3/4"	300 bar	6
512527.6	512537.6	G 1"	300 bar	6
513027.8	513037.8	G 11/4"	300 bar	8*
513527.8	513537.8	G 11/2"	300 bar	8*



# Quick connect screw couplings with female threads made of stainless steel ISO 14541

Materials: Body: AISI 316L, support ring: PTFE, seal: FKM Temperature range: -20°C to max. +150°C

543032.8







Quick connect screw couplings with tube connections ISO 8434-1 ISO 14541		
· •	Quick connect screw couplings with tube connections ISO 8434-1	ISO 14541

Type sleeve	Type <b>plug</b>	Tube connection	PN	Size
Light model seri	es			
530622.2	530632.2	8 L	315 bar	2
530822.2	530832.2	10 L	315 bar	2
530622.3	530632.3	8 L	315 bar	3
530822.3	530832.3	10 L	315 bar	3
531022.3	531032.3	12 L	315 bar	3
531322.3	531332.3	15 L	315 bar	3
531022.4	531032.4	12 L	315 bar	4
531322.4	531332.4	15 L	315 bar	4
531622.4	531632.4	18 L	315 bar	4
531622.6	531632.6	18 L	160 bar	6
532022.6	532032.6	22 L	160 bar	6
532522.6	532532.6	28 L	160 bar	6
533222.6	533232.6	35 L	160 bar	6
Heavy model se	ries			
540622.2	540632.2	10 S	450 bar	2
540822.2	540832.2	12 S	450 bar	2
540622.3	540632.3	10 S	400 bar	3
540822.3	540832.3	12 S	400 bar	3
541022.3	541032.3	14 S	400 bar	3
541322.3	541332.3	16 S	400 bar	3
541022.4	541032.4	14 S	400 bar	4
541322.4	541332.4	16 S	400 bar	4
541622.4	541632.4	20 S	400 bar	4
541622.6	541632.6	20 S	300 bar	6
542022.6	542032.6	25 S	300 bar	6
542522.6	542532.6	30 S	300 bar	6
542522.8	542532.8	30 S	300 bar	8*





Liquid seals, gaskets & tapes from page 549



not standardised following ISO 14541
All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

38 S

300 bar

# **Compressor couplings**





# **Compressor couplings**

42 mm clamp width

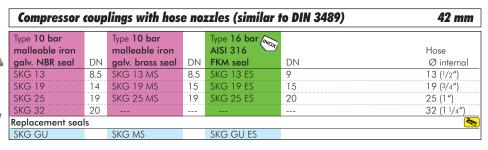
Temperature range:  $-40^{\circ}\text{C}$  to max.  $+95^{\circ}\text{C}$  Operating pressure: 10 or 16 bar

Compressor couplings with male threads (similar to DIN 3489)						42 mm
Type 10 bar malleable iron		Type 10 bar malleable iron		Type 16 bar		
galv. NBR seal	DN	galv. brass seal	DN	FKM seal	DN	Thread
KAG 38	8.5			KAG 38 ES	10	G 3/8"
KAG 12	12	KAG 12 MS	11	KAG 12 ES	14	G 1/2"
KAG 34	17	KAG 34 MS	17	KAG 34 ES	19	G 3/4"
KAG 10	20	KAG 10 MS	17	KAG 10 ES	20	G 1"
Replacement seals						
SKG GU		SKG MS		SKG GU ES		



Compressor couplings with female threads (similar to DIN 3489)						42 mm
Type 10 bar malleable iron		Type 10 bar malleable iron		Type 16 bar AISI 316		
galv. NBR seal	DN	galv. brass seal	DN	FKM seal	DN	Thread
KiG 38	15			KiG 38 ES	15	Rp 3/8"
KiG 12	19	KiG 12 MS	17	KiG 12 ES	19	Rp 1/2"
KiG 34	20	KiG 34 MS	17	KiG 34 ES	20	Rp 3/4"
KiG 10	20	KiG 10 MS	17	KiG 10 ES	20	Rp 1"
Replacement seals						
SKG GU		SKG MS		SKG GU ES		







# Compressor couplings with hose nozzles & safety collars (similar to DIN 3489) 42 mm

Advantages: • Additional mechanical connection between coupling and clamp (only in connection with hose clamp SL ... SB on page 239)





Type 10 bar			
malleable iron		Safety	Hose
galvanised	DN	collar Ø	Ø internal
SKG 10 SB	5.5	21	10
SKG 13 SB	8.5	24	13 (1/2")
SKG 19 SB	14	28	19 (3/4")
SKG 25 SB	18.5	36	25 (1")
Replacement sea	ls (NBR)		<b>*</b>
SKG GU			



Compressor	couplings with hose nozzles, rotatable (similar to DIN 3489)	42 mm
Type 16 bar		Hose
galvanised	DN	Ø internal
SKGD 13	10	13 (1/2")
SKGD 19	15	19 (3/4")
SKGD 25	19	25 (1")
Replacement sea	ls (NBR)	-
SKG GU		



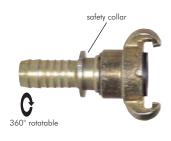
# **Compressor couplings**

### Compressor couplings with hose nozzles & safety collars, rotatable (similar to DIN 3489) 42 mm

Advantages: • Additional mechanical connection between coupling and clamp (only in connection with hose clamp SL ... SB on page 239)



Type 16 bar				
malleable iron		Safety	Hose	
galvanised	DN	collar Ø	Ø internal	
SKGD 13 SB	10	24.0	13 (1/2")	
SKGD 19 SB	15	34.0	19 (3/4")	
SKGD 25 SB	19	39.0	25 (1")	
Replacement seals (NBR)				
SKG GU				



# Safety compressor couplings









Reversed seal - easier coupling possible.

SSG GU ES

Pre-bolted seal - connection is tight.

### Safety compressor couplings with threaded connections (DIN 3238) 42 mm



Type <b>16 bar</b>		Type <b>16 bar</b>		
male thread	DN	female thread	DN	Thread
SSGA 38	10	SSGi 38	13	G 3/8"
SSGA 12	13	SSGi 12	17	G 1/2"
SSGA 34	17	SSGi 34	17	G 3/4"
SSGA 10	17	SSGi 10	17	G 1"
Replacement seals				
SSG GU		SSG GU		



### Safety compressor couplings with hose nozzles (DIN 3238) 42 mm Type 16 bar malleable iron Hose galvanised DN AISI 316 DN $\emptyset$ internal SSG 13 10 10 13 (1/2") SSG 19 15 SSG 19 ES 15 19 (3/4") SSG 25 18 SSG 25 ES 18 25 (1") Replacement seals



### Safety compressor couplings with hose nozzles & safety collars (DIN 3238) 42 mm



SSG GU

Advantages: • Additional mechanical connection between coupling and clamp (only in connection with hose clamp SL ... SB on page 239)



Type <b>16 bar</b>			
Type 16 bar malleable iron		Safety	Hose
galvanised	DN	collar Ø	Ø internal
SSG 13 SB	10	24	13 (1/2")
SSG 19 SB	15	34	19 (3/4")
SSG 25 SB	18	39	25 (1")
Replacement sea	s		<b>*</b>
SSG GU			









Compressed air treatment from page 362



Liquid seals, gaskets & tape from page 549

# **Compressor couplings**





Compressor co	Compressor coupling locks (DIN 3489)			
Type 10 bar malleable iron	Type 16 bar AISI 316			
galv. NBR seal	FKM seal	Usage		
VKO	VKO ES	All compressor couplings		
Replacement seals			*	
SKG GU	SKG GU ES			



# Replacement seals for rigid and rotating compressor couplings

For the types malleable cast iron with rubber seal and stainless steel with FKM seal

				Resistant
Туре	Colour	Material	Temperature	against
SKG GU	Black	NBR	-40°C to max. +95°C	Oil-contain. compress. air
SKG GU D	Red	TFEP	-40°C to max. +200°C	Steam
SKG GU ES	Green	FKM	-30°C to max. +200°C	Chemical substances

42 mm

# For the types malleable cast iron with brass seal

Туре	Supply volume	Ø internal	Ø external	Height
SKG MS	Brass bushing	17	32	21
	Hose ring	23	28	12
	Retaining screw M 5			



### Replacement seals for safety compressor couplings 42 mm

				Resistant
Туре	Colour	Material	Temperature	against
SSG GU	Black	NBR	-40°C to max. +95°C	Oil-contain. compress. air
SSG GU D	Red	TFEP	-40°C to max. +200°C	Steam
SSG GU ES	Green	FKM	-30°C to max. +200°C	Chemical substances



### **Cock plug valves with compressor couplings (DIN 3486)** 42 mm

Materials: Malleable iron

Function: If the cock is closed, the coupling side is vented. This ensures safe coupling.

	Thread female
Туре	input E
KH EH G 12	G 1/2"
KH EH G 34	G 3/4"
KH EH G 10	G 1"



### **Double cock plug valves with compressor couplings (DIN 3487)** 42 mm

Materials: Malleable iron

Function: If the cock is closed, the coupling side is vented. This ensures safe coupling.

	Thread female
Туре	input E
KH DH G 34	G 3/4"
KH DH G 10	G 1"



# Whipcheck safety cables

Application: To prevent uncontrolled whiplash of the hose during malfunction of the fitting or integration. For the protec-



Shut-off valves

on page 295

Туре	Туре		
zinc-plated steel	stainless steel /w	For hose	Cable
with alu tubes	copper tubes*	Ø external	length
SIKA 13-35	SIKA 13-35 ES	13 - 35	Approx. 50 cm
SIKA 35-75	SIKA 35-75 ES	35 - 75	Approx. 90 cm
* 11 ( 1 )			

specially for the mining industry



# Sandblast couplings

# 58 mm clamp width

Suitable: Couplings to connect sandblast hoses without cross section constriction. Materials: Body: Malleable iron galvanised, yellow chromated or nylon, seal: NBR Operating pressure: Up to max. 12 bar

Supply volume: Type malleable cast iron: With retaining screws, type nylon: With retaining screws and automatic lock function

Recommended accessories for couplings made from malleable cast iron: Safety clip or automatic lock function

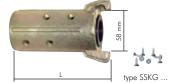
SSKG 40150

Warning: Please note that the malleable cast iron coupling SSKG 32135, SSKIG 11462, SSKIG 11262, SSKIG G 5062 and the nylon coupling have a new sealing system so that the hose or the thread is positioned right on the seal. The advantage is that the blasting abrasives cannot be compressed behind the seal. In the case of all other couplings, the hose is separated from the seal by a ridge.

60

SSKG GU

Sandblast couplings with hose connections 58 mm							
Type malleable		Туре		Hose	Hose	Repl.seal for type	Repl.seal
iron	L	nylon	L	Ø internal	Ø external	mall. iron	for type nylon
		SSKG 19 N	110	19	33		SSKGN GU 19
SSKG 2593	93	SSKG 25 N	110	25	39	SSKG GU	SSKGN GU 25
SSKG 3292	92	SSKG 32 N	136	32	48	SSKG GU	SSKGN GU
SSKG 32135	135			32	48	SSKG GU LG	
CCI/O 00100	100	001/0 00 11	10/		- · · · · · · · · · · · · · · · · · · ·	CCIVO OLL	001/01/1011





# Sandblast couplings with female threads

150 SSKG 42 N

# 58 mm

SSKGN GU

Repl.seal

SSKGN GU

SSKGN GU

58 mm

Type malleable		Туре		Thread	Repl.seal for typ
iron	L	nylon	L	female	mall. iron
SSKiG 11455	55			G 1 1/4"	SSKG GU
SSKiG 11462	62	SSKiG 114 N	63	G 1 1/4"	SSKG GU LG
SSKiG 11255	55			G 11/2"	SSKG GU
SSKiG 11262	62			G 11/2"	SSKG GU LG
SSKiG 2079	79			G 2"	SSKG GU
SSKiG G5055	55			50 mm coarse thread	SSKG GU
SSKiG G5062	62	SSKiG G50 N	63	50 mm coarse thread	SSKG GU LG

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type SSKiG ... N

# Replacement seals for sandblast couplings

Туре	Ø	Ø	
NBR	internal	external	L
For malleable iro	n		
SSKG GU	31.0	48.5	10.5
SSKG GU LG	31.0	44.0	27.0
For nylon			
SSKGN GU 19	19.0	44.0	27.0
SSKGN GU 25	25.0	44.0	27.0
SSKGN GU	31.5	44.0	27.0



type SSKGN GU 19/25 type SSKGN GU

Spare parts/accessories for sandblast couplings					
Туре		VPE			
Retaining screws fo	r the malleable iron and nylon types				
SSKG HA	Cross recess screw 4.8 x 13 mm for hose attachment	10			
Safety clips/automo	atic lock functions for the malleable iron types				
SSKG SI	Safety clip according to DIN 11024, 3 mm wire	10			
SSKG SIA	Automatic lock function for attaching to the coupling, 2 mm wire	10			







Sandblast hoses on page 219



Blast guns and blasting abrasives on page 535



Eve protection from page 591



Disposable overalls from page 591

# **Garden hose quick couplings**





# **Garden hose quick couplings**

# 40 mm clamp width

Materials: Body: Brass or stainless steel AISI 316, seal: NBR, (stainless steel: FKM)
Temperature range: 0°C to max. +80°C (stainless steel: -20°C to max. +200°C)
Operating pressure: 0 - 25 bar, as well as low vacuum
Operating range: Water, air, bases, oil and drinking water (only type brass with KTW)

Garden hose quick couplings with hose nozzles 40 mm						
Type <b>brass</b>	Type brass with KTW approval	Type stainless steel	Hose ∅ internal			
GSK 6 MS			6			
GSK 10 MS	GSK 10 KTW		10			
GSK 13 MS	GSK 13 KTW	GSK 13 ES	13 (1/2")			
GSK 16 MS	GSK 16 KTW		16 (5/8")			
GSK 19 MS	GSK 19 KTW	GSK 19 ES	19 (3/4")			
GSK 25 MS	GSK 25 KTW	GSK 25 ES	25 (1")			
GSK 32 MS	GSK 32 KTW	GSK 32 ES	32 (1 1/4")			
GSK 38 MS	GSK 38 KTW		38 (1 1/2")			
Replacement seal	S	-	<b>*</b>			
GKOR		NBR seal for type brass				
GKOR KTW		NBR seal for type brass with KTW o	ipproval			
GKOR ES		FKM seal for type stainless steel				



stainless steel

# Garden hose quick couplings with female threads

40 mm

\	Туре	Type <b>brass with</b>	Type	Thread	
)	brass	KTW approval	stainless steel	female	
/	GKi 14 MS			G 1/4"	
	GKi 38 MS	GKi 38 KTW		G <sup>3</sup> /8"	
	GKi 12 MS	GKi 12 KTW	GKi 12 ES	G 1/2"	
	GKi 34 MS	GKi 34 KTW	GKi 34 ES	G 3/4"	
	GKi 10 MS	GKi 10 KTW	GKi 10 ES	G 1"	
	GKi 114 MS	GKi 114 KTW	GKi 114 ES	G 1 1/4"	
	GKi 112 MS	GKi 112 KTW		G 1 1/2"	
	🤏				
	GKOR	NBR seal for type brass			
	GKOR KTW	NBR seal for type brass with KTW approval FKM seal for type stainless steel			
	GKOR ES				



# Garden hose quick couplings with female threads, rotatable

40 mm

	Thread	Seal NBR	Seal NBR
Туре	female	standard	KTW approval
GKiD 12 MS	G 1/2"	GKORX	GKOR KTW
GKiD 34 MS	G 3/4"	GKORX	GKOR KTW
GKiD 10 MS	G 1"	GKORX	GKOR KTW



# Garden hose quick couplings with male threads

40 mm

\	Туре	Type brass with	Type	Thread		
	brass	KTW approval	stainless steel	male		
	GKA 14 MS			G 1/4"		
	GKA 38 MS	GKA 38 KTW		G 3/8"		
	GKA 12 MS	GKA 12 KTW	GKA 12 ES	G 1/2"		
,	GKA 34 MS	GKA 34 KTW	GKA 34 ES	G 3/4"		
	GKA 10 MS	GKA 10 KTW	GKA 10 ES	G 1"		
	GKA 114 MS	GKA 114 KTW	GKA 114 ES	G 11/4"		
	GKA 112 MS	GKA 112 KTW		G 11/2"		
	Replacement seals					
	GKOR	NBR seal for type brass				
	GKOR KTW	NBR seal for type brass with KTW approval FKM seal for type stainless steel				
	GKOR ES					



# Garden hose quick couplings with male threads, rotatable

40 mm

	Thread	Seal NBR	Seal NBR		
Туре	male	standard	KTW approval		
GKAD 12 MS	G 1/2"	GKORX	GKOR KTW		
GKAD 34 MS	G 3/4"	GKORX	GKOR KTW		
GKAD 10 MS	G 1"	GKORX	GKOR KTW		



# **Garden hose quick couplings**

#### 40 mm **End caps for garden hose quick couplings** Туре Type brass with KTW approval stainless steel brass **GKVS GKVS KTW** Replacement seals GKOR NBR seal for type brass **GKOR KTW** NBR seal for type brass with KTW approval **GKOR ES** FKM seal for type stainless steel Chain made of stainless steel Stainless steel chain used for GK end caps with borehole



Garden hose quick couplings with hose nozzles, rotatable						40 mm
				_		
ype <b>coupled</b>	Type coupled can	Outstanding	Hose Ø	Ш	Seal NBR	Seal NBR
an be rotated	not be rotated*	value:	internal		standard	KTW approval
GSKD 13 MS	GSKD 13 MS E		13 (1/2")		GKORX	GKOR KTW

can be rotated	not be rotated*	internal	standard	KTW approval
GSKD 13 MS	GSKD 13 MS E	13 (1/2")	GKORX	GKOR KTW
GSKD 19 MS	GSKD 19 MS E	19 (3/4")	GKORX	GKOR KTW
GSKD 25 MS	GSKD 25 MS E	25 (1")	GKORX	GKOR KTW
GSKD 32 MS		32 (11/4")	GKORX	GKOR KTW
* suitable sealesses to all CVOP				

suitable replacement seal: GKOR



Angle garden hose quick couplings with hose nozzles, rotatable 40 mm				
Type coupled	Hose Ø	Seal NBR	Seal NBR	
can be rotated	internal	standard	KTW approval	
GSKDW 13 MS	13 (1/2")	GKORX	GKOR KTW	
GSKDW 19 MS	19 (3/4")	GKORX	GKOR KTW	
GSKDW 25 MS	25 (1")	GKORX	GKOR KTW	
GSKDW 32 MS	32 (11/4")	GKORX	GKOR KTW	



360° rotatable

#### Safety garden hose quick couplings with hose nozzles



	Hose Ø	
Туре	internal	Seal NBR
GSSK 13 MS	13 (1/2")	GKORS
GSSK 19 MS	19 (3/4")	GKORS
GSSK 25 MS	25 (1")	GKORS
GSSK 32 MS	32 (1 1/4")	GKORS



#### Garden hose quick couplings with screw connections for garden hoses 40 mm

Temperature range: 0°C to max. +60°C Operating pressure: 0 - 8 bar

Media: Water

- Advantages: Multiple assembly possible

  - No formation of dirt accumulations
    No risk of injury due to sharp edges and corners

Туре	Hose Ø internal
GSKWS 13 MS	13 (1/2")
GSKWS 19 MS	19 (3/4")
Replacement sea	s 👟
GKOR	NBR seal for type brass
GKOR KTW	NBR seal for type brass with KTW approval



#### Garden hose quick couplings with screw connections for industrial hoses

40 mm



- Advantages: Multiple assembly possible
  - No formation of dirt accumulations
  - No risk of injury due to sharp edges • With KTW approval

and edaes

	Hose	Hose	Wall thickness	Seal NBR
Туре	Ø internal	Ø external	of hose	KTW approval
GSKX 13 KTW	13 (1/2")	19.0 - 20.6	3.0 - 3.8	GKOR KTW
GSKX 19 KTW	19 (3/4")	26.6 - 27.4	3.8 - 4.2	GKOR KTW
GSKX 25 KTW	25 (1")	33.8 - 35.0	4.4 - 5.0	GKOR KTW



All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

and pressure hoses

· Suitable for almost all high-quality industrial

# **Garden hose quick couplings**





#### Hose sprayers for garden hose quick couplings

40 mm

					Length	Ш
-	Туре	Size	Nozzle Ø	DN	L approx.	
-	GSK SPR 12	1/2"	5.3	9	84	
	GSK SPR 34	3/4"	6.4	14	95	
	GSK SPR 10	1"	7.0	20	112	

l	
l	Seal NBR
1	GKOR
1	GKOR
1	GKOR



				Hose	Length
Туре	Size	Nozzle Ø	DN	Ø internal	L approx.
GSK SPR 13	1/2"	5.3	9	13 (1/2")	90
GSK SPR 19	3/4"	6.4	16	19 (3/4")	110
GSK SPR 25	1"	7.2	21	25 (1")	135



#### Y distributors for garden hose quick couplings

40 mm

Туре	Input E	Version	Figure
GKY 34 MS	FT G 3/4"	2 x garden hose quick coupling,	1
		1 x G 3/4" female thread	
GKYGK	Quick coupling	3 x garden hose quick couplings	2



#### Adapter garden hose quick couplings/Gardena Systems

Туре	
GKWS MS	
Replacement sea	ls 👟
GKOR	NBR seal for type brass
WSK DR N	NBR O-ring for "GARDENA" system



## Seals for garden hose quick couplings

Hose clamps

40 mm



Garden hoses

	DØ	DØ			
Туре	internal	external	Height	Colour	Usage
For brass bodies	(seal material: N	BR)			
GKOR	24.0	35.0	12.0	Black	For all stationary couplings
GKOR KTW	21.0	33.0	10.6	Red	For all stationary couplings and
					garden hose quick couplings with
					screw connections, KTW approved
GKORD	22.5	37.7	12.0	Black	For all rotating 🐧 garden hose quick
					couplings (up to September 2004)
GKORS	21.6	33.5	6.8	Black	For all safety garden hose quick
					couplings
GKORX	21.0	33.0	10.6	Black	For all garden hose quick couplings with
				screw connections (type G	screw connections (type GSKX MS), for
					all rotating 🖰 garden hose quick couplings
					(from September 2004, can be rotated
					when coupled)
For stainless stee	l bodies (seal ma	erial: FKM	)		
GKOR ES	20.6	33.7	10.6	Green	For all stainless steel

GKOR ES 20.6 33.7

Water guns on page 532



garden hose quick couplings

PE canisters + buckets from page 642





up to 10 bar

#### **Garden hose hose couplings**

Materials: Body: Brass, seal: NBR, compression ring: Nylon Temperature range: 0°C to max. +60°C

Operating pressure: 0 - 8 bar Media: Water

Type GARDENA:

Materials: Body: PP and ABS, seal: EPDM Temperature range: 0°C to max. +40°C Operating pressure: 0 - 10 bar

Media: Water

#### **Coupling plugs with female threads (valve pieces)**

	Туре	Туре	Thread
	brass	GARDENA	female
	WSKS 12 i	WSKS 12 iK	G 1/2"
	WSKS 34 i	WSKS 34 iK	G 3/4"
	WSKS 10 i	WSKS 10 iK	G 1"





#### **Coupling plugs with male threads (device adapters)**

Туре	Туре	Thread
brass	GARDENA	male
	WSKS 14 K	G 1/4"
WSKS 12		G 1/2"
WSKS 34	WSKS 34 K	G 3/4"





#### **Coupling sockets with hose connections**

Туре	Hose Ø
GARDENA	internal
WSKDS 13 K	13 (1/2")
WSKDS 19 K	19 (3/4")
WSKDS 13 AK	13 (1/2")
WSKDS 19 AK	19 (3/4")
	WSKDS 13 K WSKDS 19 K WSKDS 13 AK



#### **Coupling sockets with male threads (for device connections)**

Туре	Thread
GARDENA	male
WSKDG 34 K	G 3/4"



#### **Hose connectors (repairs)**

· • · ·					
Type brass	Туре	Hose Ø			
brass	GARDENA	internal			
WSS 13	WSS 13 K	13 (1/2")			
WSS 19	WSS 19 K	19 (3/4")			



**GARDENA** 

**GARDENA** 

PN 12



#### **GARDENA** water volumeters

Application: The water volumeter is ideal for controlling water consumption. The device measures the amount of water that has flowed through it. Four functions, easy to select via buttons: Water consumption per day, per season, per watering operation, and current flow rate (I/min.).

Temperature range: Medium: +5°C to max. +40°C, environment: +5°C to max. +60°C

Measuring tolerance:  $\pm~5\%$ 

Connection: GARDENA coupling system (any flow direction) Auxiliary energy: 3V coin cells (included in scope of delivery)

	<u> </u>
Туре	Measuring range
DMG 30 K	2 - 30 l/min.



#### **GARDENA spray guns/GARDENA washing brushes**

Туре	
GARDENA	Version
WS SPR K	Water sprayer, with hard jet or spray mist setting. Continuous flow adjustment, trigger handle with continuous locking
WS SPR MULTI K	Multi-function spray head with three spray patterns (hard jet, rain jet, shower), variable flow adjustment for dosed watering, trigger handle with continuous locking
WS SPR CLASSIC	Classical water jet. Continuous adjustment from hard jet to fine spray mist
WS SPR WASCH	Classic compact washing brush with regulating and shut-off valve. Bristles of horse-hair mixture
WS SPR WASCH EL	Compact washing brush, brush body elastic with regulating and shut-off valve
WS SPR WASCH SR	Hand scrubber with regulating and shut-off valve, bristles made of synthetic fibre





type WS SPR CLASSIC type WS SPR WASCH type WS SPR WASCH EL type WS SPR WASCH SR All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

For suction and pressure operation!

#### Storz couplings (fire brigade couplings)

Materials: Seal: NBR (stainless steel: FKM)

**Temperature range:**  $-40^{\circ}\text{C}$  to  $+110^{\circ}\text{C}$  (stainless steel:  $-15^{\circ}\text{C}$  to  $+200^{\circ}\text{C}$ )

Pressure range: Up to 16 bar

Operating range: Industry, fire brigade, refinery, agriculture, construction industry, maritime, military and catastrophe

16 bar

Dimensions for size determination of Storz couplings

Lug distance 31 mm = Storz size 25-D Lug distance 66 mm = Storz size 52-C Lug distance 89 mm = Storz size 75-B Lug distance 133 mm = Storz size 110-A

## Advantages

- Simple arrangement from hose end and connection.
- Quick connecting and releasing through a  $120^{\circ}$  rotation.
- All couplings with the same lug distance are compatible with each other. The following applies: Same lug distance,
- Broad spectrum of applications through the use of application-specific hoses.
- Aluminium forged no risk of breaking as with e.g. cast couplings.

#### Storz couplings with hose connections, rotatable

Advantages: • The hose does not become twisted when coupling as the socket contained in the lug part can rotate. Proprietal: With lock -VER



The hose does not become twisted!







Recommended accessories: Hinge bolt clamps

can be found on page 237. Wire hose clamps (for hoses with spiral inlay) are found on page 238.

	Туре	Туре	Type AISI 316		Lug	Hose
1	alu forged	brass	AISI 316	Storz size	distance	DN
П	STKS 31/25 A <sup>1)</sup>	STKS 31/25 MS	STKS 31/25 ES	25-D	31	25
1	STKS 44/19 A	STKS 44/19 MS		32	44	19
	STKS 44/25 A	STKS 44/25 MS		32	44	25
	STKS 44/32 A			32	44	32
	STKS 51/25 A	STKS 51/25 MS		38	51	25
	STKS 51/32 A	STKS 51/32 MS		38	51	32
	STKS 51/38 A	STKS 51/38 MS	STKS 51/38 ES	38	51	38
	STKS 66/25 A	STKS 66/25 MS	STKS 66/25 ES	52-C	66	25
	STKS 66/32 A	STKS 66/32 MS	STKS 66/32 ES	52-C	66	32
	STKS 66/38 A	STKS 66/38 MS	STKS 66/38 ES	52-C	66	38
	STKS 66/42 A		STKS 66/42 ES	52-C	66	42
	STKS 66/52 A2	STKS 66/52 MS	STKS 66/52 ES	52-C	66	52
]	STKS 81/38 A	STKS 81/38 MS	STKS 81/38 ES	65	81	38
П	STKS 81/52 A	STKS 81/52 MS	STKS 81/52 ES	65	81	52
ı	STKS 81/65 A	STKS 81/65 MS	STKS 81/65 ES	65	81	65
ш	STKS 81/75 A	STKS 81/75 MS	STKS 81/75 ES	65	81	75
ı	STKS 89/65 A	STKS 89/65 MS	STKS 89/65 ES	75-B	89	65
4	STKS 89/70 A			75-B	89	70
	STKS 89/75 A <sup>3</sup>	STKS 89/75 MS	STKS 89/75 ES	75-B	89	75
٦	STKS 89/80 A		STKS 89/80 ES	75-B	89	80
Ш	STKS 105/90 A			90	105	90
Ш	STKS 115/100 A	STKS 115/100 MS	STKS 115/100 ES	100	115	100
Ш	STKS 133/90 A			110-A	133	90
	STKS 133/100 A	STKS 133/100 MS	STKS 133/100 ES	110-A	133	100
	STKS 133/110 A4	STKS 133/110 MS	STKS 133/110 ES	110-A	133	110
	1) DIN 14301, 2) DIN 143	321, 3) DIN 14322, 4) DIN	14323			

♥ Order example: STKS 31/19 A \*\*

#### Storz couplings with hose connections for PVC or rubber hoses, rotatable

Advantages: • The hose does not become twisted when coupling as the socket contained in the lug part can rotate. • Thanks to "Christmas tree profile", suitable for hoses on sockets of greater wall thickness.

Propried: With lock -VER



O 1	Area I I

Туре	Туре	Type		Lug	Hose
alu forged	brass	AISI 316	Storz size	distance	DN
STKSP 31/13 A			25-D	31	13
STKSP 31/19 A	STKSP 31/19 MS	STKSP 31/19 ES	25-D	31	19
STKSP 66/51 A			52-C	66	51
STKSP 89/76 A			75-B	89	76
STKSP 133/102 A			110-A	133	102
STKSP 133/110 A			110-A	133	110
STKSP 148/127 A			125	148	127
STKSP 160/152 A			150	160	152

Order example: STKSP 31/13 A \*\*

Standard type

Designation for the options:

#### Storz couplings with hose connections for clamp connections, rotatable

The hose assembly is carried out using shell hose clamps to EN 14420-3 (DIN 2817) (page 239)

Advantages: • The hose does not become twisted when coupling as the socket contained in the lug part can rotate Prional: With lock -VER

Туре	Туре	Туре	M	Storz	Lug	Hose
alu forged	brass	AISI 316	MOX	size	distance	DN
STKSS 31/19 A	STKSS 31/19 MS	STKSS 31/19	ES	25-D	31	19
STKSS 31/25 A	STKSS 31/25 MS	STKSS 31/25	ES	25-D	31	25
STKSS 66/38 A		STKSS 66/38	ES	52-C	66	38
STKSS 66/50 A	STKSS 66/50 MS	STKSS 66/50	ES	52-C	66	50
		STKSS 81/50	ES	65	81	50
STKSS 89/75 A		STKSS 89/75	ES	75-B	89	75
STKSS 133/100 A		STKSS 133/10	OO ES	110-A	133	100

hose clamps SSA 33 SSA 39/SSA 43 SSA 52/SSA 56/SSA 60 SSA 67/SSA 71 SSA 67/SSA 71 SSA 93/SSA 97 SSA 119/SSA 122



**☞ Order example**: STKSS 66/38 A Standard type

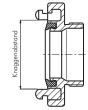
**Designation for the options:** With lock . . . . . . **-VER** 



#### Storz fixed couplings with male threads

Optional: Pivotable male thread connections -DR (only available for the types marked with \*)

Туре	Туре	Type (Nox		Lug	
alu forged	brass	AISI 316	Storz size	distance	Thread
STKG 31/34 A	STKG 31/34 MS*	STKG 31/34 ES	25-D	31	G 3/4"
STKG 31/10 A	STKG 31/10 MS*	STKG 31/10 ES	25-D	31	G 1"
STKG 44/10 A	STKG 44/10 MS	STKG 44/10 ES	32	44	G 1"
STKG 44/114 A	STKG 44/114 MS	STKG 44/114 ES	32	44	G 1 1/4"
STKG 51/114 A	STKG 51/114 MS	STKG 51/114 ES	38	51	G 1 1/4"
STKG 51/112 A	STKG 51/112 MS	STKG 51/112 ES	38	51	G 1 1/2"
STKG 66/10 A	STKG 66/10 MS	STKG 66/10 ES	52-C	66	G 1"
STKG 66/114 A	STKG 66/114 MS	STKG 66/114 ES	52-C	66	G 1 1/4"
STKG 66/112 A*	STKG 66/112 MS	STKG 66/112 ES	52-C	66	G 1 1/2"
STKG 66/20 A*	STKG 66/20 MS*	STKG 66/20 ES*	52-C	66	G 2"
STKG 81/20 A*	STKG 81/20 MS	STKG 81/20 ES	65	81	G 2"
STKG 81/212 A*	STKG 81/212 MS	STKG 81/212 ES	65	81	G 2 1/2"
STKG 81/30 A*	STKG 81/30 MS		65	81	G 3"
STKG 89/212 A*	STKG 89/212 MS	STKG 89/212 ES*	75-B	89	G 2 1/2"
STKG 89/30 A*	STKG 89/30 MS	STKG 89/30 ES	75-B	89	G 3"
STKG 105/30 A			90	105	G 3"
STKG 115/40 A*		STKG 115/40 ES	100	115	G 4"
STKG 133/40 A*	STKG 133/40 MS	STKG 133/40 ES*	110-A	133	G 4"







Property of the state of the st

Standard type

Designation for the options: Pivotable male thread connections



#### Storz fixed couplings with female threads

Materials: Seals in the female threads: NBR (type AISI 316: PTFE) Optional: Pivotable female thread connections -DR, with lock -VER

Туре	Туре	Type No.		Lug	
alu forged	brass	AISI 316	Storz size	distance	Thread
STKGI 31/12 A	STKGI 31/12 MS	STKGI 31/12 ES	25-D	31	G 1/2"
STKGI 31/34 A	STKGI 31/34 MS*	STKGI 31/34 ES	25-D	31	G 3/4"
STKGI 31/10 A <sup>1)</sup>	STKGI 31/10 MS*	STKGI 31/10 ES	25-D	31	G 1"
STKGI 44/10 A	STKGI 44/10 MS	STKGI 44/10 ES	32	44	G 1"
STKGI 44/114 A	STKGI 44/114 MS	STKGI 44/114 ES	32	44	G 1 1/4"
STKGI 51/114 A	STKGI 51/114 MS	STKGI 51/114 ES	38	51	G 1 1/4"
STKGI 51/112 A	STKGI 51/112 MS	STKGI 51/112 ES	38	51	G 1 1/2"
STKGI 66/10 A	STKGI 66/10 MS	STKGI 66/10 ES	52-C	66	G 1"
STKGI 66/114 A	STKGI 66/114 MS	STKGI 66/114 ES	52-C	66	G 1 1/4"
STKGI 66/112 A	STKGI 66/112 MS	STKGI 66/112 ES	52-C	66	G 1 1/2"
STKGI 66/20 A <sup>2)</sup>	STKGI 66/20 MS <sup>3)</sup>	STKGI 66/20 ES	52-C	66	G 2"
STKGI 66/212 A	STKGI 66/212 MS	STKGI 66/212 ES	52-C	66	G 2 1/2"
STKGI 81/20 A	STKGI 81/20 MS	STKGI 81/20 ES	65	81	G 2"
STKGI 81/212 A	STKGI 81/212 MS	STKGI 81/212 ES	65	81	G 2 1/2"
STKGI 81/30 A	STKGI 81/30 MS	STKGI 81/30 ES	65	81	G 3"
STKGI 89/20 A	STKGI 89/20 MS	STKGI 89/20 ES	75-B	89	G 2"
STKGI 89/212 A4	STKGI 89/212 MS <sup>5)</sup>	STKGI 89/212 ES	75-B	89	G 2 1/2"
STKGI 89/30 A	STKGI 89/30 MS	STKGI 89/30 ES	75-B	89	G 3"
STKGI 105/30 A			90	105	G 3"
STKGI 115/40 A	STKGI 115/40 MS	STKGI 115/40 ES	100	115	G 4"
STKGI 133/40 A	STKGI 133/40 MS	STKGI 133/40 ES	110-A	133	G 4"
STKGI 133/412 A <sup>6</sup>	STKGI 133/412 MS	STKGI 133/412 ES	110-A	133	G 4 1/2"





Option: With lock

1) DIN 14306, 2) DIN 14307, 3) DIN 86204, 4) DIN 14308, 5) DIN 86205, 6) DIN 14309 Order example: STKGI 66/114 A \*\*

Standard type

Designation for the options: ivotable female thread connections .-DR



All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

Liquid seals,

gaskets & tape



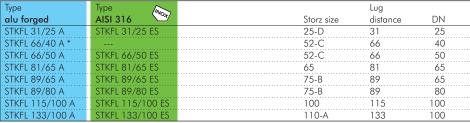


Storz transition fittings						
Туре	Туре	Type (Nox)		Lug	Lug	
alu forged	brass	AISI 316	Storz size	distance 1	distance 2	
STK 51/31 A <sup>1)</sup>			38/25-D	51	31	
STK 66/31 A	STK 66/31 MS	STK 66/31 ES	52-C/25-D	66	31	
STK 81/51 A			65/38	81	51	
STK 81/66 A	STK 81/66 MS	STK 81/66 ES	65/52-C	81	66	
STK 89/66 A <sup>2)</sup>	STK 89/66 MS	STK 89/66 ES	75-B/52-C	89	66	
STK 89/81 A	STK 89/81 MS	STK 89/81 ES	75-B/65	89	81	
STK 105/89 A			90/75-B	105	89	
STK 115/89 A		STK 115/89 ES	100/75-B	115	89	
STK 115/105 A			100/90	115	105	
STK 133/89 A <sup>3)</sup>	STK 133/89 MS	STK 133/89 ES	110-A/75-B	133	89	
STK 133/115 A		STK 133/115 ES	110-A/100	133	115	

<sup>1)</sup> DIN 14341, <sup>2)</sup> DIN 14342, <sup>3)</sup> DIN 14343

#### Storz transition fittings on flanges PN 16





steel flange zinc-plated

#### **Blind couplings with chains**

Optional: Lockable -KEY (available for the types STKV 66 A, STKV 89 A, STKV 133A)



Туре	Туре	Type		Lug
alu forged	brass	AISI 316	Storz size	distance
STKV 31 A <sup>1)</sup>	STKV 31 MS	STKV 31 ES	25-D	31
STKV 44 A	STKV 44 MS	STKV 44 ES	32	44
STKV 51 A	STKV 51 MS	STKV 51 ES	38	51
STKV 66 A*2)	STKV 66 MS	STKV 66 ES	52-C	66
STKV 81 A	STKV 81 MS	STKV 81 ES	65	81
STKV 89 A*3)	STKV 89 MS <sup>4)</sup>	STKV 89 ES	75-B	89
STKV 105 A			90	105
STKV 115 A	STKV 115 MS	STKV 115 ES	100	115
STKV 133 A*5)	STKV 133 MS	STKV 133 ES	110-A	133

\* optionally lockable -KEY, 1) DIN 14310, 2) DIN 14311, 3) DIN 14312, 4) DIN 86207, 5) DIN 14313





Keys for Storz couplings						
Туре	Material	For Storz size	For lug distance			
STKSCHL D	Steel	25-D	31 mm			
STKSCHL ABC	Mall. cast iron	52-C, 75-B and 110-A	66, 89 and 133 mm			



#### Replacement seals for Storz couplings

Temperature range: NBR: -40°C to max. +110°C, silicone: -60°C to max. +180°C, FKM: -15°C to max. +200°C, EPDM: -35°C to max. +130°C, silicone (KTW approval category "A"): -60°C to max. +23°C



silicone KTW-A

Туре	Туре	Туре	Туре	Туре		Lug
NBR	silicone	FKM	EPDM	silicone KTW-A	Storz size	distance
STKDR 31 B	STKDR 31 SI	STKDR 31 V		STKDR 31 KTW	25-D	31
STKDR 44 B	STKDR 44 SI	STKDR 44 V			32	44
STKDR 51 B	STKDR 51 SI	STKDR 51 V			38	51
STKDR 66 B	STKDR 66 SI	STKDR 66 V	STKDR 66 EP	STKDR 66 KTW	52-C	66
STKDR 81 B	STKDR 81 SI	STKDR 81 V			65	81
STKDR 89 B	STKDR 89 SI	STKDR 89 V	STKDR 89 EP	STKDR 89 KTW	75-B	89
STKDR 105 B	STKDR 105 SI				90	105
STKDR 115 B	STKDR 115 SI	STKDR 115 V			100	115
STKDR 133 B	STKDR 133 SI	STKDR 133 V	STKDR 133 EP		110-A	133

#### **DIN 14365** Multi-purpose jet tubes with Storz connections

Switching sequence: Hard jet, closed, spray stream

		Storz	Lug				
Туре	Nozzles Ø	size	distance				
Aluminium valve, handle and nozzle: plastic							
STKSR 31 K	4 mm	25-D	31				
STKSR 66 K	9 mm	52-C	66				
Aluminium valve, gripping area: rubber lined							
STKSR 66	9 mm	52-C	66				
STKSR 89	15 mm	75-B	89				



#### **DIN 14365** Multi-purpose jet tubes with threaded connections

Switching sequence: Hard jet, closed, spray stream

Туре	Nozzles Ø	Thread male
Aluminium valve, h	andle and nozzle: plastic	
STKSR 10 K	4 mm	G 1"
STKSR 20 K	9 mm	G 2"
Aluminium valve, g	ripping area: rubber lined	
STKSR 20	9 mm	G 2"
Aluminium valve, g	ripping area: rubber lined	
STKSR 20 M	9 mm with protective spray	G 2"
STKSR 212 M	16 mm with protective spray	G 21/2"





#### DIN 14368 **Branch pipe holders for jet tubes**

Version: Lug part on the outlet is rotatable

	Storz Lug
Туре	size distance
STKKR 89	75-B 89

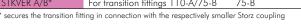


#### Safety clamps for Storz couplings

Supply volume: Clamp (yellow) without couplings

Advantages: • Reliably prevents unwanted loosening of Storz couplings without lock

Туре	Usage	For Storz size	For lug distance
STKVER C		52-C	66
STKVER B		75-B	89
STKVER A		110-A	133
STKVER B/C*	For transition fittings 75-B/52-C	52-C	66
STKVER A/B*	For transition fittings 110-A/75-B	75-B	89





application example



Power clamps "Band-It" Extremely high clamping strength from page 240



Fire extinguishing hoses on page 211



Goldschlange® on page 212



All dc., are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

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# **Kamlock couplings**

#### **Quick couplings**

MIL-C-27487

Temperature range: -10°C to max. +80°C



• Full throughway • Low pressure loss • Also suitable for solid materials, as there are no int. valves • Dimensions globally standardised according to MIL-C-27487

Materials:

Body	Seal	Handles	Rings, safety pins, chains
Stainless steel AISI 316	NBR	Stainless steel	Stainless steel
Polypropylene	EPDM*	Stainless steel	Stainless steel
Brass	NBR	Brass	Stainless steel
Aluminium	NBR	Stainless steel	Zinc-plated steel
* 1 · / # / 1 CX 4 F \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \			

11/4" (plug Ø 45 mm): NBR

Operating pressure:

	1/2"	3/4" - 2"	2 1/2"	3"	4"	5" - 6"
Stainless steel AISI 316	11 bar	18 bar	16 bar	14 bar	7 bar	7 bar
Polypropylene (+40°C)		6 bar	6 bar	6 bar	6 bar	
Brass & aluminium	11 bar	18 bar	11 bar	9 bar	7 bar	5 bar

## **Quick coupling sockets with male threads**



Type	Туре	Туре	Туре			For
AISI 316	polypropylene <sup>1)</sup>	brass	aluminium	Thread	DN	plug Ø
KLDG 12 ES <sup>4)</sup>		KLDG 12 MS <sup>5)</sup>		R 1/2"	15 (1/2")	25
KLDG 34 ES	KLDG 34 PP	KLDG 34 MS	KLDG 34 A	R 3/4"	20 (3/4")	32
KLDG 10 ES	KLDG 10 PP	KLDG 10 MS	KLDG 10 A	R 1"	25 (1")	37
KLDG 114 ES	KLDG 114 PP4)	KLDG 114 MS	KLDG 114 A	R 11/4"	32 (11/4")	45
	KLDG 114 PP B <sup>2)</sup>			R 11/4"	40 (11/2")	53
KLDG 112 ES	KLDG 112 PP	KLDG 112 MS	KLDG 112 A	R 11/2"	40 (11/2")	53
KLDG 20 ES	KLDG 20 PP	KLDG 20 MS	KLDG 20 A	R 2"	50 (2")	63
KLDG 212 ES		KLDG 212 MS	KLDG 212 A	R 21/2"	60 (21/2")	76
KLDG 30 ES	KLDG 30 PP	KLDG 30 MS	KLDG 30 A	R 3"	75 (3")	92
KLDG 40 ES	KLDG 40 PP <sup>3)</sup>	KLDG 40 MS	KLDG 40 A	R 4"	90 (4")	120
KLDG 50 ES		KLDG 50 MS	KLDG 50 A	R 5"	120 (5")	145
KLDG 60 ES		KLDG 60 MS	KLDG 60 A	R 6"	140 (6")	175

#### **Quick coupling sockets with female threads**

#### Type D

Type	Туре	Туре	Туре			For
AISI 316	polypropylene <sup>1)</sup>	brass	aluminium	Thread	DN	plug Ø
KLDGi 12 ES4)		KLDGi 12 MS <sup>5)</sup>		Rp 1/2"	15 (1/2")	25
KLDGi 34 ES	KLDGi 34 PP	KLDGi 34 MS	KLDGi 34 A	Rp 3/4"	20 (3/4")	32
KLDGi 10 ES	KLDGi 10 PP	KLDGi 10 MS	KLDGi 10 A	Rp 1"	25 (1")	37
KLDGi 114 ES	KLDGi 114 PP4)	KLDGi 114 MS	KLDGi 114 A	Rp 11/4"	32 (11/4")	45
	KLDGi 114 PP B <sup>2)</sup>			Rp 11/4"	40 (11/2")	53
KLDGi 112 ES	KLDGi 112 PP	KLDGi 112 MS	KLDGi 112 A	Rp 11/2"	40 (11/2")	53
KLDGi 20 ES	KLDGi 20 PP	KLDGi 20 MS	KLDGi 20 A	Rp 2"	50 (2")	63
KLDGi 212 ES		KLDGi 212 MS	KLDGi 212 A	Rp 21/2"	60 (21/2")	76
KLDGi 30 ES	KLDGi 30 PP	KLDGi 30 MS	KLDGi 30 A	Rp 3"	75 (3")	92
KLDGi 40 ES	KLDGi 40 PP3)	KLDGi 40 MS	KLDGi 40 A	Rp 4"	90 (4")	120
KLDGi 50 ES		KLDGi 50 MS	KLDGi 50 A	Rp 5"	120 (5")	145
KLDGi 60 ES		KLDGi 60 MS	KLDGi 60 A	Rp 6"	140 (6")	175



#### **Quick coupling sockets with hose nozzles**

### Type C

Type Mox	Туре	Туре	Туре	Hose		For
AISI 316	polypropylene <sup>1)</sup>	brass	aluminium	Ø interna	I DN	plug Ø
KLDS 13 ES <sup>4)</sup>		KLDS 13 MS <sup>5)</sup>		13	15 (1/2")	25
KLDS 19 ES	KLDS 19 PP	KLDS 19 MS	KLDS 19 A	19	20 (3/4")	32
KLDS 25 ES	KLDS 25 PP	KLDS 25 MS	KLDS 25 A	25	25 (1")	37
KLDS 32 ES	KLDS 32 PP4)	KLDS 32 MS	KLDS 32 A	32	32 (11/4")	45
	KLDS 32 PP B <sup>2)</sup>			32	40 (11/2")	53
KLDS 38 ES	KLDS 38 PP	KLDS 38 MS	KLDS 38 A	38	40 (11/2")	53
KLDS 50 ES	KLDS 50 PP	KLDS 50 MS	KLDS 50 A	50	50 (2")	63
KLDS 63 ES		KLDS 63 MS	KLDS 63 A	63	60 (21/2")	76
KLDS 75 ES	KLDS 75 PP	KLDS 75 MS	KLDS 75 A	75	75 (3")	92
KLDS 100 ES	KLDS 100 PP3)	KLDS 100 MS	KLDS 100 A	100	90 (4")	120
KLDS 125 ES		KLDS 125 MS	KLDS 125 A	127	120 (5")	145
KLDS 150 ES		KLDS 150 MS	KLDS 150 A	150	140 (6")	175



#### **End caps for quick action chucks**

## Type DC

L		401011 01011011 011					-,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
	Type (Nox)	Туре	Туре	Туре			For
	AISI 316	polypropylene <sup>1)</sup>	brass	aluminium	Size	DN	plug Ø
	KLDV 12 ES <sup>4)</sup>		KLDV 12 MS <sup>5)</sup>		1/2"	15 (1/2")	25
	KLDV 34 ES	KLDV 34 PP	KLDV 34 MS	KLDV 34 A	3/4"	20 (3/4")	32
П	KLDV 10 ES	KLDV 10 PP	KLDV 10 MS	KLDV 10 A	1"	25 (1")	37
	KLDV 114 ES	KLDV 114 PP4)	KLDV 114 MS	KLDV 114 A	11/4"	32 (11/4")	45
	KLDV 112 ES	KLDV 112 PP	KLDV 112 MS	KLDV 112 A	11/2"	40 (11/2")	53
	KLDV 20 ES	KLDV 20 PP	KLDV 20 MS	KLDV 20 A	2"	50 (2")	63
	KLDV 212 ES		KLDV 212 MS	KLDV 212 A	21/2"	60 (21/2")	76
	KLDV 30 ES	KLDV 30 PP	KLDV 30 MS	KLDV 30 A	3"	75 (3")	92
	KLDV 40 ES	KLDV 40 PP3)	KLDV 40 MS	KLDV 40 A	4"	90 (4")	120
	KLDV 50 ES		KLDV 50 MS	KLDV 50 A	5"	120 (5")	145
	KLDV 60 ES		KLDV 60 MS	KLDV 60 A	6"	140 (6")	175

	KLDV 114 ES	KLDV 114 PP4)	KLDV 114 MS	KLDV 114 A	11/4"	32 (11/4")	45
7	KLDV 112 ES	KLDV 112 PP	KLDV 112 MS	KLDV 112 A	11/2"	40 (11/2")	53
	KLDV 20 ES	KLDV 20 PP	KLDV 20 MS	KLDV 20 A	2"	50 (2")	63
	KLDV 212 ES		KLDV 212 MS	KLDV 212 A	21/2"	60 (21/2")	76
	KLDV 30 ES	KLDV 30 PP	KLDV 30 MS	KLDV 30 A	3"	75 (3")	92
ase use your preferred stainless uminium. 2) Plug Ø 53 mm with	KLDV 40 ES	KLDV 40 PP3)	KLDV 40 MS	KLDV 40 A	4"	90 (4")	120
ion. This does not comply with	KLDV 50 ES		KLDV 50 MS	KLDV 50 A	5"	120 (5")	145
our hand levers. 4) Without hand lever without safety pin.	KLDV 60 ES		KLDV 60 MS	KLDV 60 A	6"	140 (6")	175

# **Kamlock couplings**

Quick action chucks with male threads					Type F	
Type AISI 316	Type polypropylene <sup>1)</sup>	Type brass	Type aluminium	Thread	DN	Plug Ø
KLSG 12 ES		KLSG 12 MS		R 1/2"	15 (1/2")	25
KLSG 34 ES	KLSG 34 PP	KLSG 34 MS	KLSG 34 A	R 3/4"	20 (3/4")	32
KLSG 10 ES	KLSG 10 PP	KLSG 10 MS	KLSG 10 A	R 1"	25 (1")	37
KLSG 114 ES	KLSG 114 PP	KLSG 114 MS	KLSG 114 A	R 11/4"	32 (11/4")	45
	KLSG 114 PP B <sup>2)</sup>			R 11/4"	40 (11/2")	53
KLSG 112 ES	KLSG 112 PP	KLSG 112 MS	KLSG 112 A	R 11/2"	40 (11/2")	53
KLSG 20 ES	KLSG 20 PP	KLSG 20 MS	KLSG 20 A	R 2"	50 (2")	63
KLSG 212 ES		KLSG 212 MS	KLSG 212 A	R 21/2"	60 (21/2")	76
KLSG 30 ES	KLSG 30 PP	KLSG 30 MS	KLSG 30 A	R 3"	75 (3")	92
KLSG 40 ES	KLSG 40 PP	KLSG 40 MS	KLSG 40 A	R 4"	90 (4")	120
KLSG 50 ES		KLSG 50 MS	KLSG 50 A	R 5"	120 (5")	145
KLSG 60 ES		KLSG 60 MS	KLSG 60 A	R 6"	140 (6")	175



Quick action chucks with female threads						
Type AISI 316	Type polypropylene <sup>1)</sup>	Type brass	Type aluminium	Thread	DN	Plug Ø
KLSGi 12 ES		KLSGi 12 MS		Rp 1/2"	15 (1/2")	25
KLSGi 34 ES	KLSGi 34 PP	KLSGi 34 MS	KLSGi 34 A	Rp 3/4"	20 (3/4")	32
KLSGi 10 ES	KLSGi 10 PP	KLSGi 10 MS	KLSGi 10 A	Rp 1"	25 (1")	37
KLSGi 114 ES	KLSGi 114 PP	KLSGi 114 MS	KLSGi 114 A	Rp 11/4"	32 (11/4")	45
	KLSGi 114 PP B <sup>2)</sup>			Rp 11/4"	40 (11/2")	53
KLSGi 112 ES	KLSGi 112 PP	KLSGi 112 MS	KLSGi 112 A	Rp 11/2"	40 (11/2")	53
KLSGi 20 ES	KLSGi 20 PP	KLSGi 20 MS	KLSGi 20 A	Rp 2"	50 (2")	63
KLSGi 212 ES		KLSGi 212 MS	KLSGi 212 A	Rp 21/2"	60 (21/2")	76
KLSGi 30 ES	KLSGi 30 PP	KLSGi 30 MS	KLSGi 30 A	Rp 3"	75 (3")	92
KLSGi 40 ES	KLSGi 40 PP	KLSGi 40 MS	KLSGi 40 A	Rp 4"	90 (4")	120
KLSGi 50 ES		KLSGi 50 MS	KLSGi 50 A	Rp 5"	120 (5")	145



Quick action chucks with female threads for IBC containers				
Туре				
polypropylene	Thread [	N Plug Ø		
KLSGi 10 PP-IBC60	S60x6 (FT) 2	5 (1") 37		
KLSGi 10 PP-IBC100	S100x8 (FT) 2	5 (1") 37		
KLSGi 20 PP-IBC60	S60x6 (FT) 5	0 (2") 63		
KLSGi 20 PP-IBC100	S100x8 (FT) 5	0 (2") 63		



Quick action chucks with hose nozzles						Type E	
Type (Nox	Туре	Туре	Туре	Hose			
AISI 316	polypropylene <sup>1)</sup>	brass	aluminium	Ø inter	nal DN	Plug Ø	
KLSS 13 ES		KLSS 13 MS		13	15 (1/2")	25	
KLSS 19 ES	KLSS 19 PP	KLSS 19 MS	KLSS 19 A	19	20 (3/4")	32	
KLSS 25 ES	KLSS 25 PP	KLSS 25 MS	KLSS 25 A	25	25 (1")	37	
KLSS 32 ES	KLSS 32 PP	KLSS 32 MS	KLSS 32 A	32	32 (11/4")	45	
	KLSS 32 PP B <sup>2)</sup>			32	40 (11/2")	53	
KLSS 38 ES	KLSS 38 PP	KLSS 38 MS	KLSS 38 A	38	40 (11/2")	53	
KLSS 50 ES	KLSS 50 PP	KLSS 50 MS	KLSS 50 A	50	50 (2")	63	
KLSS 63 ES		KLSS 63 MS	KLSS 63 A	63	60 (21/2")	76	
KLSS 75 ES	KLSS 75 PP	KLSS 75 MS	KLSS 75 A	75	75 (3")	92	
KLSS 100 ES	KLSS 100 PP	KLSS 100 MS	KLSS 100 A	100	90 (4")	120	
KLSS 125 ES		KLSS 125 MS	KLSS 125 A	125	120 (5")	145	
KLSS 150 ES		KLSS 150 MS	KLSS 150 A	150	140 (6")	175	



Valved plugs	Valved plugs for quick coupling sockets					
Type AISI 316	Type polypropylene <sup>1)</sup>	Type brass	Type aluminium	Size	DN	Plug Ø
KLSV 12 ES		KLSV 12 MS		1/2"	15 (1/2")	25
KLSV 34 ES	KLSV 34 PP	KLSV 34 MS	KLSV 34 A	3/4"	20 (3/4")	32
KLSV 10 ES	KLSV 10 PP	KLSV 10 MS	KLSV 10 A	1"	25 (1")	37
KLSV 114 ES	KLSV 114 PP	KLSV 114 MS	KLSV 114 A	11/4"	32 (11/4")	45
KLSV 112 ES	KLSV 112 PP	KLSV 112 MS	KLSV 112 A	11/2"	40 (11/2")	53
KLSV 20 ES	KLSV 20 PP	KLSV 20 MS	KLSV 20 A	2"	50 (2")	63
KLSV 212 ES		KLSV 212 MS	KLSV 212 A	21/2"	60 (21/2")	76
KLSV 30 ES	KLSV 30 PP	KLSV 30 MS	KLSV 30 A	3"	75 (3")	92
KLSV 40 ES	KLSV 40 PP	KLSV 40 MS	KLSV 40 A	4"	90 (4")	120
KLSV 50 ES		KLSV 50 MS	KLSV 50 A	5"	120 (5")	145
KLSV 60 ES		KLSV 60 MS	KLSV 60 A	6"	140 (6")	175



All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

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For liquids please preferably use stainless steel, brass or aluminium.
 Plug Ø 53 mm with reduced connection. This does not comply with the standard!





#### **Quick couplings with safety locks**

MIL-C-27487

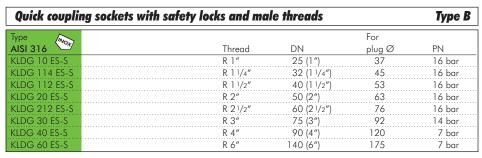
Function: A safety rapid locking mechanism integrated in the hand levers locks the coupling in the coupled state and this is fully automatic. The coupling can only be opened by manually unlocking the safety lever (21/2" and 6" with unlokking pins). All quick action chucks (conforming to the MIL-C-27487 standard) can be used as plugs.

Materials: Body: Stainless steel AISI 316, seal: NBR, handle, ring and chain: Stainless steel Temperature range: -10°C to max. +80°C

- Advantages: Coupling is automatically locked in coupled condition
   Safety pins cannot get lost
  - Safety pins cannot get lost
  - Full throughway
  - Low pressure loss
  - Also suitable for solid materials, as there are no internal valves
    Dimensions globally standardised according to MIL-C-27487



Only to be opened by manual unlocking





Quick coupling sockets v	vith safety locks and fem	ale threads		Type D
Type			For	
AISI 316	Thread	DN	plug Ø	PN
KLDGi 10 ES-S	Rp 1"	25 (1")	37	16 bar
KLDGi 114 ES-S	Rp 1 1/4"	32 (1 1/4")	45	16 bar
KLDGi 112 ES-S	Rp 1 1/2"	40 (1 1/2")	53	16 bar
KLDGi 20 ES-S	Rp 2"	50 (2")	63	16 bar
KLDGi 212 ES-S	Rp 21/2"	60 (21/2")	76	16 bar
KLDGi 30 ES-S	Rp 3"	75 (3")	92	14 bar
KLDGi 40 ES-S	Rp 4"	90 (4")	120	7 bar
KLDGi 60 ES-S	Rp 6"	140 (6")	175	7 bar



Quick coupling sockets with safety locks and hose nozzles							
Туре	Hose		For				
AISI 316	Ø inte	ernal DN	plug ∅	PN			
KLDS 25 ES-S	25	25 (1")	37	16 bar			
KLDS 32 ES-S	32	32 (1 1/4")	45	16 bar			
KLDS 38 ES-S	38	40 (1 1/2")	53	16 bar			
KLDS 50 ES-S	50	50 (2")	63	16 bar			
KLDS 63 ES-S	63	60 (21/2")	76	16 bar			
KLDS 75 ES-S	75	75 (3")	92	14 bar			
KLDS 100 ES-S	100	90 (4")	120	7 bar			
KLDS 150 ES-S	150	140 (6")	175	7 bar			



End caps with safety locks for quick action chucks				
Type			For	
AISI 316	Size	DN	plug Ø	PN
KLDV 10 ES-S	1"	25 (1")	37	16 bar
KLDV 114 ES-S	11/4"	32 (1 1/4")	45	16 bar
KLDV 112 ES-S	1 1/2"	40 (1 1/2")	53	16 bar
KLDV 20 ES-S	2"	50 (2")	63	16 bar
KLDV 212 ES-S	21/2"	60 (21/2")	76	16 bar
KLDV 30 ES-S	3"	75 (3")	92	14 bar
KLDV 40 ES-S	4"	90 (4")	120	7 bar
KLDV 60 ES-S	6"	140 (6")	175	7 bar





Threaded nozzles from page 64



Power clamps "Band-It" Extremely high clamping strength from page 240



Industrial hoses

# **Kamlock couplings**

#### **Quick couplings**

#### EN 14420-7 (DIN 2828)

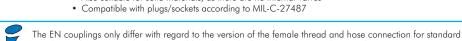
Materials: Body: Stainless steel AISI 316, seal: NBR, handle, ring: Stainless steel (female thread is equipped with PTFE

Temperature range: -10°C to max. +80°C

KLDGi 30 ES-DIN

KLDGi 40 ES-DIN

- Advantages: Full throughway
  - Low pressure loss
  - Also suitable for solid materials, as there are no internal valves





Quick coupling sockets with female threads, EN 14420-7 (DIN 2828) Type D For MOX **AISI 316** PN Thread DN plug Ø KLDGi 34 ES-DIN G 3/4" 20 (3/4") 32 18 bar KLDGi 10 ES-DIN G 1" 25 (1") 37 18 bar KLDGi 114 ES-DIN G 1 1/4" 32 (1 1/4") 45 18 bar KLDGi 112 ES-DIN 53 G 1 1/2" 40 (1 1/2") 18 bar KLDGi 20 ES-DIN G 2" 50 (2") 63 18 bar KLDGi 212 ES-DIN G 21/2 60 (21/2" 76 16 bar

G 3"

G 4"

75 (3")

90 (4")

92

120

14 bar 7 bar

Type C

couplings. They are completely compatible with standard couplings in accordance with MIL-C-27487.



#### Quick coupling sockets with hose nozzles, EN 14420-7 (DIN 2828)

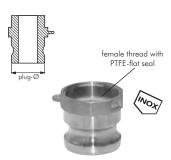
Hose assembly is done using shell hose clamps EN 14420-3 (DIN 2817) (see page 239)

Type INOX	Hose		For	hila
AISI 316	Ø internal	DN	plug Ø	PN
KLDS 19 ES-DIN	19	20 (3/4")	32	18 bar
KLDS 25 ES-DIN	25	25 (1")	37	18 bar
KLDS 32 ES-DIN	32	32 (1 1/4")	45	18 bar
KLDS 38 ES-DIN	38	40 (1 1/2")	53	18 bar
KLDS 50 ES-DIN	50	50 (2")	63	18 bar
KLDS 63 ES-DIN	63	60 (21/2")	76	16 bar
KLDS 75 ES-DIN	75	75 (3")	92	14 bar
KLDS 100 ES-DIN	100	90 (4")	120	7 bar



#### Quick action chucks with female threads, EN 14420-7 (DIN 2828) Type A

Type AISI 316	Thread	DN	Plug ∅	PN
KLSGi 34 ES-DIN	G 3/4"	20 (3/4")	32	18 bar
KLSGi 10 ES-DIN	G 1"	25 (1")	37	18 bar
KLSGi 114 ES-DIN	G 1 1/4"	32 (1 1/4")	45	18 bar
KLSGi 112 ES-DIN	G 1 1/2"	40 (1 1/2")	53	18 bar
KLSGi 20 ES-DIN	G 2"	50 (2")	63	18 bar
KLSGi 212 ES-DIN	G 21/2"	60 (21/2")	76	16 bar
KLSGi 30 ES-DIN	G 3"	75 (3")	92	14 bar
KLSGi 40 ES-DIN	G 4"	90 (4")	120	7 bar



#### Quick action chucks with hose nozzles, EN 14420-7 (DIN 2828) Type E

Type	Hose			th
AISI 316	Ø internal	DN	Plug Ø	PN
KLSS 19 ES-DIN	19	20 (3/4")	32	18 bar
KLSS 25 ES-DIN	25	25 (1")	37	18 bar
KLSS 32 ES-DIN	32	32 (1 1/4")	45	18 bar
KLSS 38 ES-DIN	38	40 (1 1/2")	53	18 bar
KLSS 50 ES-DIN	50	50 (2")	63	18 bar
KLSS 63 ES-DIN	63	60 (21/2")	76	16 bar
KLSS 75 ES-DIN	75	75 (3")	92	14 bar
KLSS 100 ES-DIN	100	90 (4")	120	7 bar





Replacement seals for Kamlock couplings can be found in the Online Shop



Aluminium, copper and steel pipes from page 250



Butt weld fittings from page 254



# **Chapter 4 - Hoses - Tubes - Clamps**

#### Hoses from 2 to 28 mm







PTFF hoses Page 198



Polyethylene Page 198



**DEKABON** tube Page 195



Resistant to welding spatter, heat resistant, electrically conducting Page 194



Food safe PU Page 192

# Coil tubes & multiple hoses













multiple hoses Page 199 Page 219

## Hose reels, cable reels & accessories















# Compressed air hoses & water hoses













Page 212



# Steam hoses, silicone hoses & gas hoses







Page 216





Page 216





for oxygen and acetylene Page 216

## Cooling system, chemical, heat resistant and special hoses



cooling systems DIN 73411 Page 217



Chemical hoses FN 12115 Page 218



Sandblast hoses Page 219



Tanker truck hoses Page 219



Flame retard Page 215



Heat resistant rubber hoses Page 226



Coolant hoses Page 276

## **Suction hoses & pressure hoses**



Vacuum plastic coil tubes Page 220



AC and vent hoses Page 220



Lightweight to heavy suction-pressure hoses made of PU Page 221



Suction-pressure hoses made of PVC Page 222



Silicone hot air hose Page 224



Dairy hoses Page 225



for hydraulic oil Page 226

## Oil hoses, fuel hoses & hydraulic lines



Fuel hoses Page 226



Fuel hoses for bio-diesel Page 226



Heat resistant rubber hoses Page 226



Silver hoses Page 227



Parker Push-Lock push-in hose program Page 228



Ready-made hydraulic lines Page 231



Ready-made high pressure cleaner washina hoses Page 231

# Hose clamps & pipe clamps



Hose clamps worm driv Page 234-235



1-ear and 2-ear and retention clamps Page 236



Hinge bolts and Page 237-238



Hose clamps and clamps Page 239



Band-It power clamps Page 240-241



Pipe clamps Page 242-246



# Tubes, flanges, butt weld fittings & compensators



Aluminium, PA, copper & threaded tubes Page 250-251



hydraulic tubes

Page 252-253

Page 253







Flanges Page 260-263



Compensators



Webshop Service

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

Page 254-259

#### Polyurethane hoses, outside diameter calibrated

#### PUN hoses

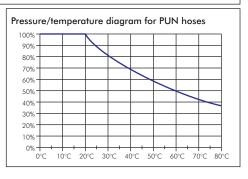


Advantages: • Small bend radius due to special flexibility

- Very good cold flexibility and reset characteristics
- Kink and abrasion resistant
- Resistant to aliphatic hydrocarbons and most lubricants
- Resistant to ageing in oxygen
  Dragline chain capable (min. bend radius corresponds to 10 x outside dia.)

Material: Polyester polyurethane Temperature range: -35°C to max. +60°C Shore hardness: 97 A

Roll length: 50 m



with:	push-in fittings	CK quick screw fittings	plastic screw fittings	PK push-in nipple	multiple couplings
Usable w	page no. 24	53	Online Shop	60	88888 ·
	1 3		'		

	Hose Ø	Min.	Operating	Available
Туре	external x	int. bend radi	ius pressure	types/colours
PUN 3x2 **	3 x 2	10	10 bar	• •
PUN 4x2,5 **	4 x 2.5	10	13 bar	ullet $ullet$ $ullet$ $ullet$ $ullet$ $ullet$
PUN 6x4 **	6 x 4	15	14 bar	ullet $ullet$ $ullet$ $ullet$ $ullet$ $ullet$
PUN 8x5 **	8 x 5 <sup>2])</sup>	23	16 bar	• • • • •
PUN 10x6,5 **	10 x 6.5	30	11 bar	lacktriangle
PUN 12x8 **	12 x 8	40	11 bar	lacktriangle
PUN 14x10 **	14 x 10	40	11 bar	• • •
PUN 16x11 **	16 x 11	55	10 bar	• • •

please enter the required hose colour here. light grey. 2) colour silver interior 5.5 mm





## In your order please enter the required colour here!

**Order example:** PUN 3x2

Standard type

Order supplement for colour:

black .....SCHWARZ black . blue . BLAU O clear KLAR yellow GELB • red ROT **GRUN** SILBER silver

## Polyurethane hoses, food-safe, outside diameter calibrated

PUN hose made of raw material in accordance with FDA 21 CFR 177.2600, hydrolysis and microbe resistant

Material: Polyether polyurethane Temperature range: -35°C to max. +60°C Shore hardness: 53 D (type PUN 12x8 ... 48 D)



Roll	length: 50 m			
with:	push-in fittings	CK quick screw fittings	plastic screw fittings	PK push-in nipple
Usable	page no. 24	53 (Moy	Online Shop	60
	page no. 24	53	Online Shop	00

Туре	Туре	Hose Ø	Min.	Operating
transparent*	transparent blue	external x internal	bend radius	pressure
PUN 4x2,5 LE	PUN 4x2,5 BLAU LE	4 x 2.5	12	17 bar
PUN 6x4 LE	PUN 6x4 BLAU LE	6 x 4	18	16 bar
PUN 8x5 LE	PUN 8x5 BLAU LE	8 x 5	25	17 bar
PUN 8x6 LE	PUN 8x6 BLAU LE	8 x 6	28	12 bar
PUN 10x6,5 LE	PUN 10x6,5 BLAU LE	10 x 6.5	40	16 bar
PUN 10x8 LE		10 x 8	55	10 bar
PUN 12x8 LE	PUN 12x8 BLAU LE	12 x 8	50	10 bar

<sup>\*</sup> standard colour, please use in preference





FUTURA series from page 330



from page 414



# **Polyurethane hoses**

#### Polyurethane hoses, inside diameter calibrated

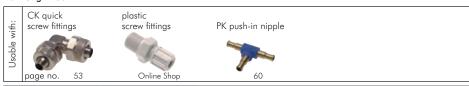


- Advantages: Small bend radius due to special flexibility
  - Very good cold flexibility and reset characteristics
  - Kink and abrasion resistant
  - Resistant to aliphatic hydrocarbons and most lubricants
  - Resistant to ageing in oxygen

Material: Polyester polyurethane

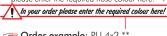
Temperature range: -35°C to +60°C Shore hardness: 52 D

Roll length: 50 m



Туре	Туре	Hose Ø	Min.	Operating	Available
meter goods	100 m roll <sup>1)</sup>	external x int.	bend radius	pressure	types/colours
PU 4x2 **	PU 4x2 ** -100	4 x 2	15	21 bar	• • • • •
PU 4,3x3 **	PU 4,3x3 ** -100	4.3 x 3	15	12 bar	• • • • •
PU 5x3 **		5 x 3	15	16 bar	• • • • •
PU 6x4 **	PU 6x4 ** -100	6 x 4	20	14 bar	• • • •
PU 8x6 **	PU 8x6 ** -100	8 x 6	25	12 bar	• • • •
PU 10x8 **	PU 10x8 ** -100	10 x 8	45	8 bar	• • • •
PU 11,6x9 **		11.6 x 9	35	8 bar	• • •
PU 12x9 **	PU 12x9 ** -100	12 x 9	35	8 bar	• • • •
** please enter the required	hose colour here. 1) 1 piece is	equivalent to 100 m			





**⊘ Order example:** PU 4x2 Standard type



## Imperial polyurethane hoses, outside diameter calibrated



- Advantages: Small bend radius due to special flexibility
  - Very good cold flexibility and reset characteristics
  - Kink and abrasion resistant
  - Resistant to aliphatic hydrocarbons and most lubricants
  - Resistant to ageing in oxygen
  - Dragline chain capable (min. bend radius corresponds to 10 x outside dia.)

Material: Polyester polyurethane Temperature range: -35°C to max. +60°C

Shore hardness: 97 A Roll length: 50 m

100%							
90%		+					
80%	_	+-					$\vdash$
70%	+	+					$\vdash$
60%	_	+					
50%		-					
40%	_						
30%	_	+					
20%		-					
10%							
0%	١.	1 .	Ι.	١.	Ι.	١.	l . I



Koli length: 50 m					
Туре	Туре	Hose Ø	External Ø	Min.	Operating
black	blue	external x internal	[mm]	bend radius	pressure
PUN 1/8 SCHWARZ		1/8" x 2.0	3.17	8	10 bar
PUN 5/32 SCHWARZ		5/32" x 2.0	3.97	10	10 bar
PUN 3/16 SCHWARZ		3/16" x 3.2	4.76	12	10 bar
PUN 1/4 SCHWARZ	PUN 1/4 BLAU	1/4" x 4.2	6.35	15	10 bar
PUN 5/16 SCHWARZ		5/16" x 5.0	7.94	24	10 bar
PUN 3/8 SCHWARZ		3/8" x 6.4	9.52	30	10 bar
PUN 1/2 SCHWARZ		1/2" x 8.5	12.70	36	10 bar



#### You will find hoses from other manufacturers in our Online Shop

Many additional products and sizes are available in our **Online Shop!** 



#### Polyurethane hoses, resistant to welding spatter

These special hoses are designed for all applications related to welding systems, spot welding tongs or flying sparks, e.g. in the vicinity of grinding machines. They have survived the hardest of conditions and proven themselves in the ex tensive range of practical tests.



- Advantages: Extremely resistant to all forms of welding spatter and spark flight
   Halogen-free flame retardent, in case of fire self-extinguishing. Fire performance tested by
  "Underwriters Laboratories Inc.\*", classification of UL 94 V2 to V0
  - Suitable for all standard push-in connectors
  - Resistant to hydrolysis and microbes for applications with or in water
  - Simple, fast and economical to assemble, as no time-consuming stripping of double-walled hose is necessary and no expensive special screw connections are needed
  - Very tight bend radius possible
  - Very good UV resistant
  - Extremely high wear and abrasion resistance (compatible with cable carriers)
  - Free of paint-wetting impairment substances (PWIS-free)
  - Approved for use in the German automotive industry

flamex°

Material: Polyether polyurethane Temperature range: -30°C to max. +100°C

Hose colour: Black Roll length: 50 m





	Hose Ø	Min.	Operating
Туре	external x internal	l bend radius	pressure
PUN 4x2 FLAMEX	4 x 2	7	20 bar
PUN 8x4 FLAMEX	8 x 4	15	17 bar
PUN 10x6 FLAMEX	10 x 6	20	12 bar
PUN 12x8 FLAMEX	12 x 8	28	12 bar
PUN 14x10 FLAMEX	14 x 10	45	13 bar
PUN 16x11 FLAMEX	16 x 11	55	12 bar

## For building technology. e.g. in cable ducts

#### Polyurethane hoses, flame resistant

These special hoses are particularly suited for use in cable ducts (building technology) with light to moderate spark flights and moderate UV-radiations. They have survived the hardest of conditions and proven themselves in the extensive range of practical tests.



- Advantages: Halogen free, flame retardant, self-extinguishing in event of fire, fire performance tested by "Underwriters Laboratories Inc.®", classification fire class as per UL 94 V2
  • Suitable for all standard push-in connectors

  - Very tight bend radius possible
  - Extremely high wear and abrasion resistance (compatible with cable carriers)
     Free of paint-wetting impairment substances (PWIS-free)

  - · Approved for use in the German automotive industry

Material: Polyether polyurethane

Temperature range: -30°C to max. +100°C

Hose colour: Blue

Roll length: 50 m

Warning: Not for the direct welding area, or pipelines with high levels of mechanical loading



A:S:S

**KKS** 

	Hose Ø	Min.	Operating
Туре	external x internal	al bend radius	pressure
PUN 6x4 KKS	6 x 4	14	12 bar
PUN 8x6 KKS	8 x 5.7	28	11 bar
PUN 10x8 KKS	10 x 7.5	38	10 bar
PUN 12x9 KKS	12 x 9	45	10 bar



#### Polyurethane hoses, electrically conducting

These electrically conductive special hoses are designed for all applications where static loads are to be avoided. Hence it is used in the manufacture of electronic components, in the coating industry, in explosion-proof areas, in the mining industry or in part conveyance as pneumatic-, conveyor- and as supply hose (e.g. for refrigeration).



Roll length: 50 m

- Advantages: Extremely anti-static design with a surface resistance ≤ 10<sup>6</sup> Ohm Tested for conformity to Atex Directive 94/9/EC

  - High pressure resistance
  - Best mechanical properties
  - Suitable for all standard push-in connectors
  - Resistant to hydrolysis and microbes for applications with or in water
  - Very tight bend radius possible

  - Very good UV resistant
    Suitable for vacuum applications

Material: Polyether polyurethane Temperature range: -30°C to max. +80°C

Hose colour: Black

Push-in fittings Ø 3 - 32 mm from page 24



	Hose Ø	Min.	Operating
Туре	external x interr	nal bend radius	pressure
PUN 4x2,5 ANTISTAT	4 x 2.5	9	15 bar
PUN 6x4 ANTISTAT	6 x 3.9	15	14 bar
PUN 8x6 ANTISTAT	8 x 5.7	28	10 bar
PUN 10x8 ANTISTAT	10 x 7.5	35	9 bar
PUN 12x9 ANTISTAT	12 x 9	50	9 bar

# Polyurethane and PC hoses/DEKABON tubes

#### **EN** Polyurethane hoses (Stream-Line)

Warning: These hoses are specially manufactured for CEJN-Stream-Line fittings. Coupling sockets and coupling plugs of the Stream-Line program can be found on pages 155 + 157. **Materials:** Polyester polyurethane, fabric braiding: Polyester filament

Temperature range: -30°C to max. +60°C

Roll length: 50 m

Туре	Min.	Operat.	Туре	Min.	Operating	Hose Ø
Type CEJN	bend radius	pressure	Eco**	bend radius	pressure	external x internal
PU 85 SL*	17	10 bar				8 x 5
PU 106 SL	27	16 bar	PU 106 SL E	40	15 bar	10 x 6.5
PU 128 SL	35	16 bar	PU 128 SL E	45	15 bar	12 x 8
PU 139 SL	48	12 bar				13.5 x 9.5
PU 1611 SL	60	12 bar	PU 1611 SL E	95	12 bar	16 x 11

without fabric braiding, \*\* not CEJN brand

#### **PC** special pneumatic hoses

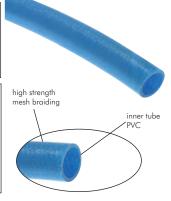
Temperature range: -40°C to max. +60°C

Properties: Flexible, thin walled, light and high pressure resistant, smooth interior PVC with impregnated special mesh braiding

#### Roll length: 50 m



	Hose Ø	Min.	Operating	Operating
Туре	external x internal	bend radius	pressure at 20°C	pressure at 60°C
PC 6,2x4	6.2 x 4	50	40 bar	28 bar
PC 7,2x5*	7.2 x 5	55	40 bar	28 bar
PC 8,2x6	8.2 x 6	60	40 bar	28 bar
PC 10,2x8	10.2 x 8	65	35 bar	24 bar
PC 11,6x9	11.6 x 9	70	30 bar	22 bar
PC 12,5x10	12.5 x 10	80	28 bar	20 bar
PC 17,6x13	 17.6 x 13	100	28 bar	20 bar



#### **DEKABON tubes – the "metal-plastic" lines**

DEKABON – the dimensionally stable tube, that can be bent by hand and keeps the shape.

Tube construction: Polyethylene (HD-PE) with aluminium foil layer on both

**Processing:** DEKABON tubes can be cut with tube cutter type SAS 26 **Temperature range:**  $-40^{\circ}\text{C}$  to  $+80^{\circ}\text{C}$ 

Operating range: Exclusively for compressed air Roll length: 75 m



- Advantages: Can be bent by hand and keeps its shape
  - Low weight only weighs a small percentage of conventional metal tubes
  - Does not require special tools for processing



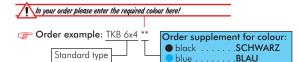






	Tul	be Ø	Min.	Operat. pres-	Operat. pres-	Available
Туре	ext	ternal x internal	bend radius	sure at 23°C		
TKB 6x4 **	6 >	x 4	19	29 bar	12 bar	• •
TKB 8x5 **	8 :	x 5.3	25	29 bar	12 bar	• •
TKB 10x6 **	10	) x 6.2	32	29 bar	12 bar	•
TKB 12x8 **	12	2 x 8.2	40	25 bar	9 bar	•
TKB 14x10 **	14	x 9.8	50	25 bar	9 bar	•
TKB 15x11 **	15	x 10.8	50	20 bar	8 bar	•

<sup>\*\*</sup> please enter the required hose colour here.







#### Please enter the required colour here in your order!

Order example: PA 4x2 \*\*

Standard type

#### Order supplement for colour black . . . . . . SCHWARZ blue .BLAU natural NATUR yellow red . .GELB .ROT GRUN

green

#### Polyamide hoses, standard

Properties: Semi-rigid, easy to move and kink resistant. Preferably for use with compressed air, hydraulic and fuel lines. Suitable for use in cable carriers. Colour black: UV resistant. **Temperature range:** -60°C to max. +100°C (for reference values see table) **Shore hardness:** 65 D

Roll length: 50 m

Temperature range	-60 to +20°C	+30°C	+40°C	+50°C	+60°C	+70°C	+80°C	+90°C	+100°C
Utilisation rate	100%	87%	74%	64%	57%	52%	47%	44%	40%

Uti	lisation rate	100%	87%	74%	64%	57%	52%	47%	44%	40%
with:	push-in fittings	CK quick screw fittings		PK push-i	n nipple	cutting ring fitt	/compressings	sion	rein slee	forcing ves
Usable w	0)4		B	7			10	in comb		
	page no. 24	53		60			74			99

Туре	Туре	Туре	Hose Ø	Min.	Operating	Available
meter goods	25 m roll	100 m roll	external x int.	bend radius	pressure	types/colours*
PA 3x1,7 **	PA 3x1,7 **-25	PA 3x1,7 **-100	3 x 1.7	15	35 bar	• • •
PA 4x2 **	PA 4x2 **-25	PA 4x2 **-100	4 x 2	15	44 bar	$\bullet$ $\bullet$ $\bullet$ $\bullet$
PA 4x2,7 **	PA 4x2,7 **-25	PA 4x2,7 **-100	4 x 2.7	25	23 bar	lacktriangle
PA 4,3x3 **			4.3 x 3	20	23 bar	
PA 5x3 **	PA 5x3 **-25	PA 5x3 **-100	5 x 3	30	34 bar	lacktriangle
PA 6x3 **	PA 6x3 **-25	PA 6x3 **-100	6 x 3	50	44 bar	• • •
PA 6x4 **	PA 6x4 **-25	PA 6x4 **-100	6 x 4	35	27 bar	lacktriangle
PA 8x5 **	PA 8x5 **-25	PA 8x5 **-100	8 x 5	45	31 bar	lacktriangle
PA 8x6 **	PA 8x6 **-25	PA 8x6 **-100	8 x 6	40	19 bar	lacktriangle
PA 10x6 **	PA 10x6 **-25	PA 10x6 **-100	10 x 6	45	33 bar	• • •
PA 10x7 **	PA 10x7 **-25	PA 10x7 **-100	10 x 7	45	23 bar	• • •
PA 10x8 **	PA 10x8 **-25	PA 10x8 **-100	10 x 8	60	15 bar	lacktriangle
PA 12x9 **	PA 12x9 **-25	PA 12x9 **-100	12 x 9	70	19 bar	lacktriangle
PA 12x10 **			12 x 10	85	12 bar	$\bullet$ $\bullet$ $\bullet$ $\bullet$
PA 14x11 **	PA 14x11 **-25	PA 14x11 **-100	14 x 11	95	16 bar	lacktriangle
PA 14x12 **			14 x 12	95	10 bar	• •
PA 15x12 **	PA 15x12 **-25	PA 15x12 **-100	15 x 12	100	15 bar	• • •
PA 16x12 **			16 x 12	150	18 bar	• • •
PA 18x14 **			18 x 14	190	17 bar	• • •
PA 22x18 **			22 x 18	200	13 bar	• • •
PA 28x23 **			28 x 23	300	13 bar	• • •

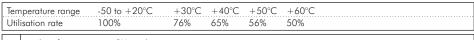
<sup>\*</sup> standard colour natural, please use preferentially, \*\* please enter the required hose colour here.

#### Polyamide hoses, flexible

Properties: Superflexible PA tubing without elastomer plasticiser are characterised by greater low-temperature elasticity. They offer a good to outstanding hot air and weather resistance. Suitable for use in cable carriers. **Temperature range:** -50°C to max. +60°C (for reference values see table)

Shore hardness: 55 D

Roll length: 50 m





Туре	Туре	Hose Ø	Min.	Operating	Available
meter goods	100 m roll	external x int.	bend rad	ius pressure	types/colours*
PAFL 4x2,5 **	PAFL 4x2,5 **-100	4 x 2.5	20	24 bar	• • •
PAFL 6x4 **	PAFL 6x4 **-100	6 x 4	25	22 bar	• • • •
PAFL 8x6 **	PAFL 8x6 **-100	8 x 6	35	16 bar	• • • •
PAFL 10x8 **	PAFL 10x8 **-100	10 x 8	55	12 bar	• • •
PAFL 12x9 **	PAFL 12x9 **-100	12 x 9	55	16 bar	• • •
PAFL 14x11 **	PAFL 14x11 **-100	14 x 11	70	14 bar	• • •
PAFL 15x12 **	PAFL 15x12 **-100	15 x 12	90	13 bar	• • •
PAFL 16x13 **	PAFL 16x13 **-100	 16 x 13	100	12 bar	• • ○

standard colour natural, please use preferentially, \*\* please enter the required hose colour here.







## In your order please enter the required colour here!

**Order example:** PAFL 4x2,5 Standard type

Order supplement for colour: black .SCHWARZ blue BLAU onatural\* .NATUR .GELB yellow ROT

# Polyamide hoses/aluminium tubes

PA ... HD

#### High pressure polyamide hoses (up to 136 bar)

Temperature range: 0°C to max. +100°C

Properties: Suitable for high pressures, (colour black: additionally UV resistant)

Shore hardness: 96 D

Fields of application: Low pressure hydraulic, centralized grease filling systems

Roll length: 100 m

	nperature range			+23°C	+40°C	+60°C	+80°C	+100°C	
Util	lisation rate		1 (	00%	72%	57%	40%	30%	
Usable with:	HD push-in fittings	Brass compression ring fittings	Brass curing con	otting inections	press	ng ring/con sion ring fitti		Reinforcing rings	
				Hose Ø e:	xternal	Min.	Operc	ating	
Туре	e <b>natur</b>	Type black		x internal		bend radius	pressu	ire	
PA 4	4x1,5 HD NATUR	PA 4x1,5 HD SCHW	/ARZ	4 x 1,5		35	136 b	ar	
PA o	6x3 HD NATUR	PA 6x3 HD SCHWA	RZ	6 x 3,0		45	100 b	ar	



(DIN 73378/DIN 74324)\*

Properties: Rigid tube for compressed air, compressed air brake, hydraulic and fuel lines.

Temperature range: -50°C to max. +100°C

Shore hardness: 74 D Tube length: 3 m



		Tube Ø	Operating	Available
Туре		external x int.	pressure	types/colours
PA 12x9 STG **		12 x 9	38 bar	• •
PA 15x12 STG **		15 x 12	25 bar	• •
PA 18x14 STG **		18 x 14	28 bar	•
PA 22x18 STG **		22 x 18	22 bar	• •
PA 28x23 STG **		28 x 23	20 bar	•
* Ø 22 and Ø 28 are	not covered by DIN ** please enter the required I	nosa salaur hara		





max. 2 m Express: max. 3 m



Please enter the required colour here in your order!

Order example: PA 12x9 STG \*\* Standard type

Order supplement for colour:

black . . . . . SCHWARZ .BLAU blue

#### **Aluminium tubes for push-in connectors**

Materials: Aluminium, inside and outside chromated, outside powder coated

Temperature range: -20°C to +80°C
Operating pressure: 20 bar (depending on the connection system)

Media: Compressed air, vacuum

Tube length: 4 m

Application: The tube must be cleanly separated, the exterior deburred and given a slight chamfer.

Optimal results are achieved by using a tube cutter (see table).



Type <b>blue</b>	Type <b>grey</b>	Tube Ø	
(RAL 5015)	(RAL 7001)	external	
TPR 15x12 ALU BLAU	TPR 15x12 ALU GRAU	15 x 12	
TPR 18x15 ALU BLAU	TPR 18x15 ALU GRAU	18 x 15	
TPR 22x19 ALU BLAU	TPR 22x19 ALU GRAU	22 x 19	
TPR 28x25 ALU BLAU	TPR 28x25 ALU GRAU	28 x 25	
TPR 32x29 ALU BLAU	TPR 32x29 ALU GRAU	32 x 29	
IFK 32XZY ALU BLAU	IFK 32X2Y ALU GRAU	32 x 29	



When ordering, please state shipping length!

Parcel service: max. 2 m max. 3 m Express: Freight: max. 6 m



# PTFE-/PFA-/polyethylene hoses

#### **PTFE** hoses/PFA hoses

Properties: Suitable for high temperatures, resistant to aggressive media, natural colour: Suitable for the food industry Temperature range: -196°C to max. +260°C

Roll length: 50 m



Temperature range	-196°C to +20°C	+50°C	+75°C	+100°C	+150°C	+200°C	+250°C
Utilisation rate	100%	87%	77%	68%	53%	39%	28%

push-in fittings CK quick plastic reinforcing compression screw fittings screw fittings ring fittings sleeves

Please enter the required colour here in your order!				
Order example: TFL 3x2 **				
Order supplement for colour:				
black SCHWARZ     blue BLAU				
onatural* NATUR yellow GELB				
• red <b>ROT</b>				
green				

page no. 24	53	Online	Shop	74	99
Туре	Туре	Hose Ø	Min.	Operating	Available
meter goods	100 m roll	external x internal	bend radius	pressure***	types/colours*
PTFE hoses					
TFL 3x2 **		3 x 2	15	25 bar	0
TFL 4x2 **	TFL 4x2 **-100	4 x 2	20	42 bar	• • • • •
TFL 4x3 **	TFL 4x3 **-100	4 x 3	20	12 bar	<u> </u>
TFL 5x3 **		5 x 3	25	32 bar	0
TFL 6x4 **	TFL 6x4 **-100	6 x 4	30	25 bar	• • • • •
TFL 8x5 **		8 x 5	60	29 bar	<u></u>
TFL 8x6 **	TFL 8x6 **-100	8 x 6	40	18 bar	• • • •
TFL 10x8 **	TFL 10x8 **-100	10 x 8	60	14 bar	• • • •
TFL 12x9 **		12 x 9	100	13 bar	<u> </u>
TFL 12x10 **	TFL 12x10 **-100	12 x 10	90	12 bar	• • • •
TFL 14x12 **		14 x 12	110	10 bar	• •
PFA hoses (weldo	ble)				
PFA 4x2 **		4 x 2	40	46 bar	0
PFA 6x4 **		6 x 4	60	27 bar	<u> </u>
PFA 8x6 **		8 x 6	80	20 bar	<u> </u>
PFA 10x8 **		10 x 8	120	15 bar	<u></u>
PFA 12x10 **		12 x 10	180	13 bar	
PFA 14x12 **		14 x 12	210	11 bar	<u> </u>

# Especially good value!

#### **Polyethylene hoses**

PE plastic hose – the lightweight and acid resistant hose Temperature range: -10°C to  $+40^{\circ}C$ 

Properties: Low weight, shock resistant and mostly resistant to acids, alkalis and salt solutions.

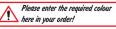
Shore hardness: 45 D Roll length: 50 m



Туре	Туре	Hose Ø	Min.	Operating	Available
meter goods	100 m roll	external x internal	bend radius	pressure	types/colours*
PL 4x2 **	PL 4x2**-100	4 x 2	20	20 bar	• • • •
PL 4,3x3 **		4.3 x 3	20	13 bar	• • • •
PL 5x3 **		5 x 3	25	15 bar	• • • •
PL 6x4 **	PL 6x4**-100	6 x 4	30	13 bar	• • • • •
PL 8x6 **	PL 8x6**-100	8 x 6	40	8 bar	• • • •
PL 10x8 **	PL 10x8**-100	10 x 8	60	6 bar	• • • •
PL 11.6x9 **		11.6 x 9	50	7 bar	• • • •
PL 12x9 **		12 x 9	50	7 bar	• • • •
PL 12x10 **		12 x 10	85	5 bar	• • • •
PL 14x11 **		14 x 11	90	8 bar	• • •
PL 14x12 **		14 x 12	85	7 bar	• •
PL 16x12 **		16 x 12	100	9 bar	• • •

<sup>\*</sup> standard colour natural, please use preferentially, \*\* please enter the required hose colour here.





**⊘ Order example**: PL 4x2

Standard type

Order supplement for colour	•
• black SCHWARZ	
blue BLAU	
O natural* NATUR	
o yellow GELB	
red ROT	
green	







Pressure gauge rom page 366



Ball valves with venting from page 287



#### **Polyurethane multiple hoses**

**Application:** Using PU multiple hoses you can make clearly arranged assemblies - valves to cylinders, for example. For the assembly the hose pair must be cut using a sharp knife at both hose ends, and then fitted to the hose connection. If required, the hose ends should be cleanly cut again.

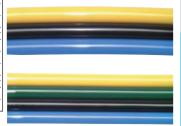
Material: Polyester polyurethane

Temperature range: -35°C to max. +60°C Shore hardness: 95- 98 A



	Hose Ø	Operating	Roll length	
Туре	external x internal	pressure	m	
Duo hoses (2-way)		Standard colours: blue-black		
PUN 4x2 DUO	4 x 2	18 bar	50	
PUN 4x2,7 DUO	4 x 2.7	12 bar	50	
PUN 4,3x3 DUO	4.3 x 3	12 bar	50	
PUN 6x4 DUO	6 x 4	12 bar	50	
PUN 8x6 DUO	8 x 6	10 bar	50	
PUN 10x8 DUO	10 x 8	7 bar	50	
Trio hoses (3-way)		Standard color	ırs: blue-black-yellow	
PUN 4x2,5 TRIO	4 x 2.5	12 bar	25	
PUN 6x4 TRIO	6 x 4	12 bar	25	
PUN 8x6 TRIO	8 x 6	10 bar	25	
Quattro hoses (4-way)	attro hoses (4-way) Standard colours: blue-black-green-ye			
PUN 4x2,5 QUAT	4 x 2.5	12 bar	25	
PUN 6x4 QUAT	6 x 4	12 bar	25	





#### **Polyamide duo hoses**

Application: Using PA multiple hoses you can make clearly arranged assemblies - valves to cylinders, for example. For the assembly the hose pair must be cut using a sharp knife at both hose ends, and then fitted to the hose connections. If required, the hose ends should be cleanly cut again. The polyamide material provides good chemical resistance and a high operating pressure even at high temperatures.

Properties: Semi-rigid, easy to move and kink resistant. Temperature range: -40°C to +90°C Shore hardness: 61 D



	Hose Ø	Operating	Roll length
Туре	external x internal	pressure	m
PA 4x2 DUO	4 x 2	44 bar	50
PA 6x4 DUO	6 x 4	27 bar	50
PA 8x6 DUO	8 x 6	19 bar	50
PA 10x8 DUO	10 x 8	15 bar	50

#### **Polyamide multiple hoses**

Application: Specially designed for pneumatic systems. The external UV resistant PVC casing is very rugged and highly resistant against external influences like abrasion, oils, alcohols, acids and other media.

Properties: Coloured, numbered, calibrated polyamide hoses enclosed by a PVC casing, semi-rigid, easily moveable and kink resistant

Temperature range: -40°C to +85°C Shore hardness: Polyamide: 64 D, PVC: 70 A.



Type 25 m roll	Type 25 m roll	Type 25 m roll	Hose Ø	Operating	Min.
4-wire	7-wire	12-wire	external x internal	pressure	bend radius
PA 4x2,7 MULTI 4	PA 4x2,7 MULTI 7	PA 4x2,7 MULTI 12	4 x 2.7	20 bar	40
PA 6x4 MULTI 4	PA 6x4 MULTI 7	PA 6x4 MULTI 12	6 x 4	25 bar	70
PA 8x6 MULTI 4	PA 8x6 MULTI 7	PA 8x6 MULTI 12	8 x 6	19 bar	96



bundled separately





Especially good value!

#### **Polyurethane coil tubes**

Properties: Polyurethane coil tubes have high wear, pressure and abrasion resistance. They prevent scratching of painted surfaces (bodywork construction), have a lasting return force and at the same time have very good buckling resistance

#### **Polyurethane coil tubes**

**Material:** Polyester polyurethane **Temperature range:** -20°C to max. +60°C

Operating pressure: 10 bar



Working length	Working length	Working length	Working length	Hose Ø	Winding Ø
2 m	3 m	6 m	8 m	external x internal	internal
SP PUN 42/2	SP PUN 42/3			4 x 2	17
	SP PUN 64/3	SP PUN 64/6	SP PUN 64/8	6 x 4	30
	SP PUN 85/3	SP PUN 85/6	SP PUN 85/8	8 x 5	34
	SP PUN 106/3	SP PUN 106/6	SP PUN 106/8	10 x 6.5	42
	SP PUN 128/3	SP PUN 128/6	SP PUN 128/8	12 x 8	60

#### Polyurethane multiple coil tubes

Material: Polyester polyurethane Temperature range: -20°C to max. +60°C

Operating pressure: 10 bar



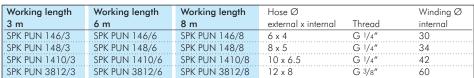
Working length	Working length	Working length	Hose Ø	Winding Ø
2.5 m	5 m	10 m	external x interna	l internal
Duo hoses (2-way), a	xial outlet		Standard colo	urs: blue-black
SP PU DUO 4/2,5	SP PU DUO 4/5	SP PU DUO 4/10	4 x 2	30
SP PU DUO 4,3/2,5	SP PU DUO 4,3/5	SP PU DUO 4,3/10	4.3 x 3	30
SP PU DUO 6/2,5	SP PU DUO 6/5	SP PU DUO 6/10	6 x 4	60
SP PU DUO 8/2,5	SP PU DUO 8/5	SP PU DUO 8/10	8 x 6	80
SP PU DUO 10/2,5*	SP PU DUO 10/5*	SP PU DUO 10/10*	10 x 8	90
Trio hoses (3-way), ra	dial outlet		Standard colours: blue	e-black-natural
SP PU TRIO 6/2,5	SP PU TRIO 6/5		6 x 4	60
SP PU TRIO 8/2,5	SP PU TRIO 8/5		8 x 6	80
Quattro hoses (4-way	), radial outlet	Sto	andard colours: blue-black	-green-natural
SP PU QUAT 6/2,5	SP PU QUAT 6/5		6 x 4	60
SP PU QUAT 8/2,5	SP PU QUAT 8/5		8 x 6	80
* radial outlet	•	·	·	

## Polyurethane coil tubes with bend protection spirals, 360° rotatable ()

Material: Polyester polyurethane

Temperature range: -20°C to max. +60°C Operating pressure: 10 bar

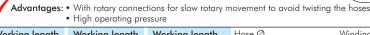
Advantages: • With rotary connections for slow rotary movement to avoid twisting the hoses.



#### Polyurethane coil tubes with fabric and bend protection spirals, 360° rotatable (

**Material:** Polyether polyurethane **Temperature range:** -20°C to max. +75°C

Operating pressure: Type SPK TX 149/...: 14.5 bar, type SPK TX 3812/...: 12.5 bar



Working length	Working length	Working length	Hose Ø		Winding
3 m	6 m	7.5 m	external x int.	Thread	Ø int.
SPK TX 149/3	SPK TX 149/6	SPK TX 149/7,5	9.5 x 6.3	G 1/4"	23
SPK TX 3812/3	SPK TX 3812/6	SPK TX 3812/7,5	12 x 8	G 3/8"	31

replace. fitting SPK 14/96 PU SPK 38/128 PU

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.



rotatable

360

# Polyurethane coil tubes

#### Polyurethane coil tubes w/ bend protection spirals 360° () rot. w/ couplings NW 7.2

**Material:** Polyester polyurethane **Temperature range:** -20°C to max. +60°C

Operating pressure: 10 bar





Advantages: • With rotary connections for slow rotary movement to avoid twisting the hoses • With coupling socket and plug, can be used immediately in the work place.

Working length	Working length	Working length	Hose Ø	Winding Ø
3 m	6 m	8 m	external x internal	internal
SPK PUN 64/3 KDG	SPK PUN 64/6 KDG	SPK PUN 64/8 KDG	6 x 4	30
SPK PUN 85/3 KDG	SPK PUN 85/6 KDG	SPK PUN 85/8 KDG	8 x 5	34
SPK PUN 106/3 KDG	SPK PUN 106/6 KDG	SPK PUN 106/8 KDG	10 x 6.5	42
SPK PUN 128/3 KDG	SPK PUN 128/6 KDG	SPK PUN 128/8 KDG	12 x 8	60



#### Polyurethane coil tubes w/ bend protection spirals 360° () rot. w/ couplings NW 7.2

Material: Polyether polyurethane

Temperature range: -20°C to max. +75°C

Operating pressure: 8 bar

\*\*Optional: With push-button safety coupling -\$







Option -S with push-button safety coupling

Advantages: • With rotary connections for slow rotary movement to avoid twisting the hoses • With coupling socket and plug, can be used immediately in the work place

Working length	Working length	Working length	Working length	Hose Ø	Winding
3 m	6 m	7.5 m	10 m	external x int.	Ø int.
SPK PU 148/3 KDG	SPK PU 148/6 KGD	SPK PU 148/7,5 KGD		8 x 5	24
SPK PU 149/3 KDG	SPK PU 149/6 KGD	SPK PU 149/7,5 KGD	SPK PU 149/10 KDG	9.5 x 6.3	41
SPK PU 3812/3 KDG	SPK PU 3812/6 KGD	SPK PU 3812/7,5 KGD	SPK PU 3812/10 KDG	12 x 8	56

Order example: SPK PU 148/3 KDG 
 ★\*\*

Standard type

Designation for the options: With push-button valve safety coupling .-S



#### Polyurethane coil tubes (Stream-Line) with couplings NW 7.2/NW 10

Material: Polyester polyurethane

Temperature range: -20°C to max. +60°C Operating pressure: 10 bar



- Advantages: With steel coupling socket and plug, can be used immediately in
  - Very high quality CEJN safety coupling
  - Steel plug, well-suited for applications with high mechanical wear

Working length	Working length	Working length	Hose Ø	Winding Ø				
4 m	6 m	8 m	external x int.	internal				
With safety coupling eSa	fe NW 7							
SP PUC 106/4 KDG-S	SP PUC 106/6 KDG-S	SP PUC 106/8 KDG-S	10 x 6.5	32				
SP PUC 128/4 KDG-S	SP PUC 128/6 KDG-S	SP PUC 128/8 KDG-S	12 x 8	41				
SP PUC 1611/4 KDG-S	SP PUC 1611/6 KDG-S	SP PUC 1611/8 KDG-S	16 x 11	63				
With safety coupling eSafe NW 10								
SP PUC 1611/4 KDG-10	SP PUC 1611/6 KDG-10	SP PUC 1611/8 KDG-10	16 x 11	63				



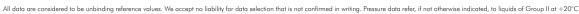














#### **Polyamide coil tubes**

Material: PA 12 W

Temperature range: -40°C to max. +90°C Standard colour: Blue

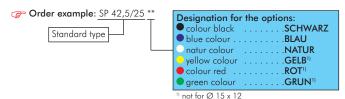
**Optional:** Colours black, natural, green, red and yellow



Working length	Working length	Working length	Working length	Hose Ø	Operat.	Winding			
2.5 m	5 m	7.5 m	10 m	external x int.	pressure	Ø internal			
Axial outlet for mo	Axial outlet for more workspace								
SP 42,5/2,5 BLAU	SP 42,5/5 BLAU			4 x 2.5	23 bar	30			
SP 53/2,5 BLAU	SP 53/5 BLAU	SP 53/7,5 BLAU		5 x 3	34 bar	30			
SP 64/2,5 BLAU	SP 64/5 BLAU	SP 64/7,5 BLAU	SP 64/10 BLAU**	6 x 4	27 bar	60			
SP 86/2,5 BLAU	SP 86/5 BLAU	SP 86/7,5 BLAU	SP 86/10 BLAU**	8 x 6	19 bar	80			
SP 108/2,5 BLAU	SP 108/5 BLAU	SP 108/7,5 BLAU		10 x 8	15 bar	90			
SP 129/2,5 BLAU	SP 129/5 BLAU	SP 129/7,5 BLAU		12 x 9	19 bar	90			
SP 1512/2,5 BLAU	SP 1512/5 BLAU	SP 1512/7,5 BLAU		15 x 12	15 bar	150			

Working length	Working length		
15 m	22.5 m**		
Radial outlet			
SP 53/15 BLAU		5 x 3 34 bar	30
SP 64/15 BLAU	SP 64/22,5 BLAU	6 x 4 27 bar	60
SP 86/15 BLAU	SP 86/22,5 BLAU	8 x 6 19 bar	80
SP 108/15 BLAU	SP 108/22,5 BLAU	10 x 8 15 bar	90
SP 129/15 BLAU	SP 129/22,5 BLAU	12 x 9 19 bar	90
SP 1512/15 BLAU		15 x 12 15 bar	150

<sup>\*</sup> only in black: DIN 74324, \*\* only available in blue



#### Polyamide duo coil tubes

**DIN 73378** 

DIN 73378/74324\*

Material: PA 12 W

Temperature range: -40°C to max. +90°C Standard colours: Blue-black

Advantages: • Axial outlets for more workspace



Working length	Working length	Working length	Working length	Hose Ø	Operat.	Winding Ø
2.5 m	5 m	7.5 m	10 m	external x int.	pressure	internal
SP 64/2,5 DUO	SP 64/5 DUO	SP 64/7,5 DUO	SP 64/10 DUO	6 x 4	27 bar	60
SP 86/2,5 DUO	SP 86/5 DUO	SP 86/7,5 DUO	SP 86/10 DUO	8 x 6	19 bar	80

## Many additional products and sizes are available in our Online Shop!











Compressed air tools from page 533

#### Polyamide coil tubes with bend protection spirals, 360° rotatable ()

Material: PA 12 W

Temperature range: -40°C to max. +90°C

Standard colour: Blue





DIN 73378 (Eco)



Advantages: • With rotary connections for slow rotary movements to avoid twisting the hoses.

Working length	Working length	Working length	Hose Ø	Operating	
3 m	5 m	7 m	external x internal	pressure	Thread
SPKD 186/3 E	SPKD 186/5 E	SPKD 186/7 E	6 x 4	27 bar	R 1/8"
SPKD 148/3 E	SPKD 148/5 E	SPKD 148/7 E	8 x 6	19 bar	R 1/4"
SPKD 1410/3 E	SPKD 1410/5 E	SPKD 1410/7 E	10 x 8	15 bar	R 1/4"
SPKD 3812/3 F	SPKD 3812/5 F	SPKD 3812/7 F	12 x 9	19 bar	R 3/8"



#### Polyamide coil tubes with bend protection spirals, 360° rot. ()

Material: PA 12 W

Temperature range: -40°C to max. +90°C

Standard colour: Blue

Poptional: Colours black, natural, red, yellow



DIN 73378/74324\*







Advantages: • With rotary connections for slow rotary movement to avoid twisting the hoses

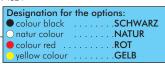
• Axial outlets for more workspace

Working length	Working length	Working length	Hose Ø	Operating	
2.5 m	5 m	7.5 m	external x internal	pressure	Thread
SPKD 186/2,5	SPKD 186/5	SPKD 186/7,5	6 x 4	27 bar	G 1/8"
SPKD 148/2,5	SPKD 148/5	SPKD 148/7,5	8 x 6	19 bar	G 1/4"
SPKD 1410/2,5	SPKD 1410/5	SPKD 1410/7,5	10 x 8	15 bar	G 1/4"
SPKD 3812/2,5	SPKD 3812/5	SPKD 3812/7,5	12 x 9	19 bar	G 3/8"
SPK 1215/2,5*	SPK 1215/5*	SPK 1215/7,5*	15 x 12	15 bar	G 1/2"

\* star connection, \*\* only available in black: DIN 74324



Standard type





#### Polyamide coil tubes with bend protection spirals, 360° rot. () with couplings NW 7

Temperature range: -20°C to max. +90°C

Standard colour: Blue







**✓ Advantages:** • With rotary connections for slow rotary movement to avoid twisting the hoses

• With coupling socket and plug, can be used immediately in the work place

Axial outlets for more workspace

Working length	Working length	Working length	Hose Ø	Operating
2.5 m	5 m	7.5 m	external x internal	pressure
SPKD 148/2,5 KDG	SPKD 148/5 KDG	SPKD 148/7,5 KDG	8 x 6	19 bar
SPKD 1410/2,5 KDG	SPKD 1410/5 KDG	SPKD 1410/7,5 KDG	10 x 8	15 bar
SPKD 3812/2,5 KDG	SPKD 3812/5 KDG	SPKD 3812/7,5 KDG	12 x 9	19 bar







High performance blow guns from page 531





Hand tyre inflator and accessories from page 533



FUTURA series from page 330

#### Automatic hose reels for compressed air

Eco/14 bar

Function: The hose can be drawn out and can be locked with every rotation of the drum. After a pulling a little, the drum retracts the entire hose.

Materials: Body and hood: Plastic, connection: Brass, hose: Polyether polyurethane

Supply volume: Automatic hose reel complete with fabric braided polyurethane hose, stoppers and threaded nozzles on the hose ends, mounting bracket (pivoting)

	Hose Ø	Hose	Operating		
Туре	internal x ext.	length	pressure	Input	Output
SAG 1288 B	8 x 12	7.5 m	0 - 14 bar	R 1/4" MT	R 1/4" MT

#### Automatic hose reels for compressed air

up to 15 bar

Function: The hose can be drawn out and can be locked several times with every rotation of the drum. After a pulling a little, the drum retracts the entire hose.

Materials: Body and drum: Plastic, mounting bracket: Steel, painted black, hose: Polyether polyurethane

Supply volume: Automatic hose reel with hose, stopper and threaded nozzles at the hose ends, mounting bracket (pivo-

	Hose Ø	Hose	Operating		
Туре	internal x ext.	length	pressure	Input	Output
SAD 1098	8 x 12	9 m	0 - 10 bar	G 1/4" FT	G 1/4" MT
SAD 15128	8 x 12	12 m	0 - 15 bar	G 1/4" FT	G 1/4" MT



#### **Automatic hose reels for water**

PN 10

Function: The hose can be extended and locked with every rotation (professional type: multiple times) locked. A quick tug causes the drum to retract the entire hose (professional type: with cushioned retraction)

Materials: Body, drum and mounting brackets: Plastic, hose: Fabric-braided PVC

Supply volume: Automatic hose real complete with fabric-braided PVC hose, stopper, pivoting mounting bracket, couplings (GARDENA system) on the hose ends and a hose connector

			Hose Ø	Hose	Operating		
Туре		Version	internal x ext.	length	pressure	Input	Output
SAW 10	2010	Hobby	10 x 14	20 m	0 - 10 bar	Coupling	Coupling
						(Gardena system)	(Gardena system)
SAW 10	2012	Profi	12 x 16	20 m	0 - 10 bar	Coupling	Coupling
						(Gardena system)	(Gardena system)



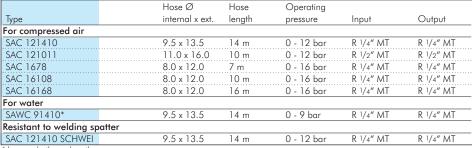
#### Automatic hose reels for compressed air and water (EJN

Function: The hose can be drawn out and can be locked several times with every rotation of the drum. After a pulling a little, the drum retracts the entire hose

Materials: Body and drum: Plastic, mounting bracket: Steel, painted black, hose: Fabric-reinforced polyester polyuret-

Temperature range: -20°C to max. +60°C (water: +5°C to max. +60°C)

Supply volume: Automatic hose reel with PU hose, stopper and threaded nozzles with bend protection on the hose ends, mounting bracket (pivoting) with quick-lock function



hose: polyether polyurethane, green



type SAC 121410/SAC 16168

type KAC 17315/KAC 10315



#### **EN** Automatic cable reels

Function: The cable can be drawn out and can be locked several times with every rotation of the drum. After a pulling a little, the drum retracts the entire cable.

Materials: Body and drum: Plastic, mounting bracket: Steel, painted black

Voltage: Max 230 volt

Supply volume: Automatic cable winder with cable 3 x 1.5 mm<sup>2</sup> and Schuko socket and Schuko coupling (CEE 7/4, Typ F), type KAC with free cable end at access, mounting bracket (pivoting).

	Cable	Protection	Powe	r input
Туре	length	category	Retracted	Unwinded
KAC 10315	10 m	IP 23	1000 W	3500 W
KAC 17315	17 m	IP 23	1000 W	3500 W
KAR 10315*	10 m	IP 24	800 W	2000 W
KAR 15315*	15 m	IP 24	800 W	2000 W

\* not CEJN brand

#### Automatic hose reels for compressed air and water

up to 15 bar

Function: The hose can be drawn out and can be locked several times with every rotation of the drum. After a pulling a little, the drum retracts the entire hose.

Materials: Body: Cast aluminium, cover: Plastic, connection: Brass, hose: PVC
Supply volume: Automatic hose reel complete with special PVC hose, stopper and runout window.

The closed version is delivered with a hood made from shock proof plastic, for the open design the hose bracket swivels

Туре	Туре	Hose	Nominal	Thread	Thread	
open	closed	length	width	input	output	PN
	SAG 151010	10 m	DN 10	R 3/8" MT	G 3/8" MT	15 bar
SA 151210		12 m	DN 10	Rp 3/8" FT	R 3/8" MT	15 bar
SA 152010	SAG 152010	20 m	DN 10	Rp 3/8" FT*	R 3/8" MT	15 bar
SA 102012**		20 m	DN 12	Gardena in	cluding gun	10 bar

<sup>\*</sup> closed design with male threads, \*\* only for water



#### Automatic hose reels for compressed air and water

50 bar

Function: The hose can be drawn out and can be locked several times with every rotation of the drum. After a pulling a little, the drum retracts the entire hose.

Materials: Body: Blue painted steel sheet, stainless steel AISI 304, elbow swivel joint: Die-cast aluminium (brass chemically nickel-plated for type AISI 304, connection: Zinc-plated steel

Supply volume: Automatic hose reel complete with special high rubber hose, stopper and adjustable runout window with PVC rollers.

Type steel	Type AISI 304	Hose length	Nominal width	Thread input	Thread output	PN
SA 501210	SA 501210 ES	12 m	DN 10	G 1/2" MT	G 3/8" MT	50 bar
		<del></del>				
SA 502010	SA 502010 ES	20 m	DN 10	G 1/2" MT	G 3/8" MT	50 bar
SA 501012	SA 501012 ES	10 m	DN 12	G 1/2" MT	G 1/2" MT	50 bar
SA 501512	SA 501512 ES	15 m	DN 12	G 1/2" MT	G 1/2" MT	50 bar
SA 502012	SA 502012 ES	20 m	DN 12	G 1/2" MT	G 1/2" MT	50 bar
SA 50816	SA 50816 ES	8 m	DN 16	G 1/2" MT	G 3/4" MT	50 bar
SA 501016	SA 501016 ES	10 m	DN 16	G 1/2" MT	G 3/4" MT	50 bar



#### Automatic hose reels for hydraulic oil and water up to +150°C

220 bar

Function: The hose can be drawn out and can be locked several times with every rotation of the drum. After a pulling a little, the drum retracts the entire hose.

Materials: Body: Blue painted steel sheet, stainless steel AISI 304, elbow swivel joint: Die-cast aluminium (brass chemically nickel-plated for type AISI 304, connection: Zinc-plated steel

Supply volume: Automatic hose reel complete with special high pressure hose, stopper and adjustable runout window with PVC rollers.

Type <b>steel</b>	Type (Nox)	Hose	Nominal	Thread	Thread	
painted	AISI 304	length	width	input	output	PN
SA 220128	SA 220128 ES	12 m	DN 8	M 22 x 1.5 MT*	M 22 x 1.5 union nut*	220 bar
SA 220208	SA 220208 ES	20 m	DN 8	M 22 x 1.5 MT*	M 22 x 1.5 union nut*	220 bar

<sup>\*</sup> compatible with Kärcher connections



#### Swivel bracket for hose reels

SWITCHBIUCK	SHIPCI BIUCKCI FOI HOSC ICCIS								
Type steel powder-coated/	Type	For	Slewing						
zinc-plated	AISI 304	retractor type	range						
SAWP 15		SA 15/SA 102012	113°						
SAWP 415		SAG 15	175°						
SAWP 50	SAWP 50 ES	SA/SAG 50/220/400	165°						



type SAWP 415

#### **Hose balancers**

Application: The hose balancers combine the properties of a cable balancer with those of a hose reel. In this case, the load is maintained by the hose instead of a cable. The hose 6.5 x 10 (interior x exterior) is equipped with a male thread R  $^{1}/_{4}$ " and the compressed air is supplied via a female thread Rp  $^{1}/_{4}$ ".

	11						
Туре	Extension length	Capacity					
Hose balancer, plastic housing (max. 10 bar, temperature range: -10°C to max. +40°C)							
HW 0	1.3 m	0.5 - 1.5 kg					
HW 3	1.3 m	1.5 - 3 kg					
HW 5	1.3 m	3 - 5 kg					





Hydraulic couplings from page 170





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#### Hose reels for compressed air complete with quick couplings NW 7.2

Materials: Drum material: High-strength plastic, frame: Zinc-plated steel pipe, couplings: Brass

Operating pressure: 15 bar
Supply volume: Hose reels complete with 20 m fabric-braided TX hose and a fitted brass one-handed NW 7.2 quick

✓ Advantages: • Winding and unwinding during operation is possible

Mobile hose coils and wall hose unwinder - profile

	Hose Ø
Туре	internal
DST 6-20	6
DST 9-20	9



Hose reels	and mobile hose coils - standard			up to 7 bar
Supply volume:	Reel according to description without hose			
Туре	Description	Capacity up to	Input (connection to water supply)	Output (connection to the hose)
WS SAF B	Mobile hose coil made from zinc-plated steel pipe and shaped plastic, complete with two coupling sockets (made from plastic with hose connection for 1/2" hose.  Working pressure: 6 bar	1/2" hose	Coupling plug (GARDENA System)	Coupling plug (GARDENA System)
WS SAF	Metallic version mobile hose coil, powder-coated steel pipe. Working pressure: 7 bar	70 m 1/2" hose	Coupling plug (GARDENA System)	Coupling plug (GARDENA System)
WS SA SET B	Wall fixed hose reel complete with wall bracket, hose connection for 1/2" hose, separate hose bracket for wall assembly, working pressure: 6 bar	30 m 1/2" hose	Hose connection (GARDENA System)	Hose connection (GARDENA System)

# European branded goods type WS SAF 34 type WS SAF 34-100 type WS SAF 10

type WS WA 34

Туре	Description	Capacity up to	Input (connection to water supply)	Output (connection to the hose)
WS SAF 34	Mobile professional hose coil made of galva- nic, zinc-plated steel pipe with plastic profile wheels. Flow throughput 3/4". Brass elbow connections. Easy winding and unwinding due to double-mounted hose drum.		G 3/4" (MT)	G 3/4" (MT)
WS SAF 34-100	Mobile professional hose coil made of galvanic, zinc-plated steel pipe with solid rubber wheels and reel blocking. Flow throughput 3/4". Brass elbow connections. Easy winding and unwinding due to double-mounted hose drum.	100 m 3/4" hose (120 m 1/2" hose)	G 3/4" (MT)	G 3/4" (MT)
WS SAF 10	Mobile professional hose coil made of hot- dip galvanised steel pipe with air-filled tyres and reel blocking. Flow throughput 1". Extremely stable. Supporting feet with casters, brass elbow connections. Easy winding and unwinding due to double-mounted hose drum.	60 m 1" hose (100 m 3/4" hose)	G 1" (MT)	G 1" (MT)
WS WA 34	Wall hose unwinder (with wall bracket) made of galvanic, zinc-plated steel pipe. Pivotable and lockable wall bracket. Flow throughput 3/4". Easy winding and un- winding due to double-mounted hose drum.	40 m 3/4" hose (70 m 1/2" hose)	G 3/4" (MT)	G 3/4" (MT)

25 bar

type WSH KU

# Hose burst protection/wall brackets

#### **Wall hose holders** Туре Material Usage/quality Width Height Depth WSH KU Plastic - black Standard 260 165 120 WSH A1 Aluminium Workshop 188 147 70 WSH A2 Aluminium Workshop 348 257 144 WSH ES Stainless steel Food industry 220



#### Whipcheck safety cables

Application: To prevent uncontrolled whiplash of the hose during malfunction of the fitting or integration. For the protection of humans and materials.

Туре	Type (Nox		
zinc-pl. steel	stainl. steel with	For hose Cal	ble
with alu tubes	copper tubes*	Ø external leng	gth
SIKA 13-35	SIKA 13-35 ES	13 - 35 Арр	orox. 50 cm
SIKA 35-75	SIKA 35-75 ES	35 - 75 App	orox. 90 cm

specially for the mining industry



#### **Hose burst protection**

#### (meets EN ISO 4414 § 5.4.5.11.1)

Function: The hose guard allows air quantities required for normal operation of compressed air tools to flow through without any hindrance. Should the flow show an abrupt rise, as is typically seen when the hose ruptures or tears off, the hose guard instantly throttles the supply line to the compressed air hose. When replacing the hose, the hose guard opens automatically. This prevents the hose from getting knocked out of alignment or suffering a shock load.

Application: It is recommended to fix the hose guard onto the connecting piece between the solid pipe installation and the flexible pressure hose, e.g. behind one of the air units.

Materials: Housing: Aluminium, piston: POM/aluminium, seal: NBR Temperature range: -20°C to max. +80°C (G 3/4" - G 2": up to max. +120°C)

Operating pressure: 0 to 18 bar (G 1" - G 2": up to 35 bar)

Media: Oiled and unoiled compressed air

Туре	Туре		Max. flow			
female/female	female/male	Thread	l/min. (8 bar)	Α	В	SW
SBS 14	SBS 14 iA	G 1/4"	660	59	49	22
SBS 38	SBS 38 iA	G 3/8"	1400	70	58	27
SBS 12	SBS 12 iA	G 1/2"	3200	79	65	30
SBS 34		G 3/4"	4000		76	30/36*
SBS 10		G 1"	5200		100	41/50*
SBS 20		G 2"	13000		130	70/80*

<sup>\*</sup> body diameter







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# Compressed air and water hoses

## FDA KTW TÜV



Transparent PVC hoses

in food quality

(FDA 175.300 and KTW-C)





## **PVC hoses with fabric braiding - food quality**

Materials: Inner tube and outer layer: PVC, fabric braiding: Textile, TÜV-approved, LABS-free production, type transparent and light green, additionally: Food quality checked according to the requirements of Regulation (EC) 1935/2004 and Regulation (EU) 10/2011 (simulants A, B and C). (Only for type transparent with additional KTW-C and FDA 175.300)

Temperature range: -20°C to max. +60°C

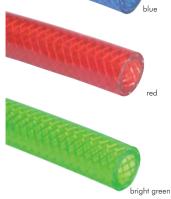
Operating range: Water, drinking water (max. 3 h), compressed air, argon, wine, fruit juice, lemonade, mineral water, unfermented fruit juice and alcoholic drinks up to 15% (not for beer in dispensing equipment and greasy products!). The foodstuffs flowing through should not exceed 40°C. A flavour test is advisable. When transporting the foodstuffs and drinking water, it is absolutely necessary to thoroughly clean the hose before initial use.

Optional: Roller length 10 metres -10, roller length 25 metres -25

Тур	e 🏆	Туре	Туре	Type 🕎	Hose Ø	Hose Ø	Operat. press.*	Roll
tra	nsparent	blue	red	bright green	internal	external	at 20°C (40°C)	length m
TX	4				4	10	31 (25) bar	50
TX	6	TX 6 BLAU	TX 6 ROT	TX 6 LGRUN	6	12	27 (21) bar	50
TX	8				8	14	24 (20) bar	50
TX	9	TX 9 BLAU	TX 9 ROT	TX 9 LGRUN	9 (3/8")	15	21 (17) bar	50
TX	10				10	16	19 (16) bar	50
TX	13	TX 13 BLAU	TX 13 ROT	TX 13 LGRUN	13.2 (1/2")	19.8	16 (12) bar	50
TX	16				16.2 (5/8")	23.6	16 (12) bar	50
TX	19	TX 19 BLAU	TX 19 ROT		19 (3/4")	26	13 (11) bar	50
TX	25				25.4 (1")	34	11 (9) bar	50
TX	28				28	38	9 (7) bar	25
TX	32				32.4 (1 1/4")	42	9 (7) bar	25
TX	38				38 (1 1/2")	47.6	8 (6) bar	25
TX	50				50 (2")	60	5 (4) bar	25
	h 3-fold safety				50 (2")	60	5 (4) bar	25

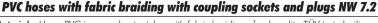


Roll length 10 m . . . . . -10 Roll length 25 m









Materials: Hose: PVC inner and outer tubes with fabric braiding - food quality, TÜV tested, silicone free, coupling socket and plug: Brass body with NBR seals

Temperature range: -10°C to max. +60°C

Media: Compressed air

Hose length	Hose length	Hose length	Hose length	Hose length	Hose	Hose	Operat. press.			
5 m	10 m	15 m	20 m	25 m	Ø int.	Ø ext.	at 20°C			
Standard desig	Standard design with standard coupling									
TX 6-5 KDG	TX 6-10 KDG	TX 6-15 KDG	TX 6-20 KDG	TX 6-25 KDG	6	12	27 bar			
TX 9-5 KDG	TX 9-10 KDG	TX 9-15 KDG	TX 9-20 KDG	TX 9-25 KDG	9 (3/8")	15	21 bar			
TX 13-5 KDG	TX 13-10 KDG			TX 13-25 KDG	13 (1/2")	20	16 bar			
Safety version:	Safety version: light green with push-button valve safety coupling									
TX 6-5 SiP	TX 6-10 SiP		TX 6-20 SiP		6	12	12 bar			
TX 9-5 SiP	TX 9-10 SiP		TX 9-20 SiP		9 (3/8")	15	12 bar			



Materials: Hose: Resistant to hydrolysis, high-quality fabric-reinforced polyester polyurethane hose. Coupling plug: Steel, CEJN coupling socket: Steel/brass nickel-plated

Operating pressure: 14 bar

Temperature range:  $-20^{\circ}\text{C}$  to max.  $+70^{\circ}\text{C}$ 

Advantages: • Polyurethane hose with extreme abrasion resistance and flexibility even at low temperatures

• Hose of polyurethane, bend protection of Thermoplast - prevents scratching when rubbed

Durable CEJN coupling with robust steel plug
 Hose ends are provided with male threads - the coupling and plug can be replaced easily

Туре	Туре	Connection	Hose Ø	Hose Ø	Hose
with coupling set*	with male threads	thread	internal	external	length m
TXPU 148-10 KDG	TXPU 148-10	G 1/4" (MT)	8.0	12	10
TXPU 148-15 KDG	TXPU 148-15	G 1/4" (MT)	8.0	12	15
TXPU 389-10 KDG	TXPU 389-10	G 3/8" (MT)	9.5	14	10
TXPU 389-15 KDG	TXPU 389-15	G 3/8" (MT)	9.5	14	15
TXPU 1212-10 KDG**	TXPU 1212-10**	G 1/2" (MT)	12.7	18	10
TXPU 1212-15 KDG**	TXPU 1212-15**	G 1/2" (MT)	12.7	18	15

 $<sup>^{</sup>st}$  coupling plugs and coupling sockets are supplied loose.  $^{stst}$  supplied without bend protection.

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

with coupling set

with male threads

# **Compressed air and water hoses**

#### **PVC hoses without fabric braiding - food quality**

Materials: Transparent PVC, food quality checked according to the requirements of regulation (EC) 1935/2004 and regulation (EU) 10/2011, KTW-C tested, TÜV tested, LABS-free production **Temperature range:** -20°C to max. +60°C (from +40°C approximately pressure-less)

Operating range: Water, drinking water (max. 3 h), compressed air, argon, wine, fruit juice, lemonade, mineral water, unfermented fruit juice and alcoholic drinks up to 15% (not for beer in dispensing equipment and greasy products!) The foodstuffs flowing through should not exceed 40°C. A flavour test is advisable. When transporting the foodstuffs and

Туре	Roll length	Туре	Hose	Hose	Short term <sup>2)</sup> can be
meter goods	m	25 m roll <sup>1)</sup>	Ø internal	Ø external	loaded at +20°C
PVC 24	100	PVC 24-25	2	4	13.0 bar
PVC 35	100	PVC 35-25	3	5	9.5 bar
PVC 46	100	PVC 46-25	4	6	7.5 bar
PVC 47	100	PVC 47-25	4	7	10.5 bar
PVC 57	100		5	7	6.0 bar
PVC 58	100	PVC 58-25	5	8	8.5 bar
PVC 69	100	PVC 69-25	6	9	7.5 bar
PVC 610	50	PVC 610-25	6	10	9.5 bar
PVC 710	50	PVC 710-25	7	10	6.5 bar
PVC 711	50	PVC 711-25	7	11	8.5 bar
PVC 810	100		8	10	4.0 bar
PVC 812	50	PVC 812-25	8	12	7.5 bar
PVC 913	50	PVC 913-25	9	13	6.5 bar
PVC 1013	50		10	13	4.5 bar
PVC 1014	50	PVC 1014-25	10	14	6.0 bar
PVC 1216	50		12	16	5.0 bar
PVC 1318	50		13	18	6.0 bar
PVC 1319	50		13	19	7.0 bar
PVC 1418	50		14	18	5.5 bar
PVC 1620	50		16	20	4.0 bar
PVC 1822	50		18	22	3.5 bar
PVC 1926	50		19	26	5.5 bar
PVC 1927	50		19	27	6.5 bar
PVC 2533	50		25	33	5.0 bar
PVC 3240	25		32	40	5.0 bar
PVC 3848	25		38	48	4.0 bar
PVC 5060	25		50	60	3.0 bar
PVC 6070	25		60	70	2.5 bar



KTW TÜV 🕎

1) 1 piece is equivalent to 25 m, 2) <5 min.

#### Compressed air-water PVC hoses with fabric braiding for high pressures

Materials: Inner tube: Soft PVC black, outer cover: Soft PVC blue, fabric braiding: Polyester filament

Temperature range: -15°C to max. +60°C Operating pressure: 40 bar (20°C), 24 bar (40°C), 16 bar (60°C)

Operating range: UV resistant, flexible multiple-purpose hose for compressed air operating at low temperatures, cold

water, industry and agriculture, shock-free and non-slip Roll length: 50 m

l _		

	Hose	Hose	Burst	Min.
Туре	Ø internal	Ø external	pressure	bend radius
TX 6/40	6.3	12.5	120 bar	22
TX 8/40	8.0	14.5	120 bar	28
TX 9/40	9.0 (3/8")	16.0	120 bar	32
TX 10/40	10.0	17.0	120 bar	35
TX 12/40	12.0	20.0	120 bar	42
TX 16/40	16.0 (5/8")	24.0	115 bar	56
TX 19/40	19.0 (3/4")	28.0	115 bar	67
TX 25/40	25.0 (1")	35.0	110 bar	88

#### Compressed air-water PVC hoses with 2-ply fabric braiding for high pressures 80 bar

Materials: Inner tube: Soft PVC black, outer cover: Soft PVC blue, fabric braiding: Polyester filament
Temperature range: -15°C to max. +60°C
Operating pressure: 80 bar (20°C), 48 bar (40°C), 32 bar (60°C)
Operating range: UV resistant, flexible multiple-purpose hose for compressed air operating at low temperatures, cold

water, industry and agriculture, shock-free and non-slip, high pressure impulse capacity

Roll length: 50 m

	Hose	Hose	Burst	Min.
Туре	Ø inter	nal Ø extern	al pressure	bend radius
TX 8/80	8	16.5	240 bar	28
TX 10/80	10	19.0	240 bar	35
TX 12/80	12	22.0	240 bar	42
TX 16/80	16 (5/8	") 26.5	240 bar	56
TX 19/80	19 (3/4	") 30.5	240 bar	77





Threaded nozzles & nose nozzles from page 64





Hose clamps from page 234

40 bar



All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

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#### **PVC compressed air hoses with fabric braiding, highly flexible**

Materials: Inner tube: PVC black (type oil resistant: red), outer cover: PVC blue (type oil resistant: black), fabric braiding: Polyester filament, produced silicone free

Temperature range: -20°C to +60°C

Operating pressure: 15 bar (type oil resistant: 16 bar), burst pressure: Approx. 60 bar (type oil resistant: Approx. 64 bar) Operating range: Compressed air hose for industries, factories and petrol stations. Extremely flexible in all weather

Roll lenath: 50 m



Туре	Min.	Туре	Min.	Hose	Hose
standard	bend radius	oil resistant	bend radius	Ø internal	Ø external
P 6 SOFT	23	P 6 SOFT OL	18	6.3	11.0
P 8 SOFT	28	P 8 SOFT OL	25	8.0	13.0
P 9 SOFT	32	P 9 SOFT OL	25	9.0 (3/8")	14.5
P 10 SOFT	35	P 10 SOFT OL	35	10.0	15.5
P 13 SOFT	45	P 13 SOFT OL	50	12.7 (1/2")	19.0
P 16 SOFT	56	P 16 SOFT OL	70	16.0 (5/8")	23.0
P 19 SOFT	67	P 19 SOFT OL	70	19.0 (3/4")	26.5
P 25 SOFT	88	P 25 SOFT OL	120	25.0 (1")	33.5

with standard coupling



with push-button safety coupling

#### PVC hoses with fabric braiding with coupling sockets and plugs NW 7.2

Materials: Inner tube: PVC black, outer cover: PVC blue, fabric braiding: Polyester filament, produced silicone-free, certified by TÜV, coupling socket and coupling plug: Brass body with NBR seal

Temperature range: -20°C to +60°C (with push-button safety coupling: -15°C to max. +60°C)

Operating pressure: 15 bar (with push-button safety coupling: 12 bar) Operating range: Compressed air hose for industries, factories and petrol stations. Extremely flexible in all weather

conditions, UV resistant.

Hose length	Hose length	Hose length	Hose length	Hose length	Hose Ø	Hose Ø
5 m	10 m	15 m	20 m	25 m	internal	external
With standard co	upling					
P 6 SOFT-5 KDG	P 6 SOFT-10 KDG	P 6 SOFT-15 KDG	P 6 SOFT-20 KDG	P 6 SOFT-25 KDG	6.3	11.0
P 9 SOFT-5 KDG	P 9 SOFT-10 KDG	P 9 SOFT-15 KDG	P 9 SOFT-20 KDG	P 9 SOFT-25 KDG	9.0	14.5
With push-button	safety coupling					
P 6 SOFT-5 KDG-S	P 6 SOFT-10 KDG-S		P 6 SOFT-20 KDG-S		6.3	11.0
P 9 SOFT-5 KDG-S	P 9 SOFT-10 KDG-S		P 9 SOFT-20 KDG-S		9.0	14.5







Hose cutter



#### PVC compressed air hoses with fabric braiding, antistatic

Materials: Inner tube: PVC black, smooth, anti-static, outer cover: PVC blue, smooth, weather- and oil resistant, fabric

braiding: Polyester filament

Temperature range: -20°C to max. +90°C

Operating pressure: 16 bar, burst pressure: Approx. 60 bar

Electrical resistance: ≤10<sup>6</sup> Ohm/m

Operating range: Compressed air hose for industry, factories, petrol stations and paint systems as an anti-static version. Weather resistant outdoor blanket, good temperature resistance also suitable for non aggressive liquids.

Roll length: 20 m

	Hose	Hose	Min.
Туре	Ø inter	nal Ø external	l bend radius
P 7 ANTISTATIK	7	14.0	21
P 8 ANTISTATIK	8	15.0	24
P 9 ANTISTATIK	9 (3/8	") 16.0	27
P 10 ANTISTATIK	10	17.5	30
P 12 ANTISTATIK	12	20.0	36



#### Polyurethane hoses (Stream-Line)

Warning: These hoses are specially manufactured for CEJN-Stream-Line fittings. Coupling sockets and coupling plugs of the Stream-Line program can be found from page 250.

Materials: Polyester polyurethane, fabric braiding: Polyester filament

Temperature range:  $-30^{\circ}$ C to max.  $+60^{\circ}$ C Roll length: 50 m

non longin.						
Type CEJN	Min.	Operat.	Туре	Min.	Operating	Hose Ø
CEJN	bend radius	pressure	Eco**	bend radius	pressure	external x internal
PU 85 SL*	17	10 bar				8 x 5
PU 106 SL	27	16 bar	PU 106 SL E	40	15 bar	10 x 6.5
PU 128 SL	35	16 bar	PU 128 SL E	45	15 bar	12 x 8
PU 139 SL	48	12 bar				13.5 x 9.5
PU 1611 SL	60	12 bar	PU 1611 SL E	95	12 bar	16 x 11

<sup>\*</sup> without fabric braiding, \*\* not CEJN brand

# **Compressed air and water hoses**

#### Flat compressed air-water hoses

Temperature range: Water: -20°C to max. +100°C, air: -20°C to max. +75°C

Operating range: For water, air, oil and petrol, conditionally resistant to alkalis and acid.

The hose can be retracted flat, ozone and aging resistant. It can be exposed to great loads due to textile insert with high tear strength. The outside cover is wear stabilised due to the longitudinal protection ribs.

	Wall	Hose		Burst	Roll length
Туре	thickness	Ø internal	PN*	pressure	m
GSF 19	2.0	20 (3/4")	30 bar	90 bar	60
GSF 25	2.0	26 (1")	30 bar	90 bar	60
GSF 32	2.0	32 (1 1/4")	25 bar	80 bar	60
GSF 38	2.0	38 (1 1/2")	20 bar	60 bar	60
GSF 52	2.2	52 (2")	16 bar	50 bar	60
GSF 65	2.2	65 (21/2")	16 bar	50 bar	20
GSF 75	2.4	76 (3")	16 bar	50 bar	20
GSF 90	2.5	90	15 bar	45 bar	20
GSF 102	2.5	102 (4")	13 bar	40 bar	20
GSF 125	3.0	125 (5")	15 bar	45 bar	20
GSF 150	3.0	150 (6")	13 bar	35 bar	20



from page 182

#### **Industrial construction hoses with Storz couplings**

Materials: Polyester yarn rubber lined, Storz coupling: Aluminium (cast) with rotating NBR seals

Temperature range: 0°C to max. +40°C

Operating pressure: 10 bar (burst pressure: 30 bar)

Properties: Rot resistant, abrasion resistant, flexible, enhanced flame resistance, no approvals!

١	Working	Working	Working	Working	Working	Hose	Storz alu.	Lug
I	length 5 m	length 10 m	length 15 m	length 20 m	length 30 m	Ø internal	coupling	distance
F	FiRE 25-5 B	FiRE 25-10 B	FiRE 25-15 B	FiRE 25-20 B	FiRE 25-30 B	25	25-D	31
F	FiRE 52-5 B	FiRE 52-10 B	FiRE 52-15 B	FiRE 52-20 B	FiRE 52-30 B	52	52-C	66
F	FiRE 75-5 B	FiRE 75-10 B	FiRE 75-15 B	FiRE 75-20 B	FiRE 75-30 B	75	75-B	89





#### Fire extinguishing hoses with Storz couplings and meter goods DIN 14811 (2008)

Materials: Inner tube: High quality, light, synthetic EPDM based internal lining, outer coating: Oil and petrol resistant, abrasion resistant and flame resistant, fabric: 100% polyester yarn, Storz coupling: Aluminium (forged) with rotating NBR

Temperature range: -30°C to max. +60°C

Operating pressure: 17 bar (burst pressure: 60 bar)
Properties: DIN-Fire extinguishing hose, very flexible, rot resistant, lower space requirement, requires no service or

maintenance, cold resistant

Approvals/standards: DIN 14811 (2008), SIS, ÖNORM, SBG, Loba

Working	Working	Working	Working	Working	Hose	Storz alu.	Lug
length 5 m	length 10 m	length 15 m	length 20 m	length 30 m	Ø internal	coupling	distance
Colour: white,	class 1-L1						
FiRE 25-5	FiRE 25-10	FiRE 25-15	FiRE 25-20	FiRE 25-30	25	25-D	31
FiRE 42-5	FiRE 42-10	FiRE 42-15	FiRE 42-20	FiRE 42-30	42	52-C	66
FiRE 52-5	FiRE 52-10	FiRE 52-15	FiRE 52-20	FiRE 52-30	52	52-C	66
FiRE 75-5	FiRE 75-10	FiRE 75-15	FiRE 75-20	FiRE 75-30	75	75-B	89
Colour: red, cl	ass 2						
FiRE 25-5 rot	FiRE 25-10 rot	FiRE 25-15 rot	FiRE 25-20 rot	FiRE 25-30 rot	25	25-D	31
FiRE 42-5 rot	FiRE 42-10 rot	FiRE 42-15 rot	FiRE 42-20 rot	FiRE 42-30 rot	42	52-C	66
FiRE 52-5 rot	FiRE 52-10 rot	FiRE 52-15 rot	FiRE 52-20 rot	FiRE 52-30 rot	52	52-C	66
FiRE 75-5 rot	FiRE 75-10 rot	FiRE 75-15 rot	FiRE 75-20 rot	FiRE 75-30 rot	75	75-B	89

Goods		
Type white	Type <b>red</b>	
class 1-L1	class 2	
E:DE OE	F:DE OF	

Hose Roll length Ø internal m\*\* 25 20 FiRE 42 FiRE 42 rot 20 42 20 FiRF 52 FiRE 52 rot 52 FiRF 75 FiRE 75 rot 20

# Assembled with coupling!







#### Drinking water flat hoses with Storz couplings and meter goods

Materials: Thermoplastic polyurethane, fabric: 100% polyester yarn, Storz coupling: Lug: Aluminium (forged), rotatable brass connectors with silicone seal (KTW approved)

Temperature range: -30°C to max. +60°C (KTW approval category "A" to max. +23°C)

Operating pressure: 17 bar (burst pressure: 50 bar)

**Properties**: Drinking water hose, ageing- and ozone resistant, high abrasion resistance **Approvals/standards**: KTW recommendation category "A" (cold water up to max. +23°C), DVGW-W270

Working	Working	Working	Working	Working	Hose	Storz alu.	Lug
length 5 m	length 10 m	length 15 m	length 20 m	length 30 m	$\emptyset$ internal	coupling	distance
FiRE 25-5 KTW	FiRE 25-10 KTW	FiRE 25-15 KTW	FiRE 25-20 KTW	FiRE 25-30 KTW	25	25-D	31
FiRE 52-5 KTW	FiRE 52-10 KTW	FiRE 52-15 KTW	FiRE 52-20 KTW	FiRE 52-30 KTW	52	52-C	66
FiRE 75-5 KTW	FiRE 75-10 KTW	FiRE 75-15 KTW	FiRE 75-20 KTW	FiRE 75-30 KTW	75	75-B	89



All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

KTW

<sup>\*</sup> operating pressure for water, for compressed air, the operating pressure is 25% of the burst pressure maximum

type GS 6 - GS 32

type GS 38 - GS 76

#### **Garden water hoses - QUATTROFLEX®-PLUS**

-20°C to +60°C

Materials: Cover: PVC, armouring: Synthetic fibre, diagonal reinforcement

Temperature range: -20°C to +60°C

Operating range: Gardening, nursery, hobby sector, industry, councils, sports grounds

Properties: Extremely pressure resistant and flexible at low temperatures, no twisting or distorting by diagonal reinforcement, free of cadmium, barium and lead, no algal formation

		•				
	Hose	Wall	Hose	Operating	Burst	Roll length
Туре	Ø internal	thickness	Ø external	pressure	pressure	m
Quattroflex-Plus (PU	IR inner tube, prevents o	leposits and	soiling)			
WS 13 GELB-25	12.4 (1/2")	2.5	17.4	16 bar	50 bar	25
WS 13 GELB-50	12.4 (1/2")	2.5	17.4	16 bar	50 bar	50
WS 19 GELB-25	18.6 (3/4")	3.1	24.8	12 bar	35 bar	25
WS 25 GELB-25	25.0 (1")	4.0	33.0	10 bar	30 bar	25

#### Compressed air-water rubber hoses

**DIN 20018\*** 

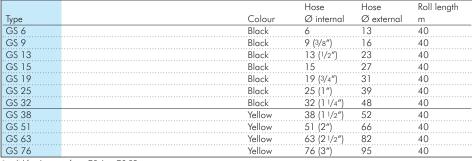
Temperature range: 6 - 32 mm:  $-30^{\circ}$ C to  $+50^{\circ}$ C, 38 - 76 mm:  $-20^{\circ}$ C to  $+70^{\circ}$ C

Operating pressure: 6 - 32 mm: Air: 10 bar, water: 16 bar, burst pressure approx. 54 bar (Ø 32: 40 bar) at 20°C,

38 - 76 mm: Air and water: 20 bar, burst pressure approx. 60 bar at 20°C

6 - 32 mm: For compressed air and process water containing lubricants using medium heavy insert,

38 - 76 mm: For compressed air and process water containing lubricants using heavy insert



valid for the types from GS 6 to GS 32

#### Water hoses - TRIX ROTSTRAHL®/EURO TRIX®

up to 20 bar

Roll length

40

40

40

40

40

40

40

40

40

40

40

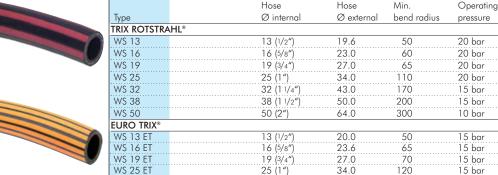
Materials: Inner tube: Black, non-porous, smooth EPDM inner layer, pressure carrier: Synthetic yarns, cover: Black, smooth EPDM outer layer, ozone-, weather- and UV resistant, as of DN 32, fabric-finished.

Temperature range: -40°C to max. +100°C (EURO TRIX: -20°C to max. +100°C)

Bursting pressure: 3-fold operating pressure

Operating range: Cold and hot water, soap solutions, as well as most aqueous salt solutions and a large number of

chemicals, DN 25 LABS, separating agent and fat-free production



#### Water hoses - Goldschlange®

up to 30 bar

Materials: Inner tube: Black, non-porous, smooth EPDM inner layer, pressure carrier: Synthetic yarns, cover: Black, fabric-finished CR outer layer, ozone-, weather-, UV-, oil-, grease- and chemical resistant, abrasion resistant

Temperature range: -30°C to max. +100°C, sterilisation possible by using steam (temporary to +130°C)

Operating pressure: See table (bursting pressure: 3-fold operating pressure)

Operating range: Kinking, impact and weather resistant high performance water and cleaning hoses for demanding

applications in machines and apparatus engineering, as well as the construction industry and agriculture.

Media: Water, technical alcohols, weak bases and acids and alvcols, roller lenath: 40 m

	Hose	Hose	Min.	Operating
Туре	Ø internal	Ø external	bend radius	pressure
GOLDSCHLANGE 10	10 (3/8")	17.2	45	30 bar
GOLDSCHLANGE 13	13 (1/2")	20.8	50	30 bar
GOLDSCHLANGE 16	16 (5/8")	23.2	70	25 bar
GOLDSCHLANGE 19	19 (3/4")	27.8	80	25 bar
GOLDSCHLANGE 22	22 (7/8")	31.0	100	20 bar
GOLDSCHLANGE 25	25 (1")	34.0	110	20 bar
GOLDSCHLANGE 32	32 (1 1/4")	43.0	175	12 bar
GOLDSCHLANGE 38	38 (1 1/2")	51.0	250	12 bar
GOLDSCHLANGE 45	45 (13/4")	60.0	290	10 bar
GOLDSCHLANGE 50	50 (2")	65.0	300	10 bar

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C



TRIX ROTSTRAHL

**EURO TRIX** 

# **Compressed air and water hoses**

20 bar

#### **Drinking water hoses elastomer PE**

Drinking water PE hose tested according to the KTW recommendation, category "A" & DVGW-W270

Materials: Cover and intermediate structure of elastomeric PE with polyester fabric braiding and smooth PE inner tube

Temperature range: -15°C to max. +50°C Operating pressure: 20 bar (bursting pressure: 60 bar)

Operating range: Drinking water hose with increased dimensional stability, can be used at festivals, trade fairs and dispensing equipment, as well as in communal water supply. Suitable for the transport of drinking water, juices, wines, alcohols, milk and vegetable oils, colours and many chemicals.

	Hose	Hose	Min.
Туре	Ø intern	nal Ø externa	ıl bend radius
AQUAPLUS 10	10	15	35
AQUAPLUS 13	13 (1/2'	") 20	70
AQUAPLUS 19	19 (3/4'	") 27	108
AQUAPLUS 25	25 (1")	35	148



#### **Drinking water hoses - AQUAPAL® flexible rubber hoses**

20 bar

Drinking water rubber hose tested according to the KTW recommendation, category "A" & DVGW-W270  $\,$ 

Materials: Inner tube: Special transparent, plasticiser-free inner layer, pressure carrier: Synthetic yarns, cover: Blue, fabric-finished NBR outer layer, ozone-, weather-, UV-, oil- and grease resistant, abrasion resistant
Temperature range: -30°C to max. +90°C, sterilisation possible by using steam (temporary to 130°C)

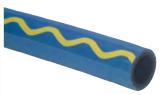
Operating pressure: 20 bar (bursting pressure: 60 bar)

Operating range: Highly flexible drinking water hose for commercial kitchens, folk festivals and trade fair events, in the

communal water supply, food and beverage industry as well as filling drinking water containers

Roll length: 40 m

	Н	ose	Hose	Min.
Туре	Q	interna	l Ø external	bend radius
AQUAPAL 10	1(	) (3/8")	17.2	60
AQUAPAL 13	1;	3 (1/2")	20.2	75
AQUAPAL 19	19	9 (3/4")	27.4	110
AQUAPAL 25	2.5	5 (1")	34.0	145
AQUAPAL 32	32	2 (1 1/4")	43.0	280
AQUAPAL 38	38	3 (1 1/2")	51.0	330



FDA KTW

#### Compressed air rubber hoses, antistatic

Materials: Inner tube: NBR/SBR black, smooth, anti-static, outer cover: SBR/EPDM blue, smooth, abrasion, weather and

oil resistant, fabric braiding: Spiralled, synthetic textile threads Temperature range: -20°C to  $+80^{\circ}C$ 

Operating pressure: 20 bar, burst pressure: Approx. 60 bar

Electrical resistance: ≤10<sup>6</sup> Ohm/m

Operating range: Compressed air hose for industry, factories and petrol stations as an anti-static version. Weather resi-

stant outdoor blanket, good temperature resistance also suitable for non aggressive liquids.

Roll length: 20 m

	Hose	Hose	Min.
Туре	Ø internal	Ø external	bend radius
GS 6 ANTISTATIK	6	13	50
GS 8 ANTISTATIK	8	15	65
GS 9 ANTISTATIK	9 (3/8")	16	70
GS 13 ANTISTATIK	12 (1/2")	20	100



#### **Rubber compressed air brake hoses**

DIN 74310

Materials: Cover: EPDM, black, smooth, abrasion resistant, non-ageing and weather resistant, nitrosamine-free, pressure carrier: High-rigidity, synthetic textile threads, inner tube: EPDM, black, smooth, nitrosamine-free

**Temperature range**: -40°C to +70°C

Operating pressure: 10 bar, burst pressure approx. 40 bar Operating range: Compressed air-braking systems in motor vehicles

Roll length: 40 m

	Hose	e Hose	
Туре	Ø in	e Hose ternal Ø external	
GSB 9	9 (3/		
GSB 11	11	18	
GSB 13	13 (1	/2") 25	















#### Low pressure steam hoses

up to +164°C

Materials: Cover: EPDM, black, patterned and perforated material, inner tube: EPDM, black, smooth

Properties: Good resistance to acids and alkalis. After use, drain water or steam!

Temperature range: -40°C to max. +164°C

Operating pressure: Max. 7 bar constant at +164°C, water to max. 20 bar

Operating range: Hot water and saturated steam

Roll length: 40 m

	Hos	se	Hose	Min.
Туре	Øi	nternal	Ø external	bend radius
WSH 10 ND	10	(3/8")	21	60
WSH 13 ND	13	(1/2")	24	80
WSH 19 ND	19	(3/4")	33	115
WSH 25 ND	25	(1")	39	150
WSH 32 ND	32	(1 1/4")	47	195
WSH 38 ND	38	(1 1/2")	56	230
WSH 50 ND	51	(2")	69	300

#### Steam hoses DAMPF-TRIX® 6000, DIN EN ISO 6134-2A

up to +210°C

Materials: Cover: EPDM external layer, insensitive to ozone, weathering and UV radiations, abrasion resistant pressure carrier: 2 steel wire mesh inner tube: Smooth, non-porous EPDM

Temperature range/operating pressure: 18 bar constant at +210°C, temporary 23 bar at +220°C

Electrical resistance:  $R < 10^6 \ Ohm/m$ Operating range: Saturated steam

Roll length: 40 m



Steam fittings from page 69

	Hose	Hose	Min.
Туре	Ø internal	Ø external	bend radius
WSH 13	13 (1/2")	25	130
WSH 19	19 (3/4")	33	190
WSH 25	25 (1")	40	250
WSH 32	32 (1 1/4")	48	320
WSH 38	38 (1 1/2")	54	380
WSH 50	50 (2")	68	500

## Oil resistant (external) steam hoses DAMPF-TRIX® 6000, DIN EN ISO 6134-2B

to +210°C

Materials: Cover: Special oil resistant external layer, insensitive to ozone, weathering and UV radiations, abrasion resistant, pressure carrier: 2 steel wire mesh inner tube: Smooth, non-porous EPDM

Temperature range/operating pressure: 18 bar constant at  $+210^{\circ}$ C, temporary 23 bar at  $+220^{\circ}$ C Electrical resistance: R  $<10^{\circ}$  Ohm/m

Operating range: Saturated steam

Roll length: 40 m

	Hose	Hose	Min.
Туре	Ø internal	Ø external	bend radius
WSH 13 OL	13 (1/2")	25	130
WSH 19 OL	19 (3/4")	33	190
WSH 25 OL	25 (1")	40	250
WSH 32 OL	32 (1 1/4")	48	320
WSH 38 OL	38 (1 1/2")	54	380
WSH 50 OL	50 (2")	68	500



# We cut our hoses to your required length! You can also select already pre-cut parts in our Online Shop to special conditions. 18 m 7,5 m 2,5 m











Thermometer from page 396

### Silicone hoses (industrial quality)

Version: Transparent, 60° Shore hardness ( $\pm 5^\circ$ ), talc-powered, without fabric braiding, material according to FDA 21 CFR 177.2600

Temperature range: -60°C to max. +200°C, with steam to 135°C sterilisation possible

Pressure range: For passing through liquids and gases not exposed to pressure

Roll length: 25 m

Roll longill. 20					
	Hose Ø		Hose Ø		Hose Ø
Туре	internal x ext.	Туре	internal x ext.	Туре	internal x ext.
Sili 12	1 x 2	Sili 56	5 x 6	Sili 1012	10 x 12
Sili 13	1 x 3	Sili 57	5 x 7	Sili 1014	10 x 14
Sili 1.52.5	1.5 x 2.5	Sili 58	5 x 8	Sili 1015	10 x 15
Sili 23	2 x 3	Sili 59	5 x 9	Sili 1016	10 x 16
Sili 24	2 x 4	Sili 67	6 x 7	Sili 1018	10 x 18
Sili 25	2 x 5	Sili 68	6 x 8	Sili 1216	12 x 16
Sili 26	2 x 6	Sili 69	6 x 9	Sili 1218	12 x 18
Sili 34	3 x 4	Sili 610	6 x 10	Sili 1418	14 x 18
Sili 35	3 x 5	Sili 612	6 x 12	Sili 1519	15 x 19
Sili 36	3 x 6	Sili 710	7 x 10	Sili 1521	15 x 21
Sili 37	3 x 7	Sili 711	7 x 11	Sili 1620	16 x 20
Sili 45	4 x 5	Sili 810	8 x 10	Sili 1824*	18 x 24
Sili 46	4 x 6	Sili 811	8 x 11	Sili 2024	20 x 24
Sili 47	4 x 7	Sili 812	8 x 12	Sili 2533	25 x 33
Sili 48	4 x 8	Sili 814	8 x 14		
Sili 410	4 x 10	Sili 913	9 x 13		

<sup>\*</sup> not according to FDA

### Silicone hoses with fabric braiding

up to 200°C

FDA

**FDA** 

Version: Inner tube transparent, outer layer red, polyester fabric braiding, 70° Shore hardness (± 5°), material according to FDA 21 CFR 177.2600

Temperature range: -50°C to max. +180°C (temporary to max. +200°C)

Operating pressure: Approx. 1/3 of the burst pressure

	Hose Ø	Burst	Roll length
Туре	internal x external	pressure	m
TX 3 Sili	3 x 8	60 bar	50
TX 4 Sili	4 x 10	60 bar	50
TX 6 Sili	6 x 12	40 bar	50
TX 8 Sili	8 x 15	30 bar	50
TX 10 Sili	10 x 17	25 bar	50
TX 12 Sili	12 x 20	19 bar	50
TX 14 Sili	14 x 22	17 bar	50
TX 16 Sili	16 x 26	15 bar	50
TX 19 Sili	19 x 29	12 bar	25

## Flame retardence and insulation hoses (industrial quality)

Application: Protects against the effects of external heat and prevents heat loss, repels liquid metal splashes (foundry glass processing)

Materials: Outside mantle: Temperature resistant special silicone, internal mantle: Special glass fibre mesh Temperature range: -60°C to max. +260°C (cont. temp.), +1090°C (approx. 15-20 min), +1650°C (approx. 15-30 sec.)

Note: Fix the protective hose at the ends using FSS TAPE, with 50% overlapping

Туре	Internal Ø
lame retardant hose (roller length 15 m)	
FSS 6	6
FSS 8	8
FSS 10	10
FSS 13	13
FSS 16	16
FSS 19	19
FSS 22	22
FSS 25	25
FSS 29	29
FSS 32	32
FSS 35	35
FSS 38	38
FSS 41	41
FSS 44	44
FSS 51	51
Approx. 11 m tape band to seal and fix the ends,	
FSS TAPE 25	25 mm wide,
	0.5 mm thick
FSS TAPE 38	38 mm wide,
	1.5 mm thick



Silicone hot air hoses from page 224



Threaded nozzles & hose nozzles from page 64





Mould couplings from page 164



Hose clamps

#### Autogenous hoses for oxygen

#### DIN EN ISO 3821 (DIN 8541/EN 559)

Materials: Inner tube: Rubber, black, smooth, outer cover: Rubber, blue, smooth

Temperature range: -20°C to max. +60°C Operating pressure: 20 bar, burst pressure: 60 bar Operating range: For the connection of oxygen fittings

Roll length: 40 m

Туре	Hose Ø internal	Wall thickness	Hose Ø external
SAU 635	6	3.5	13
SAU 650	6	5	16

#### Autogenous hoses for acetylene gas

#### DIN EN ISO 3821 (DIN 8541/EN 559)

Materials: Inner tube: Rubber, black, smooth, outer cover: Rubber, red, smooth

Temperature range: -20°C to max. +60°C Operating pressure: 20 bar, burst pressure: 60 bar

Operating range: For the connection of gas fittings

Roll length: 40 m

		Hose	Wall	Hose
	Туре	Ø internal	thickness	Ø external
	GAS 6	6	3.5	13
1	GAS 9	9	3.5	16



Double hose clamps on page 247

#### Twin hoses for oxygen and acetylene gas

#### **DIN EN ISO 3821 (DIN 8541/EN 559)**

Materials: Inner tube for both types, synthetic rubber, black, smooth, outer cover: Synthetic rubber, oxygen blue, smooth, acetylene red, smooth

Temperature range: -20°C to max. +60°C
Operating pressure: 20 bar, burst pressure: 60 bar

Operating range: For the connection of gas and oxygen fittings

	Dimensions	Roll length
Туре	Colour (Ø internal x wall	thickness) m
DUO GSAU 66	Blue/red 6 x 3.5/6 x 3.5	40
DUO GSAU 69	Blue/red 6 x 5.0/9 x 3.5	40
DUO GSAU 99	Blue/red 9 x 3.5/9 x 3.5	50



#### **Breathing air hoses**

#### EN 14593/EN 14594

Materials: Inner tube: Plastic, black, smooth, outer cover: Plastic blue, smooth, no staining, oil resistant, polyester fabric

braiding

Temperature range: -20°C to max. +70°C Electrical resistance: <10° Ohm/m

Operating range: Breathing air hose, carbon dioxide Operating pressure: 15 bar, burst pressure: Approx. 60 bar

Roll length: 50 m

	Hose	Wall	Hose
Туре	Ø intern	nal thickness	Ø external
ATEM 6 ANTISTATIK	6	3.0	12
ATEM 8 ANTISTATIK	8	3.0	14
ATEM 10 ANTISTATIK	10 (3/8"	3.0	16
ATEM 13 ANTISTATIK	13 (1/2"	3.0	19
ATEM 19 ANTISTATIK	19 (3/4"	) 4.5	28



### **Propane-Butane-hoses**

#### EN 16436-1 DVGW (DIN 4815)

Materials: Inner tube: NBR, black, smooth, knurled textile inlays, outer cover: SBR/NBR, orange, smooth

Temperature range:  $-30^{\circ}$ C to max.  $+70^{\circ}$ C Operating pressure: 10 bar, burst pressure: 30 bar

Operating range: For example, for propane gas burners, that are resistant to ageing, ozone and the weather

Roll length: 40 m

	Туре	Hose Ø internal	Wall thickness	Hose Ø external
	PROPAN 6	6.3	3.5	13.3
ľ	PROPAN 9	9.0	3.5	16.0

#### **Universal fuel gas hoses**

#### **DIN EN ISO 3821 (EN 559)**

Materials: Inner tube: Black, non-porous, smooth NBR inner layer, press. carrier: Synthetic yarns, cover: Red-orange, smooth NBR outer layer, ozone-, weather- and UV- resistant, abrasion resistant, LABS, separating agent and grease free production

Temperature range:  $-40^{\circ}\text{C}$  to max.  $+60^{\circ}\text{C}$  Electrical resistance:  $<10^{6}$  Ohm/m

Operating pressure: 20 bar, burst pressure: 60 bar

Operating range: Highly flexible, buckle resistant and dimensionally stable hose for all fuel gasses including liquid gas according to DIN 51622, Propane/Butane, DMF, MPS, LPG and natural gas

Roll length: 40 m

nen rengim re m			
	Hose	Wall	Hose
Type	Ø internal	thickness	Ø external
ALLBRENN 6	6.3	3.5	13.3
ALLBRENN 9	9.0	3.5	16.0
ALLBRENN 11	11.0	3.8	18.6

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

RENNGASSCHLAUCH

# Hoses for cooling systems

## Hoses for cooling systems

#### similar to DIN 73411/96

Materials: Inner tube: EPDM, black, smooth, cover: EPDM, black, smooth, from DN 28 fabric covered, heat, ageing and weather resistance in accordance with DIN 73411

Temperature range: -40°C to max. +125°C (internal  $\varnothing$  > 50 mm: -40°C to max. +100°C), short term up to +140°C **Operating pressure:** 6 bar, burst pressure: 18 bar, (internal  $\emptyset > 50$  mm: 3 bar, burst pressure: 9 bar)

**Optional**: 1 m piece -1

	Hose	Hose	Roll length		Hose	Hose	Roll length
Туре	Ø internal	Ø external	m	Туре	Ø internal	$\emptyset$ external	m
KU 10x17	10	17	40	KU 40x50	40	50	40
KU 13x20	13	20	40	KU 42x52	42	52	40
KU 15x22	15	22	40	KU 50x60	50	60	40
KU 18x25	18	25	40	KU 55x65	55	65	40
KU 20x27	20	27	40	KU 60x70	60	70	40
KU 22x29	22	29	40	KU 65x76	65	76	20
KU 25x34	25	34	40	KU 70x81	70	81	20
KU 28x36	28	36	40	KU 75x86	75	86	20
KU 30x38	30	38	40	KU 80x92	80	92	20
KU 32x40	32	40	40	KU 90x102	90	102	20
KU 35x43	35	43	40	KU 100x113	100	113	20
KU 38x48	38	48	40	KU 120x134*	120	134	20



\* chloroprene outside cover, temp. range: -30°C to max. +130°C, operating pressure: 4 bar, burst pressure: 12 bar, acc. to DIN 73411/79

⊘ Order example: KU 10x17 \*\*

Standard type

Designation for the options: 1 m piece . . . . . . . . . -1



## Oil resistant hoses for cooling systems

#### similar to DIN 73411/79

Materials: Inner tube: NBR mixture, black, smooth, cover: CR mixture, black, fabric finished, heat, ageing and weather resistant in accordance with DIN 73411

Properties: Resistant to oils of ASTM I/II/III group up to +100°C, temporary to +120°C, resistant to diesel fuel up to

Temperature range: -40°C to max. +100°C

Operating pressure: 5 bar, burst pressure: 15 bar

	Hose	Hose	Roll length
Туре	Ø internal	Ø external	m
KU 12x19 OL	12	19	40
KU 15x22 OL	15	22	40
KU 18x25 OL	18	25	40
KU 22x29 OL	22	29	40
KU 25x32 OL	25	32	40
KU 28x35 OL	28	35	40
KU 30x37 OL	30	37	40

	Hose	Hose	Roll len	ıgth
Туре	Ø internal	Ø extern	al m	
KU 32x39 OL	32	39	40	
KU 35x42 OL	35	42	40	
KU 38x45 OL	38	45	40	
KU 40x51 OL	40	51	20	
KU 42x53 OL	42	53	20	
KU 50x61 OL	50	61	20	



@ Order example: KU 12x19 OL \*\*

Standard type

Designation for the options: 1 m piece ......



# Flexible cooling system repair hoses

Materials: Nitrile propylene, black

**Properties:** Resistant to water, light leaches and acids. Oil and ageing resistant **Temperature range:** -30°C to max. +120°C

Operating pressure: Max. 1.5 bar

Note: These hoses are intended for short-term repairs and should be replaced at the latest 3 months after installation by the original hoses.

Advantages: • Should be laid without kinks in tight radii.

Delivery length: 1 m							
		Hose	Suitable for	Min.			
Туре		Ø internal	mm Ø	bend radius			
KU 25 FLEX		25.0	25.0 - 31	85			
KU 32 FLEX		31.5	31.5 - 36	105			
KU 37 FLEX		37.0	37.0 - 44	115			
KU 44 FLEX		44.0	44.0 - 48	120			
KU 48 FLEX		48.0	48.0 - 55	125			





Tube cutters on page 595



Butterfly valves from page 316



Strainers made of stainless steel on page 359



Shut-off valves





#### **Chemical pressure hoses made of EPDM**

Materials: Inner tube: EPM, black, smooth; cover: EPDM, black, extruded (as of DN 32, fabric finished), abrasion and

weather resistant; insert: Cord fabric with copper strands (DN 13: without copper strands)

Temperature range: -35°C to max. +100°C (chemicals: max. +25°C), can be sterilised with steam (temporary to

Operating pressure: 16 bar, burst pressure: 64 bar

Electrical resistance: R < 10<sup>6</sup> Ohm/m

Operating range: For strong acids and alkalis (DN 13: air, water, mild chemicals). Not resistant to hydrocarbons Please ask specifically for the resistance of your medium. As of DN 19: Flame resistance in accordance with TRbf 131, Section 2, Paragraph 5.5.

	Hose	Hose	Roll length
Туре	Ø internal	Ø external	m
CHS 13	13 (1/2")	20	40
CHS 19	19 (3/4")	31	40
CHS 25	25 (1")	37	40
CHS 32	32 (1 1/4")	44	40
CHS 38	38 (1 1/2")	51	40
CHS 50	50 (2")	66	40

<sup>\*</sup> DN 13: EN ISO 1307

#### Chemical suction-pressure hoses made of EPDM

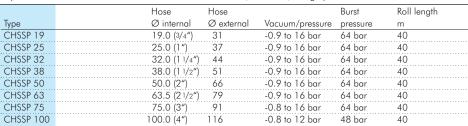
EN 12115

Materials: Inner tube: EPM, black, smooth; cover: EPDM, black, fabric finished; anti-static, abrasion and weather resistant; inserts: insert: Textile braid, steel coil with copper strands

Temperature range: -35°C to max. +100°C (chemicals: max. +25°C), can be sterilised with steam (temporary to

Electrical resistance: R < 10<sup>6</sup> Ohm/m

Operating range: For strong acids and alkalis. Not resistant to hydrocarbons. Please ask specifically for the resistance of your medium. Flame resistance in accordance with TRbf 131, Section 2, Paragraph 5.5.







#### Chemical suction-pressure hoses made of EPDM Heavy-duty design

EN 12115

Materials: Inner tube: Cross-linked polyethylene, smooth, black, conductive, FDA food-safe approval, cover: EPDM, black, fabric finished, anti-static, abrasion and weather resistant; inserts: Fabric braid, steel coil and copper strands **Temperature range:**  $-35^{\circ}$ C to max.  $+100^{\circ}$ C (chemicals: max.  $+25^{\circ}$ C), can be sterilised with steam (temporary to +130°C)

**Electrical resistance**: R < 10<sup>6</sup> Ohm/m

Operating range: Conducting a large number of chemicals. Suitable for most acids, lyes, mineral products and solvents used in the industry. Can also be used as a flexible connection in paint systems. Please ask specifically for the resistance of your medium. Flame resistance in accordance with TRbf 131, Section 2, Paragraph 5.5.

· ·						
	Hose	Hose	Operating	Burst	Roll length	
Туре	Ø inte	rnal Ø externa	l pressure	pressure	m	
CHSSP 19 PL	19.0 (	3/4") 31	-0.9 to 16 bar	64 bar	40	
CHSSP 25 PL	25.0 (	I") 37	-0.9 to 16 bar	64 bar	40	
CHSSP 32 PL	32.0 (	11/4") 44	-0.9 to 16 bar	64 bar	40	
CHSSP 38 PL	38.0 (	11/2") 51	-0.9 to 16 bar	64 bar	40	
CHSSP 51 PL	50.0 (	2") 66	-0.9 to 16 bar	64 bar	40	
CHSSP 63 PL	63.5 (	21/2") 79	-0.9 to 16 bar	64 bar	40	
CHSSP 75 PL	75.0	91	-0.8 to 16 bar	64 bar	40	







Kamlock couplings from page 186



Tanker truck couplings from page 169



Clamp brackets and steel cable clamps of page 257-259

#### Tanker truck suction-pressure hoses made of NBR

EN 12115

EN ISO 3861:2008

Materials: Inner tube: NBR, black, extruded, insert: With steel wire coil and copper strand, cover: NBR/SBR, black, fabric finished, abrasion resistant, anti-static

Temperature range: -25°C to max. +80°C (oil to max. +100°C; biodiesel left natural or esterified max. +40°C)

Operating pressure: 16 bar, burst pressure: 64 bar (100 mm: 12 bar, burst pressure: 48 bar)

Vacuum range: -0.9 bar (> 63 mm: - 0.8 bar) Electrical resistance: R < 10<sup>6</sup> Ohm/m

**Operating range:** Oil and petrol resistant suction and pressure hose for mineral oil products with a maximum aromatic content of 50%. Suitable for a tank truck hose for various media such as petrol (DIN EN 228), diesel (DIN EN 590), Biodiesel (DIN EN 14214), heating oil, natural vegetable oils, turpentine and ester products (RME). Flame resistance in accordance with TRbF 131, Section 2, Paragraph 5.5.

	Hose	Hose	Min.	Roll length
Туре	Ø internal	Ø external	bend radius	m
TWSSP 19	19.0 (3/4")	31.0	125	40
TWSSP 25	25.0 (1")	37.0	150	40
TWSSP 32	32.0 (1 1/4")	44.0	175	40
TWSSP 38	38.0 (1 1/2")	51.0	225	40
TWSSP 50	50.0 (2")	66.0	275	40
TWSSP 63	63.5 (21/2")	79.0	300	40
TWSSP 75	75.0 (3")	91.0	350	40
TWSSP 100	100.0 (4")	116.0	450	20





#### Sandblast hoses with abrasion resistant inner tubes

Materials: Inner tube: Abrasion resistant NR/SBR/BR, black, smooth, anti-static, abrasion value: Max. 50 mm³ in accordance with ISO 4649, pressure carrier: Wounded textile inlays, cover: SBR, black, fabric finished, anti-static

Temperature range: -35°C to +80°C

Operating pressure: 12 bar, burst pressure approx. 40 bar

**Electrical resistance**: ≤10<sup>6</sup> Ohm/m

Operating range: Conducting dry or wet commercially available blasting abrasives like sand, steel grit, corundum or quartz powder

Roll length: 40 m

	Hose	Hose
Туре	Ø internal	Ø external
SSGS 13	13 (1/2")	27
SSGS 19	19 (3/4")	33
SSGS 25	25 (1")	39
SSGS 32	32 (1 1/4")	48
SSGS 38	38 (1 1/2")	56
SSGS 42	42 (1 3/4")	60
SSGS 50	50 (2")	70







Note: This hose is designed to take a pressure of 12 bar. As a safety precaution EN ISO 3861 specifies a max. working pressure of 6.3 bar.

#### **Shrink tubes**

Material: Polyolefin, black, flame resistant in accordance with UL 224 Temperature range: -55°C to max. +125°C

Shrink temperature: Min. 90°C

Shrink ratio: 2:1

Advantages: • Supplied in practical dispenser box
• Flame resistance to UL 224

	Inside Ø	
Туре	unshrunk	Amount
SCHRUMPF 1,2	1.2	20 m box
SCHRUMPF 1,6	1.6	20 m box
SCHRUMPF 2,4	2.4	15 m box
SCHRUMPF 3,2	3.2	11.5 m box
SCHRUMPF 4,8	4.8	10 m box
SCHRUMPF 6,4	6.4	10 m box
SCHRUMPF 9,5	9.5	6.5 m box
SCHRUMPF 12,7	12.7	6 m box
SCHRUMPF 15,9	15.9	5 m box
SCHRUMPF 19,1	19.1	3 m box
SCHRUMPF 25,4	25.4	3 m box







# We cut our hoses to your required length!



#### Vacuum plastic coil tubes made of PVC-Superflex

Materials: Soft PVC light grey, support coil made of hard PVC white (smooth on the inside, corrugated on the outside) **Temperaturbereich:**  $-15^{\circ}\text{C}$  to max.  $+50^{\circ}\text{C}$ 

**Application:** As connection between ventilators and work stations, vacuum cleaner industry, aerating and venting, mechanical engineering, air conditioning. For suction of small wood or plastic shavings.. Can also ideally be used as cable



	Hose	Min.		Roll length
Туре	Ø internal	bend radius	Operating pressure	m
VU 13 FLEX	13	13	-0,5 bis 0 bar	30
VU 19 FLEX	19	19	-0,5 bis 0 bar	50
VU 25 FLEX	25	25	-0,5 bis 0 bar	50
VU 30 FLEX	30	30	-0,5 bis 0 bar	50
VU 32 FLEX	32	32	-0,5 bis 0 bar	50
VU 35 FLEX	35	35	-0,5 bis 0 bar	50
VU 38 FLEX	38	38	-0,5 bis 0 bar	50
VU 40 FLEX	40	40	-0,5 bis 0 bar	50
VU 45 FLEX	45	45	-0,5 bis 0 bar	50
VU 50 FLEX	50	50	-0,5 bis 0 bar	50
VU 60 FLEX	60	60	-0,5 bis 0 bar	50
VU 70 FLEX	70	70	-0,5 bis 0 bar	50
VU 76 FLEX	76	76	-0,5 bis 0 bar	50
VU 80 FLEX	80	80	-0,5 bis 0 bar	50
VU 90 FLEX	90	90	-0,5 bis 0 bar	50
VU 100 FLEX	100	100	-0,5 bis 0 bar	30
VU 110 FLEX	110	110	-0,2 bis 0 bar	30
VU 120 FLEX	120	120	-0,2 bis 0 bar	30
VU 125 FLEX	125	125	-0,2 bis 0 bar	30
VU 150 FLEX	150	150	-0,2 bis 0 bar	30
VU 180 FLEX	180	180	-0,1 bis 0 bar	20
VU 203 FLEX	203	203	-0,1 bis 0 bar	20

### AC and vent hoses made of PVC coated polyester meshes

Materials: PVC coated polyester mesh with a bronzed steel wire coil embedded in the wall Temperature range: -30°C to max. +80°C (temporary +100°C) Wall thickness: Approx. 0.4 mm Application: HVAC, welding gas extraction, solar systems, household equipment, good flexibility, self-extinguishing, low-temperature flexibility, good expansion ratio.



	Hose		Roller length
Туре	Ø intern	al Operating pressure	m
LUFLEX 40	40	-0.20 to 0.90 bar	30
LUFLEX 50	50	-0.20 to 0.80 bar	15
LUFLEX 60	60	-0.16 to 0.80 bar	15
LUFLEX 70	70	-0.14 to 0.70 bar	15
LUFLEX 75	75	-0.10 to 0.60 bar	15
LUFLEX 80	80	-0.10 to 0.60 bar	15
LUFLEX 90	90	-0.09 to 0.50 bar	15
LUFLEX 100	100	-0.09 to 0.50 bar	15
LUFLEX 120	120	-0.08 to 0.50 bar	15
LUFLEX 125	125	-0.08 to 0.50 bar	15
LUFLEX 140	140	-0.06 to 0.35 bar	15
LUFLEX 150	150	-0.06 to 0.20 bar	15
LUFLEX 160	160	-0.05 to 0.20 bar	10
LUFLEX 175	175	-0.05 to 0.20 bar	10
LUFLEX 200	200	-0.05 to 0.20 bar	10
LUFLEX 250	250	-0.04 to 0.10 bar	10



Wire hose clamps from page 238



Threaded nozzles & hose nozzles from page 64



Respirator page 590



#### Suction-pressure PU coil tubes - flame retardant, antistatic & hydrolysis resistant

Materials: Polyether polyurethane coating with a coppered/bronze steel wire coil incorporated in the wall. temperature range: -40°C to max. +90°C, temporary to +125°C

Properties: High quality permanent anti-static PU hose (not option -LE), high tear and abrasion resistance, high elasticity and ageing resistance. Halogen and plasticiser additives free, to a large extent resistant against solvents, oils, grease, wax, petrol, hydrolysis and microbes, bend resistant. The transparency helps to monitor the working processes very effec-

Field of application: Suction (industrial suction unit) of gases, chippings, oil mist, paint mist or dust, for passing granulate, gravel, sand, dust, wood, grains, cement or oil, in chemical industry, paint and lacquer industry, lumber industry (also can be used in areas exposed to the risk of fire.

- **√Advantages:** PU hose is often more abrasion resistant than the common rubber hose
  - Minor settling of the transported material by relatively smooth inner walls
  - flame-resistant according to DIN 4102 B1, compliant with TRGS 727 (not option -LE)
  - $\bullet$  permanent anti-static (R<10 8 Ohm/m), conductive acc. to BGI 739-2 when the coils are grounded (not option -LE)
  - hydrolysis and microbe resistant, thus also use for moist media

Optional: food-safe according to regulations (EC) no. 1935/2004 & (EU) no. 10/2011, FDA 21 CFR 177.2600 & 178.2010, not anti-static, without B1 approval/TRGS -LE

	Hose	Min.		Roll length
ур	Ø internal	bend radius	Operating pressure	m
ghtweight, wall thickness: ca. 0.4 mm				
USPL 25 AS	25	18	-0,30 to 0,60 bar	10
PUSPL 30 AS	30	21	-0,30 to 0,60 bar	30
PUSPL 40 AS	40	28	-0,25 to 0,50 bar	30
USPL 50 AS	50	35	-0,20 to 0,40 bar	15
PUSPL 60 AS	60	42	-0,16 to 0,40 bar	15
USPL 70 AS	70	49	-0,14 to 0,35 bar	15
USPL 75 AS	75	53	-0,10 to 0,30 bar	15
USPL 80 AS	80	56	-0,10 to 0,27 bar	15
USPL 90 AS	90	63	-0,09 to 0,23 bar	15
USPL 100 AS	100	70	-0,09 to 0,20 bar	15
USPL 120 AS	120	85	-0,08 to 0,19 bar	15
USPL 125 AS	125	88	-0,08 to 0,19 bar	15
USPL 140 AS	140	95	-0,07 to 0,15 bar	15
JSPL 150 AS	150	105	-0,06 to 0,11 bar	15
USPL 160 AS	160	112	-0,06 to 0,12 bar	10
USPL 175 AS	175	123	-0,05 to 0,10 bar	10
USPL 200 AS	200	140	-0,05 to 0,08 bar	10
USPL 250 AS	250	175	-0,04 to 0,05 bar	10
USPL 300 AS	300	210	-0,03 to 0,03 bar	10
USPL 350 AS	350	245	-0,02 to 0,02 bar	10
USPL 400 AS	400	280	-0,02 to 0,02 bar	10
USPL 450 AS	450	315	-0,01 to 0,01 bar	10
USPL 500 AS	500	350	-0,01 to 0,01 bar	10
dium heavy, wall thickness: ca. 0.5		50	0.05 : 1.01	
JSPM 50 AS	50	50	-0,35 to 1,2 bar	30
USPM 60 AS	60	60	-0,30 to 1,0 bar	30
USPM 70 AS	70	70	-0,25 to 0,8 bar	30
USPM 75 AS	75	75	-0,20 to 0,8 bar	30
USPM 80 AS	80	80	-0,20 to 0,7 bar	30
PUSPM 90 AS	90	90	-0,20 to 0,7 bar	30
PUSPM 100 AS	100	100	-0,15 to 0,6 bar	30
USPM 110 AS	110	110	-0,15 to 0,6 bar	30
USPM 125 AS	125	125	-0,15 to 0,5 bar	30
USPM 130 AS	130	130	-0,15 to 0,5 bar	30
USPM 140 AS	140	140	-0,15 to 0,5 bar	30
USPM 150 AS	150	150	-0,10 to 0,4 bar	30
USPM 160 AS	160	160	-0,10 to 0,4 bar	30
USPM 170 AS	170	170	-0,10 to 0,4 bar	30
USPM 180 AS	180	180	-0,10 to 0,4 bar	30
JSPM 200 AS	200	200	-0,10 to 0,3 bar	30
JSPM 250 AS	250	250	-0,05 to 0,2 bar	15
JSPM 300 AS	300	300	-0,04 to 0,2 bar	15
eavy, wall thickness: ca. 1.0 mm				
USPS 13 AS	13	19	-0,80 to 3,0 bar	10
USPS 20 AS	20	30	-0,70 to 2,3 bar	10
USPS 25 AS	25	38	-0,50 to 1,9 bar	10
PUSPS 30 AS	30	45	-0,40 to 1,6 bar	10
USPS 40 AS	40	66	-0,70 to 2,6 bar	30
PUSPS 50 AS	50	83	-0,60 to 2,0 bar	30
PUSPS 60 AS	60	99	-0,50 to 1,8 bar	30
PUSPS 70 AS	70	116	-0,45 to 1,5 bar	30
PUSPS 75 AS	75	123	-0,40 to 1,3 bar	30
PUSPS 80 AS	80	132	-0,40 to 1,2 bar	30
PUSPS 100 AS	100	150	-0,30 to 1,0 bar	30
USPS 125 AS	125	185	-0,25 to 0,8 bar	30
PUSPS 150 AS	150	225	-0,25 to 0,8 bar	30
USPS 175 AS	175	260	-0,11 to 0,25 bar	10
USPS 200 AS	200	300	-0,10 to 0,2 bar	10
USPS 250 AS	250	375	-0,07 to 0,12 bar	10

#### Suction-pressure plastic coil tubes made of PVC

Materials: PVC, green transparent, support coil PVC white

**Temperature range**: -10°C to max. +60°C (temporary)

Application: Hose is suitable for cleaning agents, partially for acids and alkalis, water and compressed air as well as vacuum. Irrigation and drainage projects in industry, agriculture and horticulture, agricultural sprayers.



	Hose	Min.	Wall		Roll length
Туре	Ø internal	bend radius	thickness	Operating pressure	m
VD 13	13	70	2.5	-0.7 to 8 bar	50
VD 19	19	100	2.8	-0.7 to 8 bar	50
VD 25	25	120	3.2	-0.7 to 8 bar	50
VD 32	32	160	3.4	-0.7 to 7.5 bar	50
VD 35	35	180	3.5	-0.7 to 7 bar	50
VD 38	38	190	3.6	-0.7 to 7 bar	50
VD 40	40	200	3.6	-0.7 to 6.5 bar	50
VD 45	45	230	3.8	-0.7 to 6 bar	50
VD 50	50	250	4.2	-0.7 to 5.5 bar	50
VD 60	60	320	4.3	-0.7 to 5 bar	50
VD 63	63	330	4.4	-0.7 to 5 bar	50
VD 70	70	350	4.5	-0.7 to 4.5 bar	50
VD 76	76	400	4.6	-0.7 to 4 bar	50
VD 80	80	430	4.7	-0.6 to 4 bar	30
VD 90	90	490	5.1	-0.6 to 4 bar	30
VD 100	100	550	5.3	-0.6 to 3.5 bar	30
VD 110	110	600	5.5	-0.6 to 3.5 bar	30
VD 150	150	820	6.8	-0.5 to 2 bar	20

#### Flexible suction-pressure PVC hoses

Materials: PVC, transparent with integrated steel spring coil, food quality checked according to the requirements of Regulation (EU) 10/2011 (simulants A, B and C)

Temperature range: -15°C to +65°C (temporary)

Application: The smooth inner walls make it suitable for transporting liquid and solid media under high vacuum and high pressure. The transparency allows a good optical check for the process in the hose when in operation. Roll length: 30 m



	Hose	Min.	Wall	Operating
Туре	Ø internal	bend radius	thickness	pressure
VDSP 10	10	25	3.0	-0.9 to 9 bar
VDSP 12	12	27	3.0	-0.9 to 9 bar
VDSP 13	14	30	3.2	-0.9 to 8 bar
VDSP 16	16	35	3.3	-0.9 to 8 bar
VDSP 19	19	40	3.5	-0.9 to 7 bar
VDSP 25	25	55	4.0	-0.9 to 6 bar
VDSP 32	32	75	4.1	-0.9 to 5 bar
VDSP 38	38	90	4.5	-0.9 to 4 bar
VDSP 40	40	95	4.5	-0.9 to 4 bar
VDSP 51	51	120	5.2	-0.8 to 3 bar
VDSP 60	60	150	6.0	-0.8 to 3 bar
VDSP 76	76	190	6.0	-0.8 to 2 bar
VDSP 102	102	280	7.5	-0.7 to 2 bar
VDSP 127	127	410	8.0	-0.6 to 2 bar
VDSP 152	152	490	8.4	-0.6 to 1 bar





Wire hose clamps from page 238



Stainless steel ball bearings from page 284





Kamlock couplings from page 186

## **Hinge bolt clamps**

NORMA

Suitable: For use in demanding applications, such as the mounting of suction and pressure hoses with high Shore hardness or with plastic or steel inserts. Ideal for commercial vehicle construction, industry, construction machinery, farming,

Material: Tape and housing: AISI 430 (W2), screw: Zinc-plated steel
Optional: Material complete AISI 304 (W4) -2A

✓ Advantages: 
• Hollow bolt reduces load on screw and tape. Increased service life

Tura	Ø Clamping	Таре	Tuno	Ø Clamping	Таре
Туре	range	width	Туре	range	width
SSB 19 ES	17 - 19	18	SSB 79 ES	73 - 79	25
SSB 21 ES	19 - 21	18	SSB 85 ES	79 - 85	25
SSB 23 ES	21 - 23	18	SSB 91 ES	85 - 91	25
SSB 25 ES	23 - 25	18	SSB 97 ES	91 - 97	25
SSB 27 ES	25 - 27	18	SSB 104 ES	97 - 104	25
SSB 29 ES	27 - 29	18	SSB 112 ES	104 - 112	25
SSB 31 ES	29 - 31	18	SSB 121 ES	112 - 121	25
SSB 34 ES	31 - 34	18	SSB 130 ES	121 - 130	25
SSB 37 ES	34 - 37	18	SSB 140 ES	130 - 140	30
SSB 40 ES	37 - 40	18	SSB 150 ES	140 - 150	30
SSB 43 ES	40 - 43	18	SSB 162 ES	150 - 162	30
SSB 47 ES	43 - 47	20	SSB 174 ES	162 - 174	30
SSB 51 ES	47 - 51	20	SSB 187 ES	174 - 187	30
SSB 55 ES	51 - 55	20	SSB 200 ES	187 - 200	30
SSB 59 ES	55 - 59	20	SSB 213 ES	200 - 213	30
SSB 63 ES	59 - 63	20	SSB 226 ES	213 - 226	30
SSB 68 ES	63 - 68	20	SSB 239 ES	226 - 239	30
SSB 73 ES	68 - 73	25	SSB 252 ES	239 - 252	30



Standard type

Designation for the options: Material AISI 304 (W4)

Wire hose clamps	for mounting hoses	with spiral inlay
ITII C IIOSC tiailips	ioi illoomillig iloses	will spilar illay

Type AISI 304	Type zinc-	Ø Clamping	Type AISI 304	Type zinc-	Ø Clamping
AISI 304	plated steel	range	AISI 304	plated steel	range
SSDS 16 ES	SSDS 16	13 - 16	SSDS 110 ES		100 - 110
SSDS 18 ES	SSDS 18	15 - 18	SSDS 115 ES		105 - 115
SSDS 21 ES	SSDS 21	18 - 21	SSDS 120 ES		110 - 120
SSDS 23 ES	SSDS 23	20 - 23	SSDS 125 ES		115 - 125
SSDS 25 ES	SSDS 25	22 - 25	SSDS 130 ES		120 - 130
SSDS 27 ES	SSDS 27	24 - 27	SSDS 140 ES		130 - 140
SSDS 31 ES	SSDS 31	27 - 31	SSDS 150 ES		140 - 150
SSDS 35 ES	SSDS 35	31 - 35	SSDS 160 ES		153 - 160
SSDS 37 ES	SSDS 37	33 - 37	SSDS 165 ES		158 - 165
SSDS 40 ES	SSDS 40	35 - 40	SSDS 170 ES		163 - 170
SSDS 43 ES	SSDS 43	38 - 43	SSDS 180 ES		173 - 180
SSDS 48 ES	SSDS 48	43 - 48	SSDS 185 ES		178 - 185
SSDS 50 ES	SSDS 50	45 - 50	SSDS 195 ES		185 - 195
SSDS 55 ES	SSDS 55	49 - 55	SSDS 208 ES		195 - 208
SSDS 60 ES	SSDS 60	54 - 60	SSDS 260 ES		247 - 260
SSDS 65 ES	SSDS 65	59 - 65	SSDS 270 ES		257 - 270
SSDS 70 ES	SSDS 70	65 - 70	SSDS 315 ES		302 - 315
SSDS 75 ES	SSDS 75	70 - 75	SSDS 360 ES		347 - 360
SSDS 80 ES	SSDS 80	75 - 80	SSDS 413 ES		400 - 413
SSDS 85 ES		80 - 85	SSDS 450 ES		437 - 450
SSDS 90 ES		84 - 90	SSDS 500 ES		487 - 500
SSDS 100 ES		92 - 100			







on page 239

Power clamps "Band-It" extremely high clamping strength from page 240



Shut-off valves on page 295



made of stainless stee & brass from page 355

All data are considered to be unbinding reference values. We acception by a classifier of the confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

# **Heat resistant hoses**

#### Flame retardence and insulation hoses (industrial quality)

Application: Protects against the effects of external heat and prevents heat loss, repels liquid metal splashes (foundry glass processing)

Materials: Outside mantle: Temperature resistant special silicone, internal mantle: Special glass fibre mesh Temperature range: -60°C to max. +260°C (cont. temp.), +1090°C (approx. 15-20 min), +1650°C (approx. 15-30 sec.)

Note: Fix the protective hose at the ends using FSS TAPE, with 50% overlapping



Туре	Internal Ø					
Flame retardant hose (roller length 15 m)						
FSS 6	6					
FSS 8	8					
FSS 10	10					
FSS 13	13					
FSS 16	16					
FSS 19	19					
FSS 22	22					
FSS 25	25					
FSS 29	29					
FSS 32	32					
FSS 35	35					
FSS 38	38					
FSS 41	41					
FSS 44	44					
FSS 51	51					
Approx. 11 m tape band to seal and fix the ends, max. +246°C	C					
FSS TAPE 25	25 mm wide,					
	0.5 mm thick					
FSS TAPE 38	38 mm wide,					
	1.5 mm thick					

#### Silicone hot air hoses up to +310°C, single-layer

up to 1.8 bar

Materials: Silicone-coated glass fibre fabric with interior exposed spring coil

Temperature range: -80°C to max. +310°C
Manufacturer length: 4 m (may be extended by splicing at factory)



	Hose			Hose	
Туре	Ø internal	Operating pressure	Туре	Ø internal	Operating pressure
SIFLEX 13	13	-0.58 to 1.8 bar	SIFLEX 83	83	-0.30 to 1.0 bar
SIFLEX 19	19	-0.53 to 1.5 bar	SIFLEX 89	89	-0.295 to 0.9 bar
SIFLEX 25	25	-0.53 to 1.4 bar	SIFLEX 95	95	-0.27 to 0.9 bar
SIFLEX 32	32	-0.50 to 1.4 bar	SIFLEX 102	102	-0.26 to 0.9 bar
SIFLEX 38	38	-0.50 to 1.4 bar	SIFLEX 114	114	-0.21 to 0.8 bar
SIFLEX 44	44	-0.44 to 1.2 bar	SIFLEX 127	127	-0.17 to 0.8 bar
SIFLEX 51	51	-0.44 to 1.2 bar	SIFLEX 152	152	-0.14 to 0.6 bar
SIFLEX 63	63	-0.40 to 1.1 bar	SIFLEX 178	178	-0.10 to 0.6 bar
SIFLEX 65	65	-0.40 to 1.1 bar	SIFLEX 203	203	-0.07 to 0.5 bar
SIFLEX 70	70	-0.35 to 1.1 bar	SIFLEX 254	254	-0.05 to 0.4 bar
SIFLEX 76	76	-0.35 to 1.0 bar	SIFLEX 305	305	-0.03 to 0.1 bar

### Silicone hot air hoses up to +310°C, two-layer

up to 2.5 bar

Materials: Silicone-coated glass fibre fabric with interior exposed spring coil and additional internal coating. Thus the hose is smooth on the inside.

Temperature range: -80°C to max. +310°C

Manufacturer length: 4 m (may be extended by splicing at factory)



	Hose			Hose	
Туре	Ø internal	Operating pressure	Туре	Ø internal	Operating pressure
SIFLEX 13/2	13	-0.70 to 2.5 bar	SIFLEX 83/2	83	-0.40 to 2.1 bar
SIFLEX 19/2	19	-0.70 to 2.5 bar	SIFLEX 89/2	89	-0.40 to 2.1 bar
SIFLEX 25/2	25	-0.70 to 2.5 bar	SIFLEX 95/2	95	-0.40 to 2.0 bar
SIFLEX 32/2	32	-0.58 to 2.5 bar	SIFLEX 102/2	102	-0.35 to 1.8 bar
SIFLEX 38/2	38	-0.58 to 2.4 bar	SIFLEX 114/2	114	-0.28 to 1.7 bar
SIFLEX 44/2	44	-0.58 to 2.4 bar	SIFLEX 127/2	127	-0.21 to 1.5 bar
SIFLEX 51/2	51	-0.53 to 2.4 bar	SIFLEX 152/2	152	-0.17 to 1.1 bar
SIFLEX 60/2	60	-0.46 to 2.2 bar	SIFLEX 178/2	178	-0.14 to 0.8 bar
SIFLEX 63/2	63	-0.46 to 2.2 bar	SIFLEX 203/2	203	-0.10 to 0.6 bar
SIFLEX 65/2	65	-0.46 to 2.2 bar	SIFLEX 254/2	254	-0.07 to 0.4 bar
SIFLEX 70/2	70	-0.46 to 2.2 bar	SIFLEX 305/2	305	-0.05 to 0.2 bar
SIFLEX 76/2	76	-0.44 to 2.1 bar			





Threaded nozzles from page 64



Kamlock couplings from page 186



Wire hose clamps from page 238

#### Conveyor/cleaning/steam hoses for the food industry

Materials: Inner tube: NBR, white, smooth, food-safe, temperature and cleaning agent resistant, pressure carrier: Brai-

ded textile inserts, cover: NVC, smooth, blue, grease and oil resistant, abrasion resistant Temperature range: -35°C to max.  $+100^{\circ}$ C, saturated steam to max.  $+164^{\circ}$ C Operating pressure: 20 bar (saturated steam 6 bar), burst pressure approx. 60 bar

Operating range: To deliver steam and hot water for cleaning purposes, as well as liquid foods such as milk.

Roll length: 40 m

	Hose Hose Min.
Туре	Ø internal Ø external bend radius
GSMR 13 NBR	13 (1/2") 23 65
GSMR 19 NBR	19 (3/4") 31 100



Permission: BfR (previously BGVV) XXI 2002 Cat 2 and FDA (CFR 21)



#### **Dairy hoses**

Materials: Inner tube: NBR, white, smooth, food-safe, grease and oil resistant, pressure carrier: Coiled textile inserts, cover: NVC, blue, grease and oil resistant, material imprint

Temperature range: Type BGVVL: -30°C to max. +80°C, steam-sterilisable (temporary to +110°C, max. 30 min.,

Type BGVV: -35°C to max. +95°C, saturated steam to max. 164°C

Operating pressure: Type BGVVL: 10 bar, burst pressure approx. 30 bar, type BGVV: 18 bar, (saturated steam 6 bar), burst pressure approx. 55 bar

Operating range: For passing liquid foods, especially milk and dairy products, as well as animal and vegetable oils and fats. The BGW type can also be used as a steam hose. Resistant to standard cleaning agents for sterilisation. Roll length: 40 m

Туре	Hose	Hose	Min.
BGVVL	Ø internal	Ø externo	ıl bend radius
GSM 19 BGVVL	19 (3/4")	29	120
GSM 25 BGVVL	25 (1")	35	150
GSM 32 BGVVL	32 (1 1/4")	44	190
GSM 38 BGVVL	38 (1 1/2")	50	240
GSM 40 BGVVL	40	52	250
GSM 51 BGVVL	51 (2")	64	350
GSM 63 BGVVL	63	77	450
GSM 76 BGVVL	76 (3")	89	600

1	Туре	Hose	Hose	Min.
l	BGVV	Ø internal	Ø exter	nal bend radius
l	GSM 13 BGVV	13 (1/2")	23	80
l	GSM 19 BGVV	19 (3/4")	31	115
l	GSM 25 BGVV	25 (1")	39	150
l	GSM 32 BGVV	32 (1 1/4")	46	195
l	GSM 38 BGVV	38 (1 1/2")	56	230
l	GSM 40 BGVV	40	58	240
l	GSM 50 BGVV	50 (2")	70	300
l	GSM 65 BGVV	65 (21/2")	89	390
l	GSM 75 BGVV	75 (3")	99	450



Permission: BfR (previously BGVV) XXI 2002 Cat 2 and FDA (CFR 21)

Permission: BfR (previously BGVV) XXI 2002 Cat 2 and FDA (CFR 21)



#### **Dairy suction-pressure hoses with steel coils**

Materials: Inner tube: NBR, white, smooth, food-safe, grease and oil resistant, pressure carrier: Coiled textile inserts, steel wire coil, zinc-plated, cover: NVC, blue, abrasion resistant, age resistant, material imprint

Temperature range: Type BGVVL: -30°C to max. +80°C, steam-sterilisable (temporary to +110°C, max. 10 min.,

max. 1.5 bar)

Type BGVV: -35°C to max. +95°C, steam-sterilisable (temporary to +130°C, max. 30 min., without pressure)
Operating pressure: -0.8 to 10 bar, burst pressure approx. 30 bar

Operating range: For passing liquid foods, especially milk and dairy products, as well as animal and vegetable oils and fats. Resistant to standard cleaning agents for sterilisation. Roll length: 40 m (type GSMSP 102 BGVVL: 20 m)

Туре	Hose	Hose	Min.
BGVVL	Ø internal	$\emptyset$ external	bend radius
GSMSP 19 BGVVL	19 (3/4")	29	38
GSMSP 25 BGVVL	25 (1")	35	50
GSMSP 32 BGVVL	32 (1 1/4")	44	64
GSMSP 38 BGVVL	38 (1 1/2")	50	76
GSMSP 40 BGVVL	40	52	80
GSMSP 51 BGVVL	51 (2")	64	102
GSMSP 65 BGVVL	65 (21/2")	79	170
GSMSP 76 BGVVL	76 (3")	89	190
GSMSP 102 BGWL	102 (4")	116	380

Туре	Hose	Hose	Min.
BGVV	Ø internal	$\emptyset$ external	bend radius
GSMSP 25 BGW	25 (1")	37	85
GSMSP 32 BGW	32 (1 1/4")	44	105
GSMSP 38 BGW	38 (1 1/2")	51	120
GSMSP 40 BGW	40	50	140
GSMSP 50 BGW	50 (2")	64	160
GSMSP 63 BGW	63	76	210
GSMSP 65 BGW	65 (21/2")	79	210
GSMSP 75 BGW	75 (3")	90	250



# We cut our hoses to your required length! You can also select already pre-cut parts in our Online Shop to special conditions. 18 m 7,5 m 2,5 m 6 m 33 m 36 m



Power clamps "Band-It extremely high clamping strength from page 240



Hose clamps on page 239



Tanker truck couplings from page 169



Dairy thread screw ections are found in the Online Shop

#### Fuel hoses with vulcanised textile braid

DIN 73379 (3/82)

Temperature range: Diesel, water, air and heating oil: -30°C to +80°C (fuels with up to 50% benzene content: -30°C

Operating range: For commercially available fuels such as petrol (E10 suited), diesel, heating oil, air and water Roll length: 20 m

	Hose Hose	
Туре	Ø internal Ø e:	ternal pressure
KRAFT 47	3.2 7.0	) 7 bar
KRAFT 510	4.5 9.5	7 bar
KRAFT 611	5.5 10.5	7 bar
KRAFT 813	7.5 12.5	7 bar
KRAFT 915	9.0 15.0	) 7 bar
KRAFT 1117	11.0 17.0	) 7 bar
KRAFT 1523	15.0 23.0	) 10 bar
KRAFT 2533	25.0 33.0	) 7 bar



#### **Fuel hoses for bio-diesels**

DIN 73379-3E (11/97)

Materials: Inner layer: FKM, intermediate and outer layer: ECO with poly-aramide insert, ozone, oil and ozone crack resistant Temperature range: -30°C to max. +110°C, temporary to max. +135°C (type KRAFT 49 OKO, KRAFT 814 OKO and KRAFT 1422 OKO: -40°C to max. +125°C, temporary to +140°C)

Operating range: For all commercially available fuels including RME (rape seed methyl ester), alcohol fuels and E10 Roll length: 20 m

	Hose	Hose	Operating
Туре	Ø internal	Ø external	pressure
KRAFT 49 OKO	3.2	9.0	10 bar
KRAFT 612 OKO	5.5	11.5	6 bar
KRAFT 814 OKO	7.3	13.5	10 bar
KRAFT 1017 OKO	9.3	15.3	10 bar
KRAFT 1118 OKO	11.3	18.0	6 bar
KRAFT 1422 OKO	14.0	22.0	10 bar





#### Heat resistant rubber hoses OLN M1L (up to $+100^{\circ}$ C)

Materials: Liner hose fitting: Synthetic rubber (NBR), reinforcement carrier: 1 Rayon braiding (from DN 25: 2 rayon braids with steel wire coil), outer layer: Abrasion proof synthetic rubber (CR), ozone and tear resistant **Temperature range**: Mineral oil, hydraulic fluids and grease nipples, -40°C to max. +100°C (temporary to max. +120°C), oil bearing air -40°C to max. +100°C, heating oil (EL/L), diesel fuel: -40°C to max. +40°C Operating range: Engine lubricants, hydraulic fluids, grease nipple, diesel fuels, heating oil (EL/L), oil bearing air and

vacuum. Please inquire as to other media. Not suitable for glycol and glycol-water mixes, as well as biodiesel and rape seed methyl ester (RME).



	Hose Ø	Hose Ø	Min.	
Туре	internal	external	bend radius	Operating pressure
OLN M1L 4	4	10.0	30	-0.9 bar to 40 bar
OLN M1L 6	6	12.0	40	-0.9 bar to 60 bar
OLN M1L 8	8	14.0	50	-0.9 bar to 50 bar
OLN M1L 9	9	15.0	50	-0.9 bar to 40 bar
OLN M1L 11	11	18.0	65	-0.9 bar to 30 bar
OLN M1L 13	13	22.0	90	-0.9 bar to 30 bar
OLN M1L 16	16	25.0	110	-0.9 bar to 20 bar
OLN M1L 20	20	30.0	130	-0.8 bar to 30 bar
OLN M1L 25	25	35.5	150	-0.9 bar to 33 bar
OLN M1L 32	32	42.5	180	-0.9 bar to 25 bar

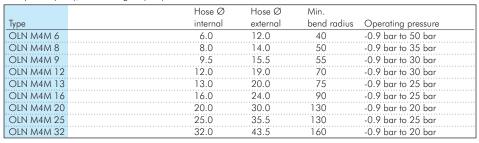
#### Heat resistant rubber hoses OLN M4M (up to $+135^{\circ}$ C)

Materials: Liner hose fitting: Synthetic rubber (AEM), reinforcement carrier: 1 polyamide braiding (from DN 25: 2 polyamide braids with steel wire coil), outer layer: Abrasion proof synthetic rubber (AEM), ozone and tear resistant

Temperature range: -40°C to max. +135°C, (temporary to max. +150°C)

Operating range: Engine lubricants, hydraulic fluids, grease nipple, oil bearing air and vacuum.

Please inquire as to other media. Not suitable for glycol and glycol-water mixes, diesel and biodiesel fuels, rape seed methyl ester (RME), and heating oil (EL/L).





# Oil and fuel hoses

#### Suction hoses for hydraulic oil acc. to SAE 100 R 4 with ribbed outer covers

Materials: Inner and outer cover made from synthetic rubber, pressure carrier: Two highly resistant textile meshes and a spring steel coil

Temperature range: -40°C to max. +100°C (temporary to max. +120°C) Operating pressure: 10 bar, burst pressure: 30 bar (vacuum up to -0.9 bar)

Properties: Outside cover is especially abrasion resistant, oil, grease, ozone and weather resistant

Resistance: Mineral oils, mineral oils with up to 40% aromatic content, polyglycol based oils, rapeseed oil, bio oil,

water, water/glycol emulsions, water/oil emulsions Roll length: 60 m

Advantages: • Low bend radius and high flexibility thanks to the ribbed outer cover.

	Hose	Hose	Min.
Туре	Ø inter	nal Ø extern	al bend radius
R 4-19	19.0	28.0	70
R 4-25	25.4	34.0	85
R 4-31	32.0	42.0	105
R 4-38	38.2	48.0	130
R 4-51	50.8	61.0	165
R 4-63	63.5	73.5	220
R 4-76	76.2	90.0	270
R 4-90	90.0	104.0	340
R 4-102	101.6	116.0	390

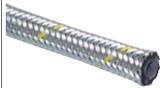


#### **Silver hoses with galvanised steel wire braiding (fuel hoses)**

Temperature range: Diesel, water, air and heating oil: -30°C to max. +80°C (fuels with up to 30% benzene content: -30°C

Operating range: For commercial fuels such as petrol, diesel, heating oil, water, and air. Not suitable for biodiesel or rapeseed methyl ester (RME).

	Rubber	Rubber		
	hose	hose	Operating	Roll length
Туре	Ø internal	Ø external	pressure	m
SILBER 49	3.5	8.5	32 bar	20
SILBER 47	4.0	7.0	12 bar	50
SILBER 510	4.5	9.5	20 bar	20
SILBER 611	5.5	10.5	20 bar	20
SILBER 69	6.0	9.0	12 bar	50
SILBER 813	7.5	12.5	15 bar	20
SILBER 912	9.0	12.0	12 bar	50
SILBER 914	9.0	14.0	15 bar	20
SILBER 1015	9.5	15	20 bar	20
SILBER 1118	11.0	17.5	20 bar	20
SILBER 1422	14.0	21.2	15 bar	20
SILBER 1826	17.5	26.0	14 bar	20
SILBER 2132	20.5	32.0	14 bar	20
SILBER 2435	24.0	35.0	12 bar	20





### Silver hoses with stainless steel wire braiding (fuel hoses)

Temperature range: Diesel, water, air and heating oil: -30°C to max. +80°C (fuels with up to 30% benzene content: -30°C to max. +40°C)

**Operating range**: For commercial fuels such as petrol, diesel, heating oil, water, and air. Not suitable for biodiesel or rapeseed methyl ester (RME).

Mox	Rubber	Rubber		
\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	hose	hose	Operating	Roll length
Туре	internal	Ø external	pressure	m
SILBER 611 ES	5.5	10.5	20 bar	50
SILBER 813 ES	7.5	12.5	15 bar	50
SILBER 915 ES	9.0	15.0	15 bar	50
SILBER 1218 ES	11.5	18.0	15 bar	50
SILBER 1522 ES	14.5	22.0	15 bar	50
SILBER 2129 ES	21.0	29.0	10 bar	20
SILBER 2533 ES	25.0	33.0	10 bar	20



# We cut our hoses to your required length! You can also select already pre-cut parts in our Online Shop to special conditions. 18 m 7,5 m 2,5 m 33 m 6 m







Compression ring screw connections from page 77



Hydraulic couplings from page 170

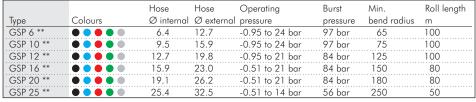
Webshop Service

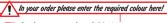
#### Tubes with pressure carriers made from high strength textile braiding

Materials: Abrasion resistant, oil and weather resistance outside layer from synthetic rubber, inner layer from synthetic rubber, a textile insert as pressure carrier

**Temperature range:**  $-40^{\circ}$ C to  $+100^{\circ}$ C, air and oils max:  $+70^{\circ}$ C, water up to max.  $+85^{\circ}$ C

Media: Air, water, mineral oil based hydraulic oils, lubricating oils, water-oil emulsion, water-glycol.





Order example: GSP 6 \*\*

Standard type

Order supplement for colour:

black ...-SCHWARZ

blue ...-BLAU

red ...-ROT

green ..-GRUN

grey .-GRAU



Cut hose at a right angle. For easy assembly spray the nipple with soap solution.



Push the nipple in the hose and push in firmly to the stop.



Hose is completely assembled and pressure can be applied.



Cut the hose with a knife on the side, while not damaging the nipple ribs risk of leaks!



#### 24° cone Push-in fittings with union nuts, metric threads Type zinc-plated Type zinc-plated Type zinc-plated Tube Hose Ø steel 90° PN steel straight steel 45° connection Thread internal STP M126 STPW90 M126 STPW45 M126 6 L M 12 x 1.5 6.4 25 bar 25 bar STP M146 STPW90 M146 STPW45 M146 8 L M 14 x 1.5 6.4 STPW90 M166 STP M166 10 L M 16 x 1.5 25 bar 6.4 STPW45 M1610 STP M1610 STPW90 M1610 M 16 x 1.5 9.5 10 L 20 bar STPW45 M1810 9.5 STP M1810 STPW90 M1810 12 I $M18 \times 1.5$ 20 bar STP M1812 12 L M 18 x 1.5 12.7 16 bar STP M2212 STPW90 M2212 STPW45 M2212 15 L M 22 x 1.5 12.7 16 bar STP M2216 STPW45 M2216 15 L M 22 x 1.5 15.9 16 bar STPW45 M2616 M 26 x 1.5 STPW90 M2616 15 9 STP M2616 18 I 16 har STPW45 M3020 19 1 STP M3020 STPW90 M3020 22 I M 30 x 2 12 bar STP M3625 STPW90 M3625 STPW45 M3625 M 36 x 2 25.4 12 bar



Push-in fittings with male threads, metric threads				24° cone
Type zinc-plated steel	Tube connection	Thread	Hose Ø internal	PN
GTP M126	61	M 12 x 1 5	6.4	25 bar
GTP M146	8 L	M 14 x 1.5	6.4	25 bar
GTP M1610	10 L	M 16 x 1.5	9.5	20 bar
GTP M1810	12 L	M 18 x 1.5	9.5	20 bar
GTP M2212	15 L	M 22 x 1.5	12.7	16 bar
GTP M2616	18 L	M 26 x 1.5	15.9	16 bar
GTP M3020	22 L	M 30 x 2	19.1	12 bar







Hydraulic couplings from page 170



HYDAD Pipe clamps from page 244

# **GSP** push-in hose programs

Push-in fittin	Push-in fittings with union nuts, imperial threads cylindrical 60° cone						
Type zinc-plated	Type zinc-plated	Type zinc-plated		Hose Ø			
steel straight	steel 90°	steel 45°	Thread	internal	PN		
STP 146	STPW90 146	STPW45 146	G 1/4"	6.4	25 bar		
STP 3810	STPW90 3810	STPW45 3810	G 3/8"	9.5	20 bar		
STP 1212	STPW90 1212	STPW45 1212	G 1/2"	12.7	16 bar		
STP 3420	STPW90 3420	STPW45 3420	G 3/4"	19.1	12 bar		
STP 1025	STPW90 1025	STPW45 1025	G 1"	25.4	12 bar		



Push-in fittings with male threads, imperial threads cylindrical			
Type zinc-plated		Hose Ø	
steel	Thread	internal	PN
GTP 186	G 1/8"	6.4	25 bar
GTP 146	G 1/4"	6.4	25 bar
GTP 1410	G 1/4"	9.5	20 bar
GTP 3810	G <sup>3</sup> /8"	9.5	20 bar
GTP 1212	G 1/2"	12.7	16 bar
GTP 1216	G 1/2"	15.9	16 bar
GTP 3420	G 3/4"	19.1	12 bar
GTP 1025	G 1"	25.4	12 bar



Push-in fittings threaded nozzle	S		PN 15
Туре		Hose Ø	Spanner
brass	Thread	internal	width
GTP 186 MS	G 1/8"	6.4	14
GTP 1810 MS	G 1/8"	9.5	14
GTP 146 MS	G 1/4"	6.4	17
GTP 1410 MS	G 1/4"	9.5	17
GTP 1412 MS	G 1/4"	12.7	17
GTP 3810 MS	G 3/8"	9.5	17
GTP 3812 MS	G 3/8"	12.7	17
GTP 1210 MS	G 1/2"	9.5	22
GTP 1212 MS	G 1/2"	12.7	22
GTP 1216 MS	G 1/2"	15.9	22
GTP 3416 MS	G 3/4"	15.9	27
GTP 3419 MS	G 3/4"	19.1	27



Push-in fittii	ngs hose connectors PN 15
Туре	Hose Ø
Type brass	internal
SVRP 12 MS	12.7
SVRP 16 MS	15.9

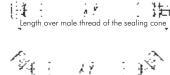




All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

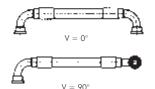
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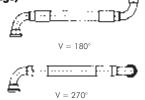






Twist angle (angle offset with two elbow fittings)







220° Tolerance ±3°

## **Connections with metric threads**

	Sealing cone with union nut		ozzle for ad cutting ring	Thread male DIN 3853	Thread male DIN 7631
			=	N. 5 84 - 1	60° 0
Thread DI		DIN	Cutting ring fitting	Cutting ring	

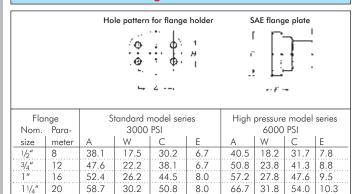
	Thread		DIN 7606/7631		ring fitting	ı odel series		ng ring
Nominal			Hose nom.	Very	,		Frencl	
dimension	D	d	width	light	Light	Heavy	GAZ	RA
M 8 x 1	8.0	6.9	DN 2.5	4 LL	_			
M 10 x 1	10.0	8.9	DN 3	6 LL				
M 12 x 1	12.0	10.9		8 LL				
M 12 x 1.5	12.0	10.4	DN 4		6 L			
M 14 x 1.5	14.0	12.4	DN 6		8 L	6 S		
M 16 x 1.5	16.0	14.4	DN 8		10 L	8 S	1/8"	10.00
M 18 x 1.5	18.0	16.4	DN 10		12 L	10 S	1	
M 20 x 1.5	20.0	18.4				12 S	1/4"	13.25
M 22 x 1.5	22.0	20.4	DN 12		15 L	14 S	1	
M 24 x 1.5	24.0	22.4				16 S	3/8"	16.75
M 26 x 1.5	26.0	24.4	DN 16		18 L		1	
M 30 x 1.5	30.0	28.4	DN 20				1/2"	21.25
M 30 x 2	30.0	27.8			22 L	20 S	1	
M 36 x 1.5	36.0	34.4					3/4"	26.75
M 36 x 2	36.0	33.8			28 L	25 S	1	
M 38 x 1.5	38.0	36.4	DN 25					
M 42 x 2	42.0	39.8				30 S		
M 45 x 1.5	45.0	43.3	DN 32				1"	33.50
M 45 x 2	45.0	42.8			35 L	[	]	
M 52 x 1.5	52.0	50.4	DN 40			[	11/4"	42.25
M 52 x 2	52.0	49.8			42 L	38 S	1	

#### Connections with inch threads

Whitworth-pipe thread BSP sealing cone BSP male thread NPTF	connections with men inicuas	
	BSP sealing cone BSP male thread	NPTF

	Three	ıd		Thread		
Nominal	No. of			Nominal	No. of	
dimension	turns to 1"	D	_ d	dimension	I turns to 1"	D
R 1/8"	28	9.7	8.6	1/8" NPTF	27	10.3
R 1/4"	19	13.2	11.5	1/4" NPTF	18	13.7
R 3/8"	19	16.7	15.0	3/8" NPTF	18	17.2
R 1/2"	14	21.0	18.6	1/2" NPTF	14	21.3
R 5/8"	14	22.9	20.6	3/4" NPTF	14	26.7
R 3/4"	14	26.4	24.1	1" NPTF	11	33.4
R 1"	11	33.3	30.3	11/4" NPTF	11	42.2
R 11/4"	11	41.9	39.0	11/2" NPTF	11	48.3
R 11/2"	11	47.8	44.9	2" NPTF	11	60.3
R 2"	11	59.6	56.7	21/2" NPTF	8	73.0
R 21/2"	11	75.2	72.2	3" NPTF	8	88.9
R 3"	11	87.9	84.9			

#### **Connections with SAE flanges**

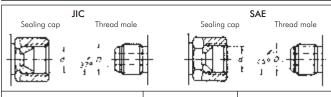


60.3

101.6

8.0

# **Connections with American UNF and JIC threads**



	Thread					
External Ø	No. of	Class	D	d	Para	meter
inch	turns to 1"		mm	mm	JIC	SAE
5/16	24	UNF	7.9	6.8	2	2
3/8	24	UNF	9.5	8.4	3	3
7/16	20	UNF	11.1	9.8	4	4
1/2	20	UNF	12.7	11.4	5	5
9/16	18	UNF	14.3	12.8	6	
5/8	18	UNF	15.9	14.4		6
3/4	16	UNF	19.1	17.4	8	8
7/8	14	UNF	22.2	20.3	10	10
11/16	12	UN	27.0	24.8	12	
11/16	14	UNS	27.0	25.1		12
13/16	12	UN	30.2	28.0	14	
15/16	12	UN	33.3	31.1	16	
15/8	12	UN	41.3	39.0	20	
17/8	12	UN	47.6	45.4	24	
21/2	12	UN	63.5	61.3	32	
3	12	UN	76.2	74.0	40	
31/2	12	UN	88.9	86.7	48	

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

24

32

69.9

77.8

106.4

35.7

42.9

61.9

63.5

79.4

12.6

12.6

79.4 36.5 96.8 44.5

# Ready-made hydraulic and washing hoses

EN 853

DKO / DKO

DKO / CEL

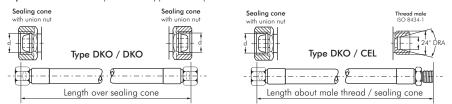
# Ready made high pressure hoses with 2 steel wire meshes

Materials: Synthetic internal and external rubber, with two braided steel wire inserts Temperature range: -40° to max. +100°C, temporary to max. +120°C

Operating range: High pressure hydraulic systems

Resistance: Hydraulic oils on basis of mineral oil, air, water, lubricants and fuels

**POptional:** Hose for compressed air applications up to 40 bar -G



Туре	Туре	Tube	Thread	Smallest	Operating
DKO/DKO	DKO/CEL	connection	d/D	bend radius	press. (bar)
2SN6-6L-**	2SN6-6L-**-iA	6 L	M 12 x 1.5	100	315
2SN6-8L-**	2SN6-8L-**-iA	 8 L	M 14 x 1.5	100	315
2SN8-10L-**	2SN8-10L-**-iA	 10 L	M 16 x 1.5	115	315
2SN10-12L-**	2SN10-12L-**-iA	 12 L	M 18 x 1.5	130	315
2SN12-15L-**	2SN12-15L-**-iA	 15 L	M 22 x 1.5	180	275
2SN16-18L-**	2SN16-18L-**-iA	 18 L	M 26 x 1.5	200	250
2SN19-22L-**	2SN19-22L-**-iA	 22 L	M 30 x 2.0	240	215
2SN25-28L-**	2SN25-28L-**-iA	28 L	M 36 x 2.0	300	165

**© Order example:** <u>2SN6-6L-</u> \*\* - \*\* Designation for the options: Standard type For compressed air Due to a higher flexibility 1 SN hose is used.

Required hose length:			
300 mm <b>-300</b>	900 mm <b>-900</b>	1500 mm <b>-1500</b>	2200 mm <b>-2200</b>
400 mm <b>400</b>	1000 mm <b>-1000</b>	1600 mm <b>-1600</b>	2400 mm <b>-2400</b>
500 mm <b>-500</b>	1100 mm <b>-1100</b>	1700 mm <b>-1700</b>	2600 mm <b>-2600</b>
600 mm <b>-600</b>	1200 mm <b>-1200</b>	1800 mm <b>-1800</b>	2800 mm <b>-2800</b>
700 mm <b>-700</b>	1300 mm <b>-1300</b>	1900 mm <b>-1900</b>	3000 mm <b>-3000</b>
800 mm <b>-800</b>	1400 mm <b>-1400</b>	2000 mm <b>-2000</b>	3200 mm <b>-3200</b>
More lengths and sizes car	n be found in our Online St	non!	

### Ready-made high pressure cleaner water hoses

Materials: Synthetic internal and external rubber with one braided steel wire insert

Temperature: Max. +150°C Nominal pressure: 210 bar

Supply volume: High pressure cleaner hoses with double-sided bend protection

Suitable: For high-pressure cleaners with high operating pressures and temperatures in connection with standard cleanina agents.

Туре	NW	Length	Connection 1	Connection 2
Black - standard				
HRS M22-10	8	10 m	FT M 22 x 1.5 (Kärcher)	FT M 22 x 1.5 (Kärcher)
HRS M22-15	8	15 m	FT M 22 x 1.5 (Kärcher)	FT M 22 x 1.5 (Kärcher)
HRS M22-20	8	20 m	FT M 22 x 1.5 (Kärcher)	FT M 22 x 1.5 (Kärcher)
HRS 38-10	8	10 m	G 3/8" MT	G 3/8" MT
HRS 38-15	8	15 m	G 3/8" MT	G 3/8" MT
HRS 38-20	8	20 m	G 3/8" MT	G 3/8" MT
HRS 12-10	10	10 m	G 1/2" MT	G 1/2" MT
HRS 12-15	10	15 m	G 1/2" MT	G 1/2" MT
HRS 12-20	10	20 m	G 1/2" MT	G 1/2" MT
HRS 12/15L-10	10	10 m	G 1/2" MT	15 L union nut
HRS 12/15L-15	10	15 m	G 1/2" MT	15 L union nut
HRS 12/15L-20	10	20 m	G 1/2" MT	15 L union nut
Blue - grease resistant				
HRS M22-10 BLAU	8	10 m	FT M 22 x 1.5 (Kärcher)	FT M 22 x 1.5 (Kärcher)
HRS M22-15 BLAU	8	15 m	FT M 22 x 1.5 (Kärcher)	FT M 22 x 1.5 (Kärcher)
HRS M22-20 BLAU	8	20 m	FT M 22 x 1.5 (Kärcher)	FT M 22 x 1.5 (Kärcher)
HRS 38-10 BLAU	8	10 m	G 3/8" MT	G 3/8" MT
HRS 38-15 BLAU	8	15 m	G 3/8" MT	G 3/8" MT
HRS 38-20 BLAU	8	20 m	G 3/8" MT	G 3/8" MT
HRS 12-10 BLAU	10	10 m	G 1/2" MT	G 1/2" MT
HRS 12-15 BLAU	10	15 m	G 1/2" MT	G 1/2" MT
HRS 12-20 BLAU	10	20 m	G 1/2" MT	G 1/2" MT
HRS 12/15L-10 BLAU	10	10 m	G 1/2" MT	15 L union nut
HRS 12/15L-15 BLAU	10	15 m	G 1/2" MT	15 L union nut
HRS 12/15L-20 BLAU	10	20 m	G 1/2" MT	15 L union nut





Hose reel up to 400 bar from page 205



Hydraulic couplings from page 170



hose within ONE day!







231









type SSP DUSENHALTER type SSP DUSENSCHUTZ and type SSP DUSE

### Spray guns for high pressure cleaning works

Materials: Plastic/brass or AISI 304

Temperature range: 0°C to max. +160°C (AISI 304: max. +150°C)

Type brass (PN 280)	Type (PN 310)	Version			
Spray gun					
SSP WASCH	SSP WASCH ES	G 3/8" (FT) input, G 1/4" (FT) outlet (lance connection)			
Rotary joint					
WS DREH 38 HD MSV	WS DREH 38 HD ES	Connection: G 3/8" (FT/MT)			

# Lances with attached insulated handles for guns SSP WASCH and SSP WASCH ES

Materials: Zinc-plated steel

Temperature range: 0°C to max. +160°C Operating pressure: Max. 280 bar

Туре	Version	Connection					
SSP LANZE 900	Lance with nozzle holder and protection (900 mm long)	G 1/4" (MT)					
SSP LANZE 300	Lance (300 mm long)	G 1/4" (MT)					
Accessories for lances	Accessories for lances with insulated handles						
SSP DUSENHALTER 14	Nozzle holder	Input G 1/4" (FT), output:					
		NPT 1/4" (FT) (to connect lance					
		and nozzle)					
SSP DUSE*	Flat nozzle (assemble only with nozzle holder on the lance)	NPT 1/4" (MT)					
SSP DUSENSCHUTZ	Safety cap for nozzle						

PN 60

# Foam application guns

Materials: AISI 304/plastic

Temperature range: 0°C to max. +150°C

Type (Nox	Version
Foam application gu	n
SSP SCHAUM ES	G $1/2$ " female thread for hose connection to coupling socket for connection of foam lance or
	rinsing lance, with damper to reduce pressure thrusts
Rotary joint	
WS DREH 12 HD ES	Connection: G 1/2" (FT/MT)







Reducing nipples (MT/FT)





## Foam lances for foam application guns

Materials: AISI 304/AISI 420/brass

Type (Nox	Version
SSP LANZE 300 ES	300 mm long, with coupling plug for foam application gun SSP SCHAUM ES

## Rinsing lances for foam application guns

Materials: AISI 304/AISI 420/plastic

Type (No.)	Version
SSP LANZE 800 ES	800 mm long, of this 400 mm insulated, with coupling plug for foam application gun
	SSP SCHAUM ES, used for rinsing work

#### Connecting nipples with union nuts for washing devices

Union nut	Union nut	
M 22 x 1.5	M 21 x 1.5	Thread
SSPMU M2214	SSPMU M2114	G 1/4" (FT)
SSPMU M2238	SSPMU M2138	G 3/8" (FT)
SSPST M2214	SSPST M2114	R 1/4" (MT)
SSPST M2238	SSPST M2138	R 3/8" (MT)
Rotatable		
SSPST M2222D		M 22 x 1.5 (MT)

### **Double nipples - connecting nipples for washing devices**

Materials: Brass

Temperature range: Up to max. +90°C Operating pressure: Max. 250 bar

- F								
Thread male	Thread male	Thread male	Thread male					
M 22 x 1.5	M 21 x 1.5	M 27 x 1.5	G 3/8"rotatable	Thread				
Reducing nipples	Reducing nipples (MT/FT)							
SSPRN M2214	SSPRN M2114		WS DREH 3814 HD MS	G 1/4" (FT)				
SSPRN M2238	SSPRN M2138	SSPRN M2738	WS DREH 38 HD MS	G 3/8" (FT)				
Double nipples (A	AT/MT)							
SSPDN M2214	SSPDN M2114			G 1/4" (MT)				
SSPDN M2238	SSPDN M2138			G 3/8" (MT)				
SSPDN M2212				G 1/2" (MT)				
SSPDN M22M22				M 22 x 1.5 (MT)				
	SSPDM M21M21			M 21 x 1.5 (MT)				

stainless steel

# Washing devices/washing accessories

## **Couplings for foam or spray guns**

#### without shut-off valve

Materials: Coupling sockets: AISI 303, coupling plugs: AISI 420, seal: EPDM Temperature range: 0°C to max. +150°C, operating pressure: Max. 200 bar

Type socket	Type plug AISI 420	Thread	NW
KDG 12 ESWA	KSG 12 ESWA	G 1/2" (MT)	12 mm
	KSGI 14 ESWA	G 1/4" (FT)	12 mm
	KSGI M18 ESWA	M 18 (FT)	12 mm
KDGI 38 ESWA		G <sup>3</sup> /8" (FT)	12 mm
KDGI 12 ESWA	KSGI 12 ESWA	G 1/2" (FT)	12 mm



## **Couplings for washing device hoses**

#### without shut-off valve

Materials: Seal: FKM

Temperature range: 0°C to max. +150°C, operating pressure: Max. 250 bar

Type socket brass nickel-pl.	Type socket AISI 304	Type plug AISI 420	Thread	NW
WGK 38 MSV	WGK 38 ES	WGS 38 ES	G 3/8"	10 mm



#### **Couplings for washing device hoses**

#### with shut-off valve

Materials: Seals: NBR (AISI 316: FKM)

Temperature range: -40°C to max. +100°C (FKM: to max. +200°C), operating pressure: Max. 300 bar

Type socket brass chrome-pl.	Type plug zinc-plated steel	Type socket AISI 316	Type plug AISI 316	Thread	NW
WGKV 38 MSV	WGSV 38 ST	WGKV 38 ES	WGSV 38 ES	G 3/8"	10 mm



## Water conserving guns

24 bar

Materials: Stainless steel/brass combination rubber jacketing (type stainless steel: stainless steel complete, rubber jacket

ted), rubber jacketing: EPDM Temperature range: Max. +95°C Operating pressure: Max. 24 bar

Flow: Max. 80 I/min.

Poptional: Insulated stainless steel safety bracket -S



- Advantages: Variable regulation of the water jet from a fine spray mist to a concentrated jet
  - Optimum protection against heat, cold and impact by the thick rubber jacketing
  - Mounting clamp for continuous operation

Type stainless (Nox		
steel complete	Connection	
WSP 12 ES	G 1/2" (FT)	
Replace. parts, white		
WSP 12 GRIFF WS	Grip sleeve	
WSP 12 SCHUTZ WS	Protective sleeve	
Hot water rotary joint		
WS DREH 12 ES	G 1/2" (FT/MT)	
	WSP 12 ES Replace. parts, white WSP 12 GRIFF WS WSP 12 SCHUTZ WS t	





type WSP 12 -S

type WSP 12 ES -S











40 bar

type WSP 12 HANDLE type WSP 12 SCHUTZ



type WSP 12 DREH ES

## Safety washing guns

Materials: Body: Aluminium, lever: Brass, grip plates: Polyamide, safety bar: Zinc-plated steel

Temperature range: Max. +90°C

Operating pressure: Max. 40 bar
Flow: Nozzles Ø 2 mm (standard): At 6 bar - 5 l/min., at 16 bar - 8 l/min., at 40 bar - 13 l/min.

Nozzles Ø 4 mm (optional): At 6 bar - 20 l/min., at 16 bar - 32 l/min., at 40 bar - 50 l/min. Advantages: • Variable regulation of the water jet from a fine spray mist to a concentrated jet

• Operating pressure up to 40 bar

• Actuating lever secured by safety bar

<b>Optional:</b> No:	ızle Ø 4 mm <b>-4</b>
Туре	Connection
WSPH 13	13 mm hose connection
WSPH 19	19 mm hose connection
Replacement nozz	les
WSPH DUSE 2	Nozzles Ø 2 mm
WSPH DUSE 4	Nozzles Ø 4 mm



**⊘ Order example**: <u>WS</u>PH 13 \*\* Standard type Designation for the options: Nozzles Ø 4mm . . . .

#### Clamping jaw clamps (DIN 3017)

**Band width 9 mm** 

Suitable: For mounting soft compressed air, petrol or oil hoses.

Type zinc-plated	Ø Clamping	Nomi-	
steel (W1)	range	nal Ø	SW
SSM 8*	6 - 8	7	7
SSM 9	7 - 9	8	7
SSM 10	8 - 10	9	7
SSM 11	9 - 11	10	7
SSM 12	10 - 12	11	7
SSM 13	11 - 13	12	7
SSM 14	12 - 14	13	7
SSM 15	13 - 15	14	7
SSM 16	14 - 16	15	7

Type zinc-plated	Ø Clamping	Nomi-	
steel (W1)	range	nal Ø	SW
SSM 17	15 - 17	16	7
SSM 18	16 - 18	17	7
SSM 19	17 - 19	18	7
SSM 20	18 - 20	19	7
SSM 21	19 - 21	20	7
SSM 22	20 - 22	21	7
SSM 23	21 - 23	22	7
SSM 24	22 - 24	23	7

not according to the DIN



# Clamping jaw clamps (DIN 3017)

Band width 12 mm

Suitable: For mounting rubber braking hoses.

Type zinc-plated	Ø Clamping	Nomi-	
Type zinc-plated steel (W1)	range	nal Ø	SW
SSB 17	15 - 17	16	8
SSB 19	17 - 19	18	8
SSB 21	19 - 21	20	8
SSB 26	24 - 26	25	10



#### **Snap hose clamps**

Material: Nylon

Advantages: • Easy assembly with pliers, • Remove by sliding the teeth apart at the sides





	& Clamping
Туре	range
SSK 6.5	6 - 6.5
SSK 9	8 - 9
SSK 10	9 - 10
SSK 11	10 - 11
SSK 13	11 - 13
SSK 14	12 - 14

	Ø Clamping	
Туре	range	Туре
SSK 17	15 - 17	SSK 35
SSK 19	17 - 19	SSK 38
SSK 20	18 - 20	SSK 41
SSK 23	20 - 23	SSK 44
SSK 25	22 - 25	SSK 46
SSK 30	27 - 30	SSK 50
SSK 32	29 - 32	

	Ø Clamping
Туре	range
SSK 35	32 - 35
SSK 38	34 - 38
 SSK 41	38 - 41
 SSK 44	40 - 44
 SSK 46	43 - 46
 SSK 50	46 - 50

#### Wire retention clamps

Materials: Zinc-plated spring steel

Suitable: Made of steel wire, the self re-tensioning hose clamp can handle pressures up to a max. 4 bar. To open the clamp, simply use pliers to press the clamp's legs together. The clamp tightens itself by spring force, and so holds hoses safely and reliably, even in a widely fluctuating range of temperatures, and materials with a high thermal expansion coef $ficient. \ Prior \ to \ finalising \ a \ connection, \ we \ recommend \ a \ thorough \ inspection \ of \ the \ clamp \ strength.$ 







opened clamp closed clamp

		-		
	Clamping	Ø Clamping		
Туре	Ø ideal	range	Width	_
DNSS 6.8	6.8	6.6 - 7.0	5.0	
DNSS 7.3	7.3	7.0 - 7.5	5.2	
DNSS 7.6	7.6	7.3 - 7.8	5.2	
DNSS 8.1	8.1	7.8 - 8.3	5.5	
DNSS 8.6	8.6	8.3 - 8.8	5.5	
DNSS 9.1	9.1	8.8 - 9.3	5.5	
DNSS 9.6	9.6	9.3 - 9.9	5.5	
DNSS 10.1	10.1	9.8 - 10.4	6.3	
DNSS 10.7	10.7	10.4 - 11.0	6.3	
DNSS 11.3	11.3	11.0 - 11.6	6.3	
DNSS 11.9	11.9	11.6 - 12.3	7.3	
DNSS 12.8	12.8	12.1 -13.1	7.3	
DNSS 13.3	13.3	12.9 - 13.6	7.3	
DNSS 13.7	13.7	13.3 - 14.1	7.3	
DNSS 14.0	14.0	13.6 - 14.4	7.3	
DNSS 14.8	14.8	14.4 - 15.1	8.4	
DNSS 15.6	15.6	14.8 - 15.9	8.4	
DNSS 15.8	15.8	15.5 - 16.2	8.4	
DNSS 16.4	16.4	15.9 - 16.8	8.4	
DNSS 17.3	17.3	16.8 - 17.7	8.4	
DNSS 18.2	18.2	17.7 - 18.7	9.1	
DNSS 19.2	19.2	18.7 - 19.6	9.1	
DNSS 20.2	20.2	19.6 - 20.6	9.1	
DNSS 21.2	21.2	20.6 - 21.6	9.1	
DNSS 22.1	22.1	21.5 - 22.6	10.7	
DNSS 22.6	22.6	22.0 - 23.1	10.7	

	Clamping Ø Clamping		
Туре	Ø ideal	range	Width
DNSS 25.3	25.3	24.4 - 26.0	11.4
DNSS 25.8	25.8	25.1 - 26.4	11.4
DNSS 26.8	26.8	25.8 - 27.4	11.4
DNSS 27.5	27.5	26.7 - 28.1	11.4
DNSS 28.7	28.7	27.9 - 29.4	11.4
DNSS 30.0	30.0	29.3 - 30.9	12.8
DNSS 31.3	31.3	30.4 - 32.0	12.8
DNSS 32.7	32.7	32.0 - 34.1	12.8
DNSS 34.1	34.1	33.2 - 34.8	12.8
DNSS 35.0	35.0	33.9 - 35.7	12.8
DNSS 35.6	35.6	34.6 - 36.4	14.0
DNSS 37.2	37.2	36.2 - 38.0	14.0
DNSS 38.8	38.8	37.7 - 39.7	14.8
DNSS 40.0	40.0	38.0 - 41.0	14.8
DNSS 40.5	40.5	39.4 - 41.4	14.8
DNSS 42.9	42.9	41.0 - 44.0	14.8
DNSS 44.4	44.4	42.5 - 45.5	14.8
DNSS 46.0	46.0	44.0 - 47.0	14.8
DNSS 47.0	47.0	46.0 - 49.0	14.8
DNSS 49.8	49.8	48.4 - 50.9	15.9
DNSS 52.0	52.0	50.6 - 53.2	15.9
DNSS 54.2	54.2	52.7 - 55.4	15.9
DNSS 56.0	56.0	54.4 - 57.4	15.9
DNSS 57.4	57.4	56.0 - 58.8	15.9
DNSS 59.6	59.6	58.2 - 61.0	15.9
DNSS 64.0	64.0	62.0 - 66.0	17.2
DNSS 69.0	69.0	67.0 - 71.0	17.2



All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

22.5 - 24.0

23.5 - 24.7

DNSS 23.1

23.1

24 2

10.7

NORMA NORMA

#### Hose clamps - worm drives (DIN 3017-1)

Band width 9 mm

Suitable: Multi-purpose clamp with wide clamping range. For standard use, e.g. in mechanical engineering, sanitation, household appliances, fuel lines, commercial vehicles.

Optional: With butterfly handle \*\*\*-FG

Type NORMA zinc-	Type NORMA	Type IDEAL zinc-	Type ABA zinc-	Ø Clamping	
plated steel (W1)	AISI 304* (W4)	plated steel (W1)	plated steel (W1)	range	SW
SS 12	SS 12 ES	SS 12 I	SS 12 A	8 - 12	7
SS 16	SS 16 ES	SS 16 I	SS 16 A	10 - 16	7
SS 22	SS 22 ES	SS 20 I**	SS 20 A**	12 - 22 (IDEAL/ABA: 12 - 20)	7
SS 27	SS 27 ES	SS 25 I**	SS 25 A**	16 - 27 (IDEAL/ABA: 16 - 25)	7
SS 32	SS 32 ES	SS 32 I	SS 32 A	20 - 32	7
SS 40	SS 40 ES	SS 40 I	SS 40 A	25 - 40	7
SS 50	SS 50 ES	SS 50 I**	SS 50 A**	35 - 50 (IDEAL/ABA: 32 - 50)	7
SS 60	SS 60 ES	SS 60 I	SS 60 A	40 - 60	7
SS 70	SS 70 ES	SS 70 I	SS 70 A	50 - 70	7
SS 80	SS 80 ES		SS 80 A	60 - 80	7
SS 90	SS 90 ES	SS 90 I		70 - 90	7
SS 100	SS 100 ES			80 - 100	7
SS 110	SS 110 ES			90 - 110	7

\* slotted screw and stainless steel tape, \*\* similar to DIN 3017-1, \*\*\* not for type IDEAL, ABA or clamping range 8 - 12 mm

Order example: SS 16 ★★

Standard type

**Designation for the options**With butterfly handle \*\*\* . -F0

## Hose clamps - worm drives (DIN 3017-1)

Band width 12 mm

Suitable: Multi-purpose clamp with wide clamping range. For standard use, e.g. in mechanical engineering, sanitation, household appliances, fuel lines, commercial vehicles.

Optional: With butterfly handle \*\*\*-FG

Type NORMA zinc-	Type NORMA NOX	Type IDEAL zinc-	Type ABA zinc-	Ø Clamping	
plated steel (W1)	AISI 304* (W4)	plated steel (W1)	plated steel (W1)	range	SW
		SS 20/12 I**		12 - 20	7
SS 27/12	SS 27/12 ES	SS 25/12 I**	SS 25/12 A**	16 - 27 (IDEAL/ABA: 16 - 25)	7
SS 32/12	SS 32/12 ES	SS 32/12 I	SS 32/12 A	20 - 32	7
SS 40/12	SS 40/12 ES	SS 40/12 I	SS 40/12 A	25 - 40	7
SS 50/12	SS 50/12 ES	SS 50/12 I**	SS 50/12 A**	35 - 50 (IDEAL/ABA: 32 - 50)	7
SS 60/12	SS 60/12 ES	SS 60/12 I	SS 60/12 A	40 - 60	7
SS 70/12	SS 70/12 ES	SS 70/12 I	SS 70/12 A	50 - 70	7
SS 80/12	SS 80/12 ES	SS 80/12 I	SS 80/12 A	60 - 80	7
SS 90/12	SS 90/12 ES	SS 90/12 I	SS 90/12 A	70 - 90	7
SS 100/12	SS 100/12 ES	SS 100/12 I	SS 100/12 A	80 - 100	7
SS 110/12	SS 110/12 ES	SS 110/12 I	SS 110/12 A	90 - 110	7
		SS 120/12 I	SS 120/12 A	100 - 120	7
SS 130/12	SS 130/12 ES	SS 130/12 I	SS 130/12 A	110 - 130	7
		SS 140/12 I	SS 140/12 A	120 - 140	7
SS 150/12	SS 150/12 ES	SS 150/12 I	SS 150/12 A	130 - 150	7
		SS 160/12 I	SS 160/12 A	140 - 160	7
SS 170/12	SS 170/12 ES	SS 170/12 I	SS 170/12 A	150 - 170	7
		SS 180/12 I	SS 180/12 A	160 - 180	7
SS 190/12	SS 190/12 ES	SS 190/12 I	SS 190/12 A	170 - 190	7
		SS 210/12 I	SS 210/12 A	190 - 210	7
		SS 230/12 I	SS 230/12 A	210 - 230	7
		SS 250/12 I	SS 250/12 A	230 - 250	7
		SS 270/12 I	SS 270/12 A	250 - 270	7
		SS 290/12 I	SS 290/12 A	270 - 290	7
		SS 310/12 I	SS 310//12 A	290 - 310	7
		SS 330/12 I		310 - 330	7
		SS 350/12 I		330 - 350	7

option: butterfly handle

\* slotted screw and stainless steel tape, \*\* similar to DIN 3017-1, \*\*\* not for type IDEAL and ABA

Order example: SS 27/12 \*\*

**Designation for the options**With butterfly handle \*\*\* . -FG Standard type

# Hose clamp drivers, flexible

-		
Туре	SW	
SS DREH 5	5	
SS DREH 6	6	
SS DREH 7	7	wrench size thread female
SS DREH 8	8	















fexible shaft

### Hose clamps - 1-ear

Materials: AISI 304L (W4), insert ring: AISI 301

Suitable: 1 ear clamps are assembled by squeezing closed using clamping pliers, and can only be released by squeezing opening with a diagonal cutter. The insert ring ensures an absolutely secure all-around setting and is favoured for the assembly of soft and sensitive, or very stiff hoses. The clamp cannot be reused.



- Advantages: Small design
   "Self-suspended"
   No protruding thread tongues (no risk of injury)
  - Insoluble

Type (Nox)	Ø Clamping		Type (Nox)	Ø Clamping	
standard	range	Width	with insert ring	range	Width
SSO 3,3-1 ES	2.9 - 3.3	3	SSOE 2,9-1 ES	2.5 - 2.9	5.5
SSO 4,1-1 ES	3.3 - 4.1	4	SSOE 3,7-1 ES	2.9 - 3.7	5.5
SSO 5,1-1 ES	4.1 - 5.1	4	SSOE 4,7-1 ES	3.7 - 4.7	5.5
SSO 6,1-1 ES	5.1 - 6.1	4	SSOE 5,7-1 ES	4.7 - 5.7	5.5
SSO 7-1 ES	6.1 - 7.0	5	SSOE 6,5-1 ES	5.6 - 6.5	6.4
SSO 8-1 ES	6.8 - 8.0	5	SSOE 7,5-1 ES	6.3 - 7.5	6.4
SSO 9,5-1 ES	8.1 - 9.5	6	SSOE 9-1 ES	7.5 - 9.0	7.4
SSO 10,5-1 ES	9.1 - 10.5	6	SSOE 10,8-1 ES	9.1 - 10.8	7.4
SSO 11,8-1 ES	10.1 - 11.8	6	SSOE 12,3-1 ES	10.3 - 12.3	7.4
SSO 12,8-1 ES	10.8 - 12.8	6	SSOE 13,3-1 ES	11.3 - 13.3	8.2
SSO 13,8-1 ES	11.8 - 13.8	6	SSOE 14,3-1 ES	12.3 - 14.3	8.2
SSO 15-1 ES	13.0 - 15.0	6	SSOE 15,3-1 ES	13.1 - 15.3	8.2
SSO 16-1 ES	13.8 - 16.0	6	SSOE 16,1-1 ES	13.9 - 16.1	8.2
SSO 16,8-1 ES	14.6 - 16.8	6	SSOE 16,8-1 ES	14.6 - 16.8	8.2
SSO 17,5-1 ES	15.3 - 17.5	6	SSOE 17,8-1 ES	15.6 - 17.8	8.2
SSO 19,5-1 ES	17.2 - 19.5	6	SSOE 19,3-1 ES	17.1 - 19.3	9.2
SSO 21-1 ES	18.7 - 21.0	7	SSOE 21,1-1 ES	18.8 - 21.1	9.2
SSO 21,8-1 ES	19.5 - 21.8	7	SSOE 21,8-1 ES	19.2 - 21.8	9.2
SSO 23,5-1 ES	21.0 - 23.5	7	SSOE 23,8-1 ES	21.0 - 23.8	9.2
SSO 26,3-1 ES	23.6 - 26.3	7	SSOE 25,6-1 ES	23.0 - 25.6	9.2
SSO 27-1 ES	24.1 - 27.0	7	SSOE 26,3-1 ES	23.3 - 26.3	9.2
666 66 7 1 56	07.0 00.7	_	CCOF 00 1 FC	015 000	0 0















### **Hose clamps - 2-ears**

Suitable: 2 ear clamps are assembled by squeezing closed using clamping pliers, and can only be released by squeezing opening with a diagonal cutter. The clamp cannot be reused.



- Advantages: Small design
  - "Self-suspended"
  - No protruding thread tongues (no risk of injury)
  - Insoluble
  - Larger clamping range than 1-ear clamps

Type zinc-plated	Type (Nox	Ø Clam-		Type zinc-plated	Type ("Nox	Ø Clam-	
steel (W1)	AISI 304L (W4)	ping range	Width	steel (W1)	AISI 304L (W4)	ping range	Width
SSO 5	SSO 5 ES	3.4 - 5	5	SSO 20/4		16 - 20	4
SSO 7	SSO 7 ES	5 - 7	6	SSO 20	SSO 20 ES	16 - 20	8.5
SSO 9/4		7 - 9	4	SSO 22	SSO 22 ES	18 - 22	9
SSO 9	SSO 9 ES	7 - 9	7	SSO 23	SSO 23 ES	19 - 23	9
SSO 11/3		9 - 11	3	SSO 25	SSO 25 ES	21 - 25	10
SSO 11	SSO 11 ES	9 - 11	7	SSO 28	SSO 28 ES	24 - 28	10
SSO 13/4		11 - 13	4	SSO 31	SSO 31 ES	27 - 31	10
SSO 13	SSO 13 ES	11 - 13	7	SSO 34	SSO 34 ES	29.3 - 34	10
SSO 15	SSO 15 ES	12.5 - 15	7.5	SSO 37	SSO 37 ES	32 - 37	10
SSO 17/4		14 - 17	4	SSO 40	SSO 40 ES	35 - 40	10
SSO 17	SSO 17 ES	14 - 17	8	SSO 43	SSO 43 ES	37.6 - 43	10
SSO 18/4		15 - 18	4	SSO 46	SSO 46 ES	40.6 - 46	10





#### **Clamping pliers for ear clamps**

Туре	Clamping
KZ SSO	Front
KZS SSO	Front and side











#### **Hinge bolt clamps**

NORMA

Suitable: For use in demanding applications, such as the mounting of suction and pressure hoses with high Shore hardness or with plastic or steel inserts. Ideal for commercial vehicle construction, industry, construction machinery, farming,

Material: Tape and housing: AISI 430 (W2), screw: Zinc-plated steel

Optional: Material complete AISI 304 (W4) -2A

Advantages: • Hollow bolt reduces load on screw and tape. Increased service life

Type	Ø Clamping	Таре	Tuno	Ø Clamping	Таре
Type	range	width	Type 😅	range	width
SSB 19 ES	17 - 19	18	SSB 79 ES	73 - 79	25
SSB 21 ES	19 - 21	18	SSB 85 ES	79 - 85	25
SSB 23 ES	21 - 23	18	SSB 91 ES	85 - 91	25
SSB 25 ES	23 - 25	18	SSB 97 ES	91 - 97	25
SSB 27 ES	25 - 27	18	SSB 104 ES	97 - 104	25
SSB 29 ES	27 - 29	18	SSB 112 ES	104 - 112	25
SSB 31 ES	29 - 31	18	SSB 121 ES	112 - 121	25
SSB 34 ES	31 - 34	18	SSB 130 ES	121 - 130	25
SSB 37 ES	34 - 37	18	SSB 140 ES	130 - 140	30
SSB 40 ES	37 - 40	18	SSB 150 ES	140 - 150	30
SSB 43 ES	40 - 43	18	SSB 162 ES	150 - 162	30
SSB 47 ES	43 - 47	20	SSB 174 ES	162 - 174	30
SSB 51 ES	47 - 51	20	SSB 187 ES	174 - 187	30
SSB 55 ES	51 - 55	20	SSB 200 ES	187 - 200	30
SSB 59 ES	55 - 59	20	SSB 213 ES	200 - 213	30
SSB 63 ES	59 - 63	20	SSB 226 ES	213 - 226	30
SSB 68 ES	63 - 68	20	SSB 239 ES	226 - 239	30
SSB 73 ES	68 - 73	25	SSB 252 ES	239 - 252	30



Standard type

Designation for the options: Material AISI 304 (W4)

#### Hinge bolt clamps, 2-part

NORMA

NORMA

Suitable: For use in demanding applications, such as the mounting of suction and pressure hoses with high Shore hardness or with plastic or steel inserts. Ideal for commercial vehicle construction, industry, construction machinery, farming,

Material: Tape and housing: AISI 430 (W2), screw: Zinc-plated steel
Optional: Material complete AISI 304 (W4) -2A

- Advantages: Hollow bolt reduces load on screw and tape. Increased service life
  - Improved clamping strength thanks to 2-part design
  - Greater clamping range

_ (NOX	Ø Clamping	lape	T INOX	Ø Clamping	lape
Туре	range	width	Type	range	width
SSBP 67 ES	59 - 67	18	SSBP 196 ES	176 - 196	25
SSBP 75 ES	67 - 75	18	SSBP 216 ES	196 - 216	25
SSBP 83 ES	75 - 83	20	SSBP 236 ES	216 - 236	25
SSBP 91 ES	83 - 91	20	SSBP 256 ES	236 - 256	25
SSBP 101 ES	87 - 101	20	SSBP 276 ES	256 - 276	25
SSBP 115 ES	101 - 115	20	SSBP 296 ES	276 - 296	25
SSBP 129 ES	115 - 129	20	SSBP 316 ES	296 - 316	25
SSBP 143 ES	129 - 143	20	SSBP 336 ES	316 - 336	25
SSBP 157 ES	143 - 157	20	SSBP 356 ES	336 - 356	25
SSBP 171 ES	157 - 171	20	SSBP 376 ES	356 - 376	25
SSBP 185 ES	171 - 185	20			



Order example: SSBP 67 ES \*\*

Standard type

Designation for the options: Material AISI 304 (W4) . -2A

#### **Consoles for hose clamps**

Suitable: This console and a hose clamp add stability to the foot for round containers and a stable mounting of tubes. Clamps that can be used: SS ... (page 235), SSB ... (see above on this page), SSSI ... (page 238) - please observe the

Type zinc-	For	Max.		Mounting - long hole
plated steel	tube Ø	clamp width	Length x width	width x length
SSBK 62	40 - 62	20	120 x 40	9 x 8
SSBK 80	63 - 80	20	120 x 40	9 x 8
SSBK 100	81 - 100	20	120 x 40	9 x 8
SSBK 118	101 - 118	25	156 x 50	9 x 18
SSBK 136	119 - 136	25	156 x 50	9 x 18
SSBK 163	137 - 163	25	156 x 50	9 x 18
SSBK 180	163 - 180	25	236 x 60	9 x 32
SSBK 207	181 - 207	25	236 x 60	9 x 32
SSBK 234	208 - 234	25	236 x 60	9 x 32
SSBK 259	235 - 259	30	300 x 60	11 x 32



Order accessories at the same times

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

237



# Wire hose clamps for mounting hoses with spiral inlay

Type AISI 304	Type zinc- plated steel	Ø Clamping range	Type AISI 304	Type zinc- plated steel	Ø Clamping range
SSDS 16 ES	SSDS 16	13 - 16	SSDS 110 ES		100 - 110
SSDS 18 ES	SSDS 18	15 - 18	SSDS 115 ES		105 - 115
SSDS 21 ES	SSDS 21	18 - 21	SSDS 120 ES		110 - 120
SSDS 23 ES	SSDS 23	20 - 23	SSDS 125 ES		115 - 125
SSDS 25 ES	SSDS 25	22 - 25	SSDS 130 ES		120 - 130
SSDS 27 ES	SSDS 27	24 - 27	SSDS 140 ES		130 - 140
SSDS 31 ES	SSDS 31	27 - 31	SSDS 150 ES		140 - 150
SSDS 35 ES	SSDS 35	31 - 35	SSDS 160 ES		153 - 160
SSDS 37 ES	SSDS 37	33 - 37	SSDS 165 ES		158 - 165
SSDS 40 ES	SSDS 40	35 - 40	SSDS 170 ES		163 - 170
SSDS 43 ES	SSDS 43	38 - 43	SSDS 180 ES		173 - 180
SSDS 48 ES	SSDS 48	43 - 48	SSDS 185 ES		178 - 185
SSDS 50 ES	SSDS 50	45 - 50	SSDS 195 ES		185 - 195
SSDS 55 ES	SSDS 55	49 - 55	SSDS 208 ES		195 - 208
SSDS 60 ES	SSDS 60	54 - 60	SSDS 260 ES		247 - 260
SSDS 65 ES	SSDS 65	59 - 65	SSDS 270 ES		257 - 270
SSDS 70 ES	SSDS 70	65 - 70	SSDS 315 ES		302 - 315
SSDS 75 ES	SSDS 75	70 - 75	SSDS 360 ES		347 - 360
SSDS 80 ES	SSDS 80	75 - 80	SSDS 413 ES		400 - 413
SSDS 85 ES		80 - 85	SSDS 450 ES		437 - 450
SSDS 90 ES		84 - 90	SSDS 500 ES		487 - 500
SSDS 100 ES		92 - 100			



#### Safety hose clamps with optical overload protection

Band width 12 mm

Ø Clamping range



Materials: Tape and housing: AISI 304, screw: AISI 303

This new type of safety hose clamp is opened fully by the quick fastener for pretensioning and prepositioning. An optical overload protection reliably displays any impending overload.



Mon	Ø Clamping	ı
Type 💙	range	
SSSi 80 ES	50 - 80	ľ
SSSi 110 ES	80 - 110	ľ
SSSi 140 ES	110 - 140	ľ

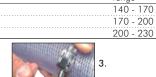
Open lock and

position tape.



Close

lock.



Tighten and finish.

# Screw locks and hand locks with tension tapes (10 and 18 mm tape width)

#### Assembly with a screw lock:



AISI 304 (> 70 mm)

Measure tape and cut approx. 10 cm longer than hose coil.



...clip screw lock and fold back approx. 3 cm behind the main



...place around the hose..



...place around the hose and clip into safety hinge,...



tighten and finish.

#### Assembly with a manual turnbuckle:



Measure tape and cut approx. 10 cm longer than hose coil



..clip hand retention lock and fold back approx. 3 cm behind the main tape, place around the hose and...



...place around the hose..



... clip into safety hinge, tighten



...finished.



10 mm width					
INOX	Ø Clamping				
Type AISI 304	range				
Screw lock 10 mm					
SSS 40/10 ES	40 - 100				
SSS 100/10 ES	Over 100				
Hand retention lock 10 m	m				
SSH 35/10 ES	35 - 60				
SSH 60/10 ES	Over 60				
INOX	Roller				
Type AISI 304	length				
Clamping band roller 10 mm wide					
SSKB 10/10 ES	10 m				

18 mm width	
INOX	Ø Clamping
Type AISI 304	range
Screw lock 18 mm	
SSS 80/18 ES	80 - 150
SSS 150/18 ES	Over 150
-	
INOX	Roller
Type AISI 304	length
Clamping band roller 18	mm wide
SSKB 10/18 ES	10 m
SSKB 20/18 FS	20 m

#### **Hose clamps 2-part with free tongues**

### similar to DIN 20039 A

Advantages: • High clamping strength - even hose clamping from all sides from the laterally free tongues.





\* no loose tongues

#### Hose clamps 2-part with free tongues and safety catches

DIN 20039 B

Advantages: • High clamping strength - even hose clamping from all sides from the laterally free tongues.

Additional security from the safety catches in conjunction with the hose fittings with safety collars.
 Warning: The claws should be at least 3 mm in the insert. Check during assembly!

Type malleable	Hose		Ø Clamping
cast iron galv.	Ø internal	E	range
SL 29 SB	13 (1/2")	15.0 - 22.0	22 - 29
SL 32 SB	19 (3/4")	22.5 - 26.5	28 - 32
SL 42 SB	25 (1")	27.0 - 34.0	35 - 42
SL 45 SB	28	29.0 - 36.0	42 - 45
SL 53 SB	35	36.0 - 42.0	45 - 53
SL 60 SB	42 (1 3/4")	43.0 - 48.0	55 - 60
SL 73 SB	50 (2")	54.0 - 67.0	60 - 73



#### Clamps 2-part

Dimensions acc. to EN 14420-3 (DIN 2817)

Advantages: 

 High clamping strength due to hexagon socket screws. For smooth hose connections and hose connections with safety collar according to EN 14420.

Туре	Type	Hose Wall Ø Clamping
aluminium	AISI 316	Ø internal thickness range
SSA 24	SSA 24 ES	13 (1/2") 5 22 - 24
SSA 33	SSA 33 ES	19 (3/4") 6 30 - 33
SSA 39	SSA 39 ES	25 (1") 6 36 - 39
SSA 43 <sup>2)</sup>		25 (1") 8.5 41 - 43
SSA 46	SSA 46 ES	32 (1 1/4") 6 43 - 46
SSA 50 <sup>2)</sup>		32 (1 1/4") 8 47 - 50
SSA 52	SSA 52 ES	38 (1 1/2") 6.5 50 - 52
SSA 56 <sup>2)</sup>		38 (1 ½°°) 8 53 - 56
SSA 60 <sup>2)</sup>		38 (1 ½°°) 10 57 - 60
SSA 67	SSA 67 ES	50 (2") 8 63 - 67
SSA 71 <sup>2)</sup>		50 (2") 10 69 - 71
SSA 76 <sup>2)</sup>	SSA 76 ES <sup>2)</sup>	63 (2 ½°') 6 74 - 76
SSA 82	SSA 82 ES	63 (2 ½1′) 8 78 - 82
SSA 871)		63 (2 ½1′°) 10 84 - 87
SSA 93	SSA 93 ES	75 (3") 8 89 - 93
SSA 97		75 (3")
SSA 101 <sup>2)</sup>		75 (3")
SSA 119	SSA 119 ES	100 (4") 8 114 - 119
SSA 122		100 (4") 10 118 - 122
SSA 148		125 (5") 10 143 - 148
SSA 174		150 (6") 10 168 - 174
SSA 180 <sup>2)</sup>		150 (6") 13 174 - 180
SSA 229		200 (8") 12 222 - 229



hot-pressed brass 2) intermediate size (not standard)

### Clamps 2-part for steam hoses

Dimensions acc. to EN 14423 (DIN 2826)

Suitable: Safety clamp fittings for steam hoses in accordance with EN ISO 6134

Temperature range: Up to max. +210°C (for saturated steam), to max. +120°C (for hot water)

Operating pressure: 18 bar

Warning: Please note the burst strength of the hose at the operating temperature!

Supply volume: 2 shell halves with 4 screws

Туре	Type Mox	Hose Ø	Ø Clamping
brass	AISI 316	internal x external	range
SSA 25 HD MS	SSA 25 HD ES	13 x 25	24 - 26
SSA 33 HD MS	SSA 33 HD ES	19 x 33	32 - 34
SSA 40 HD MS	SSA 40 HD ES	25 x 40	39 - 41
SSA 48 HD MS	SSA 48 HD ES	32 x 48	47 - 50
SSA 54 HD MS	SSA 54 HD ES	38 x 54	53 - 56
SSA 68 HD MS	SSA 68 HD ES	50 x 68	67 - 69



#### **Band-It - assembly example**



Pull the buckle with ears to the tape end on the tape. Form clamps and place tape on tape. Pull the buckle over both tapes and bend the tape end approx. 30 mm under the buckle. When there are high loads on the clamps (e.g. for hose assembly) pull the tape twice through the buckle.



Insert tape in the clamping tool from the side, press on the cam lever and tighten the crank clamps by rotating them. The maximum tension is reached when the tape can no longer be  $\,$ pulled under the buckle (this is easily "fulfilled" by applying a finger).



After reaching the required tension, bend the tool slowly over the buckle. At the same time, loosen the crank by approx. a half rotation in order to prevent loss of tension and cracks in the tape. In order to crop the tape, pull the cutting lever backwards.



Hit the tape onto the buckle with the hammer and fold both buckle ears over to secure the tape end.

# Especially good value!



# **Band-It tapes**

Type Valustrap

C154

**Application:** For light loading, e.g. sign fastener, cable bundling, (not recommended for hose connections) **Assembly tool:** C001, C003, C075 (can be found on page 241)

Assembly: See example at the top of this page

Materials: Rust-free, austenitic stainless steel with fully rounded edges



packing unit: 100 unit

# Especially strong!

## **Band-It tapes**

**Type 201** 

**Application:** For high loading, e.g. hose connections, tube fixations where high loading occurs

Assembly tool: C001, C003 (can be found on page 241) Materials: Rust-free stainless steel AISI 201 with fully rounded edges and high tensile strength (about 25% higher than AISI 316) (the tearing force table can be found in our Online Shop)



NOX

Advantages: • More stable than "normal" V2A with similar corrosion resistance – easily formed

Patented imprint allows specific cutting to length of the strap and avoids waste

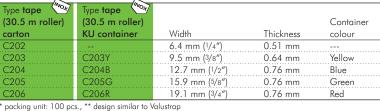
• Can be supplied in practical plastic container



strap<sup>3</sup>

C254





# Especially corrosion resistant! INOX/



#### **Band-It tapes**

**Type 316** 

Application: For all applications where high corrosion resistance is required Assembly tool: C001, C003 (can be found on page 241)

Materials: Rust-free stainl. steel AISI 316 w/ fully rounded edges and high corrosion resistance

_				-	
Type tape			Tearing	Туре	IN
(30.5 m roller)	Width	Thickness	forces	strap*	/
C403	9.5 mm ( <sup>3</sup> /8")	0.64 mm	3335 N	C453	
C404	12.7 mm (¹/2")	0.76 mm	5340 N	C454	
C405	15.9 mm (5/8")	0.76 mm	6675 N	C455	
C406	19.1 mm ( <sup>3</sup> / <sub>4</sub> ")	0.76 mm	8010 N	C456	

packing unit: 100 unit

#### Band-It scru-lokt buckles

**Type 201** 

Application: For the manufacturing of <u>clamps that can be retightened</u>, along with "type 201" straps Assembly tool: C001, C003 (can be found on page 241)
Assembly: Like in the example on top of the page, however, the strap is not bent after tension,

but rather fixed with the hexagon socket screw. In order to allow further tension, the tape should protrude approx. 100 mm from behind the loop.



# Marning: Avoid injuries caused by folding the end of the loop!

Materials: Rust-free stainless steel AISI 201 (1.4372)

	,		
M		Tearing	Packing
Type	Width	forces	unit
C720	6.4 mm (1/4")	2225 N	50 unit
C722	9.5 mm (3/8")	4005 N	50 unit
C724	12.7 mm (1/2")	6675 N	25 unit
C726	19.1 mm (3/4")	10013 N	25 unit

# **Band-It - The power clamp**

#### Ready-made clamps - assembly instructions



Clamp the clamping tool in the vise press. Set the adapter on the tool nosepiece Guide the clamp into the tool. Hold the end of the tape with the cam lever.



Push the hose through the clamp and turn the crank of the clamping to the right until

required tension is reached. The maximum tension is reached when the tape can no longer be pulled through the

Movement of the tape can be "felt" slightly by placing on the fingers.



Turn the hose with the clamp so far back that the shear hooks can grip behind the strap. Parallel to that loosen the crank by a quarter to a half turn (depending on hose type and size).



With tool type J001: Move the cutting lever with a strong jerk forward, so that the end of the tape is cut.

With tool type J050: Pull the spindle of the adapter by hand on the knurled disk until the strap is firmly clamped. Set the ratchet on the hexagon and turn until the end of the tape is cut.

Type Junior 201



The finish assembled ready made clamp does not require any subsequent hitting or hammerina.

## **Band-It ready prefabricated clamps**

Application: For high loading, e.g. hose connections
Assembly tool: C001 & J001, C001 & J050, C003 & J050

Materials: Rust-free stainless steel AISI 201 (1.4372) with fully rounded edges and high tensile strength (about 25% higher than AISI 316), (the tearing force table can be found in our Online Shop)

- Advantages: Patented, gap-free design of interior surface avoids leaks especially in thin walled hoses
  - High vibration resistance
  - Easy and quick manual processing closed by means of a simple handle movement
     Semi-automatic and automatic processing is possible
     Easy to store because small clamps can be manufactured from large clamps

Type 1/4" ("Vox	Type 3/8" ("Vox	Type 1/2" ("Vox	Type <b>5/8"</b> (%ox)	Type <b>3/4"</b> ("\o <sub>x</sub> ")	Clamps Ø
(6.4 x 0.51 mm)	(9.5 x 0.64 mm)	(12.7 x 0.76 mm)	(15.9 x 0.76 mm)	(19.1 x 0.76 mm)	internal max.
JS240	JS201				20.6
JS242	JS243	JS203			25.4
		JS204			31.8
JS241	JS202				34.9
JS252		JS231	JS205		38.1
		JS236	JS206		44.5
JS253	JS245	JS237	JS207	JS227	50.8
			JS208		57.2
JS220	JS221	JS233	JS209		63.5
JS256		JS230		JS210	69.9
JS244	JS246	JS234		JS211	76.2
JS257	JS255	JS247		JS212	88.9
JS258	JS248	JS249		JS213	101.6
JS259				JS214	114.3
				JS215	127.0
				JS270	133.4
				JS216	152.4
				JS217	165.1
				JS218	177.8
				JS219	203.2



Especially strong!

#### **Band-It assembly tools**

			Suitable for	
		Suitable for	ready-made clamps	Suitable for
Туре	Description	tape 201/316	Junior 201	Valustrap
C001	Standard clamping tool	Yes	Yes (only with J001 or J050)	Yes
C003	Heavy-duty clamping tool	Yes	Yes (only with J050)	Yes
C075	"Bantam" tool	No	No	Yes
J001	Standard adapter for C001 when			
	processing junior clamps	N	V / L ::L C001)	N.I.
	(cut using the lever)	No	Yes (only with C001)	No
J050	Heavy-duty adapter for C001/C003,			
	when processing junior clamps			
	(cut using the ratchets)	No	Yes (only with C001 or C003)	No





type J001

type C075

## Rubber-coated pipe clamps

DIN 3016-1 (Form D1)

Suitable: For easy mounting of hoses, cables and pipes.
Materials: Clamp: Zinc-plated steel, insert: NBR/CR

Temperature range: -35°C to max. +100°C



- Pro							
Type zinc-plated	For	Таре	Mounting	Type zinc-plated	For	Таре	Mounting
steel (W1)	pipe Ø	width	hole	steel (W1)	pipe Ø	width	hole
RGSS 6	6	9	4.3	RGSS 28*	28	12	5.3
RGSS 8	8	12	5.3	RGSS 30*	30	12	5.3
RGSS 10	10	12	5.3	RGSS 32	32	20	8.4
RGSS 12	12	12	5.3	RGSS 34	34	20	8.4
RGSS 14	14	12	5.3	RGSS 35	35	20	8.4
RGSS 15	15	12	5.3	RGSS 38	38	20	8.4
RGSS 18	18	12	5.3	RGSS 40	40	20	8.4
RGSS 20	20	12	5.3	RGSS 42	42	25	10.5
RGSS 22	22	12	5.3	RGSS 45	45	25	10.5
RGSS 25	25	12	5.3	RGSS 48	48	25	10.5

similar to DIN 3016-1

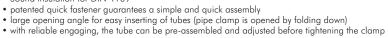


### Pipe clamps made of galvanised steel

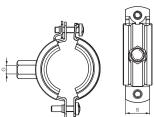
Materials: Clamp: Steel zinc plated, insert: EPDM Temperature range: -40°C to max. +100°C



- Advantages: Sound insulation for DIN 4109







	Ø Spann-	Gewinde	Breite	Zulässige
Тур	bereich	G*	В	Belastung
RSF 15	12 - 15	M 8 & M 10	20	800 N
RSF 19	15 - 19	M 8 & M 10	20	800 N
RSF 24	20 - 24	M 8 & M 10	20	800 N
RSF 30	25 - 30	M 8 & M 10	20	800 N
RSF 37	32 - 37	M 8 & M 10	20	800 N
RSF 45	40 - 45	M 8 & M 10	20	1000 N
RSF 52	46 - 52	M 8 & M 10	18	1000 N
RSF 54	48 - 54	M 8 & M 10	20	1000 N
RSF 61	55 - 61	M 8 & M 10	20	1000 N
RSF 67	63 - 67	M 8 & M 10	20	1000 N
RSF 73	68 - 73	M 8 & M 10	20	1800 N
RSF 80	72 - 80	M 8 & M 10	20	1800 N
RSF 86	80 - 86	M 8 & M 10	20	1800 N
RSF 92	87 - 92	M 8 & M 10	20	1800 N
RSF 103	95 - 103	M 8 & M 10	20	1800 N
RSF 116	108 - 116	M 8 & M 10	20	1800 N
RSF 129	120 - 129	M 8 & M 10	25	1500 N
RSF 137	130 - 137	M 8 & M 10	25	1500 N
RSF 145	138 - 145	M 8 & M 10	25	1500 N
RSF 155	146 - 155	M 8 & M 10	25	1500 N
RSF 163	156 - 163	M 8 & M 10	25	1500 N
RSF 172	164 - 172	M 8 & M 10	25	1500 N

# **Bolts and threaded bars for pipe clamps**

Hanger bolt

Type zinc-pl. steel	Type AISI 304	Thread	For dowel Ø
KK STS 8	KK STS 8 ES	M 8	10 mm
KK STS 10	KK STS 10 ES	M 10	12 mm

Threaded bar, 1000 mm long

Туре	Type AISI 304	
zinc-pl. steel	AISI 304	Thread
GWS 8	GWS 8 ES	M 8
GWS 10	GWS 10 ES	M 10
	_	

1	Type zinc-pl. steel GWS 8 VM						
	zinc-pl. steel	Thread	Length				
	GWS 8 VM	M 8	30 mm				
	GWS 10 VM	M 10	30 mm				

Connection sockets for threaded bars

#### Beam clamps for pipe clamps M 8/M 10

Suitable: Assembly of pipes, sprinkler systems, aeration channels on T-beams, U and elbow profiles





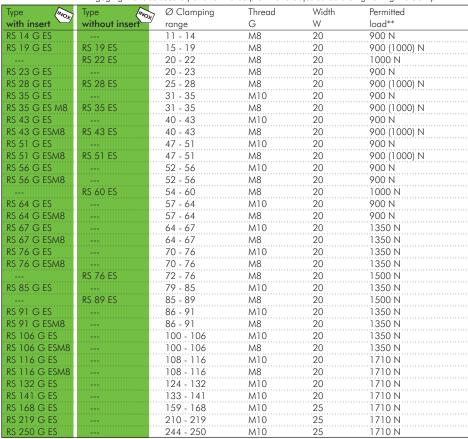
vas approvai					
Type malleable			Statically tested		
cast iron galv.	Thread female	Clamping range	max. load		
Beam clamp made of malleable cast iron galvanised					
TK M8	M 8	1-23 mm	2500 N		
TK M10	M 10	1-20 mm	2500 N		
Safety strap made of zinc-plated steel*					
TK SL	Safety strap suitable for beam clamps M 8 and M 10				
* VdS regulation for su	ariaklar sustama as af	tuba diameter DN 65			

Order accessories at the same time!

#### Pipe clamps made of stainless steel

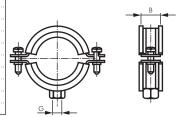
Materials: Clamp: AISI 316L, insert: EPDM Temperature range: -50°C to max. +110°C

- - Advantages: Type with insert: Sound insulation for DIN 4109
    - Pipe clamp is flipped open to the side before pipe assembly, making it easy to insert the tube
      Engaging the tube securely allows it to be pre-fit and adjusted before tightening the clamp









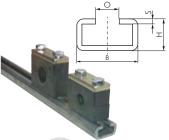
#### **DIN 3015 T1** C type carrier rails for type 4 - lightweight model series

Туре	Туре	Type					For	
steel	zinc-plated steel	AISI 316Ti	W	Н	0	S	size	Length
TS 28 x 11	TS 28 x 11 V	TS 28 x 11 ES	28	11	11	2	0 to 6	1 m
TS 28 x 11/2	TS 28 x 11/2 V	TS 28 x 11/2 ES	28	11	11	2	0 to 6	2 m
TS 28 x 14	TS 28 x 14 V	TS 28 x 14 ES	28	14	11	2	0 to 6	1 m
TS 28 x 14/2	TS 28 x 14/2 V	TS 28 x 14/2 ES	28	14	11	2	0 to 6	2 m
TS 28 x 30	TS 28 x 30 V		28	30	11	2	0 to 6	1 m
TS 28 x 30/2	TS 28 x 30/2 V		28	30	11	2	0 to 6	2 m



# C type carrier rails for type 4 - heavy model series

Туре	Туре	Type					For	
steel	zinc-plated steel	AISI 316Ti	W	Н	0	S	size	Length
TS 40x22	TS 40x22 V	TS 40x22 ES	40	22	12.5	5	1 to 4	1 m
TS 40x22/2	TS 40x22/2 V	TS 40x22/2 ES	40	22	12.5	5	1 to 4	2 m



# Carrier rails nuts for lightweight model series

Туре	Type		For	For
zinc-plated steel	AISI 316Ti	Thread	size	carrier rails (type)
KMA M6	KMA M6 ES	M 6	0 to 6 (light model serie	s) TS 28
KMA M8	KMA M8 ES	M 8	GR DOTM (double pip	pe clamps)TS 28



#### Carrier rails nuts for heavy model series

Туре	Type (IVOX		For	For	
zinc-plated steel	AISI 316Ti	Thread	size	carrier rails (type)	
KMA M10	KMA M10 ES	M 10	1 to 3	TS 40	
KMA M12	KMA M12 ES	M 12	4	TS 40	

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +:

243

**DIN 3015 T2** 

**DIN 3015 T1** 

**DIN 3015 T2** 

<sup>\*\*</sup> values in brackets apply for clamps without an insert

# Pipe clamps - light model series

Type

plastic 1

GR 06 L

GR 08 L

GR 010 L

GR 012 I

GR 18 L

GR 110 L

GR 112 L

GR 2137 L

GR 214 L

GR 215 L

GR 216 L

GR 218 L

GR 320 L

GR 322 L

GR 325 I Size 4 GR 4269 L

GR 428 L

GR 430

GR 5337 L

GR 535 L

GR 538 L

GR 540 L

GR 542 |

Size 6

Size 5 GR 532 |

GR 3213 L

Size 3 GR 319

GR 2171 L

Size 1 GR 16 L

Pipe clamps - light model series

plastic 2

GR 06 LDP

GR 08 LDP

GR 010 LDP

GR 012 LDP

GR 16 LDP

GR 18 LDP

GR 110 LDP

**GR 112 LDP** 

GR 2137 LDP

GR 214 LDP

GR 215 LDP

**GR 216 LDP** 

GR 2171 LDP

GR 218 LDP

GR 319 LDP

GR 320 LDP

GR 3213 LDP

GR 322 LDP

**GR 325 LDP** 

GR 4269 LDP

GR 428 LDP

GR 430 LDP

GR 532 LDP

GR 5337 LDP

GR 535 LDP

GR 538 LDP

GR 540 LDP

**GR 542 LDP** 

Туре

plastic 3

GR 06 LAPV

GR 08 LAPV

GR 010 LAPV

GR 012 LAPV

GR 16 LAPV

GR 18 LAPV

GR 110 LAPV

GR 112 LAPV

**GR 2137 LAPV** 

GR 214 LAPV

GR 215 LAPV

GR 216 LAPV

**GR 2171 LAPV** 

GR 218 LAPV

GR 319 LAPV

GR 320 LAPV

**GR 3213 LAPV** 

GR 322 LAPV

GR 325 LAPV

GR 4269 LAPV

GR 428 LAPV

GR 430 LAPV

GR 532 LAPV

GR 5337 LAPV

GR 535 LAPV

GR 538 LAPV

GR 540 LAPV

GR 542 LAPV

Materials: Metal parts: AISI 316Ti, screws: AISI 304, clamp: Polypropylene (PP)

Type

plastic 4

GR 06 LTM

GR 08 LTM

**GR 010 LTM** 

**GR 012 LTM** 

GR 16 LTM

GR 18 LTM

**GR 110 LTM** 

**GR 112 LTM** 

GR 2137 LTM

GR 214 LTM

**GR 215 LTM** 

GR 216 LTM

GR 2171 LTM

GR 218 LTM

GR 319 LTM

GR 320 LTM

GR 3213 LTM

**GR 322 LTM** 

**GR 325 LTM** 

GR 4269 LTM

**GR 428 LTM** 

**GR 430 LTM** 

GR 532 LTM

**GR 5337 LTM** 

GR 535 LTM

**GR 538 LTM** 

GR 540 LTM

**GR 542 LTM** 

Type

aluminium

GR 16 LALU

GR 18 LALU

GR 110 LALU

GR 112 LALU

GR 214 LALU

GR 215 LALU

GR 216 LALU

**GR 2171 LALL** 

GR 218 LALU

GR 319 LALU

GR 320 LALU

**GR 3213 LALU** 

GR 322 LALU

GR 325 LALU

**GR 4269 LALU** 

GR 428 LALU

GR 430 LALU

GR 532 LALU

**GR 5337 LALU** 

GR 535 LALU

GR 538 LALU

GR 540 LALU

GR 542 LALU

Type

Size 0 (only one side fastening screw)







plastic 3 like 1 but with extended welding and drilled mounting plates



clamps with carrier rail nuts KMA type to assemble on C carrier rails TS 28 ... (page 243)



aluminium aluminium clamp with weld-on plate







type 2 like 1 but with cover plate

type 1



type 3	
like 1 but with extended welding and	
drilled mounting plates	



Type 1		Type 3	(NOX		INOX	Pipe Ø
7.1	Type 2	Type 3	\ <u>_4</u>	Type 4	<u> </u>	external
Size 1						
GR 16 L ES	GR 16 LDP I			GR 16 LTM		6
GR 18 L ES	GR 18 LDP I		LAPV ES	GR 18 LTM		8
GR 110 L ES	GR 110 LDP	PES GR 110	) LAPV ES	GR 110 LT	M ES	10 (1/8")
GR 112 L ES	GR 112 LDP	PES GR 112	2 LAPV ES	GR 112 LT	M ES	12
ize 2						
GR 2137 L ES	GR 2137 LD	PES GR 213	37 LAPV ES	GR 2137 L	TM ES	13.7 (1/4")
GR 214 L ES	GR 214 LDP	ES GR 214	1 LAPV ES	GR 214 LT	M ES	14
GR 215 L ES	GR 215 LDP	ES GR 215	5 LAPV ES	GR 215 LT	M ES	15
GR 216 L ES	GR 216 LDP	ES GR 216	6 LAPV ES	GR 216 LT	M ES	16
GR 2171 L ES	GR 2171 LD	PES GR 217	71 LAPV ES	GR 2171 L	TM ES	17.1 (3/8")
GR 218 L ES	GR 218 LDP	ES GR 218	B LAPV ES	GR 218 LT	M ES	18
ize 3	_					
GR 320 L ES	GR 320 LDP	<sup>o</sup> ES GR 320	LAPV ES	GR 320 LT	M ES	20
GR 3213 L ES	GR 3213 LD	PES GR 32	13 LAPV ES	GR 3213 L	TM ES	21.3 (1/2")
GR 322 L ES	GR 322 LDP	ES GR 322	2 LAPV ES	GR 322 LT	M ES	22
GR 325 L ES	GR 325 LDP	ES GR 325	5 LAPV ES	GR 325 LT	M ES	25
ize 4						
GR 4269 L ES	GR 4269 LD	OP ES GR 420	69 LAPV ES	GR 4269 L	TM ES	26.9 (3/4")
GR 428 L ES	GR 428 LDP	ES GR 428	3 LAPV ES	GR 428 LT	M ES	28
GR 430 L ES	GR 430 LDP	<sup>9</sup> ES GR 430	LAPV ES	GR 430 LT	M ES	30
ize 5						
GR 532 L ES	GR 532 LDP	<sup>o</sup> ES GR 532	2 LAPV ES	GR 532 LT	M ES	32
GR 5337 L ES	GR 5337 LD	PES GR 530	37 LAPV ES	GR 5337 L	TM ES	33.7 (1")
GR 535 L ES	GR 535 LDP	<sup>o</sup> ES GR 535	5 LAPV ES	GR 535 LT	M ES	35
GR 538 L ES	GR 538 LDP	PES GR 538	3 LAPV ES	GR 538 LT	M ES	38
GR 540 L ES	GR 540 LDP	<sup>o</sup> ES GR 540	) LAPV ES	GR 540 LT	M ES	40
GR 542 L ES	GR 542 LDP	<sup>o</sup> ES GR 542	2 LAPV ES	GR 542 LT	M ES	42 (11/4")
ize 6						( , ,
GR 6483 L ES	GR 6483 LD	DEC CD 649	33 LAPV ES	CD 4402 I	TAA EC	48.3 (11/2")

Please take the dimensions from the Measurement Chart in our Online Shop.

clamps with carrier rail nuts KMA type to assemble on C carrier rails TS 28 ... (page 243)

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

DIN 3015 T1

(1/8")

(1/8")

(3/8")

13.7 (1/4")

Pipe Ø

external

8

10

12

8

10

12

15

16

17.1

18

19

20

25

28

30

32

35

38

40

42

21.3 (1/2")

26.9 (3/4")

33.7 (1")

(11/4")

# Pipe clamps - heavy model series

Pipe clam	ps - heavy mod	lel series			DIN 3015 T2
Туре	Туре	Туре	Туре	Туре	Pipe Ø
plastic 1	plastic 2	plastic 3	plastic 4	aluminium	external
Size 1					
GR 16 S	GR 16 SDP	GR 16 SAPV	GR 16 STM	GR 16 SALU	6
GR 18 S	GR 18 SDP	GR 18 SAPV	GR 18 STM	GR 18 SALU	8
GR 110 S	GR 110 SDP	GR 110 SAPV	GR 110 STM	GR 110 SALU	10 (1/8")
GR 112 S	GR 112 SDP	GR 112 SAPV	GR 112 STM	GR 112 SALU	12
GR 1137 S	GR 1137 SDP	GR 1137 SAPV	GR 1137 STM	GR 1137 SALU	13.7 1/4")
GR 114 S	GR 114 SDP	GR 114 SAPV	GR 114 STM	GR 114 SALU	14
GR 115 S	GR 115 SDP	GR 115 SAPV	GR 115 STM	GR 115 SALU	15
GR 116 S	GR 116 SDP	GR 116 SAPV	GR 116 STM	GR 116 SALU	16
GR 1171 S	GR 1171 SDP	GR 1171 SAPV	GR 1171 STM	GR 1171 SALU	17.1 (3/8")
GR 118 S	GR 118 SDP	GR 118 SAPV	GR 118 STM	GR 118 SALU	18
Size 2					
GR 220 S	GR 220 SDP	GR 220 SAPV	GR 220 STM	GR 220 SALU	20
GR 2213 S	GR 2213 SDP	GR 2213 SAPV	GR 2213 STM	GR 2213 SALU	21.3 (1/2")
GR 222 S	GR 222 SDP	GR 222 SAPV	GR 222 STM	GR 222 SALU	22
GR 225 S	GR 225 SDP	GR 225 SAPV	GR 225 STM	GR 225 SALU	25
GR 2269 S	GR 2269 SDP	GR 2269 SAPV	GR 2269 STM	GR 2269 SALU	26.9 (3/4")
GR 228 S	GR 228 SDP	GR 228 SAPV	GR 228 STM	GR 228 SALU	28
GR 230 S	GR 230 SDP	GR 230 SAPV	GR 230 STM	GR 230 SALU	30
Size 3	OK 200 021	011 200 07 11 1	OK 200 01111	ON 200 0/ 120	
GR 325 S	GR 325 SDP	GR 325 SAPV	GR 325 STM	GR 325 SALU	25
GR 330 S	GR 330 SDP	GR 330 SAPV	GR 330 STM	GR 330 SALU	30
GR 332 S	GR 332 SDP	GR 332 SAPV	GR 332 STM	GR 332 SALU	32
GR 3337 S	GR 3337 SDP	GR 3337 SAPV	GR 3337 STM	GR 3337 SALU	33.7 (1")
GR 335 S	GR 335 SDP	GR 335 SAPV	GR 335 STM	GR 335 SALU	35
GR 338 S	GR 338 SDP	GR 338 SAPV	GR 338 STM	GR 338 SALU	38
GR 342 S	GR 342 SDP	GR 342 SAPV	GR 342 STM	GR 342 SALU	42
Size 4	OK 0 12 0D1	OK 0 12 0/ 11 1	OK 012 011VI	OK 0 12 0/ 120	12
GR 430 S	GR 430 SDP	GR 430 SAPV	GR 430 STM	GR 430 SALU	30
GR 438 S	GR 438 SDP	GR 438 SAPV	GR 438 STM	GR 438 SALU	38
GR 442 S	GR 442 SDP	GR 442 SAPV	GR 442 STM	GR 442 SALU	42 (11/4")
GR 4483 S	GR 4483 SDP	GR 4483 SAPV	GR 4483 STM	GR 4483 SALU	48.3 (11/2")
GR 4603 S	GR 4603 SDP	GR 4603 SAPV	GR 4603 STM	GR 4603 SALU	60.3 (2")
GR 465 S	GR 465 SDP	GR 465 SAPV	GR 465 STM		65
Size 5	OK 403 3DI	ON 400 0A1 V	OK 403 311VI		00
	CD 544 SDD				66
GR 566 S	GR 566 SDP mensions from the Meas	 	Online Share		66







plastic 3 like 2 but with extended welding and drilled mounting plates



plastic 4 clamps with carrier rail nuts KMA type to assemble on C carrier rails TS 40 ... (page 243)



aluminium aluminium clamp with weld-on and cover plate

## Stainless steel pipe clamps - heavy model series

**DIN 3015 T2** 

Materials: Metal parts: AISI 316Ti, screws: AISI 304, clamp: Polypropylene (PP)

/A		, land	- Inc	Pipe Ø
Type 1	Type 2	Type 3	Type 4	external
ize 1				
GR 16 S ES	GR 16 SDP ES	GR 16 SAPV ES	GR 16 STM ES	6
GR 18 S ES	GR 18 SDP ES	GR 18 SAPV ES	GR 18 STM ES	6 8
GR 110 S ES	GR 110 SDP ES	GR 110 SAPV ES	GR 110 STM ES	10 (1/8")
GR 112 S ES	GR 112 SDP ES	GR 112 SAPV ES	GR 112 STM ES	12
GR 1137 S ES	GR 1137 SDP E	S GR 1137 SAPV ES	GR 1137 STM ES	13.7 (1/4")
GR 114 S ES	GR 114 SDP ES	GR 114 SAPV ES	GR 114 STM ES	14
GR 115 S ES	GR 115 SDP ES	GR 115 SAPV ES	GR 115 STM ES	15
GR 116 S ES	GR 116 SDP ES	GR 116 SAPV ES	GR 116 STM ES	16
GR 1171 S ES	GR 1171 SDP E	S GR 1171 SAPV ES	GR 1171 STM ES	17.1 (3/8")
GR 118 S ES	GR 118 SDP ES	GR 118 SAPV ES	GR 118 STM ES	18
Size 2	<mark>=</mark>			
GR 220 S ES	GR 220 SDP ES	GR 220 SAPV ES	GR 220 STM ES	20
GR 2213 S ES	GR 2213 SDP E	S GR 2213 SAPV ES	GR 2213 STM ES	21.3 (1/2")
GR 222 S ES	GR 222 SDP ES	GR 222 SAPV ES	GR 222 STM ES	22
GR 225 S ES	GR 225 SDP ES	GR 225 SAPV ES	GR 225 STM ES	25
GR 2269 S ES	GR 2269 SDP E	S GR 2269 SAPV ES	GR 2269 STM ES	26.9 (3/4")
GR 228 S ES	GR 228 SDP ES	GR 228 SAPV ES	GR 228 STM ES	28
GR 230 S ES	GR 230 SDP ES	GR 230 SAPV ES	GR 230 STM ES	30
Size 3				
GR 325 S ES	GR 325 SDP ES	GR 325 SAPV ES	GR 325 STM ES	25
GR 330 S ES	GR 330 SDP ES		GR 330 STM ES	30
GR 332 S ES	GR 332 SDP ES	GR 332 SAPV ES	GR 332 STM ES	32
GR 3337 S ES	GR 3337 SDP E			33.7 (1")
GR 335 S ES	GR 335 SDP ES		GR 335 STM ES	35
GR 338 S ES	GR 338 SDP ES		GR 338 STM ES	38
GR 342 S ES	GR 342 SDP ES		GR 342 STM ES	42
Size 4				
GR 430 S ES	GR 430 SDP ES	GR 430 SAPV ES	GR 430 STM ES	30
GR 438 S ES	GR 438 SDP ES		GR 438 STM ES	38
GR 442 S ES	GR 442 SDP ES		GR 442 STM ES	42 (11/4")
GR 4483 S ES	GR 4483 SDP E			48.3 (11/2")
GR 4603 S ES	GR 4603 SDP E	<mark></mark>		60.3 (2")



clamps with welding plate



type 2 like 1 but with cover plate



type 3 like 2 but with extended welding and drilled mounting plates



type 4 clamps with carrier rail nuts KMA type to assemble on C carrier rails TS 40 ... (page 243)

Please take the dimensions from the Measurement Chart in our Online Shop.

# Double pipe clamps/elastomer clamps

# HYDAC



plastic 2 double pipe clamp with welding and cover plate



plastic 4 double pipe clamp with cover plate and carrier rail nuts KMA type to assemble on C carrier rails TS 28 ... (page 243)

#### DIN 3015 T3 **Double pipe clamps**

Туре	Туре	Pipe ∅
plastic 2	plastic 4	external
Size 1		
GR 16 DO	GR 16 DOTM	6
GR 18 DO	GR 18 DOTM	8
GR 110 DO	GR 110 DOTM	10 (1/8")
GR 112 DO	GR 112 DOTM	12
Size 2		
GR 2137 DO	GR 2137 DOTM	13.7 (1/4")
GR 214 DO	GR 214 DOTM	14
GR 215 DO	GR 215 DOTM	15
GR 216 DO	GR 216 DOTM	16
GR 2171 DO	GR 2171 DOTM	17.1 (3/8")
GR 218 DO	GR 218 DOTM	18
Size 3		
GR 320 DO	GR 320 DOTM	20
GR 3213 DO	GR 3213 DOTM	21.3 (1/2")
GR 322 DO	GR 322 DOTM	22
GR 325 DO	GR 325 DOTM	25
Size 4		
GR 4269 DO	GR 4269 DOTM	26.9 (3/4")
GR 428 DO	GR 428 DOTM	28
GR 430 DO	GR 430 DOTM	30
Size 5		
GR 5337 DO	GR 5337 DOTM	33.7 (1 ")
GR 535 DO	GR 535 DOTM	35
GR 538 DO	GR 538 DOTM	38
GR 540 DO	GR 540 DOTM	40
GR 542 DO	GR 542 DOTM	42 (11/4")

#### Pipe clamps with elastomer inserts

**DIN 3015 T1/T2** 

Materials: Shell halves: PP, elastomer insert: Chloroprene rubber (thermoelastic elastomer) **Application:** The elastomer insert absorbs the pressure thrusts in the tubes. It is recommended to use an elastic hose in the problem-affected network of tubes.

#### **Light model series**



Type without	Type with	Pipe Ø
cover plate	cover plate	external
Size 4		
GR 46 L EL	GR 46 LDP EL	6
GR 48 L EL	GR 48 LDP EL	8
GR 410 L EL	GR 410 LDP EL	10 (1/8")
GR 412 L EL	GR 412 LDP EL	12
GR 4127 L EL	GR 4127 LDP EL	12.7
GR 414 L EL	GR 414 LDP EL	14 (1/4")
GR 415 L EL	GR 415 LDP EL	15
GR 416 L EL	GR 416 LDP EL	16
GR 4172 L EL	GR 4172 LDP EL	17.2 (3/8")
GR 418 L EL	GR 418 LDP EL	18
GR 419 L EL	GR 419 LDP EL	19

Type without	Type with	Pipe Ø
cover plate	cover plate	external
Size 6		
GR 620 L EL	GR 620 LDP EL	20
GR 622 L EL	GR 622 LDP EL	22
GR 623 L EL	GR 623 LDP EL	23
GR 625 L EL	GR 625 LDP EL	25
GR 6269 L EL	GR 6269 LDP EL	26.9 (3/4")
GR 628 L EL	GR 628 LDP EL	28
GR 630 L EL	GR 630 LDP EL	30
GR 632 L EL	GR 632 LDP EL	32

#### **Heavy model series**



Type without	Type <b>with</b>	Pipe Ø
cover plate	cover plate	external (inch)
Size 2		
GR 26 S EL	GR 26 SDP EL	6
GR 28 S EL	GR 28 SDP EL	8
GR 210 S EL	GR 210 SDP EL	10 1/8")
GR 212 S EL	GR 212 SDP EL	12
GR 214 S EL	GR 214 SDP EL	14 (1/4")
GR 215 S EL	GR 215 SDP EL	15
	GR 216 SDP EL	16
GR 2172 S EL	GR 2172 SDP EL	17.2 (3/8")
GR 218 S EL	GR 218 SDP EL	18
Size 3		
GR 320 S EL	GR 320 SDP EL	20
GR 3213 S EL	GR 3213 SDP EL	21.3 (1/2")
GR 322 S EL	GR 322 SDP EL	
GR 325 S EL	GR 325 SDP EL	
GR 3269 S EL	GR 3269 SDP EL	26.9 (3/4")
GR 328 S EL	GR 328 SDP EL	28
GR 330 S EL	GR 330 SDP EL	30
GR 332 S EL	GR 332 SDP EL	32
Size 4		
GR 4337 S EL	GR 4337 SDP EL	33.7 (1")
GR 435 S EL	GR 435 SDP EL	35
GR 438 S EL	GR 438 SDP EL	38

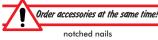
Type without	Type with	Pipe Ø
cover plate	cover plate	external (inch)
Size 4		
GR 440 S EL	GR 440 SDP EL	40
GR 442 S EL	GR 442 SDP EL	42 (11/4")
GR 4455 S EL	GR 4455 SDP EL	45.5
GR 448 S EL	GR 448 SDP EL	48 (11/2")
	GR 451 SDP EL	
GR 4534 S EL	GR 4534 SDP EL	53.4
GR 4564 S EL	GR 4564 SDP EL	56.4
Size 5		
	GR 560 SDP EL	60
	GR 565 SDP EL	65
	GR 570 SDP EL	70
	GR 573 SDP EL	73
	GR 576 SDP EL	76
Size 6		
GR 683 S EL	GR 683 SDP EL	83
GR 689 S EL	GR 689 SDP EL	89
GR 694 S EL	GR 694 SDP EL	94
GR 6101 S EL	GR 6101 SDP EL	101
Size 7		
GR 7108 S EL	GR 7108 SDP EL	108
GR 7114 S EL	GR 7114 SDP EL	114
GR 7133 S EL	GR 7133 SDP EL	133
GR 7140 S EL	GR 7140 SDP EL	140

# **Hose terminal strips**

Type <b>multi</b>	Hose	Number	Packing
pipe holder	Ø external	of clamps	unit
KK 410	4 - 5	10	10
KK 610	6	10	10
KK 810	8	10	10
KK 106	10	6	10
KK 116	11.6	6	10

Type notched			Packing
nails f. mounting	Shaft Ø	Length	unit
KN 3	2.0	6	100
KN 4	2.5	8	100
KN 4	2.5	8	100
KN 4	2.5	8	100
KN 4	2.5	8	100





# Hose supports for elbow installations

Туре	Hose	Mean	Packing
hose supports	Ø external	radius	unit
PKS 6	6	10	10
PKS 8	8	21	10
PKS 11	11.6	33.5	10

Type notched			Packing
nails f. mounting	Shaft Ø	Length	unit
KN 3	2.0	6	100
KN 4	2.5	8	100
KN 4	2.5	8	100



#### **Double hose clamps**

Type plastic	Type aluminium	Hose ∅ external	Used for:
GSAU 13	GSAU 13 A	13	Gas oxygen hose (6/6)
GSAU 16	GSAU 16 A	16	Gas oxygen hose (6/9)



# **Mounting clips for pipes**

Туре	Туре		For pipe Ø
1-way	2-way		external
KK 6	KK 6-2		6
KK 8	KK 8-2		8
KK 10	KK 10-2		10
KK 12	KK 12-2		12
KK 15	KK 15-2	Order accessories at the same time!	14 - 15
KK 18	KK 18-2	Haman halte	16 - 18
KK 22	KK 22-2	Hanger bolts	20 - 22
KK 28	KK 28-2		28

# **Hanger bolts**

Information: Only zinc-plated steel version provided with TORX drive

	/ -	The second secon	
Type zinc-pl.	Type <b>stainless</b>	YOX	T
steel (TORX)	steel A2	d L	s
STS 6x50	STS 6x50 ES	M 6 50	] [
STS 8x50	STS 8x50 ES	M 8 50	] [
STS 8x60	STS 8x60 ES	M 8 60	] [
STS 8x80	STS 8x80 ES	M 8 80	] [
STS 8x100	STS 8x100 ES	M 8 100	]
STS 8x120	STS 8x120 ES	M 8 120	]
STS 8x140	STS 8x140 ES	M 8 140	]
STS 10x50		M 10 50	]
STS 10x80	STS 10x80 ES	M 10 80	]
STS 10x100	STS 10x100 ES	M 10 100	]
STS 10x120	STS 10x120 ES	M 10 120	] [
STS 10x140	STS 10x140 ES	M 10 140	] [

Туре		<b>*</b>
suitabl	le dowel	
DUBEL	SX8x40	
DUBEL	SX10x50	
DUBEL	SX12x60	

M 6 (female thread)



# Pipe clamps with mounting holes

Materials: Body: PE (black, UV stabilised) or PP (grey), bar: PVC-U
Temperature range: PE: -20°C to max. +50°C, PP: -10°C to max. +80°C

Туре	Туре	Pipe Ø	Ø Mounting	Packing
PE (black)	PP (grey)	external	hole	unit
KK 16 PE	KK 16 PP	16	5.0	10
KK 20 PE	KK 20 PP	20	5.0	10
KK 25 PE	KK 25 PP	25	5.5	10
KK 32 PE	KK 32 PP	32	5.5	10
KK 40 PE	KK 40 PP	40	7.0	10
KK 50 PE	KK 50 PP	50	7.0	10
KK 63 PE	KK 63 PP	63	9.0	10
KK 75 PE	KK 75 PP	75	9.0	10
KK 90 PE	KK 90 PP	90	9.0	10
KK 110 PE	KK 110 PP	110	9.0	10



mounting



#### Cable straps

Materials: PA 66 (Nylon)

Temperature range: -40°C to max. +110°C (temporary) Approvals: UL 94 V2, Germ. Lloyd, MIL-S-23190E

Packing unit: 100 pcs.

Туре	Туре	Strap	o- Tape-	- Max. connec-
natural	black	lengt	th width	tive area Ø
KB 98	KB 98 S	98	2.5	21
KB 140	KB 140 S	140	3.5	35
KB 178	KB 178 S	178	4.8	45
KB 200	KB 200 S	200	4.5	50
KB 360	KB 360 S	360	4.5	103
KB 450	KB 450 S	450	7.5	130
KB 750	KB 750 S	750	7.5	200



#### Cable straps with label fields

Advantage: • For marking and mounting hoses and cables. The marking is done using a marker or label.

Materials: Polyamide

Temperature range: -40°C to max. +80°C

Packing unit: 100 pcs.

3 - 1			
	Таре	Таре	Max. connec-
Туре	length	width	tive area Ø
Internal label field			
KBKZI 100	100	2.5	20
KBKZI 200	200	2.5	50
External label field			
KBKZA 110	110	2.5	20
KBKZA 210	210	2.5	52
Internal label field	- long		
KBKZIL 190	190	4.8	48
KBKZIL 270	270	4.8	68

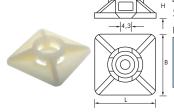


internal label field - long type

#### **Cable strap bases**

Materials: Body: Natural ABS, stick-on base: Resin and rubber with PE foam Temperature range: -10°C to max. +60°C (temporary to max. +95°C)

Packing unit: 100 pcs.



	Туре	Туре	Max.			
	screw on base	glue on base	cable strap width F	L	W	Н
1	KB SOCKEL 36	KB SOCKEL 36 K	3.6	19.0	19.0	6.0
	KB SOCKEL 48	KB SOCKEL 48 K	4.8	26.5	26.5	4.3

#### Releasable cable straps/bag ties

Advantage: • Almost unlimitedly releasable. Can also be used as a bag or sack closure, gripping strap, for all agricultural, orchard and vineyard purposes.

Materials: Polyethylene Packing unit: 100 pcs.



1	уре	Туре			Withdrawal
r	ed	natural	Length	n Cord Ø	force
W	/ith 1 fixing eye				
k	(BL 140 ROT	KBL 140 NATUR	140	3.9	170 N
W	/ith 2 fixing eyes				
k	KBLD 120 ROT	KBLD 120 NATUR	120	3.5	130 N
k	KBLD 180 ROT	KBLD 180 NATUR	180	3.5	150 N
k	KBLD 240 ROT	KBLD 240 NATUR	240	3.9	180 N
k	KBLD 290 ROT	KBLD 290 NATUR	290	8.7	420 N
k	KBLD 320 ROT	KBLD 320 NATUR	320	4.4	230 N
k	KBLD 500 ROT	KBLD 500 NATUR	500	5.7	250 N
k	KBLD 665 ROT	KBLD 665 NATUR	665	6.6	370 N

#### Metal protection hoses against welding spatter and hot turnings

Operating range: As protective hose of pneumatic and electrical pipelines to welding equipment.

Туре		Min.	For hose
Type zinc-pl. steel	Internal Ø	bend radius	Ø external
MK 400	7.0	20	6
MK 600	9.0	25	8
MK 900	13.0	35	12
MK 1300	21.5	50	19

# **Hose bundling**

### Cable protection hoses for quick assemblies

Advantage: • Cost effective and time saving bundling of hoses and cables by using an innovative assembly tool.

Material: Halogen free polypropylene

**Temperature range:**  $-30^{\circ}\text{C}$  to  $+110^{\circ}\text{C}$  (temporary to  $+140^{\circ}\text{C}$ )

Туре	Туре	Туре	Max.	
black	white	grey	bundle area	Supply volume
PKBS 10 SCHWARZ	PKBS 10 WEISS	PKBS 10 GRAU	10	100 m (incl. assembly tool)
PKBS 15 SCHWARZ	PKBS 15 WEISS	PKBS 15 GRAU	15	50 m (incl. assembly tool)
PKBS 20 SCHWARZ	PKBS 20 WEISS	PKBS 20 GRAU	20	30 m (incl. assembly tool)
PKBS 25 SCHWARZ	PKBS 25 WEISS	PKBS 25 GRAU	25	20 m (incl. assembly tool)
PKBS 32 SCHWARZ	PKBS 32 WEISS	PKBS 32 GRAU	32	15 m (incl. assembly tool)









extruded



Schläuche einlegen..

...Werkzeug in Schlauch einführen, verriegeln und ziehen...

assembly tool (included in the scope of delivery)

#### **Bundle spirals made of PE**

Materials: PE hose spiral cut

**Application:** Grouping of hoses, small pipes, electrical cables etc., protection against abrasion and wear **Temperature range:**  $-50^{\circ}\text{C}$  to  $+85^{\circ}\text{C}$ 

•	0						
Туре	Туре	Туре			Bundle	Coil	Roller
natural	blue	black	Externa	l Ø Internal	Ø area	width	length m
PKB 4 NATUR	PKB 4 BLAU	PKB 4 SCHWARZ	6	4	5 - 40	7	50
PKB 7 NATUR	PKB 7 BLAU	PKB 7 SCHWARZ	9	7	8 - 45	11	50
PKB 9 NATUR	PKB 9 BLAU	PKB 9 SCHWARZ	12	9	11 - 55	14	50
PKB 12 NATUR	PKB 12 BLAU	PKB 12 SCHWARZ	15	12	13 - 90	18	25
PKB 16 NATUR	PKB 16 BLAU	PKB 16 SCHWAR7	19	16	17 - 130	22	25



### **Bundle spirals made of HD-PE**

Materials: HD-PE, coiled, extruded, rounded edges

Application: Bundling of hoses, abrasion protection on hydraulic hoses

Temperature range: -50°C to max. +100°C

	Exte	ernal Inte	rnal Bundle	Coil	Roller
Туре	Ø	Ø	area	width	length m
PKB 10 SCHWARZ	12	9.5	9 - 13	12.5	25
PKB 13 SCHWARZ	16	13.0	) 13 - 18	3 11.0	25
PKB 15 SCHWARZ	20	16.0	16 - 22	2 17.0	25
PKB 20 SCHWARZ	25	20.0	20 - 27	7 19.0	25
PKB 25 SCHWARZ	32	27.0	27 - 36	5 23.0	25
PKB 30 SCHWARZ	42	35.0	34 - 44	1 27.0	25
PKB 40 SCHWARZ	50	44.0	) 43 - 55	31.0	25
PKB 50 SCHWARZ	63	55.5	55 - 67	7 40.0	25
PKB 65 SCHWARZ	76	67.0	66 - 79	43.0	10
PKB 80 SCHWARZ	90	80.0	78 - 10	00 46.0	10
PKB 100 SCHWARZ	111	100.0	99 - 11	14 52.0	10



#### Abrasion protection hoses for high pressure hoses

Materials: High-quality polyester mesh, abrasion resistance acc. to ISO 6945, burst protection tested acc. to ISO 3457 Application: Burst protection against uncontrolled oil flow (pin-hole effect), wear protection

Temperature range: -40°C to max. +100°C Roller length: 100 m

Туре	Internal Ø*
SSS 20	20
SSS 22	22
SSS 25	25
SSS 28	28
SSS 32	32
SSS 35	35

Туре	Internal Ø*
SSS 38	38
SSS 45	45
SSS 50	50
SSS 70	70
SSS 90	90

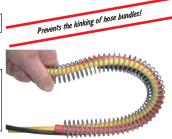


# Steel round coils

Application: To be used for the bundling of several hoses or as abrasion protection of hoses in difficult installation situations, such as lorries for tipper trailers as well as in excavators to the grippers. **Roller length:** 10 m

Туре	Internal Ø	Wire Ø
900-8	17.3	2
900-10	21.3	2
900-12	25.0	2
900 16	20 ∩	2

Туре	Internal Ø	Wire Ø
900-19	34.2	2
900-25	41.0	3
900-31	51.5	3
900-38	55.6	3



When ordering, please state shipping length!

max. 2 m Express: max. 3 m Freight: max. 6 m

### Aluminium tubes for push-in connectors

Materials: Aluminium, inside and outside chromated, outside powder coated

Temperature range:  $-20^{\circ}\text{C}$  to  $+80^{\circ}\text{C}$ Operating pressure: 20 bar (depending on the connection system) Media: Compressed air, vacuum

push-in fittings

BIG model series

Tube length: 4 m

Application: The tube must be cleanly separated, the exterior deburred and given a slight chamfer. Optimal results are achieved by using a tube cutter (see table).







0.000 2.1				
Type <b>blue</b>	Type <b>grey</b>	Tube Ø		
(RAL 5015)	(RAL 7001)	external		
TPR 15x12 ALU BLAU	TPR 15x12 ALU GRAU	15 x 12		
TPR 18x15 ALU BLAU	TPR 18x15 ALU GRAU	18 x 15		
TPR 22x19 ALU BLAU	TPR 22x19 ALU GRAU	22 x 19		
TPR 28x25 ALU BLAU	TPR 28x25 ALU GRAU	28 x 25		
TPR 32x29 ALU BLAU*	TPR 32x29 ALU GRAU	32 x 29		



When ordering, please state shipping length!

max. 2 m Parcel service: max. 3 m Express:

## Polyamide tubes (PA 12 H) - bar products

(DIN 73378/DIN 74324)\*

Properties: Rigid tube for compressed air, compressed air brake, hydraulic and fuel lines.

Temperature range: -50°C to max. +100°C

Shore hardness: 74 D Tube length: 3 m





	·	Tube Ø	Operating	Available
Туре		external x int.	pressure	types/colours
PA 12x9 STG **		12 x 9	38 bar	• •
PA 15x12 STG *	K	15 x 12	25 bar	• •
PA 18x14 STG *	•	18 x 14	28 bar	• •
PA 22x18 STG *		22 x 18	22 bar	• •
PA 28x23 STG *		28 x 23	20 bar	• •
. ~	II SOLOS I			

Please enter the required colour here in your order!

PA 12x9 STG \*\* Standard type

Order supplement for colour

black . . . . . SCHWARZ blue

 $^*$  arnothing 22 and arnothing 28 are not covered by DIN,  $^{**}$  please enter the required hose colour here.



When ordering, please state shipping length!

max. 2 m Parcel service: max. 3 m Express: Freight: arbitrary

**Tubes PVC-U** 

DIN 8062/EN 1452-2 PN 16

Materials: PVC-U Colour: RAL 7011 - dark grey **Tube lengths:** 5 m (with smooth ends)



Warning: Not suitable for compressed air or other gases under pressure!

Wall thickness External Ø D Туре PVCHR 16x1.5 16 PVCHR 20x1.5 20 1.5 PVCHR 25x1.9 1.9 25 PVCHR 32x2.4 32 2.4 PVCHR 40x3.0 40 3.0 PVCHR 50x3.7 50 3.7 PVCHR 63x4.7 63 4.7 PVCHR 75x5.6 75 5.6 PVCHR 90x6.7 90 6.7 PVCHR 110x8.1 110 8.1

up to Ø 160 in PN16 and up to Ø 315 in PN10 upon request



HYDAC Pipe clamps from page 244



Clamp brackets and steel cable clamps on pages 257-259



Pipe clamps from page 242





#### Copper installation tubes in rings, soft (R 220)

#### DIN EN 1057/DVGW

Туре	Tube Ø	Wall	Ring	Operating
copper	external	thickness	length	pressure***
CUR 4x1 R*	4	1	50 m	382 bar
CUR 6x1 R	6	1	50 m	229 bar
CUR 8x1 R	8	1	50 m	163 bar
CUR 10x1 R	10	1	50 m	127 bar
CUR 12x1 R	12	1	50 m	104 bar
CUR 15x1 R	15	1	50 m	82 bar
CUR 18x1 R**	18	1	25 m	67 bar
CUR 22x1 R**	22	1	25 m	54 bar





Parcel service:

Express:

Freight:

When ordering, please state shipping length!

max. 2 m

max. 3 m

max 6 m

\* industrial quality EN 12449 (R 200), \*\* only complete rolls are available, \*\*\* the maximum permitted operating pressure was calculated based on soft copper tubes (R 200) and a safety value of 3.5 at an operating temperature of +100 °C. The permitted operating pressure is based on the copper tube, not on the connecting parts! The values for harder tubes are higher.

#### Copper installation tubes in rods, hard (R 290), semi-hard (R 250) DIN EN 1057/DVGW

Rod length: 5 m

Туре	Tube Ø	Wall		Operating
copper	external	thickness	Strength	pressure**
CUR 4x1*	4	1	R 290	382 bar
CUR 6x1	6	1	R 290	229 bar
CUR 8x1	8	1	R 290	163 bar
CUR 10x1	10	1	R 290	127 bar
CUR 12x1	12	1	R 250	104 bar
CUR 14x1*	14	1	R 290	89 bar
CUR 14x1.5*	14	1.5	R 290	135 bar
CUR 15x1	15	1	R 250	82 bar
CUR 16x1*	16	1	R 290	76 bar
CUR 16x1.5*	16	1.5	R 290	116 bar
CUR 18x1	18	1	R 250	67 bar
CUR 22x1	22	1	R 250	54 bar
CUR 28x1	28	1	R 250	42 bar
CUR 35x1.2	35	1.2	R 290	41 bar
CUR 42x1.2	42	1.2	R 290	34 bar
CUR 54x1.5	54	1.5	R 290	33 bar



\* industrial quality EN 12449, \*\* the maximum permitted operating pressure was based on the use of soft copper tubes (R 200) and a safety value of 3.5 at an operating temperature of +100 °C. The permitted operating pressure is based on the copper tube, not on the connecting parts! The values for harder tubes are higher.



#### **Tube cutter**

Suitable: For cutting of aluminium, copper, steel and stainless steel pipes, as well as plastic and composite pipes. Pipe cutter with 4 guide rollers for optimum holding of the pipes, incl. replacement cutting wheel in the handle. Do not use to cut tubes for cutting ring fittings!

**Note:** Type  $\varnothing$  6 - 76 mm only has a practical quick adjustment. The pipe cutters are colour coded:

red - for copper, brass & aluminium pipes grey - for steel & stainless steel pipe black - for plastic & composite pipes

'	' '	'	
Туре	Туре		max. wall
Ø 3 - 35 mm	Ø 6 - 76 mm	for material	thickness
RAS 35	RAS 76	Copper, brass, aluminium	2
RAS 35 ES	RAS 76 ES	Steel, stainless steel	2,5
	RAS 76 KU	Plastic, composite pipes	8.6

Type Replacement	
cutting wheel	Ø x width
RAS KL	19 x 6,2
RAS KL ES	19 x 6,2
RAS KL KU	30 x 6,2



#### Deburrer

Materials: Standard: Plastic body with stainless steel blades, Heavy Duty: Aluminium with black stainless steel graters Suitable: For deburring (inside and outside) of pipes. Standard design can be used for soft materials, such as plastic, copper, aluminium, etc. Heavy Duty design is suitable also for steel and stainless steel.

Туре	Design	for tubes Ø external
ENTGR 36	Standard	4 - 36
ENTGR 35 ES	Heavy Duty	8 - 35
ENTGR 56 ES	Heavy Duty	10 - 56



Parcel service:

Express: Freight:

When ordering, please state shipping length!

max. 2 m

max. 3 m

max 6 m

#### **Threaded tubes**

#### DIN EN 10255-M (DIN 2440)

Description: Tube made of non-alloy steel, suited for welding and tapping Operating range: Transport of liquids, air and non-hazardous gases

Version: Black finish or hot-dip galvanised, with smooth tube ends without thread or sleeve (OO)

Materials: \$ 195 T (ST 33), all tubes are subjected to cold-water pressure testing or eddy-current testing under 50 bar

Operating pressure: Liquids up to max. 25 bar, gas and compressed air up to max. 10 bar

Manufacturer lengths: 6 m ± 0,15 m (seamless ± 1 m)

Type welded	Type seamless	Type <b>welded</b>	Type seamless	Thread	Tube Ø	Wall
black	black	hot-dip galv.	hot-dip galv.	size	external	thick.
GWR 14 G		GWR 14 V G		1/4"	13.5	2.35
GWR 38 G	GWR 38	GWR 38 V G	GWR 38 V	3/8"	17.2	2.35
GWR 12 G	GWR 12	GWR 12 V G	GWR 12 V	1/2"	21.3	2.65
GWR 34 G	GWR 34	GWR 34 V G	GWR 34 V	3/4"	26.9	2.65
GWR 10 G	GWR 10	GWR 10 V G	GWR 10 V	1"	33.7	3.25
GWR 114 G	GWR 114	GWR 114 V G	GWR 114 V	1 1/4"	42.4	3.25
GWR 112 G	GWR 112	GWR 112 V G	GWR 112 V	1 1/2"	48.3	3.25
GWR 20 G	GWR 20	GWR 20 V G	GWR 20 V	2"	60.3	3.65
GWR 212 G	GWR 212	GWR 212 V G	GWR 212 V	2 1/2"	76.1	3.65
GWR 30 G	GWR 30	GWR 30 V G	GWR 30 V	3"	88.9	4.05
GWR 40 G	GWR 40	GWR 40 V G	GWR 40 V	4"	114.3	4.50





When ordering, please state shipping length!

max. 2 m Express: max. 3 m max 6 m

#### Precision hydraulic tubes - seamless

#### EN 10305-4 (DIN 2445/2)

 $\textbf{Materials:} \ E\ 235 + N\ (ST\ 37.4\ normally\ annealed\ -\ NBK),\ all\ tubes\ undergo\ eddy\ current\ or\ ultrasound\ testing,\ tolerandless and the state of the state o$ ces in accordance with DIN 2391, quality grade C, operating pressure in accordance with DIN 2413  $\,$ 

Manufacturer lengths:  $6 \text{ m} \pm 1 \text{ m}$ Temperature range:  $0^{\circ}\text{C}$  to  $+120^{\circ}\text{C}$  without pressure reductions, higher temperatures are possible for reduced pushing



Type <b>black</b>	Type zinc-plated/	Ti	Jbe Ø ∖	Vall	Calculated
phosphatised	chromatised	e:	xternal t	hickness	pressure*
HR 4 x 1**	HR 4 x 1 V	4	1		502 bar
HR 5 x 1**		5	]	1.5	416 bar
HR 6 x 1**	HR 6 x 1 V	6	]		374 bar
HR 6 x 1.5**	HR 6 x 1.5 V	6	]	.5	528 bar
HR 6 x 2**		6	2	<u> </u>	665 bar
HR 8 x 1**	HR 8 x 1 V	8		1.5	289 bar
HR 8 x 1.5**	HR 8 x 1.5 V	8		.5	414 bar
HR 8 x 2**	HR 8 x 2 V	8		)	528 bar
HR 10 x 1	HR 10 x 1 V	1	0	l .5	249 bar
HR 10 x 1.5	HR 10 x 1.5 V	]	0	.5	358 bar
HR 10 x 2**		]	0 2	<u>2</u>    .5	460 bar
HR 12 x 1	HR 12 x 1 V	]		 	210 bar
HR 12 x 1.5	HR 12 x 1.5 V	<u>1</u> 1		.5	305 bar
HR 12 x 2 HR 12 x 2.5	HR 12 x 2 V	1		<u>)</u> 2.5	393 bar
HR 14 x 2	HR 12 x 2.5 V	1		2.5	476 bar 343 bar
HR 15 x 1		1			171 bar
HR 15 x 1.5	HR 15 x 1.5 V	1	5 1	l I.5	249 bar
HR 15 x 2	HR 15 x 2 V	1		 <u>?</u>	323 bar
HR 15 x 2.5		1		2.5	393 bar
HR 15 x 3				3	460 bar
HR 16 x 1.5	HR 16 x 1.5 V	i	- 6 1		234 bar
HR 16 x 2	HR 16 x 2 V	1		)	305 bar
HR 16 x 3		1	6 3	3	435 bar
HR 18 x 1		1		· · · · · · · · · · · · · · · · · · ·	143 bar
HR 18 x 1.5	HR 18 x 1.5 V	1		1.5	210 bar
HR 18 x 2	HR 18 x 2 V	1		<u>)</u>	274 bar
HR 18 x 2.5		1		2.5	335 bar
HR 20 x 1	HR 20 x 1 V	2	0 1		100 bar
HR 20 x 1.5	HR 20 x 1.5 V	2	0 1	l .5	191 bar
HR 20 x 2	HR 20 x 2 V	2	0 2	)	249 bar
HR 20 x 2.5	HR 20 x 2.5 V	2		2.5	305 bar
HR 20 x 3	HR 20 x 3 V	2	0 3	}	358 bar
HR 20 x 4		2		1	460 bar
HR 22 x 1.5	HR 22 x 1.5 V	2	2 1	.5	174 bar
HR 22 x 2	HR 22 x 2 V	2		)	228 bar
HR 22 x 2.5	HR 22 x 2.5 V	2		2.5	280 bar
HR 22 x 3		2		3	329 bar
HR 25 x 1.5	HR 25 x 1.5 V	2		.5	154 bar
HR 25 x 2	HR 25 x 2 V	2		<u> </u>	202 bar
HR 25 x 2.5	HR 25 x 2.5 V	2		2.5	249 bar
HR 25 x 3 HR 25 x 4	HR 25 x 3 V	2	5 .	} 	294 bar 379 bar
HR 25 x 4.5		2		1.5	420 bar
HR 28 x 1.5	HR 28 x 1.5 V	2		1.5	139 bar
HR 28 x 2	HR 28 x 2 V	2		2	182 bar
HR 28 x 3		2	<del>2</del>	3	265 bar
HR 30 x 2.5	HR 30 x 2.5 V		0 2	2.5	210 bar
HR 30 x 3	HR 30 x 3 V			}	249 bar
HR 30 x 4			0 4	1	323 bar
HR 30 x 5			0 5		393 bar
HR 35 x 2	HR 35 x 2 V		5 2	) )	147 bar
HR 35 x 2.5	HR 35 x 2.5 V		5 2	2.5	182 bar
HR 35 x 3		3	5 3	}	216 bar
HR 35 x 4			5 4	1	281 bar
HR 35 x 5		3	5 5	)	343 bar
HR 38 x 3		3	8 3	}	200 bar
HR 38 x 4	HR 38 x 4 V		8 4	1	261 bar
HR 38 x 5				5	319 bar
HR 38 x 6				5	375 bar
HR 42 x 2	HR 42 x 2 V	4		<u>.</u>	124 bar
HR 42 x 3	HR 42 x 3 V			3	182 bar
HR 42 x 4		20 x K x s x c	.7	1	238 bar



Hydraulic valves from page 452



Hydraulic couplings from page 170



Cutting ring fittings from page 77



Functional nut on page 99



Electric tube bending device on page 545

\* calculated acc. to DIN 2413 Validity range III for dynamic loading  $P = \frac{20 \times K \times s \times c}{S \times (d\alpha + s \times c)}$  (bar). material parameter  $K = 226 \text{ N/mm}^2$  (torsional endurance). safety factor S = 1.5 for static and dynamic loading. Factor c to take into account the wall thickness deviation for static and dynamic loading e = 0.8 for tubes with outside diameters of 4 and 5; 0.85 for tubes with outside diameters of 6 and 8; and 0.9 for larger tube outside diameters. diameters.

The stated calculated pressures do not take into account any corrosion surcharge. Tubes with a diameter ratio of since > 1.35 have also been calculated for a predominantly static load in accordance with DIN 2413 Validity range III,

however with K = 235 N/mm<sup>2</sup>

<sup>\*\*</sup> oiled instead of phosphatised

When ordering, please

#### Stainless steel line tubes - seamless

#### **DIN EN ISO 1127**

Materials: AISI 304/AISI 321/AISI 316Ti, heat treated (mat, or blank tempered'), all tubes are 100% eddy current tested below 80 bar pressure, tolerances according to DIN EN ISO 1127 D4/T3 (>42 mm D3/T3) Manufacturer lengths: 6 m  $\pm$  1 m

Type	Type Mox	Type	Tube Ø	Wall	Operating
Al31 304 —	AISI 321	AISI STOTI	external	thickness	pressure <sup>2)</sup>
HR 4x1 ES2A		HR 4x1 ES6A	4	1	460 bar
HR 6x1 ES2A	HR 6x1 ES4A	HR 6x1 ES6A	6	1	460 bar
HR 6x1.5 ES2A	HR 6x1.5 ES4A	HR 6x1.5 ES6A	6	1.5	460 bar
HR 8x1 ES2A	HR 8x1 ES4A	HR 8x1 ES6A	8	1	345 bar
HR 8x1.5 ES2A	HR 8x1.5 ES4A	HR 8x1.5 ES6A	8	1.5	518 bar
HR 10x1 ES2A	HR 10x1 ES4A	HR 10x1 ES6A	10	1	276 bar
HR 10x1.5 ES2A	HR 10x1.5 ES4A	HR 10x1.5 ES6A	10	1.5	414 bar
HR 10x2 ES2A	HR 10x2 ES4A	HR 10x2 ES6A	10	2	552 bar
HR 12x1 ES2A	HR 12x1 ES4A	HR 12x1 ES6A	12	1	230 bar
HR 12x1.5 ES2A	HR 12x1.5 ES4A	HR 12x1.5 ES6A	12	1.5	345 bar
HR 12x2 ES2A	HR 12x2 ES4A	HR 12x2 ES6A	12	2	460 bar
HR 14x2 ES2A	HR 14x2 ES4A	HR 14x2 ES6A	14		394 bar
HR 15x1.5 ES2A	HR 15x1.5ES4A	HR 15x1.5ES6A	15	1.5	276 bar
HR 15x2 ES2A	HR 15x2 ES4A	HR 15x2 ES6A	15	2	368 bar
HR 16x1.5 ES2A			16	1.5	259 bar
HR 16x2 ES2A	HR 16x2 ES4A	HR 16x2 ES6A	16	2 3	345 bar
	HR 16x3 ES4A	HR 16x3 ES6A	16	3	518 bar
HR 18x1.5 ES2A	HR 18x1.5 ES4A	HR 18x1.5 ES6A	18	1.5	230 bar
HR 18x2 ES2A	HR 18x2 ES4A	HR 18x2 ES6A	18	2	307 bar
HR 20x2 ES2A	HR 20x2 ES4A	HR 20x2 ES6A	20	2	276 bar
HR 20x2.5 ES2A	HR 20x2.5 ES4A	HR 20x2.5 ES6A	20	2.5	345 bar
HR 20x3 ES2A	HR 20x3 ES4A	HR 20x3 ES6A	20	3	414 bar
HR 22x1.5 ES2A	HR 22x1.5 ES4A	HR 22x1.5 ES6A	22	1.5	188 bar
HR 22x2 ES2A	HR 22x2 ES4A	HR 22x2 ES6A	22	2	251 bar
HR 25x2 ES2A	HR 25x2 ES4A	HR 25x2 ES6A	25	2	221 bar
HR 25x2.5 ES2A	HR 25x2.5 ES4A	HR 25x2.5 ES6A	25	2.5	276 bar
HR 25x3 ES2A	HR 25x3 ES4A	HR 25x3 ES6A	25	3	331 bar
HR 28x1.5 ES2A	HR 28x1.5 ES4A	HR 28x1.5 ES6A	28	1.5	148 bar
HR 28x2 ES2A	HR 28x2 ES4A	HR 28x2 ES6A	28	2	197 bar
HR 30x3 ES2A	HR 30x3 ES4A	HR 30x3 ES6A	30	3	276 bar
HR 30x4 ES2A	HR 30x4 ES4A	HR 30x4 ES6A	30	4	368 bar
HR 35x2 ES2A	HR 35x2 ES4A	HR 35x2 ES6A	35	2	153 bar
HR 38x2 ES2A	HR 38x2 ES4A	HR 38x2 ES6A	38	2	145 bar
	HR 38x4 ES4A	HR 38x4 ES6A	38	4	291 bar
HR 38x5 ES2A	HR 38x5 ES4A	HR 38x5 ES6A	38	5	363 bar
HR 42x2 ES2A		HR 42x2 ES6A	42	2	130 bar
HR 42x3 ES2A	HR 42x3 ES4A	HR 42x3 ES6A	42	3	169 bar
		HR 57x2 ES6A	57	2	97 bar
	HR 57x2.9 ES4A		57	2.9	140 bar



#### Stainless steel line tubes - welded

**DIN EN ISO 1127** 

Materials: AISI 304/AISI 321/AISI 316Ti straight bead welded stainless steel tubes, metallic clean, tolerances according to DIN EN ISO 1127 D3/T3 (>168.3 mm tolerances upon request) Manufacturer lengths: 6 m  $\pm$  1 m

Type (Nox)	Type (Nox)	Type	Tube Ø	Wall	Operating
AISI 304*	AISI 321	AISI 316Ti*	external	thickness	pressure <sup>2</sup>
HR 8x1 GES2A	HR 8x1 GES4A	HR 8x1 GES6A	8	1	330 bar
HR 10x1 GES2A	HR 10x1 GES4A	HR 10x1 GES6A	10	1	251 bar
HR 12x1 GES2A	HR 12x1 GES4A	HR 12x1 GES6A	12	1	209 bar
HR 12x1.5 GES2A	HR 12x1.5 GES4A	HR 12x1.5 GES6A	12	1.5	314 bar
HR 15x1 GES2A	HR 15x1 GES4A	HR 15x1 GES6A	15	1	167 bar
HR 15x1.5 GES2A	HR 15x1.5 GES4A	HR 15x1.5 GES6A	15	1.5	251 bar
HR 16x1 GES2A	HR 16x1 GES4A	HR 16x1 GES6A	16	1	157 bar
HR 16x1.5 GES2A	HR 16x1.5 GES4A	HR 16x1.5 GES6A	16	1.5	235 bar
HR 17.2x1.6 GES2A			17.2	1.6	233 bar
HR 18x1.5 GES2A	HR 18x1.5 GES4A	HR 18x1.5 GES6A	18	1.5	209 bar
HR 20x1.5 GES2A	HR 20x1.5 GES4A	HR 20x1.5 GES6A	20	1.5	188 bar
HR 20x2 GES2A	HR 20x2 GES4A	HR 20x2 GES6A	20	2	251 bar
HR 21.3x1.6 GES2A	HR 21.3x1.6 GES4A	HR 21.3x1.6 GES6A	21.3	1.6	188 bar
HR 21.3x2 GES2A	HR 21.3x2 GES4A	HR 21.3x2 GES6A	21.3	2	236 bar
HR 21.3x2.6 GES2A	HR 21.3x2.6 GES4A	HR 21.3x2.6 GES6A	21.3	2.6	306 bar
HR 22x1.5 GES2A	HR 22x1.5 GES4A	HR 22x1.5 GES6A	22	1.5	170 bar
HR 25x1.5 GES2A	HR 25x1.5 GES4A	HR 25x1.5 GES6A	25	1.5	151 bar
HR 25x2 GES2A	HR 25x2 GES4A	HR 25x2 GES6A	25	2	201 bar
HR 26.9x1.6 GES2A	HR 26.9x1.6 GES4A	HR 26.9x1.6 GES6A	26.9	1.6	149 bar
HR 26.9x2 GES2A	HR 26.9x2 GES4A	HR 26.9x2 GES6A	26.9	2	187 bar
HR 26.9x2.6 GES2A	HR 26.9x2.6 GES4A	HR 26.9x2.6 GES6A	26.9	2.6	242 bar
HR 28x1.5 GES2A	HR 28x1.5 GES4A	HR 28x1.5 GES6A	28	1.5	134 bar
HR 30x1.5 GES2A	HR 30x1.5 GES4A	HR 30x1.5 GES6A	30	1.5	125 bar
HR 30x2 GES2A	HR 30x2 GES4A	HR 30x2 GES6A	30	2	167 bar
HR 30x2.5 GES2A		HR 30x2.5 GES6A	30	2.5	207 bar



When ordering, please state shipping length!

Parcel service: max. 2 m max. 3 m Express: Freight: max 6 m



Do not use welded tube with cutting ring fittings!



All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

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More sizes can be found in the Online Shop!

<sup>\*</sup> standard delivery program, " depends on the diameter and current market situation, " the operating pressures are given for AISI 304 calculated acc. to DIN 2413, Validity range I, at 20°C



Stainless steel ball valves with welded ends from page 290



Flanges from page 260



Butterfly valves from page 316



Pipe clamps from page 244

Tube dimension	IS			
NW mm	Inches	DIN 11850-R2 external Ø (mm)	ISO external Ø (mm)	Metric measurements* in mm
10	3/8"	13	17.2	12 x 1.0
15	1/2"	19	21.3	18 x 1.5
20	3/4"	23	26.9	23 x 1.5
25	1"	29	33.7	28 x 1.5
32	1 1/4"	35	42.4	35 x 1.5
40	1 1/2"	41	48.3	43 x 1.5
50	2"	53	60.3	54 x 2.0
65	21/2"	70	76.1	69 x 2.0
80	3"	85	88.9	84 x 2.0
100	4"	104	114.3	104 x 2.0
125	5"	129	139.7	129 x 2.0
150	6"	154	168.3	154 x 2.0
200	8"	204	219.1	204 x 2.0
250	10"		273.0	254 x 2.0
300	12"		323.9	304 x 2.0
350	14"		355.6	354 x 2.0
400	16"		406.4	406 x 3.0
450	18"		457.2	
500	20"		508.0	
600	24"		609.6	
700	28"		711.2	
800	32"		812.8	
900	36"		914.4	
1000	40"		1016.0	

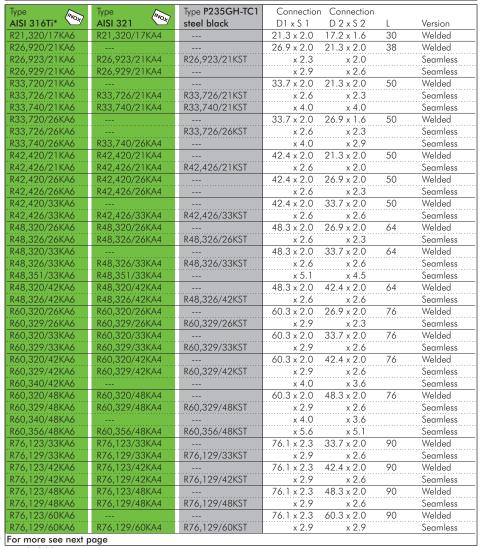
<sup>\*</sup> nominal width = inside width (dependant on wall thickness)

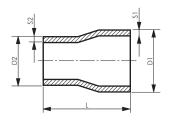
#### Reducers, concentric

Tules dimensions

#### EN 10253 type B (DIN 2616)







More sizes on the next page

\* standard delivery program

Continued from previous page

# **Butt weld fittings**

Reducers, con	centric			EN 10253 t	ype B	(DIN 2616
Type AISI 316Ti*	Type	Type P235GH-TC1	Connection	n Connection	n	
7 (101 0 1011	AISI SZ I	steel black	D1 x S 1	D 2 x S 2	L	Version
R88,923/33KA6	R88,923/33KA4		88.9 x 2.3	33.7 x 2.0	90	Welded
R88,923/42KA6	R88,923/42KA4		88.9 x 2.3	42.4 x 2.0	90	Welded
R88,923/48KA6	R88,923/48KA4		88.9 x 2.3	48.3 x 2.0	90	Welded
R88,923/60KA6	R88,923/60KA4		88.9 x 2.3	60.3 x 2.0	90	Welded
R88,923/76KA6	R88,923/76KA4		88.9 x 2.3	76.1 x 2.3	90	Welded
R88,932/60KA6	R88,932/60KA4	R88,932/60KST	88.9 x 3.2	60.3 x 2.9	90	Seamless
R88,956/60KA6	R88,956/60KA4	R88,956/60KST	x 5.6	x 4.0		Seamless
R88,932/76KA6	R88,932/76KA4	R88,932/76KST	88.9 x 3.2	76.1 x 2.9	90	Seamless
R88,956/76KA6	R88,956/76KA4		x 5.6	x 5.6		Seamless
R88,980/76KA6	R88,980/76KA4	R88,980/76KST	x 8.0	x 7.1		Seamless
R114,326/48KA6	R114,326/48KA4		114.3 x 2.6	48.3 x 2.0	100	Welded
R114,336/48KA6	R114,336/48KA4	R114,336/48KST	x 3.6	x 2.6		Seamless
R114,388/48KA6	R114,388/48KA4		x 8.8	x 5.0		Seamless
R114,326/60KA6	R114,326/60KA4		114.3 x 2.6	60.3 x 2.0	100	Welded
R114,336/60KA6	R114,336/60KA4	R114,336/60KST	x 3.6	x 2.9		Seamless
R114,326/76KA6	R114,326/76KA4		114.3 x 2.6	76.1 x 2.3	100	Welded
R114,336/76KA6	R114,336/76KA4	R114,336/76KST	x 3.6	x 2.9		Seamless
R114,363/76KA6	R114,363/76KA4	R114,363/76KST	x 6.3	x 5.6		Seamless
R114,326/88KA6	R114,326/88KA4		114.3 x 2.6	88.9 x 2.3	100	Welded
R114,336/88KA6	R114,336/88KA4	R114,336/88KST	x 3.6	x 3.2		Seamless
R139,726/60KA6	R139,726/60KA4		139.7 x 2.6	60.3 x 2.0	127	Welded
R139,740/60KA6	R139,740/60KA4	R139,740/60KST	x 4.0	x 2.9		Seamless
R139,729/76KA6	R139,729/76KA4		139.7 x 2.9	76.1 x 2.3	127	Welded
R139,740/76KA6	R139,740/76KA4	R139,740/76KST	x 4.0	x 2.9		Seamless
	R139,763/76KA4	R139,763/76KST	x 6.3	x 5.0		Seamless
R139,710/76KA6		R139,710/76KST	x 10.0			Seamless
R139,729/88KA6	R139,729/88KA4		139.7 x 2.9	88.9 x 2.6	127	Welded
R139,740/88KA6	R139,740/88KA4	R139,740/88KST	x 4.0	x 3.2	:-:	Seamless
R139,729/114KA6	R139,729/114KA4		139.7 x 2.9	114.3 x 2.6	127	Welded
R139,740/114KA6	R139,740/114KA4	R139,740/114KST	x 4.0	x 3.6		Seamless
R168,326/88KA6	R168,326/88KA4		168.3 x 2.6	88.9 x 2.6	140	Welded
R168,329/88KA6			x 2.9	x 2.3	1.13	Welded
R168,345/88KA6	R168,345/88KA4	R168,345/88KST	x 4.5	x 3.2		Seamless
R168,326/114KA6	R168,326/114KA4		168.3 x 2.6	114.3 x 2.6	140	Welded
R168,326/139KA6	1100,020/1141/4		168.3 x 2.6	139.7 x 2.6	140	Welded
R168,345/139KA6	R168,345/139KA4	R168,345/139KST	x 4.5	x 4.0	170	Seamless
R219,129/114KA6	R219,129/114KA4	K100,343/139K31	219.1 x 2.9	114.3 x 2.6	152	Welded
R219,129/114NA6			219.1 x 2.9	139.7 x 2.6	152	Welded
R219,129/139KA6	1217,127/137NA4		219.1 x 2.9	168.3 x 2.9	152	Welded
	PO10 142/140WA4	R219,163/168KST	x 6.3		152	
R219,163/168KA6	R219,163/168KA4	KZ19,163/168KS1	x 6.3	x 4.5		Seamless

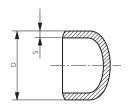
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<sup>\*</sup> standard delivery program

Tube caps		DIN	28011/EN 10253	(DIN 2617)
Type AISI 316Ti*	Type AISI 321	Connection D x S	Type P235GH-TC1 steel black	Connection D x S
VK 21,320 ESA6	VK 21,320 ESA4	21.3 x 2.0	VK 21,320ST	21.3 x 2.0
VK 26,920 ESA6		26.9 x 2.0	VK 26,923ST	26.9 x 2.3
VK 33,720 ESA6	VK 33,720 ESA4	33.7 x 2.0	VK 33,726ST	33.7 x 2.6
VK 33,730 ESA6	VK 33,730 ESA4	33.7 x 3.0	VK 33,740ST	33.7 x 4.0
VK 42,420 ESA6	VK 42,420 ESA4	42.4 x 2.0	VK 42,426ST	42.4 x 2.6
VK 42,430 ESA6	VK 42,430 ESA4	42.4 x 3.0		
VK 48,320 ESA6	VK 48,320 ESA4	48.3 x 2.0	VK 48,326ST	48.3 x 2.6
VK 48,330 ESA6	VK 48,330 ESA4	48.3 x 3.0	VK 48,340ST	48.3 x 4.0
VK 60,320 ESA6	VK 60,320 ESA4	60.3 x 2.0	VK 60,329ST	60.3 x 2.9
VK 60,330 ESA6	VK 60,330 ESA4	60.3 x 3.0	VK 60,345ST	60.3 x 4.5
VK 76,120 ESA6	VK 76,120 ESA4	76.1 x 2.0	VK 76,129ST	76.1 x 2.9
VK 76,130 ESA6	VK 76,130 ESA4	76.1 x 3.0	VK 76,150ST	76.1 x 5.0
VK 88,920 ESA6	VK 88,920 ESA4	88.9 x 2.0		
VK 88,930 ESA6	VK 88,930 ESA4	88.9 x 3.0	VK 88,932ST	88.9 x 3.2
VK 114,320 ESA6	VK 114,320 ESA4	114.3 x 2.0		
VK 114,330 ESA6	VK 114,330 ESA4	114.3 x 3.0	VK 114,336ST	114.3 x 3.6
VK 139,730 ESA6	VK 139,730 ESA4	139.7 x 3.0	VK 139,740ST	139.7 x 4.0
VK 168,330 ESA6	VK 168,330 ESA4	168.3 x 3.0	VK 168,345ST	168.3 x 4.5
VK 219,130 ESA6	VK 219,130 ESA4	219.1 x 3.0	VK 219,163ST	219.1 x 6.3
VK 273,030 ESA6	VK 273,030 ESA4	273.0 x 3.0	VK 273,063ST	273.0 x 6.3
VK 323,930 ESA6	VK 323,930 ESA4	323.9 x 3.0	VK 323,971ST	323.9 x 7.1
VK 355,630 ESA6	VK 355,630 ESA4	355.6 x 3.0		
VK 406,430 ESA6	VK 406,430 ESA4	406.4 x 3.0	VK 406,488ST	406.4 x 8.8
VK 508,030 ESA6	VK 508,030 ESA4	508.0 x 3.0		

<sup>\*</sup>standard delivery program

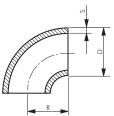




# **Butt weld fittings**







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More sizes on the next page

SIS 316Th	Tuno >	Tuno	Tuno	Tuno	Type P235GH-TC1	Connection
	Nolded design	Type AISI 321		Type AISI 321	, ·	
				W1215A4		12.0 x 1.5
17,216GA6						
			W1520A6	W1520A4		
Misisgad	V17,216GA6	W17,216GA4				
				 \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\		
	V1815GA6	W1815GA4	W17,223A0	W17,223A4		
12020GA6	V1820GA6		W1820A6	W1820A4		
121,316GA6	V2015GA6					
121,320GA6			W2020A6	W2020A4		
Y21,326GA6			 W21 32046	 W21 32044	 W21 320ST	
	V21,326GA6					
12515GA6					W21,332ST	
V2520GA6         W2520A4         W2520AA         W2520ST         x 2.0              W2530A6         W2530A4          x 2.5              W2530A6         W2530A4          x 2.3              W26,91AA          x 2.4              26,91AA          x 2.0              W26,92AAA          x 2.0              W26,92AAA         W26,92AAA         W26,92AST         x 2.6              W26,93AAA         W26,92AST         x 2.6              W26,94AAA         W26,94DST         x 4.0              W26,94AAA         W26,94DST         x 4.0              W26,94AAA          x 2.0                x 2.0                x 2.	V2315GA6					
	V2520GA6	W2520GA4			W252051	
	/26,916GA6					26.9 x 1.6
	V26,920GA6	W26,920GA4				
W26,940A6   W2815GA4   W2815GA4   W2815A6   W2815A6   W2815A6   W2820GA6   W2820GA6   W3020A6   W3020A6   W3020A6   W3020A6   W3025X6   W3025X6	V26,926GA6	W26,926GA4				
V2815GA6						
	V2815GA6	W2815GA4				
	/2820GA6	W2820GA4				
	/3020GA6					
					W3025ST	
/33,732GA6         W33,732GA4         W33,732AA         W33,732ST         x3.2	V33,720GA6	W33,720GA4				
	/33,726GA6				W33,726ST	
	V33,732GA6	W33,732GA4			W33,732ST	
35.0 x 1.5					 W22 740CT	
	 V3515GA6	W3515GA4				
	/3520GA6					
W3830A6	V3820GA6	W3820GA4				38.0 x 2.0
				W3826A4	W3826ST	
/4020GA6         W4020GA4         W4020A6           40.0 x 2.0           /42,420GA6         W42,420GA4         W42,420GA         W42,426GA         W42,426GA         W42,426GA         W42,426GA         W42,436A         W42,432GA         W42,432GA         W42,432GA         W42,432GA         W42,436A         W42,436GT         x 3.0             W42,436A6         W42,436A4         W42,436ST         x 3.6             W42,436A6         W42,436A4         W42,436ST         x 3.6             W42,436A6         W42,436A4         W42,436ST         x 3.6             W42,440A6           x 4.0           /44,520GA6         W44,520GA6         W44,520A4          43.0 x 1.5           /48,32GA6         W48,32GA6         W48,320A4          48.3 x 2.0           /48,32GA6         W48,32GA6         W48,32GA4         W48,32GA1         x 2.6             W48,32GA6         W48,32GA4         W48,33GA1         x 3.2             W48,32GA6         W48,32GA4         W48,33GA1         x 3.2						
/42,420GA6         W42,420GA4         W42,420A6         W42,420A4          42.4 x 2.0           /42,426GA6         W42,426A6         W42,426A4         W42,432ST         x 2.6           /42,432GA6         W42,432A6         W42,432A4         W42,432ST         x 3.2             W42,436A6         W42,436A4         W42,436ST         x 3.6             W42,440A6           x 4.0           /4315GA6         W4315GA4           x 4.0           /44,520GA6         W44,520A6         W44,520A4          44.5 x 2.0           /48,320GA6         W48,320A6         W48,320A4          44.5 x 2.0           /48,32GA6         W48,32GA6         W48,326A4         W48,326ST         x 2.6             W48,32PA4          x 2.6             W48,33PA4         W48,33ST         x 3.2             W48,340A6         W48,340A4         W48,33GST         x 3.6             W48,340A6         W48,340A4         W48,340ST         x 4.0           /5120GA6         W5120GA4	/4020GA6	W4020GA4		W385UA4		
/42,426GA6         W42,426GA4         W42,426A6         W42,426A4         W42,432ST         x 2.6           /42,432GA6         W42,432A6         W42,432A4         W42,432ST         x 3.2            W42,436A6         W42,436A4         W42,436ST         x 3.6            W42,440A6           x 4.0           /4315GA6         W4315GA4           43.0 x 1.5           /44,520GA6         W44,520A4           43.0 x 1.5           /44,520GA6         W44,520A4          44.5 x 2.0           /48,32GA6         W48,320A6         W48,320A4          48.3 x 2.0           /48,32GA6         W48,329A6         W48,329A4          x 2.6             W48,329A6         W48,332A4         W48,332ST         x 3.2             W48,3340A6         W48,3340A4         W48,340ST         x 4.0             W48,340A4         W48,340ST         x 4.0             W48,340A4         W48,340ST         x 2.6             W5126A6         W5126A4         W5126ST				W42,420A4		
W42,436A6 W42,436A4 W42,436ST x3.6 W42,440A6 x4.0  /4315GA6 W4315GA4 43.0 x 1.5  /44,520GA6 W44,520GA4 W44,520A6 W48,320A4 44.5 x 2.0  /48,320GA6 W48,320A6 W48,326A4 W48,326ST x2.6  /48,326GA6 W48,326GA4 W48,326A6 W48,329A4 x2.9  /48,332GA6 W48,332GA4 W48,332A6 W48,332A4 W48,332ST x3.2  W48,332GA6 W48,332GA4 W48,332A6 W48,332A4 W48,332ST x3.2  W48,3340A6 W48,340A4 W48,340ST x4.0  /5120GA6 W5120GA4 51.0 x 2.0  /5315GA6 W5315GA4 53.0 x 1.5  /5420GA6 W5420GA4 53.0 x 1.5  /5420GA6 W5720GA4 54.0 x 2.0  /5730GA6 W5720GA4 54.0 x 2.0  /5730GA6 W5730GA4 55.0 x 2.0  W5726A6 W5729A4 W5729ST x2.9  /5730GA6 W60,320GA4 W60,320A6 W60,320A4  3.0  /60,326GA6 W60,326GA4 W60,326A6 W60,329A4 W60,336ST x3.6  /60,332GA6 W60,329GA4 W60,329A6 W60,329A4 W60,336ST x3.6	/42,426GA6				W42,426ST	
	/42,432GA6	W42,432GA4		W42,432A4	W42,432ST	x 3.2
/4315GA6         W4315GA4           43.0 x 1.5           /44,520GA6         W44,520GA4         W44,520A6         W44,520A4          44.5 x 2.0           /48,320GA6          W48,320A6         W48,320A4          48.3 x 2.0           /48,326GA6         W48,326GA4         W48,326A4         W48,326ST         x 2.6             W48,329A6         W48,329A4          x 2.9           /48,332GA6         W48,332GA4         W48,332A4         W48,332ST         x 3.2             W48,336A6          W48,336ST         x 3.6             W48,340A6         W48,340A4         W48,340ST         x 4.0           /5120GA6         W5120GA4           51.0 x 2.0             W5126A6         W5126A4         W5126ST         x 2.6             W5140A6         W5140A4          x 4.0           /5315GA6         W5315GA4           53.0 x 1.5           /5420GA6         W5420GA4           54.0 x 2.0           /5720GA6<				W42,436A4	W42,436ST	
/44,520GA6         W44,520GA4         W44,520A6         W44,520A4          44.5 x 2.0           /48,320GA6          W48,320A6         W48,320A4          48.3 x 2.0           /48,326GA6         W48,326GA4         W48,326ST         x 2.6             W48,329A6         W48,329A4          x 2.9           /48,332GA6         W48,332GA4         W48,332ST         x 3.2             W48,336A6          W48,336ST         x 3.6             W48,340A6         W48,340A4         W48,340ST         x 4.0           /5120GA6         W5120GA4           51.0 x 2.0             W5140A6         W5126A4         W5126ST         x 2.6             W5140A6         W5140A4          x 2.6             W5140A6         W5140A4          53.0 x 1.5           /5420GA6         W5315GA4           53.0 x 1.5           /5720GA6         W5720GA4           57.0 x 2.0            W5726A6 <t< td=""><td> /4215CA/</td><td> \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\</td><td></td><td></td><td></td><td></td></t<>	 /4215CA/	 \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\				
/48,320GA6          W48,320A6         W48,320A4          48.3 x 2.0           /48,326GA6         W48,326GA4         W48,326A1         x 2.6            W48,329A6         W48,329A4          x 2.9           /48,332GA6         W48,332GA4         W48,332A1         W48,332ST         x 3.2            W48,336A6          W48,336ST         x 3.6             W48,340A6         W48,340A4         W48,340ST         x 4.0           /5120GA6         W5120GA4          51.0 x 2.0            W5140A6         W5126A4         W5126ST         x 2.6            W5140A6         W5140A4          x 4.0           /5315GA6         W5315GA4           53.0 x 1.5           /5420GA6         W5420GA4           57.0 x 2.0            W5720GA4           57.0 x 2.0            W5729A6         W5729A4         W5729ST         x 2.9           /5730GA6         W5730GA4           x 3.0           /60,326GA6         W60,320GA4						
/48,326GA6         W48,326GA4         W48,326A4         W48,326ST         x 2.6             W48,329A6         W48,329A4          x 2.9           /48,332GA6         W48,332GA4         W48,332ST         x 3.2             W48,336A6          W48,336ST         x 3.6             W48,340A6         W48,340A4         W48,340ST         x 4.0           /5120GA6         W5120GA4          51.0 x 2.0            W5126A6         W5126A4         W5126ST         x 2.6             W5140A6         W5140A4          x 4.0           /5315GA6         W5315GA4           53.0 x 1.5         x 2.6           /5720GA6         W5720GA4           54.0 x 2.0           /5730GA6         W5720GA4           x 2.6             W5729A6         W5729A4         W5729ST         x 2.9           /5730GA6         W5730GA4           x 3.0           /60,320GA6         W60,320GA4         W60,320GA6         W60,320A4						
W48,329A6 W48,329A4 x2.9  \[ \begin{array}{cccccccccccccccccccccccccccccccccccc	/48,326GA6	W48,326GA4			W48,326ST	
W48,336A6 W48,336ST x3.6 W48,340A6 W48,340A4 W48,340ST x4.0 V5120GA6 W5120GA4 51.0 x 2.0 V51315GA6 W51315GA4 53.0 x 1.5 V5420GA6 W5420GA4 54.0 x 2.0 V5720GA6 W5720GA4 54.0 x 2.0 V5720GA6 W5720GA4 57.0 x 2.0 W5726A6 57.0 x 2.0 V5730GA6 W5720GA4 x2.6 V5730GA6 W5730GA4 x2.6 V5730GA6 W5730GA4 x3.0 V60,320GA6 W60,320GA4 W60,320A6 W60,320A4 60.3 x 2.0 V60,329GA6 W60,329GA4 W60,329A6 W60,329A6 W60,329ST x2.9 V60,336GA6 W60,329GA4 W60,329A6 W60,329A4 W60,329ST x2.9 V60,336GA6 W60,336GA4 W60,329A6 W60,329A4 W60,336ST x3.6			W48,329A6	W48,329A4		x 2.9
W48,340A6 W48,340A4 W48,340ST x4.0 /5120GA6 W5120GA4 51.0 x 2.0 W5126A6 W5126A4 W5126ST x2.6 W5140A6 W5140A4 x4.0 /5315GA6 W5315GA4 53.0 x 1.5 /5420GA6 W5420GA4 54.0 x 2.0 /5720GA6 W5720GA4 57.0 x 2.0 W5729A6 W5729A4 W5729ST x2.9 /5730GA6 W5730GA4 x2.6 W5730GA6 W5730GA4 x3.0 /60,320GA6 W60,320GA4 W60,320A6 W60,320A4 60.3 x 2.0 /60,326GA6 W60,329GA4 W60,329A6 W60,329A7 W60,339ST x2.9 /60,336GA6 W60,336GA4 W60,336A6 W60,336A7 W60,336ST x3.6	/48,332GA6	W48,332GA4		W48,332A4		
75120GA6         W5120GA4           51.0 x 2.0             W5126A6         W5126A4         W5126ST         x 2.6             W5140A6         W5140A4          x 4.0           75315GA6         W5315GA4           53.0 x 1.5           75420GA6         W5420GA4           54.0 x 2.0           75720GA6         W5720GA4           57.0 x 2.0             W5726A6           x 2.6             W5729A6         W5729A4         W5729ST         x 2.9           75730GA6         W5730GA4           x 3.0           760,320GA6         W60,320GA4         W60,320GA4          60.3 x 2.0           760,326GA6         W60,326GA4         W60,326A6         W60,329A4          x 2.6           760,329GA6         W60,329GA4         W60,329A6         W60,329ST         x 2.9           760,336GA6         W60,336GA4         W60,336A6         W60,336A6         W60,336ST         x 3.6				\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\		
	/5120GA6	W5120GA4	**40,34UA0	**40,34UA4	vv40,34U31	
			W5126A6	W5126A4	W5126ST	
/5420GA6         W5420GA4           54.0 x 2.0           /5720GA6         W5720GA4           57.0 x 2.0            W5726A6           x 2.6            W5729A6         W5729A4         W5729ST         x 2.9           /5730GA6         W5730GA4           x 3.0           /60,320GA6         W60,320GA4         W60,320A4          60.3 x 2.0           /60,326GA6         W60,326GA4         W60,326A4          x 2.6           /60,329GA6         W60,329GA4         W60,329A4         W60,329ST         x 2.9           /60,336GA6         W60,336GA4         W60,336GA4         W60,336ST         x 3.6						x 4.0
/5720GA6         W5720GA4           57.0 x 2.0             W5726A6           x 2.6             W5729A6         W5729A4         W5729ST         x 2.9           /5730GA6         W5730GA4           x 3.0           /60,320GA6         W60,320GA4         W60,320A4          60.3 x 2.0           /60,326GA6         W60,326GA4         W60,326A4          x 2.6           /60,329GA6         W60,329GA4         W60,329A4         W60,329ST         x 2.9           /60,336GA6         W60,336GA4         W60,336A6         W60,336A4         W60,336ST         x 3.6						
	/5/20GA6	W5/20GA4	 \M5726A4			
/5730GA6         W5730GA4           x 3.0           /60,320GA6         W60,320GA4         W60,320A6         W60,320A4          60.3 x 2.0           /60,326GA6         W60,326GA4         W60,326A6         W60,326A4          x 2.6           /60,329GA6         W60,329GA4         W60,329A6         W60,329A4         W60,329ST         x 2.9           /60,336GA6         W60,336GA4         W60,336A6         W60,336A4         W60,336ST         x 3.6				W5729A4	 W5729ST	
/60,320GA6         W60,320GA4         W60,320A4          60.3 x 2.0           /60,326GA6         W60,326GA6         W60,326A4          x 2.6           /60,329GA6         W60,329GA4         W60,329A4         W60,329ST         x 2.9           /60,336GA6         W60,336GA4         W60,336A4         W60,336ST         x 3.6	 /5730GA6	W5730GA4				
/60,326GA6       W60,326GA4       W60,326A6       W60,326A4        x 2.6         /60,329GA6       W60,329GA4       W60,329A6       W60,329A4       W60,329ST       x 2.9         /60,336GA6       W60,336GA4       W60,336A4       W60,336ST       x 3.6			W60,320A6	W60,320A4		
/60,336GA6 W60,336GA4 W60,336A6 W60,336A4 W60,336ST x 3.6						x 2.6
	/60,329GA6					

<sup>\*</sup> standard delivery program,  $^{1)}$  design type 3S: R=1.5D<sub>n</sub>, design type 5S: R=2.5D<sub>n</sub> on request

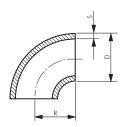
#### Tube elbows 90° design type 35"

#### EN 10253 type A (DIN 2605)

Type AISI 316Ti*	Type AISI 321	Type AISI 316Ti	Type AISI 321	Type P235GH-TC1 steel black	Connection D x S
Welded design		Seamless design			
W76,120GA6	W76,120GA4	W76,120A6			76.1 x 2.0
W76,126GA6	W76,126GA4	W76,126A6	W76,126A4		x 2.6
W76,129GA6	W76,129GA4	W76,129A6	W76,129A4	W76,129ST	x 2.9
W76,136GA6	W76,136GA4	W76,136A6	W76,136A4	W76,136ST	x 3.6
		W76,140A6	W76,140A4	W76,140ST	x 4.0
		W76,150A6	W76,150A4	W76,150ST	x 5.0
W88,920GA6	W88,920GA4				88.9 x 2.0
W88,923GA6	W88,923GA4				x 2.3
W88,926GA6	W88,926GA4	W88,926A6	W88,926A4		x 2.6
W88,929GA6	W88,929GA4	W88,929A6	W88,929A4		x 2.9
W88,932GA6	W88,932GA4	W88,932A6	W88,932A4	W88,932ST	x 3.2
W88,940GA6	W88,940GA4	W88,940A6	W88,940A4	W88,940ST	x 4.0
W101,630GA6					101.6 x 3.0
W10420GA6	W10420GA4				104.0 x 2.0
W10820GA6	W10820GA4				108.0 x 2.0
W10830GA6	W10830GA4	W10830A6	W10830A4		x 3.0
W114,320GA6	W114,320GA4				114.3 x 2.0
W114,326GA6	W114,326GA4	W114,326A6	W114,326A4		x 2.6
W114,330GA6	W114,330GA4				x 3.0
W114,336GA6	W114,336GA4	W114,336A6	W114,336A4	W114,336ST	x 3.6
W114,340GA6	W114,340GA4			W114,340ST	x 4.0
		W114,345A6	W114,345A4	W114,345ST	x 4.5
W12920GA6	W12920GA4				129.0 x 2.0
W13330GA6	W13330GA4				133.0 x 3.0
		W13340A6	W13340A4	W13340ST	x 4.0
W139,720GA6	W139,720GA4				139.7 x 2.0
W139,726GA6	W139,726GA4				x 2.6
W139,730GA6	W139,730GA4				x 3.0
W139,740GA6	W139,740GA4	W139,740A6	W139,740A4	W139,740ST	x 4.0
W15420GA6	W15420GA4				154.0 x 2.0
W15930GA6	W15930GA4				159.0 x 3.0
W168,320GA6	W168,320GA4				168.3 x 2.0
W168,326GA6	W168,326GA4				x 2.6
W168,330GA6	W168,330GA4				x 3.0
W168,340GA6	W168,340GA4				x 4.0
		W168,345A6	W168,345A4	W168,345ST	x 4.5
W20420GA6					204.0 x 2.0
W219,120GA6	W219,120GA4				219.1 x 2.0
W219,126GA6					x 2.6
W219,130GA6	W219,130GA4				x 3.0
W25420GA6	W25420GA4				254.0 x 2.0
W27330GA6	W27330GA4				273.0 x 3.0
W323,930GA6	W323,930GA4				323.9 x 3.0
W355,630GA6	W355,630GA4				355.6 x 3.0
W406,430GA6	W406,430GA4				406.4 x 3.0







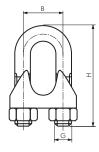
#### Steel cable clamps

#### similar to DIN 741

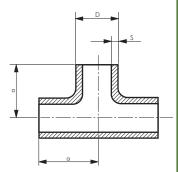
Suitable: Steel cable clamps are designed for the manufacture of removable cable-end connections.

Туре	For				Type	For			
zinc-plated steel	cable Ø	G	Н	W	AISI 316	cable Ø	G	Н	W
DSK 3	3	M 4	20	9	DSK 2 ES	2	M 3	17	7
DSK 5	5	M 5	24	11	DSK 3 ES	3	M 4	20	9
DSK 6	6.5	M 5	28	13	DSK 4 ES	4	M 4	22	10
DSK 8	8	M 6	34	16	DSK 5 ES	5	M 5	24	11
DSK 9	9.5	M 8	42	19	DSK 6 ES	6	M 5	28	13
DSK 11	11	M 8	44	20	DSK 8 ES	8	M 6	34	16
DSK 13	13	M 10	55	24	DSK 10 ES	10	M 8	42	20
DSK 14	14	M 10	57	25	DSK 13 ES	13	M 10	55	25
DSK 16	16	M 12	63	29	DSK 16 ES	16	M 12	63	30
DSK 19	19	M 12	75	32	DSK 19 ES	19	M 12	75	33
DSK 22	22	M 14	85	37	DSK 22 ES	22	M 14	85	38
DSK 26	26	M 14	95	41	DSK 24 ES	25	M 14	96	41
DSK 30	30	M 16	110	48					
DSK 34	34	M 16	120	52					
DSK 40	40	M 16	140	58					
DSK 45	45	M 18	165	65					
DSK 50	50	M 20	170	72					





<sup>\*</sup> standard delivery program,  $^{1)}$  design type 3S: R=1.5D $_{n}$ , design type 5S: R=2.5D $_{n}$  on request



#### EN 10253 type A (DIN 2615) T pieces with same outlet Type P235GH-TC1 Connection Type AISI 316Ti\* AISI 321 Wox AISI 316Ti\* AISI 321 Wox steel black DxS Welded design Seamless design 12.0 x 1.5 35 17.0 x 2.3 T21,320A6 T21,320A4 T21,320ST 21.3 x 2.0 T21,320GA6 T21,320GA4 25 T21,329A6 T21,329A4 x 2.9 T26,920GA6 T26,920GA4 T26,920A6 26.9 x 2.0 29 x 2.3 x 2.9 T26,923A6 T26,923A4 T26,923ST T26,929A6 T26,929A4 T33,720GA6 T33,720A4 33.7 x 2.0 38 T33,726GA4 T33,726A4 T33,726A6 T33,726ST x 2.6 T42.420GA6 T42.420A6 T42.420A4 T42.420GA4 42.4 x 2.0 48 x 2.6 T42,426GA6 T42,426GA4 T42,426A6 T42,426A4 T42,426ST T42,429A6 T42,429A4 x 2.9 T48,320A6 T48,320A4 48.3 x 2.0 T48,326GA6 T48,326ST T48,326GA4 T48,326A6 T48,326A4 x 2.6 T48,329A6 T48,329A4 x 2.9 T48,336A6 T48,336A4 x 3.6 60.3 x 2.0 64 T60,320GA4 T60,320A4 x 2.6 T60,326GA6 T60,326GA4 T60,329GA6 T60,329GA4 T60,329ST T60,329A6 T60,329A4 x 2.9 T76,123GA6 T76,123GA4 76.1 x 2.3 T76,125GA6 T76,125GA4 x 2.5 T76,129GA6 T76,129GA4 T76,129A6 T76,129A4 T76,129ST x 2.9 88.9 x 2.3 86 x 2.5 T88,925GA4 T88,925GA6 x 3.0 T88,930GA6 T88,930GA4 T88,932A6 T88,932A4 T88,932ST x 3.2 T114,326GA6 T114,326GA4 114.3 x 2.6 105 T114,330GA4 x 3.0 T114,330GA6 T114,336A6 T114,336A4 T114,336ST x 3.6 T139,726GA6 139.7 x 2.6 124 T139,730GA6 T139,730GA4 x 3.0 T139,740A6 T139,740A4 T139,740ST x 4.0 T168,326GA4 168.3 x 2.6 143 x 3.0 T168,330GA6 T168,330GA4 T168,345A6 T168,345A4 T168,345ST T219,130GA6 T219,130GA4 219.1 x 3.0 178

T219,163A4

T219,163ST

#### **Round steel U-bolt clamps**

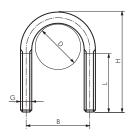
DIN 3570, Form A

x 6.3

Supply volume: Round steel U-bolt clamps are delivered without shells and nuts.

T219,163A6





Type zinc-plated steel	Type AISI 304	D	G	L	W	Н
RSB 15*	RSB 15 ES*	21.3 (1/2")	M 8	20	30	46
RSB 18	RSB 18 ES	18	M 10	30	33	67
RSB 20*	RSB 20 ES*	26.9 (3/4")	M 8	20	35	54
RSB 25*	RSB 25 ES*	33.7 (1")	M 8	25	43	68
RSB 27	RSB 27 ES	25.0 - 26.9 (3/4")	M 10	40	40	70
RSB 32*	RSB 32 ES*	42.4 (11/4")	M 8	30	51	68
RSB 34	RSB 34 ES	30.0 - 33.7 (1")	M 10	40	48	76
RSB 40*	RSB 40 ES*	48.3 (11/2")	M 8	30	58	88
RSB 42	RSB 42 ES	38.0 - 42.4 (11/4")	M 10	50	56	86
RSB 48	RSB 48 ES	44.5 - 48.3 (11/2")	M 10	50	62	92
RSB 50*	RSB 50 ES*	60.3 (2")	M 10	35	71	90
RSB 60	RSB 60 ES	57.0 - 60.3 (2")	M 12	50	76	109
RSB 76	RSB 76 ES	76.1	M 12	50	94	125
SB 89	RSB 89 ES	88.9	M 12	50	106	138
RSB 114	RSB 114 ES	108.0 - 114.3	M 16	60	136	171
RSB 140	RSB 140 ES	133.0 - 139.7	M 16	60	164	191
RSB 168	RSB 168 ES	159.0 - 168.3	M 16	60	192	217
RSB 194	RSB 194 ES	191.0 - 193.7	M 16	60	218	249
RSB 219	RSB 219 ES	216.0 - 219.1	M 20	70	248	283
RSB 273	RSB 273 ES	267.0 - 273.0	M 20	70	302	334
RSB 333	RSB 333 ES	318.0 - 332.9	M 20	70	352	385
RSB 368	RSB 368 ES	356.6 - 368.0	M 24	70	402	435
RSB 419	RSB 419 ES	406.4 - 419.0	M 24	70	452	487
RSB 521	RSB 521 ES	508.0 - 521.0	M 24	70	554	589

similar to DIN; we only recommend using them in restricted installation conditions

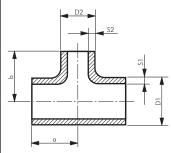
<sup>\*</sup> standard delivery program, \*\* DIN 11852/AISI 316L

#### T pieces with reduced outlet

#### EN 10253 type A (DIN 2615)

							•
Туре	Туре	Type P235GH-TC1	Connection	Connection			
AISI 316Ti*	Type AISI 321	steel black	D1 x S 1	D 2 x S 2	а	b	Version
Albi o lott —	Albi OZ i —						
T26,923/21A6	T26,923/21A4	T26,923/21ST	26.9 x 2.3	21.3 x 2.0	29	29	Seamless
T26,932/21A6			26.9 x 3.2	21.3 x 3.2	29	29	Seamless
T33,720/26GA6	T33,720/26GA4		33.7 x 2.0	26.9 x 1.6	38	38	Welded
T33,720/21GA6	T33,720/21GA4			21.3 x 1.6	38	38	Welded
T33,726/26A6	T33,726/26A4	T33,726/26ST	33.7 x 2.6	26.9 x 2.3	38	38	Seamless
			33.7 x 2.0				
T33,726/21A6	T33,726/21A4	T33,726/21ST		21.3 x 2.0	38	38	Seamless
		T33,732/26ST	33.7 x 3.2	26.9 x 3.2	38	38	Seamless
T33,736/21A6	T33,736/21A4		33.7 x 3.6	21.3 x 2.9	38	38	Seamless
T42,420/33GA6	T42,420/33GA4		42.4 x 2.0	33.7 x 2.0	48	48	Welded
T42,420/26GA6	T42,420/26GA4			26.9 x 1.6	48	48	Welded
		T40 407 /00CT	40 4 0 /				
T42,426/33A6	T42,426/33A4	T42,426/33ST	42.4 x 2.6	33.7 x 2.6	48	48	Seamless
T42,426/26A6	T42,426/26A4	T42,426/26ST		26.9 x 2.3	48	48	Seamless
	T42,436/26A4	T42,436/26ST	42.4 x 3.6	26.9 x 3.2	48	48	Seamless
T48,320/42GA6	T48,320/42GA4		48.3 x 2.0	42.4 x 2.0	57	57	Welded
T48,320/33GA6	T48,320/33GA4			33.7 x 2.0	57	57	Welded
							Welded
T48,320/26GA6	T48,320/26GA4			26.9 x 2.0	57	57	
T48,326/42A6	T48,326/42A4	T48,326/42ST	48.3 x 2.6	42.4 x 2.6	57	57	Seamless
T48,326/33A6	T48,326/33A4	T48,326/33ST		33.7 x 2.6	57	57	Seamless
T48,326/26A6	T48,326/26A4	T48,326/26ST	[	26.9 x 2.3	57	57	Seamless
T60,320/48GA6	T60,320/48GA4		60.3 x 2.0	48.3 x 2.0	64	60	Welded
T60,320/42GA6	T60,320/40GA4		1 30.0 ^ 2.0	42.4 x 2.0	64	57	Welded
T60,320/33GA6	T60,320/33GA4			33.7 x 2.0	64	51	Welded
T60,320/26GA6	T60,320/26GA4			26.9 x 2.0	64	44	Welded
T60,329/48A6	T60,329/48A4	T60,329/48ST	60.3 x 2.9	48.3 x 2.6	64	60	Seamless
T60,329/42A6	T60,329/42A4	T60,329/42ST		42.4 x 2.6	64	57	Seamless
T60,329/33A6		T60,329/33ST		33.7 x 2.6	64	51	Seamless
	T/O 200/0/A4						
T60,329/26A6	T60,329/26A4	T60,329/26ST		26.9 x 2.3	64	44	Seamless
T60,340/48A6		T60,340/48ST	60.3 x 4.0	48.3 x 4.0	64	60	Seamless
T60,340/42A6	T60,340/42A4	T60,340/42ST		42.4 x 3.6	64	57	Seamless
T60,340/33A6		T60,340/33ST		33.7 x 3.2	64	51	Seamless
T76,123/60GA6	T76,123/60GA4	,,	76.1 x 2.3	60.3 x 2.0	76	70	Welded
			70.1 X Z.3				
T76,123/48GA6	T76,123/48GA4			48.3 x 2.0	76	67	Welded
T76,129/60A6	T76,129/60A4	T76,129/60ST	76.1 x 2.9	60.3 x 2.9	76	70	Seamless
T76,129/48A6	T76,129/48A4	T76,129/48ST		48.3 x 2.6	76	67	Seamless
T76,129/42A6	T76,129/42A4	T76,129/42ST		42.4 x 2.6	76	64	Seamless
T88,923/76GA6	T88,923/76GA4		88.9 x 2.3	76.1 x 2.3	86	83	Welded
T88,923/60GA6	T88,923/60GA4		00.7 x 2.0	60.3 x 2.0	86	76	Welded
T88,923/48GA6	T88,923/48GA4			48.3 x 2.0	86	73	Welded
T88,932/76A6	T88,932/76A4	T88,932/76ST	88.9 x 3.2	76.1 x 2.9	86	83	Seamless
T88,932/60A6	T88,932/60A4	T88,932/60ST		60.3 x 2.9	86	76	Seamless
T88,932/48A6	T88,932/48A4	T88,932/48ST		48.3 x 2.6	86	73	Seamless
T88,956/60A6	T88,956/60A4		88.9 x 5.6	60.3 x 4.5	86	76	Seamless
T114,326/88GA6	T114,326/88GA4		114.3 x 2.6	88.9 x 2.3	105	98	Welded
			117.5 X Z.O				
T114,326/76GA6	T114,326/76GA4			76.1 x 2.3	105		Welded
T114,326/60GA6	T114,326/60GA4			60.3 x 2.0	105		Welded
T114,336/88A6	T114,336/88A4	T114,336/88ST	114.3 x 3.6	88.9 x 3.2	105	98	Seamless
T114,336/76A6	T114,336/76A4	T114,336/76ST		76.1 x 2.9	105	95	Seamless
T114,336/60A6	T114,336/60A4	T114,336/60ST		60.3 x 2.9	105		Seamless
	T139,726/114GA4	1114,000,0001	120 7 . 0 /				
T139,726/114GA6			139.7 x 2.6	114.3 x 2.6		117	Welded
T139,726/88GA6	T139,726/88GA4			88.9 x 2.3		111	Welded
T139,729/114GA6	T139,729/114GA4		139.7 x 2.9	114.3 x 2.6	124	117	Welded
T139,729/88GA6				88.9 x 2.3	124	111	Welded
T168,326/114GA6	T168,326/114GA4		168.3 x 2.6	114.3 x 2.6	143	130	Welded
						124	
T168,326/88GA6	T168,326/88GA4		1/00000	88.9 x 2.3			Welded
T168,329/114GA6	T168,329/114GA4		168.3 x 2.9	114.3 x 2.6	143	130	Welded
T168,329/88GA6	T168,329/88GA4			88.9 x 2.3	143	124	Welded
T168,345/114A6	T168,345/114A4	T168,345/114ST	168.3 x 4.5	114.3 x 3.6	143	130	Seamless
T168,345/88A6	T168,345/88A4	T168,345/88ST	l	88.9 x 3.2		124	Seamless
T219,129/168GA6	T219,129/168GA4		219.1 x 2.9	168.3 x 2.6		168	Welded
T219,129/139GA6	T219,129/139GA4			139.7 x 2.6			Welded
T219,129/114GA6	T219,129/114GA4		1	114.3 x 2.6	ı 78	156	Welded





\* standard delivery program

#### Clamp brackets complete with shells and nuts

Supply volume: Round steel U-bolt clamps are delivered complete with shells and nuts.

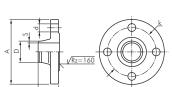
Туре	Max.	Туре	Max.
zinc-plated steel	tube ∅	zinc-plated steel	tube Ø
RSBK 28	28	RSBK 50	50
RSBK 32	32	RSBK 52	52
RSBK 36	36	RSBK 54	54
RSBK 38	38	RSBK 58	58
RSBK 40	40	RSBK 60	60
RSBK 42	42	RSBK 65	65
RSBK 45	45	RSBK 70	70
RSBK 48	48	RSBK 75	75



#### Welding neck flanges DIN 2633

PN 16





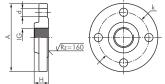
© Optional: PN 6 (DIN 2631) -6, PN 10 (DIN 2632) -10, PN 25 (DIN 2634) -25, PN 40 (DIN 2635) -40, PN 64 (DIN 2636) -64, PN 100 (DIN 2637) -100, PN 160 (DIN 2638) -160, EN 1092-1 (type 11) -EN

Type AISI 316Ti	Type steel black	Number of holes*	DN	D	S	А	Н	d	k
FL 10 V ES	FL 10 V ST	4	10	17.2	1.8	90	35	14	60
FL 15 V ES	FL 15 V ST	4	15	21.3	2.0	95	35	14	65
FL 20 V ES	FL 20 V ST	4	20	26.9	2.3	105	38	14	75
FL 25 V ES	FL 25 V ST	4	25	33.7	2.6	115	38	14	85
FL 32 V ES	FL 32 V ST	4	32	42.4	2.6	140	40	18	100
FL 40 V ES	FL 40 V ST	4	40	48.3	2.6	150	42	18	110
FL 50 V ES	FL 50 V ST	4	50	60.3	2.9	165	45	18	125
FL 65 V ES	FL 65 V ST	4	65	76.1	2.9	185	45	18	145
FL 80 V ES	FL 80 V ST	8	80	88.9	3.2	200	50	18	160
FL 100 V ES	FL 100 V ST	8	100	114.3	3.6	220	52	18	180
FL 125 V ES	FL 125 V ST	8	125	139.7	4.0	250	55	18	210
FL 150 V ES	FL 150 V ST	8	150	168.3	4.5	285	55	22	240
FL 200 V ES	FL 200 V ST	12	200	219.1	5.9	340	62	22	295
FL 250 V ES	FL 250 V ST	12	250	273.0	6.3	405	70	26	355
FL 300 V ES	FL 300 V ST	12	300	323.9	7.1	460	78	26	410

<sup>\*</sup> number of holes for PN 16







#### **Thread flanges DIN 2566**

PN 16

Optional: PN 6 (DIN 2565) -6, PN 10 (DIN 2566) -10, PN 25 (DIN 2567) -25, PN 40 (DIN 2567) -40, EN 1092-1 (type 13) -EN

Type AISI 316Ti	Type zinc-plated steel	Number of holes*	DN	А	Н	k	d	FT
FL 10 G ES	FL 10 G ST	4	10	90	20	60	14	Rp 3/8"
FL 15 G ES	FL 15 G ST	4	15	95	20	65	14	Rp 1/2"
FL 20 G ES	FL 20 G ST	4	20	105	24	75	14	Rp 3/4"
FL 25 G ES	FL 25 G ST	4	25	115	24	85	14	Rp 1"
FL 32 G ES	FL 32 G ST	4	32	140	26	100	18	Rp 1 1/4"
FL 40 G ES	FL 40 G ST	4	40	150	26	110	18	Rp 1 1/2"
FL 50 G ES	FL 50 G ST	4	50	165	28	125	18	Rp 2"
FL 65 G ES	FL 65 G ST	4	65	185	32	145	18	Rp 2 1/2"
FL 80 G ES	FL 80 G ST	8	80	200	34	160	18	Rp 3"
FL 100 G ES	FL 100 G ST	8	100	220	38	180	18	Rp 4"
FL 125 G ES	FL 125 G ST	8	125	250	on request	210	18	Rp 5"
FL 150 G ES	FL 150 G ST	8	150	285	on request	240	22	Rp 6"

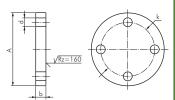
<sup>\*</sup> number of holes for PN 16

#### **Blind flanges DIN 2527**

PN 16

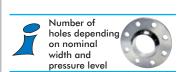
Optional: PN 10-10, PN 25-25, PN 40-40, PN 64-64, PN 100-100, PN 160-160, EN 1092-1 (type 5) -EN





Type AISI 316Ti	Type zinc-plated steel	Number of holes*	DN	А	Ь	k	d	
FL 10 B ES	FL 10 B ST	4	10	90	14	60	14	_
FL 15 B ES	FL 15 B ST	4	15	95	14	65	14	
FL 20 B ES	FL 20 B ST	4	20	105	16	75	14	
FL 25 B ES	FL 25 B ST	4	25	115	16	85	14	
FL 32 B ES	FL 32 B ST	4	32	140	16	100	18	
FL 40 B ES	FL 40 B ST	4	40	150	16	110	18	
FL 50 B ES	FL 50 B ST	4	50	165	18	125	18	
FL 65 B ES	FL 65 B ST	4	65	185	18	145	18	
FL 80 B ES	FL 80 B ST	8	80	200	20	160	18	
FL 100 B ES	FL 100 B ST	8	100	220	20	180	18	
FL 125 B ES	FL 125 B ST	8	125	250	22	210	18	
FL 150 B ES	FL 150 B ST	8	150	285	22	240	22	
FL 200 B ES	FL 200 B ST	12	200	340	24	295	22	
FL 250 B ES	FL 250 B ST	12	250	405	26	355	26	
FL 300 B ES	FL 300 B ST	12	300	460	28	410	26	
FL 65 B ES FL 80 B ES FL 100 B ES FL 125 B ES FL 150 B ES FL 200 B ES FL 250 B ES	FL 65 B ST FL 80 B ST FL 100 B ST FL 125 B ST FL 150 B ST FL 200 B ST FL 250 B ST FL 250 B ST	4 8 8 8 8 12	65 80 100 125 150 200 250	185 200 220 250 285 340 405	18 20 20 22 22 22 24 26	145 160 180 210 240 295 355	18 18 18 18 22 22 22 26	

number of holes for PN 16



⊘rder example: FL 10 V ES \*\* Standard type

Designation for the options:
PN 6
PN 10 <b>-10</b>
PN 25 <b>-25</b>
PN 40 <b>-40</b>
PN 64 <b>-64</b>
PN 100 <b>-100</b>
PN 160 <b>-160</b>
EN 1092-1 <b>-EN</b>

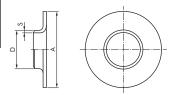
#### Welding flared disks DIN 2642 for loose flanges

PN 10

Welding III	ireu uisks	VIN Z	042 101	ioose iid
Type //vox				
AISI 316Ti	DN	D	Α	S
VB 10-2 ES	10	17.2	40	2.0
VB 15-2 ES	15	21.3	45	2.0
VB 20-2 ES	20	26.9	58	2.0
VB 20-2.5 ES	20	26.9	58	2.5
VB 25-2 ES	25	33.7	68	2.0
VB 25-2,5 ES	25	33.7	68	2.5
VB 25-3 ES	25	33.7 33.7 33.7	68	3.0
VB 32-2 ES	32	42.4	78	2.0
VB 32-2,5 ES	32	42.4	78	2.5
VB 32-3 ES	32	42.4	78	3.0
VB 40-2 ES	40	48.3	88	2.0
VB 40-2 LS	40	48.3	88	2.5
VB 40-2,3 LS VB 40-3 ES	40	48.3	88	3.0
VB 40-3 ES	50	60.3	102	2.0
VB 50-2 LS VB 50-2,5 ES	50	60.3	102	2.5
VB 50-2,5 LS	50	60.3	102	3.0
VB 65-2 ES	65	76.1	122	
VB 65-2,5 ES	65	76.1	122	2.0 2.5
VB 65-3 ES	65	76.1	122	3.0
VB 65-4 ES	65	76.1	122	4.0
VB 80-2 ES	80	88.9	138	2.0
VB 80-2,5 ES	80	88.9	138	2.5
VB 80-3 ES	80	88.9	138	3.0
VB 80-4 ES	80	88.9	138	4.0
VB 100-2 ES	100	114.3	158	2.0
VB 100-2,5 ES	100	1143	158	2.5
VB 100-3 ES	100	114.3 139.7	158	3.0
VB 125-2 ES	125	139.7	188	2.0
VB 125-2,5 ES	125	139.7	188	2.5
VB 125-3 ES	125	139.7	188	3.0
VB 150-2 ES	150	168.3	212	2.0
VB 150-2,5 ES	150	168.3	212	2.5
VB 150-3 ES	150	168.3	212 212	3.0
VB 200-2 ES	200	168.3 219.1	268	2.0
VB 200-2,5 ES	200	219.1 219.1 219.1 219.1 219.1 273.0	268	2.5
VB 200-3 ES	200	219.1	268	3.0
VB 200-3,5 ES	200	219.1	268	3.5
VB 200-4 ES	200	219.1	268	4.0
VB 250-3 ES	250	273.0	320	3.0
VB 250-4 ES	250	273.0	320	4.0
VB 300-3 ES	300	323.9	370	3.0
VB 300-4 ES	300	323.9	370	4.0
VB 350-3 ES	350	355.6	430	3.0
VB 350-4 ES	350	355.6	430	4.0
VB 400-3 ES	400	406.4	482	3.0
VB 400-4 ES	400	406.4	482	4.0
VB 500-3 ES	500	508.0	585	3.0
VD 500 4 FC	F00	E00.0	EOE	4.0

Type steel				
ST 35.8	DN	D	Α	S
VB 15-2 ST	15	21.3	45	2.0
VB 20-2,3 ST	20	26.9	58	2.3
VB 25-2,6 ST	25	33.7	68	2.6
VB 32-2,6 ST	32	42.4	78	2.6
VB 40-2,6 ST	40	48.3	88	2.6
VB 50-2,9 ST	50	60.3	102	2.9
VB 65-2,9 ST	65	76.1	122	2.9
VB 80-3,2 ST	80	88.9	138	3.2
VB 100-3,6 ST	100	114.3	158	3.6
VB 125-4 ST	125	139.7	188	4.0
VB 150-4,5 ST	150	168.3	212	4.5
VB 200-6,3 ST	200	219.1	268	6.3
VB 250-6,3 ST	250	273.0	320	6.3
VB 300-7,1 ST	300	323.9	370	7.1





#### **Loose flanges DIN 2642 for welding flared disks**

508.0

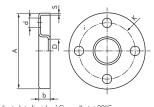
PN 10

Versions: AISI 316Ti and zinc-plated steel: DIN 2642, stainless steel: Metal sheet pressed (similar to DIN 2642)

Optional: EN 1092-1 (type 2) EN

Opiloliai. Li	1 1092-1 (type 2)	, LIN										
Type zinc-pl. st.	Type AISI 316Ti	INOX		Type AISI 304	No. of							
solid material	solid material	b	d	pressed	holes*	S	d	b	DN	Α	D	k
FL 10 L ST	FL 10 LS ES	14	14	FL 10 L ES	4	3	14.0	12.0	10	90	19	60
FL 15 L ST	FL 15 LS ES	14	14	FL 15 L ES	4	3	13.5	9.5	15	95	24	65
FL 20 L ST	FL 20 LS ES	14	14	FL 20 L ES	4	3	13.5	12.5	20	105	30	75
FL 25 L ST	FL 25 LS ES	16	14	FL 25 L ES	4	3	13.5	15.0	25	115	37	85
FL 32 L ST	FL 32 LS ES	16	18	FL 32 L ES	4	3	17.5	16.0	32	140	46	100
FL 40 L ST	FL 40 LS ES	16	18	FL 40 L ES	4	4	17.5	17.0	40	150	54	110
FL 50 L ST	FL 50 LS ES	16	18	FL 50 L ES	4	4	17.5	19.5	50	165	65	125
FL 65 L ST	FL 65 LS ES	16	18	FL 65 L ES	4	4	17.5	21.0	65	185	81	145
FL 80 L ST	FL 80 LS ES	18	18	FL 80 L ES	8	5	17.5	21.0	80	200	94	160
FL 100 L ST	FL 100 LS ES	18	18	FL 100 L ES	8	6	17.5	23.0	100	220	119	180
FL 125 L ST	FL 125 LS ES	18	18	FL 125 L ES	8	6	17.5	23.0	125	250	145	210
FL 150 L ST	FL 150 LS ES	18	22	FL 150 L ES	8	7	21.5	25.0	150	285	173	240
FL 200 L ST	FL 200 LS ES	20	22	FL 200 L ES**	8	8	21.5	28.0	200	340	225	295
FL 250 L ST	FL 250 LS ES	22	22	FL 250 L ES	12	8	21.5	34.0	250	395	279	350
FL 300 L ST	FL 300 LS ES	26	22	FL 300 L ES	12	8	21.5	38.0	300	445	329	400

solid material



\* number of holes for PN 16, \*\* 8-hole, 12-fold on request

Order example: FL 10 L ST \*\*

Standard type

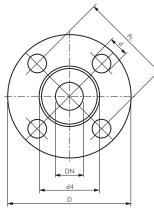
Designation for the options: EN 1092-1 .....EN

# **Flanges**

#### Main dimensions - Flanges to EN 1092-1 and DIN







			Pitch	Srew	Number	Ø Sealing	Flange thickness
		External Ø	circle Ø	hole	of srew	surface	incl. sealing
Norm	DN	D	Pc	d	holes	d4	surface
EN 1000 1 / DIN	15	90	55 65	11	4	40 50	12
EN 1092-1 / DIN PN 6	20 25	100	75	11	4 4	60	14
	32	120	90	14	4	70	14
	40	130	100	14	4	80	14
	50	140	110	14	4	90	14
	65	160	130	14	4	110	14
	80	190	150	18	4	128	16
	100	210	170	18	4	148	16
	125	240	200	18	8	178	18
	150	265	225	18	8	202	18
	200 250	320 375	280 335	18 18	8 12	258 312	20
	300	440	395	22	12	365	22
	15	95	65	14	4	45	16/14
EN 1092-1 / DIN	20	105	75	14	4	58	18/16
PN 10 and PN 16	25	115	85	14	4	68	18/16
(values in brackets apply to PN 10)	32	140	100	18	4	78	18/16
	40	150	110	18	4	88	18/16
	50	165	125	18	4	102	18
	65	185	145	18	8/4	122	18
	80	200	160	18	. 8	138	20
	100	220	180	18	8	158	20
	125	250	210	18 22	8	188	22
	150 200	285 340	240 295	22	12 (8)	268	24
	250	405 (395)	355 (350)	26 (22)	12 (0)	320	26
	300	460 (445)	410 (400)	26 (22)	12	378 (370)	28 (26)
	15	95	65	14	4	45	16
EN 1092-1 / DIN	20	105	75	14	4	58	18
PN 25 and PN 40	25	115	85	14	4	68	18
(values in brackets apply to PN 25)	32	140	100	18	4	78	18
* EN-Blind flanges, PN 40: 36 mm	40	150	110	18	4	88	18
	50	165	125	18	4	102	20
	65	185	145	18	. 8	122	22
	80	200	160	18	. 8	138	24
	100 125	235 270	190 220	22	 8	162 188	24
	150	300	250	26	8	218	28
	200	375 (360)	320 (310)	30 (26)	12	285 (278)	34* (30)
-	250	450 (425)	385 (370)	33 (30)	12	345 (335)	38 (32)
	300	515 (485)	450 (430)	33 (30)	16	410 (395)	42 (34)
	10	100	70	14	4	40	20
EN 1092/1 PN 63	15	105	75	14	4	45	20
DIN PN 64	20	130	90	18	4	58	22
	25 32	140	100 110	18 22	4	68	24
		155 170			4	78	
	40 50	180	125 135	22 22	4	88 102	26 26
	65	205	160	22	8	122	26
'	80	215	170	22	8	138	28
	100	250	200	26	8	162	30
·	125	295	240	30	8	188	34
	150	345	280	33	8	218	36
	200	415	345	36	12	285	42
	250	470	400	36	12	345	46
	300	530	460	36	16	410	52
EN 1092-1 / DIN	10 15	100 105	70 75	14	4	40 45	20
PN 100 and PN 160	25	140	100	18	4	68	24
(values in brackets apply to PN 160)	32	155	110	22	4	78	24
	40	170	125	22	4	88	26 (28)
	50	195	145	26	4	102	26 (30)/28
	65	220	170	26	8	122	26 (34)/30
	80	230	180	26	8	138	30 (36)/32
	100	265	210	30	8	162	33 (40)/36
	125	315	250	33	8	188	33 (44)/40
	150	355	290	33	12	218	36 (50)/44
	200	430	360	36 (42)	12	285	39 (60)/ <del>52</del>
	250 300	505 (515) 585	430 500	36 (42) 42	12 16	345 410	42 (68)/60 48 (78)/68
	300	000	500	1.4	10	110	.0 (7 0)/ 00

#### Screws, nuts and washers for flanges Effective usable length (shaft Type zinc-plated steel 8.8\* zinc-plated steel 8.8\* zinc-plated steel 8.8\* Thread length - 2 x washers - 1 x nut) Hex. head screws Nuts Washers 933-M12x45 \*\* 934-M12 125A-12 M 12 30 933-M12x55 934-M12 125A-12 M 12 40 934-M16 933-M16x60 125A-16 M 16 41 933-M16x65 \*\* 934-M16 125A-16 M 16 46 933-M16x70 934-M16 125A-16 M 16 51 933-M20x70 934-M20 125A-20 M 20 48 933-M20x75 \*\* 934-M20 125A-20 M 20 53 933-M20x80 934-M20 125A-20 M 20 58 More sizes can be found on page 622, 616, 617 Type **stainless** Type **stainless** Effective usable length (shaft NOX steel A2\* steel A2\* steel A2\* Thread length - 2 x washers - 1 x nut) Hex. head screws Nuts Washers 934-M12 ES 125A-12 ES M 12 30 933-M12x45 ES 125A-12 ES 933-M12x55 ES 934-M12 ES M 12 40 933-M16x60 ES 934-M16 ES 125A-16 ES M 16 41 933-M16x65 ES\*\* 934-M16 ES 125A-16 ES M 16 46 933-M16x70 ES 934-M16 ES 125A-16 ES M 16 51 933-M20x70 ES 934-M20 ES 125A-20 ES M 20 48 933-M20x75 ES\*\* 934-M20 ES 125A-20 ES 53 M 20 933-M20x80 ES 934-M20 ES 125A-20 ES M 20 58 More sizes can be found on page 622, 616, 617 Effective usable length (shaft Type **stainless** Type stainless Type stainless Thread steel A4 steel A4 steel A4 length - 2 x washers - 1 x nut) Hex. head screws Nuts Washers 125A-12 ES4A M 12 30 933-M12x55 ES4A 934-M12 ES4A 125A-12 ES4A M 12 40 933-M16x60 ES4A 934-M16 ES4A 125A-16 ES4A M 16 41 933-M16x65 ES4A\*\* 934-M16 ES4A 125A-16 ES4A M 16 46 933-M16x70 ES4A 125A-16 ES4A 934-M16 ES4A M 16 51 933-M20x70 ES4A 934-M20 ES4A 125A-20 ES4A M 20 48 933-M20x75 ES4A\*\* 934-M20 ES4A 125A-20 ES4A M 20 53



#### **Screw overview for DIN flanges**

More sizes can be found on page 622, 616, 617 standard delivery program, \*\* preferred type

34-M20 ES4A

933-M20x80 ES4A

		Non	ninal pressure		
Nom. width	PN 6	PN 10	PN 16	PN 25	PN 40
DN 10	4 pcs. M 10 x 35	4 pcs. M 12 x 45	4 pcs. M 12 x 45	4 pcs. M 12 x 50	4 pcs. M 12 x 50
DN 15	4 pcs. M 10 x 35	4 pcs. M 12 x 45	4 pcs. M 12 x 45	4 pcs. M 12 x 50	4 pcs. M 12 x 50
DN 20	4 pcs. M 10 x 40	4 pcs. M 12 x 50	4 pcs. M 12 x 50	4 pcs. M 12 x 55	4 pcs. M 12 x 55
DN 25	4 pcs. M 10 x 40	4 pcs. M 12 x 50	4 pcs. M 12 x 50	4 pcs. M 12 x 55	4 pcs. M 12 x 55
DN 32	4 pcs. M 12 x 45	4 pcs. M 16 x 50	4 pcs. M 16 x 50	4 pcs. M 16 x 55	4 pcs. M 16 x 55
DN 40	4 pcs. M 12 x 45	4 pcs. M 16 x 50	4 pcs. M 16 x 50	4 pcs. M 16 x 55	4 pcs. M 16 x 55
DN 50	4 pcs. M 12 x 45	4 pcs. M 16 x 55	4 pcs. M 16 x 55	4 pcs. M 16 x 60	4 pcs. M 16 x 60
DN 65	4 pcs. M 12 x 45	4 pcs. M 16 x 55	4 pcs. M 16 x 55	8 pcs. M 16 x 65	8 pcs. M 16 x 65
DN 80	4 pcs. M 16 x 50	8 pcs. M 16 x 60	8 pcs. M 16 x 60	8 pcs. M 16 x 70	8 pcs. M 16 x 70
DN 100	4 pcs. M 16 x 50	8 pcs. M 16 x 60	8 pcs. M 16 x 60	8 pcs. M 20 x 70	8 pcs. M 20 x 70
DN 125	8 pcs. M 16 x 55	8 pcs. M 16 x 65	8 pcs. M 16 x 65	8 pcs. M 24 x 80	8 pcs. M 24 x 80
DN 150	8 pcs. M 16 x 55	8 pcs. M 20 x 65	8 pcs. M 20 x 65	8 pcs. M 24 x 80	8 pcs. M 24 x 80
DN 200	8 pcs. M 16 x 60	8 pcs. M 20 x 70	12 pcs. M 20 x 70	12 pcs. M 24 x 90	12 pcs. M 27 x 100
DN 250	12 pcs. M 16 x 65	12 pcs. M 20 x 75	12 pcs. M 24 x 80	12 pcs. M 27 x 90	12 pcs. M 30 x 110
DN 300	12 pcs. M 20 x 65	12 pcs. M 20 x 75	12 pcs. M 24 x 80	16 pcs. M 27 x 100	16 pcs. M 30 x 120

125A-20 ES4A

M 20

58

Version: Shallow undulating, form pressed bellows, good elastic with pressure carrier of synthetic fibre and wire enforced

rubber flange collar (self-sealing), both sides rotatable steel flange **Materials:** Bellows: EPDM (hot water, acid and alkalis resistant), flange: RSt 37.2 galvanised zinc-plated **Temperature range:** -10 to max. +105°C (dependent on operating pressure)

Operating pressure: 10 bar (to  $\pm 90^{\circ}$ C), 8 bar (to  $\pm 105^{\circ}$ C) burst pressure 45 bar (for intermittent load the maximum

operation pressure is 30 % lower.)

Connection: DIN Flanges PN 16

	Number				
Туре	of holes	DN	L	W	D
KOMFLK 40	4	40	130	16	150
KOMFLK 50	4	50	130	16	165
KOMFLK 65	4	65	130	16	185
KOMFLK 80	8	80	130	18	200
KOMFLK 100	8	100	130	18	220
KOMFLK 125	8	125	130	20	250
KOMFLK 150	8	150	130	22	285
KOMFLK 200	12	200	130	24	340









laterally

Anale of deflection

PN 10/16

#### **Elastomer compensators**

Version: Shallow undulating, form pressed bellows, good elastic with pressure carrier of synthetic fibre and wire enforced

Tubber flange collar (self-sealing), both sides rotatable steel flange

Materials: Bellows: EPDM (hot water, acid and alkalis resistant), flange: RSt 37.2 galvanised zinc-plated

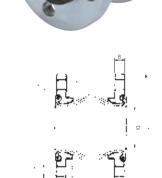
Temperature range\*: To max. +90°C (dependent on operating pressure)

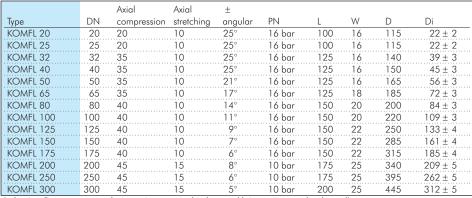
Operating pressure\*: 16 bar (to +50°C), 10 bar (to +80°C), 6 bar (to +90°C), burst pressure: 48 bar (For intermittent load the max. operating pressure is 30% lower.)

Connection: DIN Flanges PN 16 (DN 200 - DN 300: DIN Flanges PN 10)

Optional: Bellows from NBR (oil resistant) -B, bellows from butyl (for use with drinking water according to KTW recommendation) -LE



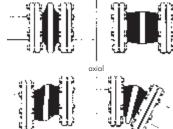




the instructions contained in the assembly instructions m

Order example: KOMFL 50 \*\* Standard type

> Designation for the options: Bellows from NBR (oil resistant) Bellows from butyl (for drinking water ) -LE



laterally 15mm (DN 20= 10mm)





Eye protection rom page 591







#### **Compensators made of stainless steel**

PN 10/16

Version: Axial compensator, bellows with flared tube ends and turnable flanges, bellows one wall

Materials: Bellows: AISI 321, flanges: RSt 37.2 galvanised zinc-plated

Temperature range: Up to max. +550°C (please note the variation in the pressure level)

Connection: EN Flanges PN 16 (DN 200 - DN 250: PN 10)

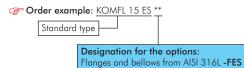
Suitable: Compensators\* take axial movements at the pressure level of PN 10/16. In the pressure level PN 2.5, these take axial and lateral movements (please inquire separately).

Optional: Flanges and bellows from AISI 316L -FES

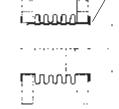
_ INOX	Number		Movement			
Type	of holes	DN	absorption ±	Pressure level	L	D
KOMFL 15 ES **	4	15	8.5	16 bar	108	95
KOMFL 20 ES **	4	20	8.5	16 bar	108	105
KOMFL 25 ES	4	25	13.0	16 bar	125	115
KOMFL 32 ES	4	32	13.0	16 bar	135	140
KOMFL 40 ES	4	40	15.0	16 bar	135	150
KOMFL 50 ES	4	50	18.0	16 bar	155	165
KOMFL 65 ES	8	65	20.0	16 bar	165	185
KOMFL 80 ES	8	80	23.0	16 bar	175	200
KOMFL 100 ES	8	100	23.0	16 bar	180	220
KOMFL 125 ES	8	125	25.0	16 bar	200	250
KOMFL 150 ES	8	150	25.0	16 bar	230	285
KOMFL 200 ES	8	200	35.0	10 bar	230	340
KOMFL 250 ES	12	250	26.0	10 bar	245	395

when installing compensators the instructions contained in the assembly instructions must be observed!

<sup>\*\*</sup> only available with guide tube for constructive reasons







#### PTFE flat sealing tapes with adhesives back

Suitable: Self-adhesive, universal, quick and easy to install flat sealing tape made of 100% pure, expanded PTFE. For sealing compensators, machine housings, apparatus flanges, hand- and manholes, as well as flanges with large and complex geometries.

Temperature resistant sealing material: -240°C up to max. +270°C (temporary to +315°C)

Operating pressure: 0 - 40 bar, as well as vacuum (-240°C to max. +150°C, depending on installation condition and

Approvals: DVGW (VP403), TÜV, BAM (gaseous oxygen), material and adhesive acc. to FDA 21 CFR 177.1505 and FDA 21 CFR 175.105, fire class V-0 acc. to UL94

Туре	Dimension	Amount
DBSK 3-25	3 x 1.5	25 m coil
DBSK 5-25	5 x 2	25 m coil
DBSK 7-25	7 x 2.5	25 m coil
DBSK 10-10	10 x 3	10 m coil



Application examples:





Standard connections

Stress-sensitive components

#### Flange seals DVGW & BAM tested, TA-Luft certified, KTW recommended

Materials: C 4400, asbestos-free, thickness 2 mm

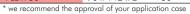
Temperature range: -100°C up to max. +150°C (for application engin. test up to max. +400°C) Operating pressure: 40 bar (for application engin. test up to max. 100 bar), pressure stability

25 N/mm<sup>2</sup> Operating range\*: Oils, refrigerants, hot water, steam, gases, salt solutions, fuels, acids, hydrocarbons

Optional: Material: Silicone to be used with foodstuffs, thickness of 3 mm, 60° shore (-55°C to max. +200°C

Туре	Dimensions	DN	PN
FLDR 10	18 x 45 x 2	10	10 - 40
FLDR 15	22 x 50 x 2	15	10 - 40
FLDR 20	28 x 60 x 2	20	10 - 40
FLDR 25	35 x 70 x 2	25	10 - 40
FLDR 32	43 x 82 x 2	32	10 - 40
FLDR 40	49 x 92 x 2	40	10 - 40
FLDR 50	61 x 107 x 2	50	10 - 40
FLDR 65	77 x 127 x 2	65	10 - 40
FLDR 80	90 x 142 x 2	80	10 - 40

Туре	Dimensions	DN	PN
FLDR 100	115 x 162 x 2	100	10 - 16
FLDR 125	141 x 192 x 2	125	10 - 16
FLDR 150	169 x 218 x 2	150	10 - 16
FLDR 200	220 x 273 x 2	200	10 - 16
FLDR 250	274 x 328 x 2	250	10
FLDR 300	325 x 378 x 2	300	10
FLDR 350	368 x 438 x 2	350	10
FLDR 400	420 x 490 x 2	400	10





HYDAC Pipe clamps from page 244







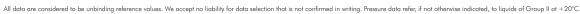


Flanged ball valves from page 300

DVGW



Butterfly valves



When ordering, please state shipping length!

Packaging service: max. 2 m Overnight express: max. 3 m Freight: arbitrary

#### Tubes PVC-U

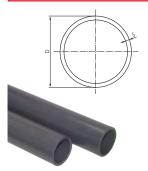
EN 1452-2 (DIN 8062) - PN 16

Materials: PVC-U

Colour: RAL 7011 - dark grey
Tube lengths: 5 m (with smooth ends)



Warning: Not suitable for compressed air or other gases under pressure!

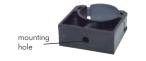


	External Ø	Wall thickness
Туре	D	S
PVCHR 16x1.5	16	1.5
PVCHR 20x1.5	20	1.5
PVCHR 25x1.9	25	1.9
PVCHR 32x2.4	32	2.4
PVCHR 40x3.0	40	3.0
PVCHR 50x3.7	50	3.7
PVCHR 63x4.7	63	4.7
PVCHR 75x5.6	75	5.6
PVCHR 90x6.7	90	6.7
PVCHR 110x8.1	110	8.1

up to Ø 160 in PN16 and up to Ø 315 in PN10 upon request



#### Ø 16 - 32



#### **Tube clamps with mounting holes**

Materials: Body: PE (black, UV-stabilised) or PP (grey), bar: PVC-U
Temperature range: PE: -20°C to max. +50°C, PP: -10°C to max. +80°C

Туре	Туре	Tub	e Ø Ø M	ounting Packing
PE (black)	PP (grey)	exte	ernal hole	unit
KK 16 PE	KK 16 PP	16	5.0	5
KK 20 PE	KK 20 PP	20	5.0	5
KK 25 PE	KK 25 PP	25	5.5	5
KK 32 PE	KK 32 PP	32	5.5	5
KK 40 PE	KK 40 PP	40	7.0	10
KK 50 PE	KK 50 PP	50	7.0	10
KK 63 PE	KK 63 PP	63	9.0	10
KK 75 PE	KK 75 PP	75	9.0	10
KK 90 PE	KK 90 PP	90	9.0	10
KK 110 PE	KK 110 PP	110	9.0	10

#### **Adhesives and cleaners for PVC fittings**

**Cleaner:** The surfaces to be bonded to each other must be clean and free of grease. If this is not guaranteed, the surface must be cleaned with PVC cleaner.

Adhesive: The adhesive can be used with or without the application of cleaning agents. The surface characteristics determine the quality of the bond.





#### **Adhesives for PVC fittings**

✓ Advantages TANGIT EXPRESS: • Ideal for fast repairs

ullet Quick load-bearing capacity after only 15 minutes (= 1 bar)

Туре	Туре	
Type TANGiT	TANGIT EXPRESS	Contents
TANGIT KLEB 25		250 g
TANGIT KLEB 50	TANGIT KLEB 50 EXP	500 g
TANGIT KLEB 100		1000 g



#### **Cleaners for PVC fittings**

Type TANGiT	Contents
TANGIT REINIGER	11

# Flat brushes for PVC adhesives

Туре	Suitable for tubes ∅	Brush width
PINSEL 10	16 - 32	10 mm
PINSEL 22	40 - 63	22 mm
PINSEL 50	75 - 200	50 mm

#### **Fittings made of PVC-U**

Material: PVC-U

**Temperature range:**  $0^{\circ}\text{C}$  to max.  $+60^{\circ}\text{C}$ 

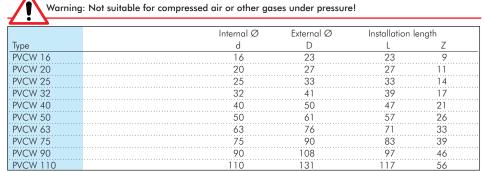
Working pressure: Adhesive connections: max. 16 bar, threaded connections: max. 10 bar (with reinforcement ring: max. 16 bar), see pressure-temperature diagram

**Properties:** Abrasion resistant, non toxic, corrosion free, ideal for above ground and underground installations. Media: Water, many inorganic chemicals, many acid, alkaline and salt solutions. Nor resistant against aromatic and

chlorinated hydrocarbons. Never use for compressed air or other gases under pressure!

#### Adhesive sockets 90° angle PVC-U

PN 16



up to Ø 160 in PN 16 and up to Ø 250 in PN 10 upon request

#### Adhesive sockets 45° angle PVC-U

PN 16



Internal Ø External Ø Installation length Type PVCW45 16 16 23 20 6 PVCW45 20 5 20 28 21 PVCW45 25 25 35 25 6 PVCW45 32 32 43 30 8 PVCW45 40 40 52 36 10 PVCW45 50 50 61 43 12 PVCW45 63 63 52 76 14 93 PVCW45 75 75 61 17 PVCW45 90 90 109 71 20

110

133

PVCW45 110 up to Ø 160 in PN 16 and up to Ø 315 in PN 10 upon request

#### Adhesive sockets T pieces PVC-U

PN 16

85



Warning: Not suitable for compressed air or other gases under pressure!

	Internal Ø	External Ø	Installation	length
Туре	d	D	L	Z
PVCT 16	16	23	23	9
PVCT 20	20	27	27	11
PVCT 25	25	33	33	14
PVCT 32	32	41	39	17
PVCT 40	40	50	47	21
PVCT 50	50	63	57	26
PVCT 63	63	78	71	33
PVCT 75	75	90	83	39
PVCT 90	90	108	97	46
PVCT 110	110	131	117	56

up to Ø 125 in PN 16 and up to Ø 315 in PN 10 upon request

#### Adhesive sockets cross pieces PVC-U

PN 16

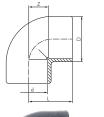
Warning: Not suitable for compressed air or other gases under pressure!

	Internal Ø	External Ø	Installation	length
Туре	d	D	L	Z
PVCK 20	20	27	27	11
PVCK 25	25	33	33	14
PVCK 32	32	41	39	17
PVCK 40	40	50	47	21
PVCK 50	50	63	57	26
PVCK 63	63	78	71	33
PVCK 75	75	90	83	39
PVCK 90	90	108	97	46
PVCK 110	110	131	117	56

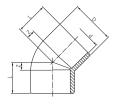
3001

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

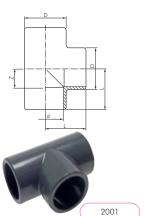
#### EN 1452-3









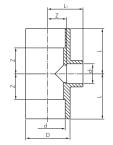




#### Adhesive sockets T pieces, reduced PVC-U

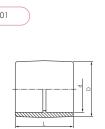
PN 16

Warning: Not suitable for compressed air or other gases under pressure!



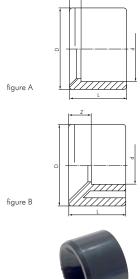












<u> </u>						
	Interna	l Ø Interna	l Ø Externa	Ø Install.	length Install. le	
Туре	d	d١	D	L	Lı	Z
PVCT 201620	20	16	28	27	25.0	11
PVCT 251625	25	16	34	33	28.0	14
PVCT 252025	25	20	33	33	32.5	14
PVCT 322032	32	20	41	39	36.5	17
PVCT 322532	32	25	41	39	39.5	17
PVCT 402040	40	20	50	47	41.0	21
PVCT 402540	40	25	50	47	44.0	21
PVCT 403240	40	32	50	47	47.0	21
PVCT 502550	50	25	61	57	49.5	26
PVCT 503250	50	32	61	57	52.5	26
PVCT 504050	50	40	61	57	56.5	26
PVCT 633263	63	32	76	71	60.0	33
PVCT 634063	63	40	76	71	64.0	33
PVCT 635063	63	50	76	71	69.0	33
PVCT 754075	75	40	90	83	71.0	39
PVCT 755075	75	50	90	83	76.0	39
PVCT 756375	75	63	90	83	83.0	39
PVCT 905090	90	50	108	97	85.0	46
PVCT 906390	90	63	108	97	92.0	46
PVCT 907590	90	75	108	97	98.0	46
PVCT 11050110	110	50	131	117	96.5	56
PVCT 11063110	110	63	131	117	103.5	56
PVCT 11075110	110	75	131	117	109.5	56
PVCT 11090110	110	90	131	117	116.5	56

#### Adhesive sockets PVC-U

PN 16

Warning: Not suitable for compressed air or other gases under pressure!

	Internal	Ø Externa	l Ø Installation	length
Туре	d	D	L	
PVCMU 16	16	23	31	
PVCMU 20	20	27	35	
PVCMU 25	25	33	41	
PVCMU 32	32	41	47	
PVCMU 40	40	50	55	
PVCMU 50	50	61	65	
PVCMU 63	63	75	79	
PVCMU 75	75	90	92	
PVCMU 90	90	108	107	
PVCMU 110	110	129	128	

#### Adhesive reductions, short PVC-U

PN 16

Warning: Not suitable for compressed air or other gases under pressure!

	External Ø	Internal Ø	Installation lengt	h	
Туре	D	d	L	Z	Figure
PVCR 2016	20	16	16	2	A
PVCR 2516	25	16	19	5	В
PVCR 2520	25	20	19	3	Α
PVCR 3216	32	16	22	8	В
PVCR 3220	32	20	22	6	Α
PVCR 3225	32	25	22	3	Α
PVCR 4020	40	20	26	10	В
PVCR 4025	40	25	26	7	Α
PVCR 4032	40	32	26	4	A
PVCR 5025	50	25	31	12	В
PVCR 5032	50	32	31	9	В
PVCR 5040	50	40	31	5	A
PVCR 6332	63	32	38	16	В
PVCR 6340	63	40	38	12	В
PVCR 6350	63	50	38	7	A
PVCR 7540	75	40	44	18	В
PVCR 7550	75	50	44	13	В
PVCR 7563	75	63	44	6	A
PVCR 9050	90	50	51	20	В
PVCR 9063	90	63	51	13	В
PVCR 9075	90	75	51	7	A
PVCR 11063	110	63	61	23	В
PVCR 11075	110	75	61	17	В
PVCR 11090	110	90	61	10	А

#### Adhesive sockets end caps, PVC-U

PN 16

PN 16

Warning: Not suitable for compressed air or other gases under pressure!

	Internal	Ø External	Ø Installation leng	gth
Туре	d	D	L	
PVCVK 16	16	23	22	
PVCVK 20	20	27	30	
PVCVK 25	25	33	31	
PVCVK 32	32	41	36	
PVCVK 40	40	51	43	
PVCVK 50	50	61	49	
PVCVK 63	63	75	57	
PVCVK 75	75	88	67	
PVCVK 90	90	105	81	
PVCVK 110	110	128	97	





9601

#### Adhesive sockets screw connections, PVC-U

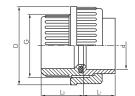
Materials: O-ring: EPDM/FKM



Warning: Not suitable for compressed air or other gases under pressure!

Туре	Туре	Internal Ø	External Ø	Installation	Installation	Union
EPDM	FKM	d	D	length L1	length L2	nut G
PVCGV 16 EPDM	PVCGV 16 FKM	16	34	17	24	Rp 3/4"
PVCGV 20 EPDM	PVCGV 20 FKM	20	42	19	26	Rp 1"
PVCGV 25 EPDM	PVCGV 25 FKM	25	52	22	29	Rp 1 1/4"
PVCGV 32 EPDM	PVCGV 32 FKM	32	59	25	32	Rp 1 1/2"
PVCGV 40 EPDM	PVCGV 40 FKM	40	72	29	38	Rp 2"
PVCGV 50 EPDM	PVCGV 50 FKM	50	79	34	45	Rp 21/4"
PVCGV 63 EPDM	PVCGV 63 FKM	63	96	41	56	Rp 23/4"
PVCGV 75 EPDM		75	119	47	62	Rp 31/2"
PVCGV 90 EPDM		90	134	56	69	Rp 4"
PVCGV 110 EPDM		110	163	66	79	Rp 5"

Adhesive sockets threaded connections, female threads PVC-U (only for plastic threads) PN 16



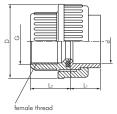


Materials: O-ring: EPDM/FKM



Warning: Not suitable for compressed air or other gases under pressure!

Туре	Туре	Internal Ø	Thread	External Ø	Installation	Installation
EPDM	FKM	d	female G	D	length L1	length L2
PVCGVIG 1638 EPDM	PVCGVIG 1638 FKM	16	Rp 3/8"	34	17	25
PVCGVIG 2012 EPDM	PVCGVIG 2012 FKM	20	Rp 1/2"	42	19	26
PVCGVIG 2534 EPDM	PVCGVIG 2534 FKM	25	Rp 3/4"	52	22	29
PVCGVIG 3210 EPDM	PVCGVIG 3210 FKM	32	Rp 1"	59	25	32
PVCGVIG 40114 EPDM	PVCGVIG 40114 FKM	40	Rp 1 1/4"	72	29	38
PVCGVIG 50112 EPDM	PVCGVIG 50112 FKM	50	Rp 1 1/2"	79	34	45
PVCGVIG 6320 EPDM	PVCGVIG 6320 FKM	63	Rp 2"	96	41	56
PVCGVIG 75212 EPDM		75	Rp 2 1/2"	119	47	62
PVCGVIG 9030 EPDM		90	Rp 3"	134	56	69
PVCGVIG 11040 EPDM		110	Rp 4"	163	66	79







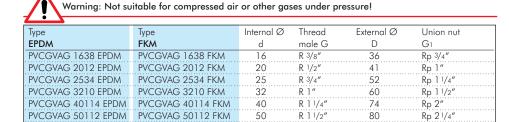




#### Adhesive sockets threaded connections, male threads PVC-U (only for plastic threads) PN 16

Materials: O-ring: EPDM/FKM

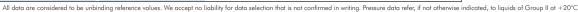
PVCGVAG 6320 EPDM



## **O-rings for screw connections PVC-U**

PVCGVAG 6320 FKM

Туре	Туре	Nominal Ø	Internal Ø	External Ø
EPDM	FKM	d	i	D
PVCOR 16 EPDM	PVCOR 16 FKM	16	15.5	20.7
PVCOR 20 EPDM	PVCOR 20 FKM	20	20.2	27.3
PVCOR 25 EPDM	PVCOR 25 FKM	25	28.2	35.2
PVCOR 32 EPDM	PVCOR 32 FKM	32	32.9	40.0
PVCOR 40 EPDM	PVCOR 40 FKM	40	40.6	51.3
PVCOR 50 EPDM	PVCOR 50 FKM	50	47.0	57.7
PVCOR 63 EPDM	PVCOR 63 FKM	63	59.7	70.4
PVCOR 90 EPDM		90	91.4	102.1



Rp 23/4"

PN 16



#### Adhesive flange adaptors for loose flanges PVC-U

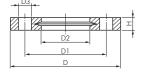
PN 16

Warning: Not suitable for compressed air or other gases under pressure!

	Internal (	ð External Q	Ŏ	Flange Ø	Install. length	Flange width	
Туре	d	D	DN	Dı	L	Lı	Z
PVCBB 20	20	27	15	34	19	6	3
PVCBB 25	25	33	20	41	22	7	3
PVCBB 32	32	41	25	50	25	7	3
PVCBB 40	40	50	32	61	29	8	3
PVCBB 50	50	61	40	73	34	8	3
PVCBB 63	63	76	50	90	41	9	3
PVCBB 75	75	90	65	106	47	10	3
PVCBB 90	90	108	80	125	56	11	5
PVCBB 110	110	131	100	150	66	12	5

#### **Loose flanges PVC-U**

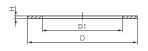
PN 16/10





7	1	Warning: Not suitable for compressed air or other gases under pressure!	

	Nom. Ø	External (	Ø	Hole circle Ø	Internal Ø	Hole Ø	Height
Туре	d	D	DN	Dı	D <sub>2</sub>	Dз	Н
PVCLF 20	20	95	15	65	28	14	12
PVCLF 25	25	105	20	75	34	14	13
PVCLF 32	32	115	25	85	42	14	15
PVCLF 40	40	140	32	100	51	18	16
PVCLF 50	50	150	40	110	62	18	17
PVCLF 63	63	165	50	125	78	18	18
PVCLF 75	75	185	65	145	92	18	22
PVCLF 90	90	200	80	160	110	18	23
PVCLF 110	110	220	100	180	133	18	24





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Туре	Туре	Nominal Ø	External Ø		Internal Ø	Height
EPDM	FKM	d	D	DN	D1	Н
PVCDR 20 EPDM	PVCDR 20 FKM	20	29	15	20	2
PVCDR 25 EPDM	PVCDR 25 FKM	25	35	20	24	2
PVCDR 32 EPDM	PVCDR 32 FKM	32	44	25	29	2
PVCDR 40 EPDM	PVCDR 40 FKM	40	58	32	40	2
PVCDR 50 EPDM	PVCDR 50 FKM	50	70	40	50	2
PVCDR 63 EPDM	PVCDR 63 FKM	63	88	50	63	2
PVCDR 75 EPDM	PVCDR 75 FKM	75	103	65	74	2
PVCDR 90 EPDM	PVCDR 90 FKM	90	123	80	90	2.5*
PVCDR 110 EPDM	PVCDR 110 FKM	110	140	100	110	2.5*

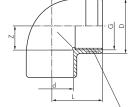
<sup>\*</sup> FKM: 3 mm

#### Adhesive threaded angles 90° PVC-U

PN 16/10



Connection for plastic or metal screw threads
Do not use PVC-U damaging thread sealing paste!





#### Warning: Not suitable for compressed air or other gases under pressure!

	Intern	al Ø Thread f	emale Externa	Ø Length	١
Туре	d	G	D	L	Z
PVCWG 2012	20	Rp 1/2"	28	25	11
PVCWG 2534	25	Rp 3/4"	34	30	14
PVCWG 3210	32	Rp 1"	43	36	17
PVCWG 40114	40	Rp 1 1/4"	54	41	21
PVCWG 50112	50	Rp 1 1/2*	63	46	26
PVCWG 6320	63	Rp 2"	78	57	33
PVCWG 75212*	75	Rp 2 1/2*	89	84	40
PVCWG 9030*	90	Rp 3"	106	99	48
PVCWG 11040*	110	Rp 4"	129	119	58

<sup>\*</sup> without external reinforcement, connection only for plastic thread PN 10





Strainers made of stainless steel on page 359



Fine and backwash filter for drinking water on page 361



Industrial hoses

PN 16/10

PN 16/10

#### Adhesive threaded T pieces PVC-U

Note: • Reinforcement ring rust free (V2A)

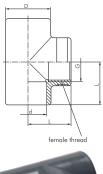
- Connection for plastic or metal screw threadsDo not use PVC-U damaging thread sealing paste!



#### Warning: Not suitable for compressed air or other gases under pressure!

	Internal (	Ø Thread femal	e External	Ø Installation length
Туре	d	G	D	l IIII
PVCTG 2012	20	Rp 1/2"	28	25
PVCTG 2534	25	Rp 3/4"	34	30
PVCTG 3210	32	Rp 1"	43	36
PVCTG 40114	40	Rp 1 1/4"	54	41
PVCTG 50112	50	Rp 1 1/2"	63	46
PVCTG 6320	63	Rp 2"	78	57
PVCTG 75212*	75	Rp 21/2"	89	83
PVCTG 9030*	90	Rp 3"	106	98
PVCTG 11040*	110	Rp 4"	129	118

<sup>\*</sup> without external reinforcement, connection only for plastic thread PN 10

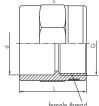


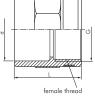


2002

#### Adhesive threaded sockets PVC-U

Note: • Reinforcement ring rust free (V2A)







9102

Connection for plastic or metal screw threads
Do not use PVC-U damaging thread sealing paste!

Warning: Not suitable for compressed air or other gases under pressure!

	Internal Ø	Thread female	Hexagon	Installation length	า
Туре	d	G	S	L	PN
PVCMUG 2012	20	Rp 1/2"	27	33	16
PVCMUG 2534	25	Rp 3/4"	33	38	16
PVCMUG 3210	32	Rp 1"	41	44	16
PVCMUG 40114	40	Rp 1 1/4"	50	49	16
PVCMUG 50112	50	Rp 1 1/2"	61	54	16
PVCMUG 6320	63	Rp 2"	75	65	16
PVCMUG 75212*	75	Rp 21/2"	90	82	10
PVCMUG 9030*	90	Rp 3"	108	94	10
PVCMUG 11040*	110	Rp 4"	135	110	10

<sup>\*</sup> without external reinforcement, connection only for plastic thread PN 10

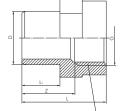
#### Adhesive transition socket nipples PVC-U

Note: • Reinforcement ring rust free (V2A)

Connection for plastic or metal screw threads

• Do not use PVC-U damaging thread sealing paste!

PN 16





	External Ø	Thread female	Socket length		Installation length
Туре	D	G	Lı	Z	L
PVCMUGN 2012	20	Rp 1/2"	16	24	39.0
PVCMUGN 2034	20	Rp 3/4"	16	24	40.3
PVCMUGN 2512	25	Rp 1/2"	19	27	42.0
PVCMUGN 2534	25	Rp 3/4"	19	27	43.3
PVCMUGN 2510	25	Rp 1"	19	27	46.1
PVCMUGN 3234	32	Rp 3/4"	22	30	46.3
PVCMUGN 3210	32	Rp 1"	22	30	49.1
PVCMUGN 4010	40	Rp 1"	26	36	55.1
PVCMUGN 40114	40	Rp 1 1/4"	26	36	57.4
PVCMUGN 50114	50	Rp 1 1/4"	31	41	62.4
PVCMUGN 50112	50	Rp 1 1/2"	31	41	62.4
PVCMUGN 5020	50	Rp 2"	31	41	66.7
PVCMUGN 6320	63	Rp 2"	38	48	73.7
PVCMUGN 7520	75	Rp 2"	44	53	78.7







Pressure gauge from page 366



Cleaning technology on page 582



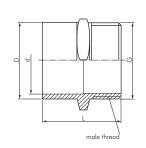




Industrial cleaner and cleaning cloths on page 582

Sealant for PVC threaded fittings on page 548 Adhesive threaded nipples PVC-U, int. & ext. bonding surfaces (only for plastic threads) PN 10

Warning: Not suitable for compressed air or other gases under pressure!













	Internal Ø	External Ø	Thread male	Install. length
Туре	d	D	G	L
PVCGN 121638	12	16	Rp 3/8"	36
PVCGN 162038	16	20	Rp 3/8"	39
PVCGN 162012	16	20	Rp 1/2"	42
PVCGN 202538	20	25	Rp 3/8"	42
PVCGN 202512	20	25	Rp 1/2"	45
PVCGN 202534	20	25	Rp 3/4"	47
PVCGN 253212	25	32	Rp 1/2"	49
PVCGN 253234	25	32	Rp 3/4"	51
PVCGN 253210	25	32	Rp 1"	54
PVCGN 324034	32	40	Rp 3/4"	55
PVCGN 324010	32	40	Rp 1"	58
PVCGN 3240114	32	40	Rp 1 1/4"	60
PVCGN 405010	40	50	Rp 1"	64
PVCGN 4050114	40	50	Rp 1 1/4"	66
PVCGN 4050112	40	50	Rp 1 1/2"	70
PVCGN 5063114	50	63	Rp 1 1/4"	73
PVCGN 5063112	50	63	Rp 1 1/2"	73
PVCGN 506320	50	63	Rp 2"	78
PVCGN 6375112	63	75	Rp 1 1/2"	80
PVCGN 637520	63	75	Rp 2"	84
PVCGN 6375212	63	75	Rp 2 1/2"	89
PVCGN 759020	75	90	Rp 2"	91
PVCGN 7590212	75	90	Rp 2 1/2"	96
PVCGN 759030	75	90	Rp 3"	99
PVCGN 90110212	90	110	Rp 2 1/2"	106
PVCGN 9011030	90	110	Rp 3"	109
PVCGN 9011040	90	110	Rp 4"	116
PVCGN 11012530	110	125	Rp 3"	115
PVCGN 11012540	110	125	Rp 4"	120
PVCGN 11012550	110	125	Rp 5"	120

Adhesive hose nozzles PVC-U

Warning: Not suitable for compressed air or other gases under pressure!

	External Ø	Hose Ø	
Туре	D	internal	Installation length
PVCST 16	16	16	66
PVCST 20	20	20	70
PVCST 25	25	25	79
PVCST 32	32	32	83
PVCST 40	40	40	96
PVCST 50	50	50	108
PVCST 63	63	60	130

PN 16

PN 10

PN 10

Threaded nozzles PVC-U (only for plastic threads)

Warning: Not suitable for compressed air or other gases under pressure!

		Hose Ø	
Туре	Thread	internal	Installation length
GT 1412 PVC	Rp 1/4"	12	52
GT 3816 PVC	Rp <sup>3</sup> /8"	16	54
GT 1220 PVC	Rp 1/2"	20	60
GT 3425 PVC	Rp <sup>3</sup> /4"	25	67
GT 1032 PVC	Rp 1"	32	80
GT 11440 PVC	Rp 1 <sup>1</sup> /4"	40	84
GT 11240 PVC	Rp 1 1/2"	40	89
GT 11250 PVC	Rp 1 1/2"	50	99
GT 2060 PVC	Rp 2"	60	100

Adhesive bulkhead screw connections (container connectors) PVC-U

Warning: Not suitable for compressed air or other gases under pressure!

	Sleeves	Sockets	Mounting
Туре	internal Ø	external Ø	male thread
SV 202534 PVC	20	25	Rp 3/4"
SV 253210 PVC	25	32	Rp 1"
SV 3240114 PVC	32	40	Rp 1 1/4"
SV 4050134 PVC	40	50	Rp 1 3/4"
SV 506320 PVC	50	63	Rp 2"
SV 6375212 PVC	63	75	Rp 2 1/2"
SV 759030 PVC	75	90	Rp 3"

#### **Double nipples PVC-U** (only for plastic threads)

PN 10

Note: • Do not use PVC-U damaging thread sealing agents!



Warning: Not suitable for compressed air or other gases under pressure!

Туре	Thread	Thread
DN 3838 PVC	Rp 3/8"	Rp 3/8"
DN 1238 PVC	Rp 1/2"	Rp 3/8"
DN 1212 PVC	Rp 1/2"	Rp 1/2"
DN 3412 PVC	Rp 3/4"	Rp 1/2"
DN 3434 PVC	Rp 3/4"	Rp 3/4"
DN 1034 PVC	Rp 1"	Rp 3/4"
DN 1010 PVC	Rp 1"	Rp 1"
DN 11410 PVC	Rp 1 1/4"	Rp 1"
DN 114114 PVC	Rp 1 1/4"	Rp 1 1/4"
DN 112114 PVC	Rp 1 1/2"	Rp 1 1/4"
DN 112112 PVC	Rp 1 1/2"	Rp 1 1/2"
DN 20112 PVC	Rp 2 <i>"</i>	Rp 1 1/2"
DN 2020 PVC	Rp 2 <i>"</i>	Rp 2"
DN 21220 PVC	Rp 2 1/2"	Rp 2"
DN 212212 PVC	Rp 2 1/2"	Rp 21/2"
DN 30212 PVC	Rp 3"	Rp 21/2"
DN 3030 PVC	Rp 3"	Rp 3"
DN 4030 PVC	Rp 4"	Rp 3"
DN 4040 PVC	Rp 4"	Rp 4"



#### **Reducing nipples PVC-U** (only for plastic threads)

PN 10

Note: • Do not use PVC-U damaging thread sealing agents!



Warning: Not suitable for compressed air or other gases under pressure!

	Thread		Thread
Туре	male		female
RN 1238 PVC	Rp 1/2"		Rp 3/8"
RN 1234 PVC	Rp 1/2"	extended	Rp 3/4"
RN 3438 PVC	Rp 3/4"		Rp 3/8"
RN 3412 PVC	Rp 3/4"		Rp 1/2"
RN 3410 PVC	Rp 3/4"	extended	Rp 1"
RN 1038 PVC	Rp 1"		Rp 3/8"
RN 1012 PVC	Rp 1"		Rp 1/2"
RN 1034 PVC	Rp 1"		Rp 3/4"
RN 10114 PVC	Rp 1"	extended	Rp 1 1/4"
RN 11412 PVC	Rp 1 1/4"		Rp 1/2"
RN 114 34 PVC	Rp 1 1/4"		Rp 3/4"
RN 11410 PVC	Rp 1 1/4"		Rp 1"
RN 114112 PVC	Rp 1 1/4"	extended	Rp 1 1/2"
RN 11234 PVC	Rp 1 1/2"		Rp 3/4"
RN 11210 PVC	Rp 1 1/2"		Rp 1"
RN 112114 PVC	Rp 1 1/2"		Rp 1 1/4"
RN 11220 PVC	Rp 1 1/2"	extended	Rp 2"
RN 2010 PVC	Rp 2"		Rp 1"
RN 20114 PVC	Rp 2"		Rp 1 1/4"
RN 20112 PVC	Rp 2"		Rp 1 1/2"
RN 20212 PVC	Rp 2"	extended	Rp 2 1/2"
RN 30112 PVC	Rp 3"		Rp 1 1/2"
RN 3020 PVC	Rp 3"		Rp 2"
RN 30212 PVC	Rp 3"		Rp 2 1/2"
RN 3040 PVC	Rp 3"	extended	Rp 4"
RN 4020 PVC	Rp 4"		Rp 2"
RN 40212 PVC	Rp 4"		Rp 2 1/2"
RN 4030 PVC	Rp 4"		Rp 3"





#### $\label{eq:reducing} \textbf{Reducing nipples PVC-U short version} \ \ (\text{only for plastic threads})$

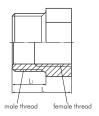
PN 10

Note: • Do not use PVC-U damaging thread sealing agents!



Warning: Not suitable for compressed air or other gases under pressure!

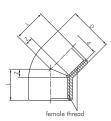
	Thread	Thread	Install. length	Install. length
Туре	male	female	L	Lı
RNK 1214 PVC	Rp 1/2"	Rp 1/4"	27	15
RNK 3412 PVC	Rp <sup>3</sup> /4"	Rp 1/2"	30	14
RNK 1034 PVC	Rp 1"	Rp 3/4"	34	19
RNK 11410 PVC	Rp 1 1/4"	Rp 1"	36	21
RNK 112114 PVC	Rp 1 1/2"	Rp 1 1/4"	36	21
RNK 20112 PVC	Rp 2"	Rp 1 1/2"	42	26
RNK 21220 PVC	Rp 21/2"	Rp 2"	47	30
RNK 30212 PVC	Rp 3"	Rp 2 1/2"	51	33
RNK 4030 PVC	Rp 4"	Rp 3"	64	39



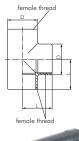














#### Threaded connections, female threads PVC-U (only for plastic threads)

Materials: O-ring: EPDM/FKM

Warning: Not suitable for compressed air or other gases under pressure!

Туре	Туре	Thread	External Ø	Install. length	Install. length
EPDM	FKM	female G	D	Lı	L2
PVCGVIG 38 EPDM	PVCGVIG 38 FKM	Rp 3/8"	34	17	25
PVCGVIG 12 EPDM	PVCGVIG 12 FKM	Rp 1/2"	42	19	26
PVCGVIG 34 EPDM	PVCGVIG 34 FKM	Rp 3/4"	52	22	29
PVCGVIG 10 EPDM	PVCGVIG 10 FKM	Rp 1"	59	25	32
PVCGVIG 114 EPDM	PVCGVIG 114 FKM	Rp 1 1/4"	72	29	38
PVCGVIG 112 EPDM	PVCGVIG 112 FKM	Rp 1 1/2"	79	34	45
PVCGVIG 20 EPDM	PVCGVIG 20 FKM	Rp 2"	96	41	56
PVCGVIG 212 EPDM *	PVCGVIG 212 FKM *	Rp 2 1/2"	119	47	62
PVCGVIG 30 EPDM *	PVCGVIG 30 FKM *	Rp 3"	134	56	69
PVCGVIG 40 EPDM *	PVCGVIG 40 FKM *	Rp 4"	163	66	79

\* PN 10

#### Threaded angles PVC-U (only for plastic threads)

PN 10

PN 16

Note: • Do not use PVC-U damaging thread seals!

Warning: Not suitable for compressed air or other gases under pressure!

		External Ø	Installation length
Туре	Thread	D	L
W 38 PVC	Rp 3/8"	23.5	23
W 12 PVC	Rp 1/2"	28.0	25
W 34 PVC	Rp 3/4"	34.0	30
W 10 PVC	Rp 1"	43.0	36
W 114 PVC	Rp 1 1/4"	54.0	41
W 112 PVC	Rp 1 1/2"	63.0	46
W 20 PVC	Rp 2"	78.0	57
W 212 PVC	Rp 21/2"	89.0	84
W 30 PVC	Rp 3"	106.0	99
W 40 PVC	Rp 4"	129.0	119

#### Threaded angles 45° PVC-U (only for plastic threads)

PN 10

Note: • Do not use PVC-U damaging thread sealing agents!

Warning: Not suitable for compressed air or other gases under pressure!

		External Ø	Installation length	
Туре	Thread	D	L	Z
W 1245 PVC	Rp 1/2"	28	15.0	6.0
W 3445 PVC	Rp 3/4"	34	16.3	8.7
W 1045 PVC	Rp 1"	43	19.1	10.9
W 11445 PVC	Rp 1 1/4"	54	21.4	14.6
W 11245 PVC	Rp 1 1/2"	63	21.4	21.6
W 2045 PVC	Rp 2"	78	25.7	26.3
W 21245 PVC	Rp 2 1/2"	89	30.2	30.8
W 3045 PVC	Rn 3"	106	33.3	37.7

#### Threaded T pieces PVC-U (only for plastic threads)

PN 10

Note: • Do not use PVC-U damaging thread sealing agents!

Warning: Not suitable for compressed air or other gases under pressure!

		External Ø	Installation length
Туре	Thread	D	L
T 38 PVC	Rp 3/8"	23.5	23
T 12 PVC	Rp 1/2"	28.0	25
T 34 PVC	Rp 3/4"	34.0	30
T 10 PVC	Rp 1"	43.0	36
T 114 PVC	Rp 1 1/4"	54.0	41
T 112 PVC	Rp 1 1/2"	63.0	46
T 20 PVC	Rp 2"	78.0	57
T 212 PVC	Rp 21/2"	89.0	83
T 30 PVC	Rp 3"	106.0	99
T 40 PVC	Rp 4"	129.0	119

#### Threaded sockets PVC-U (only for plastic threads)

PN 10

Note: • Do not use PVC-U damaging thread sealing agents!



Warning: Not suitable for compressed air or other gases under pressure!

	Thread female	Installation length
Туре	G	L
MU 38 PVC	Rp 3/8"	31
MU 12 PVC	Rp <sup>1</sup> /2"	31
MU 34 PVC	Rp 3/4"	35
MU 10 PVC	Rp 1"	41
MU 114 PVC	Rp 1 1/4"	43
MU 112 PVC	Rp 1 1/2"	43
MU 20 PVC	Rp 2"	51
MU 212 PVC	Rp 2 1/2"	92
MU 30 PVC	Rp 3"	108
MU 40 PVC	Rp 4"	128





#### **Closing plugs PVC-U** (only for plastic threads)

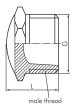
PN 10

Note: • Do not use PVC-U damaging thread sealing agents!



Warning: Not suitable for compressed air or other gases under pressure!

	Thread male	Installation length
Туре	G	L
VS 38 PVC	Rp 3/8"	22
VS 12 PVC	Rp 1/2"	27
VS 34 PVC	Rp 3/4"	30
VS 10 PVC	Rp 1"	34
VS 114 PVC	Rp 1 1/4"	36
VS 112 PVC	Rp 1 1/2"	37
VS 20 PVC	Rp 2"	42
VS 212 PVC	Rp 21/2"	50
VS 30 PVC	Rp 3"	59
VS 40 PVC	Rp 4"	68





#### End caps PVC-U (only for plastic threads)

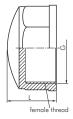
PN 10

Note: • Do not use PVC-U damaging thread sealing agents!



Warning: Not suitable for compressed air or other gases under pressure!

	Thread female	Installation length	
Туре	G	L	
VK 38 PVC	Rp <sup>3</sup> /8"	20	
VK 12 PVC	Rp 1/2"	23	
VK 34 PVC	Rp <sup>3</sup> /4"	28	
VK 10 PVC	Rp 1"	33	
VK 114 PVC	Rp 1 1/4"	36	
VK 112 PVC	Rp 1 1/2"	43	
VK 20 PVC	Rp 2"	50	
VK 212 PVC	Rp 2 1/2"	64	
VK 30 PVC	Rp 3"	76	
VK 40 PVC	Rp 4"	91	





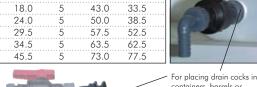
9606

#### **Bulkhead screw connections (no female threads)**

PN 10

Materials: Polypropylene, seal: EPDM

Туре						
polypropylene	G (bulkhead thread)	L	NW	Н	D	E max.
SV 12 PP	G 1/2"	49	13.0	5	38.0	30.5
SV 34 PP	G 3/4"	52	18.0	5	43.0	33.5
SV 10 PP	G 1"	56	24.0	5	50.0	38.5
SV 114 PP	G 1 1/4"	65	29.5	5	57.5	52.5
SV 112 PP	G 1 1/2"	75	34.5	5	63.5	62.5
SV 20 PP	G 2"	91	45.5	5	73.0	77.5

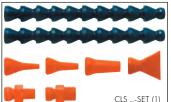




: base material FDA approved

For placing drain cocks containers, barrels or canisters as bulkhead screw connections





#### Adjustable coolant hose systems - Cool-Line 1/4" (NW 6)

PN 6

Figure

12

PN 6

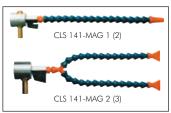
Flow: To 15.4 I/min.

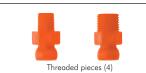
Suitable: This system is suitable for conducting petroleum products, coolants, chemicals and dielectric of

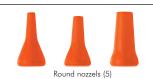
EDM machines.

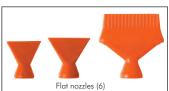
Compatible with the systems: Flexoline, Hydra, Kümli, Loc-Line and Ossmann Parts compatible with the systems: Snaploc, Lubecool, Vario and Maxiflex

	CLSSET (1)	Туре	Description	Figure
			Set: 2 adjustable coolant hose pieces: 2 x 140 mm=280 mm (2 x 10 modules)	
		CLS 141-SET	2 threaded connections (1 x R 1/8", 1 x R 1/4")	1
	0000000		3 round nozzles (1.6 mm, 3.2 mm and 6.4 mm)	
CIC 141 MA	2.1.(0)		1 flat nozzle 24 mm wide (inside)	
CLS 141-MA	CLSSET (1)  CLS 141-MAG 1 (2)  CLS 141-MAG 2 (3)  Threaded pieces (4)	CLS 141-MAG 1	Set with magnetic foot: 1 adjustable coolant hose (16 modules) with threaded piece	e R 1/4"
_0000	0000000		1 round nozzle (6.4 mm)	2
			1 magnetic foot with ball valve and 13 mm hose connection	
The same			Set with magnetic foot: 2 adjustable coolant hose pieces (13 modules)	
	***********	CLS 141-MAG 2	2 Flat nozzles 24 mm wide (inside)	3
CLS 141-MA	G 2 (3)		1 Y distributor with threaded piece R 1/4"	
			1 magnetic foot with ball valve and 13 mm hose connection	
		CLS 141	Adjustable coolant hose piece 140 mm (10 modules)	
_		CLS 141-GS18	Threaded piece R 1/8"	4
		CLS 141-GS14	Threaded piece R 1/4"	4
		CLS 141-RD16	Round nozzle with 1.6 mm Ø (inside)	5
		CLS 141-RD32	Round nozzle with 3.2 mm Ø (inside)	5
Threaded pieces (4	(4)	CLS 141-RD64	Round nozzle with 6.4 mm Ø (inside)	5
Threaded pie	es (4)	CLS 141-FD24	Flat nozzle 24 mm wide (inside)	6
		CLS 141-FD30	Flat nozzle 30 mm wide (inside)	6
		CLS 141-FDL16	Flat nozzle 16-hole	6
		CLS 141-Y	Y distributor	7
		CLS 141-T	T distributor	8
		CLS 141-L	Elbow connection	9
		CLS 141-MU	Sleeve	10
Dl	1. (5)	CLS 141-KHS	Stop cock with adjustable coolant hose connection on both sides	11
Round nozz	eis (D)	CLS 141-KHG	Stop cock with adjustable coolant hose connection and thread R 1/4"	11
		CLS 141-RUCK	Check valve for adjustable coolant hose	
		010 1 11 11110		











# Adjustable coolant hose systems - Cool-Line 1/2" (NW 12)

CLS 141-ZANGE

distributors (7) T-distributors (8) Elbow connections (9)

Material: POM Flow: To 28.8 I/min.

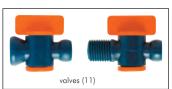
Suitable: This system is suitable for conducting petroleum products, coolants, chemicals and dielectric of

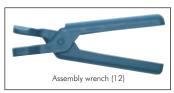
Assembly wrench for adjustable coolant hose 1/4"

EDM machines.

Compatible with the systems: Flexoline, Hydra, Kümli, Loc-Line and Ossmann Parts compatible with the systems: Snaploc, Lubecool, Vario and Maxiflex







Туре	Description	Figure
	Set: 2 adjustable coolant hose pieces 2 x 130 mm=260 mm (2 x 5 modules)	
CLS 121-SET	2 threaded connections (1 x R 3/8", 1 x R 1/2")	1
	3 round nozzles (6.4 mm, 9.5 mm and 12.7 mm)	
	1 flat nozzle 32 mm wide (inside)	
CLS 121	Adjustable coolant hose piece 130 mm (5 modules)	
CLS 121-GS38	Threaded piece R 3/8"	4
CLS 121-GS12	Threaded piece R 1/2"	4
CLS 121-RD64	Round nozzle with 6.4 mm Ø (inside)	5
CLS 121-RD95	Round nozzle with 9.5 mm Ø (inside)	5
CLS 121-RD127	Round nozzle with 12.7 mm Ø (inside)	5
CLS 121-FD32	Flat nozzle 32 mm wide (inside)	6
CLS 121-FD47	Flat nozzle 47 mm wide (inside)	6
CLS 121-FD60	Flat nozzle 60 mm wide (inside)	6
CLS 121-Y	Y distributor	7
CLS 121-T	T distributor	8
CLS 121-L	Elbow connection	9
CLS 121-MU	Sleeve	10
CLS 121-YR	Y reducer (1 x 1/2"> 2 x 1/4")	7
CLS 121-KHS	Stop cock with adjustable coolant hose connection on both sides	11
CLS 121-KHG	Stop cock with adjustable coolant hose connection and thread R 1/2"	11
CLS 121-ZANGE	Assembly wrench for adjustable coolant hose 1/2"	12

Materials: Threaded part (DIN 3852-A), hose coil, discharge nozzle: Steel nickel-plated, inside hose: PVC (for replaceable nozzles: nozzle connection brass nickel-plated with NBR O-ring)

Suitable: • Coolant and lubricant pipes for cutting machines used for metal processing

- Coolant in spark erosion machines
- Blowing away chippings and metal filings from shapes, work pieces or stamped parts

- Advantages: Completely sealed
  - Smooth coolant stream in both directions precisely adjustable, steady
  - Small bend radius
  - Very rugged and wear resistant
  - Resistant against oils, arease and hot chippings etc.

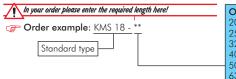
adius Thread DN
adius Thread DN
G 1/8" 4
G 1/4" 6
G 3/8" 8
G 1/2" 10
G 3/4" 16

opecial type male inicads on boin sides for replaceable nozzle													
	Avail	able len	gths			Nozzle con-							
Туре	200	250	320	400	500	630	nection (MT)	Bend radius	Thread	DN			
KMSW 18-**	✓	✓	✓	✓			M 10 x 1	64	G 1/8"	4			
KMSW 14-**	✓	✓	✓	✓	✓		M 12 x 1	72	G 1/4"	6			
KMSW 38-**		✓	✓	✓	✓	✓	M 16 x 1	88	G 3/8"	8			
KMSW 12-**			✓	✓	✓	✓	M 18 x 1	110	G 1/2"	10			
KMSW 34-**					✓	✓	M 26 x 1.5	110	G 3/4"	16			

Replaceable no	Replaceable nozzles for coolant hose type KMSW											
Flat nozzle		Adj. nozzle	Special nozzle for	Connection								
aluminium	Width x height	brass nickel-pl.	self drilling	External Ø	thread (FT)	DN						
KMSW 18-DF	16 x 0.8	KMSW 18-DR	KMSW 18-DS	12.0	M 10 x 1	4						
KMSW 14-DF	21 x 1.4	KMSW 14-DR	KMSW 14-DS	15.0	M 12 x 1	6						
KMSW 38-DF	26 x 2.0	KMSW 38-DR	KMSW 38-DS	19.0	M 16 x 1	8						
KMSW 12-DF	32 x 2.5	KMSW 12-DR	KMSW 12-DS	23.0	M 18 x 1	10						
KMSW 34-DF	44 x 3.0	KMSW 34-DR	KMSW 34-DS	31.5	M 26 x 1.5	16						

Magnet holder KMS 14 MAG

Magnet holder for 1/4" hose with ball valve and 13 mm hose nipple



Order supplement for length:
200 mm <b>-200</b>
250 mm <b>-250</b>
320 mm <b>-320</b>
400 mm <b>-400</b>
500 mm <b>-500</b>
630 mm <b>630</b>
700 mm <b>-700</b>
800 mm <b>800</b>

#### **VORTEX tubes - compressed air operated cold generators**

Function: Incoming compressed air is separated into hot air flow and cold air flow by the VORTEX tube. The hot air emerges on one side of the tube, while the cold air is on the other side. The difference in temperatures between the incoming compressed air and the outgoing cold air can be set using the flow control valve. If the outlet temperature goes down, the volume of escaping cold air reduces simultaneously. Temperatures from -40°C on the on the cold air side and up to  $+110^{\circ}$ C on the hot air side are generated. If the air inlet temperature and the pressure

remain constant, the outlet temperature can be set with a tolerance of  $\pm$  0.6 K. Materials: Housing: Stainless steel AISI 303, VORTEX generator: Plastic Temperature range: -20°C to max. +120°C

Operating pressure: 1 - 8 bar, optional: 5 bar (filtered, unoiled compressed air)



- Advantages: Low purchase and operating costs
  - Maintenance free
  - No moving components no wear
  - Only compressed air is required for operation, no electricity
  - No residue on the cooled objects from coolant or refrigerant spray

	Air	Cold air	Installat	ion	
Туре	inlet	outlet	length	Tube Ø	Supply volume
VORTEX 14 B	Rp 1/4" FT	G 1/4" MT	210	45	VORTEX tube with red generator
VORTEX 14	Rp 1/4" FT	G 1/2" FT	285	45	VORTEX tube with silencer (for cold air side),
					8 pieces. VORTEX generators (yellow, green,
					red, white, blue, grey, beige),
					adjustable coolant hose for cold air
VORTEX 14 KP	Rp 1/4" FT	G 1/2" FT	285	45	VORTEX tube with silencer (for cold and
					hot air side), 4 pieces. VORTEX generators
					(yellow, red, blue, brown), adjustable coolant
					hose for cold air, magnetic foot

#### **VORTEX** generators

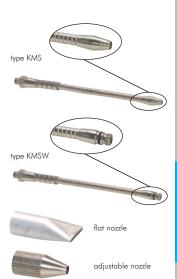
Colour	Yellow	Green	Red***	White	Blue	Grey	Beige	Brown
Temperature*	-31C°	-33C°	-30C°	-34C°	-26C°	-30C°	-24C°	-29C°
Cooling capacity* (kcal/h)	130	130	230	230	380	380	630	630
Air consumption* (I/min)	280	280	420	420	700	700	990	990

\* air inlet at 5.5 bar and 20°C, regulating screw 2.5 turns opened (70% of the air jet leaks as cold air)

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C



Distributor bars from page 132





special nozzle

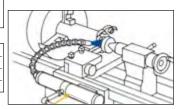












installed as standard in all VORTEX tubes

# Chapter 5 - Ball valves - Shut-off fittings

#### Ball valves, FT/FT, FT/MT, MT/MT



ve ball valv brass FT/FT Page 280-282



Screw-in ball valve brass FT/MT Page 283



Changeable handles for standard valves Page 281



Special ball valves DVGW, drinking water, oxygen, brass Page 281-282



Stainless steel collar ball valves Page 284-286



Special ball valves stainless steel, oxygen. spring closing Page 282



Ball valves with male thread Page 283

#### Ball valves with forced exhaust, discharge valves



Mini hall valves with drainage Page 287



Brass hall valves with drainage Page 287



Stainless steel hall valves with drainage Page 287



Manual slide valves Page 287



Lockable manual slide valves safety version Page 287



3/2-way valves with push-in fitting Page 287



Discharge valves Page 290-291

#### Mini ball valves & elbow ball valves



compact



Mini ball valves, with toggle grip Page 288



Mini ball valves, with screwdriver actuation Page 288



Mini ball valves, made of stainless steel Page 288



Mini ball valves, with long lever Page 289



KFE ball valves and discharge valves Page 289



# High pressure ball valves



High pressure ball Page 292



High pressure ball stainless steel Page 292



Block ball valves. Page 292



High pressure ball valves with cutting Page 293



Stainless steel high pressure ball valves with cutting ring Page 293



Pneumatic controlled Page 304



High pressure 3-way ball valves Page 298+315

## Shut-off valves, gate valves & needle valves



Needle valves



High pressure needle valves Page 294



Ball shut-off valves Page 294



Swing sleeve shut-off valves Page 295-296



Quick shut-off valves



venting valves Page 297

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

Page 295-296

# Chapter 5 - Ball valves - Shut-off fittings

#### 3-way ball valves



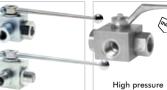
3-way T ball valves Page 297



(Land Thole) Page 297



Stainless steel 3-way ball valves Page 297



High pressure 3-way ball valves, steel Page 298



3-way ball valves, stainless steel Page 298



3-way flange ball valve Page 299



flange ball valves Page 299

#### Flange ball valves



valves Page 300



Stainless steel compact flange ball valves Page 300



Flange ball valves 1 part Page 300



Stainless steel flange ball valves Page 302

(NOX)



Flange ball valves DVGW tested Page 302



Compact flange hall valves with pneumatic actuator Page 306-308



Flange ball valves with pneumatic actuator Page 306-308

#### Pneumatically & electrically actuated ball valves and valves



Pneumatically activated shut-off valves Page 302-303



pneumatically actuated Page 304



3-way ball valves with pneum. actuator Page 305



Ball valves with electr. rotary actuator Page 312-313



3-way ball valves with electr. rotary actuator Page 314



High pressure ball valve with actuator Page 304-313



Ball valves with timer Page 315

# Butterfly valves, actuators for butterfly valves and ball valves



Intermediate flanae butterfly valves KLZ Page 316



Flange mounted butterfly valves KLA Page 316



Butterfly valves with Page 317



Pneumatically controlled rotary actuator Page 310



Limit switch boxes. Page 311



Electrically controlled rotary actuators Page 315



valves, assembly flange ISO 5211 Page 308-309

## Strainers, check valves



Strainers Page 359



Strainers stainless steel Page 359



Insert sieve Page 359



Strainer

Page 449

Check valves

Page 446-451



Especially good value!

standard

standard

standard

#### Ball valves, 2-piece, full bore

**Eco-Line/PN 25** 

Replacement

G KH 1438 B E

G KH 1438 B E

G KH 1234 B F

G KH 1234 B E

G KH 114112 B E

G KH 114112 B E

G KH 2123040 B E

G KH 2123040 B E G KH 2123040 B E

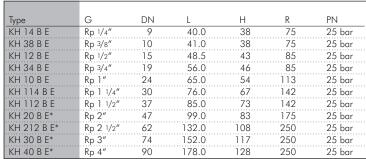
G KH 10 B E

G KH 20 B E

handles\*\*

Materials: Housing: Brass nickel-plated, ball: Brass chrome-plated, seal: PTFE/NBR Temperature range: -20°C to max. +95°C

Operating range: Compressed air, water, oils
Optional: With butterfly handle -KN (1/4"-11/4")



only suitable for water and oils, \*\* does not fit on ball valves with butterfly handle

Order example: KH 14 B E \*\*

Standard type

Designation for the options:



butterfly handle

butterfly handle

#### Ball valves, 2-piece, full bore, short design

up to 50 bar

Materials: Housing: Brass nickel-plated, ball: Brass hard chrome-plated, seal: PTFE/NBR Temperature range: -20°C to max. +150°C

Operating range: Water (no steam), neutral, gaseous and non-aggressive, liquid media, mineral oils, compressed air, vacuum (max. -0.9 bar)



Advantages: • By purchasing the optional combi handles (page 281), you can construct various handle variations:

Standard handle in red, yellow, blue and black Toggle grip in colours red, yellow, blue, black and green



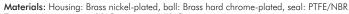
- Flat steel handle in red, yellow and green (optional: lockable)
- Long handle in red

Туре			Туре							Combi han-
standard	Н	R	butterfly handle	Н	R	G	DN	L	PN	dle size*
KH 14 B	37	80	KH 14 B KN	37	24	G 1/4"	10	44.4	50 bar	1
KH 38 B	37	80	KH 38 B KN	37	24	G 3/8"	10	44.4	50 bar	1
KH 12 B	41	80	KH 12 B KN	41	24	G 1/2"	15	50.5	50 bar	1
KH 34 B	55	113	KH 34 B KN	47	31	G 3/4"	20	57.5	40 bar	3
KH 10 B	59	113	KH 10 B KN	51	31	G 1"	25	70.0	40 bar	3
KH 114 B	75	138	KH 114 B KN	64	35	G 1 1/4"	32	80.5	30 bar	4
KH 112 B	81	138				G 1 1/2"	40	94.5	30 bar	4
KH 20 B	96	158				G 2"	50	112.5	25 bar	5
KH 212 B	115	197				G 2 1/2"	65	134.5	18 bar	6
KH 30 B	133	250				G 3"	80	157.0	16 bar	7
KH 40 B	149	250				G 4"	100	190.0	14 bar	7

<sup>\*</sup> combi handles can be found on page 281.

#### Ball valves, 2-piece, full bore

up to 50 bar



Temperature range: -20°C to max. +150°C

Length according to DIN 3202-M3

Operating range: Water (no steam), neutral, gaseous and non-aggressive, liquid media, mineral oils, compressed air,

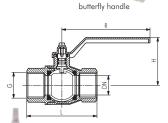


Advantages: • By purchasing the optional combi handles (page 281), you can construct various handle variations:

Standard handle in red, yellow, blue and black Toggle grip in colours red, yellow, blue, black and green

- Flat steel handle in red, yellow and green (optional: lockable\*\*\*)

- Long handle in red



LOCTITE Liquid seals

gaskets & tapes

from page 549

Туре			Туре							Combi han-
standard	Н	R	butterfly handle	Н	R	G	DN	L	PN	dle size**
KH 14	37	80	KH 14 KN	37	24	Rp 1/4"	10	49.5*	50 bar	1
KH 38	37	80	KH 38 KN	37	24	Rp 3/8"	10	52.4*	50 bar	1
KH 12	49	89	KH 12 KN	44	27	Rp 1/2"	15	75.0	50 bar	2
KH 34	58	113	KH 34 KN	50	31	Rp 3/4"	20	80.0	40 bar	3
KH 10	61	113	KH 10 KN	53	31	Rp 1"	25	90.0	40 bar	3
KH 114	75	138				Rp 1 1/4"	32	110.0	30 bar	4
KH 112	91	158				Rp 1 1/2"	40	120.0	30 bar	5
KH 20	98	158				Rp 2"	50	140.0	25 bar	5
KH 212	127	250				G 21/2"	65	148.0*	18 bar	7
KH 30	136	250				G 3"	80	168.0*	16 bar	7
KH 40	154	250				G 4"	100	204.0*	14 bar	7
* DINI I II - ** -	and the		. []	*** [.	1. *	1				

combi handles are found on page 281, not for combi handle size 3 no DIN length,



from page 64







PVC fabric hoses on page 208

#### Ball valves, DVGW tested (PN 5/MOP 5)

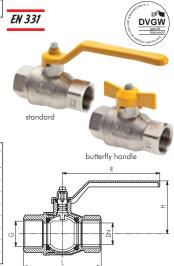
Materials: Housing: Brass nickel-plated, ball: Brass hard chrome-plated, seal: PTFE/NBR Temperature range: -20°C to max. +150°C, gas: -20°C to max. +60°C Length according to DIN 3202-M3

**Operating range:** Water (no steam), neutral, gaseous and non-aggressive, liquid media, mineral oils, compressed air, vacuum (max. -0.9 bar), gases in accordance with DVGW worksheet (e.g. natural gas, city gas, liquid gas up to 5 bar)

- Advantages: By purchasing the optional combi handles (page 281), you can construct various handle variations:
  - Standard handle in red, yellow, blue and black Toggle grip in colours red, yellow, blue, black and green
  - Flat steel handle in red, yellow and green (optional: lockable\*\*\*\*)
  - Long handle in red

Туре			Туре							Combi han-
standard	Н	R	butterfly handle	Н	R	G	DN	L	PN*	dle size***
KH 14 DVGW	37	80	KH 14 DVGW KN	37	24	Rp 1/4"	10	49.5**	50 bar	1
KH 38 DVGW	37	80	KH 38 DVGW KN	37	24	Rp 3/8"	10	52.4**	50 bar	1
KH 12 DVGW	49	89	KH 12 DVGW KN	44	27	Rp 1/2"	15	75.0	50 bar	2
KH 34 DVGW	58	113	KH 34 DVGW KN	50	31	Rp 3/4"	20	80.0	40 bar	3
KH 10 DVGW	61	113	KH 10 DVGW KN	53	31	Rp 1"	25	90.0	40 bar	3
KH 114 DVGW	75	138				Rp 1 1/4"	32	110.0	30 bar	4
KH 112 DVGW	91	158				Rp 1 1/2"	40	120.0	30 bar	5
KH 20 DVGW	98	158				Rp 2"	50	140.0	25 bar	5

<sup>\*</sup> for gas up to PN 5 bar/MOP 5, \*\* no DIN length, \*\*\* combi handles are found on page 281, \*\*\*\* not for combi handle size 3



#### Ball valves for drinking water, DVGW & KTW tested, EN 13828

up to 50 bar

up to 50 bar

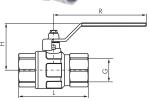
Materials: Housing: Brass chrome-plated, lever: Zinc-plated steel, ball: Brass hard chrome-plated, seal: PTFE/NBR Temperature range: -20°C to max. +150°C

Operating range: Drinking water, water

							Combi han-
Туре	G	DN	L	Н	R	PN	dle size*
KH 14 TW	Rp 1/4"	8	49.5	41.5	85.5	50 bar	1
KH 38 TW	Rp 3/8"	10	52.4	41.5	85.5	50 bar	1
KH 12 TW	Rp 1/2"	15	61.0	49.8	92.5	50 bar	2
KH 34 TW	Rp 3/4"	20	68.0	56.3	113.5	40 bar	3
KH 10 TW	Rp 1"	25	85.0	60.3	113.5	40 bar	3
KH 114 TW	Rp 1 1/4"	32	99.5	76.5	138.0	30 bar	4
KH 112 TW	Rp 1 1/2"	40	109.0	92.0	158.0	30 bar	5
KH 20 TW	Rp 2"	50	130.0	99.0	158.0	25 bar	5

<sup>\*</sup> combi handles can be found on page 281





#### Combi handles for ball valves made of nickel-plated brass

Туре	Туре	Туре	Туре	Туре	Comb
red	yellow	blue	black	green	size
Standard (steel z	inc-plated and pain	ted, size 7: alumin	ium painted)		
KOMBI 1 S ROT	KOMBI 1 S GELB	KOMBI 1 S BLAU	KOMBI 1 S SCHWARZ		1
KOMBI 2 S ROT	KOMBI 2 S GELB	KOMBI 2 S BLAU	KOMBI 2 S SCHWARZ		2
KOMBI 3 S ROT	KOMBI 3 S GELB	KOMBI 3 S BLAU	KOMBI 3 S SCHWARZ		3
KOMBI 4 S ROT	KOMBI 4 S GELB	KOMBI 4 S BLAU	KOMBI 4 S SCHWARZ		4
KOMBI 5 S ROT	KOMBI 5 S GELB	KOMBI 5 S BLAU	KOMBI 5 S SCHWARZ		5
KOMBI 6 S ROT	KOMBI 6 S GELB		KOMBI 6 S SCHWARZ		6
KOMBI 7 S ROT	KOMBI 7 S GELB		KOMBI 7 S SCHWARZ		7
Butterfly (alumini	ium painted)				
KOMBI 1 K ROT	KOMBI 1 K GELB	KOMBI 1 K BLAU	KOMBI 1 K SCHWARZ	KOMBI 1 K GRUN	1
KOMBI 2 K ROT	KOMBI 2 K GELB	KOMBI 2 K BLAU	KOMBI 2 K SCHWARZ	KOMBI 2 K GRUN	2
KOMBI 3 K ROT	KOMBI 3 K GELB	KOMBI 3 K BLAU	KOMBI 3 K SCHWARZ	KOMBI 3 K GRUN	3
KOMBI 4 K ROT		KOMBI 4 K BLAU	KOMBI 4 K SCHWARZ		4
Long (aluminium	painted, 60 - 68 -	74 - 78 - 82 - 88 -	- 120 mm high)		
KOMBI 1 L ROT					1
KOMBI 2 L ROT					2
KOMBI 3 L ROT					3
KOMBI 4 L ROT					4
KOMBI 5 L ROT					5
KOMBI 6 L ROT					6
KOMBI 7 L ROT					7
Flat steel (zinc-pl	ated steel with plas	tic coating)			
KOMBI 1 F ROT	KOMBI 1 F GELB*			KOMBI 1 F GRUN	1
KOMBI 2 F ROT	KOMBI 2 F GELB*			KOMBI 2 F GRUN	2
KOMBI 3 F ROT	KOMBI 3 F GELB*			KOMBI 3 F GRUN	3
KOMBI 4 F ROT	KOMBI 4 F GELB*			KOMBI 4 F GRUN	4
KOMBI 5 F ROT	KOMBI 5 F GELB*			KOMBI 5 F GRUN	5
Lock adapter for	closing the flat stee	l handle, 6 mm bo	orehole for VHS 30 H loc	:k	
KOMBI 1 F KEY					1
KOMBI 2 F KEY					2
KOMBL3 F KFY					3



EN 331

#### Ball valves, 2-piece, full bore, silicone-free production

up to 80 bar

Materials: Housing: Brass nickel-plated, ball: Brass hard chrome-plated, seal: PTFE, handle: Aluminium die-casting Temperature range: -20°C to max. +150°C

Operating range: Compressed air, vacuum (max. -0.9 bar), water, oils, non-corrosive liquids and hydrocarbons

Туре	G	DN	L	Н	R	PN
KH 14 SF	Rp 1/4"	10	47.5	39.5	80	80 bar
KH 38 SF	Rp 3/8"	10	49.5	39.5	80	80 bar
KH 12 SF	Rp 1/2"	15	65.0	41.5	95	80 bar
KH 34 SF	Rp 3/4"	20	73.5	51.0	115	80 bar
KH 10 SF	Rp 1"	25	86.5	55.0	115	80 bar
KH 114 SF	Rp 1 1/4"	32	101.5	64.5	130	64 bar
KH 112 SF	Rp 1 1/2"	40	111.5	75.5	150	64 bar
KH 20 SF	Rp 2"	50	132.5	87.5	170	64 bar
KH 212 SF	Rp 21/2"	65	158.0	108.0	170	40 bar
KH 30 SF	Rp 3"	80	181.5	119.5	235	25 bar
KH 40 SF	Rp 4"	100	219.0	142.0	235	16 bar

# **Ball valves with spring return**

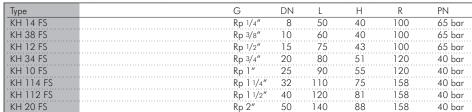
up to 65 bar

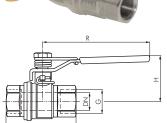
Materials: Housing: Brass nickel-plated, ball: Brass hard chrome-plated, seal: PTFE/FKM, spring: 1.4310, handle: Zinc-plated steel, manufactured without silicone

Temperature range: -40°C to max. +170°C (dependent on operating pressure), fuels -20°C to max. +60°C

Length according to DIN 3202-M3

Operating range: Water, compressed air, vacuum (max. -0.98 bar), oils, fuels (5 bar max.), heating oil Function: In the basic setting the ball valve is in the closed position. It is opened against the spring force. When releasing the handle it jumps into the "Close" position. Closing should be supported manually (no quick shut-off valve).





**KTW** 

DVGW

#### Soft close ball valves, DVGW tested (PN 5/MOP 5)

up to 50 bar

Materials: Housing: Brass nickel-plated, ball: Brass hard chrome-plated, seal: PTFE, handle: GFK turning handle (360° rotatable)

Temperature range: -15°C to max. +120°C, gas: -20°C to max. +60°C

Operating range: Drinking water (DVGW certified to PN 10), water, air, neutral gases, oils, solvents, non-aggressive liquids, gases in accordance with DVGW worksheet (e.g. natural gas, city gas, liquid gas up to PN 5)

Advantage: • To open or close the ball valve, it is necessary to turn the handle 360°. Therefore, a very slow opening and closing is possible: Pressure thrusts are avoided. The scale allows a reproducible

_						
lype	G	DN	L	Н	R	PN*
KH 14 SS	Rp 1/4"	10	49	63	83	50 bar
KH 38 SS	Rp <sup>3</sup> /8"	10	51	63	83	50 bar
KH 12 SS	Rp 1/2"	15	61	70	83	50 bar
KH 34 SS	Rp 3/4"	20	70	76	83	50 bar
KH 10 SS	Rp 1"	25	84	80	83	40 bar
KH 114 SS	Rp 1 1/4"	32	98	110	130	40 bar
KH 112 SS	Rp 1 1/2"	40	108	116	130	40 bar
KH 20 SS	Rp 2"	50	130	123	130	40 bar

<sup>\*</sup> for gas up to PN 5 bar/MOP 5, for drinking water up to PN 10 bar/MOP 10

#### Ball valves, 2-piece, brass, for use in oxygen systems

PN 30

Materials: Housing: Brass nickel-plated, ball: Brass hard chrome-plated, seal: PTFE/NBR, handle: Zinc-plated steel

**Temperature range:**  $-10^{\circ}\text{C}$  to max.  $+95^{\circ}\text{C}$  (dependent on operating pressure) Using a special type of grease makes it suitable for oxygen, its length conforming to DIN 3202-M3

Operating range: Oxygen (industrial), Argon

	Delivery. This ball valve is delivered if	i a neai-sealea plastic bag.					
	Туре	G	DN	L	Н	R	PN
R R	KH 14 SAU	Rp 1/4"	8	50	41	70	30 bar
	KH 38 SAU	Rp 3/8"	10	60	41	70	30 bar
	_ KH 12 SAU	Rp 1/2"	15	75	43	90	30 bar
	KH 34 SAU	Rp 3/4"	20	80	47	90	30 bar
7	KH 10 SAU	Rp 1"	25	90	72	135	30 bar
	KH 114 SAU	Rp 1 1/4"	32	110	75	135	30 bar
	KH 112 SAU	Rp 1 1/2"	40	120	82	180	30 bar
<u> -</u> <u>-</u>	KH 20 SAU	Rp 2"	50	140	89	180	30 bar
Sec. of							





Threaded nozzles from page 64



Liquid seals gaskets & tap from page 549



PVC fabric hoses

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

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#### Screw-in ball valves, 2-piece, full bore

Materials: Housing: Brass nickel-plated, ball: Brass chrome-plated, seal: PTFE/NBR

Temperature range: Air: -20°C to max. +95°C

Operating range: Compressed air, water, oils

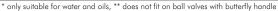
Optional: With butterfly handle -KN (1/4"-11/4")

Туре	G1/G2	DN	L	Н	R	PN
KH 14 B iA E	R/Rp 1/4"	9	48.5	38	75	25 bar
KH 38 B iA E	R/Rp 3/8"	10	50.0	38	75	25 bar
KH 12 B iA E	R/Rp 1/2"	15	57.5	43	85	25 bar
KH 34 B iA E	R/Rp 3/4"	19	63.8	46	85	25 bar
KH 10 B iA E	R/Rp 1"	24	74.5	54	113	25 bar
KH 114 B iA E	R/Rp 1 1/4"	30	87.0	67	142	25 bar
KH 112 B iA E	R/Rp 1 1/2"	37	98.0	73	142	25 bar
KH 20 B iA E*	R/Rp 2"	47	113.5	83	175	25 bar

	Replacement handles**
1	G KH 1438 B E
	G KH 1438 B E
	G KH 1234 B E
	G KH 1234 B E
	G KH 10 B E
	G KH 114112 B E
	G KH 114112 B E
	G KH 20 B E

up to 50 bar

Eco-Line/PN 25



Order example: KH 14 B iA E \*\*

Standard type

Designation for the options: Butterfly handle

#### Screw-in ball valves, 2-piece, full bore

Materials: Housing: Brass nickel-plated, ball: Brass hard chrome-plated, seal: PTFE/NBR

Temperature range: -20°C to max. +150°C

Operating range: Water (no steam), neutral, gaseous and non-aggressive, liquid media, mineral oils, compressed air, vacuum (max. -0.9 bar)



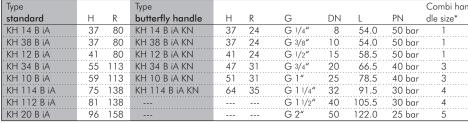
Advantages: • By purchasing the optional combi handles (page 281), you can construct various handle variations:

Standard handle in red, yellow, blue and black

- Butterfly handle in colours red, yellow, blue, black and green
- Flat steel handle in red, yellow and green (optional: lockable)
- Long handle in red

#### Screw-in ball valves, 2-piece, full bore, short design

up	to	<b>5</b> 0	bar	
				Ξ
	(	^m	hi han.	]



combi handles can be found on page 281

#### up to 50 bar

up to 20 bar



Advantages: • By purchasing the optional combi handles (page 281), you can construct various handle variations:



- Standard handle in red, yellow, blue and black - Butterfly handle in colours red, yellow, blue, black and green
- Flat steel handle in red, yellow and green (optional: lockable)
- Long handle in red

Screw-in ball valves, 2-piece, full bore

Туре			Туре							Combi han-
standard	Н	R	butterfly handle	Н	R	G1/G2	DN	L	PN	dle size*
KH 14 iA	37	80	KH 14 iA KN	37	24	R/Rp 1/4"	8	56.9	50 bar	1
KH 38 iA	37	80	KH 38 iA KN	37	24	R/Rp 3/8"	10	58.9	50 bar	1
KH 12 iA	49	89	KH 12 iA KN	44	27	R/Rp 1/2"	15	76.5	50 bar	2
KH 34 iA	58	113	KH 34 iA KN	50	31	R/Rp 3/4"	20	83.5	40 bar	3
KH 10 iA	61	113	KH 10 iA KN	53	31	R/Rp 1"	25	93.0	40 bar	3
KH 114 iA	75	138				R/Rp 1 1/4	"32	110.0	30 bar	4
KH 112 iA	91	158				R/Rp 1 1/2	"40	121.0	30 bar	5
KH 20 iA	98	158				R/Rp 2"	50	140.5	25 bar	5
KH 212 iA	127	250				G 2 1/2"	65	155.5	18 bar	7
KH 30 iA	136	250				G 3"	80	178.0	16 bar	7
KH 40 iA	154	250				G 4"	100	208.0	14 bar	7

<sup>\*</sup> combi handles can be found on page 281, \*\* not for combi handle size 3

#### Ball valves with male threads, 2-piece, full bore

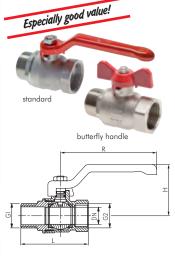
Materials: Housing: Brass nickel-plated, ball: Brass hard chrome-plated, seal: PTFE

Temperature range: -20°C to max. +110°C

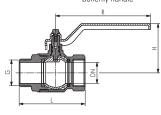
Operating range: Water (no steam), neutral, gaseous and non-aggressive, liquid media, mineral oils, fuel and compressed air, vacuum (max. -0.9 bar)

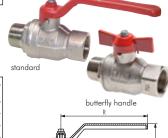
Туре	G	DN	L	Н	R	PN
KH 38 AA	G 3/	в" 10	49	46	92	20 bar
KH 12 AA	G 1/	2" 15	59	51	92	20 bar
KH 34 AA	G 3/	4" 20	65	54	92	20 bar
KH 10 AA	G 1	25	77	63	115	20 bar
KH 114 AA	G 1	1/4" 32	87	77	125	16 bar
KH 112 AA	G 1	1/2" 40	103	88	150	16 bar
KH 20 AA	G 2	′ 50	113	97	150	16 bar

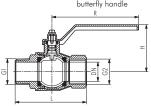




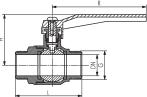












# DVGW EN 331 standard butterfly handle

#### Screw-in ball valves, DVGW tested (PN 5/MOP 5)

up to 50 bar

Materials: Housing: Brass nickel-plated, ball: Brass hard chrome-plated, seal: PTFE/NBR

Temperature range: -20°C to max. +150°C, gas: -20°C to max. +60°C

Operating range: Water (no steam), neutral, gaseous and non-aggressive, liquid media, mineral oils, compressed air, vacuum (max. -0.9 bar), gases in accordance with DVGW worksheet (e.g. natural gas, city gas, liquid gas up to 5 bar)

Advantages: • By purchasing the optional combi handles (page 281), you can construct various handle variations: Standard handle in red, yellow, blue and black

- Toggle grip in colours red, yellow, blue, black and green

- Flat steel handle in red, yellow and green (optional: lockable\*\*\*)

- Long handle in red

Туре			Туре							Combi han-
standard	Н	R	butterfly handle	Н	R	G1/G2	DN	L	PN*	dle size**
KH 14 iA DVGW	37	80	KH 14 iA DVGW KN	37	24	R/Rp 1/4"	8	56.9	50 bar	1
KH 38 iA DVGW	37	80	KH 38 iA DVGW KN	37	24	R/Rp 3/8"	10	58.9	50 bar	1
KH 12 iA DVGW	49	89	KH 12 iA DVGW KN	44	27	R/Rp 1/2"	15	76.5	50 bar	2
KH 34 iA DVGW	58	113	KH 34 iA DVGW KN	50	31	R/Rp 3/4"	20	83.5	40 bar	3
KH 10 iA DVGW	61	113	KH 10 iA DVGW KN	53	31	R/Rp 1"	25	93.0	40 bar	3
KH 114 iA DVGW	75	138				R/Rp 1 1/4"	32	110.0	30 bar	4
KH 112 iA DVGW	91	158				R/Rp 1 1/2*	38	121.0	30 bar	5
KH 20 iA DVGW	98	158				R/Rp 2"	49	140.5	25 bar	5

for gas up to PN 5 bar/MOP 5, \*\* combi handles are found on page 281, \*\*\* not for combi handle size 3



#### Stainless steel ball valves, 2-piece, lightweight design, full bore Materials: Housing: AISI 316, ball: AISI 316 seal: PTFE (15% GF), handle: AISI 304

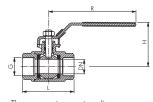
Eco-Line/PN 63

Temperature range: -20°C to max. +200°C

Lockable hand lever, please order the padlocks separately (see page 641).

Operating range: Water, steam, oil, compressed air, fuels, solvents, aggressive media

Opilonal. Cer	illicale 3.1						
Type		G	DN	L	Н	R	PN
KH 14 K ES E		G 1/4"	11.5	50.0	54	101	63 bar
KH 38 K ES E		G 3/8"	12.5	50.0	54	101	63 bar
KH 12 K ES E		G 1/2"	15.0	59.0	54	101	63 bar
KH 34 K ES E		G 3/4"	20.0	66.0	63	124	63 bar
KH 10 K ES E		G 1"	25.0	75.5	74	124	63 bar
KH 114 K ES E		G 1 1/4"	32.0	88.7	80	165	63 bar
KH 112 K ES E		G 1 1/2"	38.0	98.5	94	165	63 bar
KH 20 K ES E		G 2"	50.0	120.6	103	183	63 bar
KH 212 K ES E		G 21/2"	63.0	146.5	137	248	63 bar
KH 30 K ES E		G 3"	76.0	167.5	148	248	63 bar



The pressure-temperature diagram is found in the Online Shop

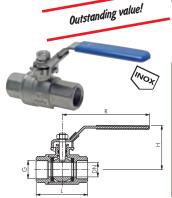
#### Stainless steel ball valves, 2-piece, full bore

**Eco-Line/PN 63** 

Materials: Housing: AISI 316, ball AISI 316, seal: PTFE (15% GF), handle: AISI 304
Temperature range: -20° to max. + 200°C
Lockable hand lever, please order the padlocks separately (see page 641). Length according to DIN 3202-M3

Operating range: Water, steam, oil, compressed air, fuels, solvents, aggressive media

Optional: Certificate 3.1



The pressure-temperature diagram is found in the Online Shop

Spriorial: CCI	illicate 6.1						
Type		G	DN	L	Н	R	PN
KH 14 ES E*		G 1/4"	11.5	55	48	102	63 bar
KH 38 ES E		G 3/8"	12.5	60	48	102	63 bar
KH 12 ES E		G 1/2"	15.0	75	51	102	63 bar
KH 34 ES E		G 3/4"	20.0	80	57	129	63 bar
KH 10 ES E		G 1"	25.0	90	63	129	63 bar
KH 114 ES E		G 1 1/4"	32.0	110	74	153	63 bar
KH 112 ES E		G 1 1/2"	38.0	120	81	153	63 bar
KH 20 ES E		G 2"	50.0	140	94	190	63 bar
KH 212 ES E		G 21/2"	63.0	185	130	247	63 bar
KH 30 ES E		G 3"	76.0	205	137	247	63 bar
and the state of t							

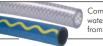
\* length not according to DIN





Cutting ring fittings from page 77





Compressed air and water hoses from page 208

#### Stainless steel ball valves, 1-piece, reduced bore

Materials: Housing: AISI 316, ball: AISI 316, seal: PTFE, handle: AISI 304

Temperature range: -20°C to max. +200°C

Operating range: Water, oil, compressed air, fuels, solvents, aggressive media

PT optional: NPT thread -NPT, certificate 3.1

Type (No.)	G	DN	L	Н	R	PN
KH 14 B ES	G 1/4"	5.0	39	33	71	63 bar
KH 38 B ES	G 3/8"	7.0	44	35	91	63 bar
KH 12 B ES	G 1/2"	9.2	55	40	95	63 bar
KH 34 B ES	G 3/4"	12.5	59	44	95	63 bar
KH 10 B ES	G 1"	15.0	69	60	113	63 bar
KH 114 B ES	G 1 1/4"	20.0	77	62	113	63 bar
KH 112 B ES	G 1 1/2"	25.0	81	64	141	63 bar
KH 20 B ES	G 2"	32.0	97	68	141	63 bar



The pressure-temperature diagram is found in the Online Shop

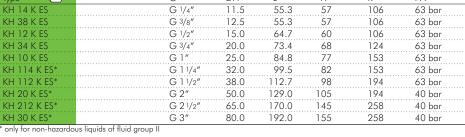
#### Stainless steel ball valves, 2-piece, lightweight design, full bore

Materials: Housing: AISI 316, ball: AISI 316, seal: PTFE, handle: AISI 304

Temperature range: -20°C to max. +200°C

Lockable hand lever, please order the padlocks separately (see page 641). Operating range: Water, oil, compressed air, fuels, solvents, aggressive media Optional: NPT thread -NPT, certificate 3.1

Type //Nox	G	DN	L	Н	R	PN
KH 14 K ES	G 1/4"	11.5	55.3	57	106	63 bar
KH 38 K ES	G 3/8"	12.5	55.3	57	106	63 bar
KH 12 K ES	G 1/2"	15.0	64.7	60	106	63 bar
KH 34 K ES	G 3/4"	20.0	73.4	68	124	63 bar
KH 10 K ES	G 1"	25.0	84.8	77	153	63 bar
KH 114 K ES*	G 1 1/4"	32.0	99.5	82	153	63 bar
KH 112 K ES*	G 1 1/2"	38.0	112.7	98	194	63 bar
KH 20 K ES*	G 2"	50.0	129.0	105	194	40 bar
KH 212 K ES*	G 2 1/2"	65.0	170.0	145	258	40 bar
KH 30 K ES*	G 3"	80.0	192.0	155	258	40 bar





# up to 130 bar

up to 100 bar

up to 63 bar

PN 63

Materials: Housing: AISI 316, ball: AISI 316, seal: PTFE (15% GF), handle: AISI 304

Temperature range:  $-20^{\circ}\text{C}$  to max.  $+200^{\circ}\text{C}$ 

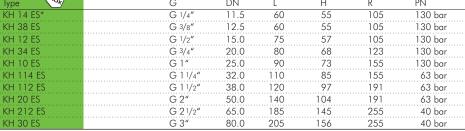
Lockable hand lever, please order the padlocks separately (see page 641), length according to DIN 3202-M3

Operating range: Water, oil, compressed air, fuels, solvents, aggressive media

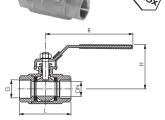
Stainless steel ball valves, 2-piece, full bore

Optional: Certificate 3.1

Type	G	DN	L	Н	R	PN
KH 14 ES*	G	1/4" 11.5	60	55	105	130 bar
KH 38 ES	G	3/8" 12.5	60	55	105	130 bar
KH 12 ES	G	1/2" 15.0	75	57	105	130 bar
KH 34 ES	G	3/4" 20.0	80	68	123	130 bar
KH 10 ES	G	1" 25.0	90	73	155	130 bar
KH 114 ES	G	1 1/4" 32.0	110	85	155	63 bar
KH 112 ES	G	1 1/2" 38.0	120	97	191	63 bar
KH 20 ES	G:	2" 50.0	140	104	191	63 bar
KH 212 ES	G:	21/2" 65.0	185	145	255	40 bar
KH 30 ES	G	3" 80.0	205	156	255	40 bar



\* length not according to DIN



The pressure-temperature diagram is found in the Online Shop

The pressure-temperature diagram is found in the Online Shop

#### Stainless steel ball valves, 2-piece, DVGW tested (PN 5/MOP 5)

Materials: Housing: AISI 316, ball: AISI 316, seal: PTFE, handle: AISI 304 Temperature range: -20°C to max. +150°C, gas: -20°C to max. +60°C

Assembly flange conforming to ISO 5211 Operating range: Water, oil, compressed air, vacuum (max. -0.9 bar), fuels, solvents, aggressive media, gases according to DVGW worksheet (e.g. natural gas, city gas, liquid gas up to 5 bar)

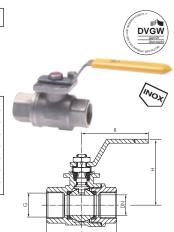
Optional: Pneumatic actuator -P, electric actuator\*\* -E, certificate 3.1

	•	,					
Type	G	DN	L	Н	R	PN*	ISO 5211
KH 38 DVGW ES	Rp 3/8"	10	55	52	110	100 bar	F 03
KH 12 DVGW ES	Rp 1/2"	15	65	55	110	100 bar	F 03
KH 34 DVGW ES	Rp 3/4"	20	70	66	140	100 bar	F 03
KH 10 DVGW ES	Rp 1"	25	85	70	140	100 bar	F 03
KH 114 DVGW ES	Rp 1 1/4"	32	95	85	180	64 bar	F 04
KH 112 DVGW ES	Rp 1 1/2"	40	105	91	180	64 bar	F 04
KH 20 DVGW ES	Rp 2"	50	125	105	230	40 bar	F 05

\* for gas up to PN 4 bar



Designation for the options: Pneumatic actuator



The pressure-temperature diagram is found in the Online Shop

# INOX,

#### Stainless steel ball valves with spring return

PN 63

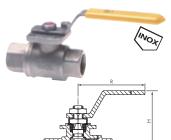
Materials: Housing: AISI 316, ball: AISI 316, seal: PTFE, handle and spring: AISI 304 **Temperature range:**  $-20^{\circ}\text{C}$  to max.  $+180^{\circ}\text{C}$  (dependent on operating pressure) Length according to DIN 3202-M3

Operating range: Water, steam, oil, compressed air, vacuum (max. -0.9 bar), fuels, solvents, aggressive media Function: In the basic setting the ball valve is in the closed position. It is opened against the spring force. When releasing the handle it jumps into the "Close" position. Closing should be supported manually

**Optional:** Certificate 3.1

Type (No.)	G	DN	L	Н	R	PN
KH 14 FS ES*	Rp 1/4"	10	60	51	103	63 bar
KH 38 FS ES	Rp 3/8"	12	60	51	103	63 bar
KH 12 FS ES	Rp 1/2"	15	75	53	103	63 bar
KH 34 FS ES	Rp 3/4"	20	80	60	123	63 bar
KH 10 FS ES	Rp 1"	25	90	73	158	63 bar
KH 114 FS ES	Rp 1 1/4'	32	110	79	158	63 bar
KH 112 FS ES	Rp 1 1/2'	38	120	90	190	63 bar
KH 20 FS ES	Rp 2"	50	140	99	190	63 bar

<sup>\*</sup> length not according to DIN



#### Stainless steel ball valves, 2-piece, for use in oxygen systems

**PN 20** 

Materials: Housing: AISI 316, ball: AISI 316, seal: PTFE, handle: AISI 304 Temperature range: -20°C to max. +150°C

Assembly flange conforming to ISO 5211

Operating range: Oxygen (industrial), vacuum (max. -0.9 bar)

Optional: Certificate 3.1

Delivery: This ball valve is delivered in a heat-sealed plastic bag.

Type (No.	G	DN	L	Н	R	PN	ISO 5211
KH 38 SAU ES	Rp 3/8"	10	50	52	110	20 bar	F 03
KH 12 SAU ES	Rp 1/2"	15	60	55	110	20 bar	F 03
KH 34 SAU ES	Rp 3/4"	20	70	66	140	20 bar	F 03
KH 10 SAU ES	Rp 1"	25	85	70	140	20 bar	F 03
KH 114 SAU ES	Rp 1 1/4"	32	95	85	180	20 bar	F 04
KH 112 SAU ES	Rp 1 1/2"	40	105	91	180	20 bar	F 04
KH 20 SAU ES	Rp 2"	50	125	105	230	20 bar	F 05

#### Angle ball valves with one-sided toggle grip, compact

PN 20

Materials: Body: Brass chrome-plated, ball: Brass chrome-plated, seal: PTFE/NBR

Temperature range: -20°C to max. +80°C

Operating range: Water (no steam), neutral, gaseous and non-aggressive, liquid media, mineral oils, compressed air, vacuum (max. -0.99 bar)

Switch panel mounting: Hole diameter: 14.5mm, sheet metal thickness: Max. 4.5mm

Туре	G	DN	L	H1	H2	R
KHWC 18	G 1/		28.5	33.5	15.5	19
KHWC 14	G 1/	4" 5	28.5	33.5	17.5	19
KHWC 38	G 3/	в" 7	31.0	35.0	19.5	19



#### Angle ball valves, DVGW tested (PN 5/MOP 5)

PN 40

Materials: Housing: Brass nickel-plated, ball: Brass chrome-plated, seal: PTFE/NBR, handle: Aluminium

Temperature range: Liquid media -15°C to max. +100°C, gas: -20°C to max. +60°C

Operating range: Liquid and gaseous, neutral media, gases according to DVGW worksheet (e.g. natural gas, city gas, liquid gas up to 5 bar)

Туре	G	DN	А	Н	H1	L	ØC
KHW 12 B	Rp	1/2" 15	47	38	33	31	31
KHW 34 B	Rp	3/4" 20	56	46	38	35	39
KHW 10 B	Rp	1" 25	56	50	46	42	48



#### Screw-in angle ball valves, DVGW tested (PN 5/MOP 5)

PN 40

Materials: Housing: Brass nickel-plated, ball: Brass chrome-plated, seal: PTFE/NBR, handle: Aluminium

Temperature range: Liquid media -15°C to max. +100°C, gas: -20°C to max. +60°C

Operating range: Liquid and gaseous, neutral media, gases according to DVGW worksheet (e.g. natural gas, city gas, liquid gas up to 5 bar)

Туре	G	DN	А	Н	H1	L	ØC
KHW 12 B IA	R/Rp 1/2"	15	47	38	33	37	31
KHW 34 B IA	R/Rp 3/4"	20	56	46	38	43	39
KHW 10 B IA	R/Rp 1"	25	56	50	46	42	48







## **Ball valves with forced exhaust**

PN 20

PN 14

PN 16

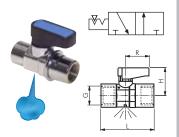
### Mini ball valves with forced exhaust

Materials: Housing: Brass chrome-plated, ball: Brass chrome-plated, seal: PTFE/NBR

Temperature range: -20°C to max. +80°C

**Operating range:** For breathing and venting of compressed air systems, pressure gauges, etc. For the medium of air, water, vacuum (max. -0.99 bar)

Туре	G	DN	L	Н	R	Venting	g borehole
KH 18 MK ENTLEER	G 1	1/8" 5.5	35	21	19	2.5	
KH 14 MK ENTLEER	G 1	1/4" 5.5	37	21	19	2.5	
KH 38 MK ENTLEER	G 3	3/8" 8.0	42	22	19	3.0	



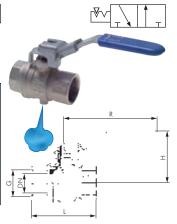
### Ball valves, 2-piece, with forced exhaust (captured)

Materials: Housing: Brass nickel-plated, ball: Brass hard chrome-plated, seal: PTFE, manufactured without silicone Temperature range: -10°C to max. +100°C (dependent on operating pressure)

Lockable hand lever, please order the padlocks separately (see page 641).

Operating range: For breathing and venting of compressed air systems, pressure gauges, etc. For the medium of air, water, vacuum (max. -0.98 bar)

		Venting					Matching
Туре	G	thread	DN	L	Н	R	silencer 👟
KH 14 ENTLEER	G 1/4"	M 5	8	45	49	96	SD 50
KH 38 ENTLEER	G 3/8"	M 5	10	45	49	96	SD 50
KH 12 ENTLEER	G 1/2"	M 5	15	59	51	96	SD 50
KH 34 ENTLEER	G 3/4"	M 5	20	64	60	117	SD 50
KH 10 ENTLEER	G 1"	M 5	25	81	64	117	SD 50
KH 114 ENTLEER	G 1 1/4"	G 1/4"	32	93	80	157	SD 14
KH 112 ENTLEER	G 1 1/2"	G 1/4"	40	102	86	157	SD 14
KH 20 ENTLEER	G 2"	G 1/4"	50	121	93	157	SD 14



### Stainless steel ball valves, 2-piece, with forced exhaust (captured)

Materials: Housing: AISI 316, ball: AISI 316, seal: PTFE (15% GF)

Temperature range: -20°C to max. +200°C

Lockable hand lever, please order the padlocks separately (see page 641).

Operating range: For breathing and venting of compressed air systems, pressure gauges, etc. For the medium of air,

water, vacuum (max. -0.98 bar)

Optional: Certificate 3.1

Ophoria. Comicae 5.1													
	Venting					Matching							
G	thread	DN	L	Н	R	silencer 🛬							
G 1/4"	M 5	11	61	54	102	SD 50 ES							
G 3/8"	M 5	12	61	54	102	SD 50 ES							
G 1/2"	M 5	15	63	57	102	SD 50 ES							
G 3/4"	M 5	20	77	62	124	SD 50 ES							
G 1"	M 5	25	90	80	165	SD 50 ES							
G 1 1/4"	M 5	32	100	84	165	SD 50 ES							
G 1 1/2"	M 5	38	118	99	188	SD 50 ES							
G 2"	M 5	50	138	107	188	SD 50 ES							
	G 1/4" G 3/8" G 1/2" G 3/4" G 1" G 1 1/4" G 1 1/2"	G thread G 1/4" M 5 G 3/8" M 5 G 1/2" M 5 G 3/4" M 5 G 1" M 5 G 1" M 5 G 11/4" M 5 G 1 1/4" M 5 G 1 1/2" M 5	G         thread         DN           G 1/4"         M 5         11           G 3/8"         M 5         12           G 1/2"         M 5         15           G 3/4"         M 5         20           G 1"         M 5         25           G 11/4"         M 5         32           G 11/2"         M 5         38	G         thread         DN         L           G 1/4"         M 5         11         61           G 3/8"         M 5         12         61           G 1/2"         M 5         15         63           G 3/4"         M 5         20         77           G 1"         M 5         25         90           G 11/4"         M 5         32         100           G 11/2"         M 5         38         118	Venting           G         thread         DN         L         H           G 1/4"         M 5         11         61         54           G 3/8"         M 5         12         61         54           G 1/2"         M 5         15         63         57           G 3/4"         M 5         20         77         62           G 1"         M 5         25         90         80           G 1 1/4"         M 5         32         100         84           G 1 1/2"         M 5         38         118         99	Venting           G         thread         DN         L         H         R           G 1/4"         M 5         11         61         54         102           G 3/8"         M 5         12         61         54         102           G 1/2"         M 5         15         63         57         102           G 3/4"         M 5         20         77         62         124           G 1"         M 5         25         90         80         165           G 1 1/4"         M 5         32         100         84         165           G 1 1/2"         M 5         38         118         99         188							



### Manual slide valves brass nickel-plated

Materials: Body: Brass nickel-plated, sliding sleeve: Aluminium anodised, seal: NBR, manufactured without silicone Temperature range:  $-10^{\circ}$ C to max.  $+80^{\circ}$ C

**Operating range:** For breathing and venting of compressed air systems, e.g. in front of an air unit or for the activation of single acting pneumatic cylinders.

Type	G	L	DN	Additional locks
Standard				<b>*</b>
HS 50	M 5	31	4	
HS 18	G 1/8"	48	7	
HS 14	G 1/4"	58	10	
HS 38	G 3/8"	70	13	
HS 12	G 1/2"	75	16	
HS 34	G 3/4"	83	19	
Safety design: can be locked open and closed				
with up to 3 padlocks*				
HS 14 Si	G 1/4"	46	10	VHS 20 H
HS 12 Si	G 1/2"	62	16	VHS 20 H



### 3/2-way valves with push-in fittings

Operating pressure: -0.95 to 10 bar Temperature range:  $0^{\circ}\text{C}$  to max.  $+60^{\circ}\text{C}$ 

Туре	D
IQSH 360	6
IQSH 380	8
IQSH 3100	10
IQSH 3120	12



Standard



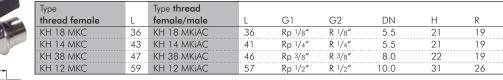
<sup>\*</sup> a padlock is included in the supply volume

# Especially compact! EN 331

### Mini ball valves with toggle handle on one side, compact

Materials: Housing: Brass chrome-plated, ball: Brass chrome-plated, seal: PTFE/NBR

Temperature range:  $-20^{\circ}$ C to max.  $+80^{\circ}$ C Operating range: Water (no steam), neutral, gaseous and non-aggressive, liquid media, mineral oils, compressed air, vacuum (max. -0.99 bar)



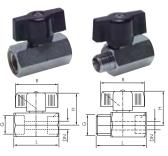


### Mini ball valves with toggle handle on one side/screwdriver actuation PN 15

Temperature range: 0°C to max. +90°C

Operating range: Water (no steam), neutral, gaseous and non-aggressive, liquid media, mineral oils, compressed air, vacuum (max. -0.9 bar)

vaccom (maxc. / bai)												
Туре		Type thread										
thread female	L	female/male	L	G	DN	Н	R					
Toggle grip												
KH 18 MK	40	KH 18 MKiA	39	G 1/8"	6	27.5	22					
KH 14 MK	40	KH 14 MKiA	39	G 1/4"	8	27.5	22					
KH 38 MK	40	KH 38 MKiA	40	G 3/8"	8	27.5	22					
KH 12 MK	46	KH 12 MKiA	45	G 1/2"	10	29.5	22					
KH 34 MK	54	KH 34 MKiA	51	G 3/4"	12	32.0	22					
Screwdriver actuation	1											
KH 18 MK-S	40	KH 18 MKiA-S	39	G 1/8"	6	23.0	22					
KH 14 MK-S	39	KH 14 MKiA-S	39	G 1/4"	8	23.0	22					
KH 38 MK-S	42	KH 38 MKiA-S	40	G 3/8"	8	23.0	22					
KH 12 MK-S	47	KH 12 MKiA-S	45	G 1/2"	10	27.5	22					



### Mini ball valves with butterfly handle

PN 15\*

**PN 20** 

Materials: Housing: Brass chrome-plated, ball: Brass hard chrome-plated, seal: PTFE/FKM, manufactured silicone-free Temperature range: -20°C to max. +90°C

Operating range: Water (no steam), neutral, gaseous and non-aggressive, liquid media, mineral oils, compressed air, vacuum (max. -0.98 bar)

Туре	Type thread					
thread female	female/male	L	G	DN	Н	R
KH 18 MKHE	KH 18 MKiAHE	41.5	G 1/8"	6	31.5	39
KH 14 MKHE	KH 14 MKiAHE	41.5	G 1/4"	8	31.5	39
KH 38 MKHE	KH 38 MKiAHE	41.5	G 3/8"	8	31.5	39
KH 12 MKHE	KH 12 MKiAHE	49.0	G 1/2"	10	33.0	39

<sup>\*</sup> max. operating pressure depends on the temperature: up to  $30^{\circ}C = 15$  bar, up to  $60^{\circ}C = 11$  bar, up to  $90^{\circ}C = 7.5$  bar



### **Eco-Line/PN 63** Stainless steel mini ball valves with toggle handle on one side

Materials: Housing: AISI 316, ball: AISI 316, handle screw: AISI 304, seal: PTFE/FKM, handle: Zinc die-casting Temperature range: -20°C to max. +200°C

Operating range: Water, oil, compressed air, fuels, solvents, aggressive media

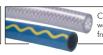
Optional: Certificate 3.1

		Type	Type thread					
R		thread female	female/male	L	G	DN	Н	R
/ ! \ \ t	/ i \	KH 18 MK ES E	KH 18 MKiA ES E	39	G 1/8"	5	27	22
		KH 14 MK ES E	KH 14 MKiA ES E	39	G 1/4"	7	27	22
<b>3</b> 0		KH 38 MK ES E	KH 38 MKiA ES E	39	G 3/8"	7	27	22
		KH 12 MK ES E	KH 12 MKiA ES E	50	G 1/2"	9	28	22
'	1 ' 1							





Distributor bars from page 132



Compressed air and vater hose from page 208



Water pressure reducer from page 358

### Mini ball valves with long handles

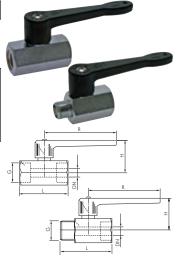
PN 15\*

Materials: Housing: Brass chrome-plated, ball: Brass hard chrome-plated, seal: PTFE/FKM, manufactured silicone-free

Temperature range:  $-20^{\circ}$ C to max.  $+90^{\circ}$ C Operating range: Water (no steam), neutral, gaseous and non-aggressive, liquid media, mineral oils, compressed air, vacuum (max. -0.98 bar)

Туре	Type thread						
Type thread female	female/male	G	DN	L	Н	R	
KH 18 M	KH 18 MiA	G 1/8"	6	41.5	30.5	72	
KH 14 M	KH 14 MiA	G 1/4"	8	41.5	30.5	72	
KH 38 M	KH 38 MiA	G 3/8"	8	41.5	30.5	72	
KH 12 M	KH 12 MiA	G 1/2"	10	49	32.5	72	

<sup>\*</sup> max. operating pressure depends on the temperature: up to  $30^{\circ}C = 15$  bar, up to  $60^{\circ}C = 11$  bar, up to  $90^{\circ}C = 7.5$  bar

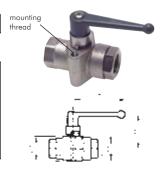


### **Ball valves with fixing threads**

PN 40

Materials: Housing: Brass nickel-plated, ball: Brass polished, seal: PA/NBR Temperature range: -20°C to max. +80°C

							Fixing
Туре	G	DN	L	Н	H1	R	thread
KH 6402 18	G 1/8"	4	44	30	18	48	M 4
KH 6402 14	G 1/4"	7	53	31	24	48	M 5
KH 6402 38	G 3/8"	10	59	45	30	69	M 5
KH 6402 12	G 1/2"	13	67	47	34	69	M 6
KH 6402 34	G 3/4"	20	80	52	44	108	M 8
KH 6402 10	G 1"	23	94	56	53	108	M 8



### **Ball valves with fixing threads**

PN 20

 $\label{eq:Materials: Housing: Brass nickel-plated, ball: Brass polished, seal: PA/NBR \\ \begin{tabular}{ll} Temperature range: -20°C to max. +80°C \\ \begin{tabular}{ll} Switch panel mounting: Hole diameter 20.5 mm (16.5 mm for the $^1/8''$ design) \\ \end{tabular}$ 

Туре	G	DN	L	Н	R	D max.	
KH 18 S MSV	G 1/8"	4	44	37	48	3	
KH 14 S MSV	G 1/4"	7	53	45	48	5	
KH 38 S MSV	G 3/8"	10	59	50	69	5	
KH 12 S MSV	G 1/2"	13	67	51	69	5	



### **KFE** ball valves PN 10

Description: Boiler filling and draining ball valves for filling heating systems
Materials: Housing: Brass nickel-plated, ball: Brass hard chrome-plated, seal: PTFE/NBR

Temperature range: -10°C to max. +90°C

Operating range: Water (no steam), neutral, non-aggressive, non-toxic liquid media

Туре				G		D	DN	L	Е	R		
KH 12	KFE			G 1/2	2"	14.5*	10	77	13	33		_

<sup>\*</sup> suitable for 13 mm water hose





# Welding ball valves/discharge valves

### Stainless steel ball valves, 3-piece, full bore & welding ends

Eco-Line/PN 63

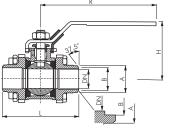
Materials: Housing: AISI 316, ball: AISI 316, seal: PTFE (15% GF), handle: AISI 304

 $\label{eq:condition} \begin{tabular}{ll} \textbf{Temperature range: $-20^{\circ}$C to max. $+200^{\circ}$C} \\ \textbf{Length according to DIN 3202-S13, assembly flange according to ISO 5211, lockable hand lever, please order to the condition of the condition of$ padlocks separately (see page 641).

Operating range: Water, oil, compressed air, fuels, solvents, aggressive media

Optional: Certificate 3.1

Туре	DN	L	Α	В	Н	R	PN	ISO 5211
KH 143 AS ES E	9.3	70	13.7	10.2	58	104	63 bar	F 03
KH 383 AS ES E	12.5	70	17.2	12.5	58	104	63 bar	F 03
KH 123 AS ES E	15.0	75	21.3	15.7	62	104	63 bar	F 03
KH 343 AS ES E	20.0	90	26.9	21.0	65	121	63 bar	F 03
KH 103 AS ES E	25.0	100	33.7	26.8	80	147	63 bar	F 04
KH 1143 AS ES E	32.0	110	42.4	35.1	85	147	63 bar	F 04
KH 1123 AS ES E	38.0	125	48.3	40.5	104	188	63 bar	F 05
KH 203 AS ES E	50.0	150	60.3	52.3	111	188	63 bar	F 05
KH 2123 AS ES E	63.0	190	76.1	62.5	138	250	63 bar	F 07
KH 303 AS ES E	76.0	220	88.9	77.5	146	250	63 bar	F 07
KH 403 AS ES E	96.0	270	114.3	102.3	190	318	63 bar	F 10



The pressure-temperature diagram is found in our Online Shop

### **Ball discharge valves**

up to 15 bar

Materials: Housing: Brass nickel-plated, ball: Brass hard chrome-plated, seal: PTFE/NBR

Temperature range: -20°C to max. +80°C

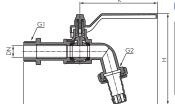
Operating range: Water (no steam), neutral, gaseous and non-aggressive, liquid media, mineral oils, compressed air,



Advantages: • By purchasing the optional combi handles (page 281), you can construct various handle variations: Standard handle in red, yellow, blue and black

- Toggle grip in colours red, yellow, blue, black and green - Flat steel handle in red, yellow and green (optional: lockable)

- Long handle in red



										Combi
	Туре	G 1	G2	D	DN	L	Н	R	PN	handle size*
	KHA 38	G 3/8"	G 3/4"	14.5	10	134.0	93	80.0	15 bar	1
1	KHA 12	G 1/2"	G 3/4"	14.5	12	137.0	93	80.0	15 bar	1
	KHA 34	G 3/4"	G 1"	20.0	12	148.5	108	88.5	15 bar	2
	KHA 10	G 1"	G 11/4"	26.0	15	158.0	126	88.5	12 bar	2

combi handles can be found on page 281.



### Stainless steel ball discharge valves

Eco-Line/PN 16

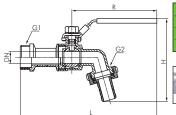
Materials: Housing: AISI 316, ball: AISI 316, handle: AISI 304, seal: PTFE/NBR

Temperature range: -10°C to max. +150°C

Lockable hand lever, please order the padlocks separately (see page 641).

Operating range: Water, oil, fuels, compressed air, solvents

Optional: Certificate 3.1



<b>Spirotitus</b>							
Type (Nox)	G1	G2	D	DN	L	Н	R
KHA 12 ES E	G 1/2"	G 3/4"	13.0	9	145	87	92.0
KHA 34 ES E	G 3/4"	G 3/4"	16.0	13	155	87	92.0
KHA 10 ES E	G 1"	G 1"	27.5	15	185	120	115.0



PVC fabric hoses on page 208



PE canisters + buckets from page 642



Hose clamps from page 234

# Barrel taps self-sealing (with spring force) made of brass



Tuno	DNI	
lype	DN	Ø internal
KHFA 34 MS G	3/4" (MT) 10	15



ΥΨ

# **Discharge valves**

PN 2

PN 4

### **Drain cocks made of plastic**

Materials: Housing: Polypropylene, seals: PTFE, wetted parts: PP, PE & PTFE

Temperature range:  $+5^{\circ}$ C to max.  $+40^{\circ}$ C Operating ranges: Beverages, food, water, oil, chemicals\*

Advantages: • Absolutely tight seal, the rotatable union nut connection guarantees a perpendicular position of the cock. The rotatable discharge prevents subsequent dripping of medium. The reduction-discharge nozzles enclosed with delivery allows bottles to be filled.

Туре	G	DN	L	Discharge	
KHAF 34 PP	G 3/4" (FT)	12	120	Ø 6 or Ø 20	

<sup>\*</sup> please use our resistance recommendations in our Online Shop.





### **Drain ball valves made of plastic**

Materials: Housing and ball: Polypropylene, seals: PTFE, wetted parts: PP, PE & PTFE

Temperature range: +5°C to max. +80°C

Pressure range: 4 bar at +20°C

Operating ranges: Food, water, oil, chemicals (also suitable for crystallizing materials)\*

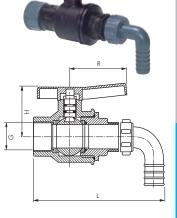
Advantages: • The rotatable union nut connection guarantees a vertical position of the valve.

						Discharge	Discharge	
Туре	G	DN	L	Н	R	standard	with nozzle	
KHA 34 PP	G 3/4" (FT)	20	155	78	55	3/4" (MT)	Ø 16	
at t	1							

<sup>\*</sup> please use our resistance recommendations in our Online Shop.







### **Barrel adapters for drain cocks**

Materials: Polyethylene and polypropylene Temperature range:  $0^{\circ}\text{C}$  to max.  $+80^{\circ}\text{C}$ 

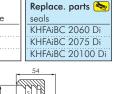
Туре	G	For tank connection with	Thread Ø	Thread pitch	Figure
KHFARN 2034	R 3/4" (MT)	Fine thread 2"	59.5	2.1	1
KHFARN 2034 M	R 3/4" (MT)	Coarse thread Mauser® 2"	69.0	5.9	2
KHFARN 2034 T	R 3/4" (MT)	Coarse thread Tri-Sure® 2"	56.3	3.9	3

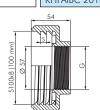


### Adapters (industrial quality) for IBC-Container

Materials: Body: Polypropylene, seals: Santoprene (S60 seal: PE elastomer)
Temperature range: -18°C to max. +60°C

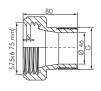
		Container	Thread	
Туре	G	connection	pitch S	Figure
KHFAiBC 2060	G 2" (FT)	S60x6 (FT)	6	1
KHFAiBC 2075	G 2" (MT)	S75x6 (FT)	6	2
KHFAiBC 20100	G 2" (FT)	S100x8 (FT)	8	3













### **Drain cocks for plastic canisters** Materials: Body: PE, lever: PP, seal EPE (PE foam)

		For canister thre	eads
Туре	Thread female	male Ø	Thread pitch
KHA DIN45	DIN 45 (Ø internal: 41.0 mm)	44.6	4
KHA DIN51	DIN 51 (Ø internal: 50.2 mm)	54.8	5
KHA DIN61	DIN 61 (Ø internal: 55.6 mm)	60.5	6



### High pressure ball valves

up to 500 bar

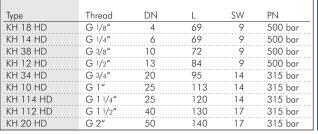
Materials: Housing: Zinc-plated steel, ball: Steel hard chrome-plated, seal: POM/NBR, handle: Zinc die-casting

(from DN 20: straight - aluminium, angled - zinc-plated steel)

Temperature range: -10°C to max. +80°C

Operating range: Hydraulic oil, heating oil (water only after release by us)

Optional: NPT thread -NPT



1	Replace.	Replace.
	handles straight	handles angled
	G KH SW 9	G KH SW 9 GK
1	G KH SW 9	G KH SW 9 GK
1	G KH SW 9	G KH SW 9 GK
	G KH SW 9	G KH SW 9 GK
	G KH SW 14	G KH SW 14 GK
	G KH SW 14	G KH SW 14 GK
	G KH SW 14	G KH SW 14 GK
	G KH SW 17	G KH SW 17 GK
	G KH SW 17	G KH SW 17 GK



G 1/8" - G 1 1/4"

G 1 1/2" - G 2



Designation for the options:

# Great value!

### Stainless steel high pressure ball valves

up to 500 bar

Materials: Housing: AISI 316L, ball: AISI 316L, sealing housing: POM, seals: PTFE/NBR, handle: Zinc-plated steel **Temperature range:**  $-30^{\circ}\text{C}$  to max.  $+100^{\circ}\text{C}$ 

Operating range: Hydraulic oil, heating oil (water only after release by us)

Optional: NPT thread -NPT



Туре	Thread	DN	L	PN
KH 14 HD B ES	G 1/4"	6	72	500 bar
KH 38 HD B ES	G 3/8"	10	72	500 bar
KH 12 HD B ES	G 1/2"	13	81	500 bar
KH 34 HD B ES	G 3/4"	20	98	400 bar
KH 10 HD B ES	G 1"	25	106	350 bar
KH 114 HD B ES	G 1 1/4"	32	127	350 bar
KH 112 HD B ES	G 11/2"	40	135	350 bar
KH 20 HD B ES	G 2"	50	160	350 bar
KH 212 HD B ES	G 21/2"	65	174	150 bar
KH 30 HD B ES	G 3"	80	192	100 bar
KH 40 HD B ES	G 4"	100	230	50 bar

Properties of the complete of

Standard type

Designation for the options:

### Stainless steel high pressure ball valves

up to 500 bar



Materials: Housing: AISI 316Ti, ball: AISI 316Ti, sealing housing: POM, seals: PTFE/FKM, handle: AISI 316Ti Temperature range: -30°C to max. +100°C, (option -PEE: -30°C to max. +180°C)

Operating range: Hydraulic oil, heating oil (water only after release by us)

Optional: PEEK sealing housing -PEE



~				
Type (No.)	Thread	DN	L	PN
KH 18 HD ES	G 1/8"	5	69	500 bar
KH 14 HD ES	G 1/4"	6	69	500 bar
KH 38 HD ES	G 3/8"	10	72	500 bar
KH 12 HD ES	G 1/2"	13	83	500 bar
KH 34 HD ES	G 3/4"	20	95	315 bar
KH 10 HD ES	G 1"	25	113	315 bar

Property Order example: KH 18 HD ES

Standard type

Designation for the options: -PEE PEEK sealing housing







JIC, NPT, UNF and metric double nipples from page 104



Hydraulic couplings

# High pressure ball valves

### High pressure ball valves with cutting ring connections ISO 8434-1 up to 500 bar

Materials: Housing: Zinc-plated steel, ball: Steel hard chrome-plated, seal: POM/NBR, handle: Zinc die-casting

(from DN 20: straight - aluminium, angled - zinc-plated steel)

Temperature range: -10°C to max. +80°C

Operating range: Hydraulic oil, heating oil (water only after release by us)

Туре	Thread male	DN	L	SW	Tube Ø external	PN
Light model seri	es					
KH 6 L HD	M 12 x 1.5	4	67	9	6 L	315 bar
KH 8 L HD	M 14 x 1.5	6	67	9	8 L	315 bar
KH 10 L HD	M 16 x 1.5	8	74	9	10 L	315 bar
KH 12 L HD	M 18 x 1.5	10	74	9	12 L	315 bar
KH 15 L HD	M 22 x 1.5	13	82	9	15 L	315 bar
KH 18 L HD	M 26 x 1.5	13	82	9	18 L	315 bar
KH 22 L HD	M 30 x 2	20	101	14	22 L	160 bar
KH 28 L HD	M 36 x 2	25	108	14	28 L	160 bar
KH 35 L HD	M 45 x 2	25	112	14	35 L	160 bar
KH 42 L HD	M 52 x 2	25	114	14	42 L	160 bar
Heavy model se	ries					
KH 8 S HD	M 16 x 1.5	4	73	9	8 S	500 bar
KH 10 S HD	M 18 x 1.5	6	73	9	10 S	500 bar
KH 12 S HD	M 20 x 1.5	8	76	9	12 S	500 bar
KH 14 S HD	M 22 x 1.5	10	80	9	14 S	500 bar
KH 16 S HD	M 24 x 1.5	13	86	9	16 S	500 bar
KH 20 S HD	M 30 x 2	13	90	9	20 S	500 bar
KH 25 S HD	M 36 x 2	20	109	14	25 S	315 bar
KH 30 S HD	M 42 x 2	25	120	14	30 S	315 bar
KH 38 S HD	M 52 x 2	25	124	14	38 S	315 bar

G KH SW 9 G KH SW 9 GK G KH SW 9 G KH SW 9 GK G KH SW 9 G KH SW 9 GK G KH SW 9 G KH SW 9 GK G KH SW 9 G KH SW 9 GK G KH SW 9 G KH SW 9 GK G KH SW 14 G KH SW 14 GK G KH SW 14 G KH SW 14 GK G KH SW 14 G KH SW 14 GK G KH SW 14 G KH SW 14 GK G KH SW 14 G KH SW 14 GK G KH SW 9 G KH SW 9 GK G KH SW 9 G KH SW 14 GK	Replace.	Replace.
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G KH SW 9 G KH SW 9 GK G KH SW 14 G KH SW 14 GK	G KH SW 9	G KH SW 9 GK
G KH SW 14 G KH SW 14 GK	G KH SW 9	G KH SW 9 GK
	G KH SW 9	G KH SW 9 GK
G KH SW 14 G KH SW 14 GK	G KH SW 14	G KH SW 14 GK
	G KH SW 14	G KH SW 14 GK
G KH SW 14 G KH SW 14 GK	G KH SW 14	G KH SW 14 GK





### Stainless steel high press. ball valves, cutting ring connections ISO 8434-1 up to 500 bar

Materials: Housing: AISI 316Ti, ball: AISI 316Ti, sealing housing: POM, seals: PTFE/FKM, handle: AISI 316Ti

Temperature range:  $-30^{\circ}$ C to max.  $+100^{\circ}$ C

Operating range: Hydraulic oil, heating oil (water only after release by us)

- INVOX	Thread			Tube Ø	
Type	male	DN	L	external	PN
Light model series					
KH 6 L HD ES	M 12 x 1.5	5	67	6 L	315 bar
KH 8 L HD ES	M 14 x 1.5	6	67	8 L	315 bar
KH 10 L HD ES	M 16 x 1.5	8	74	10 L	315 bar
KH 12 L HD ES	M 18 x 1.5	10	74	12 L	315 bar
KH 15 L HD ES	M 22 x 1.5	13	82	15 L	315 bar
KH 18 L HD ES	M 26 x 1.5	13	82	18 L	315 bar
KH 22 L HD ES	M 30 x 2	20	101	22 L	160 bar
KH 28 L HD ES	M 36 x 2	25	108	28 L	160 bar
Heavy model series					
KH 8 S HD ES	M 16 x 1.5	5	73	8 S	500 bar
KH 10 S HD ES	M 18 x 1.5	6	73	10 S	500 bar
KH 12 S HD ES	M 20 x 1.5	8	76	12 S	500 bar
KH 16 S HD ES	M 24 x 1.5	13	86	16 S	400 bar
KH 20 S HD ES	M 30 x 2	13	90	20 S	400 bar
KH 25 S HD ES	M 36 x 2	20	109	25 S	315 bar
KH 30 S HD ES	M 42 x 2	25	120	30 S	315 bar





Cutting ring fittings from page 77



LOCTITE. Liquid seals, gaskets & tapes from page 549



Pressure gauge from page 366



Electronic pressure switches from page 391



Ready-made washing and hydraulic hoses on page 231



Abrasion protection hoses on page 249



Push-in hoses on page 228



Pressure regulator for high pressures from page 351



Functional nuts on page 99



Pipe clamps from page 242



HYDAC Pipe clamps from page 244



Hose reel up to 400 bar from page 205

Outstanding value!

### Needle shut-off valves with bulkhead threads for panel mounting

Materials: Housing: Brass nickel-plated, seal: NBR

Temperature range: -10°C to max. +80°C Switch panel mounting: For borehole diameter Ø 14.5 mm

Туре	Thread	DN	L	Н	E <sub>max</sub>	
NADEL 18 MSV	G 1/8"	4	51.6	64	3	
NADEL 14 MSV	G 1/4"	4	57.0	64	3	
NADEL 38 MSV	G 3/8"	8	63.0	90	10	
NADEL 12 MSV	G 1/2"	8	69.0	90	10	

### Stainless steel needle shut-off valves

★★★★★ Eco-Line PN 300

PN 18

Materials: Housing AISI 316, handle: AISI 304, seal: PTFE (on the spindle)

**Temperature range:** -20°C to max. +200°C

Type (*vo*)	Thread	DN	L	Н	KV value*
NADEL 18 ES E	G 1/8"	2.5	48	77	8.0 I/min
NADEL 14 ES E	G 1/4"	3.5	56	80	11.5 l/min
NADEL 38 ES E	G 3/8"	3.5	56	80	13.5 l/min
NADEL 12 ES E	G 1/2"	4.8	66	89	18.0 l/min
NADEL 34 ES E	G 3/4"	6.4	66	93	21.0 l/min
NADEL 10 ES E	G 1"	9.5	80	108	24.0 l/min
* water flow rate at +	20°C 1 har pressure at the valve inlet free discharge				

air flow [l/min]  $\approx 13.4 \cdot \text{Ky} \cdot \text{Pinput}$ , if Poutput  $< \frac{P_{input}}{2}$  (Pinput and Poutput are absolute values in bar.)

### **Needle shut-off valves with hand wheels**

 $\star\star\star\star\star$  up to 400 bar

Materials: Housing: Zinc-pl. steel or stainl. steel AISI 316Ti, seal: Graphite (type AISI 316Ti: PTFE), hand wheel: Pressed

Temperature range: -30°C to max. +350°C (type AISI 316Ti: -30°C to max. +250°C)



			171			,		
	Туре	Type						
7	zinc-plated steel	AISI 316Ti		Thread	DN	L	KV value*	PN
	NADEL 18 HR	NADEL 18 HR ES	(	G 1/8"	4	45	4 l/min	400 bar
	NADEL 14 HR	NADEL 14 HR ES	(	G 1/4"	5	55	8 I/min	400 bar
	NADEL 38 HR	NADEL 38 HR ES	(	G 3/8"	6	55	10 l/min	400 bar
	NADEL 12 HR	NADEL 12 HR ES	(	G 1/2"	7	60	12 l/min	400 bar
	NADEL 34 HR	NADEL 34 HR ES	(	G 3/4"	9	75	18 l/min	200 bar
	NADEL 10 HR	NADEL 10 HR ES	(	G 1"	12	100	32 l/min	200 bar
	NADEL 114 HR	NADEL 114 HR ES	(	G 1 1/4"	15	110	60 l/min	160 bar
1	NADEL 112 HR	NADEL 112 HR ES	(	G 1 1/2"	22	130	115 l/min	120 bar
	NADEL 20 HR	NADEL 20 HR ES		G 2"	22	130	130 l/min	120 bar

water flow rate at  $+20^{\circ}$ C, 1 bar pressure at the valve inlet, free discharge. air flow [l/min]  $\approx 13.4 \cdot K_V \cdot P_{input}$ , if  $P_{output} < P_{input} \over 2$  ( $P_{input}$  and  $P_{output}$  are absolute values in bar.)

### **Needle shut-off valves**

up to 100 bar

Materials: Housing: Brass, seal: NBR (3/4"- 2": PTFE)

Temperature range: -30°C to max. +110°C (G 1/8": -10°C to max. +60°C)

Type FT/FT	Type MT/MT	Thread	DN	L	KV value*	PN
NADEL 18		G 1/8"	4	36		15 bar
NADEL 14	NADEL 14 A	G 1/4"	4	42		40 bar
NADEL 38	NADEL 38 A	G 3/8"	7	50		40 bar
NADEL 12		G 1/2"	11	64		40 bar
NADEL 34		G 3/4"	9	67	18 l/min	100 bar
NADEL 10		G 1"	11	75	28 l/min	100 bar
NADEL 114		G 1 1/4"	13	110	42 l/min	100 bar
NADEL 112		G 1 1/2"	15	110	60 l/min	100 bar
NADEL 20		G 2"	15	110	60 l/min	100 bar

water flow rate at  $+20^{\circ}$ C, 1 bar pressure at the valve inlet, free discharge. air flow [l/min]  $\approx 13.4 \cdot \text{Ky} \cdot \text{P}_{\text{Input}}$ , if  $\text{P}_{\text{output}} < \frac{P_{\text{Input}}}{2}$  (Pinput and  $\text{P}_{\text{Output}}$  are absolute values in bar.)



### **Ball shut-off valves** PN 40

Materials: Housing: Hot-pressed brass, handle: Plastic, seal: NBR, valve seat with metal sealing Temperature range: -30°C to max. +110°C

Type <b>angle</b>	Old order number	Type straight	Thread DN
ASVW 18	ECK 18	ASVG 18	G 1/8" 4.0
ASVW 14	ECK 14	ASVG 14	G 1/4" 5.5
ASVW 38	ECK 38	ASVG 38	G 3/8" 8.0
		ASVG 12	G 1/2" 11.0









HYDAC Pipe clamps from page 244



Flow indicators and meters from page 395

Especially good value!

### Sleeve shut-off valves

Materials: Housing and top part: Brass, sealing seat: NBR

Temperature range: 0°C to max. +80°C Operating range: Water, compressed air

Туре	(	G	DN	L	Н	R
MUA 12 E	(	G 1/2"	16	54.5	78	58
MUA 34 E	(	G 3/4"	16	54.5	78	58
MUA 10 E	(	G 1"	16	61.0	82	58
MUA 114 E	(	G 1 1/4"	32	88.5	126	79
MUA 112 E	(	G 1 1/2"	38	101.0	128	79
MUA 20 E	(	G 2"	51	117.0	149	85

### Sleeve shut-off valves

PN 16

Eco-Line/PN 10

Materials: Housing: Red bronze, top part: Brass, sealing seat: PTFE Temperature range: Water: 0°C to max. +100°C, saturated steam: 7 bar, to max. +170°C

Operating range: Liquids, air, heating and hydraulic oils, fuels and water

Туре	(	3	DN	L	Н	R
MUA 12	(	€ 1/2"	12.5	50	77.5	55
MUA 34		€ 3/4"	16.0	60	89.0	60
MUA 10		3 1"	21.5	70	98.5	65
MUA 114		3 1 1/4"	26.5	85	112.7	65
MUA 112		3 1 1/2"	32.0	90	133.0	75
MUA 20		3 2"	41.0	110	141.0	80
MUA 212		3 2 1/2"	58.0	135	208.0	120
MUA 30		€ 3"	65.0	148	234.5	120
MUA 40		3 4"	94.5	190 :	288.0	175

### Stainless steel sleeve shut-off valves

Eco-Line/PN 14

Materials: Housing: AISI 316, seal spindle: PTFE, sealing seat: Metallic sealing, hand wheel: Aluminium

Temperature range: -20°C to max. +200°C

Operating range: Liquids, gases, air, heating and hydraulic oils, fuels and water, chemicals

**Optional:** Certificate 3.1

Туре	G	DN	L	Н	R
MUA 38 ES E	G 3	/8" 10	52	103	70
MUA 12 ES E	G 1	/2" 14	52	103	70
MUA 34 ES E	G 3	/4" 17	66	111	80
MUA 10 ES E	G i	" 23	76	121	80
MUA 114 ES E	G i	1/4" 30	86	156	90
MUA 112 ES E	G i	1/2" 30	94	147	90
MUA 20 ES E	G 2	2" 43	118	175	100
MUA 212 ES E	G 2	21/2" 59	150	200	140

Repl. handwheel 🛬 MUA 38 ES E RAD MUA 12 ES E RAD MUA 34 ES E RAD MUA 10 ES E RAD MUA 114 ES E RAD MUA 112 ES E RAD MUA 20 ES E RAD MUA 212 ES E RAD

PN 10\*



Especially good value!

DVGW

### Swing sleeve shut-off valves (free flow valves), DVGW tested

Materials: Housing and top part: Brass, seal, spindle and sealing seat: EPDM, hand wheel: Polyamide glass fibre

Temperature range: 0°C to max. +90°C

Operating range: Water, drinking water, neutral liquids

Advantages: • Up to G 2" design without any dead space

Туре	G	DN	L	Н	R
MUA 12 SS	Rp 1/2"	15	65	108	50
MUA 34 SS	Rp 3/4"	20	75	128	70
MUA 10 SS	Rp 1"	25	90	151	70
MUA 114 SS	G 1 1/4"	32	110	168	70
MUA 112 SS	G 1 1/2"	40	120	193	80
MUA 20 SS	G 2"	50	150	236	80
MUA 212 SS	 G 2 1/2"	65	180	201	100
MIIA 30 SS	 G 3"	80	210	222	100

Repl. handwheel MUA 12 SS RAD MUA 34 SS RAD MUA 10 SS RAD MUA 114 SS RAD MUA 112 SS RAD MUA 20 SS RAD MUA 212 SS RAD MUA 30 SS RAD

test pressure 16 bar

### Stainless steel swing sleeve shut-off valves

**PN 40** 

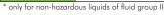
Materials: Housing: AISI 316, seal, spindle and sealing seat: PTFE, hand wheel: carbon steel

Temperature range: -20°C to max. +200°C Operating range: Water, oil, compressed air

Optional: Certificate 3.1

. ~					
Туре	G	DN	L	Н	
MUA 12 SS ES	G 1/	2" 15	61	100	_
MUA 34 SS ES	G 3/	4" 20	70	125	
MUA 10 SS ES	G 1'	′ 25	86	130	
MUA 114 SS ES*	G 1	1/4" 32	100	165	
MUA 112 SS ES*	G 1	1/2" 38	111	195	
MUA 20 SS ES*	G 2'	′ 50	138	210	

Repl. handwheel 🛬 MUA 12 SS ES RAD MUA 34 SS ES RAD MUA 10 SS ES RAD MUA 114 SS ES RAD MUA 112 SS ES RAD MUA 20 SS ES RAD





**LOCTITE**Liquid seals, gaskets & tape from page 549



Threaded nozzles from page 64





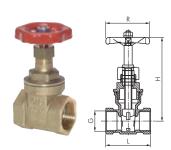




### Sleeve gate valves

up to 20 bar

Materials: Housing: Brass, spindle seal: EPDM, slider seal: Metallic, hand wheel: Steel Temperature range:  $1^{\circ}$ C to max.  $+80^{\circ}$ C Operating range: Water, neutral, liquid media, no media containing mineral oils



			-		J		
Туре	G	DN	L	Н	R	PN	
MUAS 38	G 3/8"	13	33	67	45	20 bar	
MUAS 12	G 1/2"	15	43	68	45	20 bar	
MUAS 34	G 3/4"	19	47	78	45	20 bar	
MUAS 10	G 1"	24	51	93	55	20 bar	
MUAS 114	G 1 1/4"	32	57	108	60	20 bar	
MUAS 112	G 1 1/2"	37	60	125	70	20 bar	
MUAS 20	G 2"	48	67	143	80	20 bar	
MUAS 212	G 21/2"	58	74	175	100	20 bar	
MUAS 30	G 3"	72	85	205	100	20 bar	
MUAS 40	G 4"	91	98	235	120	20 bar	
MUAS 50	G 5"	117	105	300	140	10 bar	
MUAS 60	G 6"	143	113	360	170	10 bar	

### Stainless steel sleeve gate valves

PN 16

Materials: Housing: AISI 316, spindle seal: PTFE, slider seal: Metallic, hand wheel: Aluminium Temperature range: -20°C to max. +200°C

Operating range: Liquids, gases, air, heating and hydraulic oils, fuels and water, chemicals

Optional: Certificate 3.1

Type (Nox	G	DN	L	Н	R	
MUAS 12 ES	G 1/2"	15	55	101	70	
MUAS 34 ES	G 3/4"	20	60	108	70	
MUAS 10 ES	G 1"	25	65	118	80	
MUAS 114 ES	G 1 1/4"	32	75	132	80	
MUAS 112 ES	G 1 1/2"	38	85	149	90	
MUAS 20 ES	G 2"	50	95	175	100	
MUAS 212 ES	G 21/2"	65	116	213	140	
MUAS 30 ES*	G 3"	80	130	241	140	

Repl. handwheel MUAS 12 ES RAD MUAS 34 ES RAD MUAS 10 ES RAD MUAS 114 ES RAD MUAS 112 ES RAD MUAS 20 ES RAD MUAS 212 ES RAD MUAS 30 ES RAD



### **Quick shut-off valves according to DIN 4817-1**

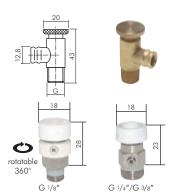
PN 16

Materials: Housing: Brass, handle: Plastic Temperature range: -25°C to max. +70°C

Operating range: Liquid gases according to DIN 51622 in gaseous or liquid state, mineral oils, compressed air

DVGW Seproit S	

Туре	Type <b>brass</b>		
brass	chrome-plated	DN	Connection
Tube connection	with brass cutting ring		
SAR 6	SAR 6 MSV	4	6 L
SAR 8	SAR 8 MSV	6	8 L
SAR 10	SAR 10 MSV	8	10 L
SAR 12	SAR 12 MSV	10	12 L
SAR 15	SAR 15 MSV	12	15 L
Thread female			
SAi 14	SAi 14 MSV	8	Rp 1/4"
SAi 38	SAi 38 MSV	10	Rp 3/8"
SAi 12	SAi 12 MSV	12	Rp 1/2"



### **Drain valves and venting valves with nozzles**

PN 25

Materials: Body: Brass, seal: NBR **Temperature range:** 0°C to max. +90°C

Туре	G DN
AB 18	G 1/8" 5
AB 14	G 1/4" 5

### **Drain valves and venting valves without nozzles**

PN 10

Materials: Body: Brass chrome-plated, thread: With PTFE coating, hand wheel: Plastic Temperature range: 0°C to max. +90°C

Туре	Design	G
AB 18 B	With rotatable drainage nozzle	G 1/8"
AB 14 B	With fixed drainage nozzle	G 1/4"
AB 38 B	With fixed drainage nozzle	G 3/8"



### Drain valves with rings for compressed air reservoirs on vehicles

PN 20

Materials: Body and valve: Brass, ring: Brass nickel-plated, cone pressure spring: Stainless steel, seal: NBR Temperature range:  $-40^{\circ}\text{C}$  to  $+80^{\circ}\text{C}$ 

Тур	ре	Thread SW	٦
EW		G 1/2" 27	_
EW	VV 2215 MS	M 22 x 1.5 27	

# 3-way ball valves

### 3-way ball valves

up to 55 bar

Materials: Housing: Brass nickel-plated, ball: Brass hard chrome-plated, seal: PTFE/NBR

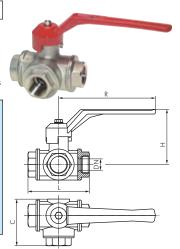
Temperature range:  $-10^{\circ}$ C to max.  $+120^{\circ}$ C Switching position: Can be changed by moving the handle according to the table on page 299. The standard position for T boreholes is position T1.

Properties: Pressure inlet is possible from all the three sides.

Operating range: Water, compressed air, vacuum (max. -0.9 bar), oils, fuels (no diesel), heating oil, solvents, weak acids

Туре 🕝	Type 🕀								Туре
L borehole	T borehole	G	DN	L	Н	R	C	PN	replace. handles
KH 3/14 L MS	KH 3/14 T MS	G 1/4"	10	77	65	125	60	55 bar	G KH3/14-12
KH 3/38 L MS	KH 3/38 T MS	G 3/8"	12	77	65	125	60	55 bar	G KH3/14-12
KH 3/12 L MS	KH 3/12 T MS	G 1/2"	14	77	65	125	60	50 bar	G KH3/14-12
KH 3/34 L MS	KH 3/34 T MS	G 3/4"	18	92	83	145	71	50 bar	G KH3/34
KH 3/10 L MS	KH 3/10 T MS	G 1"	23	104	96	170	82	45 bar	G KH3/10-112
KH 3/114 L MS	KH 3/114 T MS	G 1 1/4"	29	118	102	170	93	35 bar	G KH3/10-112
KH 3/112 L MS	KH 3/112 T MS	G 1 1/2"	36	138	109	170	109	35 bar	G KH3/10-112
KH 3/20 L MS	KH 3/20 T MS	G 2"	45	162	139	260	129	35 bar	G KH3/20
KH 3/212 L MS*	KH 3/212 T MS*	Rp 21/2"	50	194	124	240	158	20 bar	G KH3/212

<sup>\*</sup> max. 80°C., no vacuum



### 3-way T ball valves with one-sided toggle grip, compact

PN 20

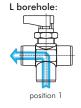
Materials: Housing: Brass chrome-plated, ball: Brass chrome-plated, seal: PTFE/NBR

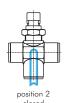
Temperature range:  $-20^{\circ}$ C to max.  $+80^{\circ}$ C Operating range: Water (no steam), neutral, gaseous and non-aggressive, liquid media, mineral oils, compressed air, vacuum (max. -0.99 bar)

Switch panel mounting: Hole diameter: 14.5 mm, sheet metal thickness: Max. 4.5 mm

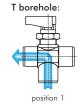
Type D L borehole	Type ① T borehole	G	DN	L	H1	H2	R	
KHTC 3/18 L	KHTC 3/18 T	G 1/8"	5.0	35	33.5	15.5	19	
KHTC 3/14 L	KHTC 3/14 T	G 1/4"	5.0	37	33.5	17.5	19	
KHTC 3/38 L	KHTC 3/38 T	G 3/8"	7.0	42	35.0	19.5	19	

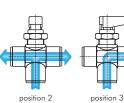


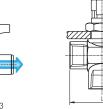












### Stainless steel 3-way ball valves

Eco-Line/PN 63

Materials: Housing: AISI 316, ball: AISI 316, seal: PTFE (15% GF), handle: AISI 304

**Temperature range**: -20°C to max. +200°C Assembly flange according to ISO 5211, lockable hand lever, please order padlocks separately (see page 640). Handle can be swivelled by 360°, many possible switching positions.

Switching position: Can be changed by moving the handle according to the table on page 299.

The standard position for T boreholes is T1.

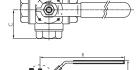
**Properties:** Pressure inlet is possible from all the three sides.

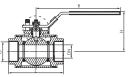
Operating range: Water, steam, oil, compressed air, fuels, solvents, aggressive media

Optional: Certificate 3.1

Ophonia. Conficult 6.1									
Type 🕝 Mox	Type 🕀 🗥 💉							ISO	
L borehole	T borehole	G	DN	L	Н	R	С	5211	
KH 3/14 L ES E	KH 3/14 T ES E	G 1/4"	11.6	76.0	67	150	37.3	F 04	
KH 3/38 L ES E	KH 3/38 T ES E	G 3/8"	12.5	76.0	67	150	37.3	F 04	
KH 3/12 L ES E	KH 3/12 T ES E	G 1/2"	12.5	76.0	67	150	37.3	F 04	
KH 3/34 L ES E	KH 3/34 T ES E	G 3/4"	16.0	86.0	77	150	44.0	F 04	
KH 3/10 L ES E	KH 3/10 T ES E	G 1"	20.0	99.1	83	180	49.0	F 05	
KH 3/114 L ES E	KH 3/114 T ES E	G 1 1/4"	25.0	117.4	88	180	57.0	F 05	
KH 3/112 L ES E	KH 3/112 T ES E	G 1 1/2"	32.0	123.8	116	243	61.3	F 07	
KH 3/20 L ES E	KH 3/20 T ES E	G 2"	38.0	148.0	124	243	74.3	F 07	





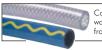


The pressure-temperature diagram is found in our Online Shop.









Compressed air and water hoses from page 208



All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

297

# 3-way ball valves

### High pressure 3-way ball valves

up to 500 bar

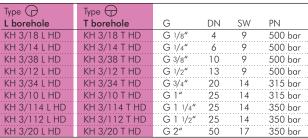
Materials: Housing: Zinc-plated steel, ball: Steel hard chrome-plated, seal: POM/NBR, handle: Zinc die-casting (from DN 20: straight - aluminium, angled - zinc-plated steel)

Temperature range: -10°C to max. +80°C

Operating range: Hydraulic oils, heating oils (water only after release by us). Apply input pressure only on the centre

Switching position: Can be changed only to position T4 by moving the handle according to the table on page 299. The standard position for T boreholes is position T1.

**Optional:** NPT thread **-NPT**, pressure inlet on all 3 sides (PN 400,  $\geq$  G 1/2": PN 350), housing burnished **-D3** 



Repl. handles	Repl. handles
straight 🛬	angled 🛬
G KH SW 9	G KH SW 9 GK
G KH SW 9	G KH SW 9 GK
G KH SW 9	G KH SW 9 GK
G KH SW 9	G KH SW 9 GK
G KH SW 14	G KH SW 14 GK
G KH SW 14	G KH SW 14 GK
G KH SW 14	G KH SW 14 GK
G KH SW 14	G KH SW 14 GK
G KH SW 17	G KH SW 17 GK



### Designation for the options: Standard type Pressure inlet on all 3 sides

### up to 400 bar

Stainless steel high pressure 3-way ball valves Materials: Housing: AISI 316Ti, ball: AISI 316Ti, seal: POM/NBR, handle: Zinc die-casting

Temperature range: -20°C to max. +100°C

Operating range: Hydraulic oils, heating oil (water only after release by us). Apply input pressure only on the centre

Switching position: Can be changed to position T4 by moving the handle according to the table on this page. The standard position for T boreholes is position T

Poptional: NPT thread -NPT, PTFE/FKM seal -V, pressure inlet on all 3 sides (only switching position L,







gaskets & tapes from page 549

Type 🕡 🛝	Type 🕀 🛝			
L borehole	T borehole	G	DN	PN
KH 3/18 L HD ES	KH 3/18 T HD ES	G 1/8'	" 5	400 bar
KH 3/14 L HD ES	KH 3/14 T HD ES	G 1/4'	" 6	400 bar
KH 3/38 L HD ES	KH 3/38 T HD ES	G <sup>3</sup> /8'	" 7	400 bar
KH 3/12 L HD ES	KH 3/12 T HD ES	G 1/2°	" 11.5	400 bar
KH 3/34 L HD ES	KH 3/34 T HD ES	G 3/4'	" 18	320 bar
KH 3/10 L HD ES	KH 3/10 T HD ES	G 1"	22	350 bar
KH 3/114 L HD ES	KH 3/114 T HD ES	G 1 1/	′ <sub>4</sub> " 22	350 bar
KH 3/112 L HD ES	KH 3/112 T HD ES	G 1 1/	′2" 22	250 bar
KH 3/20 L HD ES	KH 3/20 T HD ES	G 2"	44	250 bar
Order example:	KH 3/18 L HD ES **	·		

Standard type

Designation for the options:
NPT thread
PTFE/FKM seal
PTFE/FKM seal

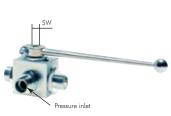
### High pressure 3-way ball valves, w/ cutting ring connections ISO 8434-1 up to 500 bar

Materials: Housing: Zinc-plated steel, ball: Steel hard chrome-plated, seal: POM/NBR, handle: Zinc die-casting (from DN 16: straight - aluminium, angled - zinc-plated steel)

Temperature range: -10°C to max. +80°C

Operating range: Hydraulic oils, heating oil (water only after release by us). Apply input pressure only on the centre

Switching position: Can be changed to position T4 by moving the handle according to the table on this page.



Replacement handles	***
type straight	type angled

	Type (r)	Type 🕣	Tube (	 Ø				Repl. hand-	Replacement
	L borehole	T borehole	ext.	DN	Thread	SW	PN	les straight	handles angled
	Light model series	3							
	KH 3/6 L L HD	KH 3/6 L T HD	6 L	4	M 12 x 1.5	9	315 bar	G KH SW 9	G KH SW 9 GK
	KH 3/8 L L HD	KH 3/8 L T HD	8 L	6	M 14 x 1.5	9	315 bar	GKHSW9	G KH SW 9 GK
	KH 3/10 L L HD	KH 3/10 LT HD	10 L	8	M 16 x 1.5	9	315 bar	GKHSW9	G KH SW 9 GK
•	KH 3/12 L L HD	KH 3/12 LT HD	12 L	10	M 18 x 1.5	9	315 bar	GKHSW9	G KH SW 9 GK
	KH 3/15 L L HD	KH 3/15 LT HD	15 L	12	M 22 x 1.5	9	315 bar	G KH SW 9	G KH SW 9 GK
	KH 3/18 L L HD	KH 3/18 LT HD	18 L	16	M 26 x 1.5	12	315 bar	G KH SW 12	G KH SW 12 GK
	KH 3/22 L L HD	KH 3/22 LT HD	22 L	20	M 30 x 2	14	160 bar	G KH SW 14	G KH SW 14 GK
	KH 3/28 L L HD	KH 3/28 LT HD	28 L	25	M 36 x 2	14	160 bar	G KH SW 14	G KH SW 14 GK
	Heavy model serie	es							
	KH 3/8 S L HD	KH 3/8 S T HD	8 S	4	M 16 x 1.5	9	500 bar	G KH SW 9	G KH SW 9 GK
	KH 3/10 S L HD	KH 3/10 STHD	10 S	6	M 18 x 1.5	9	500 bar	GKHSW9	G KH SW 9 GK
1	KH 3/12 S L HD	KH 3/12 STHD	12 S	8	M 20 x 1.5	9	400 bar	G KH SW 9	G KH SW 9 GK
l	KH 3/14 S L HD	KH 3/14 STHD	14 S	10	M 22 x 1.5	9	400 bar	G KH SW 9	G KH SW 9 GK
l	KH 3/16 S L HD	KH 3/16 STHD	16 S	12	M 24 x 1.5	9	315 bar	G KH SW 9	G KH SW 9 GK
l	KH 3/20 S L HD	KH 3/20 STHD	20 S	16	M 30 x 2	12	315 bar	G KH SW 12	G KH SW 12 GK
_	KH 3/25 S L HD	KH 3/25 STHD	25 S	20	M 36 x 2	14	315 bar	G KH SW 14	G KH SW 14 GK
	KH 3/30 S L HD	KH 3/30 STHD	30 S	25	M 42 x 2	14	315 bar	G KH SW 14	G KH SW 14 GK

PN 16

**PN 16** 

### 3-way flanged ball valves, reduced bore

Materials: Housing: Steel, ball: AISI 304, seal: PTFE/FKM

Temperature range: -10°C to max. + 160°C

Pressure range: 0-16 bar, vacuum 99.9 %

Assembly flange according to ISO 5211 (not DN 15 and DN 20)

Properties: Pressure inlet only possible from the front (centre borehole).

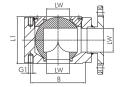
Operating range: Water, oil, compressed air, fuel, vacuum

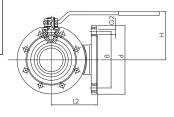
Optional: Pneumatic actuator\*\* -P

Туре 🕝	Туре										ISO
L borehole	T borehole	DN	LW	L1	L2	В	d	Н	G1	G2	5211*
KHFL 3/15 L	KHFL 3/15 T	15	10	40	76	65	95	64.5	4 x M12	4 x Ø14	
KHFL 3/20 L	KHFL 3/20 T	20	15	40	82	75	105	67.0	4 x M12	4 x Ø14	
KHFL 3/25 L	KHFL 3/25 T	25	20	46	86	85	115	79.0	4 x M12	4 x Ø14	F 04
KHFL 3/32 L	KHFL 3/32 T	32	25	58	105	100	140	84.0	4 x M16	4 x Ø18	F 04
KHFL 3/40 L	KHFL 3/40 T	40	32	71	110	110	150	102.5	4 x M16	4 x Ø18	F 05
KHFL 3/50 L	KHFL 3/50 T	50	40	82	120	125	165	109.0	4 x M16	4 x Ø18	F 05
KHFL 3/65 L	KHFL 3/65 T	65	50	106	125	145	185	128.0	4 x M16	4 x Ø18	F 07
KHFL 3/80 L	KHFL 3/80 T	80	64	122	150	160	200	136.5	8 x M16	8 x Ø18	F 07
KHFL 3/100 L	KHFL 3/100 T	100	76	152	159	180	220	155.5	8 x M16	8 x Ø18	F 10
KHFL 3/125 L	KHFL 3/125 T	125	100	196	190	210	250	178.5	8 x M16	8 x Ø18	F 10
KHFL 3/150 L	KHFL 3/150 T	150	125	242	210	240	285	252.0	8 x M20	8 x Ø22	F 12

<sup>\*</sup> drive shaft delivered as 2-flat, \*\* please specify the exact operating case







### Stainless steel 3-way flanged ball valves, full bore

Materials: Housing: AISI 316, ball: AISI 316, seal: PTFE

Temperature range: -20°C to max. + 200°C Assembly flange conforming to ISO 5211

Properties: Pressure inlet is possible from all the three sides.

Operating range: Water, oil, compressed air, fuels, solvents, aggressive media, food, beverages

Optional: Pneumatic actuator\*\*\* -P, certificate 3.1

Type D L borehole	Type T borehole	DN	L1	L2	В	d	R	t	ISO 5211
KHFL 3/25 L ES	KHFL 3/25 T* ES	25	225	112.5	85	115	172	18	F 05
KHFL 3/40 L ES	KHFL 3/40 T* ES	40	242	121.0	110	150	258	18	F 05
KHFL 3/50 L ES	KHFL 3/50 T* ES	50	250	125.0	125	165	258	18	F 07
KHFL 3/65 L ES	KHFL 3/65 T* ES	65	285	142.5	145	185	374	18	F 10
KHFL 3/80 L ES**	KHFL 3/80 T* ES**	80	297	148.5	160	200	374	20	F 10
KHFL 3/100 L ES**	KHFL 3/100 T* ES**	100	339	169.5	180	220	374	20	F 10

\* please indicate the switching position. See table below (standard position T1), \*\* actuating lever in tube design

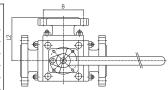
Properties of the completation of the completa Standard type

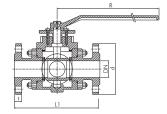
Designation for the options: Pneumatic actuator\*

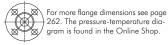
please specify the exact operating case.

		L borehole	T borehole			
Position	90°					
Pos	0°		-0	-	-0	
Switch	ing on	L	Tl	T2	T3	T4











Flanges and flange seals from page 263



Flanges from page 260





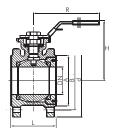


Compensators

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

299

# female thread



### Compact flanged ball valves, full bore

Materials: Housing: Steel, ball: AISI 316, seal: PTFE/FKM,

**Temperature range:** -20°C to max. +180°C Direct assembly flange according to ISO 5211; lockable hand lever, please order the padlocks separately (see page 641).

Operating range: Water, oil, compressed air, vacuum (max. -0.9 bar), fuels

Optional: Pneumatic actuator (see page 306), electric actuator\* -EL

Туре	DN	L +2	А	В	d	Н	R	FT	PN	ISO 5211
KHFLK 15/40	15	39	45	65	95	98	120	M 12	16/40	F 03/F 04-VK9
KHFLK 20/40	20	44	56	75	105	98	120	M 12	16/40	F 03/F 04-VK9
KHFLK 25/40	25	49	65	85	115	110	140	M 12	16/40	F 04/F 05-VK11
KHFLK 32/40	32	56	75	100	135	120	170	M 16	16/40	F 04/F 05-VK11
KHFLK 40/40	40	65	85	110	145	140	200	M 16	16/40	F 05/F 07-VK14
KHFLK 50/40	50	73	100	125	160	147	240	M 16	16/40	F 05/F 07-VK14
KHFLK 65/16	65	94	120	145	180	172	280	M 16	16	F 07/F 10-VK17
KHFLK 80/16	80	116	135	160	195	188	320	M 16	16	F 07/F 10-VK17
KHFLK 100/16	100	140	155	180	215	202	400	M 16	16	F 10
KHFLK 125/16	125	196	190	210	250	178	381	M 16	16	F 10

Order example: KHFLK 15/40 \*\*

Standard type

Designation for the options:

Pneumatic actuator ..... -see page 306 Electric actuator\* . .

\* please specify the exact operating case.



For more flange dimensions see page 262. The pressure-temperature diagram is found in the Online Shop.

LUFT

### Stainless steel compact flanged ball valves, full bore

PN 16/40

PN 16

PN 16/40

Materials: Housing: AISI 316, ball: AISI 316, seal: PTFE, handle: AISI 304

Temperature range: -20°C to max. +200°C Assembly flange conforming to ISO 5211

Operating range: Water, oil, compressed air, fuels, solvents, aggressive media

Optional: Pneumatic actuator (see page 306), electric actuator\* -EL, certificate 3.1

Type (Nox)	Type									ISO
PN 16	PN 40	DN	L	Α	В	d	Н	R	FT	5211
KHFLK 15/16 ES E	KHFLK 15/40 ES E	15	36	45	65	88	68	150	M 12	F 03
KHFLK 20/16 ES E	KHFLK 20/40 ES E	20	38	58	75	98	72	150	M 12	F 03
KHFLK 25/16 ES E	KHFLK 25/40 ES E	25	43	68	85	108	75	150	M 12	F 03
KHFLK 32/16 ES E	KHFLK 32/40 ES E	32	51	78	100	128	89	156	M 16	F 03
KHFLK 40/16 ES E	KHFLK 40/40 ES E	40	63	88	110	150	102	180	M 16	F 05
KHFLK 50/16 ES E	KHFLK 50/40 ES E	50	70	100	125	165	108	180	M 16	F 05
KHFLK 65/16 ES E		65	107	125	145	185	143	282	M 16	F 07
	KHFLK 65/40 ES E	65	104	122	145	185	148	262	M 16	F 07
KHFLK 80/16 ES E		80	120	138	160	200	152	290	M 16	F 07
	KHFLK 80/40 ES E	80	118	138	160	200	150	262	M 16	F 07
KHFLK 100/16 ES E		100	152	158	180	220	168	325	M 16	F 10
	KHFLK 100/40 ES E	100	149	162	190	235	182	500**	M 20	F 07

Order example: KHFLK 15/16 ES

Standard type

Designation for the options: Oneumatic actuator ..... -see page 306 Electric actuator\* please specify the exact operating case.

### Flanged ball valves, 1-piece, full bore

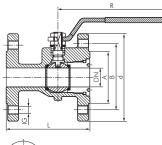
Materials: Housing: GG25, ball: Stainless steel AISI 304, seal: PTFE/NBR

Temperature range: -10°C to max. +120°C

Length according to DIN 3202-F4 (DIN EN 558-1, row 14) (from DN 200 according to DIN 3202-F5, DIN EN 558-1, row 15), from DN 80: Assembly flange according to ISO 5211

Pressure range: 0-16 bar, vacuum 99.9 %

Operating range: Water, oil, compressed air, fuels, vacuum Optional: Pneumatic actuator (see page 307), electric actuator\* -EL



/×	XX)	For more f	lange	dimensions	see	page
	$\mathbb{Z}$	262.				
1	/					

	, , ,	,.						
Туре	D	N L	Α	В	d	R	FT	ISO 5211
KHFL 25/16 KES	25	5 125	68	85	115	174	M 12	
KHFL 32/16 KES	32	2 130	78	100	140	174	M 16	
KHFL 40/16 KES	40	) 140	88	110	150	250	M 16	
KHFL 50/16 KES	50	) 150	102	125	165	250	M 16	
KHFL 65/16 KES	65	5 170	122	145	185	321	M 16	
KHFL 80/16 KES	80	) 180	138	160	200	321	M 16	F 07
KHFL 100/16 KES	1(	00 190	158	180	220	381	M 16	F 10
KHFL 125/16 KES**	12	25 200	188	210	250	381	M 16	F 10
KHFL 150/16 KES**	1.5	50 210	212	240	285	700	M 20	F 12
KHFL 200/16 KES**	20	00 400	268	295	340***	700	M 22	F 12
*** 0		100						

\*\* 2-piece, \*\*\* max. outside diameter of the body 400 mm

 Order example: KHFL 25/16 \*\* Standard type

Designation for the options: neumatic actuator . . . . . . . -see page 307

please specify the exact operating case

# Flanged ball valves

PN 40

PN 16

PN 40

### Flanged ball valves, 2-piece, full bore, DVGW tested\*

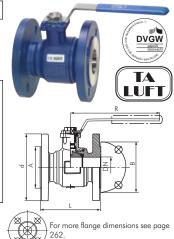
Materials: Housing: Cast steel, ball: Stainless steel AISI 304, seal: PTFE/FKM

Temperature range:  $-20^{\circ}\text{C}$  to max.  $+180^{\circ}\text{C}$ , gas:  $-20^{\circ}\text{C}$  to max.  $+60^{\circ}\text{C}$  (dependent on operating pressure) Length according to DIN 3202-F4 (DIN EN 558-1, row 14), assembly flange conforming to ISO 5211

Operating range: Water, oil, compressed air, fuels, gas Optional: Pneumatic actuator\* -P, electric actuator\* -EL

T, clothic delocion 1, clothic delocion 22												
Туре		DN	L	Α	В	d	R	ISO 5211				
KHFL 15/40		15	115	45	65	95	130	F 03				
KHFL 20/40		20	120	58	75	105	130	F 03				
KHFL 25/40		25	125	68	85	115	170	F 05				
KHFL 32/40		32	130	78	100	140	170	F 05				
KHFL 40/40		40	140	88	110	150	220	F 05				
KHFL 50/40		50	150	102	125	165	220	F 05				
KHFL 65/40		65	170	122	145	185	250	F 07				
KHFL 80/40		80	180	138	160	200	350	F 10				
KHEL 100/40		100	100	1.62	100	235	350	F 10				

please specify the exact operating case.



### Stainless steel flanged ball valves, 2-piece, full bore

Materials: Housing: AISI 316, ball: AISI 316, seal: PTFE (15% GF)/FKM, handle: AISI 304

Temperature range: -20°C to max. +200°C Length according to DIN 3202-F4 (DIN EN 558-1, row 14) (from DN 150 according to DIN 3202-F5, DIN EN 558-1, row 15), assembly flange conforming to ISO 5211, lockable hand lever, please order padlocks separately (see page 641).

Operating range: Water, steam, oil, compressed air, fuels, solvents, aggressive media Optional: Pneumatic actuator (see page 307), electric actuator\* -EL, certificate 3.1

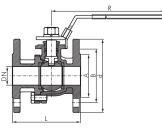
C P C C C C C C C C C C C C C C C C C C										
Type	DN	L	Α	В	d	R	ISO 5211			
KHFL 15/16 ES	15	115	45	65	95	169	F 04			
KHFL 20/16 ES	20	120	58	75	105	169	F 04			
KHFL 25/16 ES	25	125	68	85	115	205	F 05			
KHFL 32/16 ES	32	130	78	100	140	205	F 05			
KHFL 40/16 ES	40	140	88	110	150	267	F 07			
KHFL 50/16 ES	50	150	102	125	165	267	F 07			
KHFL 65/16 ES	65	170	122	145	185	298	F 07			
KHFL 80/16 ES	80	180	138	160	200	390	F 07			
KHFL 100/16 ES	100	190	158	180	220	390	F 07			
KHFL 150/16 ES	150	350	212	240	285	743	F 12			
KHFL 200/16 ES	200	400	268	295	340	925	F 12			



Designation for the options:

.-see page 307 Pneumatic actuator . . Electric actuator\*







For more flange dimensions see page 262. Refer to the pressure-temperature diagram in our Online Shop.

TA

LUFT

### Stainless steel flanged ball valves, 2-piece, full bore

Materials: Housing: AISI 316, ball: AISI 316, seal: PTFE (15% GF)/FKM, handle: AISI 304
Temperature range: -20°C to max. +200°C
Length according to DIN 3202-F4 (DIN EN 558-1, row 14) (from DN 150 according to DIN 3202-F5, DIN EN 558-1, row 15), assembly flange conforming to ISO 5211, lockable hand lever, please order padlocks separately (see page 641).

Operating range: Water, steam, oil, compressed air, fuels, solvents, aggressive media Optional: Pneumatic actuator (see page 307), electric actuator\* -EL, certificate 3.1

	(   3 //						
Type (Nox	DN	L	Α	В	d	R	ISO 5211
KHFL 15/40 ES	15	115	45	65	95	169	F 04
KHFL 20/40 ES	20	120	58	75	105	169	F 04
KHFL 25/40 ES	25	125	68	85	115	205	F 05
KHFL 32/40 ES	32	130	78	100	140	205	F 05
KHFL 40/40 ES	40	140	88	110	150	267	F 07
KHFL 50/40 ES	50	150	102	125	165	267	F 07
KHFL 65/40 ES	65	170	122	145	185	298	F 07
KHFL 80/40 ES	80	180	138	160	200	390	F 07
KHFL 100/40 ES	100	190	162	190	235	390	F 07
KHFL 150/40 ES	150	350	218	250	300	743	F 12
KHFL 200/40 ES	200	400	285	320	375	925	F 12

Order example: KHFL 25/40 ES \*

Standard type

Pneumatic actuator . . . . . Electric actuator\* . . . . . -see page 307 .-EL

please specify the exact operating case



Flanges and flange seals from page 263



Flanges from page 260







For more flange dimensions see page 262. Refer to the pressure-temperature diagram in our Online Shop.



Compensators



please specify the exact operating case.

# Pinch valves/shut-off valves

### **Pinch valves**

Field of application: Pneumatic pinch valves are the fitting solution for the shut-off, regulation and dosing of abrasive, corrosive and fibrous products. They are ideally suited for use with these products due to their completely free product flow, whereby a practical blocking and dead space-free fitting results. The pneumatic pinch valves ensure an optimal shut-off, also when used with solids, such as granules, powders, pellets, chipping, sand, cement, gravel, textile fibres, carbon, fine glass fragments and liquids that contain solids.





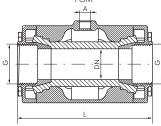
- Advantages: Completely free flow
  - No clogging by media
  - Minimum frictional resistance
  - Quick opening and closing
  - · Low energy consumption



stainless steel

aluminium







### Pneumatic pinch valves with female threads - normal open

PN 6

PN 10

Materials: Housing: Type stainless steel: AISI 316, type aluminium: Aluminium powder coated, type POM: POM, sleeve: AISI 316 (type POM: POM), sleeve: Light natural rubber in food safe quality

Operating pressure: Max. 6 bar

Control pressure: Max. 2 bar higher than the medium's pressure

Temperature range: -10°C to max. +80°C

Optional: Natural rubber sleeve, abrasion resistant (-10°C to max. +80°C) -AB, EPDM sleeve

(-10°C to max. +120°C) -EP

Type (Nox)	Туре	Туре					Type <b>replace-</b>
stainless steel	aluminium	POM	G	DN	Α	L	ment sleeve
QVMC 38 ES	QVMC 38**	QVMP 38	G 3/8"	10	G 1/8"	80	QVM 38 *** REP
QVMC 12 ES	QVMC 12**	QVMP 12	G 1/2"	15	G 1/8"	95	QVM 12 *** REP
QVMC 34 ES	QVMC 34	QVMP 34	G 3/4"	20	G 1/8"	103	QVM 34 *** REP
QVMC 10 ES	QVMC 10	QVMP 10	G 1"	25	G 1/8"	120	QVM 10 *** REP
QVMC 114 ES	QVMC 114	QVMP 114	G 1 1/4"	32	G 1/4"	140 (135)*	QVM 114 *** REP
QVMC 112 ES	QVMC 112	QVMP 112	G 1 1/2"	40	G 1/4"	160	QVM 112 *** REP
QVMC 20 ES	QVMC 20	QVMP 20	G 2"	50	G 1/4"	185 (170)*	QVM 20 *** REP
QVMC 212 ES	QVMC 212		G 21/2"	65	G 1/4"	200	QVM 212 *** REP
QVMC 30 ES	QVMC 30		G 3"	80	G 1/4"	230	QVM 30 *** REP
QVMC 40 ES	QVMC 40		G 4"	100	G 1/4"	280	QVM 40 *** REP

for type POM, \*\* POM housing, \*\*\* please enter the required material: LE = natural rubber, food quality, AB = natural rubber, abrasion resistant, EP = EPDM



Designation for the options:

-AB

# Problem solver & cost saver

- Flow like a pneumatically controlled ball valve
- Short switching times
- Compact design
- · Installation position as required
- Very economical price



### Blocking valves, pneumatically actuated

Standard type

Materials: Housing and piston: Brass nickel-plated, seals: NBR

Temperature range: -20°C to max. +80°C, with FKM seal to max. +150°C

Operating pressure: Max. 10 bar as well as low vacuum

Control pressure: 3 - 8 bar (4.2 - 8 bar for single acting design), connection: Namur & 2x G 1/8" FT

Operating ranges: Water, oil, compressed air

Optional: FKM seals (-20°C to max. +150°C) -V, magn. limit switch -EB

<b>6</b> •   •   •   •   •   •   •   •   •   •	( = 0 - 0 - 0 - 0 - 0 - 0 - 0 - 0 - 0 - 0	G - Lucian (										
Type → T	Type WŢŢ	Type MITT										
double acting	spring closing	spring opening	G	L	Н	DN						
VIP 38 MS	VIP 38 FS MS	VIP 38 FO MS	G 3/8"	98	54	10						
VIP 12 MS	VIP 12 FS MS	VIP 12 FO MS	G 1/2"	112	60	15						
VIP 34 MS	VIP 34 FS MS	VIP 34 FO MS	G 3/4"	135	70	20						
VIP 10 MS	VIP 10 FS MS	VIP 10 FO MS	G 1"	143	76	25						
VIP 114 MS	VIP 114 FS MS	VIP 114 FO MS	G 1 1/4"	165	92	32						
VIP 112 MS	VIP 112 FS MS	VIP 112 FO MS	G 1 1/2"	180	102	40						
VIP 20 MS	VIP 20 FS MS	VIP 20 FO MS	G 2"	207	115	50						

Property of the complete of th

Standard type Designation for the options FKM seal (-20°C to max. +150°C) Magnetic limit switch

VIP 20 REP \*\* Order example: 
 VIP 38 REP 
 ★★ Standard type -NBR

Seal FKM

Sealing set VIP 38 REP \*\*

VIP 12 REP \*\* VIP 34 REP \*\* VIP 10 REP \*\* VIP 114 REP \*\* VIP 112 REP \*\*









# Pneumatic 2/2-way valves

Eco-Line

### 2/2-way valves with pneumatic actuation

Materials: Body: AISI 316, seals: PTFE/FKM Temperature range: -10°C to max. +60°C

Media: Compressed air, neutral gases, water, oils, weak acids and alkalis

Switching position: Zero position closed (NC)

Flow direction: Closing with media flow (not recommended for liquids with high flow velocity)

			Working	Control		
Туре	Thread	DN	pressure	pressure	Length	KV value
Actuator made of s	stainless ste	el AISI :	316 (nox	7		
U 212 ES2A E	G 1/2"	13	0 - 16 bar	3 - 10 bar	74	78 l/min
U 234 ES2A E	G 3/4"	18	0 - 16 bar	4 - 10 bar	84	158 l/min
U 210 ES2A E	G 1"	24	0 - 16 bar	5.5 - 10 bar	100	301 l/min
U 2114 ES2A E	G 1 1/4"	31	0 - 16 bar	5 - 10 bar	112	385 l/min
U 2112 ES2A E	G 1 1/2"	35	0 - 16 bar	6 - 10 bar	126	548 l/min
U 220 ES2A E	G 2"	45	0 - 10 bar	6.5 - 10 bar	146	880 l/min
Actuator made of p	olastic					
U 212 ESK E	G 1/2"	13	0 - 16 bar	6 - 8 bar	70	78 l/min
U 234 ESK E	G 3/4"	18	0 - 16 bar	6 - 8 bar	76	158 l/min
U 210 ESK E	G 1"	24	0 - 13 bar	6 - 8 bar	90	301 l/min
U 2114 ESK E	G 1 1/4"	30	0 - 16 bar	6 - 8 bar	116	366 l/min

.,,,,,,
repair sets 为
U 212 ES2A E REP
U 234 ES2A E REP
U 210 ES2A E REP
U 2114 ES2A E REP
U 2112 ES2A E REP
U 220 ES2A E REP
U 212 ESK E REP
U 234 ESK E REP
U 210 ESK E REP

U 2114 ESK E REP

U 2112 FSK F RFP

U 220 ESK E REP

Type



Especially good value!

### 2/2-way valves with pneumatic actuation

G 1 1/2"

G 2"

U 2112 FSK F

U 220 ESK E

Type brass: Valve body: Red bronze (2 1/2" to 3": brass), seat sealing: PTFE, spindle seal: NBR,

control cylinder: Brass/aluminium, spindle: Stainless steel, seals: NBR

0 - 13 bar

0 - 8 bar

Type AISI 316: Valve body: AISI 316, valve internal parts: AISI 304, seat and spindle seal: PTFE,

6 - 8 bar

6 - 8 bar

116

138

548 I/min

880 l/min

control cylinder: Brass nickel-plated/aluminium, spindle: Stainless steel, seals: FKM **Temperature range:** -20°C to max. +85°C (type AISI 316: -40°C to max. +200°C)

Control pressure: 4 to 10 bar (6 bar optimal), control connection: G 1/8"

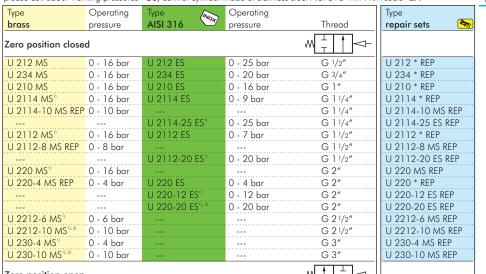
35

45

Flow direction: Closing with media flow (not recommended for liquids with high flow velocity).

If necessary, use the -GS option to close against the media flow

Optional: PTFE spindle seal (up to 200°C) -PTFE<sup>2</sup>, design closes against the medium stream (for use with liquids), please ask about working pressures -GS, control cylinder made of stainless steel AISI 316 with FKM seals -2A<sup>3</sup>

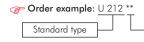


Zero position open				W
UO 212 MS	0 - 16 bar	UO 212 ES	0 - 25 bar	G 1/2"
UO 234 MS	0 - 16 bar	UO 234 ES	0 - 20 bar	G 3/4"
UO 210 MS	0 - 16 bar	UO 210 ES	0 - 16 bar	G 1"
UO 2114 MS <sup>1)</sup>	0 - 16 bar	UO 2114 ES	0 - 9 bar	G 1 1/4"
		UO 2114-25 ES <sup>1)</sup>	0 - 25 bar	G 1 1/4"
UO 2112 MS <sup>1)</sup>	0 - 16 bar	UO 2112 ES	0 - 7 bar	G 1 1/2"
		UO 2112-20 ES <sup>1)</sup>	0 - 20 bar	G 1 1/2"
UO 220 MS <sup>1)</sup>	0 - 11 bar	UO 220 ES	0 - 4 bar	G 2"
		UO 220-12 ES <sup>1)</sup>	0 - 12 bar	G 2"
		UO 220-20 ES <sup>1), 3)</sup>	0 - 20 bar	G 2"
UO 2212-6 MS <sup>1)</sup>	0 - 6 bar			G 2 1/2"
UO 2212-10 MS <sup>1), 3)</sup>	0 - 10 bar			G 21/2"
UO 230-4 MS <sup>1)</sup>	0 - 4 bar			G 3"

UO 212 \* REP UO 234 \* REP UO 210 \* REP UO 2114 \* REP UO 2114-25 ES REP UO 2112 \* REP UO 2112-20 ES REP UO 220 \* REP UO 220-12 ES REP UO 220-20 ES RFP UO 2212-6 MS REP UO 2212-10 MS REP UO 230-4 MS REP UO 230-10 MS REP

groove rings and seals necessary for

UO 230-10 MS<sup>1), 3)</sup> 0 - 10 bar 1) aluminium actuator, 2) only for valves made of red bronze or brass, 3) control connection: G 1/4: \* please enter the corresponding type of material: MS for brass, ES for stainless steel



Designation for the options: Spindle seal made of PTFE (up to 200°C) -PTFE<sup>2</sup> Design closes against the medium stream (for use 



Dimensions can be found in the item details in our Online Shop





All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

303



ur connection and female

Warning: With high media temperatures the actuator must be protected by a thermal bridge!

### Ball valves with pneumatic rotary actuators

up to 40 bar

PN 63

Materials: Housing: Brass nickel-plated, ball: Brass hard chrome-plated, seal: PTFE/FKM
Length according to DIN 3202-M3 (G 1/2" - G 2"), DVGW approval for G 1/2" - G 2" (PN 5/MOP 5)
Temperature range: -20°C to max. +160°C (G 2 1/2" - G 4": max. +120°C), gas: -20°C to max. +60°C
Operating range: Water, oil, compressed air, vacuum (max. -0.9 bar), fuels, heating oil, solvents, weak acids and alkalis, G 1/2" - G 2": Gases in accordance with DVGW worksheet (such as natural gas, city gas, liquid gas up to 5 bar)

Rotary actuator Design: ATEX-compliant Ŵ II 2GD c 85°C (Actuators with size 12 or greater: Ŵ II 2GD c 110°C) Materials: Housing: Aluminium anodised, gear rack and piston: Aluminium, cover: Acetal resin, seal: NBR Temperature range: -20°C to max. +80°C

Control pressure: 6 - 10 bar (lower pressures upon request)

Optional: FKM seal -V

Type -	Type W	Type W	Thread		Install. lengt	h	Actuator	size*
double acting	spring closing	spring opening	ball valve	DN	ball valve	PN	Double ac	t. Single act.
KH 14 P	KH 14 P FS	KH 14 P FO	Rp 1/4"	10	67	40 bar	1	2-F03
KH 38 P	KH 38 P FS	KH 38 P FO	Rp 3/8"	14	67	40 bar	1	2-F03
KH 12 P	KH 12 P FS	KH 12 P FO	G 1/2"	15	75	40 bar	1	2-F03
KH 34 P	KH 34 P FS	KH 34 P FO	G 3/4"	20	80	40 bar	1	2-F03
KH 10 P	KH 10 P FS	KH 10 P FO	G 1"	25	90	40 bar	1	2-F03
KH 114 P	KH 114 P FS	KH 114 P FO	G 1 1/4"	32	110	40 bar	6-VK11	6-VK11
KH 112 P	KH 112 P FS	KH 112 P FO	G 1 1/2"	40	120	40 bar	6-VK11	6-VK11
KH 20 P	KH 20 P FS	KH 20 P FO	G 2"	50	140	40 bar	6	6
KH 212 P	KH 212 P FS	KH 212 P FO	G 21/2"	65	165	30 bar	6	12-F07-VK14
KH 30 P	KH 30 P FS	KH 30 P FO	G 3"	76	188	25 bar	12-F07-VK14	12-F07-VK14
KH 40 P	KH 40 P FS	KH 40 P FO	Rp 4"	90	200	20 bar	25-F07-VK14	25-F07-VK14

for dimensions and replacement actuators see page 310

Materials: Housing: AISI 316, ball: AISI 316, seal: PTFE (15% GF)/FKM Length according to DIN 3202-M3

Temperature range: -20°C to max. +180°C

Operating range: Water, oil, compressed air, vacuum (max. -0.9 bar), fuels, solvents, aggressive media

Optional: Welding ends -AS, certificate 3.1

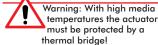
Stainless steel ball valves, 3-piece, with pneumatic rotary actuators

Rotary actuator

Design: ATEX-compliant Design: ATEX-compliant

Optional: FKM seals -V









Type →     ¬	Type M	Type MUI ✓	Thread Install. length Actuator size*			tor size*	
double acting	spring closing	spring opening	ball valve	DN	ball valve	Double act.	Single act.
KH 14 P ES	KH 14 P FS ES	KH 14 P FO ES	G 1/4"	10	60	1	2-F03
KH 38 P ES	KH 38 P FS ES	KH 38 P FO ES	G 3/8"	12	60	1	2-F03
KH 12 P ES	KH 12 P FS ES	KH 12 P FO ES	G 1/2"	15	75	1	2-F03
KH 34 P ES	KH 34 P FS ES	KH 34 P FO ES	G 3/4"	20	80	1	2-F03
KH 10 P ES	KH 10 P FS ES	KH 10 P FO ES	G 1"	25	90	2	6-F04
KH 114 P ES	KH 114 P FS ES	KH 114 P FO ES	G 1 1/4"	32	110	6-VK11	6-VK11
KH 112 P ES	KH 112 P FS ES	KH 112 P FO ES	G 1 1/2"	40	120	6	12
KH 20 P ES	KH 20 P FS ES	KH 20 P FO ES	G 2"	50	140	12	12
KH 212 P ES	KH 212 P FS ES	KH 212 P FO ES	G 2 1/2"	65	185	12-F07	12-F07
KH 30 P ES	KH 30 P FS ES	KH 30 P FO ES	G 3"	80	205	12-F07	25-F07
KH 40 P ES	KH 40 P FS ES	KH 40 P FO ES	G 4"	100	240	50-F10	50-F10
* 6 1	1	010					

for dimensions and replacement actuators see page 310

Order example: KH 38 P ES \*\* \*\* Standard type

Designation for the actuator options: FKM seal

Designation for the ball valve options

for Namur connection and female thread

Warning: With high media temperatures the actuator must be protected by a thermal bridge!



### High pressure ball valves with pneumatic rotary actuators

up to 500 bar

Materials: Housing: Zinc-plated steel, ball: Steel hard chrome-plated, ball seal: POM, selector shaft seal: NBR Temperature range: -20°C to max. +100°C (G 1 1/4" - G 2": -10°C to max. +80°C)

Operating range: Hydraulic oil, heating oil (water only after release by us)

Optional: Ball valve made of stainless steel AISI 316Ti -ES

Rotary actuator: See above

Type → T	Type W T	Type ₩\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\			Install. length	1	Actuator	size*
double acting	spring closing	spring opening	G	DN	ball valve	PN	Double act.	Single act.
KH 14 HD P	KH 14 HD P FS	KH 14 HD P FO	G 1/4"	6	69	500 bar	2-F03	2-F03
KH 38 HD P	KH 38 HD P FS	KH 38 HD P FO	G 3/8"	10	72	500 bar	2-F03	2-F03
KH 12 HD P	KH 12 HD P FS	KH 12 HD P FO	G 1/2"	13	83	500 bar	2-F03	2-F03
KH 34 HD P	KH 34 HD P FS	KH 34 HD P FO	G 3/4"	20	95	420 bar	6	6
KH 10 HD P	KH 10 HD P FS	KH 10 HD P FO	G 1"	25	113	315 bar	12	12
KH 114 HD P	KH 114 HD P FS	KH 114 HD P FO	G 1 1/4"	32	110	420 bar	12	12
KH 112 HD P	KH 112 HD P FS	KH 112 HD P FO	G 1 1/2"	40	130	420 bar	12	25
KH 20 HD P	KH 20 HD P FS	KH 20 HD P FO	G 2"	50	140	420 bar	25	25

\* for dimensions and replacement actuators see page 310

Order example: KH 14 HD P \*\*

Designation for the actuator options Standard type

# Pneumatically actuated ball valves

### 3-way ball valves with pneumatic rotary actuators

Materials: Housing: Brass nickel-plated, ball: Brass hard chrome-plated, seal: PTFE/NBR

Temperature range: -10°C to max. +100°C
Properties: Pressure inlet is possible from all the three sides.

Operating range: Water, oil, compressed air, fuels, heating oil, solvents, weak acids and alkalis

Rotary actuator

Design: ATEX-compliant W II 2GD c 85°C (Actuators with size 12 or greater: W II 2GD c 110°C) Materials: Housing: Aluminium anodised, gear rack and piston: Aluminium, cover: Acetal resin, seal: NBR

Temperature range:  $-20^{\circ}\text{C}$  to max.  $+80^{\circ}\text{C}$ Control pressure: 6 - 10 bar (lower pressures upon request) POptional: FKM seal -V, direction of rotation changed -FO

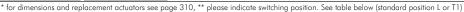


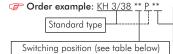
### Warning: In case of high media temperatures, the actuator must be cooled!

Type→••••	Type M····	Thread		Installation length	Actuato	r size*
double acting	single acting	ball valve	DN	ball valve	Double act.	Single act.
KH 3/14 ** P	KH 3/14 ** PE	G 1/4"	10	76	1	2-F03
KH 3/38 ** P	KH 3/38 ** PE	G 3/8"	10	78	1	2-F03
KH 3/12 ** P	KH 3/12 ** PE	G 1/2"	10	82	1	2-F03
KH 3/34 ** P	KH 3/34 ** PE	G 3/4"	15	90	2-F03	2-F03
KH 3/10 ** P	KH 3/10 ** PE	G 1"	20	106	6-VK11	6-VK11
KH 3/114 ** P	KH 3/114 ** PE	G 1 1/4"	25	120	6-VK11	6-VK11
KH 3/112 ** P	KH 3/112 ** PE	G 1 1/2"	32	142	6	12
KH 3/20 ** P	KH 3/20 ** PE	G 2"	40	165	12	12



PN 63





Designation for the actuator options: FKM seal Direction of rotation changed ...

### Stainless steel 3-way ball valves with pneumatic rotary actuators

Materials: Housing: AISI 316, ball: AISI 316, seal: PTFE (15% GF)/FKM

Temperature range: -20°C to max. +180°C

**Properties:** Pressure inlet is possible from all the three sides

Operating ranges: Water, oil, compressed air, vacuum (max. -0.9 bar), fuels, solvents, aggressive media Certificate 3.1

Design: ATEX-compliant ଢ II 2GD c 85°C (Actuators with size 12 or greater: ଢ II 2GD c 110°C)

Materials: Housing: Aluminium anodised, gear rack and piston: Aluminium, cover: Acetal resin, seals: NBR

Temperature range: -20°C to max. +80°C
Control pressure: 6 - 10 bar (lower pressures upon request)

POptional: FKM seals -V, direction of rotation changed -FO



### Warning: In case of high media temperatures, the actuator must be cooled!

Type → · · · · · · · · · · · · · · · · · ·	Type ₩••••	Thread		Installation length	Actuator	size*
double acting	single acting	ball valve	DN	ball valve	Double act.	Single act.
KH 3/14 ** P ES	KH 3/14 ** PE ES	G 1/4"	11	79	2-F03	2-F03
KH 3/38 ** P ES	KH 3/38 ** PE ES	G 3/8"	12	79	2-F03	2-F03
KH 3/12 ** P ES	KH 3/12 ** PE ES	G 1/2"	12	79	2-F03	2-F03
KH 3/34 ** P ES	KH 3/34 ** PE ES	G 3/4"	15	88	2-F03	6-F04-VK9
KH 3/10 ** P ES	KH 3/10 ** PE ES	G 1"	20	108	6-VK11	6-VK11
KH 3/114 ** P ES	KH 3/114 ** PE ES	G 1 1/4"	25	124	6-VK11	6-VK11
KH 3/112 ** P ES	KH 3/112 ** PE ES	G 1 1/2"	32	135	6	12
KH 3/20 ** P ES	KH 3/20 ** PE ES	G 2"	40	164	12	25

\* for dimensions and replacement actuators see page 310, \*\* please indicate switching position. See table below (standard position L or T1)



	Standard	Option -FO	L borehole		T bore	ehole	
Position	activated	non activated					
Pos	non activated	activated		-0			-
	Switching	position	L	Tl	T2	T3	T4













r connection and female thread



Materials: Housing: Steel, ball: AISI 316, seal: PTFE/FKM
Temperature range: -20°C to max. +180°C
Operating range: Water, oil, compressed air, vacuum (max. - 0.9 bar), fuels, solvents

Rotary actuator

Design: ATEX-compliant W | 1 2GD c 85°C (Actuators with size 12 or greater: W | 1 2GD c 110°C) Materials: Housing: Aluminium anodised, gear rack and piston: Aluminium, cover: Acetal resin, seals: NBR

Control pressure: 6-10 bar (lower pressures upon request)

Temperature range: -20°C to max. +80°C

Optional: FKM seals -V



for Namur connection and female thread





Warning: In case of high media temperatures, the actuator must be cooled!

Type → T →	Type M T	Type M∏ +		Install. length		Actuato	or size*
double acting	spring closing	spring opening	DN	ball valve $\pm 2$	PN	Double act.	Single act.
KHFLK 15/40 P	KHFLK 15/40 P FS	KHFLK 15/40 P FO	15	39	16/40	2-F03	2-F03
KHFLK 20/40 P	KHFLK 20/40 P FS	KHFLK 20/40 P FO	20	44	16/40	2-F03	2-F03
KHFLK 25/40 P	KHFLK 25/40 P FS	KHFLK 25/40 P FO	25	49	16/40	2	6-F04
KHFLK 32/40 P	KHFLK 32/40 P FS	KHFLK 32/40 P FO	32	56	16/40	6-F04	6-F04
KHFLK 40/40 P	KHFLK 40/40 P FS	KHFLK 40/40 P FO	40	65	16/40	6	6
KHFLK 50/40 P	KHFLK 50/40 P FS	KHFLK 50/40 P FO	50	73	16/40	6	12
KHFLK 65/16 P	KHFLK 65/16 P FS	KHFLK 65/16 P FO	65	94	16	12-F07	12-F07
KHFLK 80/16 P	KHFLK 80/16 P FS	KHFLK 80/16 P FO	80	116	16	25-F07	25-F07
KHFLK 100/16 P	KHFLK 100/16 P FS	KHFLK 100/16 P FO	100	140	16	50-F10	50-F10

<sup>\*</sup> for dimensions and replacement actuators see page 310

Proper example: KHFLK 15/40 P \*

Standard type

Designation for the actuator options:

Stainless steel compact flanged ball valves with pneumatic rotary actuators PN 16/40





LUFT

Ball valve Materials: Housing: AISI 316, ball: AISI 316, seal: PTFE

Temperature range: -20°C to max. +180°C

Operating range: Water, oil, compressed air, vacuum (max. -0.9 bar), fuels, solvents, aggressive media

Design: ATEX-compliant 

□ II 2GD c 85°C (Actuators with size 12 or greater: □ II 2GD c 110°C) Materials: Housing: Aluminium anodised, gear rack and piston: Aluminium, cover: Acetal resin, seals: NBR Control pressure: 6 - 10 bar (lower pressures upon request)

Temperature range: -20°C to max. +80°C





Warning: In case of high media temperatures, the actuator must be cooled!

Type → T	TypeMŢ∏⊸	Type₩∏Ţ	Install. lenç	gth	Actuato	r size*
double acting	spring closing	spring opening	DN ball valve	PN	Double act.	Single act
KHFLK 15/40 P ES	KHFLK 15/40 P FS ES	KHFLK 15/40 P FO ES	15 42	16/40	2-F03	2-F03
KHFLK 20/40 P ES	KHFLK 20/40 P FS ES	KHFLK 20/40 P FO ES	20 44	16/40	2-F03	2-F03
KHFLK 25/40 P ES	KHFLK 25/40 P FS ES	KHFLK 25/40 P FO ES	25 50	16/40	2	6-F04
KHFLK 32/40 P ES	KHFLK 32/40 P FS ES	KHFLK 32/40 P FO ES	32 60	16/40	6-VK11	6-VK11
KHFLK 40/40 P ES	KHFLK 40/40 P FS ES	KHFLK 40/40 P FO ES	40 65	16/40	6	6
KHFLK 50/40 P ES	KHFLK 50/40 P FS ES	KHFLK 50/40 P FO ES	50 80	16/40	12	12
KHFLK 65/16 P ES	KHFLK 65/16 P FS ES	KHFLK 65/16 P FO ES	65 110	16	12-F07	12-F07
KHFLK 80/16 P ES	KHFLK 80/16 P FS ES	KHFLK 80/16 P FO ES	80 120	16	25-F07	25-F07
KHFLK 100/16 P ES	KHFLK 100/16 P FS ES	KHFLK 100/16 P FO ES	100 150	16	50-F10	50-F10

\* for dimensions and replacement actuators see page 310

Property of the second of the

Standard type

Designation for the actuator options:







Stainless steel pipe from page 253



PTFE flat sealing tape on page 265



Flanges and flange seals from page 263



Flanges from page 260



Butt weld fitting: from page 254



Compensators from page 264

# Pneumatically actuated ball valves

### Flanged ball valves, 2-piece, with pneumatic rotary actuators

PN 16/40

 Materials:
 PN 16: Housing: GG25, ball: Cast steel chrome-plated, seal: PTFE/NBR

 PN 40: Housing: Cast steel, ball: Stainless steel, seal: PTFE/FKM

 Length acc. to DIN 3202-F4 (DIN EN 558-1, row 14) (from DN 200 acc. to DIN 3202-F5, DIN EN 558-1, row 15)

Temperature range: -20°C to max. +120°C

Operating range: Water, oil, compressed air, vacuum (max. -0.9 bar), fuels, solvents

Rotary actuator

Design: ATEX-compliant W II 2GD c 85°C (Actuators with size 12 or greater: W II 2GD c 110°C)

Materials: Housing: Aluminium anodised, gear rack and piston: Aluminium, cover: Acetal resin, seals: NBR Temperature range:  $-20^{\circ}$ C to max.  $+80^{\circ}$ C

Control pressure: 6 - 10 bar (lower pressures upon request)

Optional: FKM seals -V



Type-→ T +	Type₩Ţ∏⊸	TypeM∏Ţ		Installation l	ength Actuato	or size*
double acting	spring closing	spring opening	DN	ball valve	Double act.	Single act.
KHFL 25/** P	KHFL 25/** P FS	KHFL 25/** P FO	25	125	6-VK11	6-VK11
KHFL 32/** P	KHFL 32/** P FS	KHFL 32/** P FO	32	130	6-VK11	6-VK11
KHFL 40/** P	KHFL 40/** P FS	KHFL 40/** P FO	40	140	6	6
KHFL 50/** P	KHFL 50/** P FS	KHFL 50/** P FO	50	150	6	12
KHFL 65/** P	KHFL 65/** P FS	KHFL 65/** P FO	65	170	12-F07	12-F07
KHFL 80/** P	KHFL 80/** P FS	KHFL 80/** P FO	80	180	50-VK22	50-VK22
KHFL 100/** P	KHFL 100/** P FS	KHFL 100/** P FO	100	190	50-VK22	50-VK22
KHFL 125/16 P	KHFL 125/16 P FS	KHFL 125/16 P FO	125	200	90	90
KHFL 150/16 P	KHFL 150/16 P FS	KHFL 150/16 P FO	150	210	90	130
KHFL 200/16 P	KHFL 200/16 P FS	KHFL 200/16 P FO	200	400	130-F12	180-F14

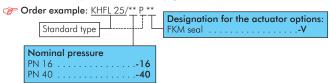






for Namur connection and female thread





### Stainless steel flanged ball valves, 2-piece, with pneumatic rotary actuators PN 16/40

Materials: Housing: AISI 316, ball: AISI 316, seal: PTFE/FKM Temperature range: -20°C to max. +180°C

Operating range: Water, oil, compressed air, vacuum (max. -0.9 bar), fuels, solvents, aggressive media Length according to DIN 3202-F4 (DIN EN 558-1, row 14) (from DN 125 according to DIN 3202-F5, DIN EN 558-1, row 15), Fire Safe Design

Poptional: Certificate 3.1

Rotary actuator

Design: ATEX-compliant Ŵ || 2GD c 85°C (Actuators with size 12 or greater: Ŵ || 2GD c 110°C)

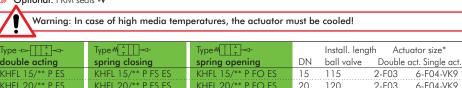
Materials: Housing: Aluminium anodised, gear rack and piston: Aluminium, cover: Acetal resin, seals: NBR Temperature range: -20°C to max. +80°C

Control pressure: 6 - 10 bar (lower pressures upon request)

Optional: FKM seals -V







Type → T	Type M Ţ ☐ →	TypeM∏+		Install. leng	th Actu	ator size*
double acting	spring closing	spring opening	DN	ball valve	Double o	ıct. Single act.
KHFL 15/** P ES	KHFL 15/** P FS ES	KHFL 15/** P FO ES	15	115	2-F03	6-F04-VK9
KHFL 20/** P ES	KHFL 20/** P FS ES	KHFL 20/** P FO ES	20	120	2-F03	6-F04-VK9
KHFL 25/** P ES	KHFL 25/** P FS ES	KHFL 25/** P FO ES	25	125	6-F04	6-F04
KHFL 32/** P ES	KHFL 32/** P FS ES	KHFL 32/** P FO ES	32	130	6-F04	12-VK11
KHFL 40/** P ES	KHFL 40/** P FS ES	KHFL 40/** P FO ES	40	140	12	12
KHFL 50/** P ES	KHFL 50/** P FS ES	KHFL 50/** P FO ES	50	150	12	12
KHFL 65/** P ES	KHFL 65/** P FS ES	KHFL 65/** P FO ES	65	170	12-F07	25-F07
KHFL 80/** P ES	KHFL 80/** P FS ES	KHFL 80/** P FO ES	80	180	25-F07	50
KHFL 100/** P ES	KHFL 100/** P FS ES	KHFL 100/** P FO ES	100	190	50-F10	50-F10
KHFL 125/** P ES	KHFL 125/** P FS ES	KHFL 125/** P FO ES	125	325	90	90
KHFL 150/** P ES	KHFL 150/** P FS ES	KHFL 150/** P FO ES	150	350	90	130
KHFL 200/** P ES	KHFL 200/** P FS ES	KHFL 200/** P FO ES	200	400	180-F14	205-F14
KHFL 250/16 P ES	KHFL 250/16 P FS ES	KHFL 250/16 P FO ES	250	450	205-F14	205-F14
KHFL 300/16 P ES	KHFL 300/16 P FS ES	KHFL 300/16 P FO ES	300	500	380-F16	630-F14

for Namur connection and female thread



\* for dimensions and replacement actuators see page 310





HYDAC Pipe clamps from page 244

PN 40 (up to DN 200)



Thermometer from p. 396



Pressure regulators made of stainless stee and brass from p. 355



Clamp brackets and steel cable clamps on pages 257-259



NAMUR valves

and NAMUR throttles on page 416



ur connection and female thread

For more flange sizes see page 262 Order example: KHFL 253/\*\* P ES \*\*

Standard type Nominal pressure .-40

Designation for the actuator options:

### Stainless steel flanged ball valves, 3-piece, with pneumatic rotary actuators PN 16/40

Materials: Housing: AISI 316, ball: AISI 316, seal: PTFE (15% GF) Length according to DIN 3202-F1 Temperature range: -20°C to max. +180°C

Operating range: Water, oil, compressed air, vacuum (max. -0.9 bar), fuels, solvents, aggressive media

Optional: Certificate 3.1

Design: ATEX-compliant W II 2GD c 85°C (Actuators with size 12 or greater: W II 2GD c 110°C)

Materials: Housing: Aluminium anodised, gear rack and piston: Aluminium, cover: Acetal resin, seals: NBR Temperature range:  $-20^{\circ}$ C to max.  $+80^{\circ}$ C

Control pressure: 6-10 bar (lower pressures upon request)

Optional: FKM seals -V

Warning: In case of high media temperatures, the actuator must be cooled!

	Type → T	Type W Ţ   I →	Type₩∏Ţ		Install. leng	th Actuat	or size*
	double acting	spring closing	spring opening	DN	ball valve		t. Single act.
	KHFL 153/** P ES	KHFL 153/** P FS ES	KHFL 153/** P FO ES	15	130	1	2-F03
	KHFL 203/** P ES	KHFL 203/** P FS ES	KHFL 203/** P FO ES	20	150	1	2-F03
*	KHFL 253/** P ES	KHFL 253/** P FS ES	KHFL 253/** P FO ES	25	160	2	6-F04
Γ	KHFL 323/** P ES	KHFL 323/** P FS ES	KHFL 323/** P FO ES	32	180	6-VK11	6-VK11
	KHFL 403/** P ES	KHFL 403/** P FS ES	KHFL 403/** P FO ES	40	200	6	6
	KHFL 503/** P ES	KHFL 503/** P FS ES	KHFL 503/** P FO ES	50	230	12	12
	KHFL 653/** P ES	KHFL 653/** P FS ES	KHFL 653/** P FO ES	65	290	12-F07	12-F07
	KHFL 803/** P ES	KHFL 803/** P FS ES	KHFL 803/** P FO ES	80	310	12-F07	25-F07
4	KHFL 1003/** P ES	KHFL 1003/** P FS ES	KHFL 1003/** P FO ES	100	350	50-F10	50-F10

\* for dimensions and replacement actuators see page 310

EN 331



### Brass ball valves with full throughway and direct assembly flanges

Materials: Housing: Brass nickel-plated, ball: Brass hard chrome-plated, seal: PTFE/FKM, manufactured silicone-free (G 1/2" - G 2"), length according to DIN 3202-M3 (G 1/2" - G 2"), DVGW approval for G 1/2" - G 2" (PN 5/MOP 5) Temperature range: -20°C to max. +160°C (G 21/2" - G 4": max. +120°C), gas: -20°C to max. +60°C Operating range: Water, oil, compressed air, vacuum (max. -0.9 bar), fuels, heating oil, solvents, weak acids and alkalis, G 1/2'' - G 2'': Gases in accordance with DVGW worksheet (such as natural gas, city gas, liquid gas up to 5 bar)

Advantages: • An actuator can be fitted to the assembly flange to automate the operation of the ball valve.



Warning: Please check which temperatures the actuator you are installing is authorised to work in.

				ISO	
Туре	G	DN	L	5211*	PN
KH 14 F MS	Rp 1/4"	10	67	F 03	40 bar
KH 38 F MS	Rp 3/8"	14	67	F 03	40 bar
KH 12 F MS	G 1/2"	15	75	F 03	40 bar
KH 34 F MS	G 3/4"	20	80	F 03	40 bar
KH 10 F MS	G 1"	25	90	F 03	40 bar
KH 114 F MS	G 1 1/4"	32	110	F 05-VK11	40 bar
KH 112 F MS	G 1 1/2"	40	120	F 05-VK11	40 bar
KH 20 F MS	G 2"	50	140	F 05	40 bar
KH 212 F MS	G 2 1/2"	65	165	F 05 / F 07-VK14	30 bar
KH 30 F MS	G 3"	76	188	F 07-VK14	25 bar
KH 40 F MS	Rp 4"	90	200	F 07-VK14	20 bar

\* for assembly flange dimensions see page 309

LUFT

### Stainless steel ball valves, 3-piece, full throughway and direct assembly flanges PN 63

Warning: Please check which temperatures the actuator you are installing is authorised to work in.

Materials: Housing: AISI 316, ball: AISI 316, seal: PTFE (15% GF)/FKM Length according to DIN 3202-M3, assembly flange according to ISO 5211 Temperature range:  $-20^{\circ}\text{C}$  to max.  $+180^{\circ}\text{C}$ 

Operating range: Water, oil, compressed air, vacuum (max. -0.9 bar), fuels, solvents, aggressive media

Advantages: • An actuator can be fitted to the assembly flange to automate the operation of the ball valve.





is found in our Online Shop.

INOX 5211 DN KH 143 F ES F 03 / F 04-VK9 G 1/4 10 60 F 03 / F 04-VK9 G 3/8" KH 383 F ES 12 60 KH 123 F ES G 1/2" 75 F 03 / F 04-VK9 KH 343 F ES G 3/4" F 03 / F 04-VK9 / F 05-VK9 20 80 KH 103 F ES G 1" 25 90 F 04 / F 05-VK11 KH 1143 F ES F 04 / F 05-VK11 / G 1 1/4 110 32 F 05 / F 07-VK14 KH 1123 F ES G 1 1/2 40 120 KH 203 F ES G 2" 50 F 05 / F 07-VK14 140 KH 2123 F ES F 07 / F 10-VK17 G 2 1/2 185 65 KH 303 F ES G 3" 205 F 07 / F 10-VK17 80

G 4"

100

240

F 10

KH 403 F ES

# Pneumatically actuated ball valves

PN 40

### Brass 3-way ball valves with assembly flanges according to ISO 5211

Materials: Housing: Brass nickel-plated, ball: Brass hard chrome-plated, seal: PTFE/NBR

Assembly flange conforming to ISO 5211 Temperature range: -10°C to max. +100°C Properties: Pressure inlet is possible from all the three sides

Operating range: Water, oil, compressed air, fuels, heating oil, solvents, weak acids and alkalis

Advantages: • An actuator can be fitted to the assembly flange to automate the operation of the ball valve.

Warning: Please check which temperatures the actuator you are installing is authorised to work in.

Type 🕞	Type 🕀				ISO
L borehole	T borehole	G	DN	L	5211*
KH 3/14 LF MS	KH 3/14 TF MS	G 1/4"	10	76	F 03
KH 3/38 LF MS	KH 3/38 TF MS	G 3/8"	10	78	F 03
KH 3/12 LF MS	KH 3/12 TF MS	G 1/2"	10	82	F 03
KH 3/34 LF MS	KH 3/34 TF MS	G 3/4"	15	90	F 03
KH 3/10 LF MS	KH 3/10 TF MS	G 1"	20	106	F 05-VK11
KH 3/114 LF MS	KH 3/114 TF MS	G 1 1/4"	25	120	F 05-VK11
KH 3/112 LF MS	KH 3/112 TF MS	G 1 1/2"	32	142	F 05
KH 3/20 LF MS	KH 3/20 TF MS	G 2"	40	165	F 05

<sup>\*</sup> for assembly flange dimensions see below





### Stainless steel 3-way ball valves with assembly flanges according to ISO 5211 PN 63

Materials: Housing: AISI 316, ball: AISI 316, seal: PTFE (15% GF)/FKM

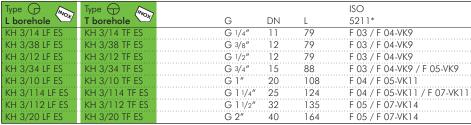
Assembly flange conforming to ISO 5211 Temperature range: -20°C to max. +180°C

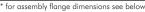
Properties: Pressure inlet is possible from all the three sides

Operating range: Water, oil, compressed air, vacuum (max. -0.9 bar), fuels, solvents, aggressive media

Advantages: • An actuator can be fitted to the assembly flange to automate the operation of the ball valve.

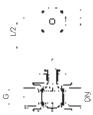
Warning: Please check which temperatures the actuator you are installing is authorised to work in.







LUFT



The pressure-temperature diagram is found in our Online Shop.

# **Pneumatic rotary actuators**

### **Pneumatic rotary actuators**

- Mounting flange acc. to ISO 5211
- Actuator connection with polygon acc. to DIN 3337
- Connection for solenoid valve acc. to VDI/VDE 3845 (NAMUR) or via threads
   Connection for position controller or limit switch box acc. to VDI/VDE 3845 (NAMUR)
   Visual display acc. to NAMUR
- Design ATEX-compliant WII 2GD c 85°C (Actuators with size 12 or greater: WII 2GD c 110°C)

**Materials**: Housing: Aluminium anodised, gear rack and piston: Aluminium, cover: Acetal resin (from size 12: aluminium), seals: NBR **Temperature range**: -20°C to max. +80°C

Control pressure: 6 - 10 bar (lower pressures upon request)

Optional: FKM seals (-20°C to max. +120°C, sizes 12 up to 130: to max. +150°C) -V



Type wear part set type PDD/PDE

PD 002 REP	
PD 006 REP	
PD 012 REP	
PD 025 REP	
PD 050 REP	
PD 090 REP	
PD 130 REP	

	Type repl. spring set for type PDE 🍣
Ē	PDE 002 REP FEDER
ſ	PDE 006 REP FEDER
ſ	PDE 012 REP FEDER
ſ	PDE 025 REP FEDER
F	PDE 050 REP FEDER
F	PDE 090 REP FEDER
ſ	PDE 130 REP FEDER



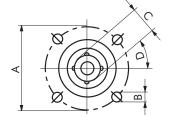
Designation for the actuator options:

<b>Ophorai.</b> Fixed seals (-20 C to finds. +120 C, sizes 12 up to 130. to finds. +130 C) - <b>V</b>								
	Type → T	Type M ŢŢŢŢ	Type M∏ +	Wiring diagra		Wiring diagram for limit switch or	nection	<b>C</b> :
	double acting	spring closing	spring opening	, ,		position controller	(NAMUR)	Size
	PDD 001			F 03	9	50 x 25	G 1/8"	1
	PDD 002	PDE 002	PDE 002-FO	F 04	11	50 x 25	G 1/8"	2
	PDD 002-F03	PDE 002-F03	PDE 002-FO-F03	F 03	9	50 x 25	G 1/8"	2
	PDD 002-F04-VK9	PDE 002-F04-VK9	PDE 002-FO-F04-VK9	F 04	9	50 x 25	G 1/8"	2
	PDD 006	PDE 006	PDE 006-FO	F 05	14	80 x 30	G 1/8"	6
ı	PDD 006-F04-VK9	PDE 006-F04-VK9	PDE 006-FO-F04-VK9	F 04	9	80 x 30	G 1/8"	6
	PDD 006-F04	PDE 006-F04	PDE 006-FO-F04	F 04	11	80 x 30	G 1/8"	6
ı	PDD 006-VK9	PDE 006-VK9	PDE 006-FO-VK9	F 05	9	80 x 30	G 1/8"	6
ı	PDD 006-VK11	PDE 006-VK11	PDE 006-FO-VK11	F 05	11	80 x 30	G 1/8"	6
	PDD 012	PDE 012	PDE 012-FO	F 05	14	80 x 30	G 1/4"	12
ı	PDD 012-VK11	PDE 012-VK11	PDE 012-FO-VK11	F 05	11	80 x 30	G 1/4"	12
ı	PDD 012-F07-VK11	PDE 012-F07-VK11	PDE 012-FO-F07-VK11	F 07	11	80 x 30	G 1/4"	12
	PDD 012-F07-VK14	PDE 012-F07-VK14	PDE 012-FO-F07-VK14		14	80 x 30	G 1/4"	12
	PDD 012-F07	PDE 012-F07	PDE 012-FO-F07	F 07	17	80 x 30	G 1/4"	12
1	PDD 025	PDE 025	PDE 025-FO	F 05	14	80 x 30	G 1/4"	25
	PDD 025-VK11	PDE 025-VK11	PDE 025-FO-VK11	F 05	11	80 x 30	G 1/4"	25
ı	PDD 025-F07-VK11	PDE 025-F07-VK11	PDE 025-FO-F07-VK11	F 07	11	80 x 30	G 1/4"	25
	PDD 025-F07-VK14	PDE 025-F07-VK14	PDE 025-FO-F07-VK14	F 07	14	80 x 30	G 1/4"	25
	PDD 025-F07	PDE 025-F07	PDE 025-FO-F07	F 07	17	80 x 30	G 1/4"	25
ı	PDD 050	PDE 050	PDE 050-FO	F 07	17	80 x 30	G 1/4"	50
	PDD 050-VK22	PDE 050-VK22	PDE 050-FO-VK22	F 07	22	80 x 30	G 1/4"	50
	PDD 050-F10	PDE 050-F10	PDE 050-FO-F10	F 10	22	80 x 30	G 1/4"	50
	PDD 090	PDE 090	PDE 090-FO	F 10	22	80/130 x 30	G 1/4"	90
	PDD 090-VK27	PDE 090-VK27	PDE 090-FO-VK27	F 10	27	80/130 x 30	G 1/4"	90
	PDD 090-F12-VK22	PDE 090-F12-VK22	PDE 090-FO-F12-VK22	F 12	22	80/130 x 30	G 1/4"	90
	PDD 090-F12-VK27	PDE 090-F12-VK27	PDE 090-FO-F12-VK27	F 12	27	80/130 x 30	G 1/4"	90
_	PDD 130	PDE 130	PDE 130-FO	F 10	22	80/130 x 30	G 1/4"	130
	PDD 130-F12-VK22	PDE 130-F12-VK22	PDE 130-FO-F12-VK22	F 12	22	80/130 x 30	G 1/4"	130
	PDD 130-F12	PDE 130-F12	PDE 130-FO-F12	F 12	27	80/130 x 30	G 1/4"	130
_								

The connection dimensions given above are suited for most ball valves. However, as there are a large number of variations, please send us the following information and we will indentify the correct valve / spare parts for you:

- Wiring diagram on ball valve (ISO 5211) dimension A and B
- Size of the square dimension C
  Required torque (if known)





### Standard measurements ISO 5211

ISO 5211	Α	В	С	D	
F 03	36	M 5	9	45°	
F 04	42	M 5	11	45°	
F 05	50	M 6	14	45°	
F 07	70	M 8	17	45°	
F 10	102	M 10	22	45°	
F 12	125	M 12	27	45°	

Torques for double acting actuators

		Supply air pressure in bar									
	2	3	3   4   5   6		6	7	8				
Size	Nm	Nm	Nm	Nm	Nm	Nm	Nm				
1	2.48	3.72	4.96	6.2	7.44	8.68	9.92				
2	5.4	8.1	10.8	13.5	16.2	18.9	21.6				
6	12.4	18.8	24.8	31	37.2	43.4	49.6				
12	24.7	37	49.3	61.6	74	86.3	98.6				
25	47	71	95	119	143	167	190				
50	89	133	177	222	266	310	354				

Torques for single acting actuators

lorques for single defining defounds							
	2.5 - 2.9	3.0 - 3.9	4.0 - 4.9	5.0 - 5.9	6.0 - 6.9	7.0 - 7.9	
				(Standard)	]		
	No. of						
Size	Nm springs						
2	1.8 4	2.7 6	3.6 8	4.5 10	5.4 12	6.3 14	
6	4.1 4	6.1 6	8.2 8	10.3 10	12.3 12	14.4 14	
12	10 4	12 6	16 8	20 10	24 12	28 14	
25	21 4	24 6	31 8	39 10	47 12	55 14	
50	37 4	44 6	59 8	74 10	88 12	103 14	

# Accessories for pneumatic rotary actuators

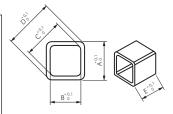
### Reducing sleeves for square drives of rotary actuators

Materials: Sintered metal, corrosion protected

Application: To reduce the female square of pneumatic or electric actuators or

to enlarge the male square of fittings.
Squares in accordance to ISO 5211 - DIN 3337 - NAMUR with rounded corners and small tolerance range

Туре	Α	В	С	D	Е	
PDR 1109	11	9	12.2	14.3	10	
PDR 1409	14	9	12.2	18	16	
PDR 1410	14	10	13.4	18	16	
PDR 1411	14	11	14.3	18	16	
PDR 1711	17	11	14.3	22	17	
PDR 1714	17	14	18.3	22	17	
PDR 2217	22	17	22.5	28	22	
PDR 2722	27	22	28.5	36	27	
PDR 3627	36	27	36.0	45	36	



### Universal signal boxes for pneumatic rotary actuators

Materials: Housing: PA, cover: Lexan 143 R, selector shaft: POM, seals: NBR, no metal parts Temperature range:  $-20^{\circ}\text{C}$  to max.  $+70^{\circ}\text{C}$ 

Protection class: IP 67

**Connection dimensions:** Fits on drilling patterns 80 x 30 and 130 x 30 (not on actuators with size 1 and 2), shaft height setting can be adjusted between 20, 30, 40 and 50 mm

Advantages: • Widely visible position indicator RED/GREEN

 $\bullet\,$  Display on drilling pattern of the ball valve is easily adjustable (T, L)

Туре	Switch type	Switching capacity	Switch function
KH P END MC	Micro-switch	4V DC - 250V AC/1mA - 5A	2 toggle switches
KH P END IC	Inductive sensor	10 - 30V/100mA	2 NO contacts (PNP)
KH P END EX	Namur sensor	8V DC, I < 1 mA (3 mA undampened)	2 NO contacts (🛱 II2G Ex ia IIB T6)



### Universal signal boxes for pneumatic rotary actuators

Materials: Housing: PA6, cover: Polycarbonate, selector shaft: PA6, seals: EPDM and NBR, assembly bridge: PA6, screws: AISI 304

Temperature range: -20°C to max. +80°C, type KH P END P: -10°C to max. +60°C Protection class: IP 67

Connection dimensions: Fits on drilling patterns 50 x 25, 80 x 30, and 130 x 30, shaft height setting can be adjusted between 20 and 30 mm, fits on all current actuators

Warning: For assembly on actuators of size 1 in connection with Namur valve, it may be necessary to assemble a spacer plate (DR NAMUR DIS 6) between the valve and the actuator.

Туре		Switch type	Switching capacity	Switch function
KH P END M		Micro-switch	250V AC/16A	2 toggle switches
KH P END I		Inductive sensor	10-30V DC/0-100mA	2 NO contacts (PNP)
KH P END X*	(Ex)	Namur sensor	8V DC, I < 1 mA (3 mA undampened)	2 NO contacts ( II2G EEx ia IIC T6)
KH P END P		3/2-way pneumat	ic valve (1 to 8 bar)	2 NC contacts







### Universal signal boxes for pneumatic rotary actuators

**Heavy Duty** 

Compact

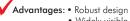
Classic

Materials: Housing: Aluminium die-casting, cover: Polycarbonate, selector shaft: Stainless steel, seals: NBR, assembly bridge: Steel painted, screws: Stainless steel/zinc-plated steel

Temperature range: -25°C to max. +85°C

Protection class: IP 67

 $\textbf{Connection dimensions:} \ \text{Fits on drilling patterns } 80 \times 30 \ \text{and} \ 130 \times 30, \ \text{shaft height setting can be adjusted between}$ 15 and 25 mm, fits on all current actuators.



• Widely visible position indicator RED/YELLOW

Туре	Switch type	Switching capacity	Switch function	
KH P END MHD	Micro-switch	8 - 250V AC/DC/0.2 - 5A	2 toggle switches	





PE hoses from page 192







control cables on page 641

drilling



# **Electrically actuated ball valves**

### Ball valves with electric rotary actuators (sanitary design)

up to 40 bar



Advantages: • 2 additional limit switches

• Torque cut-off

• Variable voltage (DC or AC)

Manual emergency operation

• Integrated heating in actuator housing

<u>Ball valve</u>

Materials: Housing: Brass nickel-plated, ball: Brass hard chrome-plated, ball seals: PTFE

Temperature range: -20°C to max. +95°C Assembly flange conforming to ISO 5211

Operating range: Water, compressed air, vacuum (max. -0.9 bar), oils, fuels, heating oil, solvents, colours, paints,

weak acids and alkalis

Rotary actuator

Electric rotary actuator with optical position indicator, manual emergency operation and switch room heating. Two additional limit switches are installed for further control requirements. An electronic torque limiting unit prevents damage in the event of overload. The manual emergency operation can be done without dismantling the external cladding.

Temperature range: -20°C to max. +70°C

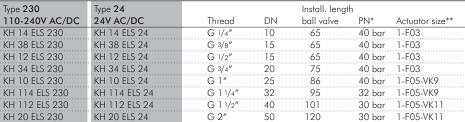
Voltage: Type 230: 110 - 240V AC/DC, type 24: 24V AC/DC, (actuators can be operated with AC and DC voltage).

Protection class: IP 65

Max. switchable pressure difference: 16 bar

Power-on time: 75%

Regulating time: Type 24: 19 sec., type 230: 16 sec.



max. switchable pressure difference: 16 bar, \*\* for dimensions and replacement actuators see page 310



Warning: With high media temperatures the actuator must be protected by a thermal bridge or cooled!

### Ball valves with electric rotary actuators (industrial design)

up to 40 bar



Advantages: • 2 additional limit switches

Torque cut-off

• Variable voltage (DC or AC)

• Manual emergency operation

• Integrated heating in actuator housing

Type 230

Ball valve
Materials: Housing: Brass nickel-plated, ball: Brass hard chrome-plated, seal: PTFE
Length according to DIN 3202-M3 (G 1/2" - G 2"), DVGW approval for G 1/2" - G 2" (PN 5/MOP 5)
Temperature range: -20°C to max. +160°C (G 21/2" - G 4": max. +120°C), gas: -20°C to max. +60°C
Operating range: Water, compressed air, vacuum (max. -0.9 bar), oils, fuels, heating oil, solvents, colours, paints,

weak acids and alkalis

### Rotary actuator

Electric rotary actuator with optical position indicator, manual emergency operation and switch room heating. Two additional limit switches are installed for further control requirements. An electronic torque limiting unit prevents damage in the event of overload. The manual emergency operation can be done without dismantling the external cladding. Do not use upside down!

Materials: Housing: PA 6

Temperature range: -20°C to max. +70°C

Voltage: Type 230: 24 - 240V AC/DC, (actuators can be operated with AC and DC voltage).

Protection class: IP 67 Power-on time: 75% Regulating time: 10 to 14 sec.

FOptional: Regulating time 140 sec. (only for actuator size 2) -140, "Battery Safety Return" for emergency closing NC (standard configuration) or emergency opening NO (changeover using jumpers) in case of power failure -BSR



Warning: With high media temperatures the actuator must be protected by a thermal bridge or cooled!



time!	Threaded nozzles from page 64

	Type 230			msian.		
	24-240V AC/DC	Thre	ead DN	ball va	lve PN	Actuator size*
•	KH 14 ELi 230	Rp <sup>®</sup>	/4" 10	67	40 bar	2-F03
	KH 38 ELi 230	Rp :	3/8" 15	67	40 bar	2-F03
	KH 12 ELi 230	G 1	/2" 15	75	40 bar	2-F03
	KH 34 ELi 230	G 3	/4" 20	80	40 bar	2-F03
	KH 10 ELi 230	G 1	" 25	90	40 bar	2-F03
	KH 114 ELi 230	G 1	1/4" 32	110	40 bar	2-F05-VK11
	KH 112 ELi 230	G 1	1/2" 38	120	40 bar	2-F05-VK11
	KH 20 ELi 230	G 2	" 50	140	40 bar	2-F05
ı	KH 212 ELi 230	G 2	1/2" 65	165	30 bar	4-F05
	KH 30 ELi 230	G 3	" 76	188	25 bar	4-F07-VK14
	KH 40 ELi 230	Rp -	4" 90	200	20 bar	4-F07-VK14
Ι'	* f d:: d					

for dimensions and replacement actuators see page 315

Order example: KH 14 ELi 230 ' Designation for the options: Standard type Regulating time 140 sec. (only for actuator size 2) . .-140 Battery Safety Return . . . .

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

Install lenath

# **Electrically actuated ball valves**

### Stainless steel ball valves with electric rotary actuators

PN 63



- Advantages: 2 additional limit switches
  - Torque cut-off
  - Variable voltage (DC or AC)
  - Manual emergency operation
  - Integrated heating in actuator housing

### Ball valve

Materials: Housing: AISI 316, ball: AISI 316, seal: PTFE (15% GF)/FKM, length according to DIN 3202-M3

Temperature range: -20°C to max. +180°C

Operating range: Water, oil, compressed air, vacuum (max. -0.9 bar), fuels, solvents, aggressive media

Optional: Welding ends -AS, certificate 3.1

### Rotary actuator

Electric rotary actuator with optical position indicator, manual emergency operation and switch room heating. Two additional limit switches are installed for further control requirements. An electronic torque limiting unit prevents damage in the event of overload. The manual emergency operation can be done without dismantling the external cladding. Do not use upside down!

Materials: Housing: PA 6

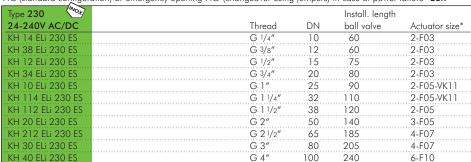
Temperature range: -20°C to max. +70°C

Voltage: Type 230: 24 - 240V AC/DC (actuator size 6: 85 - 240V AC/DC), (actuators can be operated with AC and

DC voltage) Protection class: IP 67 Power-on time: 75%

Regulating time: 10 to 14 sec. (actuator size 6: 34 sec.)

Optional: Regulating time 140 sec. (only for actuator size 2) -140, "Battery Safety Return" for emergency closing NC (standard configuration) or emergency opening NO (changeover using jumpers) in case of power failure -BSR



Warning: With high media temperatures the actuator must be protected by a thermal bridge or cooled!

UFT



Property of the second of the Standard type

Designation for the actuator options: Regulating time 140 sec. . . . . . Battery Safety Return

Designation for the ball valve options

### High pressure ball valves with electric rotary actuators

up to 500 bar

Ball valve

Materials: Housing: Zinc-plated steel, ball: Steel hard chrome-plated, ball seal: POM, selector shaft seal: NBR Temperature range: -20°C to max. +100°C (G 1 1/4" - G 2": -10°C to max. +80°C)

Operating range: Hydraulic oil, heating oil (water only after release by us)

Optional: Ball valve made of stainless steel AISI 316Ti -ES

Electric rotary actuator with optical position indicator, manual emergency operation and switch room heating. Two additional limit switches are installed for further control requirements. An electronic torque limiting unit prevents damage in the event of overload. The manual emergency operation can be done without dismantling the external cladding. Do not use upside down!

Materials: Housing PA 6

Temperature range: -20°C to max. +70°C
Voltage: Type 230: 24 - 240V AC/DC, (actuators can be operated with AC and DC voltage).

Protection class: IP 67 Power-on time: 75% Regulating time: 10 to 14 sec.

Optional: Regulating time 140 sec. (only for actuator size 2) -140, "Battery Safety Return" for emergency closing NC (standard configuration) or emergency opening NO (changeover using jumpers) in case of power failure -BSR

Type <b>230</b>			Install. leng	th	
24-240V AC/DC	Thread	DN	ball valve	PN	Actuator size*
KH 14 HD ELi 230	G 1/4"	6	69	500 bar	2-F03
KH 38 HD ELi 230	G 3/8"	10	72	500 bar	2-F03
KH 12 HD ELi 230	G 1/2"	13	83	500 bar	2-F03
KH 34 HD ELi 230	G 3/4"	20	95	420 bar	2-F05
KH 10 HD ELi 230	G 1"	25	113	315 bar	3-F05
KH 114 HD ELi 230	G 1 1/4"	32	110	420 bar	4-F05
KH 112 HD ELi 230	G 1 1/2"	40	130	420 bar	4-F05
KH 20 HD ELi 230	G 2"	50	140	420 bar	4-F05-VK 17

\* for dimensions and replacement actuators see page 315

Property of the Control of the Contr Designation for the actuator options: Regulating time 140 sec. . . . . . . . . Standard type Battery Safety Return .

> Designation for the ball valve options: Ball valve made of stainless steel

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C





Warning: With high media emperatures the actuator must be protected by a thermal bridge or cooled!



# **Electrically actuated ball valves**

### 3-way ball valves with electric rotary actuators

**PN 40** 



Advantages: • 2 additional limit switches

• Torque cut-off

• Variable voltage (DC or AC)

Manual emergency operationIntegrated heating in actuator housing

<u>Ball valve</u>
<u>Materials:</u> Housing: Brass nickel-plated, ball: Brass hard chrome-plated, seal: PTFE/NBR

Temperature range: -10°C to max. +100°C

Properties: Pressure inlet is possible from all the three sides.

Operating range: Water, oil, compressed air, fuels, heating oil, solvents, colours, paints, weak acids and alkalis Rotary actuator

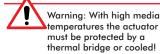
Electric rotary actuator with optical position indicator, manual emergency operation and switch room heating. Two additional limit switches are installed for further control requirements. An electronic torque monitoring unit prevents damage in the event of overload. The manual emergency operation can be done without dismantling the external cladding. Do not use upside down!

Materials: Housing: PA 6

Temperature range: -20°C to max. +70°C Voltage: Type 230: 24 - 240V AC/DC, (actuators can be operated with AC and DC voltage).

Protection class: IP 67, power-on time: 75%, regulating time: 10 sec.

Optional: Regulating time 140 sec. (only for actuator size 2) -140, "Battery Safety Return" for emergency closing NC (standard configuration) or emergency opening NO (changeover using jumpers) in case of power failure -BSR



Type <b>230</b>			Install. ler	ngth
24-240V AC/DC	Thread	DN	ball valve	Actuator size*
KH 3/14 ** ELi 230	G 1/4"	10	76	2-F03
KH 3/38 ** ELi 230	G 3/8"	10	78	2-F03
KH 3/12 ** ELi 230	G 1/2"	10	82	2-F03
KH 3/34 ** ELi 230	G 3/4"	15	90	2-F03
KH 3/10 ** ELi 230	G 1"	20	106	2-F05-VK11
KH 3/114 ** ELi 230	G 1 1/4"	25	120	2-F05-VK11
KH 3/112 ** ELi 230	G 1 1/2"	32	142	2-F05
KH 3/20 ** ELi 230	G 2"	40	165	3-F05

for dimensions and replace. actuators see p. 315, \*\* please indicate switching pos. See table on page below. (Standard position T1 or L)



### Stainless steel 3-way ball valves with electric rotary actuators

PN 63



Advantages: • 2 additional limit switches

Torque cut-off

- Variable voltage (DC or AC)
- Manual emergency operation
- Integrated heating in actuator housing

<u>Ball valve</u> <u>Materials</u>: Housing: AISI 316, ball: AISI 316, seal: PTFE (15% GF)/FKM

Temperature range: -20°C to max. +180°C

**Properties:** Pressure inlet is possible from all the three sides.

Operating ranges: Water, oil, compressed air, vacuum (max. -0.9 bar), fuels, solvents, aggressive media

**Optional:** Certificate 3.1

Rotary actuator

tional limit switches are installed for further control requirements. An electronic torque monitoring unit prevents damage in the event of overload. The manual emergency operation can be done without dismantling the external cladding. Do not use upside down!

Materials: Housing: PA 6

Temperature range: -20°C to max. +70°C

Voltage: Type 230: 24 - 240V AC/DC, (actuators can be operated with AC and DC voltage).

Protection class: IP 67, power-on time: 75%, regulating time: 10 sec.

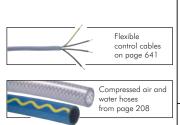
Optional: Regulating time 140 sec. (only for actuator size 2) -140, "Battery Safety Return" for emergency closing NC (standard configuration) or emergency opening NO (changeover using jumpers) in case of power failure -BSR



Warning: With high media temperatures the actuator must be protected by a thermal bridge or cooled!

Type <b>230</b>			Install. lengt	h
24-240V AC/DC	Thread	DN	ball valve	Actuator size*
KH 3/14 ** ELi 230 ES	G 1/4"	11	79	2-F03
KH 3/38 ** ELi 230 ES	G 3/8"	11	79	2-F03
KH 3/12 ** ELi 230 ES	G 1/2"	12	79	2-F03
KH 3/34 ** ELi 230 ES	G 3/4"	15	88	2-F03
KH 3/10 ** ELi 230 ES	G 1"	20	108	2-F05-VK11
KH 3/114 ** ELi 230 ES	G 1 1/4"	25	124	2-F05-VK11
KH 3/112 ** ELi 230 ES	G 11/2"	32	135	2-F05
KH 3/20 ** ELi 230 ES	G 2"	40	164	3-F05

for dimensions and replace. actuators see page 315, \*\* please indicate switching position. See table below. (Standard position T1 or L)



	Standard	Option -FO	L borehole		T bore	ehole	
Position	activated	non activated					
Pos	non activated	activated					
	Switching	position	L	Tl	T2	T3	T4

# **Electric rotary actuators**

### Electrically controlled rotary actuators

Advantages: • Mounting flange acc. to ISO 5211, • Manual emergency operation, • 2 additional limit switches
• Torque cut-off, • Variable voltage (DC or AC)

• Integrated heating in actuator housing

Description: Electric rotary actuator with optical position indicator, manual emergency operation and switch room heating. Two additional limit switches are installed for further control requirements. An electronic torque limiting unit prevents damage in the event of overload. The manual emergency operation can be done without dismantling the external cladding. Do not install upside down!

Materials: Housing: PA 6

Temperature range: -20°C to max. +70°C

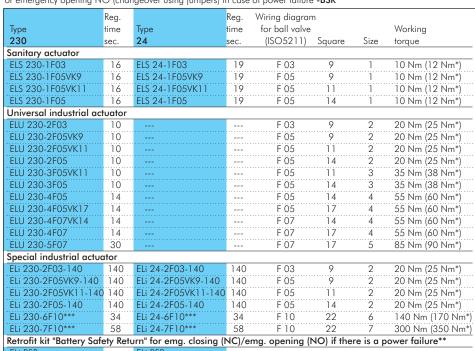
Voltage: Type 230: 24 - 240V AC/DC (special ind. actuator: 85 - 240V AC/DC,

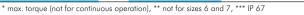
sanitary actuator: 110 - 240V AC/DC), **Type 24:** 12 - 24V AC/DC (sanitary actuator: 24V AC/DC), (actuators can be powered with AC or DC voltage). **Protection class:** IP 67 (sanitary and special industrial actuator: IP 65)

Power-on time: 75%

**Installation position:** Arbitrary, but not at the top

Poptional (only for industrial actuator): "Battery Safety Return" for emergency closing NC (standard configuration) or emergency opening NO (changeover using jumpers) in case of power failure -BSR







Designation for the options: -BSR Battery Safety Return



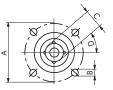
sanitary actuator



universal industrial actuato



special industrial actuator





### **Ball valves with time function**

PN 16

Materials: Ball valve housing: Brass nickel-plated, ball: Stainless steel, ball seals: PTFE, actuator housing: Plastic Temperature range: Medium: +1°C to max. +100°C, environment: +1°C to max. +50°C

Media: Compressed air and other neutral media

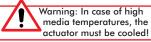
Power supply: 230V AC (clock and program are battery buffered)

Protection class: IP 54

Programming: Accurate to the minute, up to 16 switching cycles per day, each weekday individually programmable Operation: Using timers (automatic), manual operation (timer switch) or manual operation (e.g. power failure). With ceiling installation, we recommend the use of remote controls.



Advantage: Energy savings by automatically closing the compressed air line after work and automatically opening it before work



		Regulating		Install. length
Туре	Thread	time	DN	ball valve
Ball valves with timer				
KH TIME 10	G 1"	30 sec.	25	88
KH TiME 20	G 2"	105 sec.	50	130
Remote control with 5 m	able			
KH TIME REMOTE				



# **Butterfly valves**





**Butterfly valves** PN 10/16

Materials: See ordering example (material codes), hand lever with detend: GGG40 (optional composite material) Temperature range: See ordering example (material codes - sleeve)

Medium pressure: Max. 16 bar (DN 25: max. 10 bar), please observe the table below

Media: Liquid and gaseous neutral media (depending on the material combination)
Lengths: DIN 3202 T3 K1, ISO 5752-Series 20, NF EN 558-1-Series 20, BS 5155 Table 6 Column 4, API 609

Poptional: Hand wheel gear -G, hand lever with detend made of composite material (up to DN 150) -KU, pneumatic

Type intermediate	Type mounted		Installation
flange	flange	DN	length
KLZ 25/10** 9		25	32
KLZ 32/16** 9)	KLA 32/16** 9)	32	32
KLZ 40/16** 9)	KLA 40/16** 9)	40	32
KLZ 50/16**	KLA 50/16**	50	43
KLZ 65/16**	KLA 65/16**	65	46
KLZ 80/16**	KLA 80/16**	80	46
KLZ 100/16**	KLA 100/16**	100	52
KLZ 125/16**	KLA 125/16**	125	56
KLZ 150/16**	KLA 150/16**	150	56
KLZ 200/16**	KLA 200/16** 10)	200	60
KLZ 250/16**	KLA 250/16** 10)	250	68
KLZ 300/16**	KLA 300/16** 10)	300	78

<sup>\*\*</sup> please enter the required material combination by means of the corresponding material codes

.A .B

C

D

 $^{9)}$  not available in material combination AAA

Standard type

(standard, compressed air up to 6 bar) GGG40 (higher pressures and temperatures) Stainless steel (aggressive environment) .

Stainless steel highly polished (chemicals, pharmaceuticals, food)

GGG40 polyamide coated (standard)

Aluminium bronze (sea water)

Stainless steel (water, abrasive media, food)

housing material GG25 is delivered w/ flange connection PN 10

Order example: KLZ 32/16 \*\* \*\* \*\* \*\* \*\*

Designation for the options: Hand lever with detend made of GGG40 (standard) .-without additive Hand wheel gear

For higher media temperatures: Hand lever with detend made of composite material (instead of GGG40) . . . . .see page 317 Pneumatic actuator.

Material code - sleeve:
EPDM (-10°C to max. +110°C)
NBR (+5°C to max. +85°C)
FKM (+5°C to max. +180°C)
EPDM white (+8°C to max. +80°C)
Hypalon (+5°C to max. +90°C)
Silicone (-10°C to max. +200°C)
NBR containing carboxyl (+5°C to max. +110°C)
PTFE/EPDM (+5°C to max. +110°C)
PTFE/silicone (-40°C to max. +200°C)

_				1								
	Me	aterial cod	les							o PED 97/2	-	
							'''	non-hazard	,	Group 1 (I	nazardous	, ,
	Housing	Housing	Housing	Washer	Sleeve		Type <b>KLZ</b>		Type KLA	Type <b>KLZ</b>		Type KLA
	GG25	GGG40	stainl. st.	material	material	Applications	Liquid	Gases	Liquid	Liquid	Gases	Liquid
4	AAA) (	BAA	CAA	GGG40,	EPDM	General & industrial	16 bar	10 bar <sup>2)</sup>	12 bar 4)	16 bar³)		12 bar4)
				PA coated		application (free of mineral oil)						
4	AAB <sup>7)</sup>	BAB	CAB	GGG40,	NBR	General & industrial	16 bar	10 bar²)	12 bar 6)	16 bar³)		12 bar4)
				PA coated		application (contains						
						mineral oil), untreated water						
	AAG	BAG	CAG	GGG40,	NBR, contains	Abrasive media	10 bar	10 bar²)	6 bar	10 bar		6 bar
				PA coated	carboxyl	(in powder form)						
4	ABA*)	BBA*)	CBA	Stainl. steel	EPDM	Drinking water, gen. & industrial	16 bar	10 bar²)	12 bar 4)	16 bar³)		12 bar4)
						application (free of mineral						
						oil), swimming pool water						
4	ABB (	BBB	CBB	Stainl. steel	NBR	General & industrial	16 bar	10 bar <sup>2)</sup>	12 bar 6)	16 bar³)		12 bar4)
						application (contains						
4	1000	CDDC (	CDC	6	FIG. 1	mineral oil), hydrocarbons	101	101 2		101	101 2	
4	ABC <sup>8)</sup>	BBC	CBC	Stainl. steel	FKM	Hot, dry air or gas,	10 bar	10 bar <sup>2)</sup>	6 bar	10 bar	10 bar²)	6 bar
			CDD	6	EDD14 1	special media	101	101 2		101		
	ABD	BBD	CBD		EPDM, white	Industrial applications	10 bar	10 bar <sup>2)</sup>	6 bar	10 bar		6 bar
	ABE	BBE	CBE	Stainl. steel	Hypalon	Low contaminated	16 bar	10 bar <sup>2)</sup>	12 bar 6)	16 bar	10 bar²)	12 bar <sup>6)</sup>
-	A DE	DDF	CDE	C I I	C·I·	industrial media	101 1)	101 1	Z I 5)	101 1	101	
	ABF	BBF	CBF	Stainl. steel	Silicone	Hot, dry air or gas,	10 bar 1)	10 bar 1)	6 bar <sup>5)</sup>	10 bar 1)	10 bar 1)	6 bar <sup>5)</sup>
-	4.DC	DDC	CDC	C I I	NIDD 1:	special media	101	101 2		101		
	ABG	BBG	CBG	Stainl. steel	NBR, contains	Abrasive media	10 bar	10 bar²)	6 bar	10 bar		6 bar
-		DDII		C I I	carboxyl	(in powder form)	101 1)	101 1		101 1	101	
		BBH		Staint, steet	PTFE/EPDM	Food, drinks,	10 bar1)	10 bar 1)	6 bar <sup>5)</sup>	10 bar 1)	10 bar1)	6 bar <sup>5)</sup>
						pharmaceutical and cosmetic media						
ŀ		BBI		Crainlanal	PTFE/silicon	Chemical liquids,	10 bar	10 bar	6 bar	10 bar	10 bar	6 bar
		DDI		Sidini. Sieei	FIFE/SIIICON	food industry	10 bar	TO bar	o bur	10 bar	TO bar	o bar
4	ACA	ВСА	CCA	Alu bronze	EDDM	General & industrial	16 bar	10 bar <sup>2)</sup>	12 bar 4)	16 bar <sup>3</sup>		12 bar 4)
1	ACA	ВСА	CCA	Alu bronze	EFDINI	application (free of mineral oil),	10 bar	TO bar	12 bur -	10 bar		12 bar -
						swimming pool water						
4	ACB	ВСВ	ССВ	Alu bronze	NBR	Sea water, shipyards	16 bar	10 bar <sup>2)</sup>	12 bar 6)	16 bar <sup>3</sup>		12 bar 4)
1	ADA	BDA	CDA	GG25,	EPDM	Untreated water	16 bar	10 bar <sup>2)</sup>	12 bar 4)	16 bar <sup>3</sup>		12 bar 4)
	727	אטט	CDA	epoxy coate		Officaled Water	10 bui	i O Dui	12 001	10 bui		12 001
ŀ	ADB	BDB	CDB	GG25,	NBR	Untreated water	16 bar	10 bar <sup>2)</sup>	12 bar <sup>6</sup>	16 bar <sup>3</sup>		12 bar 4)
	700	טטט	CDB	epoxy coate		Officated water	10 001	i O bui '	12 bui	10 bui		12 001
- 1				I EDOXY COULE	J		1		1	I		1

preferred type, especially quick delivery, "DN>150: 6 bar, "DN>150: 8 bar, "DN>125: 10 bar, "DN>125: 6 bar, "DN>150: 4 bar, "DN>150: 10 bar,

<sup>7</sup> only available from DN 50 up, 10 type KLZ only available from DN65 up, \* DVGW drinking water
All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

# Pneumatically actuated butterfly valves

PN 10/16

### **Butterfly valves with pneumatic rotary actuators**

Materials: See ordering example (material codes)

Temperature range: See ordering example (material codes - sleeve) Medium pressure: Max. 16 bar (DN 25: max 10 bar)

Media: Liquid and gaseous neutral media (depending on the material combination)
Lengths: DIN 3202 T3 K1, ISO 5752-Series 20, NF EN 558-1-Series 20, BS 5155 Table 6 Column 4, API 609

Rotary actuator

Design: ATEX-compliant W II 2GD c 85°C (Actuators with size 12 or greater: W II 2GD c 110°C)

Materials: Housing: Aluminium anodised, gear rack and piston: Aluminium, cover: Acetal resin, seal: NBR Temperature range: -20°C to max. +80°C

Control pressure: 6 - 10 bar (lower pressures upon request)

POptional: Manual emergency operation -HN



Warning: In case of high media temperatures, the actuator must be cooled!

<del></del>						
Type -> □ +	Type M →	Type M T+		Install.	Actuator	size*
double acting	spring closing	spring opening	DN	length	Double act.	Single act.
Intermediate flange						
KLZ 25/10** P9	KLZ 25/10** PFS 9	KLZ 25/10** PFO 9	25	32	6 (VK11)	6 (VK11)
KLZ 32/16** P <sup>9)</sup>	KLZ 32/16** PFS 9	KLZ 32/16** PFO 9)	32	32	6 (VK11)	6 (VK11)
KLZ 40/16** P <sup>9)</sup>	KLZ 40/16** PFS 9	KLZ 40/16** PFO 9)	40	32	6 (VK11)	6 (VK11)
KLZ 50/16** P	KLZ 50/16** PFS	KLZ 50/16** PFO	50	43	6 (VK11)	12 (VK11)
KLZ 65/16** P	KLZ 65/16** PFS	KLZ 65/16** PFO	65	46	6 (VK11)	12 (VK11)
KLZ 80/16** P	KLZ 80/16** PFS	KLZ 80/16** PFO	80	46	6 (VK11)	12 (VK11)
KLZ 100/16** P	KLZ 100/16** PFS	KLZ 100/16** PFO	100	52	12 (F07VK14)	25 (F07VK14)
KLZ 125/16** P	KLZ 125/16** PFS	KLZ 125/16** PFO	125	56	25 (F07VK14)	50 (VK14)
KLZ 150/16** P	KLZ 150/16** PFS	KLZ 150/16** PFO	150	56	25 (F07VK14)	50 (VK14)
KLZ 200/16** P	KLZ 200/16** PFS	KLZ 200/16** PFO	200	60	50 (VK14)	50 (VK14)
KLZ 250/16** P	KLZ 250/16** PFS	KLZ 250/16** PFO	250	68	90	130
KLZ 300/16** P	KLZ 300/16** PFS	KLZ 300/16** PFO	300	78	90 (F12VK22)	130 (F12VK22)
Mounted flange						
KLA 32/16** P <sup>9)</sup>	KLA 32/16** PFS 9	KLA 32/16** PFO 9	32	32	6 (VK11)	6 (VK11)
KLA 40/16** P <sup>9)</sup>	KLA 40/16** PFS 9)	KLA 40/16** PFO 9	40	32	6 (VK11)	6 (VK11)
KLA 50/16** P	KLA 50/16** PFS	KLA 50/16** PFO	50	43	6 (VK11)	12 (VK11)
KLA 65/16** P	KLA 65/16** PFS	KLA 65/16** PFO	65	46	6 (VK11)	12 (VK11)
KLA 80/16** P	KLA 80/16** PFS	KLA 80/16** PFO	80	46	6 (VK11)	12 (VK11)
KLA 100/16** P	KLA 100/16** PFS	KLA 100/16** PFO	100	52	12 (F07VK14)	25 (F07VK14)
KLA 125/16** P	KLA 125/16** PFS	KLA 125/16** PFO	125	56	25 (F07VK14)	50 (VK14)
KLA 150/16** P	KLA 150/16** PFS	KLA 150/16** PFO	150	56	25 (F07VK14)	50 (VK14)
KLA 200/16** P 10)	KLA 200/16** PFS 10)	KLA 200/16** PFO 10	200	60	50 (VK14)	50 (VK14)
KLA 250/16** P 10)	KLA 250/16** PFS 10)	KLA 250/16** PFO 10	250	68	90	130
KLA 300/16** P 10)	KLA 300/16** PFS 10)	KLA 300/16** PFO 10	300	78	90 (F12VK22)	130 (F12VK22)



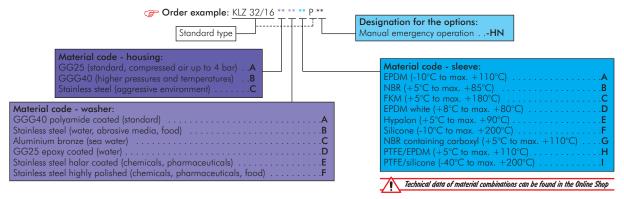


type KLA (mounted flange)

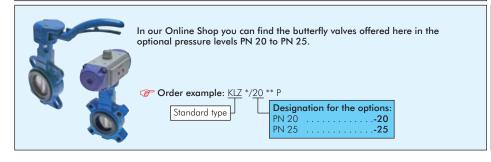


- replacement actuators are found on page 310
  \*please enter the required material combination by means of the corresponding material codes
- not available in material combination AAA

type KLA as of DN 200 with housing material GG 25 with flange connection PN 10



### Butterfly valves for pressure levels PN 20/PN 25 can be found in the Online Shop



Many additional products and sizes are available in our Online Shop!

# Chapter 6 - Pressure regulators - Gauges - Thermometers - Preparation

### **Eco-Line air units**





Filter & filter regulators Page 320 Page 320



2-piece service units Page 321









**Futura air units** 



Page 322-323











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Air units standard & stainless steel



Pressure regulators Page 338-339



Filter & filter regulators Page 340-341



Mist lubricators



2-part and 3-part service units Page 343-344



Replacement parts and fastenings Page 344



made of brass Page 354-357



made of stainless steel Page 354-357

# Volume boosters, high press. regulators, pipeline pressure regulators



Pilot controlled pressure regulator Page 339



Remote controlled volume booster Page 339



Pressure regulators 40 har Page 351



Pressure regulators 60 ba Page 351



regulators 300 bar Page 352



Pressure regulators for gases and liquids Page 352



Bottle pressure regulators Page 353

# Precision press. regulators, press. limiting valves, vacuum regulators



Precision pressure regulators Page 346-349





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Vacuum regulators

# Chapter 6 - Pressure regulators - Gauges - Thermometers - Preparation

### **Water treatment**













Backwash filters and microfilters Page 361

# Air conditioning, compressed air reservoirs















# Pressure gauges, thermometers



Vertical pressure gauge plastic/stainless steel glycerine Page 366-371



pressure gauge plastic/stainless steel/ alvcerine Page 372-377



Pressure display Page 375



Built-in pressure gauges Page 378-381



Precision press. gauges Page 382



pressure gauges Page 383



# Pressure gauge accessories, test couplings



Page 384



Stop cocks and shut-off valves Page 386



Pressure aquae Page 385+386



Pressure gauge connections Page 384



Test couplings Page 388-389



Page 389

# Pressure switches, flow meters, pressure gauge transducers



Pressure switches with screw terminals Page 392-394



Page 392-393

El. pressure switches up to 600 bar Page 391





Flow meters Page 395



gauge transducers



# Especially good value!

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### Pressure regulators

**Eco-Line** 

Version: Resettable (with relieving system)

Materials: Body: Aluminium, spring hood: Polyamide, diaphragm and seals: NBR

Temperature range: Up to max.  $+60^{\circ}$ C Input pressure: 1.5 - 10 bar (regulation range: 0.5 - 8.5 bar), media: Compressed air

Advantages: • Automatic venting in the event of overpressure on the secondary side

• Easy assembly of individual components from a particular model series using coupling kits

• Hand wheel can be locked by pressing down on it

• Mounting brackets included in the scope of delivery

• Space saving compact pressure gauge already assembled

			Flow				Panel	
Туре	T	hread	l/min	L	H1	H2	thread	Model series
EiR 2000-02	(	€ 1/4 <b>"</b>	1200	40	93	76	M 33 x 1.5	2
EiR 3000-03	C	3/8"	2200	53	128	93	M 42 x 1.5	3
EiR 4000-04	C	3 1/2"	5300	70	150	112	M 52 x 1.5	4
EiR 5000-10	(	9 1"	6600	90	168	120	M 52 x 1.5	5

# Especially good value!

Filter regulators

Eco-Line

Eco-Line

**Eco-Line** 

Version: Resettable pressure regulator (with relieving system) and additional filtering using the centrifugal principle and a

Materials: Body: Aluminium, spring hood: Polyamide, diaphragm and seals: NBR, container: Polycarbonate Temperature range: Up to max. +60°C

Input pressure: 1.5 - 10 bar (regulation range: 0.5 - 8.5 bar), media: Compressed air

Pore width in the filter:  $5 \mu m$ 



**Filters** 

- Advantages: Automatic venting in the event of overpressure on the secondary side
  - Easy assembly of individual components from a particular model series using coupling kits
  - Hand wheel can be locked by pressing down on it
  - Mounting brackets included in the scope of delivery
  - Space saving compact pressure gauge already assembled

		Flow				Panel	
Туре	Thread	l/min	L	H1	H2	thread	Model series
Manual drainage							
EiW 2000-02*	G 1/4"	1200	40	168	82	M 33 x 1.5	2
Semi-automatic di	ainage**						
EiW 3000-03	G 3/8"	2200	53	211	93	M 42 x 1.5	3
EiW 4000-04	G 1/2"	5200	70	263	112	M 52 x 1.5	4
EiW 5000-10	G 1"	6400	90	339	120	M 52 x 1.5	5
Automatic drainag	e with float**						
EiW 2000-02D*	G 1/4"	1200	40	206	82	M 33 x 1.5	2
EiW 3000-03D	G 3/8"	2200	53	225	93	M 42 x 1.5	3
EiW 4000-04D	G 1/2"	5200	70	265	112	M 52 x 1.5	4
EiW 5000-10D	G 1"	6400	90	341	120	M 52 x 1.5	5

\* delivered without a protective cage. \*\* as soon as the input pressure falls below the minimum input pressure, the drain valve opens.

# Especially good value!



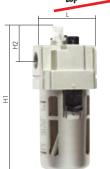
Version: Filtering using the centrifugal principal and sintered filter Materials: Body: Aluminium, container: Polycarbonate

Temperature range: Up to max. +60°C Input pressure: 1.5-10 bar, media: Compressed air Advantages: • Easy assembly of individual components from a Pore width in the filter:  $5 \mu m$ particular model series using coupling kits

			p			6
		Flow				
Туре	Thread	l/min	L	H1	H2	Model series
Manual drainage						
EiF 2000-02*	G 1/4"	1250	40	95	11	2
Semi-automatic drainage**						
EiF 3000-03	G 3/8"	2200	53	133	14	3
EiF 4000-04	G 1/2"	5400	70	169	18	4
EiF 5000-10	G 1"	8500	90	248	24	5
Automatic drainage with float**						
EiF 2000-02D*	G 1/4"	1250	40	133	11	2
EiF 3000-03D	G 3/8"	2200	53	146	14	3
EiF 4000-04D	G 1/2"	5400	70	172	18	4
EiF 5000-10D	G 1"	8500	90	251	24	5

delivered without a protective cage. \*\* as soon as the input pressure falls below the minimum input pressure, the drain valve opens.

# Especially good value!



### Mist lubricators

Materials: Body: Aluminium, container: Polycarbonate

Temperature range: Up to max. +60°C Input pressure: 1.5 - 10 bar, media: Compressed air

Advantages: • Easy assembly of individual components from a particular model series using coupling kits

• Can be filled with oil while under pressure

			Flow	Max. oil				
	Туре	Thread	l/min	volume cm <sup>3</sup>	L	H1	H2	Model series
	EiL 2000-02*	G 1/4"	1350	25	40	115	38	2
	EiL 3000-03	G 3/8"	2400	55	53	141	38	3
	EiL 4000-04	G 1/2"	5500	135	70	177	41	4
ľ	EiL 5000-10	G 1"	8000	135	90	251	46	5

\* delivered without a protective cage.

Especially good value!

### Service units, 2-part

**Eco-Line** 

Version: Filter regulator, resettable (with relieving system) with attached lubricator

Materials: Body: Aluminium, spring hood: Polyamide, diaphragm and seals: NBR, container: Polycarbonate

Temperature range: Up to max. +60°C

Input pressure: 1.5 - 10 bar (regulation range: 0.5 - 8.5 bar)

Pore width in the filter:  $5\,\mu\mathrm{m}$ Media: Compressed air



- Advantages: Automatic venting in the event of overpressure on the secondary side
   Hand wheel can be locked by pressing down on it

  - Mounting brackets included in the scope of delivery
  - Space saving compact pressure gauge already assembled
     Can be filled with oil while under pressure

		Flow	Max. oil				
Туре	Thread	l/min	volume cm <sup>3</sup>	L	H1	H2	Model series
Manual drainage							
EiC 2010-02*	G 1/4"	1000	25	90	168	82	2
Semi-automatic dr	ainage**						
EiC 3010-03	G 3/8"	2000	55	118	211	93	3
EiC 4010-04	G 1/2"	5100	135	154	263	112	4
EiC 5010-10	G 1"	6200	135	195	339	120	5
Automatic drainag	e with float**						
EiC 2010-02D*	G 1/4"	1000	25	90	206	82	2
EiC 3010-03D	G 3/8"	2000	55	118	225	93	3
EiC 4010-04D	G 1/2"	5100	135	154	265	112	4
EiC 5010-10D	G 1"	6200	135	195	341	120	5





* delivered without a protective cage. ** as soon as the	he input pressure falls below the minimum input pressure, the d	Irain valve opens.
Replacement parts for air units		Eco-Line
Туре	Description	Model series
Replacement filters for filters and filter reg	gulators	
FiLTER Ei2000	5 μm	2
FiLTER Ei2000-25	25 μm	2
FiLTER Ei3000	5 μm	3
FiLTER Ei3000-25	25 μm	3
FiLTER Ei4000	5 μm	4
FiLTER Ei4000-25	25 μm	4
FiLTER Ei5000	5 μm	5
FiLTER Ei5000-25	25 μm	5
Replacement containers for filters and filter	er regulators, incl. O-ring	
BF Ei2000	Manual drain	2
BF Ei2000D	Automatic drain (float)*	2
BF Ei3000	Semi-automatic drain*	3 0
BF Ei3000D	Automatic drain (float)*	3
BF Ei4000	Semi-automatic drain*	4 - 5
BF Ei4000D	Automatic drain (float)*	4 - 5
Replacement container for mist lubricator,	, incl. O-ring	
BOL Ei2000		2
BOL Ei3000		3
BOL Ei4000		4 - 5
Replacement O-rings for sealing the contr	ainer	
OR Ei2000		2
OR Ei3000		3
OR Ei4000		4 - 5
Inspection glass for mist lubricator, incl. C	)-ring	
TROPF EiL 2000		2
TROPF Eil 3000		3 - 5
Replacement pressure gauge 0 - 10 bar		
MANO EiR 10	<u> </u>	2 - 5
* as soon as the inlet pressure falls below the minimu	m input pressure, the drain valve opens.	

Mounting brackets/coupling kits

W EI3000 W EI4000

7	. Jugl	ue!
	Especially good val	
-  ,	A 6 3 1 1	
-		
	replaceme	ent filter
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	replacement	replacement
	containers for filters and filter regulators	containers for lubricators
	and micr regulators	tor lubricators
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_	replacemen	t O-rings
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Туре	Me	lodel series	١,
Coupling kits incl.	wall bracket		
KP EI2000	2		
KP EI3000	3		
KP EI4000	4		
KP EI5000	5		
Mounting bracket	s for pressure regulators and filter regulators		
MW El2000	2		
MW El3000	3		
MW EI4000	4 -	- 5	
Panel union nut fo	or pressure regulators and filter regulators		
SM EI2000	2		
SM EI3000	3		
SM EI4000	4 -	- 5	
Mounting bracket	s for filters and lubricators		
W FIRMON	2		ı

for filters and lubricators

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

Eco-Line



replacement pressure gauge

Especially good value!

Version: Resettable (with relieving system)

Materials: Body: Grivory® (PA 66), spring hood: POM, diaphragms and seals: NBR Temperature range: -10°C to max. +50°C Input pressure: Max. 16 bar (model series 0: max 12 bar)

Pressure gauge connection: G 1/4"

Pressure regulators Futura model series

Media: Oiled and unoiled compressed air, neutral gases

Advantages: • Automatic venting in the event of overpressure on the secondary side.

• Simple assembly of single components using coupling kits within a model series. Hand wheel can be locked by pressing down on it and bolted with a lock - please use VHS 20 (page 641) Model series 0 cannot be locked.

### Pressure regulators Futura model series 0

1 000 l/min

Switch panel thread: M  $30 \times 1.5$ 

Supply volume: Pressure regulator including pressure gauge

Flow: 1000 I/min, relieving system: 25 I/min

Т	pe with	Type with					
1 1	ompact	40 mm		Pressure			
р	ressure	standard		regulation	Pressure	Mounting	
g	auge**	press. gauge	Thread	range	gauge display	bracket	Coupling kit
R	014 F*	R 014 FB*	G 1/4"	0.5 - 8 bar	0 - 10 bar	WOF	KP 0 F or KPW 0 F
R	014-4 F	R 014-4 FB	G 1/4"	0.2 - 4 bar	0 - 6 bar	WOF	KP 0 F or KPW 0 F
R	014-10 F	R 014-10 FB	G 1/4"	0.5 - 10 bar	0 - 16 bar	WOF	KP 0 F or KPW 0 F

<sup>\*</sup> standard series, please use preferentially as regulation range can be applied universally, \*\* installation of a standard pressure gauge only possible with a pressure gauge adapter, display range of the compact pressure gauge: 0 to 12 bar, or 0 to 6 bar

### Pressure regulators Futura model series 1

up to 2500 l/min

Switch panel thread: M  $36 \times 1.5$ 

Supply volume: Pressure regulator incl. 50 mm pressure gauge

 $\textbf{Flow:} \ G \ ^{1}/^{4}\text{:: } 2000 \ \text{l/min, } G \ ^{3}/^{8}\text{:: } 2500 \ \text{l/min, } relieving \ system:} \ 70 \ \text{l/min } (precision \ pressure \ regulator \ 120 \ \text{l/min}) \ \text{l/min} (precision \ pressure \ regulator \ 120 \ \text{l/min}) \ \text{l/min} (precision \ pressure \ regulator \ 120 \ \text{l/min}) \ \text{l/min} (precision \ pressure \ regulator \ 120 \ \text{l/min}) \ \text{l/min} (precision \ pressure \ regulator \ 120 \ \text{l/min}) \ \text{l/min} (precision \ pressure \ regulator \ 120 \ \text{l/min}) \ \text{l/min} (precision \ pressure \ regulator \ 120 \ \text{l/min}) \ \text{l/min} (precision \ pressure \ regulator \ 120 \ \text{l/min}) \ \text{l/min} (precision \ pressure \ regulator \ 120 \ \text{l/min}) \ \text{l/min} (precision \ pressure \ regulator \ 120 \ \text{l/min}) \ \text{l/min} (precision \ pressure \ regulator \ 120 \ \text{l/min}) \ \text{l/min} \ \text{l$ ATEX: Operating material without its own potential source of ignition in accordance with Directive 2014/34/EU

Proptional: Safety version: With upstream lockable ball valve and filler valve -Si

	Type <b>precis</b> .		Pressure			
Туре	pressure		regulation	Pressure	Mounting	
standard	regulators**	Thread	range	gauge display	bracket	Coupling kit
R 14 F*	RP 14 F*	G 1/4"	0.5 - 8 bar	0 - 10 bar	W1F	KP 1 F or KPW 1 F
R 14-1 F	RP 14-1 F	G 1/4"	0.1 - 1 bar	0 - 1.6 bar	W1F	KP 1 F or KPW 1 F
R 14-2 F	RP 14-2 F	G 1/4"	0.1 - 2 bar	0 - 2.5 bar	W1F	KP 1 F or KPW 1 F
R 14-4 F	RP 14-4 F	G 1/4"	0.2 - 4 bar	0 - 6 bar	W1F	KP 1 F or KPW 1 F
R 14-10 F	RP 14-10 F	G 1/4"	0.5 - 10 bar	0 - 16 bar	W1F	KP 1 F or KPW 1 F
R 14-16 F	RP 14-16 F	G 1/4"	0.5 - 16 bar	0 - 25 bar	W1F	KP 1 F or KPW 1 F
R 38 F*	RP 38 F*	G 3/8"	0.5 - 8 bar	0 - 10 bar	W1F	KP 1 F or KPW 1 F
R 38-1 F	RP 38-1 F	G 3/8"	0.1 - 1 bar	0 - 1.6 bar	W1F	KP 1 F or KPW 1 F
R 38-2 F	RP 38-2 F	G 3/8"	0.1 - 2 bar	0 - 2.5 bar	W1F	KP 1 F or KPW 1 F
R 38-4 F	RP 38-4 F	G 3/8"	0.2 - 4 bar	0 - 6 bar	W1F	KP 1 F or KPW 1 F
R 38-10 F	RP 38-10 F	G 3/8"	0.5 - 10 bar	0 - 16 bar	W 1 F	KP 1 F or KPW 1 F
R 38-16 F	RP 38-16 F	G 3/8"	0.5 - 16 bar	0 - 25 bar	W1F	KP 1 F or KPW 1 F

standard series, please use preferentially as regulation range can be applied universally, \*\* low own air consumption (2.6 l/min at output pressure of 6 bar) but therefore better hysteresis - almost independent of primary pressure, regulation accuracy:  $\pm~25~\text{mbar}$ 

Order example: R 14 F \*\* Designation for the options: Standard type With upstream, lockable ball valve and filler valve . . . . -Si

### Pressure regulators Futura model series 2

up to 5 200 l/min

Switch panel thread: M  $42 \times 1.5$ 

Supply volume: Pressure regulator incl. 50 mm pressure gauge

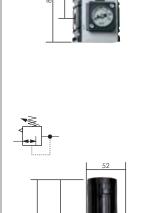
Flow: G 3/8": 4500 l/min, G 1/2": 5200 l/min, relieving system: 70 l/min (precision pressure regulator 120 l/min) ATEX: Operating material without its own potential source of ignition in accordance with Directive 2014/34/EU

<b>P</b>	Optional:	Safety	version: \	With upstream	lockable b	all valve	and filler	valve <b>-Si</b>	_
		-							-

	Type <b>precis</b> .		Pressure			
Туре	pressure		regulation	Pressure	Mounting	
standard	regulators**	Thread	range	gauge display	bracket	Coupling kit
R 382 F*	RP 382 F*	G 3/8"	0.5 - 8 bar	0 - 10 bar	W2F	KP 2 F or KPW 2 F
R 382-1 F	RP 382-1 F	G 3/8"	0.1 - 1 bar	0 - 1.6 bar	W 2 F	KP 2 F or KPW 2 F
R 382-2 F	RP 382-2 F	G 3/8"	0.1 - 2 bar	0 - 2.5 bar	W 2 F	KP 2 F or KPW 2 F
R 382-4 F	RP 382-4 F	G 3/8"	0.2 - 4 bar	0 - 6 bar	W 2 F	KP 2 F or KPW 2 F
R 382-10 F	RP 382-10 F	G 3/8"	0.5 - 10 bar	0 - 16 bar	W 2 F	KP 2 F or KPW 2 F
R 382-16 F	RP 382-16 F	G 3/8"	0.5 - 16 bar	0 - 25 bar	W 2 F	KP 2 F or KPW 2 F
R 12 F*	RP 12 F*	G 1/2"	0.5 - 8 bar	0 - 10 bar	W 2 F	KP 2 F or KPW 2 F
R 12-1 F	RP 12-1 F	G 1/2"	0.1 - 1 bar	0 - 1.6 bar	W 2 F	KP 2 F or KPW 2 F
R 12-2 F	RP 12-2 F	G 1/2"	0.1 - 2 bar	0 - 2.5 bar	W 2 F	KP 2 F or KPW 2 F
R 12-4 F	RP 12-4 F	G 1/2"	0.2 - 4 bar	0 - 6 bar	W 2 F	KP 2 F or KPW 2 F
R 12-10 F	RP 12-10 F	G 1/2"	0.5 - 10 bar	0 - 16 bar	W 2 F	KP 2 F or KPW 2 F
R 12-16 F	RP 12-16 F	G 1/2"	0.5 - 16 bar	0 - 25 bar	W 2 F	KP 2 F or KPW 2 F

<sup>\*</sup> standard series, please use preferentially as regulation range can be applied universally, \*\* low own air consumption (2.6 l/min at  $output \ pressure \ of \ 6 \ bar) \ but \ therefore \ better \ hysteresis - almost independent \ of \ primary \ pressure, \ regulation \ accuracy: \pm 25 \ mbar$ 







14200 I/min

700 l/min\*

# Pressure regulators Futura model series 4

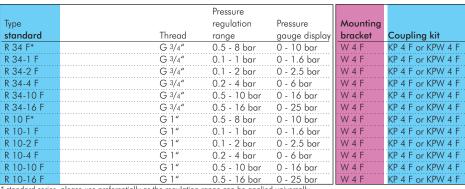
Switch panel thread:  $M50 \times 1.5$ 

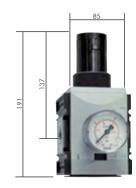
Supply volume: Pressure regulator incl. 50 mm pressure gauge

Flow: 14200 I/min, relieving system: 120 I/min Own air consumption: Max. 1.5 l/min

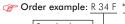
ATEX: Operating material without its own potential source of ignition in accordance with Directive 2014/34/EU

Poptional: Safety version: With upstream lockable ball valve and filler valve -Si





standard series, please use preferentially as the regulation range can be applied universally



Designation for the options:

Standard type lockable ball valve and filler valve .

# Inline pressure regulators

Function: Not resettable, preset diaphragm pressure regulator

Materials: Housing: Zinc die-casting, internal parts: Brass, stainless steel, seals: NBR Temperature range:  $0^{\circ}$ C to max.  $+60^{\circ}$ C Input pressure: Max. 18 bar

Media: Compressed air, nitrogen, neutral gas

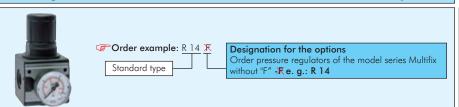
Advantages: • The pressure which has been set cannot be altered

Туре	Thread	Output pressure	Press. tolerance
iLDR 14-1	G 1/4"	1 bar	± 0.3 bar
iLDR 14-2	G 1/4"	2 bar	± 0.3 bar
iLDR 14-3	G 1/4"	3 bar	± 0.3 bar
iLDR 14-4	G 1/4"	4 bar	± 0.4 bar
iLDR 14-5	G 1/4"	5 bar	± 0.5 bar
iLDR 14-6	G 1/4"	6 bar	± 0.6 bar
iLDR 14-7	G 1/4"	7 bar	± 0.7 bar
iLDR 14-8	G 1/4"	8 bar	± 0.8 bar



Warning: When relieving the primary side, the secondary side is not vented! Special pressure regulator for compressed air tools (secondary side venting) can be found on page 540)

# Pressure regulators of the model series Multifix can be found in our Online Shop



Many additional products and sizes are available in our **Online Shop!** 



Pressure gauge rom page 366



Compressed air reservoir from page 514



2/2, 3/2 directional valves of brass or stainless steel from page 404



Cylinder from page 460



Push-in fittinas Ø 3 - 32 mm from page 24



FESTO Festo screwed connections can be found in our Online Shop



Threaded nozzles & hose nozzles from page 64



PVC fabric hoses

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

323

as soon as the inlet pressure falls below the minimum input pressure, the drain valve opens automatically. The semi-automatic drain valve can be prevented from opening by screwing on the drain plug tightly.

# Filter regulators Futura model series

Version: Pressure regulator resettable (with relieving system) with additional filtering using the centrifugal principle and

Materials: Body: Grivory® (PA 66), spring hood: POM, diaphragms and seals: NBR, condensate container: Polycarbo-

Temperature range: -10°C to max. +50°C Input pressure: 1.5 - 16 bar (model series 0: 1.5 - 12 bar)
Condensate draining: Semi-automatic¹)

Pressure gauge connection: G 1/4 Pore width in the filter:  $5\,\mu\mathrm{m}$ Media: Compressed air, neutral gases



- Advantages: Automatic venting in the event of overpressure on the secondary side.

  - Simple assembly of single components using coupling kits within a model series.
    Hand wheel can be locked by pressing down on it and bolted with a lock please use VHS 20

(page 641) (model series 0 cannot be locked)

# Filter regulators Futura model series 0

1 000 l/min

Max. condensate amount: 16 cm<sup>3</sup> Switch panel thread: M  $30 \times 1.5$ 

Supply volume: Filter regulator including pressure gauge

Flow: 1000 l/min, relieving system: 25 l/min

© Optional: Version with metal container and without inspection tube -M, automatic drain -AM, automatic drain closed when not pressurised (0 - 12 bar) -AMNC

	Type <b>with</b>	Type with					
	compact	40 mm			Pressure		
	pressure	standard		Pressure	gauge	Mounting	
	gauge***	press. gauge	Thread	regulation range	display	bracket	Coupling kit
	FR 014 F*	FR 014 FB*	G 1/4"	0.5 - 8 bar	0 - 10 bar	WOF	KP 0 F or KPW 0 F
	FR 014-4 F	FR 014-4 FB	G 1/4"	0.2 - 4 bar	0 - 6 bar	WOF	KP 0 F or KPW 0 F
·	FR 014-10 F	FR 014-10 FB	G 1/4"	0.5 - 10 bar	0 - 16 bar	WOF	KP 0 F or KPW 0 F

\* standard series, please use in preference, as the regulation range is universally applicable, \*\*\* installation of a standard pressure gauge only possible with a pressure gauge adapter, display range of the compact pressure gauge: 0 to 12 bar, or 0 to 6 bar



Designation for the options:

With metal container, without inspection tube With automatic drain -AM With automatic drain, closed when depressurised (0 to 12 bar) .-AMNC





# Filter regulators Futura model series 1

up to 2500 l/min

Coupling kit

KP 1 F or KPW 1 F

KP 1 F or KPW 1 F

KP 1 F or KPW 1 F

KP 1 F or KPW 1 F KP 1 F or KPW 1 F

KP 1 F or KPW 1 F

KP 1 F or KPW 1 F

KP 1 F or KPW 1 F

KP 1 F or KPW 1 F

KP 1 F or KPW 1 F

KP 1 F or KPW 1 F KP 1 F or KPW 1 F

Mounting bracket

W 1 F

W 1 F

W 1 F

W 1 F

W 1 F W 1 F

W 1 F

W 1 F

W 1 F

W 1 F

W

Max. condensate amount: 28 cm<sup>3</sup> Switch panel thread: M  $36 \times 1.5$ 

Supply volume: Pressure regulator including 50 mm pressure gauge

Flow: G 1/4": 2000 I/min, G 3/8": 2500 I/min, relieving system: 70 I/min

ATEX: Operating material without its own potential source of ignition in accordance with Directive 2014/34/EU

Poptional: Version with metal container and inspection tube -M, automatic drain -AM, automatic drain closed when not pressurised (0 - 16 bar) -AMNC, safety version: With upstream lockable ball valve and filler valve -Si

		Pressure	Pressure
Туре	Thread	regula. range	gauge displ.
FR 14 F*	G 1/4"	0.5 - 8 bar	0 - 10 bar
FR 14-1 F	G 1/4"	0.1 - 1 bar	0 - 1.6 bar
FR 14-2 F	G 1/4"	0.1 - 2 bar	0 - 2.5 bar
FR 14-4 F	G 1/4"	0.2 - 4 bar	0 - 6 bar
FR 14-10 F	G 1/4"	0.5 - 10 bar	0 - 16 bar
FR 14-16 F	G 1/4"	0.5 - 16 bar	0 - 25 bar
FR 38 F*	G 3/8"	0.5 - 8 bar	0 - 10 bar
FR 38-1 F	G 3/8"	0.1 - 1 bar	0 - 1.6 bar
FR 38-2 F	G 3/8"	0.1 - 2 bar	0 - 2.5 bar
FR 38-4 F	G 3/8"	0.2 - 4 bar	0 - 6 bar
FR 38-10 F	G 3/8"	0.5 - 10 bar	0 - 16 bar
FR 38-16 F	G 3/8"	0.5 - 16 bar	0 - 25 bar

\* standard series, please use preferentially as the regulation range can be applied universally



Designation for the options: With metal container and inspection tube .-AM With automatic drain With automatic drain, closed when depressurised (0 to 16 bar) .-AMNC With upstream, lockable ball valve and filler valve .-Si



PE hoses from page 192







# Filter regulators Futura model series 2

Max. condensate amount: 49 cm<sup>3</sup> Switch panel thread: M  $42 \times 1.5$ 

Supply volume: Pressure regulator including 50 mm pressure gauge Flow: G  $^3$ /8": 4500 l/min, G  $^1$ /2": 5200 l/min, relieving system: 70 l/min

ATEX: Operating material without its own potential source of ignition in accordance with Directive 2014/34/EU Optional: Version with metal container and inspection tube -M, automatic drain -AM, automatic drain closed when not pressurised (0 - 16 bar) -AMNC, safety version: With upstream lockable ball valve and filler valve -Si

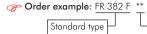
		Pressure	Pressure
Туре	Thread	regula. range	gauge displ.
FR 382 F*	G 3/8"	0.5 - 8 bar	0 - 10 bar
FR 382-1 F	G 3/8"	0.1 - 1 bar	0 - 1.6 bar
FR 382-2 F	G 3/8"	0.1 - 2 bar	0 - 2.5 bar
FR 382-4 F	G 3/8"	0.2 - 4 bar	0 - 6 bar
FR 382-10 F	G 3/8"	0.5 - 10 bar	0 - 16 bar
FR 382-16 F	G 3/8"	0.5 - 16 bar	0 - 25 bar
FR 12 F*	G 1/2"	0.5 - 8 bar	0 - 10 bar
FR 12-1 F	G 1/2"	0.1 - 1 bar	0 - 1.6 bar
FR 12-2 F	G 1/2"	0.1 - 2 bar	0 - 2.5 bar
FR 12-4 F	G 1/2"	0.2 - 4 bar	0 - 6 bar
FR 12-10 F	G 1/2"	0.5 - 10 bar	0 - 16 bar
FR 12-16 F	G 1/2"	0.5 - 16 bar	0 - 25 bar

Mounting	
bracket	Coupling kit
W 2 F	KP 2 F or KPW 2 F
W 2 F	KP 2 F or KPW 2 F
W 2 F	KP 2 F or KPW 2 F
W 2 F	KP 2 F or KPW 2 F
W 2 F	KP 2 F or KPW 2 F
W 2 F	KP 2 F or KPW 2 F
W 2 F	KP 2 F or KPW 2 F
W 2 F	KP 2 F or KPW 2 F
W 2 F	KP 2 F or KPW 2 F
W 2 F	KP 2 F or KPW 2 F
W 2 F	KP 2 F or KPW 2 F
W 2 F	KP 2 F or KPW 2 F

up to 5200 l/min



standard series, please use preferentially as the regulation range can be applied universally



Designation for the options: With metal container and inspection tube ...... With automatic drain . . . . . . . . . . . . . . . -AM With automatic drain, closed when depressurised (0 to 16 bar) .-AMNC With upstream, lockable ball valve and filler valve

# Filter regulators Futura model series 4

Max. condensate amount: 87 cm<sup>3</sup> Switch panel thread: M 50 x 1.5

Supply volume: Pressure regulator including 50 mm pressure gauge

Flow: 13000 I/min, relieving system: 120 I/min Own air consumption: Max. 1.5 l/min

ATEX: Operating material without its own potential source of ignition in accordance with Directive 2014/34/EU POptional: Version with metal container and inspection tube -M, automatic drain -AM, automatic drain closed when not pressurised (0 - 16 bar) -AMNC, safety version: With upstream lockable ball valve and filler valve -Si

		Pressure	Pressure
Туре	Thread	regula. range	gauge displ.
FR 34 F*	G 3/4"	0.5 - 8 bar	0 - 10 bar
FR 34-1 F	G 3/4"	0.1 - 1 bar	0 - 1.6 bar
FR 34-2 F	G 3/4"	0.1 - 2 bar	0 - 2.5 bar
FR 34-4 F	G 3/4"	0.2 - 4 bar	0 - 6 bar
FR 34-10 F	G 3/4"	0.5 - 10 bar	0 - 16 bar
FR 34-16 F	G 3/4"	0.5 - 16 bar	0 - 25 bar
FR 10 F*	G 1"	0.5 - 8 bar	0 - 10 bar
FR 10-1 F	G 1"	0.1 - 1 bar	0 - 1.6 bar
FR 10-2 F	G 1"	0.1 - 2 bar	0 - 2.5 bar
FR 10-4 F	G 1"	0.2 - 4 bar	0 - 6 bar
FR 10-10 F	G 1"	0.5 - 10 bar	0 - 16 bar
FR 10-16 F	G 1"	0.5 - 16 bar	0 - 25 bar

	W 4 F	KP 4 F or KPW 4 F
r	W 4 F	KP 4 F or KPW 4 F
	W 4 F	KP 4 F or KPW 4 F
	W 4 F	KP 4 F or KPW 4 F
	W 4 F	KP 4 F or KPW 4 F
	W 4 F	KP 4 F or KPW 4 F
	W 4 F	KP 4 F or KPW 4 F
r.	W 4 F	KP 4 F or KPW 4 F
	W 4 F	KP 4 F or KPW 4 F
	W 4 F	KP 4 F or KPW 4 F
	W 4 F	KP 4 F or KPW 4 F

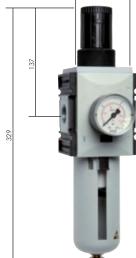
Coupling kit

KP 4 F or KPW 4 F

Mountina

bracket W 4 F

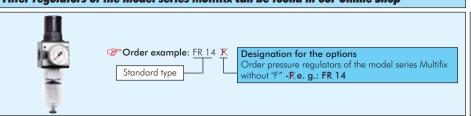
13 000 l/min



\* standard series, please use preferentially as the regulation range can be applied universally



# Filter regulators of the model series Multifix can be found in our Online Shop



Many additional products and sizes are available in our Online Shop!

# Filters Futura model series

Version: Filtering using the centrifugal principal and sintered filter

Materials: Body: Grivory® (PA 66), seals: NBR, condensate container: Polycarbonate

Temperature range: -10°C to max. +50°C

Input pressure: 1.5 - 16 bar (model series 0: 1.5 - 12 bar)

Condensate draining: Semi-automatic<sup>1)</sup> Pore width in the filter:  $5 \mu m$ Media: Compressed air, neutral gases

Advantages:

Advantages: • Simple assembly of single components using coupling kits within a model series.

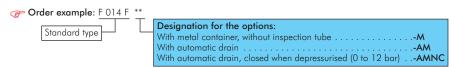
# Filters Futura model series 0

1 000 l/min

Max. condensate amount: 16 cm<sup>3</sup>

Optional: Version with metal container and without inspection tube -M, automatic drain -AM, automatic drain closed when not pressurised (0 - 12 bar) -AMNC

		Mounting	
Туре	Thread	bracket	Coupling kit
F 014 F	G 1/4"	WOF	KP 0 F or KPW 0 F





# Filters Futura model series 1

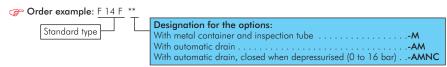
2200 I/min

Max. condensate amount: 28 cm3

ATEX: Operating material without its own potential source of ignition in accordance with Directive 2014/34/EU

Optional: Version with metal container and inspection tube -M, automatic drain -AM, automatic drain closed without pressure (0 - 16 bar) -AMNC

		Mounting	
Туре	Thread	bracket	Coupling kit
F 14 F	G 1/4"	W1F	KP 1 F or KPW 1 F
F 38 F	G 3/8"	W1F	KP 1 F or KPW 1 F



# 061 63

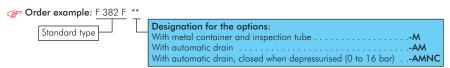
# Filters Futura model series 2

3500 l/min

ATEX: Operating material without its own potential source of ignition in accordance with Directive 2014/34/EU

• Optional: Version with metal container and inspection tube -M, automatic drain -AM, automatic drain closed without pressure (0 - 16 bar) -AMNC

		Mounting	
Туре	Thread	bracket	Coupling kit
F 382 F	G 3/8"	W2F	KP 2 F or KPW 2 F
F 12 F	G 1/2"	W 2 F	KP 2 F or KPW 2 F





### Filters Futura model series 4

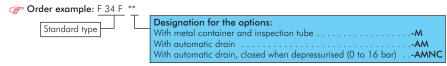
8 000 I/min

Max. condensate amount: 87 cm<sup>3</sup>

ATEX: Operating material without its own potential source of ignition in accordance with Directive 2014/34/EU

Optional: Version with metal container and inspection tube -M, automatic drain -AM, automatic drain closed without pressure (0 - 16 bar) -AMNC

		Mounting	
Туре	Thread	bracket	Coupling kit
F 34 F	G 3/4"	W4F	KP 4 F or KPW 4 F
F 10 F	G 1"	W 4 F	KP 4 F or KPW 4 F



as soon as the inlet pressure falls below the mi-

nimum input pressure, the drain valve opens automatically. The semi-automatic drain valve

can be prevented from opening by screwing on the drain plug tightly.

# Pre-, micro- and activated carbon filters Futura model series

Materials: Body: Grivory® (PA 66), seals: NBR, condensate container: Polycarbonate

Temperature range:  $-10^{\circ}$ C to max.  $+50^{\circ}$ C Input pressure: 1.5 - 16 bar (model series 0: 1.5 - 12 bar)

Condensate draining: Semi-automatic<sup>1)</sup> (activated carbon filter without drainage)

Media: Compressed air, neutral gases

ATEX: Operating material without its own potential source of ignition in accordance with Directive 2014/34/EU (not model series 0 or differential pressure indicator/differential pressure gauge)

Advantage: • Simple assembly of single components using coupling kits within a model series.

# **Pre-filters Futura model series**

up to 1 500 l/min\*

Application: Pre-filters are used where high requirements are placed for the purity of compressed air. Fine particles  $(>0.3 \, \mu \text{m})$ , which can pass unhindered through the sintered filters, are separated here. Pre-filters are also installed in order to increase the service life of microfilters. **Dust removal:**  $> 0.3 \, \mu \text{m}$  (99.99 %)

Prior Optional: Version with metal container and inspection tube (model series 0: without inspection tube) -M, automatic drain -AM, automatic drain closed when not pressurised (0 - 16 bar, model series 0: 0 - 12 bar) -AMNC

Continued and a closed which her press					,				, <u> </u>	n 1
	Contai-		Optimal						Re-	Replace.
	ner		flow*				Mount.		place.	filter for opt.
Туре	volume	Thread	(l/min)	Н	H1	L	bracket	Coupling kit	filter	-AM/-AMNC
Model seri	es 0									
FV 014 F	12 cm <sup>3</sup>	G 1/4"	140	132	105	43	WOF	KPOF or KPWOF	V 23/35	V 23/35
Model seri	es 1									
FV 14 F	12 cm <sup>3</sup>	G 1/4"	300	169	130	52	W 1 F	KP1F or KPW1F	V 23/70	V 23/40
FV 38 F	12 cm³	G 3/8"	300	169	130	52	W 1 F	KP1F or KPW1F	V 23/70	V 23/40
Model seri	es 2									
FV 382 F	49 cm <sup>3</sup>	G 3/8"	500	195	147	63	W 2 F	KP2F or KPW2F	V 28/67	V 28/67
FV 12 F	49 cm³	G 1/2"	500	195	147	63	W 2 F	KP2F or KPW2F	V 28/67	V 28/67
Model seri	es 4									
FV 34 F	87 cm <sup>3</sup>	G 3/4"	1500	255	192	85	W 4 F	KP4F or KPW4F	V 40/100	V 40/100
FV 10 F	87 cm <sup>3</sup>	G 1"	1500	255	192	85	W 4 F	KP4F or KPW4F	V 40/100	V 40/100
Accessorie	s			1	Outstand	ling				
DDA B	Differenti	al press. ir	dicator 0-0	35 bar		,				
DDA M	Differenti	al press. g	auge 0-0.5	bar						



at 6 bar input pressure and 0.02 bar pressure los

Order example: FV 014 F \*\* Standard type

Designation for the options:

W/ metal bowl & inspection tube (mod. series 0, w/o insp. tube) .-M Automatic drain Automatic drain closed when depressurised .-AMNC (0 - 16 bar, model series 0: 0 - 12 bar)

# Microfilters Futura model series

up to 1 500 l/min\*

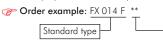
Application: Microfilters are used where high requirements are required for the purity of the compressed air requirements. Finest particle ( $> 0.01 \, \mu m$ ) and oil mist is separated here. We recommend the upstream connection of a prefilter to increase the service life.

Dust removal:  $> 0.01 \,\mu\text{m}$  (99,999 %), residual oil content: 0.01 mg/m³ (class 1 in accordance with DIN ISO 8573-1) © Optional: Version with metal container and inspection tube (model series 0: without inspection tube) -M, automatic drain -AM, automatic drain closed when not pressurised (0 - 16 bar, model series 0: 0 - 12 bar) -AMNC

/				P	(			7 301103 0. 0 - 12		
			Optimal						<b>*</b>	Replace.
	Containe	r	flow*				Mount-		Replace.	filter for opt.
Туре	volume	Thread	(l/min)	Н	H1	L	bracket	Coupling kit	filter	-AM/-AMNC
Model seri	es 0									
FX 014 F	12 cm <sup>3</sup>	G 1/4"	190	132	105	43	WOF	KPOF or KPWOF	X 23/35	X 23/35
Model seri	es 1									
FX 14 F	12 cm <sup>3</sup>	G 1/4"	350	169	130	52	W 1 F	KP1F or KPW1F	X 23/70	X 23/40
FX 38 F	12 cm <sup>3</sup>	G 3/8"	350	169	130	52	W 1 F	KP1F or KPW1F	X 23/70	X 23/40
Model seri	es 2									_
FX 382 F	49 cm <sup>3</sup>	G 3/8"	450	195	147	63	W 2 F	KP2F or KPW2F	X 28/67	X 28/67
FX 12 F	49 cm <sup>3</sup>	G 1/2"	450	195	147	63	W 2 F	KP2F or KPW2F	X 28/67	X 28/67
Model seri	es 4									
FX 34 F	87 cm <sup>3</sup>	G 3/4"	1500	255	192	85	W 4 F	KP4F or KPW4F	X 40/100	X 40/100
FX 10 F	87 cm <sup>3</sup>	G 1"	1500	255	192	85	W 4 F	KP4F or KPW4F	X 40/100	X 40/100
Accessorie	s				Outstana	ling				
DDA B	Differenti	al press. in	dicator 0-0	.35 bar	value					



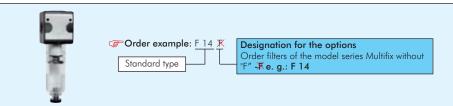
Differential press. gauge 0-0.5 bar at 6 bar input pressure and 0.1 bar pressure loss



Designation for the options:

W/ metal bowl & inspection tube (mod. series 0, w/o insp. tube) Automatic drain Automatic drain closed when depressurised -AMNC (0 - 16 bar, model series 0: 0 - 12 bar)

# Filters of the model series Multifix can be found in our Online Shop



Many additional products and sizes are available in our Online Shop!



# Activated carbon filters Futura model series

up to 2500 l/min\*

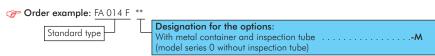
**Application:** Activated carbon filters are used for odour filtering of compressed air. The activated carbon absorbs the oil vapour molecules contained in the compressed air. An additional filter cloth prevents the activated carbon particles from being pulled by the airflow. We recommend the upstream connection of a prefilter and microfilter to increase the service

Residual oil content: 0.005 mg/m³ (class 0 in accordance with DIN ISO 8573-1)

Poptional: Version with metal container and inspection tube (model series 0 without inspection tube) -M

			Optimal						<b>*</b>
	Containe	r	flow*				Mount.		Replace.
Туре	volume	Thread	(l/min)	Н	H1	L	bracket	Coupling kit	filter
Model seri	es 0								
FA 014 F	12 cm <sup>3</sup>	G 1/4"	470	125	98	43	WOF	KP 0 F or KPW 0 F	A 23/60
Model seri	es 1								
FA 14 F	12 cm <sup>3</sup>	G 1/4"	470	157	124	52	W 1 F	KP 1 F or KPW 1 F	A 23/70
FA 38 F	12 cm <sup>3</sup>	G 3/8"	470	157	124	52	W 1 F	KP 1 F or KPW 1 F	A 23/70
Model seri	es 2								
FA 382 F	49 cm <sup>3</sup>	G 3/8"	1700	183	141	63	W 2 F	KP 2 F or KPW 2 F	A 28/90
FA 12 F	49 cm <sup>3</sup>	G 1/2"	1700	183	141	63	W 2 F	KP 2 F or KPW 2 F	A 28/90
Model series 4									
FA 34 F	87 cm <sup>3</sup>	G 3/4"	2500	242	184	85	W 4 F	KP 4 F or KPW 4 F	A 40/123
FA 10 F	87 cm <sup>3</sup>	G 1"	2500	242	184	85	W 4 F	KP 4 F or KPW 4 F	A 40/123

<sup>\*</sup> at 6 bar input pressure and 0.2 bar pressure loss



## Mist lubricators Futura model series

Materials: Body: Grivory® (PA 66), seals: NBR, oil tank: Polycarbonate

Temperature range: -10°C to max. +50°C

Input pressure: 0.5 - 16 bar (model series 0: 0.5 - 12 bar)

Media: Compressed air, neutral gases

- Advantages: Simple assembly of single components using coupling kits within a model series.
  - Semi-automatic oil filling by connecting a hose to the bottom on the oil bowl (G 1/8").
     When the oil fill button is pressed, oil from the container will be sucked through the tube (not for

# **Lubricators Futura model series 0**

1 400 l/min

Coupling kit KP 0 F or KPW 0 F

Mounting

Oil metering at 1000 I/min: Approx. 10 - 20 drops/min

Oil supply: 35 cm<sup>3</sup>

Reaction limit (at 6 bar): 26 l/min

Poptional: Version with metal container and without inspection tube -M

Туре		Thread	bracket	
OL 014 F		G 1/4"	WOF	k
P Order exc	ımple: OL 014 F **			
Stan		Designation for the options:	-M	



## Lubricators Futura model series 1

2800 l/min

Oil metering at 1000 l/min: Approx. 1 - 2 drops/min

Oil supply: 40 cm<sup>3</sup>

Reaction limit (at 6 bar): 90 l/min

ATEX: Operating material without its own potential source of ignition in accordance with Directive 2014/34/EU

Optional: Version with metal container and inspection tube -M

		Mounting	
Туре	Thread	bracket	Coupling kit
OL 14 F	G 1/4"	W1F	KP 1 F or KPW 1 F
OL 38 F	G 3/8"	W1F	KP 1 F or KPW 1 F
	· · · · · · · · · · · · · · · · · · ·		

With metal container (without inspection tube)





Compressed air treatment from page 362

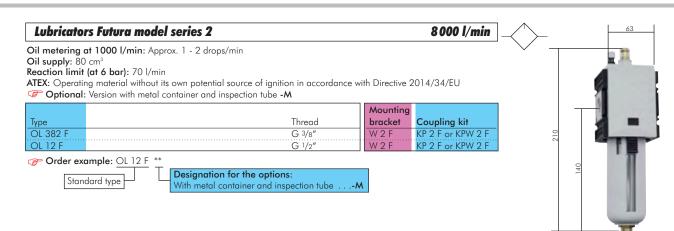


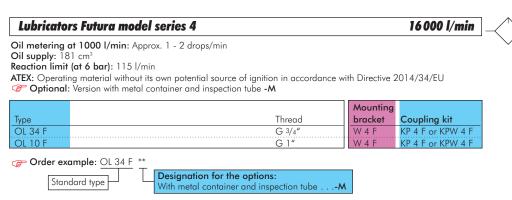
Compressed air rubber hose from page 212

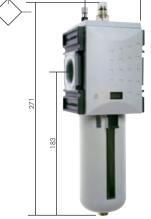


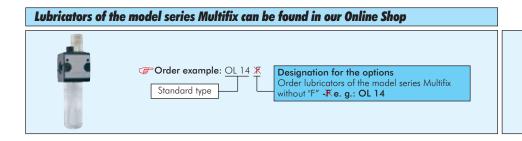
coupling & plug on page 208











Many additional products and sizes are available in our Online Shop!



as soon as the inlet pressure falls below the minimum input pressure, the drain valve opens automatically. The semi-automatic drain valve can be prevented from opening by screwing on the drain plug tightly.

# Service units, 2-part, Futura model series

Version: Filter regulator resettable, with attached lubricator

Materials: Body: Grivory® (PA 66), spring hood: POM, diaphragms and seals: NBR, container: Polycarbonate Temperature range: -10°C to max. +50°C Input pressure: 1.5 - 16 bar (model series 0: 1.5 - 12 bar)

Condensate draining: Semi-automatic<sup>1)</sup> Pressure gauge connection: G 1/4" Pore width in the filter:  $5 \mu m$ Media: Compressed air, neutral gases

- Advantages: Automatic venting in the event of overpressure on the secondary side.
   Simple assembly of single components using coupling kits within a model series.
  - Hand wheel can be locked by pressing down on it and bolted with a lock please use VHS 20
  - Semi-automatic oil filling by connecting a hose to the bottom on the oil bowl (G 1/8"). When the oil fill button is pressed, oil from the container will be sucked through the hose (not model series 0).

**⊗** '

# Service units, 2-part, Futura model series 0

800 l/min

Max. condensate amount: 16 cm<sup>3</sup> Switch panel thread: M  $30 \times 1.5$ 

Supply volume: Air unit, including pressure gauge Oil metering at 1000 l/min: Approx. 10 - 20 drops/min

Oil supply: 35 cm<sup>3</sup>

Lubricator reaction limit (at 6 bar): 26 l/min

Optional: Version with metal container and without inspection tube -M, automatic drain -AM, automatic drain closed when not pressurised (0 - 12 bar) -AMNC

Type with	Type with					
compact	40 mm		Pressure			
pressure	standard		regulation	Pressure gauge	Mounting	
gauge***	press. gauge	Thread	range	display	bracket	Coupling kit
CL 014 F*	CL 014 FB*	G 1/4"	0.5 - 8 bar	0 - 10 bar	WOF	KP 0 F or KPW 0 F
CL 014-4 F	CL 014-4 FB	G 1/4"	0.2 - 4 bar	0 - 6 bar	WOF	KP 0 F or KPW 0 F
CL 014-10 F	CL 014-10 FB	G 1/4"	0.5 - 10 bar	0 - 16 bar	WOF	KP 0 F or KPW 0 F

\* standard series, please use in preference, as the regulation range is universally applicable, \*\*\* installation of a standard pressure gauge only possible with a pressure gauge adapter, display range of the compact pressure gauge: 0 to 12 bar, or 0 to 6 bar



Standard type

Designation for the options: With metal container, without inspection tube With automatic drain With automatic drain, closed when depressurised (0 to 12 bar) .-AMNC



# Service units, 2-part, Futura model series 1

1 750 l/min

Max. condensate amount: 28 cm<sup>3</sup> Switch panel thread: M  $36 \times 1.5$ 

Supply volume: Air unit, including 50 mm pressure gauge

Oil metering at 1000 l/min: Approx. 1 - 2 drops/min

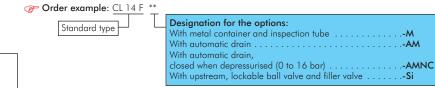
Oil supply: 40 cm<sup>3</sup>

Lubricator reaction limit (at 6 bar): 90 l/min

ATEX: Operating material without its own potential source of ignition in accordance with Directive 2014/34/EU P Optional: Version with metal container and inspection tube -M, automatic drain -AM, automatic drain closed when not pressurised (0 - 16 bar) -AMNC, safety version: With upstream lockable ball valve and filler valve -Si

		Pressure	Pressure gauge	Mounting	
Туре	Thread	regula. range	display	bracket	Coupling kit
CL 14 F*	G 1/4"	0.5 - 8 bar	0 - 10 bar	W1F	KP 1 F or KPW 1 F
CL 14-1 F	G 1/4"	0.1 - 1 bar	0 - 1.6 bar	W1F	KP 1 F or KPW 1 F
CL 14-2 F	G 1/4"	0.1 - 2 bar	0 - 2.5 bar	W1F	KP 1 F or KPW 1 F
CL 14-4 F	G 1/4"	0.2 - 4 bar	0 - 6 bar	W1F	KP 1 F or KPW 1 F
CL 14-10 F	G 1/4"	0.5 - 10 bar	0 - 16 bar	W1F	KP 1 F or KPW 1 F
CL 14-16 F	G 1/4"	0.5 - 16 bar	0 - 25 bar	W1F	KP 1 F or KPW 1 F
CL 38 F*	G 3/8"	0.5 - 8 bar	0 - 10 bar	W1F	KP 1 F or KPW 1 F
CL 38-1 F	G 3/8"	0.1 - 1 bar	0 - 1.6 bar	W1F	KP 1 F or KPW 1 F
CL 38-2 F	G 3/8"	0.1 - 2 bar	0 - 2.5 bar	W1F	KP 1 F or KPW 1 F
CL 38-4 F	G 3/8"	0.2 - 4 bar	0 - 6 bar	W1F	KP 1 F or KPW 1 F
CL 38-10 F	G 3/8"	0.5 - 10 bar	0 - 16 bar	W1F	KP 1 F or KPW 1 F
CL 38-16 F	G 3/8"	0.5 - 16 bar	0 - 25 bar	W1F	KP 1 F or KPW 1 F

\* standard series, please use preferentially as the regulation range can be applied universally





Multi-Link ŒJN distributor from page 157

Pneumatic oil

on page 574



Multiple couplings from page 41





Stainless steel screw connections from page 78

# Service units, 2-part, Futura model series 2

Max. condensate amount: 49 cm³ Switch panel thread: M 42 x 1.5

Supply volume: Air unit, including 50 mm pressure gauge
Oil metering at 1000 l/min: Approx. 1 - 2 drops/min

Oil supply: 80 cm<sup>3</sup>

Lubricator reaction limit (at 6 bar): 70 l/min

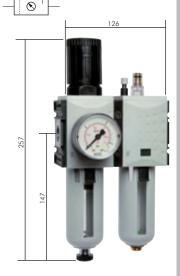
ATEX: Operating material without its own potential source of ignition in accordance with Directive 2014/34/EU

Optional: Version with metal container and inspection tube -M, automatic drain -AM, automatic drain closed when not pressurised (0 - 16 bar) -AMNC, safety version: With upstream lockable ball valve and filler valve -Si

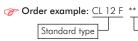
		·	•
		Pressure	Pressure gauge
Туре	Thread	regula. range	display
CL 382 F*	G 3/8"	0.5 - 8 bar	0 - 10 bar
CL 382-1 F	G 3/8"	0.1 - 1 bar	0 - 1.6 bar
CL 382-2 F	G 3/8"	0.1 - 2 bar	0 - 2.5 bar
CL 382-4 F	G 3/8"	0.2 - 4 bar	0 - 6 bar
CL 382-10 F	G 3/8"	0.5 - 10 bar	0 - 16 bar
CL 382-16 F	G 3/8"	0.5 - 16 bar	0 - 25 bar
CL 12 F*	G 1/2"	0.5 - 8 bar	0 - 10 bar
CL 12-1 F	G 1/2"	0.1 - 1 bar	0 - 1.6 bar
CL 12-2 F	G 1/2"	0.1 - 2 bar	0 - 2.5 bar
CL 12-4 F	G 1/2"	0.2 - 4 bar	0 - 6 bar
CL 12-10 F	G 1/2"	0.5 - 10 bar	0 - 16 bar
CL 12-16 F	G 1/2"	0.5 - 16 bar	0 - 25 bar

Mounting	
bracket	Coupling kit
W2F	KP 2 F or KPW 2 F
W 2 F	KP 2 F or KPW 2 F
W 2 F	KP 2 F or KPW 2 F
W 2 F	KP 2 F or KPW 2 F
W 2 F	KP 2 F or KPW 2 F
W 2 F	KP 2 F or KPW 2 F
W 2 F	KP 2 F or KPW 2 F
W 2 F	KP 2 F or KPW 2 F
W 2 F	KP 2 F or KPW 2 F
W 2 F	KP 2 F or KPW 2 F
W 2 F	KP 2 F or KPW 2 F
W 2 F	KP 2 F or KPW 2 F

3500 l/min



<sup>\*</sup> standard series, please use preferentially as the regulation range can be applied universally



	Designation for the options:
	With metal container and inspection tube
	With automatic drain
	With automatic drain,
	closed when depressurised (0 to 16 bar)
П	

# Service units, 2-part, Futura model series 4

12 000 l/min



Max. condensate amount:  $87 \text{ cm}^3$ Switch panel thread: M  $50 \times 1.5$ 

Supply volume: Air unit, including 50 mm pressure gauge

Own air consumption: Max. 1.5 I/min

Oil metering at 1000 l/min: Approx. 1 - 2 drops/min

Oil supply: 181 cm<sup>3</sup>

Lubricator reaction limit (at 6 bar): 115 l/min

ATEX: Operating material without its own potential source of ignition in accordance with Directive 2014/34/EU

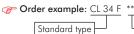
Optional: Version with metal container and inspection tube -M, automatic drain -AM, automatic drain closed when not pressurised (0 - 16 bar) -AMNC, safety version: With upstream lockable ball valve and filler valve -Si

		Pressure	Pressure gauge
Туре	Thread	regula. range	display
CL 34 F*	G 3/4"	0.5 - 8 bar	0 - 10 bar
CL 34-1 F	G 3/4"	0.1 - 1 bar	0 - 1.6 bar
CL 34-2 F	G 3/4"	0.1 - 2 bar	0 - 2.5 bar
CL 34-4 F	G 3/4"	0.2 - 4 bar	0 - 6 bar
CL 34-10 F	G 3/4"	0.5 - 10 bar	0 - 16 bar
CL 34-16 F	G 3/4"	0.5 - 16 bar	0 - 25 bar
CL 10 F*	G 1"	0.5 - 8 bar	0 - 10 bar
CL 10-1 F	G 1"	0.1 - 1 bar	0 - 1.6 bar
CL 10-2 F	G 1"	0.1 - 2 bar	0 - 2.5 bar
CL 10-4 F	G 1"	0.2 - 4 bar	0 - 6 bar
CL 10-10 F	G 1"	0.5 - 10 bar	0 - 16 bar
CL 10-16 F	G 1"	0.5 - 16 bar	0 - 25 bar

Mouning	
bracket	Coupling kit
W4F	KP 4 F or KPW 4 F
W 4 F	KP 4 F or KPW 4 F
W 4 F	KP 4 F or KPW 4 F
W 4 F	KP 4 F or KPW 4 F
W 4 F	KP 4 F or KPW 4 F
W 4 F	KP 4 F or KPW 4 F
W 4 F	KP 4 F or KPW 4 F
W 4 F	KP 4 F or KPW 4 F
W 4 F	KP 4 F or KPW 4 F
W 4 F	KP 4 F or KPW 4 F
W 4 F	KP 4 F or KPW 4 F
W 4 F	KP 4 F or KPW 4 F

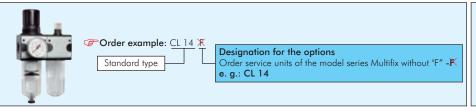


 $<sup>^{</sup>st}$  standard series, please use preferentially as the regulation range can be applied universally



Designation for the options:
With metal container and inspection tube .-M
With automatic drain .-AM
With automatic drain,
closed when depressurised (0 to 16 bar) .-AMNC
With upstream, lockable ball valve and filler valve .-Si

# Service units of the model series Multifix can be found in our Online Shop



Many additional products and sizes are available in our Online Shop!

as soon as the inlet pressure falls below the minimum input pressure, the drain valve opens automatically. The semi-automatic drain valve can be prevented from opening by screwing on the drain plug tightly.

# Service units, 3-part, Futura model series

Version: Filter, pressure regulator resettable, with attached lubricator

Materials: Body: Grivory®, spring hood: POM, diaphragms and seals: NBR, container: Polycarbonate Temperature range: -10°C to max. +50°C Input pressure: 1.5 - 16 bar (model series 0: 1.5 - 12 bar)

Condensate draining: Semi-automatic<sup>11</sup> Pressure gauge connection: G 1/4" Pore width in the filter:  $5 \mu m$ Media: Compressed air, neutral gases

- Advantages: Automatic venting in the event of overpressure on the secondary side.
   Simple assembly of single components using coupling kits within a model series.

  - Hand wheel can be locked by pressing down on it and bolted with a lock please use VHS 20 (page 641)
  - Semi-automatic oil filling by connecting a hose to the bottom on the oil bowl (G 1/8"). When the oil fill button is pressed, oil from the container will be sucked through the hose (not model series 0)

# $\odot$



# Service units, 3-part, Futura model series 0

800 I/min

Max. condensate amount: 16 cm3 Switch panel thread: M  $30 \times 1.5$ 

Supply volume: Air unit, including pressure gauge
Oil metering at 1000 l/min: Approx. 10 - 20 drops/min

Oil supply: 35 cm<sup>3</sup>

Lubricator reaction limit (at 6 bar): 26 l/min

© Optional: Version with metal container and without inspection tube -M, automatic drain -AM, automatic drain closed when not pressurised (0 - 12 bar) -AMNC

Type with	Type with				
compact	40 mm		Pressure		
pressure	standard		regulation	Pressure gauge	M
gauge***	press. gauge	Thread	range	display	bı
CL 0143 F*	CL 0143 FB*	G 1/4"	0.5 - 8 bar	0 - 10 bar	W
CL 0143-4 F	CL 0143-4 FB	G 1/4"	0.2 - 4 bar	0 - 6 bar	W
CL 0143-10 F	CL 0143-10 FB	G 1/4"	0.5 - 10 bar	0 - 16 bar	W

ge	Mounting	
	bracket	Coupling kit
	WOF	KP 0 F or KPW 0 F
	WOF	KP 0 F or KPW 0 F
	WOF	KP 0 F or KPW 0 F

<sup>\*</sup>standard series, please use in preference, as the regulation range is universally applicable, \*\*\* installation of a standard pressure gauge only possible with a pressure gauge adapter, display range of the compact pressure gauge: 0 to 12 bar, or 0 to 6 bar

With metal container, without inspection tube . . . .

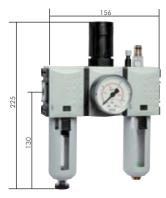
With automatic drain, closed when depressurised (0 to 12 bar)

Designation for the options:

With automatic drain







# Service units, 3-part, Futura model series 1

1 750 l/min

.-AM

.-AMNC

Max. condensate amount: 28 cm<sup>3</sup> Switch panel thread: M  $36 \times 1.5$ 

Order example: CL 0143 F

Standard type

Supply volume: Air unit, including 50 mm pressure gauge Oil metering at 1000 l/min: Approx. 1 - 2 drops/min

Oil supply: 40 cm<sup>3</sup>

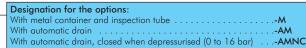
Lubricator reaction limit (at 6 bar): 90 l/min

ATEX: Operating material without its own potential source of ignition in accordance with Directive 2014/34/EU Optional: Version with metal container and inspection tube -M, automatic drain -AM, automatic drain closed without pressure (0 - 16 bar) -AMNC

		Pressure	Pressure gauge	Mounting	
Туре	Thread	regula. range	display	bracket	Coupling kit
CL 143 F*	G 1/4"	0.5 - 8 bar	0 - 10 bar	W1F	KP 1 F or KPW 1 F
CL 143-1 F	G 1/4"	0.1 - 1 bar	0 - 1.6 bar	W1F	KP 1 F or KPW 1 F
CL 143-2 F	G 1/4"	0.1 - 2 bar	0 - 2.5 bar	W1F	KP 1 F or KPW 1 F
CL 143-4 F	G 1/4"	0.2 - 4 bar	0 - 6 bar	W1F	KP 1 F or KPW 1 F
CL 143-10 F	G 1/4"	0.5 - 10 bar	0 - 16 bar	W1F	KP 1 F or KPW 1 F
CL 143-16 F	G 1/4"	0.5 - 16 bar	0 - 25 bar	W1F	KP 1 F or KPW 1 F
CL 383 F*	G 3/8"	0.5 - 8 bar	0 - 10 bar	W1F	KP 1 F or KPW 1 F
CL 383-1 F	G 3/8"	0.1 - 1 bar	0 - 1.6 bar	W1F	KP 1 F or KPW 1 F
CL 383-2 F	G 3/8"	0.1 - 2 bar	0 - 2.5 bar	W1F	KP 1 F or KPW 1 F
CL 383-4 F	G 3/8"	0.2 - 4 bar	0 - 6 bar	W1F	KP 1 F or KPW 1 F
CL 383-10 F	G 3/8"	0.5 - 10 bar	0 - 16 bar	W1F	KP 1 F or KPW 1 F
CL 383-16 F	G 3/8"	0.5 - 16 bar	0 - 25 bar	W1F	KP 1 F or KPW 1 F

<sup>\*</sup> standard series, please use preferentially as the regulation range can be applied universally











PVC fabric hoses on page 208



 $\odot$ 

Max. condensate amount: 49 cm Switch panel thread: M  $42 \times 1.5$ 

Supply volume: Air unit, including 50 mm pressure gauge Oil metering at 1000 l/min: Approx. 1 - 2 drops/min

Oil supply: 80 cm<sup>3</sup>

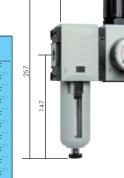
Lubricator reaction limit (at 6 bar): 70 l/min

ATEX: Operating material without its own potential source of ignition in accordance with Directive 2014/34/EU P Optional: Version with metal container and inspection tube -M, automatic drain -AM, automatic drain closed without pressure (0 - 16 bar) -AMNC

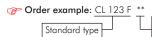
		Pressure	Pressure gauge
Туре	Thread	regula. range	display
CL 3823 F*	G 3/8"	0.5 - 8 bar	0 - 10 bar
CL 3823-1 F	G 3/8"	0.1 - 1 bar	0 - 1.6 bar
CL 3823-2 F	G 3/8"	0.1 - 2 bar	0 - 2.5 bar
CL 3823-4 F	G 3/8"	0.2 - 4 bar	0 - 6 bar
CL 3823-10 F	G 3/8"	0.5 - 10 bar	0 - 16 bar
CL 3823-16 F	G 3/8"	0.5 - 16 bar	0 - 25 bar
CL 123 F*	G 1/2"	0.5 - 8 bar	0 - 10 bar
CL 123-1 F	G 1/2"	0.1 - 1 bar	0 - 1.6 bar
CL 123-2 F	G 1/2"	0.1 - 2 bar	0 - 2.5 bar
CL 123-4 F	G 1/2"	0.2 - 4 bar	0 - 6 bar
CL 123-10 F	G 1/2"	0.5 - 10 bar	0 - 16 bar
CL 123-16 F	G 1/2"	0.5 - 16 bar	0 - 25 bar

Mounting bracket Coupling kit W 2 F KP 2 F or KPW 2 F W 2 F KP 2 F or KPW 2 F W 2 F KP 2 F or KPW 2 F W 2 F KP 2 F or KPW 2 F W 2 F KP 2 F or KPW 2 F W 2 F KP 2 F or KPW 2 F W 2 F KP 2 F or KPW 2 F W 2 F KP 2 F or KPW 2 F W 2 F KP 2 F or KPW 2 F KP 2 F or KPW 2 F W 2 F W 2 F KP 2 F or KPW 2 F KP 2 F or KPW 2

3500 l/min



<sup>\*</sup> standard series, please use preferentially as the regulation range can be applied universally



Designation for the options: metal container and inspection tube . With automatic drain . . . . -AM With automatic drain, closed when depressurised (0 to 16 bar) -AMNC

# Service units, 3-part, Futura model series 4

12 000 I/min



Max. condensate amount: 87 cm<sup>3</sup>

Switch panel thread: M 50 x 1.5 Supply volume: Air unit, including 50 mm pressure gauge Own air consumption: Max. 1.5 l/min

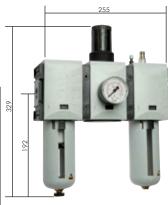
Oil metering at 1000 l/min: Approx. 1 - 2 drops/min Oil supply: 181 cm<sup>3</sup>

Lubricator reaction limit (at 6 bar): 115 l/min

ATEX: Operating material without its own potential source of ignition in accordance with Directive 2014/34/EU P Optional: Version with metal container and inspection tube -M, automatic drain -AM, automatic drain closed without pressure (0 - 16 bar) -AMNC

		Pressure	Pressure gauge
Туре	Thread	regula. range	display
CL 343 F*	G 3/4"	0.5 - 8 bar	0 - 10 bar
CL 343-1 F	G 3/4"	0.1 - 1 bar	0 - 1.6 bar
CL 343-2 F	G 3/4"	0.1 - 2 bar	0 - 2.5 bar
CL 343-4 F	G 3/4"	0.2 - 4 bar	0 - 6 bar
CL 343-10 F	G 3/4"	0.5 - 10 bar	0 - 16 bar
CL 343-16 F	G 3/4"	0.5 - 16 bar	0 - 25 bar
CL 103 F*	G 1"	0.5 - 8 bar	0 - 10 bar
CL 103-1 F	G 1"	0.1 - 1 bar	0 - 1.6 bar
CL 103-2 F	G 1"	0.1 - 2 bar	0 - 2.5 bar
CL 103-4 F	G 1"	0.2 - 4 bar	0 - 6 bar
CL 103-10 F	G 1"	0.5 - 10 bar	0 - 16 bar
CL 103-16 F	G 1"	0.5 - 16 bar	0 - 25 bar

Mounting bracket	Coupling kit
W 4 F	KP 4 F or KPW 4 F
W 4 F	KP 4 F or KPW 4 F
W 4 F	KP 4 F or KPW 4 F
W 4 F	KP 4 F or KPW 4 F
W 4 F	KP 4 F or KPW 4 F
W 4 F	KP 4 F or KPW 4 F
W 4 F	KP 4 F or KPW 4 F
W4F	KP 4 F or KPW 4 F
W 4 F	KP 4 F or KPW 4 F
W 4 F	KP 4 F or KPW 4 F
W 4 F	KP 4 F or KPW 4 F
W4F	KP 4 F or KPW 4 F



standard series, please use preferentially as the regulation range can be applied universally



Designation for the options: With metal container and inspection tube . With automatic drain With automatic drain, closed when depressurised (0 to 16 bar)

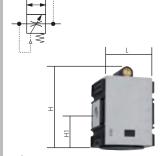
# Service units of other manufacturers can be found in our Online Shop



Simply search using the manufacturer's item numbers.

Many additional products and sizes are available in our Online Shop!336





model series 4

# Shut-off valves (e.t. ball valves) must be installed before the filler valve!

# **Valves Futura model series**

Materials: Body: Grivory® (PA 66), cover: POM, seals: NBR Temperature range: -10°C to max. +50°C

Media: Oiled and unoiled compressed air, neutral gases

Advantages: • Simple assembly of single components using coupling kits within a model series.

• Delivery includes an exhaust silencer, if necessary

#### 3/2-way valves Futura model w/ manual emergency operation up to 12500 l/min

Input pressure: 2 - 10 bar, (pneumatically operated: 2 - 16 bar) Power consumption: 2.5 W/3 VA (50 Hz), protection category: IP 65

Supply volume: Valves incl. silencers

Туре	Туре	Type		Flow				Mounting	
24V DC	230V AC	matic	Thread	l/min	Н	Н1	L	bracket	Coupling kit
Model series 0									
M CL 014 F 24V=	M CL 014 F 230V	P CL 014 F	G 1/4"	2000	138*	45	43	WOF	KP 0 F or KPW 0 F
Model series 1									
M CL 14 F 24V=	M CL 14 F 230V	P CL 14 F	G 1/4"	2000	118*	33	52	W1F	KP 1 F or KPW 1 F
M CL 38 F 24V=	M CL 38 F 230V	P CL 38 F	G 3/8"	2000	118*	33	52	W1F	KP 1 F or KPW 1 F
Model series 2									
M CL 382 F 24V=	M CL 382 F 230V	P CL 382 F	G 3/8"	4300	150*	57	63	W 2 F	KP 2 F or KPW 2 F
M CL 12 F 24V=	M CL 12 F 230V	P CL 12 F	G 1/2"	4300	150*	57	63	W 2 F	KP 2 F or KPW 2 F
Model series 4									
M CL 34 F 24V=	M CL 34 F 230V	P CL 34 F	G 3/4"	12500	178*	67	85	W 4 F	KP 4 F or KPW 4 F
M CL 10 F 24V=	M CL 10 F 230V	P CL 10 F	G 1"	12500	178*	67	85	W 4 F	KP 4 F or KPW 4 F

<sup>\*</sup> for pneumatic actuation (G 1/8"): 97 mm (model series 0), 70 mm (model series 1), 118 mm (model series 2), 150 mm (model series 4)

# **Ball valves with venting Futura model series**

up to 25 000 l/min

Input pressure: 0 - 16 bar (model series 0: 0 - 12 bar)

Function: 3/2 way shut-off valve w/ captured exhaust air. In closed state, can be locked using a padlock VHS 20 (pag. 641). Supply volume: Ball valve incl. silencer

ATEX: Operating material without its own potential source of ignition in accordance with Directive 2014/34/EU (not model series 0)

		Flow				
Туре	Thread	l/min	Н	H1	L	
Model series 0						
K 014 F	G 1/4"	2300	76	51	43	
Model series 1						
K 14 F	G 1/4"	1900	88	55	52	
K 38 F	G 3/8"	1900	88	55	52	
Model series 2						
K 382 F	G 3/8"	11000	127	57	63	
K 12 F	G 1/2"	11000	127	57	63	
Model series 4						
K 34 F	G 3/4"	25000	145	51	85	
K 10 F	G 1"	25000	145	51	85	

Mounting bracket	Coupling kit
WOF	KP O F or KPW O F
W1F	KP 1 F or KPW 1 F
W 1 F	KP 1 F or KPW 1 F
W 2 F	KP 2 F or KPW 2 F
W 2 F	KP 2 F or KPW 2 F
W 4 F	KP 4 F or KPW 4 F
W 4 F	KP 4 F or KPW 4 F

# Filler valves (start-up valves) Futura model series

up to 10 000 l/min

Input pressure: 2.5 - 16 bar (model series 0: 2.5 - 12 bar)

Function: The machines are allowed to breathe gradually via an orifice. Once the pressure attains a value of approx. 50% of the input pressure and the cylinders have gradually moved into their basic settings, the start-up valve switches over to maximum throughway. The speed of the pressure build-up can be controlled using an adjustment screw. ATEX: Operating material w/o its own potential source of ignition in acc. to Directive 2014/34/EU (not model series 0)

		Flow			
Туре	Thread	l/min	Н	H1	L
Model series 0					
BEFULL 014 F	G 1/4"	2000	81	28	43
Model series 1					
BEFULL 14 F	G 1/4"	2000	78	33	52
BEFULL 38 F	G 3/8"	2000	78	33	52
Model series 2					
BEFULL 382 F	G 3/8"	4500	112	58	63
BEFULL 12 F	G 1/2"	4500	112	58	63
Model series 4					
BEFULL 34 F	G 3/4"	10000	112	54	85
BEFULL 10 F	G 1"	10000	112	54	85

bracket	Coupling kit
WOF	KP 0 F or KPW 0 F
W1F	KP 1 F or KPW 1 F
W1F	KP 1 F or KPW 1 F
W2F	KP 2 F or KPW 2 F
W 2 F	KP 2 F or KPW 2 F
W4F	KP 4 F or KPW 4 F
W 4 F	KP 4 F or KPW 4 F

# Valves/distributors - Futura

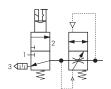
# Filler units (start-up valves w/ solenoid valves) Futura model series up to 8 750 l/min

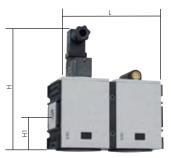
**Input pressure:** 2.5 - 10 bar

Function: The machines are allowed to breathe gradually via an orifice. Once the pressure attains a value of approx. 50% of the input pressure and the cylinders have gradually moved into their basic settings, the start-up valve switches over to maximum throughway. The speed of the pressure build-up can be controlled using an adjustment screw. It is turned on via a 3/2-way solenoid valve. **Supply volume:** Filler unit incl. silencer

30pply volume. Tiller	offit frict. Shericei					
Туре	Туре		Flow			
24V DC	230V AC	Thread	l/min	Н	Н1	L
Model series 0						
BEFULL 014 F 24V=	BEFULL 014 F 230V	G 1/4"	1300	138	45	86
Model series 1						
BEFULL 14 F 24V=	BEFULL 14 F 230V	G 1/4"	1300	118	33	104
BEFULL 38 F 24V=	BEFULL 38 F 230V	G 3/8"	1300	118	33	104
Model series 2						
BEFULL 382 F 24V=	BEFULL 382 F 230V	G 3/8"	3400	150	57	126
BEFULL 12 F 24V=	BEFULL 12 F 230V	G 1/2"	3400	150	57	126
Model series 4						
BEFULL 34 F 24V=	BEFULL 34 F 230V	G 3/4"	8750	178	67	170
BEFULL 10 F 24V=	BEFULL 10 F 230V	G 1"	8750	178	67	170

Mounting bracket	Coupling kit
WOF	KP 0 F or KPW 0 F
W 1 F	KP 1 F or KPW 1 F
W 1 F	KP 1 F or KPW 1 F
W2F	KP 2 F or KPW 2 F
W 2 F	KP 2 F or KPW 2 F
W 4 F	KP 4 F or KPW 4 F
W 4 F	KP 4 F or KPW 4 F





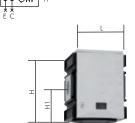
### **Check valves Futura model series**

Input pressure: 0 - 16 bar (model series 0: 0 - 12 bar)
Connections: A = Output, B = Top, C = Front, E= Rear ATEX: Operating material without its own potential source of ignition in accordance with Directive 2014/34/EU (not model series 0)

igniment in decordance min billocitie 2011, 61, 20 (not integer contest of										
		Thre	ad ste	ps (G)			Flow	l/min		
Туре	Thread	В	C	D	Е	P-A	P-B	P-C	P-D	P-E
Model series 0 (n	Model series 0 (measurementes: H = 66, H1 = 39, L = 43)									
R CL 014 F	G 1/4"		1/4"			750		1000		
Model series 1 (n	Model series 1 (measurementes: H = 67, H1 = 33, L = 52)									
R CL 14 F	G 1/4"				1/4"	1250				700
R CL 38 F	G 3/8"				1/4"	1250				700
Model series 2 (n	neasure	men	tes: H	= 81	I, H1	= 38,	L = 63	3)		
R CL 382 F	G 3/8"	1/4"	1/2"	3/8"	3/8"	4500	830	830	1100	830
R CL 12 F	G 1/2"	1/4"	1/2"	3/8"	3/8"	4500	830	830	1100	830

Mounting bracket	Coupling kit
WOF	KP 0 F or KPW 0 F
W1F	KP 1 F or KPW 1 F
W1F	KP 1 F or KPW 1 F
W 2 F W 2 F	KP 2 F or KPW 2 F KP 2 F or KPW 2 F

up to 4500 I/min



# Distributors Futura model series

up to 18000 I/min

Input pressure: 0 - 16 bar (model series 0: 0 - 12 bar)
Connections: A = Output, B = Top, C = Front, E= Rear ATEX: Operating material without its own potential source of ignition in accordance with Directive 2014/34/EU (not model series 0)

ignification and decorations with Directive 2011/01/20 (not integer series of										
		Thread steps (G)					Flow I	/min		
Туре	Thread	В	C	D	Е	P-A	P-B	P-C	P-D	P-E
Model series 0 (n	neasure	ment	es: H	= 57	, H1	= 28, L	= 43	)		
VB CL 014 F	G 1/4"	1/4"	1/4"			2700	2000	950		
Model series 1 (n	neasure	ment	es: H	= 66	, H1	= 33, L	= 52	)		
VB CL 14 F	G 1/4"	1/4"	1/4"	1/4"		2700	2000	2000	900	
VB CL 38 F	G 3/8"	1/4"	1/4"	1/4"		3600	2000	2000	900	
Model series 2 (n	neasure	ment	es: H	= 81	, H1	= 38, L	= 63	)		
VB CL 382 F	G 3/8"	1/4"	1/2"	3/8"	3/8"	7250	2250	5500	2250	2250
VB CL 12 F	G 1/2"	1/4"	1/2"	3/8"	3/8"	7250	2250	5500	2250	2250
Model series 4 (n	neasure	ment	es: H	= 11	0, H1	1 = 51,	L = 8	5)		
VB CL 34 F	G 3/4"	3/4"	3/4"			18000	8500	12000	)	
VB CL 10 F	G 1"	3/4"	3/4"			18000	8500	12000	)	

Mounting bracket	Coupling kit
WOF	KP 0 F or KPW 0 F
W1F	KP 1 F or KPW 1 F KP 1 F or KPW 1 F
W 2 F	KP 2 F or KPW 2 F
W 2 F	KP 2 F or KPW 2 F
W 4 F	KP 4 F or KPW 4 F KP 4 F or KPW 4 F



All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

335

# **Accessories - Futura**

W 4 F



Mounting materials for Futura model series					
Туре	Type mounting brac-				
mounting brackets	kets with ring and	Туре			
with screws*	panel union nuts	panel union nut	For model series		
WOF	MW 0 F	SM 1	0		
W 1 F	MW 1 F	SM 1 F	1		
\\/ 2 E	14\1\7 P	SM 2 E	?		

<sup>\*</sup> to install the mounting brackets, the cover must be removed from the device.

MW 4 F



Coupling kits t	Coupling kits for Futura model series					
Туре	Туре					
standard	with wall bracket	For model series				
KP 0 F	KPW 0 F	0				
KP 1 F	KPW 1 F	1				
KP 2 F	KPW 2 F	2				
KP 4 F	KPW 4 F	4				



Filter elements for filters and filter regulators Futura model series				
Type filters	Туре			
filters	filter holder	Version	For model series	
FILTER 1	FH 1	Cellpor filter element (5 µm)	1	
FILTER 2 F	FH 2 F	Cellpor filter element (5 $\mu$ m)	2	
FILTER 4 F	FH 4 F	Cellpor filter element (5 µm)	4	



type BF 1 F AM type BF 1 F



type BFM 1 F type BFM 1 F AM

Type <b>semi-</b>	Type <b>fully</b>	Type <b>fully</b>		
automatic drain*	automatic drain	autom. drain (NC)	For model series	D
Polycarbonate conto	ainer with protective c	age		
BDF 00**	BF 1 AM**	BF 1 AMNC**	0	33.5 (thread)
BF 1 F	BF 1 F AM	BF 1 F AMNC	1	37.6
BF 2 F	BF 2 F AM	BF 2 F AMNC	2	43.8
BF 4 F	BF 4 F AM	BF 4 F AMNC	4	60.0
Die-casting zinc cor	ntainers with inspectio	n tube		
BDF 00 M***	BDF 00 M AM****	BDF 00 M AMNC****	0	33.5 (thread)
BFM 1 F	BFM 1 F AM	BFM 1 F AMNC	1	37.6
BFM 2 F	BFM 2 F AM	BFM 2 F AMNC	2	43.8
BFM 4 F	BFM 4 F AM	BFM 4 F AMNC	4	60.0
Polycarbonate conto	ainers for activated ca	rbon filter (without dro	iin)	
BDO 00			0	33.5 (thread)
BFA 1 F			1	37.6
BFA 2 F			2	43.8
BFA 4 F			4	60.0
Die-casting zinc cor	ntainers for activated	carbon filter (without d	rain)	
BDO 00 M			0	33.5 (thread)
BFMA 1 F			1	37.6
REMA 2 E			2	13.8

Replacement containers for filters and filter regulators Futura model series

60.0

<sup>\*\*</sup>as soon as the inlet pressure falls below the minimum input pressure, the drain valve opens automatically. By screwing the drain screw tight, you can prevent the semi-automatic drain valve from opening (not for model series Eco), \*\* without protective cage, a protective cage can be ordered additionally upon request. Protective cages can be found in the "Multifix" in our Online Shop \*\*\*without inspection tube \*\*\*\* without inspection tube, not for filters model series 0

# **Combi service units**

The air units consist of filters, pressure regulators and lubricators, all of which are accommodated in a single device. The

oil bowl is integrated into the filter container.

Materials: Housing: Zinc die-casting, seals: NBR, plastic container: Polycarbonate, filter insert: Sintered bronze
Temperature range: 0°C to max. +50°C (metal container: 0°C to max. +90°C)

Input pressure: Max. 16 bar (metal container: max 25 bar)
Usable tank contents: Size 1: Filter 25 cm³, oiler: 75 cm³, size 2: Filter 75 cm³, oiler: 150 cm³

Pore width in the filter: Standard 40  $\mu$ m (5  $\mu$ m on request)

Condensate draining: Manually

Pressure gauge: ∅ 50 mm Options: Metal container with visual display -M\*, protective cage -S, semi-automatic (0.5 - 16\*\* bar) -HA, automatic drainer (1.5 - 12 bar) -AM, externally fitted drain valve (4 - 16 bar) -AMR, lockable -K

#### **Combi service units** up to 3 400 I/min

_		Pressure	Pressure	Mounting
Туре	Thread	regula. range	gauge display	bracket
Model series 1 (Flow 1400 I/min)				
CL KOM 14	G 1/4"	0.5 - 10 bar	0 - 16 bar	W KOMBI 1
CL KOM 14-6	G 1/4"	0.5 - 6 bar	0 - 10 bar	W KOMBI 1
CL KOM 14-16	G 1/4"	0.5 - 16 bar	0 - 25 bar	W KOMBI 1
CL KOM 38	G 3/8"	0.5 - 10 bar	0 - 16 bar	W KOMBI 1
CL KOM 38-6	G 3/8"	0.5 - 6 bar	0 - 10 bar	W KOMBI 1
CL KOM 38-16	G 3/8"	0.5 - 16 bar	0 - 25 bar	W KOMBI 1
CL KOM 12	G 1/2"	0.5 - 10 bar	0 - 16 bar	W KOMBI 1
CL KOM 12-6	G 1/2"	0.5 - 6 bar	0 - 10 bar	W KOMBI 1
CL KOM 12-16	G 1/2"	0.5 - 16 bar	0 - 25 bar	W KOMBI 1
Model series 2 (Flow 3400 I/min)				
CL KOM 122	G 1/2"	0.5 - 10 bar	0 - 16 bar	W KOMBI 2
CL KOM 122-6	G 1/2"	0.5 - 6 bar	0 - 10 bar	W KOMBI 2
CL KOM 122-16	G 1/2"	0.5 - 16 bar	0 - 25 bar	W KOMBI 2
CL KOM 34	G 3/4"	0.5 - 10 bar	0 - 16 bar	W KOMBI 2
CL KOM 34-6	G 3/4"	0.5 - 6 bar	0 - 10 bar	W KOMBI 2
CL KOM 34-16	G 3/4"	0.5 - 16 bar	0 - 25 bar	W KOMBI 2
CL KOM 10	G 1"	0.5 - 10 bar	0 - 16 bar	W KOMBI 2
CL KOM 10-6	G 1"	0.5 - 6 bar	0 - 10 bar	W KOMBI 2
CL KOM 10-16	G 1"	0.5 - 16 bar	0 - 25 bar	W KOMBI 2

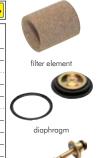


combi service unit

# Replacement parts for combi service units

_	
Туре	
size 1	
Filter elements	
FILTER KOM 1-40	Pore width: 40 $\mu$ m
FILTER KOM 1-5	Pore width: 5 μm
Drip caps	
TROPF KOM	Material: Plastic
TROPF KOM M	Material: Metal
Protective cages	
SCHUTZKORB KOM 1	
Wear parts	
MEMBRANE KOM 1	Diaphragm
DK KOM 1	Sealing cone

Туре	
size 2	
Filter elements	
FILTER KOM 2-40	Pore width: 40 μm
FILTER KOM 2-5	Pore width: 5 μm
Drip caps	
TROPF KOM	Material: Plastic
TROPF KOM M	Material: Metal
Protective cages	
SCHUTZKORB KOM 2	
Wear parts	
MEMBRANE KOM 2	Diaphragm
DK KOM 2	Sealing cone





Steam traps type AM R can be found in our Online Shop.

sealing ball

Containers with internal and external bowls for condensate and oil

Туре	Туре	
plastic	metal	Condensate drain
Size 1		
BF KOM 1	BFM KOM 1	Manual drain
BF KOM 1 AM		Internally fitted drain (1 - 12 bar)
BF KOM 1 AMR	BFM KOM 1 AMR	Externally fitted drain (4 - 16 bar)
BF KOM 1 HA	BFM KOM 1 HA	Semi-automatic drain (0.5 - 16 bar)*
Size 2		
BF KOM 2	BFM KOM 2	Manual drain
BF KOM 2 AM		Internally fitted drain (1 - 12 bar)
BF KOM 2 AMR	BFM KOM 2 AMR	Externally fitted drain (4 - 16 bar)
BF KOM 2 HA	BFM KOM 2 HA	Semi-automatic drain (0.5 - 16 bar)*

\* metal container 0.5 - 25 bar)



type BF KOM ...



type BF KOM ... HA











Webshop Service

type BFM KOM ... HA type BF KOM ... AMR type BFM KOM ... AMR

<sup>\*</sup> drip cap made of metal/glass, \*\* 0.5 - 25 bar when combined with a metal container

Version: Pressure regulator resettable (with relieving system)

Materials: Body: Zinc die-casting Z410, spring hood: POM, diaphragm: TPU, seals: NBR

Temperature range: -10°C to max. +60°C Input pressure: Max. 25 bar Pressure gauge connection: G 1/8' Switch panel thread: M  $30 \times 1.5$ 

Media: Compressed air, non-toxic and non-inflammable gases

Advantages: • Automatic venting in the event of overpressure on the secondary side.

· Hand wheel can be locked by pressing down on it.

		Pressure	Pressure gauge	Press. gauge
Туре	Thread	regula. range	display	diameter
DR 022-00*	G 1/8"	0.5 - 10 bar	0 - 16 bar	40
DR 022-00-3	G 1/8"	0.1 - 3.5 bar	0 - 6 bar	40
DR 022-00-7	G 1/8"	0.15 - 7 bar	0 - 10 bar	40
DR 022-01*	G 1/4"	0.5 - 10 bar	0 - 16 bar	40
DR 022-01-3	G 1/4"	0.1 - 3.5 bar	0 - 6 bar	40
DR 022-01-7	G 1/4"	0.15 - 7 bar	0 - 10 bar	40

standard series, please use preferentially as the regulation range can be applied universally

# WHM 30 and SM 1 WHM 30 and SM 1 WHM 30 and SM 1 WHM 30 and SM 1

310 l/min

Mounting bracket WHM 30 and SM WHM 30 and SM 1

340 I/min

# Pressure regulators - mini

Version: Pressure regulator resettable (with relieving system)

Materials: Body: Zinc die-casting Z410, spring hood: POM, diaphragms and seals: NBR

Temperature range: -10°C to max. +60°C **Input pressure:** Max. 25 bar Pressure gauge connection: G 1/8'Switch panel thread: M 30 x 1.5

Media: Compressed air, non-toxic and non-inflammable gases

ATEX: Operating material without its own potential source of ignition in accordance with Directive 2014/34/EU

Advantages: • Automatic venting in the event of overpressure on the secondary side. Hand wheel can be locked by pressing down on it.



	Mounting bracket
1	WHM 30
	WHM 30

# Pressure regulators - standard

up to 15 100 l/min

Version: Resettable (with relieving system)

Materials: Body: Zinc die-casting Z410 (model series 5 and 7: aluminium), diaphragms and seals: NBR

Temperature range: -10°C to max. +60°C Pressure gauge connection: G 1/4"

Switch panel thread: Model series 1 to 3: M 20 x 1.5

Media: Oiled and unoiled compressed air, non-toxic and non-flammable gases

ATEX: Operating material without its own potential source of ignition in accordance with Directive 2014/34/EU

Optional: Other regulation ranges: 0.1-3 bar -3, 0.2-6 bar -6, 0.5-16 bar -16

Advantages: • Automatic venting in the event of overpressure on the secondary side

		and 2
Ξ	至	

		Pressure	Pressure gauge				Mounting
Туре	Thread	regula. range	display	Н	H1	L	bracket
Model series 1,	flow 1000 I/min,	input pressure m	ax. 16 bar				
DR 11	G 1/4"	0.5 - 10 bar	0 - 16 bar	132	32	54	BW 10
DR 12	G 3/8"	0.5 - 10 bar	0 - 16 bar	132	32	54	BW 10
Model series 2,	flow 2100 I/min,	input pressure m	ax. 25 bar				
DR 22	G 3/8"	0.5 - 10 bar	0 - 16 bar	151	33	70	BW 20
DR 23	G 1/2"	0.5 - 10 bar	0 - 16 bar	151	33	70	BW 20
Model series 3,	flow 5000 I/min,	input pressure m	ax. 25 bar				
DR 33	G 1/2"	0.5 - 10 bar	0 - 16 bar	163	33	82	BW 30
DR 34	G 3/4"	0.5 - 10 bar	0 - 16 bar	163	33	90	BW 30
DR 35	G 1"	0.5 - 10 bar	0 - 16 bar	163	33	90	BW 30
Model series 5,	flow 9500 I/min,	input pressure m	ax. 25 bar				
DR 54	G 3/4"	0.5 - 10 bar	0 - 16 bar	238	48	117	BW 50
DR 55	G 1"	0.5 - 10 bar	0 - 16 bar	238	48	117	BW 50
Model series 7,	flow 15100 I/min	, input pressure r	nax. 25 bar				
DR 76	G 1 1/4"	0.5 - 10 bar	0 - 16 bar	258	58	119	BW 50
DR 77	G 1 1/2"	0.5 - 10 bar	0 - 16 bar	258	58	119	BW 50

Order example: DR 11 \*\*

Standard type

Regulation range - 3 bar (pressure gauge 0 - 6 bar) 0.2 - 6 bar (pressure gauge 0 - 10 bar)

0.5 - 16 bar (pressure gauge 0 - 25 bar)

standard series, please use preferentially as the regulation range can be applied universally

# Pressure regulators - standard

# Pressure regulators, pilot controlled - standard

up to 50 000 l/min

Application: Pilot controlled pressure regulators are used when high flow rates are needed with a constant pressure

Version: Resettable (with relieving system)

Materials: Body: Aluminium, spring hood: POM, diaphragms and seals: NBR

Temperature range: -10°C to max. +60°C

Input pressure: Max. 25 bar

Pressure gauge connection: G 1/4" (model series 8: 2 x G 1/4")

Media: Oiled and unoiled compressed air, non-toxic and non-flammable gases

ATEX: Operating material without its own potential source of ignition in accordance with Directive 2014/34/EU Optional: Other regulation ranges: 0.1-3 bar -3, 0.2-6 bar -6, 0.5-16 bar -16, lockable using a cylinder lock -K

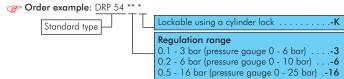
Advantages: • Automatic venting in the event of overpressure on the secondary side.

High flow at constant pressure.

• Hand wheel can be locked by pressing down on it.

		Pressure	Pressure gauge				Mounting		
Туре	Thread	regula. range	display	Н	H1	L	bracket		
Model series 5,	Model series 5, flow 15000 I/min, Inlet pressure max. 40 bar								
DRP 5440	G 3/4"	0,5 - 10 bar	0 - 16 bar	177	129	117	BW 50		
DRP 5540	G 1"	0,5 - 10 bar	0 - 16 bar	177	129	117	BW 50		
Model series 7,	flow 31500 I/min	, Inlet pressure m	ax. 40 bar						
DRP 7640	G 1 1/4"	0,5 - 10 bar	0 - 16 bar	190	138	119	BW 50		
DRP 7740	G 1 1/2"	0,5 - 10 bar	0 - 16 bar	190	138	119	BW 50		
Model series 8, flow 50000 l/min, Inlet pressure max. 25 bar									
DRP 87*	G 1 1/2"	0,5 - 10 bar	0 - 16 bar	262	154	160	Pipe		
DRP 88*	G 2"	0,5 - 10 bar	0 - 16 bar	262	154	160	installation		

<sup>\*</sup> input pressure gauge 0 - 25 bar





Application: A remote controlled pressure regulator is used, when high flow rates are required with a constant pressure. The pressure regulator can also be used at inaccessible locations (e.g. in hazardous or ceiling areas). The setting is made using a pilot pressure regulator that can be placed anywhere. The regulated pressure corresponds to the pressure of the remote controlled bore.

Version: Resettable (with relieving system)
Materials: Body: Zinc die-casting Z410 (model series 5 to 8: aluminium), diaphragms and seals: NBR

Temperature range: -10°C to max. +80°C Input pressure: Max. 25 bar

Pressure gauge connection: G 1/4" Media: Oiled and unoiled compressed air, non-toxic and non-flammable gases

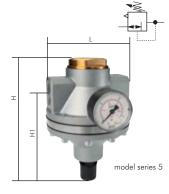
ATEX: Operating material without its own potential source of ignition in accordance with Directive 2014/34/EU

- Advantages: Automatic venting in the event of overpressure on the secondary side.
  - High flow at constant pressure.
  - Remote-controlled pressure regulation using pilot regulator (when using a precision pressure regulator as a pilot, it is possible to set the pressure very accurately).

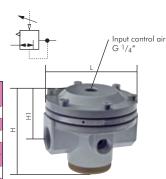
						Pressure	Mounting
Туре		Thread	L	Н	H1	regula. range	bracket
Model series 3,	flow 6000 I/min						
DRi 33		G 1/2"	82	75	42	0 - 16 bar	BW 30
Model series 5,	flow 12500 I/min						
DRi 5440		G 3/4"	117	109	61	0 - 20 bar	BW 50
DRi 5540		G 1"	117	109	61	0 - 20 bar	BW 50
Model series 7,	flow 31500 I/min						
DRi 7640		G 1 1/4"	119	123	71	0 - 20 bar	BW 50
DRi 7740		G 1 1/2"	119	123	71	0 - 20 bar	BW 50
Model series 8, flow 50000 l/min							
DRi 87		G 1 1/2"	160	199	92	0 - 16 bar	
DRi 88		G 2"	160	199	92	0 - 16 bar	



Recommendation: For best regulation results, please use the precision regulator with feedback connection type DRF 31-7 FB (see page 346)











Liquid seals gaskets & tapes rom page 549



Cleaner and service products from page 564



Coupling sockets NW7 starting on page 150



PVC fabric hoses on page 208



Threaded nozzles & nose nozzles from page 64



Cutting ring fittings from page 77



Seamless precision hydraulic pipes from page 252



Ball valve: from page 280

# Filter regulators - mini and standard model series

G 1/8" - G 1"

Version: Pressure regulator resettable (with relieving system) with additional filtering using the centrifugal principle and filter Materials: Body: Zinc die-casting Z410 (model series 5: aluminium), diaphragms and seals: NBR, condensate container: Polycarbonate (model series mini: spring hood: POM)

Temperature range: Up to max. +60°C Input pressure: 1.5 - 16 bar Condensate draining: Semi-automatic<sup>1)</sup>

Media: Compressed air, non-toxic and non-inflammable gases

ATEX: Operating material without its own potential source of ignition in accordance with Directive 2014/34/EU

Advantages: • Automatic venting in the event of overpressure on the secondary side.

• Hand wheel can be locked by pressing down on it (mini-design)



# Filter regulators - mini

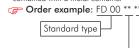
350 l/min

Pressure gauge connection: G 1/8Pore width in the filter:  $5 \, \mu \mathrm{m}$ Max. condensate amount: 16 cm<sup>3</sup> Switch panel thread: M 30 x 1.5

Optional: Version with metal container (1.5 - 25 bar) -M, automatic drain\*\* -AM

		Pressure	Pressure gauge	Pressure gauge	Mounting
Туре	Thread	regula. range	display	diameter	bracket
FD 00*	G 1/8"	0.5 - 10 bar	0 - 16 bar	40	WHM 30
FD 00-3	G 1/8"	0.5 - 3 bar	0 - 6 bar	40	WHM 30
FD 00-6	G 1/8"	0.5 - 6 bar	0 - 10 bar	40	WHM 30
FD 00-16	G 1/8"	0.5 - 16 bar	0 - 25 bar	40	WHM 30
FD 01*	G 1/4"	0.5 - 10 bar	0 - 16 bar	40	WHM 30
FD 01-3	G 1/4"	0.5 - 3 bar	0 - 6 bar	40	WHM 30
FD 01-6	G 1/4"	0.5 - 6 bar	0 - 10 bar	40	WHM 30
FD 01-16	G 1/4"	0.5 - 16 bar	0 - 25 bar	40	WHM 30

\* standard model series, please use preferentially as the regulation range can be applied universally, \*\* max. 16 bar when combined with a metal container



Designation for the options With metal container (1.5 - 25 bar) . . . . - M
With automatic drain\*\* (1.5 to 16 bar) . . . - AM

## Regulation range

- 0.5 3 bar (pressure gauge 0 6 bar) 0.5 - 6 bar (pressure gauge 0 - 10 bar)
- 0.5 16 bar (pressure gauge 0 25 bar)

# Filter regulators - standard

up to 12 000 l/min

ket

Pressure aguae connection: G 1/4

Switch panel thread: Model series 1 to 3: M 20 x 1,5

© Optional: Other control ranges: 0,5 - 3 bar -3, 0,5 - 6 bar -6, 0,5 - 16 bar -16, Version with protective cage -S, version with metal container (1,5 - 25 bar) -M, automatic drain\* -AM, automatic drain closed when not pressurised\* (0 -16 bar) -AMNC

		Pressure	Pressure gauge							
Туре	Thread	regula. range	display	Н	H1	L				
Model series 1, flow 900 l/min, condensate amount 35 cm <sup>3</sup> , pore width in the filter 5 µm										
FD 11	G 1/4"	0.5 - 10 bar	0 - 16 bar	239	100	54				
FD 12	G 3/8"	0.5 - 10 bar	0 - 16 bar	239	100	54				
Model series 2, f	low 1500 l/min, con	densate amount 5	i0 cm³, pore width	in the fi	lter 40 μr	n				
FD 22	G 3/8"	0.5 - 10 bar	0 - 16 bar	270	118	70				
FD 23	G 1/2"	0.5 - 10 bar	0 - 16 bar	270	118	70				
Model seriese 3,	flow 3000 I/min, co	ndensate amount	65 cm <sup>3</sup> , pore widt	h in the	filter 5 μr	n				
FD 33	G 1/2"	0.5 - 10 bar	0 - 16 bar	298	130	82				
Model series 5, f	low 12000 I/min, co	ndensate amount	300 cm <sup>3</sup> , pore wid	dth in the	filter 40	μm				
FDP 54	G 3/4"	0.5 - 10 bar	0 - 16 bar	392	129	117				
FDP 55	G 1"	0.5 - 10 bar	0 - 16 bar	392	129	117				

not for model series 1, when combined with a metal container max 16 bar

# model series 1-3



Designation for the options: With protective cage With metal container (1.5 - 25 bar)
With automatic drain\*(1.5 to 16 bar) .-AM With automatic drain, closed when depressurised\* (0 to 16 bar)

- 0.5 3 bar (pressure gauge 0 6 bar) . . 0.5 6 bar (pressure gauge 0 10 bar) .
- 0.5 16 bar (pressure gauge 0 25 bar) .-16





model series 5



Electronic oressure switches from page 391



**♦₩** Check valves from page 446



as soon as the inlet pressure falls below the mi-

nimum input pressure, the drain valve opens automatically. The semi-automatic drain valve

can be prevented from opening by screwing on the drain plug tightly.

# Filters - mini and standard model series

G 1/8" - G 3"

Version: Filtering using the centrifugal principal and sintered filter

**Materials:** Body: Zinc die-casting Z410, condensate container: Polycarbonate Temperature range:  $0^{\circ}\text{C}$  to max.  $+60^{\circ}\text{C}$  Input pressure: 1.5 - 16 bar

Condensate draining: Semi-automatic<sup>11</sup>

Media: Compressed air, non-toxic and non-inflammable gases

ATEX: Operating material without its own potential source of ignition in accordance with Directive 2014/34/EU (not model series 9)

Filters - mini 800 I/min

Pore width in the filter:  $5 \mu m$ Max. condensate amount: 16 cm3

Optional: Version with metal container (1.5 - 25 bar) -M, automatic drain\* -AM

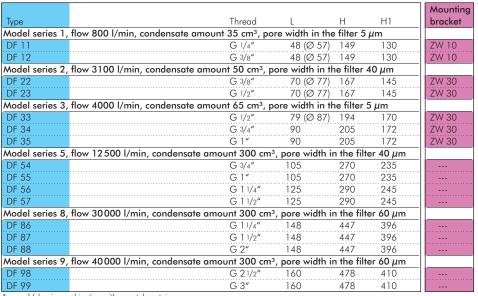
Filters standard model series 1 to 9 (G 1/4" - G 3")

-	
Туре	Thread
DF 00	G 1/8"
DF 01	G 1/4"

<sup>\*</sup> not in combination with a metal container

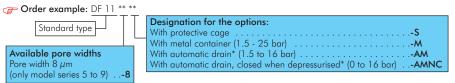
# up to 40 000 l/min

Poptional: Version with protective cage -S, version with metal container (1.5 - 25 bar) -M, automatic drain\* -AM, automatic drain closed when not pressurised\* (0 - 16 bar) -AMNC





max. 16 bar in combination with a metal container



# **Compressed air filters for high pressures**

up to 40 bar

High pressure regulators

from page 351

Materials: Housing: Aluminium, container: Brass (DF8740 and F8840: aluminium), filter insert: Sintered bronze

Temperature range: 0°C to max. +90°C Input pressure: Max. 40 bar

Condensate draining: Manually Pore width in the filter: 40 µm

Media: Compressed air, non-toxic and non-inflammable gases

 $\bigcirc$  Optional: 5  $\mu$ m filter porosity -5

~	I - I -	/					
					Repl. filter	Repl. filter	Mounting
Туре	Thread	L	Н	H1	5 μm 🛬	40 μm 🛬	bracket
Flow 2660 I/mii	n*, condens	ate amou	nt 80 cm <sup>3</sup>				
DF 2240	G 3/8"	70	200	168	FILTER 2040-5	FILTER 2040	BW 2040
DF 2340	G 1/2"	65	200	168	FILTER 2040-5	FILTER 2040	BW 2040
Flow 6000 I/mii	n*, condens	ate amou	nt 100 cm <sup>3</sup>				
DF 3440	G 3/4"	92	210	170	FILTER 3040-5	FILTER 3040	BW 3040 F
DF 3540	G 1"	80	210	170	FILTER 3040-5	FILTER 3040	BW 3040 F
Flow 15830 I/min*, condensate amount 300 cm <sup>3</sup>							
DF 8740	G 1 1/2"	160	285	243	FILTER 8040-5	FILTER 8040	BW 8040 F
DF 8840	G 2"	140	285	243	FILTER 8040-5	FILTER 8040	BW 8040 F

measured at  $P_1 = 6$  bar -  $\Delta p = 0.2$  bar



Microfilters for high pressures can be found in our Online Shop. Search for DFX

Input pressure up to max. 40 bar!

# Mist lubricators mini and standard model series

G 1/8" - G 2"

Materials: Body: Zinc die-casting Z410, oil tank: Polycarbonate

Temperature range: Up to max. +60°C Input pressure: 0 - 16 bar

Oil metering at 500 l/min: 0.5 - 1 drops/min

Media: Compressed air, non-toxic and non-inflammable gases ATEX: Operating material without its own potential source of ignition in accordance with Directive 2014/34/EU

Advantages: • Can be filled with oil while under pressure.



Lubricators	- mini 660 l/min
Reaction limit (d Oil supply: 17 c Optional: \	
Туре	Thread
DO 00	G 1/8"
DO 01	G 1/4"
* plastic drip cap	

Designation for the options: With metal container\* (0 - 25 bar)

# Ξ

# Mist lubricators - standard

⊘ Order example: DO 00 \*\*

Standard type

up to 25 000 I/min

\*\*Optional: Version with protective cage -\$, version with metal container\* (0 bis 25 bar) -M

					Mounting					
Туре	Thread	L	Н	H1	bracket					
Model series 1, flow 1250 l/min, reaction limit (6 bar) 50 l/min, oil supply 40 cm³										
DO 11	G 1/4"	50	169	118	ZW 10					
DO 12	G 3/8"	50	169	118	ZW 10					
Model series 2,	flow 2400 I/min, reaction limit (6 bar) 50 I/min	, oil supply 1	0 cm <sup>3</sup>							
DO 22	G 3/8"	70	183	132	ZW 30					
DO 23	G 1/2"	70	183	132	ZW 30					
Model series 3, fl	w 4,000 l/min (DO 34/35 9000 l/min), reaction limit (	6 bar) 50 l/min	oil suppl	y 135 cm³						
DO 32	G 3/8"	79	203	148	ZW 30					
DO 33	G 1/2"	79	203	148	ZW 30					
DO 34	G 3/4"	90	220	161	ZW 30					
DO 35	G 1"	90	220	161	ZW 30					
Model series 5,	flow 9000 l/min, reaction limit (6 bar) 170 l/mi	in, oil supply 5	550 cm <sup>3</sup>							
DO 54	G 3/4"	105	283	223						
DO 55	G 1"	105	283	223						
DO 56	G 1 1/4"	125	302	232						
DO 57	G 1 1/2"	125	302	232						
Model series 8, fl	ow 25,000 l/min (DO 86 11000 l/min), reaction limit (6	b bar) 85 l/min,	oil supply	1,700 cm <sup>3</sup>						
DO 86	G 1 1/4"	150	448	372						
DO 87	G 1 1/2"	150	448	372						
DO 88	G 2"	150	448	372						

\* metal/glass combination drip cap





# Inline lubricators for compressed air tools

Pressure range: Max. 6.3 bar

Note: For compressed air equipment with heavy vibrations, we recommend connecting the lubricator to the device with a short piece of hose.

Advantages: • This lubricator is used directly on the compressed air tool. Through the short path from the lubricator to the device, a constant supply of oil is guaranteed. The fill level is always visible.

Туре	Input (FT)	Output (MT)	Air permeability Oil supply
PT 1025	Rp 1/4"	R 1/4"	Approx. 860 l/min 20 ml



Pneumatic oil





Compressed air tools from page 533



Threaded nozzles



# Service units - mini and standard model series

G 1/8" - G 2"

Materials: Body: Zinc die-casting Z410 (model series 5 to 8: aluminium), diaphragms and seals: NBR, container: Poly-

Temperature range: Up to max. +60°C

Input pressure: 1.5 - 16 bar

Condensate draining: Semi-automatic (as soon as the inlet pressure falls below the minimum input pressure, the drain valve opens automatically. By screwing the drain screw tight, you can prevent the semi-automatic drain valve from opening.)

Media: Compressed air, non-toxic and non-inflammable gases

ATEX: Operating material without its own potential source of ignition in accordance with Directive 2014/34/EU

Advantages: • Automatic venting in the event of overpressure on the secondary side.
• Can be filled with oil while under pressure.

# Service units, 2-part - mini

350 l/min

up to 4000 l/min

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167

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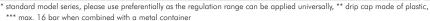
Version: Filter regulator resettable (with relieving system) with attached lubricator Pressure gauge connection: G 1/8 Reaction limit (6 bar): 40 l/min

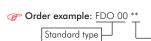
Switch panel thread: M  $30 \times 1.5$ 

Oil metering at 250 l/min: 2 - 5 drops/10 min Max. condensate amount: 16 cm<sup>3</sup> Pore width in the filter:  $5 \mu m$ 

Optional: Version with metal container\*\* (1.5 - 25 bar) -M, automatic drain\*\*\* -AM

		Pressure	Pressure gauge	Press. gauge	Mounting
Туре	Thread	regula. range	display	diameter	bracket
FDO 00*	G 1/8"	0.5 - 10 bar	0 - 16 bar	40	WHM 30
FDO 00-3	G 1/8"	0.5 - 3 bar	0 - 6 bar	40	WHM 30
FDO 00-6	G 1/8"	0.5 - 6 bar	0 - 10 bar	40	WHM 30
FDO 00-16	G 1/8"	0.5 - 16 bar	0 - 25 bar	40	WHM 30
FDO 01*	G 1/4"	0.5 - 10 bar	0 - 16 bar	40	WHM 30
FDO 01-3	G 1/4"	0.5 - 3 bar	0 - 6 bar	40	WHM 30
FDO 01-6	G 1/4"	0.5 - 6 bar	0 - 10 bar	40	WHM 30
FDO 01-16	G 1/4"	0.5 - 16 bar	0 - 25 bar	40	WHM 30





Designation for the options:

Version with metal container\*\* (1.5 - 25 bar) . . .-M
With automatic drain\*\*\* (1.5 to 16 bar) . . . .-AM

# Service units, 2-part - standard

Version: Filter regulator resettable (with relieving system) with attached lubricator

Pressure gauge connection: G 1/4"

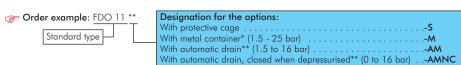
Switch panel thread: Model series 1 to 3: M 20 x 1.5

Oil metering at 1000 l/min: 1 - 2 drops/min

Optional: Version with protective cage -S, version with metal container\* (1.5 - 25 bar) -M, automatic drain\*\* -AM, automatic drain closed when not pressurised\*\* (0 - 16 bar) -AMNC

		Pressure	Pressure				Mounting
Туре	Thread	regula. range	gauge display	L	Н	H1	bracket
Model series	1, flow 600 l/min	, cond. amount 35 cm³	, oil supply 40 cm <sup>3</sup> ,	pore wid	th in the	filter 5 μm	
FDO 11	G 1/4"	0.5 - 10 bar	0 - 16 bar	117	236	98	BW 10
FDO 12	G 3/8"	0.5 - 10 bar	0 - 16 bar	117	236	98	BW 10
Model series	2, flow 800 I/min	, cond. amount 50 cm³,	oil supply 110 cm <sup>3</sup> ,	pore widt	h in the fi	ilter 40 μm	
FDO 22	G 3/8"	0.5 - 10 bar	0 - 16 bar	150	270	118	BW 20
FDO 23	G 1/2"	0.5 - 10 bar	0 - 16 bar	150	270	118	BW 20
Model series 3, flow 2100 l/min, cond. amount 65 cm³, oil supply 135 cm³, pore width in the filter 5 μm							
FDO 33	G 1/2"	0.5 - 10 bar	0 - 16 bar	175	298	130	BW 30
Model series 5, flow 4000 l/min, cond. amount 300 cm³, oil 550 cm³, pore width in the filter 40 μm							
FDOP 54	G 3/4"	0.5 - 10 bar	0 - 16 bar	230	459	190	BW 50
FDOP 55	G 1"	0.5 - 10 bar	0 - 16 bar	230	459	190	BW 50

<sup>\*</sup> drip cap made of metal/glass combination, \*\* not for model series 1, max 16 bar when combined with a metal container











Compressed air rubber hose from page 212

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# Service units & accessories - standard

# Service units, 3-part - standard

up to 18 500 l/min

Version: Filter, pressure regulator resettable (with relieving system) and lubricator

Pressure gauge connection: G  $^1/4''$  Switch panel thread: Model series 1 to 3: M  $20\times1.5$  Oil metering at 1000 l/min: 1 - 2 drops/min

Topological version with protective cage -S, version with metal container\* (1.5 - 25 bar) -M, automatic drain\*\* -AM, automatic drain closed when not pressurised\*\* (input pressure 0 - 16 bar) -AMNC

			Pressure	Pressure gauge				Mounting		
	Туре	Thread	regula. range	display	L	Н	H1	bracket		
	Model series 1, flow 600 l/min, cond. amount 35 cm³, oil supply 40 cm³, pore width in the filter 5 μm									
	FRO 11	G 1/4"	0.5 - 10 bar	0 - 16 bar	172	189	138	BW 10		
	FRO 12	G 3/8"	0.5 - 10 bar	0 - 16 bar	172	189	138	BW 10		
-	Model series	2, flow 1400 l/mir	n, cond. amount 50 cm³	, oil supply 110 cm	3, pore wid	th in the filt	ter 40 μm			
tf	FRO 22	G 3/8"	0.5 - 10 bar	0 - 16 bar	236	201	150	BW 20		
Coping	FRO 23	G 1/2"	0.5 - 10 bar	0 - 16 bar	236	201	150	BW 20		
	Model series	3, flow 3200 I/mir	n, cond. amount 65 cm³	, oil supply 135 cm	3, pore wid	th in the filt	ter 5 μm			
	FRO 33	G 1/2"	0.5 - 10 bar	0 - 16 bar	260	229	175	BW 30		
100	FRO 34	G 3/4"	0.5 - 10 bar	0 - 16 bar	302	235	176	BW 30		
	FRO 35	G 1"	0.5 - 10 bar	0 - 16 bar	302	235	176	BW 30		
100	Model series 5, flow 4900 l/min, cond. amount 300 cm <sup>3</sup> , oil supply 550 cm <sup>3</sup> , pore width in the filter 40 $\mu$ m									
1000	FRO 54	G 3/4"	0.5 - 10 bar	0 - 16 bar	350	300	241	BW 50		
	FRO 55	G 1"	0.5 - 10 bar	0 - 16 bar	350	300	241	BW 50		
	FRO 56	G 1 1/4"	0.5 - 10 bar	0 - 16 bar	395	319.5	250	BW 50		
	FRO 57	G 1 1/2"	0.5 - 10 bar	0 - 16 bar	395	319.5	250	BW 50		
	Model series	8, flow 18500 l/mi	in, cond. amount 300 cm	<sup>3</sup> , oil supply 1700 ci	m³, pore wi	dth in the fi	lter 60 μm			
	FRO 88	G 2"	0.5 - 10 bar	0 - 16 bar	453	477	401			
	* drip cap made	of metal/glass combi	nation, ** max 16 bar whe	n combined with a me	etal containe	r				





Designation for the options:
With protective cage
With metal container* (1.5 - 25 bar)
With automatic drain** (1.5 to 16 bar)
With automatic drain, closed when depressurised** (0 to 16 bar)AMNC





type MU DF 33

# Replacement containers for filters and filter regulators - mini/standard

Туре	Туре	Туре		
semi-autom. drain	fully autom. drain	replacement nut	For model series	D
Polycarbonate contain	er			
BDF 00	BF 1 AM		Mini	33.5 (thread)
BDF 11	BDF 11 AM*	MU DF11	1	44 (flange)
BDF 22	BDF 22 AM	MU DF22	2	65 (flange)
BDF 33	BDF 33 AM	MU DF33	3 to 9	76 (flange)
Metal container witho	ut inspection tube			
BDF 00 M	BDF 00 M AM**		Mini	33.5 (thread)
BDF 11 M	BDF 11 M AM*	MU DF11	1	44 (flange)
BDF 22 M	BDF 22 M AM	MU DF22	2	65 (flange)
BDF 33 M	BDF 33 M AM	MU DF33	3 to 9	76 (flange)
Protective cage				
SCHUTZKORB 0	SCHUTZKORB 0		Mini	33.5 (thread)
SCHUTZKORB DF11	SCHUTZKORB DF11		1	44 (flange)
SCHUTZKORB DF22	SCHUTZKORB DF22		2	65 (flange)
SCHUTZKORB DF33	SCHUTZKORB DF33		3 to 9	76 (flange)

<sup>\*</sup> not for filter regulator model series 1, \*\* not for filter model series 0

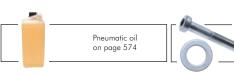


type SCHUTZKORB

DF33

The state of the s	
COULITY/ODD DE22	type MII DE 3

Replacement containers for lubricators - mini/standard								
Type polycarbonate Type metal container Type Type For								
container	w/o inspection tube	protective cage	replacement nut	model series	D			
BDO 00	BDO 00 M	SCHUTZKORB 0		Mini	33.5 (thread)			
BDO 11	BDO 11 M	SCHUTZKORB DF11	MU DF11	1	44 (flange)			
BDO 22	BDO 22 M	SCHUTZKORB DF22	MU DF22	2	65 (flange)			
BDO 33	BDO 33 M	SCHUTZKORB DF33	MU DF33	3 to 9	76 (flange)			





**Accessories - standard** 

Suitable for model series (type) 1 to 3 (DR, FD, FDO and FRO)

Mini (DR, FD and FDO)

# Mounting brackets for air units and pressure regulators - standard

Mounting brackets for air units and pressure regulators - mini/standard

	,
Туре	Suitable for model series (type)
BW 10	1 (DR, FD, FDO and FRO)
BW 20	2 (DR, FD, FDO, FRO and FDR 02)
BW 30	3 (DR, DRF, FD, FDO, FRO, FDR 03 and FDRi 03)
BW 50	5 to 7 (DR, FD, FDO and FRO)

Thread of the nut

M 20 x 1.5

 $M 30 \times 1.5$ 





# Mounting brackets for lubricators and filters - standard

Туре

nut

SM<sub>1</sub>

Type

angle

WHM 20

**WHM 30** 

Туре	Suitable for model series (type)
ZW 10	1 (DF, DO)
ZW 30	2 to 3 (DF, DO)



type ZW 30

# Mounting brackets for precision pressures and precision filter regulators

Туре	Suitable for type
BW 20	FDR 02
BW 30	FDR 03, FDRi 03
W LRN	FDR-2, FDR-3, FDR-5, LRN 14



# Replacement filter elements for filters and filter regulators - mini/standard

Туре		Туре		Туре		For		
standard	Pore width	fine	Pore width	course	Pore width	model series		
FILTER DF00-5	5 μm					Mini and 1		
FILTER DF20*	40 μm					2		
FILTER 2	5 μm	FILTER DF30-8*	8 µm	FILTER DF30*	40 μm	3		
FILTER DF50	40 μm	FILTER DF50-8	8 µm			5		
FILTER DF80	60 μm	FILTER DF80-8	8 <i>µ</i> m			8 to 9		
* material sintered bronze, o	* material sintered bronze, otherwise Cellpor							



sintered bronze





Replacement diaphragms for pressures and filter regulators - mini/standard

Supply volume: Diaphragm with control piston and O-ring

Туре	Suitable for type
MEMBRANE FD00	FD 00, FD 01 (mini)
MEMBRANE FD11	FD 11, FD 12
MEMBRANE FD22	FD 22, FD 23
MEMBRANE FD33	FD 32, FD 33
MEMBRANE FD55	FD 54, FD 55
MEMBRANE DROO	DR 00, DR 01 (mini)
MEMBRANE DR11	DR 11, DR 12
MEMBRANE DR22	DR 22, DR 23
MEMBRANE DR33	DR 32, DR 33, DR 34, DR 35

Туре	Suitable for type
MEMBRANE DR55	DR 54, DR 55
MEMBRANE DR77	DR 76, DR 77
MEMBRANE DRP55	DRP 54, DRP 55
MEMBRANE DRP77	DRP 76, DRP 77
MEMBRANE DRP88	DRP 87, DRP 88
MEMBRANE DR:33	DRi 33
MEMBRANE DRi55	Dri 54, DRi 55
MEMBRANE DR:77	DRi 76, DRi 77
MEMBRANE DRi88	DRi 87, DRi 88



type MEMBRANE FD11 ... FD55 MEMBRANE DR11 ... DRi 88



type MEMBRANE DR 00

# Steam traps as replacement parts for filters and filter regulators - standard

Application: Can be used as a replacement part for plastic and metal containers from model series 1 - 9 Assembly holes in container: 14 mm

resolution, mores un e	Sindings: 1 1 mm
Туре	Pressure range
Automatic drain va	ve (float operated, condensate connection: G 1/8" FT)
AM 18/10	1.5 - 16 bar
Semi-automatic dr	in valve (pressure operated)"
HANDABLASS HA	1.5 - 25 bar
Manual drain valve	(manually operated)
HANDABLASS M	0 - 25 bar
as soon as the inlet pro	ssure falls below the minimum input pressure, the drain valve opens automatically. The semi automatic drain valve

can be prevented from opening by screwing on the drain plug tightly.







manual

# 148

# Precision pressure regulators - standard

550 l/min

Application: Precision pressure regulators are used when in the case of small flow quantities, a highly constant secondary pressure is required. The very good control and flow characteristics are achieved due to the fact that the diaphragm is very large in proportion to the valve seat surface. The regulator is largely independent of the input pressure oscillations, does not have its own air consumption and can be used with "normal" filtered compressed air.

Version: Resettable (with relieving system)
Materials: Body: Zinc die-casting Z410, diaphragms and seals: FKM

Temperature range: -10°C to max. +60°C

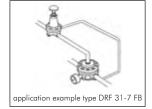
Input pressure: Max. 16 bar

Flow: 550 l/min, relieving system: 100 l/min

Own air consumption: None Control accuracy: ± 7.5 mbar Pressure gauge connection: G 1/4"

Media: Oiled and unoiled compressed air, non-toxic and non-flammable gases

Switch panel thread: M  $20 \times 1.5$ 





- Advantages: Automatic venting in the event of overpressure on the secondary side.
   Precise regulation of the pressure regardless of pre-pressure.
   No own air consumption

  - Robust design, no microfilter necessary for the compressed air

		Pressure	Pressure gauge	Mounting
Туре	Thread	regula. range	display	bracket
Standard				
DRF 31-1	G 1/4"	0 - 1 bar	0 - 1,6 bar	BW 30
DRF 31-3	G 1/4"	0,1 - 3 bar	0 - 4 bar	BW 30
DRF 31-6	G 1/4"	0,2 - 6 bar	0 - 10 bar	BW 30
DRF 31-10	G 1/4"	0,5 - 10 bar	0 - 16 bar	BW 30
Special regulator	for controlling volume booster (a feedb	ack line from the seco	ndary side of the	
volume booster is	s used for regulation).			
Volume boosters a	re found on page 339 & 348			
DRF 31-7 FB*	G 1/4"	0.2 - 7 bar	0 - 10 bar	BW 30
* 1	. P			

low own air consumption

# High performance precision pressure regulators

up to 6500 l/min

Application: High performance precision pressure regulators are used in order to adjust an extremely accurate pressure - regardless of pre-pressure and flow performance. It is used for example for control and regulation units in process en-

gineering, which has the highest pressure stability requirements.

Version: Resettable (with relieving system), (model series 2: through G 3/8" borehole)

Materials: Body: Zinc die-casting Z410, diaphragms and seals: EPDM (model series 2: NBR) Temperature range: -10°C to max. +60°C (model series 2: -35°C to max. +60°C)

Input pressure: Max. 16 bar

Flow: 900 I/min (model series 2:6500 I/min), with relieving system: 200 I/min (model series 2: 800 I/min)

Own air consumption: 1.7 to 2 l/min. Control accuracy:  $\pm$  2.5 mbar

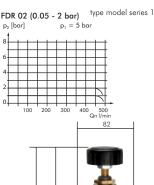
Media: Unoiled, finely filtered compressed air (5  $\mu$ m), non-toxic and non-inflammable gases Switch panel thread: M 12 x 1 (model series 2: M 20 x 1.5)

ATEX: Operating material without its own potential source of ignition in accordance with Directive 2014/34/EU

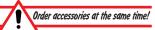


- Advantages: Automatic venting in the event of overpressure on the secondary side (model series 2: up to 800 l/min)
  - · High flow at constant pressure
  - Most precise pressure regulation regardless of the pre-pressure and flow performance.
  - Model series 2: Can be used down to -35°C.
  - Captured exhaust for relieving system (model series 2)

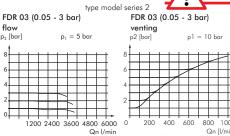
		Pressure	Mounting
Туре	Thread	regula. range	bracket
Model series 1, pressure gauge connection G 1/8"			
FDR 02-2	G 1/4"	0.05 - 2 bar	BW 20
FDR 02-4	G 1/4"	0.05 - 4 bar	BW 20
FDR 02-7	G 1/4"	0.05 - 7 bar	BW 20
Model series 2, pressure gauge connection G 1/4"			
FDR 03-3-14	G 1/4"	0.05 - 3 bar	BW 30
FDR 03-7-14	G 1/4"	0.05 - 7 bar	BW 30
FDR 03-3-38	G 3/8"	0.05 - 3 bar	BW 30
FDR 03-7-38	G 3/8"	0.05 - 7 bar	BW 30
FDR 03-3	G 1/2"	0.05 - 3 bar	BW 30
FDR 03-5	G 1/2"	0.05 - 5 bar	BW 30
FDR 03-7	G 1/2"	0.05 - 7 bar	BW 30
FDR 03-10	G 1/2"	0.05 - 10 bar	BW 30







Suitable pressure gauges can be found on page 372.







# High performance precision pressure regulators

up to 1 250 l/min

Application: High performance precision pressure regulators are used in order to adjust an extremely accurate pressure - regardless of pre-pressure and flow performance. It is used for example for control and regulation units in process engineering, which has the highest pressure stability requirements. The precision pressure regulator convinces through low own air consumption and large relieving system, both of which can be captured and discharged via a G 1/4" borehole.

**Version:** Resettable (with relieving system) through G 1/4" borehole Materials: Body: Aluminium, diaphragms and seals: NBR Temperature range: Temperature range: -10°C to max. +60°C

Input pressure: Max. 12 bar

Flow: 1250 I/min, relieving system: 500 I/min Own air consumption: < 0.5 I/min (at 8 bar input pressure)

Control accuracy:  $\pm$  2.5 mbar Pressure gauge connection: G 1/8"

Media: Unoiled, finely filtered compressed air (5  $\mu$ m), non-toxic and non-inflammable gases

Switch panel thread: M 12 x 1 and M 30 x1.5

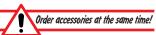


- **√ Advantages**: Automatic venting in the event of overpressure on the secondary side up to 500 l/min
  - Captured exhaust for relieving system and own air consumption
  - High flow at constant pressure

Precision pressure regulators for low pressures

• Most precise pressure regulation regardless of the pre-pressure and flow performance

	Pressure	Mounting
Туре	Thread regula. range	
FDR 07-8	G 1/4" 0.05 - 8 bar	MW 1



Suitable pressure gaug can be found on page 372.

# up to 8 000 I/min

Version: Not resettable (without relieving system)

Materials: Body and spring hood: Aluminium painted (type 1/2": stainless steel spring hood), diaphragm: NBR (PTFE

coated), internal parts: Brass, seals: NBR Temperature range: -20°C to max. +60°C Input pressure: Max. 6 bar (type G1": max 7 bar)
Pressure gauge connection: G 1/4"

Media: Oiled and unoiled compressed air, non-toxic and non-flammable gases (incl. nitrogen)

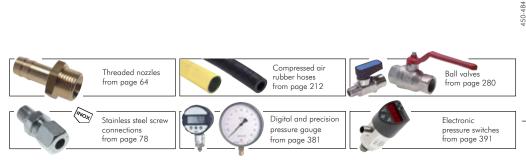
Poptional: For CO<sub>2</sub> (EPDM membrane) -CO

		Pressure	Pressure gauge	Mounting
Туре	Thread	regula. range	display	bracket
Flow 1000 I/min**				
RPM 12-45	G 1/2"*	5 - 45 mbar	0 - 60 mbar	RPM W
RPM 12-200	G 1/2"*	20 - 200 mbar	0 - 250 mbar	RPM W
RPM 12-700	G 1/2"*	150 - 700 mbar	0 - 1 bar	RPM W
Flow 3,000 I/min**			_	
RPM 10-45	G 1"	5 - 45 mbar	0 - 60 mbar	
RPM 10-120	G1"	10 - 120 mbar	0 - 250 mbar	
RPM 10-400	G1"	10 - 400 mbar	0 - 1 bar	
RPM 10-700	G 1"	15 - 700 mbar	0 - 1 bar	
RPM 10-1200	G 1"	200 - 1200 mbar	0 - 1.6 bar	
Flow 8,000 I/min**				
RPM 112-50	G 1 1/2"	20 - 50 mbar	0 - 60 mbar	
RPM 112-150	G 1 1/2"	50 - 150 mbar	0 - 250 mbar	
RPM 112-300	G 1 1/2"	150 - 300 mbar	0 - 600 mbar	
RPM 112-3000	G 1 1/2"	0.3 - 3 bar	0 - 4 bar	
Flow 8,000 I/min**				
RPM 20-50	G 2"	20 - 50 mbar	0 - 60 mbar	
RPM 20-150	G 2"	50 - 150 mbar	0 - 250 mbar	
RPM 20-300	G 2"	150 - 300 mbar	0 - 600 mbar	
RPM 20-3000	G 2"	0.3 - 3 bar	0 - 4 bar	

\* thread outlet 3/4", \*\* measured at 6 bar input pressure and max. output pressure

Order example: RPM 12-45 \*\*

Designation for the options: For CO<sub>2</sub> (EPDM diaphragm)



All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C









300,000 stock lines • Re-Coding service • Order online 24/7/365 • Fast Delivery

G 1 1/2"- G 2

# Remote controlled precision pressure regulators (volume boosters)

6500 l/min

Application: A remote controlled pressure regulator is used, when high flow rates are required with a constant pressure. The pressure regulator can also be used at inaccessible locations (e.g. in hazardous or ceiling areas). The setting is made using a pilot pressure regulator that can be placed anywhere. The regulated pressure corresponds to the pressure of the remote control bore and is maintained with high precision.

Version: Resettable (with large relieving system 3/8")

Materials: Body: Zinc die-casting Z410, diaphragms and seals: NBR

Temperature range: -35°C to max. +60°C

Input pressure: Max. 16 bar

Flow: 6500 I/min, relieving system: 800 I/min Own air consumption: 1.7 I/min at 6 bar output pressure

Control accuracy: ± 2.5 mbar Pressure gauge connection: G 1/4"

type FDRi 03 Media: Unoiled, finely filtered compressed air (5  $\mu$ m), non-toxic and non-inflammable gases

ATEX: Operating material without its own potential source of ignition in accordance with Directive 2014/34/EU

type FDRi 03-1

- Advantages: Automatic venting in the event of overpressure on the secondary side through a large venting borehole (G 3/8") with up to 800 l/min • High flow at constant pressure.

  - Remote-controlled pressure regulation using pilot regulator (when using a precision pressure regulator as a pilot, it is possible to set the pressure very accurately).
  - Most precise pressure regulation regardless of the pre-pressure and flow performance

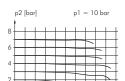
Туре	Thread	L	Н	H1	Pressure regula. range	Mountin bracket
Standard						
FDRi 03	G 1/2"	82	107	65.5	0.05 - 10 bar	BW 30
Special regulator with an adjustment knob for adjusting the offset up to +1 bar						
FDRi 03-1	G 1/2"	82	142	101	0.05 - 10 bar	BW 30

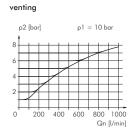


Recommendation: For best regulation results, please use the precision regulator with feedback connection Type DRF 31-7 FB  $\,$ 









# 0,1 - 3 ba p [bar]

# **Precision filter regulators**

1400 2800 4200 5600 7000

750 l/min

Order accessories at the same time!

Suitable pressure gauges

can be found on page 372.

**Application:** Precision filter regulators are used to achieve an exact pressure - independently of the input pressure and the flow performance. They are used, for example, in control and regulation units in process engineering where a high level of pressure stability is required. The filter regulator can be used with "normal" filtered compressed air.

**Version**: Resettable (with relieving system)

Materials: Body: Zinc die-casting Z410, diaphragms and seals: NBR (non-ferrous metal free)

Temperature range: -10°C to max. +60°C Input pressure: Max. 16 bar

Flow: 750 l/min, relieving system: 30 l/min Own air consumption: 1 l/min

Control accuracy: ± 7.5 mbar Pressure gauge connection: G 1/4"

Condensate draining: Manual, pore widths in filter: 10  $\mu \mathrm{m}$ 

Media: Oiled and unoiled compressed air, non-toxic and non-flammable gases

Advantages: • Automatic venting in the event of overpressure on the secondary side. · Precise pressure regulation regardless of the pre-pressure and flow performance

Robust design

		Pressure
Туре	Thread	regula. range
LRN 14-2	G 1/4"	0.1 - 2 bar
LRN 14-3	G 1/4"	0.1 - 3 bar
LRN 14-5	G 1/4"	0.2 - 5 bar

	Wear part set
_	LRN 14-REP
	LRN 14-REP
"	LRN 14-REP





Digital and precision pressure gauge from page 381



Electronic , from page 391





2/2, 3/2 directional vales of brass or stainless steel from page 404

# **Precision pressure regulators**

# Pressure regulators with integrated pressure gauges

up to 24 000 I/min

**Version:** Pressure regulator resettable (with relieving system) **Temperature range:**  $0^{\circ}$ C to max.  $+65^{\circ}$ C

Input pressure: Max. 21 bar Own air consumption: Max. 1.4 l/min

Media: Oiled and unoiled compressed air, non-toxic and non-flammable gases

- Advantages: Pressure setting is made using an easy to turn, large adjustment button.

   The pressure setting can be read from a scale underneath the transparent adjustment button.

   Covers the entire setting range by rotating through 270°.

  - Does the function of a 3/2-way shut-off valve, a pressure regulator and the pressure gauge in one

Ideal for panel mounting.

	racar for parior mooning.				
					Pressure
Туре	Thread	L	В	Flow	regula. range
MANO R 14 3	G 1/4"	81	5.5	3000 l/min	0 - 3 bar
MANO R 14 11	G 1/4"	81	5.5	3000 l/min	0 - 11 bar
MANO R 12 3	G 1/2"	81	5.5	5000 l/min	0 - 3 bar
MANO R 12 11	G 1/2"	81	5.5	5000 l/min	0 - 11 bar
MANO R 34 3	G 3/4"	109	5.5	8000 l/min	0 - 3 bar
MANO R 34 11	G 3/4"	109	5.5	8000 l/min	0 - 11 bar
MANO R 10 3	G 1"	109	5.5	9000 l/min	0 - 3 bar
MANO R 10 11	G 1"	109	5.5	9000 l/min	0 - 11 bar
MANO R 20 3	G 2"	135		24000 l/mir	n 0 - 3 bar
MANO R 20 11	G 2"	135		24000 l/mir	n 0 - 11 bar



## Pressure regulators and precision pressure regulators model series 1

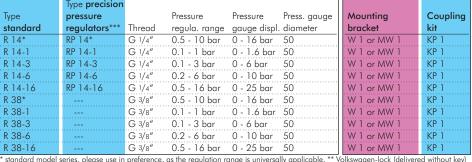
2500 l/min<sup>1)</sup>

Input pressure: Max. 16 bar Switch panel thread: M  $30 \times 1.5$ 

ATEX: Operating material without its own potential source of ignition in acc. to Directive 2014/34/EU (not E11 closure) Poptional: Can be locked using a cylinder lock -K, can be locked using a cylinder lock with E 11 closure\*\* -KE11, safety version: Can be locked with upstream lockable ball valve and start-up valve -Si

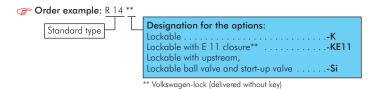


	Type <b>precision</b>		_	_			
Туре	pressure		Pressure	Pressure	Press. gauge	Mounting	Coupling
standard	regulators***	Thread	regula. range	gauge displ.	diameter	bracket	kit
R 14*	RP 14*	G 1/4"	0.5 - 10 bar	0 - 16 bar	50	W 1 or MW 1	KP 1
R 14-1	RP 14-1	G 1/4"	0.1 - 1 bar	0 - 1.6 bar	50	W 1 or MW 1	KP 1
R 14-3	RP 14-3	G 1/4"	0.1 - 3 bar	0 - 6 bar	50	W 1 or MW 1	KP 1
R 14-6	RP 14-6	G 1/4"	0.2 - 6 bar	0 - 10 bar	50	W 1 or MW 1	KP 1
R 14-16	RP 14-16	G 1/4"	0.5 - 16 bar	0 - 25 bar	50	W 1 or MW 1	KP 1
R 38*		G 3/8"	0.5 - 10 bar	0 - 16 bar	50	W 1 or MW 1	KP 1
R 38-1		G 3/8"	0.1 - 1 bar	0 - 1.6 bar	50	W 1 or MW 1	KP 1
R 38-3		G 3/8"	0.1 - 3 bar	0 - 6 bar	50	W 1 or MW 1	KP 1
R 38-6		G 3/8"	0.2 - 6 bar	0 - 10 bar	50	W 1 or MW 1	KP 1
R 38-16		G 3/8"	0.5 - 16 bar	0 - 25 bar	50	W 1 or MW 1	KP 1





\* standard model series, please use in preference, as the regulation range is universally applicable, \*\* Volkswagen-lock (delivered without key)
\*\*\* low own air consumption (2.6 l/min at output pressure of 6 bar) but therefore better hysteresis - almost independent of primary pressure, regulation accuracy:  $\pm$  25 mbar,  $^{1)}$  measured at  $P_1=10$  bar,  $P_2=6.3$  bar and 1 bar pressure drop





Many additional products and sizes are available in our **Online Shop!** 

# Vacuum regulators

# Vacuum regulators with external leakage

4 - 70 m<sup>3</sup>/h

Suitable: With a preset vacuum level this valve breathes the atmospheric air and prevents the vacuum level from exceeding beyond the desired vacuum value. It is used to adjust a vacuum system with the same operating vacuum. The setting is done using a fine thread of the valve and the mechanical opening due to the spring load.

	Type brass			Pressure	Suction performance	
	nickel-plated	1	Γhread	regula. range	$(m^3/h)$	L
	R 18 VU B	(	G 1/8"	-1 to -0.33 bar	4	45
7	R 12 VU B	(	G 1/2"	-1 to -0.33 bar	20	57
,	R 34 VU B	(	G 3/4"	-1 to -0.33 bar	40	60
	R 10 VU B	(	G 1"	-1 to -0.33 bar	70	65



The vacuum can also be controlled when there is a permanent leakage in the vacuum system. This can be achieved by one of our needle valves (see page 294)







**22** I/min

Precision vacuum regulators made of plastic, with high pressure stability, small dimensions and light weight. 20 rotations for the regulation range with hysteresis-free setting.

Materials: Polysulphone, polyurethane, NBR, EPDM, acetal, stainless steel

Temperature range: +4°C to max. +66°C

Setting accuracy: 2.5 mbar Note: For cleaning or sealing, do not use any dissolving medium!

		Suction performance	Pressure gauge	Pressure
Туре	Thread	(l/min)	connection	regula. range
RP 50 VU	M5	22		-0.35 to 0 bar
PD 50 VII H	NA5	22		0.85 to 0 bar





# Vacuum regulators without external leakage

6 - 160 m<sup>3</sup>/h

Suitable: Using these vacuum regulators it is possible to accurately regulate a vacuum without needing external leakage. They are used in vacuum systems where individual consumer units need to be supplied with different levels of va-

Adjustment: The configuration is carried out using a knurled screw or via a pneumatic signal.

Installation position: Arbitrary

Temperature range: -10°C to max. +80°C

Туре	Туре		Suction	Pressure	Pressure	Control pressure
manual	pneumatic		performance	gauge	regulation	for pneumatic
adjustment	adjustment	Thread	$(m^3/h)$	connection	range	setting
Standard controlle	er					
R 14 VU	R 14 VU-P	G 1/4"	6	G 1/8"	-1 to -0.2 bar	0 to 3 bar
R 38 VU	R 38 VU-P	G 3/8"	10	G 1/8"	-1 to -0.2 bar	0 to 3 bar
R 12 VU	R 12 VU-P	G 1/2"	20	G 1/4"	-1 to -0.2 bar	0 to 3 bar
R 34 VU	R 34 VU-P	G 3/4"	40	G 1/4"	-1 to -0.2 bar	0 to 3 bar
R 10 VU	R 10 VU-P	G 1"	80	G 1/4"	-1 to -0.2 bar	0 to 3 bar
R 112 VU	R 112 VU-P	G 11/2"	160	G 1/4"	-1 to -0.2 bar	0 to 3 bar
Precision regulato	r					
R 12-2 VU	R 12-2 VU-P	G 1/2"	20	G 1/4"	-1 to -0.02 bar	0 to 7 bar
R 10-2 VU	R 10-2 VU-P	G 1"	80	G 1/4"	-1 to -0.02 bar	0 to 7 bar



Pneumatic adjustment

# Vacuum regulators - precision versions

4 - 48 m<sup>3</sup>/h

Suitable: These vacuum regulators can be used for pressure regulation in the vacuum range as well as in the overpressure range. Materials: Body: Aluminium die-casting, internal parts: Stainless steel/brass, diaphragms: NBR and Dacron Temperature range:  $-40^{\circ}$ C to max.  $+90^{\circ}$ C

These vacuum regulators allow controlling the vacuum as a bypass or using shut-off technology.

1. Bypass adjustment\*: This adjustment should be used, if an existing vacuum must be reduced by delivering compressed air. Recommended for adjusting large vacuum quantities

2. Stop adjustment\*: The vacuum is pulled and adjusted by the regulator. Once the desired value is reached, the regulator is closed. Recommended to save vacuum energy.

		Suction	Press. gauge	Pressure			
Туре	Thread	perform.	connection	regula. range	Height	Width	Depth
RP 14 VU	G 1/4"	4 m³/h	G 1/4"	-1 to 0.14 bar	184	76	76
RP 34 VU	G 3/4"	48 m³/h	G 1/4"	-1 to 0.7 bar	238	87	87

Mounting bracket RP 14 VU W



\* please ask for separate operating instructions



Pressure gauge shut-off valves from page 387



Solenoid valves for vacuum from page 409



Spiral hoses from page 220



Suction cups from page 510











# **High pressure regulators**

up to 40 bar

# Pressure regulators for high pressures

Version: Resettable (with relieving system)

Materials: Body: Brass (DR 8740 and DR 8840: gravity die-casting aluminium), diaphragms and seals: NBR Temperature range: -10°C to max. +90°C Input pressure: Max. 40 bar

Pressure gauge connection: G 1/4"

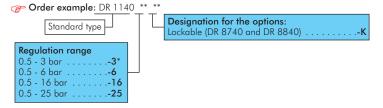
Switch panel thread: DR 1140 G: M 20 x 1.5, DR 3340 G: M 28 x 1.5 Media: Oiled and unoiled compressed air, non-toxic and non-flammable gases

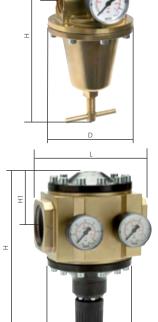
Optional: Other regulation ranges: 0.5 - 3 bar -3\*, 0.5 - 6 bar -6, 0.5 - 16 bar -16, 0.5 - 25 bar -25, lockable (DR 8740 G and DR 8840 G) -K

uge
ar
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b

Mounting bracket	Panel union nut
BW 1040	SM 1040
BW 3040	SM 3040
BW 5040	
BW 5040	
BW 5040	
D) 1/ 50 10	
BW 5040	
DVV 00 40	
BW 8040	
BW 8040	
DVV 0040	

<sup>\*</sup> not available for types DR 8740 G and DR 8840 G, \*\* measured at  $P_1 = 8$  bar,  $P_2 = 6$  bar,  $\Delta p = 1$  bar





Input pressure up to max. 40 bar!

type DR 8740 and DR 8840

Input pressure up to max. 60 bar!

# Pressure regulators for high pressures

Version: Piston type regulator resettable (with relieving system)

Materials: Body: Brass, seals: NBR Temperature range: -10°C to max. +90°C Input pressure: Max. 60 bar Pressure gauge connection:  $G^{1/4}$ " Switch panel thread: DR 2260: M 28 x 1.5

Media: Oiled and unoiled compressed air, non-toxic and non-flammable gases

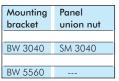
Optional: Other regulation ranges: 1 - 20 bar -20, 2 - 35 bar -35, 3 - 50 bar -50

Cpilonal	. Office regulation fair	iges. i -	20 00	-20,	2 - 00 bai - <b>00</b> , 0 - 00 bai - <b>30</b>
					Pressure Pressure
Туре	Thread	L	Н	H1	regula. range gauge display
Flow 1400 I/	min*				
DR 2260	G 3/8"	72	164	31	0.5 - 12 bar 0 - 16 bar
Flow 5000 I/	min*				
DR 5560	G 1"	118	257	51	0.5 - 12 bar 0 - 16 bar

sure ge display	Mounting bracket	Panel union nut		
l 6 bar	BW 3040	SM 3040		
l 6 bar	BW 5560			

<sup>\*</sup> measured at  $P_1 = 20$  bar,  $P_2 = 10$  bar,  $\Delta p = 4$  bar





up to 60 bar

# Replacement diaphragms & seals for high pressure regulators - standard-HD

Type replacement	Туре	
diaphragms	sealing cone	Suitable for type
For pressure regulator F	N 40	
MEMBRANE DR1140	DK DR1140	DR 1140
MEMBRANE DR3340	DK DR3340	DR 3340
MEMBRANE DR5540	DK DR5540	DR 5440, DR 5540
MEMBRANE DR7740	DK DR7740	DR 7640, DR 7740
MEMBRANE DR8840	DK DR8840	DR 8740, DR 8840
For pressure regulator F	N 60	
	DK DR2260	DR 2260
	DK DR5560	DR 5560



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All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

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# **High pressure regulators**

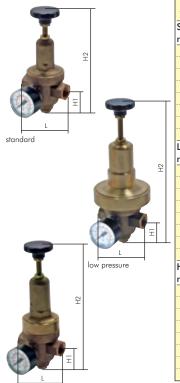
# Pressure regulators for gases and liquids

up to 40 bar

Version: Diaphragm pressure regulator, not resettable (without relieving system)

Materials: Housing: Red bronze, spring hood: Hot-pressed brass (>G 1": cast iron), diaphragm and seals: NBR/CR Temperature range: Max. 75°C

Media: Compressed air, nitrogen, neutral non-inflammable gases, water and neutral, non-bonding liquids, no steam!



		Pressure					Туре
Туре	Thread	regula. range	Flow (kv)*	L	H1	H2	sealing set
Standard version,	input pressure	max. 25 bar,					
max. reduction ra							
DRV 200-14	G 1/4"	1.5 - 8 bar	8.3 l/min	70	48	110	DRV 200-14 REP
DRV 200-38	G 3/8"	1.5 - 8 bar	10 l/min	70	48	110	DRV 200-38 REP
DRV 200-12	G 1/2"	1.5 - 8 bar	20 l/min	85	48	120	DRV 200-12 REP
DRV 200-34	G 3/4"	1.5 - 8 bar	21 l/min	85	48	120	DRV 200-34 REP
DRV 200-10	G 1"	1.5 - 8 bar	26 l/min	95	55	155	DRV 200-10 REP
DRV 200-114	G 11/4"	1.5 - 8 bar	70 l/min	104	61	200	DRV 200-114 REP
DRV 200-112	G 11/2"	1.5 - 8 bar	75 l/min	108	61	200	DRV 200-112 REP
DRV 200-20	G 2"	1.5 - 8 bar	120 l/min	147	64	260	DRV 200-20 REP
Low pressure vers	sion, input pres	sure max. 25 bar,					
max. reduction ro	rtio P <sub>1</sub> /P <sub>2</sub> 20:1						
DRV 250-14	G 1/4"	0.2 - 2 bar	8.3 l/min	70	48	155	DRV 250-14 REP
DRV 250-38	G 3/8"	0.2 - 2 bar	10 l/min	70	48	155	DRV 250-38 REP
DRV 250-12	G 1/2"	0.2 - 2 bar	20 I/min	85	48	220	DRV 250-12 REP
DRV 250-34	G 3/4"	0.2 - 2 bar	21 l/min	85	48	220	DRV 250-34 REP
DRV 250-10	G 1"	0.2 - 2 bar	26 l/min	95	55	250	DRV 250-10 REP
DRV 250-114	G 11/4"	0.2 - 2 bar	70 l/min	104	61	300	DRV 250-114 REP
DRV 250-112	G 11/2"	0.2 - 2 bar	75 l/min	108	61	300	DRV 250-112 REP
DRV 250-20	G 2"	0.2 - 2 bar	120 l/min	147	64	300	DRV 250-20 REP
High pressure ver	rsion, input pre	ssure max. 40 baı	г,				
max. reduction ro	ıtio P <sub>1</sub> /P <sub>2</sub> 6:1						
DRV 225-14	G 1/4"	1.5 - 20 bar	8.3 l/min	70	48	130	DRV 225-14 REP
DRV 225-38	G 3/8"	1.5 - 20 bar	10 l/min	70	48	130	DRV 225-38 REP
DRV 225-12	G 1/2"	1.5 - 20 bar	20 l/min	85	48	140	DRV 225-12 REP
DRV 225-34	G 3/4"	1.5 - 20 bar	21 I/min	85	48	140	DRV 225-34 REP
DRV 225-10	G 1"	1.5 - 20 bar	26 l/min	95	55	185	DRV 225-10 REP
DRV 225-114	G 11/4"	1.5 - 20 bar	70 l/min	104	61	230	DRV 225-114 REP
DRV 225-112	G 11/2"	1.5 - 20 bar	75 l/min	108	61	230	DRV 225-112 REP
DRV 225-20	G 2"	1.5 - 20 bar	120 l/min	147	64	295	DRV 225-20 REP

water flow rate at  $+20^{\circ}$ C, 1 bar pressure at the valve inlet, free discharge. Flow for air [I/min]  $\approx 13.4 \cdot kv \cdot P_{input}$ , if  $P_{output} \cdot \frac{P_{input}}{2}$  ( $P_{input}$  and  $P_{output}$  are absolute values in bar.)

# High pressure - pressure reducers for gases

up to 414 bar

Panel union nut

SM DR 14 HD

brass nickel-plated

Version: Not resettable (without relieving system)

Materials: Housing: Brass or stainless steel, internal parts: Stainless steel, spring hood: Brass nickel-plated or stainless steel, rotary knob: PA, valve seat: PFA, panel union nut: Brass nickel-plated

Temperature range: -25°C to max. +75°C (type 300 bar: -40°C to max. +75°C)

Media: Compressed air, nitrogen, hydrogen, helium, (type 300 bar: additionally CO<sub>2</sub>)

Pressure gauge connection: 2 x NPT 1/4" (offset by 70°)



Dimensions can be found	
n the item details	
n our Online Shop	

Connec-Pressure Input AISI 316L Flow\*\* brass tion regula. range pressure\* DR 14-1.7 HD ES DR 14-1.7 HD NPT 1/4" 0.1 - 1.7 bar 500 l/min 300 bar DR 14-3.5 HD ES NPT 1/4" DR 14-3.5 HD 0.1 - 3.5 bar 600 I/min 300 bar NPT 1/4" DR 14-7 HD DR 14-7 HD ES 0.1 - 7 bar 1000 I/min 300 bar DR 14-17 HD DR 14-17 HD ES NPT 1/4" 0.2 - 17 bar 1400 l/min 300 bar NPT 1/4" DR 14-35 HD DR 14-35 HD ES 0.3 - 35 bar 1500 l/min 300 bar 2600 I/min\*\*\* DR 14-104 HD ES NPT 1/4" DR 14-104 HD 0.7 - 104 bar 414 bar DR 14-172 HD ES NPT 1/4" 2800 l/min\*\*\* 414 bar DR 14-172 HD 1.0 - 172 bar

oxygen max. 200 bar, \*\* measured at 300 bar input pressure and maximum output pressure, \*\*\* measured at 414 bar input pressure and maximum output pressure



1 piece panel union nuts are found in the adjacent tables



Push-in hoses on page 228



Aluminium, coppe and steel pipes on page 250



High pressure ball valves from page 292



Liquid seals, gaskets & tapes from page 549



Cutting ring fittings from page 77



Distributor bars up to 315 bar on page 133



Hydraulic adapte from page 103



**HYDAC** Pipe clamps from page 244

# **High pressure regulators**

# **Bottle pressure reducers**

# **DIN EN ISO 2503 (DIN EN 585)**

Version: Bottle pressure reducer in hot-pressed brass design with pressure gauge for bottle content and working pressure. Oxygen pressure reducer is BAM tested.

**Supply volume:** Pressure reducer inclusive of shut-off valve

		Flange	Pressure
Type	To be used with	connection	regulation range
		le 6 mm, input pressure 200 bar ([	
DRFDM LUFT 10	Air	G 5/8" (MT)	0 - 10 bar
DRFDM LUFT 20	Air	G 5/8" (MT)	0 - 20 bar
DRFDM SAU 10	Oxygen	G 3/4" (FT)	0 - 10 bar
DRFDM SAU 20	Oxygen	G 3/4" (FT)	0 - 20 bar
DRFDM STICK 10	Nitrogen	W24.3x1/14 (FT)	0 - 10 bar
DRFDM STICK 20	Nitrogen	W24.3x1/14 (FT)	0 - 20 bar
DRFDM STICK 100***	Nitrogen	W24.3x1/14 (FT)	0 - 100 bar
DRFDM ARGON FM	Argon	W21.8x1/14 (FT)	0 - 20 l/min**
DRFDM ARGON	Argon	W21.8x1/14 (FT)	0 - 30 l/min*
DRFDM KOHLENS 10	Carbon dioxide, helium	W21.8x1/14 (FT)	0 - 10 bar
DRFDM KOHLENS 20	Carbon dioxide, helium	W21.8x1/14 (FT)	0 - 20 bar
0 /	se connection G 3/8" LH, nozzle	9 mm, input pressure 20 bar (DIN	
DRFDM ACGAS	Acetylene	Bracket	0 - 1.5 bar
For flammable gases, hos		9 mm, input pressure 200 bar (DI	N 477-1)
DRFDM BRENN 1.5	Hydrogen, methane,		0 - 1.5 bar
	natural gas, coal gas (fuel g	gas)	
DRFDM BRENN 10	Hydrogen, methane,	W21.8x1/14 LH (FT)	0 - 10 bar
	natural gas, coal gas (fuel g	gas)	
For flammable gases, hos	se connection G 1/4" LH, nozzle	6 mm, input pressure 200 bar (DI	
DRFDM FORM FM	Forming gas	W21.8x1/14 LH (FT) 0 - 30 l/mir	ı**
	for 200 bar flange connection		
DRFDM DR			
	s, hose connection G 1/4", nozz	le 6 mm, input pressure 300 bar ([	
DRFDMH LUFT 10	Air	W30x2 (FT) (Ø 16.6/19.4)	0 - 10 bar
DRFDMH SAU 10	Oxygen	W30x2 (FT) (∅ 17.3/18.7)	0 - 10 bar
DRFDMH STICK 10	Nitrogen	W30x2 (FT) (Ø 15.9/20.1)	0 - 10 bar
DRFDMH STICK 20	Nitrogen	W30x2 (FT) (Ø 15.9/20.1)	0 - 20 bar
DRFDMH STICK 100***	Nitrogen	W30x2 (FT) (Ø 15.9/20.1)	0 - 100 bar
	se connection G 3/8" LH, nozzle	9 mm, input pressure 300 bar (DI	
DRFDMH BRENN 1.5	Hydrogen, methane,	W30x2 LH (FT) (Ø 15.2/20.8)	0 - 1.5 bar
	natural gas, coal gas (fuel g	gas)	
DDED. U. DDEL IV. 10		W30x2 LH (FT) (Ø 15.2/20.8)	0 - 10 bar
DRFDMH BRENN 10	Hydrogen, methane,	W3UXZ LFI (F1) (Ø 13.2/20.6)	0 - 10 bai





\* round instrument, \*\* flowmeter, \*\*\* outlet: threaded end for cutting ring connection 12 L without shut-off valve

# Pipeline pressure regulators

up to 200 bar

Version: Pipeline pressure regulator, not resettable, adjusted with toggle (type 50 bar with hand wheel) Materials: Body: Brass, seal: NBR Temperature range: - 10°C up to +90°C

Media: Compressed air, nitrogen and other neutral gases

		Input		Pressure
Туре	Connection	pressure	Flow	regulation range
DRLTG 50	G 1/4" FT	200 bar	2500 l/min	1 - 50 bar
DRLTG 100	G 1/4" FT	200 bar	2700 l/min	1 - 100 bar
DRLTG 150	G 1/4" FT	200 bar	2900 l/min	1 - 150 bar



# Flame arrestors for pressure regulators

ISO 5175 (EN 730)

Version: Gas non-return valve with flame arrestor and temperature controlled cut-off valve to secure pressure regulators, distribution lines and single bottles.

	•			
	To be used	Operating	Input	Output
Туре	with	pressure	(FT)	(MT)
DRFDM GSV 14	Oxygen	0 - 20 bar	G 1/4"	G 1/4"
DRFDM GSV 38 L	Fuel gas	0 - 5 bar	G 3/8" LH	G 3/8" LH















Gas hoses from page 216

# Especially good value! M 30 x 1,5

Order accessories at the same time!

# Pressure regulators

**Kv value 0.2 m³/h, 200 l/min¹¹** 

**Version**: Resettable (with relieving system), optionally not resettable **Materials**: Body: AISI 316, spring hood: POM, seal: FKM, diaphragms: NBR (PTFE coated)

Temperature range: -20°C to max. +60°C Input pressure: Max. 20 bar

Media: Oiled and unoiled compressed air, non-toxic gases (with option -NB: gases and liquids, demineralised water)

Pressure gauge connection: G 1/8" Switch panel thread: M  $30 \times 1.5$ 

**Optional**: Not resettable version for gases and liquids (NBR diaphragm, PTFE coated) -NB

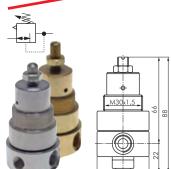
_ INOX		Pressure	Mount. brack	et incl. nuts from
Type	Thread	regula. range	AISI 316 (1/00x)	steel/brass
R 014-1.5 ESB	G 1/4"	0.1 - 1.5 bar	WH 014 ES	WHM30+SM1
R 014-3 ESB	G 1/4"	0.2 - 3 bar	WH 014 ES	WHM30+SM1
R 014-8 ESB	G 1/4"	0.5 - 8 bar	WH 014 ES	WHM30+SM1
R 014-15 ESB	G 1/4"	1 - 15 bar	WH 014 ES	WHM30+SM1

\* changing the NBR/PTFE diaphragms between resettable and not resettable is possible.



# Completely made of metal!

Suitable pressure gauges can be found on page 372.



# Pressure regulators

**Kv value 0.2 m³/h, 200 l/min¹¹** 

Version: Resettable (with relieving system), optionally not resettable

Materials: Seal: FKM, diaphragms: NBR (PTFE coated)
Temperature range: -20°C to max. +80°C

Input pressure: Max. 30 bar

Media: Oiled and unoiled compressed air, non-toxic gases (with option -NB: gases and liquids, demineralised water with

option -CO: CO<sub>2</sub> (only for type brass) Pressure gauge connection: G 1/8' Switch panel thread:  $M 30 \times 1.5$ 

PTFE coated) -NB, version for gases and liquids (NBR diaphragm, PTFE coated) -NB, version for CO2 (only

for type brass) -CO

Туре	Type Outstanding value!		Pressure
AISI 316L	brass value:	Thread	regula. range
R 014-1.5 ES	R 014-1.5 MS	G 1/4"	0.1 - 1.5 bar
R 014-3 ES	R 014-3 MS	G 1/4"	0.2 - 3 bar
R 014-8 ES	R 014-8 MS	G 1/4"	0.5 - 8 bar
R 014-15 ES	R 014-15 MS	G 1/4"	1 - 15 bar

Mount. bracket incl. nuts from						
AISI 316 (1/0x)	steel/brass					
WH 014 ES	WHM30+SM1					
WH 014 ES	WHM30+SM1					
WH 014 ES	WHM30+SM1					
WH 014 ES	WHM30+SM1					

\* changing the NBR/PTFE diaphragms between resettable and not resettable is possible.



Suitable pressure gauges can be found on page 372. Order example: R 014-1.5 ES \*\* Designation for the options: Standard type Version not resettable For gases and liquids For CO<sub>2</sub> (only type brass) . .

<sup>1)</sup> at 8 bar input pressure, 6 bar output pressure and 1 bar pressure drop

# **Precision pressure regulators**

up to Kv value 12.7 (m<sup>3</sup>/h), up to 15000 l/min.<sup>1)</sup>

Version: Resettable (with relieving system), optionally not resettable
Materials: Seal: FKM/PTFE, diaphragms: FKM, housing: AISI 316, internal parts: AISI 316L, compression spring: AISI 631, hand wheel: PBT

Temperature range: -10°C to max. +120°C

Input pressure: Max. 60 bar

Media: Oiled and unoiled compressed air, non-poisonous/harmless gaseous media (with option -NB: gasses and liquids, demineralised water)

Pressure gauge connection: G 1/4"

Optional: Not resettable version for gases and liquids -NB

G 1/8"



	Type (Nov		Pressure	Kv value	Flow				Mount.
	AISI 316	Thread	regulation range	m³/h	I/min <sup>1)</sup>	L	Н1	H2	bracket
	RP 12-15 ES	G 1/2"	0.5 - 15 bar	1.6	1900	60	40	120	WH RP 12 E
	RP 12-30 ES*	G 1/2"	5 - 30 bar	1.6	1900	60	40	120	WH RP 12 E
	RP 12-50 ES*	G 1/2"	10 - 50 bar	1.6	1900	60	40	120	WH RP 12 E
	RP 34-15 ES	G 3/4"	0.5 - 15 bar	3.4	4000	78	48	180	WH RP 34 E
	RP 34-30 ES*	G 3/4"	5 - 30 bar	3.4	4000	78	48	180	WH RP 34 E
	RP 34-50 ES*	G 3/4"	10 - 50 bar	3.4	4000	78	48	180	WH RP 34 E
	RP 10-15 ES	G 1"	0.5 - 15 bar	5.5	6540	102	61	215	WH RP 10 E
	RP 10-30 ES*	G 1"	5 - 30 bar	5.5	6540	102	61	215	WH RP 10 E
	RP 10-50 ES*	G 1"	10 - 50 bar	5.5	6540	102	61	215	WH RP 10 E
	RP 112-15 ES	G 1 1/2"	0.5 - 15 bar	12.7	15000	136	63	260	WH RP 112
	RP 112-30 ES*	G 1 1/2"	5 - 30 bar	12.7	15000	136	63	260	WH RP 112
	RP 112-50 ES*	G 1 1/2"	10 - 50 bar	12.7	15000	136	63	260	WH RP 112
1	1) . 7		1.2.1	4		1 4			•

at 7 bar input pressure, 6 bar output pressure and 1 bar pressure drop, \* piston type regulator

Order example: RP 12-15 ES

Designation for the options: Not resettable version For gases and liquids -NB



# Pressure regulators made of stainless steel/brass

# **Pressure regulators**

# $K_v$ value up to 0.5 m<sup>3</sup>/h, to 500 l/min<sup>1)</sup>

**Flow:** Kv value 0.5 m $^3$ /h, 500 l/min $^{1)}$  (brass: Kv value 0.35 m $^3$ /h, 400 l/min $^{1)}$ )

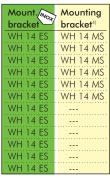
**Version**: Resettable (with relieving system), optionally not resettable **Materials**: Seal: FKM, diaphragms: NBR (PTFE coated), type brass: ABS hand wheel **Temperature range**: -20°C to max. +80°C

Media: Oiled and unoiled compressed air, non-toxic gases (with option -NB: gases and liquids, demineralised water, with option -NE: Aggressive gases (not for piston type regulator), with option -CO: CO<sub>2</sub> (only for type brass) Pressure gauge connection: G 1/4"

Switch panel thread: M  $45 \times 1.5$  (brass: M  $35 \times 1.5$ )

Optional: Not resettable version for gases and liquids (NBR diaphragm, PTFE coated) -NB, not resettable version for aggressive gases (stainless steel diaphragm) -NE<sup>5</sup>, version for CO<sub>2</sub> (only for type brass) -CO, NPT thread -NPT

Type (Nox)	Type Outstanding value!		Max. input	Pressure		
AISI 316L	brass	Thread	pressure	regula. range		
R 14-1.5 ES	R 14-1.5 MS	G 1/4"	30 bar	0.1 - 1.5 bar		
R 14-3 ES	R 14-3 MS	G 1/4"	30 bar	0.2 - 3 bar		
R 14-8 ES	R 14-8 MS	G 1/4"	30 bar	0.5 - 8 bar		
R 14-15 ES	R 14-15 MS	G 1/4"	50 bar	1 - 15 bar		
R 14-30 ES**	R 14-30 MS**	G 1/4"	50 bar	2 - 30 bar		
R 14-50 ES**	R 14-50 MS**	G 1/4"	50 bar	3 - 50 bar		
R 38-1.5 ES		G 3/8"	30 bar	0.1 - 1.5 bar		
R 38-3 ES		G 3/8"	30 bar	0.2 - 3 bar		
R 38-8 ES		G 3/8"	30 bar	0.5 - 8 bar		
R 38-15 ES		G 3/8"	50 bar	1 - 15 bar		
R 38-30 ES**		G 3/8"	50 bar	2 - 30 bar		
R 38-50 ES**		G 3/8"	50 bar	3 - 50 bar		
Replacement diaphra	gm (not for piston type	regulator)		<b>*</b>		
MEMB R14ES <sup>3)</sup>	MEMB R14MS <sup>3)</sup>	Diaphragm	made of NBR/	PTFE,		
		resettable, for standard regulating option				
MEMB R14ES-NB <sup>3)</sup>	MEMB R14MS-NB <sup>3)</sup>	Diaphragm made of NBR/PTFE,				
		not resettable, for regulating option -NB				
MEMB R14ES-NE		Diaphragms made of stainless steel,				
		not resettab	le, for regulatir	ng option <b>-NE</b>		







- at 8 bar input pressure, 6 bar output pressure and 1 bar pressure drop
- 3 changing the NBR/PTFE diaphragms between resettable and not resettable is possible.
- only for type brass, material of the bracket: stainless steel

<sup>5)</sup> only for type AISI 316L



#### Designation for the options:

Version not resettable

For gases and liquids For aggressive gases

-NF5 (not for piston type regulator) For CO<sub>2</sub> (only type brass) .-CO



can be found on page 372.

# **Pressure regulators**

# $K_v$ value up to 1.8 m<sup>3</sup>/h, to 2200 l/min<sup>1)</sup>

Flow: Kv value 1.8 m<sup>3</sup>/h, 2200 l/min<sup>1)</sup> (brass: Kv value 1 m<sup>3</sup>/h, 1500 l/min<sup>1)</sup>)

Version: Resettable (with relieving system), optionally not resettable

Materials: Seal: FKM, diaphragms: NBR (PTFE coated)

Temperature range:  $-20^{\circ}\text{C}$  to max.  $+80^{\circ}\text{C}$ 

Media: Oiled and unoiled compressed air, non-toxic gases (with option -NB: gases and liquids, demineralised water, with option -NE: Aggressive gases (not for piston type regulator), with option -CO: CO<sub>2</sub> (only for type brass)

Pressure gauge connection: G 1/4' Switch panel thread: M  $50 \times 1.5$ 

Optional: Not resettable version for gases and liquids (NBR diaphragm, PTFE coated) -NB, not resettable version for aggressive gases (stainless steel diaphragm) -NE\*\*\*, version for CO<sub>2</sub> (only for type brass) -CO, NPT thread -NPT

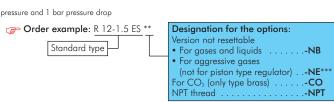
Type AISI 316L	Type Outstanding value!	Thread	Max. input pressure	Pressure regulation range	Mount. bracket wox		
R 12-1.5 ES	R 12-1.5 MS	G 1/2"	30 bar	0.1 - 1.5 bar	WH 12 ES		
R 12-3 ES	R 12-3 MS	G 1/2"	30 bar	0.2 - 3 bar	WH 12 ES		
R 12-8 ES	R 12-8 MS	G 1/2"	30 bar	0.5 - 8 bar	WH 12 ES		
R 12-15 ES	R 12-15 MS	G 1/2"	50 bar	1 - 15 bar	WH 12 ES		
R 12-30 ES**	R 12-30 MS**	G 1/2"	50 bar	2 - 30 bar	WH 12 ES		
R 12-50 ES**	R 12-50 MS**	G 1/2"	50 bar	3 - 50 bar	WH 12 ES		
Replacement diaphra	gm (not for piston type	regulator)		*			
MEMB R12 ES*	MEMB R12 MS*	Diaphragms	made of NBR/PTFE	, resettable,			
		for regulator	option standard				
MEMB R12ES-NB*	MEMB R12MS-NB*	Diaphragm ı	Diaphragm made of NBR/PTFE, not resettable,				
		for regulating					
MEMB R12ES-NE		Diaphragms					
		for regulating	g option -NE				

- changing the NBR/PTFE diaphragms between resettable and not resettable is possible.
- \*\*\* piston type regulator
  \*\*\* only for type AISI 316L

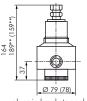
  1) at 8 bar input pressure, 6 bar output pressure and 1 bar pressure drop

Pressure gauge

from page 366



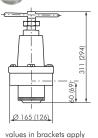




values in brackets apply to type brass



# Pressure regulators made of stainless steel/brass



to type brass

171 (180)

values in brackets apply

to type brass

# **Pressure regulators**

# $K_v$ value up to 5 m<sup>3</sup>/h, to 6500 l/min<sup>11</sup>

Flow: Kv value 5 m<sup>3</sup>/h, 6500 l/min<sup>1)</sup> (brass: Kv value 4.2 m<sup>3</sup>/h, 5000 l/min<sup>1)</sup>)

Version: Resettable (with relieving system), optionally not resettable

Materials: Seal: FKM, diaphragms: NBR (PTFE coated), type brass: Aluminium spring hood, steel spindle

Temperature range: -20°C to max. +80°C

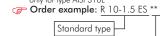
Media: Oiled and unoiled compressed air, non-toxic gases with option -NB: gases and liquids, demineralised water, with option -NE: Aggressive gases (not for piston type regulator), with option **-CO**: CO<sub>2</sub> (only for type brass)

Pressure gauge connection: G 1/4"

Optional: Not resettable version for gases and liquids (NBR diaphragm, PTFE coated) -NB, not resettable version for aggressive gases (stainless steel diaphragm)  ${ extstyle - NE^{***}}$ , version for  $CO_2$ (only for type brass) -CO, NPT thread -NPT

lype	lype Outstanding value!		Max. input	Pressure		
AISI 316L	brass value:	Thread	pressure	regulation range		
R 10-1.5 ES	R 10-1.5 MS	G 1"	30 bar	0.1 - 1.5 bar		
R 10-3 ES	R 10-3 MS	G 1"	30 bar	0.2 - 3 bar		
R 10-8 ES	R 10-8 MS	G 1"	30 bar	0.5 - 8 bar		
R 10-15 ES	R 10-15 MS	G 1"	50 bar	1 - 15 bar		
R 10-30 ES**	R 10-30 MS**	G 1"	50 bar	2 - 30 bar		
R 10-50 ES**	R 10-50 MS**	G 1"	50 bar	3 - 50 bar		
Replacement diaphra	gm (not for piston type	regulator)				
MEMB R10ES*	MEMB R10MS*	Diaphragm	made of NBR/PTFE,	resettable,		
		for standard	regulating option			
MEMB R10ES-NB*	MEMB R10MS-NB*	Diaphragm made of NBR/PTFE, not resettable,				
		for regulating option -NB				
MEMB R10ES-NE		Diaphragms made of stainless steel, not resettable,				
		for regulating option -NE				

changing the NBR/PTFE diaphragms between resettable and not resettable is possible. \*\* piston type regulator, only for type AISI 316L



# Designation for the options:

/ersion not resettable For gases and liquids

 For aggressive gases (not for piston type regulator) . .-NE\*\*\* For CO<sub>2</sub> (only type brass) . . . . .



Nount.

/H 10 ES /H 10 ES VH 10 ES





# $K_{V}$ value up to 12.6 m<sup>3</sup>/h, to 15000 l/min<sup>1)</sup>

Flow: Kv value 12.6 m<sup>3</sup>/h, 15000 l/min<sup>1)</sup> (brass: Kv value 9.6 m<sup>3</sup>/h, 13000 l/min<sup>1)</sup>

NPT thread

Version: Resettable (with relieving system), optionally not resettable

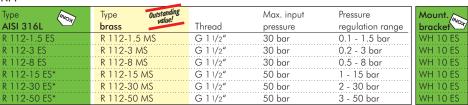
Materials: Seal: FKM, type brass: Aluminium spring hood, steel spindle

Temperature range: -20°C to max. +80°C

Media: Oiled and unoiled compressed air, non-toxic gases (with option -NB: gases and liquids, demineralised water), with option -CO: CO2 (only for type brass)

Pressure gauge connection: G 1/4

Prional: Not resettable version for gases and liquids -NB, version for CO<sub>2</sub> (only for type brass) -CO, NPT thread -NPT



\*400 mm high

 $\bigcirc$  Order example: R 112-1.5 ES \*\*

Standard type

<b>Designation for the options:</b> Not resettable version for
Not resettable version for
gases and liquids
For CO <sub>2</sub> (only type brass)CO
NPT thread



# Pressure regulators

# K<sub>v</sub> value up to 21 m<sup>3</sup>/h, to 25 000 l/min<sup>1)</sup>

Flow: Kv value 21 m<sup>3</sup>/h, 25000 l/min<sup>1)</sup> (brass: Kv value 13.2 m<sup>3</sup>/h, 17000 l/min<sup>1)</sup>)

Version: Not resettable (without relieving system)

Materials: Seal: FKM, type brass: Aluminium spring hood, steel spindle

Temperature range: -20°C to max. +80°C

Input pressure: Max. 30 bar

Media: Oiled and unoiled compressed air, aggressive and other gases, liquids, demineralised water, with option -CO:

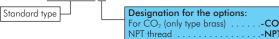
CO<sub>2</sub> (only for type brass)

Pressure gauge connection: G 1/4"

Optional: Version for CO<sub>2</sub> (only for type brass) -CO, NPT thread -NPT

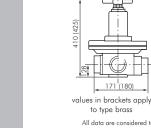
Type AISI 316L	Type Outstanding value!	Thread	Pressure regulation range
R 20-1.5 ES	R 20-1.5 MS	G 2"	0.1 - 1.5 bar
R 20-6 ES	R 20-6 MS	G 2"	0.5 - 6 bar
R 20-15 ES	R 20-15 MS	G 2"	1.0 - 15 bar

Properties of the completation of the completa





 $^{\mbox{\tiny 1}}$  at 8 bar input pressure, 6 bar output pressure and 1 bar pressure drop



# Stainless steel filter regulators/filters/lubricators

# **Filter regulators**

Version: Resettable (with relieving system)

Materials: Seal: FKM, diophragms: NBR (PTFE coated), filter: AISI 316 (50  $\mu\rm m)$  Temperature range: -20°C to max. +80°C Input pressure: Max. 30 bar

Output pressure: 1.5 to 15 bar adjustable

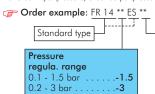
Media: Oiled and unoiled compressed air, non-toxic gases

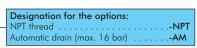
Pressure gauge connection: Ġ 1/4"

Optional: NPT thread -NPT, automatic drain, (internal parts in brass, max. 16 bar) -AM, other pressure regulator ranges: 0.1 - 1.5 bar -1.5, 0.2 - 3 bar -3, 0.5 - 8 bar -8

Туре		Flow				Panel
AISI 316L	Thread	I/min <sup>1)</sup>	С	d	Н	thread
FR 14 ES	G 1/4"	1400	125	64	246	M 45 x 1.5
FR 38 ES	G 3/8"	1400	125	64	246	M 45 x 1.5
FR 12 ES	G 1/2"	3800	135	79	263	M 50 x 1.5
FR 10 ES	G 1"	6000	136	137	299	M 45 x 1.5
Replacement diaphragm						
MEMB FR14 ES	For use with type	FR 14 ES and	FR 38 ES			

For use with type FR 12 ES <sup>1)</sup>at 8 bar input pressure, 6 bar output pressure and 1 bar pressure drop







up to 7200 l/min<sup>2)</sup>

Mounting (NOX) bracket WHF 14 ES WHF 12 ES WHF 10 ES

up to 6000 l/min<sup>1</sup>

bracket WH 14 ES WH 14 FS WH 12 ES



# **Filters**

Materials: Seal: FKM, Filter: AISI 316 (50  $\mu$ m) Temperature range: -20°C to max. +80°C Input pressure: Max. 50 bar

0.5 - 8 bar

Media: Oiled and unoiled compressed air, non-toxic gases

PT thread -NPT, automatic drain, (internal parts in brass, max. 16 bar) -AM

Type (No.)		Flow				
AISI 316L	Thread	l/min <sup>2)</sup>	С	d	Н	
F 14 ES	G 1/4"	900	125	64	139	
F 38 ES	G 3/8"	1000	125	64	139	
F 12 ES	G 1/2"	2500	130	79	150	
F 10 ES	G 1"	7200	167	137	194	

<sup>2)</sup> at 7 bar input pressure and 0.33 bar pressure drop



ı	Designation for the ontions:
4	NPT thread
ı	Designation for the options:  NPT threadNPT  Automatic drain (max. 16 bar)AM



from page 78

#### up to 8200 I/min<sup>2)</sup> Lubricators

Materials: Seal: FKM

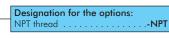
Temperature range: -20°C to max. +80°C

Input pressure: Max. 50 bar Media: Compressed air PT Optional: NPT thread -NPT

Type AISI 316L	Thread	Flow I/min <sup>2)</sup>	С	d	Н	
OL 14 ES	G 1/4"	900	44	64	173	
OL 38 ES	G 3/8"	1000	44	64	173	
OL 12 ES	G 1/2"	2400	45	79	175	
OL 10 ES	G 1"	8200	34	137	202	

<sup>2)</sup> at 7 bar input pressure and 0.33 bar pressure drop

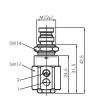












# Micro - pressure regulators for air and water

75 l/min\*

Version: Not resettable piston type regulator (without relieving system) Materials: Body and nut: Brass nickel-plated, seals: NBR, spring: Stainless steel

Temperature range: -20°C to max. +60°C Pressure gauge connection: None Switch panel thread:  $M12 \times 1$ 

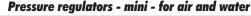
Media: Filtered, neutral gases and liquids (100  $\mu$ m)

Marning: On account of possible condensate formation, do not position above electronic components!

		Pressure	Max. input
Туре	Three	ad regulation rang	ge pressure
R M5-NB*	M 5	1 - 8 bar	10 bar
R M5-2-NB	M 5	0.2 - 2 bar	6 bar

<sup>\*</sup> standard series, please use preferentially as the regulation range can be applied universally. \*\* for water Kvs = 1.55 l/min





340 I/min\*\*

Mounting bracket WHM 30 + SM WHM 30 + SM WHM 30 + SM 1

Version: Not resettable (without relieving system)

Materials: Body: Brass, spring hood: POM, diaphragms and seals: NBR

Temperature range: Up to max. +50°C Input pressure: Max. 25 bar

Pressure gauge connection: G 1/8" Switch panel thread: M  $30 \times 1.5$ 

	Туре	Туре	Pressure	Pressure gauge	Pressure gauge
ı	thread G 1/8"	thread G 1/4"	regulation range	e display	diameter
ı	DR 021-00*	DR 021-01*	0.5 - 10 bar	0 - 16 bar	40
ı	DR 021-00-3	DR 021-01-3	0.1 - 3 bar	0 - 6 bar	40
ı	DR 021-00-6	DR 021-01-6	0.5 - 6 bar	0 - 10 bar	40
l	DR 021-00-16	DR 021-01-16	0.5 - 16 bar	0 - 25 bar	40

WHM 30 + SM \* standard series, please use preferentially as the regulation range can be applied universally. \*\* for water approx.



# Pressure regulators - Multifix - for air and water

700 l/min\*

Mounting bracket WHM 30 + SM 1 WHM 30 + SM 1 WHM 30 + SM 1

 $\label{eq:Version: Not resettable (without relieving system)} \begin{tabular}{ll} \textbf{Materials: Body: Grivory} \begin{tabular}{ll} (PA 66), spring hood: POM, diaphragms and seals: NBR Temperature range: Up to max. <math>+50^{\circ}\text{C}$ 

Input pressure: Max. 16 bar Pressure gauge connection: G 1/8 Switch panel thread: M  $30 \times 1.5$ 

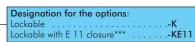
🍘 Optional: Can be locked using a cylinder lock -K, can be locked using a cylinder lock with E 11 closure\*\*\* -KE11

		Pressure	Pressure gauge	Pressure gauge
Туре	Thread	regulation range	e display	diameter
R 014 NB*	G 1/4"	0,5 - 10 bar	0 - 16 bar	40
R 014-3 NB	G 1/4"	0,1 - 3 bar	0 - 6 bar	40
R 014-6 NB	G 1/4"	0,2 - 6 bar	0 - 10 bar	40
* . t	f e . II	Tarena and an analysis in	P I	** [

tandard series, please use preferentially as the regulation range can be applied universally. for water approx.

\*\*\* Volkswagen locking system (delivered without a key).







# Filter regulators - Multifix - for air and water

700 l/min\*\*

g bracket + SM 1 + SM 1 + SM



Input pressure: Max. 16 bar

Pressure gauge connection: G 1/8" Switch panel thread: M  $30 \times 1.5$ Condensate draining: Manually Max. condensate amount: 16 cm<sup>3</sup> Pore width in the filter: 5 µm

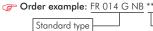
🌮 Optional: Can be locked using a cylinder lock -K, can be locked using a cylinder lock with E 11 closure\*\*\* -KE11,

170	
-----	--

40

		Pressure	Pressure gauge	Pressure gauge	
Туре	Thread	regulation rang	e display	diameter	Mounting
FR 014 NB*	G 1/4"	0,5 - 10 bar	0 - 16 bar	40	WHM 30
FR 014-3 NB	G 1/4"	0,1 - 3 bar	0 - 6 bar	40	WHM 30
FR 014-6 NB	G 1/4"	0,2 - 6 bar	0 - 10 bar	40	WHM 30

\* standard series, please use preferentially as the regulation range can be applied universally. \*\* for water approx. 2.5 l/min, \*\*\* Volkswagen locking system (delivered without a key).



Designation for the options:
LockableK Lockable with E 11 closure***KE11 With metal containerMB

\*\*\* Volkswagen-lock (delivered without key).

# Water pressure reducers/water filters

4 l/min

up to 40 bar

### Inline pressure regulators non-adjustable for water

Function: Not resettable, preset pressure regulator

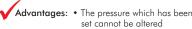
Materials: Housing: Brass nickel-plated, internal parts: Brass and stainless steel, seals: NBR

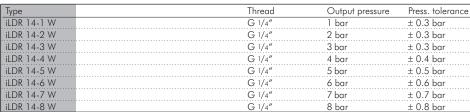
Temperature range: 0°C to max. +60°C

Input pressure: Max. 10 bar, up to 4 l/min (at 0.8 bar pressure loss)

Media: Water

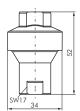
**Optional:** For use with air: From page 540







Input pressure up to max. 40 bar!



### Water pressure regulators for high pressures

**Version:** Not resettable (without relieving system) **Materials:** Body: Brass, diaphragms and seals: NBR Temperature range: 0°C to max. +90°C

Input pressure: Max. 40 bar

Pressure gauge connection: G 1/4", panel thread: DRW 1140 G: M 20 x 1.5, DRW 3340 G: M 28 x 1.5

Media: Water

**Strainers** 

**Optional:** Other regulation ranges: 0.5 - 6 bar -6, 0.5 - 16 bar -16, 0.5 - 25 bar -25

•		_							
						Pressure	Pressure gauge	Mounting	Panel
Туре	Thread	D	L	Н	H1	regula. range	display	bracket	union nut
Flow 2.5 I/min	*								
DRW 1140	G 1/4"	36	45	104	23	0.5 - 10 bar	0 - 16 bar	BW 1040	SM 1040
Flow 15 I/min <sup>3</sup>	k								
DRW 3340	G 1/2"	67	72	145	30	0.5 - 10 bar	0 - 16 bar	BW 3040	SM 3040
Flow 24 I/min <sup>3</sup>	k								
DRW 5540	G 1"	116	83	216	41	0.5 - 10 bar	0 - 16 bar	BW 5040	
Flow 56 I/min <sup>3</sup>	*								
DRW 7740	G 1 1/2"	116	114	240	50	0.5 - 10 bar	0 - 16 bar	BW 5040	



Regulation range **⊘ Order example:** DRW 1140 \*\* 0.5 - 6 bar 0.5 - 16 bar Standard type

0.5 - 25 bar . . . . . . . . . **-25** 



Eco-Line/PN 40

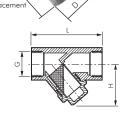
Materials: Brass, seal: NBR, replacement filter: AISI 304

Mesh size: 0.5 mm (G 21/2'' - 4'': 0.8 mm), temperature range:  $-20^{\circ}\text{C}$  to max.  $+110^{\circ}\text{C}$ 

Operating range: Water (no steam), neutral, gaseous and non-aggressive, liquid media, mineral oils, compressed air Optional: 0.2 mm mesh size (only type brass) -F

Туре	Type brass				
brass	nickel-plate	G	L	Н	PN
SF 14	SF 14 MSV	G 1/4"	55	40	20 bar
SF 38	SF 38 MSV	G 3/8"	55	40	20 bar
SF 12	SF 12 MSV	G 1/2"	58	40	20 bar
SF 34	SF 34 MSV	G 3/4"	70	48	20 bar
SF 10	SF 10 MSV	G 1"	87	56	20 bar
SF 114	SF 114 MSV	G 1 1/4"	96	64	20 bar
SF 112	SF 112 MSV	G 1 1/2"	106	73	20 bar
SF 20	SF 20 MSV	G 2"	126	89	20 bar
SF 212*		G 21/2"	150	107	16 bar
SF 30*		G 3"	169	120	16 bar
SF 40*		G 4"	219	161	16 bar

Replace. filter 🛬	<b>&gt;</b>		
0.5 mm/0.8 mm	0.2 mm	D	Τ
SFEI 143812 ES	F	18	32.0
SFEI 143812 ES	F	18	32.0
SFEI 143812 ES	F	18	32.0
SFEI 34 ES	F	24	41.0
SFEI 10 ES	F	30	47.0
SFEI 114 ES	F	36	50.0
SFEI 112 ES	F	42	57.0
SFEI 20 ES	F	53	70.0
SFEI 212 ES*	F	63	83.0
SFEI 30 ES*		74	89.5
SFEI 40 ES*		102	129.5



Especially good value!

 Order example: 
 SF 14 Standard type

Designation for the options: 0.2 mm mesh size

### Stainless steel strainers

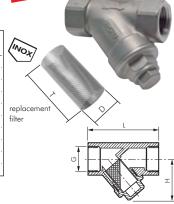
Materials: AISI 316, screen: AISI 316

Mesh size: 1.0 mm, temperature range:  $-20^{\circ}$ C to max.  $+200^{\circ}$ C

Poptional: 0.6 mm mesh size -F, certificate 3.1

Type Type	G	L	Н	
SF 14 ES E	G	1/4" 65	46.5	
SF 38 ES E	G	3/8" 65	46.5	
SF 12 ES E	G	1/2" 65	46.5	
SF 34 ES E	G	3/4" 80	54.0	
SF 10 ES E	G	1" 90	67.0	
SF 114 ES E	G	1 1/4" 105	74.0	
SF 112 ES E	G	1 1/2" 120	81.5	
SF 20 ES E	G	2" 140	95.0	
SF 212 ES E	G	2 1/2" 180	121.0	
SF 30 ES E	G	3" 200	138.0	

1.0 mm	0.6 mm	D	-
SFEH 143812 ES	F	19	28
SFEH 143812 ES	F	19	28
SFEH 143812 ES	F	19	28
SFEH 34 ES	F	24	39
SFEH 10 ES	F	32	48
SFEH 114 ES	F	36	53
SFEH 112 ES	F	44	63
SFEH 20 ES	F	54	75
SFEH 212 ES	F	70	99
SFEH 30 ES	F	85	107



Order example: SF 14 ES E Standard type

Designation for the options 0.6 mm mesh size

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

Replace. filter 🛬



### Pressure reducers for drinking and industrial water

PN 16

PN 25

PN 25

Thread

sieve bowl

TR 45 x 2

TR 65 x 2

TR 55 x 2

Double ring

spanner\*

ZR 06 K

ZR 06 K

ZR 06 K

Version: Pressure reducer, independent of build-up pressure, with fitted strainer (DVGW component tested) for use in domestic water systems and in the industry. Adjustment scale for the setpoint pressure is integrated in the handle Materials: Body: Brass, spring hood: Plastic with adjustment scale for setpoint pressure\*\*

**Temperature range:** Up to max.  $+30^{\circ}$ C

Input pressure: Max. 16 bar

Media: Drinking and industrial water as well as chemical-free water for the most diverse industrial applications (no circu-



							Pressure
Туре	•	Thread	DN	L 1	L 2	Max. flow*	regula. range
DRW 12 B		R 1/2"	15	90	156	33 l/min	1.5 - 6 bar
DRW 34 B		R 3/4"	20	90	158	56 l/min	1.5 - 6 bar
DRW 10 B		R 1"	25	100	183	88 l/min	1.5 - 6 bar
DRW 114 B		R 1 1/4"	32	130	227	143 l/min	1.5 - 6 bar
DRW 112 B		R 1 1/2"	40	130	270	226 l/min	1.5 - 6 bar
DRW 20 B		R 2"	50	125	259	256 l/min	1.5 - 6 bar

at V = 3 m/sec, \*\* 2"-Regulator is supplied with pressure gauge, the adjustment scale is therefore no longer required.

Honeywell PN 16 Filter pressure reducers for drinking water and nitrogen (KU sieve bowls)

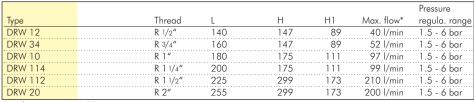
> Version: Pressure reducer with fitted strainer (DVGW component tested) for use in domestic water systems and in the industry. Adjustment scale integrated in the handle

Materials: Body: Brass, diaphragms and seal: NBR, filter insert AISI 304, sieve bowl: Clear plastic

Temperature range: Up to max. +40°C

Input pressure: Max. 16 bar

Media: Drinking water, compressed air and nitrogen



applies to water,  $\Delta p = 1$  bar

### Honeywell

DVGW

DVGW

### Filter pressure reducers for drinking water and nitrogen (brass sieve bowls)

Version: Pressure reducer with fitted strainer (DVGW component tested) for use in domestic water systems and in the industry. Adjustment scale integrated in the handle.

Materials: Body: Brass, diaphragms and seal: NBR, filter insert AISI 304, sieve bowl: Brass

Temperature range: Up to max. +70°C

Input pressure: Max. 25 bar

Media: Drinking water, compressed air and nitrogen



						Pressure
Туре	Thread	L	Н	H1	Max. flow*	regula. range
DRWH 12	R 1/2"	140	147	89	40 l/min	1.5 - 6 bar
DRWH 34	R 3/4"	160	152	89	52 l/min	1.5 - 6 bar
DRWH 10	R 1"	180	175	111	97 l/min	1.5 - 6 bar
DRWH 114	R 1 1/4"	200	229	111	99 l/min	1.5 - 6 bar
DRWH 112	R 1 1/2"	225	299	173	210 l/min	1.5 - 6 bar
DRWH 20	R 2"	255	299	173	200 l/min	1.5 - 6 bar

applies to water,  $\Delta p = 1$  bar

### Honeywell Filter pressure reducers for drinking water and nitrogen (brass sieve bowls)

Version: Pressure reducer with fitted strainer (KTW recommended) for use in domestic water systems and in the industry

Materials: Body: Brass, diaphragms and seal: NBR, filter insert AISI 304, sieve bowl: Brass

Replacement parts for filter pressure reducers for drinking water

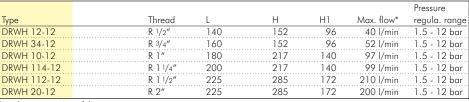
Replace

Temperature range: Up to max. 70°C

Input pressure: Max. 25 bar

Media: Drinking water, compressed air and nitrogen





Valve

replacement kit

D 06 FA 1/2

D 06 FA 1A

D 06 FA 1B

D 06 FA 11/2

For threads R 1/2" & R 3/4"

For threads R 1" & R 1 1/4"

Sieve bowl

SM 06 T 1/2

SM 06 T 1A

brass









SM 06 T 1B SK 06 T1B For threads R 1 1/2" & R 2" SM 06 T 11/2 SK 06 T 11/2

Sieve bowl

transparent

SK 06 T 1/2 For threads R 1" (to 1991) & R 1 1/4" (to 1996)

SK 06 T 1A

for loosening of sieve bowl and spring hood data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

# Water pressure reducers/water filters

### Backwash filters for drinking and industrial water

PN 16

DVGW

**Version**: Backwash filter (DVGW component tested) for filtering drinking and industrial use water, as well as chemical free coolant water in flow cooling systems (not water circuits). Protects the tubes and the connected system pieces from functional failures and corrosion damage from foreign particles contained in the water like rust particles, chippings, sand, hemp etc. The filter element is cleaned by manual backwashing (washing out the dirt particles) at regular intervals. The dirt that is rinsed out and the rinsing water can be drained over a hose or HT tube. **Materials**: Body: Brass, sieve bowl: Clear special plastic

Temperature range: +5°C to max. +40°C (medium +5°C to max. +30°C)

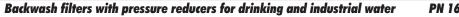
Input pressure: 2 to 16 bar Pore width in the filter: 90  $\mu \mathrm{m}$ 

**Rinse water connection:** Hose nozzle 13 mm or HT tube  $\varnothing$  50 mm

Media: Drinking and industrial water as well as chemical-free water for the most diverse industrial applications (no circulation water)

,									
	-		-			Max.			
Туре	Thread	DN	L 1	L 2	Н	flow*			
FWR 34 F	R 3/4"	20	100	184	353	50 l/min			
FWR 10 F	R 1"	25	100	184	353	58 l/min			
FWR 114 F	R 1 1/4"	32	100	184	353	66 l/min			
FWR 112	R 1 1/2"	40	125	240	500	150 l/min			
FWR 20	R 2"	50	125	260	500	183 l/min			
Replacement parts						*			
FWR EF 34114 F	Filter insert	s for size 3/4	" to 1 1/4"						
FWR EF 11220	Filter insert	Filter inserts for size 1 1/2" and 2"							
FWR EG 34114 F	Replaceme	Replacement filter cup for size 3/4" to 1 1/4"							
FWR EG 11220	FWR EG 11220 Replacement filter cup for size 1 1/2" and 2"								
*									

 $<sup>^*</sup>$  at  $\Delta p = 0.2$  bar



Version: Combination unit for pressure regulation and filtration (DVGW component tested) of drinking water and water for industrial use, as well as chemical free cooling water for flow cooling (not water circuit). Protects the tubes and the connected system pieces from functional failures and corrosion damage from foreign particles contained in the water like rust particles, chippings, sand, hemp etc. The filter element is cleaned by manual backwashing (washing out the dirt particles) at regular intervals. The dirt that is rinsed out and the rinsing water can be drained over a hose or HT tube.

Materials: Body: Brass, sieve bowl: Clear special plastic, spring hood: Plastic with adjustment scale for setpoint pressure

Temperature range: +5°C to max. +40°C (medium +5°C to max. +30°C)

Input pressure: 2 to 16 bar Pore width in the filter: 90  $\mu$ m

**Rinse water connection:** Hose nozzle 13 mm or HT tube  $\varnothing$  50 mm

Media: Drinking and industrial water as well as chemical-free water for the most diverse industrial applications (no circulation water)

							Pressure		
Туре	Thread	DN	L 1	L 2	Н	Max. flow*	regulation range		
FRWR 34 F	R 3/4"	20	100	213	393	50 l/min	2 - 6 bar		
FRWR 10 F	R 1"	25	100	213	393	58 l/min	2 - 6 bar		
FRWR 114 F	R 1 1/4"	32	100	213	393	66 l/min	2 - 6 bar		
FRWR 112	R 1 1/2"	40	125	240	500	150 l/min	2 - 6 bar		
FRWR 20	R 2"	50	125	260	500	183 l/min	2 - 6 bar		
Replacement part	s						<b>*</b>		
FWR EF 34114 F	Filter inser	ts for size 3	/4" to 1 1/4	4"					
FWR EF 11220	Filter inserts for size 1 1/2" and 2"								
FWR EG 34114 F	Replacement filter cup for size 3/4" to 1 1/4"								
FWR EG 11220	Replaceme	ent filter cu	p for size	1 1/2" and	2"				

<sup>\*</sup> at  $\Delta p = 0.2$  bar

# L1

### Microfilters for drinking and industrial water

**Version:** Microfilter (DVGW component tested) for filtering drinking and industrial use water, as well as chemical free coolant water in flow cooling systems (not water circuits). Protects the tubes and the connected system parts from functional failures and corrosion damage from foreign particles contained in the water like rust particles, chippings, sand, hemp etc.

Materials: Body: Brass, sieve bowl: Clear special plastic

Temperature range: Up to max. +40°C (medium max. +30°C)

Input pressure: Max. 16 bar Pore width in the filter: 90  $\mu$ m

Media: Drinking and industrial water as well as chemical-free water for the most diverse industrial applications (no circulation water)

						Max.
Туре	Thread	DN	L 1	L 2	Н	flow*
FW 34	R 3/4"	20	120	206	300	66 l/min
FW 10	R 1"	25	120	206	300	91 l/min
FW 114	R 1 1/4"	32	120	220	300	100 l/min
FW 112	R 1 1/2"	40	140	254	290	150 l/min
FW 20	R 2"	50	140	274	290	200 l/min
Replacement parts						(3
FW EF 34114	Filter inser	ts for size 3/4	' to 1 1/4"			
FW EF 11220	Filter inser	ts for size 1 1/	2" to 2"			
FW EG 34114	Replaceme	ent filter cup f	or size 3/4" to	1/4"		
FW EG 11220	Replaceme	ent filter cup f	or size 1 1/2" to	2"		

<sup>\*</sup> at  $\Delta p = 0.2$  bar

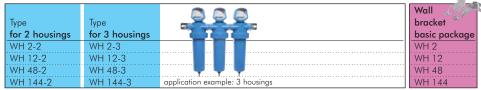




PN 16

### Coupling kits for block assemblies of 2 or 3 housings

Supply volume: 2 pc tie rod set including necessary seals





Warning: Please order wall bracket base package separately!

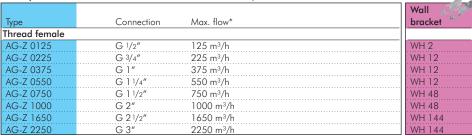
### **Cyclone separators**

Cyclone separators are installed in order to separate water drops and solid impurities from the compressed air. The purely mechanical mode of operation, the technical flow circulation with optimally designed housing and a powerful steam trap ensure for a long service life and that operation takes place without any problems.

Materials: Housing: Aluminium with blue polyester resin coating Temperature range: Max. +120°C, option - SUPER: Max. +65°C Input pressure: 1 - 16 bar
Condensate drain: G 1/2" (FT), push-in fitting for hose Ø 8 outer

Supply volume: Housing with twist cap and clock controlled steam trap (230V AC)

Optional: Version with automatic level controlled steam traps -SUPER







\* for +20°C and 7 bar overpressure, for other pressures refer to conversion table on page 363

**Order example:** AG-Z 0125

Designation for the options: Standard type

-SUPER

### Pre-filters - PE 25 µm

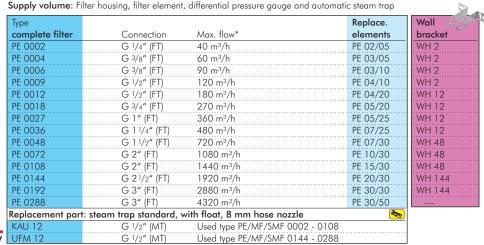
Field of application: For the removal of solid contaminants (Dust), dirt-oil-water aerosols up to less than 25  $\mu$ m from compressed air and gaseous media. The pre-filter, for example, also filters abrasive, graphite, cement and cretaceous dust, etc. This pre-filter increases the service life of upstream MF or SMF filters.

Applications: Pre-filters are used for regulating instrument air and control air in the chemical, petrochemical and pharmaceutical industries and also in plastic, food, beverage and process industries as well as in general mechanical engineering. They are installed to increase the service life of MF and SMF filters.

Materials: Housing: Aluminium with blue polyester resin coating, filter medium: Pure, highly molecular polyethylene with aluminium end caps, O-rings: NBR (free of releasing agent and silicone)

Temperature range: Max. +60°C Input pressure: 1 - 16 bar Pore width in the filter:  $25 \, \mu \mathrm{m}$ 

Condensate drain: Hose nozzle for internal hose Ø 8 (steam trap is mounted in a condensate borehole G 1/2")









for  $\pm 20^{\circ}\text{C}$  and 7 bar overpressure, for other pressures refer to conversion table on page 363

# Air conditioning

### **Microfilters/Sub-microfilters**

Field of application: These filters are used to separate the finest oil and water aerosols and hard contaminants having particle sizes up to 0.05  $\mu$ m (MF), 0.01  $\mu$ m (SMF)  $\mu$ m. Multi-layer 3 dimensional fibre fleece with nano fibre technology. Applications: These deep-bed filters are used in instrumental air and control air in the chemical, petrochemical and pharmaceutical industries and also in plastic, food, beverage and process industries including general mechanical engineering, painting companies and air conditioning. We recommend the upstream connection of a prefilter to increase the

Materials: Housing: Aluminium with blue polyester resin coating, filter medium: Free of binding agents borosilicate glass with aluminium end caps, O-rings: NBR (silicone and free of releasing agent), support casing: Stainless steel

Temperature range: Max. +80°C

Input pressure: 1 - 16 bar

Condensate drain: Hose nozzle for internal hose Ø 8 (steam trap is mounted in a condensate borehole G 1/2")

Supply volume: Filter housing, filter element, differential pressure gauge and automatic steam trap

### **Microfilters - MF** $0.03 \text{ mg/m}^3$

Residual oil content (with inlet concentration of 3 mg/m $^3$ ): = 0.03 mg/m $^3$ Separation efficiency (relating to particle 0.01  $\mu$ m): 99.99998%

Туре			Replace.
complete filter	Connection	Max. flow*	elements
MF 0002	G 1/4" (FT)	40 m³/h	MF 02/05
MF 0004	G 3/8" (FT)	60 m³/h	MF 03/05
MF 0006	G 3/8" (FT)	90 m³/h	MF 03/10
MF 0009	G 1/2" (FT)	120 m³/h	MF 04/10
MF 0012	G 1/2" (FT)	180 m³/h	MF 04/20
MF 0018	G 3/4" (FT)	270 m³/h	MF 05/20
MF 0027	G 1" (FT)	360 m³/h	MF 05/25
MF 0036	G 1 1/4" (FT)	480 m³/h	MF 07/25
MF 0048	G 1 1/2" (FT)	720 m³/h	MF 07/30
MF 0072	G 2" (FT)	1080 m³/h	MF 10/30
MF 0108	G 2" (FT)	1440 m³/h	MF 15/30
MF 0144	G 21/2" (FT)	1920 m³/h	MF 20/30
MF 0192	G 3" (FT)	2880 m³/h	MF 30/30
MF 0288	G 3" (FT)	4320 m³/h	MF 30/50
Replacement part	: steam trap standard, wi	ith float, 8 mm hose nozzle	<b>*</b>
KAU 12	G 1/2" (MT)	Used type PE/MF/SMF 0002 - 0108	
UFM 12	G 1/2" (MT)	Used type PE/MF/SMF 0144 - 0288	

 $<sup>^{*}</sup>$  for  $+20^{\circ}\text{C}$  and 7 bar overpressure, for other pressures refer to conversion table below



bracket WH 2 WH 2 WH 2 WH 2 WH 12 WH 12 WH 12 WH 12

WH 48 WH 48 WH 48 WH 144 WH 144

> Order accessories at the same time! Couple kits found at the top of page 362

Sub-microfilters - SMF  $< 0.01 \text{ mg/m}^3$ 

Residual oil content (with inlet concentration of 3 mg/m $^3$ ):  $< 0.01 \text{ mg/m}^3$ Separation efficiency (relating to particle 0.01  $\mu$ m): 99.99999 %

		Replace.
Connection	Max. flow*	elements
G 1/4" (FT)	40 m³/h	SMF 02/05
G 3/8" (FT)	60 m³/h	SMF 03/05
G 3/8" (FT)	90 m³/h	SMF 03/10
G 1/2" (FT)	120 m³/h	SMF 04/10
G 1/2" (FT)	180 m³/h	SMF 04/20
G 3/4" (FT)	270 m³/h	SMF 05/20
G 1" (FT)	360 m³/h	SMF 05/25
G 1 1/4" (FT)	480 m³/h	SMF 07/25
G 1 1/2" (FT)	720 m³/h	SMF 07/30
G 2" (FT)	1080 m³/h	SMF 10/30
G 2" (FT)	1440 m³/h	SMF 15/30
G 2 1/2" (FT)	1920 m³/h	SMF 20/30
G 3" (FT)	2880 m³/h	SMF 30/30
G 3" (FT)	4320 m³/h	SMF 30/50
t: steam trap standard, w	rith float, 8 mm hose nozzle	-
G 1/2" (MT)	Used type PE/MF/SMF 0002 - 0108	
G 1/2" (MT)	Used type PE/MF/SMF 0144 - 0288	
	G 1/4" (FT) G 3/8" (FT) G 3/8" (FT) G 3/8" (FT) G 1/2" (FT) G 1/2" (FT) G 3/4" (FT) G 1 1/4" (FT) G 1 1/2" (FT) G 2 2" (FT) G 2 2" (FT) G 3" (FT) G 3" (FT) t: steam trap standard, w	G 1/4" (FT) 40 m³/h G 3/8" (FT) 60 m³/h G 3/8" (FT) 90 m³/h G 1/2" (FT) 120 m³/h G 1/2" (FT) 180 m³/h G 1/2" (FT) 360 m³/h G 1" (FT) 360 m³/h G 11/4" (FT) 480 m³/h G 11/4" (FT) 480 m³/h G 11/2" (FT) 1080 m³/h G 2" (FT) 1080 m³/h G 2" (FT) 1080 m³/h G 3" (FT) 220 m³/h G 3" (FT) 2800 m³/h G 3" (FT) 4320 m³/h G 3" (FT) Used type PE/MF/SMF 0002 - 0108





Order accessories at the same time! Couple kits found at the top of

page 362

# Conversion tables for flow volumes

Operating pressure bar	1	2	3	4	5	6	7*	8	9	10	11	12	13	14	15	16
Conversion factor	0.25	0.36	0.5	0.6	0.75	0.9	1*	1.1	1.2	1.4	1.5	1.6	1.75	1.9	2	2.1

\* standard



Compressed from page 514







2/2, 3/2 directional valves of brass or stainless steel from page 404



Compressed air rubber hose from page 212

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

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# replacement element complete

## Order accessories at the same time! Couple kits found at the top of page 362

### Activated carbon filters - AK

### technically oil-free air

Field of application: This filter removes all gaseous hydrocarbons, oil vapours or odour substances. The 2-step adsorption effect has a large adsorption surface resulting in a longer service life and high economic efficiency in usage. The stainless steel support cladding and filter material hold the activated carbon firmly in its seat and ensure that there is no activated carbon particle present in the filtrate.

Important: To increase the service life of the filter, an SMF filter should be installed upstream.

Applications: Activated carbon filters are applied to instrument and control air in the chemical, petro-chemical and pharmaceutical industry, as well as in the food, beverage and process industries, as well as in bottling plants, for packaging machines and generating breathing air and pre-filtration of sterile filters. We recommend the upstream connection of a prefilter and microfilter to increase the service life.

Materials: Housing: Aluminium with blue polyester resin coating, filter medium: Fine milled activated carbon, embedded in microfiber fleece free of binding agents, O-rings: NBR (silicone and free of releasing agent), support casing: Stainless

Temperature range: +10°C to +40°C max. (temporary +60°C max.). Input pressure: 1 - 16 bar **Residual oil content:** (with inlet concentration of 0.1 mg/m³ - SMF pre-filter installed): < 0.003 mg/m³

Supply volume: Filter housing, filter element

			Replace.	Wall
Туре	Connection	Max. flow*	elements	bracket
AK 0002	G 1/4" (FT)	40 m³/h	AK 02/05	WH 2
AK 0004	G 3/8" (FT)	60 m³/h	AK 03/05	WH 2
AK 0006	G 3/8" (FT)	90 m³/h	AK 03/10	WH 2
AK 0009	G 1/2" (FT)	120 m³/h	AK 04/10	WH 2
AK 0012	G 1/2" (FT)	180 m³/h	AK 04/20	WH 12
AK 0018	G 3/4" (FT)	270 m³/h	AK 05/20	WH 12
AK 0027	G 1" (FT)	360 m³/h	AK 05/25	WH 12
AK 0036	G 1 1/4" (FT)	480 m³/h	AK 07/25	WH 12
AK 0048	G 1 1/2" (FT)	720 m³/h	AK 07/30	WH 48
AK 0072	G 2" (FT)	1080 m³/h	AK 10/30	WH 48
AK 0108	G 2" (FT)	1440 m³/h	AK 15/30	WH 48
AK 0144	G 2 1/2" (FT)	1920 m³/h	AK 20/30	WH 144
AK 0192	G 3" (FT)	2880 m³/h	AK 30/30	WH 144
AK 0288	G 3" (FT)	4320 m³/h	AK 30/50	

<sup>\*</sup> for +20°C and 7 bar overpressure, for other pressures refer to conversion table on page 363



### **Exhaust silencers with microfilters**

### technically oil-free exhaust

175 m<sup>3</sup>/h

No oil in the exhaust air technically oil-free Noise reducing: Up to 69 dB (A) Temperature range: -20°C to max. +100°C Operating pressure: Max. 6 bar

SDF 10

Туре	ØD	Н	Thread	Flow	
SDF 12	90	181	G 1/2"	75 m³/h	
SDF 34	90	181	G 3/4"	100 m <sup>3</sup> /h	

254

G 1"

110

Replacement			
elements			
SDFE 12/34			
SDFE 12/34			
SDFF 10			

### Electronic, level controlled steam traps

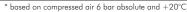
Advantages: • No compressed air loss while draining

- Very large condensate outlet, as a result resistant to accumulation of dirt in the condensate
- Fewer wear parts (controlled by pistons)
- · Horizontal or vertical condensate inlet
- Error messages can be retrieved via a potential-free contact (5-24 V DC, max. 200 mA)

Temperature range: +1°C to max. +65°C

Pressure range: 1 - 16 bar Power supply: 230V AC Protection class: IP 54

		Max. compressor	Max. dryer	Condensate			
	Max. separation	supply amount*	performance	inlet			
Туре	capacity [l/h]	[m <sup>3</sup> /min ]	[m³/min ]	(FT)	Depth	Width	Height
UAD 04	12	7.4	14.9	1 x G 1/2"	133	76	147
UAD 05	15	9.3	18.6	2 x G 1/2"	120	82	125
UAD 15	40	23.5	47.0	2 x G 1/2"	120	82	125
UAD 30	90	48.5	97.0	2 x G 1/2"	120	82	135
UAD 60	150	89.3	178.0	2 x G 1/2"	120	82	150







### PN 16

PN 16

### Electronic, level controlled steam traps

Advantages: • No compressed air loss while draining

- Very large condensate outlet, as a result resistant to accumulation of dirt in the condensate
- Error messages can be retrieved via a potential-free contact (5V DC 230V AC, 10-1000 mA)
- THE standard for condensate technique

Temperature range:  $+1^{\circ}$ C to max.  $+60^{\circ}$ C (for lower temperatures, a heating is available upon request) Power supply: 230V AC (type BEKOMAT 31 U and BEKOMAT 32 U: 95-240V AC/100-125V DC), other voltages on

request, see ordering example Protection class: IP 65 (type BEKOMAT 31 U and BEKOMAT 32 U: IP 67)

Pressure range: 0.8 to 16 bar

Poptional: For oil-free condensate use -CO

37 3	١
•	
type BEKOMAT 31	U

		Max. compressor	Max. dryer perfor-	Condensate			
	Condensate	supply amount*	mance	inlet			
Туре	type	[m <sup>3</sup> /min ]	[m <sup>3</sup> /min ]	(FT)	Depth	Width	Height ***
BEKOMAT 31 U**	Oil/oil free	2.5	5	G 1/2"	164	65	118 (86)
BEKOMAT 32 U	Oil/oil free	5.0	10	G 1/2"	179	74	127 (86)
BEKOMAT 12	Contains oil	6.5	13	G 1/2"	158	65	141 (62)
BEKOMAT 13	Contains oil	30.0	60	2 x G 1/2"	212	93	162 (21)
BEKOMAT 14	Contains oil	130.0	260	3 x G 3/4"	252	120	180 (21)
BEKOMAT 16	Oil/oil free	1,400.0	2,800	G1", 2xG3/4", G1/2"	280	260	280 (49)

based on 1 bar reduction and 20°C, \*\* delivered without dry contact, \*\*\* height of the lowest lateral inlet in brackets







Designation for the options: Power supply 24V DC. For oil-free condensate

### **Clock controlled steam traps**

Materials: Valve: Brass, seals: FKM, pulse generator: Plastic

**Temperature range:** Environment:  $+2^{\circ}$ C to max.  $+50^{\circ}$ C, medium: Max.  $+50^{\circ}$ C

Power supply: 230V AC Protection class: IP 65 Pressure range: 0 - 16 bar

between 0.5 and 45 minutes.

Туре

Function: Solenoid valve with large opening and pre-programmed timer. The opening time can be continuously adjusted between 0.5 and 10 seconds, the cycle can also be continuously adjusted between every 30 seconds to 45 minutes.

Туре	DN	Thread	Length*	Width	Height**
KONDENS 14	4.0	G 1/4"	40	88	95
KONDENS 12	4.0	G 1/2"	46	88	95

Application: Pulse generators can be assembled easily between valve plugs according to DIN 43650 A/EN 175301-803 A (plug size 3) and the solenoid. A longer fastening screw and seal is enclosed with the pulse generator. The standard timer permits infinite adjustment of the valve actuation between 0.5 and 10 seconds and a cycle time of

The electronic timer allows for the following programmable functions: ON/OFF cycle (when there is power, valve actuation for a time of 1 second to 10 minutes, with a cycle time of 1 second to 100 hours), OFF/ON cycle (same as ON/OFF cycle, when there is power, the valve only is actuated after the cycle time has elapsed), single ON (when there is power, the valve is actuated once for a time of 1 second to 10 minutes).

Pulse generators for steam traps and other solenoid valves



PN 16

PE canisters + buckets from page 642





standard



electronic

**KONDENS TIME** 24 - 240V AC/DC, max. 1A Standard timer KONDENS TIME EL 110 - 240V AC/DC, max. 2A Electronic timer

Description

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

Electrical connection:

<sup>\*</sup> from thread connector to thread connector, \*\* middle thread connector - top level timer

# Pressure gauges - vertical

### Housing Connection Standard Plastic **Brass** Optional Steel **Brass**





<b>P</b>	Order example: MS -140	** T
	Standard type	

Designation for the options:
Housing made of steel sheet,
Class 1.6

Ø 80	Housing	Connection
Ø 100	Plastic	Brass
	Housing	Connection



Housing	Connection
Steel	Brass



### Pressure gauges vertical Ø 40 mm, Ø 50 mm, Ø 63 mm

Class 2.5

Materials: Housing: Plastic black, measuring system and indicator: Brass, window: Plastic transparent Connection thread: G 1/4"\*\* (Ø 40: G 1/6")
Class: 2.5, temperature range: Environment: -20°C to max. +60°C, measured material: Max. +60°C Dial: 1. scale outside (black), display in bar, 2. scale inside (red), display in PSI, protection class: IP 42

Optional: Housing made of steel sheet, class 1.6 -ST

Optional: Housing made of steel sheet, class 1.6 -ST						
Туре	Туре	Туре	Туре	Scale		Display
Ø 40 / G 1/8"	Ø 40 / G 1/4"**	Ø 50 / G 1/4"**	Ø 63 / G 1/ <sub>4</sub> "**	graduation	ו	range
			MS -120063 MB		for vacuum	-1200/0 mbar
MS -140		MS -150	MS -163	0.05	for vacuum	-1/0 bar
			MS -10663	0.05	for vacuum	-1/+0.6 bar
			MS -11,563	0.1	for vacuum	-1/+1.5 bar
			MS -1363	0.2	for vacuum	-1/+3 bar
			MS -1563	0.2	for vacuum	-1/+5 bar
			MS -1963	0.5	for vacuum	-1/+9 bar
			MS -11563	0.5	for vacuum	-1/+15 bar
			MS 0663	0.02		0/0.6 bar
		MS 150	MS 163	0.05		0/1 bar
MS 1,640		MS 1,650	MS 1,663	0.05		0/1.6 bar
MS 2,540		MS 2,550	MS 2,563	0.1		0/2.5 bar
MS 440		MS 450	MS 463	0.2		0/4 bar
MS 640	MS 644*	MS 650	MS 663	0.2		0/6 bar
MS 1040	MS 1044*	MS 1050	MS 1063	0.5		0/10 bar
MS 1640	MS 1644*	MS 1650	MS 1663	0.5		0/16 bar
MS 2540		MS 2550	MS 2563	1		0/25 bar
MS 4040		MS 4050	MS 4063	2		0/40 bar
		MS 6050	MS 6063	2		0/60 bar
		MS 10050	MS 10063	5		0/100 bar
		MS 16050	MS 16063	5		0/160 bar
			MS 25063	10		0/250 bar
			MS 31563	10		0/315 bar
			MS 40063	20		0/400 bar

<sup>\*</sup> division only in bar, \*\* with centring pin for profiled seal

### Pressure gauges vertical Ø 80 mm, Ø 100 mm, Ø 160 mm

Class 2.5/1.6

Materials: Housing: Plastic black, measuring system and indicator: Cu-alloy, window: Plastic clear, (Ø 160: housing: steel black, measuring system and indicator: Cu-alloy, window: instrument plate glass)

Connection thread: G 1/2\*\*\*, class: 2.5, (Ø 160: 1.6)

Temperature range: Environment: -20°C to max. +60°C, measured material: Max. +60°C, protection class: IP 42

Туре	Туре	Туре	Scale	Display
Ø 80	Ø 100	Ø 160	graduation	range
	MS -1200100 MB	MS -1200160 MB	20 for vacuum	-1200/0 mbar
MS -180	MS -1100	MS -1160	0.02 for vacuum	-1/0 bar
	MS -106100		0.05 for vacuum	-1/+0.6 bar
MS -11,580	MS -11,5100	MS -11,5160	0.05 for vacuum	-1/+1.5 bar
MS -1380	MS -13100	MS -13160	0.1 for vacuum	-1/+3 bar
MS -1580	MS -15100	MS -15160	0.1 for vacuum	-1/+5 bar
MS -1980	MS -19100	MS -19160	0.2 for vacuum	-1/+9 bar
MS -11580	MS -115100	MS -115160	0.5 for vacuum	-1/+15 bar
MS 0680*	MS 06100*	MS 06160*	0.01	0/0.6 bar
MS 180*	MS 1100*	MS 1160*	0.02	0/1 bar
MS 1,680*	MS 1,6100*	MS 1,6160*	0.05	0/1.6 bar
MS 2,580*	MS 2,5100*	MS 2,5160*	0.05	0/2.5 bar
MS 480*	MS 4100*	MS 4160*	0.1	0/4 bar
MS 680*	MS 6100*	MS 6160*	0.1	0/6 bar
MS 1080*	MS 10100*	MS 10160*	0.2	0/10 bar
MS 1680*	MS 16100*	MS 16160*	0.5	0/16 bar
MS 2580*	MS 25100*	MS 25160*	0.5	0/25 bar
MS 4080*	MS 40100*	MS 40160*	1	0/40 bar
MS 6080*	MS 60100*		1	0/60 bar
	MS 100100		2	0/100 bar
	MS 160100		5	0/160 bar
	MS 250100		5	0/250 bar
	MS 400100		10	0/400 bar

comes with a red marking indicator, \*\* with centring pin for profiled seal

### Welding technology pressure gauges Ø 63 mm

Materials: Housing: Steel brass coloured with pressure relief opening in the back wall, measuring system and indicator: Cu-alloy, window: Polycarbonate Connection thread: G 1/4"\*

Class: 2.5, temperature range: Environment: -20°C to max. +60°C, protection class: IP 42

Type oil and oil-free	Туре	Туре	Туре	Scale	Display
for oxygen	for acetylene	neutral	argon/CO <sub>2</sub>	graduation	range
	MS 2,563 ACGAS			0.1	0/2.5 bar
MS 1663 SAU				0.5	0/16 bar
MS 4063 SAU	MS 4063 ACGAS			2	0/40 bar
MS 31563 SAU		MS 31563-200		10	0/315 bar
MS 40063 SAU		MS 40063-300		20	0/400 bar
			MS 30L63 AR		0-30 l/min (Ar)
					0-28 l/min (CO <sub>2</sub> )

Class 1.0

window: Instrument plate glass Connection thread: G 1/2'

Class: 1.0

Temperature range: Environment: -40°C to max. +60°C, measured material: Max. +80°C

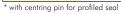
Materials: Housing: AISI 304, measuring system: Cu-alloy (AISI 316L for pressures ≥ 100 bar), connection: Brass,

Protection class: IP 54

Poptional: With resettable drag indicator -SZ

	Scale		Display	
Туре	gradua	tion	range	ı
MS -1100 CR	0.02	for vacuum	-1/0 bar	ı
MS -106100 CR	0.05	for vacuum	-1/+0.6 bar	اا
MS -11,5100 CR	0.05	for vacuum	-1/+1.5 bar	اا
MS -13100 CR	0.1	for vacuum	-1/+3 bar	اا
MS -15100 CR	0.1	for vacuum	-1/+5 bar	ı
MS -19100 CR	0.2	for vacuum	-1/+9 bar	ı
MS -115100 CR	0.5	for vacuum	-1/+15 bar	ı
MS 06100 CR	0.01		0/0.6 bar	ı
MS 1100 CR	0.02		0/1 bar	ı
MS 1,6100 CR	0.05		0/1.6 bar	ı
MS 2,5100 CR	0.05		0/2.5 bar	ı
MS 4100 CR	0.1		0/4 bar	

	Scale	Display
Туре	graduation	range
MS 6100 CR	0.1	0/6 bar
MS 10100 CR	0.2	0/10 bar
MS 16100 CR	0.5	0/16 bar
MS 25100 CR	0.5	0/25 bar
MS 40100 CR	1	0/40 bar
MS 60100 CR	1	0/60 bar
MS 100100 CR	2	0/100 bar
MS 160100 CR	5	0/160 bar
MS 250100 CR	5	0/250 bar
MS 400100 CR	10	0/400 bar
MS 600100 CR	10	0/600 bar
MS 1000100 CR	20	0/1000 bar



Order example: MS -1100 CR \*\*

Designation for the options: With resettable drag indicator

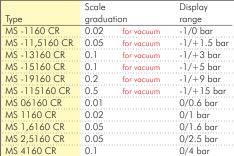


Pressure gauges vertical Ø 160 mm stainless steel/brass, robust Materials: Housing: AISI 304, measuring system: Cu-alloy (AISI 316L for pressures ≥ 100 bar), connection: Brass,

Connection thread: G 1/2"\*

Class: 1.0

Temperature range: Environment: -40°C to max. +60°C, measured material: Max. +80°C Protection class: IP 54



	Scale	Display
Туре	graduation	range
MS 10160 CR	0.2	0/10 bar
MS 16160 CR	0.5	0/16 bar
MS 25160 CR	0.5	0/25 bar
MS 40160 CR	1	0/40 bar
MS 60160 CR	1	0/60 bar
MS 100160 CR	2	0/100 bar
MS 160160 CR	5	0/160 bar
MS 250160 CR	5	0/250 bar
MS 400160 CR	10	0/400 bar
MS 600160 CR	10	0/600 bar
MS 1000160 CR	20	0/1000 bar
MS 1600160 CR	50	0/1600 bar

### Pressure gauges w/ vertical capsule element, up to 10x overload capacity, robust mbar

Suitable: Pressure gauges for pressure measurement in the mbar range

Materials: Housing: AISI 304, measuring system and indicator: Cu-alloy, window: Instrument plate glass Connection thread: G 1/2"\*\*\* (Ø 63: G 1/4"\*\*\*)

0/6 bar

0.1

MS 6160 CR

Temperature range: Environment: -20°C to max. +60°C, measured material: Max. +80°C Zero point correction: Front side

2010	ponni	COLLE	CHOIL.
Prote	ction	class:	IP 54

Туре	Scale	Туре	Scale	Туре	Scale	Display
Ø 63 / G 1/4"***	grad.	Ø 100 / G 1/2"***	grad.	Ø 160 / G 1/2"***	grad.	range
MS -60063 MB5CR*	20	MS -600100 MB5CR*	10	MS -600160 MB5CR*	10 vacuum	-600/0 mbar
MS -40063 MB5CR*	20	MS -400100 MB5CR*	10	MS -400160 MB5CR*	10 vacuum	-400/0 mbar
MS -25063 MB5CR*	10	MS -250100 MB5CR*	5	MS -250160 MB5CR*	5 vacuum	-250/0 mbar
MS -16063 MB10CR	5	MS -160100 MB10CR	5	MS -160160 MB10CR	5 vacuum	-160/0 mbar
MS -10063 MB10CR	5	MS -100100 MB10CR	2	MS -100160 MB10CR	2 vacuum	-100/0 mbar
MS -6063 MB10CR	2	MS -60100 MB10CR	1	MS -60160 MB10CR	1 vacuum	-60/0 mbar
MS -4063 MB10CR	2	MS -40100 MB10CR	1	MS -40160 MB10CR	1 vacuum	-40/0 mbar
MS -2563 MB10CR	1	MS -25100 MB10CR	0.5	MS -25160 MB10CR	0.5 vacuum	-25/0 mbar
MS -251563 MB10CR	2	MS -2515100 MB10CR	1	MS -2515160 MB10CR	1 vacuum	-25/+15 mbar
MS -402063 MB10CR	2	MS -4020100 MB10CR	1	MS -4020160 MB10CR	1 vacuum	-40/+20 mbar
		MS 10100 MBCR**	0.2			0/10 mbar
MS 2563 MB10 CR	1	MS 25100 MB10CR	0.5	MS 25160 MB10CR	0.5	0/25 mbar
MS 4063 MB10CR	2	MS 40100 MB10CR	1	MS 40160 MB10CR	1	0/40 mbar
MS 6063 MB10CR	2	MS 60100 MB10CR	1	MS 60160 MB10CR	1	0/60 mbar
MS 10063 MB10CR	5	MS 100100 MB10CR	2	MS 100160 MB10CR	2	0/100 mbar
MS 16063 MB10CR	5	MS 160100 MB10CR	5	MS 160160 MB10CR	5	0/160 mbar
MS 25063 MB5CR*	10	MS 250100 MB5CR*	5	MS 250160 MB5CR*	5	0/250 mbar
MS 40063 MB5CR*	20	MS 400100 MB5CR*	10	MS 400160 MB5CR*	10	0/400 mbar
MS 60063 MB5CR*	20	MS 600100 MB5CR*	10	MS 600160 MB5CR*	10	0/600 mbar

<sup>\* 5-</sup>fold overpressure safe, \*\* not overpressure safe, \*\*\* with centring pin for profiled seal

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C





Option: Drag indicator

Housing	Connection
(Nox	Brass







safety is found in our Online Shop



with centring pin for profiled seal

### Pressure gauges vertical Ø 40 mm, Ø 50 mm stainless steel

Class 2.5

Materials: Housing: AISI 304, measuring system and connection: AISI 316Ti, window: Polycarbonate Connection thread: G 1/8" or G 1/4"

Class: 2.5

**Temperature range:** Environment: -40°C to max. +60°C, measured material: Max. +100°C **Dial**: 1. scale outside (black), display in bar, 2. scale inside (red), display in PSI

Type Ø 40 / G1/8"	Type Ø 40 / G 1/4"*	Type Ø 50 / G 1/4"*	Scale graduation	Display range
MS -140 ES	MS -144 ES	MS -150 ES	0.05 for vacuum	-1/0 bar
MS 140 ES	MS 144 ES	MS 150 ES	0.05	0/1 bar
MS 1,640 ES	MS 1,644 ES	MS 1,650 ES	0.05	0/1.6 bar
MS 2,540 ES	MS 2,544 ES	MS 2,550 ES	0.1	0/2.5 bar
MS 440 ES	MS 444 ES	MS 450 ES	0.2	0/4 bar
MS 640 ES	MS 644 ES	MS 650 ES	0.2	0/6 bar
MS 1040 ES	MS 1044 ES	MS 1050 ES	0.5	0/10 bar
MS 1640 ES	MS 1644 ES	MS 1650 ES	0.5	0/16 bar
MS 2540 ES	MS 2544 ES	MS 2550 ES	1.0	0/25 bar
MS 4040 ES	MS 4044 ES	MS 4050 ES	2.0	0/40 bar
MS 6040 ES	MS 6044 ES	MS 6050 ES	2.0	0/60 bar
MS 10040 ES	MS 10044 ES	MS 10050 ES	5.0	0/100 bar

with centring pin for profiled seal



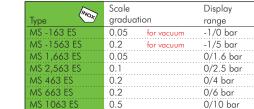
### Pressure gauges vertical Ø 63 mm, Chemical Version

Class 1.6

Materials: Housing: AISI 304, measuring system and connection: AISI 316L, window: Laminated safety glass Connection thread: G 1/4"

Class: 1.6

Temperature range: Environment: -40°C to max. +60°C, measured material: Max. +200°C Protection class: IP 65



- 1	IN.	Scale	Display
	Type	graduation	range
	MS 1663 ES	0.5	0/16 bar
	MS 2563 ES	1	0/25 bar
	MS 4063 ES	2	0/40 bar
	MS 6063 ES	2	0/60 bar
	MS 10063 ES	5	0/100 bar
	MS 25063 ES	10	0/250 bar
	MS 40063 ES	20	0/400 bar
_			

with centring pin for profiled seal





### Safety pressure gauges vertical Ø 63 mm

Class 1.6

Suitable: Pressure gauge for extra safety in line with \$ 3 EN 837-1 (DIN 16006) with blow-out back and unbreakable

Materials: Housing: AISI 304, measuring system and connection: AISI 316L, window: Laminated safety glass

Connection thread: G 1/4"

Temperature range: Environment: -40°C to max. +60°C, measured material: Max. +200°C

l m	Scale	Display	l la
Type	graduation	range	Type
MSS -163 ES	0.05 for vacuum	-1/0 bar	MSS 2563 ES
MSS 163 ES	0.05	0/1 bar	MSS 4063 ES
MSS 1,663 ES	0.05	0/1.6 bar	MSS 6063 ES
MSS 2,563 ES	0.1	0/2.5 bar	MSS 10063 ES
MSS 463 ES	0.2	0/4 bar	MSS 16063 ES
MSS 663 ES	0.2	0/6 bar	MSS 25063 ES
MSS 1063 ES	0.5	0/10 bar	MSS 40063 ES
MSS 1663 FS	0.5	0/16 bar	MSS 60063 ES

INOX	Scale	Display		Scale	Display
(104)	graduation	range	Type	graduation	range
-163 ES	0.05 for vacuum	-1/0 bar	MSS 2563 ES	1	0/25 bar
163 ES	0.05	0/1 bar	MSS 4063 ES	2	0/40 bar
1,663 ES	0.05	0/1.6 bar	MSS 6063 ES	2	0/60 bar
2,563 ES	0.1	0/2.5 bar	MSS 10063 ES	5	0/100 bar
463 ES	0.2	0/4 bar	MSS 16063 ES	5	0/160 bar
663 ES	0.2	0/6 bar	MSS 25063 ES	10	0/250 bar
1063 ES	0.5	0/10 bar	MSS 40063 ES	20	0/400 bar
1663 ES	0.5	0/16 bar	MSS 60063 ES	20	0/600 bar

<sup>\*</sup> with centring pin for profiled seal

# S



Order example: MS - 1100 ES \*\* Standard type

Designation for the options

### Pressure gauges vertical Ø 100 mm, Chemical Version

Class 1.0

Materials: Housing: AISI 304, measuring system and connection: AISI 316L, window: Laminated safety glass

**Temperature range:** Environment:  $-40^{\circ}$ C to max.  $+60^{\circ}$ C, measured material: Max.  $+200^{\circ}$ C

Protection class: IP 65

nection 1/2" NPT thread -NPT

Optional: Connection 1/2" NP1 thread -NP1					
Type	Scale	Display	Tuno	Scale	Display
Type	graduation	range	Type	graduation	range
MS -1100 ES	0.02 for vac	-1/0 bar	MS 6100 ES	0.1	0/6 bar
MS -106100 ES	0.05 for vac	:uum -1/+0.6 bar	MS 10100 ES	0.2	0/10 bar
MS -11,5100 ES	0.05 for vac	:uum -1/+1.5 bar	MS 16100 ES	0.5	0/16 bar
MS -13100 ES	0.1 for vac	:uum -1/+3 bar	MS 25100 ES	0.5	0/25 bar
MS -15100 ES	0.1 for vac	:uum -1/+5 bar	MS 40100 ES	1	0/40 bar
MS -19100 ES	0.2 for vac	:uum -1/+9 bar	MS 60100 ES	1	0/60 bar
MS -115100 ES	0.5 for vac	:uum -1/+15 bar	MS 100100 ES	2	0/100 bar
MS 06100 ES	0.01	0/0.6 bar	MS 160100 ES	5	0/160 bar
MS 1100 ES	0.02	0/1 bar	MS 250100 ES	5	0/250 bar
MS 1,6100 ES	0.05	0/1.6 bar	MS 400100 ES	10	0/400 bar
MS 2,5100 ES	0.05	0/2.5 bar	MS 600100 ES	10	0/600 bar
MS 4100 ES	0.1	0/4 bar	MS 1000100 ES	20	0/1000 bar

### Safety pressure gauges vertical Ø 100 mm





Suitable: Pressure gauge for extra safety in line with S 3 EN 837-1 (DIN 16006) with blow-out back and unbreakable

Materials: Housing: AISI 304, measuring system and connection: AISI 316L window: Laminated safety glass

Connection thread: G 1/2"

Class: 1.0

Temperature range: Environment: -40°C to max. +60°C, measured material: Max. +200°C

Protection class: IP 65

Type	Scale		Display
Туре	gradua	tion	range
MSS -1100 ES	0.02	for vacuum	-1/0 bar
MSS -106100 ES	0.05	for vacuum	-1/+0.6 bar
MSS -11,5100 ES	0.05	for vacuum	-1/+1.5 bar
MSS -13100 ES	0.1	for vacuum	-1/+3 bar
MSS -15100 ES	0.1	for vacuum	-1/+5 bar
MSS -19100 ES	0.2	for vacuum	-1/+9 bar
MSS -115100 ES	0.5	for vacuum	-1/+15 bar
MSS 06100 ES	0.01		0/0.6 bar
MSS 1100 ES	0.02		0/1 bar
MSS 1,6100 ES	0.05		0/1.6 bar
MSS 2,5100 ES	0.05		0/2.5 bar
MSS 4100 ES	0.1		0/4 bar

Tuno	Scale	Display
Туре	graduation	range
MSS 6100 ES	0.1	0/6 bar
MSS 10100 ES	0.2	0/10 bar
MSS 16100 ES	0.5	0/16 bar
MSS 25100 ES	0.5	0/25 bar
MSS 40100 ES	1	0/40 bar
MSS 60100 ES	1	0/60 bar
MSS 100100 ES	2	0/100 bar
MSS 160100 ES	5	0/160 bar
MSS 250100 ES	5	0/250 bar
MSS 400100 ES	10	0/400 bar
MSS 600100 ES	10	0/600 bar
.,,		



### Pressure gauges vertical Ø 160 mm, Chemical Version

Class 1.0

Materials: Housing: AISI 304, measuring system and connection: AISI 316L, window: Laminated safety glass

Connection thread: G 1/2"\*

Temperature range: Environment: -40°C to max. +60°C, measured material: Max. +200°C Protection class: IP 65

Type	Scale		Display
Type	graduat	ion	range
MS -1160 ES	0.02	for vacuum	-1/0 bar
MS -106160 ES	0.05	for vacuum	-1/+0.6 bar
MS -11,5160 ES	0.05	for vacuum	-1/+1.5 bar
MS -13160 ES	0.1	for vacuum	-1/+3 bar
MS -15160 ES	0.1	for vacuum	-1/+5 bar
MS -19160 ES	0.2	for vacuum	-1/+9 bar
MS -115160 ES	0.5	for vacuum	-1/+15 bar
MS 06160 ES	0.01		0/0.6 bar
MS 1160 ES	0.02		0/1 bar
MS 1,6160 ES	0.05		0/1.6 bar
MS 2,5160 ES	0.05		0/2.5 bar
MS 4160 ES	0.1		0/4 bar

INOX	Scale	Display
Type	graduation	range
MS 6160 ES	0.1	0/6 bar
MS 10160 ES	0.2	0/10 bar
MS 16160 ES	0.5	0/16 bar
MS 25160 ES	0.5	0/25 bar
MS 40160 ES	1	0/40 bar
MS 60160 ES	1	0/60 bar
MS 100160 ES	2	0/100 bar
MS 160160 ES	5	0/160 bar
MS 250160 ES	5	0/250 bar
MS 400160 ES	10	0/400 bar
MS 600160 ES	10	0/600 bar
MS 1000160 ES	20	0/1000 bar



### Safety pressure gauges vertical Ø 160 mm

Class 1.0







S

Suitable: Pressure gauge for extra safety in line with S 3 EN 837-1 (DIN 16006) with blow-out back and unbreakable baffle wall

Materials: Housing: AISI 304, measuring system and connection: AISI 316L, window: Laminated safety glass

Connection thread: G 1/2"\*

Class: 1.0

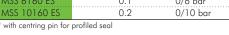
**Temperature range:** Environment:  $-40^{\circ}$ C to max.  $+60^{\circ}$ C, measured material: Max.  $+200^{\circ}$ C

Protection class: IP 65

	Ma	Sc	cale	Display
Туре	(.04)	gr	raduation	range
MSS 11	60 ES	0.	.02	0/1 bar
MSS 1,6	3160 ES	0.	.05	0/1.6 bar
MSS 2,5	160 ES	0.	.05	0/2.5 bar
MSS 41	60 ES	0.	.1	0/4 bar
MSS 61	60 ES	0.	.1	0/6 bar
11 2214	140 FS	Λ	2	0/10 bar

_ ( <sup>M</sup> O <sub>X</sub> )	000.0	Diopidy
Type	graduation	range
MSS 1160 ES	0.02	0/1 bar
MSS 1,6160 ES	0.05	0/1.6 bar
MSS 2,5160 ES	0.05	0/2.5 bar
MSS 4160 ES	0.1	0/4 bar
MSS 6160 ES	0.1	0/6 bar
MSS 10160 ES	0.2	0/10 bar

Inc	Scale	Display
Type	graduation	range
MSS 16160 ES	0.5	0/16 bar
MSS 25160 ES	0.5	0/25 bar
MSS 40160 ES	1	0/40 bar
MSS 60160 ES	1	0/60 bar
MSS 100160 ES	2	0/100 bar
MSS 160160 ES	5	0/160 bar



Stainless steel

screw connections from page 78







Butt weld fittings from page 254



Industrial hoses from page 213



<sup>\*</sup> with centring pin for profiled seal

<sup>\*</sup> with centring pin for profiled seal

### Glycerine pressure gauges vertical Ø 63 mm

Class 2.5

Materials: Housing: Plastic, measuring system: Cu-alloy, connection: Brass, window: Polycarbonate Connection thread: G  $1/4^{u*}$ 

**Temperature range:** Environment:  $0^{\circ}$ C to max.  $+60^{\circ}$ C, measured material: Max.  $+60^{\circ}$ C

Dial: 1. scale outside (black), display in bar, 2. scale inside (red), display in PSI

Protection class: IP 65



	Scale	Display		Scale	Display
Туре	graduation	range	Туре	graduation	range
MS -163 GLY	0.05 for vacuum	-1/0 bar	MS 463 GLY	0.2	0/4 bar
MS -10663 GLY	0.05 for vacuum	-1/0.6 bar	MS 663 GLY	0.2	0/6 bar
MS -11,563 GLY	0.1 for vacuum	-1/1.5 bar	MS 1063 GLY	0.5	0/10 bar
MS -1363 GLY	0.2 for vacuum	-1/3 bar	MS 1663 GLY	0.5	0/16 bar
MS -1563 GLY	0.2 for vacuum	-1/5 bar	MS 2563 GLY	1	0/25 bar
MS -1963 GLY	0.5 for vacuum	-1/9 bar	MS 4063 GLY	2	0/40 bar
MS -11563 GLY	0.5 for vacuum	-1/15 bar	MS 6063 GLY	2	0/60 bar
MS 0663 GLY	0.02	0/0.6 bar	MS 10063 GLY	5	0/100 bar
MS 163 GLY	0.05	0/1 bar	MS 16063 GLY	5	0/160 bar
MS 1,663 GLY	0.05	0/1.6 bar	MS 25063 GLY	10	0/250 bar
MS 2,563 GLY	0.1	0/2.5 bar	MS 40063 GLY	20	0/400 bar
k - 111 12 2 - 1	1 1				

with centring pin for profiled seal

Housing	Connection
INOX	Brass

### Glycerine pressure gauges vertical Ø 63 mm stainless steel/brass

**Eco-Line** 

Materials: Housing: AISI 304, measuring system: Cu-alloy, connection: Brass, window: Polycarbonate Connection thread: G 1/4"\*

Class: 1.6

Temperature range: Environment:  $-20^{\circ}\text{C}$  to max.  $+60^{\circ}\text{C}$ , measured material: Max.  $+60^{\circ}\text{C}$  Dial: 1. scale outside (black), display in bar, 2. scale inside (red), display in PSI

Protection class: IP 65



	Scale		Display
Туре	gradu	ation	range
MS -163 GLY CRE	0.05	for vacuum	-1/0 bar
MS -10663 GLY CRE	0.05	for vacuum	-1/0.6 bar
MS -11,563 GLY CRE	0.1	for vacuum	-1/+1.5 bar
MS -1363 GLY CRE	0.2	for vacuum	-1/+3 bar
MS -1563 GLY CRE	0.2	for vacuum	-1/+5 bar
MS -1963 GLY CRE	0.5	for vacuum	-1/+9 bar
MS -11563 GLY CRE	0.5	for vacuum	-1/+15 bar
MS 0663 GLY CRE	0.02		0/0.6 bar
MS 163 GLY CRE	0.05		0/1 bar
MS 1,663 GLY CRE	0.05		0/1.6 bar
MS 2,563 GLY CRE	0.1		0/2.5 bar
MS 463 GLY CRE	0.2		0/4 bar

		Scale	Display
	Туре	graduation	range
	MS 663 GLY CRE	0.2	0/6 bar
	MS 1063 GLY CRE	0.5	0/10 bar
r	MS 1663 GLY CRE	0.5	0/16 bar
	MS 2563 GLY CRE	1	0/25 bar
	MS 4063 GLY CRE	2	0/40 bar
	MS 6063 GLY CRE	2	0/60 bar
	MS 10063 GLY CRE	5	0/100 bar
	MS 16063 GLY CRE	5	0/160 bar
	MS 25063 GLY CRE	10	0/250 bar
	MS 40063 GLY CRE	20	0/400 bar
	MS 60063 GLY CRE	20	0/600 bar
	MS 100063 GLY CRE	50	0/1000 bar
_			



### Glycerine pressure gauges vertical Ø 63 mm stainless steel/brass

Class 1.6

Materials: Housing: AISI 304, measuring system: Cu-alloy, (pressures > 400 bar: AISI 316L), connection: Brass,

window: Polycarbonate Connection thread: G 1/4"\*

**Temperature range:** Environment:  $-20^{\circ}\text{C}$  to max.  $+60^{\circ}\text{C}$ , measured material: Max.  $+60^{\circ}\text{C}$ 

Dial: 1. scale outside (black), display in bar, 2. scale inside (red), display in PSI Protection class: IP 65



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	ľ
7	

	Scale		Display
Туре	gradu	ation	range
MS -163 GLY CR	0.05	for vacuum	-1/0 bar
MS -10663 GLY CR	0.05	for vacuum	-1/0.6 bar
MS -11,563 GLY CR	0.1	for vacuum	-1/+1.5 bar
MS -1363 GLY CR	0.2	for vacuum	-1/+3 bar
MS -1563 GLY CR	0.2	for vacuum	-1/+5 bar
MS -1963 GLY CR	0.5	for vacuum	-1/+9 bar
MS -11563 GLY CR	0.5	for vacuum	-1/+15 bar
MS 0663 GLY CR	0.02		0/0.6 bar
MS 163 GLY CR	0.05		0/1 bar
MS 1,663 GLY CR	0.05		0/1.6 bar
MS 2,563 GLY CR	0.1		0/2.5 bar
MS 463 GLY CR	0.2		0/4 bar
MS 663 GLY CR	0.2		0/6 bar

		Scale	Display
	Туре	graduation	range
	MS 1063 GLY CR	0.5	0/10 bar
	MS 1663 GLY CR	0.5	0/16 bar
ır	MS 2563 GLY CR	1	0/25 bar
	MS 4063 GLY CR	2	0/40 bar
	MS 6063 GLY CR	2	0/60 bar
	MS 10063 GLY CR	5	0/100 bar
٦	MS 16063 GLY CR	5	0/160 bar
	MS 25063 GLY CR	10	0/250 bar
	MS 31563 GLY CR	20	0/315 bar
	MS 40063 GLY CR	20	0/400 bar
	MS 60063 GLY CR	20	0/600 bar
	MS 100063 GLY CR	50	0/1000 bar

\* with centring pin for profiled seal



Pressure gauge accessories from page 386



Hydraulic valves from page 452



Cutting ring fittings from page 77



HYDAC Pipe clamps from page 244

with centring pin for profiled seal

# Glycerine pressure gauges - vertical

### Glycerine pressure gauges vertical Ø 63 mm, Chemical Version

Class 1.6

Class 1.0

Class 1.0

Materials: Housing: AISI 304, measuring system and connection: AISI 316L, window: Laminated safety glass Connection thread: G  $^{1/4}$ <sup>\*\*</sup>

Class: 1.6

**Temperature range:** Environment: -20°C to max. +60°C, measured material: Max. +100°C

Protection class: IP 65

T	Scale	Display	_ INOX	Scale	Display
Type	graduation	range	Type	graduation	range
MS -163 GLY ES	0.05 for vacuum	-1/0 bar	MS 1063 GLY ES	0.5	0/10 bar
MS -10663 GLY ES	0.05 for vacuum	-1/0.6 bar	MS 1663 GLY ES	0.5	0/16 bar
MS -11,563 GLY ES	0.1 for vacuum	-1/1.5 bar	MS 2563 GLY ES	1	0/25 bar
MS -1363 GLY ES	0.2 for vacuum	-1/3 bar	MS 4063 GLY ES	2	0/40 bar
MS -1563 GLY ES	0.2 for vacuum	-1/5 bar	MS 6063 GLY ES	2	0/60 bar
MS -1963 GLY ES	0.5 for vacuum	-1/9 bar	MS 10063 GLY ES	5	0/100 bar
MS -11563 GLY ES	0.5 for vacuum	-1/15 bar	MS 16063 GLY ES	5	0/160 bar
MS 163 GLY ES	0.05	0/1 bar	MS 25063 GLY ES	10	0/250 bar
MS 1,663 GLY ES	0.05	0/1.6 bar	MS 40063 GLY ES	20	0/400 bar
MS 2,563 GLY ES	0.1	0/2.5 bar	MS 60063 GLY ES	20	0/600 bar
MS 463 GLY ES	0.2	0/4 bar	MS 100063 GLY ES	50	0/1000 bar
MS 663 GLY ES	0.2	0/6 bar			
* with centring pin for pro	filed seal				





### Glycerine pressure gauges vertical Ø 100 mm, Chemical Version

Materials: Housing: AISI 304, measuring system and connection: AISI 316L, window: Laminated safety glass

Class: 1.0

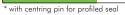
 $\textbf{Temperature range:} \ \, \textbf{Environment: -20°C to max.} \ \, +60°C, \, measured \, material: \, \textbf{Max.} \, \, +100°C$ 

Protection class: IP 65

Optional: Connection 1/2" NPT thread -NPT

	Scale	Display		
Туре	graduatio	on range	Туре	
MS -1100 GLY ES	0.02 fc	or vacuum -1/0 bar	MS 6	100 GL
MS -106100 GLY ES	0.05 fc	r vacuum -1/0.6 bar	MS 1	0100 G
MS -11,5100 GLY ES	0.05 fc	or vacuum -1/+1.5 bar	MS 1	6100 G
MS -13100 GLY ES	0.1 fc	or vacuum -1/+3 bar	MS 2	5100 G
MS -15100 GLY ES	0.1 fc	r vacuum -1/+5 bar	MS 4	0100 G
MS -19100 GLY ES	0.2 fc	r vacuum -1/+9 bar	MS 6	0100 G
MS -115100 GLY ES	0.5 fc	r vacuum -1/+15 bar	MS 1	00100
MS 06100 GLY ES	0.01	0/0.6 bar	MS 1	60100
MS 1100 GLY ES	0.02	0/1 bar	MS 2	50100
MS 1,6100 GLY ES	0.05	0/1.6 bar	MS 4	00100
MS 2,5100 GLY ES	0.05	0/2.5 bar	MS 6	00100
MS 4100 GIY FS	0.1	0/4 har	1 214	000100

_ INOX	Scale	Display
Type	graduation	range
MS 6100 GLY ES	0.1	0/6 bar
MS 10100 GLY ES	0.2	0/10 bar
MS 16100 GLY ES	0.5	0/16 bar
MS 25100 GLY ES	0.5	0/25 bar
MS 40100 GLY ES	1	0/40 bar
MS 60100 GLY ES	1	0/60 bar
MS 100100 GLY ES	2	0/100 bar
MS 160100 GLY ES	5	0/160 bar
MS 250100 GLY ES	5	0/250 bar
MS 400100 GLY ES	10	0/400 bar
MS 600100 GLY ES	10	0/600 bar
MS 1000100 GLY ES	20	0/1000 bar



Order example: MS -1100 GLY ES \*\*

Standard type

**Designation for the options:**NPT thread . . . . . . . . - **NPT** 





### Glycerine pressure gauges vertical Ø 160 mm, Chemical Version

Materials: Housing: AISI 304, measuring system and connection: AISI 316L, window: Laminated safety glass

Connection thread: G 1/2"\*

Class: 1.0

**Temperature range:** Environment: -20°C to max. +60°C, measured material: Max. +100°C

Protection class: IP 65

la l	Scale	Display	la l	Scale	Display
Type (No.	graduation	range	Type	graduation	range
MS -1160 GLY ES	0.02 for vacuum	-1/0 bar	MS 6160 GLY ES	0.1	0/6 bar
MS -106160 GLY ES	0.05 for vacuum	-1/+0.6 bar	MS 10160 GLY ES	0.2	0/10 bar
MS -11,5160 GLY ES	0.05 for vacuum	-1/+1.5 bar	MS 16160 GLY ES	0.5	0/16 bar
MS -13160 GLY ES	0.1 for vacuum	-1/+3 bar	MS 25160 GLY ES	0.5	0/25 bar
MS -15160 GLY ES	0.1 for vacuum	-1/+5 bar	MS 40160 GLY ES	1	0/40 bar
MS -19160 GLY ES	0.2 for vacuum	-1/+9 bar	MS 60160 GLY ES	1	0/60 bar
MS -115160 GLY ES	0.5 for vacuum	-1/+15 bar	MS 100160 GLY ES	2	0/100 bar
MS 06160 GLY ES	0.01	0/0.6 bar	MS 160160 GLY ES	5	0/160 bar
MS 1160 GLY ES	0.02	0/1 bar	MS 250160 GLY ES	5	0/250 bar
MS 1,6160 GLY ES	0.05	0/1.6 bar	MS 400160 GLY ES	10	0/400 bar
MS 2,5160 GLY ES	0.05	0/2.5 bar	MS 600160 GLY ES	10	0/600 bar
MS 4160 GLY ES	0.1	0/4 bar	MS 1000160 GLY ES	20	0/1000 bar

\* with centring pin for profiled seal





	Housing	Connection
Standard	Plastic	Brass
	Housing	Connection
Optional		

### Pressure gauges horizontal Ø 40 mm, Ø 50 mm, Ø 63 mm

Class 2.5

Materials: Housing: Plastic black, connection and indicator: Brass, window: Plastic transparent Connection thread: G 1/4"\*\* (Ø 40: G 1/8"), back mounted, centred

 $\textbf{Temperature range:} \ \, \textbf{Environment: -20°C to max. +60°C, measured material:} \ \, \textbf{Max. +60°C}$ 

Dial: 1. scale outside (black), display in bar, 2. scale inside (red), display in PSI Protection class: IP 42

Poptional: Housing made of steel sheet, class 1.6 -ST

### Standard threads

Туре	Туре	Туре	Scale	Display
Ø 40 / G 1/8"	Ø 50 / G 1/4"**	Ø 63 / G 1/4"**	graduation	range
MW -140	MW -150	MW -163	0.05 for vacuum	-1/0 bar
		MW -11,563	0.1 for vacuum	-1/+1.5 bar
		MW -1363	0.2 for vacuum	-1/+3 bar
		MW -1963	0.5 for vacuum	-1/+9 bar
	MW 0650	MW 0663	0.02	0/0.6 bar
MW 140	MW 150	MW 163	0.05	0/1 bar
MW 1,640	MW 1,650	MW 1,663	0.05	0/1.6 bar
MW 2,540	MW 2,550	MW 2,563	0.1	0/2.5 bar
MW 440	MW 450	MW 463	0.2	0/4 bar
MW 640	MW 650	MW 663	0.2	0/6 bar
MW 1040	MW 1050	MW 1063	0.5	0/10 bar
MW 1640	MW 1650	MW 1663	0.5	0/16 bar
MW 2540	MW 2550	MW 2563	1	0/25 bar
MW 4040	MW 4050	MW 4063	2	0/40 bar
	MW 6050	MW 6063	2	0/60 bar
	MW 10050	MW 10063	5	0/100 bar
		MW 16063	5	0/160 bar
		MW 25063	10	0/250bar
		MW 31563*	10	0/315 bar
		MW 40063	30	0/400 bar

### Special threads

Туре	Туре	Scale	Display
Ø 40 / G 1/4"**	Ø 50 / G 1/8"	graduation	range
MW 1,644*	MW 1,658	0.05	0/1.6 bar
MW 2,544*	MW 2,558	0.1	0/2.5 bar
MW 444*	MW 458	0.2	0/4 bar
MW 644*	MW 658	0.2	0/6 bar
MW 1044*	MW 1058	0.5	0/10 bar
MW 1644*	MW 1658	0.5	0/16 bar

<sup>\*</sup> scale only in bar, \*\* with centring pin for profiled seal

### Order example: MW -140 \*\* Standard type Designation for the options: Housing made of steel sheet,

Ø 100	Steel	Brass
	Plastic	Brass
Ø 80	Housing	Connection





### Pressure gauges horizontal Ø 80 mm, Ø 100 mm

Class 2.5

Materials: Housing: Plastic black, measuring system and indicator: Cu-alloy, window: Plastic clear, (Ø 100: housing: steel black, measuring system and indicator: Cu-alloy, window: plastic clear)

Connection thread: G 1/4"\*\*, back mounted, centred

Class: 2.5

Temperature range: Environment: -20°C to max. +60°C, measured material: Max. +60°C

Version: With red marking indicator

Protection class	i: IP 4Z		
Туре	Туре	Scale	Display
Ø 80	Ø 100	graduation	range
MW -180*	MW -1100*	0.02 for vacuum	-1/0 bar
MW 180	MW 1100	0.02	0/1 bar
MW 1,680	MW 1,6100	0.05	0/1.6 bar
MW 2,580	MW 2,5100	0.05	0/2.5 bar
MW 480	MW 4100	0.1	0/4 bar
MW 680	MW 6100	0.1	0/6 bar
MW 1080	MW 10100	0.2	0/10 bar
MW 1680	MW 16100	0.5	0/16 bar
MW 2580	MW 25100	0.5	0/25 bar
MW 4080	MW 40100	1	0/40 bar

comes without a red marking indicator, \*\* with centring pin for profiled seal









HYDAC Pipe clamps from page 244

# Pressure gauges - horizontal

Class 1.0

### Pressure gauges horizontal Ø 100 mm stainless steel/brass, robust

Materials: Housing: AISI 304, measuring system: Cu-alloy (AISI 316L for pressures ≥ 100 bar), connection: Brass,

window: Instrument plate glass

Connection thread: G 1/2"\*, back mounted, off-centre

Class: 1.0

Temperature range: Environment: -40°C to max. +60°C, measured material: Max. +80°C

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	Scale	Display		Scale	Display
Туре	graduation	range	Туре	graduation	range
MW -1100 CR	0.02 for vacuum	-1/0 bar	MW 25100 CR	0.5	0/25 bar
MW 1100 CR	0.02	0/1 bar	MW 40100 CR	1	0/40 bar
MW 1,6100 CR	0.05	0/1.6 bar	MW 60100 CR	1	0/60 bar
MW 2,5100 CR	0.05	0/2.5 bar	MW 100100 CR	2	0/100 bar
MW 4100 CR	0.1	0/4 bar	MW 160100 CR	5	0/160 bar
MW 6100 CR	0.1	0/6 bar	MW 250100 CR	5	0/250 bar
MW 10100 CR	0.2	0/10 bar	MW 400100 CR	10	0/400 bar
MW 16100 CR	0.5	0/16 bar	MW 600100 CR	10	0/600 bar

with centring pin for profiled seal



### Pressure gauges horizontal Ø 160 mm stainless steel/brass, robust Class 1.0

Materials: Housing: AISI 304, measuring system: Cu-alloy, connection: Brass, window: Instrument plate glass Connection thread: G 1/2"\*, back mounted, off-centre

**Temperature range:** Environment:  $-40^{\circ}$ C to max.  $+60^{\circ}$ C, measured material: Max.  $+80^{\circ}$ C

Protection class: IP 54

	Scale	Display
Туре	graduation	range
MW 10160 CR	0.2	0/10 bar
MW 16160 CR	0.5	0/16 bar
MW 25160 CR	0.5	0/25 bar

<sup>\*</sup> with centring pin for profiled seal





Housing	Connection
(INOX	Brass

### Pressure gauges w/ horizontal capsule element, up to 10-fold overload capacity mbar

Suitable: Pressure gauges for pressure measurement in the mbar range

**Materials**: Housing: AlSI 304, measuring system and indicator: Cu-alloy, window: Instrument plate glass **Connection thread**:  $G \frac{1}{2}^{**} (\emptyset 63: G \frac{1}{4})^{***})$ , back mounted, centred

Temperature range: Environment: -20°C to max. +60°C, measured material: Max. +80°C

Zero point correction: Front side Protection class: IP 54

Trolection class. II 34						
Туре	Scale	Туре	Scale	Туре	Scale	Display
Ø 63 / G 1/4"**	grad.	Ø 100 / G 1/2"**	grad.	Ø 160 / G 1/2"**	grad.	range
MW -60063 MB5CR*	20	MW -600100 MB5CR*	10	MW -600160 MB5CR*	10 vacuun	n -600/0 mbar
MW -40063 MB5CR*	20	MW -400100 MB5CR*	10	MW -400160 MB5CR*	10 vacuun	n -400/0 mbar
MW -25063 MB5CR*	10	MW -250100 MB5CR*	5	MW -250160 MB5CR*	5 vacuun	n -250/0 mbar
MW -16063 MB10CR	5	MW -160100 MB10CR	5	MW -160160 MB10CR	5 vacuun	n -160/0 mbar
MW -10063 MB10CR	5	MW -100100 MB10CR	2	MW -100160 MB10CR	2 vacuun	n -100/0 mbar
MW -6063 MB10CR	2	MW -60100 MB10CR	1	MW -60160 MB10CR	1 vacuun	n -60/0 mbar
MW -4063 MB10CR	2	MW -40100 MB10CR	1	MW -40160 MB10CR	1 vacuun	n -40/0 mbar
MW -2563 MB10CR	1	MW -25100 MB10CR	0.5	MW -25160 MB10CR	0.5 vacuun	-25/0 mbar
MW 2563 MB10CR	1	MW 25100 MB10CR	0.5	MW 25160 MB10CR	0.5	0/25 mbar
MW 4063 MB10CR	2	MW 40100 MB10CR	1	MW 40160 MB10CR	1	0/40 mbar
MW 6063 MB10CR	2	MW 60100 MB10CR	1	MW 60160 MB10CR	1	0/60 mbar
MW 10063 MB10CR	5	MW 100100 MB10CR	2	MW 100160 MB10 CR	2	0/100 mbar
MW 16063 MB10CR	5	MW 160100 MB10CR	5	MW 160160 MB10CR	5	0/160 mbar
MW 25063 MB5CR*	10	MW 250100 MB5CR*	5	MW 250160 MB5CR*	5	0/250 mbar
MW 40063 MB5CR*	20	MW 400100 MB5CR*	10	MW 400160 MB5CR*	10	0/400 mbar
MW 60063 MB5CR*	20	MW 600100 MB5CR*	10	MW 600160 MB5CR*	10	0/600 mbar

<sup>\* 5-</sup>fold overpressure safe, \*\* with centring pin for profiled seal



Information on overpressure safety is found in our Online Shop

















**Pressure gauge**Other manufacturers can be found in our Online

Shop. Simply look for the original item number!



### Pressure gauges horizontal Ø 40 mm, Ø 50 mm stainless steel

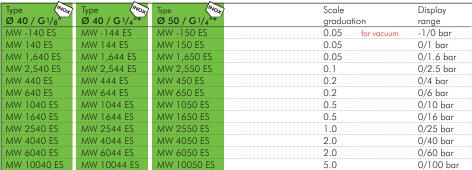
Class 2.5

**Materials:** Housing: AISI 304, measuring system and connection: AISI 316Ti, window: Polycarbonate **Connection thread**: G  $^{1}/8''$  or G  $^{1}/4''*$ , back mounted, centred

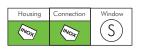
**Temperature range:** Environment: -40°C to max. +60°C, measured material: Max. +100°C

Dial: 1. scale outside (black), display in bar, 2. scale inside (red), display in PSI

Protection class: IP 54



<sup>\*</sup> with centring pin for profiled seal



### Pressure gauges horizontal Ø 63 mm, Ø 100 mm, Chemical Version Class 1.6/1.0

Materials: Housing: AISI 304, measuring system and connection: AISI 316Ti (Ø 100: AISI 316L), window: Laminated

Connection thread: G 1/4"\*, back mounted, centred, (Ø 100: G 1/2"\*, back mounted, off-centre)

Temperature range: Environment: -40°C to max. +60°C, measured material: Max. +200°C

Protection class: IP 65



Type	Scale	Туре	Scale		Display
Ø 63 / G 1/4"*	grad.	Ø 100 / G 1/2"*	grad.		range
MW -163 ES	0.05			for vacuum	-1/0 bar
MW -11,563 ES	0.1			for vacuum	-1/+1.5 bar
MW 163 ES	0.05				0/1 bar
MW 1,663 ES	0.05				0/1.6 bar
MW 2,563 ES	0.1	MW 2,5100 ES	0.05		0/2.5 bar
MW 463 ES	0.2	MW 4100 ES	0.1		0/4 bar
MW 663 ES	0.2	MW 6100 ES	0.1		0/6 bar
MW 1063 ES	0.5	MW 10100 ES	0.2		0/10 bar
MW 1663 ES	0.5	MW 16100 ES	0.5		0/16 bar
MW 2563 ES	1	MW 25100 ES	0.5		0/25 bar
MW 4063 ES	2	MW 40100 ES	1		0/40 bar
		MW 60100 ES	1		0/60 bar
MW 10063 ES	5				0/100 bar
MW 25063 ES	10				0/250 bar

<sup>\*</sup> with centring pin for profiled seal

### Pressure gauges for pipe installations



Туре	Туре	
0 - 10 bar	0 - 16 bar	D
IQSMANO 410	IQSMANO 416	4
IQSMANO 610	IQSMANO 616	6
IQSMANO 810	IQSMANO 816	8







of other manufacturers can be found in our Online Shop. Simply look for the original item number!



Online Shop. Simply look for the original item number!

# Tyre inflator pressure gauges/pressure indicators

### Pressure gauges impact protected for hand tyre inflators Ø 63 mm, Ø 80 mm

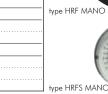
Suitable: For uncalibrated and calibrated professional hand tyre inflator.

Materials: Housing: Steel black, measuring system and indicator: Cu-alloy, set up impact protected

Advantages: • Impact protected and overpressure safe.

Buffered against exterior damage with protruding rubber protection.

_		Ø safety cap	-	Scale	Display
Туре	Connection	(approx.)	Class	graduation	range
Pressure gauge Ø 6	53				
HRF MANO	G 1/4"	85	2.5	0.1	0/10 bar
HRFS MANO*	R 1/4"		2.5	0.1	0/12 bar
Pressure gauge Ø 8	30				
HRFG MANO	Socket Ø 15.9	100	1.0	0.1	0/12 bar
HRFG MANO 25	Socket Ø 15.9	100	1.0	0.2	0/25 bar
HRFGS MANO*	R 1/4"	===	2.5	0.1	0/12 bar









connection detail sockets Ø 15.9

### Pressure indicators with male threads

Materials: Body: Brass nickel-plated, pin: Acetal resin, seals: NBR Media: Oiled and unoiled compressed air as well as gases

Pressure range: 2 - 12 bar

Temperature range: -15°C to max. +70°C

Type brass nik-		Colour under
kel-plated	Connection	pressure (2 - 12 bar)
Si 18 MSV	Male thread R 1/8"	<ul><li>Red</li></ul>
01 10 11101	Tridic IIII caa it 76	- nea







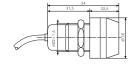
### Pressure indicators with bulkhead threads

Materials: Body: Acetal resin, seals: NBR

Media: Oiled and unoiled compressed air as well as gases

Pressure range: 2 - 8 bar Temperature range: -5°C to max. +50°C

lemperatore ru	ilge5 € 10 max. ±50 €	
Туре		Colour under
plastic	Connection	pressure (2 - 8 bar)
Si 4 ROT	For push-in hose with Ø 4 mm ext.	<ul><li>Red</li></ul>
Si 4 GRUN	For push-in hose with Ø 4 mm ext.	<ul><li>Green</li></ul>
Si 4 BLAU	For push-in hose with Ø 4 mm ext.	<ul><li>Blue</li></ul>
Si 4 GELB	For push-in hose with Ø 4 mm ext.	<ul><li>Yellow</li></ul>





### Pressure indicators made of stainless steel

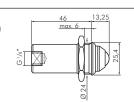
Materials: Body: AISI 316, seals: NBR, inspection glass: Polyacrylic

**Media:** Oiled and unoiled compressed air and gases, liquids, oils and water (50  $\mu$ m)

Pressure range: 1 - 10 bar

Temperature range: +2°C to max. +65°C

Type Invox		Colour depressu	ri- Colour under
AISI 316	Connection	sed (0 - 1 bar)	pressure (1 - 10 bar)
Si 18 RG ES	G 1/8"	<ul><li>Red</li></ul>	<ul><li>Green</li></ul>















Pressure regulators of stainless steel and brass from page 355

375



<sup>\*</sup> material: plastic black

### Glycerine pressure gauges horizontal Ø 63 mm

Class 2.5

Materials: Housing: Plastic black, measuring system, connection and indicator: Brass,

Window: Plastic transparent
Connection thread: G 1/4"\*, back mounted, centred

Class: 2.5

**Temperature range:** Environment:  $0^{\circ}$ C to max.  $+60^{\circ}$ C, measured material: Max.  $+60^{\circ}$ C

Dial: 1. scale outside (black), display in bar, 2. scale inside (red), display in PSI

Protection class: IP 65



Tolechori class.	05				
	Scale	Display		Scale	Display
Туре	graduation	range	Туре	graduation	range
MW -163 GLY	0.05 for vacuum	-1/0 bar	MW 663 GLY	0.2	0/6 bar
MW -10663 GLY	0.05 for vacuum	-1/+0.6 bar	MW 1063 GLY	0.5	0/10 bar
MW -11,563 GLY	0.1 for vacuum	-1/+1.5 bar	MW 1663 GLY	0.5	0/16 bar
MW -1363 GLY	0.2 for vacuum	-1/+3 bar	MW 2563 GLY	1	0/25 bar
MW -1563 GLY	0.2 for vacuum	-1/+5 bar	MW 4063 GLY	2	0/40 bar
MW -1963 GLY	0.5 for vacuum	-1/+9 bar	MW 6063 GLY	2	0/60 bar
MW -11563 GLY	0.5 for vacuum	-1/+15 bar	MW 10063 GLY	5	0/100 bar
MW 163 GLY	0.05	0/1 bar	MW 16063 GLY	5	0/160 bar
MW 1,663 GLY	0.05	0/1.6 bar	MW 25063 GLY	10	0/250 bar
MW 2,563 GLY	0.1	0/2.5 bar	MW 40063 GLY	20	0/400 bar
MW 463 GLY	0.2	0/4 bar			
	. PL. J I				

with centring pin for profiled seal

Housing	Connection	
Mox	Brass	

### Glycerine pressure gauges horizontal Ø 63 mm stainless steel/brass

Eco-Line

**Materials:** Housing: AISI 304, measuring system: Cu-alloy, connection: Brass, window: Polycarbonate **Connection thread**:  $G \ 1/4^{m*}$ , back mounted, centred

**Temperature range:** Environment: -20°C to max. +60°C, measured material: Max. +60°C

Dial: 1. scale outside (black), display in bar, 2. scale inside (red), display in PSI



Protection class: IP 65					
	Scale	Display		Scale	Display
Туре	graduation	range	Туре	graduation	range
MW -163 GLY CRE	0.05 for vacuum	-1/0 bar	MW 663 GLY CRE	0.2	0/6 bar
MW -10,663 GLY CRE	0.05 for vacuum	-1/0.6 bar	MW 1063 GLY CRE	0.5	0/10 bar
MW -11,563 GLY CRE	0.1 for vacuum	-1/+1.5 bar	MW 1663 GLY CRE	0.5	0/16 bar
MW -1363 GLY CRE	0.2 for vacuum	-1/+3 bar	MW 2563 GLY CRE	1	0/25 bar
MW -1563 GLY CRE	0.2 for vacuum	-1/+5 bar	MW 4063 GLY CRE	2	0/40 bar
MW -1963 GLY CRE	0.5 for vacuum	-1/+9 bar	MW 6063 GLY CRE	2	0/60 bar
MW -11563 GLY CRE	0.5 for vacuum	-1/+15 bar	MW 10063 GLY CRE	5	0/100 bar
MW 0663 GLY CRE	0.02	0/0.6 bar	MW 16063 GLY CRE	5	0/160 bar
MW 163 GLY CRE	0.05	0/1 bar	MW 25063 GLY CRE	10	0/250 bar
MW 1,663 GLY CRE	0.05	0/1.6 bar	MW 40063 GLY CRE	20	0/400 bar
MW 2,563 GLY CRE	0.1	0/2.5 bar	MW 60063 GLY CRE	20	0/600 bar
MW 463 GLY CRE	0.2	0/4 bar	MW 100063 GLY CRE	50	0/1000 bar

with centring pin for profiled seal

# **Brass**

### Glycerine pressure gauges horizontal Ø 63 mm stainless steel/brass

Class 1.6

Display

**Materials:** Housing: AISI 304, measuring system: Cu-alloy, connection: Brass, window: Polycarbonate **Connection thread:** G  $^{1/4}$ <sup>\*\*</sup>, back mounted, centred

Temperature range: Environment:  $-20^{\circ}$ C to max.  $+60^{\circ}$ C, measured material: Max.  $+60^{\circ}$ C Dial: 1. scale outside (black), display in bar, 2. scale inside (red), display in PSI

Protection class: IP 65



Tips for selection of the right pres- sure gauge are found on page 380

	Scale		Display	Н
Туре	gradu	ation	range	ı
MW -163 GLY CR	0.05	for vacuum	-1/0 bar	П
MW -10,663 GLY CR	0.05	for vacuum	-1/0.6 bar	ıľ
MW -11,563 GLY CR	0.1	for vacuum	-1/+1.5 bar	ıľ
MW -1363 GLY CR	0.2	for vacuum	-1/+3 bar	ıľ
MW -1563 GLY CR	0.2	for vacuum	-1/+5 bar	ıľ
MW -1963 GLY CR	0.5	for vacuum	-1/+9 bar	ıľ
MW -11563 GLY CR	0.5	for vacuum	-1/+15 bar	ıľ
MW 0663 GLY CR	0.02		0/0.6 bar	ıľ
MW 163 GLY CR	0.05		0/1 bar	ıľ
MW 1,663 GLY CR	0.05		0/1.6 bar	ıľ
MW 2,563 GLY CR	0.1		0/2.5 bar	
MW 463 GLY CR	0.2		0/4 bar	
	MW -163 GLY CR MW -10,663 GLY CR MW -11,563 GLY CR MW -1363 GLY CR MW -1563 GLY CR MW -1963 GLY CR MW -11563 GLY CR MW -11563 GLY CR MW 163 GLY CR MW 163 GLY CR MW 1,663 GLY CR MW 1,663 GLY CR	MW -163 GLY CR 0.05 MW -10,663 GLY CR 0.05 MW -11,563 GLY CR 0.1 MW -1363 GLY CR 0.2 MW -1563 GLY CR 0.2 MW -1963 GLY CR 0.5 MW -11563 GLY CR 0.5 MW 0663 GLY CR 0.02 MW 163 GLY CR 0.05 MW 1,663 GLY CR 0.05 MW 1,663 GLY CR 0.05 MW 2,563 GLY CR 0.1	Type graduation  MW -163 GLY CR 0.05 for vacuum  MW -10,663 GLY CR 0.05 for vacuum  MW -11,563 GLY CR 0.1 for vacuum  MW -1363 GLY CR 0.2 for vacuum  MW -1563 GLY CR 0.2 for vacuum  MW -1963 GLY CR 0.5 for vacuum  MW -11563 GLY CR 0.5 for vacuum  MW -10643 GLY CR 0.5 for vacuum  MW -10643 GLY CR 0.5 for vacuum  MW -10643 GLY CR 0.05  MW 163 GLY CR 0.05  MW 1,663 GLY CR 0.05  MW 1,663 GLY CR 0.05	Type         graduation         range           MW -163 GLY CR         0.05         for vacuum         -1/0 bar           MW -10,663 GLY CR         0.05         for vacuum         -1/0.6 bar           MW -11,563 GLY CR         0.1         for vacuum         -1/+1.5 bar           MW -1363 GLY CR         0.2         for vacuum         -1/+3 bar           MW -1963 GLY CR         0.2         for vacuum         -1/+9 bar           MW -11563 GLY CR         0.5         for vacuum         -1/+15 bar           MW 0663 GLY CR         0.02         0/0.6 bar           MW 163 GLY CR         0.05         0/1 bar           MW 1,663 GLY CR         0.05         0/1.6 bar           MW 2,563 GLY CR         0.1         0/2.5 bar

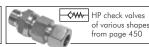
- 1		ocuic	Display
	Туре	graduation	range
	MW 663 GLY CR	0.2	0/6 bar
	MW 1063 GLY CR	0.5	0/10 bar
1	MW 1663 GLY CR	0.5	0/16 bar
1	MW 2563 GLY CR	1	0/25 bar
1	MW 4063 GLY CR	2	0/40 bar
1	MW 6063 GLY CR	2	0/60 bar
1	MW 10063 GLY CR	5	0/100 bar
1	MW 16063 GLY CR	5	0/160 bar
1	MW 25063 GLY CR	10	0/250 bar
1	MW 40063 GLY CR	20	0/400 bar
1	MW 60063 GLY CR	20	0/600 bar
	MW 100063 GLY CR	50	0/1000 bar

Scale

with centring pin for profiled seal



Hydraulic valves rom page 452









High pressure ball valves

# Glycerine pressure gauges - horizontal

**Eco-Line** 

### Glycerine pressure gauges horizontal Ø 100 mm stainless steel/brass

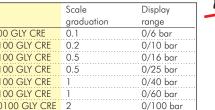
**Materials**: Housing: AISI 304, measuring system: Cu-alloy, connection: Brass, window: Instrument plate glass **Connection thread**:  $G^{-1/2}$ , back mounted, off-centre

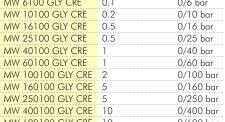
Temperature range: Environment: -20°C to max. +60°C, measured material: Max. +60°C

Protection	class:	IΡ	65

Protection class: IP 00			
	Scale		Display
Туре	gradu	ıation	range
MW -1100 GLY CRE	0.02	for vacuum	-1/0 bar
MW -106100 GLY CRE	0.05	for vacuum	-1/+0.6 bar
MW -11,5100 GLY CRE	0.05	for vacuum	-1/+1.5 bar
MW -13100 GLY CRE	0.1	for vacuum	-1/+3 bar
MW -15100 GLY CRE	0.1	for vacuum	-1/+5 bar
MW -19100 GLY CRE	0.2	for vacuum	-1/+9 bar
MW -115100 GLY CRE	0.5	for vacuum	-1/+15 bar
MW 06100 GLY CRE	0.01		0/0.6 bar
MW 1100 GLY CRE	0.02		0/1 bar
MW 1,6100 GLY CRE	0.05		0/1.6 bar
MW 2,5100 GLY CRE	0.05		0/2.5 bar
MW 4100 GLY CRE	0.1		0/4 bar

	Scale	Display
Туре	graduation	range
MW 6100 GLY CRE	0.1	0/6 bar
MW 10100 GLY CRE	0.2	0/10 bar
MW 16100 GLY CRE	0.5	0/16 bar
MW 25100 GLY CRE	0.5	0/25 bar
MW 40100 GLY CRE	1	0/40 bar
MW 60100 GLY CRE	1	0/60 bar
MW 100100 GLY CRE	2	0/100 bar
MW 160100 GLY CRE	5	0/160 bar
MW 250100 GLY CRE	5	0/250 bar
MW 400100 GLY CRE	10	0/400 bar
MW 600100 GLY CRE	10	0/600 bar
MW 1000100 GLY CRE	20	0/1000 bar









**Brass** 

**Brass** 

* with	centring	pin	for	profiled	seal

### Glycerine pressure gauges horizontal Ø 100 mm stainless steel/brass Class 1.0

Materials: Housing: AISI 304, measuring system: Cu-alloy (AISI 316L for pressures ≥ 100 bar), connection: Brass,

Connection thread: G 1/2"\*, back mounted, off-centre

Class: 1.0

Temperature range: Environment: -20°C to max. +60°C, measured material: Max. +60°C

Protection class: IP 65

	Scale		Display
Туре	gradı	Jation	range
MW -1100 GLY CR	0.02	for vacuum	-1/0 bar
MW -106100 GLY	CR 0.05	for vacuum	-1/+0.6 bar
MW -11,5100 GLY	CR 0.05	for vacuum	-1/+1.5 bar
MW -13100 GLY C	R 0.1	for vacuum	-1/+3 bar
MW -15100 GLY C	R 0.1	for vacuum	-1/+5 bar
MW -19100 GLY C	R 0.2	for vacuum	-1/+9 bar
MW -115100 GLY	CR 0.5	for vacuum	-1/+15 bar
MW 06100 GLY CI	0.01		0/0.6 bar
MW 1100 GLY CR	0.02		0/1 bar
MW 1,6100 GLY C	R 0.05		0/1.6 bar
MW 2,5100 GLY C	R 0.05		0/2.5 bar
MW 4100 GLY CR	0.1		0/4 bar

	Scale	Display
Туре	graduation	range
MW 6100 GLY CR	0.1	0/6 bar
MW 10100 GLY CR	0.2	0/10 bar
MW 16100 GLY CR	0.5	0/16 bar
MW 25100 GLY CR	0.5	0/25 bar
MW 40100 GLY CR	1	0/40 bar
MW 60100 GLY CR	1	0/60 bar
MW 100100 GLY CR	2	0/100 bar
MW 160100 GLY CR	5	0/160 bar
MW 250100 GLY CR	5	0/250 bar
MW 400100 GLY CR	10	0/400 bar
MW 600100 GLY CR	10	0/600 bar
MW 1000100 GLY CR	20	0/1000 bar

	Scale	Display
Туре	graduation	range
MW 6100 GLY CR	0.1	0/6 bar
MW 10100 GLY CR	0.2	0/10 bar
MW 16100 GLY CR	0.5	0/16 bar
MW 25100 GLY CR	0.5	0/25 bar
MW 40100 GLY CR	1	0/40 bar
MW 60100 GLY CR	1	0/60 bar
MW 100100 GLY CR	2	0/100 bar
MW 160100 GLY CR	5	0/160 bar
MW 250100 GLY CR	5	0/250 bar
MW 400100 GLY CR	10	0/400 bar
MW 600100 GLY CR	10	0/600 bar
MW 1000100 GLY CR	20	0/1000 bar







# Glycerine pressure gauges horizontal Ø 63 mm, Chemical Version

Materials: Housing: AISI 304, measuring system and connection: AISI 316Ti, window: Laminated safety glass Connection thread: G 1/4"\*, back mounted, centred

**Temperature range:** Environment:  $-20^{\circ}\text{C}$  to max.  $+60^{\circ}\text{C}$ , measured material: Max.  $+100^{\circ}\text{C}$ 

Protection class: IP 65

- INOX	Scale	Display
Type	graduation	range
MW -163 GLY ES	0.05 for vacuum	-1/0 bar
MW 2,563 GLY ES	0.1	0/2.5 bar
MW 463 GLY ES	0.2	0/4 bar
MW 663 GLY ES	0.2	0/6 bar
MW 1063 GLY ES	0.5	0/10 bar

MW 663 GLY ES	0.2
MW 1063 GLY ES	0.5
* with centring pin for profile	ed seal

- Inc	Scale	Display
Туре	graduation	range
MW 1663 GLY ES	0.5	0/16 bar
MW 2563 GLY ES	1	0/25 bar
MW 4063 GLY ES	2	0/40 bar
MW 10063 GLY ES	5	0/100 bar
MW 25063 GLY ES	10	0/250 bar

### Glycerine pressure gauges horizontal Ø 100 mm, Chemical Version Class 1.0

Materials: Housing: AISI 304, measuring system and connection: AISI 316L, window: Laminated safety glass Connection thread: G 1/2"\*, back mounted, off-centre

Class: 1.0

Temperature range: Environment: -20°C to max. +60°C, measured material: Max. +100°C

Protection class: IP 65

+ Mox	Scale		Display
Type	gradu	ation	range
MW -1100 GLY ES	0.02	for vacuum	-1/0 bar
MW 2,5100 GLY ES	0.05		0/2.5 bar
MW 6100 GLY ES	0.1		0/6 bar
MW 10100 GLY ES	0.2		0/10 bar
MW 16100 GLY ES	0.5		0/16 bar
MW 250100 GLY ES	5		0/250 bar

<sup>\*</sup> with centring pin for profiled seal





with centring pin for profiled seal

Connection thread: G 1/4"\* (Ø 40: G 1/8"), back mounted, centred

Class: 2.5

**Temperature range:** Environment: -20°C to max. +60°C, measured material: Max. +60°C

Dial: 1. scale outside (black), display in bar, 2. scale inside (red), display in PSI Protection class: IP 42



Туре	Туре	Туре	Scale	Display
Ø 40 / G 1/8"	Ø 50 / G 1/4"*	Ø 63 / G 1/4"*	graduation	range
MSE -140 CR	MSE -150 CR	MSE -163 CR	0.05 for vacuum	-1/0 bar
		MSE 0663 CR	0.02	0/0.6 bar
MSE 140 CR	MSE 150 CR	MSE 163 CR	0.05	0/1 bar
MSE 1,640 CR	MSE 1,650 CR	MSE 1,663 CR	0.05	0/1.6 bar
MSE 2,540 CR	MSE 2,550 CR	MSE 2,563 CR	0.1	0/2.5 bar
MSE 440 CR	MSE 450 CR	MSE 463 CR	0.2	0/4 bar
MSE 640 CR	MSE 650 CR	MSE 663 CR	0.2	0/6 bar
MSE 1040 CR	MSE 1050 CR	MSE 1063 CR	0.5	0/10 bar
MSE 1640 CR	MSE 1650 CR	MSE 1663 CR	0.5	0/16 bar
MSE 2540 CR	MSE 2550 CR	MSE 2563 CR	1	0/25 bar
MSE 4040 CR	MSE 4050 CR	MSE 4063 CR	2	0/40 bar
	MSE 6050 CR	MSE 6063 CR	2	0/60 bar
	MSE 10050 CR	MSE 10063 CR	5	0/100 bar
		MSE 16063 CR	5	0/160 bar
		MSE 25063 CR	10	0/250 bar
		MSE 31563 CR	10	0/315 bar
		MSE 40063 CR	20	0/400 bar

with centring pin for profiled seal



### Glycerine built-in pressure gauges with large front rings for panel mounting

Materials: Housing: AISI 304, front ring: AISI 304, measuring system and indicator: Cu-alloy, window: Polycarbonate (Ø 100: instrument plate glass)

Connection thread: G 1/4"\* back mounted, centred (Ø 100: G 1/2"\* back mounted, off-centre)

Temperature range: Environment: -20°C to max. +60°C, measured material: Max. +60°C

Dial: 1. scale outside (black), display in bar, 2. scale inside (red), display in PSI (Ø 100: display in bar)

Protection class: IP 65



Especially good value!

Туре	Scale	Туре	Scale		Display
Ø 63 / G 1/4"*	grad.	Ø 100 / G 1/2"*	grad.		range
MSE -163 GLY CRE	0.05	MSE -1100 GLY CRE	0.02	for vacuum	-1/0 bar
MSE -10663 GLY CRE	0.05	MSE -106100 GLY CRE	0.05	for vacuum	-1/0.6 bar
MSE -11,563 GLY CRE	0.1	MSE -11,5100 GLY CRE	0.05	for vacuum	-1/1.5 bar
MSE -1363 GLY CRE	0.2	MSE -13100 GLY CRE	0.1	for vacuum	-1/3 bar
MSE -1563 GLY CRE	0.2	MSE -15100 GLY CRE	0.1	for vacuum	-1/5 bar
MSE -1963 GLY CRE	0.5	MSE -19100 GLY CRE	0.2	for vacuum	-1/9 bar
MSE -11563 GLY CRE	0.5	MSE -115100 GLY CRE	0.5	for vacuum	-1/15 bar
MSE 0663 GLY CRE	0.02	MSE 06100 GLY CRE	0.01		0/0.6 bar
MSE 163 GLY CRE	0.05	MSE 1100 GLY CRE	0.02		0/1 bar
MSE 1,663 GLY CRE	0.05	MSE 1,6100 GLY CRE	0.05		0/1.6 bar
MSE 2,563 GLY CRE	0.1	MSE 2,5100 GLY CRE	0.05		0/2.5 bar
MSE 463 GLY CRE	0.2	MSE 4100 GLY CRE	0.1		0/4 bar
MSE 663 GLY CRE	0.2	MSE 6100 GLY CRE	0.1		0/6 bar
MSE 1063 GLY CRE	0.5	MSE 10100 GLY CRE	0.2		0/10 bar
MSE 1663 GLY CRE	0.5	MSE 16100 GLY CRE	0.5		0/16 bar
MSE 2563 GLY CRE	1	MSE 25100 GLY CRE	0.5		0/25 bar
MSE 4063 GLY CRE	2	MSE 40100 GLY CRE	1		0/40 bar
MSE 6063 GLY CRE	2	MSE 60100 GLY CRE	1		0/60 bar
MSE 10063 GLY CRE	5	MSE 100100 GLY CRE	2		0/100 bar
MSE 16063 GLY CRE	5	MSE 160100 GLY CRE	5		0/160 bar
MSE 25063 GLY CRE	10	MSE 250100 GLY CRE	5		0/250 bar
MSE 40063 GLY CRE	20	MSE 400100 GLY CRE	10		0/400 bar
MSE 60063 GLY CRE	20	MSE 600100 GLY CRE	10		0/600 bar
MSE 100063 GLY CRE	50	MSE 1000100 GLY CRE	20		0/1000 bar

with centring pin for profiled seal



Push-in fittinas Ø 4 - 32 mm from page 24



Cutting ring fittings from page 77



Multiple couplings from page 41



Class 2.5

# **Built-in pressure gauges**

### Glycerine built-in pressure gauges with large front rings for panel mounting

 $\textbf{Materials:} \ \ \text{Housing: AISI 304, front ring: AISI 304, measuring system: Cu-alloy ($\emptyset$ 63 pressures $>$ 400 \text{ bar: AISI 316L, and a pressure of the content of the$ 

 $\varnothing$  100 pressures  $\ge$  100 bar: AISI 316L), indicator: Cu-alloy, window: Polycarbonate **Connection thread**: G 1/4"\* back mounted, centred ( $\varnothing$  100: G 1/2"\* back mounted, off-centre)

Class: 1.6 (Ø 100: 1.0)

Temperature range: Environment: -20°C to max. +60°C, measured material: Max. +60°C

Dial: 1. scale outside (black), display in bar, 2. scale inside (red), display in PSI (Ø 100: display in bar)

Protection class: IP 65

Туре	Scale	Туре	Scale		Display
Ø 63 / G 1/4"*	grad.	Ø 100 / G 1/2"*	grad.		range
MSE -163 GLY CR	0.05	MSE -1100 GLY CR	0.02	for vacuum	-1/0 bar
MSE -10663 GLY CR	0.05	MSE -106100 GLY CR	0.05	for vacuum	-1/0.6 bar
MSE -11,563 GLY CR	0.1	MSE -11,5100 GLY CR	0.05	for vacuum	-1/1.5 bar
MSE -1363 GLY CR	0.2	MSE -13100 GLY CR	0.1	for vacuum	-1/3 bar
MSE -1563 GLY CR	0.2	MSE -15100 GLY CR	0.1	for vacuum	-1/5 bar
MSE -1963 GLY CR	0.5	MSE -19100 GLY CR	0.2	for vacuum	-1/9 bar
MSE -11563 GLY CR	0.5	MSE -115100 GLY CR	0.5	for vacuum	-1/15 bar
MSE 0663 GLY CR	0.02	MSE 06100 GLY CR	0.01		0/0.6 bar
MSE 163 GLY CR	0.05	MSE 1100 GLY CR	0.02		0/1 bar
MSE 1,663 GLY CR	0.05	MSE 1,6100 GLY CR	0.05		0/1.6 bar
MSE 2,563 GLY CR	0.1	MSE 2,5100 GLY CR	0.05		0/2.5 bar
MSE 463 GLY CR	0.2	MSE 4100 GLY CR	0.1		0/4 bar
MSE 663 GLY CR	0.2	MSE 6100 GLY CR	0.1		0/6 bar
MSE 1063 GLY CR	0.5	MSE 10100 GLY CR	0.2		0/10 bar
MSE 1663 GLY CR	0.5	MSE 16100 GLY CR	0.5		0/16 bar
MSE 2563 GLY CR	1	MSE 25100 GLY CR	0.5		0/25 bar
MSE 4063 GLY CR	2	MSE 40100 GLY CR	1		0/40 bar
MSE 6063 GLY CR	2	MSE 60100 GLY CR	1		0/60 bar
MSE 10063 GLY CR	5	MSE 100100 GLY CR	2		0/100 bar
MSE 16063 GLY CR	5	MSE 160100 GLY CR	5		0/160 bar
MSE 25063 GLY CR	10	MSE 250100 GLY CR	5		0/250 bar
MSE 40063 GLY CR	20	MSE 400100 GLY CR	10		0/400 bar
MSE 60063 GLY CR	20	MSE 600100 GLY CR	10		0/600 bar
MSE 100063 GLY CR	50	MSE 1000100 GLY CR	20		0/1000 bar



**Brass** 

Ø 63



Ø 100

### Precision pressure gauges horizontal Ø 160 mm stainless steel/brass Class 0.6

 $\textbf{Materials:} \ \ \text{Housing and front ring: AISI 304, measuring system: Cu-alloy (pressures $\geq 100$ bar: AISI 316L), connection: \\$ 

Brass, window: Instrument plate glass

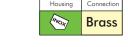
Connection thread: G 1/2"\*, back mounted, off-centre

Class: 0.6

Temperature range: Environment: -40°C to max. +60°C, measured material: Max. +80°C Protection class: IP 54

	Scale	Display				
Туре	graduation	range				
MWF 1,6160	0.01	0/1.6 bar				
MWF 2,5160	0.02	0/2.5 bar				
MWF 6160	0.05	0/6 bar				
MWF 10160	0.05	0/10 bar				
MWF 16160	0.1	0/16 bar				
MWF 25160	0.2	0/25 bar				
* with centring pin for pro	* with centring pin for profiled seal					

	Scale	Display
Туре	graduation	range
MWF 40160	0.2	0/40 bar
MWF 60160	0.5	0/60 bar
MWF 100160	0.5	0/100 bar
MWF 160160	1	0/160 bar
MWF 250160	2	0/250 bar
MWF 400160	2	0/400 bar











Aluminium, copper and steel pipes on page 250





You will find grippers

with centring pin for profiled seal

# **Built-in pressure gauges**

Housing	Connection
Steel	Brass

### **Built-in pressure gauges with triangle front rings**

Class 2.5

Materials: Housing: Steel black, front ring: Steel chrome-plated, measuring system and indicator: Cu-alloy (pressures  $\geq$  100 bar: AISI 316L), window: Plastic transparent, mounting bracket: Zinc-plated steel, back mounted **Connection thread**: G  $1/4^{**}$  (Ø 40: G  $1/8^{**}$ ), back mounted, centred (Ø 100: G  $1/2^{**}$ , back mounted, off-centre) Class: 2.5 (Ø 100: 1.0)

Temperature range: Environment: -20°C to max. +60°C, measured material: Max. +60°C (Ø 100: max. +80°C)

Dial: 1. scale outside (black), display in bar, 2. scale inside (red), display in PSI Protection class: IP 42



Type Ø 40 /	Scale	Type Ø 50 /	Scale	Type Ø 63 /	Scale	Type Ø 100 /	Scale	Display
G 1/8"	grad.	G 1/4"*	grad.	G 1/4"*	grad.	G 1/2"*	grad.	range
MFRE -140	0.05	MFRE -150	0.05	MFRE -163	0.05	MFRE -1100	0.02 for vacuum	-1/0 bar
				MFRE 0663	0.02			0/0.6 bar
MFRE 140	0.05	MFRE 150	0.05	MFRE 163	0.05	MFRE 1100	0.02	0/1 bar
MFRE 1,640	0.05	MFRE 1,650	0.05	MFRE 1,663	0.05	MFRE 1,6100	0.05	0/1.6 bar
MFRE 2,540	0.1	MFRE 2,550	0.1	MFRE 2,563	0.1	MFRE 2,5100	0.05	0/2.5 bar
MFRE 440	0.2	MFRE 450	0.2	MFRE 463	0.2	MFRE 4100	0.1	0/4 bar
MFRE 640	0.2	MFRE 650	0.2	MFRE 663	0.2	MFRE 6100	0.1	0/6 bar
MFRE 1040	0.5	MFRE 1050	0.5	MFRE 1063	0.5	MFRE 10100	0.2	0/10 bar
MFRE 1640	0.5	MFRE 1650	0.5	MFRE 1663	0.5	MFRE 16100	0.5	0/16 bar
MFRE 2540	1	MFRE 2550	1	MFRE 2563	1	MFRE 25100	0.5	0/25 bar
MFRE 4040	2	MFRE 4050	2	MFRE 4063	2	MFRE 40100	1	0/40 bar
		MFRE 6050	2	MFRE 6063	2	MFRE 60100	1	0/60 bar
		MFRE 10050	5	MFRE 10063	5	MFRE 100100	2	0/100 bar
				MFRE 16063	5	MFRE 160100	5	0/160 bar
				MFRE 25063	10	MFRE 250100	5	0/250 bar
				MFRE 31563	10			0/315 bar
				MFRE 40063	20			0/400 bar

 $<sup>^{\</sup>ast}$  with centring pin for profiled seal



Especially good value!

### Glycerine built-in pressure gauges Ø 63 mm stainless steel/brass

Materials: Housing: AISI 304, measuring system: Cu-alloy, connection: Brass, window: Polycarbonate, mounting brakket: Zinc-plated steel

Connection thread: G 1/4"\*, back mounted, centred

Class: 1.6

Temperature range: Environment: -20°C to max. +60°C, measured material: Max. +60°C Dial: 1. scale outside (black), display in bar, 2. scale inside (red), display in PSI Protection class: IP 65



	Scale	Display		Scale	Display
Туре	graduation	range	Туре	graduation	range
MFRE -163 GLY CRE	0.05 for vacuum	-1/0 bar	MFRE 663 GLY CRE	0.2	0/6 bar
MFRE -10663 GLY CRE	0.05 for vacuum	-1/+0.6 bar	MFRE 1063 GLY CRE	0.5	0/10 bar
MFRE -11,563 GLY CRE	0.1 for vacuum	-1/+1.5 bar	MFRE 1663 GLY CRE	0.5	0/16 bar
MFRE -1363 GLY CRE	0.2 for vacuum	-1/+3 bar	MFRE 2563 GLY CRE	1	0/25 bar
MFRE -1563 GLY CRE	0.2 for vacuum	-1/+5 bar	MFRE 4063 GLY CRE	2	0/40 bar
MFRE -1963 GLY CRE	0.5 for vacuum	-1/+9 bar	MFRE 6063 GLY CRE	2	0/60 bar
MFRE -11563 GLY CRE	0.5 for vacuum	-1/+15 bar	MFRE 10063 GLY CRE	5	0/100 bar
MFRE 0663 GLY CRE	0.02	0/0.6 bar	MFRE 16063 GLY CRE	5	0/160 bar
MFRE 163 GLY CRE	0.05	0/1 bar	MFRE 25063 GLY CRE	10	0/250 bar
MFRE 1,663 GLY CRE	0.05	0/1.6 bar	MFRE 40063 GLY CRE	20	0/400 bar
MFRE 2,563 GLY CRE	0.1	0/2.5 bar	MFRE 60063 GLY CRE	20	0/600 bar
MFRE 463 GLY CRE	0.2	0/4 bar	MFRE 100063 GLY CRE	50	0/1000 bar
* with centring pin for profiled	d soal				

with centring pin for profiled seal

# Built-in pressure gauges/digital pressure gauges

### Glycerine built-in pressure gauges Ø 63 mm, Ø 100 mm stainless steel/brass

Class 1.6/1.0

 $\textbf{Materials:} \ \ \text{Housing: AISI 304, measuring system: Cu-alloy, (pressures} > 400 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 100 \ \text{bar: AISI 316L}, \ \varnothing \ 100: \ \text{Pressures} \geq 10$ AISI 316L), connection: Brass, window: Polycarbonate, mounting bracket: Zinc-plated steel, back mounted Connection thread: G 1/4\*\*, back mounted, centred, (Ø 100: G 1/2\*\*, back mounted, off-centre)

Temperature range: Environment: -20°C to max. +60°C, measured material: Max. +60°C

Dial: 1. scale outside (black), display in bar, 2. scale inside (red), display in PSI

Protection class: IP 65

 $\bigcirc$  Optional: Connection NPT thread -NPT

Туре	Scale	Туре	Scale		Display
Ø 63 / G 1/4"*	grad.	Ø 100 / 1/2"*	grad.		range
MFRE -163 GLY CR	0.05	MFRE -1100 GLY CR	0.05	for vacuum	-1/0 bar
MFRE -10663 GLY CR	0.05	MFRE -106100 GLY CR	0.05	for vacuum	-1/+0.6 bar
MFRE -11,563 GLY CR	0.1	MFRE -11,5100 GLY CR	0.05	for vacuum	-1/+1.5 bar
MFRE -1363 GLY CR	0.2	MFRE -13100 GLY CR	0.1	for vacuum	-1/+3 bar
MFRE -1563 GLY CR	0.2	MFRE -15100 GLY CR	0.1	for vacuum	-1/+5 bar
MFRE -1963 GLY CR	0.5	MFRE -19100 GLY CR	0.5	for vacuum	-1/+9 bar
MFRE -11563 GLY CR	0.5	MFRE -115100 GLY CR	0.5	for vacuum	-1/+15 bar
MFRE 0663 GLY CR	0.02	MFRE 06100 GLY CR	0.01		0/0.6 bar
MFRE 163 GLY CR	0.05	MFRE 1100 GLY CR	0.05		0/1 bar
MFRE 1,663 GLY CR	0.05	MFRE 1,6100 GLY CR	0.05		0/1.6 bar
MFRE 2,563 GLY CR	0.1	MFRE 2,5100 GLY CR	0.05		0/2.5 bar
MFRE 463 GLY CR	0.2	MFRE 4100 GLY CR	0.1		0/4 bar
MFRE 663 GLY CR	0.2	MFRE 6100 GLY CR	0.1		0/6 bar
MFRE 1063 GLY CR	0.5	MFRE 10100 GLY CR	0.5		0/10 bar
MFRE 1663 GLY CR	0.5	MFRE 16100 GLY CR	0.5		0/16 bar
MFRE 2563 GLY CR	1	MFRE 25100 GLY CR	0.5		0/25 bar
MFRE 4063 GLY CR	2	MFRE 40100 GLY CR	1		0/40 bar
MFRE 6063 GLY CR	2	MFRE 60100 GLY CR	1		0/60 bar
MFRE 10063 GLY CR	5	MFRE 100100 GLY CR	5		0/100 bar
MFRE 16063 GLY CR	5	MFRE 160100 GLY CR	5		0/160 bar
MFRE 25063 GLY CR	10	MFRE 250100 GLY CR	5		0/250 bar
MFRE 40063 GLY CR	20	MFRE 400100 GLY CR	10		0/400 bar
MFRE 60063 GLY CR	20	MFRE 600100 GLY CR	10		0/600 bar
MFRE 100063 GLY CR	50	MFRE 1000100 GLY CR	50		0/1000 bar



**Brass** 

\* with centring pin for profiled seal

Property of the second of the

Standard type

**Designation for the options:** NPT thread . . . . . . . **. . NPT** 

### Digital pressure gauges with battery

Suitable: In all areas where a high measuring accuracy together with high overpressure safety and robust design is required. For example, for the calibration of pressure gauges\*\* (when using the hand pump HP 40).

Material: Housing: Plastic, connection: AISI 316Ti, seal: NBR (≥ 1000 bar: AISI 316Ti), sensor: Ceramic (≥ 1000 bar:

Connection thread: G 1/4"\*\*\* ( $\geq 1000 \text{ bar: G } 1/2$ "\*\*\*)

Temperature range: Environment: 0°C to max. +60°C, medium: -30°C to max. +85°C

Permissible overpressure: Up to 40 bar: 3 x, up to 160 bar: 2 x, from 250 bar: 1.5 x full scale value\*

Class: 0.5

Conversion rate: 5 meas./sec.

Automatic shut-off time: 8 min.

Auxiliary energy: 9V block battery, service life: 5.000 h (9V battery 600 mA) or 10.000 h (9V Lithium battery 1200 mA) Protection class: IP 65

Display: 4 digit LCD display, character height 12.7 mm

Optional: Continuous operation -D, different shut-off times -4, -16, -32, -64, continuous operation with external 24V DC supply (M 12 plug, 4-wire) -D24, continuous operation with external 24V DC supply and control output

(30V AC/DC, max. 2 A,	30V AC/DC, max. 2 A, M 12 plug, 5-wire, see in our Online Shop) -D24S							
- Mox		Display	T MOX	Display				
Туре		range	Туре	range				
DMGB -1 ES	for vacuum	-1/0 bar	DMGB 60 ES	0/60 bar				
DMGB 1 ES		0/1 bar	DMGB 100 ES	0/100 bar				
DMGB 2.5 ES		0/2.5 bar	DMGB 160 ES	0/160 bar				
DMGB 4 ES		0/4 bar	DMGB 250 ES	0/250 bar				
DMGB 6 ES		0/6 bar	DMGB 400 ES	0/400 bar				
DMGB 10 ES		0/10 bar	DMGB 600 ES	0/600 bar				
DMGB 16 ES		0/16 bar	DMGB 1000 ES	0/1000 bar				
DMGB 25 ES		0/25 bar	DMGB 1600 ES	0/1600 bar				
DMGR 40 ES		0/40 bar	DMGR 2000 ES	0/2000 bar				

180° left/right pivotable With peak value memory!

\* 600 bar: 1.3-fold overpressure safe, \*\* 5-point test certificate or DKD certificate on request, \*\*\* with centring pin for profiled seal



	Designation for the options:	
	Continuous operation D	Shut-off time 64 min <b>-64</b>
_	Shut-off time 4 min4	External 24V DC supplyD24
	Shut-off time 16 min <b>-16</b>	External 24V DC supply
	Shut-off time 32 min32	and control outputD24S







PU, PA, PTFE and PE hoses from page 192



Pressure regulators of stainless steel and



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### Precision pressure gauges vertical Ø 160 mm stainless steel/brass

Class 0.6

Display

Materials: Housing: AISI 304, measuring system: Cu-alloy (AISI 316Ti for pressures ≥ 100 bar), connection: Brass,

window: Instrument plate glass Connection thread: G 1/2"\*

Class: 0.6

**Temperature range**: Environment:  $-40^{\circ}C$  to max.  $+60^{\circ}C$ , measured material: Max.  $+80^{\circ}C$ 



Protection class: IP 54							
	Scale		Display				
Туре	graduati	ion	range	Туре			
MSF -1200160 MB	10	for vacuum	-1200/0 mbar	MSF 6160			
MSF -1160	0.005	for vacuum	-1/0 bar	MSF 10160			
MSF -106160	0.01	for vacuum	-1/+0.6 bar	MSF 16160			
MSF -11.5160	0.02	for vacuum	-1/+1.5 bar	MSF 25160			
MSF -13160	0.02	for vacuum	-1/+3 bar	MSF 40160			
MSF -15160	0.05	for vacuum	-1/+5 bar	MSF 60160			
MSF -19160	0.05	for vacuum	-1/+9 bar	MSF 10016			
MSF -115160	0.1	for vacuum	-1/+15 bar	MSF 16016			
MSF 06160	0.005		0/0.6 bar	MSF 25016			
MSF 1160	0.005		0/1 bar	MSF 40016			
MSF 1,6160	0.01		0/1.6 bar	MSF 60016			
MSF 2,5160	0.02		0/2.5 bar	MSF 10001			
MSF 4160	0.02		0/4 bar	MSF 16001			
* with centring pin for pr	ofiled seal						

Туре	graduation	range
MSF 6160	0.05	0/6 bar
MSF 10160	0.05	0/10 bar
MSF 16160	0.1	0/16 bar
MSF 25160	0.2	0/25 bar
MSF 40160	0.2	0/40 bar
MSF 60160	0.5	0/60 bar
MSF 100160	0.5	0/100 bar
MSF 160160	1	0/160 bar
MSF 250160	2	0/250 bar
MSF 400160	2	0/400 bar
MSF 600160	5	0/600 bar
MSF 1000160	5	0/1000 bar
MSF 1600160	10	0/1600 bar
	MSF 6160 MSF 10160 MSF 16160 MSF 25160 MSF 40160 MSF 60160 MSF 160160 MSF 160160 MSF 250160 MSF 400160 MSF 400160 MSF 400160 MSF 1000160	MSF 6160 0.05  MSF 10160 0.05  MSF 16160 0.1  MSF 25160 0.2  MSF 40160 0.5  MSF 100160 0.5  MSF 100160 0.5  MSF 160160 1  MSF 250160 2  MSF 400160 2  MSF 400160 5  MSF 1000160 5

Scale









### Precision safety pressure gauges vertical Ø 160 mm

Class 0.6

Suitable: Pressure gauge for extra safety in line with \$ 3 EN 837-1 (DIN 16006) with blow-out back and unbreakable

Materials: Housing: AISI 304, measuring system and connection: AISI 316L, window: Laminated safety glass Connection thread: G 1/2"\*

Class: 0.6

**Temperature range:** Environment: -40°C to max. +60°C, measured material: Max. +200°C

Protection class: IP 54



Type	Scale	Display	Tuno	Scale	Display	
Type	graduation	range	Type Type	graduation	range	
MSSF -15160 ES	0.05 for vacuum	-1/+5 bar	MSSF 16160 ES	0.1	0/16 bar	
MSSF -19160 ES	0.05 for vacuum	-1/+9 bar	MSSF 25160 ES	0.2	0/25 bar	
MSSF -115160 ES	0.1 for vacuum	-1/+15 bar	MSSF 40160 ES	0.2	0/40 bar	
MSSF 06160 ES	0.005	0/0.6 bar	MSSF 60160 ES	0.5	0/60 bar	
MSSF 1160 ES	0.005	0/1 bar	MSSF 100160 ES	0.5	0/100 bar	
MSSF 1,6160 ES	0.01	0/1.6 bar	MSSF 160160 ES	1	0/160 bar	
MSSF 2,5160 ES	0.02	0/2.5 bar	MSSF 250160 ES	2	0/250 bar	
MSSF 4160 ES	0.02	0/4 bar	MSSF 400160 ES	2	0/400 bar	
MSSF 6160 ES	0.05	0/6 bar	MSSF 600160 ES	5	0/600 bar	
MSSF 10160 ES	0.05	0/10 bar				
ward as a f	fil I I					

<sup>\*</sup> with centring pin for profiled seal





### Precision pressure gauges horizontal Ø 160 mm stainless steel/brass

Materials: Housing and front ring: AISI 304, measuring system: Cu-alloy (pressures ≥ 100 bar: AISI 316L), connection:

Brass, window: Instrument plate glass
Connection thread: G 1/2\*\*, back mounted, off-centre

Class: 0.6

Temperature range: Environment: -40°C to max. +60°C, measured material: Max. +80°C

Protection class: IP 54

	Scale	Display	П	
Туре	graduation	range		1
MWF 1,6160	0.01	0/1.6 bar		1
MWF 2,5160	0.02	0/2.5 bar		1
MWF 6160	0.05	0/6 bar		1
MWF 10160	0.05	0/10 bar		1
MWF 16160	0.1	0/16 bar		1
MWF 25160	0.2	0/25 bar	П	1

		Scale	Display
	Туре	graduation	range
	MWF 40160	0.2	0/40 bar
	MWF 60160	0.5	0/60 bar
	MWF 100160	0.5	0/100 bar
	MWF 160160	1	0/160 bar
	MWF 250160	2	0/250 bar
	MWF 400160	2	0/400 bar

<sup>\*</sup> with centring pin for profiled seal





Pressure regulator valves with push-in fittings from page 34



3/2 directional valves with push-in fittings from page 35



Precision pressure regulator rom page 346

# **Contact pressure gauges**

Class 1.0

### Contact pressure gauges vertical Ø 100/160 mm stainless steel/brass

Pressure gauge with two switch contacts (magnetic quick contacts), 1 NC contact, 1 NO contact

Materials: Housing: AISI 304, measuring system and indicator: Cu-alloy (AISI 316L for pressures ≥ 100 bar), window: Polycarbonate

Connection thread: G 1/2"\*\*

**Dual contact:** 1. Contact opens when exceeding the setpoint

2. Contact closes when exceeding the setpoint (clockwise)



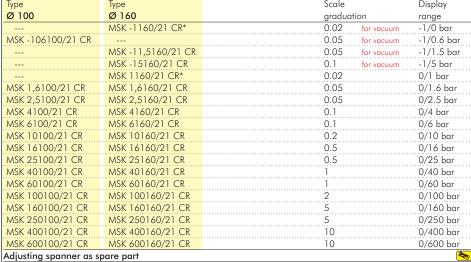
No. 21 (standard)

Class: 1.0

**Temperature range:** Environment: -20°C to max. +60°C, measured material: Max. +80°C Protection class: IP 54

The switch function 21 is the one most commonly used. Should this not be as per your requirements, we request you to

enquire with us. Further functions can be found at the next page. Scale Ø 160 graduation Ø 100 range MSK -1160/21 CR\* 0.02 for vacuum -1/0 bar





MSK SCHLUSSEL class 2.5, \*\* with centring pin for profiled seal

### Stainless steel safety contact pressure gauges vertical Ø 100 mm

Class 1.0

Housing



Pressure gauge with two switch contacts (magnetic quick contacts) for extra safety in line with \$ 3 EN 837-1 (DIN 16006) with blow-out back and unbreakable baffle wall

Materials: Housing: AISI 304, measuring system and connection: AISI 316L, window: Laminated safety glass

Connection thread: G 1/2"

Dual contact: 1. Contact opens when exceeding the setpoint

2. Contact closes when exceeding the setpoint



No. 21 (standard)



 $\textbf{Temperature range:} \ \, \textbf{Environment: -20°C to max. +60°C, measured material:} \ \, \textbf{Max. +200°C}$ 

Protection class: IP 65

The switch function 21 is the one most commonly used. Should this not be as per your requirements, we request you to enquire with us. Further functions can be found at the bottom of this page

•		
Inc	Scale	Display
Туре	grad.	range
MSK 1,6100/21 ES	0.05	0/1.6 bar
MSK 2,5100/21 ES	0.05	0/2.5 bar
MSK 4100/21 ES	0.1	0/4 bar
MSK 6100/21 ES	0.1	0/6 bar
MSK 10100/21 ES	0.2	0/10 bar
MSK 16100/21 ES	0.5	0/16 bar
MSK 25100/21 FS	0.5	0/25 bar

with centring pin for profiled seal

Adjusting spanner as spare part

	- Inc	Scale	e Display
Туре	(104)	grad	. range
MSK 4010	00/21 ES	1	0/40 bar
MSK 6010	00/21 ES	1	0/60 bar
MSK 100	100/21 ES	2	0/100 bar
MSK 160	100/21 ES	5	0/160 bar
MSK 250	100/21 ES	5	0/250 bar
MSK 400	100/21 ES	10	0/400 bar
MSK 600	100/21 ES	10	0/600 bar
Adjusting	spanner as	spare part	<b>&gt;</b>

MSK SCHLUSSEL





### More switching options with contact pressure gauges

No. 2

the setpoint.

Contact closes when exceeding the setpoint.

Contact opens when exceeding

(changer), i.e. the contact opens

and closes when exceeding the

The contact switches over



The 1st and 2nd contact close when exceeding the setpoints.



No. 12

The 1st contact closes when exceeding the setpoints, the 2nd contact opens when exceeding the setpoints.



### Triple contact

Double contact



The 1st contact opens, the 2nd contact closes,

The 1st and 2nd contact open

when exceeding the setpoints.

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

the setpoints.

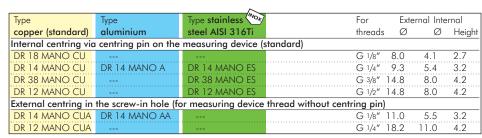


the 3rd contact opens when the setpoints are exceeded.

Webshop Service

### Pressure gauges - profiled seals

Application: Profiled seals are often used to install pressure gauges. Compared with flat seals or sealing edge rings, they have the advantage of being able to turn one rotation more after the pressure gauge has been sealed (profiled seals made of stainless steel can turn approx. 1/2 rotation more). Therefore, it is possible to position the pressure gauge in such a way that the display can be read. When installing a pressure gauge with a plastic thread, we recommend using the extra soft aluminium gasket. In general, a profiled seal cannot be reused after being installed!









### Pressure gauges - flat seals acc. to EN 837-1 (DIN 16258)/sealing edge rings

**Application:** Flat seals and sealing edge rings only allow the pressure gauge to be rotated a little further, or not at all, after it has been sealed. It is only possible to position the reading direction to a limited extent, which is why we recommend using the profiled seals specially developed for sealing pressure gauges when sealing such a gauge. Sealing edge rings are generally used in hydraulic cutting ring fittings made of steel or stainless steel. They are enclosed with the new fittings and therefore are solely intended as spare parts.

Туре	Type <b>stainless</b>	Туре	Туре	For	Externa	Inter	nal	
copper (standard)	steel AISI 316Ti	PTFE	zinc-plated steel	threads	Ø	Ø	Height	
Flat seals (standard)								
DR 14 MANO FCU	DR 14 MANO FES	DR 14 MANO FTE		G 1/4"	9.5	5.2	1.5*	
DR 12 MANO FCU	DR 12 MANO FES	DR 12 MANO FTE		G 1/2"	17.5	6.2	2.0*	
Sealing edge rings	Sealing edge rings for hydraulic cutting ring fittings							
	DR 14 MANO DKA ES		DR 14 MANO DKA	G 1/4"10	0.9 - 11.4	6.0	4.5	
	DR 12 MANO DKA ES		DR 12 MANO DKA	G 1/2"18	8.0 - 18.5	12.1	5.0	
* + DTEE. O E								

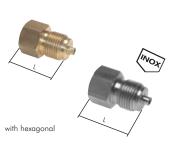
type PTFE: 0.5 mm

### Pressure gauges safety caps

**Application:** The safety caps act as shock protectors for the pressure gauge. They can be used for horizontally as well as vertically positioned pressure gauges. For mounting on a vertical press. gauge, the rubber protection is punched laterally.

				· · · · · · · · · · · · · · · · · · ·
Туре	Туре	Туре	Туре	For pressure
blue	red	grey	black	gauge Ø
GS 40 BLAU	GS 40 ROT	GS 40 GRAU	GS 40 SCHWARZ	40
GS 50 BLAU	GS 50 ROT	GS 50 GRAU	GS 50 SCHWARZ	50
GS 63 BLAU	GS 63 ROT	GS 63 GRAU	GS 63 SCHWARZ	63
GS 100 BLAU	GS 100 ROT	GS 100 GRAU	GS 100 SCHWARZ	100





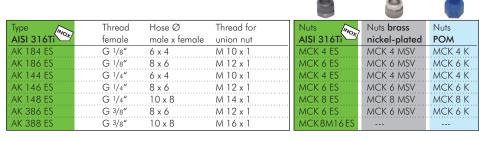


Туре	PN	Туре	PN	Thread	Thread	-
brass	bar	AISI 316Ti	bar	male	female	L
With hexagonal, imperial						
RN MANO 1814 MS	250	RN MANO 1814 ES	400	G 1/8"*	G 1/4"	28
RN MANO 1418 MS	250	RN MANO 1418 ES	400	G 1/4"	G 1/8"	28
RN MANO 1438 MS	250	RN MANO 1438 ES	400	G 1/4"	G 3/8"	37
RN MANO 1412 MS	250	RN MANO 1412 ES	400	G 1/4"	G 1/2"	37
RN MANO 3814 MS	250	RN MANO 3814 ES	400	G 3/8"	G 1/4"	35
RN MANO 3812 MS	250	RN MANO 3812 ES	400	G 3/8"	G 1/2"	45
RN MANO 1218 MS	250	RN MANO 1218 ES	400	G 1/2"	G 1/8"	28
RN MANO 1214 MS	250	RN MANO 1214 ES	400	G 1/2"	G 1/4"	37
RN MANO 1238 MS	250	RN MANO 1238 ES	400	G 1/2"	G 3/8"	45
RN MANO 1234 MS	250	RN MANO 1234 ES	400	G 1/2"	G 3/4"	45
RN MANO 3412 MS	250	RN MANO 3412 ES	400	G 3/4"	G 1/2"	45
With hexagonal, metric						
RN MANO M121514 MS	250	RN MANO M121514 ES	400	M 12 x 1.5	G 1/4"	28
RN MANO 14M1215 MS	250	RN MANO 14M1215 ES	400	G 1/4"	M 12 x 1.5	28
RN MANO M121512 MS	250	RN MANO M121512 ES	400	M 12 x 1.5	G 1/2"	39
RN MANO 12M1215 MS	250	RN MANO 12M1215 ES	400	G 1/2"	M 12 x 1.5	38
RN MANO M201512 MS	250	RN MANO M201512 ES	400	M 20 x 1.5	G 1/2"	45
RN MANO 12M2015 MS	250	RN MANO 12M2015 ES	400	G 1/2"	M 20 x 1.5	45
Self-sealing without hexag	gonal,	imperial				
RNMANO 1214-19 MS	400	RNMANO 1214-19 ES	400	G 1/2"	G 1/4"	19
RNMANO 1418-15 MS	400		400	G 1/4"	G 1/8"	11

\* without a centring pin for profiled sea

PN 250/400

### Screwed-on screw connections with female threads (pressure gauge couplings)





1 piece union nut (found in the adjacent table)

### Pressure gauge snubbers for liquids and gases

Materials: Brass/NBR, AISI 316Ti/FKM or steel/NBR

Temperature range: -10°C to max. +120°C

Туре	Type AISI	Туре	
brass (250 bar)	316Ti (400 bar)	steel (400 bar)	Thread
MANOS 14 MS	MANOS 14 ES		G 1/4"*
MANOS 12 MS	MANOS 12 ES	MANOS 12 ST	G 1/2"*

<sup>\*</sup> male thread with centring pin for profiled seal

### PN 1000 Pressure gauge snubbers for liquids and gases

Materials: Body: AISI 316Ti, Filter element: AISI 316L Temperature range: -10°C to max. +200°C Pore width in the filter: 200  $\mu$ m

Suitable: For installation of pressure gauges in hydraulic and pneumatic system circuits susceptible to dirt. The preliminary filters prevent clogging of small pressure entry channels / capillaries as well as a build up of solids and suspended matter in the process medium chambers. At the same time they have a throttling and damping effect and thus protect the measuring devices from pressure thrusts and pressure surges. If a filter element is clogged, this can easily be replaced by a replacement element.

a replacement elemen		
Туре	Ø Filter element	Thread
Preliminary filter ass	embly	
MANOF 14 ES	5.5	G 1/4"
MANOF 12 ES	7.0	G 1/2"
Replacement filter e	lement	*
MANOF 14 ES REP	5.5	G 1/4"
MANOF 12 ES REP	7.0	G 1/2"



### Water-filled U-tubes DIN 16282

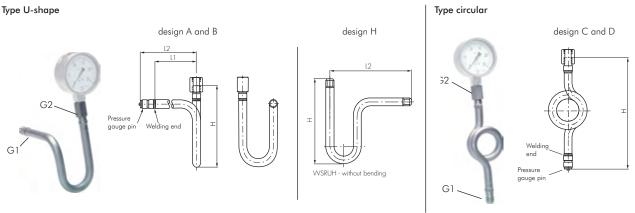
PN 25/100

A water-filled U-tube is used to cool off the measured material (liquid or gas) at a temperature compatible with the measuring device. They are mounted directly in front of the measuring device.

**Temperature/pressure**: To  $+120^{\circ}$ C = 100%; to  $+300^{\circ}$ C = 80%; to  $+400^{\circ}$ C = 63%

Type AISI 316Ti	Type steel ST 35.8	Design	G 1	G 2	PN	L 1	L 2	Н
U-shape								
WSRU 1212 ES	WSRU 1212 ST	A (DIN 16282)	G 1/2" MT pin**	G 1/2" FT clamping socket*	100 bar		180	200
WSRU 0012 ES	WSRU 0012 ST	B (DIN 16282)	Welding end***	G 1/2" FT clamping socket*	100 bar	145		200
WSRU 0000 ES			Welding end***	Welding end***	100 bar	145		165
WSRUH 1414 ES	WSRUH 1414 ST	Н	G 1/4" (MT)	G 1/4" (MT)	25 bar		225	170
WSRUH 1212 ES	WSRUH 1212 ST	Н	G 1/2" (MT)	G 1/2" (MT)	25 bar		225	170
Circular								
WSRK 1212 ES	WSRK 1212 ST	C (DIN 16282)	G 1/2" MT pin**	G 1/2" FT clamping socket*	100 bar			275
WSRK 0012 ES	WSRK 0012 ST	D (DIN 16282)	Welding end***	G 1/2" FT clamping socket*	100 bar			240
WSRK 0000 ES			Welding end***	Welding end***	100 bar			220
WSRKH 1414 ES	WSRKH 1414 ST		G 1/4" (MT)	G 1/4" (MT)	25 bar			240
WSRKH 1212 ES	WSRKH 1212 ST****		G 1/2" (MT)	G 1/2" (MT)	25 bar			240

\* the clamping socket is equipped with a left-hand and right-hand thread and allows the measuring device to be positioned freely. It functions similarly to a union nut with a flat seal. The clamping socket is available in AISI 304 for stainless steel water-filled U-tube. The pressure gauge gasket must be ordered separately, \*\* male thread with centring pin for profiled seal, \*\*\* welding ends 20 x 2.5, \*\*\*\* H = 230 mm









clamping socket - pir



test connection  $60 \times 25 \times 10$ 



### Pressure gauge stop cocks DIN 16261/DIN 16262/DIN 16263

up to 25 bar

Materials: Body and hood: Brass or AISI 316Ti, handle: Plastic

Application: Pressure gauge stop cocks are used to protect pressure gauges against spikes in pressure and vibrations. The lever can be switched to "Continuous" - pressure is applied to the measuring device, "Shut-off" - pressure gauge is separated from the supply line but the pressure is not released, or "Shut-off with draining" - pressure gauge is separated from the supply line and pressure is released into the atmosphere from the space between the cock and the pressure gauge. For high pressures or aggressive substances, we recommend using pressure gauge shut-off valves. Temperature range: -10°C to max. +50°C

Туре		Туре		Gauge	Pressure	Test	
brass	PN	AISI 316Ti	PN	port (FT)	input	connection	Standard
Sleeve - sleeve							
MAH 14 MM MS	6 bar			G 1/4"	G 1/4"		
MAH 38 MM MS	16 bar			G 3/8"	G 3/8"		
MAH 12 MM MS	16 bar	MAH 12 MM ES	25 bar	G 1/2"	G 1/2"		DIN 16261 A
MAH 12 MMP MS	16 bar			G 1/2"	G 1/2"	60 x 25 x 10	
MAH 12 MMP4 MS	16 bar			G 1/2"	G 1/2"	Ø 40 x 5	
Sleeve - pin**							
MAH 14 MZ MS	6 bar	MAH 14 MZ ES	6 bar	G 1/4"	G 1/4"		
MAH 38 MZ MS	16 bar			G 3/8"	G 3/8"		
MAH 12 MZ MS	16 bar	MAH 12 MZ ES	25 bar	G 1/2"	G 1/2"		DIN 16261 B
MAH 12 MZP MS	16 bar			G 1/2"	G 1/2"	60 x 25 x 10	
MAH 12 MZP4 MS	16 bar			G 1/2"	G 1/2"	Ø 40 x 5	
Clamping socket* - p	pin**						
MAH 14 SMZ MS	6 bar			G 1/4"	G 1/4"		DIN 16262 B
MAH 12 SMZ MS	16 bar	MAH 12 SMZ ES	25 bar	G 1/2"	G 1/2"		DIN 16262 A
MAH 12 SMZP MS	16 bar	MAH 12 SMZP ES	25 bar	G 1/2"	G 1/2"	60 x 25 x 10	DIN 16263
MAH 12 SMZP4 MS	16 bar			G 1/2"	G 1/2"	Ø 40 x 5	

the clamping socket is equipped with a left-hand and right-hand thread and allows the measuring device to be positioned freely It functions similarly to a union nut with a flat seal. The clamping socket is available in steel for brass valves, in AISI 304 for stainless steel valves. The pressure gauge gasket must be ordered separately, \*\* male thread with centring pin for profiled seal

### Pressure gauge pushbutton valves with DVGW approval

PN 25\*

Application: Pressure gauge pushbutton valves are used for spot pressure measurement. If the cock is not operated the pressure gauge remains unpressurised. When the pushbutton is depressed the pressure gauge is set under pressure and the system pressure is displayed. On releasing the button, the system is automatically disconnected and the pressure in the pressure aguae is released into the atmosphere.

Temperature range: -20° C to max. +60° C

Туре	Thread
brass nickel-plated	female
MAH 12 DK	G 1/2"
* DNI 4 I	

### \* aas max. PN 4 bar

### Pressure gauge shut-off valves, compact designs

Application: Pressure gauge shut-off valves are installed to protect pressure gauges. The fulfil a double function, damping of pressure thrusts through flow control direction, and they also isolate the pressure gauge from the pressure line. The rotatable union nut permits the pressure gauge to be positioned in the desired direction. The inserted O-ring seal is included in delivery. There is no pressure relief of the pressure gauge.

Materials: Body: Zinc-plated steel, seal: NBR Temperature range: -20°C to max. +100°C

	Thread	Thread
Туре	female	male
MAV 14 HD	G 1/4" (union nut, flat sealing)	R 1/4"

### Pressure gauge shut-off valves DIN 16270/DIN 16271

up to 250 bar

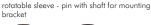
Application: Pressure gauge shut-off valves are used to protect pressure gauges against spikes in pressure and vibrations. Setting the valve to throttle can cushion spikes in pressure and vibrations, and separate the measuring device from the supply line completely. A bleed screw can be used to release pressure from the gauge. Otherwise, no pressure is released from the gauge while the valve is closed. For low pressures and non-aggressive substances, we recommend using pressure gauge stop cocks.

Materials: Seals: PTFE, hand wheel: Plastic

**Temperature range:** -10°C to max. +120°C, higher temperatures are possible at reduced pressures

.cporarere ranger	o C lo max. T 120 C, migner lei	iiperaiores are	possible at rea	0000 p.0000.00	
Туре	·	Gauge	Pressure	Test	
brass	PN	port (FT)	input	connection	Standard
Clamping socket* - sle	eeve				
MAV 14 SMM MS	125 bar	G 1/4"	G 1/4"		
Clamping socket* - pi	n				
MAV 12 SMZ MS	250 bar	G 1/2"	G 1/2"		DIN 16270 A
MAV 12 SMZP MS	250 bar	G 1/2"	G 1/2"	60 x 25 x 10	DIN 16271 A
MAV 12 SMZP2 MS	250 bar	G 1/2"	G 1/2"	M 20 x 1.5	DIN 16271 A
Rotatable sleeve - pin	with shaft for mounting brack	et**			
MAV 12 SMZM MS	250 bar	G 1/2"	G 1/2"		DIN 16270 B
MAV 12 SMZMP MS	250 bar	G 1/2"	G 1/2"	60 x 25 x 10	DIN 16271 B
MAV 12 SMZMP2 MS	250 bar	G 1/2"	G 1/2"	M 20 x 1.5	DIN 16271 B

<sup>\*</sup> the clamping socket is equipped with a left-hand and right-hand thread and allows the measuring device to be positioned freely. It functions similarly to a union nut with a flat seal. The clamping socket is available in steel for brass valves according to DIN. The pressure gauge gasket must be ordered separately, \*\* male thread with centring pin for profiled seal





clamping socket - sl

clamping socket - pir



test connection M 20 x 1.5

### Pressure gauge shut-off valves DIN 16270/DIN 16271

### up to 400 bar

Application: Pressure gauge shut-off valves are used to protect pressure gauges against spikes in pressure and vibrations. Setting the valve to throttle can cushion spikes in pressure and vibrations, and separate the measuring device from the supply line completely. A bleed screw can be used to release pressure from the gauge. Otherwise, no pressure is released from the gauge while the valve is closed. For low pressures and non-aggressive substances, we recommend using pressure gauge stop cocks.

Materials: Seals: PTFE, hand wheel plastic

Temperature range: -10°C to max. +120°C (type AISI 316Ti: -20°C to max. +200°C), higher temperatures are possible at reduced pressures

Туре	Туре		Gauge port	Pressure	Test		
AISI 316Ti	steel	PN	(FT)	input	connection	Standard	
Clamping socket* - clamping socket*							
MAV 14 SMSM ES		250 bar	G 1/4"	G 1/4"			
MAV 12 SMSM ES	MAV 12 SMSM ST	400 bar	G 1/2"	G 1/2"		DIN 16270 A	
Clamping socket* - pir	n**						
MAV 12 SMZ ES	MAV 12 SMZ ST	400 bar	G 1/2"	G 1/2"		DIN 16270 A	
MAV 12 SMZP ES	MAV 12 SMZP ST	400 bar	G 1/2"	G 1/2"	60 x 25 x 10	DIN 16271 A	
MAV 12 SMZP2 ES	MAV 12 SMZP2 ST	400 bar	G 1/2"	G 1/2"	M 20 x 1.5	DIN 16271 A	
Rotatable sleeve - pin	with shaft for mounting	g bracket**					
MAV 12 SMZM ES	MAV 12 SMZM ST	400 bar	G 1/2"	G 1/2"		DIN 16270 B	
MAV 12 SMZMP ES	MAV 12 SMZMP ST	400 bar	G 1/2"	G 1/2"	60 x 25 x 10	DIN 16271 B	
MAV 12 SMZMP2 ES	MAV 12 SMZMP2 ST	400 bar	G 1/2"	G 1/2"	M 20 x 1.5	DIN 16271 B	
MAV 12 SMZP ES MAV 12 SMZP2 ES Rotatable sleeve - pin MAV 12 SMZM ES MAV 12 SMZMP ES MAV 12 SMZMP ES	MAV 12 SMZP ST MAV 12 SMZP2 ST with shaft for mounting MAV 12 SMZM ST MAV 12 SMZMP ST	400 bar 400 bar <b>g bracket**</b> 400 bar 400 bar 400 bar	G 1/2" G 1/2" G 1/2" G 1/2" G 1/2"	G 1/2" G 1/2" G 1/2" G 1/2" G 1/2"	60 x 25 x 10 M 20 x 1.5  60 x 25 x 10 M 20 x 1.5	DIN 16271 A DIN 16271 A DIN 16271 B DIN 16271 B DIN 16271 B	

<sup>\*</sup> the clamping socket is equipped with a left-hand and right-hand thread and allows the measuring device to be positioned freely.

It functions similarly to a union nut with a flat seal. The clamping socket is available in AISI 304 for stainless steel valves. The pressure gauge gasket must be ordered separately, \*\* male thread with centring pin for profiled seal







Hydraulic hoses from page 231



Cutting ring fittings from page 77





60 x 25 x 10



test connection test connection M 20 x 1.5

### **Mounting brackets DIN 16281**

Materials: AISI 316Ti, aluminum, painted black

Measuring instrument mounting: Ø 26, wall bracket with triangular base plate

Type (No.	Туре	
AISI 316Ti	aluminium	L
MGH 2660 ES	MGH 2660 A	60
MGH 26100 ES	MGH 26100 A	100
MGH 26160 ES	MGH 26160 A	160

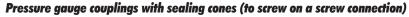
### Pressure gauge extension pieces w/ pins and shafts for mounting brackets DIN 16281

Type brass	PN	Type AISI 316Ti	Type steel	PN	Length over all	Thread female	Thread male
MZS 1212 MS	250 bar	MZS 1212 ES	MZS 1212 ST	400 bar	70	G 1/2"	G 1/2"*

<sup>\*</sup> with centring pin for profiled seal

### Pressure gauge couplings (to screw on a screw connection)

11000010 9409	o toopiiiigo (i o sai oii oii a sai oii t		
Type zinc-plated steel	Type AISI 316Ti	Tube ∅ external	Thread female
Light model series			
MAV EV 6 LR	MAV EV 6 LR ES	6 L	G 1/4"
MAV EV 8 LR	MAV EV 8 LR ES	8 L	G 1/4"
MAV EV 10 LR	MAV EV 10 LR ES	10 L	G 1/4"
MAV EV 12 LR	MAV EV 12 LR ES	12 L	G 1/4"
Heavy model series	5		
MAV EV 6 SR	MAV EV 6 SR ES	6 S	G 1/2"
MAV EV 8 SR	MAV EV 8 SR ES	8 S	G 1/2"
MAV EV 10 SR	MAV EV 10 SR ES	10 S	G 1/2"
MAV EV 12 SR	MAV EV 12 SR ES	12 S	G 1/2"



Type zinc-plated steel	Type AISI 316Ti	Tube & externo	
Light model series			
MAVE 6 LR	MAVE 6 LR ES	6 L	G 1/4"
MAVE 8 LR	MAVE 8 LR ES	8 L	G 1/4"
MAVE 10 LR	MAVE 10 LR ES	10 L	G 1/4"
MAVE 12 LR	MAVE 12 LR ES	12 L	G 1/4"
Heavy model series			
MAVE 6 SR	MAVE 6 SR ES	6 S	G 1/2"
MAVE 8 SR	MAVE 8 SR ES	8 S	G 1/2"
MAVE 10 SR	MAVE 10 SR ES	10 S	G 1/2"
MAVE 12 SR	MAVE 12 SR ES	12 S	G 1/2"













### Test couplings with M 16 x 2 screw couplings

Type zinc-plated steel

Materials: Body: Zinc-plated steel, elastomer seal: NBR Temperature range: -20°C to max. +100°C

Type AISI 316Ti

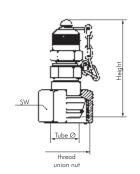
Materials: Body: AISI 316Ti, elastomer seal: FKM Temperature range: -20°C to max. +200°C

**Application:** Test couplings are used to control the operating pressure as well as for venting if inconveniently laid tubes are in use. The screw coupling is closed and opens mechanically only after a measuring hose is screwed onto it. In this way a connection is made to the medium.



Test coupling	s M 16	x 2 screw coup	lings with male threads	ир	to 630 bar
Туре	Seal	Туре	Seal	Screw-in	Operating
zinc-plated steel	shape	AISI 316Ti	shape	thread	pressure
ME 8x1	D	ME 8x1 ES	A	M 8 x 1	250 bar
ME 10x1	В	ME 10x1 ES	A	M 10 x 1	400 bar
ME 12x1.5	В	ME 12x1.5 ES	В	M 12 x 1.5	630 bar
ME 14x1.5	В	ME 14x1.5 ES	В	M 14 x 1.5	630 bar
ME 16x1.5	В		-	M 16 x 1.5	630 bar
ME 18	В	ME 18 ES	В	G 1/8"	400 bar
ME 14	В	ME 14 ES	В	G 1/4"	630 bar
ME 38	В	ME 38 ES	D	G 3/8"	630 bar
ME 12	В	ME 12 ES	D	G 1/2"	630 bar
ME 18 NPT	С	ME 18 ES NPT	С	NPT 1/8"	400 bar
ME 14 NPT	С	ME 14 ES NPT	С	NPT 1/4"	630 bar





replacement O-rings made of FKM/NBR are found on page 95.

Test couplings	s M 16 x 2 screv	v couplings w	ith HD scre	w connect	ions u	to 630
Type zinc-plated steel	Type AISI 316Ti	Union nut thread	Tube Ø external	SW	Height*	Operat pressur
Light model series		IIIICaa	CAICITIGI	311	ricigiii	pressor
ME DKO 6 L	ME DKO 6 L ES	M 12 x 1.5	6 L	14	53	315 bc
ME DKO 8 L	ME DKO 8 L ES	M 14 x 1.5	8 L	17	53	315 bc
ME DKO 10 L	ME DKO 10 L ES	M 16 x 1.5	10 L	19	50	315 bo
ME DKO 12 L	ME DKO 12 L ES	M 18 x 1.5	12 L	22	50	315 bc
ME DKO 15 L	ME DKO 15 L ES	M 22 x 1.5	15 L	27	51	315 bc
ME DKO 18 L	ME DKO 18 L ES	M 26 x 1.5	18 L	32	59	315 bc
ME DKO 22 L	ME DKO 22 L ES	M 30 x 2	22 L	36	59	160 bc
ME DKO 28 L	ME DKO 28 L ES	M 36 x 2	28 L	41	61	160 bc
ME DKO 35 L	ME DKO 35 L ES	M 45 x 2	35 L	50	64	160 bo
ME DKO 42 L	ME DKO 42 L ES	M 52 x 2	42 L	60	65	160 bo
Heavy model serie	es					
ME DKO 6 S	ME DKO 6 S ES	M 14 x 1.5	6 S	17	54	630 bo
ME DKO 8 S	ME DKO 8 S ES	M 16 x 1.5	8 S	19	51	630 bo
ME DKO 10 S	ME DKO 10 S ES	M 18 x 1.5	10 S	22	51	630 bo
ME DKO 12 S	ME DKO 12 S ES	M 20 x 1.5	12 S	24	51	630 bo
ME DKO 14 S	ME DKO 14 S ES	M 22 x 1.5	14 S	27	61	630 bo
ME DKO 16 S	ME DKO 16 S ES	M 24 x 1.5	16 S	30	57	400 bo
ME DKO 20 S	ME DKO 20 S ES	M 30 x 2	20 S	36	62	400 bc
ME DKO 25 S	ME DKO 25 S ES	M 36 x 2	25 S	46	53	400 bc
ME DKO 30 S	ME DKO 30 S ES	M 42 x 2	30 S	50	58	400 bc
ME DKO 38 S	ME DKO 38 S ES	M 52 x 2	38 S	60	60	315 bc

<sup>\*</sup> details apply for the type zinc-plated steel. For all other types, please ask.



Test coupling	s M 16 x 2 with pipe nozzles		up to 630 bar
Туре	Tube Ø		Operating pressure
zinc-plated steel	external	Height	light/heavy model series
ME RS 6	6	57	315 bar/630 bar
ME RS 8	8	57	315 bar/630 bar
ME RS 10	10	59	315 bar/630 bar
ME RS 12	12	59	315 bar/630 bar
ME RS 15	15	59	315 bar

### Test couplings M 16 x 1.5 can be found in our Online Shop

Many additional products and sizes are available in our Online Shop!



# Test couplings - M 16 x 2

Туре	Туре	Union nut	Tube Ø			Operating
zinc-plated steel	AISI 316Ti	thread	external	SW	Height*	pressure
Light model series						
ME 6 L	ME 6 L ES	M 12 x 1.5	6 L	14	49.0	315 bar
ME 8 L	ME 8 L ES	M 14 x 1.5	8 L	17	49.0	315 bar
ME 10 L	ME 10 L ES	M 16 x 1.5	10 L	19	49.0	315 bar
ME 12 L	ME 12 L ES	M 18 x 1.5	12 L	22	49.0	315 bar
ME 15 L	ME 15 L ES	M 22 x 1.5	15 L	27	52.0	315 bar
ME 18 L	ME 18 L ES	M 26 x 1.5	18 L	32	53.0	315 bar
ME 22 L	ME 22 L ES	M 30 x 2	22 L	36	55.0	160 bar
ME 28 L	ME 28 L ES	M 36 x 2	28 L	41	57.5	160 bar
ME 35 L	ME 35 L ES	M 45 x 2	35 L	50	60.0	160 bar
ME 42 L	ME 42 L ES	M 52 x 2	42 L	60	64.5	160 bar
Heavy model series						
ME 6 S	ME 6 S ES	M 14 x 1.5	6 S	17	49.0	630 bar
ME 8 S	ME 8 S ES	M 16 x 1.5	8 S	19	49.0	630 bar
ME 10 S	ME 10 S ES	M 18 x 1.5	10 S	22	49.0	630 bar
ME 12 S	ME 12 S ES	M 20 x 1.5	12 S	24	49.0	630 bar
ME 14 S	ME 14 S ES	M 22 x 1.5	14 S	27	50.5	630 bar
ME 16 S	ME 16 S ES	M 24 x 1.5	16 S	30	52.0	400 bar
ME 20 S	ME 20 S ES	M 30 x 2	20 S	36	55.0	400 bar
ME 25 S	ME 25 S ES	M 36 x 2	25 S	46	57.5	400 bar
ME 30 S	ME 30 S ES	M 42 x 2	30 S	50	60.0	400 bar
ME 38 S	ME 38 S ES	M 52 x 2	38 S	60	64.5	315 bar





Measuring hoses M 16 x 2

Materials: Zinc-plated steel/stainless steel, hose: Polyamide with fabric, media: Hydraulic oils, mineral oils Temperature range: -20°C to max. +100°C

Optional: For inert gases (such as Nitrogen, Argon, ...) -G

Type zinc-plated steel	Type AISI 303	Length
	6 x 2 - M 16 x 2 (PN 63	<u> </u>
ME SL 162/200	ME SL 162/200 ES	200
ME SL 162/300		300
ME SL 162/400	ME SL 162/400 ES	400
ME SL 162/630	ME SL 162/630 ES	630
ME SL 162/800	ME SL 162/800 ES	800
ME SL 162/1000	ME SL 162/1000 ES	1000
ME SL 162/1500	ME SL 162/1500 ES	1500
ME SL 162/2000	ME SL 162/2000 ES	2000
ME SL 162/2500		2500
ME SL 162/3000		3000
ME SL 162/3200		3200
ME SL 162/3500		3500
ME SL 162/4000		4000
ME SL 162/5000		5000
ME SL 162/5500		5500
Measuring hoses M 1	6 x 2 - push-in fitting (P	N 400)
ME SL ST 162/1000		1000



type ME SL 162/...

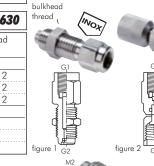
up to 630 bar



type ME SL ST 162/1000

© Order example: ME SL 162/200 **				
Standard type				
Designation for the options: For inert gasesG				

Adapters for tes	st couplings/pressu	re gauge	S		PN 630
Туре	Type		Thread G1	Thread G2	Bulkhead
zinc-plated steel	AISI 316Ti	Figure	(pressure gauge)	(test coupling)	thread
To screw into the med	suring hose				
ME MAAG 14	ME MAAG 14 ES	1	G 1/4" (FT)	M 16 x 2 (MT)	M 16 x 2
ME MAAG 12	ME MAAG 12 ES	1	G 1/2" (FT)	M 16 x 2 (MT)	M 16 x 2
ME MAAG 14 NPT		1	NPT 1/4" (FT)	M 16 x 2 (MT)	M 16 x 2
To screw onto the test	t coupling				
ME MAIG 14	ME MAIG 14 ES*	2	G 1/4" (FT)	M 16 x 2 (FT)	
ME MAIG 12	ME MAIG 12 ES*	2	G 1/2" (FT)	M 16 x 2 (FT)	
ME MAIG 14 NPT		2	NPT 1/4" (FT)	M 16 x 2 (FT)	
* AISI 303					



Adapters for test couplings/hose connectors			ир	to 630 bar
Type zinc-plated steel	Thread M1	Thread M2	Bulkhead thread	Operating pressure
Hose connector witho	ut safety cap			
ME G 162	M 16 x 2	M 16 x 2		630 bar
ME G 1621615	M 16 x 2	M 16 x 1.5		630 bar
Bulkhead screw connection, safety cap (one-sided)				
ME SV 162	M 16 x 2	M 16 x 2	M 16 x 2	400 bar
ME SVST 162	M 16 x 2	STECK	M 16 x 2	400 bar



Economical

### Pressure gauge transducers

up to 0.25% of the span

Application: For general applications

Materials: Housing: AISI 304, measured material touching parts: AISI 304/ceramic (≥ 100 bar: AISI 304/630), FKM Temperature range: Measured material temperature:  $-20^{\circ}\text{C}$  to max.  $+125^{\circ}\text{C}$  (≥ 100 bar:  $-40^{\circ}\text{C}$  to max.  $+125^{\circ}\text{C}$ ), ambient temperature:  $-20^{\circ}\text{C}$  to max.  $+85^{\circ}\text{C}$  (≥100 bar:  $-30^{\circ}\text{C}$  to max.  $+100^{\circ}\text{C}$ )

Protection class: IP 65

Connection: G 1/4"\*

Power supply: 10-30 V DC, elbow plug DIN 43560/EN 175301-803 (size 3, 4-pin)

Output signal: 4...20 mA two-terminal

Non-linearity: 0.25% (1000 bar: 0.5%) of the span (BFSL)



	, , , ,		
Type (Nox	Measuring range	Type (Nox)	Measuring range
DMUB -10,6	for vacuum -1/0.6 bar	DMUB 40	0/40 bar
DMUB 1,6	0/1.6 bar	DMUB 60	0/60 bar
DMUB 2,5	0/2.5 bar	DMUB 100	0/100 bar
DMUB 4	0/4 bar	DMUB 160	0/160 bar
DMUB 6	0/6 bar	DMUB 250	0/250 bar
DMUB 10	0/10 bar	DMUB 400	0/400 bar
DMUB 16	0/16 bar	DMUB 600	0/600 bar
DMUB 25	0/25 bar	DMUB 1000	0/1000 bar

<sup>\*</sup> with centring pin for profiled seal

### Pressure gauge transducers

0.5% of the span

Application: For general applications
Materials: Housing: AISI 316L, measured material touching parts: AISI 316L

**Temperature range:** Measured material temperature: 0°C to max.+80°C, ambient temperature: 0°C to max. +80°C

Connection: G 1/4" (with elastomer seal)

Power supply: 8-30 V DC, elbow plug DIN 43560/EN 175301-803 (size 3, 4-pin)

Output signal: 4...20 mA two-terminal

Non-linearity: 0.5% of the span (BFSL)



Economical

Type (Nox	Measuring range
DMUB 1 ES	0/1 bar
DMUB 1,6 ES	0/1.6 bar
DMUB 2,5 ES	0/2.5 bar
DMUB 4 ES	0/4 bar
DMUB 6 ES	0/6 bar
DMUB 10 ES	0/10 bar
DMUB 16 ES	0/16 bar
DMUR 25 ES	0/25 har

Type (Nox	Measuring range
DMUB 40 ES	0/40 bar
DMUB 60 ES	0/60 bar
DMUB 100 ES	0/100 bar
DMUB 160 ES	0/160 bar
DMUB 250 ES	0/250 bar
DMUB 400 ES	0/400 bar
DMUB 600 ES	0/600 bar

### Pressure gauge transducers

**0.25% of the span** 

**Application:** For general applications

Materials: Housing: AlSI 316Ti, measured material touching parts: AlSI 316L

Temperature range: Measured material temperature -30°C to max. +100°C, ambient temperature: -30°C to max.

Protection class: IP 65 Connection: G 1/2"\*

Power supply: 8-36 V DC, elbow plug DIN 43560/EN 175301-803 (size 3, 4-pin) Output signal: 4...20 mA two-terminal

Non-linearity: 0.25% of the span (BFSL)



Robust

Adjustable zero

	· · · · · · · · · · · · · · · · · · ·	~	
Type	Measuring range	Type (Nox	Measuring range
DMU -1 ESB	for vacuum - 1/0 bar	DMU 40 ESB	0/40 bar
DMU 0,4 ESB	0/0.4 bar	DMU 60 ESB	0/60 bar
DMU 1 ESB	0/1 bar	DMU 100 ESB	0/100 bar
DMU 4 ESB	0/4 bar	DMU 160 ESB	0/160 bar
DMU 6 ESB	0/6 bar	DMU 250 ESB	0/250 bar
DMU 10 ESB	0/10 bar	DMU 400 ESB	0/400 bar
DMU 16 ESB	0/16 bar	DMU 600 ESB	0/600 bar
DMU 25 ESB	0/25 bar		

with centring pin for profiled seal

### Pressure gauge transducers

0.2% of the span

Application: For general applications, adjustable zero and span Materials: Housing and measured material touching parts: AISI 316Ti

Temperature range: Measured material temperature: '30°C to max.+100°C, ambient temperature: -20°C to max. +80°C

Protection class: IP 65

Connection: G 1/2" Power supply: 10-30 V DC, elbow plug DIN 43560/EN 175301-803 (size 3, 4-pin)

Output signal: 4...20 mA two-terminal Non-linearity: 0.2% of the span (BFSL)



Type (Nox	Measuring range	Type (Nox	Measuring range
DMU -1 ES	for vacuum -1/0 bar	DMU 16 ES	0/16 bar
DMU 0,25 ES	0/0.25 bar	DMU 25 ES	0/25 bar
DMU 0,4 ES	0/0.4 bar	DMU 40 ES	0/40 bar
DMU 0,6 ES	0/0.6 bar	DMU 60 ES	0/60 bar
DMU 1 ES	0/1 bar	DMU 100 ES	0/100 bar
DMU 1,6 ES	0/1.6 bar	DMU 160 ES	0/160 bar
DMU 2,5 ES	0/2.5 bar	DMU 250 ES	0/250 bar
DMU 4 ES	0/4 bar	DMU 400 ES	0/400 bar
DMU 6 ES	0/6 bar	DMU 600 ES	0/600 bar
DMU 10 FS	0/10 bar	DMU 1000 FS	0/1000 bar

on page 641

Flexible control cables



# Plug-on displays/pressure switches

### Switch power supply for power supply of the pressure gauge transducer and digital displays

Function: Stabilised output voltage 24V DC, housing for standard rail assembly

Туре	Input voltage	Output	Nominal performance
S8VS01524	100 - 240V AC	24V DC (max. 650 mA)	15 W

### Universal built-in display and controller

Materials: Housing and window: polycarbonate Temperature range: -20°C to max. +50°C Protection class: front side: IP 65

Input signals: Standard signals (0-20 mA, 4-20 mA, 0-50 mV, 0-1V, 0-2V and 0-10V), resistor thermometers (Pt100 and Pt1000), thermocouples (types K, J, N, T, S, R, B, E and L), frequency / speed (TTL and switch contact)

Outputs: 2 switch contacts (not galvanised isolated, PNP, NPN or push-pull)

Output functions: 2 point, 3 point, 2 point with alarm, min/max alarm together or separated, switch points user defined Conversion rate: Standard signal and frequency measurement: approx. 100 measurements/sec., temperature measure-

ment: approx. 1 measurement per second Display accuracy:  $\pm 0.2\%$  of the span for voltage signals Power supply: 9 - 28V DC

Display: four-digit, red LED display, character height: 10 mm

Dimensions: front frame: 24 x 48 mm, installation depth (with plug-in terminal): approx. 67 mm

	, , , , , , , , , , , , , , , , , , , ,
Туре	Description
Di 32-1	Digital display for installation into a panel cut-out 22.4 x 45.3 mm

### Digital plug-on displays for pressure gauge transducers (LCD)

Materials: Housing: ABS, front window: Polycarbonate

Temperature range: 0°C to max. +50°C

Protection class: IP 65

Electrical connection: A transmitter with 4-20 mA outlet in a 2-wire system and elbow plug

DIN 43650/EN 175301-803 (size 3, 4-pin)

Conversion rate: 5 meas./sec.

Display accuracy:  $\pm$  0.2% of the span,  $\pm$  1 digit

Programming: Using 3 keys under the housing face plate, menu guided: Scaling of the display area, decimal point,

Dimensions: Front frame: 49 x 49 mm, depth: 35.5 mm

Туре	Description
DAA 4	Four digit LCD plug-on display for gauge transducer, character height: 10 mm

### **Electronic pressure switches**

up to 600 bar Materials: Body and thread connector: Stainless steel (AISI 304/316L), display: Plastic, measured material touching

**IO**-Link



Temperature range: -20°C to max. +80°C, measured material: Max. +85°C Protection class: IP 67

parts: Stainless steel (AISI 316L)

Supply voltage: 15-35V DC, 45 mA Electrical connection: Plug M12 (4-pin)

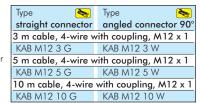
Control output (PNP): 2 control outputs (contacts, break contacts, windows and 250 mA

hysteresis can be freely adjusted for each control output), max. 250 mA

Switching accuracy: ±1% of the span Connection: G 1/4" MT (with elastomer seal) Service life: 100 million relay switches

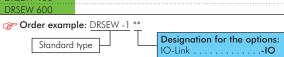


- Advantages: Easy-to-read, sturdy LED display
  - Intuitive and quick operation
  - · Easily adjustable to various installation situations, e.g. by using a display that can be rotated  $300^\circ$  or digits that can be rotated  $180^\circ$  on the display
  - Thread connector equipped with elastomer seal
  - · Honoured with the IF product design award
  - Password-protected menu navigation





		Settings	Protected against
Туре		range	overpressure to
DRSEW -1	for vacuum	-1 to 0 bar	2 bar
DRSEW 1		0 - 1 bar	2 bar
DRSEW 1,6		0 - 1.6 bar	3.2 bar
DRSEW 2,5		0 - 2.5 bar	5 bar
DRSEW 4		0 - 4 bar	8 bar
DRSEW 6		0 - 6 bar	12 bar
DRSEW 10		0 - 10 bar	20 bar
DRSEW 16		0 - 16 bar	32 bar
DRSEW 25		0 - 25 bar	50 bar
DRSEW 40		0 - 40 bar	80 bar
DRSEW 60		0 - 60 bar	120 bar
DRSEW 100		0 - 100 bar	200 bar
DRSEW 160		0 - 160 bar	320 bar
DRSEW 250		0 - 250 bar	500 bar
DRSEW 400		0 - 400 bar	800 bar
DRSFW 600		0 - 600 bar	1200 bar











safety caps



### **Pressure switches with screw terminals**

up to 150 bar

Materials: Body: Zinc-plated steel (vacuum switch: brass), diaphragm: NBR (vacuum switch: FKM), DRSS/DRSO 150:

piston AISI 303 with NBR seal

Temperature range: -30°C to max. +100°C (vacuum switch -5°C to max. +120°C)

Switchback difference: 5 to 15% Protection class: IP 65 (clamps IP 00) Cable connection: Using M 3 screw terminals

chine oil turnentine heating oil air (also partially suitable for water)

Type / Type			Settings		Protected agains	Protected against Switching	
NO contact	NC contact		range	Thread	overpressure to	capacity	
Vacuum switch							
DRSS -1	DRSO -1	for vacuum	-0.95 to -0.2 bar	G 1/8" (FT)	20 bar	42 V/100 VA	
Pressure swit	ches						
DRSS 1*	DRSO 1*		0.1 - 1 bar	G 1/4" (MT)	300 bar	42 V/100 VA	
DRSS 10*	DRSO 10		1 - 10 bar	G 1/4" (MT)	300 bar	42 V/100 VA	
DRSS 20	DRSO 20		10 - 20 bar	G 1/4" (MT)	300 bar	42 V/100 VA	
DRSS 50	DRSO 50		20 - 50 bar	G 1/4" (MT)	300 bar	42 V/100 VA	
DRSS 150	DRSO 150		50 - 150 bar	G 1/4" (MT)	600 bar	42 V/100 VA	
Safety caps fo	or vacuum and	pressure swit	ches (please order se	eparately)			
DRSS SCHUTZKAPPE							

with AMP 6.3 x 0.8 push-in fitting









safety caps



### Pressure switches with flat connectors

up to 350 bar

Materials: Body: Zinc-plated steel or stainless steel AISI 303 (vacuum switch: brass), diaphragms\*\*: NBR

Temperature range:  $-25^{\circ}\text{C}$  to max.  $+85^{\circ}\text{C}$ 

Switchback difference: 15 to 20% (vacuum switch 15 to 25%) Protection class: IP 65 (clamps IP 00)

Cable connection: Via flat connector (NC contact/NO contact: 2 x 6.3 x 0.8, changer: 3 x 6.3 x 0.8)

Media: Hydraulic oil, oil emulsion, air, (also partially suitable for water)

e <b>\^</b> *	Settings	Thread	Prot. against	Switching	
ınger	range	male	overpres. to	capacity	Н
CUSW 18 B for vacuum	-0.98 to -0.2 bar	G 1/8"	2 bar	42 V/5 A*	51
SW 2 B	0.5 - 2 bar	G 1/4"	10 bar	42 V/5 A*	49
SW 10 B	1 - 10 bar	G 1/4"	20 bar	42 V/5 A*	49
SW 70 B	10 - 70 bar	G 1/4"	120 bar	42 V/5 A*	56
SW 200 B	50 - 200 bar	G 1/4"	300 bar	42 V/5 A*	56
	100 - 350 bar	G 1/4"	500 bar	42 V/5 A*	48
1 303 (No.)					
SW 2 B ES	0.5 - 2 bar	G 1/4"	10 bar	42 V/5 A*	49
SW 10 B ES	1 - 10 bar	G 1/4"	20 bar	42 V/5 A*	49
SW 70 B ES	10 - 70 bar	G 1/4"	120 bar	42 V/5 A*	56
re switches (please or	der separately)				
Used for va	cuum switch				
Used for pr	essure switch				
	W 2 B W 10 B W 70 B W 200 B W 200 B W 10 B ES W 10 B ES re switches (please ore Used for you		Name	range   rang	range   male   overpres. to   capacity

<sup>\*</sup> at 30 V DC, \*\* settings range > 10 bar controller using stainless steel pistons, seal: UR

# pressure switches



### Pressure switches - small shape

up to 10 bar

Materials: Body: Brass, diaphragms: NBR Temperature range: -25°C to max. +85°C Switchback difference: <10% Protection class: IP 65 (clamps IP 00)

Cable connection: Via flat connector 2 x 6.3 x 0.8

Media: Hydraulic oil, oil emulsion, water, air

1	ype /	Туре	Settings	Thread	Prot. against	Switching
1	NO contact	NC contact	range	male	overpres. to	capacity
[	DRSS 2 MINI	DRSO 2 MINI	0.3 - 2 bar	G 1/8"	5 bar	42 V/100 VA
[	DRSS 10 MINI	DRSO 10 MINI	1 - 10 bar	G 1/8"	20 bar	42 V/100 VA
0						

Safety caps for pressure switches (please order separately)

DRSM2 SCHUTZKAPPE









Aluminium, copper and steel pipes on page 250



<sup>1)</sup> Ø 28, switchback difference: 10 to 15%

### Stainless steel pressure switches

Materials: Body: AISI 303, seal and diaphragms\*\*: FKM

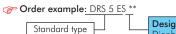
Temperature range: -5°C to max. +120°C Switchback difference: 10 to 30% Protection class: IP 65 (clamps IP 00)

Cable connection: Via flat connector 3 x 6.3 x 0.8

Optional: Diaphragms made of EPDM (-30°C to max. +120°C) -EP

- cp.i.e.i.aii Biap	agnis made of 2. 2m ( oo o is maxi + 12o o) =	
Type \\ \^\_	Settings Thread Prot. against	Switching
changer Changer	range male overpress. to	capacity
DRS 5 ES	0.5 - 5 bar G 1/4" 300 bar	250 V/4 A*
DRS 10 ES	1 - 10 bar G 1/4" 300 bar	250 V/4 A*
DRS 50 ES	10 - 50 bar G 1/4" 300 bar	250 V/4 A*
DRS 100 ES	10 - 100 bar G 1/4" 300 bar	250 V/4 A*
DRS 200 ES	50 - 200 bar G 1/4" 600 bar	250 V/4 A*
Connectors for stai	nless steel pressure switch (please order separately)	

DRS STECKDOSE at 30 V DC, \*\* type DRS 200 ES, controller using pistons



Designation for the options: Diaphragms made of EPDM



Materials: Body: Aluminium, diaphragms\*\*: NBR (vacuum switch: ECO)

Temperature range: -20°C to max. +100°C Switchback difference: 10 to 30%

Protection class: IP 65, type B2: Elbow plug connection DIN 43560/EN 175301-803 (size 3, 4-pin)

Media: Hydraulic oil, machine oil, turpentine, heating oil, air

Type <b>B 1 √</b> *	Type <b>B 2  \</b> °		Settings	Thread	Prot. against	0
changer	changer		range	female	overpress.e to	о сарасну
Vacuum switch	l					
	VAKUS	for vacuum	-0.95 to -0.1 bar	G 1/8"	20 bar	250 V/3.5 A*
Pressure switch	nes					
DRS 2			0.2 - 2 bar	G 1/4"	200 bar	250 V/2 A*
DRS 5	DRSV 5		0.5 - 5 bar	G 1/4"	200 bar	250 V/2 A*
DRS 10	DRSV 10		1 - 10 bar	G 1/4"	200 bar	250 V/2 A*
DRS 20			2 - 20 bar	G 1/4"	200 bar	250 V/2 A*
DRS 50			5 - 50 bar	G 1/4"	200 bar	250 V/2 A*
DRS 100			10 - 100 bar	G 1/4"	200 bar	250 V/2 A*
DRS 250			25 - 250 bar	G 1/4"	600 bar	250 V/2 A*
DRS 400			40 - 400 bar	G 1/4"	600 bar	250 V/2 A*





up to 200 bar

up to 200 bar





vacuum switch





### Pressure switches - with bayonet connections IP 67

Materials: Body: Zinc-plated steel, seals/diaphragms: NBR

Temperature range:  $-25^{\circ}\text{C}$  to max.  $+85^{\circ}\text{C}$ Switchback difference: 15 to 25% Protection class: IP 67 (clamps: IP 00)

Cable connection: Via bayonet coupling, DIN 72585 (connector diameter 2.5 mm)
Media: Hydraulic oil, machine oil, heating oil, air, water (only type DRSIP)

Advantages: • Ideal for outdoor use in construction or farm equipment, as a protection class of IP 67 is achieved through the use of bayonet couplings.

		Settings Thread	Prot. against	Switching
Туре		range male	overpress. to	capacity
Changer \				
DRSIP 2		0.3 - 2 bar G 1/4"	15 bar	42 V/5 A*
DRSIP 10		1 - 10 bar G 1/4"	20 bar	42 V/5 A*
DRSIP 70**		10 - 70 bar G 1/4"	120 bar	42 V/5 A*
DRSIP 200**		50 - 200 bar G 1/4"	300 bar	42 V/5 A*
NO contact /	NC contact 🚶			
DRSIPS 1	DRSIPO 1	0.1 - 1 bar G 1/4"	300 bar	42 V/100 VA
DRSIPS 10	DRSIPO 10	1 - 10 bar G 1/4"	300 bar	42 V/100 VA
DRSIPS 20	DRSIPO 20	10 - 20 bar G 1/4"	300 bar	42 V/100 VA
DRSIPS 50	DRSIPO 50	20 - 50 bar G 1/4"	300 bar	42 V/100 VA
DRSIPS 150**	DRSIPO 150**	50 - 150 bar G 1/4"	600 bar	42 V/100 VA
Connector, for pressure switch with bayonet connection				
DRSIP STECKDC	SE	(straight)		
DRSIP STECKDO	SE 90	(angled)		

<sup>\*</sup> for 30 V DC, \*\* controller using pistons, seal: UR (type DRSIPS 150 and DRSIPO 150: NBR)



type DRSIP STECKDOSE 90

<sup>\*</sup> for 30 V DC, \*\* settings range > 100 bar controller using pistons

B 1 = design type 1: lateral adjustment screw, B 2 = design type 2: the setting can only be completed after removing the safety cap





type MDR 2

type MDR 2...K





type MDR 3

type MDR 3...K





type MDR 5

type MDR 5...K

### Pressure switches with diaphragms for compressors

MDR

Media: Air, water (MDR 3 ... RM and MDR 53, many other media also possible)
Protection class: IP 54 (MDR 2: IP 44)

Type without	Type with	Settings	Press.	Other	
rotary switch	rotary switch	range	conn.	conn.*	Switching capacity
MDR 2/11	MDR 2/11 K	4 - 12 bar	G 1/4"	3 x 1/4"	1-pin 230V-2.2kW
MDR 3/6	MDR 3/6 K	1.3 - 6 bar	G 1/2"		3-pole 230V-5.5kW / 400V-7.5kW
MDR 3/11	MDR 3/11 K	4 - 11 bar	G 1/2"	3 x 1/4"	3-pole 230V-5.5kW / 400V-7.5kW
MDR 3/16	MDR 3/16 K	6 - 16 bar	G 1/2"	3 x 1/4"	3-pole 230V-5.5kW / 400V-7.5kW
MDR 3/25	MDR 3/25 K	7.5 - 25 bar	G 1/2"		3-pole 230V-5.5kW / 400V-7.5kW
MDR 3/35	MDR 3/35 K	12 - 35 bar	G 1/2"		3-pole 230V-5.5kW / 400V-7.5kW
	MDR 4S/11 K	4 - 11 bar	G 1/2"	1 x 1/4"	3-pole 230V-4.0kW / 400V-5.5kW
With roller type diaphragm for small pressure differences, enhanced medium tolerance					
MDR 3/6 RM		1 - 6 bar	G 1/2"		3-pole 230V-5.5kW / 400V-7.5kW
MDR 3/10 RM	MDR 3/10 K RM	3 - 10 bar	G 1/2"		3-pole 230V-5.5kW / 400V-7.5kW
MDR 3/16 RM	MDR 3/16 K RM	5 - 16 bar	G 1/2"		3-pole 230V-5.5kW / 400V-7.5kW

Туре	Туре	Settings	Press.	
without pushbutton	with pushbutton**	range	conn.	Switching capacity
MDR 5/5	MDR 5/5 K	1.5 - 5 bar	G 1/2"	3-pin 230V-4kW / 400V-5.5kW
MDR 5/8	MDR 5/8 K	2 - 8 bar	G 1/2"	3-pin 230V-4kW / 400V-5.5kW
MDR 5/11	MDR 5/11 K	2 - 11 bar	G 1/2"	3-pin 230V-4kW / 400V-5.5kW
MDR 5/16	MDR 5/16 K	2.5 - 16 bar	G 1/2"	3-pin 230V-4kW / 400V-5.5kW
Control pressure switch for screw compressors				
MDR 53/8		0.5 - 8 bar	G 1/2"	1 changeover contact
MDR 53/11		6 - 11 bar	G 1/2"	1 changeover contact
MDR 53/16		6 - 16 bar	G 1/2"	1 changeover contact
* only for rotary switch type				

Type for MDR 5/... K

/!\\*\* Only to be used with overload relays for switching on and off use

# Overload relay (overload relays)

### for MDR pressure switches

Settings range





type R 3/...

type R 5/..

Type for MDR 3/ K	Settings range
R 3/1,0	0.63 - 1 A
R 3/1,6	1 - 1.6 A
R 3/2,5	1.6 - 2.5 A
R 3/4	2.5 - 4 A
R 3/6,3	4 - 6.3 A
R 3/10	6.3 - 10 A
R 3/16	10 - 16 A
R 3/20*	16 - 20 A
R 3/24*	20 - 24 A

R 5/1,5	0.86 - 1.5 A	
R 5/2,45	1.5 - 2.45 A	
R 5/4,2	2.4 - 4.2 A	
R 5/7	4 - 7 A	
R 5/10,3	6.1 - 10.3 A	
R 5/14	9 - 14 A	
R 5/18	11 - 18 A	







MDR MEM 5

### Accessories - replacement diaphragms

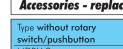
tor muk pressure switches
For pressure switches

Туре	For pressure switches
MDR MEM 2	MDR 2/
MDR MEM 3	MDR 3/
MDR MEM RM	MDR 3/ RM
MDR MEM 5	MDR 5/









6 mm push-in fitting

6 mm cutting ring

MDR ENTLAST 3/4

MDR ENTLAST 5

for MDR pressure switches Accessories - replacement hoods

Type without rotary	Type with rotary	
switch/pushbutton	switch/pushbutton	For pressure switches
MDRH 2	MDRH 2 K	MDR 2/
MDRH 3	MDRH 3 K	MDR 3/
MDRH 5	MDRH 5 K	MDR 5/



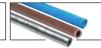


type MDR ENTLAST 5



Liquid seals, gaskets & tap from page 549

**Accessories - relief valves** 



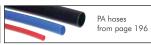
Aluminium, copper and steel pipes from page 250

Operating pressure

Up to 12 bar

Up to 16 bar

Up to 16 bar



for MDR pressure switches

MDR 3/... and MDR 4/...

For pressure switches

MDR 2/..

MDR 5/.

only for rotary switch type

<sup>\*</sup> higher switching capacity available on request

Especially good value!

#### PN 1 Plastic flow indicators

**Materials:** Body: Polycarbonate, impeller: Polypropylene, filter: Polypropylene 70 to 130  $\mu$ m

Temperature range: 0°C to max. +55°C

Installation position: Arbitrarily, flow direction, only into one direction

Media: Water

Advantages: • In-built, back flushable filters, economical price, also indicates the lowest flow rates

	Thread	
Туре	internal Installation length	Diameter
DMA 14 K	G 1/4" 58	24

#### **Impeller flow indicators**

up to 30 bar

Materials: Body: Brass nickel-plated, impeller: PA 66, inspection glass: Pyrex

Temperature range: Up to max. +90°C

Installation position and flow direction: Arbitrary

Media: Aqueous, non-aggressive liquids

						_
	Flow H <sub>2</sub> O	Thread			Operating	Replace
Туре	[l/min]	internal	Length	Width	pressure	inspection
DMA 14 MSV	0.6 - 3	G 1/4"	66	37	30 bar	DMA 14
DMA 38 MSV	1.1 - 5.5	G 3/8"	94	58	30 bar	DMA 38
DMA 12 MSV	1.3 - 6.3	G 1/2"	94	58	30 bar	DMA 12
DMA 34 MSV	1.6 - 17	G 3/4"	105	67	30 bar	DMA 34
DMA 10 MSV	2.2 - 27	G 1"	105	67	30 bar	DMA 10
DMA 114 MSV	9 - 55	G 1 1/4"	156	80	15 bar	DMA 11
DMA 112 MSV	11 - 60	G 1 1/2"	156	80	15 bar	DMA 11

Replace.							
inspection glass 🛬							
DMA 14 REP							
DMA 38 REP							
DMA 12 REP							
DMA 34 REP							
DMA 10 REP							
DMA 114 REP							
DMA 112 REP							
Difference in the control of the con							



#### **Viscosity compensating flow meters**

PN 16

Application: Flow meters measure the flow quantity at a specific point in a machine or a system. It is read out directly from the device.

Materials: Body: Polysulphone, spring: AISI 301, seal: NBR (for oil: klingerit-Oilit)

Temperature range: 0°C to max. +120°C

Connection: G 1" MT

Measurement principle: Spring-loaded, float, installation position: Arbitrary

Advantages: • Scale does not have to be adjusted to medium and pressure.

Type <b>for water</b>		Type <b>for oil as</b>	
as medium	Display range	medium (100 cSt)	
DM 20 K	2 - 20 l/min.	DM 18 K	
DM 35 K	5 - 35 l/min.	DM 30 K	
DM 50 K	5 - 50 l/min.	DM 45 K	
DM 80 K	10 - 80 l/min.	DM 75 K	
DM 100 K	20 - 100 l/min.		



#### Air consumption meter (compressed air meter)

Display range 1 - 18 I/min. 2 - 30 l/min. 5 - 45 l/min. 10 - 75 l/min.





Function: With the compressed air meter, the consumption volume, flow volume, velocity of flow and average tempera ture of compressed air can be obtained and evaluated effectively. Each unit is fitted with two switching outputs, each of which can be programmed as an analogue or pulse output for external recording of the readings. The following readings can be directly read from the device: Peak consumption, total consumption, instantaneous consumption. The display and units can be switched between I/min and m³/min (at STP).

Operating voltage: 18-30V DC

Display unit/measuring unit: NI/min or Nm3/h

Response time: <100 ms

Measurement error:  $Air class\ 141:\pm3\%$  of reading or +0.3% of the measuring range end value,  $air\ class\ 344:\pm6\%$  of reading or +0.6% of the measuring range end value

Current loading capacity/power input: 2 x 250 mA / < 100 mA

Analogue output: 4-20 mA, max. 500 Ohm

Pulse output: 1 NI or 1 Nm3 per impulse (impulse length 2 or 100 ms adjustable)

Outputs: OUT1: Control output (NC contact/NO contact) PNP, programmable hysteresis or switching range, IO-Link, OUT2: Control output (NC contact/NO contact) PNP, programmable hysteresis or switching range or analogue

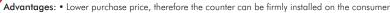
(4-20 mA) or pulse output (2 or 100 ms pulse duration)

Display: 4 digit LED display

Protection class: IP 65, protection class III

Electrical connection: M12 push-in connector (4-pin)





- · Smallest leaks are identified and can be eliminated early
- Air consumption quantities can be allocated to production units · Display for total consumption or current consumption on site
- · Switch, pulse or analogue output for external further processing
- Maintenance intervals can be specified depending on use
- Pressure loss-free measurement using special design of the sensor
- · Response time in milliseconds • Precise measurement regardless of the pressure and temperature (max. +60°C)
- Reading and saving of current process values and changing of parameter settings via IO-Link possi-

	Thread			Height	Measuring range	Measuring range
Туре	male	DN	Length	(incl. tube)	Nm³/h	NI/min
LVM 12	R 1/2"	15	300	77	0.25 - 75	4 - 1250
LVM 10	R 1"	25	475	89	0.75 - 225	12.5 - 3750
LVM 112	R 1 1/2"	40	475	120	1.3 - 410	22.2 - 6830
LVM 20	R 2"	50	475	133	2.3 - 700	39 - 11670
Accessories						
LVM NETZ	Power supply	for air c	onsumption m	eter (optional to	use with LVM without	control outputs)

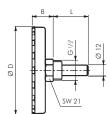




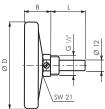
PU, PA, PTFE and PE hoses

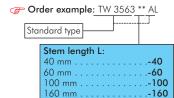












200 mm

#### Bimetallic thermometers horizontal w/ plastic housings and CU thermowells Class 2.0

Materials: Housing: Plastic, thermowell: Copper, window: Acrylic glass

Display correction: At stem end Connection: G 1/2 Stem with thermowell: 12 mm

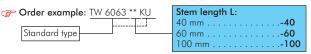
Class: 2.0

Operating pressure at the thermowell: Max. 6 bar

Installation dimension:  $\emptyset$  63: W = 23 mm,  $\emptyset$  80 and 100: W = 24.5 mm Available stem lengths: L = 40, 60, 100 mm (please specify when ordering)

Туре	Туре	Туре	Display	Scale
Ø $63 = D$	Ø 80 = D	Ø 100 = D	range	grad.
TW 6063 ** KU	TW 6080 ** KU	TW 60100 ** KU	0°C/+60°C	1°C
TW 12063 ** KU	TW 12080 ** KU	TW 120100 ** KU	0°C/+120°C	2°C

\*\* please specify desired stem length: 40, 60 or 100 mm



#### Bimetallic thermometers horizontal w/ aluminium housings and CU thermowells Class 2.0

Materials: Housing: Aluminium, thermowell: Cu-alloy, window: Acrylic glass

Display correction: At stem end

Stem with thermowell and locking bolt: 12 mm

Class: 2.0

Operating pressure at the thermowell: Max. 6 bar Installation dimension:  $\emptyset$  63: W = 23 mm,  $\emptyset$  100: W = 30 mm Available stem lengths: L= 40, 60, 100, 160, 200 mm (please specify when ordering)

	Available stem	Display	Scale
Туре	lengths (L)	range	grad.
Ø 63 = D			
TW 3563 ** AL	40, 60, 100, 160	-30°C/+50°C	1°C
TW 2663 ** AL	40, 60	-20°C/+60°C	1°C
TW 6063 ** AL	40, 60, 100, 160	0°C/+60°C	1°C
TW 8063 ** AL	40, 60	0°C/+80°C	1°C
TW 12063 ** AL	40, 60, 100, 160, 200	0°C/+120°C	2°C
TW 16063 ** AL	40, 60, 100, 160	0°C/+160°C	2°C
TW 20063 ** AL	40, 60, 100	0°C/+200°C	5°C
Ø 100 = D			
TW 35100 ** AL	40, 60, 100	-30°C/+50°C	1°C
TW 26100 ** AL	60, 100, 160, 200	-20°C/+60°C	1°C
TW 60100 ** AL	40, 60, 100, 160	0°C/+60°C	1°C
TW 80100 ** AL	60, 100, 200	0°C/+80°C	1°C
TW 120100 ** AL	40, 60, 100, 160, 200	0°C/+120°C	2°C
TW 160100 ** AL	60, 100, 160, 200	0°C/+160°C	2°C
TW 200100 ** AL	60, 100, 160, 200	0°C/+200°C	5°C

Class 1.0

Thermowell type

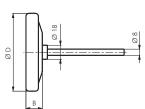
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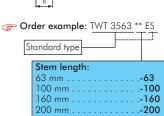
0°C/+250°C

#### Bimetallic thermometers horizontal without thermowells, 18 mm collar

\*\*\* NOX

-200





Display correction: Adjustable indicator Protection class: IP 43 Connection: 18 mm collar Stem: 8 mm Class: 1.0

Materials: Housing: AISI 304, stem: AISI 316Ti, window: Instrument plate glass

Installation dimension: Ø 63: W = 16 mm, Ø 100: W = 21 mm Available stem lengths: 63, 100, 160, 200 mm (please specify when ordering)

March	Display	Scale
Type	range	grad.
Ø 63 = D		
TWT 3563 ** ES	-30°C/+50°C	1°C
TWT 2663 ** ES	-20°C/+60°C	1°C
TWT 6063 ** ES	0°C/+60°C	1°C
TWT 8063 ** ES	0°C/+80°C	1°C
TWT 12063 ** ES	0°C/+120°C	2°C
TWT 16063 ** ES	0°C/+160°C	2°C
TWT 25063 ** ES	0°C/+250°C	5°C
Ø 100 = D (standard)		
TWT 35100 ** ES	-30°C/+50°C	1°C
TWT 26100 ** ES	-20°C/+60°C	1°C
TWT 60100 ** ES	0°C/+60°C	1°C
TWT 80100 ** ES	0°C/+80°C	1°C
TWT 120100 ** ES	0°C/+120°C	1°C
TWT 160100 ** ES	0°C/+160°C	2°C
TWT 200100 ** ES	0°C/+200°C	2°C

please specify desired stem length: 63, 100, 160 or 200 mm

Thermowell

type

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#### Bimetallic thermometers horizontal without thermowells - Industrial Version Class 1.0

Materials: Housing: AISI 304, stem: AISI 316Ti, window: Instrument plate glass

**Display correction:** Adjustable indicator **Protection class:** IP 43

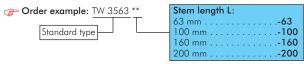
Connection: G 1/2" Stem: 8 mm Class: 1.0

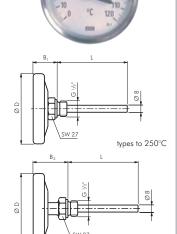
Operating pressure at the stem: Max. 25 bar

Installation dimension: Ø 63:  $B_1 = 29$  mm,  $B_2 = 46$  mm, Ø 80:  $B_1 = 30$  mm,  $B_2 = 47$  mm, Ø 100:  $B_1 = 35$  mm,  $B_2 = 52$  mm, Ø 160:  $B_1 = 39$  mm,  $B_2 = 57$  mm Available stem lengths: L = 63, 100, 160, 200 mm (please specify when ordering)

Туре	Scale	Type	Type (standard)	Type	Scale	Display
Ø 63 = D	grad.	Ø 80 = D	Ø 100 = D	Ø 160 = D	grad.	range
TW 3563 **	1°C	TW 3580 **	TW 35100 **	TW 35160 **	1°C	-30°C/+50°C
TW 6063 **	1°C	TW 6080 **	TW 60100 **	TW 60160 **	1°C	0°C/+60°C
TW 8063 **	1°C	TW 8080 **	TW 80100 **	TW 80160 **	1°C	0°C/+80°C
TW 10063 **	2°C	TW 10080 **	TW 100100 **	TW 100160 **	1°C	0°C/+100°C
TW 12063 **	2°C	TW 12080 **	TW 120100 **	TW 120160 **	1°C	0°C/+120°C
TW 16063 **	2°C	TW 16080 **	TW 160100 **	TW 160160 **	2°C	0°C/+160°C
TW 20063 **	5°C	TW 20080 **	TW 200100 **	TW 200160 **	2°C	0°C/+200°C
TW 25063 **	5°C	TW 25080 **	TW 250100 **	TW 250160 **	2°C	0°C/+250°C
TW 30063 **	5°C	TW 30080 **	TW 300100 **	TW 300160 **	2°C	0°C/+300°C
TW 40063 **	5°C	TW 40080 **	TW 400100 **	TW 400160 **	5°C	0°C/+400°C
TW 50063 **	5°C	TW 50080 **	TW 500100 **	TW 500160 **	5°C	0°C/+500°C

<sup>\*\*</sup> please specify desired stem length: 63, 100, 160 or 200 mm





types 300°C and up

INOX

#### Bimetallic thermometers horizontal without thermowells - Chemical Version Class 1.0

Application: For aggressive measured material in chemistry, petro-chemistry, process engineering. Also for apparatus engineering, food industry or similar. The devices meet the highest requirements for measuring technology. Thermowell type

Materials: Housing: AISI 304, stem: AISI 316Ti, window: Instrument plate glass

Display correction: Indicator with micro-adjustment Protection class: IP 65

Connection: Male thread G 1/2"

Stem: 8 mm

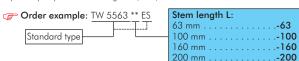
Class: 1.0

Operating pressure at the stem: Max. 25 bar

Installation dimension: Ø 63:  $B_1=60$  mm ( $\geq+300^{\circ}C$ : 100 mm),  $B_2=35$  mm, Ø 100:  $B_1=83$  mm ( $\geq+300^{\circ}C$ : 123 mm),  $B_2=50$  mm Available stem lengths: L=63, 100, 160, 200 mm (please specify when ordering)

Type (Nox)	Type (standard)	Display	Measuring	Scale	Error
Ø 63 = D	Ø 100 = D	range	area	graduation	limit
TW 5563 ** ES	TW 55100 ** ES	-50°C/+50°C	-40°C/+40°C	1°C	1°C
TW 3563 ** ES	TW 35100 ** ES	-30°C/+50°C	-20°C/+40°C	1°C	1°C
TW 2663 ** ES	TW 26100 ** ES	-20°C/+60°C	-10°C/+50°C	1°C	1°C
TW 6063 ** ES	TW 60100 ** ES	0°C/+60°C	+10°C/+50°C	1°C	1°C
TW 8063 ** ES	TW 80100 ** ES	0°C/+80°C	+10°C/+70°C	1°C	1°C
TW 10063 ** ES	TW 100100 ** ES	0°C/+100°C	+10°C/+90°C	1°C	1°C
TW 12063 ** ES	TW 120100 ** ES	0°C/+120°C	+20°C/+100°C	2°C	2°C
TW 16063 ** ES	TW 160100 ** ES	0°C/+160°C	+20°C/+140°C	2°C	2°C
TW 20063 ** ES	TW 200100 ** ES	0°C/+200°C	+20°C/+180°C	2°C	2°C
TW 25063 ** ES	TW 250100 ** ES	0°C/+250°C	+30°C/+220°C	5°C	2.5°C
TW 30063 ** ES	TW 300100 ** ES	0°C/+300°C	+30°C/+270°C	5°C	5°C
TW 40063 ** ES	TW 400100 ** ES	0°C/+400°C	+50°C/+350°C	5°C	5°C
TW 50063 ** ES	TW 500100 ** ES	0°C/+500°C	+50°C/+450°C	5°C	5°C
TW 60063 ** ES	TW 600100 ** ES	0°C/+600°C	+100°C/+500°C	10°C	10°C

<sup>\*\*</sup> please specify desired stem length: 63, 100, 160 or 200 mm







Temperature switches from page 401



Aluminium, copper and steel pipes from page 250

Page 399



air hoses from page 224

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# **Bimetallic thermometers**

# Ø 18 Ø 8

# Bimetallic thermometers vertical without thermowells, 18 mm collar

Materials: Housing: AISI 304, stem: AISI 316Ti, window: Instrument plate glass

**Display correction:** Adjustable indicator **Protection class:** IP 43

Connection: 18 mm collar

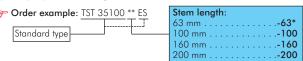
Stem: 8 mm

Available stem lengths: 63, 100, 160, 200 mm (please specify when ordering)

ollar	Class 1.0
	Thermowell type
	A
13-	Page 399
	`

lype (standard)	Display	Scale
Ø 100	range	grad.
TST 35100 ** ES	-30°C/+50°C	1°C
TST 26100 ** ES	-20°C/+60°C	1°C
TST 60100 ** ES	0°C/+60°C	1°C
TST 80100 ** ES	0°C/+80°C	1°C
TST 120100 ** ES	0°C/+120°C	1°C
TST 160100 ** ES	0°C/+160°C	2°C
TST 200100 ** ES	0°C/+200°C	2°C
TST 250100 ** ES	0°C/+250°C	2°C
** -		

please specify desired stem length: 63, 100, 160 or 200 mm



not for 0°C/+60°C thermometer

#### Bimetallic thermometers vertical without thermowells - Industrial Version Class 1.0

Materials: Housing: AISI 304, stem: AISI 316Ti, window: Instrument plate glass

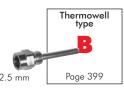
Display correction: Adjustable indicator

Protection class: IP 43

Connection: Male thread G 1/2" Stem: 8 mm

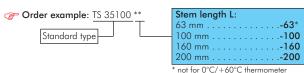
Class: 1.0 Operating pressure at the stem: Max. 25 bar

Installation dimension: Ø 100: F = 66 mm, H = 40 mm, Ø 160: F = 96 mm, H = 42.5 mm Available stem lengths: L = 63, 100, 160, 200 mm (please specify when ordering)



Type (standard)	Туре	Display	Scale
Ø100 = D	Ø 160 = D	range	grad.
TS 35100 **	TS 35160 **	-30°C/+50°C	1°C
TS 60100 **	TS 60160 **	0°C/+60°C	1°C
TS 80100 **	TS 80160 **	0°C/+80°C	1°C
TS 100100 **	TS 100160**	0°C/+100°C	1°C
TS 120100 **	TS 120160 **	0°C/+120°C	1°C
TS 160100 **	TS 160160 **	0°C/+160°C	2°C
TS 200100 **	TS 200160 **	0°C/+200°C	2°C
TS 250100 **	TS 250160 **	0°C/+250°C	2°C

please specify desired stem length; 63, 100, 160 or 200 mm





# **Bimetallic thermometers**

Thermowell type

see below

#### Bimetallic thermometers vertical without thermowells - Chemical Version Class 1.0

Application: For aggressive measured material in chemistry, petro-chemistry, process engineering. Also for apparatus engineering, food industry or similar. The devices meet the highest requirements for measuring technology. Materials: Housing: AISI 304, stem: AISI 316Ti, window: Polycarbonate (Ø 100: instrument plate glass)
Display correction: Indicator with micro-adjustment

Protection class: IP 65

Connection: Male thread G 1/2" Stem: 8 mm

Class: 1.0

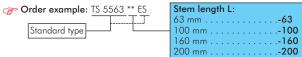
Operating pressure at the stem: Max. 25 bar

Installation dimension: Ø 63: F = 57 mm (≥ +300°C: 97 mm), G = 35 mm,
Ø 100: F = 83 mm (≥ +300°C: 123 mm), G = 50 mm

Available stem lengths: L = 63, 100, 160, 200 mm (please specify when ordering

Available stem leng		J, 200 mm (piease spec	ity when ordering)			
Type (Nox)	Type (standard)	Display	Measuring	Scale	Error	
Ø 63 = D	Ø 100 = D	range	range	graduation	limit	
TS 5563 ** ES	TS 5563 ** ES		-40°C/+40°C	1°C	1°C	
TS 3563 ** ES	TS 35100 ** ES	-30°C/+50°C	-20°C/+40°C	1°C	1°C	
TS 2663 ** ES	TS 26100 ** ES	-20°C/+60°C	-10°C/+50°C	1°C	1°C	
TS 6063 ** ES	TS 60100 ** ES	0°C/+60°C	+10°C/+50°C	1°C	1°C	
TS 8063 ** ES	TS 80100 ** ES	0°C/+80°C	+10°C/+70°C	1°C	1°C	
TS 10063 ** ES	TS 100100 ** ES	0°C/+100°C	+10°C/+90°C	1°C	1°C	
TS 12063 ** ES	TS 120100 ** ES	0°C/+120°C	+20°C/+100°C	2°C	2°C	
TS 16063 ** ES	TS 160100 ** ES	0°C/+160°C	+20°C/+140°C	2°C	2°C	
TS 20063 ** ES	TS 200100 ** ES	0°C/+200°C	+20°C/+180°C	2°C	2°C	
TS 25063 ** ES	TS 250100 ** ES	0°C/+250°C	+30°C/+220°C	5°C	2.5°C	
TS 30063 ** ES	TS 300100 ** ES	0°C/+300°C	+30°C/+270°C	5°C	5°C	
TS 40063 ** ES	TS 400100 ** ES	0°C/+400°C	+50°C/+350°C	5°C	5°C	
TS 50063 ** ES	TS 500100 ** ES	0°C/+500°C	+50°C/+450°C	5°C	5°C	
TS 60063 ** FS	TS 600100 ** FS	0°C/+600°C	+100°C/+500°C	10°C	10°C	

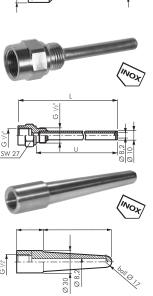


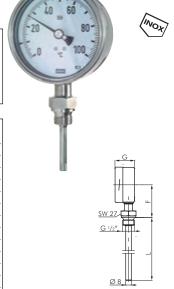




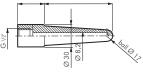
Type AISI 316Ti	Type Cu-alloy	Type unit 35	Suitable for	
(max. 25 bar)	(max. 6 bar)	(max. 25 bar)	stem lengths	L
To screw-in				
TR 63 BUND ES	TR 63 BUND CU	TR 63 BUND ST	63	63
TR 100 BUND ES	TR 100 BUND CU	TR 100 BUND ST	100	100
TR 160 BUND ES	TR 160 BUND CU	TR 160 BUND ST	160	160
TR 200 BUND ES	TR 200 BUND CU	TR 200 BUND ST	200	200
For welding				
TR 63 BUND AS ES			63	43
TR 100 BUND AS ES			100	80
TR 160 BUND AS ES			160	140
TR 200 BUND AS ES			200	180

Thermowells for bimetallic thermometers Industrial & Chemical Version							
Type AISI 316Ti	Type <b>Cu-alloy</b>	Suitable for	Suitable for				
(max. 25 bar)	(max. 6 bar)	stem lengths U					
To screw-in							
TR 6312 ES		63	45	73			
TR 10012 ES	TR 10012 CU	100	82	110			
TR 16012 ES	TR 16012 CU	160	142	170			
TR 20012 ES	TR 20012 CU	200	182	210			
For welding							
TR 10012 AS ES		100		73			
TR 16012 AS ES		160					
TR 20012 AS ES		200		173			

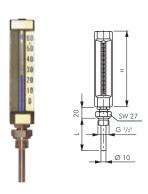


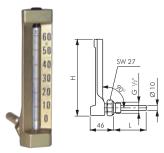






# **Machine glass thermometers**





#### **Machine glass thermometers**

Application: For use in general mechanical engineering, system- and container construction, as well as central heating

**Materials:** Housing: Aluminium brass coloured anodised **Connection:** G 1/2"

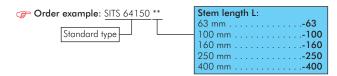
Stem: 10 mm (thermowell, see at bottom of this page) Error limit: In compliance with DIN 16195

Available stem lengths: L= 63, 100, 160, 250, 400 mm (please specify when ordering)



Туре	Scale	Туре	Scale	Display
150 mm = H	grad.	200 mm = H	grad.	range
Vertical design				
SITS 64150 **	2°C	SITS 64200 **	1°C	-60°C/+40°C
SITS 35150 **	1°C	SITS 35200 **	1°C	-30°C/+50°C
SITS 60150 **	1°C	SITS 60200 **	1°C	0°C/+60°C
SITS 100150 **	2°C	SITS 100200 **	1°C	0°C/+100°C
SITS 120150 **	2°C	SITS 120200 **	1°C	0°C/+120°C
SITS 160150 **	2°C	SITS 160200 **	2°C	0°C/+160°C
SITS 200150 **	2°C	SITS 200200 **	2°C	0°C/+200°C
Horizontal design				
SITW 64150 **	2°C	SITW 64200 **	1°C	-60°C/+40°C
SITW 35150 **	1°C	SITW 35200 **	1°C	-30°C/+50°C
SITW 60150 **	1°C	SITW 60200 **	1°C	0°C/+60°C
SITW 100150 **	2°C	SITW 100200 **	1°C	0°C/+100°C
SITW 120150 **	2°C	SITW 120200 **	1°C	0°C/+120°C
SITW 160150 **	2°C	SITW 160200 **	2°C	0°C/+160°C
SITW 200150 **	2°C	SITW 200200 **	2°C	0°C/+200°C

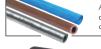
<sup>\*\*</sup> please specify desired stem length: 63, 100, 160, 250 or 400 mm





Thermowells for machine glass thermometers						
Type 35 bar Nox	Type 16 bar	Suitable for				
AISI 316Ti	brass	stem lengths	U	L		
TR 6312 SI ES	TR 6312 SI MS	63	45	73		
TR 10012 SI ES	TR 10012 SI MS	100	82	110		
TR 16012 SI ES	TR 16012 SI MS	160	142	170		
TR 25012 SI ES	TR 25012 SI MS	250	232	260		
TR 40012 SI ES	TR 40012 SI MS	400	382	410		





Aluminium, copper and steel pipes on page 250



Silicone and other technical hos from page 215







Silicone hot air hoses from page 224



HYDAC Pipe clamps from page 244



Mould couplings from page 164



Cutting ring fittings from page 77



Flexible control cables on page 641

# **Temperature switches**

**DIN EN 60751** 

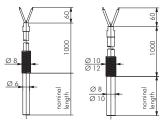
#### Plug-in resistance thermometers with fixed cables

Material: Thermowell: AISI 316Ti

Temperature range:  $-10^{\circ}$ C to max.  $+350^{\circ}$ C Measuring set: 1 x Pt 100 Connection: 1 metre glass silk-stainless steel braiding, cable outlet with VA bend protection, pipelines not moisture

sealed, only for dry environment

Туре	Type	Type	
thermowell 6 mm	thermowell 8 mm	thermowell 10 mm	Nominal length
PT 1006/50	PT 1008/50	PT 10010/50	50
PT 1006/100	PT 1008/100	PT 10010/100	100
	PT 1008/150	PT 10010/150	150
		PT 10010/200	200



#### **Resistor thermometers with small connection heads**

**DIN EN 60751** 

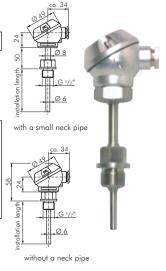
Material: Thermowell: AISI 316Ti, connection head: die-cast aluminium
Temperature range: -50°C to max. +400°C (probe tip), -40°C to max. +100°C (connection head)
Measuring set: 1 x Pt 100

Protection class: IP 54

Connection: Screw terminals, cable inlet M16x1.5

Mounting thread: G 1/2"

Type with	Type without	
a small neck pipe	a neck pipe	Nominal length
PT 1006/50 AK	PT 1006/50 AKK	50
PT 1006/100 AK	PT 1006/100 AKK	100
PT 1006/150 AK	PT 1006/150 AKK	150
PT 1006/200 AK	PT 1006/200 AKK	200
PT 1006/250 AK	PT 1006/250 AKK	250
PT 1006/300 AK	PT 1006/300 AKK	300



#### Electronic temperature switches with LED displays

Material: AISI 316L Protection class: IP 65

Supply voltage: 24V DC, 50 mA

Electrical connection: Plug M12 (5-pin)
Control output PNP: 24V DC, max. 300 mA, short-circuit protected

Contact function: NC or NO contact, programmable Switch point setting: Programmable, LED switching status indicator Display: 3 digit LED, character height 7 mm

. ,	2	•	0
Туре	NOX	Thread	Switching range
TSE 12 ES		G 1/2"	-20°C to max. +120°C
TSE 34 ES		G 3/4"	-20°C to max. +120°C

Туре	Туре
straight connector	angled connector 90°
3 m cable, 5-wire w	rith coupling, M12 x 1
KAB M125 3 G	KAB M125 3 W
5 m cable, 5-wire w	rith coupling, M12 x 1
KAB M125 5 G	KAB M125 5 W
10 m cable, 5-wire	with coupling, M12 x 1
KAB M125 10 G	KAB M125 10 W

PN 80



# Chapter 7 - Valves- Throttles - Silencers

## 2/2-way and 3/2-way valves, process valves



2/2-way valves brass and stainless steel 404-408



3/2-way valves brass and stainless steel 409



Vacuum valves 409



Compressor relief valves 408



Micro solenoid valves 410-413



Hydraulic 2/2-way valves 408



Pneumatically activated shut-off valves Page 302-303

#### **Solenoid valves**



3/2-way flange & combi-valves Page 412-414



Page 412-414



Page 415



can be found in our Online Shop



Page 418-419



manifolds Page 423



valves - accessories Page 420-421

# **Pneumatically actuated valves**



3/2-way



5/2-way Page 423



5/3-way Page 423



Signal interrupter & two-hand safety blocks Page 433



Pneumatically actuated shut-off valves Page 302-303



Pinch valves Page 302



pneumatically actuated

#### Standard valves



ISO 1 Page 418



ISO 2 Page 419



ISO 3 can be found in our Online Shop!



Namur valves Page 416-417



Standard valves from Festo can be found in our Online Shop



Standard valves from Aventics can be found in our Online Shop



Base plates (ISO 5599/1) Page 418 & 419

# **Special valves**



Oscillating valves



Binary reduction valve Page 432



Counter Page 432



Page 428



safety blocks Page 433



Time valves and signal interrupters Page 434



## Mechanically actuated valves



Eco-Line hand lever valves Page 424+426



Hand lever valves Page 425



Hand lever valves from Festo and Aventics can be found in our Online Shop



Tilt lever valves Page 427



Limit switches Page 428



Press. buttons and pressure switches Page 429



Foot valves and electric foot switches Page 430

## One-way control valves, check valves



One-way control valves Page 440



One-way control valves with slotted screws Page 440



One-way control valves MSV, Alu, plastic Page 443



Flow control and one-way control valves Page 441-442



Page 446-450



Page 449



High pressure check valves Page 450-451

#### **Silencers**



Silencer made of sintered bronze Page 436



Sintered bronze with brass threads Page 437



stainless steel Page 436-437



made of plastic Page 436-437



High performance silencers Page 438



Flow control silencers Page 439



for ejectors Page 438

# **Hydraulic valves**



Hand lever valves Page 456-457



NG 6 valves Page 452-454



Intermediate plate valves & Page 453-454



6/2-way valves Page 452



Page 408



Pressure limiting valves Page 455



Choke valves & Page 445

# Block one-way control valves, safety valves



control valves Page 444



Choke valves Page 444



Choke valves, one-way control valves, stainless steel Page 444



High pressure choke valves Page 445



Safety valves Page 518-521



stainless steel 518-520



Safety valves & relief valves Page 520-521

# Especially good value! G 1/8" & G 1/4"

#### 2/2-way solenoid valves from brass

**Eco-Line** 

 $\textbf{Materials:} \ \, \textbf{Body:} \ \, \textbf{Brass,} \ \, \textbf{internal parts:} \ \, \textbf{Brass/stainless steel,} \ \, \textbf{seal:} \ \, \textbf{NBR} \ \, \textbf{(types with G 1/8" and G 1/4":} \ \, \textbf{FKM)}$ 

**Temperature range:**  $-10^{\circ}\text{C}$  to max.  $+80^{\circ}\text{C}$  , environment: max.  $+50^{\circ}\text{C}$ 

Media: Compressed air, neutral gases, water, neutral low-viscosity media, other media on request

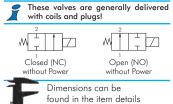
Installation position: With upright magnets

Voltages: Standard: 24V=, 230V AC, upon request: See order examples for other voltages

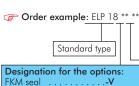
Optional: FKM seal (-10°C to max. +130°C) -V, EPDM seal for air and warm water (-10°C to max. +120°C) -EP

Type Closed (NC)	Magnetic	Type Open (NO)	Magne	tic			Op. pressure (bar)	
without power	coil 3)	without power	coil 3)	Thread	DN	L	NC / NO	kv-value 1)
ELP 18 **	Υ	ELPH 18 **	Z	G 1/8"	3	39	0 - 13 / 0 - 8	3,2 l/min.
ELP 14 **	Υ	ELPH 14 **	Z	G 1/4"	3	39	0 - 13 / 0 - 8	3,2 l/min.
ELP 38 **	Υ	ELPH 38 **	Z	G 3/8"	15	66	0,5 - 16 / 0,5 - 13	64 l/min.
ELP 12 **	Υ	ELPH 12 **	Z	G 1/2"	15	66	0,5 - 16 / 0,5 - 13	64 l/min.
ELP 34 **	Υ	ELPH 34 **	Z	G 3/4"	20	75	0,5 - 16 / 0,5 - 13	108 l/min.
ELP 10 **	Υ	ELPH 10 **	Z	G 1"	25	96	0,5 - 16 / 0,5 - 13	171 l/min.
SLP 114 **	Р			G 1 1/4"	35	131	0,5 - 16 /	313 l/min.
SLP 112 **	Р			G 1 1/2"	40	131	0,5 - 16 /	427 l/min.
SLP 20 **	Р			G 2"	50	165	0,5 - 16 /	684 l/min.

<sup>1)</sup> water flow rate at +20°C, 1 bar pressure at the valve inlet, free discharge, 3) magnetic coils and accessories from page 420 \*\* please enter required voltage, see order example



in our Online Shop



EPDM seal

Available voltages -24V= 24V= (standard) 230V ÀC (standard) .-230V .-12V= .-24VAC

For opening or closing, servocontrolled valves require a pres-sure difference between the valve inlet and valve outlet. The pres-

sure difference is given as minimum pressure. There is a pressure compensation in the valve, resulting that no or little medium is used at the valve outlet, the valve will no longer function (it opens or closes unreliably)

#### 2/2-way solenoid valves from brass

Materials: Body: Brass, internal parts: Brass/stainless steel, seal: NBR (types with G 1/8" and G 1/4": FKM) Temperature range: -10°C to max. +85°C (types with G  $^{1}/8''$  and G  $^{1}/4''$ : -10°C to max. +130°C), environment:

Media: Compressed air, neutral gases, water, neutral low-viscosity media, heating oil, other media on request Installation position: With upright magnets

Voltages: Standard: 24V=, 230V AC, upon request: See order examples for other voltages, protection class: IP 65 © Optional: FKM seal (-10°C to max. +130°C) -V, EPDM seal for air and warm water (-10°C to max. +120°C) -EP,

Type (DC)	Type (AC)				Op. pressure (bar)	
24V=	230V AC	Thread	DN	L	DC/AC	kv value <sup>1)</sup>
Closed (NC) without	power M T					
M 218 24V=	M 218 230V	G 1/8"	2.2	38	0 - 16/0 - 15	2.4 l/min*
M 214 24V=	M 214 230V	G 1/4"	2.2	38	0 - 16/0 - 15	2.4 l/min*
M 238 24V=	M 238 230V	G 3/8"	13	67	0.3 - 16/0.3 - 16	55 l/min
M 212 24V=	M 212 230V	G 1/2"	13	67	0.3 - 16/0.3 - 16	63 l/min
M 234 24V=	M 234 230V	G 3/4"	21	82	0.3 - 16/0.3 - 16	100 l/min
M 210 24V=	M 210 230V	G 1"	25	96	0.3 - 16/0.3 - 16	160 l/min
M 2114 24V=	M 2114 230V	G 1 1/4"	40	140	0.5 - 16/0.5 - 16	370 l/min
M 2112 24V=	M 2112 230V	G 1 1/2"	40	140	0.5 - 16/0.5 - 16	400 l/min
M 220 24V=	M 220 230V	G 2"	50	168	0.5 - 16/0.5 - 16	540 l/min
Open (NO) without p	power W T					
MO 218 24V=	MO 218 230V	G 1/8"	2.5	40	0 - 16/0 - 18	3.4 l/min
MO 214 24V=	MO 214 230V	G 1/4"	3	40	0 - 8/0 - 15	4.5 l/min
MO 238 24V=	MO 238 230V	G 3/8"	13	67	0.3 - 16/0.3 - 16	55 l/min
MO 212 24V=	MO 212 230V	G 1/2"	13	67	0.3 - 16/0.3 - 16	63 l/min
MO 234 24V=	MO 234 230V	G 3/4"	21	82	0.3 - 16/0.3 - 16	100 l/min
MO 210 24V=	MO 210 230V	G 1"	25	96	0.3 - 16/0.3 - 16	160 l/min
MO 2114 24V=	MO 2114 230V	G 1 1/4"	40	140	0.5 - 16/0.5 - 16	370 l/min
MO 2112 24V=	MO 2112 230V	G 1 1/2"	40	140	0.5 - 16/0.5 - 16	400 l/min
MO 220 24V=	MO 220 230V	G 2"	50	168	0.5 - 16/0.5 - 16	540 I/min



G 3/8" - G 2'

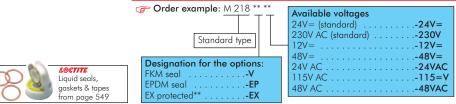
These valves are generally delivered

with coils and plugs!

Flow for air [I/min]  $\approx 13.4 \cdot \text{kv} \cdot \text{P}_{\text{input}}$ , if  $\text{P}_{\text{output}} < \frac{\text{P}_{\text{input}}}{2}$  ( $\text{P}_{\text{input}}$  and  $\text{P}_{\text{output}}$  are absolute values in bar.)



For opening or closing, servo-controlled valves require a pressure difference between the valve inlet and valve outlet. The pressure difference is given as minimum pressure. There is a pressure compensation in the valve, resulting that no or little medium is used at the valve outlet, the valve will no longer function (it opens or closes unreliably).



All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

G 1/8" & G 1/4"

type AC: kv=4.5 l/min.\*\* please indicate protection category, only NC-valves water flow rate at  $+20^{\circ}$ C, 1 bar pressure at the valve inlet, free discharge.

**Eco-Line** 

# These valves are generally delivered with coils and plugs!

Dimensions can be found in the item details

in our Online Shop.

These valves are generally delivered with coils and plugs!

#### 2/2-way solenoid valves from brass, force controlled

Materials: Body: Brass, internal parts: Brass/stainless steel, seal: NBR

Temperature range: -10°C to max. +80°C, environment: Max. +65°C

Operating pressure: DC: 0 - 6 bar, AC: 0 - 10 bar

Power consumption: Direct current (DC): 20 W, G 1 1/4" - G 2": 45 W, alternating current (AC): 24 VA, G 1 1/4" - G 2": 36 VA (draw: 60/90 VA)

Media: Compressed air, neutral gases, water, neutral low-viscosity media, other media on request

Installation position: With upright magnets

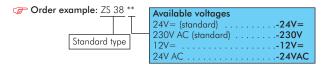
Voltages: Standard: 24V=, 230V AC, upon request: See order examples for other voltages

Protection class: IP 65

Type (DC) 24V=	Type (AC) 230V AC	Thread	DN	L	kv value <sup>1)</sup>	Replacement diaphragm
Closed (NC) without						
ZS 38 24V=	ZS 38 230V	G 3/8"	16	69	68 l/min	ZS 381234 MEM **
ZS 12 24V=	ZS 12 230V	G 1/2"	16	69	68 l/min	ZS 381234 MEM **
ZS 34 24V=	ZS 34 230V	G 3/4"	20	73	108 l/min	ZS 381234 MEM **
ZS 10 24V=	ZS 10 230V	G 1"	25	99	171 l/min	ZS 10 MEM **
ZS 114 24V=	ZS 114 230V	G 1 1/4"	32	112	342 l/min	ZS 114 MEM **
ZS 112 24V=	ZS 112 230V	G 1 1/2"	40	123	413 l/min	ZS 112 MEM **
ZS 20 24V=	ZS 20 230V	G 2"	50	168	684 l/min	ZS 20 MEM **

n) water flow rate at +20°C, 1 bar pressure at the valve inlet, free discharge.
Flow for air [l/min] ≈ 13.4 · kv · P<sub>input</sub>, if P<sub>output</sub> < <u>P<sub>input</sub></u> (P<sub>input</sub> and P<sub>output</sub> are absolute values in bar.)

<sup>\*\*</sup> please enter the required material: N=NBR, EP=EP $\stackrel{\checkmark}{D}$ M, V=FKM



#### 2/2-way solenoid valves from brass, force controlled

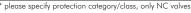
Materials: Body: Brass, internal parts: Brass/stainless steel, seal: NBR
Temperature range: -10°C to max. +85°C, environment: -10°C to max. +50°C
Media: Compressed air, neutral gases, water, neutral low-viscosity media, heating oil, other media on request Installation position: With upright magnets, opened without power (NO), also with horizontal magnets

Voltages: Standard: 24V=, 230V AC, upon request: See order examples for other voltages

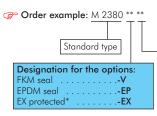
Protection class: IP 65

To Optional: FKM seal (-10°C to max. +130°C, G 1  $^{1}/_{4}$ " - G 1  $^{1}/_{2}$ ": max. +85°C) -V, EPDM seal for air and hot water (-10°C to max. +120°C) -EP, EX protected\* -EX

Type (DC)	Type (AC)				Op. pressure (bar	)				
24V=	230V AC	Thread	DN	L	DC/AC	kv value <sup>1)</sup>				
Closed (NC) without power $\begin{bmatrix} 2 \\ T \end{bmatrix}$										
M 2380 24V=	M 2380 230V	G 3/8"	15	75	0 - 6/0 - 16	60 l/min				
M 2120 24V=	M 2120 230V	G 1/2"	15	75	0 - 6/0 - 16	65 l/min				
M 2340 24V=	M 2340 230V	G 3/4"	15	85	0 - 6/0 - 16	80 l/min				
M 2100 24V=	M 2100 230V	G 1"	15	85	0 - 6/0 - 16	85 l/min				
M 21140 24V=	M 21140 230V	G 1 1/4"	40	140	0 - 10/0 - 10	366 l/min				
M 21120 24V=	M 21120 230V	G 1 1/2"	40	140	0 - 10/0 - 10	416 l/min				
Open (NO) without power $\mathbb{A}^{\frac{3}{1}}$										
MO 2100 24V=	MO 2100 230V	G 1"	25	95	0 - 16/0 - 16	216 l/min				



water flow rate at  $+20^{\circ}\text{C}$ , 1 bar pressure at the valve inlet, free discharge. Flow for air [l/min]  $\approx 13.4 \cdot \text{kv} \cdot \text{P}_{\text{input}}$ , if  $\text{P}_{\text{output}} < \frac{\text{P}_{\text{input}}}{2}$  ( $\text{P}_{\text{input}}$  and  $\text{P}_{\text{output}}$  are absolute values in bar.)



Threaded nozzles &

hose nozzles

from page 64

	Available voltages
	24V= (standard)24V=
	Available voltages           24V= (standard)24V=           230V AC (standard)230V
-	12V= <b>12V=</b>
	48V= <b>48V=</b>
	24V AC
	115V AC
	48V AC



Compressed air and water hoses from page 208



#### 2/2-way solenoid valves from stainless steel

Materials: Body: AISI 316, internal parts: Stainless steel, seal: FKM

Temperature range: -20°C to max. +120°C, environment: Max. +65°C

Power consumption: Direct current: 13 W, alternating current: 22 VA (draw: 40 VA) Media: Compressed air, neutral gases, water, neutral low-viscosity media, other media on request

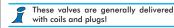
Installation position: With upright magnets

Voltages: Standard: 24V=, 230V AC, upon request: Other voltages (see order examples)

Туре	Туре				Op. press		Replacement		
24V= (Nox	230V AC (Nox	Thread	DN	L	(bar)	kv value <sup>1)</sup>	diaphragm 🛬		
Closed (NC) without power									
SLP 18 ES 24V=	SLP 18 ES 230V	G 1/8"	3	40	0 - 13	3.2 l/min			
SLP 14 ES 24V=	SLP 14 ES 230V	G 1/4"	3	40	0 - 13	3.2 l/min			
SLP 38 ES 24V=	SLP 38 ES 230V	G 3/8"	13	66	0.5 - 16	64 l/min	SLP 38 MEM **		
SLP 12 ES 24V=	SLP 12 ES 230V	G 1/2"	13	66	0.5 - 16	64 l/min	SLP 12 MEM **		
SLP 34 ES 24V=	SLP 34 ES 230V	G 3/4"	20	75	0.5 - 16	108 l/min	SLP 34 MEM **		
SLP 10 ES 24V=	SLP 10 ES 230V	G 1"	25	96	0.5 - 16	171 I/min	SLP 10 MEM **		
SLP 114 ES 24V=	SLP 114 ES 230V	G 1 1/4"	35	131	0.5 - 16	313 l/min	SLP 114112 MEM **		
SLP 112 ES 24V=	SLP 112 ES 230V	G 1 1/2"	40	131	0.5 - 16	427 l/min	SLP 114112 MEM **		
SLP 20 ES 24V=	SLP 20 ES 230V	G 2"	50	165	0.5 - 16	684 l/min	SLP 20 MEM **		

Eco-Line

<sup>\*\*</sup> please enter the required material: N=NBR, EP=EPĎM, V=FKM





For opening or closing, servo-controlled valves require a pressure difference between the valve inlet and valve outlet. The pressure difference is given as minimum pressure. There is a pressure compensation in the valve, resulting that no or little medium is used at the valve outlet, the valve will no longer function (it opens or closes unreliably).





Dimensions can be found in the item details in our Online Shop

#### 2/2-way solenoid valves from stainless steel

Materials: Body G 1/8" & G 1/4": AISI 430F, G 1/2" to G 2": AISI 316 (internal parts AISI 430F), seal: FKM

Temperature range: -20°C to max. +130°C

Media: Compressed air, neutral gases, water, neutral low-viscosity media, other media on request Installation position: With upright magnets, (G 3/8"- G 2" also with horizontal magnets) Voltages: Standard: 24V=, 230V AC, upon request: Other voltages (see order examples) Protection class: IP 65

PT thread -NPT, EX protected\* -EX



G 1/8" & G 1/4"



G 3/8" - G 2"

Type (DC)	Type (AC)				Op. pressure (bar)	
24V=	230V AC	Thread	DN	L	DC/ AC	kv value <sup>1)</sup>
Closed (NC) withou	power W T					
M 218 ES 24V=	M 218 ES 230V	G 1/8"	3	45	0 - 8/0 - 15	4.5 l/min
M 214 ES 24V=	M 214 ES 230V	G 1/4"	3	45	0 - 8/0 - 15	4.5 l/min
M 238 ES 24V=	M 238 ES 230V	G 3/8"	13	67	0.3 - 20/0.3 - 20	55 l/min
M 212 ES 24V=	M 212 ES 230V	G 1/2"	13	67	0.3 - 20/0.3 - 20	63 l/min
M 234 ES 24V=	M 234 ES 230V	G 3/4"	25	95	0.3 - 20/0.3 - 20	183 l/min
M 210 ES 24V=	M 210 ES 230V	G 1"	25	95	0.3 - 20/0.3 - 20	216 l/min
M 2114 ES 24V=	M 2114 ES 230V	G 1 1/4"	40	130	0.5 - 16/0.5 - 16	500 l/min
M 2112 ES 24V=	M 2112 ES 230V	G 1 1/2"	40	130	0.5 - 16/0.5 - 16	533 l/min
M 220 ES 24V=	M 220 ES 230V	G 2"	50	168	0.5 - 16/0.5 - 16	750 l/min
Open (NO) without	power W T					
MO 218 ES 24V=	MO 218 ES 230V	G 1/8"	3	45	0 - 8/0 - 15	4.5 l/min
MO 214 ES 24V=	MO 214 ES 230V	G 1/4"	3	45	0 - 8/0 - 15	4.5 l/min
MO 238 ES 24V=	MO 238 ES 230V	G 3/8"	13	67	0.3 - 20/0.3 - 20	55 l/min
MO 212 ES 24V=	MO 212 ES 230V	G 1/2"	13	67	0.3 - 20/0.3 - 20	63 l/min
MO 234 ES 24V=	MO 234 ES 230V	G 3/4"	25	95	0.3 - 20/0.3 - 20	183 l/min
MO 210 ES 24V=	MO 210 ES 230V	G 1"	25	95	0.3 - 20/0.3 - 20	216 l/min
MO 2114 ES 24V=	MO 2114 ES 230V	G 1 1/4"	40	130	0.5 - 16/0.5 - 16	500 l/min
MO 2112 ES 24V=	MO 2112 ES 230V	G 1 1/2"	40	130	0.5 - 16/0.5 - 16	533 l/min
MO 220 ES 24V=	MO 220 ES 230V	G 2"	50	168	0.5 - 16/0.5 - 16	750 l/min

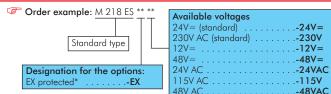
please indicate protection class

water flow rate at  $+20^{\circ}$ C, 1 bar pressure at the valve inlet, free discharge. Flow for air [l/min]  $\approx 13.4 \cdot \text{kv} \cdot P_{input}$ , if  $P_{output} < \frac{P_{input}}{2} (P_{input})$  and  $P_{output}$  are absolute values in bar.)

These valves are generally delivered with coils and plugs!



For opening or closing, servo-controlled valves require a pressure difference between the valve inlet and valve outlet. The pressure difference is given as minimum pressure. There is a pressure compensation in the valve, resulting that no or little medium is used at the valve outlet, the valve will no longer function (it opens or closes unreliably).



water flow rate at  $+20^{\circ}$ C, 1 bar pressure at the valve inlet, free discharge. Flow for air [l/min]  $\approx 13.4 \cdot kv \cdot P_{input}$ , if  $P_{output} < \frac{P_{input}}{P_{input}}$  ( $P_{input}$  and  $P_{output}$  are absolute values in bar.)

Especially good value!

# 2/2-way solenoid valves stainless steel

**Eco-Line** 

#### 2/2-way solenoid valves from stainless steel, force controlled

Materials: Body: AISI 304L, internal parts: Stainless steel, seal: FKM
Temperature range: -20°C to max. +120°C, environment: Max. +65°C
Operating pressure: DC: 0 - 6 bar, AC: 0 - 10 bar

Power consumption: Direct current (DC): 20 W, G 1 1/4" - G 2": 45 W, alternating current (AC): 24 VA,

G 1 1/4" - G 2": 36 VA (draw: 60/90 VA)

Media: Compressed air, neutral gases, water, neutral low-viscosity media, other media on request Installation position: With upright magnets

Voltages: Standard: 24V=, 230V AC, upon request: See order examples for other voltages

Protection class: IP 65

Trolection class. II 65						
Type (DC) 24V=	Type (AC) 230V AC	Thread	DN	L	kv value <sup>1)</sup>	Replacement diaphragm
Closed (NC) without						
ZS 38 ES 24V=	ZS 38 ES 230V	G 3/8"	16	69	68 l/min	ZS 381234 MEM **
ZS 12 ES 24V=	ZS 12 ES 230V	G 1/2"	16	69	68 l/min	ZS 381234 MEM **
ZS 34 ES 24V=	ZS 34 ES 230V	G 3/4"	20	73	108 l/min	ZS 381234 MEM **
ZS 10 ES 24V=	ZS 10 ES 230V	G 1"	25	99	171 l/min	ZS 10 MEM **
ZS 114 ES 24V=	ZS 114 ES 230V	G 1 1/4"	32	112	342 l/min	ZS 114 MEM **
ZS 112 ES 24V=	ZS 112 ES 230V	G 1 1/2"	40	123	413 l/min	ZS 112 MEM **
ZS 20 ES 24V=	ZS 20 ES 230V	G 2"	50	168	684 l/min	ZS 20 MEM **



Flow for air [I/min]  $\approx 13.4 \cdot \text{kv} \cdot \text{P}_{\text{input}}$ , if  $\text{P}_{\text{output}} < \frac{P_{\text{input}}}{2}$  ( $P_{\text{input}}$  and  $P_{\text{output}}$  are absolute values in bar.)

<sup>\*\*</sup> please enter the required material N=NBR, EP=EPDM, V=FKM



### 2/2-way solenoid valves from stainless steel, force controlled

Materials: Body: AISI 316 (internal parts AISI 430F), seal: FKM

Temperature range: -20°C to max. +130°C Operating pressure: 0 - 16 bar

Installation position: With upright magnets, opened without power (NO), also with horizontal magnets

Voltages: Standard: 24V=, 230V AC, upon request: Other voltages (see order examples)

Protection class: IP 65

Optional: NPT thread -NPT, EX protected\* -EX

Type (DC) 24V=	Type (AC) 230V AC	Thread	DN	L	kv value <sup>1)</sup>
Closed (NC) without	t power M T				
M 2120 ES 24V=	M 2120 ES 230V	G 1/2"	13	67	65 l/min
M 2340 ES 24V=	M 2340 ES 230V	G 3/4"	25	95	180 l/min
M 2100 ES 24V=	M 2100 ES 230V	G 1"	25	95	216 l/min
M 21140 ES 24V=	M 21140 ES 230V	G 1 1/4"	40	140	433 l/min
M 21120 ES 24V=	M 21120 ES 230V	G 1 1/2"	40	140	533 l/min
M 2200 ES 24V=	M 2200 ES 230V	G 2"	50	168	750 l/min
2nnn (NO)ithnt	nower William				
Open (NO) without	power "				
MO 2120 ES 24V=	MO 2120 ES 230V	G 1/2"	13	67	65 l/min
• • •	1	G 1/2" G 3/4"	13 25	67 95	65 l/min 180 l/min
MO 2120 ES 24V=	MO 2120 ES 230V				
MO 2120 ES 24V= MO 2340 ES 24V= MO 2100 ES 24V=	MO 2120 ES 230V MO 2340 ES 230V MO 2100 ES 230V	G 3/4"	25	95	180 l/min
MO 2120 ES 24V= MO 2340 ES 24V=	MO 2120 ES 230V MO 2340 ES 230V MO 2100 ES 230V MO 21140 ES 230V	G 3/4" G 1"	25 25	95 95	180 l/min 216 l/min



Dimensions can be found in the item details

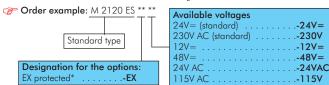
in our Online Shop

These valves are generally delivered with coils and plugs!

\* please indicate protection class

water flow rate at  $+20^{\circ}$ C, 1 bar pressure at the valve inlet, free discharge.

Flow for air [l/min]  $\approx 13.4 \cdot kv \cdot P_{input}$ , if  $P_{output} < \frac{P_{input}}{2} (P_{input}$  and  $P_{output}$  are absolute values in bar.)









Stainless steel pipe from page 253





Pressure regulators of stainless steel and brass from page 355

 $<sup>^{1)}</sup>$  water flow rate at  $+20^{\circ}$ C, 1 bar pressure at the valve inlet, free discharge

Suitable: Pilot-operated 2/2-way poppet valves in the aluminium housing with emergency release screw for load relief from A to B in the closed valve. The valves are constructed in the seat design and block a leak-proof oil flow

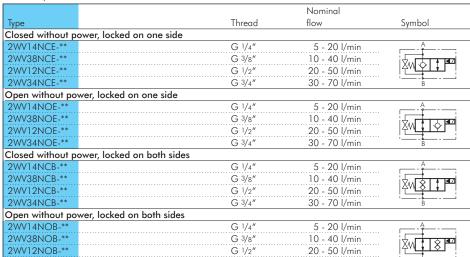
When selecting the valves, note the reverse biased.

Materials: Housing: Aluminium, screw-in valve: Zinc-plated steel, seals: NBR

Temperature range: Medium: -30°C to max. +100°C, environment: -20°C to max. +50°C

Operating pressure: 10 to 250 bar Power consumption: 20 W Protection class: IP 65, plug size 3

Media: Hydraulic oils on the basis of mineral oil



30 - 70 l/min

valve plug with rectifier is included in the scope of delivery



type 2WV14/38...

Order accessories at the same time!



Order example: 2WV14NCE-\*\*

Standard type

Available voltage variants:
12V= <b>12V=</b>
24V= <b>24V=</b>
Available voltage variants:         12V=

#### 2/2-way vacuum valves - direct control without external air

Materials: Housing: Brass, internal parts: AISI 430F, seal: FKM Temperature range: -10°C to +80°C, environment: Max. +35°C

Protection class: IP 65

Media: Neutral, gas forming and liquid media Flow direction: From P to A

	low direction. Holling to A							
Туре Туре					uction pe formance			
	24V=	230V AC	Thread	DN	$(m^3/h)$	Op. pressure	Installation pos.	L
	Closed (NC) without	power W T						
	M 214 VU 24V=	M 214 VU 230V	G 1/4"	6	10	-0.9 to 4 bar	Arbitrary	50
	M 238 VU 24V=	M 238 VU 230V	G 3/8"	10	24	-0.9 to 2 bar	Standing magnet	54
П	M 212 VU 24V=	M 212 VU 230V	G 1/2"	10	32	-0.9 to 2 bar	Standing magnet	54
	M 234 VU 24V=	M 234 VU 230V	G 3/4"	18	90	-0.9 to 1 bar	Standing magnet	75
	M 210 VU 24V=	M 210 VU 230V	G 1"	24	150	-0.9 to 1 bar	Standing magnet	90



These valves are generally delivered with coils and plugs!

#### 2/2-way compressor relief valves (special valves for high temperatures)

Materials: Body: Brass, internal parts: Brass/stainless steel, seal: FKM

Media: Compressed air, neutral gases, water, neutral low-viscosity media, other media on request

Voltages: 230V AC Protection class: IP 65

Thread Op. pressure Installation position

These valves are generally with coils and plugs!

	Open (NO) without p	power W			
	ENTLAST 12	For piston compressors	G 1/2"	1 - 16 bar	Standing magnet
	ENTLAST 10	For piston compressors	G 1"	1 - 16 bar	Arbitrary
y delivered	ENTLAST 14 SCH	For screw compressors	G 1/4"	1 - 16 bar	Not at the top
	ENTLAST 12 SCH	For screw compressors	G 1/2"	1 - 16 bar	Arbitrary

3/2-way solenoid valves



Standard type
Available voltages
24V= (standard)24V=
230V AC (standard)230V
12V= <b>12V=</b>
48V= <b>48V=</b>
24V AC <b>-24VAC</b>
115V AC115V

#### 3/2-way solenoid valves from brass

Materials: Body: Brass, internal parts: Brass/stainless steel, seal: NBR (G 1/8"-G 1/4": FKM)

Temperature range:  $0^{\circ}$ C to  $+90^{\circ}$ C (G  $^{1}/8''$ -G  $^{1}/4''$ :  $-10^{\circ}$ C to max.  $+130^{\circ}$ C) Media: Compressed air, neutral gases, water, neutral low-viscosity media, heating oil, other media on request Voltages: Standard: 24V=, 230V AC, upon request: See order examples for other voltages

Protection class: IP 65

Туре	Туре			Op. pres-		
24V=	230V AC	Thread	DN	sure (bar)	Installation pos.	kv value <sup>1)</sup>
Closed (NC) without	power W					
M 318 24V=*	M 318 230V*	G 1/8"	2.5	0 - 7	Standing magnet	3.4 l/min
M 314 24V=*	M 314 230V*	G 1/4"	2.5	0 - 7	Standing magnet	3.4 l/min
M 338 24V=	M 338 230V	G 3/8" (exhaust G 3/4")	12	0.5 - 16	Arbitrary	38 I/min
M 312 24V=	M 312 230V	G 1/2" (exhaust G 3/4")	12	0.5 - 16	Arbitrary	43 l/min
M 334 24V=	M 334 230V	G 3/4" (exhaust G 1")	20	0.5 - 16	Arbitrary	110 l/min
M 310 24V=	M 310 230V	G 1" (exhaust G 1 1/4")	25	0.5 - 10	Arbitrary	166 l/min
M 3112 24V=	M 3112 230V	G 1 1/2" (exhaust G 2")	40	0.5 - 10	Arbitrary	400 l/min
Open (NO) without	power W 2 7					
MO 318 24V=*	MO 318 230V*	G 1/8"	2.5	0 - 7	Standing magnet	3.4 l/min
MO 314 24V=*	MO 314 230V*	G 1/4"	2.5	0 - 7	Standing magnet	3.4 l/min
MO 338 24V=	MO 338 230V	G 3/8" (exhaust G 3/4")	12	0.5 - 16	Arbitrary	38 I/min
MO 312 24V=	MO 312 230V	G 1/2" (exhaust G 3/4")	12	0.5 - 16	Arbitrary	43 l/min
MO 334 24V=	MO 334 230V	G 3/4" (exhaust G 1")	20	0.5 - 16	Arbitrary	110 l/min
MO 310 24V=	MO 310 230V	G 1" (exhaust G 1 1/4")	25	0.5 - 10	Arbitrary	166 l/min
MO 3112 24V=	MO 3112 230V	G 1 1/2" (exhaust G 2")	40	0.5 - 10	Arbitrary	400 l/min

water flow rate at +20°C, 1 bar pressure at the valve inlet, free discharge.

Flow for air [l/min]  $\approx 13.4 \cdot \text{kv} \cdot P_{input}$ , if  $P_{output} < \frac{P_{input}}{P_{output}}$  ( $P_{input}$  and  $P_{output}$  are absolute values in bar.)

\* warning: Pressure input at connection 2, venting over connection 3



For opening or closing, servo-controlled valves require a pressure difference between the valve inlet and valve outlet. The pressure difference is given as minimum pressure. There is a pressure compensation in the valve, resulting that no or little medium is used at the valve outlet, the valve will no longer function (it opens or closes unreliably).

#### 3/2-way solenoid valves from stainless steel

Materials: Body: AISI 430F, seal: FKM Temperature range: -10°C to max. +120°C **Installation position:** With upright magnets

Voltages: Standard: 24V=, 230V AC, upon request: See order examples for other voltages

Protection class: IP 65, plug size 3

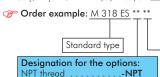
Warning: Pressure connection contrary to the standard at connection 2, venting via connection 3

#### Optional: NPT thread -NPT

Type (Nox)	Type			Operating		
24V=	230V AC	Thread	DN	pressure (bar)	kv valuet1)	Basic setting
M 318 ES 24V=	M 318 ES 230V	G 1/8"	2	0 - 10	2.2 l/min.	Closed (NC)
M 314 ES 24V=	M 314 ES 230V	G 1/4"	2	0 - 10	2.2 l/min.	Closed (NC)
MO 318 ES 24V=	MO 318 ES 230V	G 1/8"	2	0 - 10	2.2 l/min.	Open (NO)
MO 314 ES 24V=	MO 314 ES 230V	G 1/4"	2	0 - 10	2.2 l/min.	Open (NO)

to 2" connection thread with kv=484 l/min. available, Please ask us.

 $^{-1}$  water flow rate at  $\pm 20^{\circ}$ C, 1 bar pressure at the valve inlet, free discharge. Air flow  $[l/min] \approx 13.4 \text{ kv} \cdot Pinput$ , if Poutput  $< \frac{Pinput}{}$  (Pinput and Poutput are absolute values in bar.)



	Available voltages	
	24V= (standard)24V=	24V AC <b>-24VAC</b>
	230V AC (standard)230V	115V AC
	12V= <b>12V=</b>	48V AC <b>-48VAC</b>
1	12V=12V= 48V=48V=	

4 - 130 m<sup>3</sup>/h

#### 3/2-way vacuum valves - direct control without external air

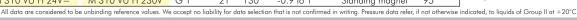
Controller: Direct control, closed without power

Materials: Housing: Brass, internal parts: AISI 430F, seal: FKM **Temperature range:** -10°C to max. +80°C, environment: Max. +35°C

Protection class: IP 65

Media: Neutral, gas forming and liquid media
Flow direction: From A to P
In a standard type, the breathing takes place via the

In a standard type, the	breathing takes place v	ia the anch	nor (M	5 temale	thread).		
			S	uction pe	r-		
Туре	Туре			formance	Operating		
24V=	230V AC	Thread	DN	$(m^3/h)$	pressure (bar)	Installation pos.	L
Standard							
M 314 VU 24V=	M 314 VU 230V	G 1/4"	3	4	-0.9 to 6	Arbitrary	40
M 338 VU 24V=	M 338 VU 230V	G 3/8"	3	5	-0.9 to 6	Arbitrary	50
M 312 VU 24V=	M 312 VU 230V	G 1/2"	3	5	-0.9 to 6	Arbitrary	60
For high flow rates							
M 314 VU H 24V=	M 314 VU H 230V	G 1/4"	6	13	-0.9 to 8	Standing magnet	55
M 338 VU H 24V=	M 338 VU H 230V	G 3/8"	11	26	-0.9 to 10	Standing magnet	70
M 312 VU H 24V=	M 312 VU H 230V	G 1/2"	11	30	-0.9 to 10	Standing magnet	70
M 334 VU H 24V=	M 334 VU H 230V	G 3/4"	21	130	-0.9 to 1	Standing magnet	95
M 310 VU H 24V=	M 310 VU H 230V	G 1"	21	130	-0.9 to 1	Standing magnet	95











Webshop Service

#### 2/2-way & 3/2-way banjo bolt solenoid valves

NW 1.3

Materials: Banjo bolt and banjo: Nickel-plated brass, internal parts: Brass / stainless steel, seals: FKM/PA/PVC

Temperature range:  $-20^{\circ}\text{C}$  to  $+50^{\circ}\text{C}$ Operating pressure: 0 - 15 bar (3/2-way: 0 - 10 bar) Media: Oiled and unoiled filtered compressed air, neutral gasses

Switching time: <12 ms
Control voltages: Standard: 24 V=, 230 V AC, upon request: other voltages
Power consumption: Direct current: 6 W, alternating current: 9 VA

Protection class (VDE 0470/EN 60529): IP 65

Solenoid<sup>3)</sup>: U (plug size 1)

Operating recommendations: Solenoid with "pressure input banjo bolt" are suitable for the assembly on a central compressed air supply, to control a consumer via the banjo. Solenoid valves with "pressure input banjo" can be screwed directly into a consumer (e.g. pneumatic cylinder) via the banjo and supplied with compressed air via the banjo. If a pneumatic cylinder should be controlled, then we recommend installing a NO valve (MHZO...) in one connection and an NC valve (MHZ...) in the other connection.

Advantages: • economical price • compact design

Note: We recommend ordering an SD 50 silencer separately for the 3/2-directional valves, which can be screwed into the anchor hole

3) Magnetic coils and accessories from page 420



2/2-way & 3/2	?-way banjo bol	t solenoid valves with ho	se screw connection	on NW 1.3
				Banjo
Type closed (NC)	Type open (NO)		Banjo bolt screw	Hose Ø
without power	without power	function	in thread	outside x inside
Pressure input: Ban	ijo bolt			
MH 2184 **	MHO 2184 **	2/2-way	G 1/8"	6 x 4
MH 2186 **	MHO 2186 **	2/2-way	G 1/8"	8 x 6
MH 3184 **	MHO 3184 **	3/2-way, Venting: M5 (FT)	G 1/8"	6 x 4
MH 3186 **	MHO 3186 **	3/2-way, Venting: M5 (FT)	G 1/8"	8 x 6
Pressure input: Ban	njo			
MHZ 2184 **	MHZO 2184 **	2/2-way	G 1/8"	6 x 4
MHZ 2186 **	MHZO 2186 **	2/2-way	G 1/8"	8 x 6
MHZ 3184 **	MHZO 3184 **	3/2-way, Venting: M5 (FT)	G 1/8"	6 x 4
MHZ 3186 **	MHZO 3186 **	3/2-way, Venting: M5 (FT)	G 1/8"	8 x 6

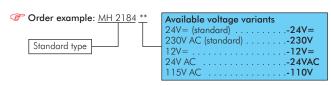
<sup>\*\*</sup> please enter desired voltage, see order example



Ва	njo bolt Banjo
R	These valves are generally delivered

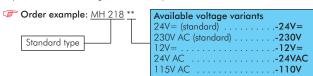
2/2-way & 3/2-way banjo bolt solenoid valves with push-in fitting NW 1.								
Type closed (NC)	Type open (NO)		Banjo bolt screw	Banjo				
without power	without power	function	in thread	D				
Pressure input: Bar	njo bolt							
MH 240 **	MHO 240 **	2/2-way	G 1/8"	4				
MH 260 **	MHO 260 **	2/2-way	G 1/8"	6				
MH 280 **	MHO 280 **	2/2-way	G 1/8"	8				
MH 340 **	MHO 340 **	3/2-way, Venting: M5 (FT)	G 1/8"	4				
MH 360 **	MHO 360 **	3/2-way, Venting: M5 (FT)	G 1/8"	6				
MH 380 **	MHO 380 **	3/2-way, Venting: M5 (FT)	G 1/8"	8				
Pressure input: Bar	njo							
MHZ 240 **	MHZO 240 **	2/2-way	G 1/8"	4				
MHZ 260 **	MHZO 260 **	2/2-way	G 1/8"	6				
MHZ 280 **	MHZO 280 **	2/2-way	G 1/8"	8				
MHZ 340 **	MHZO 340 **	3/2-way, Venting: M5 (FT)	G 1/8"	4				
MHZ 360 **	MHZO 360 **	3/2-way, Venting: M5 (FT)	G 1/8"	6				
MHZ 380 **	MHZO 380 **	3/2-way, Venting: M5 (FT)	G 1/8"	8				

<sup>\*\*</sup> please enter desired voltage, see order example



2/2-way & 3/2	?-way banjo bolt	solenoid valves with fe	NW 1.3				
Type closed (NC) without power	Type open (NO) without power	function	Banjo bolt screw	Banjo female thread			
Pressure input: Bar	Pressure input: Banjo bolt						
MH 218 **	MHO 218 **	2/2-way	G 1/8"	G 1/8"			
MH 318 **	MHO 318 **	3/2-way, Venting: M5 (FT)	G 1/8"	G 1/8"			
Pressure input: Bar	Pressure input: Banjo						
MHZ 218 **	MHZO 218 **	2/2-way	G 1/8"	G 1/8"			
MHZ 318 **	MHZO 318 **	3/2-way, Venting: M5 (FT)	G 1/8"	G 1/8"			

<sup>\*\*</sup> please enter desired voltage, see order example



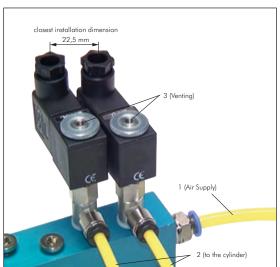




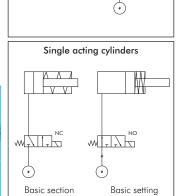
Double acting cylinders

WII

moved away from







moved to



Valve width: 10 mm Other dimensions can be found in the item details in our Online Shop

#### 3/2-way solenoid valves with spring returns

**Model series YS10** 

Materials: Body: Plastic, seals: NBR Temperature range: -10°C to max. +60°C Media: Oiled and unoiled filtered compressed air Switching time (at 5 bar): <5 ms

Nominal width: 0.7 mm Control voltage: 24V= Voltage tolerance: ±10% Power consumption: 0.8 W

Protection class (VDE 0470/EN 60529): IP 50

**Version:** With 2-pin connector and LED (including 600 mm cable) **Note:** Connections P and R are exchanged with NO type

Туре	Basic setting	Connection	Op. pressure	Flow	Symbol
YS10 ML-D4	Closed (NC)	Flange	0 - 7.5 bar	23 l/min.	2(A) 3(R) 1(P)
YS11 ML-D4	Open (NO)	Flange	0 - 7.5 bar	23 l/min.	(A) T T T T T T T T T T T T T T T T T T T

−R (3)

#### **Multiple manifolds**

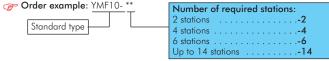
for model series YS10

Materials: Body: Aluminium, seals: NBR

Supply volume: Basic body with screws and seals (please order valves separately) Connection thread: P=M5, R=M5, A=M5

Description Manifold for YS10 and YS11 (unmixed)

YMF10-BLK	Blind plate to seal unu			
P Order exam	ple: YMF10- **	Number of required stations:	•	





manual override

Valve width: 15 mm Other dimensions can be found in the item details

#### 3/2-way solenoid valves with spring returns

**Model series YSV20** 

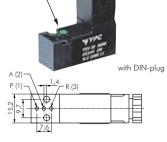
Materials: Body: Plastic, seals: NBR Temperature range: -10°C to max. +60°C Media: Oiled and unoiled filtered compressed air

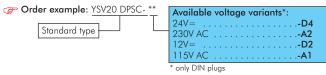
Switching time (at 5 bar): <20 ms Nominal width: 1.1 mm Control voltage: Standard: 24V=, 230V AC

Voltage tolerance: ±10%

Power consumption: Direct current: 2.5 W, alternating current: 3.5 VA Protection class (VDE 0470/EN 60529): IP 65 (IP 50 with a 2-pin plug)

	<b>Optional</b> : Co	ntrol voltages $12V = -D2$ , $115V AC -A$	1			
	Туре	Basic setting	Connection	Op. pressure	Flow	Symbol
	With DIN plug (si	ze 0)				
9	YSV20 DPSC-**	Closed (NC)	Flange	0 - 8 bar	28 l/min.	2(A) 3(R) 1(P)
2-pin plug and LED (including 600 mm cable)						
	YSV20 DPSM-D4	Closed (NC)	Flange	0 - 8 bar	28 l/min.	2(A) 3(R) 1(P)







#### **Multiple manifolds**

Standard type

for model series YSV20

FESTO Festo valves can be found

in our Online Shop

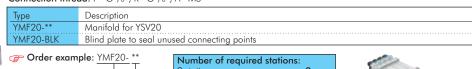
PU, PA, PTFE and

from page 192

Materials: Body: Aluminium, seals: NBR

Supply volume: Basic body (screws and seals included in the scope of delivery of the valve. Please order valves separa-

Connection thread: P=G1/8", R=G1/8", A=M5









6 stations

Valve width: 20 mm

More sizes can be found in our Online Shop

#### 3/2-way solenoid valves with spring returns M5

Materials: Body: Aluminium, seals: NBR, pilot: Polyamide (glass fibre reinforced)

**Temperature range:**  $-10^{\circ}$ C to max.  $+60^{\circ}$ C Media: Oiled and unoiled filtered compressed air

Switching time (at 5 bar): <20 ms

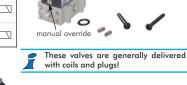
Nominal width: 1.1 mm

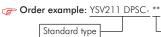
Control voltages: Standard: 24V=, 230V AC

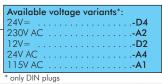
Voltage tolerance: ±10%

Power consumption: Direct current: 2.5 W, alternating current: 3.5 VA (60 Hz) Protection class (VDE 0470/EN 60529): IP 65 (IP 50 with a 2-pin plug) Optional: Control voltages 12V= -D2, 24V AC -A4, 115V AC -A1

Туре	Basic setting	Thread	Op. pressure	Flow	Symbol		
With DIN plug (size 0)							
YSV211 DPSC-**	Closed (NC)	М5	0 - 8 bar	28 l/min.	2(A) 3(R) 1(F)		
YSV221 DPSC-**	Open (NO)	M5	0 - 8 bar	28 l/min.	2(A) T 3(R) 1(P)		
2-pin plug with LED	and protection circuit, 24=, including	600 mm c	able				
YSV211-DPSM-D4	Closed (NC)	М5	0 - 8 bar	28 l/min.	2(A) 3(R) 1(P)		
YSV221-DPSM-D4	Open (NO)	M5	0 - 8 bar	28 l/min.	2(A) T T T		









**Model series YSV300** 

**Model series YSV200** 

#### 3/2-way solenoid valves with spring returns G 1/8"

 $\begin{tabular}{ll} \textbf{Materials:} & Body: Aluminium, seals: NBR, pilot: Polyamide (glass fibre reinforced) \\ \hline \textbf{Temperature range:} -10^{\circ}C & bomax. +60^{\circ}C \\ \end{tabular}$ 

Media: Oiled and unoiled filtered compressed air

Switching time (at 5 bar): <20 ms

Nominal width: 1.5 mm

Control voltages: Standard: 24V=, 230V AC

Voltage tolerance: ±10%

Power consumption: Direct current: 2.1 W, alternating current: 4.1 VA (50 Hz) Protection class (VDE 0470/EN 60529): IP 65, plug size: 1

Optional: Control voltages 12V= -D2, 24V AC -A4, 115V AC -A1

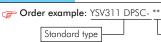
Opinional. Common volleges 121 B2, 241/16 - A4, 1151/16 - A1							
Туре	Basic setting	Thread	Op. pressure	Flow	Symbol		
YSV311 DPSC-**	Closed (NC)	G 1/8" (exhaust M 5	i) 0 - 8 bar	75 l/min.	2(A) 3(R) 1(P)		
YSV321 DPSC-**	Open (NO)	G 1/8" (supply M 5)	0 - 8 bar	75 l/min.	2(A) T T		

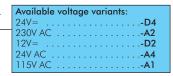




Valve width: 25 mm More sizes can be found

in our Online Shop







# **Model series VP321**

#### 3/2-way solenoid valves G 1/8"

Materials: Body: Die-cast zinc, seals: NBR, pilot: Polyamide

Temperature range: -5°C to max. +60°C

Operating pressure: 0 - 8 bar

Medium: Oiled and unoiled filtered compressed air

Switching time (at 5 bar): <50 ms, max. 10 switching cycles/sec. Nominal width: 1.2 mm

Control voltages: Standard: 24V=, 230V AC, other voltages on request (see order example)

Voltage tolerance: ±10% Power consumption: Direct current: 4.8 W, alternating current: 5 VA, plug size 1

Protection class (VDE 0470/EN 60529): IP 65 Service life: Approx. 12 million switching cycles

Supply volume: Valve incl. interlinking accessories and locking screw (for individual use of the valve).

Advantages: • The seal and screw included in the delivery, multiple valves should be interlinked with each other easily

Туре	Basic setting	Thread	Flow	Symbol
VP 321-**	Closed (NC)	G 1/8"	50 l/min.	12 2 1 3 WW





Available voltage variants: -24V= 24V= (standard) 230V AC (standard) .-230V 12V= -12V= 24V AC .-24VAC







# $E \cdot MC^{\circ}$ 3/2-, 5/2- and 5/3-way solenoid valves

**Model series RV10 - RV40** 

Materials: Body and slider: Aluminium, seals: NBR, pilot: Polyamide Temperature range: -5°C to max. +60°C Operating pressure: 1,5 - 8 bar Medium: Oiled and unoiled filtered compressed air

Switching time (at 5 bar): <50 ms, max. 5 switching cycles/sec. (5/3-way: max. 3 switching cycles/sec.) Control voltages: Standard: 24V=, 230V AC, other voltages on request (see order example)

Protection class (VDE 0470/EN 60529): IP 65 Service life: Approx. 12 million switching cycles



3/2-way solenoid valves G 1/8" **Model series RV10** 

Power consumption: Direct current: 2,8 W, alternating current: 3 VA Magnetic coil3: S (plug size 0)

Туре	Basic setting	Thread	Flow	Symbol
RV 3211-06 **	Closed (NC)	G 1/8"	500 l/min.	12 2 W
RV 3211-06H **	Open (NO)	G 1/8"	500 l/min.	10 2 M
RV 3212-06 **	Pulse valve	G 1/8"	500 l/min.	12 10

These valves are generally delivered with coils and plugs! \*\* please enter required voltage, see order example, 3) magnetic coils and accessories from page 420



#### 3/2-way solenoid valves G 1/4" **Model series RV20**

Power consumption: Direct current: 3 W, alternating current: 4 VA Magnetic coil3: T (plug size 1)

	agnone con 1 · (prog sizo · )						
	Туре	asic setting Thread		Flow	Symbol		
	RV 3221-08 **	Closed (NC)	G 1/4"	800 l/min.	12 2 1		
	RV 3221-08H **	Open (NO)	G 1/4"	800 l/min.	10 2 1		
е	RV 3222-08 **	Pulse valve	G 1/4"	800 l/min.	12 10		

These valves are generally delivered with coils and plugs!

<sup>\*\*</sup> please enter required voltage, see order example, 3) magnetic coils and accessories from page 420



#### 3/2-way solenoid valves G 1/4" **Model series RV30**

Power consumption: Direct current: 3 W, alternating current: 4 VA Magnetic coil<sup>3</sup>: T (plug size 1)

$\sim$					
	Туре	Basic setting	Thread	Flow	Symbol
•	RV 3231-08 **	Closed (NC)	G 1/4"	1150 l/min.	12 2 W
	RV 3231-08H **	Open (NO)	G 1/4"	1150 l/min.	10 2 1 My
/e	RV 3232-08 **	Pulse valve	G 1/4"	1150 l/min.	12 10

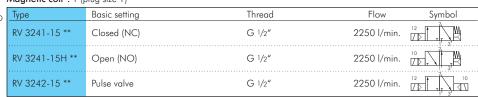
\*\* please enter required voltage, see order example, 3) magnetic coils and accessories from page 420



These valves are generally delivered with coils and plugs!

#### 3/2-way solenoid valves G 1/2" **Model series RV40**

Power consumption: Direct current: 3 W, alternating current: 4 VA Magnetic coil<sup>3</sup>: T (plug size 1)



\*\* please enter required voltage, see order example, 3) magnetic coils and accessories from page 420

These valves are generally delivered with coils and plugs!

**Order example:** RV 3211-06 \*\* Standard type

Available voltage variants: .-24V= 24V= (standard) 230V AC (standard) ..-230V 12V= .-12V= 24V AC -24VAC









#### 5/2-way and 5/3-way solenoid valves G 1/8"

#### **Model series RV10**

Power consumption: Direct current: 2,8 W, alternating current: 3 VA

and the second of the second o						
Туре	Function	Thread	Flow	Symbol		
5/2-way						
RV 5211-06 **	Spring return	G 1/8"	500 l/min.	14 4 2 W		
RV 5212-06 **	Pulse valve	G 1/8"	500 l/min.	14 4 2 12		
5/3-way						
RV 5312-06C **	Centre position closed	G 1/8"	450 l/min. [	14 W 12 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		
RV 5312-06E **	Centre position vented	G 1/8"	450 l/min.	14 W 12 W 12 T 14 W 12 T 14 W 12		
RV 5312-06P **	Centre position ventilated	G 1/8"	450 l/min. [	14 W 12 W 12		



Spring return

#### 5/2-way and 5/3-way solenoid valves G 1/4"

 $^{**}$  please enter required voltage, see order example, 3) magnetic coils and accessories from page 420

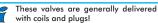
\*\* please enter required voltage, see order example, 3) magnetic coils and accessories from page 420

#### **Model series RV20**

Power consumption: Direct current: 3 W, alternating current: 4 VA

Magnetic coil®: T (plug size 1)							
Туре	Function	Thread	Flow	Symbol			
5/2-way							
RV 5221-08 **	Spring return	G 1/4" (exhaust G 1/8")	800 l/min. [	4 2 W			
RV 5222-08 **	Pulse valve	G 1/4" (exhaust G 1/8")	800 l/min.	4 2 12			
5/3-way							
RV 5322-08C **	Centre position closed	G 1/4" (exhaust G 1/8")	600 l/min.	4 M 12 1 12 12 12 12 12 12 12 12 12 12 12 1			
RV 5322-08E **	Centre position vented	G 1/4" (exhaust G 1/8")	600 l/min.	4 M 1 2 1 1 1 1 2 1 1 1 2 1 1 1 2 1 1 1 2 1 1 1 1 2 1 1 1 2 1			
RV 5322-08P **	Centre position ventilated	G 1/4" (exhaust G 1/8")	600 l/min. 🛚	4 M 12 M 12			





#### 5/2-way and 5/3-way solenoid valves G 1/4" **Model series RV30**

Power consumption: Direct current: 3 W, alternating current: 4 VA

Magnetic Colini: 1 (plug size 1)							
Туре	Function	Thread	Flow	Symbol			
5/2-way							
RV 5231-08 **	Spring return	G 1/4"	1150 l/min. [	14 1 2 M			
RV 5232-08 **	Pulse valve	G 1/4"	1150 l/min. [	14 12 12			
5/3-way							
RV 5332-08C **	Centre position closed	G 1/4"	850 l/min.	4 W 12 W 12 T 12 T 12 T 12 T 12 T 12 T 12			
RV 5332-08E **	Centre position vented	G 1/4"	850 l/min.	4W 12 7D 13 7 13			
RV 5332-08P **	Centre position ventilated	G 1/4"	850 l/min. [	4 W 12 T 12			



These valves are generally delivered with coils and plugs!

#### 5/2-way and 5/3-way solenoid valves G 1/2"

#### **Model series RV40**

Power consumption: Direct current: 3 W, alternating current: 4 VA Magnetic coil3: T (plug size 1)

Туре	Function	Thread	Flow Symbol
5/2-way			
RV 5241-15 **	Spring return	G 1/2"	2250 l/min. 14 12 14 21 14 21 14 21 14 21 14 21 14 21 14 14 14 14 14 14 14 14 14 14 14 14 14
RV 5242-15 **	Pulse valve	G 1/2"	2250 l/min. 14 12 12 12 12
5/3-way			
RV 5342-15C **	Centre position closed	G 1/2"	1350 l/min. 14 M 12 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
RV 5342-15E **	Centre position vented	G 1/2"	1350 l/min.
RV 5342-15P **	Centre position ventilated	G 1/2"	1350 l/min. 14.W 12.17 14.W 1



\*\* please enter required voltage, see order example, 3) magnetic coils and accessories from page 420

**Order example:** <u>V 52</u>11-06 \*\* Standard type

Available voltage variants: 24V= (standard) . . 230V AC (standard) ..-230V .....12V= 24V AC



PU, PA, PTFE and from page 192



with coils and plugs!

Multiple manifolds can be found on page 423

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

415

 $<sup>^{**}</sup>$  please enter required voltage, see order example, 3) magnetic coils and accessories from page 420

#### 3/2-way and 5/2-way Namur solenoid valves G 1/4"

**Model series V30** 

Materials: Body and slider: Aluminium, seals: NBR, pilot: Polyamide

Temperature range: -5°C to max. +60°C Operating pressure: 1.5 - 8 bar Medium: Oiled and unoiled filtered compressed air

Switching time (at 5 bar): < 50 ms, max. 5 switching cycles/sec.

Control voltages: Standard: 24V=, 230V AC, other voltages on request (see order example)

Voltage tolerance: ±10%

Power consumption: Direct current: 4.8 W, alternating current: 5 VA Protection class (VDE 0470/EN 60529): IP 65, plug size 1

Service life: Approx. 12 million switching cycles





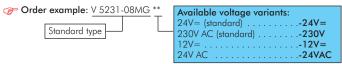
Advantages: • Simply by rotating the seal, the valve can be changed between 3/2-way and 5/2-way function.

• Economical, as the same valve can be used for single acting drives.

Туре	Function	Thread	Flow	Symbol
V 5231-08MG **	5/2-way with spring return or 3/2-way with spring return	G 1/4"	1800 l/min. or 1000 l/min.	14 2 W

These valves are generally delivered with coils and plugs!

<sup>\*\*</sup> please enter the required voltage



# airec

#### 5/2-way and 3/2-way solenoid valves w/ spring returns and hole patterns acc. to NAMUR

Materials: Body: Aluminium anodised and plastic, internal parts: Aluminium, stainless steel and brass, seal: NBR

Temperature range: -10° C to max. +70° C
Operating pressure: 3 - 10 bar (pulse valve: 2 - 10 bar)
Control voltages: Standard: 24V=, 230V AC, many other voltages possible

Power consumption: Direct current: 4.2 W, alternating current: 4.0 VA (draw: 7.0 VA)

Protection class: IP 65, plug size 1

Mode of operation: 3/2-way version vented in the spring chamber of the actuator, therefore an exhaust air flow control is not possible. For 5/2-way version, an exhaust air flow control (speed controller) is possible with help from 2 piece flow control silencer DS 14. Please order flow control silencers separately (see page 718).

			Connection			
Туре		Used for	Thread	Function	Resetting	Flow
KN 05 310 HN **	(Ex)¹)	Single act. actuator	G 1/4"	3/2-way	Pneumatic spring	780 l/min
KN 05 311 HN **	(Ex)1)	Single act. actuator	G 1/4"	3/2-way	Spring	780 I/min
KN 05 510 HN **	(Ex)1)	Double act. actuator	G 1/4"	5/2-way	Pneumatic spring	900 l/min
KN 05 511 HN **	<b>(Ex</b> )¹)	Double act. actuator	G 1/4"	5/2-way	Spring	800 l/min
KN 05 520 HN **	(Ex)1)	Double act. actuator	G 1/4"	5/2-way	Pulse valve	900 I/min

1) available with ATEX approva ( Il 2GD c T5 T100°C, TMedium/Tamb: -10° to max. +50°C, see the operating instructions for full details

Order example: KN 05 310 HN \*\*

Available voltage variants

Standard type

Available voltage variants	
24V= (standard)	24V=
230V AC (standard)	230V
12V=	12V=
48V=	48V=
24V AC	24VAC
42V AC	42VAC
115V AC	115V
24V= 🐼 II 2G EEx m IIC T5/ 🐼 II 2D IP 65 T95°C	24X <sup>2)</sup>
230V AC 🐼 II 2G EEx m IIC T5/ 🐼 II 2D IP 65 T95°C	230X <sup>2)</sup>
24V= 🐼 II 2G EEx ia IIC T6 (max. 8 bar)	24XE <sup>3)</sup>

is delivered with 3-meter cables.



type DR NAMUR FSFO

with coils and plugs!



type DR NAMUR

These valves are generally delivered

#### NAMUR adapter plates with one-way control valves/spacer plates

Materials: Body: Aluminium anodised, flow control valves: Brass nickel-plated, seal: NBR

Advantages: • Precise adjustment of the opening or closing speed of the actuator

• For actuators with spring return (3/2 way) the reset speed can also be set

	Type	Function	Height
П	DR NAMUR FS	3/2-way flow control for exhaust air of the side where pressure is applied	25
	DR NAMUR FO	3/2-way flow control for supply air of the side where pressure is applied	25
	DR NAMUR FSFO	3/2-way flow cont. for supply and exh. air of the side where press. is applied	30
	DR NAMUR	5/2-way flow control on both sides	25
	DR NAMUR DIS6	Spacer plate (6 mm)	6

type DR NAMUR DIS







Universal signal boxe for rotary actuators on page 311



Pneumatically activated ball valves from page 304

supply via intrinsically safe circuits U  $\leq 28$  V, I  $\leq 115$  mA, P  $\leq 1.6$  W



- G1/4 connection
- Flow 900 ... 1350 l/min
- Voltage 12, 24, 48 V DC, 24, 48,120, 230 V AC
- Namur wiring diagram according to VDE/VDI 3845
- Electrically actuated, pilot operated
- Mechanical reset

- Can be adjusted from 5/2-way function to 3/2-way function
- Selected types acc. to ATEX Guideline for potentially explosive atmospheres

### Order key

001	002 003 004 005 006 007 008 009 010 011 012					
VSNC	F - C - M52 - M D - G14					
001	Туре	Γ				
VSNC	solenoid valve	ľ				
002	Type of directional valve					
F	flange valve					
003	Design principle					
-	piston pusher					
004	Additional function					
С	valve function adjustable					
005	Valve function	Valve function				
M52	5/2- directional valve, monostable					
006	Type of reset for monostable valves	ŀ				
М	mechanical spring	-				
007	Hand assist actuation					
D	tentative, ratcheting					

	Legend: Mandatory input Optional input				
008	Pneumatic connection				
G14	G1/4				
009	Venting				
-	without screw connection				
010	Valve control interface				
F8	with 8 mm long anchor pipe				
FN	with 9 mm long anchor pipe				
011	Nominal operating voltage				
-	without				
1	24V DC				
012	Electrical connection				
-	without				
B2	connection cable Shape B, industrial standard				

#### **Product options**

T poppet valve
B52 5/2- directional valve, bistable
M32C 3/2-way valve, idle position closed
P53C 5/3-way valve, centre position
closed

P53E 5/3-way valve, centre position vented

P53U 5/3-way valve, centre position breathing

H Hand assist actuation, tentative, resetting S Hand assist actuation, covered Venting

QN with screw connection
U1 Silencer with metal housing
U3 Silencer with polymer housing

Pneumatic connection Q6 push in fitting 6 mm Q8 push in fitting 8 mm Q10 push in fitting 10 mm Nominal operating voltage 1A 24V AC/50-60 Hz 3A 230V AC/50-60 Hz 3W 230V AC/240V AC/50-60 Hz 7A 48V AC/50-60 Hz 16B 120V AC/60 Hz and 110V AC/50-60 Hz 5 12V DC

Ignition protection A intrinsically safe M cast enclosure N non-sparking

Electrical accessories valve G Connector without LED

Electrical connection

A1 connection cable shape A, according to EN 175301

C3 cable, 3m

K11 wire with insulating tube connection

Protection category electric

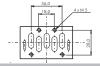
S8 IP67

EU-permission EX2 II 3GD EX4 II 2GD

Permission

U4 class 1 Div 1 acc. to NEC 500







Dimensions acc. to ISO 1. other dimensions can be found in the item details in our Online Shop







#### 5/2-way solenoid valves (ISO 5599/1)

Size 1 - Model series SIV400

Materials: Body and slider: Aluminium, seals: NBR, pilot: Polyamide (glass fibre reinforced)

Temperature range: -10°C to max. +60°C
Media: Oiled and unoiled filtered compressed air Switching time (at 5 bar): <30 ms Control voltage: Standard: 24V=, 230V AC

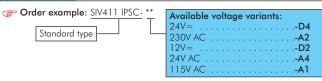
Voltage tolerance: ½ 10%

Power consumption: Direct current: 2.1 W, alternating current: 4.1 VA (50 Hz)

Protection class (VDE 0470/EN 60529): IP 65, plug size: 1

Optional: Control voltages 12V= -D2, 24V AC -A4, 115V AC -A1

Туре	Function	ISO	Operating pressure	Flow	Symbol
SIV411 IPSC-**	Spring return	1	1.5 - 10 bar	1600 l/min.	B A T T T
SIV420 IPSC-**	Pulse valve	1	1.5 - 10 bar	1600 l/min.	B A T



#### 5/3-way solenoid valves (ISO 5599/1)

Size 1 - Model series SIV400

Materials: Body and slider: Aluminium, seals: NBR, pilot: Polyamide (glass fibre reinforced)

Temperature range: -10°C to max. +60°C Media: Oiled and unoiled filtered compressed air Switching time (at 5 bar): <40 ms Control voltages: Standard: 24V=, 230V AC

Voltage tolerance: 10%

Power consumption: Direct current: 2.1 W, alternating current: 4.1 VA (50 Hz)

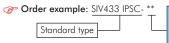
Protection class (VDE 0470/EN 60529): IP 65, plug size: 1

Optional: Control voltages 12V= -D2, 24V AC -A4, 115V AC -A1

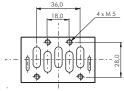
	S Opnonan co	mor vollages 121 B2, 211716 714,	11017	(C 7(1		
	Туре	Centre position	ISO	Operating pressure	Flow	Symbol
	SIV433 IPSC-**	Closed	1	2 - 10 bar	1500 l/min.	B A A A A A A A A A A A A A A A A A A A
	SIV443 IPSC -**	Vented	1	2 - 10 bar	1500 l/min.	B A A
d	SIV453 IPSC -**	Ventilated	1	2 - 10 bar	1500 l/min.	







Available voltage variants:
24V= <b>-D4</b>
230V AC
12V= <b>-D2</b>
24V AC
115V AC





#### **Base plates (ISO 1 5599/1)**

Size 1 - Model series SIV400

Materials: Body: Aluminium, seals: NBR Supply volume: Complete with seals

Туре	Description	Thread
SIB42-S	Base plate complete	G 3/8"
SIB43-S	Base plate complete	G 1/2"
SIB40 REP	Replacement seal & screws for SIV4	













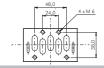


ush-in fittings

Ø 3 - 32 m

from page 24





# 5/2- and 5/3-way ISO 2

#### 5/2-way solenoid valves (ISO 5999/1)

#### Size 2 - Model series SIV500

Materials: Body and slider: Aluminium, seals: NBR, pilot: Polyamide (glass fibre reinforced)

Temperature range: -10°C to max. +60°C Media: Oiled and unoiled filtered compressed air

Switching time (at 5 bar): < 35 ms

Order example: SIV511 IPSC- \*\*

Standard type

Control voltage: Standard: 24V=, 230V AC, upon request: 12V=, 24V AC, 115V AC

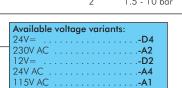
Voltage tolerance: ½ 10%

Power consumption: Direct current: 2.1 W, alternating current: 4.1 VA (50 Hz)

Protection class (VDE 0470/EN 60529): IP 65, plug size: 1

Optional: Control voltages 12V= -D2, 24V AC -A4, 115V AC -A1

(B) -   -   -   -   -					
Туре	Function	ISO	Operating pressure	Flow	Symbol
SIV511 IPSC-**	Spring return	2	1.5 - 10 bar	3500 l/min.	B A T T T
SIV520 IPSC-**	Pulse valve	2	1.5 - 10 bar	3500 l/min.	B A T T T T





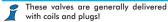
Dimensions acc. to ISO 2,

other dimensions can be

found in the item details

in our Online Shop





#### 5/3-way solenoid valves (ISO 5599/1)

#### Size 2 - Model series SIV500

Materials: Body and slider: Aluminium, seals: NBR, pilot: Polyamide (glass fibre reinforced)

Temperature range: -10°C to max. +60°C Media: Oiled and unoiled filtered compressed air

Switching time (at 5 bar):  $<45~\rm ms$  Control voltages: Standard: 24V=, 230V AC, upon request: 12V=, 24V AC, 115V AC

Voltage tolerance: \*/\_ 10%

Power consumption: Direct current: 2.1 W, alternating current: 4.1 VA (50 Hz)

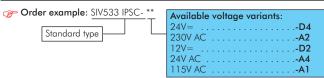
Protection class (VDE 0470/EN 60529): IP 65, plug size: 1

Optional: Control voltages 12V= -D2, 24V AC -A4, 115V AC -A1

Туре	Centre position	ISO	Operating pressure	Flow	Symbol
SIV533 IPSC-**	Closed	2	2 - 10 bar	2200 l/min.	B A
SIV543 IPSC-**	Vented	2	2 - 10 bar	2200 l/min.	B A R <sub>2</sub> PR <sub>1</sub>
SIV553 IPSC-**	Ventilated	2	2 - 10 bar	2200 l/min.	





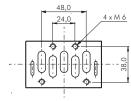


#### **Base plates (ISO 5599/1)**

#### Size 2 - Model series SIV500

Materials: Body: Aluminium, seals: NBR Supply volume: Complete with seals

Туре	Description	Thread
SIB53-S	Base plate complete	G 1/2"
SIB54-S	Base plate complete	G 3/4"
SIB50 REP	Replacement seal & screws for SIV5	





#### **ISO** valves



Many additional products and sizes are available in our Online Shop!

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

Webshop Service



#### Magnetic coils for solenoid valves

for model series RV

**Suitable:** For solenoid valve model series RV10, RV20, RV30 and RV40 **Supply volume:** Coil incl. plug

Туре		Power					
size 0	Voltage	consumption					
For model series RV	For model series RV10						
Plug size 0 (industri	al design, desi	gn C)					
MAG S 12V=	12V DC	2.8 W					
MAG S 24V=	24V DC	2.8 W					
MAG S 24VAC	24V AC	3.0 VA					
MAG S 230V	230V AC	3.0 VA					

Туре		Power
size 1	Voltage	consumption
For model series RV	20, RV30, RV40	
Plug size 1 (industri	al design, design E	3)
MAG T 12V=	12V DC	3 W
MAG T 24V=	24V DC	3 W
MAG T 24VAC	24V AC	4 VA
MAG T 230V	230V AC	4 VA



#### Magnetic coils for 2/2-way solenoid valves for model series ELP/SLP/ZS

Suitable: For solenoid valves ELP, ELPH, SLP and ZS, in brass and stainless steel Supply volume: Magnetic coil incl. plug

Туре	Туре	Туре	Туре	Plug	
12V=	24V=	24V AC	230V AC	size	For valve
MAG P 12V=	MAG P 24V=	MAG P 24VAC	MAG P 230V	3	All SLP valves
MAG Q 12V=	MAG Q 24V=	MAG Q 24VAC	MAG Q 230V	3	ZS 38 - ZS 10
MAG R 12V=	MAG R 24V=	MAG R 24VAC	MAG R 230V	3	ZS 114 - ZS 20
MAG Y 12V=	MAG Y 24V=	MAG Y 24VAC	MAG Y 230V	1	ELP valves
MAG Z 12V=	MAG Z 24V=	MAG Z 24VAC	MAG Z 230V	1	ELPH valves



#### Magnetic coils for solenoid valves

**Suitable:** For solenoid valve models YSV, SF and SIV **Supply volume:** Magnetic coil incl. plug

Туре		Power				
size 0	Voltage	consumption				
Plug size 0 (industri	al design, design C)					
MAG L 12V=	12V=	2.5 W				
MAG L 24V=	24V=	2.5 W				
MAG L 24VAC	24V AC	3.5 VA				
MAG L 115V	115V AC	3.5 VA				
MAG L 230V	230V AC	3.5 VA				
2-pin plug, includin	g 600 mm cable					
MAG L 24V= 2	24V=	2.5 W				
Fastening nut for m	Fastening nut for magnetic coil					
CO 15 BM						

Туре		Power					
size 1	Voltage	consumption					
Plug size 1 (industri	Plug size 1 (industrial design, design B)						
MAG M 12V=	12V=	2.1 W					
MAG M 24V=	24V=	2.0 W					
MAG M 24VAC	24V AC	3.6 VA					
MAG M 115V	115V AC	4.1 VA					
MAG M 230V	230V AC	3.9 VA					
Fastening nut for m	Fastening nut for magnetic coil						
CO 22 BM							



type MAG L 24V= 2

# For testing magnetic coils in operation

#### Solenoid testers with clips for magnetic coils

Suitable: For functional tests of magnetic coils on valves without putting the machine out of operation. You carry out the test in the centre of the magnetic coil and by lighting the control lamps, the tester shows whether the magnetic coil is working. Also suitable for non-visible permanent magnets (e.g. magnetic pistons). If you fit the magnetic ring on the test tip, the magnetic tester works as a torch. The battery can be replaceable without any problems. The solenoid tester can be used, regardless of the coil voltage.

Тур	е	Length
MA	GNETTESTER	165 mm



#### 2-pin plugs with cables

Can be used for 2-pin plug magnetic coils

Туре	Plug width	Cable length
KAB SY100 0,6	7 mm	600 mm
KAB SY100 1	7 mm	1000 mm

# Accessories - solenoid valves

#### Standard connectors for magnetic coils

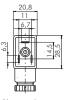
Description: Push-in connector according to DIN 43650/EN 175301-803 or industry standard. Solenoid valves are normally connected using industry standard plugs. **Voltage:** Max. 250V AC/300V DC

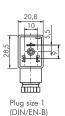
Supply volume: Plug including screw and flat seal (plug size 3: Profile seal)

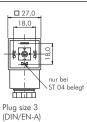
Туре	Туре	Plug		N° of contacts		Cable
black	grey	size	Standard	+ safety contacts	Height	connection
Standard						
ST 00		0	Industry standard C	2	27	PG 7
ST 01		1	Industry standard B	2	31	M 16 x 1.5
ST 03	ST 03 G*	3	DIN/EN-A	2	28	M 16 x 1.5
ST 03 H	ST 03 HG	3	DIN/EN-A	2	35	M 16 x 1.5
ST 04		3	DIN/EN-A	3	28	M 16 x 1.5
With bridge rectifi	er, 250V AC/DC					
ST 03 GL		3	DIN/EN-A	2	36	M 16 x 1.5
Special model DIN	N 43650/EN 175301	-803-B				
ST 01 B		1	DIN/EN-B	2	31	PG 9











(Industry standard C)

(Industry standard B)

Standard connectors for magnetic coils (with protection circuits and LED displays)

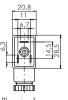
Description: Push-in connector with LED display according to DIN 43650/EN 175301-803 or industry standard. Solenoid valves are normally connected using industry standard plugs. The colour of the LED is yellow for 24V AC/DC types, red for 230V AC sort.

Supply volume: Plug including screw and flat seal (plug size 3: Profile seal)

Туре	Туре	Plug			Cable
24V AC/DC	230V AC	size	Standard	Dimensions	connection
ST 00 LED 24V	ST 00 LED 230V	0	Industry standard C	15 x 15	PG 7
ST 01 LED 24V	ST 01 LED 230V	1	Industry standard B	20 x 30	M 16 x 1.5
ST 03 LED 24V	ST 03 LED 230V	3	DIN/EN-A	27 x 27	M 16 x 1.5









Plug size 0 Plug size 1 (Industry standard C) (Industry standard B)

Plug size 3 (DIN/EN-A)

#### Replacement seals for standard connectors

Description: Elastomer seal for standard connector according to DIN 43650/EN 175301-803 or industry standard Warning: Profile seals increase the plug outer dimensions by approx. 2 mm. We recommend checking the installation situation prior to use!

Туре	Туре	Suitable for
flat seal	profile seal	plug size
ST 00 DICHT F	ST 00 DICHT P	0 (industry standard C)
ST 01 DICHT F	ST 01 DICHT P	1 (industry standard B)
ST 03 DICHT F	ST 03 DICHT P	3 (DIN/EN-A)





type flat seal (Size 1)

type profile seal (Size 1)

#### **Light emitting seals for standard connectors**

**Application:** The glowing seal is inserted between the standard connector and magnetic coil in place of the usual seal to display the switching status of the valve. It is equipped with reverse polarity protection and a protection circuit with a green LED. The LED is positioned right opposite the safety contact.

Туре	Туре	Туре	Suitable for	
12-24V AC/DC	230V AC/DC*	115V AC/DC	plug size	Dimensions
LD ST00 24V	LD ST00 230V	LD ST00 115V*	0 (industry standard C)	15.5 x 15.5 x 1.9
LD ST01 24V	LD ST01 230V	LD ST01 115V	1 (industry standard B)	21.0 x 28.5 x 2.1
LD ST03 24V	LD ST03 230V	LD ST03 115V	3 (DIN/EN-A)	27.5 x 27.5 x 2.0

without protection circuit









#### 3/2-, 5/2- and 5/3-way pneumatic valves

Materials: Body and slider: Aluminium, seals: NBR, pilot: Polyamide Temperature range: -5°C to max. +60°C Operating pressure: 1.5 - 8 bar Medium: Oiled and unoiled filtered compressed air Service life: Approx. 12 million switching cycles

20	NC/NO
12	Pulse valve

3/2-way pneumatic valves G 1/8"			Model	series RV10
Туре	Basic setting	Thread	Flow	Symbol
RV 3211-06 A	Closed (NC)	G 1/8"	500 l/min.	12
RV 3211-06H A	Open (NO)	G 1/8"	500 l/min.	10 2 MM
RV 3212-06 A	Pulse valve	G 1/8"	500 l/min.	12 10



3/2-way pneumatic valves G 1/4"			Mode	l series RV20
Туре	Basic setting	Thread	Flow	Symbol
RV 3221-08 A	Closed (NC)	G 1/4" (pilot G 1/8")	800 l/min.	12
RV 3221-08H A	Open (NO)	G 1/4" (pilot G 1/8")	800 l/min.	10 2
RV 3222-08 A	Pulse valve	G 1/4" (pilot G 1/8")	800 l/min.	12 10



3/2-way pneumatic valves G 1/4"			Model	series RV30
Туре	Basic setting	Thread	Flow	Symbol
RV 3231-08 A	Closed (NC)	G 1/4" (pilot G 1/8")	1150 l/min.	12 2
RV 3231-08H A	Open (NO)	G 1/4" (pilot G 1/8")	1150 l/min.	10 2
RV 3232-08 A	Pulse valve	G 1/4" (pilot G 1/8")	1150 l/min.	12 10



3/2-way pneumatic valves G 1/2"		Model	series RV40	
Туре	Basic setting	Thread	Flow	Symbol
RV 3241-15 A	Closed (NC)	G 1/2" (pilot G 1/8")	2250 l/min.	12
RV 3241-15H A	Open (NO)	G 1/2" (pilot G 1/8")	2250 l/min.	10 2
RV 3242-15 A	Pulse valve	G 1/2" (pilot G 1/8")	2250 l/min.	12 10



	5/2-way and 5/3-way pneumatic valves G 1/8"		lves G 1/8"	Model series RV	
	Туре	Function	Thread	Flow	Symbol
	5/2-way				
rn	RV 5211-06 A	Spring return	G 1/8"	500 l/min.	14 
	RV 5212-06 A	Pulse valve	G 1/8"	500 l/min.	14 12 12
	5/3-way				
ve	RV 5312-06C A	Centre position closed	G 1/8"	450 l/min.	14 M 12 M 12 M 12
	RV 5312-06E A	Centre position vented	G 1/8"	450 l/min.	14 M 12 M 12 M 12
ve	RV 5312-06P A	Centre position ventilated	G 1/8"	450 l/min.	14 M 12 M 12 M 12



	5/2-way and	5/3-way pneumatic valves G	1/4**	Mode	l series RV20
	Туре	Function	Thread	Flow	Symbol
	5/2-way				
	RV 5221-08 A	Spring return	G 1/4" (pilot & exhaust G 1/8")	800 l/min.	14 2 M
n	RV 5222-08 A	Pulse valve	G 1/4" (pilot & exhaust G 1/8")	800 l/min.	14 2 12
	5/3-way				
е	RV 5322-08C A	Centre position closed	G $^{1}/4$ " (pilot & exhaust G $^{1}/8$ ")	600 l/min.	14 M 12 M 12 M 12 M 12 M 12 M 12
	RV 5322-08E A	Centre position vented	G 1/4" (pilot & exhaust G 1/8")	600 l/min.	14 W 12 W 12 W 12 W 12 W 12 W 12
е	RV 5322-08P A	Centre position ventilated	G 1/4" (pilot & exhaust G 1/8")	600 l/min.	14 M 12 1 12 12 12 12 12 12 12 12 12 12 12 1

# Pneumatic valves and multiple manifolds - Eco-Line

5/2-way and	5/2-way and 5/3-way pneumatic valves G 1/4"			series RV30
Туре	Function	Thread	Flow	Symbol
5/2-way				
RV 5231-08 A	Spring return	G 1/4" (pilot G 1/8")	1150 l/min.	14 5 1 3 W
RV 5232-08 A	Pulse valve	G 1/4" (pilot G 1/8")	1150 l/min.	14 5 1 3
5/3-way				
RV 5332-08C A	Centre position closed	G 1/4" (pilot G 1/8")	850 l/min.	14 W 12 W 12
RV 5332-08E A	Centre position vented	G 1/4" (pilot G 1/8")	850 l/min.	14 M 12 M
RV 5332-08P A	Centre position ventilated	G 1/4" (pilot G 1/8")	850 l/min.	14 M 12 M 12



5/2-way and	5/2-way and 5/3-way pneumatic valves G 1/2"		Model	series RV40
Туре	Function	Thread	Flow	Symbol
5/2-way				
RV 5241-15 A	Spring return	G 1/2" (pilot G 1/8")	2250 l/min.	14 5 1 3 M
RV 5242-15 A	Pulse valve	G 1/2" (pilot G 1/8")	2250 l/min.	14 5 1 3
5/3-way				
RV 5342-15C A	Centre position closed	G 1/2" (pilot G 1/8")	1350 l/min.	14 M 12 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
RV 5342-15E A	Centre position vented	G 1/2" (pilot G 1/8")	1350 l/min.	14 M 12 11 11 12 12 12 12 12 12 12 12 12 12
RV 5342-15P A	Centre position ventilated	G 1/2" (pilot G 1/8")	1350 l/min.	14 M 12 11 11 11 11 11 11 11 11 11 11 11 11



#### **Multiple manifolds**

#### for model series RV10 - RV40

Materials: Body: Aluminium, seals: NBR

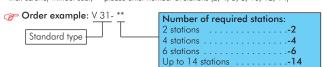
Supply volume: Basic body with screws and seals (please order valves separately)

Туре	Type for 5/2- and	
for 3/2-way valves	5/3-way valves	Description
For model series V10	_	
V 31-**	V 51-**	Multiple manifold
V 31-BP	V 51-BP	Blind plate* to close not required connecting points
V 31-REP	V 51-REP	Replacement seal incl. screws for valve assembly
For model series V20		
V 32-**	V 52-**	Multiple manifold
V 32-BP	V 52-BP	Blind plate* to close not required connecting points
V 32-REP	V 52-REP	Replacement seal incl. screws for valve assembly
For model series V30		
V 33-**	V 53-**	Multiple manifold
V 33-BP	V 53-BP	Blind plate* to close not required connecting points
V 33-REP	V 53-REP	Replacement seal incl. screws for valve assembly
For model series V40	_	
V 34-**	V 54-**	Multiple manifold
V 34-BP	V 54-BP	Blind plate* to close not required connecting points
V 34-REP	V 54-REP	Replacement seal incl. screws for valve assembly
* incl. screws, without seal, *	* please enter number of sta	tions (2, 4, 6, 8, 10, 12, 14)



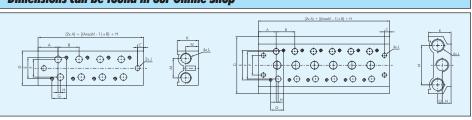


for 5/2-Wege and 5/3-way valves





#### Dimensions can be found in our Online Shop



Many additional products and sizes are available in our Online Shop!

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

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#### 3/2-, 5/2- and 5/3-way hand lever valves

**Model series VH10 - VH40** 

Materials: Body and slider: Aluminium, seals: NBR Temperature range: -5°C to max. +60°C Operating pressure: 0 - 8 bar Medium: Oiled and unoiled filtered compressed air

3/2-way hai	nd lever valves	Model series VH	
Туре	Model series	Thread	Flow
With spring retu	'n		~
H 321-06 S	VH10	G 1/8"	500 l/min.
H 322-08 S	VH20	G 1/4"	800 l/min.
H 324-15 S	VH40	G 1/2"	2250 l/min.
With detend			
H 321-06	VH10	G 1/8"	500 l/min.
H 322-08	VH20	G 1/4"	800 l/min.
H 324-15	VH40	G 1/2"	2250 l/min.

#### 5/2-way hand lever valves **Model series VH** Model series Thread With spring return 500 l/min. H 521-06 S VH10 G 1/8" G 1/4" (exhaust G 1/8") G 1/2" H 522-08 S VH20 800 l/min. H 524-15 S VH40 2250 l/min. With detend H 521-06 VH10 G 1/8" 500 l/min. G 1/4" (exhaust G 1/8") G 1/2" H 522-08 VH20 800 I/min. H 524-15 VH40 2250 l/min

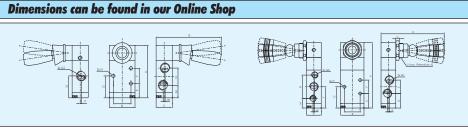
5/3-way hand	d lever valves		Model series VI
Туре	Model series	Thread	Flow
Centre position cl	osed, with spring return		
H 531-06 CS	VH10	G 1/8"	450 l/min.
H 532-08 CS	VH20	G 1/4" (exhaust G 1/8")	600 l/min.
H 534-15 CS	VH40	G 1/2"	1350 l/min.
Centre position cl	osed, with detend		\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\
H 531-06 C	VH10	G 1/8"	450 l/min.
H 532-08 C	VH20	G 1/4" (exhaust G 1/8")	600 l/min.
H 534-15 C	VH40	G 1/2"	1350 l/min.
Centre position ve	ented, with spring return		\ <u>\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\</u>
H 531-06 ES	VH10	G 1/8"	450 l/min.
H 532-08 ES	VH20	G 1/4" (exhaust G 1/8")	600 l/min.
H 534-15 ES	VH40	G 1/2"	1350 l/min.
Centre position ve	ented, with detent		
H 531-06 E	VH10	G 1/8"	450 l/min.
H 532-08 E	VH20	G 1/4" (exhaust G 1/8")	600 l/min.
H 534-15 E	VH40	G 1/2"	1350 l/min.
Centre position ve	entilated, with spring return		
H 531-06 PS	VH10	G 1/8"	450 l/min.
H 532-08 PS	VH20	G 1/4" (exhaust G 1/8")	600 l/min.
H 534-15 PS	VH40	G 1/2"	1350 l/min.
Centre position ve	entilated, with detend		
H 531-06 P	VH10	G 1/8"	450 l/min.
H 532-08 P	VH20	G 1/4" (exhaust G 1/8")	600 l/min.
H 534-15 P	VH40	G 1/2"	1350 l/min.







**Dimensions** can be found in our Online Shop!



#### 3/2-way hand lever valves

Materials: Body and slider: Aluminium, seals: NBR Temperature range: -15°C to max. +60°C Operating pressure: -0.95 to 10 bar Media: Oiled and unoiled filtered compressed air

# 3/2-way hand lever valves G 1/8" Model series XMV 100

Nominal width: 5 mm

Туре	Function	Thread	Flow	Symbol
XMV 110	Spring return	G 1/8"	550 l/min.	2 Q
XMV 120	Detend	G 1/8"	550 l/min.	√√ / T T T T T T T T T T T T T T T T T T

## 3/2-way hand lever valves G 1/4" Model series XMV 200

Nominal width: 7.5 mm

Туре	Function	Thread	Flow	Symbol
XMV 210	Spring return	G 1/4"	1100 l/min.	W 7 T T
XMV 220	Detend	G 1/4"	1100 l/min.	2 0

## 5/2-way hand lever valves G 1/8" Model series XMV 1000

Nominal width: 5 mm

Туре	Function	Thread	Flow	Symbol
XMV 1110	Spring return	G 1/8"	550 l/min.	₩ <u>4 2 @</u>
XMV 1220	Detend	G 1/8"	550 l/min.	√ <b>V</b> 4 2

#### 5/2-way hand lever valves G 1/4" Model series XMV 2000

Nominal width: 7.5 mm

Туре	Function	Thread	Flow	Symbol
XMV 2110	Spring return	G 1/4"	1100 l/min.	W 1 2 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
XMV 2220	Detend	G 1/4"	1100 l/min.	513

#### 5/3-way hand lever valves G 1/8" Model series XMV 1000

Nominal width: 5 mm

Туре	Function	Centre position	Thread	Flow	Symbol
XMV 1310	Spring return	Closed	G 1/8"	550 l/min.	√1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
XMV 1320	Detend	Closed	G 1/8"	550 l/min.	<u>₩₩</u>
XMV 1410	Spring return	Vented	G 1/8"	550 l/min.	√ 1 2 <b>©</b> 513
XMV 1420	Detend	Vented	G 1/8"	550 l/min.	₩₩ŢŢŢŢŢŢŢŢŢŢŢŢŢŢŢŢŢŢŢŢŢŢŢŢŢŢŢŢŢŢŢŢŢŢŢ
XMV 1510	Spring return	Ventilated	G 1/8"	550 l/min.	√1 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
XMV 1520	Detend	Ventilated	G 1/8"	550 l/min.	VVV 1 2 0 513

#### 5/3-way hand lever valves G 1/4" Model series XMV 2000

Nominal width: 7.5 mm

Туре	Function	Centre position	Thread	Flow	Symbol
XMV 2310	Spring return	Closed	G 1/4"	1100 l/min.	4 2 <b>Q</b>
XMV 2320	Detend	Closed	G 1/4"	1100 l/min.	vvv 4 2 € 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
XMV 2410	Spring return	Vented	G 1/4"	1100 l/min.	M <sub>T</sub>
XMV 2420	Detend	Vented	G 1/4"	1100 l/min.	₩₩₩
XMV 2510	Spring return	Ventilated	G 1/4"	1100 l/min.	₩ <u>1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 </u>
XMV 2520	Detend	Ventilated	G 1/4"	1100 l/min.	4 2 P







Dimensions can be found in the item details in our Online Shop



#### 3/2-, 5/2-way axial hand lever valves

**Model series VL10 - VL40** 

Materials: Body and slider: Aluminium, seals: NBR Temperature range: -5°C to max. +60°C Operating pressure: 0 - 8 bar Medium: Oiled and unoiled filtered compressed air



3/2-way axi	al hand lever valves		Model series		
Туре	Model series	Thread	Flow		
With spring retu	'n			E L	
L 321-06 S	VL10	G 1/8"	500 l/min.		
L 322-08 S	VL20	G 1/4"	800 l/min.		
L 324-15 S	VL40	G 1/2"	2250 l/min.		
With detend				2, , ,	
L 321-06	VL10	G 1/8"	500 l/min.		
L 322-08	VL20	G 1/4"	800 l/min.		
L 324-15	VL40	G 1/2"	2250 l/min.		



#### **Model series VL** 5/2-way axial hand lever valves Model series With spring return 500 l/min. L 521-06 S VL10 G 1/8" G 1/4" (exhaust G 1/8") L 522-08 S VL20 800 l/min. G 1/2" L 524-15 S 2250 l/min. VL40 With detend L 521-06 VL10 G 1/8" 500 l/min. G 1/4" (exhaust G 1/8") G 1/2" L 522-08 VL20 800 I/min. L 524-15 2250 l/min VL40

# **Model series VL10 - VL40** Dimensions 3/2- and 5/2-way axial hand lever valves 3/2-way axial hand lever valves 5/2-way axial hand lever valves 2x G2 3x G1 3х Н

Туре	Model ser	ies A	В	С	D	Е	F	G1	G2	Н	J	K	M	Ν	0	Р	S	T	U	٧	W	Х
3/2-way va	lve																					
L 321-06 (S)	VL10	44.7	27	18	23.7	16.7	14	G 1/8"		3.1	19	85	14.7	16	23.7	1			M 14 x 1	3	2	8
L 322-08 (S)	VL20	54.7	35	22	28.7	18.7	20	G 1/4"		4.3	24	94	16.5	22.5	28.7	1.5			M 14 x 1	3	0	8
L 324-15 (S)	VL40	87.5	50	34	45	31	28	G 1/2"		5.5	36	141	29.3	31.5	45	2			M 22 x 1.5	5	0	9.5
5/2-way va	lve																					
L 521-06 (S)	VL10	55.7	27	18	28.2	21.2	14	G 1/8"	G 1/8"	3.3	19	96	14.2	28	20.2	3	16	28.2	M 14 x 1	3	2	8
L 522-08 (S)	VL20	62.7	35	22	31.7	21.7	20	G 1/4"	G 1/8"	4.3	24	102	14.2	35	21.7	3	20	31.7	M 14 x 1	3	0	8
L 524-15 (S)	VL40	111.5	50	34	57	43	28	G 1/2"	G 1/2"	5.5	36	165	25.5	63	39	4	36	57	M 22 x 1.5	5	0	9.5



Push-in fittinas Ø 4 - 32 mm from page 24















#### 2/2-, 3/2- and 4/2-way tilt lever valves

Materials: Body: Brass nickel-plated, internal parts: Brass/stainless steel, seal: NBR

Temperature range: -5°C to +70°C
Operating pressure: 0 to 10 bar (M5: 8 bar)
Media: Filtered compressed air, neutral gases

Required mounting hole for panel mounting:  $\varnothing$  12.0 mm, maximum sheet metal thickness: 4 mm



- Advantages: Economical price
  - Extensive operating options
  - Simple, quick assembly of a circuit

#### 2/2-way and 3/2-way tilt lever valves

Application: To actuate single acting cylinders, screw the 3/2-way valve (K 3...) directly in the cylinder.

2/2-way <u>w</u>	2 and 3/2	2-way ₩ <sup>2</sup> ŢŢ₽v	alves with M 5 thread	s	
Type <b>2/2-way</b>	Type 3/2-way	13	1 (input) thread female	2 (output) thread female	3 (venting) thread female
K 25	K 35		M5	M5	M5
2/2-way 🗠	2 and 3/2	-way 🔻 🔭 v	alves with	CK connection	
	Туре	Туре			
	3/2-way	3/2-way			
Туре	pressure input:	pressure input:	Hose connection		in
2/2-way <sup>1)</sup>	banjo	thread	Ø external x inte		(MT)
K 21864	K 31864	KO 31864	6 x 4	G 1/8"	
K 21886	K 31886	KO 31886	8 x 6	G 1/8"	
K 21464	K 31464	KO 31464	6 x 4	G 1/4"	
K 21486	K 31486	KO 31486	8 x 6	G 1/4"	
K 214108	K 314108	KO 314108	10 x 8	G 1/4"	
2/2-way M	Type 3/2-way	Type 3/2-way			
Туре	pressure input:	pressure input:	Push-in hose	Screw-	in
2/2-way <sup>1)</sup>	banjo	thread	Ø external	thread	(MT)
K 21804	K 31804	KO 31804	4	G 1/8"	
K 21806	K 31806	KO 31806	6	G 1/8"	
K 21406	K 31406	KO 31406	6	G 1/4"	
K 21408	K 31408	KO 31408	8	G 1/4"	
K 214010	K 314010	KO 314010	10	G 1/4"	
2/2-way M	2 and 3/2	-way (2) 1 2 v	alves with	emale threads	
	Туре	Туре			
	3/2-way	3/2-way			
Туре	pressure input:	pressure input:		Screw-	in
2/2-way <sup>1)</sup>	banjo	thread	Thread female	thread	
K 21818	K 31818	KO 31818	G 1/8"	G 1/8"	71
K 21414	K 31414	KO 31414	G 1/4"	G 1/4"	
	11 0 1 1 1 1	110 01 117	<b>○</b> / <del>+</del>	0 ./4	

<sup>1)</sup> choice of compressed air supply at the screw-in thread or banjo.

#### 4/2-way tilt lever valves

Application: To actuate double-acting cylinders, use the valve directly in a connection of the cylinder. Using the hose, connect the upper banjo with the other connection of the cylinder. The valve is supplied with compressed air by means of the lower banjo.

ine lower bai	11 O.				
4/2-way	MITTE A	valves with		CK connection	
		Hose cor	nection	Screw-in	
Туре		Ø extern	al x internal	thread (MT)	
K 41464		6 x 4		G 1/4"	
K 41486		8 x 6		G 1/4"	
K 414108		10 x 8		G 1/4"	
4/2-way	MATTINE STATES	valves with	- Samuel	push-in fitting	
		Push-in h	ose	Screw-in	
Туре		Ø extern	al	thread (MT)	
K 41406		6		G 1/4"	
K 41408		8		G 1/4"	
K 414010		10		G 1/4"	
4/2-way	MIIX A	valves with		thread female	
		Thread		Screw-in	
Туре		female		thread (MT)	
K 41414		G 1/4"		G 1/4"	



type with CK connection



type with push-in fittings

## **Limit switches**



Lua



5/2-way Roller lever

#### 3/2- and 5/2-way limit switches

Materials: Body and slider: Aluminium, seals: NBR Temperature range: -5°C to max. +60°C

Operating pressure: 0 - 8 bar Flow: 800 l/min

Media: Oiled and unoiled filtered compressed air

Туре	Actuation	Thread	Symbol
3/2-way			
M 322-S7	Lug	G 1/4"	
M 322-S2	Roller lever	G 1/4"	• 1 3 W
5/2-way			
M 522-S7	Lug	G 1/4" (exhaust G 1/8")	- 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
M 522-S2	Roller lever	G 1/4" (exhaust G 1/8")	• 1 2 W

**Eco-Line** 

type E 18 510



type EL 18 510

#### 5/2-way limit switches

Materials: Body: Aluminium anodised, internal parts: Stainless steel, brass and aluminium, lever: Aluminium,

Plunger and roller: Stainless steel and plastic Temperature range: -10°C to max. +70°C Media: Oiled and unoiled filtered compressed air

Nominal width: 4 mm

Туре	Version	Connection	Op. pressure	Flow	Actuating force*	Symbol
E 18 510	With lug	G 1/8"	0 - 12 bar**	320 l/min.	28 N	$\mathbb{A}$
ER 18 510	With roller	G 1/8"	0 - 12 bar**	320 l/min.	18 N	W (1/2 1) → (1/
EL 18 510	With roller op. wit	h free return	G 1/8"	0 - 12 bar**	320 l/min.	W 1/8 N -

<sup>\*</sup> at 6 bar, \*\* vacuum upon request

#### 3/2-way roller valves, push-in fittings 4 mm



Temperature range: -10°C to max. +60°C
Materials: Body: Plastic, seals: NBR, lever: Steel, roller: Plastic

		Hose	Nominal		Operating	Base	Actuating force
,	Туре	connection	width	Flow	pressure	position	at 8 bar
	ER S4	4 mm	2	45 l/min.	1.5 - 8 bar	Closed	1 N



hype EF 18 310

type ER 18 510



ype EF 18 510

#### **Spring pin valves**

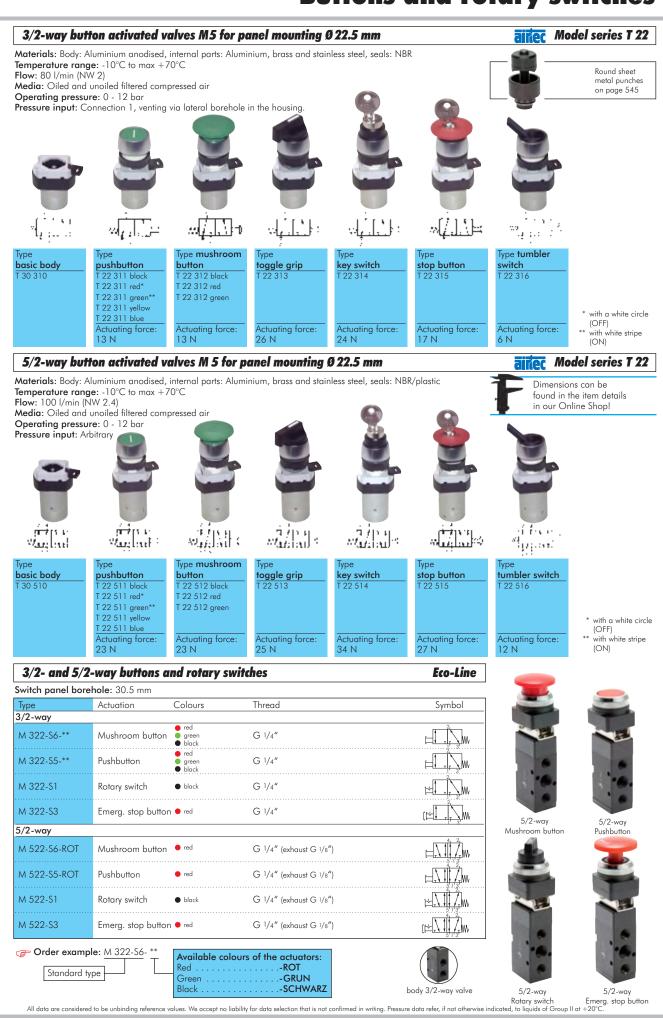
Temperature range: -10°C to max. +60°C Media: Oiled and unoiled filtered compressed air Nominal width: 5 mm (type EF 25 310: 2 mm)

Туре	Function	Connection	Op. pressure	Flow	Actuating force*	Symbol			
EF 25 310 <sup>1)</sup>	3/2-way (NC)	M 5	2 - 10 bar	76 l/min.	0.05 N	W 3 1			
EF 18 310 Outstand	3/2-way (NC)	G 1/8"	2.5 - 10 bar	550 l/min.	0.6 N	W 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			
EF 18 510	5/2-way	G 1/8"	2.5 - 10 bar	550 l/min.	0.6 N	W 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			
Replacement par	rts								
EF 25 FEDER	F 25 FEDER Replacement spring pin for type EF 25 310								
EF 18 FEDER	F 18 FEDER Replacement spring pin for type EF 18 310 and EF 18 510								
* at 6 bar									

1) low own air consumption and very low actuating force

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

hpe EF 25 310



# Especially good value!

#### 5/2- and 5/3-way foot valves

**Model series FT** 

Materials: Valve body: Aluminium, foot pedal: Aluminium, seals: NBR

Temperature range: - $10^{\circ}$ C to max.  $+60^{\circ}$ C Operating pressure: 1.5 - 8 bar (type  $^{1}/^{2}$ ": 0 - 8 bar) Media: Oiled and unoiled filtered compressed air



Type spring return	Type <b>detend</b>	Thread	Function	Flow	Symbol
FT410S		G 1/4" (venting G 1/8")	5/2-way	980 l/min.	4 2 5 1 3
FT510S		G 3/8" (venting G 1/4")	5/2-way	1960 l/min.	4 2 513
FT610S	FT620D	G 1/2"	5/2-way	5000 l/min.	4 2 5 1 3
FT630S	FT630D	G 1/2"	5/3-way centre position closed	5000 l/min. [	<u> </u>
FT640S	FT640D	G 1/2"	5/3-way centre position vented	5000 l/min. [	/ 1 2 513
FT650S	FT650D	G 1/2"	5/3-way centre position breathing	5000 l/min. [	1 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1



#### **Foot valves**

Temperature range: -10°C to max. +60°C

Operating pressure: 2.5 - 10 bar (model series heavy duty: 0 - 10 bar)

standard Media: Oiled and unoiled filtered compressed air



Type <b>spring</b>	Туре				
return	detend	Thread	Function	Flow	Symbol
Model series s	tandard (valve	aluminium,	bodies: plastic, foot pedal: plastic)		
F 514	FMR 514	G 1/4"	5/2-way	650 l/min.	4 2 513
Model series s	olid (valve: alu	minium, bod	lies: plastic, foot pedal: aluminium)		
F 514 LO	FMR 514 LO	G 1/4"	5/2-way	800 l/min.	5 1 3
Model series F	leavy Duty (val	ve: aluminiu	m, bodies: aluminium, foot pedal: aluminiu	ım)	
F 314	FMR 314	G 1/4"	3/2-way	600 l/min.	<sup>2</sup> 1 3
F 414	FMR 414	G 1/4"	4/2-way	600 l/min.	X 1 3
Rocker valve (v	valve: aluminiu	m, bodies: P	lastic foot pedal: aluminium)		
FG 5314	FGMR 5314	G 1/4"	5/3-way (centre position closed)	1200 l/min.	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
FO 5314	FOMR 5314	G 1/4"	5/3-way (centre position vented)	1200 l/min.	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1



#### Foot switches

Materials: Foot pedal: Plastic, housing and protective hood: Aluminium die casting Temperature range: -30°C to max. +80°C

Rated operating voltage: 240 V Conventional thermal current: 10 A

Protection class: IP 65

Cable inlet: M 20 x 1.5

FSE Electric floor control switch, 1 NC contact, 1 NO contact, industrial version	Туре	Description
	FSE	Electric floor control switch, 1 NC contact, 1 NO contact, industrial version



360° p

override

MSV

. save up to 85% air!

One-way control valves with pilot operated check

valve on page 469

Materials: Body and sleeve: Brass nickel-plated, seals: NBR, holding claws: Stainless steel (only silicone-free seals and lubricants are used during assembly)

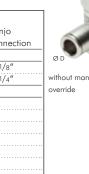
Temperature range: -20°C to max. +80°C

Operating pressure: 0.5 - 10 bar

Media: Oiled and unoiled compressed air, neutral and non-hazardous gasses

Function: The check valve function can be used for a brief intermediate stop of an actuator. If a control signal is applied to the actuating connection, the flow between banjo and male threads is possible in both directions. If there is no control signal, the valve locks the flow from the male thread to the banjo (venting the actuator), thus causing it to stop briefly. The flow from the banjo to the male threads (towards the actuator) is unaffected by the control signal.

new mentioned by microscopic and medical periodical per					
Туре		Туре		G <sub>1</sub>	D
without manual	G <sub>2</sub> actuation	with manual	D <sub>2</sub> actuation	Screw-in	Banjo
override	(FT)	override	(push-in fitting)	thread	connection
Banjo with female th	rreads				
STOP 18 MSV	M 5	STOP 18 HN MSV	4	G 1/8"	G 1/8"
STOP 14 MSV	G 1/8"	STOP 14 HN MSV	4	G 1/4"	G 1/4"
Banjo with push-in f	itting				
STOP 184 MSV	M 5	STOP 184 HN MSV	4	G 1/8"	4
STOP 186 NSV	M 5	STOP 186 HN NSV	4	G 1/8"	6
STOP 188 MSV	M 5	STOP 188 HN MSV	4	G 1/8"	8
STOP 146 MSV	G 1/8"	STOP 146 HN MSV	4	G 1/4"	6
STOP 148 MSV	G 1/8"	STOP 148 HN MSV	4	G 1/4"	8
STOP 1410 MSV	G 1/8"	STOP 1410 HN MSV	4	G 1/4"	10
STOP 1412 MSV	G 1/8"	STOP 1412 HN MSV	4	G 1/4"	12



#### Air-Saving valves - pressure regulator with check valves

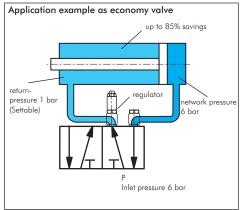
Temperature range: -10°C to max. +70°C

Operating pressure: 1 - 16 bar Setting pressure: 1 - 8 bar Media: Compressed air, neutral gases

Function:

- In many applications, the working pressure is only required in one direction. Consequently, significant air can be saved by reducing the reset pressure.
- The configured pressure also remains constant when the input pressure drops.
- If the primary pressure builds up from the thread side, the configured pressure will escape on the connection side. The compressed air can flow through a bypass in the opposing direction without a throttle. The pressure regulator can also be inserted behind a valve.

Туре	P (MT)	FT	ØA			
Air-Saving valves with female thread	s					
RSV 18/i18	G 1/8"	G 1/8"				
RSV 14/i14	G 1/4"	G 1/4"				
RSV 38/i38	G 3/8"	G 3/8"				
RSV 12/i12	G 1/2"	G 1/2"				
Air-Saving valves with push-in fitting	s					
RSV 14/L4	R 1/4"		4			
RSV 14/L6	R 1/4"		6			
RSV 14/L8	R 1/4"		8			
Air-Saving valves with hose connection						
RSV 14/RS4	R 1/4"		6 x 4			
RSV 14/RS6	R 1/4"		8 x 6			
RSV 14/RS8	R 1/4"		10 x 8			





#### Signal screw connections

Function: A pneumatic sensor fitting takes over the function of the limit switch (pneumatic or electric signal). The screw connection is screwed into the input hole of a cylinder and scans the working pressure of the cylinder. If the screw connection (figure 2) shows no pressure, the screw connection switches over from (P) 1 to (S) 5. **Operating pressure**: 3 - 8 bar (PPM type: 3 - 10 bar)

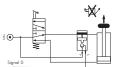
Opening pressure: 0.6 bar (type PPL ...), 0.5 bar (type: PPE), 0.3 bar (type PPM ...)

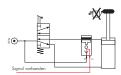
Switching time: 3 ms

Electrical connection values (valid for type PPE ...): Max. 2 A, DC: 0-48V, AC: 250V 50Hz

Caution: The pneumatic sensor fitting can only determine that the cylinder no longer moves. This can be: a) in the end position or b) when the cylinder is prevented from moving. For a more accurate position request, please use the pneumatic cylinder switch (further up on this page)

Pneumatic	Signal	Electric signal	Cable	Thread fe-
signal	connection	(changer)	length	male/male
With threaded co	nnection			
PPL 18	M 5	PPE 18	2 m	G 1/8"
PPL 14	M 5	PPE 14	2 m	G 1/4"
With push-in fittin	g			
PPM 18	4 mm			G 1/8"
PPM 14	4 mm			G 1/4"
PPM 38	4 mm			G 3/8"

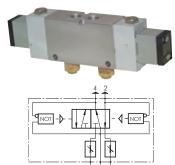






Webshop Service

type PPL



#### Oscillating valves G 1/4" (stroke-controlled)

Temperature range: -10°C to max. +60°C

Operating pressure: 3 - 8 bar

Flow: 1300 I/min

Function: The oscillating valve generates oscillatory actions such as vibrations, tapping or dipping in connection with double acting cylinders. If input 1 is supplied with compressed air, the compressed air is alternately applied to outlets 4 and 2. The valve switches over as soon as the cylinder travels to the end position or the line pressure rises. The speed of the controlled cylinder and the stroke frequency are both set using the exhaust air flow controls. Limit switches

Туре	Function	Thread
OS 514	5/2-way	G 1/4"





#### Oscillating valves G 1/4" (time-controlled)

Temperature range: -10°C to max. +60°C

Operating pressure: 3 - 10 bar Flow: 1100 l/min

Function: The oscillating valve generates oscillatory actions such as vibrations, tapping or dipping in connection with double acting cylinders. If input 1 is supplied with compressed air, the compressed air is alternately applied to outlets 4 and 2. The valve switches over into a time-pulse (Forward and return strokes) that can be adjusted using 2 adjustment screws. The speed of the controlled cylinder must be adjusted separately using the bi-directional flow control valves.

Туре	Adjustable cycle time	Function	Thread
OS 514 B	0-15 seconds	5/2-way	G 1/4"

#### Binary reduction valves/Flip-Flop

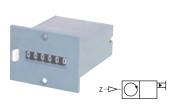
Function: The valve switches following every 12 incoming signals (Z) - (Flip-Flop). The last switching position is maintained, even if the working pressure is off.



	= '	
Signal to pilot entry		
pilot entry	Connection 2 (A)	Connection 4 (B)
On	On	Off
Off	On	Off
On	Off	On
Off	Off	On
On	On	Off

			Operating	Control	Signal	Temperature
Туре	Function	Thread	pressure	pressure	duration	range
VLL 5 14	5/2-way	G 1/4" (pilot G 1/8")	2 - 10 bar	3 - 10 bar	Min. 10 ms	0 to +60°C





#### Cumulative counters - pneumatic

Arriving signals are added.

At the time of mechanical reset (using the key), the figure 000000 appears.

- Manual reset

		Character	Hose	Working
Туре	Display	height	connection	pressure
PIZ	6 diait	4 mm	M 5	1.5 - 8 bar



#### Preset counters - pneumatic

The counter subtracts pneumatic signals from a preselected number and on attaining "00000" a pneumatic output signal is emitted.

Resetting takes place pneumatically or by pressing the cylindrical turning.

		Character	Hose	Working
Туре	Display	height	connection	pressure
PEZ	5 digit	4 mm	M 5	2 - 8 bar

## Safety valves/signal interrupters

#### Two-hand safety blocks

Materials: Body: Aluminium anodised, internal parts: Aluminium, brass and stainless steel, seals: Plastic and NBR **Temperature range:**  $-10^{\circ}$ C to max.  $+70^{\circ}$ C (standard design:  $-10^{\circ}$ C to max.  $+60^{\circ}$ C)

Media: Oiled and unoiled filtered compressed air

Pressure input: Connection P (type SZ 18 310 B: air supply via control signals)

Function SZ: The valve switches when two input signals Z 1 and Z 2 are received within a span of 0.5 sec. On deleting one or both the signals, the piston is reset. The valve does not switch if the input signals are not received within 0.5 sec. To restart, both the signals must be deleted first.

Application SZ: For machines and devices that must be turned on using both hands (e.g. presses). Cylinders up to Ø 160 can be operated directly using valve SZ 14510 or SZS 14510.

Function SZS: In addition to the two signal inlets Z 1 and Z 2, this two hand control block also has the signal connection Y. Signal to Y switches the two hand control block like a normal 5/2-way valve.

1. For machines and equipment that need to be turned on using both hands, however shortly before stroke-end switch to "detend". Both manual buttons can already be released before the stroke-end. Detend is turned on by the limit switch (signal to Y), and released by a time valve or pressure switch.

2. For machines and equipment that optionally can be turned on with both hands or one hand, or by means of a foot switch.

		Nomino	ıl	Operating	Control	Control conn.
Туре	Thread	width	Flow	pressure	pressure*	14 - 12
3/2-way (NC)	precision de	esign				
SZ 18 310	G 1/8"	4 mm	280 l/min.	3 - 10 bar	3 - 10 bar	G 1/8"
3/2-way (NC) s	standard de	esign				
SZ 18 310 B	G 1/8"	2 mm	100 l/min.	3 - 8 bar	3 - 8 bar	G 1/8"
5/2-way						
SZ 14 510	G 1/4"	8 mm	1,300 l/min.	3 - 10 bar	3 - 10 bar	G 1/8"
5/2-way with d	letend conr	nection (Y)				
SZS 14 510	G 1/4"	8 mm	1,300 l/min.	3 - 10 bar	3 - 10 bar	G 1/8"
4 1 1 1						

<sup>\*</sup> depends on working pressure

#### standard design

precision design

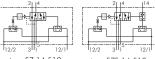






type SZ 18 310





# type SZ 14 510

type SZS 14 510

#### 3/2-way servo key return switches with "low actuating force"

Materials: Body: Aluminium anodised, internal parts: Aluminium, brass and stainless steel, seal: Plastic/NBR Temperature range:  $-10^{\circ}$ C to max.  $+70^{\circ}$ C

Construction type and function:

- · Pilot operated piston valve with low actuating force. If not activated, a small air quantity of approx. 2.5 I/min escapes from the pilot part.
- Pressure connection always at 1, outlet at 2, venting through a borehole on the surface of the valve.
- The surface within the four bases of the valve may not be covered.
- At actuation the valve switches from throughway 1 to 2.

#### Application:

For turning on machines and equipment of all types, especially in pairs as two-hand indenting. With the small switch force of the Servo principle, a fatigue proof working is guaranteed in the continuous operation. The bracket around the button protects against accidental actuation.

		Nominal		Operating	Switch force	<b>&gt;</b>
Туре	Thread	width	Flow	pressure	at 6 bar	Basic setting
ST 18 310	G 1/8"	3 mm	220 l/min.	3 - 10 bar	3.5 N	Closed





#### Signal interrupters

Materials: Body: Aluminium anodised, internal parts: Aluminium and stainless steel (standard design: brass), seals: Plastic and NBR

Temperature range: -10°C to max. +70°C (standard design: -10°C to max. +60°C)

cylinder

(•)

Media: Oiled and unoiled compressed air

Function: This valve intercepts a continuous signal, so that the continuous signal at the input connection 1 generates only a short pulse at the outlet 2. A signal received at 1 flows to the outlet 2. After the pulse, the pressure generated in the valve switches over the piston. Connection 1 is blocked, outlet 2 vents after 3.

	Pulse	Operating
Туре	Thread length	pressure
Precision desig	1	
SU 25 310	M 5 Approx. 0.3 sec.	3 - 10 bar
SU 18 310	G 1/8" Approx. 0.3 sec.	3 - 10 bar
Standard desig	1	·
SU 18 310 B	G 1/8" 0 - 10 sec.	2 - 10 bar
	(adjustable)	



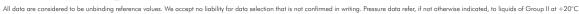
precision design

standard design









SU

#### 3/2-way time valves (precision design)

**0.25 to 20 seconds** 



Materials: Body: Aluminium anodised, internal parts: Aluminium, brass and stainless steel, seals: Plastic and NBR

Temperature range: -10°C to max. +70°C Media: Oiled and unoiled filtered compressed air

Pressure input: Connection P (1) (closed basic setting) or connection R (3) (open basic setting)

Function: This valve switches on after a delay. It can be used when closed in the idle position or when open in the idle position. Pressure connection at P (1) shows the function "Closed in idle position", while the pressure connection at R (3) shows the function "Open in idle position". In the idle position, the flow from R (3) to A (2), connection P (1) is blocked. After the set time elapses, a signal received at Z (12) switches the valve to flow from P (1) to A (2), R (3) is blocked. On deleting these signals, a spring immediately resets the piston. A connection of the signal conductor Z (12) to P (1) or R(3) is possible. It must be noted here that the signal conductor to the valve connection P (1) or R (3) is not longer than the signal conductor to Z (12).

3	i 12

		Nominal		Operating	Time	Control conn.
Туре	Thread	width	Flow	pressure	range	Z
VZ 25 310	M 5	3.2 mm	160 l/min.	3 - 10 bar	0.25 - 5 sec.	M 5
VZ 18 310	G 1/8"	6 mm	600 l/min.	3 - 10 bar	0.5 - 10 sec.	G 1/8"
VZ 18 310/20	G 1/8"	6 mm	600 l/min.	3 - 10 bar	1.0 - 20 sec.	G 1/8"



Dimensions can be found in the item details in our Online Shop

#### 5/2-way time valves (standard design)

1 to 10 seconds

Materials: Body: Aluminium anodised, internal parts: Aluminium, brass and stainless steel, seals: NBR Temperature range: -10°C to max. +60°C

Media: Oiled and unoiled filtered compressed air

Pressure input: Connection 1

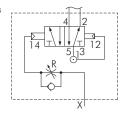
Function: Type VZ 15 812 B (reaction: delayed, backwash filter: immediately): A continuous signal at connection X triggers the switching of the valve according to the time set. If no signal is at connection X, then the valve switches back to the initial position.

Type VZ 18 513 B (reaction: immediate, backwash filter: delayed): A continuous signal at the connection X triggers an

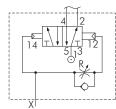
immediate switching of the valve. The valve switches back to the initial position according to the time set. If no signal is at connection X, then the valve also switches back to the initial position.

			Operating	Time	
Туре	Thread	Flow	pressure	range	Function
VZ 18 512 B	G 1/8"	530 l/min.	3 - 10 bar	1 - 10 sec.	Reaction delayed
VZ 18 513 B	G 1/8"	530 l/min.	3 - 10 bar	1 - 10 sec.	Backwash filter delayed





type VZ 18 513 B







#### 3/2-way time valves

**20 to 300 seconds** 

Materials: Plastic

Temperature range: 0°C to max. +60°C

Media: Oil-free compressed air

Function: If pressure is applied to connection 1, the time set starts to run. After the time set has expired, input 1 is switched to outlet 2. The resetting is carried out by interrupting the supply air at input 1.

Time adjustment: Continuously adjusted using the rotary knob

		Operating	Time
Туре	Thread	pressure	range
VZ 25 310/300	M 5	2 - 6 bar	20 - 300 sec.

# Suitable for vacuum

precision design





standard design

#### **AND** valves

Materials: Body: Aluminium anodised, internal parts: Aluminium, brass and stainless steel, seals: Plastic and NBR

Temperature range: -10°C to max. +70°C (standard design: max. +60°C)

Media: Oiled and unoiled filtered compressed air

Operating pressure: -0.95 to 10 bar (standard design: 2 to 10 bar)

Function: At outlet A a signal appears only if a signal exists on both inlets at the same time. For different pressures, the lowest pressure will reach outlet A.

The AND member has no separate venting as a passive element. After deleting one or both input signals, ventilation occurs via the upstream signal members

#### Warning! An AND-element does not replace a two hand control block! (see page 433).

	<u> </u>	<u>'</u>		<u>,                                      </u>
			Nominal	
Туре		Thread	width	Flow
Precision de	sign			
AN 25		M 5	3.2 mm	160 l/min.
AN 18		G 1/8"	4.0 mm	280 l/min.
Standard de	sign			
AN 25 B		M 5	2.5 mm	100 l/min.
AN 18 B		G 1/8"	2.5 mm	100 l/min.

Dimensions can be found

#### **OR** valves

Materials: Body: Aluminium anodised, internal parts: Brass and stainless steel (standard design: brass and plastic),

Temperature range: -10°C to max. +70°C (standard design: max. +60°C)

Media: Oiled and unoiled filtered compressed air Operating pressure: -0.95 to 10 bar (standard design: 2 to 10 bar)

Function: A signal appears at outlet A, only if on inlet X or Y there is a signal. If signals are positioned at both inlets, then the higher pressure will reach outlet A.

The OR member has no separate venting as a passive element. After deleting both input signals ventilation occurs via the

Туре	Connection	Nominal width	Flow
Precision design			
OR 25	M 5	3.2 mm	160 l/min.
OR 18	G 1/8"	4.0 mm	280 I/min.
OR 03	Push-in hose 4.3 x 3	2.5 mm	120 l/min.
OR 04	Push-in hose 6 x 4	3.0 mm	150 l/min.
Standard design			
OR 18 B	G 1/8"	6.5 mm	500 l/min.
OR 14 B	G 1/4"	8.0 mm	1,200 l/min.



#### **Quick exhaust valves**

Precision design:

Materials: Body: Aluminium anodised, seals: NBR Temperature range: -10°C to max. +70°C Operating pressure: 0.5 to 10 bar

Media: Oiled and unoiled filtered compressed air

Standard design:
Materials: Body: Brass nickel-plated, seals: NBR/Polyurethane
Temperature range: -20°C to max. +70°C
Operating pressure: 1 to 10 bar

Media: Oiled and unoiled filtered compressed air Optional: FKM seal (-20°C to max. +150°C) -V

Function: These valves are used to vent the cylinders quickly and enhance the cylinder speed. For this, they are screwed directly on the cylinder using the connection A.

Working: The air flowing through the control valve can flow continuously from connection P to the connection A.

<u>Exhaust:</u> When the control valve switches over to venting, P becomes depressurised. The valve switches to flow from A to R and the air from the cylinder can be freely vented into the open.



Warning! Only for use in cylinders where there is sufficient end position damping (adjustable cushion, shock absorber).

When using a silencer in connection R, this must be large enough to avoid dynamic pressure (we recommend using our silencer as of page 436).

Туре	Connect.	Connect.	Connect.	Breathing P → A	Venting A → R	Replacement diaphragms
Precision design	1					
SE 18	G 1/8"	G 1/8"	G 1/4"	600 l/min.	1,200 l/min.	
SE 14	G 1/4"	G 1/4"	G 3/8"	1,200 l/min.	2,400 l/min.	
SE 12	G 1/2"	G 1/2"	G 3/4"	2,800 l/min.	5,600 l/min.	
Standard design	า					
SV 25	M5	M5	M5	220 l/min.	300 l/min.	SV 25 MEMBRANE
SV 18	G 1/8"	G 1/8"	G 1/8"	650 l/min.	1,100 l/min.	SV 18 MEMBRANE
SV 14	G 1/4"	G 1/4"	G 1/4"	1,200 l/min.	2,250 l/min.	SV 1438 MEMBRANE
SV 38	G 3/8"	G 3/8"	G 3/8"	1,200 l/min.	2,250 l/min.	SV 1438 MEMBRANE
SV 12	G 1/2"	G 1/2"	G 1/2"	3,200 l/min.	7,400 l/min.	SV 12 MEMBRANE
SV 34	G 3/4"	G 3/4"	G 3/4"	3,800 l/min.	14,000 l/min.	SV 34 MEMBRANE
SV 10	G 1"	G 1"	G 1"	6,280 l/min.	15,900 l/min.	SV 10 MEMBRANE
P Order exam	nple: SV 12 *	*				



precision design



Standard type

Designation for the option: FKM seal (not for M5) . . . . . .



PU, PA, PTFE and PF hoses from page 192



Hose terminal strip and sockets from page 247





FESTO Festo screwed connections can be found in our Online Shop





esto valves can be found in our Online Shop







PU, PA, PTFE and from page 192

Type	Thread	D	L
Type SD 50*	M 5	8.5	15
SD 70*	M 7	10.0	15
SD 18	G 1/8"	11.0	16
SD 14	G 1/4"	14.0	19
SD 38	G 3/8"	18.0	25
SD 12	G 1/2"	24.0	32
SD 34	G 3/4"	29.5	52
SD 10	G 1"	35.5	60





Silencers made of sintered bronze w	ith brass threads		
Туре	Thread	SW	L
SD 18 MS	G 1/8"	13	18
SD 14 MS	G 1/4"	16	25
SD 38 MS	G 3/8"	19	33
SD 12 MS	G 1/2"	24	39
SD 34 MS	G 3/4"	30	47
SD 10 MS	G 1"	36	57



Silencers made of sintered bron	ze with hexagons		
Туре	Thread	SW	L
SDS 18	G 1/8"	13	22
SDS 14	G 1/4"	17	25
SDS 38	G 3/8"	22	26
SDS 12	G 1/2"	27	32
SDS 34	G 3/4"	32	40
SDS 10	G 1"	41	50

70

#### Silencers made of stainless steel

SDS 20

Materials: Body: AISI 303, filter: AISI 304

Optional: NPT thread -NPT (only for types SD 18 ES to SD 12 ES)



Type Mox	Thread	SW	L
SD 50 ES	M 5	8	16
SD 18 ES*	G 1/8"	13	20
SD 14 ES*	G 1/4"	16	31
SD 38 ES*	G 3/8"	19	33
SD 12 ES*	G 1/2"	24	39
SD 34 ES	G 3/4"	30	46
SD 10 ES	G 1"	36	54
* optional NPT thread			

 Order example: SD 18 ES 
 ★★ Standard type Designation for the options:
NPT thread\* .....NPT

#### Silencers made of plastic (porous low pressure polyethylene)

Operating pressure: Max. 10 bar



Туре	Thread	Ø D	L
U 50	M 5	6.5	18
U 70*	M 7	9.8	24
U 18	G 1/8" 1	2.5	29
U 14	G 1/4" 1	5.5	36
U 38	G 3/8" 1	8.5	57
U 12	G 1/2" 2	23.3	67
U 34	G 3/4"	88.5	115
U 10	G 1" 4	9.0	141

<sup>\*</sup> special model



#### Silencers made of plastic with granular fillings Operating pressure: Max. 6 bar



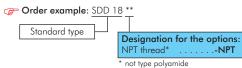
Туре	Thread	ØD	L
KU 18	G 1/8"	16.0	26
KU 14	G 1/4"	20.0	35
KU 38	G 3/8"	24.0	47
KU 12	G 1/2"	24.0	47
KU 34	G 3/4"	SW50	97
KU 10	G 1"	SW50	97

#### Silencers with stainless steel wire meshes

Materials: Wire mesh: AISI 304

Optional: NPT thread -NPT

Туре	Type <b>brass</b>	Type (Nox)	Туре			
brass	nickel-plated	AISI 303	polyamide	Thread	SW	L
SDD 50	SDD 50 MSV	SDD 50 ES		M 5	8	7
SDD 18	SDD 18 MSV	SDD 18 ES	SDD 18 K	G 1/8"	13	9
SDD 14	SDD 14 MSV	SDD 14 ES	SDD 14 K	G 1/4"	16	11
SDD 38	SDD 38 MSV	SDD 38 ES	SDD 38 K	G 3/8"	19	12
SDD 12	SDD 12 MSV	SDD 12 ES	SDD 12 K	G 1/2"	24	12
SDD 34	SDD 34 MSV	SDD 34 ES		G 3/4"	30	16
SDD 10	SDD 10 MSV	SDD 10 ES		G 1"	36	16





Silencers to countersink in female threads					
Туре	Thread	L			
SD 18 F	G 1/8"	5			
SD 14 F	G 1/4"	6			
SD 38 F	G 3/8"	7			
SD 12 F	G 1/2"	8			
SD 34 F	G 3/4"	9			
SD 10 F	G 1" 1	0			



Silencers made of sintered bronze with female threads					
Туре	Thread	SW	L		
SDi 50	M 5	8	8		
SDi 18	G 1/8"	13	10		
SDi 14	G 1/4"	16	11		
SDi 38	G 3/8"	19	12		
SDi 12	G 1/2"	24	13		
SDi 34	G 3/4"	32	18		
SDi 10	G 1"	41	22		



Silencers made of sintered bronze with male threads, cylinder shaped						
Туре	Thread	D	L			
SDZ 18 MS	G 1/8"	9.5	6.0			
SDZ 14 MS	G 1/4"	12.6	7.0			
SDZ 38 MS	G 3/8"	16.2	8.5			
SDZ 12 MS	G 1/2"	20.5	9.6			
SDZ 34 MS	G 3/4"	26.0	12.0			
SDZ 10 MS	G 1"	33.0	11.0			



Silencers v	with	push-in	qqin	es*
-------------	------	---------	------	-----

Туре	D	Туре	D
IQSSD 40	4	IQSSD 100	10
IQSSD 60	6	IQSSD 120	12
IQSSD 80	8		

<sup>\*</sup> operating pressure: 10 bar, max. 80°C, material: PE





technology from page 585



Cleaner and service products from page 564



Threaded fittings from page 102











PU, PA, PTFE and PE hoses from page 192





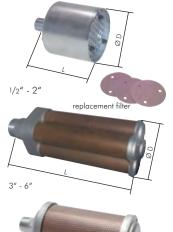
All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

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High performance silencers, lightweight designs						
	Туре		Thread	ØD	L	_
	SDH 18 E		G 1/8"	47	73	
	SDH 14 E		G 1/4"	47	103	
	SDH 38 E		G 3/8"	66	120	

Type	Threa	d ØL	) L	Flow*
SDH 18 E	G 1/8	" 47	73	1.1 m³/min
SDH 14 E	G 1/4'	" 47	103	2.4 m <sup>3</sup> /min
SDH 38 E	G 3/8	" 66	120	4.5 m³/min
SDH 12 E	G 1/2	" 80	137	6.7 m³/min
SDH 34 E	G 3/4°	" 87	171	14.0 m³/min
SDH 10 E	G 1"	99	204	19.8 m³/min
SDH 114 E	G 1 1/	/ <sub>4</sub> " 99	208	35 m³/min
SDH 112 E	G 1 1/	′2" 134	320	53 m³/min
SDH 20 F	G 2"	134	449	83 m <sup>3</sup> /min

at 5 har



#### **High performance silencers**

Optional: 40 bar operating pressure (R thread) -40

Туре	Thread	ØD	L	Flow*	PN
SDH 12	G 1/2"	80	89	13 m³/min	6 bar
SDH 34	G 3/4"	80	90	16 m³/min	6 bar
SDH 10	G 1"	110	112	23 m³/min	6 bar
SDH 114	G 11/4"	110	116	31 m³/min	6 bar
SDH 112	G 11/2"	150	144	53 m³/min	6 bar
SDH 20	G 2"	150	144	56 m³/min	6 bar
SDH 30	R 3"	210	559	200 m <sup>3</sup> /min	10 bar
SDH 40	R 4"	238	559	395 m³/min	10 bar
SDH 60	 R 6"	334	742	1,000 m³/min	10 bar
* at 6 bar					

**⊘ Order example:** SDH 12 \*\*

Designation for the options: 40 bar operating pressure



#### Free-Flow silencers for ejectors

Materials: Housing: Aluminium anodised, insert: PUR foam Temperature range: -10°C to max. +80°C

Standard type

Advantages: • Very good sound damping
• Absolute free flow, no clogging

• Low flow resistance

Туре	Thread	ØD	L
FFSD 18	G 1/8"	19	46
FFSD 14	G 1/4"	19	46
FFSD 38	G 3/8"	24	70
FFSD 12	G 1/2"	38	75
FFSD 34	G 3/4"	38	75
FFSD 10	G 1"	57	138
FFSD 112	G 1 1/2"	57	138



Replacement filter element SDHE 12/34 SDHE 12/34 SDHE 10/114

SDHE 10/114 SDHE 112/20 SDHE 112/20 SDHE 30 SDHE 40 SDHE 60

PN 10







#### **Exhaust silencers with microfilters**

technically oil-free exhaust

No oil in the exhaust air technically oil-free Noise reducing: Up to 69 dB (A) Temperature range: -20°C to max. +100°C Operating pressure: Max. 6 bar

Туре	ØD	Н	Thread	Flow
SDF 12	90	181	G 1/2"	75 m³/h
SDF 34	90	181	G 3/4"	100 m³/h
SDF 10	110	254	G 1"	175 m <sup>3</sup> /h









Replacement elements SDFE 12/34 SDFE 12/34 SDFE 10

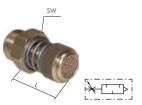
#### Flow control silencers

Construction type: Cone screw-in nozzle with silencer, inhibition by spring force Application: Exhaust air flow control after a control valve

Advantages: • Affordable speed controller incl. silencer

Туре	Thread	W2	L min	. L max.
DS 18 B	G 1/8"	13	17	19
DS 14 B	G 1/4"	15	20	22
DS 38 B	G <sup>3</sup> /8"	22	25	28
DS 12 B	G 1/2"	22	26	29
DS 34 B	G 3/4"	30	32	37
DS 10 B	G 1"	36	32	37





#### Flow control silencers

Construction type: Cone screw-in nozzle with silencer Application: Exhaust air flow control after a control valve

Advantages: • Affordable speed controller incl. silencer

Туре	Thread	SW	L
DS 50	M 5	8	12
DS 18	G 1/8"	16	24
DS 14	G 1/4"	16	24
DS 38	G 3/8"	22	33
DS 12	G 1/2"	22	32
DS 34	G 3/4"	30	48
DS 10	G 1"	36	52



#### **Precision flow control silencers**

Construction type: Precise choke spindles, as found in elbow choke valves, act as a basic body and permit very good flow setting in this way. The large silencer surface made from sintered metal reduces the exhaust noise

Materials: Type brass nickel-plated: Banjo flow control: Brass nickel-plated, seals and O-rings: NBR, silencers: Bronze sintered metal, type AISI 316Ti: Banjo flow control: AISI 316Ti, seals and O-rings: FKM, silencers: Sintered metal AISI 316

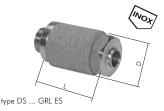
Operating pressure: Max. 10 bar



- Advantages: Small installation dimensions
  - Precise flow controlLow sound level

LOW SOUTH TEVEL							
Type brass nik-			Type (No.)				
kel-plated	D	L	AISI 316Ti	D	L	Thread	SW
DS 50 GRL	9.2	19.5				M 5	8
DS 18 GRL	14.0	25.0	DS 18 GRL ES	16.1	26.0	G 1/8"	14
DS 14 GRL	18.5	26.0	DS 14 GRL ES	20.1	32.7	 G 1/4"	17
DS 38 GRL	21.0	33.5				 G 3/8"	22
DS 12 GRL	26.0	52.5				 G 1/2"	27











#### Function of flow control and one-way control valves

# xhaust air can be controlled (One-way control)



#### Standard (exhaust air)

Exhaust air can be controlled - free of supply air (throttled from male thread to the hose)

#### Recommended use:

For cylinder from Ø 16 mm

#### ✓Advantages:

- · Good operating options without jumping
- · Smooth operation
- Forward and return strokes possible at different speeds

Item: GRLBIQS ... GRLA ...

#### Supply air can be controlled (On-way control)



#### Special version (supply air)

Supply air can be controlled - free of supply air (throttled from hose to male thread)

#### Recommended use:

For smaller  $\varnothing$  and short strokes (small volumes)

#### ✓Advantages:

- Even small air volumes can be controlled
- Forward and return strokes possible at different speeds

Supply and exhaust air can be controlled



#### Special version (flow control valve)

Supply and exhaust air can be controlled Recommended use:

For small and single-acting cylinder

#### ✓Advantages:

- Inlet and return flow same speeds
- Disadvantages:
- · Only used rarely without "jumping"

GRLD ...

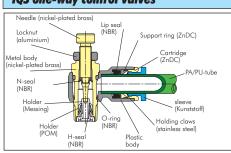
#### GRAIQS ...

GRLAIQSM ... GRLAIQS ...

GRL.

#### **IQS** one-way control valves

#### Standard/Mini



Functional principle: One-way control valves choke the flow in one direction, while the flow remains unrestricted in the other direction. The standard construction of the one-way control valves is "exhaust air flow controlling". If they are screwed into a cylinder, for example, then they provide for an even flow without causing a slip-stick effect. In the case of cylinders with small volumes (a small diameter/low stroke rate), one-way control valves are utilised with the special "supply air flow controlling" construction. Media: Compressed air, neutral gases





#### One-way control valves, cylindrical threads

Standard

Materials: Body: Brass nickel-plated/PA 66, sleeve: PA 66, seal: NBR, holding claws: Stainless steel, cartridge: ZnDC zinc-plated (only silicone-free seals and lubricants are used during assembly)

Temperature range: -20°C to max. +80°C Operating pressure: -0.95 to 20 bar

Advantages: • Compact design

• Can be easily adjusted without tools

Type <b>exhaust air</b>	Type <b>supply air</b>		
flow controlling	flow controlling	G	D
GRLAIQS M54	GRLBIQS M54	M 5	4
GRLAIQS M56	GRLBIQS M56	M 5	6
GRLAIQS 184 G	GRLBIQS 184 G	G 1/8"	4
GRLAIQS 186 G	GRLBIQS 186 G	G 1/8"	6
GRLAIQS 188 G	GRLBIQS 188 G	G 1/8"	8
GRLAIQS 144 G	GRLBIQS 144 G	G 1/4"	4
GRLAIQS 146 G	GRLBIQS 146 G	G 1/4"	6
GRLAIQS 148 G	GRLBIQS 148 G	G 1/4"	8

Type <b>exhaust air</b>	Type supply air		
flow controlling	flow controlling	G	D
GRLAIQS 1410 G	GRLBIQS 1410 G	G 1/4"	10
GRLAIQS 386 G	GRLBIQS 386 G	G 3/8"	6
GRLAIQS 388 G	GRLBIQS 388 G	G 3/8"	8
GRLAIQS 3810 G	GRLBIQS 3810 G	G 3/8"	10
GRLAIQS 3812 G	GRLBIQS 3812 G	G 3/8"	12
GRLAIQS 128 G	GRLBIQS 128 G	G 1/2"	8
GRLAIQS 1210 G	GRLBIQS 1210 G	G 1/2"	10
GRLAIQS 1212 G	GRLBIQS 1212 G	G 1/2"	12

# Only with screwdriver adjustable





#### One-way control valves with slotted screws

Standard

Materials: Body: Brass nickel-plated/PA 66, sleeve: PA 66, seal: NBR, holding claws: Stainless steel, cartridge: ZnDC zinc-plated (only silicone-free seals and lubricants are used during assembly)

Temperature range: -20°C to max. +80°C Operating pressure: -0.95 to 20 bar

Advantages: • Compact design

• Can be easily adjusted without tools

Type <b>exhaust air</b>			Type <b>exhaust air</b>		
flow controlling	G	D	flow controlling	G	D
GRLAIQS M54 S	M 5	4	GRLAIQS 146 G S	G 1/4"	6
GRLAIQS M56 S	M 5	6	GRLAIQS 148 G S	G 1/4"	8
GRLAIQS 184 G S	G 1/8"	4	GRLAIQS 1410 G S	G 1/4"	10
GRLAIQS 186 G S	G 1/8"	6	GRLAIQS 386 G S	G 3/8"	6
GRLAIQS 188 G S	G 1/8"	8	GRLAIQS 388 G S	G 3/8"	8
GRLAIQS 144 G S	G 1/4"	4	GRLAIQS 3810 G S	G 3/8"	10

Type <b>exhaust air</b>		
flow controlling	G	D
GRLAIQS 3812 G S	G 3/8"	12
GRLAIQS 128 G S	G 1/2"	8
GRLAIQS 1210 G S	G 1/2"	10
GRLAIQS 1212 G S	G 1/2"	12

#### One-way control valves - straight forms

#### Standard

Materials: Body: Brass nickel-plated/PBT, seal: NBR, holding claw: Stainless steel, cartridge: ZnDC nickel-plated, sleeve: PBT (only silicone-free seals and lubricants are used during assembly)

Operating pressure: -0.95 to 10 bar Temperature range: 0°C to max. +60°C

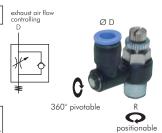


• Can be easily adjusted without tools

Type <b>exhaust air</b>		
flow controlling	R	D
GRAIQS M54	M 5	4
GRAIQS M56	M 5	6
GRAIQS 184	R 1/8"	4
GRAIOS 186	R 1/8"	6

Type <b>exhaust air</b>		
flow controlling	R	D
GRAIQS 188	R 1/8"	8
GRAIQS 146	R 1/4"	6
GRAIQS 148	R 1/4"	8
GRAIQS 1410	R 1/4"	10

Type <b>ex</b> l	naust air		
flow co	ntrolling	R	D
GRAIQ:	388	R 3/8'	′ 8
GRAIQS	3810	R 3/8	′ 10
GRAIQS	1210	R 1/2*	′ 10
GRAIQS	5 1212	R 1/2	12



#### Line one-way control valves

#### Standard/Mini

Materials: Body: Nickel-plated brass/PA 66, sleeve: PA 66, seal: NBR, holding claws: Stainless steel, cartridge: Zincplated ZnDC (only silicone-free seals and lubricants are used during assembly)

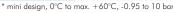
Temperature range: -20°C to max. +80°C Operating pressure: -0.95 to 20 bar

Advantages: • Compact design
• Can be easily adjusted without tools

Туре	D
IQSDRV 30*	3
IQSDRV 40	4
IQSDRV 60	6

		11	.,,,,,		- 1
√ 30*	3		IQSDRV 80	8	
<b>/</b> 40	4		IQSDRV 100	10	
V 60	6		IQSDRV 120	12	
ign 0°C to may +60°C -0.95 to 10 bar					

Type





#### Throttles/one-way control valves with aluminium banjos - hose screw connections

Materials: Banjo bolt: AISI 316Ti, banjo AISI 316Ti, seals: FKM/PTFE

Temperature range: -20°C to max. +150°C Pressure range: 0.2 to max. 10 bar

Media: Oiled and unoiled compressed air, as well as non-toxic gasses (50  $\mu$ m)

Type exhaust air flow controlling (B)	Type supply air flow controlling (A)	Type supply and exh. air flow contr. (C)	Thread
	an be adjusted using		Thread
GRL 50 ES	GRLA 50 ES	GRLD 50 ES	M 5
GRL 18 ES	GRLA 18 ES	GRLD 18 ES	G 1/8"
GRL 14 ES	GRLA 14 ES	GRLD 14 ES	G 1/4"







exhaust air flow supply air flow controlling (B) controlling (A)

supply and exhaust air flow controlling (C)







#### One-way control valves with pilot operated check valves

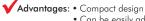
#### Standard

Materials: Body: Brass nickel-plated/PA 66, sleeve: PA 66, seal: NBR, holding claws: Stainless steel, cartridge: ZnDC zinc-plated (only silicone-free seals and lubricants are used during assembly)

Temperature range: -20°C to max. +80°C

Operating pressure: 0 - 10 bar

Function: This functional combination combines the function of a one-way control valve used to regulate exhaust air flow with that of a check valve that can be unlocked pneumatically. The check valve function can be used for a brief intermediate stop. If a control signal is applied to the female thread, the exhaust air flow is controlled from the male thread to the hose. If there is no control signal on the female thread, the valve locks the flow from the male thread to the hose (venting the actuator), thus causing it to stop briefly. The flow from the hose to the male thread (towards the actuator) is not regulated by the valve and is always possible (regardless of whether or not there is a signal).



- - Can be easily adjusted without tools
- Hose and thread connector can be positioned freely, thus allowing for maximum flexibility when installing the tubes

Туре	G <sub>1</sub>	G <sub>2</sub>	D	Туре	G <sub>1</sub>	G <sub>2</sub>	D
GRAIQS 186 G STOP	G 1/8"	M 5	6	GRAIQS 148 G STOP	G 1/4"	G 1/8"	8
GRAIQS 188 G STOP	G 1/8"	M 5	8	GRAIQS 3810 G STOP	G 3/8"	G 1/8"	10
GRAIQS 146 G STOP	G 1/4"	G 1/8"	6	GRAIQS 1212 G STOP	G 1/2"	G 1/4"	12



positionable









supply air flow controlling (A) supply and ex haust air flow controlling (C)





with slotted screw









with knurled screw and locking nut

#### Throttles/one-way control valves (brass)

female thread

Materials: Banjo bolt: Brass nickel-plated, banjo: Brass nickel-plated, seals: NBR, sealing and spacer ring: Plastic Temperature range:  $-20^{\circ}\text{C}$  to max.  $+80^{\circ}\text{C}$ 

Pressure range: 0.2 to max. 10 bar

Advantages: • Compact design

• Undetachable marking on width flat shows the use and function of the banjo bolt even after years (B-exhaust air flow controlling, A-supply air flow controlling, C-exhaust and supply air flow control-

Type <b>exhaust air</b>	Type <b>supply air</b>	Type supply and exh.	
flow controlling (B)	flow contr. (A)	air flow contr. (C)	Thread male
With slotted screw (c	an be adjusted using	a screwdriver)	
GRL 50 MSV	GRLA 50 MSV	GRLD 50 MSV	M 5
GRL 18 MSV	GRLA 18 MSV	GRLD 18 MSV	G 1/8"
GRL 14 MSV	GRLA 14 MSV	GRLD 14 MSV	G 1/4"
GRL 38 MSV	GRLA 38 MSV	GRLD 38 MSV	G 3/8"
GRL 12 MSV	GRLA 12 MSV	GRLD 12 MSV	G 1/2"8 x 6
With slotted screw ar	nd locking nut (can be	adjusted using a scr	ewdriver and locked using an open-end wrench)
GRL 18 MSV KO	GRLA 18 MSV KO		G 1/8"
GRL 14 MSV KO	GRLA 14 MSV KO		G 1/4"
With knurled screw of	and locking nut (can b	e adjusted without a	tool and locked using an open-end wrench)
GRL 50 MSV KOR	GRLA 50 MSV KOR		M 5
GRL 18 MSV KOR	GRLA 18 MSV KOR		G 1/8"
GRL 14 MSV KOR	GRLA 14 MSV KOR		G 1/4"







controlling (C)

exhaust air flow supply air flow controlling (B) controlling (A)

supply and ex-haust air flow

Throttles/one-way control valves (brass)

Type supply air

hose screw connection

Hose Ø

10 x 8

Materials: Banjo bolt: Brass nickel-plated, banjo: Brass nickel-plated, seals: NBR, sealing and spacer ring: Plastic Temperature range: -20°C to max. +80°C Pressure range: 0.2 to max. 10 bar

Type supply and exh



Type exhaust air

GRL 148 MSV KOR

Advantages: • Compact design

• Undetachable marking on width flat shows the use and function of the banjo bolt even after years (B-exhaust air flow controlling, A-supply air flow controlling, C-exhaust and supply air flow control-





with slotted scre

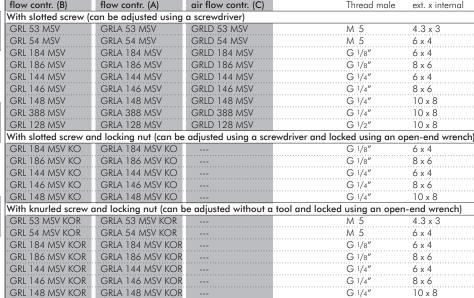


with slotted screw and locking nut













All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

GRLA 148 MSV KOR

#### Throttles /one-way control valves (aluminium)

#### female thread

Materials: Banjo bolt: Brass nickel-plated, banjo: Aluminium anodised, seals: NBR, sealing and spacer ring: Plastic Temperature range:  $-20^{\circ}\text{C}$  to max.  $+80^{\circ}\text{C}$ 

Pressure range: 0.2 to max. 10 bar

Advantages: • Compact design • Undetachable marking on width flat shows the use and function of the banjo bolt even after years (B-exhaust air flow controlling, A-supply air flow controlling, C-exhaust and supply air flow control-

Type <b>exhaust air</b>	Type <b>supply air</b>	Type supply and exh				
flow contr. (B)	flow contr. (A)	air flow contr. (C)	Thread			
W/ slotted screw (can be adjusted using a screwdriver)						
GRL 18 A	GRLA 18 A	GRLD 18 A	G 1/8"			
GRL 14 A	GRLA 14 A	GRLD 14 A	G 1/4"			
W/ slotted screw and	d locking nut (can be d	adjusted using a screv	vdriver and locked using an open-end wrench)			
GRL 18 A KO	GRLA 18 A KO		G 1/8"			
GRL 14 A KO	GRLA 14 A KO		G 1/4"			
W/ knurled screw ar	nd locking nut (can be	adjusted without a t	ool and locked using an open-end wrench)			
GRL 18 A KOR	GRLA 18 A KOR		G 1/8"			
GRL 14 A KOR	GRLA 14 A KOR		G 1/4"			







exhaust air flow supply air flow controlling (B) controlling (A)





with slotted scre





with slotted screw and locking nut





#### Throttles/one-way control valves (aluminium)

#### hose screw connection

Materials: Banjo bolt: Brass nickel-plated, banjo: Aluminium anodised, seals: NBR, sealing and spacer ring: Plastic Temperature range: -20°C to max. +80°C

Pressure range: 0.2 to max. 10 bar

Advantages: • Compact design

Undetachable marking on width flat shows the use and function of the banjo bolt even after years (B-exhaust air flow controlling, A-supply air flow controlling, C-exhaust and supply air flow control-

Type <b>exhaust air</b>	Type <b>supply air</b>	Type supply and exh.		Hose Ø
flow contr. (B)	flow contr. (A)	air flow contr. (C)	Thread male	ext. x internal
W/ slotted screw (co	in be adjusted using a	screwdriver)		
GRL 184 A	GRLA 184 A	GRLD 184 A	G 1/8"	6 x 4
GRL 186 A	GRLA 186 A	GRLD 186 A	G 1/8"	8 x 6
GRL 144 A	GRLA 144 A	GRLD 144 A	G 1/4"	6 x 4
GRL 146 A	GRLA 146 A	GRLD 146 A	G 1/4"	8 x 6
W/ slotted screw an	d locking nut (can be o	adjusted using a screv	vdriver and locked using an ope	en-end wrench)
GRL 184 A KO	GRLA 184 A KO		G 1/8"	6 x 4
GRL 186 A KO	GRLA 186 A KO		G 1/8"	8 x 6
GRL 144 A KO	GRLA 144 A KO		G 1/4"	6 x 4
GRL 146 A KO	GRLA 146 A KO		G 1/4"	8 x 6
GRL 148 A KO	GRLA 148 A KO		G 1/4"	10 x 8
W/ knurled screw a	nd locking nut (can be	adjusted without a to	ool and locked using an open-	end wrench)
GRL 184 A KOR	GRLA 184 A KOR		G 1/8"	6 x 4
GRL 186 A KOR	GRLA 186 A KOR		G 1/8"	8 x 6
GRL 144 A KOR	GRLA 144 A KOR		G 1/4"	6 x 4
GRL 146 A KOR	GRLA 146 A KOR		G 1/4"	8 x 6



exhaust air flow supply air flow



supply and ex-

haust air flow

controlling (C)

with slotted screw





with slotted screw and locking nut





with knurled screw and locking nut

#### Throttles/one-way control valves (plastic)

#### hose screw connection

Materials: Banjo bolt: Brass nickel-plated, banjo: Plastic, seals: NBR, sealing and spacer ring: Plastic Temperature range: -20°C to max. +80°C

Pressure range: 0.2 to max. 10 bar



Advantages: • Compact design

Undetachable marking on width flat shows the use and function of the banjo bolt even after years (B-exhaust air flow controlling, A-supply air flow controlling, C-exhaust and supply air flow control-Ìing)

Type <b>exhaust air</b>	Type <b>supply air</b>	Type supply and exh.		Hose Ø				
flow contr. (B)	flow contr. (A)	air flow contr. (C)	Thread male	ext. x internal				
W/ slotted screw (ca	n be adjusted using a	screwdriver)						
GRL 184 K	GRLA 184 K	GRLD 184 K	G 1/8"	6 x 4				
GRL 186 K	GRLA 186 K	GRLD 186 K	G 1/8"	8 x 6				
GRL 144 K	GRLA 144 K	GRLD 144 K	G 1/4"	6 x 4				
GRL 146 K	GRLA 146 K	GRLD 146 K	G 1/4"	8 x 6				
W/ slotted screw and	W/ slotted screw and locking nut (can be adjusted using a screwdriver and locked using an open-end wrench)							
GRL 184 K KO	GRLA 184 K KO		G 1/8"	6 x 4				
GRL 186 K KO	GRLA 186 K KO		G 1/8"	8 x 6				
GRL 144 K KO	GRLA 144 K KO		G 1/4"	6 x 4				
GRL 146 K KO	GRLA 146 K KO		G 1/4"	8 x 6				
W/ knurled screw ar	nd locking nut (can be	adjusted without a to	ool and locked using an open-	end wrench)				
GRL 184 K KOR	GRLA 184 K KOR		G 1/8"	6 x 4				
GRL 186 K KOR	GRLA 186 K KOR		G 1/8"	8 x 6				
GRL 144 K KOR	GRLA 144 K KOR		G 1/4"	6 x 4				
GRL 146 K KOR	GRLA 146 K KOR		G 1/4"	8 x 6				



exhaust air flow supply air flow controlling (B) controlling (A)





with slotted screv





with slotted screw and locking nut





with knurled screw and locking nut

#### One-way control valves

Standard

Supply volume: Valve incl. fastening nut Temperature range: 0°C to max. +60°C Operating pressure: 0 - 10 bar

		Connection	Thread for	Flow r	Flow	
	Туре	thread	panel mounting	egulated	unregulated	Length
-	DRVE 18	G 1/8"	M 12 x 0.75	5 - 80 l/min.	325 l/min.	32
	DRVE 14	G 1/4"	M 12 x 0.75	8 - 435 l/min.	850 l/min.	39
	DRVE 38	G 3/8"	M 18 x 1	10 - 820 l/min.	1300 l/min.	56
	DRVE 12	G 1/2"	M 18 x 1	15 - 1450 l/min.	2000 l/min.	56





Compact

Supply volume: Valve incl. fastening nut Temperature range: -20°C to max. +70°C Operating pressure: 0 - 10 bar

-		Connection	Thread for	Flow	Flow	
	Туре	thread	panel mounting	regulated	unregulated	Length
	DRVE 18 C	G 1/8"	M 12 x 0.75	0 - 350 l/min.	300 l/min.	32
	DRVE 14 C	G 1/4"	M 14 x 1	0 - 860 l/min.	760 l/min.	36
	DRVE 38 C	G 3/8"	M 16 x 1	0 - 1650 l/min.	1320 l/min.	50
	DRVE 12 C	G 1/2"	M 16 x 1	0 - 1900 l/min.	1610 l/min.	50



#### **One-way control valves**

**Precision regulation** 

fastening nut GM 101 MSV **GM 121 MSV** GM 2015 MSV GM 2415 MSV GM 2415 MSV

Temperature range:  $0^{\circ}C$  to max.  $+60^{\circ}C$ Operating pressure: 1 - 10 bar

		Connection	Thread for	Flow	Flow
-	Туре	thread	panel mounting	regulated	unregulated
	DRVE 25 E	M 5	M 10 x 1	0 - 80 l/min.	80 l/min.
	DRVE 18 E	G 1/8"	M 12 x 1	0 - 125 l/min.	125 l/min.
	DRVE 14 E	G 1/4"	M 20 x 1.5	0 - 550 l/min.	550 l/min.
	DRVE 38 E	G 3/8"	M 24 x 1.5	0 - 1050 l/min.	1050 l/min.
	DRVE 12 E	G 1/2"	M 24 x 1.5	0 - 2000 l/min.	2000 I/min.



#### **One-way control valves**

**Precision** 

Temperature range: -10°C to max. +70°C Operating pressure: 0.5 - 10 bar

	Connection	Thread	Flow	Flow
Туре	thread	above	regulated	unregulated
DR 25	M 5	M 3	5 - 40 l/min.	120 l/min.
DR 18	G 1/8"	M 3	5 - 90 l/min.	480 l/min.
DR 14	G 1/4"	M 4	50 - 600 l/min.	1300 l/min.



#### Safety caps for one-way control valves

Suitable: The safety caps cover the valve spindles and valve inserts to protect them from cleaning agents and accidental misadjustments.

Туре	Thread	Used for
DRV SK 25	M 10 x 1	DV 25 E, DRVE 25 E
DRV SK 18	M 12 x 1	DV 18 E, DRVE 18 E, DRVE 18 MS
DRV SK 14	M 20 x 1.5	DV 14 E, DRVE 14 E, DRVE 14 MS



#### Stainless steel one-way control valves/choke valves

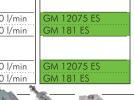
**Eco-Line** 

Materials: Body and adjustment needle: AISI 316L, seals: FKM

Temperature range: 0°C to max. +150°C Operating pressure: 0 to 10 bar Media: Filtered and oiled compressed air



Type	Connection thread	Thread for panel mounting	L	Н	Т	Flow
One-way control valves						
DR 18 ES E	G 1/8"	M 12 x 0.75	34	20	15	220 l/min
DR 14 ES E	G 1/4"	M 18 x 1	50	30	25	900 l/min
Choke valves	-					
DV 18 ES E	G 1/8"	M 12 x 0.75	34	20	15	220 l/min
DV 14 ES E	G 1/4"	M 10 v 1	50	30	25	000 I/min



fastening nut









Cylinder

#### **Choke valves**

Temperature range:  $0^{\circ}\text{C}$  to  $+60^{\circ}\text{C}$ Operating pressure: 0 to 10 bar

Sportating prossers. The first bar							
_	Type <b>for</b>	Connection	Thread for	-	Туре		
Туре	food industry	Thread	panel mounting	Flow	fastening nut		
Standard choke v	Standard choke valves						
DV 18		G 1/8"	M 12 x 0.75	5 - 80 l/min.	GM 12075 MSV**		
DV 14		G 1/4"	M 12 x 0.75	8 - 435 l/min.	GM 12075 MSV**		
DV 38		G 3/8"	M 18 x 1	10 - 820 l/min.	GM 181 MSV**		
DV 12		G 1/2"	M 18 x 1	15 - 1450 l/min.	GM 181 MSV**		
Choke valves with	h precision regulat	ion					
DV 25 E		M 5	M 10 x 1	0 - 80 l/min.	GM 101 MSV		
DV 18 E	DV 18 MS*	G 1/8"	M 12 x 1	0 - 125 l/min.	GM 121 MSV		
DV 14 E	DV 14 MS*	G 1/4"	M 20 x 1.5	0 - 550 l/min.	GM 2015 MSV		
DV 38 E		G 3/8"	M 24 x 1.5	0 - 1050 l/min.	GM 2415 MSV		
DV 12 E		G 1/2"	M 24 x 1.5	0 - 2000 l/min.	GM 2415 MSV		

	Type fastening nut
	GM 12075 MSV**
ľ	GM 12075 MSV**
ľ	GM 181 MSV**
ľ	GM 181 MSV**
Γ	
ľ	GM 101 MSV
ľ	GM 121 MSV
ľ	GM 2015 MSV
ŀ	



PN 18

PN 350



\* valve insert and spindle from brass, \*\* fastening nut included in the scope of delivery

#### Needle shut-off valves with bulkhead threads for panel mounting

Materials: Housing: Brass nickel-plated, seal: NBR Temperature range: -10°C to max. +80°C

Switch panel mounting: For borehole diameter Ø 14.5 mm

	3					
Туре	Thread	DN	L	Н	E <sub>max</sub>	
NADEL 18 MSV	G 1/8"	4	51.6	64	3	
NADEL 14 MSV	G 1/4"	4	57.0	64	3	
NADEL 38 MSV	G 3/8"	8	63.0	90	10	
NADEL 12 MSV	G 1/2"	8	69.0	90	10	

#### Flow control and one-way control valves

Suitable: Bidirectional flow control valves and one-way flow control valves influence the volume flow rate via an adjustable cross section constriction and are used to adjust the speed of cylinders or motors.

Materials: Valve body: Zinc-plated steel, rotary knob: Polyamide, seals: NBR

Temperature range: -20°C to max. +80°C Operating pressure: Max. 350 bar

Media: Hydraulic oils on the basis of mineral oil

	Connection	Practical flow	Max.	Free reflux B - A	Type installation set
Туре	thread	quantity	flow quantity	at 5 bar pressure drop	for panel mounting
Choke valves					
DV 18 HD	G 1/8"	10 l/min	14 l/min		DV EINBAUSET 18
DV 14 HD	G 1/4"	15 l/min	60 l/min		DV EINBAUSET 1438
DV 38 HD	G 3/8"	20 l/min	75 l/min		DV EINBAUSET 1438
DV 12 HD	G 1/2"	40 l/min	150 l/min		DV EINBAUSET 1234
DV 34 HD	G 3/4"	60 l/min	180 l/min		DV EINBAUSET 1234
DV 10 HD	G 1"	150 l/min	400 l/min	===	DV EINBAUSET 10
One-way contro	ol valves				
DRV 18 HD	G 1/8"	10 l/min	20 l/min	25 l/min	DV EINBAUSET 18
DRV 14 HD	G 1/4"	15 l/min	50 l/min	45 l/min	DV EINBAUSET 1438
DRV 38 HD	G 3/8"	20 l/min	60 l/min	65 l/min	DV EINBAUSET 1438
DRV 12 HD	G 1/2"	25 l/min	90 l/min	100 l/min	DV EINBAUSET 1234
DRV 34 HD	G 3/4"	60 l/min	180 l/min	140 l/min	DV EINBAUSET 1234
DRV 10 HD	G 1"	150 l/min	300 l/min	270 l/min	DV EINBAUSET 10



Cutting ring fittings from page 77



**HYDAC** Pipe clamps from page 244



Aluminium, copper and steel tube from page 250

up to 400 bar

#### **Needle shut-off valves with hand wheels**

Materials: Housing: Zinc-plated steel or stainless steel AISI 316Ti, seal: Graphite (type AISI 316Ti: PTFE), hand wheel:

Temperature range: -30°C to max. +350°C (type AISI 316Ti: -30°C to max. +250°C)

Type Zinc-plated	Type					
steel	AISI 316Ti	Thread	DN	L	KV value*	PN
NADEL 18 HR	NADEL 18 HR ES	G 1/8"	4	45	4 l/min	400 bar
NADEL 14 HR	NADEL 14 HR ES	G 1/4"	5	55	8 l/min	400 bar
NADEL 38 HR	NADEL 38 HR ES	G 3/8"	6	55	10 l/min	400 bar
NADEL 12 HR	NADEL 12 HR ES	G 1/2"	7	60	12 l/min	400 bar
NADEL 34 HR	NADEL 34 HR ES	G 3/4"	9	75	18 l/min	200 bar
NADEL 10 HR	NADEL 10 HR ES	G 1"	12	100	32 l/min	200 bar
NADEL 114 HR	NADEL 114 HR ES	G 1 1/4"	15	110	60 l/min	160 bar
NADEL 112 HR	NADEL 112 HR ES	G 1 1/2"	22	130	115 l/min	120 bar
NADEL 20 HR	NADEL 20 HR ES	G 2"	22	130	130 l/min	120 bar

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C



with precision regulation







<sup>\*</sup> water flow rate at  $+20^{\circ}$ C, 1 bar pressure at the valve inlet, free discharge. Air flow [l/min]  $\approx 13.4 \cdot K_V \cdot P_{input}$ , if  $P_{output} < \frac{P_{input}}{}$  (P<sub>input</sub> and  $P_{output}$  are absolute values in bar.)

#### Hose clamps - speed controllers

Materials: Body: PVDF, hook screw: Zinc-plated steel, knurled grip nut: Aluminium Temperature range: Up to max. +160°C

Operating range: Continuously adjusted flow controller of tubing made of PVC, PU, rubber, silicon, etc.

Advantage: • Using the micro threaded dosing screw permits a sensitive, continuously variable flow control. In the

case of existing hose connections, the clamping bar can be easily removed from the hose clamp for

Туре	Туре	Hose Ø
colour: blue	colour: red	external
SKL 10 BLAU	SKL 10 ROT	1 - 10
SKL 15 BLAU	SKL 15 ROT	2 - 15
SKL 20 BLAU	SKL 20 ROT	2 - 20









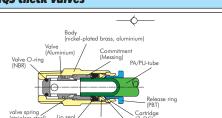
Standard

Standard





#### **IQS** check valves



Materials: Body: Brass nickel-plated/PBT/aluminium, valve: Aluminium, seal: NBR, holding claws: Stainless steel, cartridge: ZnDC nickel-plated, sleeve: PBT

Operating pressure: -0.95 to 10 bar Opening pressure: < 0.2 bar

Temperature range: 0°C to max. +60°C Functional principle: The check valves prevent a back-

flow of the airflow

Media: Compressed air, neutral gases

Advantages: • Very compact design

• Economical price



Check valves		Ste	andard
Type flow from	Type flow from the hose		
the thread to the hose	to the thread	R	D
HAIQS 184	HBIQS 184	R 1/8	" 4
HAIQS 186	HBIQS 186	R 1/8	" 6
HAIQS 188	HBIQS 188	R 1/8	" 8
HAIQS 146	HBIQS 146	R 1/4'	" 6
HAIQS 148	HBIQS 148	R 1/4	" 8
HAIQS 3810*	HBIQS 3810*	R 3/8'	" 10
HAIQS 3812*	HBIQS 3812*	R 3/8'	" 12
HAIQS 1212*	HBIQS 1212*	R 1/2	" 12

<sup>\*</sup> material aluminium

## Check valves, cylindrical threads

Type flow from	Type flow from the		
the thread to the hose	hose to the thread	G	D
HAIQS M54	HBIQS M54	M 5	4
HAIQS 184 G	HBIQS 184 G	G 1/8"	4
HAIQS 186 G	HBIQS 186 G	G 1/8"	6
HAIQS 188 G	HBIQS 188 G	G 1/8"	8
HAIQS 146 G	HBIQS 146 G	G 1/4"	6
HAIQS 148 G	HBIQS 148 G	G 1/4"	8
HAIQS 3810 G*	HBIQS 3810 G*	G <sup>3</sup> /8"	10
HAIQS 3812 G*	HBIQS 3812 G*	G <sup>3</sup> /8"	12
HAIQS 1212 G*	HBIQS 1212 G*	G 1/2"	12

<sup>\*</sup> material aluminium



Check valves			Standard
Туре	D	Туре	D
HIQS 40	4	HIQS 100*	10
HIQS 60	6	HIQS 120*	12
HIQS 80	8		

Check valves	MSV
--------------	-----

Materials: Body and sleeve: Brass nickel-plated, seals: NBR, holding claws: Stainless steel (only silicone-free seals and lubricants are used during assembly!)

Temperature range: -20°C to max. +80°C Operating pressure: 0.2 to 10 bar

Media: Oiled and unoiled compressed air, neutral and non-hazardous gasses

Туре	D
HIQS 40 MSV	4
HIQS 60 MSV	6
HIQS 80 MSV	8



#### Laboratory check valves

PN 4

PN 10

up to 20 bar





Materials: Polypropylene (approved in accordance with FDA 21 CFR 177.1520) Temperature range: 0°C to max. +40°C

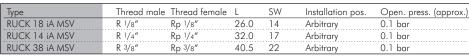
	Hose ∅
Туре	internal
RUCKL 68	6 - 8
RUCKL 810	8 - 10
RUCKL 1014	10 - 14



#### Mini check valves brass nickel-plated

Materials: Housing: Brass nickel-plated, spring: Stainless steel, seal: NBR, ball: Stainless steel AISI 420

Temperature range: -10°C to max. +85°C Optional: FKM seal -10°C to max. +130°C -V





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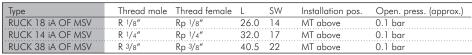
Standard type

Designation for the options:

#### Mini check valves without spring brass nickel-plated

Materials: Housing: Brass nickel-plated, seal: NBR, ball: Stainless steel AISI 420

Temperature range: -10°C to max. +85°C Optional: FKM seal -10°C to max. +130°C -V





Proper example: RUCK 18 iA OF MSV \*\*

Standard type

Designation for the options:

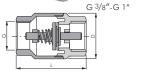
#### Check valves brass nickel-plated

Materials: Housing: Brass nickel-plated, spring: Stainless steel, seal: NBR, valve plug: Brass, (from G 3/8": POM) Temperature range: -10°C to max. +95°C (M 5 to G 1/4": up to max. +60°C)

Туре	G	L	D	PN	Open. press. (approx.)
RUCK 50 MSV	M 5	25	SW 8	10 bar	0.2 bar
RUCK 18 MSV	G 1/8"	37	SW 13	10 bar	0.2 bar
RUCK 14 MSV	G 1/4"	43	SW 16	10 bar	0.2 bar
RUCK 38 MSV	G <sup>3</sup> /8"	55	35	20 bar	0.025 bar
RUCK 12 MSV	G 1/2"	55	35	20 bar	0.025 bar
RUCK 34 MSV	G 3/4"	62	42	20 bar	0.025 bar
RUCK 10 MSV	G 1"	72	50	20 bar	0.025 bar





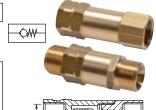


#### PN 16 **Check valves brass**

Materials: Housing: Brass, spring: Stainless steel, seal: FKM, valve: Brass Temperature range: -25°C to max. +180°C (G 3/4" & G 1": -10°C to max. +180°C)

Operating range: Water (no steam), neutral, gaseous and non-aggressive, liquid media, mineral oils, compressed air

Туре		Туре				Opening
thread female	L	thread male	L	G	CH	pressure (approx.)
RUCK 14 i	53	RUCK 14 A	54	G 1/4"	19	0.4 bar
RUCK 38 i	54	RUCK 38 A	53	G 3/8"	19	0.4 bar
RUCK 12 i	63	RUCK 12 A	68	G 1/2"	24	0.4 bar
RUCK 34 i	58	RUCK 34 A	77	G 3/4"	36	0.1 bar
RUCK 10 i	68	RUCK 10 A	84	G 1"	46	0.1 bar







Distributor bars from page 132



Multiple couplings from page 41



Screw connections with union nuts from page 53



Service units FUTURA series from page 330







PU, PA, PTFE and PE hoses from page 192



Mini ball valves

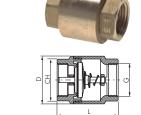


#### **Check valves lightweight designs**

up to 12 bar

Materials: Housing: Brass, spring: Stainless steel, seal: NBR, valve: PA 6 Temperature range: -20°C to max. +100°C

Operating range: Water (no steam), neutral, gaseous and non-aggressive, liquid media, mineral oils, compressed air



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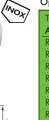
Туре	Type <b>brass</b>						Opening
brass	nickel-plated	G	L	D	CH	PN	pressure (approx.)
RUCK 38	RUCK 38 MSV E	G 3/8"	46.5	34.5	SW 21	12 bar	0.02 bar
RUCK 12	RUCK 12 MSV E	G 1/2"	47.0	34.5	SW 26	12 bar	0.02 bar
RUCK 34	RUCK 34 MSV E	G 3/4"	53.0	42.0	SW 32	12 bar	0.02 bar
RUCK 10	RUCK 10 MSV E	G 1"	60.5	47.5	SW 39	12 bar	0.02 bar
RUCK 114	RUCK 114 MSV E	G 1 1/4"	66.5	59.5	SW 47	10 bar	0.02 bar
RUCK 112	RUCK 112 MSV E	G 1 1/2"	74.0	70.5	SW 55	10 bar	0.02 bar
RUCK 20	RUCK 20 MSV E	G 2"	80.0	86.0	SW 66	10 bar	0.02 bar
RUCK 212	RUCK 212 MSV E	G 2 1/2"	98.0	102.0	SW 83	8 bar	0.02 bar
RUCK 30	RUCK 30 MSV E	G 3"	103.0	125.0	SW 96	8 bar	0.02 bar
RUCK 40	RUCK 40 MSV E	G 4"	118.5	154.0	SW 123	8 bar	0.02 bar

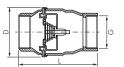
#### Stainless steel check valves lightweight designs

PN 16

Materials: Housing: Stainless steel, seal: FKM, guiding ring: PTFE Temperature range: -20°C to max. +150°C

Operating range: Water (no steam), neutral, gaseous and non-aggressive, liquid media, mineral oils, compressed air





T .								
Type	Type				Opening			
AISI 304	AISI 316	G	L	D	pressure (approx.)			
RUCK 14 ES	RUCK 14 ES 4A	G 1	/4" 55	32	0.03 bar			
RUCK 38 ES	RUCK 38 ES 4A	G	3/8" 55	32	0.03 bar			
RUCK 12 ES	RUCK 12 ES 4A	G	/2" 55	32	0.03 bar			
RUCK 34 ES*	RUCK 34 ES 4A	G	3/4" 70	44	0.03 bar			
RUCK 10 ES*	RUCK 10 ES 4A	G	1" 84	53	0.03 bar			
RUCK 114 ES*	RUCK 114 ES 4A	G	1 1/4" 99	62	0.03 bar			
RUCK 112 ES*	RUCK 112 ES 4A	G	11/2" 119	78	0.03 bar			
RUCK 20 ES*	RUCK 20 ES 4A	G 2	2" 123	89	0.03 bar			
RUCK 212 ES**	RUCK 212 ES 4A**	G 2	21/2" 147	113	0.03 bar			
RUCK 30 ES**	RUCK 30 ES 4A**	G 3	3" 166	132	0.03 bar			
RUCK 40 ES**	RUCK 40 ES 4A**	G 4	4" 193	167	0.03 bar			

\* optional: NPT thread -NPT

\*\* for liquids only

❤ Order example: RUCK 34 ES \*\* Standard type

Designation for the options: NPT thread



Materials: Housing: Brass, spring: Stainless steel, seal: NBR, valve: PA 6, strainer: Threaded part: Nylon 6, filter: AISI

Temperature range:  $-20^{\circ}\text{C}$  to max.  $+100^{\circ}\text{C}$ 

Operating range: Water (no steam), neutral, gaseous and non-aggressive, liquid media, mineral oils



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Туре	G	Open. press. (approx.)	Туре	G	Open. press. (approx.)
FU 38 MS	G 3/8"	0.02 bar	FU 112 MS	G 1 1/2"	0.02 bar
FU 12 MS	G 1/2"	0.02 bar	FU 20 MS	G 2"	0.02 bar
FU 34 MS	G 3/4"	0.02 bar	FU 212 MS	G 21/2"	0.02 bar
FU 10 MS	G 1"	0.02 bar	FU 30 MS	G 3"	0.02 bar
FU 114 MS	G 1 1/4"	0.02 bar	FU 40 MS	G 4"	0.02 bar

#### Stainless steel foot valves lightweight designs

Materials: Housing: AISI 304, seal: FKM, strainer: Threaded part and screen: AISI 316

Temperature range: -20°C to max. +150°C

Operating range: Water (no steam), neutral, gaseous and non-aggressive, liquid media, mineral oils

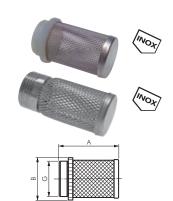
	~~	,	,, , ,
Туре	MOX	G	Open. press. (approx.)
FU 38 ES		G 3/8"	0.25 bar
FU 12 ES		G 1/2"	0.25 bar
FU 34 ES		G 3/4"	0.35 bar
FU 10 ES		G 1"	0.35 bar
FU 114 ES		G 1 1/4"	0.40 bar

	ion aggressive information one									
1	Type (Nox	G	Open. press. (approx.)							
l	FU 112 ES	G 1 1/2"	0.03 bar							
l	FU 20 ES	G 2"	0.03 bar							
l	FU 212 ES	G 21/2"	0.03 bar							
l	FU 30 ES	G 3"	0.03 bar							
l	FU 40 ES	G 4"	0.03 bar							

#### Strainers for check valves, lightweight designs

Materials: Type AISI 304: Threaded part: Nylon 6, filter: AISI 304, type AISI 316: Threaded part and filter: AISI 316

Type AISI 304	G	Α	В	Mesh width	Type AISI 316	) G	А	В	Mesh width
SK 38	G 3/8"	42	23	1.2 mm	SK 38 ES	G 3/8"	55	19	1.0 mm
SK 12	G 1/2"	47	28	1.2 mm	SK 12 ES	G 1/2"	55	22	1.0 mm
SK 34	G 3/4"	57	33	1.2 mm	SK 34 ES	G 3/4"	62	29	1.0 mm
SK 10	G 1"	69	42	1.2 mm	SK 10 ES	G 1"	71	36	1.0 mm
SK 114	G 1 1/4"	75	50	1.2 mm	SK 114 ES	G 1 1/4"	80	43	1.0 mm
SK 112	G 1 1/2"	83	55	1.2 mm	SK 112 ES	G 1 1/2"	90	49	1.0 mm
SK 20	G 2"	98	68	2.0 mm	SK 20 ES	G 2"	101	60	1.0 mm
SK 212	G 21/2"	123	86	2.0 mm	SK 212 ES	G 21/2"	111	80	1.8 mm
SK 30	G 3"	138	102	2.0 mm	SK 30 ES	G 3"	125	92	1.8 mm
SK 40	G 4"	153	129	2.0 mm	SK 40 ES	G 4"	144	105	1.8 mm



#### **Check valves for vacuums**

Materials: Housing: Brass, spring: Stainless steel, seal: NBR

Temperature range: -20°C to max. +100°C

Operating range: Water (no steam), neutral, gaseous and non-aggressive, liquid media, mineral oils, compressed air, low vacuum

Туре	G	L	D	CH	PN	Open. press. (approx.)
RUCK 38 VU	G 3/8"	55.0	34.5	SW 23	25 bar	0.02 bar
RUCK 12 VU	G 1/2"	58.5	34.5	SW 27	25 bar	0.02 bar
RUCK 34 VU	G 3/4"	65.0	41.5	SW 33	25 bar	0.02 bar
RUCK 10 VU	G 1"	74.5	48.0	SW 40	25 bar	0.02 bar
RUCK 114 VU	G 1 1/4"	83.0	60.5	SW 50	18 bar	0.02 bar
RUCK 112 VU	G 1 1/2"	93.0	71.0	SW 55	18 bar	0.02 bar
RUCK 20 VU	G 2"	101.0	87.0	SW 70	18 bar	0.02 bar
RUCK 212 VU	G 21/2"	122.0	120.0	SW 87	12 bar	0.02 bar
RUCK 30 VU	G 3"	141.5	140.0	SW 101	12 bar	0.01 bar
RUCK 40 VU	G 4"	158.5	172.5	SW 128	12 bar	0.01 bar

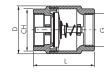


₩

PN 40

up to 25 bar

up to 16 bar



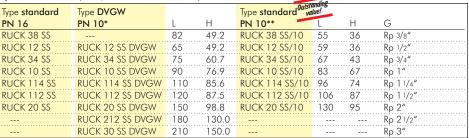
#### Y-check valves, DIN 3502

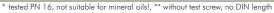
Materials: Housing: Brass, seat seal: NBR (type DVGW: EPDM)
Temperature range: -10°C to max. +90°C

Length acc. to DIN 3202-M8, with test screw, DVGW type DIN-DVGW tested additionally for drinking water pipelines

Opening pressure: 0.1 - 0.2 bar
Optional: FKM seal (to 2", -20°C to max. +200°C) -V

Ophonia. Trivi sear (10 2 , -20 C to max. +200 C) -V								
Type standard	Type <b>DVGW</b>			Type standard Outstanding value!				
PN 16	PN 10*	L	Н	PN 10**	L	Н	G	
RUCK 38 SS		82	49.2	RUCK 38 SS/10	55	36	Rp 3/8"	
RUCK 12 SS	RUCK 12 SS DVGW	65	49.2	RUCK 12 SS/10	59	36	Rp 1/2"	
RUCK 34 SS	RUCK 34 SS DVGW	75	60.7	RUCK 34 SS/10	67	43	Rp 3/4"	
RUCK 10 SS	RUCK 10 SS DVGW	90	76.9	RUCK 10 SS/10	83	67	Rp 1"	
RUCK 114 SS	RUCK 114 SS DVGW	110	85.6	RUCK 114 SS/10	96	74	Rp 1 1/4"	
RUCK 112 SS	RUCK 112 SS DVGW	120	87.5	RUCK 112 SS/10	106	87	Rp 1 1/2"	
RUCK 20 SS	RUCK 20 SS DVGW	150	98.8	RUCK 20 SS/10	130	95	Rp 2"	
	RUCK 212 SS DVGW	180	130.0				Rp 21/2"	
	RUCK 30 SS DVGW	210	150.0				Rp 3"	





Order example: RUCK 38 SS \*\*

Standard type

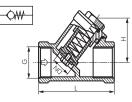
Designation for the options: FKM seal (up to 2") .....

#### Stainless steel Y-check valves

Materials: Housing AISI 316, seal: PTFE Temperature range: -20°C to max. +200°C Length according to DIN 3202-M8

Lengin according to Direc	0202-1110					
Type (Nox	G	DN	L	Н	PN	Opening pressure
RUCK 14 SS ES	G 1/4"	11.5	65	31	40 bar	0.4 - 0.8 bar
RUCK 38 SS ES	G 3/8"	11.5	65	31	40 bar	0.4 - 0.8 bar
RUCK 12 SS ES	G 1/2"	11.5	65	31	40 bar	0.4 - 0.8 bar
RUCK 34 SS ES	G 3/4"	17.4	75	38	40 bar	0.4 - 0.8 bar
RUCK 10 SS ES	G 1"	22.5	90	43	40 bar	0.4 - 0.8 bar
RUCK 114 SS ES	G 1 1/4"	30.0	110	48	40 bar	0.4 - 0.8 bar
RUCK 112 SS ES	G 1 1/2"	34.0	120	57	40 bar	0.4 - 0.8 bar
RUCK 20 SS ES	G 2"	44.0	150	65	40 bar	0.1 - 0.3 bar







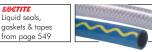
Threaded nozzles from page 64





Threaded fittings from page 102

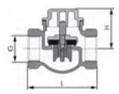




Compressed air and water hoses from page 208

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

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#### Check valves, heavy duty designs

up to 20 bar

Materials: Housing: Red bronze, screw: Brass, seal: PTFE

Temperature range: Water:  $-10^{\circ}$ C to max.  $+100^{\circ}$ C, saturated steam: 9 bar to max.  $+180^{\circ}$ C Installation position: Only horizontally!

Туре	G	L	Н	PN
RUCK 12 S	G 1/2"	60	36	20 bar
RUCK 34 S	G 3/4"	70	40	20 bar
RUCK 10 S	G 1"	84	49	20 bar
RUCK 114 S	G 1 1/.	4" 92	56	20 bar
RUCK 112 S	G 11/	2" 107	61	20 bar
RUCK 20 S	G 2"	126	72	20 bar
RUCK 212 S	G 21/:	2" 135	74	16 bar
RUCK 30 S	G 3"	148	88	16 bar
RUCK 40 S	G 4"	190	110	16 bar



#### Swing check valves, metallic sealing

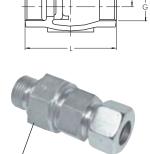
Eco-Line/PN 16

Materials: Housing: AISI 316, bolts: AISI 304 Temperature range: -20°C to max +200°C

→ Optional: Certificate 3.1

warning: Only suitable for fluid media. Flap valve closes by gravity, therefore only possible to be installed horizontally!

ype (%o <sub>x</sub> )	G	L	Н
RUCK 12 S ES E	G 1/2"	65	44
RUCK 34 S ES E	G 3/4"	80	52
RUCK 10 S ES E	G 1"	89	62
RUCK 114 S ES E	G 1 1/4"	105	67
RUCK 112 S ES E	G 1 1/2"	120	79
RUCK 20 S ES E	G 2"	139	80
RUCK 212 S ES E	G 2 1/2"	181	96
RUCK 30 S ES E	G 3"	200	104



#### Check valves with cutting ring connections and screw-in threads

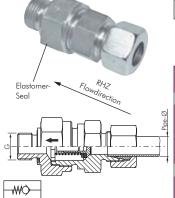
Materials: Type zinc-plated steel: Seal made of NBR, Type AISI 316Ti: Seal made of FKM

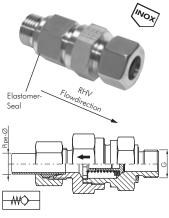
 $\hline \textbf{Temperature range:} \ \underline{\textbf{Type zinc-plated steel:}} \ -20^{\circ}\text{C to max.} \ +100^{\circ}\text{C}, \ \underline{\textbf{Type AISI 316Ti:}} \ -20^{\circ}\text{C to max.} \ +200^{\circ}\text{C}$ 

Opening pressure: Approx. 1 bar (±20%)

Optional: Open. press.: (steel: 0.5 bar -0.5, 2.0 bar -2, 2.5 bar¹¹ -2.5, 3.0 bar²¹ -3)

				· · · · · · · · · · · · · · · · · · ·		
	Type <b>zinc-</b>	Type AISI 316Ti	Type compr. ring	Tube Ø	Screw-in	
	plated steel	AISI 316Ti	AISI 316Ti (NC)	external	thread	PN
	Lightweight mod	el series - metric	screw-in threads			
ı	RHZ 8 LM			8 L	M 12 x 1.5	250 bar
	RHZ 10 LM			10 L	M 14 x 1.5	250 bar
ŀ	RHZ 12 LM			12 L	M 16 x 1.5	250 bar
	RHZ 15 LM			15 L	M 18 x 1.5	250 bar
ŀ	RHZ 18 LM			18 L	M 22 x 1.5	160 bar
			al screw-in threads			
	RH** 6 LR	RH** 6 LR ES	RH** 6 LR NC	6 L	G 1/8"	250 bar
	RH** 8 LR	RH** 8 LR ES	RH** 8 LR NC	8 L	G 1/4"	250 bar
	RH** 10 LR	RH** 10 LR ES	RH** 10 LR NC	10 L	G 1/4"	250 bar
	RH** 12 LR	RH** 12 LR ES	RH** 12 LR NC	12 L	G 3/8"	250 bar
	RH** 15 LR	RH** 15 LR ES	RH** 15 LR NC	15 L	G 1/2"	250 bar
	RH** 18 LR	RH** 18 LR ES	RH** 18 LR NC	18 L	G 1/2"	160 bar
	RH** 22 LR	RH** 22 LR ES	RH** 22 LR NC	22 L	G 3/4"	160 bar
	RH** 28 LR	RH** 28 LR ES		28 L	G 1"	100 bar
	RH** 35 LR	RH** 35 LR ES		35 L	G 1 1/4"	100 bar
	RH** 42 LR	RH** 42 LR ES		42 L	G 1 1/2"	100 bar
		el series - imperio	Il screw-in threads			
	RH** 6 SR	RH** 6 SR ES	RH** 6 SR NC	6 S	G 1/4"	400 bar
	RH** 8 SR	RH** 8 SR ES	RH** 8 SR NC	8 S	G 1/4"	400 bar
	RH** 10 SR	RH** 10 SR ES	RH** 10 SR NC	10 S	G 3/8"	400 bar
	RH** 12 SR	RH** 12 SR ES	RH** 12 SR NC	12 S	G 3/8"	400 bar
	RH** 14 SR	RH** 14 SR ES	RH** 14 SR NC	14 S	G 1/2"	400 bar
1	RH** 16 SR	RH** 16 SR ES	RH** 16 SR NC	16 S	G 1/2"	400 bar
	RH** 20 SR	RH** 20 SR ES	RH** 20 SR NC	20 S	G 3/4"	400 bar
•	RH** 25 SR	RH** 25 SR ES	RH** 25 SR NC	25 S	G 1"	250 bar
	RH** 30 SR	RH** 30 SR ES		30 S	G 1 1/4"	250 bar
	RH** 38 SR	RH** 38 SR ES		38 S	G 1 1/2"	250 bar
	In your order bleas	e enter the required opening	ng pressure here!	_		meter ≥ 28 mm
	/ your oracl picuol	inc required openin	P. L. seedie Heier		2) only tube dia	meter ≤ 25 mm







Order example: RH\*\* 6 LR \*\* Standard type

Designation for the options: -... bar Required opening pressure

Please enter the required flow

direction here. = From tube to thread

Materials: Housing: Carbon steel zinc-plated, seals: Metallic sealing cone seat

Temperature range:  $-25^{\circ}$ C to max.  $+200^{\circ}$ C © Optional: Opening pressures (from G 1/4"): 1.0 bar -1, 3.0 bar -3, 5.0 bar -5, 8.0 bar -8

T	G		SW	DN	DNI	Opening
Туре		L	2 4 4	DIN	PN	pressure
RUCK 18 HD	G 1/8"	44	14	4	350 bar	0.4-0.7 bar
RUCK 14 HD	G 1/4"	62	19	6	350 bar	0.4-0.7 bar
RUCK 38 HD	G 3/8"	68	24	9	350 bar	0.4-0.7 bar
RUCK 12 HD	G 1/2"	77	30	12	350 bar	0.4-0.7 bar
RUCK 34 HD	G 3/4"	88	36	16	350 bar	0.4-0.7 bar
RUCK 10 HD	G 1"	105	41	20	350 bar	0.4-0.7 bar
RUCK 114 HD	G 1 1/4"	135	55	24	300 bar	0.7-1.0 bar
RUCK 112 HD	 G 1 1/2"	145	65	30	300 bar	0.7-1.0 bar
RUCK 20 HD	G 2"	160	75	40	200 bar	0.3 bar



In your order please enter the required opening pressure here!

\*\*Order example: RUCK 18 HD \*\*

Standard type

Designation for the options: Required opening pressure .

up to 350 bar

#### Stainless steel hydraulic check valves

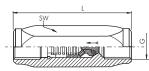
Materials: Housing: AISI 316L, seal: Cone seat with FKM soft seal

Temperature range: -25°C to max. +200°C

Opening pressure: Approx. 0.5 bar, other opening pressures on request

Type (Nox	G	L	SW	DN	PN
RUCK 18 HD ES	G 1/8"	43	14	5	350 bar
RUCK 14 HD ES	G 1/4"	50	19	7	350 bar
RUCK 38 HD ES	G 3/8"	60	24	10	350 bar
RUCK 12 HD ES	G 1/2"	65	27	11	350 bar
RUCK 34 HD ES	G 3/4"	75	34	17	300 bar
RUCK 10 HD ES	G 1"	93	41	21	250 bar
RUCK 114 HD ES	G 1 1/4"	110	50	29	250 bar
RUCK 112 HD ES	G 1 1/2"	112	55	34	250 bar





#### Check valves with cutting ring connections

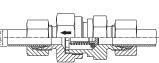
Materials: Type zinc-plated steel: Seal made of NBR, Type AISI 316Ti; Seal made of FKM Temperature range: Type zinc-plated steel: -20°C to max. +100°C, Type AISI 316Ti; -20°C to max. +200°C Opening pressure: Approx. 1 bar (±20%)

Optional: O	pen. press.:	(steel: 0.5 bar	-0.5, 2.0 bar -2	, 2.5 bar1 -2.5	, 3.0 bar <sup>2)</sup> -3)

Type zinc- plated steel	Type AISI 316Ti	Type compr. ring	Tube ∅ external	PN
ight model se	eries			
RHD 6 L	RHD 6 L ES	RHD 6 L NC	6 L	250 bar
RHD 8 L	RHD 8 L ES	RHD 8 L NC	8 L	250 bar
RHD 10 L	RHD 10 L ES	RHD 10 L NC	10 L	250 bar
RHD 12 L	RHD 12 L ES	RHD 12 L NC	12 L	250 bar
RHD 15 L	RHD 15 L ES	RHD 15 L NC	15 L	250 bar
RHD 18 L	RHD 18 L ES	RHD 18 L NC	18 L	160 bar
RHD 22 L	RHD 22 L ES	RHD 22 L NC	22 L	160 bar
RHD 28 L	RHD 28 L ES		28 L	100 bar
RHD 35 L	RHD 35 L ES		35 L	100 bar
RHD 42 L	RHD 42 L ES		42 L	100 bar
Heavy duty m	odel series			
RHD 6 S	RHD 6 S ES	RHD 6 S NC	6 S	400 bar
RHD 8 S	RHD 8 S ES	RHD 8 S NC	8 S	400 bar
RHD 10 S	RHD 10 S ES	RHD 10 S NC	10 S	400 bar
RHD 12 S	RHD 12 S ES	RHD 12 S NC	12 S	400 bar
RHD 14 S	RHD 14 S ES	RHD 14 S NC	14 S	400 bar
RHD 16 S	RHD 16 S ES	RHD 16 S NC	16 S	400 bar
RHD 20 S	RHD 20 S ES	RHD 20 S NC	20 S	400 bar
RHD 25 S	RHD 25 S ES	RHD 25 S NC	25 S	250 bar
RHD 30 S	RHD 30 S ES		30 S	250 bar
RHD 38 S	RHD 38 S ES		38 S	250 bar
In view ander to	lease enter the required openi	ing braceina haval	1) only tube d 2) only tube d	iameter ≥ 28 mm







Prder example: RHD 6 L

Standard type

Designation for the options: bar



HYDAC Pipe clamps from page 244



Cutting ring fittings from page 77



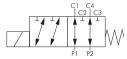
Required opening pressure

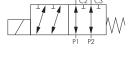
Hydraulic couplings rom page 170





Aluminium, copper and steel pipes down page 250







6/2-way gate valves

PN 250

Suitable: 6/2-way valves are electrical, direct actuating gate valves for inline assembly.

With this, 2 consumers can be alternating supplied by one source. These valves are frequently used if for example only

one control device is available but an additional function is required. **Materials**: Housing: Spheroidal cast iron, internal parts: Steel, seals: NBR Temperature range: Medium: -20°C to max. +80°C, (ambient: -20°C to +50°C) Operating pressure: 0 to max. 250 bar

Power consumption: 6WV38: 36 W, 6WV12: 45 W

Protection class: IP 65, plug size 3

Media: Hydraulic oils on the basis of mineral oil

				Nominal	
Туре	А	С	Thread	flow	Symbol
6WV38-**	192	93	G 3/8"	50 l/min	मिनीन
6WV12-**	217	98	G 1/2"	90 l/min	<u>\alpha\f\</u> \





#### Rexroth **Bosch Group**

Use valves up to 40 I/min.:

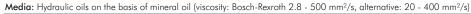
#### Directional valves NG 6 electrically actuated in piston pusher designs up to 40 l/min.\*

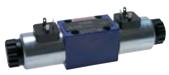
Suitable: These solenoid-operated way valves are used in hydraulic systems predominantly for starting, stopping and changing the direction of flow of the liquid. Using NG 6 the pressure valve, the flow control valve and the check valve sandwich plates are arranged like a stack to form a circuit in the smallest space possible.

Materials: Housing: Spheroidal cast iron, internal parts: Steel, seals: NBR **Temperature range:**  $-30^{\circ}$ C to max.  $+80^{\circ}$ C

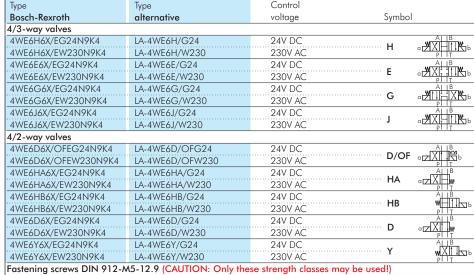
Operating pressure: 0 to 350 bar

Nominal flow: Up to max. 80 l/min. (request pressure loss curves if required), we recommend usage up to





4/3- directional valve





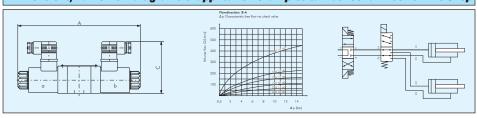




/12-10/03/00 12./ /12-10/03/40 12./		/ 1 Z=1VIJX+J 1 Z./	Jocket fledd cup sciews willi flexdgolf socket
,			Strength: 10.9/12.9
			Clamping length: 42 (Bosch-Rexroth)/37.3 (altern.)
	Blind plate for directional va	lves NG 6	
L		LA-4WE6V	Blind plate including 4 O-rings
	Spare parts for directional vo	alves	
	4WE6MAG12V=	LA-4WE6MAG12V=	Magnetic coil 12V DC
	4WE6MAG24V=	LA-4WE6MAG24V=	Magnetic coil 24V DC
	4WE6MAG230V	LA-4WE6MAG230V	Magnetic coil 230V AC
4WE6MAGDICHT ORING NG6 ORING			Sealing set for Pohl tube
		ORING NG6	O-ring set for connection plates (4 pieces O-rings)
	*		

#### Dimensions, valve flow diagrams & application examples can be found in our Online Shop

Many additional products and sizes are available in our Online Shop!



#### Intermediate plate valves NG6

#### up to 40 l/min\*

#### Rexroth Bosch Group

 $\textbf{Suitable:} \ NG\ 6\ intermediate\ plate\ valves\ are\ used\ in\ combination\ with\ NG\ 6\ directional\ valves.\ The\ intermediate\ plate$ valves are fitted between the directional valves and the connection plate. Each intermediate plate has a specific function, they control the strength, movement and speed of a hydraulic cylinder or a hydraulic motor.

Materials: Housing: Spheroidal cast iron, internal parts: Steel, seals: NBR

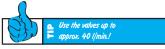
Temperature range: -30°C to max. +80°C

Operating pressure: 0 to 315 bar

Nominal flow: Up to approx. 60 I/min depending on the valve used (request pressure loss curves if required), we re-

commend usage up to approx. 40 l/min

Media: Hydraulic oils on the basis of mineral oil (viscosity: Bosch Rexroth: 10-500 mm²/s, alternatively: 20-400 mm²/s)



Pressure limiting valves  P → T	Function	Type Bosch-Rexroth	Pressure level	Type alternative	Pressure level	Symbol
P → T			ievei	diferrialive	ievei	Зуппоот
P → T						
A → T	$P \rightarrow T$	ZDB 6 VP2-4X/100V**	100 bar	LA-ZDB 6 P2/100	100 bar	
A → T	$P \rightarrow T$	ZDB 6 VP2-4X/315V**	315 bar	LA-ZDB 6 P2/320	320 bar	P A B J
B → T	$A \rightarrow T$	ZDB 6 VA2-4X/100V**	100 bar	LA-ZDB 6 A2/100	100 bar	Mala
B → T	$A \rightarrow T$	ZDB 6 VA2-4X/315V**	315 bar	LA-ZDB 6 A2/320	320 bar	P. A. B. J.
A → T & B → T ZDB 6 VC2-4X/100V** 100 bor LA-ZDB 6 C2/100 100 bor A → T & B → T ZDB 6 VC2-4X/315V** 315 bor LA-ZDB 6 C2/320 320 bor A → B & B → A ZDB 6 VD2-4X/100V** 100 bor LA-ZDB 6 D2/320 320 bor Pressure regulators  P ZDR 6 DP1-4X/75YM 75 bor LA-ZDR 6 P1/100 100 bor A ZDR 6 DP1-4X/75YM 210 bor LA-ZDR 6 P1/210 210 bor A ZDR 6 DA1-4X/75Y 75 bor LA-ZDR 6 A1/100 100 bor A ZDR 6 DA1-4X/210YM 210 bor LA-ZDR 6 A1/210 210 bor A ZDR 6 DB1-4X/210YM 210 bor LA-ZDR 6 B1/100 100 bor B ZDR 6 DB1-4X/210YM 210 bor LA-ZDR 6 B1/100 100 bor B ZDR 6 DB1-4X/210YM 210 bor LA-ZDR 6 B1/100 100 bor B ZDR 6 DB1-4X/210YM 210 bor LA-ZDR 6 B1/210 210 bor B ZDR 6 DB1-4X/210YM 210 bor LA-ZDR 6 B1/210 210 bor B ZDR 6 DB1-4X/210YM 210 bor LA-ZDR 6 B1/210 210 bor B ZDR 6 DB1-4X/210YM 210 bor LA-ZDR 6 B1/210 210 bor B ZDR 6 DB1-4X/210YM 210 bor LA-ZDR 6 B1/210 210 bor B ZDR 6 DB1-4X/210YM 210 bor LA-ZDR 6 B1/210 210 bor B ZDR 6 DB1-4X/210YM 210 bor LA-ZDR 6 B1/210 210 bor B ZDR 6 DB1-4X/210YM 210 bor LA-ZDR 6 B1/210 210 bor B ZDR 6 DB1-4X/210YM 210 bor LA-ZDR 6 B1/210 210 bor B ZDR 6 DB1-4X/210YM 210 bor LA-ZDR 6 B1/210 210 bor B ZDR 6 DB1-4X/210YM 210 bor LA-ZDR 6 B1/210 210 bor B ZDR 6 DB1-4X/210YM 210 bor LA-ZDR 6 B1/210 210 bor B ZDR 6 DB1-4X/210YM 210 bor LA-ZDR 6 B1/210 210 bor B ZDR 6 DB1-4X/210YM 210 bor LA-ZDR 6 B1/210 210 bor B ZDR 6 DB1-4X/210YM 210 bor LA-ZDR 6 B1/210 210 bor B ZDR 6 DB1-4X/210YM 210 bor LA-ZDR 6 B1/210 210 bor B ZDR 6 DB1-4X/210YM 210 bor LA-ZDR 6 B1/210 210 bor B ZDR 6 DB1-4X/210YM 210 bor LA-ZDR 6 B1/210 210 bor B ZDR 6 DB1-4X/210YM 210 bor LA-ZDR 6 B1/210 210 bor B ZDR 6 DB1-4X/210YM 210 bor B ZDR 6 B1/210 210 bor B ZDR 6 DB1-4X/210YM 210 bor B ZDR 6 B1/210 210 bor B ZDR 6 DB1-4X/210YM 210 bor B ZDR 6 B1/210 210 bor B ZDR 6 DB1-4X/210YM 210 bor B ZDR 6 B1/210 210 bo	$B\toT$	ZDB 6 VB2-4X/100V**	100 bar	LA-ZDB 6 B2/100	100 bar	
A → T & B → T ZDB 6 VC2-4X/315V** 315 bar LA-ZDB 6 C2/320 320 bar  A → B & B → A ZDB 6 VD2-4X/100V** 100 bar LA-ZDB 6 D2/100 100 bar  A → B & B → A ZDB 6 VD2-4X/315V** 315 bar LA-ZDB 6 D2/320 320 bar  Pressure regulators  P ZDR 6 DP1-4X/75YM 75 bar LA-ZDR 6 P1/100 100 bar  P ZDR 6 DP1-4X/210YM 210 bar LA-ZDR 6 P1/210 210 bar  A ZDR 6 DA1-4X/25Y 75 bar LA-ZDR 6 A1/100 100 bar  A ZDR 6 DA1-4X/210Y 210 bar LA-ZDR 6 A1/210 210 bar  B ZDR 6 DB1-4X/210YM 210 bar LA-ZDR 6 B1/210 210 bar  B ZDR 6 DB1-4X/210YM 210 bar LA-ZDR 6 B1/210 210 bar  COne-way control valves (the one-way flow control can be changed by rotating)  A Z2FS 6 A2-4X/2QV** LA-Z2FS 6 A BA	$B \rightarrow T$	ZDB 6 VB2-4X/315V**	315 bar	LA-ZDB 6 B2/320	320 bar	PA LBT
A → B & B → A ZDB 6 VD2-4X/100V** 100 bar LA-ZDB 6 D2/100 100 bar A → B & B → A ZDB 6 VD2-4X/315V** 315 bar LA-ZDB 6 D2/320 320 bar Pressure regulators  P ZDR 6 DP1-4X/75YM 75 bar LA-ZDR 6 P1/100 100 bar A ZDR 6 DP1-4X/210YM 210 bar LA-ZDR 6 P1/210 210 bar A ZDR 6 DA1-4X/210Y 210 bar LA-ZDR 6 A1/100 100 bar A ZDR 6 DA1-4X/210Y 210 bar LA-ZDR 6 A1/210 210 bar B ZDR 6 DB1-4X/210YM 210 bar LA-ZDR 6 B1/100 100 bar B ZDR 6 DB1-4X/210YM 210 bar LA-ZDR 6 B1/100 100 bar B ZDR 6 DB1-4X/210YM 210 bar LA-ZDR 6 B1/100 100 bar B ZDR 6 DB1-4X/210YM 210 bar LA-ZDR 6 B1/210 210 bar DAA B ZDR 6 B2-4X/2QV** LA-ZDR 6 B1/210 210 bar DAA B ZDR 6 B2-4X/2QV** LA-Z2FS 6 A PAA B Z2FS 6 -2-4X/2QV** LA-Z2FS 6 B PAA B PAA B Z2FS 6 -2-4X/2QV** LA-Z2FS 6 AB PAA B PAA B Z2FS 6 -2-4X/2QV** LA-Z2FS 6 AB PAA B PAA B Z2FS 6 -2-4X/2QV** LA-Z2FS 6 AB PAA B PAA B Z2FS 6 -2-4X/2QV** LA-Z2FS 6 AB PAA B PAA B Z2FS 6 -2-4X/2QV** LA-Z2FS 6 AB PAA B B Z2FS 6 -2-4X/2QV** LA-Z2FS 6 AB PAA B B Z2FS 6 -2-4X/2QV** LA-Z2FS 6 AB PAA B B Z2FS 6 -2-4X/2QV** LA-Z2FS 6 AB PAA B B Z2FS 6 -2-4X/2QV** LA-Z2FS 6 AB PAA B B Z2FS 6 -2-4X/2QV** LA-Z2FS 6 AB PAA B B Z2FS 6 -2-4X/2QV** LA-Z2FS 6 AB PAA B B Z2FS 6 -2-4X/2QV** LA-Z2FS 6 AB PAA B B Z2FS 6 -2-4X/2QV** LA-Z2FS 6 AB PAA B B Z2FS 6 -2-4X/2QV** LA-Z2FS 6 AB PAA B B Z2FS 6 -2-4X/2QV** LA-Z2FS 6 AB PAA B B Z2FS 6 -2-4X/2QV** LA-Z2FS 6 AB PAA B B Z2FS 6 -2-4X/2QV** LA-Z2FS 6 AB PAA B B Z2FS 6 -2-4X/2QV** LA-Z2FS 6 AB PAA B B Z2FS 6 -2-4X/2QV** LA-Z2FS 6 AB PAA B B B Z2FS 6 -2-4X/2QV** LA-Z2FS 6 AB PAA B B B Z2FS 6 -2-4X/2QV** LA-Z2FS 6 AB PAA B B B Z2FS 6 -2-4X/2QV** LA-Z2FS 6 AB PAA B B B Z2FS 6 -2-4X/2QV** LA-Z2FS 6 AB PAA B B B Z2FS 6 -2-4X/2QV** LA-Z2FS 6 AB PAA B B B Z2FS 6 -2-4X/2QV** LA-Z2FS 6 AB PAA B B B Z2FS 6 -2-4X/2QV** LA-Z2FS 6 AB PAA B B B Z2FS 6 -2-4X/2QV** LA-Z2FS 6 AB	$A \rightarrow T \& B \rightarrow T$	ZDB 6 VC2-4X/100V**	100 bar	LA-ZDB 6 C2/100	100 bar	
A → B & B → A ZDB 6 VD2-4X/315V** 315 bar LA-ZDB 6 D2/320 320 bar  Pressure regulators  P ZDR 6 DP1-4X/75YM 75 bar LA-ZDR 6 P1/100 100 bar P A ZDR 6 DP1-4X/210YM 210 bar LA-ZDR 6 P1/210 210 bar  A ZDR 6 DA1-4X/75Y 75 bar LA-ZDR 6 A1/100 100 bar A ZDR 6 DA1-4X/210Y 210 bar LA-ZDR 6 A1/210 210 bar  B ZDR 6 DB1-4X/75YM 75 bar LA-ZDR 6 B1/210 210 bar B ZDR 6 DB1-4X/210YM 210 bar LA-ZDR 6 B1/210 210 bar CA-ZDR 6 B1	$A \rightarrow T \& B \rightarrow T$	ZDB 6 VC2-4X/315V**	315 bar	LA-ZDB 6 C2/320	320 bar	P AC SB J
Pressure regulators  P	$A \to B \; \& \; B \to A$	ZDB 6 VD2-4X/100V**	100 bar	LA-ZDB 6 D2/100	100 bar	
P ZDR 6 DP1-4X/75YM 75 bar LA-ZDR 6 P1/100 100 bar  P ZDR 6 DP1-4X/210YM 210 bar LA-ZDR 6 P1/210 210 bar  A ZDR 6 DA1-4X/75Y 75 bar LA-ZDR 6 A1/100 100 bar  A ZDR 6 DA1-4X/210Y 210 bar LA-ZDR 6 A1/210 210 bar  B ZDR 6 DB1-4X/75YM 75 bar LA-ZDR 6 B1/100 100 bar  B ZDR 6 DB1-4X/210YM 210 bar LA-ZDR 6 B1/210 210 bar  One-way control valves (the one-way flow control can be changed by rotating)  A Z2FS 6 A2-4X/2QV** LA-Z2FS 6 A B.  B Z2FS 6 B2-4X/2QV** LA-Z2FS 6 A B.  P A B PIlot operated check valves  A Z2S 6 A1-6X/ LA-Z2S 6 A B.			315 bar	LA-ZDB 6 D2/320	320 bar	P AL IB I
P ZDR 6 DP1-4X/210YM 210 bar LA-ZDR 6 P1/210 210 bar  A ZDR 6 DA1-4X/75Y 75 bar LA-ZDR 6 A1/100 100 bar  A ZDR 6 DA1-4X/210Y 210 bar LA-ZDR 6 A1/210 210 bar  B ZDR 6 DB1-4X/75YM 75 bar LA-ZDR 6 B1/100 100 bar  B ZDR 6 DB1-4X/210YM 210 bar LA-ZDR 6 B1/210 210 bar  One-way control valves (the one-way flow control can be changed by rotating)  A Z2FS 6 A2-4X/2QV** LA-Z2FS 6 A  B Z2FS 6 B2-4X/2QV** LA-Z2FS 6 AB  P A B  Pilot operated check valves  A Z2S 6 A1-6X/ LA-Z2S 6 A	Pressure regulat	ors				
A ZDR 6 DA1-4X/75Y 75 bar LA-ZDR 6 A1/100 100 bar  A ZDR 6 DA1-4X/210Y 210 bar LA-ZDR 6 A1/210 210 bar  B ZDR 6 DB1-4X/75YM 75 bar LA-ZDR 6 B1/100 100 bar  B ZDR 6 DB1-4X/210YM 210 bar LA-ZDR 6 B1/210 210 bar  One-way control valves (the one-way flow control can be changed by rotating)  A Z2FS 6 A2-4X/2QV** LA-Z2FS 6 A  B Z2FS 6 B2-4X/2QV** LA-Z2FS 6 B  A + B Z2FS 6 -2-4X/2QV** LA-Z2FS 6 AB  Pilot operated check valves  A Z2S 6 A1-6X/ LA-Z2S 6 A	Р	ZDR 6 DP1-4X/75YM	75 bar	LA-ZDR 6 P1/100	100 bar	
A ZDR 6 DA1-4X/210Y 210 bar LA-ZDR 6 A1/210 210 bar  B ZDR 6 DB1-4X/75YM 75 bar LA-ZDR 6 B1/100 100 bar  B ZDR 6 DB1-4X/210YM 210 bar LA-ZDR 6 B1/210 210 bar  One-way control valves (the one-way flow control can be changed by rotating)  A Z2FS 6 A2-4X/2QV** LA-Z2FS 6 A  B Z2FS 6 B2-4X/2QV** LA-Z2FS 6 B  A + B Z2FS 6 -2-4X/2QV** LA-Z2FS 6 AB  Pilot operated check valves  A Z2S 6 A1-6X/ LA-Z2S 6 A	Р	ZDR 6 DP1-4X/210YM	210 bar	LA-ZDR 6 P1/210	210 bar	PAC B T
B ZDR 6 DB1-4X/75YM 75 bar LA-ZDR 6 B1/100 100 bar  B ZDR 6 DB1-4X/210YM 210 bar LA-ZDR 6 B1/210 210 bar  One-way control valves (the one-way flow control can be changed by rotating)  A Z2FS 6 A2-4X/2QV** LA-Z2FS 6 A P A B  A + B Z2FS 6 -2-4X/2QV** LA-Z2FS 6 AB P A B  Pilot operated check valves  A Z2S 6 A1-6X/ LA-Z2S 6 A P A B  B Z2FS 6 A1-6X/ LA-Z2S 6 A P A B  B Z2FS 6 A1-6X/ LA-Z2S 6 A P A B  B Z2FS 6 A1-6X/ LA-Z2S 6 A P A B  B Z2FS 6 A1-6X/ LA-Z2S 6 A P A B  B Z2FS 6 A1-6X/ LA-Z2S 6 A P A B  B Z2FS 6 A1-6X/ LA-Z2S 6 A P A B  B A Z2FS 6 A1-6X/ LA-Z2S 6 A P A B  B A Z2FS 6 A1-6X/ LA-Z2S 6 A P A B  B A Z2FS 6 A1-6X/ LA-Z2S 6 A P A B  B A Z2FS 6 A1-6X/ LA-Z2S 6 A P A B  B A Z2FS 6 A1-6X/ LA-Z2S 6 A P A B  B A Z2FS 6 A1-6X/ LA-Z2S 6 A P A B  B A Z2FS 6 A1-6X/ P A B  B A Z2FS 6 A1-	A	ZDR 6 DA1-4X/75Y	75 bar	LA-ZDR 6 A1/100	100 bar	
B ZDR 6 DB1-4X/210YM 210 bar LA-ZDR 6 B1/210 210 bar PAL B.  One-way control valves (the one-way flow control can be changed by rotating)  A Z2FS 6 A2-4X/2QV** LA-Z2FS 6 A PA B.  A + B Z2FS 6 -2-4X/2QV** LA-Z2FS 6 AB PA B.  Pilot operated check valves  A Z2S 6 A1-6X/ LA-Z2S 6 A PA B.	А	ZDR 6 DA1-4X/210Y	210 bar	LA-ZDR 6 A1/210	210 bar	M P A B T
One-way control valves (the one-way flow control can be changed by rotating)           A         Z2FS 6 A2-4X/2QV**          LA-Z2FS 6 A <td< td=""><td>В</td><td>ZDR 6 DB1-4X/75YM</td><td>75 bar</td><td>LA-ZDR 6 B1/100</td><td>100 bar</td><td></td></td<>	В	ZDR 6 DB1-4X/75YM	75 bar	LA-ZDR 6 B1/100	100 bar	
A Z2FS 6 A2-4X/2QV** LA-Z2FS 6 A P_A B  B Z2FS 6 B2-4X/2QV** LA-Z2FS 6 B P_A B  A + B Z2FS 6 -2-4X/2QV** LA-Z2FS 6 AB P_A B  Pilot operated check valves  A Z2S 6 A1-6X/ LA-Z2S 6 A P_A B  B						P. Al. B. J.
B Z2FS 6 B2-4X/2QV** LA-Z2FS 6 B B B B A + B Z2FS 6 -2-4X/2QV** LA-Z2FS 6 AB B B B B B B B B B B B B B B B B	One-way contro	I valves (the one-way tic	w control ca	in be changed by rota	ting)	
P A   B     P A   B     P A   B     P A   B     P A   B       P A   B     P A   B     P A   B     P A   B     P A   B     P A   B     P A   B     P A   B     P A   B     P A   B     P A   B     P A   B   B     P A   B   P A   P A   B   P A   B   P A	A	Z2FS 6 A2-4X/2QV**		LA-Z2FS 6 A		P A B T
Pilot operated check valves  A Z2S 6 A1-6X/ LA-Z2S 6 A PA B	В	Z2FS 6 B2-4X/2QV**		LA-Z2FS 6 B		P A B T
A Z2S 6 A1-6X/ LA-Z2S 6 A				LA-Z2FS 6 AB		P A B T
<u>i. JP Al</u>	Pilot operated ch	neck valves				
B Z2S 6 B1-6X/ LA-Z2S 6 B	A	Z2S 6 A1-6X/		LA-Z2S 6 A		P A B T
	В	Z2S 6 B1-6X/		LA-Z2S 6 B		P A B T
A + B Z2S 6 -1-6X/ LA-Z2S 6 AB	A + B	Z2S 6 -1-6X/		LA-Z2S 6 AB		P A B T









Cutting ring fittings from page 77



Functional nut on page 99



Hydraulic couplings from page 170



**HYDAC** Pipe clamps from page 244



Clamp brackets and steel cable clamps on pages 257-259



Push-in hoses



Ready-made washing and hydraulic hoses on page 231



High pressure

<sup>\*</sup> our operating recommendation \*\* seals made of FKM, temperature range -20°C to max. +80°C

Strength class: 12.9 Tightening torque: 8.9 Nm

**Determining the screw length:** The total screw length is determined by adding the screw length of the directional control valve + clamping length of the distance plates.

Supply volume: 1 pc screw



Total screw length

	Bosch-Rexroth	Alternative
Directional valve screw length	50	45
Clamping length of the intermediate plate valves	40	40*

pressure regulators "alternative" 45 mm

		Screw
	Туре	length
	912-M5X30 12.9	30
	912-M5X45 12.9	45
	912-M5X50 12.9	50
	912-M5X70 12.9	70
	912-M5X80 12.9	80
	912-M5X85 12.9	85
	912-M5X90 12.9	90
	912-M5X100 12.9	100
	912-M5X110 12.9	110
	912-M5X120 12.9	120
7	912-M5X125 12.9	125
Ш	912-M5X130 12.9	130
	912-M5X140 12.9	140
ł	912-M5X150 12.9	150
	912-M5X160 12.9	160
	912-M5X170 12.9	170
	912-M5X180 12.9	180

#### Connecting plates with pressure limiting valves for valves with NG 6 wiring diagrams

Materials: Connection plate: Cast iron, pressure limiting valve: Zinc-plated steel, seals: NBR

Pressurising agent temperature: -20°C to max. +80°C Operating pressure: Max. 315 bar

Settings range for the pressure limiting valve: 100 to 350 bar

Flowrate range: Max. 30 I/min

 $\textbf{Description:} \ All \ connecting \ plates \ are \ equipped \ with \ a \ pressure \ limiting \ valve. \ The \ connections \ A+B \ are \ positioned \ lateral to the \ valve \ connection \ surface. \ The \ pressure \ and \ return \ flow \ connections \ P+T \ are \ drilled \ through \ and \ can \ be \ used \ op-interactions \ pressure \ and \ return \ flow \ connections \ pressure \ and \ return \ flow \ connections \ pressure \ for \ pressure \$ tionally from both sides. The connection boards can optionally be mounted by the M8 female threads on the front, or alongside the existing mounting holes.

	Co	onnection	Total	Drilling
Туре	site	е	length L	distance LB
GRPDBV 61	1		120	108
GRPDBV 62	2		170	158
GRPDBV 63	3		220	208
GRPDBV 64	4		270	258
GRPDBV 65	5		320	308
GRPDBV 66	6		370	358
GRPDBV 67	7		420	408
GRPDBV 68	8		470	458

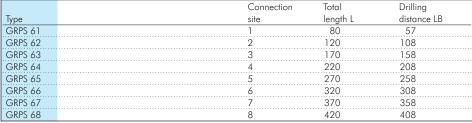
#### Connecting plates for valves with NG 6 wiring diagrams

Materials: Connection plate: Cast iron

Pressurising agent temperature: -20°C to max.  $+80^{\circ}$ C

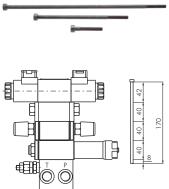
Operating pressure: Max. 315 bar Flowrate range: Max. 30 I/min (GRPS 61: max. 50I/min)

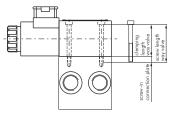
 $\textbf{Description:} \ The \ connections \ A + B \ are \ positioned \ lateral \ to \ the \ valve \ connection \ surface. \ Pressure \ and \ return \ flow$ connections P+T are drilled through and can be optionally used by both the sides. The connection plate can be mounted using either the M8-female thread on the front side or the mounting holes\* positioned longitudinally.



not in type GRPS 61

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.







0 0 0 0 0 0 0

Especially good value!

## Hydraulic pressure limiting valves

up to 150 l/min

#### **Pressure limiting valves for inline assemblies**

Suitable: The valves restrict the system pressure and are ideal for overpressure

protection as well as for continuous operation. **Materials:** Valve housing: Aluminium, screw-in valve: Zinc-plated steel, seal: NBR **Temperature range:** -20 to max.  $+80^{\circ}\text{C}$ 

Media: Hydraulic oils on the basis of mineral oil

Туре	Thread	Pressure level	Symbol
Direct control, nominal flow 30 l/min			
DBV38P50Q30	G 3/8"	50 bar	
DBV38P100Q30	G 3/8"	100 bar	P
DBV38P210Q30	G 3/8"	210 bar	
DBV38P350Q30	G 3/8"	350 bar	i Lippi.
DBV12P50Q30	G 1/2"	50 bar	
DBV12P100Q30	G 1/2"	100 bar	
DBV12P210Q30	G 1/2"	210 bar	P
DBV12P350Q30	G 1/2"	350 bar	
Direct control, nominal flow 80 l/min			
DBV12P50Q80	G 1/2"	50 bar	P ,
DBV12P100Q80	G 1/2"	100 bar	
DBV12P250Q80	G 1/2"	250 bar	il ! 📥 📜
DBV34P50Q80	G 3/4"	50 bar	
DBV34P100Q80	G 3/4"	100 bar	
DBV34P250Q80	G 3/4"	250 bar	P P
Pilot operated, nominal flow 150 l/min			
DBV12P70Q150	G 1/2"	70 bar	
DBV12P105Q150	G 1/2"	105 bar	
DBV12P210Q150	G 1/2"	210 bar	r
DBV12P350Q150	G 1/2"	350 bar	
DBV34P70Q150	G 3/4"	70 bar	<del>      -                              </del>
DBV34P105Q150	G 3/4"	105 bar	:  <b>       </b>
DBV34P210Q150	G 3/4"	210 bar	<u> </u>
DBV34P350Q150	G 3/4"	350 bar	P
DBV10P210Q150	G 1"	210 bar	
DBV10P350Q150	G 1"	350 bar	



type DBV...Q30



type DBV...Q80



type DBV...Q150



Valve flow diagram can be found in the item details in our Online Shop

#### **Pressure limiting valves for inline assemblies**

up to 250 l/min

Rexroth **Bosch Group** 

Description: The valves restrict the system pressure and are ideal for overpressure protection as well as for continuous

Materials: Valve housing and screw-in valve: Steel, hand wheel: Plastic, seal: NBR Temperature range: -30°C to max. +80° C Media: Hydraulic oil on the basis of mineral oil

Bosch-Rexroth	Thread	Pressure level
Nominal flow 50 I/min	imodd	
DBDH6G1X/25	G 1/4"	25 bar
DBDH6G1X/50	G 1/4"	50 bar
DBDH6G1X/100	G 1/4"	100 bar
DBDH6G1X/200	G 1/4"	200 bar
DBDH6G1X/315	G 1/4"	315 bar
DBDH6G1X/400	G 1/4"	400 bar
Nominal flow 120 l/min		
DBDH10G1X/25	G 1/2"	25 bar
DBDH10G1X/50	G 1/2"	50 bar
DBDH10G1X/100	G 1/2"	100 bar
DBDH10G1X/200	G 1/2"	200 bar
DBDH10G1X/315	G 1/2"	315 bar
DBDH10G1X/400	G 1/2"	400 bar
Nominal flow 250 l/min		
DBDH20G1X/25	G 1"	25 bar
DBDH20G1X/50	G 1"	50 bar
DBDH20G1X/100	G 1"	100 bar







Valve flow diagram can be found in the item details in our Online Shop



and electric motors in the Online Shop



Hvdraulic oil



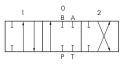
Liquid seals, gaskets & tap from page 549



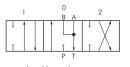
Cutting ring fittings



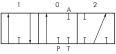
input element with pressure limiting valve (type CH50 ELEMENT E)



hand lever element (type CH50 ELEMENT DRR)



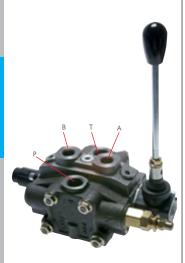
(type CH50 ELEMENT LRR)



hand lever element (type CH50 ELEMENT SRR)



output element (type CH50 ELEMENT S)







#### Hand lever valves in modular designs

up to 50 l/min

**Suitable:** These valves are used in mobile and industrial applications. Compact control blocks with up to 9 consumers such as hydraulic cylinders and hydraulic motors can be assembled using the modular system. In the basic components the zero position of the valve is always designed as a no-pressure cycle from P to T. The input element has a pressure limiting valve with a settings range of 40 - 320 bar. As a standard, the hand lever elements are provided with a spring return to the centre position. The components labelled as retrofitting kits are used to retrofit the basic components from spring return to detend or block the no-pressure cycle.

Materials: Body: Steel and plastic, internal parts: Steel, seal: Plastic, NBR

Temperature range: -30°C to max. +90°C

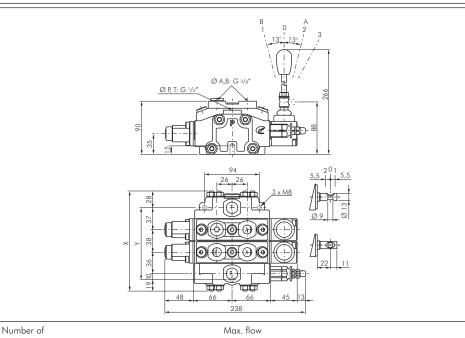
Operating pressure: Input pressure: 0 to max. 320 bar, return flow pressure max. 35 bar (input element with pressure limiting value can be set between 40 and 320 bar)

Imiting valve can be set between 40 and 320 bar)

Media: Hydraulic fluids on mineral oil basis viscosity 10 mm²/s to 300 mm²/s

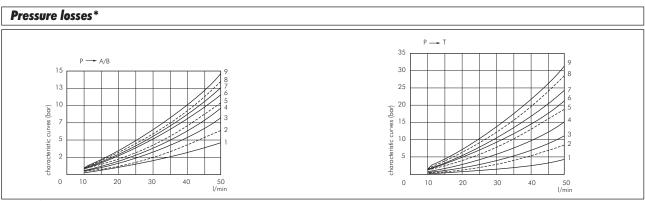
Туре	Description/function
Input and output elements	
CH50 ELEMENT E	Input element with pressure limiting valve
CH50 ELEMENT S	Output element with pressureless bypass
Hand lever elements	
CH50 ELEMENT DRR	Hand lever element double acting A/B blocked
CH50 ELEMENT LRR	Hand lever element double acting A/B open
CH50 ELEMENT SRR	Hand lever element single acting A blocked
Tie rod sets	
CH50 ZUGANKER T1	Tie rod set for 1 hand lever element
CH50 ZUGANKER T2	Tie rod set for 2 hand lever elements
CH50 ZUGANKER T3	Tie rod set for 3 hand lever elements
CH50 ZUGANKER T4	Tie rod set for 4 hand lever elements
CH50 ZUGANKER T5	Tie rod set for 5 hand lever elements
CH50 ZUGANKER T6	Tie rod set for 6 hand lever elements
CH50 ZUGANKER T7	Tie rod set for 7 hand lever elements
CH50 ZUGANKER T8	Tie rod set for 8 hand lever elements
CH50 ZUGANKER T9	Tie rod set for 9 hand lever elements
Retrofitting kits	
CH50 RASTUNG C3	Detend hand lever all positions
CH50 RASTUNG C1	Detend hand lever in position 1
CH50 RASTUNG C2	Detend hand lever in position 2
CH50 MODUL CSF	Pressure continuation or blocking the pressureless
	circulation (see application example)

#### **Dimensions - hand lever valves**

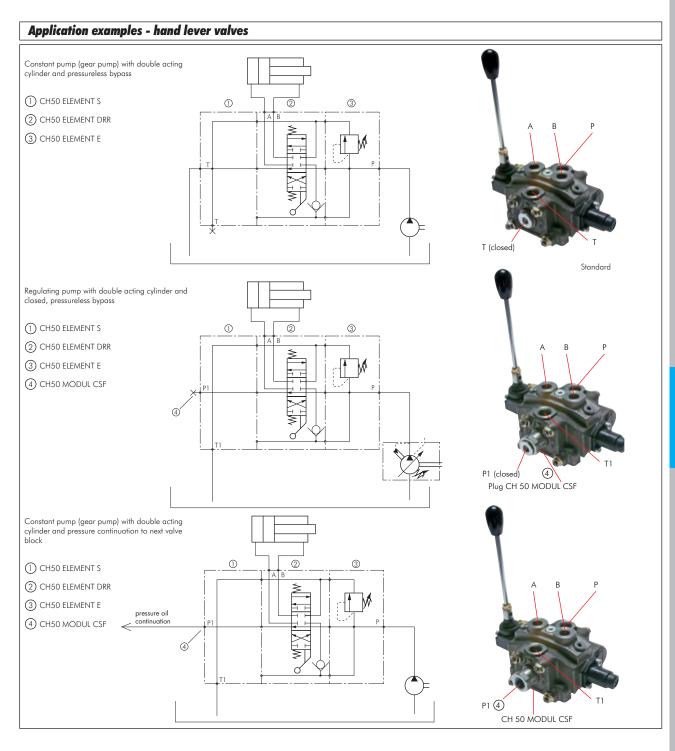


Number of			Max. flow
hand lever elements	x	у	l/min
1	130	83	50
2	168	121	50
3	206	159	45
4	244	197	45
5	282	235	45
6	320	273	40
7	358	311	40
8	396	349	35
9	434	387	35

# **Hydraulic hand lever valves**



measured at 30 mm<sup>2</sup>/s and 50°C



## Chapter 8 - Cylinders - Shock absorbers - Vacuum

### ISO 6432 - round cylinders, 8 to 63 mm



ISO small cylinders, single acting Page 462



ISO small cylinders, double acting Page 460



Stainless steel ISO small cylinder Page 461



Round cylinder 32 - 63 mm Page 466



Fasteninas for small cylinders Page 463-467



Cylinder switch for small cylinders Page 465+468



Small cylinders from Festo can be found in our Online Shop

## ISO 15552 - cylinders, 32 to 320 mm



ISO 15552 cylinders Page 470



ISO cylinders up to Ø 320 Page 470



Fastenings for VDMA cylinders Page 472-478



Guide units VDMA cylinders Page 479



Cylinder switch , VDMA cylinders Page 477



Stainless steel ISO cylinder Page 471



VDMA cylinders from Festo can be found in our Online Shop

## **Festo cylinders**



Festo cylinders can be found in our Online Shop



Festo ADN compact cylinders can be found in our Online Shop



Festo DSBC standard cylinders can be found in our Online Shop

# **FESTO**

Festo round cylinders can be found in our Online Shop



ADVC, AEVC short stroke cvl. can be found in our Online Shop



Festo stop cylinders can be found in our Online Shop



mounting materials and accessories can be found in our

## Compact cylinders (UNITOP & ISO 21287)



Compact cylinders SQ Page 480-481



Compact cylinders NXD Page 482-484



Compact cylinders NXE single acting Page 482



Accessories for compact cylinders Page 485-487



Screw-in cylinders Page 462



ISO 21287 compact cylinders Page 488-493



Guide cylinders Page 494-495

## **Rodless cylinders**



Standard linear cylinders Page 496-497



Linear cylinders with sliding guide Page 496-497



Linear cylinders with double sliding guide Page 496-497



Accessories for rodless cylinders Page 498-500



Bellows cylinders can be found in our Online Shop



mini-carriages can be found in our Online Shop

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

Page 496-497



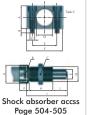
Adjustable shock absorbers Page 502+503



Self-adjusting shock absorbers Page 502-504



Magnum shock absorbers Page 503





Shock absorbers from Festo can be found in our Online Shop



Shock absorbers from SMC can be found in our Online Shop



Shock absorbers from Aventics can be found in our Online Shop

## Vibrators, grippers, stop cylinders



Piston vibrators (linear) Page 501



Ball vibrators (rotating) Page 501



Roller vibrators (rotating) Page 501



Turbine vibrators (rotating) Page 501



Vibration dampers Page 516



Grippers can be found in our Online Shop



Festo stop cylinders can be found in our Online Shop

#### Vacuums



Small eiectors



Inline eiectors Page 506



Multi stage Page 506-508



Flat suction cups Page 510



Bellows suction pad Page 510-512



Oval suction pads Page 512



Suction cup fixation and spring plunger Page 513

## Compressed air reservoirs, vacuum reservoirs



Page 514



Standina reservoir for stationary use Page 514



Stainless steel Page 515



Vibration dampers Page 516



Fittings holders Page 516



Drain valves Page 516



Page 517

## Safety valves















## Small cylinders ISO 6432/CETOP RP 52 P

## Pressure-force tables can be found on page 3

Especially good value!

#### Small cylinders ISO 6432/CETOP RP 52 P, double acting

**Eco-Line** 

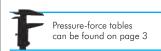
Materials: Head and foot: Aluminium anodised, cylinder tube: AISI 304, piston rod: AISI 303, seal: NBR Temperature range: -20°C to max. +80°C

Operating pressure: Max. 10 bar



Order example: ZD M 16/ \*\* E Standard type Piston Ø/stroke

Order numbers suffixes:	
Adjustable end position damping	Р
Magnetic piston (standard)	



#### Small cylinders ISO 6432/CETOP RP 52 P, double acting

Materials: Head and foot: Aluminium anodised, cylinder tube: AISI 304, piston rod: AISI 303, seal: NBR/PUR

**Temperature range:**  $-20^{\circ}$ C to max.  $+80^{\circ}$ C Operating pressure: Max. 10 bar

	Piston Ø	Piston Ø	Piston Ø	Piston Ø	Piston Ø	Piston Ø	Desired stroke/
	8 mm	10 mm	12 mm	16 mm	20 mm	25 mm	standard stroke
	ZDM 8/**	ZDM 10/**	ZDM 12/**	ZDM 16/**	ZDM 20/**	ZDM 25/**	1 to 1000
	ZDM 8/10	ZDM 10/10	ZDM 12/10	ZDM 16/10	ZDM 20/10	ZDM 25/10	10
	ZDM 8/25	ZDM 10/25	ZDM 12/25	ZDM 16/25	ZDM 20/25	ZDM 25/25	25
	ZDM 8/40	ZDM 10/40	ZDM 12/40	ZDM 16/40	ZDM 20/40	ZDM 25/40	40
-	ZDM 8/50	ZDM 10/50	ZDM 12/50	ZDM 16/50	ZDM 20/50	ZDM 25/50	50
	ZDM 8/80	ZDM 10/80	ZDM 12/80	ZDM 16/80	ZDM 20/80	ZDM 25/80	80
	ZDM 8/100	ZDM 10/100	ZDM 12/100	ZDM 16/100	ZDM 20/100	ZDM 25/100	100
	ZDM 8/125	ZDM 10/125	ZDM 12/125	ZDM 16/125	ZDM 20/125	ZDM 25/125	125
		ZDM 10/160	ZDM 12/160	ZDM 16/160	ZDM 20/160	ZDM 25/160	160
			ZDM 12/200	ZDM 16/200	ZDM 20/200	ZDM 25/200	200
				ZDM 16/250	ZDM 20/250	ZDM 25/250	250
				ZDM 16/320	ZDM 20/320	ZDM 25/320	320
				ZDM 16/400	ZDM 20/400	ZDM 25/400	400
				ZDM 16/500	ZDM 20/500	ZDM 25/500	500

Enter your required stroke here on your order! (taking into account the buckling load)



We produce your desired stroke

from Ø 16 mm)

ZDPMK (up from Ø 16 mm)

Order numbers suffixes:	
Adjustable end position da	mping (Ø 16, 20 and 25)
Magnetic piston (standard)	
With hexagon piston rod (r	non-rotating) (Ø 16, 20 and 25)
	16, 20 and 25)
Extended piston rod by x m	m



All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

ZDMK

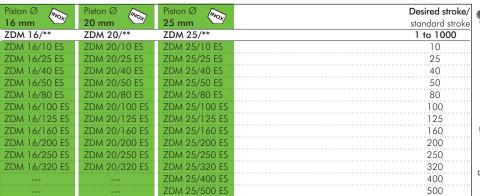
461

#### Stainless steel small cylinders ISO 6432/CETOP RP 52 P, double acting

Materials: Head and foot: AISI 304, cylinder tube: AISI 304, piston rod: AISI 316, seals: NBR/PUR

Temperature range:  $-20^{\circ}\text{C}$  to max.  $+80^{\circ}\text{C}$ Operating pressure: Max. 10 bar

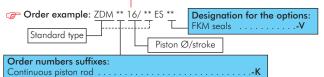
© Optional: FKM seals (temperature range: -20°C to max. +150°C, without magnetic piston) -V





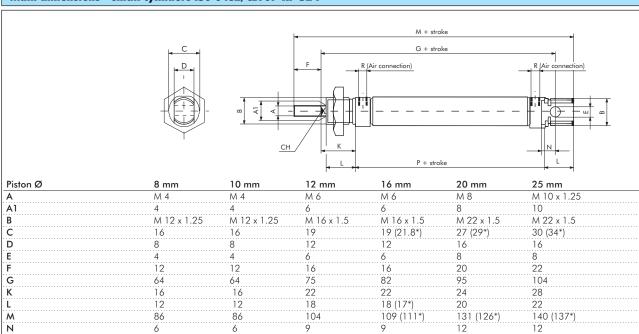
Pressure-force tables can be found on page 3

Enter your required stroke here on your order! (taking into account the buckling load)





#### Main dimensions - small cylinders ISO 6432/CETOP RP 52 P



48

M 5

Eco-Line

CH



Stainless steel from page 78



M 5

Stainless steel pipe om page 253

M 5



53 (56\*

M 5



68 (65

G 1/8"

9 (8\*)

made of stainless



67 (623

G 1/8"

7 (6\*)

## Single acting small cylinders ISO 6432/CETOP RP 52 P

## Pressure-force tables can be found on page 3

#### Small cylinders ISO 6432/CETOP RP 52 P, single acting with magnetic pistons

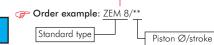
Materials: Head and foot: Aluminium anodised, cylinder tube: AISI 304, piston rod: AISI 303, seal: NBR/PUR

Temperature range: -20°C to max. +80°C Operating pressure: Max. 10 bar

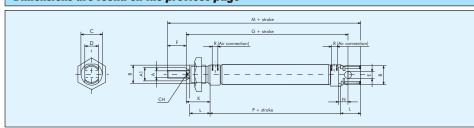


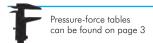
Piston Ø	Piston Ø	Piston Ø	Piston Ø	Piston Ø	Piston Ø	Desired stroke/
8 mm	10 mm	12 mm	16 mm	20 mm	25 mm	standard stroke
ZEM 8/**	ZEM 10/**	ZEM 12/**	ZEM 16/**	ZEM 20/**	ZEM 25/**	1 to 50
ZEM 8/10	ZEM 10/10	ZEM 12/10	ZEM 16/10	ZEM 20/10	ZEM 25/10	10
ZEM 8/25	ZEM 10/25	ZEM 12/25	ZEM 16/25	ZEM 20/25	ZEM 25/25	25
ZEM 8/40	ZEM 10/40	ZEM 12/40	ZEM 16/40	ZEM 20/40	ZEM 25/40	40
ZEM 8/50	ZEM 10/50	ZEM 12/50	ZEM 16/50	ZEM 20/50	ZEM 25/50	50

Enter your required stroke here on your order! (taking into account the buckling load)



#### Dimensions are found on the previous page





#### Single acting screw-in cylinders

Materials: Body: Brass nickel-plated, piston rod: Stainless steel, seal: NBR

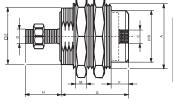
Temperature range: -20°C to max. +80°C Operating pressure: 2 to 7 bar



Piston Ø	Piston Ø	Piston Ø	Spring force	Spring force	
6 mm	10 mm	16 mm	when closed	when open	Stroke
With thread	ls on the pisto	n rod			
HA 6/5	HA 10/5	HA 16/5	1.5 N	4 N	5
HA 6/10	HA 10/10	HA 16/10	2.5 N	6 N	10
HA 6/15	HA 10/15	HA 16/15	4.5 N	11 N	15
Without thr	eads on the p	ston rod			
HB 6/5	HB 10/5	HB 16/5	1.5 N	4 N	5
HB 6/10	HB 10/10	HB 16/10	2.5 N	6 N	10
HB 6/15	HB 10/15	HB 16/15	4.5 N	11 N	15



								G (wit	h stroke)			
Piston Ø	Α	В	С	D	Е	F	5 mm	10 mm	15 mm	Н	M	CH
6	M 10 x 1	8.5	M 5	М3	9	5	18.5	25.5	32.5	9.0	3	14
10	M 15 x 1.5	13.0	M 5	M 4	14	5	20.5	27.0	34.0	11.5	4	19
16	M 22 x 1.5	19.0	M 5	M 5	20	6	23.5	29.5	36.0	14.0	5	27











Pressure regulator valves with push-in fittings from page 34



FESTO Festo screwed connections can be found in our Online Shop



Sleeves from page 118



Multiple couplings from page 41



PU, PA, PTFE and PE hoses from page 192



M 10 x 1.25

# Cylinder head fastening nuts

Type zinc-	Type V4A			For
plated steel	(stainless steel)	Thread	SW	cylinder Ø
GM 12125 ST	GM 12125 ES	M 12 x 1.25	19	8 and 10
GM 1615 ST	GM 1615 ES	M 16 x 1.5	24	12 and 16
GM 2215 ST	GM 2215 ES	M 22 x 1.5	32	20 and 25





Piston rod n	uts	:	for small cylinders ISO 64				
Type zinc-	Type V4A (Nox)			For			
plated steel	(stainless steel)	Thread	SW	cylinder Ø			
GM 4 ST	GM 4 ES	M 4	7	8 and 10			
GM 6 ST	GM 6 ES	M 6	10	12 and 16			
CMOCT	CMOEC	NA O	12	20			





#### **Yokes with bolts**

GM 10125 ST

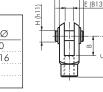
#### for small cylinders ISO 6432

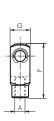
for small cylinders ISO 6432

Propried : Material AISI 316Ti - ES 4A

GM 10125 ES

© 0 p. 10 11 11 11 11 11 11 11 11 11 11 11 11										
Type zinc-	Type (Nox									For
plated steel	AISI 303*	Α	В	С	D	Е	F	G	Н	cylinder Ø
GAK 8/10	GAK 8/10 ES	M 4	8	16	11	4	21	8	4	8 and 10
GAK 12/16	GAK 12/16 ES	M 6	12	24	16	6	31	12	6	12 and 16
GAK 20	GAK 20 ES	M 8	16	32	23	8	42	16	8	20
GAK 25/32	GAK 25/32 ES	M 10 x 1.25	20	40	27	10	52	20	10	25



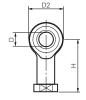


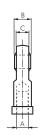
#### **Swivel heads**

#### for small cylinders ISO 6432

Housing: Zinc-plated steel, bearing: Brass/PTFE, inside ring: 100Cr6 Housing: AISI 304, bearing: AISI 304/PTFE, inside ring: AISI 420 Materials: Type zinc-plated steel: Type stainless steel:

Type zinc-	Type stain-								For
plated steel	less steel	Α	В	С	D	D2	Н	L	cylinder Ø
SGS 8/10	SGS 8/10 ES	M 4	8	6.0	5	18	27	10	8 and 10
SGS 12/16	SGS 12/16 ES	M 6	9	6.75	6	20	30	12	12 and 16
SGS 20	SGS 20 ES	M 8	12	9.0	8	24	36	16	20
SGS 25/32	SGS 25/32 ES	M 10 x 1.25	14	10.5	10	28	43	20	25





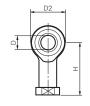
#### Swivel heads made of plastic

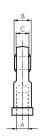
#### for small cylinders ISO 6432

Materials: High performance polymer, self lubricating Temperature range: -40°C to max. +80°C

Operating range: Wet environments, weak acids and alkalis, water, extreme dirt

							For
Туре	Α	В	С	D	D2	Н	cylinder Ø
SGS 12/16 KU	M 6	9	7.0	6	20	30	12 and 16
SGS 20 KU	M 8	12	9.0	8	24	36	20
SGS 25/32 KU	M 10 x 1.25	14	10.5	10	30	43	25



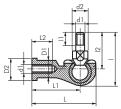


#### Swivel heads 90°

#### for small cylinders ISO 6432

Materials: Body: Die-cast aluminium, spigot and ball: Zinc-plated steel

												For
Туре	d1	d2	d3	L		L1	11	L2	12	D1	D2	cylinder Ø
SGS 12/16-90	M 6	10	20	40.5	36.0	30	11	14	26	10.0	13	12 and 16
SGS 20-90	M 8	12	24	49.0	43.5	36	12	17	31	12.5	16	20
SGS 25/32-90	M 10 x 1.25	14	30	58	51.5	43	15	21	37	15.0	19	25









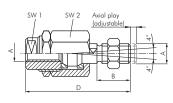






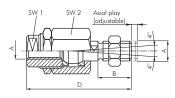
type stainless steel can optically differ from the drawing

## Small cylinders ISO 6432/CETOP RP 52 P - accessories

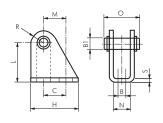


Flexo coupli	ngs		16	for	small (	ylinder	s <b>ISO 6432</b>	
Type zinc-	Type				100		Radial	For
plated steel	AISI 303/304	Α	B*	D*	SW 1*	SW 2	play*	cylinder Ø
FK 8/10	FK 8/10 ES	M 4	8	33.0	12	12	0.5	8 and 10
FK 12/16	FK 12/16 ES	M 6	10	35.0	7	15	2.0	12 and 16
FK 20	FK 20 ES	M 8	20	57.0	11	19	2.0	20
FK 25/32	FK 25/32 ES	M 10 x 1.25	20	71.5	19	30	2.0	25

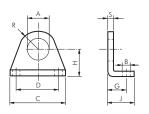
<sup>\*</sup> dimensions for stainless steel may vary



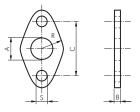
Flexo coupli	ngs	41	Ph .	for s	rew-in	cylinders	
Type zinc-							Radial
plated steel		Α	В	D	SW 1	SW 2	play*
FK M 5		M 5	12	39	7	13	0.5



Bearing bloc	Bearing blocks with bolts for small cylinders ISO 6432											
Type zinc- plated steel	Type AISI 304	R	B1		Н	1	N	0	R	ς	М	For cylinder Ø
BG 8/10	BG 8/10 ES	4.5	4	12.5	20	24	8.1	17	5	2.5	11.25	8 and 10
BG 12/16	BG 12/16 ES	5.5	6	15	25	27	12.1	23	7	3	13	12 and 16
BG 20/25	BG 20/25 ES	6.6	8	20	32	30	16.1	29.5	10	4	16	20 and 25



Foot fastenings for small cylinders I											rs ISO 6432
Type zinc- plated steel	Type AISI 304	А	В	C.	D	G	Н	J	R	S	For cylinder Ø
BF 8/10	BF 8/10 ES	12	4.5	35	25	11	16	16	10	3	8 and 10
BF 12/16	BF 12/16 ES	16	5.5	42	32	14	20	20	12.5	4	12 and 16
BF 20/25	BF 20/25 ES	22	6.6	54	40	17	25	25	20	5	20 and 25



Flange faste	enings			fe	or small	cylinde	rs <b>ISO 6432</b>
Type zinc- plated steel	Type AISI 304	A	В	С	R	S	For cylinder Ø
BFL 8/10	BFL 8/10 ES	12	3	30	11	4.5	8 and 10
BFL 12/16	BFL 12/16 ES	16	4	40	15	5.5	12 and 16
BFL 20/25	BFL 20/25 ES	22	5	50	20	6.6	20 and 25



#### Connection lines M 8 (3 pin)

Description: Pre-fabricated connection lines with 3-pin M8 socket (M8 x1 female thread acc. to DIN EN 61076-2-104)

on one side and 3 loose cable ends on the other side. Temperature range: -25°C to max. +90°C Voltage: max. 60V AC/DC, max. 4 A

Protection class: IP 67
Cable: PUR cable, 3 x 0,34 mm<sup>2</sup>

Cable layout: PIN 1 - brown, PIN 3 - blue, PIN 4 - black

Suitable: These cables are used preferentially for the connection of cylinder switches, inductive proximity switches or solenoid valves. Warning! They are not compatible with the (e.g. used frequently for light barriers) 4-pin M8 cable connectors.

Туре	Туре	
Type straight	angled	Cable length
KAB M8 1 G	KAB M8 1 W	1 mtr.
KAB M8 3 G	KAB M8 3 W	3 mtr.
KAB M8 5 G	KAB M8 5 W	5 mtr.
KAB M8 10 G	KAB M8 10 W	10 mtr.

Especially good value!

#### Cylinder switches for round cylinders and Mickey-Mouse profiles (TM/TME)

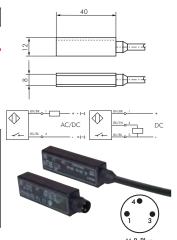
Material: PEI smoke Connecting line: PVC cable Protection class: IP 67

Temperature range: -25°C to max. +75°C

Note: The proximity switch with light emitting diode is used for the contactless position indicator of cylinders with magnetic pistons. The mounting is done by fixing clamps or tension bands, which must be ordered as accessories (see below).

Suitable: For ISO-15552 cylinder model series TM/TME (mounting using fixing clamps), round cylinders model series ZDM/ZDPM (Ø 8 - 25 mm), DSWPVM (Ø 32 - 63 mm) (mounting using tension bands) and other tie rod cylinders (mounting using fixing clamps or tension bands)

	Operating		Max. switching	Electrical
Туре	voltage	Switching	current/performance	connection
2-wire reed sen	sor, red LED			
ZSC 12	10-250V AC/DC	NO contact	500 mA/20W	3 m, 2 x 0.25 mm <sup>2</sup>
ZSC 12-M8	10-60V AC/10-75V DC	NO contact	500 mA/20W	Cable plug M 8
Fully electronic	sensor (reverse polarity prot	ection/short circ	uit proof), yellow LED	
ZSC 33	10-30V DC	NO contact (PI	NP)200 mA	3 m, 3 x 0.25 mm <sup>2</sup>
ZSC 33-M8	10-30V DC	NO contact (Pl	NP)200 mA	Cable plug M 8



#### Tension bands for cylinder switch type ZSC 33/ ZSC 12

Materials: Tape: AISI 304, clamping block: Aluminium

Suitable: For mounting cylinder switches type ZSC 33 and ZSC 12 on round cylinders.

	Suitable for	
Туре	cylinder $\varnothing$ Clamping range (D)	
ZSC1 8/25	8 - 25 mm 10 - 30 mm	
ZSC1 32/63	32 - 63 mm 30 - 70 mm	
ZSC1 80/100	80 - 100 mm 70 - 110 mm	
ZSC1 125/200	125 - 200 mm 110 - 230 mm	



#### Electronic cylinder switches for stainless steel cylinders

Materials: PA12 + 30% GF (corrosion and acid resistant)

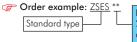
Connecting line: 2 m PUR/PVC cable, cross section: 3 x 0.25 mm<sup>2</sup>

**Temperature range:** -25°C to max. +70°C

\*\*Optional: Design as 2-wire NAMUR switch (for use in EX areas)\* -NAMUR

**Note:** The electronic proximity switch with integrated protection circuit and light emitting diode is used for the contactless position indicator of cylinders with magnetic pistons. It is equipped with cycling short-circuit protection and a reverse polarity protection. The mounting is done using ES tension bands, which must be ordered as accessories (see below). **Suitable:** For all stainless steel cylinders

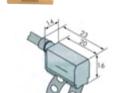
				Max. switching	
Туре	Operating voltage	Protection class	Switching	current	Overrun speed
ZSE 33	10-30V DC	IP67	NO contact (PNP)	200 mA	Max. 10 m/s

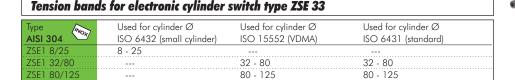


Designation for the options: 2-wire NAMUR switch acc. to ATEX\* II 2G EEx ia IIC T4 ... T6 ...-NAMUR











#### **Pneumatic cylinder switches for round cylinders**

Material: Plastic

**Temperature range:**  $-15^{\circ}\text{C}$  to max.  $+60^{\circ}\text{C}$ 

Media: Unoiled, filtered compressed air

Application: The cylinder switch is a 3/2-way valve controlled via the magnetic piston of a cylinder. It can be used to control pneumatic circuits, where it is very difficult to design and fit a limit switch. In contrast to a pneumatic sensor fitting (Page 431), similar to an electric cylinder switch, a pneumatic cylinder switch allows querying the exact position of the piston and need not be positioned in the end position.

	Operating	Nominal	
Туре	pressure	width	Hose connection
ZS PNEU	2-6 bar	2 mm	Push in nipple for hose ∅ 3 mm (interior)

Type tension band to Ø 100 mm ZS PNEU SP



#### **Round cylinders**

Ø 32 - 63

Materials: Head and foot: Aluminium anodised, cylinder tube: AISI 304, piston rod: Steel hard chrome-plated, seal:

Temperature range: -20°C to max. +80°C

Operating pressure: Max. 10 bar

	Piston Ø	Piston Ø	Piston Ø	Piston Ø	Desired stroke/
	32 mm	40 mm	50 mm	63 mm	standard stroke
	DSWPM 32/**	DSWPM 40/**	DSWPM 50/**	DSWPM 63/**	1 to 1000
	DSWPM 32/10	DSWPM 40/10	DSWPM 50/10	DSWPM 63/10	10
	DSWPM 32/25	DSWPM 40/25	DSWPM 50/25	DSWPM 63/25	25
	DSWPM 32/40	DSWPM 40/40	DSWPM 50/40	DSWPM 63/40	40
	DSWPM 32/50	DSWPM 40/50	DSWPM 50/50	DSWPM 63/50	50
	DSWPM 32/80	DSWPM 40/80	DSWPM 50/80	DSWPM 63/80	80
	DSWPM 32/100	DSWPM 40/100	DSWPM 50/100	DSWPM 63/100	100
	DSWPM 32/125	DSWPM 40/125	DSWPM 50/125	DSWPM 63/125	125
	DSWPM 32/160	DSWPM 40/160	DSWPM 50/160	DSWPM 63/160	160
ı	DSWPM 32/200	DSWPM 40/200	DSWPM 50/200	DSWPM 63/200	200
	DSWPM 32/250	DSWPM 40/250	DSWPM 50/250	DSWPM 63/250	250
	DSWPM 32/320	DSWPM 40/320	DSWPM 50/320	DSWPM 63/320	320
	DSWPM 32/400	DSWPM 40/400	DSWPM 50/400	DSWPM 63/400	400
	DSWPM 32/500	DSWPM 40/500	DSWPM 50/500	DSWPM 63/500	500

Enter your required stroke here on your order! (taking into account the buckling load)

\*\* Order example: DSWP M 32/ \*\* Standard type Piston Ø/stroke

> Adjustable end position damping Magnetic piston (standard, without magnetic piston = discontinued type) -M

Continuous piston rod

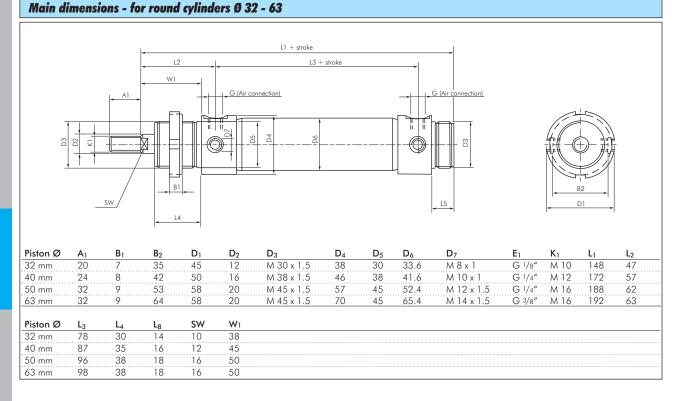
Pressure-force tables can be found on page 3

## double acting DSWPM DSWPVM DSWPVMK

single acting 

ESWP (max. 50 mm stroke)









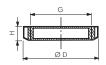






## Slotted nuts for round cylinders Ø 32 - 63

Type zinc-				For
Type zinc- plated steel	G	D	Н	cylinder Ø
NM 3015	M 30 x 1.5	45	7	32
NM 3815	M 38 x 1.5	50	8	40
NM 4515	M 45 x 1.5	58	9	50 and 63



#### Piston rod nuts for round cylinders Ø 32 - 63

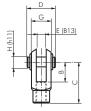
Type zinc-			For
plated steel	Thread	SW	cylinder Ø
GM 1015 ST	M 10	17	32
GM 12175 ST	M 12	19	40
GM 162 ST	M 16	24	50 and 63

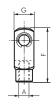


#### **Yokes with bolts** for round cylinders Ø 32 - 63

Type zinc-	Type Nox									For
plated steel	AISI 303*	Α	В	C	D	E	F	G	Н	cylinder Ø
GAK M10	GAK M10 ES	M 10	20	40	28	10	52	20	10	32
GAK M12	GAK M12 ES	M 12	24	48	33	12	62	24	12	40
GAK M16	GAK M16 ES	M 16	32	64	43	16	83	32	16	50 and 63



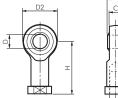


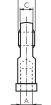


#### Swivel heads

Materials: Type zinc-plated steel: Housing: Zinc-plated steel, bearing: Brass/PTFE, inside ring: 100Cr6
Type stainless steel: Housing: AISI 304, bearing: AISI 304/PTFE, inside ring: AISI 420

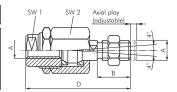
		· ·		•			•		
Type zinc-	Type stain								For
plated steel	less steel	Α	В	С	D	D2	L	Н	cylinder Ø
SGS M10	SGS M10 ES	M 10	14	10.5	10	28	20	43	32
SGS M12	SGS M12 ES	M 12	16	12	12	32	22	50	40
SGS M16	SGS M16 ES	M 16	21	15	16	42	28	64	50 and 63





#### Flexo couplings

Type zinc-						Radial	For
Type zinc- plated steel	A	В	D	SW 1	SW 2	play	cylinder Ø
FK M10	M 10	20	71.5	19	30	2	32
FK M12	M 12	24	75.5	19	30	2	40
FK M16	M 16	32	104.0	27	41	2	50 and 63



#### **Swivel fastenings**

**Supply volume:** 1 pc. swivel fastening with 2 pieces threaded bolts

Type zinc-													For
plated steel	D1	D2	Α	A1	G	N1	N2	R1	S	В1	B2	В3	cylinder Ø
RC 32	10	15	7	35	20	24	40	12	4	20	50.1	38.1	32
RC 40	12	20	9	40	27	30	50	13	5	28	60.1	46.1	40
RC 50	14	23	9	45	30	34	54	14	6	36	74.1	57.1	50
RC 63	16	23	9	50	40	35	65	16	6	42	88.1	70.1	63



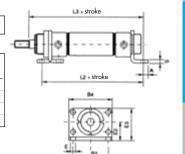


#### **Foot fastenings**

#### for round cylinders Ø 32 - 63

Supply volume: 1 pc. foot mounting

Type zinc-										For
lype zinc- plated steel	E	E2	E3	L2	L3	В3	B4	S	Α	cylinder Ø
RA 32	7	28	49	124	148	52	66	4	7	32
RA 40	9	33	58	153	178	60	80	5	10	40
RA 50	9	40	70	160	190	70	90	6	10	50
RA 63	9	45	80	164	195	76	96	6	10	63

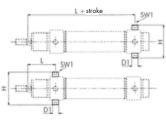


#### **Threaded bolt**

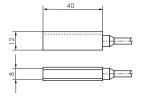
#### for round cylinders Ø 32 - 63

Supply volume: 2 pc. threaded bolts

Type zinc-					
plated steel	D1	Н	L	L1	SW1
RG 32	10	51	125	47	5
RG 40	12	61	144	57	6
RG 50	14	75	158	62	6
RG 63	16	90	161	63	8

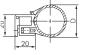


## Round cylinders Ø 32-63 - accessories











#### Cylinder switches for round cylinders and Mickey-Mouse profiles (TM/TME)

Material: PEI smoke Connecting line: PVC cable Protection class: IP 67

Temperature range: -25°C to max. +75°C

Especially good value!

Note: The proximity switch with light emitting diode is used for the contactless position indicator of cylinders with magnetic pistons. The mounting is done by fixing clamps or tension bands, which must be ordered as accessories (see below). **Suitable:** For ISO-15552 cylinder model series TM/TME (mounting using fixing clamps), round cylinders model series ZDM/ZDPM (Ø 8 - 25 mm), DSWPVM (Ø 32 - 63 mm) (mounting using tension bands) and other tie rod cylinders (mounting using fixing clamps or tension bands)

	Operating		Max. switching	Electrical					
Туре	voltage	Switching	current/performance	connection					
2-wire reed sensor, red LED									
ZSC 12	10-250V AC/DC	NO contact	500 mA/20W	3 m, 2 x 0.25 mm <sup>2</sup>					
ZSC 12-M8	10-60V AC/10-75V DC	NO contact	500 mA/20W	Cable plug M 8					
Fully electronic	sensor (reverse polarity pro-	tection/short circ	uit proof), yellow LED						
ZSC 33	10-30V DC	NO contact (P	NP)200 mA	3 m, 3 x 0.25 mm <sup>2</sup>					
ZSC 33-M8	10-30V DC	NO contact (P	NP)200 mA	Cable plug M 8					

#### Tension bands for cylinder switch type ZSC 33 /ZSC 12

Materials: Tape: AISI 304, clamping block: Aluminium

Suitable: For mounting cylinder switches type ZSC 33 and ZSC 12 on round cylinders.

	Suitable	
Туре	for cylinder $\varnothing$ Clamping range (D)	
ZSC1 8/25	8 - 25 mm 10 - 30 mm	
ZSC1 32/63	32 - 63 mm 30 - 70 mm	
ZSC1 80/100	80 - 100 mm 70 - 110 mm	
ZSC1 125/200	125 - 200 mm	



#### **Connection lines**

M 8 (3 pin)

Description: Pre-fabricated connection lines with 3-pin M8 socket (M8 x1 female thread acc. to DIN EN 61076-2-104) on one side and 3 loose cable ends on the other side.

Temperature range: -25°C to max. +90°C Voltage: max. 60V AC/DC, max. 4 A

Protection class: IP 67

Cable: PUR cable, 3 x 0,34 mm² Cable layout: PIN 1 - brown, PIN 3 - blue, PIN 4 - black

Suitable: These cables are used preferentially for the connection of cylinder switches, inductive proximity switches or solenoid valves. Warning! They are not compatible with the (e.g. used frequently for light barriers) 4-pin M8 cable connec-

Туре	Туре	
lype straight	angled	Cable length
KAB M8 1 G	KAB M8 1 W	1 mtr.
KAB M8 3 G	KAB M8 3 W	3 mtr.
KAB M8 5 G	KAB M8 5 W	5 mtr.
KAB M8 10 G	KAB M8 10 W	10 mtr.



#### Pneumatic cylinder switches for round cylinders

Material: Plastic

Temperature range: -15°C to max. +60°C Media: Unoiled, filtered compressed air

Application: The cylinder switch is a 3/2-way valve controlled via the magnetic piston of a cylinder. It can be used to control pneumatic circuits, where it is very difficult to design and fit a limit switch. In contrast to a pneumatic sensor fitting (Page 431), similar to an electric cylinder switch, a pneumatic cylinder switch allows querying the exact position of the piston and need not be positioned in the end position.

	Operating	Nominal	
Туре	pressure	width	Hose connection
ZS PNEU	2-6 bar	2 mm	Push in nipple for hose Ø 3 mm (interior)

Type tension band to Ø 100 mm ZS PNEU SP



#### Solenoid testers with clips for magnetic coils

Suitable: For functional tests of magnetic coils on valves without putting the machine out of operation. You carry out the test in the centre of the magnetic coil and by lighting the control lamps, the tester shows whether the magnetic coil is working. Also suitable for non-visible permanent magnets (e.g. magnetic pistons). If you fit the magnetic ring on the test tip, the magnetic tester works as a torch. The battery can be replaceable without any problems. The solenoid tester can be used, regardless of the coil voltage.

Туре	Length
MAGNETTESTER	165 mm

#### Pilot operated check valves

Materials: Body and sleeve: Brass nickel-plated, seals: NBR, holding claws: Stainless steel (only silicone-free seals and lubricants are used during assembly)

Temperature range: -20°C to max. +80°C

Operating pressure: 0.5 - 10 bar

Media: Oiled and unoiled compressed air, neutral and non-hazardous gasses

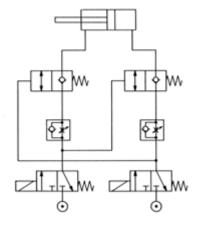
Function: The check valve function can be used for a brief intermediate stop of an actuator. If a control signal is applied to the actuating connection, the flow between banjo and male threads is possible in both directions. If there is no control signal, the valve locks the flow from the male thread to the banjo (venting the actuator), thus causing it to stop briefly. The flow from the banjo to the male threads (towards the actuator) is unaffected by the control signal.

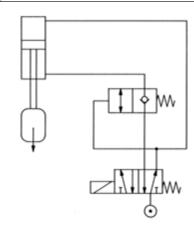
Type without ma-		Type with manual		G <sub>1</sub>	D
nual emergency	G <sub>2</sub> actuation	emergency	D <sub>2</sub> actuation	Screw-in	Banjo
activation	(FT)	activation	(push-in fitting)	thread	connection
Banjo with female th	nreads				
STOP 18 MSV	M 5	STOP 18 HN MSV	4	G 1/8"	G 1/8"
STOP 14 MSV	G 1/8"	STOP 14 HN MSV	4	G 1/4"	G 1/4"
Banjo with push-in f	itting				
STOP 184 MSV	M 5	STOP 184 HN MSV	4	G 1/8"	4
STOP 186 NSV	M 5	STOP 186 HN NSV	4	G 1/8"	6
STOP 188 MSV	M 5	STOP 188 HN MSV	4	G 1/8"	8
STOP 146 MSV	G 1/8"	STOP 146 HN MSV	4	G 1/4"	6
STOP 148 MSV	G 1/8"	STOP 148 HN MSV	4	G 1/4"	8
STOP 1410 MSV	G 1/8"	STOP 1410 HN MSV	4	G 1/4"	10
STOP 1412 MSV	G 1/8"	STOP 1412 HN MSV	4	G 1/4"	12



MSV







#### One-way control valves with pilot operated check valves

Standard

Materials: Body: Brass nickel-plated/PA 66, sleeve: PA 66, seal: NBR, holding claws: Stainless steel, cartridge: ZnDC zinc-plated (only silicone-free seals and lubricants are used during assembly)

Temperature range: -20°C to max. +80°C

Operating pressure: 0 - 10 bar

Function: This functional combination combines the function of a one-way control valve used to regulate exhaust air flow with that of a check valve that can be unlocked pneumatically. The check valve function can be used for a brief intermediate stop. If a control signal is applied to the female thread, the exhaust air flow is controlled from the male thread to the hose. If there is no control signal on the female thread, the valve locks the flow from the male thread to the hose (venting the actuator), thus causing it to stop briefly. The flow from the hose to the male thread (towards the actuator) is not regulated by the valve and is always possible (regardless of whether or not there is a signal)



Advantages: • Compact design

- Can be easily adjusted without tools

  Hose and thread connector can be positioned freely, thus allowing for maximum flexibility when in-

	0						
Туре	G <sub>1</sub>	G <sub>2</sub>	D	Туре	G <sub>1</sub>	G <sub>2</sub>	D
GRAIQS 186 G STOP	G 1/8"	M 5	6	GRAIQS 148 G STOP	G 1/4"	G 1/8"	8
GRAIQS 188 G STOP	G 1/8"	M 5	8	GRAIQS 3810 G STOP	G 3/8"	G 1/8"	10
GRAIOS 146 G STOP	G 1/4"	G 1/8"	6	GRAIOS 1212 G STOP	G 1/2"	G 1/4"	12





## Cylinders ISO 15552

## Pressure-force tables can be found on page 3

#### Cylinders ISO 15552 with magnet and adjustable end position damping - Eco-Line

Type XLE/TM

Materials: Head and foot: Aluminium painted, cylinder tube: Aluminium profile tube anodised, piston rod: Steel hard chrome-plated, piston: Aluminium, seal: NBR/PUR
Temperature range: -20°C to max. +80°C
Operating pressure: Max. 10 bar







Piston Ø	Piston Ø	Piston Ø	Piston Ø	Piston Ø	Piston Ø	
32 mm	40 mm	50 mm	63 mm	80 mm	100 mm	Stroke
XLE 32/25	XLE 40/25	XLE 50/25	XLE 63/25	XLE 80/25	XLE 100/25	25
XLE 32/40	XLE 40/40	XLE 50/40	XLE 63/40	XLE 80/40	XLE 100/40	40
XLE 32/50	XLE 40/50	XLE 50/50	XLE 63/50	XLE 80/50	XLE 100/50	50
XLE 32/80	XLE 40/80	XLE 50/80	XLE 63/80	XLE 80/80	XLE 100/80	80
XLE 32/100	XLE 40/100	XLE 50/100	XLE 63/100	XLE 80/100	XLE 100/100	100
XLE 32/125	XLE 40/125	XLE 50/125	XLE 63/125	XLE 80/125	XLE 100/125	125
XLE 32/150	XLE 40/150	XLE 50/150	XLE 63/150	XLE 80/150	XLE 100/150	150**
XLE 32/160	XLE 40/160	XLE 50/160	XLE 63/160	XLE 80/160	XLE 100/160	160
XLE 32/200	XLE 40/200	XLE 50/200	XLE 63/200	XLE 80/200	XLE 100/200	200
XLE 32/250	XLE 40/250	XLE 50/250	XLE 63/250	XLE 80/250	XLE 100/250	250
XLE 32/300	XLE 40/300	XLE 50/300	XLE 63/300	XLE 80/300	XLE 100/300	300**
XLE 32/320	XLE 40/320	XLE 50/320	XLE 63/320	XLE 80/320	XLE 100/320	320
XLE 32/400	XLE 40/400	XLE 50/400	XLE 63/400	XLE 80/400	XLE 100/400	400
XLE 32/500	XLE 40/500	XLE 50/500	XLE 63/500	XLE 80/500	XLE 100/500	500
Repair sets						<b>*</b>
XLF 32 RFP	XIF 40 REP	XLE 50 REP	XLE 43 REP	XLE 80 REP	XLE 100 REP	



ALL DZ KLI	ALL 40 KLI	ALL JU KLI	ALL OO KLI	ALL OU KLI	ALL TOO KLI
Piston Ø	Piston Ø	Piston Ø	Piston Ø	Piston Ø	
125 mm	160 mm	200 mm	250 mm	320 mm	Stroke
TM 125/25	TM 160/25	TM 200/25	TM 250/25	TM 320/25	25
TM 125/50	TM 160/50	TM 200/50	TM 250/50	TM 320/50	50
TM 125/80	TM 160/80	TM 200/80	TM 250/80	TM 320/80	80
TM 125/100	TM 160/100	TM 200/100	TM 250/100	TM 320/100	100
TM 125/125	TM 160/125	TM 200/125	TM 250/125	TM 320/125	125
TM 125/150	TM 160/150	TM 200/150	TM 250/150	TM 320/150	150**
TM 125/160	TM 160/160	TM 200/160	TM 250/160	TM 320/160	160
TM 125/200	TM 160/200	TM 200/200	TM 250/200	TM 320/200	200
TM 125/250	TM 160/250	TM 200/250	TM 250/250	TM 320/250	250
TM 125/300	TM 160/300	TM 200/300	TM 250/300	TM 320/300	300**
TM 125/320	TM 160/320	TM 200/320	TM 250/320	TM 320/320	320
TM 125/400	TM 160/400	TM 200/400	TM 250/400	TM 320/400	400
TM 125/500	TM 160/500	TM 200/500	TM 250/500	TM 320/500	500
Repair sets					*
TM 125 REP	TM 160 REP	TM 200 REP	TM 250 REP	TM 320 REP	

<sup>\*\*</sup> no standard stroke

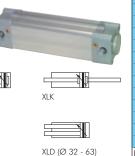
## Cylinders ISO 15552 with magnet and adjustable end position damping

Type XL

Materials: Head and foot: Stove-enamelled die-cast aluminium, cylinder tube: Aluminium profile tube anodised, piston rod: Steel hard chrome-plated, piston: Complete piston (ST/NBR), seal: NBR/PUR
Temperature range: -20°C to max. +80°C

Operating pressure: Max. 10 bar

© Optional: Custom stroke (5 - 2000 mm), FKM seal (temperature range -10°C to max. +150°C, no magnet piston possible) -V, stainless steel piston rod -EK, ATEX approval a II 2GD c T5 T100° -20°C $\leq$ Ta $\leq$ 80°C -X\*



Piston Ø	Piston Ø	Piston Ø	Piston Ø	Piston Ø	Piston Ø	Piston Ø	
32 mm	40 mm	50 mm	63 mm	80 mm	100 mm	125 mm	Stroke
XL 32/25	XL 40/25	XL 50/25	XL 63/25	XL 80/25	XL 100/25	XL 125/25	25
XL 32/50	XL 40/50	XL 50/50	XL 63/50	XL 80/50	XL 100/50	XL 125/50	50
XL 32/80	XL 40/80	XL 50/80	XL 63/80	XL 80/80	XL 100/80	XL 125/80	80
XL 32/100	XL 40/100	XL 50/100	XL 63/100	XL 80/100	XL 100/100	XL 125/100	100
XL 32/125	XL 40/125	XL 50/125	XL 63/125	XL 80/125	XL 100/125	XL 125/125	125
XL 32/150	XL 40/150	XL 50/150	XL 63/150	XL 80/150	XL 100/150	XL 125/150	150**
XL 32/160	XL 40/160	XL 50/160	XL 63/160	XL 80/160	XL 100/160	XL 125/160	160
XL 32/200	XL 40/200	XL 50/200	XL 63/200	XL 80/200	XL 100/200	XL 125/200	200
XL 32/250	XL 40/250	XL 50/250	XL 63/250	XL 80/250	XL 100/250	XL 125/250	250
XL 32/300	XL 40/300	XL 50/300	XL 63/300	XL 80/300	XL 100/300	XL 125/300	300**
XL 32/320	XL 40/320	XL 50/320	XL 63/320	XL 80/320	XL 100/320	XL 125/320	320
XL 32/400	XL 40/400	XL 50/400	XL 63/400	XL 80/400	XL 100/400	XL 125/400	400
XL 32/500	XL 40/500	XL 50/500	XL 63/500	XL 80/500	XL 100/500	XL 125/500	500
Repair sets							<b>*</b>
XL 32 REP	XL 40 REP	XL 50 REP	XL 63 REP	XL 80 REP	XL 100 REP	XL 125 REP	
* T		0000	. (000 / 1		f fill to div	**	1

dium: -20°C to max. +50°C, Tamb: -20°C to max. +60°C (see the operating instructions for full details), \*\* no standard stroke



Order example: XL Standard type	* 32/ ** **   Stroke (mm)	

Enter your required stroke here on your order! (taking into account the buckling load)

	Designation for the options: FKM seals (no magnetic piston possible)V
_	FKM seals (no magnetic piston possible)
)	Stainless steel piston rodEK ATEX approval $\textcircled{S}$ II 2GD c T5 T100° -20°C $\leq$ Ta $\leq$ 80°CX*
	ATEX approval <b>(5)</b> II 2GD c T5 T100° -20°C≤Ta≤80°C <b>-X</b> *

Order numbers suffixes: Continuous piston rod Extended piston rod by x mm . . . . Non-rotating via double piston rod

471

#### Stainless steel cylinders ISO 15552 with magnet and adjustable end position damping

Materials: Head, foot, cylinder tube: AISI 304, piston rod: AISI 316, seal: NBR Temperature range: -20°C to max. +80°C Operating pressure: Max. 10 bar

Piston Ø	Piston Ø	Piston Ø	Piston Ø	
32 mm	40 mm	50 mm	63 mm	Stroke
TM 32/25 ES	TM 40/25 ES	TM 50/25 ES	TM 63/25 ES	25
TM 32/50 ES	TM 40/50 ES	TM 50/50 ES	TM 63/50 ES	50
TM 32/80 ES	TM 40/80 ES	TM 50/80 ES	TM 63/80 ES	80
TM 32/100 ES	TM 40/100 ES	TM 50/100 ES	TM 63/100 ES	100
TM 32/125 ES	TM 40/125 ES	TM 50/125 ES	TM 63/125 ES	125
TM 32/160 ES	TM 40/160 ES	TM 50/160 ES	TM 63/160 ES	160
TM 32/200 ES	TM 40/200 ES	TM 50/200 ES	TM 63/200 ES	200
TM 32/250 ES	TM 40/250 ES	TM 50/250 ES	TM 63/250 ES	250
TM 32/320 ES	TM 40/320 ES	TM 50/320 ES	TM 63/320 ES	320
TM 32/400 ES	TM 40/400 ES	TM 50/400 ES	TM 63/400 ES	400
TM 32/500 ES	TM 40/500 ES	TM 50/500 ES	TM 63/500 ES	500
Distance (X)	Distance (X)	Distance (X)	·	



Piston Ø 80 mm	Piston Ø 100 mm	Piston Ø 125 mm	Stroke
TM 80/25 ES	TM 100/25 ES	TM 125/25 ES	25
TM 80/50 ES	TM 100/50 ES	TM 125/50 ES	50
TM 80/80 ES	TM 100/80 ES	TM 125/80 ES	80
TM 80/100 ES	TM 100/100 ES	TM 125/100 ES	100
TM 80/125 ES	TM 100/125 ES	TM 125/125 ES	125
TM 80/160 ES	TM 100/160 ES	TM 125/160 ES	160
TM 80/200 ES	TM 100/200 ES	TM 125/200 ES	200
TM 80/250 ES	TM 100/250 ES	TM 125/250 ES	250
TM 80/320 ES	TM 100/320 ES	TM 125/320 ES	320
TM 80/400 ES	TM 100/400 ES	TM 125/400 ES	400
TM 80/500 ES	TM 100/500 ES	TM 125/500 ES	500
A 5 :	-111		

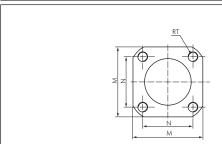


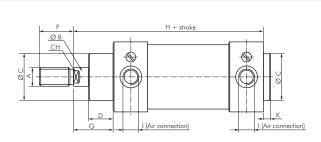


We produce your desired strokes



#### Main dimensions - cylinders ISO 15552





Piston Ø	32 mm	40 mm	50 mm	63 mm	80 mm	100 mm	125 mm	160 mm	200 mm	250 mm	320 mm
Α	M 10 x 1.25	M 12 x 1.25	M 16 x 1.5	M 16 x 1.5	M 20 x 1.5	M 20 x 1.5	M 27 x 2	M 36 x 2	M 36 x 2	M 42 x 2	M 48 x 2
В	12	16	20	20	25	25	32	40	40	50	63
С	30	35	40	45	45	55	60	65	75	90	110
Dxle/tm	18	22	28	29	35	38	40	50	65	75	90
Dxl/tm es	18	22	25.5	25	35	38	46				
F	22	24	32	32	40	40	54	72	72	84	96
G	26	30	37	37	46	51	65	80	95	105	120
Н	120	135	143	158	174	189	225	260	275	305	340
1	G 1/8"	G 1/4"	G 1/4"	G 3/8"	G 3/8"	G 1/2"	G 1/2"	G 3/4"	G 3/4"	G 1"	G 1"
K	4	4	4	4	4	4	5 (6¹¹)	6	6	8	10
M	47 (50¹)	54 (55¹)	65	75	94 (951)	111 (110 <sup>1)</sup> )	140	180	220	270	350
N	32.5	38	46.5	56.5	72	89	110	140	175	220	270
CH	10	13	17	17	22	22	27	36	36	46	55
RT	M 6	M 6	M 8	M 8	M 10	M 10	M 12	M 16	M 16	M 20	M 24

<sup>1)</sup> TM ... ES



**FESTO** 

 ${\sf PU,\,PA,\,PTFE\;and}$ PE hoses from page 192

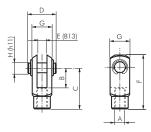
You will find Festo stop cylinders in our Online Shop

# Cylinders ISO 15552 - accessories



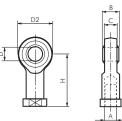


Piston rod i	nuts		for cylin	der ISO 15552
Type zinc-	Type V4A (Nox)			For
plated steel	(stainless steel)	Thread	SW	cylinder Ø
GM 10125 ST	GM 10125 ES	M 10 x 1.25	17	25 and 32
GM 12125 ST	GM 12125 ES	M 12 x 1.25	19	40
GM 1615 ST	GM 1615 ES	M 16 x 1.5	24	50 and 63
GM 2015 ST	GM 2015 ES	M 20 x 1.5	30	80 and 100
GM 272 ST	GM 272 ES	M 27 x 2	41	125
GM 362 ST	GM 362 ES	M 36 x 2	55	160 and 200



Yokes with	bolts						1	for cy	linder	· ISO 15552
Type zinc- plated steel	Type AISI 303**	A	В	С	D	E	F	G	Н	For cylinder Ø
GAK 25/32	GAK 25/32 ES	M 10 x 1.25	20	40	27	10	52	20	10	25 and 32
GAK 40	GAK 40 ES	M 12 x 1.25	24	48	33	12	62	24	12	40
GAK 50/63	GAK 50/63 ES	M 16 x 1.5	32	64	43	16	83	32	16	50 and 63
GAK 80/100	GAK 80/100 ES*	M 20 x 1.5	40	80	51	20	105	40	20	80 and 100
GAK 125	GAK 125 ES*	M 27 x 2	55	110	72	30	148	55	30	125
GAK 160/200		M 36 x 2	72	144	84	35	188	70	35	160 and 200

\* following DIN/ISO, \*\* type stainless steel can optically differ from the drawing



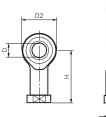


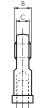
#### **Swivel heads** for cylinder ISO 15552

<u>Type zinc-plated steel:</u> Housing: Zinc-plated steel, bearing: Brass/PTFE, inside ring: 100Cr6 <u>Type stainless steel:</u> Housing: AISI 304, bearing: AISI 304/PTFE, inside ring: AISI 420

Type zinc-	Type stain-								For
plated steel	less steel	Α	В	С	D	D2	L	Н	cylinder Ø
SGS 25/32	SGS 25/32 ES	M 10 x 1.25	14	10.5	10	28	20	43	32
SGS 40	SGS 40 ES	M 12 x 1.25	16	12.0	12	32	22	50	40
SGS 50/63	SGS 50/63 ES	M 16 x 1.5	21	15.0	16	42	28	64	50 and 63
SGS 80/100	SGS 80/100 ES	M 20 x 1.5	25	18.0	20	50	33	77	80 and 100
SGS 125	SGS 125 ES	M 27 x 2	37	25.0	30	70	51	110	125
SGS 160/200	SGS 160/200 ES	M 36 x 2	43*	28.0	35	80	56	125	160 and 200

\* standard deviation



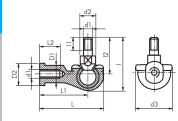


#### Swivel heads made of plastic

for cylinder ISO 15552

 $\label{eq:Material: High performance polymer, self-lubricating} % \label{eq:Material: High-performance} % \label{eq:Material: High-performance polymer, self-lubricating} % \label{eq:Material: High$ 

								For
Туре	A	В	C	D	D2	L	Н	cylinder Ø
SGS 25/32 KU	M 10 x 1.25	14	10.5	10	30	20	43	32
SGS 40 KU	M 12 x 1.25	16	12	12	34	24	50	40
SGS 50/63 KU	M 16 x 1.5	21	15	16	42	31	64	50 and 63
SGS 80/100 KU	M 20 x 1.5	25	18	20	50	33	77	80 and 100



#### Swivel heads 90°

## for cylinder ISO 15552

Material: Body: Die-cast aluminium, spigot and ball: Zinc-plated steel

												For
Туре	d1	d2	d3	L		L1	11	L2	12	D1	D2	cylinder Ø
SGS 25/32-90	M 10 x 1.25	14	30	58	51.5	43	15	21	37	15.0	19	32
SGS 40-90	M 12 x 1.25	19	32	66	57.5	50	17	25	42	17.5	22	40
SGS 50/63-90	M 16 x 1.5	22	44	84	79.5	64	23	32	60	22.0	27	50 and 63
SGS 80/100-90	M 20 x 1.5	29	50	99	90.0	77	25	35	68	27.5	34	80 and 100





Ball valves with actuator from page 304

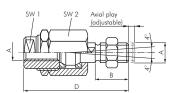


Service units FUTURA series from page 330



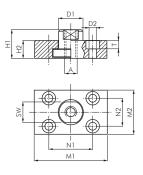
for cylinder ISO 15552

Type <b>zinc-</b>	Type (Nox)						Radial	For
plated steel	AISI 303/304	Α	B*	D*	SW 1*	SW 2*	play*	cylinder Ø
FK 25/32	FK 25/32 ES	M 10 x 1.25	20	71.5	19	30	2	32
FK 40	FK 40 ES	M 12 x 1.25	24	75.0	19	32	2	40
FK 50/63	FK 50/63 ES	M 16 x 1.5	32	104.0	27	41	2	50 and 63
FK 80/100	FK 80/100 ES	M 20 x 1.5	40	119.0	27	41	2	80 and 100
FK 125	FK 125 ES	M 27 x 2	54	147.0	54	65	2	125
FK 160/200	FK 160/200 ES	M 36 x 2	72	190.0	54	70	2	160 and 200



Flexo couplings

Flexo couplii	ngs with mount	ting plates							fo	r cy	lina	ler	ISO 15552
Type zinc- plated steel	Type AISI 304	A	D1	D2	H1	H2	M1	M2	N1	N2	SW	Т	For cylinder Ø
FKB 25/32	FKB 25/32 ES	M 10 x 1.25	20	6.6	24	15	60	37	36	23	17	7	32
FKB 40	FKB 40 ES	M 12 x 1.25	25	9.0	30	20	60	56	42	38	19	9	40
FKB 50/63	FKB 50/63 ES	M 16 x 1.5	30	11.0	32	20	80	80	58	58	24	11	50 and 63
FKB 80/100	FKB 80/100 ES	M 20 x 1.5	40	14.0	35	20	90	90	65	65	36	13	80 and 100
FKB 125	FKB 125 ES	M 27 x 2	40	14.0	35	20	90	90	65	65	36	13	125
FKB 160/200	FKB 160/200 ES	M 36 x 2	60	18.0	55	30	125	125	90	90	50	17	160 and 200

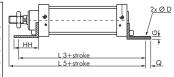


#### **Foot fastenings**

## for cylinder ISO 15552

Supply volume: 1 mounting bracket, incl. 2 fastening screws

Type zinc-	Type (Nox)											For
plated steel	AISI 316	AA	D	FA	G	НН	L 3	L 5	M	Ν	Q	cylinder Ø
TA 32	TA 32 ES	32	7	32	4	35	142	166	45	32.5	11	32
TA 40	TA 40 ES	36	9	36	4	36	161	187	52	38.0	8	40
TA 50	TA 50 ES	45	9	45	5	47	170	207	65	46.5	15	50
TA 63	TA 63 ES	50	9	50	5	45	185	222	75	56.5	13	63
TA 80	TA 80 ES	63	12	63	6	55	210	255	95	72.0	14	80
TA 100	TA 100 ES	75	14	71	6	57	220	270	115	89.0	16	100
TA 125		90	16	90	8	70	250	324	140	110.0	25	125
TA 160		115	18	115	9	75	300	392	180	140.0	15	160
TA 200		135	22	135	12	100	320	417	220	175.0	30	200
TA 250		165	26	165	14	100	350	464	270	220.0	25	250



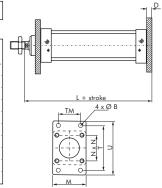


#### Flange fastenings at the front or rear

#### for cylinder ISO 15552

Supply volume: 1 flange plate, incl. 4 fastening screws

Type zinc-	Type									For
plated steel	AISI 316	ØB	D	L	M	Ν	Τ	TM	U	cylinder Ø
TB 32	TB 32 ES	7	10	130	45	32.5	64	32	80	32
TB 40	TB 40 ES	9	10	145	52	38.0	72	36	90	40
TB 50	TB 50 ES	9	12	155	65	46.5	90	45	110	50
TB 63	TB 63 ES	9	12	170	75	56.5	100	50	120	63
TB 80	TB 80 ES	12	16	190	95	72.0	126	63	150	80
TB 100	TB 100 ES	14	16	205	115	89.0	150	75	170	100
TB 125		16	20	245	140	110.0	180	90	205	125
TB 160		18	20	280	180	140.0	230	115	260	160
TB 200		22	25	300	220	175.0	270	135	300	200
TB 250		26	25	330	285	220.0	330	165	400	250







of other manufacturers can be found in our Online Shop! Simply look for the original item number!



of other manufacturers can be found in our Online Shop! Simply look for the original item number!

<sup>\*</sup> dimensions for stainless steel may vary

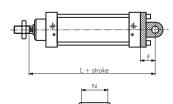
# Cylinders ISO 15552 - accessories

#### for cylinder ISO 15552 **Swivel fastening forks**

Supply volume: 1 swivel fastening, incl. 4 fastening screws

Type aluminium	Type (Nox)								For
with bushing	AISI 316	Α	В	ØD	L	F	M	Ν	cylinder Ø
TC 32	TC 32 ES	45	26	10	142	22	45	32.5	32
TC 40	TC 40 ES	52	28	12	160	25	52*	38.0	40
TC 50	TC 50 ES	60	32	12	170	27	65	46.5	50
TC 63	TC 63 ES	70	40	16	190	32	75	56.5	63
TC 80	TC 80 ES	90	50	16	210	36	95	72.0	80
TC 100	TC 100 ES	110	60	20	230	41	115	89.0	100
TC 125	TC 125 ES	130	70	25	275	50	140	110.0	125
TC 160		170	90	30	315	55	180	140.0	160
TC 200		170	90	30	335	60	220	175.0	200
TC 250		200	110	40	375	70	270	220.0	250

<sup>\*</sup> type stainless steel: 55 mm

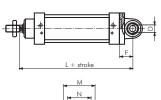


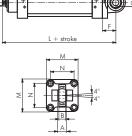
#### for cylinder ISO 15552 Swivel fastenings clips

Supply volume: 1 swivel fastening, incl. 4 fastening screws

Туре	Type Inox							For
aluminium	AISI 316	В	ØD	F	L	M	Ν	cylinder Ø
TG 32	TG 32 ES	26	10	22	142	45	32.5	32
TG 40	TG 40 ES	28	12	25	160	52*	38.0	40
TG 50	TG 50 ES	32	12	27	170	65	46.5	50
TG 63	TG 63 ES	40	16	32	190	75	56.5	63
TG 80	TG 80 ES	50	16	36	210	95	72.0	80
TG 100	TG 100 ES	60	20	41	230	115	89.0	100
TG 125	TG 125 ES	70	25	50	275	140	110.0	125
TG 160		90	30	55	315	180	140.0	160
TG 200		90	30	60	335	220	175.0	200
TG 250		110	40	70	375	270	220.0	250

type stainless steel: 55 mm





#### Swivel fastenings spherical clips for cylinder ISO 15552

Supply volume: 1 swivel fastening, incl. 4 fastening screws

Warning: Only use FFQ bolts to connect to TQ types!

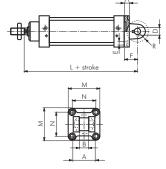
Type steel	Туре	Type								For
burnished	aluminium	AISI 316	Α	В	ØD	F	L	M	Ν	cylinder Ø
TE 32	TE 32 ALU	TE 32 ES	14	10.5	10	22	142	45	32.5	32
TE 40	TE 40 ALU	TE 40 ES	16	12.0	12	25	160	55	38.0	40
TE 50	TE 50 ALU	TE 50 ES	21	15.0	16	27	170	65	46.5	50
TE 63	TE 63 ALU	TE 63 ES	21	15.0	16	32	190	75	56.5	63
TE 80	TE 80 ALU	TE 80 ES	25	18.0	20	36	210	95	72.0	80
TE 100	TE 100 ALU	TE 100 ES	25	18.0	20	41	230	115	89.0	100
TE 125	TE 125 ALU	TE 125 ES	37	25.0	30	50	275	140	110.0	125
	TE 160 ALU		43	28.0	35	55	315	180	140.0	160
	TE 200 ALU		43	28.0	35	60	335	220	175.0	200
	TE 250 ALU		49	33.0	40	70	375	270	220.0	250

#### Swivel fastening forks for spherical clips

#### for cylinder ISO 15552

Supply volume: 1 swivel fastening, incl. 4 fastening screws

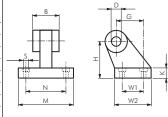
• Warning: Only use type FFQ bolts to connect to TE and TF types!



Туре	Type											For
aluminium	AISI 316	Α	В	ØD	Е	F	Н	L	M	Ν	R	cylinder Ø
TQ 32	TQ 32 ES	34	14	10	6.6	22	9	142	45	32.5	17	32
TQ 40	TQ 40 ES	40	16	12	6.6	25	9	160	52	38.0	20	40
TQ 50	TQ 50 ES	45	21	16	9.0	27	11	170	65	46.5	22	50
TQ 63	TQ 63 ES	51	21	16	9.0	32	11	190	75	56.5	25	63
TQ 80	TQ 80 ES	65	25	20	11.0	36	14	210	95	72.0	30	80
TQ 100	TQ 100 ES	75	25	20	11.0	41	14	230	115	89.0	32	100
TQ 125	TQ 125 ES	97	37	30	14.0	50	20	275	140	110.0	42	125
TQ 160		122	43	35	18.0	55	20	315	180	140.0	46	160
TQ 200		122	43	35	18.0	60	25	335	220	175.0	49	200
TQ 250		125	49	40	22.0	70	25	375	270	220.0	55	250

# Cylinders ISO 15552 - accessories

#### Swivel fastening 90° clips for cylinder ISO 15552 For AISI 316 cylinder Ø ØD G aluminium В ØS W 1 W 2 24 54 TD 32 6.6 TD 40 ES TD 40 6.6 TD 50 TD 50 ES 9.0 TD 63 ES 9.0 TD 63 14 (12)\* TD 80 TD 80 ES 11.0 TD 100 TD 100 ES 17 (1 11.0 TD 125 TD 125 ES 14.0 TD 160 14.0 TD 200 18.0



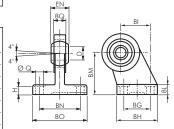
#### Swivel fastening 90° spherical clips

\* TD ... ES

#### for cylinder ISO 15552

Warning: Only use FFQ bolts to connect to TQ types!

Type steel/	Type (Nox)													For
GGG	AISI 316	ØQ	BG	BH	BI	BL	BM	BN	BO	EN	BQ	ØD	Н	cylinder Ø
TF 32	TF 32 ES	6.6	18	31	21	10	32	38	51	14	10.5	10	8.5	32
TF 40	TF 40 ES	6.6	22	35	24	10	36	41	54	16	12.0	12	8.5	40
TF 50	TF 50 ES	9.0	30	45	33	12	45	50	65	21	15.0	16	10.5	50
TF 63	TF 63 ES	9.0	35	50	37	12	50	52	67	21	15.0	16	10.5	63
TF 80	TF 80 ES	11.0	40	60	47	14	63	66	86	25	18.0	20	11.5	80
TF 100	TF 100 ES	11.0	50	70	55	15	71	76	96	25	18.0	20	12.5	100
TF 125	TF 125 ES	13.5	60	90	70	20	90	94	124	37	25.0	30	17.0	125

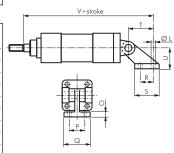


#### Swivel fastening 90° clips

#### for cylinder ISO 15552

Supply volume: 1 swivel fastening (includes fork and bolts), incl. 4 fastening screws

Туре										For
aluminium	ØL	0	Р	Q	R	S	Т	U	V	cylinder Ø
TH 32	7	8	25	41	20	37	38	32	180	32
TH 40	9	10	32	52	32	54	57	45	217	40
TH 50	9	10	32	52	32	54	57	45	227	50
TH 63	11	12	40	63	50	75	82	63	272	63
TH 80	11	12	40	63	50	75	82	63	292	80
TH 100	 14	17	50	80	70	103	110	90	340	100
TH 125	 14	17	50	80	70	103	110	90	385	125
TH 160	 18	20	63	110	110	154	160	140	475	160
TH 200	 18	20	63	110	110	154	160	140	495	200

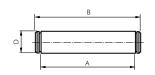


#### **Bolts for swivel fastenings**

#### for cylinder ISO 15552

 $\textbf{Supply volume:} \ \ \textbf{Bolts complete with compression ring and cotter pins}$ 

Type zinc-	Type (Nox				For
plated steel	AISI 316	A	В	D	cylinder Ø
FF 32	FF 32 ES	46.0	53	10	32
FF 40	FF 40 ES	53.0	60	12	40
FF 50	FF 50 ES	61.0	68	12	50
FF 63	FF 63 ES	71.0	78	16	63
FF 80	FF 80 ES	91.0	98	16	80
FF 100	FF 100 ES	111.0	118	20	100
FF 125	FF 125 ES	132.0	139	25	125
FF 160/200		171.5	178	30	160 and 200
FF 250		202.0	211	40	250

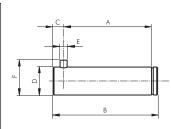


#### **Bolts for spherical clips**

#### for cylinder ISO 15552

Supply volume: Bolts complete with compression rings

Type zinc-	Type (Nox)							For
plated steel	AISI 316	Α	В	С	ØD	Е	F	cylinder Ø
FFQ 32	FFQ 32 ES	32.5	41	4.5	10	3	14	32
FFQ 40	FFQ 40 ES	38.0	48	6.0	12	4	16	40
FFQ 50	FFQ 50 ES	43.0	54	6.0	16	4	20	50
FFQ 63	FFQ 63 ES	49.0	60	6.0	16	4	20	63
FFQ 80	FFQ 80 ES	63.0	75	6.0	20	4	24	80
FFQ 100	FFQ 100 ES	73.0	85	6.0	20	4	24	100
FFQ 125	FFQ 125 ES	94.0	110	9.0	30	6	36	125
FFQ 160/200		119.0	135	9.0	35	6	41	160 and 200
FFQ 250		121.0	140	12.0	40	8	48	250



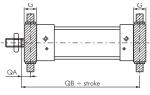
#### **Centre swivel fastenings**

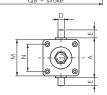
for cylinder ISO 15552 (XL)

Used for XL model series

Supply volume: 1 pc. centre swivel fastening

1	Type <b>zinc-</b>							For
1	plated steel	Α	В	C	D	Е	F	cylinder Ø
٠	TJX 32	65	12	1.0	12	50	25	32
١	TJX 40	75	16	1.5	16	63	25	40
1	TJX 50	95	16	1.6	16	75	30	50
1	TJX 63	105	20	1.6	20	90	30	63
1	TJX 80	130	20	1.6	20	110	30	80
1	TJX 100	145	25	2.0	25	132	40	100
	TJX 125	176	25	2.0	25	160	40	125





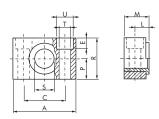
#### Flange swivel fastenings

for cylinder ISO 15552

Used for all ISO 15552 cylinder

**Supply volume:** 1 pc. swivel fastening including fastening screws

Type zinc-					Type									For
plated steel	G	QΑ	QB	M	AISI 316Ti	G	QΑ	QB	Α	ØD	Е	M	Ν	cylinder Ø
TJF 32	14	19.0	127.0	46	TJF 32 ES	16	18	128	50	12	12	50	32.5	32
TJF 40	19	20.5	144.5	59	TJF 40 ES	20	20	145	63	16	16	55	38.0	40
TJF 50	19	27.5	152.5	69	TJF 50 ES	24	25	155	75	16	16	65	46.5	50
TJF 63	24	25.0	170.0	84	TJF 63 ES	24	25	170	90	20	20	75	56.5	63
TJF 80	24	34.0	186.0	102	TJF 80 ES	28	32	188	110	20	20	100	72.0	80
TJF 100	29	36.5	203.5	125	TJF 100 ES	38	32	208	132	25	25	120	89.0	100

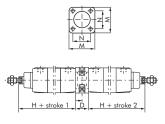


#### Bearing blocks for centre swivel fastenings

for cylinder ISO 15552

Materials: Bearing sleeve: sintered bronze (type AISI 316: PTFE) Supply volume: 2 bearing blocks

	3											
Type zinc-	Type											For
plated steel	AISI 316	Α	M	R	Р	C	S	L	U	Τ	Е	cylinder Ø
TL 32	TL 32 ES	46	18.0	30	15	32	12	10.5	11	6.6	7	32
TL 40/50	TL 40/50 ES	55	21.0	36	18	36	16	12.0	15	9.0	9	40 and 50
TL 63/80	TL 63/80 ES	65	23.0	40	20	42	20	13.0	18	11.0	11	63 and 80
TL 100	TL 100 ES	75	28.5	50	25	50	25	16.0	20	14.0	13	100 and 125
TL 160/200		92	40.0	60	30	60	32	22.5	26	18.0	17	160 and 200



## Connecting pieces for creating a multi-position cylinder (3 or 4)

Supply volume: 1 connecting piece including the necessary screws

Туре					For
aluminium	D	Н	M	Ν	cylinder Ø
TN 32	55	120	45	32.5	32
TN 40	55	135	52	38.0	40
TN 50	68	143	65	46.5	50
TN 63	68	158	75	56.5	63
TN 80	38	174	93	72.0	80
TN 100	38	189	110	89.0	100
TN 125	120	225	140	110.0	125





**Cylinders**of other manufacturers can be found in our
Online Shop! Simply look for the original item
number!



#### Cylinder switches for cylinders with continuous T-groove

Materials: Body: Plastic, threaded part: Brass, screw: Stainless steel

Connecting line: PUR cable Protection class: IP 67

**Temperature range:** -20°C to max. +70°C

Note: The proximity switch with light emitting diode is used for the contactless position indicator of cylinders with magnetic pistons. It is mounted by pushing it in the T-groove of the cylinder and locking it using the threaded rod. Suitable: For cylinder ISO 15552: XL/XLE, compact cylinder: NXE/NXD compact cylinder ISO 21287: NAE/NAD/SFS, rodless cylinder: LZ (⊘ 18 mm only with clamp ZSAB2 5), guide cylinder: ZDFM and other cylinders with continuous T-groove



type ZSA 12

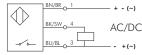


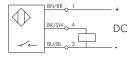
Advantages: • No mounting material required.

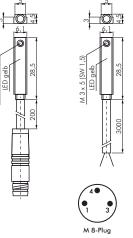
Only one switch for many cylinders

	Operating		Max. switching	PUR
Туре	voltage	Switching	current/performance	connection line
2-wire reed sen	sor			
ZSA 12	10-230V AC	NO contact	150 mA/10 W	3 m, 2 x 0.14 mm <sup>2</sup>
	10-170V DC			
ZSA 12-M8	10-60V AC	NO contact	150 mA/10 W	0.2 m, 2 x 0.14 mm <sup>2</sup>
	10-75V DC			With cable plug M 8
3-wire reed sen	sor			
ZSA 13	10-30V AC/DC	NO contact (P	NP)500 mA/10 W	3 m, 3 x 0.14 mm <sup>2</sup>
ZSA 13-M8	10-30V AC/DC	NO contact (P	NP)500 mA/10 W	0.2 m, 3 x 0.14 mm <sup>2</sup>
				With cable plug M 8
fully electronic :	sensor (reverse polarity prote	ection)		
ZSA 33	10-30V DC	NO contact (P	NP)130 mA/4 W	3 m, 3 x 0.14 mm <sup>2</sup>
ZSA 33-M8	10-30V DC	NO contact (P	NP)130 mA/4 W	0.2 m, 3 x 0.14 mm <sup>2</sup>
				With cable plug M 8









ZSA 12/ZSA 12-M8

ZSA 13/ZSA 13-M8

ZSA 33/ZSA 33-M8

Especially good value!

#### Fixing clamps for cylinder switches (T-groove)

for Mickey-Mouse profile (TM/TME)

Material: Aluminium anodised

Suitable: For mounting cylinder switches type ZSA 12, 12-M8, 13, 13-M8, 33, 33-M8 on profile tube cylinders.

	For	
Туре	cylinder Ø	For profile thickness S
ZSAB1 32/40	(32 - 40 mm)	8 - 10 mm
ZSAB1 50/63	(50 - 63 mm)	11 - 13 mm
ZSAB1 80/100	(80 - 100 mm)	14 - 16 mm



#### Cylinder switches for round cylinders and Mickey-Mouse profiles (TM/TME)

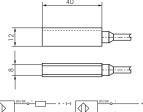
Material: PEI smoke Connecting line: PVC cable Protection class: IP 67

Temperature range: -25°C to max. +75°C

Note: The proximity switch with light emitting diode is used for the contactless position indicator of cylinders with magnetic pistons. The mounting is done by fixing clamps or tension bands, which must be ordered as accessories (see below).

Suitable: For ISO-15552 cylinder model series TM/TME (mounting using fixing clamps), round cylinders model series TDM/ZDPM (Ø 8 - 25 mm), DSWPVM (Ø 32 - 63 mm) (mounting using tension bands) and other tie rod cylinders (mounting using fixing clamps or tension bands)

( 3 3	3				
	Operating		Max. switching	Electrical	
Туре	voltage	Switching	current/performance	connection	
2-wire reed sen	isor, red LED				
ZSC 12	10-250V AC/DC	NO contact	500 mA/20W	3 m, 2 x 0.25 mm <sup>2</sup>	
ZSC 12-M8	10-60V AC/10-75V DC	NO contact	500 mA/20W	Cable plug M 8	
Fully electronic	sensor (reverse polarity pro	tection/short circ	uit proof), yellow LED		
ZSC 33	10-30V DC	NO contact (P	NP)200 mA	3 m, 3 x 0.25 mm <sup>2</sup>	
ZSC 33-M8	10-30V DC	NO contact (P	NP)200 mA	Cable plug M 8	





#### Tension bands for cylinder switch type ZSC 33/ZSC 12

Materials: Tape: AISI 304, clamping block: Aluminium

Suitable: For mounting cylinder switches type ZSC 33 and ZSC 12 on round cylinders.

	Suitable for	
Туре	cylinder $\varnothing$ Clamping range (D)	
ZSC1 8/25	8 - 25 mm 10 - 30 mm	
ZSC1 32/63	32 - 63 mm 30 - 70 mm	
ZSC1 80/100	80 - 100 mm 70 - 110 mm	
ZSC1 125/200	125 - 200 mm 110 - 230 mm	



## Cylinders ISO 15552- accessories



#### Fixing clamps for cylinder switch type ZSC 33/ZSC 12

Material: Aluminium anodised

Suitable: For mounting cylinder switches type ZSC 33 and ZSC 12 on profile tube or tension anchor cylinders.

	For	
Туре	cylinder Ø	For profile thickness
ZSC2 32/63	32 - 63 mm	4 - 8 mm
ZSC2 80/125	80 - 125 mm	8 - 12 mm
ZSC2 160/200	160 - 200 mm	12 -15 mm



**Connection lines** 

M 8 (3 pin)

Description: Pre-fabricated connection lines with 3-pin M8 socket (M8 x1 female thread acc. to DIN EN 61076-2-104)

on one side and 3 loose cable ends on the other side. Temperature range:  $-25^{\circ}\text{C}$  to max.  $+90^{\circ}\text{C}$  Voltage: max. 60V AC/DC, max. 4 A

Protection class: IP 67 Cable: PUR cable, 3 x 0,34 mm<sup>2</sup>

Cable layout: PIN 1 - brown, PIN 3 - blue, PIN 4 - black

Suitable: These cables are used preferentially for the connection of cylinder switches, inductive proximity switches or solenoid valves. Warning! They are not compatible with the (e.g. used frequently for light barriers) 4-pin M8 cable connec-

Туре	Туре	
lype straight	angled	Cable length
KAB M8 1 G	KAB M8 1 W	1 mtr.
KAB M8 3 G	KAB M8 3 W	3 mtr.
KAB M8 5 G	KAB M8 5 W	5 mtr.
KAB M8 10 G	KAB M8 10 W	10 mtr.



#### Electronic cylinder switches for stainless steel cylinders

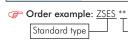
Materials: PA12 + 30% GF (corrosion and acid resistant)

Connecting line: 2 m PUR/PVC cable, cross section: 3 x 0.25 mm<sup>2</sup>
Temperature range: -25°C to max. +70°C

Optional: Design as 2-wire NAMUR switch (for use in EX areas)\* -NAMUR

Note: The electronic proximity switch with integrated protection circuit and light emitting diode is used for the contactless position indicator of cylinders with magnetic pistons. It is equipped with cycling short-circuit protection and a reverse polarity protection. The mounting is done using ES tension bands, which must be ordered as accessories (see below). Suitable: For all stainless steel cylinders

				Max. switching	
Туре	Operating voltage	Protection class	Switching	current	Overrun speed
ZSE 33	10-30V DC	IP67	NO contact (PNP)	200 mA	Max. 10 m/s



Designation for the options:

2-wire NAMUR\_switch Acc. to ATEX\* 🐼 II 2G EEx ia IIC T4 ... T6 ...-NAMUR

for use in EX areas, the NAMUR switch must be connected to an approved switch isolator. Please ask us!





Tension band	ds for electronic cylinder	switch type ZSE 33	
Type AISI 304	Used for cylinder Ø	Used for cylinder Ø	Used for cylinder Ø
AISI 304	ISO 6432 (small cylinder)	ISO 15552 (VDMA)	ISO 6431 (standard)
ZSE1 8/25	8 - 25		
ZSE1 32/80		32 - 80	32 - 80
ZSE1 80/125		80 - 125	80 - 125



#### Material: Plastic

Temperature range: -15°C to max. +60°C

Pneumatic cylinder switches for round cylinders

Media: Unoiled, filtered compressed air

Application: The cylinder switch is a 3/2-way valve controlled via the magnetic piston of a cylinder. It can be used to control pneumatic circuits, where it is very difficult to design and fit a limit switch. In contrast to a pneumatic sensor fitting (Page 431), similar to an electric cylinder switch, a pneumatic cylinder switch allows querying the exact position of the piston and need not be positioned in the end position.

	Operating	Nominal	
Туре	pressure	width	Hose connection
ZS PNEU	2-6 bar	2 mm	Push in nipple for hose Ø 3 mm (interior)

Type tension band to Ø 100 mm ZS PNEU SP

# Cylinders ISO 15552/ISO 6432 - accessories

#### **Guide units for cylinders ISO 6432/ISO 15552**

Materials: Body: Aluminium anodised, guide rods: Steel hard chrome-plated, wiper: NBR, bearing: Steel or sintered bronze

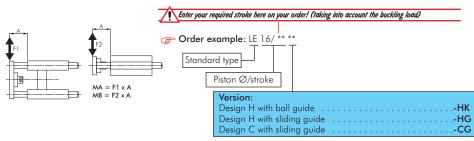
Temperature range: -30°C to max. +100°C

Version: Design H with ball guide -HK, design H with sliding guide -HG, design C with sliding guide -CG

Type <b>H with</b>	MA/MB	Type <b>H with</b>	MA/MB	Type C with	MA/MB		Suitable
ball guide	(Nm)*	sliding guide	(Nm)*	sliding guide	(Nm)*	Max. stroke	e for cylinder Ø
for cylinder ISO 6	6432 (see	starting page 460	)				
LE 16/** HK	9/8	LE 16/** HG	6/5	LE 16/** CG	6/5	250 mm	12 and 16
LE 25/** HK	11/10	LE 25/** HG	19/17	LE 25/** CG	13/12	320 mm	20 and 25
for cylinder ISO 1	5552 (see	e starting page 47	0)				
LE 32/** HK	16/14	LE 32/** HG	20/18	LE 32/** CG	13/12	500 mm	32
LE 40/** HK	29/16	LE 40/** HG	35/32	LE 40/** CG	21/19	500 mm	40
LE 50/** HK	42/38	LE 50/** HG	50/45	LE 50/** CG	21/19	500 mm	50
LE 63/** HK	48/43	LE 63/** HG	60/54	LE 63/** CG	26/23	500 mm	63
LE 80/** HK	60/54	LE 80/** HG	72/65			500 mm	80
LE 100/** HK	60/54	LE 100/** HG	80/72			500 mm	100

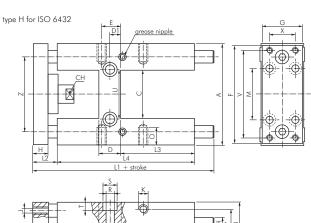
<sup>\*</sup> the given moment corresponds to the max. permitted dynamic load. For static loading this moment can be multiplied by a factor of 2.

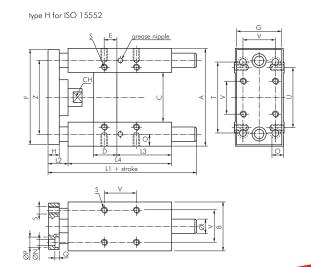
\*\* please specify the required stroke.





type C





Type H - for cylinder ISO 6432

./	/															
Туре	Α	В	С	D	D1	Е	F	G	Н	Ø	l	J	K	L1	L2	L3
LE-16	69	30	30	12	6.0	8	66	29	10	10*	1	M 4	M 4	124	13	46
LE-25	79	34	37	17	8.5	15	78	32	12	12*	1	M 5	M 6	166	15	58
Туре	L4	М	ØN	0	ØΡ	Q	ØR	ØS	T	U	٧	W	Х	Υ	Z	CH
LE-16	68	32	4.5	6	8	4.5	5.5	9	5.5	24	58	18.0	18	22	49.5	8
LE-25	108	38	5.5	9	10	7.5	6.5	11	6.5	38	68	32.5	5 20	23	58.0	12

Dimensions for design C can be found in our Online Shop!

#### Type H - for cylinder ISO 15552

	,		130 13												
Туре	Α	В	С	D	E	F	G	Н	Ø١	L1	L2	L3	L4	Ν	0
LE-32	97	49	51	24	4.3	93	45	12	12	187	15	75	125	6.6	12
LE-40	115	58	58.2	28	11.0	112	55	12	16	207	15	80	140	6.6	12
LE-50	137	70	70.2	34	18.8	134	65	15	20	223	18	78	148	9.0	16
LE-63	152	85	85.2	34	15.3	147	80	15	20	243	18	106	178	9.0	16
LE-80	189	105	105.5	50	25.0	180	100	20	25	267	23	111	195	11.0	20
LE-100	213	130	130.5	55	30.0	206	120	20	25	290	23	128	218	11.0	20
Туре	Р	Q	S	T	U	٧	Z	CH							
LE-32	11	6.5	M 6	78	61	32.5	74	15							
LE-40	11	6.5	M 6	84	69	38.0	87	15							
LE-50	15	8.5	M 8	100	85	46.5	104	20							
LE-63	15	9.0	M 8	105	100	56.5	119	20							
LE-80	18	11.0	M 10	130	130	72.0	148	26							
LE-100	18	11.0	M 10	150	150	89.0	173	26							

<sup>\*</sup> guide rods type LE 16/... HK: Ø 8 mm, LE 25/... HK: Ø 10 mm

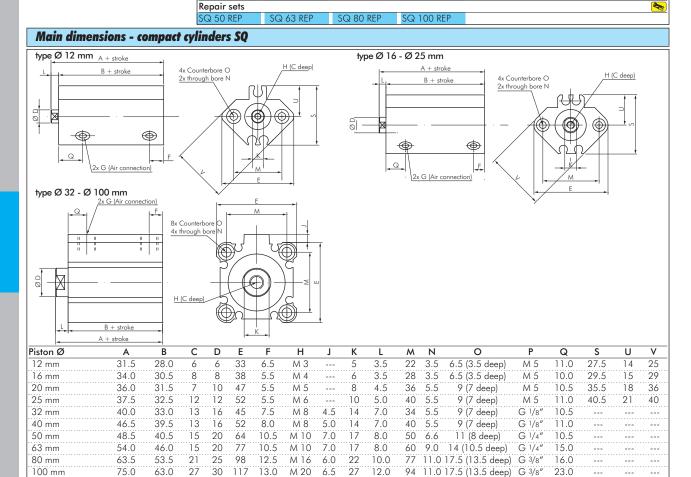
Materials: Body: Aluminium anodised, piston rod: Steel hard chrome-plated, seal: NBR Temperature range: -10°C to max. +60°C, Operating pressure: Max. 10 bar







Piston Ø	Piston Ø	Piston Ø	Piston Ø	Piston Ø	Piston Ø	
12 mm	16 mm	20 mm	25 mm	32 mm	40 mm	Stroke
SQ 12/5 SZ	SQ 16/5 SZ	SQ 20/5 SZ	SQ 25/5 SZ	SQ 32/5 SZ	SQ 40/5 SZ	5
SQ 12/10 SZ	SQ 16/10 SZ	SQ 20/10 SZ	SQ 25/10 SZ	SQ 32/10 SZ	SQ 40/10 SZ	10
SQ 12/15 SZ	SQ 16/15 SZ	SQ 20/15 SZ	SQ 25/15 SZ	SQ 32/15 SZ	SQ 40/15 SZ	15
SQ 12/20 SZ	SQ 16/20 SZ	SQ 20/20 SZ	SQ 25/20 SZ	SQ 32/20 SZ	SQ 40/20 SZ	20
SQ 12/25 SZ	SQ 16/25 SZ	SQ 20/25 SZ	SQ 25/25 SZ	SQ 32/25 SZ	SQ 40/25 SZ	25
SQ 12/30 SZ	SQ 16/30 SZ	SQ 20/30 SZ	SQ 25/30 SZ	SQ 32/30 SZ	SQ 40/30 SZ	30
		SQ 20/35 SZ	SQ 25/35 SZ	SQ 32/35 SZ	SQ 40/35 SZ	35
		SQ 20/40 SZ	SQ 25/40 SZ	SQ 32/40 SZ	SQ 40/40 SZ	40
		SQ 20/45 SZ	SQ 25/45 SZ	SQ 32/45 SZ	SQ 40/45 SZ	45
		SQ 20/50 SZ	SQ 25/50 SZ	SQ 32/50 SZ	SQ 40/50 SZ	50
				SQ 32/60 SZ	SQ 40/60 SZ	60
				SQ 32/70 SZ	SQ 40/70 SZ	70
				SQ 32/75 SZ	SQ 40/75 SZ	75
				SQ 32/80 SZ	SQ 40/80 SZ	80
				SQ 32/90 SZ	SQ 40/90 SZ	90
				SQ 32/100 SZ	SQ 40/100 SZ	100
					04 .0, .00 02	
Repair sets	***			5 3. 5 2, 1 5 5 2	04 10/100 02	2
Repair sets SQ 12 REP	SQ 16 REP	SQ 20 REP	SQ 25 REP	SQ 32 REP	SQ 40 REP	
	SQ 16 REP	SQ 20 REP	SQ 25 REP			
SQ 12 REP						Stroke
SQ 12 REP Piston Ø	Piston Ø 63 mm SQ 63/5 SZ	Piston Ø <b>80 mm</b> SQ 80/5 SZ	Piston Ø			<b>\&amp;</b>
Piston Ø 50 mm	Piston Ø 63 mm	Piston Ø 80 mm	Piston Ø 100 mm			Stroke
SQ 12 REP Piston Ø 50 mm SQ 50/5 SZ	Piston Ø 63 mm SQ 63/5 SZ	Piston Ø <b>80 mm</b> SQ 80/5 SZ	Piston Ø 100 mm SQ 100/5 SZ			Stroke 5
SQ 12 REP Piston Ø 50 mm SQ 50/5 SZ SQ 50/10 SZ	Piston Ø 63 mm SQ 63/5 SZ SQ 63/10 SZ	Piston Ø <b>80 mm</b> SQ 80/5 SZ SQ 80/10 SZ	Piston Ø 100 mm SQ 100/5 SZ SQ 100/10 SZ			Stroke 5
SQ 12 REP Piston Ø 50 mm SQ 50/5 SZ SQ 50/10 SZ SQ 50/15 SZ	Piston Ø 63 mm SQ 63/5 SZ SQ 63/10 SZ SQ 63/15 SZ	Piston Ø 80 mm SQ 80/5 SZ SQ 80/10 SZ SQ 80/15 SZ	Piston Ø 100 mm SQ 100/5 SZ SQ 100/10 SZ SQ 100/15 SZ			Stroke 5 10 15 20 25
Piston Ø 50 mm SQ 50/5 SZ SQ 50/10 SZ SQ 50/15 SZ SQ 50/12 SZ SQ 50/20 SZ	Piston Ø 63 mm SQ 63/5 SZ SQ 63/10 SZ SQ 63/15 SZ SQ 63/20 SZ	Piston Ø <b>80 mm</b> SQ 80/5 SZ SQ 80/10 SZ SQ 80/15 SZ SQ 80/20 SZ	Piston Ø 100 mm SQ 100/5 SZ SQ 100/10 SZ SQ 100/15 SZ SQ 100/20 SZ			Stroke 5 10 15 20
SQ 12 REP Piston Ø 50 mm SQ 50/5 SZ SQ 50/10 SZ SQ 50/15 SZ SQ 50/20 SZ SQ 50/25 SZ	Piston Ø 63 mm SQ 63/5 SZ SQ 63/10 SZ SQ 63/15 SZ SQ 63/20 SZ SQ 63/25 SZ	Piston Ø <b>80 mm</b> SQ 80/5 SZ SQ 80/10 SZ SQ 80/15 SZ SQ 80/20 SZ SQ 80/25 SZ	Piston Ø 100 mm SQ 100/5 SZ SQ 100/10 SZ SQ 100/15 SZ SQ 100/20 SZ SQ 100/25 SZ			Stroke 5 10 15 20 25
SQ 12 REP Piston Ø 50 mm SQ 50/5 SZ SQ 50/10 SZ SQ 50/15 SZ SQ 50/20 SZ SQ 50/25 SZ SQ 50/20 SZ SQ 50/25 SZ	Piston Ø 63 mm SQ 63/5 SZ SQ 63/10 SZ SQ 63/15 SZ SQ 63/20 SZ SQ 63/25 SZ SQ 63/30 SZ	Piston Ø 80 mm SQ 80/5 SZ SQ 80/10 SZ SQ 80/15 SZ SQ 80/20 SZ SQ 80/20 SZ SQ 80/30 SZ	Piston Ø 100 mm SQ 100/5 SZ SQ 100/10 SZ SQ 100/15 SZ SQ 100/20 SZ SQ 100/25 SZ SQ 100/30 SZ			Stroke 5 10 15 20 25 30
SQ 12 REP Piston Ø 50 mm SQ 50/5 SZ SQ 50/10 SZ SQ 50/15 SZ SQ 50/15 SZ SQ 50/25 SZ SQ 50/25 SZ SQ 50/35 SZ SQ 50/35 SZ	Piston Ø 63 mm SQ 63/5 SZ SQ 63/10 SZ SQ 63/15 SZ SQ 63/20 SZ SQ 63/25 SZ SQ 63/30 SZ SQ 63/35 SZ	Piston Ø 80 mm SQ 80/5 SZ SQ 80/10 SZ SQ 80/15 SZ SQ 80/20 SZ SQ 80/25 SZ SQ 80/30 SZ SQ 80/35 SZ	Piston Ø 100 mm SQ 100/5 SZ SQ 100/10 SZ SQ 100/15 SZ SQ 100/25 SZ SQ 100/25 SZ SQ 100/30 SZ SQ 100/35 SZ			Stroke 5 10 15 20 25 30 35
SQ 12 REP Piston Ø 50 mm SQ 50/5 SZ SQ 50/10 SZ SQ 50/15 SZ SQ 50/25 SZ SQ 50/25 SZ SQ 50/35 SZ SQ 50/35 SZ SQ 50/36 SZ SQ 50/36 SZ	Piston Ø 63 mm SQ 63/5 SZ SQ 63/10 SZ SQ 63/10 SZ SQ 63/20 SZ SQ 63/25 SZ SQ 63/25 SZ SQ 63/35 SZ SQ 63/35 SZ SQ 63/340 SZ SQ 63/40 SZ	Piston Ø 80 mm SQ 80/5 SZ SQ 80/10 SZ SQ 80/10 SZ SQ 80/20 SZ SQ 80/25 SZ SQ 80/30 SZ SQ 80/35 SZ SQ 80/30 SZ SQ 80/35 SZ SQ 80/40 SZ	Piston Ø 100 mm SQ 100/5 SZ SQ 100/10 SZ SQ 100/15 SZ SQ 100/20 SZ SQ 100/25 SZ SQ 100/30 SZ SQ 100/35 SZ SQ 100/30 SZ SQ 100/40 SZ			Stroke 5 10 15 20 25 30 35 40
SQ 12 REP Piston Ø 50 mm SQ 50/5 SZ SQ 50/10 SZ SQ 50/15 SZ SQ 50/20 SZ SQ 50/20 SZ SQ 50/30 SZ SQ 50/30 SZ SQ 50/30 SZ SQ 50/40 SZ SQ 50/40 SZ SQ 50/44 SZ	Piston Ø 63 mm SQ 63/5 SZ SQ 63/10 SZ SQ 63/15 SZ SQ 63/20 SZ SQ 63/25 SZ SQ 63/30 SZ SQ 63/30 SZ SQ 63/40 SZ SQ 63/40 SZ SQ 63/40 SZ	Piston Ø 80 mm SQ 80/5 SZ SQ 80/10 SZ SQ 80/15 SZ SQ 80/20 SZ SQ 80/25 SZ SQ 80/35 SZ SQ 80/35 SZ SQ 80/35 SZ SQ 80/40 SZ SQ 80/40 SZ SQ 80/45 SZ	Piston Ø 100 mm SQ 100/5 SZ SQ 100/10 SZ SQ 100/15 SZ SQ 100/20 SZ SQ 100/20 SZ SQ 100/35 SZ SQ 100/35 SZ SQ 100/35 SZ SQ 100/40 SZ SQ 100/45 SZ			Stroke 5 10 15 20 25 30 35 40 45
SQ 12 REP  Piston Ø 50 mm  SQ 50/5 SZ SQ 50/10 SZ SQ 50/15 SZ SQ 50/20 SZ SQ 50/25 SZ SQ 50/30 SZ SQ 50/35 SZ SQ 50/35 SZ SQ 50/40 SZ SQ 50/45 SZ SQ 50/50 SZ	Piston Ø 63 mm SQ 63/5 SZ SQ 63/10 SZ SQ 63/15 SZ SQ 63/20 SZ SQ 63/20 SZ SQ 63/30 SZ SQ 63/35 SZ SQ 63/40 SZ SQ 63/40 SZ SQ 63/40 SZ SQ 63/40 SZ SQ 63/50 SZ	Piston Ø 80 mm SQ 80/5 SZ SQ 80/10 SZ SQ 80/15 SZ SQ 80/20 SZ SQ 80/25 SZ SQ 80/35 SZ SQ 80/35 SZ SQ 80/40 SZ SQ 80/40 SZ SQ 80/45 SZ SQ 80/45 SZ	Piston Ø 100 mm SQ 100/5 SZ SQ 100/10 SZ SQ 100/15 SZ SQ 100/20 SZ SQ 100/20 SZ SQ 100/25 SZ SQ 100/35 SZ SQ 100/40 SZ SQ 100/45 SZ SQ 100/45 SZ SQ 100/50 SZ			Stroke 5 10 15 20 25 30 35 40 45 50
SQ 12 REP  Piston Ø 50 mm  SQ 50/5 SZ SQ 50/10 SZ SQ 50/15 SZ SQ 50/20 SZ SQ 50/25 SZ SQ 50/35 SZ SQ 50/35 SZ SQ 50/35 SZ SQ 50/40 SZ SQ 50/40 SZ SQ 50/40 SZ SQ 50/40 SZ SQ 50/45 SZ SQ 50/50 SZ SQ 50/50 SZ	Piston Ø 63 mm SQ 63/5 SZ SQ 63/10 SZ SQ 63/15 SZ SQ 63/20 SZ SQ 63/25 SZ SQ 63/30 SZ SQ 63/30 SZ SQ 63/40 SZ SQ 63/40 SZ SQ 63/40 SZ SQ 63/50 SZ SQ 63/60 SZ	Piston Ø 80 mm SQ 80/5 SZ SQ 80/10 SZ SQ 80/15 SZ SQ 80/20 SZ SQ 80/25 SZ SQ 80/30 SZ SQ 80/30 SZ SQ 80/30 SZ SQ 80/40 SZ SQ 80/40 SZ SQ 80/45 SZ SQ 80/50 SZ SQ 80/60 SZ	Piston Ø 100 mm  SQ 100/5 SZ SQ 100/10 SZ SQ 100/15 SZ SQ 100/20 SZ SQ 100/25 SZ SQ 100/35 SZ SQ 100/35 SZ SQ 100/40 SZ SQ 100/45 SZ SQ 100/40 SZ SQ 100/50 SZ SQ 100/50 SZ SQ 100/60 SZ			Stroke 5 10 15 20 25 30 35 40 45 50 60
SQ 12 REP  Piston Ø 50 mm  SQ 50/5 SZ SQ 50/10 SZ SQ 50/15 SZ SQ 50/20 SZ SQ 50/25 SZ SQ 50/30 SZ SQ 50/30 SZ SQ 50/40 SZ SQ 50/40 SZ SQ 50/40 SZ SQ 50/50 SZ SQ 50/60 SZ SQ 50/60 SZ SQ 50/70 SZ	Piston Ø 63 mm SQ 63/5 SZ SQ 63/10 SZ SQ 63/15 SZ SQ 63/20 SZ SQ 63/25 SZ SQ 63/30 SZ SQ 63/30 SZ SQ 63/35 SZ SQ 63/45 SZ SQ 63/45 SZ SQ 63/45 SZ SQ 63/50 SZ SQ 63/60 SZ SQ 63/70 SZ	Piston Ø 80 mm  SQ 80/5 SZ SQ 80/10 SZ SQ 80/15 SZ SQ 80/20 SZ SQ 80/20 SZ SQ 80/30 SZ SQ 80/30 SZ SQ 80/45 SZ SQ 80/45 SZ SQ 80/45 SZ SQ 80/45 SZ SQ 80/60 SZ SQ 80/60 SZ SQ 80/70 SZ	Piston Ø 100 mm  SQ 100/5 SZ SQ 100/10 SZ SQ 100/15 SZ SQ 100/20 SZ SQ 100/25 SZ SQ 100/30 SZ SQ 100/30 SZ SQ 100/40 SZ SQ 100/45 SZ SQ 100/45 SZ SQ 100/50 SZ SQ 100/60 SZ SQ 100/60 SZ SQ 100/70 SZ			Stroke 5 10 15 20 25 30 35 40 45 50 60 70
SQ 12 REP  Piston Ø 50 mm  SQ 50/5 SZ SQ 50/10 SZ SQ 50/15 SZ SQ 50/20 SZ SQ 50/25 SZ SQ 50/30 SZ SQ 50/35 SZ SQ 50/45 SZ SQ 50/60 SZ SQ 50/70 SZ SQ 50/70 SZ SQ 50/75 SZ	Piston Ø 63 mm SQ 63/5 SZ SQ 63/10 SZ SQ 63/15 SZ SQ 63/20 SZ SQ 63/20 SZ SQ 63/30 SZ SQ 63/30 SZ SQ 63/30 SZ SQ 63/45 SZ SQ 63/45 SZ SQ 63/50 SZ SQ 63/60 SZ SQ 63/70 SZ SQ 63/70 SZ SQ 63/75 SZ	Piston Ø 80 mm  SQ 80/5 SZ SQ 80/10 SZ SQ 80/15 SZ SQ 80/20 SZ SQ 80/20 SZ SQ 80/30 SZ SQ 80/35 SZ SQ 80/45 SZ SQ 80/45 SZ SQ 80/50 SZ SQ 80/60 SZ SQ 80/70 SZ SQ 80/70 SZ SQ 80/70 SZ	Piston Ø 100 mm  SQ 100/5 SZ SQ 100/10 SZ SQ 100/15 SZ SQ 100/20 SZ SQ 100/25 SZ SQ 100/30 SZ SQ 100/35 SZ SQ 100/35 SZ SQ 100/45 SZ SQ 100/50 SZ SQ 100/50 SZ SQ 100/60 SZ SQ 100/70 SZ SQ 100/70 SZ SQ 100/75 SZ			Stroke 5 10 15 20 25 30 35 40 45 50 60 70 75



3 wire

#### **Cylinder switches**

Materials: Body: Plastic, screw: Metal Connecting line: 3 m PVC cable, cross section: 2 or 3 x 0.2 mm<sup>2</sup> Protection class: IP 67

Temperature range: -10 $^{\circ}$ C to max. +70 $^{\circ}$ C

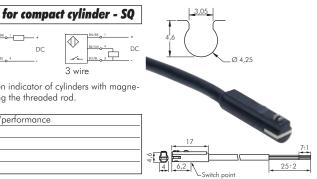
Switch type: Electronic

Note: The proximity switch with light emitting diode is used for the contactless position indicator of cylinders with magnetic pistons. It is mounted by pushing it in the groove of the cylinder and locking it using the threaded rod. **Suitable:** For short stroke cylinder - SQ

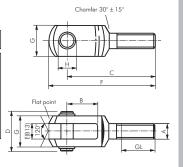
 $\overline{\Diamond}$ 

2 wire

oonabic.	SHOTI SHOKE CYMMACI OC	
Туре	Operating voltage	Switching Max. switching current/performance
2-wire solid-	state sensor	
ZSD 33	10 - 28 V DC	NO contact 50 mA/1.4 W
3-wire fully	electronic sensor (PNP)	
ZSD 22	5 - 30 V DC	NO contact 200 mA/6.0 W



Yokes (male	threads)	for co	mpact	cylinder - SQ						
Type zinc-										For
plated steel	Α	В	C	D	E	F	G	Н	GL	cylinder Ø
GAKA M6	M 6	12	37	17	6	44	12	6	15	25
GAKA M8	M 8	16	47	22	8	57	16	8	20	32 and 40
GAKA M10	M 10	20	57	27	10	69	20	10	25	50 and 63
GAKA M16	M 16	32	89	42	16	108	32	16	40	80
GAKA M20	M 20	40	109	50	20	134	40	20	50	100



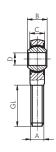
#### Swivel heads (male threads)

#### for compact cylinder - SQ

<u>Type zinc-plated steel:</u> Housing: Zinc-plated steel, bearing: Brass/PTFE, inside ring: 100Cr6
<u>Type stainless steel:</u> Housing: AISI 304, bearing: AISI 304/PTFE, inside ring: AISI 420

Type zinc-	Type stain-									For
plated steel	less steel	А	В	C	D	D2	Н	L	GL	cylinder Ø
SGSA M3*		M 3	6	4.5	3	14	26	33	15	12
SGSA M4		M 4	7	5.25	4	14	30	37	19	16
SGSA M5	SGSA M5 ES	M 5	8	6.0	5	18	33	42	19	20
SGSA M6	SGSA M6 ES	M 6	9	6.75	6	20	36	46	21	25
SGSA M8	SGSA M8 ES	M 8	12	9.0	8	24	42	54	25	32 and 40
SGSA M10	SGSA M10 ES	M 10	14	10.5	10	28	48	62	28	50 and 63
SGSA M16	SGSA M16 ES	M 16	21	15,0	16	42	66	87	37	80
SGSA M20	SGSA M20 ES	M 20	25	19,0	20	50	78	103	45	100





<sup>\*</sup> storage: bronze, re-lubricate using the grease nipple





PU, PA, PTFE and PE hoses from page 192





#### **Double acting compact cylinders with magnetic pistons**

Materials: Head and foot: Aluminium anodised, cylinder tube: Aluminium anodised, piston rod: AISI 303, seal: Polyu-

Temperature range: -30°C to max. +80°C, Operating pressure: Max. 10 bar

Piston rod with male thread -AG



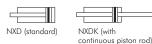
type NXD



type NXD ... -AG



type NXDA



NXDA (with non-rotating piston rod)



type NXE



type NXE ... -AG



NXE (standard)

NXEE (extended in idle position)



Piston Ø	Piston Ø	Piston Ø	Piston Ø	Desired stroke/
50 mm	63 mm	80 mm	100 mm	standard stroke
NXD 50/**	NXD 63/**	NXD 80/**	NXD 100/**	1 to 250
NXD 50/5	NXD 63/5	NXD 80/5	NXD 100/5	5
NXD 50/10	NXD 63/10	NXD 80/10	NXD 100/10	10
NXD 50/15	NXD 63/15	NXD 80/15	NXD 100/15	15
NXD 50/20	NXD 63/20	NXD 80/20	NXD 100/20	20
NXD 50/25	NXD 63/25	NXD 80/25	NXD 100/25	25
NXD 50/30	NXD 63/30	NXD 80/30	NXD 100/30	30
NXD 50/40	NXD 63/40	NXD 80/40	NXD 100/40	40
NXD 50/50	NXD 63/50	NXD 80/50	NXD 100/50	50
NXD 50/60	NXD 63/60	NXD 80/60	NXD 100/60	60
NXD 50/70	NXD 63/70	NXD 80/70	NXD 100/70	70
NXD 50/80	NXD 63/80	NXD 80/80	NXD 100/80	80
NXD 50/90	NXD 63/90	NXD 80/90	NXD 100/90	90
NXD 50/100	NXD 63/100	NXD 80/100	NXD 100/100	100
NXD 50/125	NXD 63/125	NXD 80/125	NXD 100/125	125
NXD 50/160	NXD 63/160	NXD 80/160	NXD 100/160	160
NXD 50/200	NXD 63/200	NXD 80/200	NXD 100/200	200
NXD 50/250	NXD 63/250	NXD 80/250	NXD 100/250	250
Repair sets				<b>₹</b>
NXD 50 REP	NXD 63 REP	NXD 80 REP	NXD 100 REP	

#### Simple acting compact cylinders with magnetic pistons

Materials: Head and foot: Aluminium anodised, cylinder tube: Aluminium anodised, piston rod: AISI 303, seal: Polyurethane

Temperature range: -30°C to max. +80°C, Operating pressure: Max. 10 bar Optional: Piston rod with male thread -AG

Piston Ø	Piston Ø	Piston Ø	Piston Ø	Piston Ø	Piston Ø	Standard
12 mm	16 mm	20 mm	25 mm	32 mm	40 mm	stroke
NXE 12/5	NXE 16/5	NXE 20/5	NXE 25/5	NXE 32/5	NXE 40/5	5
NXE 12/10	NXE 16/10	NXE 20/10	NXE 25/10	NXE 32/10	NXE 40/10	10
NXE 12/15	NXE 16/15	NXE 20/15	NXE 25/15	NXE 32/15	NXE 40/15	15
NXE 12/20	NXE 16/20	NXE 20/20	NXE 25/20	NXE 32/20	NXE 40/20	20
NXE 12/25	NXE 16/25	NXE 20/25	NXE 25/25	NXE 32/25	NXE 40/25	25
Repair sets						<b>*</b>
NXE 12 REP	NXE 16 REP	NXE 20 REP	NXE 25 REP	NXE 32 REP	NXE 40 REP	
Piston Ø	D:	D:	D ~			
1 131011 12	Piston Ø	Piston Ø	Piston Ø			Standard
50 mm	63 mm	80 mm	Piston $\varnothing$ 100 mm			Standard stroke
50 mm	63 mm	80 mm	100 mm			stroke
<b>50 mm</b> NXE 50/5	<b>63 mm</b> NXE 63/5	<b>80 mm</b> NXE 80/5	<b>100 mm</b> NXE 100/5			stroke 5
<b>50 mm</b> NXE 50/5 NXE 50/10	63 mm NXE 63/5 NXE 63/10	<b>80 mm</b> NXE 80/5 NXE 80/10	100 mm NXE 100/5 NXE 100/10			stroke 5 10
50 mm NXE 50/5 NXE 50/10 NXE 50/15	63 mm NXE 63/5 NXE 63/10 NXE 63/15	80 mm NXE 80/5 NXE 80/10 NXE 80/15	100 mm NXE 100/5 NXE 100/10 NXE 100/15			stroke 5 10 15
50 mm NXE 50/5 NXE 50/10 NXE 50/15 NXE 50/20	63 mm NXE 63/5 NXE 63/10 NXE 63/15 NXE 63/20	80 mm NXE 80/5 NXE 80/10 NXE 80/15 NXE 80/20	100 mm NXE 100/5 NXE 100/10 NXE 100/15 NXE 100/20			stroke 5 10 15 20

Order example: NXD \* 16/ \*\* \*\* Standard type Order numbers suffixes:

Designation for the options: Piston rod with male thread

Continuous piston rod With non-rotating piston rod Extended in idle position

Shock absorbe

Piston Ø/stroke



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# **Compact cylinders NXD/NXE**

#### **Main dimensions - compact cylinders NXD/NXE** Ø 12 - 25 Ø 32 - 100 option -AG F 0 Piston Ø 12 mm 16 mm 20 mm 25 mm 32 mm 40 mm 63 mm 80 mm 100 mm 29 29 50 100 36 40 58 67 80 124 Ø B 8 10 10 12 12 16 20 25 16 ØС 8 8 6 6 6 6 6 ØD 3.3 3.3 4.2 4.2 5.2 5.2 6.7 8.5 8.5 8.5 M 4 M 5 M 5 M 6 M 6 M 8 M 10 M 10 M 10 ØF 7.5 7.5 13.5 10.5 13.5 13.5 M 6 G1 M 4 M 5 M 5 M 10 M 12 M 3 M 6 M 8 M 8 G2 M 6 M 8 M10 M10 M10 M10 x M12 M12 M16 x $M20 \times 1.5$ 38 38 38 39.5 45.5 45.5 50 66.5 0 0 0 0 3 0 0 0 0 G 1/8' G 1/4" M 5 G 1/8 G 1/8" G 1/8 M 5 M 5 M 5 G 1/8' 8 8 8 8 8 8 8 8 8.5 10.5 0 12.25 12.25 12.25 12.75 14.75 19.25 14.5 14.75 14.25 16 18 18 22 26 32 42 50 62 82 103 Q 10 10 12 12 12 15 20 17 22 6 8 8 10 10 13 13 4.5 8.5 3.5 6.5 3.5 4.5 5.5 5.5 8.5 8.5 22 16 20 22 22 22 24 24 32 40 4.5 6

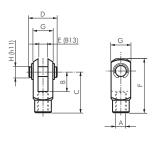
for NXE with stroke > 25 mm, please contact us.

# **Compact cylinders - NXD/NXE - accessories**





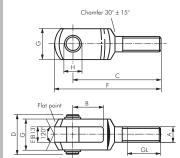
Piston rod n	uts		for compact cylinders				
Type zinc- plated steel	Type V4A (vox (stainless steel)	Thread	SW	For cylinder Ø			
GM 6 ST	GM 6 ES	M 6	10	12			
GM 8 ST	GM 8 ES	M 8	13	16			
GM 10125 ST	GM 10125 ES	M 10 X 1.25	17	20 to 40			
GM 12125 ST	GM 12125 ES	M 12 x 1.25	19	50 and 63			
GM 1615 ST	GM 1615 ES	M 16 x 1.5	24	80			
GM 2015 ST	GM 2015 ES	M 20 x 1.5	30	100			



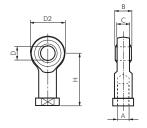
#### Yokes with bolts for compact cylinders

Propried : Material AISI 316Ti -ES 4A

Type zinc-	Type									For
plated steel	AISI 303*	Α	В	C	D	Е	F	G	Н	cylinder Ø
GAK 12/16	GAK 12/16 ES	M 6	12	24	16	6	31	12	6	12
GAK 20	GAK 20 ES	M 8	16	32	23	8	42	16	8	16
GAK 25/32	GAK 25/32 ES	M 10 x 1.25	20	40	27	10	52	20	10	20 to 40
GAK 40	GAK 40 ES	M 12 x 1.25	24	48	33	12	62	24	12	50 and 63
GAK 50/63	GAK 50/63 ES	M 16 x 1.5	32	64	43	16	83	32	16	80
GAK 80/100	GAK 80/100 ES	M 20 x 1.5	40	80	51	20	105	40	20	100
* type stainless steel of	an optically differ from	the drawina								



Yokes (male	threads)		fo	r comp	act cylinders					
Type zinc- plated steel	А	В	С	D	E	F	G	Н	GL	For cylinder Ø
GAKA M6	M 6	12	37	17	6	44	12	6	15	32 and 40
GAKA M8	M 8	16	47	22	8	57	16	8	20	50 and 63
GAKA M10	M 10	20	57	27	10	69	20	10	25	80
GAKA M12	M 12	24	68	33	12	82	24	12	30	100

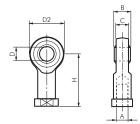


#### **Swivel heads**

#### for compact cylinders

<u>Type zinc-plated steel:</u> Housing: Zinc-plated steel, bearing: Brass/PTFE, inside ring: 100Cr6
<u>Type stainless steel:</u> Housing: AISI 304, bearing: AISI 304/PTFE, inside ring: AISI 420

Type zinc-	Type stain-								For
plated steel	less steel	Α	В	С	D	D2	L	Н	cylinder Ø
SGS 12/16	SGS 12/16 ES	M 6	9	6.75	6	20	12	30	12
SGS 20	SGS 20 ES	M 8	12	9.0	8	24	16	36	16
SGS 25/32	SGS 25/32 ES	M 10 x 1.25	14	10.5	10	28	20	43	20 to 40
SGS 40	SGS 40 ES	M 12 x 1.25	16	12.0	12	32	22	50	50 and 63
SGS 50/63	SGS 50/63 ES	M 16 x 1.5	21	15.0	16	42	28	64	80
SGS 80/100	SGS 80/100 ES	M 20 x 1.5	25	18.0	20	50	33	77	100



#### Swivel heads made of plastic

#### for compact cylinders

 $\label{eq:Material:High performance polymer, self-lubricating} % \label{eq:Material:High-performance} % \label{eq:Material:High-perfo$ 

								For
Туре	A	В	С	D	D2	L	Н	cylinder Ø
SGS 12/16 KU	M 6	9	7.0	6	20	12	30	12
SGS 20 KU	M 8	12	9.0	8	24	16	36	16
SGS 25/32 KU	M 10 x 1.2	5 14	10.5	10	28	20	43	20 to 40
SGS 40 KU	M 12 x 1.2	5 16	12.0	12	34	24	50	50 and 63
SGS 50/63 KU	M 16 x 1.5	21	15.0	16	42	31	64	80
SGS 80/100 KU	M 20 x 1.5	25	18.0	20	50	33	77	100

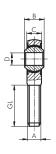
#### Swivel heads (male threads)

#### for compact cylinders

Housing: Zinc-plated steel, bearing: Brass/PTFE, inside ring: 100Cr6 Type zinc-plated steel: Housing: AISI 304, bearing: AISI 304/PTFE, inside ring: AISI 420

Type zinc-	Type stain-									For
plated steel	less steel	Α	В	С	D	D2	Н	L	GL	cylinder Ø
SGSA M4		M 4	7	5.25	4	14	30	37	19	16
SGSA M5	SGSA M5 ES	M 5	8	6.0	5	18	33	42	19	20 and 25
SGSA M6	SGSA M6 ES	M 6	9	6.75	6	20	36	46	21	32 and 40
SGSA M8	SGSA M8 ES	M 8	12	9.0	8	24	42	54	25	50 and 63
SGSA M10	SGSA M10 ES	M 10	14	10.5	10	28	48	62	28	80
SGSA M12	SGSA M12 ES	M 12	16	12.0	12	32	54	70	32	100



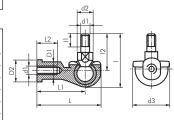


#### Swivel heads 90°

#### for compact cylinders

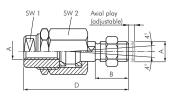
Material: Body: Die-cast aluminium, spigot and ball: Zinc-plated steel

												For
Туре	d1	d2	d3	L	1	L1	- 11	L2	12	D1	D2	cylinder Ø
SGS 12/16-90	M 6	10	20	40.5	36.0	30	11	14	26	10.0	13	12
SGS 20-90	M 8	12	24	49.0	43.5	36	12	17	31	12.5	16	16
SGS 25/32-90	M 10 x 1.25	14	30	58	51.5	43	15	21	37	15.0	19	20 to 40
SGS 40-90	M 12 x 1.25	19	32	66	57.5	50	17	25	42	17.5	22	50 and 63
SGS 50/63-90	M 16 x 1.5	22	44	84	79.5	64	23	32	60	22.0	27	80
SGS 80/100-90	M 20 x 1.5	29	50	99	90.0	77	25	35	68	27.5	34	100



## Flexo couplings

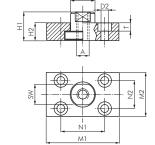
Flexo coupli	ngs					for	compac	t cylinders
Type zinc- plated steel	Type AISI 303/304	А	B*	D*	SW 1*	SW 2	Radial play*	For cylinder Ø
FK 12/16	FK 12/16 ES	M 6	10	35.0	7	15	2	12
FK 20	FK 20 ES	M 8	20	57.0	11	19	2	16
FK 25/32	FK 25/32 ES	M 10 x 1.25	20	71.5	19	30	2	20 to 40
FK 40	FK 40 ES	M 12 x 1.25	24	75.0	19	32	2	50 and 63
FK 50/63	FK 50/63 ES	M 16 x 1.5	32	104.0	27	41	2	80
FK 80/100	FK 80/100 ES	M 20 x 1.5	40	119.0	27	41	2	100



#### Flexo couplings with mounting plates

for e	compact	cylinde	rs
-------	---------	---------	----

Type zinc-	Type (Nox							0			6) 4 /	_	For
plated steel	AISI 304	А	D1	D2	ΗΙ	H2	ΜI	M2	ΝI	N2	SW	- 1	cylinder Ø
FKB 25/32	FKB 25/32 ES	M 10 x 1.25	20	6.6	24	15	60	37	36	23	17	7	20 to 40
FKB 40	FKB 40 ES	M 12 x 1.25	25	9.0	30	20	60	56	42	38	19	9	50 and 63
FKB 50/63	FKB 50/63 ES	M 16 x 1.5	30	11.0	32	20	80	80	58	58	24	11	80
FKB 80/100	FKB 80/100 ES	M 20 x 1.5	40	14.0	35	20	90	90	65	65	36	13	100

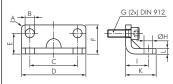


#### **Foot fastenings**

#### for compact cylinders

Supply volume: 1 pc. mounting bracket, incl. 2 fastening screws

Type zinc-												For
plated steel	Α	В	C	D	E	F	G	Н	1	K	L	cylinder Ø
NXA 12/16	2	4.4	18	30	13.0	17.5	M 4 x 16	5.5	13	17.5	3	12 and 16*
NXA 20	2	5.4	22	36	16.0	22.0	M 5 x 20	6.6	16	22.0	4	20*
NXA 25	2	5.4	26	40	17.0	23.0	M 5 x 20	6.6	17	22.0	4	25*
NXA 32	2	6.6	32	50	16.0	24.0	M 6 x 20	6.6	18	26.0	5	32
NXA 40	5	6.6	42	60	21.5	29.5	M 6 x 20	9.0	20	28.0	5	40
NXA 50	5	9.0	50	68	22.0	30.0	M 8 x 25	9.0	24	32.0	6	50
NXA 63	5	11.0	62	84	28.5	39.0	M 10 x 25	11.0	27	39.0	6	63
NXA 80	5	11.0	82	102	24.5	36.5	M 10 x 25	11.0	30	42.0	8	80
NXA 100	5	11.0	103	123	26.5	38.5	M 10 x 30	13.5	33	45.0	8	100



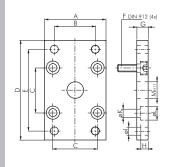
<sup>\*</sup> cylinders NXD & NXE Ø 12 to 25 only have one mounting hole. Therefore we do not recommend use of these foot fastenings for these di-

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

485

dimensions for stainless steel may vary

# **Compact cylinders - NXD/NXE - accessories**

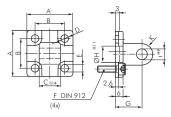


#### Flange fastenings at the front or rear

for compact cylinders

Supply volume: 1 pc. flange plate, incl. 4 fastening screws

Type zinc-													For
plated steel	Α	В	C	D	Е	F	G	Н	- 1	K	L	M	cylinder Ø
NXB 12/16	29		18	55	43	M 4 x 16	10	5.4	5.5	4.5	9	10	12 and 16
NXB 20	36		22	70	55	M 5 x 20	10	5.4	6.6	5.5	10	12	20
NXB 25	40		26	76	60	M 5 x 20	10	5.4	6.6	5.5	10	12	25
NXB 32	50	32	32	80	65	M 6 x 20	10	6.4	7.0	6.6	11	14	32
NXB 40	60	36	42	102	82	M 6 x 20	10	6.4	9.0	6.6	11	14	40
NXB 50	68	45	50	110	90	M 8 x 25	12	8.6	9.0	9.0	15	18	50
NXB 63	87	50	62	130	110	M 10 x 25	15	10.6	9.0	11.0	18	18	63
NXB 80	107	63	82	160	135	M 10 x 25	15	10.6	12.0	11.0	18	23	80
NXB 100	128	75	103	190	163	M 10 x 30	15	10.6	14.0	11.0	18	28	100

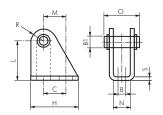


#### Swivel fastenings clips

#### for compact cylinders

Supply volume: 1 swivel fastening, incl. 4 fastening screws

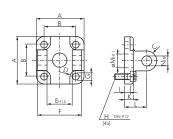
Туре										For
aluminium	Α	В	С	Е	F	G	Н	-	K	cylinder Ø
NXG 12/16	27	18	12	4.5	M 4 x 16	16	10	6	6	12 and 16
NXG 20	34	22	16	5.5	M 5 x 20	20	12	8	8	20
NXG 25	38	26	16	5.5	M 5 x 20	20	12	8	8	25



#### Bearing blocks with bolts

## for compact cylinders

Type zinc- plated steel	Type AISI 304*	В	В1	С	Н	L	Ν	0	R	S	М	For cylinder Ø
BG 12/16	BG 12/16 ES	5.5	6	15	25	27	12.1	23.0	7	3	13	12 and 16
BG 20/25	BG 20/25 ES	6.6	8	20	32	30	16.1	29.5	10	4	16	20 and 25

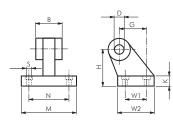


#### **Swivel fastening forks**

#### for compact cylinders

Supply volume: 1 pc. swivel fastening, incl. 4 fastening screws

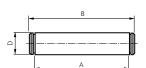
	Туре													For
-	aluminium	Α	В	C	Е	F	G	Н	1	K	L	M	Ν	cylinder Ø
- 1	NXC 32	48	32	10.0	26	45	6.6	M 6 x 20	5.5	9	22	14	10	32
- 1	NXC 40	58	42	12.5	28	52	6.6	M 6 x 20	5.5	9	25	14	12	40
	NXC 50	66	50	12.5	32	60	9.0	M 8 x 20	6.5	11	27	18	12	50
	NXC 63	83	62	15.0	40	70 1	1.0	M 10 x 25	6.5	11	32	18	16	63
	NXC 80	102	82	15.0	50	90 1	1.0	M 10 x 30	10.0	13	36	23	16	80
	NXC 100	123	103	20.0	60	110 1	1.0	M 10 x 30	10.0	15	41	28	20	100



#### Swivel fastening 90° clips

#### for compact cylinders

Туре	Type (Nox)											For
aluminium	AISI 316	В	ØD	G	Н	K	M	Ν	ØS	W 1	W 2	cylinder Ø
TD 32	TD 32 ES	26	10	21	32	8	51	38	6.6	18	31	32
TD 40	TD 40 ES	28	12	24	36	10	54	41	6.6	22	35	40
TD 50	TD 50 ES	32	12	33	45	12	65	50	9.0	30	45	50
TD 63	TD 63 ES	40	16	37	50	14 (12)	* 67	52	9.0	35	50	63
TD 80	TD 80 ES	50	16	47	63	14	86	66	11.0	40	60	80
TD 100	TD 100 ES	60	20	55	71	17 (15)	* 96	76	11.0	50	70	100
* TD ES	<u> </u>											



#### **Bolts for swivel fastenings**

#### for compact cylinders

Supply volume: Bolts complete with compression ring and cotter pins

Type zinc-	Туре				For
plated steel	AISI 316	A	В	D	cylinder Ø
FF 32	FF 32 ES	46.0	53	10	32
FF 40	FF 40 ES	53.0	60	12	40
FF 50	FF 50 ES	61.0	68	12	50
FF 63	FF 63 ES	71.0	78	16	63
FF 80	FF 80 ES	91.0	98	16	80
FF 100	FF 100 ES	111.0	118	20	100

Materials: Body: Plastic, threaded part: Brass, screw: Stainless steel Connecting line: PUR cable Protection class: IP 67

**Temperature range:** -20°C to max. +70°C

Note: The proximity switch with light emitting diode is used for the contactless position indicator of cylinders with magnetic pistons. It is mounted by pushing it in the T-groove of the cylinder and locking it using the threaded rod. **Suitable:** For cylinder ISO 15552: XL/XLE, compact cylinder: NXE/NXD compact cylinder ISO 21287: NAE/NAD/SFS, rodless cylinder: LZ (Ø 18 mm only with clamp ZSAB2 5), guide cylinder: ZDFM and other cylinders with continuous



type ZSA 12

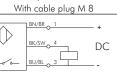
Advantages: • No mounting material required. • Only one switch for many cylinders

	Only one switch for many cy	, iii iacis		
	Operating		Max. switching	PUR
Туре	voltage	Switching	current/performance	connection line
2-wire reed sen	sor			
ZSA 12	10-230V AC	NO contact	150 mA/10 W	3 m, 2 x 0.14 mm <sup>2</sup>
	10-170V DC			
ZSA 12-M8	10-60V AC	NO contact	150 mA/10 W	0.2 m, 2 x 0.14 mm <sup>2</sup>
	10-75V DC			With cable plug M 8
3-wire reed sen	sor			
ZSA 13	10-30V AC/DC	NO contact	(PNP)500 mA/10 W	3 m, 3 x 0.14 mm <sup>2</sup>
ZSA 13-M8	10-30V AC/DC	NO contact	(PNP)500 mA/10 W	0.2 m, 3 x 0.14 mm <sup>2</sup>
				With cable plug M 8
fully electronic s	sensor (reverse polarity prote	ction)		
ZSA 33	10-30V DC	NO contact	(PNP)130 mA/4 W	3 m, 3 x 0.14 mm <sup>2</sup>
ZSA 33-M8	10-30V DC	NO contact	(PNP)130 mA/4 W	0.2 m, 3 x 0.14 mm <sup>2</sup>

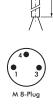








Type D



ZSA 12/ZSA 12-M8

ZSA 13/ZSA 13-M8

## Universal cylinder switch - C-groove, T-groove (5 mm) & round cylinder

Materials: Body: plastic, screw: metal Connecting line: PVC cable

Protection class: IP 67 Temperature range:  $-10^{\circ}\text{C}$  to max.  $+70^{\circ}\text{C}$ 

Note: The proximity switch with light emitting diode is used for the contactless position indicator of cylinders with magnetic pistons. It is mounted by pushing it in the groove of the cylinder and locking it using the threaded rod.

Suitable: Universal use for cylinders with continuous C groove, continuous and non-continuous T groove (5 mm) and

with optional tension tape also round cylinder Ø 8 - 63 mm.

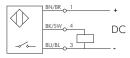


- **√Advantages:** no mounting material required for cylinder with C-groove & T-groove (5mm).
  - a switch that fits many products of most Asian brands (e.g. SMC)
  - with included adapter fits many products of most European brands (e.g. Festo).
  - can be used with optional tension tape for round cylinders.

	•		•	
	Operating-		max. Switching	
Туре	voltage	Switching	current / performance	Connecting line
2-wire reed sen	sor, red LED			
ZSD 12	5-120V AC/DC	NO contact	100 mA/10 W	3 m, 2 x 0,18 mm <sup>2</sup>
2-wire solid-sta	te sensor, red LED			
ZSD 22	10-28V DC	NO contact	50 mA/1,4 W	3 m, 2 x 0,18 mm <sup>2</sup>
ZSD 22-M8	10-28V DC	NO contact	50 mA/1,4 W	0,15 m, 2 x 0,18 mm <sup>2</sup>
				mit M 8-Stecker (3-polig)
Fully electronic	sensor (reverse polarity pro	otection), green	LED	
ZSD 33	5-30V DC	NO contact (PI	NP) 200 mA/6 W	3 m, 3 x 0,18 mm <sup>2</sup>
ZSD 33-M8	5-30V DC	NO contact (Pi	NP) 200 mA/6 W	0,15 m, 3 x 0,18 mm <sup>2</sup>
				mit M 8-Stecker (3-polig)







fully electronic sensor



2-wire reed sensor

2-wire solid-state sensor

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

witching point

# **Compact cylinders ISO 21287**

# Pressure-force tables can be found on page 3

#### Double acting compact cylinders with magnetic pistons

Eco-Line/ISO 21287

Materials: Head and foot: Aluminium, cylinder tube: Aluminium anodised, piston rod: Stainless steel (Ø 32 - 100: steel hard chrome-plated), seal: NBR/PUR

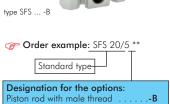
Temperature range: -20°C to max. +80°C Operating pressure: 1 - 10 bar

Optional: Piston rod with male thread -B



Piston Ø	Piston Ø	Piston Ø	Piston Ø	Piston Ø	Piston Ø	
20 mm	25 mm	32 mm	40 mm	50 mm	63 mm	Stroke
SFS 20/5	SFS 25/5	SFS 32/5	SFS 40/5	SFS 50/5	SFS 63/5	5
SFS 20/10	SFS 25/10	SFS 32/10	SFS 40/10	SFS 50/10	SFS 63/10	10
SFS 20/15	SFS 25/15	SFS 32/15	SFS 40/15	SFS 50/15	SFS 63/15	15
SFS 20/20	SFS 25/20	SFS 32/20	SFS 40/20	SFS 50/20	SFS 63/20	20
SFS 20/25	SFS 25/25	SFS 32/25	SFS 40/25	SFS 50/25	SFS 63/25	25
SFS 20/30	SFS 25/30	SFS 32/30	SFS 40/30	SFS 50/30	SFS 63/30	30
SFS 20/40	SFS 25/40	SFS 32/40	SFS 40/40	SFS 50/40	SFS 63/40	40
SFS 20/50	SFS 25/50	SFS 32/50	SFS 40/50	SFS 50/50	SFS 63/50	50
SFS 20/60	SFS 25/60	SFS 32/60	SFS 40/60	SFS 50/60	SFS 63/60	60
SFS 20/80	SFS 25/80	SFS 32/80	SFS 40/80	SFS 50/80	SFS 63/80	80
SFS 20/100	SFS 25/100	SFS 32/100	SFS 40/100	SFS 50/100	SFS 63/100	100
SFS 20/125	SFS 25/125	SFS 32/125	SFS 40/125	SFS 50/125	SFS 63/125	125
SFS 20/150	SFS 25/150	SFS 32/150	SFS 40/150	SFS 50/150	SFS 63/150	150
		SFS 32/200	SFS 40/200	SFS 50/200	SFS 63/200	200
Repair sets						<b>*</b>
SFS 20 REP	SFS 25 REP	SFS 32 REP	SFS 40 REP	SFS 50 REP	SFS 63 REP	
Piston Ø	Piston Ø					

	_	
Piston Ø	Piston Ø	
80 mm	100 mm	Stroke
SFS 80/10	SFS 100/10	10
SFS 80/15	SFS 100/15	15
SFS 80/20	SFS 100/20	20
SFS 80/25	SFS 100/25	25
SFS 80/30	SFS 100/30	30
SFS 80/40	SFS 100/40	40
SFS 80/50	SFS 100/50	50
SFS 80/60	SFS 100/60	60
SFS 80/80	SFS 100/80	80
SFS 80/100	SFS 100/100	100
SFS 80/125	SFS 100/125	125
SFS 80/150	SFS 100/150	150
SFS 80/200	SFS 100/200	200
Repair sets		to the second of
SFS 80 REP	SFS 100 REP	



F	Pressure-force tables can be found on page 3

#### Simple acting compact cylinders with magnetic pistons

Eco-Line/ISO 21287

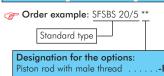
Materials: Head and foot: Aluminium, cylinder tube: Aluminium anodised, piston rod: Stainless steel (Ø 32 - 63: Steel hard chrome-plated), seal: NBR/PUR

hard chrome-plated), seal: NBR/PUR
 Temperature range: -20°C to max. +80°C
 Operating pressure: 2 - 10 bar
 Optional: Piston rod with male thread -B



Piston Ø						
20 mm	25 mm	32 mm	40 mm	50 mm	63 mm	Stroke
SFSBS 20/5	SFSBS 25/5	SFSBS 32/5	SFSBS 40/5	SFSBS 50/5	SFSBS 63/5	5
SFSBS 20/10	SFSBS 25/10	SFSBS 32/10	SFSBS 40/10	SFSBS 50/10	SFSBS 63/10	10
SFSBS 20/15	SFSBS 25/15	SFSBS 32/15	SFSBS 40/15	SFSBS 50/15	SFSBS 63/15	15
SFSBS 20/20	SFSBS 25/20	SFSBS 32/20	SFSBS 40/20	SFSBS 50/20	SFSBS 63/20	20
SFSBS 20/25	SFSBS 25/25	SFSBS 32/25	SFSBS 40/25	SFSBS 50/25	SFSBS 63/25	25
Repair sets						<b>*</b>
SFS 20 REP	SFS 25 REP	SFS 32 REP	SFS 40 REP	SFS 50 REP	SFS 63 REP	













Solenoid valve from page 414

#### Eco-Line/ISO 21287 Main dimensions - compact cylinders SFS option - B type Ø 20 type Ø 25 - Ø 100 □ TG ZA + stroke ZA + stroke ΠE E1 ΠE ZB + stroke ZB + stroke Piston Ø CH E1 EE KK PL2 WH 22.0 20 mm 16 8 36.0 0 M 5 M 6 M 8 15.5 5.5 M 5 6 12 16 26.0 32.5 16 19 40.0 M 5 39 25 mm 10 12 12 16 10 0 M 5 M 6 8 M 17.5 45 51 52 53 57 2.5 2.5 2.5 3.5 14 14 G 1/8" G 1/8" M 10 x 1.25 32 mm 16 45.5 8.0 0 44 M 8 15.5 M 6 M 10 x 1.25 M 10 x 1.25 M 12 x 1.25 M 12 x 1.25 19 16 20 45 40 mm 16 53.0 M 8 16.5 M 6 38.0 G 1/8" G 1/8" 17 50 mm 22 10.5 11.5 8 20 63.0 M 10 M 10 16.0 M 8 46.5 45 22 20 20 17 63 mm 49 16 74.0 M 8 56.5 17.0 28 25 32 G 1/8" G 1/8" 3.5 4.5 M 12 M 12 M 16 x 1.5 M 16 x 1.5 15.0 19.0 92.0 72.0 64 77 10 10 80 mm M 10 109.0 89.0 100 mm 24.5

Piston rod n	uts	for comp	oact cyline	der ISO 21287
Type zinc- plated steel	Type V4A (stainless steel)	Thread	SW	For cylinder Ø
GM 6 ST	GM 6 ES	M 6	10	16
GM 8 ST	GM 8 ES	M 8	13	20 and 25
GM 10125 ST	GM 10125 ES	M 10 X 1.25	17	32 and 40
GM 12125 ST	GM 12125 ES	M 12 x 1.25	19	50 and 63
GM 1615 ST	GM 1615 ES	M 16 x 1.5	24	80 and 100



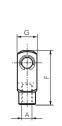


## Yokes with bolts for compact cylinder ISO 21287

Optional: Material AISI 316Ti -ES 4A

Spilonal: Ma	ienai / ((3) 3 10 11 - <b>L3</b>	-77 (								
Type zinc-	Type (Nox)									For
plated steel	AISI 303*	Α	В	C	D	Е	F	G	Н	cylinder Ø
GAK 12/16	GAK 12/16 ES	M 6	12	24	16	6	31	12	6	16
GAK 20	GAK 20 ES	M 8	16	32	23	8	42	16	8	20 and 25
GAK 25/32	GAK 25/32 ES	M 10 x 1.25	20	40	27	10	52	20	10	32 and 40
GAK 40	GAK 40 ES	M 12 x 1.25	24	48	33	12	62	24	12	50 and 63
GAK 50/63	GAK 50/63 ES	M 16 x 1.5	32	64	43	16	83	32	16	80 and 100

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\* type stainless steel can optically differ from the drawing



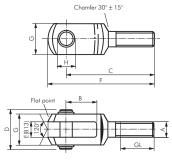


PU, PA, PTFE and PE hoses from page 192

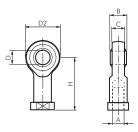




# Compact cylinders ISO 21287 - accessories



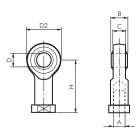
Yokes (male	threads)	with b	olts			for compact cylinder ISO 21287				
Type zinc-										For
plated steel	Α	В	C	D	Е	F	G	Н	GL	cylinder Ø
GAKA M6	M 6	12	37	17	6	44	12	6	15	20 and 25
GAKA M8	M 8	16	47	22	8	57	16	8	20	32 and 40
GAKA M10	M 10	20	57	27	10	69	20	10	25	50 and 63
GAKA M12	M 12	24	68	33	12	82	24	12	30	80 and 100



## Swivel heads for compact cylinder ISO 21287

Materials:Type zinc-plated steel:<br/>Type stainless steel:Housing: Zinc-plated steel, bearing: Brass/PTFE, inside ring: 100Cr6<br/>Housing: AISI 304, bearing: AISI 304/PTFE, inside ring: AISI 420

Type zinc-	Type stain-								For
plated steel	less steel	Α	В	С	D	D2	L	Н	cylinder Ø
SGS 12/16	SGS 12/16 ES	M 6	9	6.75	6	20	12	30	16
SGS 20	SGS 20 ES	M 8	12	9.0	8	24	16	36	20 and 25
SGS 25/32	SGS 25/32 ES	M 10 x 1.25	14	10.5	10	28	20	43	32 and 40
SGS 40	SGS 40 ES	M 12 x 1.25	16	12.0	12	32	22	50	50 and 63
SGS 50/63	SGS 50/63 ES	M 16 x 1.5	21	15.0	16	42	28	64	80 and 100

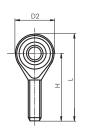


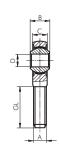
#### Swivel heads made of plastic for compact cylinder ISO 21287

**Material:** High performance polymer, self lubricating **Temperature range:** -40°C to max. +80°C

Operating range: Wet environments, weak acids and alkalis, water, extreme dirt

								For
Туре	A	В	С	D	D2	L	Н	cylinder Ø
SGS 12/16 KU	M 6	9	7.0	6	20	12	30	16
SGS 20 KU	M 8	12	9.0	8	24	16	36	20 and 25
SGS 25/32 KU	 M 10 x 1.25	14	10.5	10	30	20	43	32 and 40
SGS 40 KU	 M 12 x 1.25	16	12.0	12	34	24	50	50 and 63
SGS 50/63 KU	 M 16 x 1.5	21	15.0	16	42	31	64	80 and 100



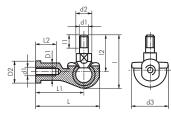


#### Swivel heads (male threads)

#### for compact cylinder ISO 21287

Materials: Type zinc-plated steel: Housing: Zinc-plated steel, bearing: Brass/PTFE, inside ring: 100Cr6
Type stainless steel: Housing: AISI 304, bearing: AISI 304/PTFE, inside ring: AISI 420

Type zinc-	Type stain-									For
plated steel	less steel	Α	В	С	D	D2	Н	L	GL	cylinder Ø
SGSA M6	SGSA M6 ES	M 6	9	6.75	6	20	36	46	21	20 and 25
SGSA M8	SGSA M8 ES	M 8	12	9.0	8	24	42	54	25	32 and 40
SGSA M10	SGSA M10 ES	M 10	14	10.5	10	28	48	62	28	50 and 63
SGSA M12	SGSA M12 ES	M 12	16	12.0	12	32	54	70	32	80 and 100



#### Swivel heads 90° for compact cylinder ISO 21287

Material: Body: Die-cast aluminium, spigot and ball: Zinc-plated steel

													For
	Туре	d1	d2	d3	L	1	L1	11	L2	12	D1	D2	cylinder Ø
1	SGS 12/16-90	M 6	10	20	40.5	36.0	30	11	14	26	10.0	13	16
	SGS 20-90	M 8	12	24	49.0	43.5	36	12	17	31	12.5	16	20 and 25
	SGS 25/32-90	M 10 x 1.25	14	30	58.0	51.5	43	15	21	37	15.0	19	32 and 40
	SGS 40-90	M 12 x 1.25	19	32	66.0	57.5	50	17	25	42	17.5	22	50 and 63
	SGS 50/63-90	M 16 x 1.5	22	44	84.0	79.5	64	23	32	60	22.0	27	80 and 100



FESTO Bellows cylinders can be found in our Online Shop



Fest orotary actuators can be found in our Online Shop



Festo shock absorbers can be found in our Online Shop

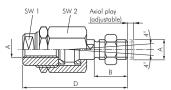


You will find Festo stop cylinders in our Online Shop

## Flexo couplings

#### for compact cylinder ISO 21287

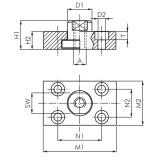
								_
Type <b>zinc-</b>	Type (**\o_x						Radial	For
plated steel	AISI 303/304	Α	B*	D* S'	W 1*	SW 2	play*	cylinder Ø
FK 12/16	FK 12/16 ES	M 6	10	35	7	15	2	16
FK 20	FK 20 ES	M 8	20	57	11	19	2	20 and 25
FK 25/32	FK 25/32 ES	M 10 x 1.25	20	71.5	19	30	2	32 and 40
FK 40	FK 40 ES	M 12 x 1.25	24	75	19	32	2	50 and 63
FK 50/63	FK 50/63 ES	M 16 x 1.5	32	104	27	41	2	80 and 100



#### Flexo couplings with mounting plates

#### for compact cylinder ISO 21287

Type zinc-	Type (Nox)												For
plated steel	AISI 304	Α	D1	D2	H1	H2	M1	M2	N1	N2	SW	Τ	cylinder Ø
FKB 25/32	FKB 25/32 ES	M 10 x 1.25	20	6.6	24	15	60	37	36	23	17	7	32 and 40
FKB 40	FKB 40 ES	M 12 x 1.25	25	9.0	30	20	60	56	42	38	19	9	50 and 63
FKB 50/63	FKB 50/63 ES	M 16 x 1.5	30	11.0	32	20	80	80	58	58	24	11	80 and 100

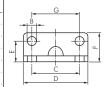


#### **Foot fastenings**

#### for compact cylinder ISO 21287

Supply volume: 1 pc. mounting bracket, incl. 2 fastening screws

Type zinc-												For
plated steel		3 (		)	Е	F	G	Н	-	K	L	cylinder Ø
NXA 12/16	4	1.4 1	8 3	30	13.0	17.5	18.0	5.5	13	17.5	3	16
NXA 20	Į	5.4 2	2 3	36	16.0	22.0	22.0	6.6	16	22.0	4	20
NXA 25	Į	5.4 2	6 4	10	17.0	23.0	26.0	6.6	17	22.0	4	25
TA 32	7	7.0 3	2 4	15	15.75	30.0	32.5	7.0	24	35.0	4	32
TA 40	7	7.0 3	6 5	52	17.0	30.0	38.0	9.0	28	36.0	4	40
TA 50	Ç	9.0 4	5 6	55	21.75	36.0	46.5	9.0	32	47.0	5	50
TA 63	Ç	9.0 5	0 7	75	21.75	35.0	56.5	9.0	32	45.0	5	63
TA 80	1	1.0 6	3 9	75	27.0	47.0	72.0	12.0	41	55.0	6	80
TA 100	1	1.0 7	5 11	5	26.5	53.0	89.0	14.0	41	57.0	6	100



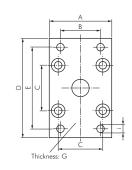


#### Flange fastenings at the front or rear

#### for compact cylinder ISO 21287

Supply volume: 1 pc. flange plate, incl. 4 fastening screws

Type zinc-								For
plated steel	Α	В	С	D	Е	G	1	cylinder Ø
NXB 12/16	29		18.0	55	43	10	5.5	16
NXB 20	36		22.0	70	55	10	6.6	20
NXB 25	 40		26.0	76	60	10	6.6	25
TB 32	 45	32	32.5	80	64	10	7.0	32
TB 40	52	36	38.0	90	72	10	9.0	40
TB 50	 65	45	46.5	110	90	12	9.0	50
TB 63	 75	50	56.5	120	100	12	9.0	63
TB 80	 95	63	72.0	150	126	16	12.0	80
TB 100	 115	75	89.0	170	150	16	14.0	100

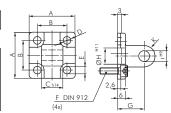


#### Swivel fastening clips

#### for compact cylinder ISO 21287

Supply volume: 1 swivel fastening, incl. 4 fastening screws

Туре										For
aluminium	Α	В	C	Е	F	G	Н		K	cylinder Ø
NXG 12/16	27	18	12	4.5	M 4 x 16	16	10	6	6	16
NXG 20	34	22	16	5.5	M 5 x 20	20	12	8	8	20
NXG 25	 38	26	16	5.5	M 5 x 20	20	12	8	8	25





You will find grippers in our Online Shop



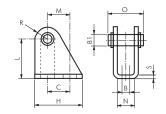


Mini-carriages are found in our Online Shop



<sup>\*</sup> dimensions for stainless steel may vary

# Compact cylinders ISO 21287 - accessories



Bearing blo	cks with bolts			Bearing blocks with bolts										
Type zinc- plated steel	Type AISI 304	В	B1	С	Н	L	N	0	R	S	М	For cylinder Ø		
BG 12/16	BG 12/16 ES	5.5	6	15	25	27	12.1	23.0	7	3	13	16		
BG 20/25	BG 20/25 ES	6.6	8	20	32	30	16.1	29.5	10	4	16	20 and 25		

## Swivel fastening forks for compact cylinder ISO 21287

Supply volume: 1 swivel fastening, incl. 4 fastening screws

Type aluminium	Туре								For
with bushing	AISI 316		Α	В	ØD	F	M	Ν	cylinder Ø
TC 32	TC 32 ES		45	26	10	22	45	32.5	32
TC 40	TC 40 ES		52	28	12	25	52*	38.0	40
TC 50	TC 50 ES		60	32	12	27	65	46.5	50
TC 63	TC 63 ES		70	40	16	32	75	56.5	63
TC 80	TC 80 ES		90	50	16	36	95	72.0	80
TC 100	TC 100 ES	1	10	60	20	41	115	89.0	100

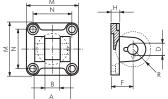
<sup>\*</sup> type stainless steel: 55 mm

#### Swivel fastening forks for spherical clips

for compact cylinder ISO 21287

Supply volume: 1 swivel fastening, incl. 4 fastening screws

Warning: Only use type FFQ bolts to connect to TE and TF types!

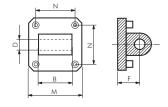


	Туре	Type INOX									For
	aluminium	AISI 316	Α	В	ØD	F	Н	M	Ν	R	cylinder Ø
L	TQ 32	TQ 32 ES	34	14	10	22	9	45	32.5	17	32
-	TQ 40	TQ 40 ES	40	16	12	25	9	52	38.0	20	40
	TQ 50	TQ 50 ES	45	21	16	27	11	65	46.5	22	50
	TQ 63	TQ 63 ES	51	21	16	32	11	75	56.5	25	63
	TQ 80	TQ 80 ES	65	25	20	36	14	95	72.0	30	80
	TQ 100	TQ 100 ES	75	25	20	41	14	115	89.0	32	100

#### Swivel fastenings clips

#### for compact cylinder ISO 21287

Supply volume: 1 swivel fastening, incl. 4 fastening screws



Туре	Туре						For
aluminium	AISI 316	В	ØD	F	M	Ν	cylinder Ø
TG 32	TG 32 ES	26	10	22	45	32.5	32
TG 40	TG 40 ES	28	12	25	52*	38.0	40
TG 50	TG 50 ES	32	12	27	65	46.5	50
TG 63	TG 63 ES	40	16	32	75	56.5	63
TG 80	TG 80 ES	50	16	36	95	72.0	80
TG 100	TG 100 ES	60	20	41	115	89.0	100

<sup>\*</sup> type stainless steel: 55 mm

#### Swivel fastenings spherical clips

#### for compact cylinder ISO 21287

**Supply volume:** 1 swivel fastening, incl. 4 fastening screws

Warning: Only use FFQ bolts to connect to TQ types!

M N	
≥ Z	4°
,	, 4°
A	

Type steel	Туре	Type							For
burnished	aluminium	AISI 316	Α	В	ØD	F	M	Ν	cylinder Ø
TE 32	TE 32 ALU	TE 32 ES	14	10.5	10	22	45	32.5	32
TE 40	TE 40 ALU	TE 40 ES	16	12.0	12	25	55	38.0	40
TE 50	TE 50 ALU	TE 50 ES	21	15.0	16	27	65	46.5	50
TE 63	TE 63 ALU	TE 63 ES	21	15.0	16	32	75	56.5	63
TE 80	TE 80 ALU	TE 80 ES	25	18.0	20	36	95	72.0	80
TE 100	TE 100 ALU	TE 100 ES	25	18.0	20	41	115	89.0	100

# B D G W1 W2 W2

Swivel faste	ening 90° clips				for compact cylinder ISO 21287							
Type aluminium	Type AISI 316	В	ØD	G	Н	K	М	N	ØS	W 1	W 2	For cylinder Ø
TD 32	TD 32 ES	26	10	21	32	8	51	38	6.6	18	31	32
TD 40	TD 40 ES	28	12	24	36	10	54	41	6.6	22	35	40
TD 50	TD 50 ES	32	12	33	45	12	65	50	9.0	30	45	50
TD 63	TD 63 ES	40	16	37	50	14 (12)	* 67	52	9.0	35	50	63
TD 80	TD 80 ES	50	16	47	63	14	86	66	11.0	40	60	80
TD 100	TD 100 ES	60	20	55	71	17 (15)	* 96	76	11.0	50	70	100

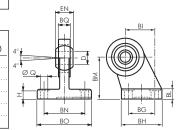
# Compact cylinders ISO 21287 - accessories

#### Swivel fastening 90° spherical clips

#### for compact cylinder ISO 21287

Warning: Only use FFQ bolts to connect to TQ types!

<u> </u>	$\sim$													
Type steel/	Type (Nox													For
GGG	AISI 316	ØQ	BG	BH	BI	BL	BM	BN	ВО	EN	BQ	ØD	Н	cylinder Ø
TF 32	TF 32 ES	6.6	18	31	21	10	32	38	51	14	10.5	10	8.5	32
TF 40	TF 40 ES	6.6	22	35	24	10	36	41	54	16	12.0	12	8.5	40
TF 50	TF 50 ES	9.0	30	45	33	12	45	50	65	21	15.0	16	10.5	50
TF 63	TF 63 ES	9.0	35	50	37	12	50	52	67	21	15.0	16	10.5	63
TF 80	TF 80 ES	11.0	40	60	47	14	63	66	86	25	18.0	20	11.5	80
TF 100	TF 100 ES	11.0	50	70	55	15	71	76	96	25	18.0	20	12.5	100

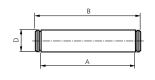


#### **Bolts for swivel fastenings**

#### for compact cylinder ISO 21287

Supply volume: Bolts complete with compression ring and cotter pins

Type <b>zinc-</b>	Туре				For
plated steel	AISI 316	A	В	D	cylinder Ø
FF 32	FF 32 ES	46.0	53	10	32
FF 40	FF 40 ES	53.0	60	12	40
FF 50	FF 50 ES	61.0	68	12	50
FF 63	FF 63 ES	71.0	78	16	63
FF 80	FF 80 ES	91.0	98	16	80
FF 100	FF 100 ES	111.0	118	20	100

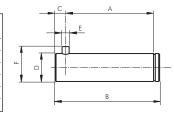


#### **Bolts for spherical clips**

#### for compact cylinder ISO 21287

Supply volume: Bolts complete with compression rings

Type zinc-	Type Mor							For	
plated steel	AISI 316	А	В	С	ØD	Е	F	cylinder	Ø
FFQ 32	FFQ 32 ES	32.5	41	4.5	10	3	14	32	
FFQ 40	FFQ 40 ES	38.0	48	6.0	12	4	16	40	
FFQ 50	FFQ 50 ES	43.0	54	6.0	16	4	20	50	
FFQ 63	FFQ 63 ES	49.0	60	6.0	16	4	20	63	
FFQ 80	FFQ 80 ES	63.0	75	6.0	20	4	24	80	
FFQ 100	FFQ 100 ES	73.0	85	6.0	20	4	24	100	



#### Cylinder switches for cylinders with continuous T-groove

Materials: Body: Plastic, threaded part: Brass, screw: Stainless steel

Connecting line: PUR cable Protection class: IP 67

**Temperature range:** -20°C to max. +70°C

Note: The proximity switch with light emitting diode is used for the contactless position indicator of cylinders with magnetic pistons. It is mounted by pushing it in the T-groove of the cylinder and locking it using the threaded rod. **Suitable:** For cylinder ISO 15552: XL/XLE, compact cylinder: NXE/NXD compact cylinder ISO 21287: NAE/NAD/SFS, rodless cylinder: LZ (Ø 18 mm only with clamp ZSAB2 5), guide cylinder: ZDFM and other cylinders with continuous T-groove

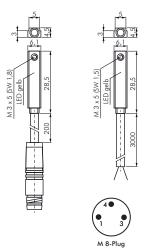


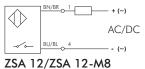


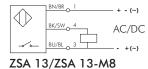
Advantages: • No mounting material required.

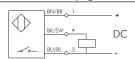
• Only one switch for many cylinders

	Operating		Max. switching	PUR
Туре	voltage	Switching	current/performance	connection line
2-wire reed sen	isor			
ZSA 12	10-230V AC	NO contact	150 mA/10 W	3 m, 2 x 0.14 mm <sup>2</sup>
	10-170V DC			
ZSA 12-M8	10-60V AC	NO contact	150 mA/10 W	0.2 m, 2 x 0.14 mm <sup>2</sup>
	10-75V DC			With cable plug M 8
3-wire reed sen	sor			
ZSA 13	10-30V AC/DC	NO contact (P	NP)500 mA/10 W	3 m, 3 x 0.14 mm <sup>2</sup>
ZSA 13-M8	10-30V AC/DC	NO contact (P	NP)500 mA/10 W	0.2 m, 3 x 0.14 mm <sup>2</sup>
				With cable plug M 8
fully electronic s	sensor (reverse polarity prote	ection)		
ZSA 33	10-30V DC	NO contact (P	NP)130 mA/4 W	3 m, 3 x 0.14 mm <sup>2</sup>
ZSA 33-M8	10-30V DC	NO contact (P	NP)130 mA/4 W	0.2 m, 3 x 0.14 mm <sup>2</sup>
				With cable plug M 8









ZSA 33/ZSA 33-M8

# **Guide cylinders**



Pressure-force tables can be found on page 3



#### **Guide cylinders for accepting lateral forces**

Materials: Body and plate: Aluminium anodised, guide rods: Steel hard chrome-plated, piston rod: Steel hard chrome-

plated, piston: Aluminium with magnet insertion, seal: NBR/PUR Temperature range: -20°C to max. +80°C Operating pressure: Max. 10 bar

Guide through self-lubricating slide bearings

Piston Ø	Piston Ø	Piston Ø	Piston Ø	Piston Ø	
16 mm	20 mm	25 mm	32 mm	40 mm	Stroke
ZDFM 16/10 G					10
ZDFM 16/20 G	ZDFM 20/20 G	ZDFM 25/20 G			20
		ZDFM 25/25 G	ZDFM 32/25 G	ZDFM 40/25 G	25
ZDFM 16/30 G	ZDFM 20/30 G	ZDFM 25/30 G			30
ZDFM 16/40 G	ZDFM 20/40 G	ZDFM 25/40 G			40
ZDFM 16/50 G	ZDFM 20/50 G	ZDFM 25/50 G	ZDFM 32/50 G	ZDFM 40/50 G	50
ZDFM 16/75 G	ZDFM 20/75 G	ZDFM 25/75 G	ZDFM 32/75 G	ZDFM 40/75 G	75
	ZDFM 20/100 G	ZDFM 25/100 G	ZDFM 32/100 G	ZDFM 40/100 G	100
	ZDFM 20/150 G	ZDFM 25/150 G	ZDFM 32/150 G	ZDFM 40/150 G	150
	ZDFM 20/200 G	ZDFM 25/200 G	ZDFM 32/200 G	ZDFM 40/200 G	200
Piston Ø	Piston Ø	Piston Ø	Piston Ø		

Piston Ø	Piston Ø	Piston Ø	Piston Ø	
50 mm	63 mm	80 mm	100 mm	Stroke
ZDFM 50/25 G	ZDFM 63/25 G	ZDFM 80/25 G	ZDFM 100/25 G	25
ZDFM 50/50 G	ZDFM 63/50 G	ZDFM 80/50 G	ZDFM 100/50 G	50
ZDFM 50/75 G	ZDFM 63/75 G	ZDFM 80/75 G	ZDFM 100/75 G	75
ZDFM 50/100 G	ZDFM 63/100 G	ZDFM 80/100 G	ZDFM 100/100 G	100
ZDFM 50/150 G	ZDFM 63/150 G	ZDFM 80/150 G	ZDFM 100/150 G	150
ZDFM 50/200 G	ZDFM 63/200 G	ZDFM 80/200 G	ZDFM 100/200 G	200

Guide via ball bushings

Piston Ø	Piston Ø	Piston Ø	Piston Ø	Piston Ø	
16 mm	20 mm	25 mm	32 mm	40 mm	Stroke
ZDFM 16/10 K					10
ZDFM 16/20 K	ZDFM 20/20 K	ZDFM 25/20 K			20
		ZDFM 25/25 K	ZDFM 32/25 K	ZDFM 40/25 K	25
ZDFM 16/30 K	ZDFM 20/30 K	ZDFM 25/30 K			30
ZDFM 16/40 K	ZDFM 20/40 K	ZDFM 25/40 K			40
ZDFM 16/50 K	ZDFM 20/50 K	ZDFM 25/50 K	ZDFM 32/50 K	ZDFM 40/50 K	50
	ZDFM 20/75 K	ZDFM 25/75 K	ZDFM 32/75 K	ZDFM 40/75 K	75
	ZDFM 20/100 K	ZDFM 25/100 K	ZDFM 32/100 K	ZDFM 40/100 K	100
	ZDFM 20/150 K	ZDFM 25/150 K	ZDFM 32/150 K	ZDFM 40/150 K	150
	ZDFM 20/200 K	ZDFM 25/200 K	ZDFM 32/200 K	ZDFM 40/200 K	200

Piston Ø	Piston Ø	Piston Ø	Piston Ø	
50 mm	63 mm	80 mm	100 mm	Stroke
ZDFM 50/25 K	ZDFM 63/25 K	ZDFM 80/25 K	ZDFM 100/25 K	25
ZDFM 50/50 K	ZDFM 63/50 K	ZDFM 80/50 K	ZDFM 100/50 K	50
ZDFM 50/75 K	ZDFM 63/75 K	ZDFM 80/75 K	ZDFM 100/75 K	75
ZDFM 50/100 K	ZDFM 63/100 K	ZDFM 80/100 K	ZDFM 100/100 K	100
ZDFM 50/150 K	ZDFM 63/150 K	ZDFM 80/150 K	ZDFM 100/150 K	150
ZDFM 50/200 K	ZDFM 63/200 K	ZDFM 80/200 K	ZDFM 100/200 K	200



#### Cylinder switches for cylinders with continuous T-groove

Materials: Body: Plastic, threaded part: Brass, screw: Stainless steel Connecting line: PUR cable

Protection class: IP 67

Advantages: • No mounting material required.

• Only one switch for many cylinders

Temperature range: -20°C to max. +70°C

Note: The proximity switch with light emitting diode is used for the contactless position indicator of cylinders with magnetic pistons. It is mounted by pushing it in the T-groove of the cylinder and locking it using the threaded rod.

Suitable: For cylinder ISO 15552: XL/XLE, compact cylinder: NXE/NXD compact cylinder ISO 21287: NAE/NAD/SFS, rodless cylinder: LZ (Ø 18 mm only with clamp ZSAB2 5), guide cylinder: ZDFM and other cylinders with continuous

	Operating		Max. switching	PUR
Туре	voltage	Switching	current/performance	connection line
2-wire reed sensor				
ZSA 12	10-230V AC	NO contact	150 mA/10 W	3 m, 2 x 0.14 mm <sup>2</sup>
	10-170V DC			
ZSA 12-M8	10-60V AC	NO contact	150 mA/10 W	0.2 m, 2 x 0.14 mm <sup>2</sup>
	10-75V DC			With cable plug M 8
3-wire reed sensor				
ZSA 13	10-30V AC/DC	NO contact (P	NP)500 mA/10 W	3 m, 3 x 0.14 mm <sup>2</sup>
ZSA 13-M8	10-30V AC/DC	NO contact (P	NP)500 mA/10 W	0.2 m, 3 x 0.14 mm <sup>2</sup>
				With cable plug M 8
ully electronic sens	or (reverse polarity prot	ection)		
ZSA 33	10-30V DC	NO contact (P	NP)130 mA/4 W	3 m, 3 x 0.14 mm <sup>2</sup>
ZSA 33-M8	10-30V DC	NO contact (P	NP)130 mA/4 W	0.2 m, 3 x 0.14 mm <sup>2</sup>
				With cable plug M 8







ZSA 12/ZSA 12-M8

ZSA 13/ZSA 13-M8

ZSA 33/ZSA 33-M8

#### Technical data guide cylinders ZDFM

Maximum lateral force (Fs)

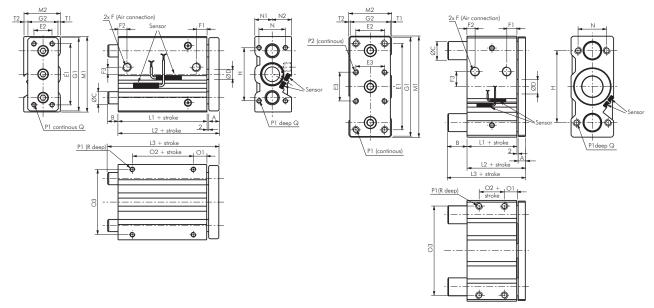
					Sti	oke					
Piston Ø	Guide	10 mm	20 mm	25 mm	30 mm	40 mm	50 mm	75 mm	100 mm	150 mm	200 mm
16 mm	Sliding guide	35 N	29 N		26 N	23 N	20 N	16 N			
	Ball bushings	29 N	31 N		25 N	38 N	34 N				
20 mm	Sliding guide		52 N		45 N	39 N	35 N	58 N	49 N	38 N	31 N
	Ball bushings		56 N		48 N	74 N	70 N	54 N	50 N	27 N	32 N
25 mm	Sliding guide		71 N	67 N	62 N	58 N	48 N	78 N	66 N	50 N	41 N
	Ball bushings		72 N	68 N	61 N	77 N	73 N	60 N	52 N	37 N	30 N
32 mm	Sliding guide			197 N			168 N	138 N	109 N	78 N	65 N
	Ball bushings			89 N			60 N	276 N	217 N	138 N	110 N
40 mm	Sliding guide			197 N			168 N	138 N	109 N	78 N	65 N
	Ball bushings			89 N			60 N	276 N	217 N	138 N	110 N
50 mm	Sliding guide			295 N			256 N	216 N	177 N	125 N	103 N
	Ball bushings			138 N			89 N	393 N	314 N	184 N	148 N
63 mm	Sliding guide			295 N			256 N	216 N	177 N	125 N	103 N
	Ball bushings			138 N			89 N	393 N	314 N	184 N	148 N
80 mm	Sliding guide			354 N			305 N	256 N	207 N	153 N	128 N
	Ball bushings			236 N			158 N	864 N	687 N	413 N	335 N
100 mm	Sliding guide			540 N			471 N	413 N	344 N	254 N	213 N
	Ball bushings			471 N			314 N	1374 N	1074 N	629 N	511 N





types ZDFM 16 to ZDFM 25

types ZDFM 32 to ZDFM 100



Piston Ø	Α	B*	B**	С	D	E1	E2	F	F1	F2	F3	G1	G2	Н		H1	L1
16	10	0	26.5	10	8	52	16	M 5	11.0	8.0	6	62	25	42		40	33.0
20	10	0	27.5	12	10	60	18	G 1/8"	10.5	8.5	7	72	29	52		46	37.0
25	10	0	30.0	16	12	70	26	G 1/8"	11.5	9.0	8	86	38	62		56	37.5
Piston Ø	L2	L3*	L3**	M1	M2	N	N1	l N2	01	O2	О3	P1	Q	R	S	T1	T2
16	45.0	45.0	71.5	64	33	22	15	18	13	7	54	M 5	13	8	2	2.5	5.5
20	49.0	49.0	76.5	74	36	26	17	19	13	10	64	M 5	13	8	2	2.0	4
25	49.5	49.5	79.5	88	42	32	21	21	14	10	76	M 6	15	9	2	2.0	2

\* (strok<u>e</u><50), \*\* (stroke>50)

Piston Ø	Α	В	С	D	E1	E2	E3	F	F1	F2	F3	G1	G2	Н	L1	L2
32	10	24.0	20	16	96	30	32.5	G 1/8"	12.5	9.0	15	112	48	80	37.5	49.5
40	10	17.5	20	16	106	30	38.0	G 1/8"	14.0	10.0	21	122	48	90	44.0	56.0
50	12	25.0	25	20	120	40	46.5	G 1/4"	14.0	11.0	27	138	56	100	44.0	58.0
63	12	20.0	25	20	130	50	56.5	G 1/4"	16.5	13.5	33	148	69	110	49.0	63.0
80	16	18.5	28	25	160	60	72.0	G 3/8"	19.0	15.5	37	185	88	140	56.5	74.5
100	16	21.0	36	30	190	80	89.0	G 3/8"	23.0	19.0	40	221	108	170	66.0	84.0
Piston Ø	L3	M1	M2	Ν	01	O2	О3	P1	P2	Q	R	S				
32	73.5	114	51	38	16	5	100	M 8	M 6	20	11.0	2				
40	73.5	124	51	38	17	10	110	M 8	M 6	20	11.0	2				
50	83.0	139	59	44	17	10	124	M 10	M 8	25	12.5	2				
63	83.0	150	72	44	19	10	132	M 10	M 8	25	15.0	2				
80	93.0	188	92	56	21	15	166	M 12	M 10	30	18.0	2				
100	105.0	224	112	62	25	15	200	M 14	M 10	35	21.0	2				









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You will find Festo stop cylinders in our Online Shop



Festo rotary actuators can be found in our Online Shop

# **Rodless cylinders**



#### Standard cylinders, standard cylinders with guides

Construction type: Rodless cylinder with direct force reduction through the pipe-slit on the yoke, both sides with adjus-

table end position damping, can be swapped with many other manufacturers

Materials: Cylinder tubes, cylinder heads and drive rollers: Aluminium anodised, seals: NBR, PUR, PA, TPU, masking tape: Stainless steel

Temperature range:  $-20^{\circ}\text{C}$  to max.  $+80^{\circ}\text{C}$ 

Operating pressure: 2 to 8 bar

Media: Filtered and slightly oiled or unoiled compressed air Stroke: Arbitrarily up to 6,000 mm, above that upon request

Installation position: Arbitrarily, however, preferably yoke downward to avoid soiling.

Compressed air connection: Both sides (anytime by removing closing plugs on one side or below, or combinations thereof can be reconstructed)

Piston Ø	Piston Ø	Piston Ø	Piston Ø	Piston Ø	Piston Ø	Desired str./
18 mm	25 mm	32 mm	40 mm	50 mm	63 mm	standard str.
Model series st		02 mm	40 111111	30 11111	00 111111	sidridard sii.
Z 18/**	LZ 25/**	LZ 32/**	LZ 40/**	LZ 50/**	LZ 63/**	1 to 6,000
LZ 18/100	LZ 25/100	LZ 32/100	LZ 40/100	LZ 50/100	LZ 63/100	100
LZ 18/200	LZ 25/200	LZ 32/200	LZ 40/200	LZ 50/200	LZ 63/200	200
LZ 18/300	LZ 25/300	LZ 32/300	LZ 40/300	LZ 50/300	LZ 63/300	300
LZ 18/400	LZ 25/400	LZ 32/400	LZ 40/400	LZ 50/400	LZ 63/400	400
LZ 18/500	LZ 25/500	LZ 32/500	LZ 40/500	LZ 50/500	LZ 63/500	500
LZ 18/600	LZ 25/600	LZ 32/600	LZ 40/600	LZ 50/600	LZ 63/600	600
LZ 18/700	LZ 25/700	LZ 32/700	LZ 40/700	LZ 50/700	LZ 63/700	700
LZ 18/800	LZ 25/800	LZ 32/800	LZ 40/800	LZ 50/800	LZ 63/800	800
LZ 18/900	LZ 25/900	LZ 32/900	LZ 40/900	LZ 50/900	LZ 63/900	900
LZ 18/1000	LZ 25/1000	LZ 32/1000	LZ 40/1000	LZ 50/1000	LZ 63/1000	1000
LZ 18/1200	LZ 25/1200	LZ 32/1200	LZ 40/1200	LZ 50/1200	LZ 63/1200	1200
LZ 18/1400	LZ 25/1400	LZ 32/1400	LZ 40/1400	LZ 50/1400	LZ 63/1400	1400
LZ 18/1600	LZ 25/1600	LZ 32/1600	LZ 40/1600	LZ 50/1600	LZ 63/1600	1600
LZ 18/1800	LZ 25/1800	LZ 32/1800	LZ 40/1800	LZ 50/1800	LZ 63/1800	1800
LZ 18/2000	LZ 25/2000 andard with slidi	LZ 32/2000	LZ 40/2000	LZ 50/2000	LZ 63/2000	2000
LZF 18/**	LZF 25/**	LZF 32/**	LZF 40/**	LZF 50/**	LZF 63/**	1 to 6,000
LZF 18/100	LZF 25/100	LZF 32/100	LZF 40/100	LZF 50/100	LZF 63/100	100
LZF 18/200	LZF 25/200	LZF 32/200	LZF 40/200	LZF 50/200	LZF 63/200	200
LZF 18/300	LZF 25/300	LZF 32/300	LZF 40/300	LZF 50/300	LZF 63/300	300
LZF 18/400	LZF 25/400	LZF 32/400	LZF 40/400	LZF 50/400	LZF 63/400	400
LZF 18/500	LZF 25/500	LZF 32/500	LZF 40/500	LZF 50/500	LZF 63/500	500
LZF 18/600	LZF 25/600	LZF 32/600	LZF 40/600	LZF 50/600	LZF 63/600	600
LZF 18/700	LZF 25/700	LZF 32/700	LZF 40/700	LZF 50/700	LZF 63/700	700
LZF 18/800	LZF 25/800	LZF 32/800	LZF 40/800	LZF 50/800	LZF 63/800	800
LZF 18/900	LZF 25/900	LZF 32/900	LZF 40/900	LZF 50/900	LZF 63/900	900
LZF 18/1000	LZF 25/1000	LZF 32/1000	LZF 40/1000	LZF 50/1000	LZF 63/1000	1000
LZF 18/1200	LZF 25/1200	LZF 32/1200	LZF 40/1200	LZF 50/1200	LZF 63/1200	1200
LZF 18/1400	LZF 25/1400	LZF 32/1400	LZF 40/1400	LZF 50/1400	LZF 63/1400	1400
LZF 18/1600	LZF 25/1600	LZF 32/1600	LZF 40/1600	LZF 50/1600	LZF 63/1600	1600
LZF 18/1800	LZF 25/1800	LZF 32/1800	LZF 40/1800	LZF 50/1800	LZF 63/1800	1800
LZF 18/2000	LZF 25/2000	LZF 32/2000	LZF 40/2000	LZF 50/2000	LZF 63/2000	2000
	andard with doul		_			
LZFF 18/**	LZFF 25/**	LZFF 32/**	LZFF 40/**	LZFF 50/**	LZFF 63/**	1 to 6,000
LZFF 18/100	LZFF 25/100	LZFF 32/100	LZFF 40/100	LZFF 50/100	LZFF 63/100	100
LZFF 18/200	LZFF 25/200 LZFF 25/300	LZFF 32/200 LZFF 32/300	LZFF 40/200 LZFF 40/300	LZFF 50/200 LZFF 50/300	LZFF 63/200 LZFF 63/300	200
LZFF 18/300 LZFF 18/400		LZFF 32/400	LZFF 40/300	LZFF 50/300	LZFF 63/400	300
LZFF 18/500	LZFF 25/400 LZFF 25/500	LZFF 32/500	LZFF 40/400	LZFF 50/400	LZFF 63/500	400 500
		LZFF 32/600	LZFF 40/600	LZFF 50/600	LZFF 63/600	600
17FF 18/600			LZ11 40/000			700
LZFF 18/600 LZFF 18/700	LZFF 25/600		17FF 40/700	17FF 50/700	17FF 637700	
LZFF 18/700	LZFF 25/700	LZFF 32/700	LZFF 40/700 LZFF 40/800	LZFF 50/700 LZFF 50/800	LZFF 63/700 LZFF 63/800	<u> </u>
LZFF 18/700 LZFF 18/800	LZFF 25/700 LZFF 25/800	LZFF 32/700 LZFF 32/800	LZFF 40/800	LZFF 50/800	LZFF 63/800	800
LZFF 18/700 LZFF 18/800 LZFF 18/900	LZFF 25/700 LZFF 25/800 LZFF 25/900	LZFF 32/700 LZFF 32/800 LZFF 32/900	LZFF 40/800 LZFF 40/900	LZFF 50/800 LZFF 50/900	LZFF 63/800 LZFF 63/900	800 900
LZFF 18/700 LZFF 18/800 LZFF 18/900 LZFF 18/1000	LZFF 25/700 LZFF 25/800 LZFF 25/900 LZFF 25/1000	LZFF 32/700 LZFF 32/800 LZFF 32/900 LZFF 32/1000	LZFF 40/800 LZFF 40/900 LZFF 40/1000	LZFF 50/800 LZFF 50/900 LZFF 50/1000	LZFF 63/800 LZFF 63/900 LZFF 63/1000	800 900 1000
LZFF 18/700 LZFF 18/800 LZFF 18/900	LZFF 25/700 LZFF 25/800 LZFF 25/900	LZFF 32/700 LZFF 32/800 LZFF 32/900	LZFF 40/800 LZFF 40/900 LZFF 40/1000 LZFF 40/1200	LZFF 50/800 LZFF 50/900 LZFF 50/1000 LZFF 50/1200	LZFF 63/800 LZFF 63/900 LZFF 63/1000 LZFF 63/1200	800 900 1000 1200
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LZFF 18/700 LZFF 18/800 LZFF 18/900 LZFF 18/1000 LZFF 18/1200 LZFF 18/1400	IZFF 25/700 IZFF 25/800 IZFF 25/900 IZFF 25/1000 IZFF 25/1200 IZFF 25/1400	LZFF 32/700 LZFF 32/800 LZFF 32/900 LZFF 32/1000 LZFF 32/1200 LZFF 32/1400	LZFF 40/800 LZFF 40/900 LZFF 40/1000 LZFF 40/1200	LZFF 50/800 LZFF 50/900 LZFF 50/1000 LZFF 50/1200 LZFF 50/1400	LZFF 63/800 LZFF 63/900 LZFF 63/1000 LZFF 63/1200 LZFF 63/1400 LZFF 63/1600	800 900 1000 1200 1400
LZFF 18/700 LZFF 18/800 LZFF 18/900 LZFF 18/1000 LZFF 18/1200 LZFF 18/1400 LZFF 18/1600 LZFF 18/1800	LZFF 25/700 LZFF 25/800 LZFF 25/900 LZFF 25/1000 LZFF 25/1200 LZFF 25/1400 LZFF 25/1600	LZFF 32/700 LZFF 32/800 LZFF 32/900 LZFF 32/1000 LZFF 32/1200 LZFF 32/1400 LZFF 32/1600	LZFF 40/800 LZFF 40/900 LZFF 40/1000 LZFF 40/1200 LZFF 40/1400 LZFF 40/1600	LZFF 50/800 LZFF 50/900 LZFF 50/1000 LZFF 50/1200 LZFF 50/1400 LZFF 50/1600	LZFF 63/800 LZFF 63/900 LZFF 63/1000 LZFF 63/1200 LZFF 63/1400	800 900 1000 1200 1400 1600
LZFF 18/700 LZFF 18/800 LZFF 18/900 LZFF 18/1000 LZFF 18/1400 LZFF 18/1400 LZFF 18/1600 LZFF 18/1800 LZFF 18/1800	LZFF 25/700 LZFF 25/800 LZFF 25/900 LZFF 25/1000 LZFF 25/1200 LZFF 25/1400 LZFF 25/1600 LZFF 25/1800	LZFF 32/700 LZFF 32/800 LZFF 32/900 LZFF 32/1000 LZFF 32/1200 LZFF 32/1200 LZFF 32/1600 LZFF 32/1800 LZFF 32/2000 r parts)	LZFF 40/800 LZFF 40/900 LZFF 40/1000 LZFF 40/1200 LZFF 40/1400 LZFF 40/1800 LZFF 40/1800 LZFF 40/2000	LZFF 50/800 LZFF 50/900 LZFF 50/1000 LZFF 50/1200 LZFF 50/1400 LZFF 50/1600 LZFF 50/1800 LZFF 50/2000	LZFF 63/800 LZFF 63/900 LZFF 63/1000 LZFF 63/1200 LZFF 63/1400 LZFF 63/1600 LZFF 63/1800	800 900 1000 1200 1400 1600 1800 2000
LZFF 18/700 LZFF 18/800 LZFF 18/900 LZFF 18/1000 LZFF 18/1400 LZFF 18/1400 LZFF 18/1600 LZFF 18/1800 LZFF 18/2000 Repair sets (inc LZ 18/2500 REP	LZFF 25/700 LZFF 25/800 LZFF 25/900 LZFF 25/1000 LZFF 25/1200 LZFF 25/1400 LZFF 25/1600 LZFF 25/1800 LZFF 25/2000 LZFF 25/2000 LZFF 25/2000	LZFF 32/700 LZFF 32/800 LZFF 32/1000 LZFF 32/1200 LZFF 32/1200 LZFF 32/1600 LZFF 32/1800 LZFF 32/2000 r parts) LZ 32/2500 REP	LZFF 40/800 LZFF 40/1000 LZFF 40/1000 LZFF 40/1200 LZFF 40/1400 LZFF 40/1800 LZFF 40/2000 LZFF 40/2000	LZFF 50/800 LZFF 50/900 LZFF 50/1000 LZFF 50/1200 LZFF 50/1400 LZFF 50/1600 LZFF 50/1800 LZFF 50/2000 LZFF 50/2500 REP	LZFF 63/800 LZFF 63/900 LZFF 63/1000 LZFF 63/1200 LZFF 63/1400 LZFF 63/1800 LZFF 63/2000 LZFF 63/2500 REF	800 900 1000 1200 1400 1600 1800 2000
LZFF 18/700 LZFF 18/800 LZFF 18/900 LZFF 18/1000 LZFF 18/1400 LZFF 18/1400 LZFF 18/1600 LZFF 18/1800 LZFF 18/2000 Repair sets (inc LZ 18/2500 REP	LZFF 25/700 LZFF 25/800 LZFF 25/900 LZFF 25/1000 LZFF 25/1200 LZFF 25/1400 LZFF 25/1600 LZFF 25/1800 LZFF 25/2000 LZFF 25/2000 LZFF 25/2500 REP LZ 25/2500 REP	LZFF 32/700 LZFF 32/800 LZFF 32/1000 LZFF 32/1200 LZFF 32/1200 LZFF 32/1600 LZFF 32/1800 LZFF 32/2000 r parts) LZ 32/2500 REP	LZFF 40/800 LZFF 40/1000 LZFF 40/1000 LZFF 40/1200 LZFF 40/1400 LZFF 40/1800 LZFF 40/2000 LZFF 40/2000	LZFF 50/800 LZFF 50/900 LZFF 50/1000 LZFF 50/1200 LZFF 50/1400 LZFF 50/1600 LZFF 50/1800 LZFF 50/2000 LZFF 50/2500 REP	LZFF 63/800 LZFF 63/900 LZFF 63/1000 LZFF 63/1200 LZFF 63/1400 LZFF 63/1800 LZFF 63/2000 LZFF 63/2500 REF	800 900 1000 1200 1400 1600 1800 2000







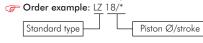


Enter your required stroke here on your order!



Push-in fittinas

Ø 3 - 32 mm from page 24









Measurements

can be found on page 500

#### Short cylinders, short cylinders with guides

Construction type: Rodless cylinder with direct force reduction through the pipe-slit on the yoke, both sides with adjus-

table end position damping, extremely compact design

Materials: Cylinder tubes, cylinder heads and drive rollers: Aluminium anodised, seals: NBR, PUR, PA, TPU, masking

tape: Stainless steel

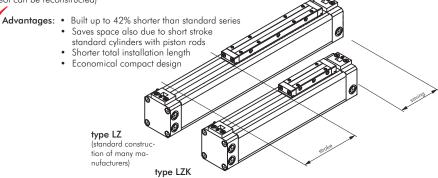
Temperature range: -20°C to max.+80°C Operating pressure: 2 to 8 bar

Media: Filtered and slightly oiled or unoiled compressed air Stroke: Arbitrarily up to 6,000mm, above that upon request

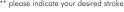
Installation position: Arbitrarily, however, preferably yoke downward to avoid soiling.

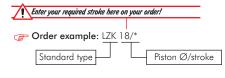
Compressed air connection: Both sides (anytime by removing closing plugs on one side or below, or combinations

thereof can be reconstructed)



Piston Ø	Piston Ø	Piston Ø	Piston Ø	Piston Ø	Piston Ø	Desired str./	]	
18 mm	25 mm	32 mm	40 mm	50 mm	63 mm	standard str.		
Model series sl	hort cylinder (LZK	.)						
LZK 18/**	LZK 25/**	LZK 32/**	LZK 40/**	LZK 50/**	LZK 63/**	1 to 6,000		
LZK 18/100	LZK 25/100	LZK 32/100	LZK 40/100	LZK 50/100	LZK 63/100	100		
LZK 18/200	LZK 25/200	LZK 32/200	LZK 40/200	LZK 50/200	LZK 63/200	200		
LZK 18/300	LZK 25/300	LZK 32/300	LZK 40/300	LZK 50/300	LZK 63/300	300		
LZK 18/400	LZK 25/400	LZK 32/400	LZK 40/400	LZK 50/400	LZK 63/400	400		
LZK 18/500	LKZ 25/500	LZK 32/500	LZK 40/500	LZK 50/500	LZK 63/500	500		
LZK 18/600	LKZ 25/600	LZK 32/600	LZK 40/600	LZK 50/600	LZK 63/600	600		3
LZK 18/700	LZK 25/700	LZK 32/700	LZK 40/700	LZK 50/700	LZK 63/700	700	type LZK	
LZK 18/800	LZK 25/800	LZK 32/800	LZK 40/800	LZK 50/800	LZK 63/800	800	-	
LZK 18/900	LZK 25/900	LZK 32/900	LZK 40/900	LZK 50/900	LZK 63/900	900		
LZK 18/1000	LZK 25/1000	LZK 32/1000	LZK 40/1000	LZK 50/1000	LZK 63/1000	1000		
LZK 18/1200	LZK 25/1200	LZK 32/1200	LZK 40/1200	LZK 50/1200	LZK 63/1200	1200	.6	
LZK 18/1400	LZK 25/1400	LZK 32/1400	LZK 40/1400	LZK 50/1400	LZK 63/1400	1400		
LZK 18/1600	LZK 25/1600	LZK 32/1600	LZK 40/1600	LZK 50/1600	LZK 63/1600	1600		
LZK 18/1800	LZK 25/1800	LZK 32/1800	LZK 40/1800	LZK 50/1800	LZK 63/1800	1800		
LZK 18/2000	LZK 25/2000	LZK 32/2000	LZK 40/2000	LZK 50/2000	LZK 63/2000	2000		
Model series sl	hort cylinder with	sliding guide (LZ	KF)					
LZKF 18/**	LZKF 25/**	LZKF 32/**	LZKF 40/**	LZKF 50/**	LZKF 63/**	1 to 6,000		
LZKF 18/100	LZKF 25/100	LZKF 32/100	LZKF 40/100	LZKF 50/100	LZKF 63/100	100		
LZKF 18/200	LZKF 25/200	LZKF 32/200	LZKF 40/200	LZKF 50/200	LZKF 63/200	200		56
LZKF 18/300	LZKF 25/300	LZKF 32/300	LZKF 40/300	LZKF 50/300	LZKF 63/300	300		
LZKF 18/400	LZKF 25/400	LZKF 32/400	LZKF 40/400	LZKF 50/400	LZKF 63/400	400	type LZKF	
LZKF 18/500	LZKF 25/500	LZKF 32/500	LZKF 40/500	LZKF 50/500	LZKF 63/500	500	1,700 12.11	
LZKF 18/600	LZKF 25/600	LZKF 32/600	LZKF 40/600	LZKF 50/600	LZKF 63/600	600		<b>—</b> : ·
LZKF 18/700	LZKF 25/700	LZKF 32/700	LZKF 40/700	LZKF 50/700	LZKF 63/700	700	-	
LZKF 18/800	LZKF 25/800	LZKF 32/800	LZKF 40/800	LZKF 50/800	LZKF 63/800	800		
LZKF 18/900	LZKF 25/900	LZKF 32/900	LZKF 40/900	LZKF 50/900	LZKF 63/900	900		
LZKF 18/1000	LZKF 25/1000	LZKF 32/1000	LZKF 40/1000	LZKF 50/1000	LZKF 63/1000	1000		
LZKF 18/1200	LZKF 25/1200	LZKF 32/1200	LZKF 40/1200	LZKF 50/1200	LZKF 63/1200	1200		
LZKF 18/1400	LZKF 25/1400	LZKF 32/1400	LZKF 40/1400	LZKF 50/1400	LZKF 63/1400	1400		
LZKF 18/1600	LZKF 25/1600	LZKF 32/1600	LZKF 40/1600	LZKF 50/1600	LZKF 63/1600	1600		
LZKF 18/1800	LZKF 25/1800	LZKF 32/1800	LZKF 40/1800	LZKF 50/1800	LZKF 63/1800	1800		
LZKF 18/2000	LZKF 25/2000	LZKF 32/2000	LZKF 40/2000	LZKF 50/2000	LZKF 63/2000	2000		
	ludes all the wed					*		
	P LZ 25/2500 REP		LZ 40/2500 REP	LZ 50/2500 REP	LZ 63/2500 REF	up to str. 2500		Find performance data
	P LZ 25/5500 REP							in our Online Shop
	your desired stroke	, , , , , , , , , ,	.,	,				

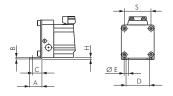






#### Foot fastenings for rodless cylinders

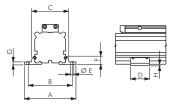
Supply volume: 2 pc. mounting brackets including screws



							For
Туре	Α	В	C	D	Е	Н	cylinder Ø
LZ 18 FB	15	2.0	10.0	20	6	2.0	18
LZ 25 FB	18	2.0	12.5	30	6	2.0	25
LZ 32 FB	20	2.5	13.5	40	7	3.0	32
LZ 40 FB	30	3.0	17.5	50	9	3.5	40
LZ 50 FB	28	3.0	20.0	60	9	3.0	50
LZ 63 FB	 30	3.0	21.0	75	11	4.5	63

#### Centre fastenings for rodless cylinders

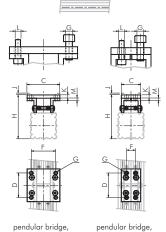
Supply volume: 2 pc. centre fastening including screws



									For	
Туре	А	В	С	D	Е	F	G	Н	cylir	nder Ø
LZ 18 MB	56	46	36.5	23	3.3	8.3	2.5	2.0	18	
LZ 25 MB	70	60	50.0	28	4.4	11.0	3.5	2.0	25	
LZ 32 MB	85	73	61.5	33	5.3	13.8	4.0	3.0	32	
LZ 40 MB	105	90	75.0	38	5.3	16.5	4.5	3.0	40	
LZ 50 MB	122	106	91.0	43	8.5	19.0	5.0	3.0	50	
LZ 63 MB	144	125	107.0	48	8.5	22.0	6.0	4.5	63	

#### **Pendular bridges for rodless cylinders**

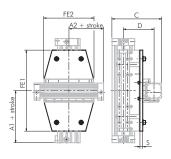
**Application:** The pendular bridge is used where the rodless cylinder is used in connection with an external guide. The alignment inaccuracies (flexo-coupling) of a pendular bridge lead to twisting.



											For
Туре	Α	С	D	F	G	Н	J	K	M	L	cylinder Ø
Narrow pendu	lar bridg	ge									
LZ 18 PBS	50	25.5	30	9	M 5	54.0	2.5	4	4	M 4	18
LZ 25 PBS	60	30.0	40	14	M 5	70.0	3.0	4	4	M 4	25
LZ 32 PBS	70	37.0	50	16	M 6	86.0	3.5	6	6	M 5	32
LZ 40 PBS	80	47.0	60	22	M 8	107.0	4.5	8	8	M 6	40
LZ 50 PBS	90	56.0	70	30	M 8	123.0	4.5	8	8	M 6	50
LZ 63 PBS	100	73.0	80	40	M 10	145.5	5.0	8	8	M 8	63
Width pendula	r bridge										
LZ 18 PBB	50	41.5	30	34	M 5	54.0	2.5	4	4	M 4	18
LZ 25 PBB	60	50.0	40	38	M 5	70.0	3.0	4	4	M 4	25
LZ 32 PBB	70	60.0	50	48	M 6	86.0	3.5	6	6	M 5	32
LZ 40 PBB	80	80.0	60	60	M 8	107.0	4.5	8	8	M 6	40
LZ 50 PBB	90	95.0	70	70	M 8	123.0	4.5	8	8	M 6	50
LZ 63 PBB	100	120.0	80	80	M 10	145.5	5.0	8	8	M 8	63

#### **Connecting plates for rodless cylinders**

**Application:** The connecting plate is used to link 2 guide cylinders to a 2-axis-system. The guide cylinder must be ordered separately.



Туре	A1	A2	С	D	FE1	FE2	S	Cylinder Ø1	Cylinder Ø2
LZ 18/18 KT	80	80	84.0	54.0	103	103	6	18	18
LZ 25/18 KT	100	80	100.0	64.0	131	103	8	25	18
LZ 25/25 KT	100	100	114.0	72.0	131	131	8	25	25
LZ 32/18 KT	120	80	112.0	71.0	171	103	8	32	18
LZ 32/25 KT	120	100	128.0	81.0	171	131	10	32	25
LZ 32/32 KT	120	120	140.0	88.0	171	171	10	32	32
LZ 40/25 KT	150	100	142.0	89.5	220	131	10	40	25
LZ 40/32 KT	150	120	154.0	96.5	220	171	10	40	32
LZ 40/40 KT	150	150	168.0	105.0	220	220	10	40	40
LZ 50/32 KT	180	120	171.0	106.0	280	171	10	50	32
LZ 50/40 KT	180	150	187.0	116.5	280	220	12	50	40
LZ 50/50 KT	180	180	204.0	126.0	280	280	12	50	50
LZ 63/40 KT	215	150	204.5	126.5	333	220	12	63	40
LZ 63/50 KT	215	180	221.5	136.0	333	280	12	63	50
LZ 63/63 KT	215	215	239.0	146.0	333	333	12	63	63





PU, PA, PTFE and PE hoses from page 192





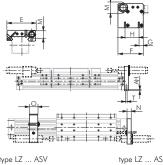


One-way control valves from page 440

#### Stoppers for rodless guide cylinders

**Application:** Depending on the applications, you can choose between a fixed or an adjustable stop. The adjustable stop can be moved freely in the cylinder tube. Each stop has a limit-stop screw as well as a female thread to receive a shock absorber (see below on this side). Stops can only be used with a guide cylinder LZF, LZKF.

Type <b>fixed</b>	Type adjustable										For cylinder
stop	stop	АН	Е	F	G	Н	M	Ν	0	T x deep	Ø
LZ 18 AS <sup>2)</sup>	LZ 18 ASV <sup>1)</sup>	2.0	57	43.5	8.0	23.5	M 14 x 1.5*	8	15	M 3 x 10	18
LZ 25 AS <sup>2)</sup>	LZ 25 ASV <sup>2)</sup>	2.0	72	57.0	12.5	33.0	M 14 x 1.5	10	20	M 4 x 10	25
LZ 32 AS <sup>2)</sup>	LZ 32 ASV <sup>2)</sup>	3.0	84	70.0	14.5	41.0	M 14 x 1.5	12	20	M 5 x 12	32
LZ 40 AS3)	LZ 40 ASV <sup>3)</sup>	3.0	105	93.0	16.0	51.0	M 25 x 1.5	15	30	M 6 x 15	40
LZ 50 AS3)	LZ 50 ASV <sup>3)</sup>	3.0	126	102.0	22.5	63.0	M 25 x 1.5	15	30	M 8 x 20	50
LZ 63 AS <sup>3)</sup>	LZ 63 ASV <sup>3)</sup>	4.5	140	118.5	20.0	78.0	M 25 x 1.5	15	40	M 8 x 20	63
matching shock abs	matching shock absorber: "MA 50 EUM, "MA 150 EUM, "MA 600 EUM, * type LZ 18 ASV: thread M 10 x 1										



type LZ

#### Adjustable shock absorbers for rodless cylinders

Materials: Shock absorber body and accessory: Steel burnished, piston rod: Hardened, stainless steel.

Temperature range:  $0 \text{ to } +66^{\circ}\text{C}$ Stroke speed: 0.3 to 3.6 m/sFixed limit stop: Integrated

Type shock	1	Max. energy c	onsumption	Effective mass		To use with
absorber	Per	stroke (W3) Per	hour (W4)	(me) adjustable	Spring force	cylinders Ø
MA 50 EUM	5.5	Nm 5,	00 Nm	4.5 - 20 kg	3 - 6 N	18*
MA 150 EUM	22 1	Nm 35	,000 Nm	1 - 109 kg	3 - 5 N	18 - 32
MA 600 EUM	68 1	Vm 68	,000 Nm	9.0 - 1,350 kg	10 - 30 N	40 - 63





Exceeding W4 (max. energy consumed per hour expressed in Nm/h) is possible in the case of temporary switched off, or when the shock absorber is cooled with the cylinder exhaust air.

#### Assembly nuts for assemblies on cylinders with T-groove

Application: The assembly nut is inserted in the T-groove of the cylinder and is such that an M5 screw can be positioned wherever desired. The nut is suitable for mounting assemblies directly on the cylinders. When using this, it is not possible to mount the cylinder itself.

Туре	Thread	Nut height	Length x width	For cylinder Ø
LZ GM	M 5	3.5 mm	12 x 6.5	25 - 63

type ZSA 12

# 隘

#### Cylinder switches for cylinders with continuous T-groove

Materials: Body: Plastic, threaded part: Brass, screw: Stainless steel

Connecting line: PUR cable Protection class: IP 67

Temperature range:  $-20^{\circ}\text{C}$  to max.  $+70^{\circ}\text{C}$ 

Note: The proximity switch with light emitting diode is used for the contactless position indicator of cylinders with magnetic pistons. It is mounted by pushing it in the T-groove of the cylinder and locking it using the threaded rod. Suitable: For cylinder ISO 15552: XL/XLE, compact cylinder: NXE/NXD compact cylinder ISO 21287: NAE/NAD/SFS, rodless cylinder: LZ (Ø 18 mm only with clamp ZSAB2 5), guide cylinder: ZDFM and other cylinders with continuous T-groove



Advantages: • No mounting material required.

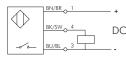
• Only one switch for many cylinders

	Operating		Max. switching	PUR
Туре	voltage	Switching	current/performance	connection line
2-wire reed sen	isor			
ZSA 12	10-230V AC	NO contact	150 mA/10 W	3 m, 2 x 0.14 mm <sup>2</sup>
	10-170V DC			
ZSA 12-M8	10-60V AC	NO contact	150 mA/10 W	0.2 m, 2 x 0.14 mm <sup>2</sup>
	10-75V DC			With cable plug M 8
3-wire reed sen	isor			
ZSA 13	10-30V AC/DC	NO contact (P	NP)500 mA/10 W	3 m, 3 x 0.14 mm <sup>2</sup>
ZSA 13-M8	10-30V AC/DC	NO contact (P	NP)500 mA/10 W	0.2 m, 3 x 0.14 mm <sup>2</sup>
				With cable plug M 8
fully electronic :	sensor (reverse polarity prote	ection)		
ZSA 33	10-30V DC	NO contact (P	NP)130 mA/4 W	3 m, 3 x 0.14 mm <sup>2</sup>
ZSA 33-M8	10-30V DC	NO contact (P	NP)130 mA/4 W	0.2 m, 3 x 0.14 mm <sup>2</sup>
				With cable plug M 8











## Fixing clamps for cylinder switches (T-groove)

ZSA 33/ZSA 33-M8 for cylinder with dovetail groove

Material: Aluminium anodised

ZSA 12/ZSA 12-M8

Suitable: For mounting cylinder switches type ZSA 12, 12-M8, 13, 13-M8, 33, 33-M8 on cylinders with dovetail groove (e.g., LZ...).

	Dovetail slot
Туре	width S
ZSAB2 5	5.4



AC/DC

# **Rodless cylinders**

# **Main dimensions - rodless cylinders** type LZ type LZK L= 2 x A + stroke D (Air connection) D (Air connection) type LZKF type LZF L = 2 x A1 + stroke type LZFF $L = 2 \times A + Hub$

Piston Ø	18 mm	25 mm	32 mm	40 mm	50 mm	63 mm
A	80	100	120	150	180	215
A1	57.5	67.5	77.5	95	105	125
AF	50	70	100	140	180	230
AF1	15	19	35	50	46	70
AM	10	13	16	22	29	40
В	35	45	55	70	85	105
D x deep	M 5 x 6	G 1/8" x 8*	G 1/8" x 8	G 1/4" x 12	G 1/4" x 12	G <sup>3</sup> /8" x 12
Е	103	131	171	220	280	333
E1	58	66	86	110	130	153
F	75	100	140	180	220	280
F1	30	35	55	70	70	100
G		50	70	90	110	140
J	3	3.5	4.5	5	6.5	8
M	15.5	20	25	33	42	54
MF	50	66	80	97	116	136
N x deep	M 3 x 7**	M 4 x 7	M 5 x 9	M 6 x 10	M 8 x 12.5	M 8 x 15
0	3.5	4.5	5.5	7	7	9
OP	3.4	4.4	5.3	6.8	6.8	8.8
□S	23.5	33	41	51	63	78
T x deep	M 3 x 7	M 4 x 9	M 5 x 10	M 6 x 12	M 8 x 12	M 8 x 12
□U	30	42	52	63	78	93
W	39	53	65	79	96	113.5
WF	48	64	78	95	114	134
Damper length	15	18	24	34	40	49

<sup>\*</sup> option -2: M 6, \*\* option -4: M 4

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

500

ē

6 bar

Materials: Housing: Aluminium anodised, piston: Brass Temperature range: Up to max. +70°C

Media: Unoiled compressed air (20  $\mu$ m) Installation position: Arbitrary Application: Linear vibration



- Advantages: Low-noise (45 60 dB(A))

  - Low air consumption Quick start-up, no running on
  - Maintenance-free due to low wear

			Air con-								
Туре	Force*	Frequency*	sumption*	Weight	G	F	Е	D	C	В	Α
VP 1A	65 N	7,600 rpm	11 l/min.	0.13 kg	7	G 1/8"	5.5	34	20	45	95
VP 1B	150 N	5,550 rpm	12 l/min.	0.17 kg	7	G 1/8"	5.5	34	20	45	115
VP 1C	210 N	4,100 rpm	11 l/min.	0.21 kg	7	G 1/8"	5.5	34	20	45	135
VP 2A	490 N	6,600 rpm	33 l/min.	0.38 kg	8	G 1/8"	6.5	48	30	60	125
VP 2B	650 N	4,700 rpm	35 l/min.	0.49 kg	8	G 1/8"	6.5	48	30	60	155
VP 2C	730 N	3,800 rpm	32 l/min.	0.60 kg	8	G 1/8"	6.5	48	30	60	185
VP 3A	1,475 N	6,200 rpm	61 l/min.	0.78 kg	10	G 1/4"	6.5	65	45	80	130
VP 3B	1,540 N	3,200 rpm	64 l/min.	1.11 kg	10	G 1/4"	6.5	65	45	80	170
VP 3C	1,680 N	2,500 rpm	58 l/min.	1.40 kg	10	G 1/4"	6.5	65	45	80	210



\* at 6 bar

#### **Ball vibrators (rotating)**

Materials: Housing: Aluminium anodised, ball and path: Steel hardened, cover: Stainless steel AISI 303

Temperature range: Up to max.  $+80^{\circ}\text{C}$ 

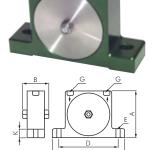
Media: Oiled and unoiled compressed air Installation position: Standing (not lying on the covers) Application: Higher frequencies and small vibration factors

Advantages: • Quick start-up

- Maintenance-free due to low wear
- Simple construction Low requirements for compressed air quality
- Common exhaust air ducting ATEX-compliant (£) II 3D 85° (T6)X (up to max. +40°C)

			Air con-								
Туре	Force*	Frequency*	sumption*	Weight	G	Κ	Е	D	C	В	Α
VK 1A	440 N	35,000 rpm	175 l/min.	0.19 kg	G 1/8"	12	7	68	90	36	55
VK 1B	960 N	25,000 rpm	200 l/min.	0.22 kg	G 1/8"	12	7	73	90	36	55
VK 2A	1,260 N	20,500 rpm	225 l/min.	0.50 kg	G 1/4"	16	9	104	128	49	80
VK 2B	2,160 N	15,500 rpm	278 l/min.	0.55 kg	G 1/4"	16	9	104	128	49	80
VK 3A	4,370 N	14,200 rpm	380 l/min.	1.31 kg	G 3/8"	20	11	130	170	63	110
VK 3B	5,250 N	13,000 rpm	500 l/min.	1.35 kg	G 3/8"	20	11	140	170	63	110

\* at 6 bar



0

#### 6 bar

#### Roller vibrators (rotating)

Materials: Housing: Aluminium anodised, roller and path: Steel hardened, cover: Stainless steel AISI 303

Temperature range: Up to max. +80°C

Media: Oiled compressed air

Installation position: Standing (not lying on the covers) Application: Large forces with greater amplitudes

Advantages: • No run-on

- Maintenance-free due to low wear
- Simple construction
- Low requirements for compress. air quality
- Common exhaust air ducting
- ATEX-compliant ( II 3D 85° (T6)X (up to max.  $+40^{\circ}$ C)

			Air con-								
Туре	Force*	Frequency*	sumption*	Weight	G	K	Е	D	С	В	Α
VR 1A	1,690 N	40,000 rpm	200 l/min.	0.36 kg	G 1/8"	12	7	68	90	36	55
VR 1B	2,910 N	38,000 rpm	250 l/min.	0.41 kg	G 1/8"	12	7	73	90	36	56
VR 2A	4,740 N	29,000 rpm	325 l/min.	0.85 kg	G 1/4"	16	9	104	128	49	80
VR 2B	7,850 N	26,000 rpm	550 l/min.	0.90 kg	G 1/4"	16	9	104	128	49	80
VR 3A	9.730 N	18,000 rpm	850 I/min.	2.43 kg	G 3/8"	20	11	140	170	63	110



6 bar

Materials: Housing: Aluminium anodised, turbine: Aluminium, cover: Stainless steel AISI 303

Temperature range: Up to max.  $+70^{\circ}$ C Media: Unoiled compressed air (20  $\mu$ m) Installation position: Arbitrary Application: Wide spectrum of vibrations

(adjustable via pressure and volume flow rate) Optional: ATEX certified -X 🐼 II 3 D T5 (to max. +100°C)

Advantages: • Low-noise (70 dB(A))

- Maintenance-free due to very low wear
- Common exhaust air ducting

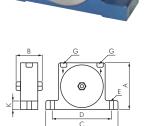
			Air con-								
Туре	Force*	Frequency*	sumption*	Weight	G	K	Ε	D	С	В	Α
VT 1A	1,440 N	42,000 rpm	85 l/min.	0.31 kg	G 1/8"	12	7	68-73	90	37	55
VT 1B	1,650 N	40,000 rpm	105 l/min.	0.31 kg	G 1/8"	12	7	68-73	90	37	55
VT 2A	3,630 N	24,000 rpm	180 l/min.	0.75 kg	G 1/4"	16	9	104	128	49	80
VT 2B	4,180 N	18,500 rpm	225 l/min.	0.77 kg	G 1/4"	16	9	104	128	49	80
VT 3A	8,610 N	8,000 rpm	350 l/min.	2.00 kg	G 3/8"	20	11	130-140	170	63	110
VT 3B	10,000 N	7,000 rpm	500 l/min.	2.10 kg	G 3/8"**	24	11	170	200	80	140

\* at 6 bar, \*\* output G 1/2"

⊘ Order example: VT 1A \*\* Standard type

Designation for the options:





## Industrial shock absorbers



#### Adjustable shock absorbers

Type MA

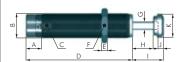
Materials: Shock absorber body and accessory: Steel burnished, piston rod: Hardened, stainless steel

Temperature range:  $0^{\circ}\text{C}$  to max.  $+66^{\circ}\text{C}$  Stroke speed: 0.3 to 3.6 m/s Fixed limit stop: Integrated



	Max. energy	/ consumption	Effective mass			Max. axial
Туре	Per stroke (W3)	Per hour (W4)	(me) adjustable	Spring force	Thread	deviation*
MA 30 EUM	3.5 Nm	5,650 Nm	0.23 to 15 kg	1 to 5 N	M 8 x 1	2°
MA 50 EUM	5.5 Nm	13,550 Nm	4.5 to 20 kg	3 to 6 N	M 10 x 1	2°
MA 35 EUM	4.0 Nm	6,000 Nm	5.9 to 57 kg	5 to 11 N	M 12 x 1	2°
MA 150 EUM	22.0 Nm	35,000 Nm	1.0 to 109 kg	3 to 5 N	M 14 x 1.5	5°
MA 225 EUM	25.0 Nm	45,000 Nm	2.3 to 226 kg	5 to 10 N	M 20 x 1.5	2°
MA 600 EUM	68.0 Nm	68,000 Nm	9.0 to 1,360 kg	10 to 30 N	M 25 x 1.5	2°
MA 900 EUM	100.0 Nm	90,000 Nm	14 to 2,040 kg	10 to 35 N	M 25 x 1.5	1°

\* at higher axial deviation use side load adapters (type BV) (see page 505)



Main dime	nsions ·	- adjustabl	e shock	absor	bers					<b>7</b> y	уре МА
Туре	Α	В	С	D	Е	F	ØG	H/stroke	I	J	ØK
MA 30 EUM	4.1	M 8 x 1		48.0	3	SW 10	2.5	8.0	13.1	2.1	6.4
MA 50 EUM	5.1	M 10 x 1		50.0	4	SW 12	3.2	7.0	14.9	3	7.7
MA 35 EUM	5.0	M 12 x 1		66.0	5	SW 14	3.2	10.0	18.0	3	7.7
MA 150 EUM	7.5	M 14 x 1.5	SW 12	70.0	6	SW 17	4.8	12.5	22.5	4.7	12.0
MA 225 EUM	13.5	M 20 x 1.5	SW 18	88.0	8	SW 23	4.8	19.0	30.0	4.6	17.0
MA 600 EUM	16.5	M 25 x 1.5	SW 23	106.6	10	SW 30	6.3	25.4	36.4	4.6	23.0
MA 900 EUM	16.5	M 25 x 1.5	SW 23	138.0	10	SW 30	6.3	40.0	51.0	4.6	23.0

#### Self-adjusting shock absorbers

Type MC (5-75)

Materials: Shock absorber body and accessory: Steel burnished, piston rod hardened, stainless steel

Temperature range:  $0^{\circ}C$  to max.  $+65^{\circ}C$ 

**Stroke speed**: 0.15 to 5 m/s (0.15 to 1.8 m/s to MC 9 ...)

Fixed limit stop: Integrated



	Max. energ	y consumption	Effective mass			Max. axial
Туре	Per stroke (W3)	Per hour (W4)	(me)	Spring force	Thread	deviation*
MC 5 EUM1B	0.68 Nm	2,040 Nm	0.5 to 4.4 kg	1 to 5 N	M 5 x 0.5	2°
MC 5 EUM2B	0.68 Nm	2,040 Nm	3.8 to 10.8 kg	1 to 5 N	M 5 x 0.5	2°
MC 5 EUM3B	0.68 Nm	2,040 Nm	9.7 to 18.7 kg	1 to 5 N	M 5 x 0.5	2°
MC 9 EUM1B	1.0 Nm	2,000 Nm	0.6 to 3.2 kg	1.38 to 3.78 N	M 6 x 0.5	2°
MC 9 EUM2B	1.0 Nm	2,000 Nm	0.8 to 4.1 kg	1.38 to 3.78 N	M 6 x 0.5	2°
MC 30 EUM1	3.5 Nm	5,600 Nm	0.4 to 1.9 kg	0.9 to 4.45 N	M 8 x 1	2°
MC 30 EUM2	3.5 Nm	5,600 Nm	1.8 to 5.4 kg	0.9 to 4.45 N	M 8 x 1	2°
MC 30 EUM3	3.5 Nm	5,600 Nm	5.0 to 15 kg	0.9 to 4.45 N	M 8 x 1	2°
MC 25 EUML	2.8 Nm	22,500 Nm	0.7 to 2.2 kg	3 to 6 N	M 10 x 1	2°
MC 25 EUM	2.8 Nm	22,500 Nm	1.8 to 5.4 kg	3 to 6 N	M 10 x 1	2°
MC 25 EUMH	2.8 Nm	22,500 Nm	4.6 to 13.6 kg	3 to 6 N	M 10 x 1	2°
MC 75 EUM1	9.0 Nm	28,200 Nm	0.3 to 1.1 kg	4 to 9 N	M 12 x 1	2°
MC 75 EUM2	9.0 Nm	28,200 Nm	0.9 to 4.8 kg	4 to 9 N	M 12 x 1	2°
MC 75 EUM3	9.0 Nm	28,200 Nm	2.7 to 36.2 kg	4 to 9 N	M 12 x 1	2°

\* at higher axial deviation use side load adapters (BV) (see page 505)



Man	unnensi	7115 <b>-</b> 51110	111 2110	tk absol	ruers					туре	· ///C (	3-73)
Туре		A	В	С	D	Е	F	ØG	H/stroke	ı	J	ØK
MC 5 E	EUM 2	2.5	М	5 x 0.5	SW 8	26.0	2.5	1.5	4.1	8.1	1	3.3
MC 9 E	UM 2	2.5	- M	6 x 0.5	SW 8	26.0	2.5	2.0	5.0	10.0	2	4.8
MC 30	EUM 4	4.1	- M	8 x 1	SW 10	40.9	3.0	2.5	8.0	13.1	2	6.4
MC 25	EUM 5	5.0 SW	/5 M	10 x 1	SW 12	43.0	4.0	3.2	6.6	14.6	3	7.6
MC 75	EUM 5	5.0	- M	12 x 1	SW 14	52.0	5.0	3.2	10.0	18.0	3	7.6



#### Self-adjusting shock absorbers

Type MC (150-600)

T.m. MC /E 7E\

Materials: Shock absorber body and accessory: Steel burnished, piston rod hardened, stainless steel, roller type diaphragm: Ethylene-propylene

Temperature range: 0°C to max. +65°C Stroke speed: 0.08 to 6 m/s Fixed limit stop: Integrated



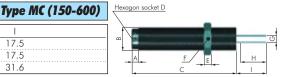
	Max. energy	y consumption	Effective mass			Max. axial
Туре	Per stroke (W3)	Per hour (W4)	(me)	Spring force	Thread	deviation*
MC 150 EUM	20 Nm	34,000 Nm	0.9 to 10 kg	3 to 5 N	M 14 x 1.5	4°
MC 150 EUMH	20 Nm	34,000 Nm	8.6 to 86 kg	3 to 5 N	M 14 x 1.5	4°
MC 150 EUMH2	20 Nm	34,000 Nm	70.0 to 200 kg	3 to 5 N	M 14 x 1.5	4°
MC 225 EUM	41 Nm	45,000 Nm	2.3 to 25 kg	4 to 6 N	M 20 x 1.5	4°
MC 225 EUMH	41 Nm	45,000 Nm	23.0 to 230 kg	4 to 6 N	M 20 x 1.5	4°
MC 225 EUMH2	41 Nm	45,000 Nm	180.0 to 910 kg	4 to 6 N	M 20 x 1.5	4°
MC 600 EUM	136 Nm	68,000 Nm	9.0 to 136 kg	5 to 9 N	M 25 x 1.5	2°
MC 600 EUMH	136 Nm	68,000 Nm	113.0 to 1,130 kg	5 to 9 N	M 25 x 1.5	2°
MC 600 EUMH2	136 Nm	68,000 Nm	400.0 to 2,300 kg	5 to 9 N	M 25 x 1.5	2°

\* at higher axial deviation use side load adapters (BV) (see page 505)



Exceeding W4: (max. energy absorbed per hour expressed in Nm/h) is possible when switched off temporarily or the shock absorber is cooled with the cylinder exhaust air (take note of the approved heating).

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Туре	Α	В	С	D	Е	F	ØG	H/stroke	I		
MC 150 EUM	7.2	M 14 x 1.5	69.1	SW 6	6	SW 17	4.8	12.5	17.5		
MC 225 EUM	7.2	M 20 x 1.5	79.2	SW 8	8	SW 23	6.3	12.5	17.5		
MC 600 EUM	7.3	M 25 x 1.5	110.3	SW 10	10	SW 30	8.0	25.4	31.6		



#### **Shock absorbers (Magnum)**

Main dimensions - self-adjusting shock absorbers

Type MA/MC

Materials: Shock absorber body and accessory: Steel burnished, piston rod: Steel hard chrome-plated, head: Steel har-

Stroke speed: 0.15 to 5 m/s (upon request, up to 20 m/s)

Fixed limit stop: Integrated

**⊘Optional:** High temperature seal kit (-20°C to max. +150°C) -HT, low temperature seal kit (-50°C to max. +66°C) **-LT** 

	Max. ene	ergy consumption	Effective			Max. axial
Туре	Per stroke (W	3) Per hour (W4)	mass (me)	Spring force	Thread	deviation*
Adjustable						
MA 3325 EUM	170 Nm	75,000 Nm	9 to 1,700 kg	45 to 90 N	M 33 x 1.5	4°
MA 3350 EUM	340 Nm	85,000 Nm	13 to 2,500 kg	45 to 135 N	M 33 x 1.5	3°
MA 4525 EUM	390 Nm	107,000 Nm	40 to 10,000 kg	70 to 100 N	M 45 x 1.5	
MA 4550 EUM	780 Nm	112,000 Nm	70 to 14,500 kg	70 to 145 N	M 45 x 1.5	
MA 4575 EUM	1,170 Nm	146,000 Nm	70 to 15,000 kg	50 to 180 N	M 45 x 1.5	2°
MA 6450 EUM	2,040 Nm	146,000 Nm	220 to 50,000 kg	90 to 155 N	M 64 x 2.0	
MA 64100 EUM	4,080 Nm	192,000 Nm	270 to 52,000 kg	105 to 270 N	M 64 x 2.0	3°
MA 64150 EUM	6,120 Nm	248,000 Nm	330 to 80,000 kg		M 64 x 2.0	
Self-adjusting						
MC 3325 EUM0	155 Nm	75,000 Nm	3 to 11 kg	45 to 90 N	M 33 x 1.5	4°
MC 3325 EUM1	155 Nm	75,000 Nm	9 to 40 kg	45 to 90 N	M 33 x 1.5	4°
MC 3325 EUM2	155 Nm	75,000 Nm	30 to 120 kg	45 to 90 N	M 33 x 1.5	
MC 3325 EUM3	155 Nm	75,000 Nm	100 to 420 kg	45 to 90 N	M 33 x 1.5	4°
MC 3325 EUM4	155 Nm	75,000 Nm	350 to 1,420 kg	45 to 90 N	M 33 x 1.5	4°
MC 3350 EUM0	310 Nm	85,000 Nm	5 to 22 kg	45 to 135 N	M 33 x 1.5	
MC 3350 EUM1	310 Nm	85,000 Nm	18 to 70 kg	45 to 135 N	M 33 x 1.5	3°
MC 3350 EUM2	310 Nm	85,000 Nm	60 to 250 kg	45 to 135 N	M 33 x 1.5	3°
MC 3350 EUM3	310 Nm	85,000 Nm	210 to 840 kg	45 to 135 N	M 33 x 1.5	3°
MC 3350 EUM4	310 Nm	85,000 Nm	710 to 2,830 kg	45 to 135 N	M 33 x 1.5	3°
MC 4525 EUM0	340 Nm	107,000 Nm	7 to 27 kg	70 to 100 N	M 45 x 1.5	4°
MC 4525 EUM1	340 Nm	107,000 Nm	20 to 90 kg	70 to 100 N	M 45 x 1.5	4°
MC 4525 EUM2	340 Nm	107,000 Nm	80 to 310 kg	70 to 100 N	M 45 x 1.5	4°
MC 4525 EUM3	340 Nm	107,000 Nm	260 to 1,050 kg	70 to 100 N	M 45 x 1.5	4°
MC 4525 EUM4	340 Nm	107,000 Nm	890 to 3,540 kg	70 to 100 N	M 45 x 1.5	
MC 4550 EUM0	680 Nm	112,000 Nm	13 to 54 kg	70 to 145 N	M 45 x 1.5	3°
MC 4550 EUM1	680 Nm	112,000 Nm	45 to 180 kg	70 to 145 N	M 45 x 1.5	
MC 4550 EUM2	680 Nm	112,000 Nm	150 to 620 kg	70 to 145 N	M 45 x 1.5	
MC 4550 EUM3	680 Nm	112,000 Nm	520 to 2,090 kg	70 to 145 N	M 45 x 1.5	
MC 4550 EUM4	680 Nm	112,000 Nm	1,800 to 7,100 kg	70 to 145 N	M 45 x 1.5	
MC 4575 EUM0	1,020 Nm	146,000 Nm	20 to 80 kg	50 to 180 N	M 45 x 1.5	
MC 4575 EUM1	1,020 Nm	146,000 Nm	70 to 270 kg	50 to 180 N	M 45 x 1.5	2°
MC 4575 EUM2	1,020 Nm	146,000 Nm	230 to 930 kg	50 to 180 N	M 45 x 1.5	2°
MC 4575 EUM3	1,020 Nm	146,000 Nm	790 to 3,140 kg	50 to 180 N	M 45 x 1.5	
MC 4575 EUM4	1,020 Nm	146,000 Nm	2,650 to 10,600 kg	50 to 180 N	M 45 x 1.5	
MC 6450 EUM0	1,700 Nm	146,000 Nm	35 to 140 kg	90 to 155 N	M 64 x 2	4°
MC 6450 EUM1	1,700 Nm	146,000 Nm	140 to 540 kg	90 to 155 N	M 64 x 2	4°
MC 6450 EUM2	1,700 Nm	146,000 Nm	460 to 1,850 kg	90 to 155 N	M 64 x 2	4°
MC 6450 EUM3	1,700 Nm	146,000 Nm	1,600 to 6,300 kg	90 to 155 N	M 64 x 2	4°
MC 6450 EUM4	1,700 Nm	146,000 Nm	5.300 to 21,200 kg	90 to 155 N	M 64 x 2	4°
MC 64100 EUM0	3,400 Nm	192,000 Nm	70 to 280 kg	105 to 270 N	M 64 x 2	3°
MC 64100 EUM1	3,400 Nm	192,000 Nm	270 to 1,100 kg	105 to 270 N	M 64 x 2	3°
MC 64100 EUM2	3,400 Nm	192,000 Nm	930 to 3,700 kg	105 to 270 N	M 64 x 2	3°
MC (4100 FUMA)	2 400 N	100 000 N	2 150 + 10 (00	105 L 070 N	14/4 0	20









Prder example: MA 3325 EUM \*\* Standard type

ı

\* at higher axial deviation use side load adapters (type BV) (see page 505)

3,400 Nm

3,400 Nm

5,100 Nm

5,100 Nm

5,100 Nm

192,000 Nm

192,000 Nm

248,000 Nm

248,000 Nm

248,000 Nm

248,000 Nm

248,000 Nm

MC 64100 EUM3

MC 64100 EUM4

MC 64150 EUM0

MC 64150 EUM1

MC 64150 EUM2

MC 64150 EUM3 5,100 Nm

MC 64150 EUM4 5,100 Nm

Main dimensions - sho	Main dimensions - shock absorbers (Magnum)								
Туре	А	В	С	ØD	Stroke				
MA/MC 3325 EUM	M 33 x 1.5	115.0	23.0	25.0	25.0				
MA/MC 3350 EUM	M 33 x 1.5	140.5	48.5	25.0	50.0				
MA/MC 4525 EUM	M 45 x 1.5	122.0	23.0	35.0	25.0				
MA/MC 4550 EUM	M 45 x 1.5	146.5	48.5	35.0	50.0				
MA/MC 4575 EUM	M 45 x 1.5	172.0	74.0	35.0	75.0				
MA/MC 6450 EUM	M 64 x 2	176.5	48.5	48.0	50.0				
MA/MC 64100 EUM	M 64 x 2	226.5	99.5	48.0	100.0				
MA/MC 64150 EUM	M 64 x 2	300.0	150.0	48.0	150.0				

3,150 to 12,600 kg

10,600 to 42,500 kg

100 to 460 kg

410 to 1,640 kg

1,390 to 5,600 kg

4,700 to 18,800 kg

16,000 to 63,700 kg

Exceeding W4: (max. energy absorbed per hour expressed in Nm/h) is possible when switched off temporarily or the

shock absorber is cooled with the cylinder exhaust air (take note of the approved heating).

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

105 to 270 N

105 to 270 N

75 to 365 N

3°

3

2°

M 64 x 2

M 64 x 2

 $M.64 \times 2$ 

M 64 x 2

M 64 x 2

M 64 x 2

M 64 x 2

#### Self-adjusting shock absorbers with progressive damping

Type SC/SC<sup>2</sup>

Max. axial

Materials: Shock absorber body and accessory: Steel nitrocarburised, piston rod: Hardened, stainless steel (type SC

Effective mass

Max. energy consumption

 $45...: steel hard chrome-plated) \\ \textbf{Temperature range: } 0^{\circ}\text{C to max.} + 66^{\circ}\text{C (SC}45...: -12^{\circ}\text{C to max.} + 70^{\circ}\text{C)} \\ \textbf{Stroke speed: } 0.15 \text{ to } 3.7 \text{ m/s (type SC}^2: 0.09 \text{ up to } 5.7 \text{ m/s, type SC } 45...: 0.15 \text{ up to } 5 \text{ m/s)} \\ \textbf{Stroke speed: } 0.15 \text{ to } 3.7 \text{ m/s (type SC}^2: 0.09 \text{ up to } 5.7 \text{ m/s, type SC } 45...: 0.15 \text{ up to } 5 \text{ m/s)} \\ \textbf{Stroke speed: } 0.15 \text{ to } 3.7 \text{ m/s (type SC}^2: 0.09 \text{ up to } 5.7 \text{ m/s, type } 5.09 \text{ up to } 5.09 \text{ u$ 

Fixed limit stop: Integrated

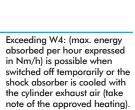


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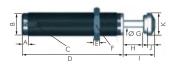


<sup>\*\*</sup> construction type SC<sup>2</sup>, types SC 25 EUM, SC 190 EUM supplied without impact head

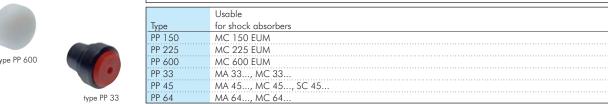
Туре		3)Per hour (W4)	(me)	Spring force	Thread	deviation*
SC 25 EUM5**	10 Nm	16,000 Nm	1 to 5 kg	4.5 to 14 N	M 10 x 1	2°
SC 25 EUM6**	10 Nm	16,000 Nm	4 to 44 kg	4.5 to 14 N	M 10 x 1	2°
SC 25 EUM7**	10 Nm	16,000 Nm	42 to 500 kg	4.5 to 14 N	M 10 x 1	2°
SC 75 EUM5**	16 Nm	30,000 Nm	1 to 8 kg	6 to 19 N	M 12 x 1	2°
SC 75 EUM6**	16 Nm	30,000 Nm	7 to 78 kg	6 to 19 N	M 12 x 1	2°
SC 75 EUM7**	16 Nm	30,000 Nm	75 to 800 kg	6 to 19 N	M 12 x 1	2°
SC 190 EUM0	25 Nm	34,000 Nm	0.7 to 4 kg	4 to 9 N	M 14 x 1	.5 5°
SC 190 EUM1	25 Nm	34,000 Nm	1.4 to 7 kg	4 to 9 N	M 14 x 1	
SC 190 EUM2	25 Nm	34,000 Nm	3.6 to 18 kg	4 to 9 N	M 14 x 1.	
SC 190 EUM3	25 Nm	34,000 Nm	9 to 45 kg	4 to 9 N	M 14 x 1	
SC 190 EUM4	25 Nm	34,000 Nm	23 to 102 kg	4 to 9 N	M 14 x 1.	.5 5°
SC 190 EUM5**	31 Nm	50,000 Nm	2 to 16 kg	6 to 19 N	M 14 x 1	
SC 190 EUM6**	31 Nm	50,000 Nm	13 to 140 kg	6 to 19 N	M 14 x 1.	
SC 190 EUM7**	31 Nm	50,000 Nm	136 to 1,550 kg	6 to 19 N	M 14 x 1	
SC 300 EUM0	33 Nm	45,000 Nm	0.7 to 4 kg	5 to 10 N	M 20 x 1	
SC 300 EUM1	33 Nm	45,000 Nm	1.4 to 8 kg	5 to 10 N	M 20 x 1	
SC 300 EUM2	33 Nm	45,000 Nm	4.5 to 27 kg	5 to 10 N	M 20 x 1	
SC 300 EUM3	33 Nm	45,000 Nm	14 to 82 kg	5 to 10 N	M 20 x 1	.5 5°
SC 300 EUM4	33 Nm	45,000 Nm	32 to 204 kg	5 to 10 N	M 20 x 1	.5 5°
SC 300 EUM5**	73 Nm	45,000 Nm	11 to 45 kg	8 to 18 N	M 20 x 1	.5 5°
SC 300 EUM6**	73 Nm	45,000 Nm	34 to 136 kg	8 to 18 N	M 20 x 1	.5 5°
SC 300 EUM7**	73 Nm	45,000 Nm	91 to 181 kg	8 to 18 N	M 20 x 1	.5 5°
SC 300 EUM8**	73 Nm	45,000 Nm	135 to 680 kg	8 to 18 N	M 20 x 1	
SC 300 EUM9**	73 Nm	45,000 Nm	320 to 1,950 kg	8 to 18 N	M 20 x 1	
SC 650 EUM0	73 Nm	68,000 Nm	2.3 to 14 kg	11 to 32 N	M 25 x 1	.5 5°
SC 650 EUM1	73 Nm	68,000 Nm	8 to 45 kg	11 to 32 N	M 25 x 1	
SC 650 EUM2	73 Nm	68,000 Nm	23 to 136 kg	11 to 32 N	M 25 x 1	
SC 650 EUM3	73 Nm	68,000 Nm	68 to 408 kg	11 to 32 N	M 25 x 1	
SC 650 EUM4	73 Nm	68,000 Nm	204 to 1,180 kg	11 to 32 N	M 25 x 1	.5 5°
SC 650 EUM5**	210 Nm	68,000 Nm	23 to 113 kg	11 to 33 N	M 25 x 1	.5 5°
SC 650 EUM6**	210 Nm	68,000 Nm	90 to 360 kg	11 to 33 N	M 25 x 1	.5 5°
SC 650 EUM7**	210 Nm	68,000 Nm	320 to 1,090 kg	11 to 33 N	M 25 x 1	.5 5°
SC 650 EUM8**	210 Nm	68,000 Nm	770 to 2,630 kg	11 to 33 N	M 25 x 1	.5 5°
SC 650 EUM9**	210 Nm	68,000 Nm	1,800 to 6,350 kg	11 to 33 N	M 25 x 1	.5 5° .5 5°
SC 925 EUM0	110 Nm	90,000 Nm	4.5 to 29 kg	11 to 32 N	M 25 x 1	.5 5°
SC 925 EUM1	110 Nm	90,000 Nm	14 to 90 kg	11 to 32 N	M 25 x 1.	.5 5°
SC 925 EUM2	110 Nm	90,000 Nm	40 to 272 kg	11 to 32 N	M 25 x 1	.5 5°
SC 925 EUM3	110 Nm	90,000 Nm	113 to 726 kg	11 to 32 N	M 25 x 1	.5 5°
SC 925 EUM4	110 Nm	90,000 Nm	340 to 2,088 kg	11 to 32 N	M 25 x 1	.5 5°
SC 4525 EUM5	340 Nm	107,000 Nm	3,400 to 6,800 kg	67 to 104 N	M 45 x 1	.5 5°
SC 4525 EUM6	340 Nm	107,000 Nm	6,350 to 13,600 kg	67 to 104 N	M 45 x 1	.5 5°
SC 4525 EUM7	340 Nm	107,000 Nm	12,700 to 22,600 kg		M 45 x 1	
SC 4525 EUM8	340 Nm	107,000 Nm	20,400 to 39,000 kg	67 to 104 N	M 45 x 1	.5 5° .5 5°
SC 4550 EUM5	680 Nm	112,000 Nm	6,800 to 12,200 kg		M 45 x 1	
SC 4550 EUM6	680 Nm	112,000 Nm	11,800 to 27,000 kg		M 45 x 1	
SC 4550 EUM7	680 Nm	112,000 Nm	25,800 to 44,200 kg	47 to 242 N	M 45 x 1.	.5 5°

#### Main dimensions - self-adjusting shock absorbers

Туре	Α	В	С	D	Е	F	ØG	H/stroke	- 1	J	ØK
SC 25 EUM	5	M 10 x 1		72.0	4	SW 12	3.2	8	11.0		
SC 75 EUM	4	M 12 x 1		78.0	5	SW 14	4.0	10	14.0		
SC 190 EUM0-4	7	M 14 x 1.5	SW 12	87.7	6	SW 17	4.0	16	27.0	4.6	12
SC 190 EUM5-7	5	M 14 x 1.5		78.0	6	SW 17	4.8	12	17.0		
SC 300 EUM0-4	7	M 20 x 1.5	SW 18	87.4	8	SW 23	4.8	19	30.0	4.6	17
SC 300 EUM5-9	7	M 20 x 1.5	SW 18	79.5	8	SW 23	6.4	15	26.0	4.6	17
SC 650 EUM0-4	7	M 25 x 1.5	SW 23	106.6	10	SW 30	6.3	25	36.4	4.6	23
SC 650 EUM5-9	7	M 25 x 1.5	SW 23	106.0	10	SW 30	9.6	23	34.0	4.6	23
SC 925 EUM	7	M 25 x 1.5	SW 23	138.0	10	SW 30	6.3	40	51.0	4.6	23
SC 4525 EUM		M 45 x 1.5		164.0	9.5	*	12.6	25	25.0	19.4	42
SC 4550 EUM		M 45 x 1.5		215.0	9.5	*	12.6	50	50.0	19.4	42



#### Impact heads for shock absorbers







#### **Locking nuts for shock absorbers**

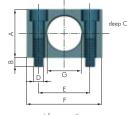
	Usable	
Туре	for shock absorbers	Thread
KM 5	MC 5	M 5 x 0.5
KM 6	MC 9	M 6 x 0.5
KM 8	MA 30 EUM, MC 30, MC 10	M 8 x 1
KM 10	MA 50 EUM, MC 25, SC 25	M 10 x 1
KM 12	MA 35 EUM, MC 75, SC 75	M 12 x 1
KM 14	MA 150 EUM, MC 150, SC 190	M 14 x 1.5
KM 20	MA 225 EUM, MC 225, SC 300	M 20 x 1.5
KM 25	MA 600 EUM, MA 900 EUM, MC 600, SC 650, SC 925	M 25 x 1.5
NM 33	MA 33, MC 33	M 33 x 1.5
NM 45	MA 45, MC 45, SC 45	M 45 x 1.5
NM 64	MA 64, MC 64	M 64 x 2



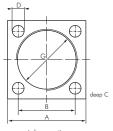
#### **Clamping flanges for shock absorbers**

Note: The clamping flanges ...SC2 must be countered with the nuts on the shock absorbers, all other flanges are clam-

	Usable							
Туре	for shock absorbers	Α	В	C	D	Е	F	G
Side mountin	g							
MB 5 SC2	MC 5	10	3.0	8	М3	12	20	M 5 x 0.5
MB 6 SC2	MC 9	10	3.0	8	М3	12	20	M 6 x 0.5
MB 8 SC2	MA 30 EUM, MC 10, MC 30	12	3.5	10	M 4	16	25	M 8 x 1
MB 10 SC2	MA 50 EUM, MC 25, SC 25	14	3.5	10	M 4	16	25	M 10 x 1
MB 12	MA 35 EUM, MC 75	16	4.5	12	M 5	20	32	M 12 x 1
MB 12 SC2	SC 75	16	4.5	12	M 5	20	32	M 12 x 1
MB 14	MA 150 EUM, MC 150, SC 190 EUM0-4	20	4.5	12	M 5	20	32	M 14 x 1.5
MB 14 SC2	SC 190 EUM5-7	20	4.5	12	M 5	20	32	M 14 x 1.5
MB 20	MA 225 EUM, MC 225, SC 300 EUM0-4	25	6.0	20	M 6	28	40	M 20 x 1.5
MB 20 SC2	SC 300 EUM5-9	25	18.0	20	M 8	34	50	M 20 x 1.5
MB 25	MA 600 EUM, MA 900 EUM, MC 600,							
	SC 650 EUM0-4, SC 925	32	6.0	25	M 6	34	46	M 25 x 1.5
MB 25 SC2	SC 650 EUM5-9	32	11.0	25	M 8	36	52	M 25 x 1.5
S33	MA 33, MC 33	40	8.0	20	M 6	42	56	M 33 x 1.5
S45	MA 45, MC 45, SC 45	56	10.0	25	M 8	60	80	M 45 x 1.5
S64	MA 64, MC 64	80	12.0	25	M 10	78	100	M 64 x 2
Axial mountir	ng							
QF 33	MA 33, MC 33	44	32.0	10	6.6			M 33 x 1.5
QF 45	MA 45, MC 45SC 45	56	42.0	12	9.0			M 45 x 1.5
QF 64	MA 64, MC 64	80	58.0	16	11.0			M 64 x 2



side mounting



axial mounting

#### Stop sleeves for shock absorbers

	Usable					
Туре	for shock absorbers	ØA	В	С	D	G
AH 5	MC 5	7.0	10		5	M 5 x 0.5
AH 6	MC 9	8.0	12		6	M 6 x 0.5
AH 8	MA 30 EUM, MC 10, MC 30	10.0	12		6	M 8 x 1
AH 10	MA 50 EUM, MC 25, SC 25	12.5	20		10	M 10 x 1
AH 12	MA 35 EUM, MC 75, SC 75	15.0	20		10	M 12 x 1
AH 14	MA 150 EUM, MC 150, SC 190	17.0	20	SW 15	12	M 14 x 1.5
AH 20	MA 225 EUM, MC 225, SC 300	25.0	25	SW 22	12	M 20 x 1.5
AH 25	MA 600 EUM, MA 900 EUM, MC 600,	30.0	32	SW 27	16	M 25 x 1.5
	SC 650, SC 925					

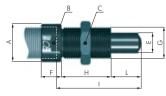


#### Side load adapters for shock absorbers

	Usable									
Туре	for shock absorbers	ØA	В	C	ØE	F	G	Н	1	L
BV 8	MA 30 EUM, MC 30	11	SW 9	SW 10	4	15	M 8 x 1	10	18.0	8.0
BV 8 A	MC 10	11	SW 9	SW 10	4	10	M 8 x 1	10	17.0	5.0
BV 10	MA 50 EUM, MC 25	13	SW 11	SW 12	6	11	M 10 x 1	12	21.5	6.5
BV 10 SC	SC 25	13	SW 11	SW 12	6	11	M 10 x 1	12	23.0	8.0
BV 12	MA 35 EUM, MC 75	15	SW 13	SW 14	7	12	M 12 x 1	18	32.0	10.0
BV 12 SC	SC 75	15	SW 13	SW 14	7	12	M 12 x 1	18	32.0	10.0
BV 14	MA 150 EUM, MC 150, SC 190 EUM5-7	18	SW 16	SW 17	9	12	M 14 x 1.5	20	36.5	12.5
BV 14 SC	SC 190 EUM0-4	18	SW 16	SW 17	9	14	M 14 x 1.5	26	46.0	16.0
BV 20	MC 225	24	SW 22	SW 23	12	14	M 20 x 1.5	20	36.5	12.5
BV 20 SC	MA 225 EUM, SC 300	24	SW 22	SW 23	12	14	M 20 x 1.5	32	54.0	19.0
BV 25	MC 600	30	SW 27	SW 30	16	16	M 25 x 1.5	38	69.0	25.0
BV 25 SC	MA 600 EUM, SC 650	30	SW 27	SW 30	16	16	M 25 x 1.5	38	69.0	25.0
BV 3325	MA 3325 EUM, MC 3325	M 45 x 1.5			30		M 33 x 1.5	100	129.0	29.0
BV 3350	MA 3350 EUM, MC 3350	M 45 x 1.5			30		M 33 x 1.5	128	181.5	53.5
BV 4525	MA 4525 EUM, MC 4525, SC 4525 EUM	M 64 x 2			40		M 45 x 1.5	100	129.0	29.0
BV 4550	MA 4550 EUM, MC 4550, SC 4550 EUM	M 64 x 2			40		M 45 x 1.5	130	184.5	54.5
BV 6450	MA 6450 EUM, MC 6450	M 90 x 2			56		M 64 x 2	170	225.0	55.0



Note: The side load adapter can only be fitted to shock absorbers without impact heads. This must if nec. be removed.



#### Ejectors up to 10 l/min, max. 80 % vacuum

Type VG 18

Materials: Housing: Brass nickel-plated, nozzle: Brass Temperature range:  $-40^{\circ}\text{C}$  to max.  $+120^{\circ}\text{C}$ 

Operating pressure: 6 bar

Advantages: •

Extremely small design, therefore can be fitted directly to consumer item

Very economical

· Maintenance free

	Dimensions	Thread	Thread	Thread	Air con-	Max.
Туре	(L x W x H)	supply ai	r vacuum	exhaust a	ir sumption*	flow
Type VG 18	54x14x14	G 1/8"	G 1/8"	G 1/8"	13 l/min	10 l/min
* at 6 bar						

Accessories Accessories vacuum mete FFSD 18

Materials: Body: Plastic, seals: NBR, internal parts: Brass, stainless steel, plastic Temperature range: -10°C to max. +80°C

Working pressure: Max. 7 bar

- Advantages: High suction performance with low power consumption Low weight

Inline ejectors with push-in fittings

· Fast and easy installation directly in the hose line



	Hose	Operating	Air	Max.	Evacuation time	Max.
Туре	connection	pressure	consumption	flow	11 -> 50% vacuum	vacuum
"SMALL" d	esign, Ø 14.5	x 70 mm				
VSILS S6	6	6 bar	7.2 l/min	16.8 l/min	4.9 s	75 %
VSILS T6	6	4/6 bar	16.2/22.2 l/min	19.2/18.6 l/min	3.1/2.6 s	84/75 %
VSILS X6	6	5 bar	7.8 l/min	14.4 l/min	7.3 s	92 %
"MEDIUM"	design, Ø 19	7.5 x 96 mm				
VSILM S6	6	6 bar	26.4 l/min	41.4 l/min	1.4 s	75 %
VSILM S8	8	6 bar	26.4 l/min	41.4 l/min	1.4 s	75 %
VSILM P6	6	3.1 bar	26.4 l/min	34.2 l/min	1.8 s	90 %
VSILM P8	8	3.1 bar	26.4 l/min	34.2 l/min	1.8 s	90 %
VSILM X6	6	5 bar	27.6 l/min	37.2 l/min	1.6 s	94 %
VSILM X8	8	5 bar	27.6 l/min	37.2 l/min	1.6 s	94 %

#### Multi stage injectors up to 110 l/min, max. 87 % vacuum

Type VSP

Materials: Housing: Aluminium anodised, nozzles: Brass, seals: Neoprene Temperature range: -20°C to max. +100°C
Operating pressure: 4 bar (max. 7 bar) Work noise (loaded/unloaded): 50/65 dB(A)

Advantages: • Extremely small design, therefore can be fitted directly to consumer item

Economical

Maintenance free

For technical data check our **Online Shop!** 

	Dimensions	Thread	Thread	Thread	Air con-	Max.
Type VSP 3	$(L \times W \times H)$	supply air	vacuum	exhaust air	sumption*	flow
VSP 3	69x35x20.5	G 1/8"	G 1/8"	G 1/8"	16 l/min	28 I/min
VSP 6	69x35x31.5	G 1/8"	G 1/8"	G 1/8"	32 l/min	56 l/min
VSP 9	69x42x31.5	G 1/8"	G 1/8"	G 1/8"	48 l/min	84 l/min
VSP 12	69x42x31.5	G 1/8"	G 1/8"	G 1/8"	60 l/min	110 l/min

Accessories		Accessories
silencers		vacuum meter
FFSD 18		
FFSD 18		
FFSD 18		
FFSD 18	_	

at 4 bar

#### Multi stage injectors up to 160 l/min, max. 64 % vacuum

Type VLPS



Materials: Housing: Aluminium anodised, nozzles: Brass, seals: Neoprene

Temperature range: -20°C to max. +100°C Operating pressure: 4 - 6 bar (max. 7 bar) Work noise (loaded/unloaded): 60/65 dB(A)

Advantages: •

Extremely small design, therefore can be fitted directly to consumer item

Economical

Maintenance free

• Strong suction with a small design

For technical data check our Online Shop!

	Dimensions	Thread	Thread	Thread ex-	Air con-	Max.
Туре	(L x W x H)	supply air	vacuum	haust air	sumption*	flow
VLPS 3	66.5x30.5x25	G 1/8"	G 3/8"	G 3/8"	18 l/min	48 l/min
VLPS 6	66.5x30.5x25	G 1/8"	G 3/8"	G 3/8"	36 l/min	108 l/min
VLPS 12	66.5x30.5x29	G 1/8"	G 3/8"	G 3/8"	72 l/min	220 l/min

	Accessories	Accessories
	silencers	vacuum meter
-	FFSD 38	
	FFSD 38	
	FFSD 38	





at 6 bar

PU, PA, PTFE and from page 192







#### Multi stage injectors up to 200 l/min, max. 90 % vacuum

Materials: Housing: Aluminium anodised, nozzles: Brass, seals: Neoprene

Temperature range: -20°C to max. +100°C Operating pressure: 4 bar (max. 7 bar) Work noise (loaded/unloaded): 50/65 dB(A)



- Extremely small design, therefore can be fitted directly to consumer item
- Economical
- Maintenance free
- High vacuum, small design

	Dimensions	Thread	Thread	Thread	Air con-	Max.
Туре	(L x W x H)	supply ai	ir vacuum	exhaust c	air sumption*	flow
VIPS 4	81x58x31.5	G 1/4"	G 1/4"	G 1/4"	63 l/min	100 l/min
VIPS 8	81x67x31.5	G 1/4"	G 1/4"	G 1/4"	126 l/min	200 l/min
* at 4 bar						

Accessories	Accessories
silencers	vacuum meter
FFSD 14	
FFSD 14	

Type VIPS

Type VLP

Type VIP



For technical data check our **Online Shop!** 

#### Multi stage injectors up to 9600 l/min, max. 70 % vacuum

Materials: Housing: Aluminium anodised, nozzles: Brass, seals: Neoprene Temperature range: -10°C to max.  $+100^{\circ}$ C (VLP 96 and VLP 128: -20°C to max.  $+80^{\circ}$ C)

Operating pressure: 4 - 6 bar (max. 7 bar) Work noise (loaded/unloaded): 55/76 dB(A)



- Economical
- Maintenance free
- High suction performance, ideal for porous materials or to evacuate large volumes

	Dimensions	Thread	Thread	Thread	Air con-	Max.	A	Ą
Туре	(L x W x H)	supply	vacuum	exhaust air	sumption*	flow	s	sil
VLP 4	182x67x47	G 1/4"	G 3/4"	G 3/4"	64-85 I/min	300 I/min	F	FF
VLP 8	182x67x47	G 1/4"	G 3/4"	G 3/4"	120-170 I/min	500 l/min	F	FF
VLP 10	182x67x67	G 3/8"	G 3/4"	G 3/4"	192-255 I/min	650 I/min	F	ĖĖ
VLP 12	182x67x67	G 3/8"	G 3/4"	G 3/4"	240-340 I/min	750 I/min	F	ĖĖ
VLP 16	250x97x47	G 3/8"	G 1 1/2"	G 1 1/2"	250-350 I/min	1050 l/min	F	ĖĖ
VLP 32	250x97x65	G 3/8"	G 1 1/2"	G 1 1/2"	500-700 I/min	2100 l/min	F	ĖĖ
VLP 64	250x195x74	G 3/8"	G 2"	2x G 1 1/2"	1000-1400 l/mir	14200 l/min	2	2x
VLP 96	250x196x95	G 1/2"	G 2"	2x G 1 1/2"	1900 I/min	6400 l/min	2	2 <sub>x</sub>
VLP 128	250x295x95	G 1/2"	G 2"	3x G 1 1/2"	2880 I/min	9600 l/min	3	3x
* at 6 har								

ccessories Accessories vacuum metei SD 34 SD 34 MW -163 SD 34 MW -163 SD 34 MW -163 SD 112 MW -163 SD 112 MW -163 FFSD 112 MW -163 FFSD 112 MW -163 MW -163 FFSD 112

High volumes!





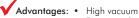
For technical data check our **Online Shop!** 

#### Multi stage injectors up to 5700 l/min, max. 90 % vacuum

Materials: Housing: Aluminium anodised, nozzles: Brass, seals: Neoprene

Temperature range: -20°C to max. +100°C Operating pressure: 4 bar (max. 7 bar)

Work noise (loaded/unloaded): 50/65 dB(A), from VIP 16: 55/75 dB(A)



- - Economical
  - Maintenance free
  - High vacuum, ideal for vacuum packaging or large forces with small suction caps

	Dimensions	Thread	Thread	Thread	Air con-	Max.
Туре	(L x W x H)	supply a	irvacuum	exhaust air	sumption*	flow
VIP 4	182x67x33.5	G 1/4"	G 1/2"	G 1/2"	63 l/min	165 l/min
VIP 8	182x67x33.5	G 1/4"	G 1/2"	G 1/2"	126 l/min	320 l/min
VIP 10	182x67x51.5	G 1/4"	G 1/2"	G 1/2"	193 l/min	440 l/min
VIP 12	182x67x51.5	G 1/4"	G 1/2"	G 1/2"	240 l/min	590 l/min
VIP 16	250x97x47	G 3/8"	G 1"	G 1"	240 l/min	700 l/min
VIP 32	250x97x65	G 3/8"	G 1 1/2"	G 1 1/2"	500 l/min	1400 l/min
VIP 64	250x195x74	G 3/8"	G 2"	2x G 1 1/2"	1000 l/min	2500 l/min
VIP 96	250x196x95	G 1/2"	G 2"	2x G 1 1/2"	1500 l/min	3800 l/min
VIP 128	250x295x95	G 1/2"	G 2"	3x G 1 1/2"	2250 l/min	5700 l/min

\* at 4 bar



High vacuum!

Accessories Accessories silencers vacuum meter FFSD 12 MW -163 MW -163 FFSD 12 FFSD 12 MW -163 FFSD 12 MW -163 FFSD 10 MW -163 FFSD 112 MW -163 2xFFSD 112 MW -163 2xFFSD 112 MW -163

For technical data check our **Online Shop!** 











Compressed air reservoir from page 514



Vacuum Check valves from page 449

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

507

# Vacuum ejectors

# High volumes! High vacuum! type VILP 8

#### Multi stage injectors up to 9600 l/min, max. 90 % vacuum

Type VILP

Materials: Housing: Aluminium anodised, nozzles: Brass, seals: Neoprene

Temperature range: -20°C to max. +80°C Operating pressure: 4 - 6 bar (max. 7 bar) Work noise (loaded/unloaded): 50/75 dB(A)

✓ Advantages: •

High vacuum

- High flow
- Economical
- Maintenance free
- High vacuum, ideal for vacuum packaging or large forces with small suction caps with a simultaneous high vacuum flow

	Dimensions	Thread	Thread	Thread	Air con-	Max.
Туре	(L x W x H)	supply a	irvacuum	exhaust air	sumption*	flow
VILP 4	182x67x47	G 1/4"	G 3/4"	G 3/4"	95 l/min	300 l/min
VILP 8	182x67x47	G 1/4"	G 3/4"	G 3/4"	190 l/min	500 l/min
VILP 12	182x67x67	G 3/8"	G 3/4"	G 3/4"	380 I/min	900 l/min
VILP 16	250x97x47	G 3/8"	G 1 1/2"	G 1 1/2"	350 I/min	1050 I/min
VILP 32	250x97x65	G 3/8"	G 1 1/2"	G 1 1/2"	700 l/min	2100 I/min
VILP 48	250x97x86	G 1/2"	G 1 1/2"	G 1 1/2"	950 l/min	3200 I/min
VILP 64	250x195x74	G 3/8"	G 2"	2x G 1 1/2"	1400 l/min	4200 I/min
VILP 96	250x196x95	G 1/2"	G 2"	2x G 1 1/2"	1900 l/min	6400 I/min
VILP 128	250x295x95	G 1/2"	G 2"	3x G 1 1/2"	2880 l/min	9600 I/min

	Accessories	Accessories
	silencers	vacuum meter
	FFSD 34	MW -163
	FFSD 34	MW -163
	FFSD 34	MW -163
'n	FFSD 112	MW -163
า	FFSD 112	MW -163
า	FFSD 112	MW -163
'n	2xFFSD 112	MW -163
'n	2xFFSD 112	MW -163
1	3xFFSD 112	MW -163

at 6 bar For technical data

check our Online Shop!

type VILP 16

# Extremely high vacuum!

#### Multi stage injectors up to 320 l/min, max. 98.9 % vacuum

Type VHP

Materials: Housing: Aluminium anodised, nozzles: Brass, seals: Neoprene

Temperature range: -10°C to max. +100°C Operating pressure: 5 bar (max. 7 bar) Work noise (loaded/unloaded): 50/65 dB(A)



- Advantages: Extremely high vacuum
  - For laboratory use
  - Maintenance free

ı		Dimensions	Thread	Thread	Thread	Air con-	Max.
ı	Туре	$(L \times W \times H)$	supply air	vacuum	exhaust air	sumption*	flow
ı	Type VHP 5	182x67x32	G 1/4"	G 1/2"	G 1/2"	120 l/min	160 l/min
I	VHP 10	182x67x52	G 1/4"	G 1/2"	G 1/2"	240 l/min	320 l/min
	* at 5 bar						

1	Accessories	Accessories
	silencers	vacuum meter
	FFSD 12	MW -163
	FFSD 12	MW -163

For technical data check our Online Shop!

#### Free-Flow silencers for ejectors

Materials (only type FFSD): Housing: Aluminium anodised, insert: PUR foam Temperature range (only type FFSD): -10°C to max. +80°C



Advantages

:	•	Very good sound damping
	•	Absolute free flow, no clogging
	•	Low flow resistance

Туре	Dimensions (D x L)	Thread
FFSD 18	19 x 46	G 1/8"
FFSD 14	19 x 46	G 1/4"
FFSD 38	24 x 70	G 3/8"
FFSD 12	38 x 75	G 1/2"
FFSD 34	38 x 75	G 3/4"
FFSD 10	57 x 138	G 1"
FFSD 112	57 x 138	G 11/2"

Economical alternative! Туре Dimensions (D x L) Thread KU 18\* 16 x 26 G 1/8" G 1/4" KU 14\* 20 x 35 KU 38\* 24 x 47 G 3/8" KU 12\* 24 x 47 G 1/2" KU 34\* 49 x 97 G 3/4" G 1" KU 10\* 49 x 97



type KU (with granulate filling)

type FFSD

**FESTO** You will find grippers in our Online Shop



operating pressure: Max. 6 bar

#### **Check valves for vacuums**

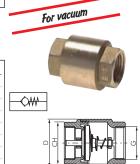
up to 25 bar

Materials: Housing: Brass, spring: Stainless steel, seal: NBR

Temperature range: -20°C to max. +100°C

Operating range: Water (no steam), neutral, gaseous and non-aggressive, liquid media, mineral oils, compressed air,

Туре	G	L	D	CH	PN	Open. pressure (approx.)
RUCK 38 VU	G 3/8	55.0	34.5	SW 23	25 bar	0.02 bar
RUCK 12 VU	G 1/2	2" 58.5	34.5	SW 27	25 bar	0.02 bar
RUCK 34 VU	G 3/4	" 65.0	41.5	SW 33	25 bar	0.02 bar
RUCK 10 VU	G 1"	74.5	48.0	SW 40	25 bar	0.02 bar
RUCK 114 VU	G 11	/4" 83.0	60.5	SW 50	18 bar	0.02 bar
RUCK 112 VU	G 11	/2" 93.0	71.0	SW 55	18 bar	0.02 bar
RUCK 20 VU	G 2"	101.0	87.0	SW 70	18 bar	0.02 bar
RUCK 212 VU	G 21	/2" 122.0	120.0	SW 87	12 bar	0.02 bar
RUCK 30 VU	G 3'	141.5	140.0	SW 101	12 bar	0.01 bar
RUCK 40 VU	G 4'	158.5	172.5	SW 128	12 bar	0.01 bar



#### **Vacuum filters**

#### Suction performance 10 to 680 m<sup>3</sup>/h

Suitable: These vacuum filters are used particularly in vacuum generators (pumps and blowers) with design-dependent sensitivity

Materials: Housing: Steel sheet painted black, filter insert: Special paper in a double housing made from steel sheet (may be blown out in event of dried dirt)

Pore width:  $5 - 7 \mu m$  - An extremely high separation efficiency is realised due to the large surface of the filter paper!

		Type			
Туре	Thread	(m <sup>3</sup> /h)	Н	ØD	filter elements
F 38 VU	G 3/8"	10	88	72	F 38 VU E
F 12 VU	G 1/2"	20	93	96	F 12 VU E
F 34 VU	G 3/4"	50	93	96	F 34 VU E
F 10 VU	G 1"	70	96	120	F 10 VU E
F 114 VU	G 1 1/4"	150	160	162	F 114 VU E
F 112 VU	G 1 1/2"	200	197	160	F 112 VU E
F 20 VU	G 2"	300	258	185	F 20 VU E
F 30 VU	G 3"	680	270	185	F 30 VU E

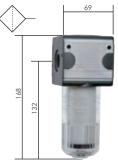


#### **Vacuum filters Multifix model series 2**

Input pressure: -0.965 to 0 bar Condensate draining: None Pore width in the filter:  $3 \, \mu \mathrm{m}$ 

ATEX: Operating material without its own potential source of ignition in accordance with Directive 2014/34/EU Optional: Version with protective cage -S, version with metal bowl and inspection tube -M

Туре	Thread	Mounting brackets	Coupling kit	Replace. filter
FVK 33	G 1/2"	W 2	KP 2	V 38/100



#### **Vacuum filters for pipe installations**

Suitable: This filter is inserted directly in the hose behind the consumer.

Materials: Housing: Plastic, filter element: Paper Temperature range: -10°C to max. +80°C

Pore width:  $10 \, \mu \text{m}$ 

Supply volume: The filter is delivered fully along with the fixing clamp.

Type	Hose ∅
With push-in fitt	ings
FIQS 4	4 (external)
FIQS 6	6 (external)
FIQS 8	8 (external)
FIQS 10	10 (external)
One-way filters	without clips
FVU 6	6 (internal)

Type replace. filter	Type Sixing clamps
FIQS FILTER 1	FIQSK 1
FIQS FILTER 1	FIQSK 1
FIQS FILTER 2	FIQSK 2
FIQS FILTER 2	FIQSK 2





#### Vacuum regulators with external leakage

4 - 70 m³/h

**Suitable:** With a preset vacuum level this valve breathes the atmospheric air and prevents the vacuum level from exceeding beyond the desired vacuum value. It is used to adjust a vacuum system with the same operating vacuum. The setting is done using a fine thread of the valve and the mechanical opening due to the spring load.

Type <b>brass</b>		Pressure	Suction performance		
nickel-plated	Thread	regulator range	$(m^3/h)$	L	SW
R 18 VU B	G 1/8"	-1 to -0.33 bar	4	45	12
R 12 VU B	G 1/2"	-1 to -0.33 bar	20	57	24
R 34 VU B	G 3/4"	-1 to -0.33 bar	40	60	30
R 10 VU B	G 1"	-1 to -0.33 bar	70	65	35



These valves are generally delivered with coils and plugs!



The vacuum can also be controlled when there is a permanent leakage in the vacuum system. This can be achieved by one of our needle valves (see page 294).

Material	Description	Temperature range	Wear strength*	Oil resistance*	Weather and ozone resistance*	Petrol resistance*	Advantage	Recommended for
CR	Chloroprene	-40°C to max. +110°C	3	2	2	х	Weather resistant	Universal use
NBR	Nitrile rubber	-30°C to max. +90°C	3	1	х	3	Oil-resistant, water-resistant up to max. 70	°C Universal use
SI	Silicone rubber	-40°C to max. +200°C	х	х	1	×	Temperature resistant, very flexible	Food, electronics
PUR	Polyurethane	-20°C to max. +80°C	2	1	3	2	Long service life	Harsh opera. conditions, automobile
NR	Natural rubber	-40°C to max. +80°C	2	×	X	x	Flexible, abrasion resistant	Wood, uneven surfaces
NRE	Natural rubber	-40°C to max. +80°C	2	х	х	х	Very flexible, abrasion resistant	Wood, uneven surfaces
SBR	Styrene-butadiene rubber	-30°C to max. +80°C	1	х	3	х	Non-marking, flexible, very wear-resistant	Wood, uneven surfaces

All materials 45 - 55 Shore A (unless otherwise specified)

\* 1 = Very good, 2 = Good, 3 = Fair, x = Not recommended

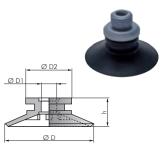


#### P series ( Ø 5 - 16 mm) Flat suction cups

Type CR	Type silicone			Conn	ection				Bracket
(black)	(transparent)	D	Stroke	MT	D1	D2	h	Н	type
VSP 5 F CR	VSP 5 F Si	5.0	0.5	M5	2.0	4.5	6.0	13.5	Α
VSP 7 F CR	VSP 7 F Si	7.0	1.0	M5	2.0	5.0	6.5	14.0	Α
VSP 9 F CR	VSP 9 F Si	9.0	1.5	M5	2.0	5.0	7.0	14.5	Α
VSP 11 F CR	VSP 11 F Si	11.0	1.0	M5	3.8	9.0	10.5	19.5	В
VSP 16-0.5 F CR*	VSP 16-0.5 F Si*	16.5	0.5	M5	3.8	8.0	11.5	20.5	В
VSP 16 F CR	VSP 16 F Si	16.5	2.0	M5	3.8	9.0	11.5	20.5	В

Suitable bracket (must be ordered separately)

Type <b>brass</b>			
nickel-plated	Thread connector	DN	Bracket type
VSPH A50	M5 MT	1.3	Α
VSPH B50	M5 MT	2.8	В
* with support rib			



#### Flat suction cups with supports P series ( Ø 20 - 50 mm)

Type CR	Type silicone		Connection								
(black)	(transparent)	D	Stroke	FT/MT	D1	D2	h	Н	type		
VSP 20 F CR	VSP 20 F Si	22	0.5	M5/G1/8"	5.5	14.5	8.0	17.5	С		
VSP 20-2.5 F CR*	VSP 20-2.5 F Si*	22	2.5	M5/G1/8"	5.5	14.5	8.0	17.5	С		
VSP 25 F CR	VSP 25 F Si	28	1.0	M5/G1/8"	5.5	14.5	9.0	18.5	С		
VSP 30 F CR	VSP 30 F Si	32	2.5	M5/G1/8"	5.5	14.5	10.0	19.5	С		
VSP 40 F CR	VSP 40 F Si	42	2.0	G1/8"/-	6.5	20.0	13.0	21.0	D		
VSP 50 F CR	VSP 50 F Si	53	2.5	G1/8"/-	10.5	27.0	17.5	26.5	Е		

Suitable bracket (must be ordered separately)

Ŧ	Туре	Type <b>retaining</b>			
	aluminium	ring (optional)	Thread connector	DN	Bracket type
	VSPH C18	VSPH C18 HR	M5 FT/G 1/8" MT	3.1	С
	VSPH D18 i	VSPH D18 i HR	G 1/8" FT	5.2	D
ļ	VSPH E18 i	VSPH E18 i HR	G 1/8" FT	6.3	Е

\* without support ribs mounting example with bracket



#### Flat suction cups with support ribs complete with brackets P series ( Ø 20 - 50 mm)

Supply volume: 1 pc. suction cup with assembled bracket and installed suction strainer

Type CR	Type silicone			Connection		
(black)	(transparent)	D	Stroke	FT/MT	DN	Н
VSP 20 FK CR	VSP 20 FK Si	22	0.5	M5/G1/8"	4.3	16
VSP 25 FK CR	VSP 25 FK Si	28	1.0	M5/G1/8"	4.3	17
VSP 30 FK CR	VSP 30 FK Si	32	2.5	M5/G1/8"	4.3	18
VSP 40 FK CR	VSP 40 FK Si	42	2.0	G1/8"/-	6.0	21
VSP 50 FK CR	VSP 50 FK Si	53	2.5	G1/8"/-	8.8	26



#### **Bellows suction pads, 1.5 times** P series ( Ø 6 - 16 mm)

Type CR	Type silicone			Conr	ection					Bracket
(black)	(transparent)	D	Stroke	MT	D1	D2	D3	h	Н	type
VSP 6 B1 CR	VSP 6 B1 Si*	6	2.0	M5	2	4.5	2.2	9	16.5	Α
VSP 9 B1 CR	VSP 9 B1 Si*	9	3.5	M5	2	5.5	3.8	12	19.5	Α
VSP 11 B1 CR	VSP 11 B1 Si	11	5.0	M5	4	9.0	6.0	17	26.5	В
VSP 16 B1 CR	VSP 16 B1 Si	16	7.0	M5	4	9.0	8.0	19	28.5	В

Suitable bracket (must be ordered separately)

Type <b>brass</b>			
nickel-plated	Thread connector	DN	Bracket type
VSPH A50	M5 MT	1.3	Α
VSPH B50	M5 MT	2.8	В
* red			

#### P series ( Ø 20 - 50 mm) **Bellows suction pads, 1.5 times** Type silicone Type **CR** Connection Bracket



Suitable bracket (must be ordered separately)

Typ	oe	Type <b>retaining</b>			
al	uminium	ring (optional)	Thread connector	DN	Bracket type
VS	PH C18	VSPH C18 HR	M5 FT/G 1/8" MT	3.1	С
VS	PH D18 i	VSPH D18 i HR	G 1/8" FT	5.2	D
VS	PH E18 i	VSPH E18 i HR	G 1/8" FT	6.3	E

# Ø D2 Ø D3





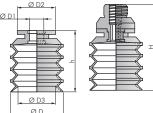


#### **Bellows suction pads, 4.5 times**

Type CR	Type silicone			Connectio	n					Bracket
(black)	(transparent)	D	Stroke	FT/MT	D1	D2	D3	h	Н	type
VSP 20 B4 CR	VSP 20 B4 Si	20	16	M5/G1/8"	5.0	14.5	14	23	32.5	С
VSP 30 B4 CR	VSP 30 B4 Si	30	21	G1/8"/-	6.5	20.0	21	32	41.0	D
VSP 40 B4 CR	VSP 40 B4 Si	40	20	G1/8"/-	6.5	20.0	28	42	50.0	D
VSP 50 B4 CR	VSP 50 B4 Si	50	30	G1/8"/-	10.5	27.0	35	51	60.0	Е

Suitable bracket (must be ordered separately)

Conabio bracker	(iniosi be ordered se	paraiciyi		
Туре	Type TPU retaining			
aluminium	ring (optional)	Thread connector	DN	Bracket type
VSPH C18	VSPH C18 HR	M5 FT/G 1/8" MT	3.1	С
VSPH D18 i	VSPH D18 i HR	G 1/8" FT	5.2	D
VSPH E18 i	VSPH E18 i HR	G 1/8" FT	6.3	Е

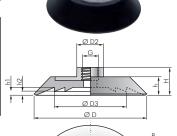


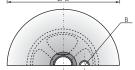
#### Flat suction cups with standard lips and vulcanised brackets

Application: Universal suction cup, double safety lip prevents separation when leakage of the external lip

			- / 1-	1	I-				5		- 1-		
Type CR	Type silicone			G									
(60A) (black)	(60A) (red)	D	Stroke	e (FT)	D2	D3	h	Н	h1	h2	Α	В	DN
VS 30 FK CR*	VS 30 FK Si	30	2.5	M 5	10	18	10	17	3.5	2.5			3.2
VS 50 FK CR*	VS 50 FK Si	50	4.0	G 1/8"	18	33	11	18	5.5	4.5			8.8
VS 75 FK CR	VS 75 FK Si	75	5.5	G 1/4"	22	50	15	23	7.0	5.5			11.8
VS 100 FK NBR <sup>1)</sup> **	VS 100 FK Si <sup>2)</sup> **	100	10.0	G 3/8"	30	68	20	30	15.5	9.5			15.2
VS 150 FK CR <sup>3)</sup>	VS 150 FK Si <sup>3)</sup>	150	10.0	G 1/2"	35	100	26	42	12.0	9.0	30	G 1/8"	19.0
VS 225 FK CR3)	VS 225 FK Si <sup>3)</sup>	225	8.0	G 3/4"	50	150	34	54	14.0	11.0	50	G 1/8"	24.5

 $^{1)}$ material: NBR black,  $^{2)}$ transparent,  $^{3)}$ grey,  $^{*}$  Shore hardness: 55A,  $^{**}$  Shore hardness: 50A





#### Flat suction cups with robust lips and vulcanised brackets

Application: Smooth, levelled surfaces

Type NBR	Type silicone			G				
(black)	(transparent)	D	Stroke	(FT)	D2	Н	h1	DN
VS 60 FSK NBR	VS 60 FSK Si	60	5	G 1/4"	38.5	16	5	11.8
VS 80 FSK NBR	VS 80 FSK Si	80	6	G 1/4"	53.0	18	6	11.8
VS 95 FSK NBR	VS 95 FSK Si	95	6	G 1/4"	68.0	19	6	11.8

#### Flat suction cups with very fine lips

Ø 40 - 200 mm

Ø 60 - 95 mm

Ø 30 - 225 mm

P series ( Ø 20 - 50 mm)

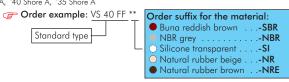
Application: Uneven, structured and highly roughened surfaces, e.g. corrugated plate

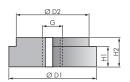
				, ,		, .	, ,	' '			
			Connec			H (inc	l.			Available	
Туре	D	Stroke	FT	D2	D4	h	bracke	et) h3	h4	Materials	bracket type
VS 40 FF **	40	3	G 1/8"	26	17.0	12.5	12.5	6	3	0 •	L
VS 70 FF **	70	6	G 1/4"	50	32.5	30.0	32.0	18	4	• O • 1) • 2)	М
VS 100 FF **	100	5	G 1/4"	70	50.5	32.0	33.0	19	5	• • • °2)	N
VS 200 FF NRE	200	5	G 1/2"	170	148.0	32.0	34.0	18	5	Natural rubbe	r white <sup>3)</sup> <b>P</b>

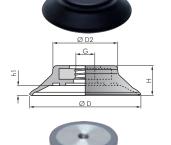
Suitable bracket (must be ordered separately)

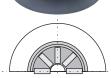
Туре					G		
aluminium	D	D1	h3	h5	(FT)	DN	Bracket type
VSH L18 i	20	17.5	6	3.0	G 1/8"	8.5	L
VSH M14 i	43	32.0	20	14.3	G 1/4"	11.8	M
VSH N14 i	60	50.0	20	14.0	G 1/4"	11.8	N
VSH P12 i	160	150.0	20	14.0	G 1/2"	19.0	Р

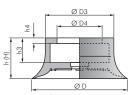
<sup>1)</sup>45 Shore A, <sup>2)</sup>40 Shore A, <sup>3)</sup>35 Shore A



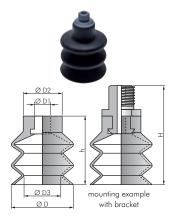








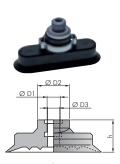
#### Vacuum suction

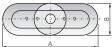


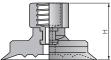
#### Ø 10 - 40 mm **Bellows suction pads, 2.5 times** Type **NBR** Type silicone Connection Bracket Type <mark>polyurethane</mark> (55A) (black) (60A) (red) (55A) (blue) D Stroke FT/MT D1 D2 D3 h type VS 10 B2 NBR VS 10 B2 Si 9.3 3 G 1/8" 10 5 15.5 27 VS 14 B2 NBR VS 14 B2 Si VS 14 B2 PUR 14.0 10 G 1/8" 12 23.0 35 F VS 18 B2 Si VS 18 B2 PUR 8 G 1/8" 5 12 22.0 VS 18 B2 NBR 18.0 34 VS 30 B2 PUR G 1/4" 12 VS 30 B2 NBR VS 30 B2 Si 30.0 13 8 19 G 33.0 48 G 1/4" VS 40 B2 NBR VS 40 B2 Si VS 40 B2 PUR 40.0 20 18 45.0 G

Suitable bracket (must be ordered separately)

Туре		Туре			
aluminium	Thread connector	aluminium	Thread connector	DN	Bracket type
VSH F18 i	G 1/8" FT	VSH F18	G 1/8" MT	4	F
VSH G14 i	G 1/4" FT	VSH G14	G 1/4" MT	4	G







mounting example with bracket

#### **Oval** suction 15 - 100 mm

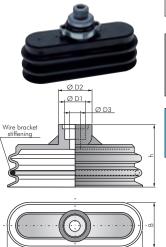
Supply volume: 1 pc. suction cup with ear clamp for attachment on bracket

Type NBR (60A)	Type silicone (60A)	Type <b>polyurethane</b>							Ві	racket
(grey)	(transparent)	(65A) (blue)	AxB S	Stroke	h	H**	D1	D2	D3	type
VS 15x5 O NBR	VS 15x5 O Si		15 x 5	1	12	22	5	9	2.0	Н
VS 18x6 O NBR	VS 18x6 O Si	VS 18x6 O PUR	18 x 6	1	12	22	5	9	2.0	Н
VS 24x8 O NBR	VS 24x8 O Si	VS 24x8 O PUR	24 x 8	1	12	22	5	12	3.0	Н
VS 30x10 O NBR	VS 30x10 O Si	VS 30x10 O PUR	30 x 10	2	12	22	5	12	3.5	Н
VS 36x12 O NBR	VS 36x12 O Si	VS 36x12 O PUR	36 x 12	2	12	22	5	12	4.5	Н
VS 45x15 O NBR	VS 45x15 O Si	VS 45x15 O PUR	45 x 15	3	21	33	12	17	4.0	K
VS 60x20 O NBR	VS 60x20 O Si	VS 60x20 O PUR <sup>3)</sup>	60 x 20	3	21	33	12	17	4.0	K
VS 75x25 O NBR <sup>1)</sup>	VS 75x25 O Si <sup>2)</sup>		75 x 25	3	22	34	12	18	4.0	K
VS 100x35 O NBR*1)			100 x 35	3	22	34	12	18	7.5	K

Suitable bracket (must be ordered separately)

Туре	Thread	Туре	Thread	Туре	Thread		Bracket
aluminium	connector	aluminium	connector	aluminium	connector	DN	type
VSH H18 i	G 1/8" FT	VSH H18	G 1/8" MT	VSH H50	M 5 MT	3/2.4	Н
VSH K14 i	G 1/4" FT	VSH K14	G 1/4" MT			6.5	K

<sup>\*</sup> delivered with aluminium reinforcement \*\* male thread G  $^1/6''$  and G  $^1/4''$  plus 4 mm  $^1$  black,  $^2$  red,  $^3$  beige/brown



#### 25 - 75 mm **Oval suction pads, 2.5 times**

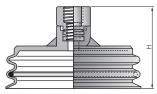
Supply volume: 1 pc. suction cup with ear clamp for attachment on bracket

lype NBR (60A)	lype silicone (60A)								Bracket
(grey)	(transparent)	ΑxΒ	Stroke	h	H*	D1	D2	D3	type
VS 25x8 O2 NBR	VS 25x8 O2 Si	25 x 8	6.0	18.5	28.5	5	10.0	2.5	Н
VS 45x15 O2 NBR	VS 45x15 O2 Si	45 x 15	8.5	28.5	40.5	12	17.5	5.0	K
VS 75x25 O2 NBR	VS 75x25 O2 Si	75 x 25	10.5	34.5	46.5	12	17.5	6.0	K
C to I I I I I I	. I I I	. 1.1							

Suitable bracket (must be ordered separately)

Туре	Thread	Туре	Thread	Туре	Thread		Bracket
aluminium	connector	aluminium	connector	aluminium	connector	DN	type
VSH H18 i	G 1/8" FT	VSH H18	G 1/8" MT	VSH H50	M 5 MT	3/2.4	Н
VSH K14 i	G 1/4" FT	VSH K14	G 1/4" MT			6.5	K

\* male thread G 1/8" and G 1/4" plus 4 mm



mounting example with bracket





**FESTO** You will find grippers in our Online Shop



Solenoid valves for vacuum from page 409

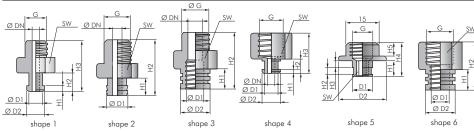


PU, PA, PTFE and PE hoses from page 192

#### **Suction cup fixations**

											Е	Bracket
Туре	Material	Shape SW	G	DN	D1	D2	Н1	H2	НЗ	H4	H5	type
VSPH A50	Brass nickel-pl.	1 7	M 5 (MT)	1.5	2.3	3.1	2.3	5.7	13.2	-	-	Α
VSPH B50	Aluminium	1 8	M 5 (MT)	2.8	4.2	5.2	6.0	8.0	17.0	-	-	В
VSPH C18	Aluminium	5 3	M 5 (FT)/G 1/8" (MT)	3.1	7.5	16.0	5.0	3.0	1.5	14.5	3.5	С
VSPH D18 i	Aluminium	5 5	G 1/8" (FT)	5.2	10.0	21.0	7.0	3.5	3.0	15.0	6.0	D
VSPH E18 i	Aluminium	5 6	G 1/8" (FT)	6.3	15.0	28.0	9.0	4.5	3.5	18.0	6.0	E
VSH F18 i	Aluminium	4 14	G 1/8" (FT)	3.3	5.7	7.7	3.0	7.5	19.5	-	-	F
VSH F18	Aluminium	2 14	G 1/8" (MT)	4.0	7.5	-	6.4	18.8	-	-	-	F
VSH G14 i	Aluminium	4 17	G 1/4" (FT)	4.0	8.6	13.0	2.3	12.0	27.0	-	-	G
VSH G14	Aluminium	1 17	G 1/4" (MT)	4.0	8.6	13.0	2.3	12.0	27.0	-	-	G
VSH H50	Aluminium	1 8	M 5 (MT)	2.4	5.5	7.3	2.5	5.5	15.5	-	-	Н
VSH H18	Aluminium	1 14	G 1/8" (MT)	3.0	5.5	7.3	2.5	5.5	19.5	-	-	Н
VSH H18 i	Aluminium	4 14	G 1/8" (FT)	3.0	5.5	7.3	2.5	5.5	15.5	-	-	Н
VSH K14	Aluminium	3 17	G 1/4" (MT)	6.5	M 8	13.0	9.0	25.0	-	-	-	K
VSH K14 i	Aluminium	6 17	G 1/4" (FT)	6.5	M 8	13.0	9.0	21.0	-	-	-	K



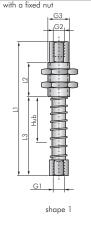


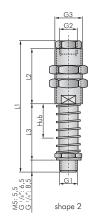
#### Spring plungers

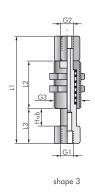
Materials: Zinc-plated steel/brass

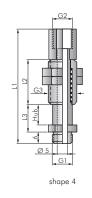
Туре	Туре		G2						
standard	non-rotating	G1	(FT)	Stroke	G3	L1	L2	L3	Shape
VSFS 50/50-05		M 5 FT	M 5	5	G 1/8"	42.0	15	16.7	1
VSPFS 50/50-07		M 5 FT	M 5	7	G 1/8"	43.0	19	14.0	3
VSFS 50/50-10	VSFS 50/50-10V	M 5 FT	M 5	10	G 1/8"	47.0	15	22.5	1
VSFS 50/50-20	VSFS 50/50-20V	M 5 FT	M 5	20	G 1/8"	59.0	15	34.5	1
VSFS 50A/50-10		M 5 MT	M 5	10	M 12x1*	52.5	19	21.0	2
VSFS 50A/50-20		M 5 MT	M 5	20	M 12x1*	62.5	19	31.0	2
VSPFS 18A/18-08		G 1/8" MT	G 1/8"	8	M 14x1.5	54.0	22	11.0	4
VSPFS 18A/18-20		G 1/8" MT	G 1/8"	20	M 16x1	79.0	35	23.0	4
VSFS 18A/18-25		G 1/8" MT	G 1/8"	25	M 16x1	93.0	30	42.5	2
VSFS 18A/18-50		G 1/8" MT	G 1/8"	50	M 16x1	124.0	30	73.5	2
VSFS 14A/18-25		G 1/4" MT	G 1/8"	25	M 20x1.5	95.0	40	41.0	2
VSFS 14A/18-75		G 1/4" MT	G 1/8"	75	M 20x1.5	154.0	40	100.0	2















# Reservoirs for compressed air and vacuums

# with 4 connections with 2 connections mounting bracket

#### **Compressed air reservoirs for stationary uses**

11 bar

**Material:** Steel, powder-coated **Temperature range:** -10°C to max. +60°C

Туре	Туре	Contents	Operating			
2 connections	4 connections	litre	pressure	Ø	Length	Connections (FT)
BHL 1/11 P2	BHL 1/11 P4	1.0	0 - 11 bar	86	230	G 1/2"
BHL 2.5/11 P2	BHL 2.5/11 P4	2.5	0 - 11 bar	160	175	G 1/2"
BHL 5/11 P2	BHL 5/11 P4	4.8	0 - 11 bar	210	195	G 1/2"
BHL 7/11 P2	BHL 7/11 P4	7.0	0 - 11 bar	210	260	G 1/2"
BHL 12/11 P2	BHL 12/11 P4	11.8	0 - 11 bar	229	365	G 1/2"
1 pc. mounting br	acket made of zinc-	plated steel	(incl. thread e	xtension G	1/2")	

Type For container For container

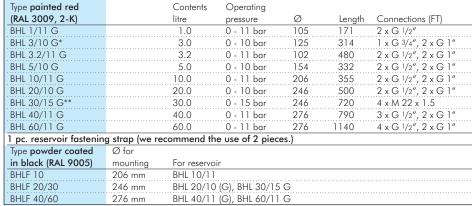
BHLFP All types BHL ... P2 and BHL ... P4

#### Compressed air reservoirs for stationary or mobile uses

up to 15 bar

Note: Calculation according to code AD 2000 (wall with increased corrosion allowance)

Optional: Painted blue (RAL 5015) -5015, painted green (RAL 6011) -6011



only for rail vehicles, beige-red (RAL 3012), \*\* only for motor vehicles, black (RAL 9005)

Order example: BHL 1/11 G \*\*
Standard type

 Designation for the options:

 Painted blue (RAL 5015)
 -5015

 Painted green (RAL 6011)
 -6011

# Especially good value!

zinc-plated steel

#### Compressed air reservoirs with feet

Eco-Line/11 bar

Type <b>painted blue</b>	Туре	Contents Operating					
RAL 5015	zinc-plated steel	litre	pressure	Ø	Length	Connections (FT)	
BHL 5/11 FE	BHL 5/11 FE-V	5	0 - 11 bar	150	370	2 x Rp 1/2"*, 1 x Rp 1/4"	
BHL 10/11 FE	BHL 10/11 FE-V	10	0 - 11 bar	169	506	2 x Rp 1/2"*, 2 x Rp 3/8"	
BHL 24/11 FE	BHL 24/11 FE-V	24	0 - 11 bar	240	592	2 x Rp 1/2"*, 2 x Rp 3/8"	
BHL 50/11 FE	BHL 50/11 FE-V	50	0 - 11 bar	305	784	4 x Rp 1/2"*, 1 x Rp 3/8"	

<sup>\*</sup> type zinc-plated steel 2 x Rp 1" on the side

#### Compressed air reservoirs with feet

up to 16 bar

Note: Calculation according to code AD 2000 (wall with increased corrosion allowance)

Optional: Painted blue (RAL 5015) -5015, painted green (RAL 6011) -6011

75/

Type <b>painted red</b>	Con-	Operating			
(RAL 3009, 2-K)	tents lit	re pressure	Ø	Length	Connections (FT)
BHL 10/11 GF	10	-0.9 to 11 bar	206	355	2 x G 1/2", 2 x G 1"
BHL 10/16 GF-5015*	10	0 - 16 bar	166	558	1 x G <sup>3</sup> /8", 2 x G 1"
BHL 20/11 GF	20	-0.9 to 11 bar	246	516	2 x G 1/4", 1 x G 3/8", 2 x G 1/2", 2 x G 1 1/4"
BHL 40/11 GF	40	-0.9 to 11 bar	276	790	2 x G 1/4", 1 x G 3/8", 2 x G 1/2", 2 x G 1"
BHL 50/11 GF	50	-0.6 to 11 bar	276	940	2 x G 1/4", 3 x G 1/2", 2 x G 1"
BHL 50/16 GF**	50	0 - 16 bar	276	940	2 x G 1/4", 3 x G 1/2", 2 x G 1"
BHL 90/11 GF	90	0 - 11 bar	350	1026	3 x G <sup>1</sup> /2", 2 x G 2"
BHL 90/16 GF**	90	-1.0 to 16 bar	360	1016	4 x G 1/2", 2 x G 2"
BHL 250/11 GF**	250	0 - 11 bar	500	1480	3 x G 1/2", 2 x G 11/2"

\* only available in blue, \*\*primed

Order example: BHL 10/11 GF \*\*

Standard type —

Designation for the options:
Painted blue (RAL 5015) . . . -5015
Painted green (RAL 6011) . . . -6011

Stainless steel - compressed air reservoirs, small

16 bar

Note: Calculation according to code AD 2000 (wall with increased corrosion allowance) Supply volume: Reservoir incl. 2 fixing clamps

Type AISI 304	Cor litre	ntents Operat	~	Length	n Connections (FT)	)
BHL 0.1/16 ES	0.1	-0.95 to	o16 bar 40	132	2 x G 1/8"	
BHL 0.4/16 ES	0.4	-0.95 to	o16 bar 52	240	2 x G 1/4"	
BHI 0 75/16 FS	0.75	-0.95 to	16 bar 70	248	2 x G 1/4"	



#### Stainless steel - compressed air reservoirs

11 bar

Temperature range: -40°C to max. +50°C

	Type AISI 304		Contents litre	Operating pressure	Ø	Length	Connections (FT)
	BHL 5/10 ES		5	0 - 11 bar	168	320	4 x G 1/2"
ľ	BHL 12/10 ES		12	0 - 11 bar	220	382	4 x G 1/2"
ľ	BHL 24/10 ES	(with feet)	24	0 - 11 bar	273	493	4 x G 1/2"



#### Standing compressed air reservoirs zinc-plated

up to 16 bar

Note: Calculation according to code AD 2000 (wall with increased corrosion allowance)

276 276 360 450 500 500 550 600	1000 1000 1160 1165 1565 1795 1785	Connections (FT)  2 x Rp 3/4", 3 x Rp 1"  2 x Rp 3/4", 3 x Rp 1"  1 x Rp 1/4", 2 x Rp 3/8", 2 x Rp 1/2", 2 x Rp 2"  2 x Rp 1/2", 1 x Rp 1", 4 x Rp 11/4", 2 x Rp 11/2"  2 x Rp 1/2", 1 x Rp 1", 4 x Rp 11/4", 2 x Rp 11/2"  3 x Rp 1/2", 6 x Rp 1"
276 360 450 500 500 550	1000 1160 1165 1565 1795	2 x Rp 3/4", 3 x Rp 1" 1 x Rp 1/4", 2 x Rp 3/8", 2 x Rp 1/2", 2 x Rp 2" 2 x Rp 1/2", 1 x Rp 1", 4 x Rp 11/4", 2 x Rp 11/2" 2 x Rp 1/2", 1 x Rp 1", 4 x Rp 11/4", 2 x Rp 11/2"
276 360 450 500 500 550	1000 1160 1165 1565 1795	2 x Rp 3/4", 3 x Rp 1" 1 x Rp 1/4", 2 x Rp 3/8", 2 x Rp 1/2", 2 x Rp 2" 2 x Rp 1/2", 1 x Rp 1", 4 x Rp 11/4", 2 x Rp 11/2" 2 x Rp 1/2", 1 x Rp 1", 4 x Rp 11/4", 2 x Rp 11/2"
360 450 500 500 550	1160 1165 1565 1795	1 x Rp 1/4", 2 x Rp 3/8", 2 x Rp 1/2", 2 x Rp 2" 2 x Rp 1/2", 1 x Rp 1", 4 x Rp 11/4", 2 x Rp 11/2" 2 x Rp 1/2", 1 x Rp 1", 4 x Rp 11/4", 2 x Rp 11/2"
450 500 500 550	1165 1565 1795	2 x Rp 1/2", 1 x Rp 1", 4 x Rp 11/4", 2 x Rp 11/2" 2 x Rp 1/2", 1 x Rp 1", 4 x Rp 11/4", 2 x Rp 11/2"
500 500 550	1565 1795	2 x Rp 1/2", 1 x Rp 1", 4 x Rp 11/4", 2 x Rp 11/2"
500 550	1795	
550		3 x Rp 1/2", 6 x Rp 1"
	1705	
600	1/00	2 x Rp 1/2", 1 x Rp 1", 4 x Rp 11/4", 2 x Rp 11/2"
	1935	2 x Rp 1/2", 1 x Rp 1", 4 x Rp 11/4", 2 x Rp 11/2"
750	2005	2 x Rp 1/2", 1 x Rp 1", 4 x Rp 11/4", 2 x Rp 11/2"
800	2340	3 x Rp 1/2", 1 x Rp 1", 1 x Rp 11/2", 4 x Rp 2"
1000	2200	3 x Rp 1/2", 6 x Rp 2"
1100	2470	3 x Rp 1/2", 2 x Rp 2", 4 x Rp 21/2"
1250	2760	3 x Rp 1/2", 6 x Rp 2", 4 x Rp 21/2"
1400	3680	3 x Rp 1/2", 6 x Rp 2", 4 x Rp 21/2"
600	1140	2 x Rp 1/2", 1 x Rp 1", 4 x Rp 11/4", 2 x Rp 11/2"
550	1785	2 x Rp 1/2", 1 x Rp 1", 4 x Rp 11/4", 2 x Rp 11/2"
600	1935	4 x Rp 1/2", 1 x Rp 1", 4 x Rp 11/2"
750	2005	2 x Rp 1/2", 1 x Rp 1", 4 x Rp 11/4", 2 x Rp 11/2"
800	2340	3 x Rp 1/2", 1 x Rp 1", 1 x Rp 11/2", 4 x Rp 2"
1000	2250	2 x Rp 1/2", 6 x Rp 2"
1100	2390	3 x Rp 1/2", 2 x Rp 2", 4 x Rp 21/2"
1250	2690	3 x Rp 1/2", 6 x Rp 2", 4 x Rp 21/2"
1400	3680	3 x Rp 1/2", 6 x Rp 2", 4 x Rp 21/2"
	1400 600 550 600 750 800 1000 1100	1400 3680  600 1140 550 1785 600 1935 750 2005 800 2340 1000 2250 1100 2390 1250 2690



#### Oil-water separators for compressed air compressor condensates

Application: By using the oil-water separator you are able to easily separate condensate from the oil. Only the separated oil or filter must be disposed.

Temperature range: +3°C to +60°C

Operating p	ressur	e: To bar							
Installable						Connec	tions	Туре	Туре
	comp	ressor pov	wer*			Inlet	Water	replacement	replacement
Туре	kW	m³/h	W	Н	D	condensate	drain	filters input	filters exhaust
OWAT 90	11	90	280	450	210	3 x Rp 1/2"	Rp 1"	OWAT 90 WL**	
OWAT 150	15	150	280	550	210	3 x Rp 1/2"	Rp 1"	OWAT 150 WL**	
OWAT 210	22	210	285	610	285	3 x Rp 1/2"	Rp 1"	OWAT 210 W	OWAT 210 L
OWAT 360	37	360	437	908	325	4 x Rp 1/2"	Rp 1"	OWAT 360 W	OWAT 360 L



<sup>\*</sup> performance data for screw/rotary vane compressors in connection with non-emulsified compressor oils (mineral or synthetic); higher compressor power available on request, \*\* filter set OWAT 90 WL, and OWAT 150 WL include replacement filter for exhaust air.

#### Oil test paper for oil-water separators

Application: The change in colour of the oil-test paper correctly indicates the residual oil content in the condensate to be tested and also tells us about the maintenance procedures or filter change that need to be undertaken.

	i e
Туре	Description
OWAT TP	Test paper (100 pcs.)
OWAT TG	Graduated cylinder for collecting samples



#### **Accessories for Reservoirs**



#### Fittings holders for reservoirs 200 ltr. and up

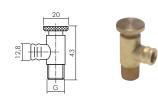
Supply volume: incl. safety valve, control flange and pressure gauge

Туре	Туре	Connection	Blow-off capacity	
standing holder	lying holder	thread	at max. pressure	Operating pressure
ARM TR 11 S	ARM TR 11 L	G 1/2" MT	485 m³/h	0 - 11 bar
ARM TR 16 S	ARM TR 16 L	G 1/2" MT	404 m³/h	0 - 16 bar



#### Seals for maintenance holes on compressed air reservoirs

Туре	Size internal	Used for
DR MANN	320 x 420	Manhole
DR HAND	100 x 150	hand hole



#### **Drain and venting valves with nozzles**

PN 25

Materials: Body: Brass, seal: NBR Temperature range: 0°C to max. +90°C

	Туре	G DN
	AB 18	G 1/8" 5
Į	AB 14	G 1/4" 5



#### **Drain and venting valves without nozzles**

PN 10

PN 20

Materials: Body: Brass chrome-plated, thread: With PTFE coating, hand wheel: Plastic Temperature range: 0°C to max. +90°C

Туре	Version	G
AB 18 B	With rotatable drainage nozzle	G 1/8"
AB 14 B	With fixed drainage nozzle	G 1/4"
AB 38 B	With fixed drainage nozzle	G 3/8"



#### Drainage valves with rings for compressed air reservoirs on vehicles

Materials: Body and valve: Brass, ring: Brass nickel-plated, cone pressure spring: Stainless steel, seal: NBR Temperature range:  $-40^{\circ}$ C to  $+80^{\circ}$ C

Туре	Thread SW
EWV 12 MS	G 1/2" 27
EWV 2215 MS	M 22 x 1.5 27



# **Rubber-metal buffers**

Suitable: For sound absorption and vibration isolation Materials: NR 55° shore with steel plate (zinc-plated).



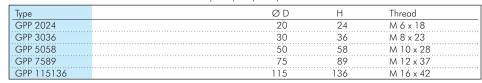
Туре	Туре			
both sides	one side	ØD	Н	Thread
With threaded rod				
GPA 4020	GPD 4020	40	20	M 8 x 23
GPA 4030	GPD 4030	40	30	M 8 x 23
GPA 5020	GPD 5020	50	20	M 10 x 28
GPA 5030	GPD 5030	50	30	M 10 x 28
GPA 7525	GPD 7525	75	25	M 12 x 37
GPA 7550	GPD 7550	75	50	M 12 x 37
With female threa	d			
	GPE 4020	40	20	M 8 (7 deep)
GPC 4025		40	25	M 8 (7 deep)
GPC 4030	GPE 4030	40	30	M 8 (7 deep)
	GPE 5020	50	20	M 10 (8 deep)
GPC 5025		50	25	M 10 (8 deep)
GPC 5030	GPE 5030	50	30	M 10 (8 deep)
GPC 7525	GPE 7525	75	25	M 12 (10 deep)
GPC 7550	GPE 7550	75	50	M 12 (10 deep)



type GPC/GPE

#### Rubber-metal buffers, parabolic

Suitable: For sound absorption, vibration isolation and stop damper Materials: NR 55° shore with steel screw and steel plate (zinc-plated)





#### Pressure boosters pneumatic

up to 20 bar

Application: The pressure booster increases the input pressure to the value set on the control valve. The output pressure can measure max. four or 2 two times the input pressure, but can never exceed the max. output pressure. Should an individual consumer (clamping cylinder etc.) be operated with a pressure higher than the standard network pressure, the pressure booster can accordingly increase the supply pressure for this single consumer. An installed pressure regulator maintains a constant working pressure (with less pulsation).

💙 Advantages: High energy saving and no electrical energy necessary directly on consumer. For a further consumer, it is not necessary to pretension the entire compressed air network to a higher level.

Installation recommendation: In order to reduce the pressure pulsation on the secondary side, we recommend creating an additional volume in the form of a container. If the volume of the downstream air line is not sufficient, then the following containers should be integrated behind the pressure booster.

Pressure booster Container volume DUE 60 A DUE 230 A 1.3 to 3 litres 10 to 12 litres DUE 1000 A 20 to 25 litres 30 to 50 litres DUE 1600-16 A DUE 1900 A 50 to 100 litres

Media: Filtered, unoiled compressed air Installation position: Horizontal Temperature range:  $+5^{\circ}\text{C}$  to max.  $+50^{\circ}\text{C}$ 

max

2:1

2:1

DUE 60 A

**DUE 230 A** 

DUE 1000 A

**DUE 1600 A** 

**DUE 1900 A** 

Gear ration

Output

pressure

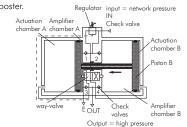
2 -20 bar

2 - 20 bar

2 - 10 bar

2 - 16 bar

2 - 10 bar



		-	•
Connection	Press. gauge		Pressure gauge
thread	connection	١	order separately
G 1/4"	R 1/8"	١	MW 2527
G 1/4"	R 1/8"	ı	MW 2527
G 3/8"	R 1/8"	ı	MW 1640
G 1/2"	R 1/8"	١	MW 2540
G 1/2"	R 1/8"	l	MW 1640

1900 I/min Completely plumbed with compressed air reservoir and pressure gauge (connection via quick coupling plug NW 7.2)

capacity\*

60 I/min

230 l/min

1000 I/min

1600 I/min

	Gear ration	Output	Flow	Container	
Туре	max.	pressure	capacity*	contents	
DUE 60 B5	4:1	2 - 20 bar	60 l/min	5 l	
DUE 230 B5	2:1	2 - 20 bar	230 l/min	5 l	
DUE 1000 B10	2:1	2 - 10 bar	1000 l/min	101	
DUE 1000 B20	2:1	2 - 10 bar	1000 l/min	20 1	Order accessories at the same time!
DUE 1600 B20	2:1	2 - 16 bar	1600 l/min	201	Colds, appropriet at the same time.
DUE 1600 B40	2:1	2 - 16 bar	1600 l/min	40 l	Silencer and pressure gauge
DUE 1900 B20	2:1	2 - 10 bar	1900 l/min	20	Please order separately!
DUE 1900 B40	2:1	2 - 10 bar	1900 l/min	40 l	

measured at 5 bar input and output pressure. Please note: The greater the press lower the available volume flow rate, such as the DUE 230 A, which achieves a 100 litre per second supply amount at 8 bar output pressure if the input pressure is 5 bar. We would be happy to provide you with the flow-rate characteristics if needed.

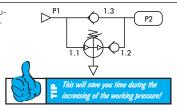
If your network pressure on P1 is partially higher than the pressure in accumulator P2 (while the pressure booster builds up the pressure), we recommend the system structure as shown in the circuit diagram on the right.

P1 = Network before the DUE

 $P2 = Accumulator\ behind\ the\ DUE\ ...$ 

1.1 = DUE

1.2. and 1.3 = Check valve (see starting page 447)



#### **Pressure limiting valves**

Application: Manually adjustable relief valve to protect pneumatic devices from damage caused by overpressure.

Version: Spring-loaded diaphragm valve with adjustable opening pressure Materials: Body: Zinc die-casting Z410, diaphragms and seals: NBR Temperature range: -10°C to max. +60°C

Switch panel thread: Mini: M 30 x 1.5, standard: M 20 x 1.5

Media: Oiled and unoiled compressed air, non-toxic and non-flammable gases Pressure gauge connection: G 1/4" (mini design: G 1/8")

Warning: Although it is similar in function, this valve does not replace the safety valve and cannot be used as a pressure regulator!

			Overpressure	Pressure	Mounting				
Туре	Thread	Reaction pressure	at max. flow	gauge display	bracket				
Mini (flow up to 300 I/min), pressure gauge Ø 40*									
DVU 01-2	G 1/4"	0.1 - 2 bar	1 - 1.3 bar	0 - 4 bar	WHM 30 + SM 1				
DVU 01-3	G 1/4"	0.1 - 3 bar	1.9 - 2.1 bar	0 - 6 bar	WHM 30 + SM 1				
DVU 01-7	G 1/4"	0.15 - 7 bar	2.3 - 3.1 bar	0 - 16 bar	WHM 30 + SM 1				
DVU 01-10	G 1/4"	0.5 - 10 bar	1.8 - 2.0 bar	0 - 16 bar	WHM 30 + SM 1				
Standard (flow up t	to 2,000 I/mi	n), pressure gauge &	ð 50*						
DVU 33-3	G 1/2"	0.1 - 3 bar	Approx. 1 bar	0 - 6 bar	BW 30				
DVU 33-5.5	G 1/2"	0.2 - 5.5 bar	Approx. 1 bar	0 - 10 bar	BW 30				
DVU 33-10	G 1/2"	0.5 - 10 bar	Approx. 1 bar	0 - 16 bar	BW 30				
Wear part sets					*				
DVU 01 REP	Repair set	for mini design							
DVU 33 REP	Repair set	for standard design							
* pressure gauge is inclu									



When configuring the pressure limiter, please note that only the reaction pressure of the pressure limiting valve can be adjusted. Depending on the flow performance, the actual pressure at the pressure input side can be higher by the value specified for overpressure.





type DUE 230 A



type DUE 1000 A



type DUE 60 B5







Pressure limiting valve for piping con from page 455

#### Mini-safety valves adjustable, not component tested

(0.5 - 60 bar)

Materials: Body: Brass or AISI 303, spring: AISI 301, seal: FKM

Temperature range: -10°C to max. +180°C

Media: Compressed air and other non-toxic non-inflammable gases, blown-off freely





Type <b>brass</b>	Type AISI 303	Thread	Reaction pressure	Blow-off capacity
SVM 18-1	SVM 18-1 ES	G 1/8"	0.5 - 1 bar	up to 50 l/min
SVM 18-4	SVM 18-4 ES	G 1/8"	1 - 4 bar	up to 200 l/min
SVM 18-7	SVM 18-7 ES	G 1/8"	3 - 7 bar	up to 350 l/min
SVM 18-12	SVM 18-12 ES	G 1/8"	6 - 12 bar	up to 650 l/min
SVM 18-18	SVM 18-18 ES	G 1/8"	10 - 18 bar	up to 870 l/min
SVM 18-32	SVM 18-32 ES	G 1/8"	16 - 32 bar	up to 1600 l/min
SVM 18-60	SVM 18-60 ES	G 1/8"	30 - 60 bar	up to 3000 l/min
SVM 14-1	SVM 14-1 ES	G 1/4"	0.5 - 1 bar	up to 50 l/min
SVM 14-4	SVM 14-4 ES	G 1/4"	1 - 4 bar	up to 200 l/min
SVM 14-7	SVM 14-7 ES	G 1/4"	3 - 7 bar	up to 350 l/min
SVM 14-12	SVM 14-12 ES	G 1/4"	6 - 12 bar	up to 650 l/min
SVM 14-18	SVM 14-18 ES	G 1/4"	10 - 18 bar	up to 870 l/min
SVM 14-32	SVM 14-32 ES	G 1/4"	16 - 32 bar	up to 1600 l/min
SVM 14-60	SVM 14-60 ES	G 1/4"	30 - 60 bar	up to 3000 l/min

#### Safety valves adjustable, not component tested

(1 - 16 bar)

Materials: Body: Brass, seal: NBR (type SV 14-...: FKM)

Temperature range: -10°C to max. +100°C (type SV 14-...: -20°C to max. +200°C) Media: Compressed air and other non-toxic non-inflammable gases, blown-off freely





Туре	DN	Thread	Reaction pressure	Blow-off capacity
SV 14-6	5	G 1/4"	1 - 6.5 bar	1.3 - 4.9 m <sup>3</sup> /h
SV 14-10	5	G 1/4"	6.5 - 10 bar	4.9 - 7.2 m³/h
SV 14-13	5	G 1/4"	10 - 13 bar	7.2 - 9.2 m³/h
SV 38-6	10	G 3/8"	1 - 6 bar	76 - 248 m³/h
SV 38-8	10	G 3/8"	4 - 8 bar	176 - 320 m³/h
SV 38-12	10	G 3/8"	8 - 12 bar	320 - 464 m³/h
SV 38-16	10	G 3/8"	12 - 16 bar	464 - 609 m³/h
SV 12-6	10	G 1/2"	1 - 6 bar	76 - 248 m³/h
SV 12-12	10	G 1/2"	4 - 12 bar	196 - 464 m³/h
SV 12-16	10	G 1/2"	12 - 16 bar	464 - 609 m <sup>3</sup> /h

#### TÜV safety valves permanently set and sealed

DN 8 (0.2 - 50 bar)

**Materials:** Body: Brass, AISI 316Ti or AISI 316, seal: FKM **Temperature range:** -25°C to max. +180°C

Media: Compressed air and other non-toxic non-inflammable gases, blown-off freely

Note: These valves have been type approved and can only be supplied non-adjustable.

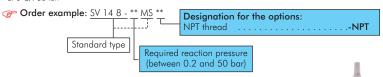
Optional: NPT thread -NPT, fixed pressure between 0.2 and 50 bar, TÜV adjustment certificate



Туре	Type <b>brass</b>	Type (Nox)	Type Vox Outstandin	g	
brass	nickel-plated	AISI 316Ti	AISI 316	<b>T</b> hread	Blow-off capacity*
Reaction pressure	e 6 bar				
SV 14 8-6 MS	SV 14 8-6 MSV	SV 14 8-6 ES	SV 14 8-6 ES2A	G 1/4"	165 m³/h
SV 38 8-6 MS	SV 38 8-6 MSV	SV 38 8-6 ES	SV 38 8-6 ES2A	G 3/8"	165 m³/h
SV 12 8-6 MS	SV 12 8-6 MSV	SV 12 8-6 ES	SV 12 8-6 ES2A	G 1/2"	165 m³/h
Reaction pressure	e 8 bar				
SV 14 8-8 MS	SV 14 8-8 MSV	SV 14 8-8 ES	SV 14 8-8 ES2A	G 1/4"	212 m³/h
SV 38 8-8 MS	SV 38 8-8 MSV	SV 38 8-8 ES	SV 38 8-8 ES2A	G 3/8"	212 m³/h
SV 12 8-8 MS	SV 12 8-8 MSV	SV 12 8-8 ES	SV 12 8-8 ES2A	G 1/2"	212 m³/h
Reaction pressure	e 11 bar				
SV 14 8-11 MS	SV 14 8-11 MSV	SV 14 8-11 ES	SV 14 8-11 ES2A	G 1/4"	284 m³/h
SV 38 8-11 MS	SV 38 8-11 MSV	SV 38 8-11 ES	SV 38 8-11 ES2A	G 3/8"	284 m³/h
SV 12 8-11 MS	SV 12 8-11 MSV	SV 12 8-11 ES	SV 12 8-11 ES2A	G 1/2"	284 m³/h
Reaction pressure	e 16 bar				
SV 14 8-16 MS	SV 14 8-16 MSV	SV 14 8-16 ES	SV 14 8-16 ES2A	G 1/4"	404 m³/h
SV 38 8-16 MS	SV 38 8-16 MSV	SV 38 8-16 ES	SV 38 8-16 ES2A	G 3/8"	404 m³/h
SV 12 8-16 MS	SV 12 8-16 MSV	SV 12 8-16 ES	SV 12 8-16 ES2A	G 1/2"	404 m³/h

\* at 0°C/760 torr







PU, PA, PTFE and PE hoses from page 192







#### TÜV safety valves permanently set and sealed

DN 10 (0.2 - 50 bar)

TÜV

Materials: Body: Brass, AISI 316Ti or AISI 316, seal: FKM

Temperature range: -25°C to max. +180°C

Media: Compressed air and other non-toxic non-inflammable gases, blown-off freely Note: These valves have been type approved and can only be supplied non-adjustable.

Optional:NPT thread -NPT, fixed pressure between 0.2 and 50 bar, TÜV adjustment certificate

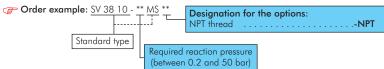
Type brass	Type /wo	Type Vox Outstanding		Blow-off
nickel-plated	AISI 316Ti	AISI 316 value!	Thread	capacity*
bar				
SV 38 10-6 MSV	SV 38 10-6 ES	SV 38 10-6 ES2A	G 3/8"	281 m³/h
SV 12 10-6 MSV	SV 12 10-6 ES	SV 12 10-6 ES2A	G 1/2"	281 m³/h
SV 34 10-6 MSV	SV 34 10-6 ES	SV 34 10-6 ES2A	G 3/4"	281 m³/h
bar				
SV 38 10-8 MSV	SV 38 10-8 ES	SV 38 10-8 ES2A	G 3/8"	363 m³/h
SV 12 10-8 MSV	SV 12 10-8 ES	SV 12 10-8 ES2A	G 1/2"	363 m³/h
SV 34 10-8 MSV	SV 34 10-8 ES	SV 34 10-8 ES2A	G 3/4"	363 m³/h
1 bar				
SV 38 10-11 MSV	SV 38 10-11 ES	SV 38 10-11 ES2A	G 3/8"	485 m³/h
SV 12 10-11 MSV	SV 12 10-11 ES	SV 12 10-11 ES2A	G 1/2"	485 m³/h
SV 34 10-11 MSV	SV 34 10-11 ES	SV 34 10-11 ES2A	G 3/4"	485 m³/h
6 bar				
SV 38 10-16 MSV	SV 38 10-16 ES	SV 38 10-16 ES2A	G 3/8"	690 m³/h
SV 12 10-16 MSV	SV 12 10-16 ES	SV 12 10-16 ES2A	G 1/2"	690 m³/h
SV 34 10-16 MSV	SV 34 10-16 ES	SV 34 10-16 ES2A	G 3/4"	690 m³/h
	nickel-plated bar  SV 38 10-6 MSV SV 12 10-6 MSV SV 34 10-6 MSV bar SV 38 10-8 MSV SV 12 10-8 MSV SV 12 10-8 MSV SV 12 10-11 MSV 10 bar SV 38 10-11 MSV SV 12 10-11 MSV SV 14 10-11 MSV SV 34 10-11 MSV SV 38 10-16 MSV SV 38 10-16 MSV SV 12 10-16 MSV	nickel-plated bar  SV 38 10-6 MSV SV 38 10-6 ES  SV 12 10-6 MSV SV 12 10-6 ES  SV 34 10-6 MSV SV 34 10-6 ES  SV 38 10-8 MSV SV 38 10-8 ES  SV 38 10-8 MSV SV 12 10-8 ES  SV 34 10-8 MSV SV 34 10-8 ES  SV 34 10-8 MSV SV 34 10-18 ES  SV 34 10-11 MSV SV 38 10-11 ES  SV 12 10-11 MSV SV 34 10-11 ES  SV 34 10-11 MSV SV 34 10-11 ES  SV 38 10-16 MSV SV 38 10-16 ES  SV 38 10-16 MSV SV 38 10-16 ES  SV 12 10-16 MSV SV 38 10-16 ES	nickel-plated         AISI 316Ti         AISI 316           bar         SV 38 10-6 MSV         SV 38 10-6 ES         SV 38 10-6 ES2A           SV 12 10-6 MSV         SV 12 10-6 ES         SV 12 10-6 ES2A           SV 34 10-6 MSV         SV 34 10-6 ES         SV 34 10-6 ES2A           bar         SV 38 10-8 MSV         SV 38 10-8 ES         SV 38 10-8 ES2A           SV 12 10-8 MSV         SV 12 10-8 ES         SV 12 10-8 ES2A           SV 34 10-8 MSV         SV 34 10-8 ES         SV 34 10-8 ES2A           SV 38 10-11 MSV         SV 38 10-11 ES         SV 38 10-11 ES2A           SV 12 10-11 MSV         SV 12 10-11 ES         SV 12 10-11 ES2A           SV 34 10-11 MSV         SV 34 10-11 ES         SV 34 10-11 ES2A           6 bar         SV 38 10-16 MSV         SV 38 10-16 ES         SV 38 10-16 ES2A           SV 12 10-16 MSV         SV 12 10-16 ES         SV 12 10-16 ES2A	SV 38 10-6 MSV   SV 38 10-6 ES   SV 38 10-6 ES2A   G 3/8"

DN 10





<sup>\*</sup> at 0°C/760 Torr



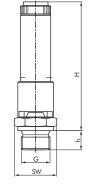
#### TÜV safety valves made of brass and stainless steel

DN 8				
G	Pressure range bar	H*	h	SW*
G 1/4"	0.2 - 20	55 (63)	10	17 (22)
G 1/4"	20.1 - 39.9	75	10	20 (22)
G 1/4"	40.0 - 50	82	10	20 (22)
G 3/8"	0.2 - 14.2	63	12	20 (22)
G 3/8"	14.3 - 39.9	75	12	20 (22)
G 3/0"	40.0 50	82	10	20 (22)

63

75

	DIT IV				
	G	Pressure range	bar H	h	SW
2)	G 3/8"	0.2 - 8.5	75	12	27
2)	G 3/8"	8.6 - 40	95	12	27
2)	G 3/8"	40.1 - 50	120	12	27
2)	G 1/2"	0.2 - 8.5	75	14	27
2)	G 1/2"	8.6 - 40	95	14	27
2)	G 1/2"	40.1 - 50	120	14	27
	G 3/4"	0.2 - 8.5	75	16	32
	G 3/4"	8.6 - 40	95	16	32
	G 3/4"	40.1 - 50	120	16	32



G 1/2" 0.2 - 14.2 G 1/2" 14.3 - 39.9

#### TÜV safety valves permanently set and sealed for low pressures (0.04-10 bar)

24

24

24

14

14

Materials: Body: AISI 316Ti, spring: AISI 301, seal: FKM

Temperature range: -20°C to max. +130°C

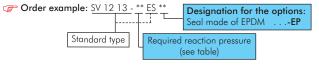
Media: Compressed air and other non-toxic non-inflammable gases

Note: These valves have been type approved and can only be supplied non-adjustable.

Optional: EPDM seal (-40°C to max. +130°C) -EP

. ~	vi sedi (-40 C 10 max. + 130 C) -Li			
Type	DN	Thread	Reaction pressure	Blow-off capacity
SV 12 13-** ES	13	G 1/2"	0.05 - 10 bar	38 - 762 m³/h
SV 34 19-** ES	19	G 3/4"	0.05 - 6 bar	40 - 589 m³/h
SV 10 22-** ES	22	G 1"	0.04 - 10 bar	34 - 935 m³/h
SV 114 23-** ES	23	G 1 1/4"	0.08 - 10 bar	78 - 2560 m³/h
SV 112 30-** ES	30	G 1 1/2"	0.08 - 10 bar	129 - 4200 m³/h
SV 20 35-** ES	35	G 2"	0.05 - 10 bar	152 - 4850 m <sup>3</sup> /h

\*\* please enter the reaction pressure















Pressure regulator made from stainless steel and brass from page 355

G 1/2" 40.0 - 50 82 values in brackets apply to type stainless steel

#### TÜV/ASME\*\* high performance safety valves permanently set and sealed DN 11-48

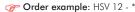
Materials: Body: Brass or AISI 316L, seals: FKM (≥25 bar: PTFE)

**Temperature range**: -20°C to max. +200°C (≥25 bar: -60°C to max. +225°C), pressure dependent

Media: Compressed air and other non-toxic non-inflammable gases, blown-off freel-Note: These valves have been type approved and can only be supplied non-adjustable



Туре	Type (Nox)				Blow-off	capacity	(m³/h) at	
brass	AISI 316L	DN	Thread	Reaction pressure	6 bar	8 bar	11 bar	16 bar
HSV 12-**	HSV 12-** ES	11	G 1/2"	0.2 - 50 bar	393	507	678	962
HSV 34-**	HSV 34-** ES	16	G 3/4"	0.2 - 50 bar	821	1059	1416	2010
HSV 10-**	HSV 10-** ES	20	G 1"	0.2 - 50 bar	1251	1613	2156	3062
HSV 114-**		32	G 1 1/4"	0.2 - 30 bar	3123	4027	5382	7642
HSV 112-**		32	G 1 1/2"	0.2 - 30 bar	3123	4027	5382	7642
HSV 20-**		48	G 2"	0.2 - 30 bar	5802	6034	8065	11451



Thread size

H\*

Required reaction pressure Standard type

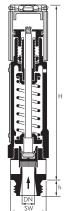
	(between	1 0.2 dna 00 bt	, i j				
ze	1/2"	3/4"	1"	11/4"	11/2"	2"	
	12	12	14	23	23	26	
	66 (79)	94 (104)	111	215	215	282	
	27	34	41	55	55	80	

values in brackets valid for setting pressures > 9 bar, \*\* acc. to ASME: component tested 1 to 48 bar

#### TÜV/ASME\* high performance safety valves permanently set and sealed DN 10-40

Materials: Body: Brass, spring hood: Brass (from 1 1/4" cast iron), lifting cap: High quality plastic, seals: FKM Temperature range: 0°C to max. +260°C, pressure dependent

Media: Compressed air and other non-toxic neutral, non-inflammable gases, blown-off freely Note: These valves have been type approved and can only be supplied non-adjustable.





Advantage:	Robust, vibration proof ve	rsion					
			Reaction pressure	Blow-c	Blow-off capacity (m³/h) at		
Туре	DN	Thread	(pressure range)	6 bar	8 bar	11 bar	16 bar
HSVH 12-**	10	G 1/2"	0.5 - 30 bar	298	384	513	728
HSVH 34-**	15	G 3/4"	0.5 - 30 bar	670	864	1154	1638
HSVH 10-**	20	G 1"	0.5 - 30 bar	1191	1536	2052	2913
HSVH 114-**	25	G 1 1/4"	0.5 - 30 bar	1862	2400	3206	4551
HSVH 112-**	32	G 1 1/2"	0.5 - 30 bar	3050	3931	5254	7457
HSVH 20-**	40	G 2"	0.5 - 30 bar	4766	6143	8209	11652

\* acc. to ASME: component tested 2.8 to 30 bar, +180°C max.

Proper example: HSVH 12 - \*\*

Standard type

Required reaction pressure (between 0.5 and 30 bar), in 0.1 bar increments possible

Thread size	1/2"	3/4"	1"	11/4"	11/2"	2"
h	12	15	16	18	20	22
Н	138	153	185	231	293	367
SW	27	36	41	50	60	80

#### TÜV corner safety valves (also for saturated steam)

DN 10-25 (1-16 bar)

Materials: Body: Red bronze, spring: Spring steel, seal: FKM (steam valve: EPDM)
Temperature range: -20°C to max. +200°C (steam valve: -40°C to max. +150°C)
Media: Compressed air and other non-toxic non-inflammable gases (steam valve: also steam) Note: These valves have been type approved and can only be supplied non-adjustable.

	I	
6	- -	DN SW



(see table

sw	F
0 - **	
pressure	

capacity	Blow-off capacity	Reaction pressure	female	DN	Туре	
		gases	nflammable (	er non-toxic non-i	For compressed air a	
m³/h	31 - 278 m³/h	1 - 16 bar	G 1/2"	10	SVGI 12 10-**	
m³/h	53 - 470 m³/h	1 - 16 bar	G 3/4"	13	SVGI 34 13-**	
m³/h	80 - 713 m³/h	1 - 16 bar	G 1"	16	SVGI 10 16-**	1
2 m³/h	102 - 902 m³/h	1 - 16 bar	G 1 1/4"	18	SVGI 114 18-**	
47 m³/h	152 - 1347 m³/h	1 - 16 bar	G 1 1/2"	22	SVGI 112 22-**	
40 m³/h	196 - 1740 m³/h	1 - 16 bar	G 2"	25	SVGI 20 25-**	\
		p 1 and compressed air	to TRD Grou	boiler conforming	For saturated steam/	Ν
g/h	25 - 50 kg/h	1 - 3 bar (1 - 16 bar*)	G 1/2"	10	SVGI 12 10-** EP	
g/h	42 - 85 kg/h	1 - 3 bar (1 - 16 bar*)	G 3/4"	13	SVGI 34 13-** EP	
kg/h	64 - 129 kg/h	1 - 3 bar (1 - 16 bar*)	G 1"	16	SVGI 10 16-** EP	
kg/h	81 - 163 kg/h	1 - 3 bar (1 - 16 bar*)	G 1 1/4"	18	SVGI 114 18-** EP	_
3 kg/h	121 - 243 kg/h	1 - 3 bar (1 - 16 bar*)	G 1 1/2"	22	SVGI 112 22-** EP	е
4 kg/h	157 - 314 kg/h	1 - 3 bar (1 - 16 bar*)	G 2"	25	SVGI 20 25-** EP	
	64 - 129 81 - 163 121 - 243 157 - 314	1 - 3 bar (1 - 16 bar*) 1 - 3 bar (1 - 16 bar*) 1 - 3 bar (1 - 16 bar*)	G 1" G 1 1/4" G 1 1/2" G 2"	16 18 22 25	SVGI 10 16-** EP SVGI 114 18-** EP SVGI 112 22-** EP SVGI 20 25-** EP	е

applies to compressed air and other non-toxic ages. The blow-off capacity corresponds to the standard design, \*\* please enter the required reaction pressure



Thread size	G 1/2"	G 3/4"	G 1"	G 11/4"	G 11/2"	G 2"
h	17	18	22	25	28	34
Н	70	70	80	100	140	155
SW	27	32	40	49	56	68
L	26	31	35	40	46	54

#### TÜV corner safety valves for liquids

#### DN 10-25 (1-16 bar)

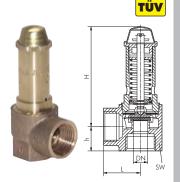
Materials: Body: Red bronze, spring: Spring steel, seal: NBR (special type out of EPDM for cooling circuits) Temperature range: -10°C to max. +130°C (liquids may not evaporate during blow-off)

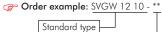
Media: Water and neutral, non-toxic liquids, coolants containing up to 30% glycol (special type for cooling circuits up to 100% glycol)

Note: These valves have been type approved and can only be supplied non-adjustable.

Туре	Type for cooling circuits		Thread	Reaction	Blow-off capacity
standard	up to 100% glycol	DN	female	pressure	(water)
SVGW 12 10-**	SVGW 12 10-** GL	10	G 1/2"	1 - 16 bar	1.51 - 3.36 m³/h
SVGW 34 13-**	SVGW 34 13-** GL	13	G 3/4"	1 - 16 bar	2.55 - 8.22 m³/h
SVGW 10 16-**	SVGW 10 16-** GL	16	G 1"	1 - 16 bar	3.87 - 15.46 m³/h
SVGW 114 18-**		18	G 1 1/4"	1 - 16 bar	4.89 - 17.39 m³/h
SVGW 112 22-**		22	G 1 1/2"	1 - 16 bar	7.31 - 28.42 m³/h
SVGW 20 25-**		25	G 2"	1 - 16 bar	9.44 - 37.75 m³/h

Thread size	G 1/2"	G 3/4"	G 1"	G 11/4"	G 11/2"	G 2"
Dimensions						
h	17	18	22	25	28	34
Н	70	70	80	100	140	155
SW	27	32	40	49	56	68
L	26	31	35	40	46	54
Blow-off capacity at 10% exce	ssive pressure	in m³/h (wa	ter)			
Blow-off capacity at 1 bar	1.51	2.55	3.87	4.89	7.31	9.44
Blow-off capacity at 2 bar	2.14	3.61	5.47	6.92	10.33	13.35
Blow-off capacity at 3 bar	2.62	4.42	6.69	8.47	12.66	16.34
Blow-off capacity at 4 bar	3.02	5.10	7.73	9.78	14.62	18.87
Blow-off capacity at 5 bar	3.38	5.71	8.64	10.94	16.34	21.10
Blow-off capacity at 6 bar	3.70	6.25	9.47	11.98	17.90	23.11
Blow-off capacity at 7 bar	3.99	6.75	10.23	12.94	19.33	24.97
Blow-off capacity at 8 bar	4.27	7.22	10.93	13.84	20.67	26.69
Blow-off capacity at 9 bar	4.53	7.65	11.60	14.68	21.92	28.31
Blow-off capacity at 10 bar	4.77	8.07	12.22	15.47	23.11	29.84
Blow-off capacity at 11 bar	2.78	6.82	12.82	14.42	23.56	31.30
Blow-off capacity at 12 bar	2.91	7.12	13.39	15.06	24.61	32.69
Blow-off capacity at 13 bar	3.02	7.41	13.94	15.68	25.62	34.02
Blow-off capacity at 14 bar	3.14	7.69	14.46	16.27	26.58	35.31
Blow-off capacity at 15 bar	3.25	7.96	14.97	16.84	27.52	36.55
Blow-off capacity at 16 bar	3.36	8.22	15.46	17.39	28.42	37.75

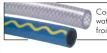




(see table)







Compressed air and water hose: from page 208

#### **Relief valves**



- Advantages: Compact design

  - Self-contained gas-tight designOptimised with high Kv values
  - · Can be adjusted externally without disassembly and without special tools
  - Larger pressure range with a valve
  - Can be used for gaseous and liquid media

Application: Relief valves are used in closed circuits to protect pumps from overload. When the adjustable reaction pressure is exceeded, the valve opens in proportion to the overpressure and thus slowly releases pressure. The relief valve is designed to be open for an extended time. As a matter of principle, one must assume that the pressure in the system can exceed the reaction pressure set on the relief valve. Safety valves have a completely different response characteristic. In the event that the reaction pressure is exceeded by more than 10%, they open almost instantaneously and release all pressure at once. When the pressure comes down to 10-20% below the set reaction pressure, the valve closes again. Although this function does ensure that the set pressure will not be exceeded by more than 10%, the system will be heavily stressed by the non-proportional opening behaviour.

Version: Using an Allen key, the relief valves can be adjusted under operating conditions, and without releasing any medium into the surroundings. You are not compensated against back pressure

Materials: Body: Red bronze/brass, spring: Stainless steel, seal: FKM (12 to 20 bar: PTFE)

Temperature range: -20°C to max. +200°C

Media: Compressed air and other non-aggressive, non-flammable gases, water and other neutral, non-toxic fluids, mineral oils

Poptional: Body made of stainless steel AISI 316 -ES

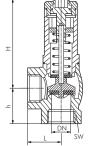
	Kv value*		Kv value*		
Туре	m³/h water	Туре	m³/h water	DN	Thread
Reaction pressure o	ıt 0.5 - 2.5 bar	Reaction pressure	at 2 - 8 bar		
USV 38-2.5	2.7 - 3.7	USV 38-8	1.9 - 3.9	10	G 3/8"
USV 12-2.5	4.3 - 5.2	USV 12-8	2.2 - 1.0	15	G 1/2"
USV 34-2.5	6.1 - 7.3	USV 34-8	4.5 - 8.5	20	G 3/4"
USV 10-2.5	10.8 - 13.7	USV 10-8	8.5 - 11.3	25	G 1"
USV 114-2.5	16.0 - 18.9	USV 114-8	7.6 - 6.5	32	G 1 1/4"
USV 112-2.5	21.7 - 26.1	USV 112-8	10.9 - 15.1	40	G 1 1/2"
USV 20-2.5	31.6 - 43.0	USV 20-8	24.3 - 47.4	50	G 2"
Reaction pressure o	ıt 2 - 12 bar	Reaction pressure	at 12 - 20 bar		
USV 38-12	1.6 - 3.7	USV 38-20	1.7 - 0.2	10	G 3/8"
USV 12-12	1.8 - 1.3	USV 12-20	0.4 - 0.6	15	G 1/2"
USV 34-12	3.7 - 9.3	USV 34-20	2.8 - 0.7	20	G 3/4"
USV 10-12	4.2 - 5.9	USV 10-20	2.2 - 0.7	25	G 1"
USV 114-12	6.2 - 5.0	USV 114-20	6.8 - 5.0	32	G 1 1/4"
USV 112-12	8.8 - 17.6	USV 112-20	10.1 - 11.5	40	G 1 1/2"
USV 20-12	17.9 - 43.9	USV 20-20	18.9 - 36.6	50	G 2"

\* at 1 bar excessive pressure
All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C



Dimensions can be found in our Online Shop





❤ Order example: USV 38-2.5 \*\* Standard type

Body made of stainless steel . .-ES

**Webshop Service** 

# Chapter 9 - Blow guns - Compressed air tools - Tools

#### Blow guns, water guns



Standard Page 524-527



Blow guns with extension tube Page 528



**CEJN** plastic blow guns Page 529



**CEJN Multiflow** blow auns for air and water Page 530



High performance blow guns Page 530-531



High performance blow guns Cannon Page 531



Water guns Page 532

#### **Nozzles**



Short nozzles Page 525



Extension nozzles Page 525



Noise protection nozzle Page 525



Venturi nozzles Page 525



Protective screens Page 525



Flat nazzle round nozzles Page 526



CEIN and TYPHOON Page 529+531

#### Compressed air tools, tools



Hand tyre inflator Page 533



Spray guns Page 534



Painting guns Page 534



Blast guns Page 535



Impact screwdrivers Page 535



drilling machines, Page 536



and grinder Page 537



Grease presses Page 577



Manual dispenser for Tesa tapes Page 585



Tube bending device Page 545



Barrel pumps Page 539



Accessories for compressed air tools Page 540-541



Spring balancers



Power module Page 642

### **Hydraulic tools**



Flat cylinder Page 542













Compressed air operated pumps

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

SPX POWER TEAM

# Chapter 9 - Blow guns - Compressed air tools - Tools

#### Knives, lamps, batteries, cables









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#### **Assortments**







Page 596



Hexagonal head screws DIN 933 Page 597



Hexagon socket screws DIN 912 Page 597



Nuts and spring washers Page 597



Page 598



**Button head** tapping screws Page 598



drilling screws Page 598



head screws (TORX) Page 599



hydraulic couplings



assortments Page 599



Spring assortments



gasket assortments Page 600-601



Fischer boxes Page 601-602

#### Lubricants



OKS oils Page 564-565



Page 566-568



service products 570-575



WD-40 Page 575



Page 577



Grease nipple Page 577-578



Push-in fittings for lubrication technology Page 579

# **Cleaning technology**



Atlas spray, technical sprays & cleaners Page 562









cleaning rags Page 583



Hand washing paste Page 602



All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

9

# **Blow guns**

# with short protection nozzle with short nozzle and

#### Blow guns, standard

Materials: Housing: Aluminium with plastic coating, internal parts: Brass, stainless steel, NBR, short nozzle: Zinc-plated steel, noise protection nozzle: Aluminium with sintered brass insert

Advantages: • Warm handle feeling because of plastic seal.

Advantages. • Warm manale reening because of plastic seat.							
Туре	Туре	Type with short	Type without				
with short nozzle	with noise	nozzle Ø 1.5 and	nozzle, with female				
Ø 1.5 (standard)	protection nozzle	protective screen	thread M 12 x 1.25**	Connection			
With female thread							
BLP 14	BLP 14 LD	BLP 14 SS	BLP 14 OD	G 1/4" female thread			
With hose connecti	on						
BLP 6	BLP 6 LD	BLP 6 SS	BLP 6 OD	6 mm hose connection			
BLP 9	BLP 9 LD	BLP 9 SS	BLP 9 OD	9 mm hose connection			
BLP 13	BLP 13 LD	BLP 13 SS	BLP 13 OD	13 mm hose connection			
With coupling plug							
BLP KS 5				NW 5 coupling plug			
BLP KS	BLP KS LD	BLP KS SS	BLP KS OD	NW 7.2 coupling plug*			
Replacement parts				<b>S</b>			
BLP 14 REP	Repair set for blow g	uns, standard					

\* standard coupling, \*\* for combination with nozzles as of page 525.



les from page 525



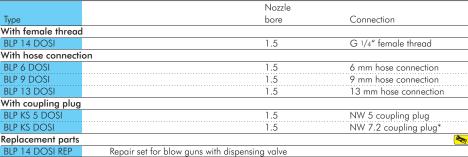


#### Blow guns with dosing valves

Materials: Housing: Aluminium with plastic coating, short nozzle: Zinc-plated steel, internal parts: Brass, stainless steel, NBR

Advantages: • Warm handle feeling because of plastic seal.

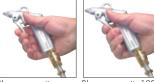
Quantity of air blown out can be metered via the actuating lever.
Can also be used for sensitive blowing-out operations, e.g. precision engineering or the plastics industry.



standard coupling



Guns, closed Blower cap. approx. 259



Blower capacity Blower capacity 100% approx. 50%

#### Blow guns sets with spiral hoses

Operating pressure: Max. 10 bar Temperature range: -20°C to max. +60°C

Advantages: • With rotary connections for slow rotary movements to avoid twisting the hoses.

 Axial outlets for more workspace Can be used immediately

 $\mbox{\ \ }$  For universal use, as equipped with coupling socket and coupling plug NW 7.2

Working length	Working length	Working length	Hose Ø
2.5 m	5 m	7.5 m	external x internal
SPKD 148/2.5 BLP	SPKD 148/5 BLP	SPKD 148/7.5 BLP	8 x 6



#### Blow guns (female threads) for connection to hose balancers

Materials: Housing: Aluminium with plastic coating, short nozzle: Zinc-plated steel, internal parts: Brass, stainless steel,

	Nozzle	Nozzle		
Туре	bore	Connection		
BLP 14 SZ	1.5	G 1/4" female thread		







from page 150

Type zinc-	Type	Nozzle	Thread
plated steel	POM	bore	male
KD-BLP	KD-BLP K	1.5 mm	M 12 x 1.25







type KD-BLP K

#### **Nozzles for blow guns - controllable**

Suitable: Enables the air quantities to be matched optimally to the required working conditions. At the same time energy costs and sound levels are reduced. The POM short nozzle can be replaced by any nozzle with M 12 x 1.25 MT.

Туре	Thread
aluminium/POM	male
RSD-BLP	M 12 x 1.25





#### **Nozzles for blow guns - safety nozzles**

Suitable: Nozzle with centre hole and a lateral circular slot or. boreholes on the side. Protective screen formation against rebounding chippings. When closing the nozzle bore or, air venting takes place through the circular slot or the boreholes to the side.

of the state.					
Туре	Thread				
aluminium	male				
SD-BLP	M 12 x 1.25				





#### **Nozzles for blow guns - extension tubes with nozzles**

Material: Brass nickel-plated

✓ Advantages: The extension tubes with a nozzle are equipped with a rotating lock, thus allowing the tubes to be placed in any position.

Туре	Tube	Туре	Tube	Thread
curved	length	straight	length	male
VLR 100	110	VLR 100 G	115	M 12 x 1.25
VLR 150	160	VLR 150 G	165	M 12 x 1.25
VLR 250	260	VLR 250 G	265	M 12 x 1.25
		VLR 400 G	415	M 12 x 1.25





#### Nozzles for blow guns - protective screens

Suitable: Assemble the protective shield behind the nozzle. Any chippings that rebound will be stopped.

**↑** Warning: Please order nozzles separately

	<u> </u>
Туре	For thread
plastic	male
SS-BLP	M12 x 1.25





#### Nozzles for blow guns - noise protection

Material: Aluminium with sintered brass insert

Suitable: Low noise level of approx. 63 - 73 dB (A). Good blowing action up to

360 i/min.			
	Thread		
Туре	male		
LD-BLP	M12 x 1.25		

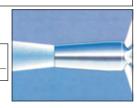




#### Nozzles for blow guns - venturi nozzles

Suitable: Lateral air intake saves energy, whereby an amplification in the ratio of approx. 1::4 is achieved. For the same performance of the blower, only approx. 25% of the air is required. Is particularly suited for blowing dust and water.

Туре	Туре	Thread
plastic	aluminium	male
VD-BLP	VD-BLP ALU	M12 x 1.25







Coil tubes assembled with couplings from page 200



PU, PA, PTFE and PE hoses from page 192





Eve protection

Webshop Service

# **Blow guns/nozzles**



#### Nozzles for blow guns - multi-channel fan nozzles

quiet

Pressure range: Max. 6 bar

Temperature range: POM: Max. +50°C, PP: Max. +60°C, aluminium: Max. +200°C, AISI 316L: Max. +550°C Suitable: Multi-channel nozzles are particularly quiet and economical. They are particularly suitable for large area blowing-off of water or dust as well as blowing out and further transport of stampings, plastic and elastic mouldings.

⚠ Warning: For screwing into imperial nozzles in BLP 14: Thread adapter type RN M12x1.25-14 MS

Туре		Type <b>PP</b>		Туре		Air consumption	Thread
POM (blue)	В	(FDA compliant)	В	aluminium	В	at 4 bar	male
FACH F BLP	47	FACH F PP	47	FACH F ALU	51	416 l/min.	G 1/4"
FACH F BLP 25	25					180 l/min.	G 1/4"
FACH F BLP 25 M12	25					180 l/min.	M12 x 1.25
Special nozzle made of AISI 316L/mox/							
FACH F ES	42					416 l/min.	G 1/4"
FACH F 70 ES	70	ting				780 l/min.	G 1/4"
Eco-Line made of ABS	(blu	ue) Outstanding value!					
FACH F BLP E	47					550 l/min.	R 1/4"

#### Nozzles for blow guns - multi-channel round nozzles

quiet



Air consumption: 466 l/min at 4 bar

Pressure range: Max. 6 bar

Temperature range: ABS: Max. +50°C, zinc: Max. 90°C

Suitable: Multi-channel nozzles are particularly quiet and economical. They are particularly suitable for large area blowing-off of water or dust as well as blowing out and further transport of stampings, plastic and elastic mouldings.

Туре	Туре	Thread
Type ABS	zinc	male
FACH R BLP	FACH R BLP ZN	G 1/4"*
FACH R BLP M12	FACH R BLP M12 ZN	M12 x 1.25

<sup>\*</sup> not suitable for BLP 14 blow gun! Please use type FACH R BLP M12



#### Nozzles for blow guns - softy round

quiet



Materials: Nozzle inserts: Hard-PVC Temperature range: Max. +90°C Air consumption: 150 l/min at 4 bar

Powerful, focussed point air jet, lower noise level. Up to 12 dB(A) quieter than conventional single bore nozzles.

Туре	Type	Thread
aluminium	AISI 316L	male
SOFTY M128	SOFTY M128 ES	M12 x 1.25



#### **Nozzles for blow guns - softy**

quiet

Materials: Nozzle inserts: Hard-PVC

Temperature range: Max.  $+90^{\circ}$ C Warning: For screwing into imperial nozzles in BLP 14: Thread adapter type RN M12x1.25-38 MS



Туре	Туре				Air consumption	n Thread
brass nickel-plated	AISI 316L	Length	Height**	Width**	at 4 bar	male
SOFTY 614 M12*		50	6	14	530 l/min.	M 12 x 1.25
SOFTY 45215 M12		100	4.5	21.5	350 l/min.	M 12 x 1.25
SOFTY 429 M12		100	4	29	700 l/min.	M 12 x 1.25
SOFTY 621 M12		100	6	21	665 l/min.	M 12 x 1.25
SOFTY 614*		50	6	14	530 l/min.	G 3/8"
SOFTY 45215	SOFTY 45215 ES	100	4.5 (5.5)	21.5 (22.5)	350 l/min.	G 3/8"
SOFTY 429	SOFTY 429 ES	100	4 (5)	29 (31)	700 l/min.	G 3/8"
SOFTY 621	SOFTY 621 ES	100	6 (7.5)	21	665 l/min.	G 3/8"
SOFTY 629	SOFTY 629 ES	100	6 (7)	29 (30)	1166 l/min.	G 3/8"

<sup>\*</sup> body zinc-plated steel, \*\* values in parentheses for type AISI 316L



#### Extension tubes without nozzles for blow guns

Material: Aluminium anodised

Advantages: All extensions can be combined with one another to form an even larger length selection. On the input side, they are equipped with a rotating lock in order to position the tube correctly with the nozzle. They can be out-fitted with all nozzles with an M 12 x 1.25 connection thread.

	Туре	Туре	Tube Thread
	curved	straight	length female/male
	VLR 150 OD	VLR 150 G OD	150 M 12 x 1.25
	VLR 300 OD	VLR 300 G OD	300 M 12 x 1.25
,	VLR 450 OD	VLR 450 G OD	450 M 12 x 1.25
	VLR 800 OD	VLR 800 G OD	800 M 12 x 1.25

#### Typ RN RN RN

#### Adapters for nozzle assemblies in aluminium blow guns

PN 16

	Туре	Thread male	Thread female
į.	RN M12x1.25-18 MS	M 12 x 1.25	G 1/8"
4	RN M12x1.25-14 MS	M 12 x 1.25	G 1/4"
	RN M12x1.25-38 MS	M 12 x 1.25	G <sup>3</sup> /8"

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(curved)

#### Pressure reducing valves for blow guns

Materials: Housing: Brass, seal: NBR Input pressure: Max. 15 bar

Advantages: • Tool machines are not damaged, since chipping is not depressed in sensitive areas (seals, lathe chuck, machine bed, etc.)

Suitable: Only for compressed air

input pressure max. 15 bar



output pressure 2-8 bar

Output pressure		
Thread	at input pressure	
(FT/MT)	5 bar 1)/10 bar 2)/15 bar 3)	
G 1/4"	1.5/2.0/2.5	
G 1/4"	2.2/2.9/3.5	
G 1/4"	2.8/3.7/4.5	
G 1/4"	3.5/4.6/5.4	
	(FT/MT) G 1/4" G 1/4" G 1/4"	

ı			Output pressure
ı		Thread	at input pressure
	Туре	(FT/MT)	5 bar 1)/10 bar 2)/15 bar 3)
1	BLP DR 60	G 1/4"	3.8/5.0/6.0
1	BLP DR 70	G 1/4"	4.8/6.2/7.3
1	BLP DR 80	G 1/4"	5.5/7.3/8.2



Saves air - protects machine

#### **Suction blow guns "WONDER GUN"**

This new type of suction blow gun makes absolutely no compromises on cleanliness in the factory. With a traditional blow gun, dirt unnecessarily spreads across the factory and the chippings flying all over pose a significant risk of injury. The WONDER GUN on the other hand, sucks chippings and collects them directly into a connected reusable container. A simple change of the control nozzle can change the function of the pistol from suction to blowing. By doing so, up to 75% of energy is saved using the Venturi-principle.

Supply volume: • Guns incl. hose and collection container
• Nozzle set consisting of round, flat, brush and mini nozzles

Туре	Connection
WONDER GUN	G 1/4"



A clean solution

#### **Brass blow guns with short nozzles**

Materials: Body: Brass or aluminium, pusher and nozzle: Zinc-plated steel Temperature range: -20°C to max. +100°C

Version: Sturdy blower tap for harsh operating conditions. Nozzle connection: G 3/8" (FT)

version. Sidiay bi	version. Storay blower rap for marsh operating contamons. Nozzie connection. O 9/8 (17)				
Туре	Туре				
brass	aluminium	Connection			
With female thre	ead				
	BLPG 14 A	G 1/4" female thread			
With hose conne	ection				
BLPG 6 MS		6 mm hose connection			
BLPG 9 MS		9 mm hose connection			
BLPG 13 MS		13 mm hose connection			
With coupling plug					
	BLPG KS A NW7.2	NW 7.2 coupling plug*			





Filter sets



#### **Blow-out pens with clips**

Continuously adjusted airflow adjustment of closed to max. flow by means of convenient one-handed operation, connection with push-in nipple for NW 7.2 couplings

Materials: Housing: Aluminium anodised, seals: NBR Temperature range: -10°C to max. +60°C

Flow: Max. 300 l/min at 6 bar Nozzle Ø: Controllable (0 - 3 mm)

Type	Length	Weight	Connection
BLP AUSBLASSTIFT	116 mm	25 g	NW 7.2 coupling plug*





Hose clamps from page 234



Coil tubes assembled with couplings from page 200



PVC fabric hoses on page 208

Fits in every pocket

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

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# **Blow guns/nozzles**

#### Adjustable plastic blow guns with short nozzles



- Advantages: Warm handle feeling because of plastic body.

  - Quantity of air blown out can be metered via the actuating lever.
  - Can also be used for sensitive blowing-out operations, e.g. precision engineering or the plastics industry.

Туре	Connection
With female three	ad
BLP 14 K	G 1/4" female thread
With hose connec	ction
BLP 6 K	6 mm hose connection
BLP 9 K	9 mm hose connection
BLP 13 K	13 mm hose connection
With coupling plu	lg
BLP KS 5 K	NW 5 coupling plug
BLP KS K	NW 7.2 coupling plug*

standard coupling

#### Adjustable plastic blow guns with extension tubes



- Advantages: Warm handle feeling because of plastic body.
  - Low weight.
  - Quantity of air blown out can be metered via the actuating lever.
  - · Can also be used for sensitive blowing-out operations, e.g. precision engineering or the plastics industry.

Туре	Connection
With female three	ad
BLPVL 14 K	G 1/4" female thread
With hose connec	ction
BLPVL 6 K	6 mm hose connection
BLPVL 9 K	9 mm hose connection
BLPVL 13 K	13 mm hose connection
With coupling plu	lg
BLPVL KS 5 K	NW 5 coupling plug
BLPVL KS K	NW 7.2 coupling plug*

<sup>\*</sup> standard coupling

#### Adjustable plastic blow guns with noise protection nozzles



Advantages: • Warm handle feeling because of plastic body.

- - Quantity of air blown out can be metered via the actuating lever.
  - Can also be used for sensitive blowing-out operations, e.g. precision engineering or the plastics industry.
    No noise pollution because of silent blowing sound.

Туре	Connection
With female thread	
BLPSD 14 K	G 1/4" female thread
With hose connection	
BLPSD 6 K	6 mm hose connection
BLPSD 9 K	9 mm hose connection
BLPSD 13 K	13 mm hose connection
With coupling plug	
BLPSD KS 5 K	NW 5 coupling plug
BLPSD KS K	NW 7.2 coupling plug*

<sup>\*</sup> standard coupling



#### Adjustable plastic blow guns with safety nozzles

- Advantages: Warm handle feeling because of plastic body.
  - Quantity of air blown out can be metered via the actuating lever.
  - Can also be used for sensitive blowing-out operations, e.g. precision engineering or the plastics industry.

• As soon as the distance	between nozz	le and	surface	becomes to	oo small,	the a	ir will	escape ·	from th	e side.

lype	Connection
With female thre	bd
BLPVLS 14 K	G 1/4" female thread
With hose conne	ction
BLPVLS 6 K	6 mm hose connection
BLPVLS 9 K	9 mm hose connection
BLPVLS 13 K	13 mm hose connection
With coupling plu	lg
BLPVLS KS 5 K	NW 5 coupling plug
BLPVLS KS K	NW 7.2 coupling plug*

\* standard coupling



#### Finely adjustable plastic blow guns with extension tubes

- Advantages: Warm handle feeling because of plastic body.
  - Low weight.
  - The blow gun allows particularly fine metering.

  - By forming the nozzle, the gun will generate a particularly low-noise, soft air jet.

     Wide range of applications due to interchangeable tubes and nozzle attachments.

Type with noise	Туре		
protection nozzle	without tube	Connection	
BLPVLC 14 K	BLPVLC 14 K OD G 1/4" female thread		
BLPVLC 6 K	BLPVLC 6 K OD	6 mm hose connection	
BLPVLC 9 K	BLPVLC 9 K OD	9 mm hose connection	
BLPVLC 13 K	BLPVLC 13 K OD	13 mm hose connection	
BLPVLC KS K	BLPVLC KS K OD	NW 7.2 coupling plug*	
guns		n en	
Magnet holder for BLPVL	C and MultiFLOW blow gui	ns	
ns without a tube		🤏	
BLPVLC LD	Short noise protection no	zzle	
	Extension tube 90 mm, c	urved, with pressure regulator that	
	reduces the output pressu	ure to a safe value if the distance	
	between the nozzle and t	he surface becomes too small or	
	if the tube becomes clogg	ged.	
BLPVLC VLR 90	Extension tube 90 mm, curved		
BLPVLC VLR 300	Extension tube 300 mm,	straight	
BLPVLC VLR 500	Extension tube 500 mm,	straight	
	Extension tube 400 mm, flexible and bendable		
	BLPVLC 14 K  BLPVLC 6 K BLPVLC 9 K BLPVLC 13 K  BLPVLC KS K guns  Magnet holder for BLPVLC as without a tube BLPVLC LD   BLPVLC VLR 90 BLPVLC VLR 90 BLPVLC VLR 300	BLPVLC 14 K  BLPVLC 14 K  BLPVLC 14 K  BLPVLC 14 K  BLPVLC 6 K  BLPVLC 6 K  BLPVLC 9 K  BLPVLC 9 K  BLPVLC 13 K  BLPVLC 14 K  BLPVLC 15 K  BLPVLC 15 K  BLPVLC 15 K  BLPVLC 16 M  BLPVLC 16 M  BLPVLC 17 M  BLPVLC VLR 90  BLPVLC VLR 300  Extension tube 300 mm,  BLPVLC VLR 500  Extension tube 500 mm,	

<sup>\*</sup> standard coupling



sembled magnet holder

#### Finely adjustable plastic blow guns with PU spiral hoses

Advantages: • The blow gun allows particularly fine metering. By forming the nozzle, the gun will generate a particularly low-noise, soft air jet.

	Usable	Connection
Туре	working length	coupling
BLPVLC SP	2 m	NW 7.2*
* standard coupling		

#### Short nozzles with bypasses for EM plastic blow guns with extension tubes

Nozzle for connecting to CEJN blow guns with extension tube. As soon as the distance between the nozzle and the surface becomes too small, the bypass reduces the pressure to less than 2 bar. The air then escapes though the lateral side.

	· -
Туре	Connection
KD-BLPC	For attaching

#### Noise protection nozzles for *En* plastic blow guns with extension tubes

Nozzle for connecting to CEJN blow guns with extension tube. The noise level can be markedly reduced by diverting the air in the nozzle.

Туре	Connection
LD-BLPC	For attachina

#### Venturi nozzles for *Em* plastic blow guns with extension tubes

Nozzle for connecting to CEJN blow guns with extension tube. Lateral air intake saves energy. This reduces the compressed air consumption by approx. 25%. As soon as the distance between the nozzle and the surface becomes too small, the bypass reduces the pressure to less than 2 bar. The air then escapes though the lateral side

71	•	0	
Туре			Connection
VD-BLPC			For attachina

#### Safety nozzles for *Em* plastic blow guns with extension tubes

Nozzles for connecting to CEJN blow guns with extension tube. A protective shield of air protects against rebounding chippings. As soon as the distance between the nozzle and the surface becomes too small, the bypass reduces the pressure to less than 2 bar. The air then escapes though the lateral side.

Туре	Connection
SD-BLPC	For attaching

#### Nozzles with rubber points for *Ein* plastic blow guns with extension tubes

Nozzle for connecting to CEJN blow guns with extension tube. Suited particularly to sensitive surfaces. The rubber tip prevents any damage to the surface.

Suitable: For safe blowing out of throughway bores.

Туре	Nozzles Ø	Connection
GD-BLPC	14 mm	For attaching





extension tubes













# **Blow guns/nozzles**

#### Rubber nozzle sets for *Em* plastic blow guns with extension tubes

 $Nozzles \ for \ connecting \ to \ CEJN \ blow \ guns \ with \ extension \ tube. \ Suited \ particularly \ to \ sensitive \ surfaces. \ The \ rubber \ tips$ prevent any damage to the surface. **Suitable:** For safe blowing out of throughway bores.

Туре	Nozzles Ø	Connection
GD-BLPC SET	14, 25 and 34 mm	For attaching

#### Protective screens for *Em* plastic blow guns with extension tubes

Protective shields for connecting to CEJN blow guns with extension tube to protect against rebounding chippings.

Туре	Connection
SS-BLPC	For attaching



#### MultiFLOW blow guns for air and water

Materials: Body: POM, TPE and aluminium, seals: NBR

Temperature range: -20°C to max. +80°C Operating pressure: Max. 16 bar (>60°C max. 10 bar) Flow: Air: Max. 1200 I/min. (water: Max. 25 I/min.)

Advantages: • Very high blow force

• Easy flow regulation • Warm handle feeling because of plastic body

· Suitable for air and water

• Finely adjustable stream • Safety nozzles acc. to OSHA standard

	Thirty depositable shearif	siariaara
Туре		Connection
BLPC MF 14		G 1/4" (FT)
BLPC MF KS		NW 7.2 coupling plug*
BLPC MF WS		Coupling plug for
		GARDENA couplings
Accessories		
BLPC MF MAG	Magnet holder for BLPVLC and MultiFLOW blow guns	

standard coupling



assembled magnet holder







#### **Blow nozzles for line assemblies**

TYPHOON®/CEG-1®

Description: The proven high performance nozzles of the Typhoon®- and CEG-1® blow guns are now also available with standard male threads. The special nozzle geometry produces a highly effective air jet, with a minimal air consumption and minimal noise generation.

Materials: Aluminium

Operating pressure: Max. 10 bar



Advantages: • Low air consumption – energy saving

• No moving parts – maintenance free

 Low procurement and operating costs • Low sound level (occupation protection)

Туре	Thread	Description
TYPH KDA 14	R 1/4" (MT)	Thyphoon® single nozzle
TYPH MJ 34	G 3/4" (FT)	CEG-1® multijet nozzle for max. blowing capacity



CEG-1® multijet nozzle

#### High performance blow out taps

CEG-1®

Materials: Body: Aluminium chrome-plated with elastomer covering, handle: Steel nickel-plated with PVC coating



- Advantages: Higher blower capacity than conventional blow guns (similar to Typhoon blow gun)
  - Very stable design at low weight
  - Lies safely in the handEquipped with safety nozzle

	extension tube
type BLH KDA	

	Equipped with safety flozzio				
	Туре	Description			
	Blow out taps				
	BLH 14	Blow out tap G 1/4" (FT)			
	Accessories	👟			
	BLH VLR 150	150 mm extension tube without nozzle			
	BLH VLR 300	300 mm extension tube without nozzle			
Þ	BLH VLR 600	600 mm extension tube without nozzle			
٦	BLH KDA	Replacement nozzle with male thread (for gun and extension tube)			
BLP TYPH GDA Rubber nozzle set (safety nozzle, cone nozzle		Rubber nozzle set (safety nozzle, cone nozzle) with male thread			
1		-			

type BLP TYPH GDA All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

#### **High performance blow guns**

Materials: Body: Aluminium chrome-plated, handle: PVC (type PRO: aluminium chrome-plated)



- Advantages: Significantly higher blower capacity than conventional blow guns whilst simultaneously providing very good dosing
  - Very stable design at low weight
  - Lies safely in the hand
  - Equipped with safety nozzle

**Type PRO:** Resistant to many chemicals and solvents due to complete chrome surface, easy to clean **Type MULTIJET:** Highest blowing force through 3-way jet-nozzle

			Type without	
Туре	Туре	Туре	nozzle, with female	
Standard	PRO	MultiJet	thread 1/2"-27 UNS	Connection
With female thread				
BLP TYPH 14	BLP TYPH 14 P	BLP TYPH 14 MJ	BLP TYPH 14 OD	G 1/4" female thread
With hose connection	n			
BLP TYPH 6	BLP TYPH 6 P	BLP TYPH 6 MJ	BLP TYPH 6 OD	6 mm hose connection
BLP TYPH 9	BLP TYPH 9 P	BLP TYPH 9 MJ	BLP TYPH 9 OD	9 mm hose connection
BLP TYPH 13	BLP TYPH 13 P	BLP TYPH 13 MJ	BLP TYPH 13 OD	13 mm hose connection
With coupling plug				
BLP TYPH KS	BLP TYPH KS P	BLP TYPH KS MJ	BLP TYPH KS OD	NW 7.2 coupling plug*
*				

standard coupling



**TYPHOON®** 

#### **TYPHOON®**

Advantages: • Can be combined with every Typhoon® blow gun

Accessories for high performance blow guns

Туре	Туре	
Standard/PRO	MultiJet	Description
Extension tubes with	nozzle	
BLP TYPH VLR 30	BLP TYPH VLR 30MJ	300 mm extension tube with nozzle
BLP TYPH VLR 60	BLP TYPH VLR 60MJ	600 mm extension tube with nozzle
BLP TYPH VLR 90	BLP TYPH VLR 90MJ	900 mm extension tube with nozzle
Replacement nozzles	3	
BLP TYPH KDA		Replacement nozzle with male thread (for direct assembly in gun)
BLP TYPH KD		Replacement nozzle with female thread (for assembly on extension tubes)
BLP TYPH GDA		Rubber nozzle set (safety nozzle, cone nozzle) with male thread
	BLP TYPH MJ	Replacement nozzle w/ female or male threads (f. tube and gun assembly)
Adapter for nozzle a	ssembly M12 x 1.25	on Typhoon blow guns
RN TYPH-M12x1.25	A	Adapter 1/2"-27 UNS (MT) to M 12 x 1.25 (FT)







Threaded nozzles from page 64



Compressed air rubber hoses from page 212



MultiJet



Standard/PRO

#### **CANNON®**

#### Materials: Aluminium, brass and stainless steel

**High performance blow guns** 

Operating pressure: 6 - 8 bar Air requirement: 3800 l/min. (at 7 bar) - minimum hose diameter 13 mm! Connection thread:  $6 \frac{3}{4}$  female thread (we recommend hose connection with compressor coupling, type KAG 34)



- Advantages: Protruding blower capacity, ideal for the paper and metal industry, steelworks and large plants
   Low actuation force via servo pushbutton

  - Sit closes automatically when the actuator is released (deadman's switch) • Meets OSHA safety standard
  - MultiJet generates even more air volume in a large area air jet • Extension by using connections up to 2400 mm possible

Туре	Description
Blow gun standard	
BLP CANNON 60	Gun with 600 mm longer standard nozzle
BLP CANNON 120	Gun with 1200 mm longer standard nozzle
Blow gun MultiJet	
BLP CANNON MJ	Gun with 50 mm longer MultiJet nozzle
BLP CANNON 60 MJ	Gun with 600 mm longer MultiJet nozzle
BLP CANNON 120 MJ	Gun with 1200 mm longer MultiJet nozzle
Accessories for standard type and	MultiJet type
BLP CANNON VLR 5	50 mm adapter (MT/MT)
BLP CANNON VLR 60	600 mm extension tube (MT/MT)
BLP CANNON VLR 120	1200 mm extension tube (MT/MT)
BLP CANNON MU	Connector used to connect 2 extension tubes (FT/FT)
BLP CANNON HG	Convenience actuator to make operation with gloves easier
BLP CANNON D	Standard replacement nozzle (FT)
BLP CANNON DMJ	Multi, let replacement nozzle (FT)



type standard with 1200 mm nozzle and convenience actuator



type MultiJet with 50 mm nozzle

# **Water guns**



#### Hose sprayers with hose connections

-					Hose	Length
-	Туре	Size	Nozzle	Ø DN	Ø internal	L approx.
	GSK SPR 13	1/2"	5.3	9	13 (1/2")	90
	GSK SPR 19	3/4"	6.4	16	19 (3/4")	110
	GSK SPR 25	1"	7.2	21	25 (1")	135



#### Hose sprayers for garden hose quick couplings

40 mm

				Length	
Туре	Size	Nozzle Ø	DN	L approx.	Seal NBR
GSK SPR 12	1/2"	5.3	9	84	GKOR
GSK SPR 34	3/4"	6.4	14	95	GKOR
GSK SPR 10	1"	7.0	20	112	GKOR

# Plastic water sprinklers

8 bar

Materials: PA 66 (FDA 177.1500), valve: Stainless steel, seal: EPDM (KTW approval and FDA 177.2600) Temperature range: Max.  $+60^{\circ}$ C

Operating pressure: Max. 8 bar

Operating range: Ergonomic hand shower for the food processing industry



Туре	Connection
Brause 12 Pa	G 1/2" (FT)





**Water conserving guns** 

24 bar

Materials: Stainless steel/brass combination rubber jacketing (type stainless steel: stainless steel complete, rubber jacketed), rubber jacketing: EPDM

Temperature range: Max. +95°C Operating pressure: Max. 24 bar Flow: Max. 80 I/min.

Optional: Insulated stainless steel safety bracket -S



- Advantages: Variable regulation of the water jet from a fine spray mist to a concentrated jet.
  - Optimum protection against heat, cold and impact by the thick rubber jacketing.
  - Mounting clamp for continuous operation.

Type **complete** 

stainless steel

WSP 12 ES





type WSP 12 ES -S



type WSP 12 SCHUTZ

Replace. parts blue Replace. parts white WSP 12 GRIFF WSP

WSP 12

Type stainless steel/brass

WSP 12 SCHUTZ Hot water swivel joint WSP 12 DREH

WSP 12 SCHUTZ WS

Protective sleeve

G 1/2" (FT/MT)



type WSP 12 DREH ES











G 1/2" (FT)

Grip sleeve



#### Safety washing guns

40 bar

Materials: Body: Aluminium, lever: Brass, grip plates: Polyamide, safety bar: Zinc-plated steel

Temperature range: Max.  $+90^{\circ}C$ Operating pressure: Max. 40 bar

Nozzles Ø 2 mm (Standard): At 6 bar - 5 l/min., at 16 bar - 8 l/min., at 40 bar - 13 l/min. Nozzles Ø 4 mm (optional): At 6 bar - 20 l/min., at 16 bar - 32 l/min., at 40 bar - 50 l/min.

Advantages: • Variable regulation of the water jet from a fine spray mist to a concentrated jet. • Operating pressure up to 40 bar.

Actuating lever secured by safety bar.
 Optional: Nozzle 4 mm Ø -4

Туре	Connection
WSPH 13	13 mm hose connection
WSPH 19	19 mm hose connection
Replacement nozzles	<b>~</b>
WSPH DUSE 2	Nozzles Ø 2 mm
WSPH DUSE 4	Nozzles Ø 4 mm



Designation for the options: Standard type





Hose clamps from page 234







533

#### Hand tyre inflators (pressure gauges Ø 63) for tyre valves VG 8 (7.7 mm) Pressure Filling hose Replacement gauge display Plug connection Connection pressure gauge

Hobby version 0 - 12 bar Coupling plug NW 7.2\* HRFB G 1/4", rigid Moment Industrial version HRF 0 - 10 bar G 1/4", rotatable 6 mm nozzle HRF KS 0 - 10 bar G 1/4", rotatable G 1/4", rigid Coupling plug NW 7.2\* Lever Coupling plug NW 7.2\* HRFS 0 - 12 bar

Moment

HRF MANO HRF MANO HRFS MANO



standard coupling

#### Hand tyre inflators (pressure gauges Ø 80) for tyre valves VG 8 (7.7 mm)

Connection: Coupling plugs, NW 7.2 (standard coupling)

	Pressure		Filling hose	
Туре	gauge displa	y Plug	connection	Version
HRFG	0 - 12 bar	Lever	G 1/4", rotatable	Calibrated
HRFG B	0 - 12 bar	Lever	G 1/4", rotatable	Not calibrated
HRFG TS	0 - 12 bar	Petrol sta.	G 1/4", rotatable	Calibrated
HRFG 25	0 - 25 bar	Lever	G 1/4", rotatable	Not calibrated
HRFGS	0 - 12 bar	Moment	G 1/4", rigid	Calibrated

Replacement pressure gauge\* HRFG MANO HRFG MANO HRFG MANO HRFG MANO 25 HRFGS MANO





#### Hand tyre inflator accessories for tyre valves VG 8 (7.7 mm) Connection Description Replacement seals LEVER PLUG 6 mm nozzle Lever plug HEBELSTECKER MEM CLIP CONNECTOR 6 mm nozzle Clip connector QUICKSTECKER 6 6 mm nozzle Profi-plug with double QUICKSTECKER 8 8 mm nozzle Claw holder PETROL STATION PLUG Petrol station plug TANKSTELLENST MEM Valve plug VG 8 (7.7 mm) TANKSTELLENSTECKER S 6 mm nozzle Petrol station plug TANKSTELLENST MEM Check valve with VG 8 PRUFVENTIL 18 G 1/8" (MT) tyre valve and dust cover HRFG SCHLAUCH G 1/4"/M 20x1 (MT) 500 mm filling hose, HEBELSTECKER MEM with lever plug rotatable HRFG SCHLAUCH MS G 1/4"/M 20x1 (MT), 500 mm filling hose, rotatable with clip connector HRFG SCHLAUCH TS G 1/4"/M 20x1 (MT), TANKSTELLENST MEM 500 mm filling hose, rotatable with petrol station plug



#### Hose nozzles for lorry tyre inflation bottles

Advantages: • This hose nozzle fits the majority of vehicles with compressed air brakes, e.g. trucks, Unimog, etc.

Туре	Thread	Connection
ST LKW	M 16 x 1.5	6 mm nozzle



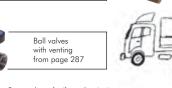
EW PU hose sets with coupling & plug on page 208



Coil tubes assembled with couplings from page 200



All data are considered to be unbinding reference values. We accept no liability for data selection that is not conin writing. Pressure data refer, if not otherwise in



#### Tyre inflator hoses with wing union nuts M 16x1.5 and lever plugs

15 bar

Materials: Hose: EPDM with polyester braiding

Test pressure: 25 bar

This hose is a part of the equipment supplied with utility vehicles beyond 7.5 tons.







1.2 l

Advantages: • Spray agent amount can be regulated by flow control valve

	Туре	Description	Connection
ľ	SPGC	Plastic spray gun, 1.2 I content	G 1/4" female thread





#### 0.7 I Spray guns with spray stream adjustment and plastic cups

Туре	Description	Connection
SPG	Spray gun with a straight spray pipe	Coupling plug NW 7.2*
SPGSW	Spray gun with a straight spray pipe - 360° adjustable nozzle	Coupling plug NW 7.2*
Accessories		
SPGT	Plastic cups for spray guns	
SPGD	Plastic cover for plastic cups	
SPGTM	Metal cups for spray guns	
SPGDM	Metal cover for metal cups	
SPGDR	Cork gasket for metal cups	

\* standard coupling



#### High performance spray guns

Туре	Quality	Version
SPP N1	Professional device	Powerful all-round painting gun in innovative and environmentally friendly HVLP (High Volume Low Pressure) technology incl. practical storage box and numerous accessories. Nozzle 1.3 mm (on request 1.5/1.7/1.9/2.2 mm), 0.7 I plastic container, continuously adjustable for round spray as well as wide stream, VOC conforming.
SPP B1	Hobby equipment	Standard painting gun with 1.5 mm nozzle, 0.5 l plastic container, conti- nuously adjustable for round spray as well as wide stream.

#### **Pneumatic atomisers**

Materials: Body: Aluminium anodised, nozzle and adjustment needle: Brass, seals: NBR

Temperature range: Max. 60°C **Pressure range:** 3 to 8 bar

Pressure supply: Filtered compressed air

Media that can be atomised: Water, low-viscosity oil and other non-aggressive liquids Function: In keeping with the Venturi-principle, compressed air flowing from input P carries a quantity of liquid from input A along with it and atomizes this into small particles. The pressure and the quantity of compressed air quantity must be set with the help of external regulators and bidirectional flow control valves. The liquid is sucked automatically.



After extended use, drops may form on the nozzle created by deposits. The nozzle must be attached in a manner that the drops do not negatively influence the application.

	Compresse	d Liquid	Thread for	Atomised liquid	Туре
Туре	air connecti	on connection	panel mounting	quantity	fastening nut
ZERSTAUB M5 B	M 5 (FT)	M 5 (FT)	M 12 x 0.75	15 - 60 cm <sup>3</sup> /min	GM 12075 MSV





PVC fabric hoses with coupling & plug on page 208



regulator standard from page 338



Cleanina technology on page 582

Туре	Function
SPP SAUG B	The guns ensure good gun guidance and ease of handling through sophisticated ergonomics. Very fine atomization, self-adjusting needle
	seal, variable material flow, full and wide stream regulation.



Blo	ast	gu	ıns
-----	-----	----	-----

Туре	Quality	Version
SAND P	Professional device	5 mm Ø hardened steel nozzle, 1 litre suction cup made from metal
SAND PB	Hobby equipment	Low-priced version for handymen, approx. 150 l/min. Air consumption





equipment

#### Silicosis harmless blasting abrasives

Info: Using silica sand is not permitted for health reasons.

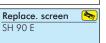
Туре	Version	Packing	
SAND	Blasting abrasives for blast machines	7 kg	



nal device

#### **Protective hoods with neck protection**

Туре	Version
SH 90	Sturdy plastic housing with a large exchangeable screen for
	protection in all blasting and spraying work

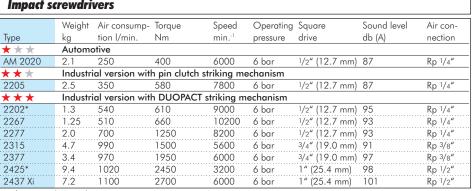




#### Impact screwdrivers

Weight Air consumptor   Torque   Speed   Operating   Square   Sound level   Air consumptor   Air consumptor   Nm   Nm   Nm   Pressure   drive   drive   Air consumptor   Nm   Nm   Nm   Nm   Nm   Nm   Nm   N
★         Automotive           AM 2020         2.1         250         400         6000         6 bar         1/2" (12.7 mm)         87         Rp 1/4"           ★         Industrial version with pin clutch striking mechanism              2205         2.5         350         580         7800         6 bar         1/2" (12.7 mm)         87         Rp 1/4"           ★         Industrial version with DUOPACT striking mechanism           2202*         1.3         540         610         9000         6 bar         1/2" (12.7 mm)         95         Rp 1/4"           2267         1.25         510         660         10200         6 bar         1/2" (12.7 mm)         93         Rp 1/4"           2277         2.0         700         1250         8200         6 bar         1/2" (12.7 mm)         93         Rp 1/4"
AM 2020       2.1       250       400       6000       6 bar       1/2" (12.7 mm)       87       Rp 1/4"         ★ ★       Industrial version with pin clutch striking mechanism       2205       2.5       350       580       7800       6 bar       1/2" (12.7 mm)       87       Rp 1/4"         ★ ★       Industrial version with DUOPACT striking mechanism         2202*       1.3       540       610       9000       6 bar       1/2" (12.7 mm)       95       Rp 1/4"         2267       1.25       510       660       10200       6 bar       1/2" (12.7 mm)       93       Rp 1/4"         2277       2.0       700       1250       8200       6 bar       1/2" (12.7 mm)       93       Rp 1/4"
★ ★         Industrial version with pin clutch striking mechanism           2205         2.5         350         580         7800         6 bar         1/2" (12.7 mm)         87         Rp 1/4"           ★ ★         Industrial version with DUOPACT striking mechanism           2202*         1.3         540         610         9000         6 bar         1/2" (12.7 mm)         95         Rp 1/4"           2267         1.25         510         660         10200         6 bar         1/2" (12.7 mm)         93         Rp 1/4"           2277         2.0         700         1250         8200         6 bar         1/2" (12.7 mm)         93         Rp 1/4"
2205     2.5     350     580     7800     6 bar     1/2" (12.7 mm)     87     Rp 1/4"       ★ ★     Industrial version with DUOPACT striking mechanism       2202*     1.3     540     610     9000     6 bar     1/2" (12.7 mm)     95     Rp 1/4"       2267     1.25     510     660     10200     6 bar     1/2" (12.7 mm)     93     Rp 1/4"       2277     2.0     700     1250     8200     6 bar     1/2" (12.7 mm)     93     Rp 1/4"
★ ★         Industrial version with DUOPACT striking mechanism           2202*         1.3         540         610         9000         6 bar         1/2" (12.7 mm)         95         Rp 1/4"           2267         1.25         510         660         10200         6 bar         1/2" (12.7 mm)         93         Rp 1/4"           2277         2.0         700         1250         8200         6 bar         1/2" (12.7 mm)         93         Rp 1/4"
2202*     1.3     540     610     9000     6 bar     1/2" (12.7 mm)     95     Rp 1/4"       2267     1.25     510     660     10200     6 bar     1/2" (12.7 mm)     93     Rp 1/4"       2277     2.0     700     1250     8200     6 bar     1/2" (12.7 mm)     93     Rp 1/4"
2267         1.25         510         660         10200         6 bar         1/2" (12.7 mm)         93         Rp 1/4"           2277         2.0         700         1250         8200         6 bar         1/2" (12.7 mm)         93         Rp 1/4"
2277 2.0 700 1250 8200 6 bar 1/2" (12.7 mm) 93 Rp 1/4"
2315 4.7 990 1500 5600 6 bar <sup>3</sup> / <sub>4</sub> " (19.0 mm) 91 Rp <sup>3</sup> / <sub>8</sub> "
2377 3.4 970 1950 6000 6 bar 3/4" (19.0 mm) 97 Rp 3/8"
2425* 9.4 1020 2450 3200 6 bar 1" (25.4 mm) 98 Rp 1/2"
2437 Xi 7.2 1100 2700 6000 6 bar 1" (25.4 mm) 101 Rp 1/2"

<sup>\*</sup> a hammer striking mechanism









Big push-in fittings up to Ø 32 mm from page 24



Threaded nozzles



ŒN. Safety couplings from page 156



Compressed air rubber hoses

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

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# **Compressed air tools**



#### **Screwdriver holders**

- Advantages: Keeps the tool always close at hand
  - Protects the tool from external influences

• Ensures increased safety due to a clear working area
Rugged industrial rubber protects your compressed air tool and holds it securely in its position. This quiver is fastened to the wall and offers your tool the best protection. Thanks to its conical shape, the quiver can take almost any tool size.

Туре	Diameter	Height	Mounting hole
SCHRAUBERKOCHER	70 mm/110 mm	145/170	M 6







type 413WP

#### **Power socket sets for impact screwdrivers**

Туре	Version	SW	For actuator						
Power socket	sets								
3113	13-pc. set in plastic magazine	7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18 and 19	9 3/8" (9.5 mm)						
4114	14-pc. set in plastic magazine	10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 21, 22,	1/2" (12.7 mm)						
		26 and 27							
618	8-pc. set in plastic magazine	26, 27, 29, 30, 32, 35, 36 and 38	3/4" (19.0 mm)						
818	8-pc. set in plastic magazine	27, 30, 32, 33, 35, 36, 38 and 41	1" (25.4 mm)						
Lorry power socket sets									
814D	4-pc. shock resistant	27, 32, 33 and 36	1" (25.4 mm)						
Power socket sets, long, with PVC coating for fitting aluminium wheels									
413WP	3-pc. set in plastic magazine	17, 19 and 21	1/2" (12.7 mm)						

#### Long power sockets for impact screwdrivers

Version: Long, thin walled, blistered



Туре	SW	For actuator
842017	17	1/2" (12.7 mm)
842019	19	1/2" (12.7 mm)
842021	21	1/2" (12.7 mm)
842024	24	1/2" (12.7 mm)



#### **Ratchet screwdrivers**

	Weight	Air consump-	Torque	Speed	Operating	Square	Sound level	Air con-
Туре	kg	tion I/min.	Nm	min1	pressure	drive	db (A)	nection
3607	1.25	460	90	170	6 bar	1/2" (12.7 mm	) 89	Rp 1/4"
3700	1.6	830	130*	320	6 bar	1/2" (12.7 mm	92	Rp 1/4"

<sup>\*</sup> max. hand torque 250 Nm



#### **Drills with quick action chucks**

	Weight	Air consump-	Output	Speed	Operating	Drill Ø	Sound level	Air con-
Туре	kg	tion I/min.	watts	min1	pressure	mm	dB (A)	nection
Gun drillin	g machine	)						
4100	1.0	470	500	2200	6 bar	1 - 10	87	Rp 1/4"
4105*	0.6	440	180	3000	6 bar	1 - 6.5	71	Rp 1/4"
4500	1.2	620	500	2000	6 bar	1 - 10	93	Rp 1/4"
4550	1.4	585	500	800	6 bar	1.5 - 13	92	Rp 1/4"
Angle drilli	ng machin	е						
4650*	1.1	450	500	1500	6 bar	1 - 10	90	Rp 1/4"

<sup>\*</sup> with crown gear chuck, right-left running



#### **Power wrenches**

						Actuator-		
	Weight	Air consump-	Torque	Speed	Operating	hexagon	Sound level	Air con-
Туре	kg	tion I/min.	Nm	min1	pressure	socket	db (A)	nection
4784	0.9	595	1 - 6	1770	6 bar	1/4" (6.3 mm)	80	Rp 1/4"
4780-1	1.5	395	5 - 25	1200	6 bar	1/4" (6.3 mm)	87	Rp 1/4"

#### **Chisel hammers** Weight Air consump- No. of Operating Holder Stroke Sound level Air con-Туре tion I/min. blows min. $^{\text{-}1}$ dB (A) pressure mm mm nection Chisel hammer set with 5 chisels 1.5 400 3000 6 bar 60 95 Rp 1/4" Chisel hammer without chisel (please order separately) 7.5 720 98 5400 1700 6 bar 14.7 76 Rp 3/8" Chisel for chisel hammer Flat chisel for type 5400 (length: 250 mm, width: 25 mm, hexagon: 14.7 mm) RC 93 Chisel point for type 5400 (length: 250 mm, hexagon: 14.7 mm) Replacement hammer springs Hammer spring for type 5120 and type 5180



#### **Needle rust removers**

Supply volume: Basic equipment Type 5615 with 1 needle set: 12 pieces 3 mm needles
Type 5620 with 2 needle sets: 28 pieces 3 mm and 14 pieces 4 mm needles

	Weight	Air consump-	No. of blows	Operating	Sound level	Air con-	
Туре	kg	tion I/min.	min. <sup>-1</sup>	pressure	dB (A)	nection	
5615	1.3	180	4000	6 bar	88	Rp 1/4"	
5620	3.6	300	4500	6 bar	98	Rp 3/8"	
Replacement	t needle set					<b>*</b>	
845606	Needle set	Ø 3 mm for type 5615	)				
845608	8 Needle set Ø 3 mm for type 5620						
845609	Needle set	Ø 4 mm for type 5620	)				



#### **Blind rivet guns**

847065

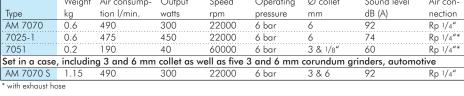
Replacement grinding belt, P240

Suitable: For aluminium- or copper rivets

	Weight	Air consump-	Rivet force	Operating	Absorbing	Sound level	Air con-
Туре	kg	tion l/stroke	Ν	pressure	rivet mm	dB (A)	nection
6700	1.6	1.2	12000	6 bar	2.4/3.2/4.0/4.8/5.0	87	Rp 1/4"



Axial grii	Axial grinders									
	Weight	Air consump-	Output	Speed	Operating	Ø collet	Sound level	Air con-		
Туре	kg	tion I/min.	watts	rpm	pressure	mm	dB (A)	nection		
AM 7070	0.6	490	300	22000	6 bar	6	92	Rp 1/4"		
7025-1	0.6	475	450	22000	6 bar	6	74	Rp 1/4"*		
7051	0.2	190	40	60000	6 bar	3 & 1/8"	60	Rp 1/4"*		
Set in a case	, includin	ng 3 and 6 mm	collet as	well as five	3 and 6 mm	corundum	grinders, automo	otive		
AM 7070 S	1.15	490	300	22000	6 bar	3 & 6	92	Rp 1/4"		





Mini angle grinders								
	Weight	Air consump-	Output	Speed	Operating	Ø collet	Sound level	Air con-
Туре	kg	tion I/min.	watts	min1	pressure	mm	dB (A)	nection
7100RE-1	0.4	225	300	22000	6 bar	6	80	Rp 1/4"



Belt san	ders						
	Weight	Air consump-	Belt speed	Operating	Belt	Sound level	Air con-
Туре	kg	tion I/min.	m/s	pressure	mm	dB (A)	nection
Belt sanders	5						
7155	0.8	520	20	6 bar	10 x 330	80	Rp 1/4"
Replacemer	nt grinding	belts (10 pack)					<b>*</b>
847098	Replace	ment grinding be	lt, P040				
847045	Replace	ment grinding be	lt, P080				
847063	Replace	ment grinding be	lt, P120				
847064	Replace	ment grinding be	lt, P180				



Webshop Service

# Compressed air tools/grease presses



Rough/se	Rough/separator grinders								
	Weight	Air consump-	Output	Speed	Operating	Disc Ø	Sound level	Air con-	
Туре	kg	tion I/min.	watts	min1	pressure	mm	db (A)	nection	
7166	1.6	650	750	10000	6 bar	115 x 22/	83	Rp 1/4"	
						125 x 22			



#### Low vibration jig saws in sets with 2x5 saw blades

	Weight	Air consump-	No. of str.,	Stroke	Operating	Sound level	Air con-
Туре	kg	tion I/min.	strokes/min	mm	pressure	db (A)	nection
6051	0.65	220	9500	10	6 bar	80	Rp 1/4"





#### Pneumatic cartridges spray guns

		Weight	Operating	Used	Air
	Туре	kg	pressure	for	connection
•	Standard dev	vice			
	8000	1.1	2 - 4 bar	310 ml cartridges	Rp 1/4" (FT)
	Professional	Loctite device, can be regu	lated and metered		
٦	97002	0.8	2 - 8.5 bar	310 ml cartridges and	G 1/4" (MT)
				250   + -     +   -	







#### Under body protection cavity guns with flexible nozzle pipes

**Version:** Complete set, consists of a gun for several functional uses: (1) Underbody protection for 1 litre standard bundle, (2) cavity protection for 1 litre standard bundle, with long cavity spray hose, (3) spraying and cleaning with adjustable spray nozzle

	Weight	Air consump-	Operating	Socket	Nozzle pipe	Air
Туре	kg	tion I/min.	pressure	contents	length mm	connection
8035	0.4	280	6 bar	11	520	Rp 1/4"







PVC fabric hoses on page 208



Eye protection from page 591



#### **Compressed air grease presses**

	Weight	Air consump-	Operating	For grease	Compression	Air	
Туре	kg	tion I/min.	pressure	cartridges*	ratio	connection	
Material flow in the interval (with each triggering only a small amount of grease flows)							
FEPR LU	1.2	170	2 - 10 bar	400 g	40:1	Coupling plug NW 7.2**	
Continuous ma	Continuous material flow (as long as the trigger is depressed, grease is flowing)						
FEPR LU K	1.6	370	4 - 10 bar	400 g	40:1	Coupling plug NW 7.2**	

<sup>\*</sup> max. 240 x 56 mm, suitable for 215 x 50 mm cartridges (DIN 1284) or 500 ml loosely filled, \*\* standard coupling

Grease presses	for 400 g grease cartridges*		DIN 1283
Туре	Version	Connection	Figure
Grease press assemb	oly		
FEPR R	Grease press with tube and coupling	R 1/8"	Press incl. 1
FEPR S	Grease press with hose (300 mm) and coupling	R 1/8"	Press incl. 2
FEPR RS	Grease press with tube, hose (300 mm) and coupling	R 1/8"	Press incl. 1 & 2
Replacement parts			*
FEPR ROHR	Tube (150 mm)	R 1/8" (MT)	1
FEPR SCHL 200	Hose (200 mm)	R 1/8" (MT)	2
FEPR SCHL 300	Hose (300 mm)	R 1/8" (MT)	2
FEPR SCHL 500	Hose (500 mm)	R 1/8" (MT)	2
FEPR SCHL 200 OK	Hose (200 mm) without coupling	R 1/8" (MT)	3
FEPR SCHL 300 OK	Hose (300 mm) without coupling	R 1/8" (MT)	3
FEPR SCHL 500 OK	Hose (500 mm) without coupling	R 1/8" (MT)	3
FEPR KUP 18	Coupling with 4 cheeks for ball grease nipple	G 1/8" (FT)	4
FEPR KUPD 18	Coupling as nozzle for funnel type grease nipple	G 1/8" (FT)	5
FEPR KUPFL 10	Coupling for flat grease nipple, 10 mm	G 1/8" (FT)	6
FEPR KUPFL 16	Coupling for flat grease nipple, 16 mm	G 1/8" (FT)	6
FEPR KUPFL 22	Coupling for flat grease nipple, 22 mm	G 1/8" (FT)	6
FEPR KUPFL 16 O	Open coupling for flat grease nipple, 16 mm	G 1/8" (FT)	7



### Hand lever barrel pumps

### for low viscosity media

Version: Robust, chemical-resistant, self-priming lever pump for bottling from 200 - 225 | barrels, pump body made of PP with FKM seals, 3-part telescopic suction pipe (500 - 900 mm in length) and integrated barrel screw connection for G 2" (standard barrel thread with FKM seal), S 56 x 4 (triSure with SANTOPREN seal) and S 70 x 6 (mauser with EPDM

Media: Water, diesel, biodiesel, heating oil, AdBlue, acids, alkalis

,	, ,	,		
	Flow-rate			
Туре			l/stroke	Drum thread
FPH 30			0.3	G 2"/S 56 x 4/S 70 x 6



### Electric barrel pumps

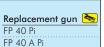
### for low viscosity media

**Version:** With suction hose and filter for immersion depths up to 1600 mm, suction stage with integrated lever protection, discharge hose 4 m DN 19 x 4 bend protection spring and standard nozzle **Media:** Diesel, heating oil EL/L and anti-freeze (undiluted)

Voltage: 230V AC (Schuko-Plug) Motor power: 250 Watt Protection class: IP 44

☼ Optional: Digital counter (not appropriate for verification) -Z

	Flow-rate		Autom.
Туре	l/min.	Drum thread	nozzle*
Type FP 40	40	M 64 x 4/G 2"	No
FP 40 A	35	M 64 x 4/G 2"	Yes





Order example: FP 40 \*\*

Standard type

Designation for the options: Digital counter (not appropriate for verification)



Option: With digital counter

### for high viscosity media

**Version:** Self-priming, with suction tube for immersion depths up to 840 mm, 4 m discharge hose DN 19 x 4 and oil nozzle **Media:** Engine and transmission oil SAE 80, hydraulic oil, (viscosity 100 - 2000 mPa\*s)

Voltage: 230V AC (Schuko-Plug) Motor power: 740 Watt Protection class: IP 54

**Electric barrel pumps** 

☼ Optional: Digital counter (not appropriate for verification) -Z

	_			
		Flow-rate		Autom.
Туре		l/min.	Drum thread	nozzle*
FP 25		25	G 2"	No







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type FP 40 A

<sup>\*</sup> max. 240 x 56 mm, suitable for 215 x 50 mm cartridges (DIN 1284) or 500 ml loosely filled

### Accessories for compressed air tools

### Pressure regulators for compressed air tools

up to 800 I/min.\*

after decoupling no residual pressure in the tool

Description: The inline-pressure regulators are screwed directly into the tool to turn down the working pressure to a value that is optimal for the tool. The pressure regulators are distinguished by their low weight (approx. 40 g), high flow performance (up to 800 l/min\*), and an automatic relieving system.

Materials: Housing: Aluminium, seal: NBR Temperature range: 0°C to max. +80°C

Input pressure: Max. 25 bar



Advantages: • A piece of compressed air equipment uncoupled from the compressed air line is immediately fully vented, unlike blow gun pressure reducing valves. This removes the risk of injury from accidental release of an uncoupled pneumatic nail gun, for example.

The pressure which has been set cannot be altered.

Suitable: Only for compressed air

input pressure max. 25 bar



output pressure 2-8 bar

	Thread	Flow*	Output pressure		Thread	Flow*	Output pressure
Туре	(FT/MT)	approx.	(± 10 %)	Туре	(FT/MT)	approx.	(± 10 %)
TOOL DR 20	G 1/4"	500 l/min.	2 bar	TOOL DR 50	G 1/4"	650 l/min.	5 bar
TOOL DR 30	G 1/4"	550 l/min.	3 bar	TOOL DR 60	G 1/4"	700 l/min.	6 bar
TOOL DR 40	G 1/4"	600 l/min.	4 bar	TOOL DR 80	G 1/4"	800 l/min.	8 bar

at 12 bar input pressure,  $\Delta p = 0.5$  bar

# Saves air - protects machine

### Blow guns pressure reducing valves

Materials: Housing: Brass, seal: NBR Input pressure: Max. 15 bar

Advantages: • Tool machines are not damaged, since chipping is not are not depressed in sensitive areas (seals, lathe chuck, machine bed, etc.)

Suitable: Only for compressed air

input pressure max. 15 bar



output pressure 2-8 bar

		Output pressure at
	Thread	input pressure
Туре	(FT/MT)	5 bar 1) /10 bar 2) /15 bar 3)
BLP DR 20	G 1/4"	1.5/2.0/2.5
BLP DR 30	G 1/4"	2.2/2.9/3.5
BLP DR 40	G 1/4"	2.8/3.7/4.5
BLP DR 50	G 1/4"	3 5/4 6/5 4

			Output pressure at
		Thread	input pressure
١	Туре	(FT/MT)	5 bar 1) /10 bar 2) /15 bar 3)
	BLP DR 60	G 1/4"	3.8/5.0/6.0
	BLP DR 70	G 1/4"	4.8/6.2/7.3
	BLP DR 80	G 1/4"	5.5/7.3/8.2
1			

 $\pm 0.6$ ,  $^{2} \pm 0.5$  bar,  $^{3} \pm 0.2$  bar

### Inline pressure regulators

700 l/min.\*

Function: Not resettable, preset diaphragm pressure regulator Materials: Housing: Zinc die-casting, internal parts: Brass, stainless steel, seals: NBR

Temperature range: 0°C to max. +60°C

Input pressure: Max. 18 bar, media: Compressed air, nitrogen, neutral gas

Advantages: • The pressure which has been set cannot be altered

Туре	Thread	Output pressure	Press. tolerance
iLDR 14-1	G 1/4"	1 bar	± 0.3 bar
iLDR 14-2	G 1/4"	2 bar	± 0.3 bar
iLDR 14-3	G 1/4"	3 bar	± 0.3 bar
iLDR 14-4	G 1/4"	4 bar	± 0.4 bar
iLDR 14-5	G 1/4"	5 bar	± 0.5 bar
iLDR 14-6	G 1/4"	6 bar	± 0.6 bar
iLDR 14-7	G 1/4"	7 bar	± 0.7 bar
iLDR 14-8	G 1/4"	8 bar	± 0.8 bar

at 7 bar input pressure

Warning: When relieving the primary side, the secondary side is not vented!

Special pressure regulator for compressed air tools (vent on secondary side) can be found above



### **Inline filters**

up to 2800 l/min.

**Application:** Filter for direct installation in a compressed air line, a hose or directly before a compressed air tool **Materials:** Housing: Brass nickel-plated, filter: Sintered bronze, seals: NBR **Temperature range:** 0°C to max. +80°C

Input pressure: Max. 12 bar, filter porosity: 36  $\mu$ m

Type FT/FT	Type FT/MT	Thread	Flow* approx.	L	SW
iLF 18	iLF 18 iA	G 1/8"	600 l/min.	36	17
iLF 14	iLF 14 iA	G 1/4"	1250 l/min.	42	19
iLF 38	iLF 38 iA	G 3/8"	2100 l/min.	54	24
iLF 12	iLF 12 iA	G 1/2"	2800 l/min.	62	30

\* at 6 bar input pressure

### Inline lubricators for compressed air tools

Pressure range: Max. 6.3 bar

Note: For compressed air equipment with heavy vibrations, we recommend connecting the lubricator to the device with a short piece of hose.

Advantages: • This lubricator is used directly on the compressed air tool. Through the short path from the lubricator to the device, a constant supply of oil is guaranteed. The fill level is always visible.







### Swivel joints with male and female threads 360° rotatable (

Suitable: For reduced rotary movements, e.g. connection to compressed air tools, especially for suspended compressed air tools

Materials: Brass nickel-plated/plastic

Temperature range: 0°C to max. +60°C

Operating pressure: 0 - 15 bar, media: Compressed air

	Thread	Thread	Version
Туре	female	male	360° rotatable
Precision version			
DREHGELENK 14	R 1/4" (con)	R 1/4"	3-way
DREHGELENK 38	R 3/8" (con)	R 3/8"	2-way
DREHGELENK 12	R 1/2" (con)	R 1/2"	2-way
Standard version			
DREHGELENK 14 B	Rp 1/4"	R 1/4"	2-way



### Swivel joints with male and female threads 360° rotatable (

Suitable: For slow rotary movements, e.g. to avoid the twi sting of hoses.

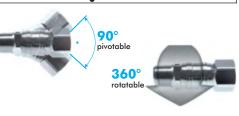
Materials: Steel nickel-plated

Temperature range: 0°C to max. +60°C

Operating pressure: 0 - 15 bar, media: Compressed air

Туре	Thread Connection
DG 1414 IA	G 1/4" (FT) R 1/4" (MT)
DG 3838 IA	G 3/8" (FT) R 3/8" (MT)
DG 14 KSNW7*	G 1/4" (MT) Plug NW 7.2







### **Spring balancers**

Application: In the case of spring balancers, the cable force increases as the cable is extended. After being used, the load (e.g. a tool) is retracted to its original position using the spring balancer. This makes it possible to supply workstations with power wrenches or other tools from above, thus maintaining a free workspace. The tension can be regulated with ease using the knob.

Туре		Extension length	Capacity
Lightweigh	nt design, outstanding value		
TW 06 R		1.5 m	0.2 - 0.6 kg
TW 1 R		1.5 m	0.5 - 1.5 kg
TW 2 R		1.5 m	1 - 2 kg
Standard			
RW 0		2.0 m	0.5 - 1.5 kg
RW 3		2.0 m	1 - 3 kg
RW 5		2.0 m	2.5 - 5 kg

# lightweight design

### **Balancers**

Application: In the case of cable balancers, the cable force remains virtually identical across the entire length of the cable. The load (e.g. a tool) is not retracted by means of spring force but remains at its current position instead. Because the cable force does not change noticeably, it is possible to carry out very precise and delicate work even with heavy tools. Using balancers makes work less tiring even over longer periods of time and with heavy loads. The hose balancers combine the properties of a cable balancer with those of a hose reel. In this case, the load is maintained by the hose instead of a cable. The hose  $6.5 \times 10$  (interior x exterior) is equipped with a male thread R  $^{1}/_{4}$ " and the compressed air is supplied via a female thread Rp  $^{1}/_{4}$ ".

Туре	Extension length	Capacity
Cable balancer, aluminium ho	ousing	
TW 00	0.5 m	0.5 - 1.5 kg
TW 0	1.0 m	0.5 - 1.5 kg
TW 3	1.3 m	1 - 3 kg
TW 5	1.3 m	2.5 - 5 kg
TW 9	1.3 m	4.5 - 9 kg
TW 15	1.3 m	9 - 15 kg
TW 22	1.5 m	15 - 22 kg
TW 30	1.5 m	22 - 30 kg
TW 40	1.5 m	30 - 40 kg
TW 50	1.5 m	40 - 50 kg
TW 60	1.5 m	50 - 60 kg
TW 70	1.5 m	60 - 70 kg
Hose balancer, plastic housing	(max. 10 bar, temperature range: -10°C	C to max. +40°C)
HW 0	1.3 m	0.5 - 1.5 kg
HW 3	1.3 m	1.5 - 3 kg
HW 5	1.3 m	3 - 5 kg





Threaded nozzles from page 64



Coupling sockets



Compressed air and water hose from page 208



Coil tubes assembled with couplings from page 200

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

# **Hydraulic tools**

# Especially flat!



5-150 tons lifting force

Advantages: • The flat design of these cylinders makes them particularly suitable for use in confined work areas. Max. working pressure: 700 bar

Supply volume: All cylinders are delivered by the factory along with an assembled coupling sleeve 9796 (page 544).



type RLS 100

				Height
Туре	Lifting force	Stroke	Oil volume	retracted
RLS 50	5 tons	14.3	10.2 cm <sup>3</sup>	41.3
RLS 100	10 tons	11.1	16.4 cm <sup>3</sup>	44.5
RLS 200	20 tons	11.1	32.8 cm <sup>3</sup>	50.8
RLS 300	30 tons	12.7	52.5 cm <sup>3</sup>	58.7
RLS 500 S	50 tons	15.9	98.4 cm <sup>3</sup>	66.7
RLS 750 S	75 tons	15.9	162.4 cm <sup>3</sup>	79.4
RLS 1000 S	100 tons	15.9	201.7 cm <sup>3</sup>	85.7
RLS 1500 S	150 tons	14.3	282.1 cm <sup>3</sup>	101.6

# Especially economical!



type C 106 C



type C 2510 C



type C 756 C

### Single acting cylinders with spring returns

5-100 tons lifting force

Advantages: • Robust and high quality multi-purpose cylinder for lifting and crimping process at a special price.

Supply volume: All cylinders are delivered by the factory along with an assembled coupling sleeve 9796 (page 544).

Т		Stroke	Oil volume	Height retracted
Type	orce, piston rod UNF 3/4"-16 (FT), cylinder UN 11/2"-			гетгастеа
C 51 C	rice, pision rod ONF 3/4 - To (FT), cylinder ON T1/2 -	25.4	18.0 cm <sup>3</sup>	110.3
C 53 C		82.6	52.4 cm <sup>3</sup>	165.1
C 55 C		133.4	85.2 cm <sup>3</sup>	215.9
C 57 C		184.2	118.0 cm <sup>3</sup>	273.1
C 59 C		235.0	150.8 cm <sup>3</sup>	323.9
	force, piston rod UNC 1"-8 (FT), cylinder UN 21/4"-1		•	
C 101 C		25.4	36.1 cm <sup>3</sup>	92.1
C 102 C		54.0	78.7 cm <sup>3</sup>	120.7
C 104 C		104.8	150.8 cm <sup>3</sup>	171.5
C 106 C		155.6	224.5 cm <sup>3</sup>	247.7
C 108 C		206.4	326.2 cm <sup>3</sup>	298.5
C 1010 C		257.2	370.4 cm <sup>3</sup>	349.3
C 1012 C		308.0	444.2 cm <sup>3</sup>	400.1
C 1014 C		358.8	517.9 cm <sup>3</sup>	450.9
C 1016 C		406.4	592.0 cm <sup>3</sup>	520.7
5 tons lifting	force, piston rod UNC 1"-8 (FT), cylinder UN 23/4"-1	6 (MT) ap	prox. Ø 70	
C 151 C		25.4	50.8 cm <sup>3</sup>	123.8
C 152 C		54.0	109.8 cm <sup>3</sup>	149.2
C 154 C		104.8	211.4 cm <sup>3</sup>	200.0
C 156 C		155.6	314.7 cm <sup>3</sup>	271.4
C 158 C		206.4	417.9 cm <sup>3</sup>	322.2
C 1510 C		257.2	521.2 cm <sup>3</sup>	373.0
C 1512 C		308.0	624.5 cm <sup>3</sup>	423.8
C 1514 C		358.8	727.7 cm <sup>3</sup>	476.6
C 1514 C		406.4	824.4 cm <sup>3</sup>	522.3
	force, piston rod UN 11/2"-16 (FT), cylinder UN 35/1			322.3
C 251 C	orce, pision rod orce 17/2 - 10 (11), cylinder orce 3/1	25.4	83.6 cm <sup>3</sup>	139.7
C 252 C		50.8	168.8 cm <sup>3</sup>	165.1
C 254 C		101.6	337.6 cm <sup>3</sup>	215.9
C 256 C		158.8	527.8 cm <sup>3</sup>	273.1
		209.6		323.9
C 258 C C 2510 C		260.4	696.6 cm <sup>3</sup> 865.4 cm <sup>3</sup>	374.7
C 2510 C				
C 2512 C		311.2	1035.8 cm <sup>3</sup>	425.5
	[	362.0	1204.7 cm <sup>3</sup>	476.3
	force, cylinder UN 5"-12 (MT) approx. Ø 127	FO 0	2/0.0 2	174/
C 552 C		50.8	362.2 cm <sup>3</sup>	174.6
C 554 C		108.0	768.7 cm <sup>3</sup>	231.8
C 556 C		158.8	1130.9 cm <sup>3</sup>	282.6
C 5510 C		260.4	1855.3 cm <sup>3</sup>	384.2
C 5513 C		336.6	2397.9 cm <sup>3</sup>	460.4
	force, cylinder UN 53/4"-12 (MT) approx. Ø 147			
C 756 C		155.6	1596.4 cm <sup>3</sup>	314.3
C 7513 C		333.4	3420.6 cm <sup>3</sup>	492.1
	force, cylinder UN 61/4"-12 (MT) approx. Ø 159			
C 1002 C		50.8	675.3 cm³	219.1
C 1006 C		168.3	2245.4 cm <sup>3</sup>	336.6
C 10010 C		260.4	3466.5 cm <sup>3</sup>	428.6







Hydraulic couplings



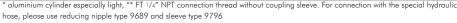
Hydraulic hoses

### Single acting hollow piston type cylinders with spring returns 10-100 tons lifting force

Advantages: • Ideal for pulling and stretching cables, pulling out bolts, anchor bolts, screws, pressure spindles etc. Max. working pressure: 700 bar

Supply volume: All cylinders are delivered by the factory along with an assembled coupling sleeve 9796 (page 544).

Туре	Stroke	Oil volume	Height retracted	Centre hole diameter	Cylinder external Ø	Cylinder male threads
10 tons lifting force						
RH 102	63.5	90.5 cm <sup>3</sup>	134.9	19.4	76.2	
RH 108	203.2	290.0 cm <sup>3</sup>	287.3	19.4	76.2	
12 tons lifting force						
RH 120**	7.9	14.3 cm <sup>3</sup>	55.6	17.5	69.9	UN 23/4"-16
RH 121	41.3	73.6 cm <sup>3</sup>	122.2	20.2	69.9	UN 23/4"-16
RH 123	76.2	136.0 cm <sup>3</sup>	184.2	20.6	69.9	UN 23/4"-16
20 tons lifting force						
RH 202	50.8	155.0 cm <sup>3</sup>	155.6	27.4	98.4	UN 37/8"-12
RH 203	76.2	192.9 cm <sup>3</sup>	154.0	26.6	101.6	
RH 206	152.4	465.0 cm <sup>3</sup>	308.0	27.4	98.4	UN 37/8"-12
30 tons lifting force						
RH 302	63.5	260.0 cm <sup>3</sup>	158.8	32.9	120.7	UN 43/4"-12
RH 306	152.4	624.9 cm <sup>3</sup>	247.7	32.5	120.7	UN 43/4"-12
RHA 306*	149.2	624.9 cm <sup>3</sup>	283.4	32.5	130.2	
50 tons lifting force						
RH 503	76.2	534.3 cm <sup>3</sup>	181.0	42.5	152.4	UN 6"-12
60 tons lifting force						
RH 603	76.2	606.8 cm <sup>3</sup>	235.0	54.0	158.8	UN 61/4"-12
RH 606	152.4	1211.3 cm <sup>3</sup>	311.2	54.0	158.8	UN 61/4"-12
100 tons lifting force						
RH 1003	76.2	1013.5 cm <sup>3</sup>	254.0	79.4	212.7	







type RH 203



type RH 503

### Hydraulic spreader (hydraulic crowbars)

Advantages: • Suitable for lifting machines, pre-tensioning concrete forms, for clamping and straightening. Material: HS 2000: forged steel, HS 3000: High quality cast iron

			Minimum	Spread
Туре	Force	Oil volume	required margin	width
HS 2000	1.0 tons	4.06 cm <sup>3</sup>	14.2	101.6
HS 3000	1.5 tons	19.70 cm <sup>3</sup>	30.2	292.1



type HS 2000

### Hydraulic pullers, usable 2- or 3-armed

- Advantages: The extractor is very quick to use, everything is contained in a practical case.
  - In the basic version supports are available that can fit either a 2 or 3-armed puller, so that the puller can be operated in a 2 or 3 armed way.
  - The hydraulic pump is fitted directly onto the cylinder (no tube installation is required).

Supply volume:	Supply volume: Flydraulic pump, nyaraulic cylinder and 3 pieces removal arms, robusi equipment case					
Туре	Max. tractive force	Depth of removal	Spread width	Stroke		
PH 63 C	6 tons	152	200	80		
PH 83 C	8 tons	190	249	80		
PH 113 C	11 tons	229	280	80		
PH 303 C	30 tons	375	540	110		



type PH 83 C

### **Manual pullers, 2-armed**



- Advantages: Full steel version, forged with tempered crossbeam
  - Leg brake with push-button release secures the legs against unintentional movements
  - Can be used as external and internal extractor by reversing the legs
    The laser-engraved scale makes it easier to align the legs symmetrically and allows for centred extraction with an optimised distribution of force

• replaceable spindle head

	Max.		Clamping range	Clamping range
Туре	tractive force	Depth of removal	as ext. extractor	as int. extractor
ABZI M 130	5 tons	100	0 - 130	70 - 170
ABZI M 200	10 tons	150	0 - 200	110 - 260
ABZI M 350	 15 tons	200	0 - 350	150 - 420



### Hydraulic manual pumps for single acting cylinders

up to 700 bar

700 bar

- Advantages: Robust full metal construction ensures strength and a long service life Welding sparks do not burn through.
  - The pump is equipped with a safety valve and a check valve.
  - A large control valve button simplifies the precise, slow relieving of the load.

Use of one-stage pumps: Move a cylinder without the load precisely as fast as when moving with the load (outstanding value). Use of two-stage pumps: Enables rapid extension of a cylinder. As soon as the cylinder makes contact with a load, the pump is automatically switched on to raise the load in the high pressure stage.

Connection thread: NPT 3/8" (FT)

Note: The pumps are delivered filled with HLP oil.

	Delivery vo	Delivery volume per stroke			Usable oil
Туре	Depressuris	sed Max. operating press	s. pressure	Tank volume	volume
One-stage					
P 12		1.1 cm <sup>3</sup>	700 bar	0.2	0.15
P 23		2.6 cm <sup>3</sup>	210 bar	0.4	0.33
P 55		2.6 cm <sup>3</sup>	700 bar	0.91	0.74
Two-stage					
P 19	5.0 cm <sup>3</sup>	1.2 cm <sup>3</sup>	700 bar	0.4	0.3
P 19 L*	4.1 cm <sup>3</sup>	0.9 cm <sup>3</sup>	700 bar	0.5	0.4
P 59	10.9 cm <sup>3</sup>	2.6 cm <sup>3</sup>	700 bar	0.91	0.7
P 59 L*	12.0 cm <sup>3</sup>	2.6 cm <sup>3</sup>	700 bar	1.11	1.0
P 157	10.7 cm <sup>3</sup>	2.6 cm <sup>3</sup>	700 bar	2.5	2.2
P 159	42.6 cm <sup>3</sup>	2.6 cm <sup>3</sup>	700 bar	2.5	2.2
P 300	42.6 cm <sup>3</sup>	2.6 cm <sup>3</sup>	700 bar	5.7 l	5.0
P 460	120.5 cm³	4.6 cm <sup>3</sup>	700 bar	9.5 l	7.5 l

<sup>\*</sup> material aluminium: particularly light and economical

### type P 59

### Compressed air operated hydraulic pumps for single acting cylinders

Advantages: • This pump is operated with 3 - 8 bar of compressed air

• The pump is supplied with a safety valve and an air filter from the factory

• The pump can be easily operated using a hand or foot pedal

Connection thread, hydraulic: NPT 3/8" (FT)

Connection thread, compressed air: NPT 1/4" (FT) - please use RN 14NPT14G MS (page 116) to adapt to G 1/4".

Max. operating pressure: 700 bar

Oil filling: The pumps are filled in the factory with HLP oil (page 574).

Required compressed air supply: 3 - 8 bar

Useful accessories: As the compression ratio of compressed air/hydraulic measures approx. 1/100, it makes more sense to switch a precision pressure regulator prior to the pump. Pressure regulators can be found on page 347.

	Delivery volumes				Tank
Туре	Depressurised	700 bar	Tank volume	volume	material
One-stage					
PA 6	1.2 l/min.	0.16 l/min.	1.7	1.6	Plastic
PA 6 M	1.2 l/min.	0.16 l/min.	1.7 l	1.6	Metal



type PA 6

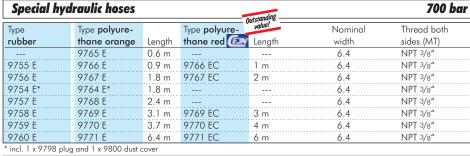


type 9800

type 9040 E



type 9796





Screw couplings	700 bar

Туре	Description	Thread
9796	Sleeve including dust caps (for use on the cylinder)	NPT 3/8" (MT)
9798	Plug (for use on hose)	NPT 3/8" (FT)
9800	Dust cover for coupling sleeve and plug	



Туре	Connection	Diameter	Display range	Scale graduation
9040 E	NPT 1/4"	63	0 - 690 bar	20 bar
9052 E	NPT 1/4"	100	0 - 690 bar	10 bar



type 9642



Adapters and connection accessories		70	00 bar
Туре	Description	Thread	

Туре	Description	Thread
9642	2-way distributor block with 2 needle valves	4 x NPT 3/8" (FT)
9644	4-way distributor block with 4 needle valves	6 x NPT 3/8" (FT)
9671	T-piece with female threads	3 x NPT 3/8" (FT)
9672	LE screw-in piece with female and male threads	2 x NPT 3/8" (FT)/1 x NPT 3/8" (MT)
9680	Sleeve	2 x NPT 3/8" (FT)
9682	Double nipple	2 x NPT 3/8" (MT)
9689	Reducing nipple	NPT 1/4" (MT)/NPT 3/8" (FT)
RN 38NPT38G HD	Reducing nipple	NPT 3/8" (MT)/G 3/8" (FT)

### Pressure limiting valves for tube integration

700 bar

Suitable: When using single and double acting cylinders, the pressure limit valve can be used to adjust the maximum operating pressure below the opening pressure of the pump overpressure valve between 20 and 700 bar. The connections for the input and output can be combined arbitrarily.

Max. working pressure: 700 bar Flow quantity: 0.27 to 22.7 l/min

Supply volume: 1 unit Pressure limiting valve, approx. 1 m bleed oil hose with tank connection option

	Connection	Connection
Туре	input/output (FT)	bleed oil hose (FT)
9633	2 x 3/8" NPT, 1 x 1/8" NPT	1 x 1/8" NPT



### Hand tube bending devices

up to Ø 18

	Suitable for tul	pes	
Туре	Ø external	Bend radius	Processing
HRB 10	3 - 4 mm	14 mm	W/o/with bench vice press
	5 - 6 mm	16 mm	W/o/with bench vice press
	7 - 8 mm	24 mm	W/o/with bench vice press
	10 mm	29 mm	W/o/with bench vice press
HRB 12	6 - 8 mm	19/20 mm	In the bench vice press
	10 mm	25 mm	In the bench vice press
	12 mm	26 mm	In the bench vice press
HRB 18	6 - 8 mm	33/34 mm	In the bench vice press
	10 - 12 mm	35.5/36.5 mm	In the bench vice press
	14 mm	36.5 mm	In the bench vice press
	15 - 16 mm	44 mm	In the bench vice press
	18 mm	51.5 mm	In the bench vice press





### **Electric bending devices**

up to Ø 28

**Supply volume:** Bending set in a plastic box with basic equipment of 230V AC (Schuko-plug CEE 7/4 F), sliding shoe axle, bending segments and sliding shoes for the relevant tube diameter. **Bending angle:** Automatic shut-off after reaching the preset bending angle (max. 180°)

Туре	Description
HRBE 28 B	Complete bending set as described above for tube diameter 15, 18, 22 and 28 mm
Accessories	
HRBE 28 B-12	Additional bending kit for tube diameter 12 mm
HRBE 28 B-14	Additional bending kit for tube diameter 14 mm
HRBE 28 B-16	Additional bending kit for tube diameter 16 mm
HRBE 28 B-20	Additional bending kit for tube diameter 20 mm
HRBE 28 B-25	Additional bending kit for tube diameter 25 mm and 1"
HRBE 28 B-DB	Tripod stand for HRBE 28 B



### Round sheet metal punches, triple cuttings, with ball bearings

Version: Sheet metal punch consisting of: stamp, dies, and ball-bearing mounted draw-in bolt for manual and hydraulic operation

**Description:** Round-hole puncher in triple cutter version, for the easy, fast, and burr-free stamping of normal steel ST37 (max. sheet thickness 2 mm) and plastics.

Suitable: Power plant construction, switch cabinet construction, mechanical engineering, electronics, etc.

	,	,
Туре	Punched hole Ø Drill	Ø SW
BLECHLOCHER R 22.5	22.5 mm/PG16 10.5	5 17
BLECHLOCHER R 30.5	30.5 mm 10.5	5 19



#### **Professional hot air blowers**

Application: Versatile tools for shrinking hose or cables, detaching and welding foils, welding plastics, deforming, solde-

ring, drying, thawing, removing paint and more.

Temperature range: +80°C to +630°C, variable speed Air quantities: 150 to 500 l/min 3-stage adjustable Power supply: 230V AC (Schuko-plug, CEE 7/4 F)

	,	1 0	,		
				Power output	Weight
Туре				Watt	kg
HLG 2200				2200	0.85



Hydraulic pumps and electric motors can be found in the Online Shop



Aluminium, copper and steel pipes on page 250



Shrink tubes can be found on page 219



### **Chapter 10 - Industrial demand**

### Gaskets, seals



Gaskets PVC, PTFE, nylon Page 549



Seal flax & sealing paste Page 549



Captive gaskets Page 549



fibre gaskets Page 550



Aluminium sealing rings Page 550



Copper gaskets Page 550



gaskets Page 551

### Liquid sealants, sealing tapes



Loctite thread seals Page 552



Loctite thread locker Page 552



Loctite surface seals Page 552



Loctite instant adhesive Page 553



2-component adhesive Page 553



Thread sealing fibre and PTFE sealing tape Page 548



Pipe Repair Kit Page 560

### **Industrial sprays**



Industrial cleaner Page 562



Page 562



Leak detection spray Page 562



Stainless steel care spray & adhesive and sealing compound remover Page 562



Zinc, aluminium and PTFE spray Page 562-563



Lubricant spray Page 563



Compressed air and silicone spray

### **OKS, WD-40**



OKS oils Page 564-565



OKS greases Page 566-568



Dry lubricants Page 569



OKS pastes & cleaners Page 570-571



OKS corrosion protect Page 572



OKS service products Page 573



### **Lubricants, lubrication technology**













Grease nipple Page 577-580



### **Chapter 10 - Industrial demand**

### Cleaning technology, knives, tube cutters



Oil binding agents Page 581



Oil binding cloths Page 581



Cleaner Page 582



Cleaning cloths, rags Page 582-583



Brooms and sweeping set Page 584



Multi-function tools & knives Page 595



Hose and tube cutter Page 595

### Adhesive tapes, occupation protection, batteries, electric cables



Manual unwinder Page 585



tesa fabric adhesive tape and double-sided adhesive tapes Page585-588



Page 589



Page 590



Occupation protection Page 590



Page 592



Cables & sockets Page 643

### O-rings, ball bearings, shaft seals, V-belts





Ball bearing



Rotary shaft seals



O-rings from 0.73 to 500 mm Ø Page 603



O-ring assortment Page 604



O-rings as meter goods for self-installation Page 604



O-ring lifter & O-ring Page 604



V-belts Page 609-614

### Wheels and rollers



Appliance rollers Page 605



Page 606



Wheels Page 607



Solid rubber castors Page 606



Castors Page 607



Pneumatic wheels Page 607



Page 608

Connection technology, Fischer fastening technology



Nuts & washers Page 616-618



Hexagonal head and cylinder head screws Page 621-625



Tapping screws Page 626-627



Wood and chipboard screws Page 628-631



Fischer fastenina technology and adhesive & sealant Page 634-639



Bucket & PE canister



Page 640

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

### Sealing tapes/flax



### **PTFE** sealing tapes

Standard quality

Application: For standard use up to 20 bar

Temperature range: -60° to max. +260°C (gas and liquid gas: up to max. +125°C)

Media: Air, nitrogen, gas (max. 5 bar), liquid gas, drinking water (max. 16 bar), Oxygen (max. 25 bar, max. +60°C)

Density: Approx. 60 g/m² Approvals: DVGW, KTW, BAM (Oxygen)

Class: FRp

Туре	Thickness	Width	Roll length
DB 121	0.10	12	12 m



#### **PTFE** sealing tapes

high quality

Application: Thread sealing tape of high density for high quality thread seals up to 100 bar (at 200°C to max. 16 bar)

Temperature range: -240° to max. +260°C

Media: Air, water, nitrogen, gas (max. 7 bar), propane, butane, ammonia, hydrogen, solvents, acids, alkalis, fuels, refrigerants, steam (max. 180°C, max. 16 bar)

Density: Approx. 100 g/m<sup>2</sup>

Approvals: UL (USA+Canada), MIL-T-27730A

 $\textbf{Advantages:} \quad \bullet \text{ Threaded connection can be adjusted up to } 45^{\circ} \text{ (remains malleable)}$ 

Requires less windings

• Minimises the danger of clogging of the lines due to a high resistance to tears and fractures.



#### Warning: Not approved for use with oxygen!

Туре	Thickness	Width	Roll length
DB TFL B	0.10	12.7	12 m





### **PTFE** sealing tapes

maximum quality

CHESTERTON.

Application: Thread sealing tape of extremely high density for high quality thread seals up to 170 bar (hydraulic up to

Temperature range: -240° to max. +260°C

Media: Air, water, nitrogen, gas (max. 7 bar), propane, butane, ammonia, hydrogen, oxygen, solvents, acids, alkalis, fuels, refrigerants, steam

Density: approx. 100 g/m<sup>2</sup>

Approvals: UL (USA+Canada), MIL-T-27730A, USA (FDA), DVGW, BAM for oxygen (max. 30 bar, max. +100°C)

Class: GRp



• Threaded connection can be adjusted up to 90° (remains malleable)

Approved for gaseous oxyger

• Requires less windings

• Minimises the danger of clogging of the lines due to a high resistance to tears and fractures.

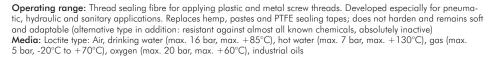


Flange seals can be found on page 265

Туре	Thickness	Width	Roll length
DB TFL	0.09	12.7	4.6 m
DB TFL-13	0.09	12.7	13.7 m
DB TFL-33	0.09	12.7	32.9 m



### Thread sealing fibre



Alternative type: Air, drinking water, gas (gaseous form max. 5 bar, liquid form max. 20 bar, -20°C to +125°C), propane, butane, ammonia, hydrogen, oxygen (max. 30 bar, max. +100°C - gaseous form with lubricant, liquid form without lubricant), oils, solvents, acids, alkalis, fuels, refrigerants, steam

Approvals: DVGW gas and hot water, KTW recommendation, WRAS, BAM for oxygen, (Loctite type, additionally NSF 61, alternative type, additionally ASTM F423 steam & cold water as well as KIWA GASTEC)

Туре	Туре	
Loctite	alternative	Packing Thread Temperature range
55/50		50 m Up to 4" -20°C to max. +130°C
55/160		160 m Up to 4" −20°C to max. +130°C
	DB 55/175	175 m Up to 4" -200°C to max. +240°C



### Seal flax\*

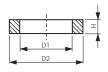
Туре	Description
Plait	
FLACHS MAZZONI	Original seal flax MAZZONI "1A Extra", braid with approx. 200g
Dispenser	
FLACHS DISP 40	Seal flax in the dispenser, approx. 40g
FLACHS DISP 80	Seal flax in the dispenser, approx. 80g
Dispenser	
FLACHSI	Flax dispenser "FLACHSI" +GF+ (without flax coil)
FLACHSI SPULE	Flat coil for "FLACHSI", original +GF+
FLACHSI SPULE B	Flat coil for "FLACHSI", alternative

\* only use for metal connections!

### Gaskets made of hard PVC (standard)

Temperature range: -10°C to max. +70°C Operating pressure: -0.95 to 16 bar

					Packing
Туре	For threads	D1	D2	Н	unit
DR 50 K	M 5	5.4	7.9	1.0	100
DR 18 K	G 1/8"	10.3	13.5	2.0	100
DR 14 K	G 1/4"	13.3	17.9	2.0	100
DR 38 K	G 3/8"	17.2	21.2	2.0	100
DR 12 K	G 1/2"	21.2	27.9	2.0	100
DR 34 K	G 3/4"	26.7	32.5	2.0	100
DR 10 K	G 1"	33.6	39.0	2.0	50

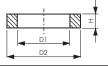




### Gaskets made of nylon

Advantages: • These gaskets are particularly dimensionally stable and pressure resistant

Туре	for threads	D1	D2	Н
DR 18 N	G 1/8"	10.0	14.0	1.5
DR 14 N	G 1/4"	13.0	18.0	1.5
DR 38 N	G 3/8"	17.0	21.5	1.5
DR 12 N	G 1/2"	21.0	25.5	1.5



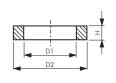


### **Gaskets made of PTFE (highly resistant)**

**Temperature range:** -200°C to max. +220°C, chambered up to +270°C

Operating pressure: Does not depend on temperature

Туре	For threads	D1	D2	Н	
DR 50 TE	M 5	5.3	8.0	1.0	_
DR 18 TE	G 1/8"	10.3	13.0	2.0	
DR 14 TE	G 1/4"	13.5	18.0	2.0	
DR 38 TE	G 3/8"	17.3	21.5	2.0	
DR 12 TE	G 1/2"	21.3	28.0	2.0	
DR 34 TE	G 3/4"	26.5	33.0	2.0	
DR 10 TE	G 1"	33.5	39.1	2.0	





### **ELASTO** gaskets

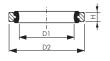
Materials: Spacer ring: Brass zinc-plated, Gasket: elastomer

Temperature range: -20°C to max. +70°C Operating pressure: -0.95 to 30 bar



- Sealing effect does not depend on torque Relatively resistant to heavy tightening of a screw connection Banjo bolt union combinations are held together reliably as the holding burls allow the ring to maintain its position on its own

Туре	For threads	D1	D2	Н				
DR 18 EL	G 1/8"	10.1	14.7	2.2				
DR 14 EL	G 1/4"	13.4	17.7	2.2				
DR 38 EL*	G 3/8"	16.9	21.8	2.2				
DR 12 EL	G 1/2"	20.8	26.3	2.2				
* usable from SV	* usable from SW 20							

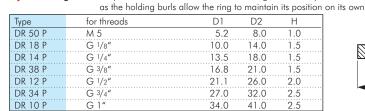


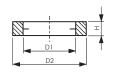


### **Captive gaskets**

Temperature range: -20°C to max. +80°C Operating pressure: 0.95 to 15 bar

✓ Advantages: • Banjo bolt union combinations are held together reliably







### Sealing paste for hemp or flax seals

Туре	Packing	Description					
Original "neo-fermit"							
FERMIT N 150	150g tube	Non-toxic sealing paste for indoor installation of gas, water (also drinking water)					
FERMIT N 325	325g tube	and heating systems. For metal threaded connections in connection with hemp					
FERMIT N 450	450g container	or flange (DIN DVGW Reg. NV-5142BM0052 according to DIN EN 751-2 and					
FERMIT N 800	800g container	DIN 30660)					

	Original "plastic-fe	rmit"
1	FERMIT P 250	250g container White, permanently elastic plastic-based sealant mastic for maximum require-
		ments, temperature resistant up to over +100°C, unlimited durability, of great
	FERMIT P 500	500g container bonding force, no contamination of hands. For the installation of sanitary faci-
		lities of all types, for cold or hot water gauges. Not suitable for porous substra-
	FERMIT P 1000	1kg container tes, such as.g. marble.





### **Gaskets**

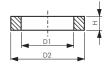


### Gaskets made of vulcanised fibre

DIN 7603 A

Temperature range: -10°C to max. +100°C
Operating pressure: 0 to 16 bar, as well as low vacuum
Suitable: For oxygen, compressed air and gasses

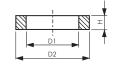
Туре	For threads	D1	D2	Н
DR 50 Fi*	M 5	5.2	8.9	1.0
DR 18 Fi	G 1/8"	10.2	13.4	1.0
DR 14 Fi*	G 1/4"	13.2	17.9	1.5
DR 38 Fi	G 3/8"	17.2	20.9	1.5
DR 12 Fi	G 1/2"	21.2	25.9	1.5
DR 34 Fi	G 3/4"	27.3	31.9	2.0
DR 10 Fi	G 1"	33.3	38.9	2.0



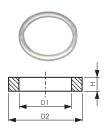
### Standard gaskets made of aluminium

DIN 7603 A

Туре	For threads	D1	D2	Н
DR 50 A*	M 5	5.2	8.9	1.0
DR 18 A*	G 1/8"	10.2	13.9	1.0
DR 14 A*	G 1/4"	13.2	17.9	1.5
DR 38 A	G 3/8"	17.2	20.9	1.5
DR 12 A	G 1/2"	21.2	25.9	1.5
DR 34 A	G 3/4"	27.3	31.9	2.0
DR 10 A	G 1"	33.3	38.9	2.0
DR 114 A	G 1 1/4"	42.3	48.9	2.0
DR 112 A	G 1 1/2"	48.3	54.9	2.0
DR 20 A	G 2"	60.5	67.8	2.5



<sup>\*</sup> similar to DIN 7603 A



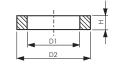
Gaskets made of aluminium											
Туре	D1	D2	Н	Туре	D1	D2	Н	Туре	D1	D2	Н
DR 50 A	5.2	8.9	1.0	DR 38 A	17.2	20.9	1.5	DR 114 A	42.3	48.9	2.0
DR 18 A	10.2	13.9	1.0	DR 12 A	21.2	25.9	1.5	DR 112 A	48.3	54.9	2.0
AL 12181,5	12.2	17.9	1.5	DR 34 A	27.3	31.9	2.0	AL 50572	50.3	56.9	2.0
DR 14 A	13.2	17.9	1.5	AL 32382	32.3	37.9	2.0	DR 20 A	60.5	67.8	2.5
AL 14181,5	14.2	17.9	1.5	DR 10 A	33.3	38.9	2.0	AL 80902,5	80.0	90.0	2.5
AL 16261	16.2	25.9	1.0	AL 36422	36.3	41.9	2.0	AL 1001102,5	100.0	110.0	2.5



### Standard gaskets made of copper

DIN 7603 A

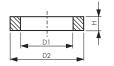
Туре	For threads	D1	D2	Н
DR 50 CU*	M 5	5.2	8.9	1.0
DR 18 CU*	G 1/8"	10.2	13.9	1.0
DR 14 CU*	G 1/4"	13.2	17.9	1.5
DR 38 CU	G <sup>3</sup> /8"	17.2	20.9	1.5
DR 12 CU	G 1/2"	21.2	25.9	1.5
DR 34 CU	G <sup>3</sup> /4"	27.3	31.9	2.0
DR 10 CU	G 1"	33.3	38.9	2.0
DR 114 CU	G 1 1/4"	42.3	48.9	2.0
DR 112 CU	G 1 1/2"	48.3	54.9	2.0
DR 20 CU	G 2"	60.5	67.8	2.5



<sup>\*</sup> similar to DIN 7603 A







Gaskets ma	Gaskets made of copper										
Туре	D1	D2	Н	Туре	D1	D2	Н	Туре	D1	D2	Н
CU 481	4.2	7.9	1.0	CU 14181	14.2	17.9	1.0	CU 26321,5	26.3	31.9	1.5
DR 50 CU	5.2	8.9	1.0	CU 14181,5	14.2	17.9	1.5	DR 34 CU	27.3	31.9	2.0
CU 6101	6.2	9.9	1.0	CU 14201,5	14.2	19.9	1.5	CU 28342	28.3	33.9	2.0
CU 6121	6.2	11.9	1.0	CU 16201,5	16.2	19.9	1.5	CU 30361,5	30.3	35.9	1.5
CU 6122	6.2	11.9	2.0	CU 16241,5	16.2	23.9	1.5	DR 10 CU	33.3	38.9	2.0
CU 8121	8.2	11.9	1.0	CU 17211	17.2	20.9	1.0	CU 33412	33.3	40.9	2.0
CU 8141	8.2	13.9	1.0	DR 38 CU	17.2	20.9	1.5	CU 35412	35.3	40.9	2.0
DR 18 CU	10.2	13.9	1.0	CU 17221,5	17.2	21.9	1.5	CU 36422	36.3	41.9	2.0
CU 10142	10.2	13.9	2.0	CU 18221,5	18.2	21.9	1.5	CU 38442	38.3	43.9	2.0
CU 10161	10.2	15.9	1.0	CU 18241,5	18.2	23.9	1.5	CU 40472	40.3	46.9	2.0
CU 10181,5	10.2	17.9	1.5	CU 20241,5	20.2	23.9	1.5	DR 114 CU	42.3	48.9	2.0
CU 10202	10.2	19.9	2.0	DR 12 CU	21.2	25.9	1.5	CU 45522	45.3	51.9	2.0
CU 1215,51,5	12.2	15.4	1.5	CU 21262	21.2	25.9	2.0	DR 112 CU	48.3	54.9	2.0
CU 12181,5	12.2	17.9	1.5	CU 21271,5	21.2	26.9	1.5	CU 50572	50.3	56.9	2.0
CU 12201,5	12.2	19.9	1.5	CU 21272	21.2	26.9	2.0	CU 52602,5	52.5	59.8	2.5
DR 14 CU	13.2	17.9	1.5	CU 22291,5	22.2	28.9	1.5	DR 20 CU	60.5	67.8	2.5
CU 13182	13.2	17.9	2.0	CU 24302	24.3	29.9	2.0				

CU 13191,5 13.2 18.9 1.5 CU 24322 24.3 31.9 2.0

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

<sup>\*</sup> similar to DIN 7603 A

### Gaskets/flat seals

#### DIN 7603 A Gasket assortment copper solid sealing rings Content Dimensions CU SORTI 540 4 - 33 mm 540 pieces 30 dimensions 10 - 42 mm CU SORTI 1500 1500 pieces 12 dimensions CU SORTI 3000 3000 pieces 12 dimensions 4 - 22 mm

### Gasket assortment copper filter gaskets, asbestos-free

DIN 7603 C

1.0 2.0 1.5 1.5

2.0 2.0 2.0 2.0 2.5

2.5

Advantages: • with soft core, e.g. for oil drain plugs

Туре	Content	Dimensions	
CA SORTI 500	500 pieces	28 dimensions	6 - 33 mm
CA SORTI 1500	1500 pieces	12 dimensions	10 - 42 mm
CA SORTI 2000	2000 pieces	11 dimensions	6 - 22 mm

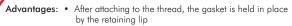


### Hydraulic gaskets with NBR inserts (self-centering)

Materials: Zinc-plated steel, with NBR insert Temperature range: -20°C to max. +80°C

Operating pressure: 400 bar D2  $\leq$  40, 250 bar D2 > 40,

for countersinking: 1000 bar



Sealing effect does not depend on torque
 Relatively resistant to heavy tightening of a screw connection

Туре	Thread	D1	D2	S	Туре	Thread	D1	D2
For imperial th	reads				For metric three	ads		
DR 18 HD	G 1/8"	10.4	15.9	2.0	DR M8 HD	M 8	8.7	14.0
DR 14 HD	G 1/4"	13.7	20.6	2.0	DR M10 HD	M 10	10.4	15.9
DR 38 HD	G 3/8"	17.3	23.8	2.0	DR M12 HD	M 12	12.7	18.0
DR 12 HD	G 1/2"	21.5	28.6	2.0	DR M14 HD	M 14	14.7	22.0
DR 34 HD	G 3/4"	27.1	34.9	2.5	DR M16 HD	M 16	16.7	24.0
DR 10 HD	G 1"	33.9	42.8	2.5	DR M18 HD	M 18	18.7	26.0
DR 114 HD	G 1 1/4"	42.9	52.4	2.5	DR M20 HD	M 20	20.7	28.0
DR 112 HD	G 1 1/2"	48.4	58.6	2.5	DR M22 HD	M 22	22.7	30.0
DR 20 HD	G 2"	60.6	73.0	2.5	DR M24 HD	M 24	24.7	32.0
					DR M27 HD	M 27	27.1	34.9
					DR M30 HD	M 30	30.8	38.0
					DR M33 HD	M 33	33.9	42.8
					DR M42 HD	M 42	42.9	52.4
					DR M48 HD	M 48	48.4	58.6



### Hydraulic gasket assortment

Туре	Content Dimensions
DRHD SORTI 145	140 pieces 8 dimensions from M8 to M22
DRHD SORTI 120 Z	120 pieces 5 dimensions from G 1/4" up to G 3/4" and
	4 dimensiona IIC LINE 1/0" 9/1/" 3/4" 7/0"





More gasket assortments can be found on page 600.

### Sealing paper

Temperature range: -20°C to max. +120°C

.opo. a.o. o . ago	25 0.16 111.00.11 1.120 0
	Material Dimension
Туре	thickness/mm cm
DIPA 25	0.25 50 x 250
DIPA 50	0.50 50 x 250
DIPA 75	0.75 50 x 250



### Sealing paper, heat resistant

**Temperature range:** -100°C up to max. +225°C (with application technical test to max. +400°C)

.opo. a.o. o . ago	. The displacement recommend to the second	
	Material	Dimension
Туре	thickness/mm	cm
DIPAH 150	1.5	100 x 100



### **Cork seals**

Temperature range:  $-20^{\circ}\text{C}$  to max.  $+120^{\circ}\text{C}$ 

	Material	Dimension
Туре	thickness/mm	cm
DIKO 100	1.0	100 x 100
DIKO 200	2.0	100 x 100





Cutting ring fittings from page 77



Threaded fittings from page 102



Flanges from page 260



Flange seals can be found on page 265.

### Liquid seals/adhesives





### Loxeal anaerobic adhesives/seals

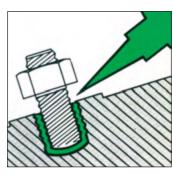
**Function:** These liquid polymeric materials undergo curing together with metals in a hermetically sealed environment. They find applications in securing, mounting and sealing threaded connections, surface joints and joint connections. **Note:** Passive surfaces, such as stainless steel, chrome, nickel, zinc or plastic, should be pre-treated with AKTIVATOR to ensure optimum adhesion.

### Loxeal and **LOCTITE** thread seals

Outstanding Type value!				Max.	Break-ou	rt
Type value!	Туре	Packing	Temperature	gap	torque	
Loxeal	Loctite*	ml	range	mm	Nm	Function
18-10/50	511/50	50	-55°C to +150°C	0.30	6-11	Tube seal up to 2" with PTFE,
18-10/250	511/250	250	-55°C to +150°C	0.30	6-11	approved for gas (DVGW) and
						drinking water (KTW, WRAS)
53-14/10	542/10	10	-55°C to +150°C	0.15	12-16	Tube seal up to 3/4" moderately stiff
53-14/50	542/50	50	-55°C to +150°C	0.15	12-16	for hydraulic and pneumatic fittings,
53-14/250	542/250	250	-55°C to +150°C	0.15	12-16	approved for gas (DVGW)
55-37/50		50	-55°C to +150°C	0.25	18-22	Flexible seal to 1 1/2", approval for
55-37/250		250	-55°C to +150°C	0.25	18-22	gas (DVGW) and water (KTW)
58-11/50	577/50	50	-55°C to +150°C	0.50	18-22	Tube seal up to 3" moderately stiff,
58-11/250	577/250	250	-55°C to +150°C	0.50	18-22	approved for gas (DVGW up to 2"),
						water (WRAS) and oxygen (BAM)
85-86/50	620/50	50	-55°C to +200°C	0.30	28-36	High-strength sealant up to 2",
85-86/250	620/250	250	-55°C to +200°C	0.30	28-36	approved for gas (HSE) and drinking
						water (KTW), Loctite without approvals

<sup>\*</sup> Similar properties, see page 555 and on for technical data or request that information from us

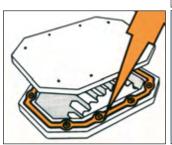
### Loxeal and **LOCTITE** screw-type locker



	Outstanding value!				Мах.	Break-out	
Ш	Type value:	Туре	Packing	Temperature	gap	torque	
Ш	Loxeal	Loctite*	ml	range	mm	Nm	Function
П	24-18/50	222/50	50	-55°C to +150°C	0.20	5-8	Low strength to M 24, vibration
Ш	24-18/250	222/250	250	-55°C to +150°C	0.20	5-8	resistant
tΙ	55-03/10**	243/10	10	-55°C to +150°C	0.25	18-23	Medium strength to M 36, for oily
IJ	55-03/50**	243/50	50	-55°C to +150°C	0.25	18-23	surfaces, approved for gas (DVGW)
H	55-03/250**	243/250	250	-55°C to +150°C	0.25	18-23	and water (WRAS)
۱I	83-05/50***		50	-55°C to +200°C	0.50	20-30	High-strength up to M56 screw and
11	83-05/250***		250	-55°C to +200°C	0.50	20-30	thread sealant for stainless steel and
IJ							passive materials without the use of
H							an activator
H	70-14/50	290/50	50	-55°C to +150°C	0.07	15-25	
	70-14/250	290/250	250	-55°C to +150°C	0.07	15-25	
		2701/10	10	-55°C to +150°C	0.15	25-35	High-strength up to M 20 for moun-
		2701/50	50	-55°C to +150°C	0.15	25-35	ting bolts, nuts and pins.
		2701/250	250	-55°C to +150°C	0.15	25-35	
	86-72/50**	272/50	50	-55°C to +230°C	0.30	25-35	High-strength to M 56, high temperature
	86-72/250**	272/250	250	-55°C to +230°C	0.30	25-35	resistant, approved for gas (DVGW)

<sup>\*</sup> similar properties, technical date see starting on page 554 or request this from us \*\* can also be used as thread sealing \*\*\* can also be used as joint connection

### Loxeal and **LOCTITE**, face seals

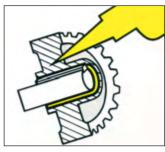


Outstanding Type value!				Max.	Tensile	
Type value!	Туре	Packing	Temperature	gap	strength	
Loxeal	Loctite*	ml	range	mm	$N/mm^2$	Function
28-10/75	573/501)	75	-55°C to +150°C	0.30	2-4	Flexible for precise connections
28-10/250	573/250	250	-55°C to +150°C	0.30	2-4	
58-14/75	574/501)	75	-55°C to +150°C	0.50	5-8	Flexible to fill medium gaps
58-14/250	574/250	250	-55°C to +150°C	0.50	5-8	
58-31/75	518/652)	75	-55°C to +180°C	0.50	7-10	Hardens quickly, resistant to strong
58-31/250	518/300 <sup>3)</sup>	250	-55°C to +180°C	0.50	7-10	vibrations
59-20/310	510/300 <sup>3)</sup>	310	-55°C to +180°C	3.0	1.8-3	On a silicone basis, oil resistance,
						for large gap filling

<sup>\*</sup> Similar properties, see page 555 and on for technical data or request that information from us 

Packing 50 ml, 2) Packing 65 ml, 3) Packing 300 ml

### Loxeal and **LOCTITE**, joint connections



Outstanding value!				Max.	Pressure shearing	
Туре	Туре		Temperature	gap	resistance	:
Loxeal	Loctite*	Packing	range	mm	$N/mm^2$	Function
53-11/50	641/50	50 ml	-55°C to +150°C	0.12	8-12	removable
82-33/50	603/50	50 ml	-55°C to +150°C	0.10	17-22	For fits with oily surfaces
82-33/250	603/250	250 ml				•
83-21/10	648/10	10 ml	-55°C to +175°C	0.12	25-35	High-strength, fast hardening
83-21/50	648/50	50 ml				Approved for oxygen (BAM)
83-21/250	648/250	250 ml				
89-51/75	660/501)	75 ml	-55°C to +150°C	0.50	25-30	Renewal of worn shafts and threads

 $<sup>^{1}</sup>$  Similar properties, see page 556 and on for technical data or request that information from us  $^{1}$  Packing 50 ml

<sup>-</sup> racking 50 mi

# Liquid seals/adhesives

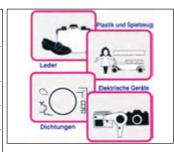
### Manual dispensing guns for anaerobic adhesives

Туре		
Loctite	Used for	Description
98414	50 ml bottle	Affordable manual dispensing device. Compatible with all
97001	250 ml bottle	anaerobic adhesives (Loctite and Loxeal).



### Loxeal and Local instant adhesive (cyanoacrylate adhesive)

	runge50 C	o max. Too	, .	
Outstanding Type value!	Туре		Setting	
Loxeal	Loctite*	Packing	time	Function
SK 43/20	401/20	20 g	2-5 sec.	Universal type - Standard
SK 43/50	401/50	50 g		
SK 43/500	401/500	500 g		
SK 14/20		20 g	4-8 sec.	For metal, rubber and plastic
SK 14/50		50 g		
SK 29/20		20 g	8-15 sec.	Black adhesive for impact resistant metal/metal and
SK 29/500		500 g		metal/plastic bonding
SK 32/20	406/20	20 g	1-2 sec.	Hardens quickly, for rubber, EPDM and microcellular rubber,
SK 32/50		50 g		O-ring repairs
SK 32/500		500 g		
SK 47/20	454/20	20 g	4-8 sec.	For porous and absorbent surfaces and larger tolerances.
				Processing possible on vertical surfaces, gel
SK 63/20		20 g	8-15 sec.	odourless, non-blooming



### Loxeal primer and activator

т	т	lint	
Туре	Type Outstand	4	_
Loxeal	alternative	Packing	Function
Primer			
PRIMER 7		20 ml	Surface treatment for cyanoacrylate adhesives of plastics with
		Glass	poor adherence properties such as PE, PP, thermoplastic ela-
		with brush	stomers, silicone and PTFE.
Activator			
AKTIVATOR 9		200 ml	Speeds up the hardening for cyanoacrylate (instant adhesive)
		Spray can	on porous or absorbent surfaces, prevents blooming.
AKTIVATOR 11 L	AKTIVATOR 11	200 ml	Activates passive surfaces such as stainless steel, zinc, nickel
		Spray can	or plastic. Speeds up the hardening for anaerobic adhesives.
		. ,	

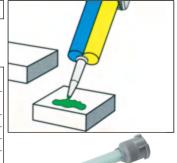


### Loxeal 2-component adhesive in double cartridge

**Temperature range:**  $-30^{\circ}$ C to max.  $+80^{\circ}$ C

**Processing:** For the exact dosage, the HPK manual gun with mixing nozzle is required in the case of the 50 ml dual cartridge. For the 25 ml twin syringe, no manual gun is required. However, we recommend the use of the mixing nozzle HPKB-MD.

		Tensile strength		
Туре	Packing	(N/mm <sup>2</sup> )	Pot life	Function
31-42/25	25 ml twin syringe	12-14	5 min	Standard, clear and colourless
31-42/50	50 ml dual cartridge*			
35-44/50	50 ml dual cartridge*	5-9	20 min	Clear, flexible, high peel strength
34-15/50	50 ml dual cartridge*	5-10	35 min	Elastic, high shock resist. and peel strength
36-10/50	50 ml dual cartridge*	12-18	1-2 hours	High-strength
Accessories				
HPK	Dispensing gun with du	al cartridge insert	for processing 2-	component adhesives (50 ml)
HPKB-MD	Mixing nozzle (B system	) for 25 ml twin sy	ringe and 50 ml c	dual cartridge



type HPKB-MD

\* Dispensing gun required



	<u> </u>	
Туре	Packing	Function
LSS	400 ml	Leak detection spray (DVGW approved). Spray the area to be tested, any
	Spray can	leaks will be indicated by foaming. Suitable for compressed air, heating and
LSS-5	5   canister	compressed gas equipment of all types, air tanks, screw connections, valves
	(DIN 51)	and fittings.
		With corrosion protection, non-flammable.
Accessories for caniste	er goods/	·
DPZ 10		Professional pressure pump atomiser for approx. 1 litre REINIGER M-5/10, REI-
		NIGER LE-1, LSS-5 leak detection spray (not REINIGER i-5), materials: PP/FKM.
KHA DIN51		Drain cock for 5 I and 10 I canisters (DIN 51). Reusable.



<sup>\*</sup> similar properties, see page 558 and on for technical data or request that information from us

## Chemical auxiliary materials for workshop and repair

### The basic guideline for solving technical problems















Secure screws

Seal surfaces

Seal threads

Shaft/hub joints

Structural bonding

**Elastic bonding** 

Bonding with instant adhesive

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**lubricants** 

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Assembly aids Page 559

Repair loosenings

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Cleaning

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Prepare surfaces

Page 561

Dispensing aids

Page 561





Thread lockers	L@CTITE
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i nreaa id	ckers					L@GTITE <sub>®</sub>
Liquid screw-	type locker					
Туре	Туре		Thread	Functional	Break-out	
Loctite	Loxeal**	Packing	size	strength*	torque	Description
Medium strer	ngth (temperat	ure range	: -55°C to i	max. +180	°C)	
243/5		5 ml	Up to M 36	2 h	26 Nm	Recommended for all metal threaded con-
243/10	55-03/10	10 ml				nections up to M 36 threads. The connec-
243/50	55-03/50	50 ml				tions can be disassembled using normal
243/250	55-03/250	250 ml				hand tools. Tolerates oily contaminants
						to a small extent.
High strength	(temperature	range: -5	55°C to max	c. +150°C)		
290/10		10 ml	Up to M 6	3 h	10 Nm	Recommended for later securing of
290/50	70-14/50	50 ml				screws. Ideally suited for setting screws,
290/250	70-14/250	250 ml				bolts on maintenance holes, carburettor
						screws etc.
2701/5		5 ml	Up to M 20	6 h	38 Nm	Improved Loctite 270. Recommended for
2701/10		10 ml				all metal threaded connections, including
2701/50		50 ml				passive materials, such as high alloyed
2701/250		250 ml				steel. Ideal for strong vibrations and shock
						resistant threaded connections, z.g. Stay
						bolts on motors or pumps etc.
						DVGW approval
270/10	83-54/10	10 ml	Up to M 20	6 h	33 Nm	Recommended for all metal threaded con-
270/50	83-54/50	50 ml				nections. Ideal for strong vibration and
270/250	83-54/250	250 ml				shock stressed threaded connections, e.g.
272/50	86-72/50	50 ml	Up to M 80	24 h	23 Nm	stay bolts on motors or pumps etc., tem-
272/250	86-72/250	250 ml				perature range -55°C to max. +180°C
						(type 272 to max. +200°C)
	m strength (te					
248/19		19 g	Up to M 50	6 h	19 Nm	Recommended for hard to reach glue
		(Stick)				joints or for bonding parts that cannot be
						moved. No spills or drops.
						Effective with all metal screw threads up to
						M 50. The connections can be disassem-
						bled using normal hand tools.
Stick - high st	trenath (tempe	erature rai	nae: -55°C	to max. +1	150°C)	



Stick - high strength (temperature range: -55°C to max. +150°C) 19 g Up to M 50 24 h 25 Nm

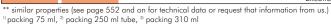
(Stick)

Recommended for hard to reach glue joints or for bonding parts that cannot be moved. No spills or drops. Effective with all metal screw threads up to M 50.

<sup>\*</sup> average value at 22°C, \*\*Similar properties (see page 552 and on for technical data or request that information from us.)

# LOCTITE - The complete program

Face seals	s				LOCTITE.
Type Loctite	Type Loxeal**	Packing	Immediate tightness	Max. gap width	Description
574/50	58-14/751)	ure range: -55°C to	Yes	0.5 mm	Suitable as a face seal for use on rigid
574/250	58-14/250	250 ml tube			metal flanges like, e.g. cast housings, pumps, etc.  Excellent resistance to oil, water/glycol.
518/50 518/300	58-31/75 <sup>1)</sup> 58-31/250 <sup>2)</sup>	50 ml 300 ml cartridge	Yes	0.5 mm	Elastic face seal for medium to high- strength connections. With its high viscosity form, it is ideal for vertical surfaces and overhead work. Excellent resistance to oil, water/glycol.
For flexible fle	anges (temper	rature range: -60°0	C to +200°		
5910/50 5910/300	 59-20/310 <sup>a</sup>	50 ml 300 ml cartridge	Yes	0.3 to 5 mm	Permanently elastic face seal also suitable for non-rigid flanges, for plastic/plastic and metal/plastic connections. Excellent coolant and oil resistance. Hardens with atmospheric moisture. Excellent resistance to oil, medium resistance to water/glycol.
5923/117 5923/450		117 ml container 450 ml container	Flash off	0.1 mm	Permanently elastic face seal. As a face seal or <b>to optimize solid seals</b> . Thin liquid, with a brush in the can lid. Excellent resistance to oil, water/glycol.









Thread s	eals					L@CTITE
Туре	Туре		Thread	Immedic	at. Hardening	
Loctite*	Loxeal**	Packing	size	tightness		Description
	(temperature	range: -5				
511/50 511/250	18-10/50 18-10/250	50 ml 250 ml	Up to 2"	No	Medium	Recommended for all coarse metal threads where a slow cure of the thread sealant is required.  Applications: fittings, taps, valves for example. DVGW approval
5331/100 5331/300		100 ml 300 ml	Up to 3"	Yes	Quick	Low-strength, permanently elastic thread sealingfor sealing threaded metal and plastic connections conducting hot and cold water. For use on plastic tubes in industrial and agricultural applications or in drainage systems.  Approved for gas DVGW and drinking water (WRAS)
Nedium stre	ngth (tempera	ture range	e: -55°C to	max. +1	150°C)	
542/10 542/50 542/250	53-14/10 53-14/50 53-14/250	10 ml 50 ml 250 ml	Up to 3/4"	' No	Medium	Thread sealant for heavy-duty metal fine- thread connections up to 3/4", e.g. pneu- matic and hydraulic applications. For uses in machinery construction, the auto- motive industry and in agricultural and construction machinery. DVGW approval
572/50		50 ml	Up to 3"	No	Extreme	Recommended for all coarse metal
572/250		250 ml			slow	threads where a slow cure of the thread sealant is required. Applications: fittings, taps, valves for example.
577/50 577/250	58-11/50 58-11/250	50 ml 250 ml	Up to 3"	Yes	Medium	For securing and sealing metal tube threads, and for applications at low temperatures, e.g. for maintenance work outside of industrial plants, etc., BAM approval for use with oxygen up to 15 bar and +60°C DVGW approval for up to 2"
5776/50		50 ml	Up to 3"	Yes	Quick	Recommended for coarse metal threads. Especially for quick processing during maintenance work outside. DVGW approval.
	h (temperature					
586/50 586/250		50 ml 250 ml	Up to 2"	No	Medium	Recommended for all <b>coarse metal threads</b> where a slow cure of the thread sealant is required. Applications: fittings, taps, valves









Cutting ring fittings from page 77



JIC. NPT. UNF and metric double nipples starting on page 104



Threaded fittings from page 102

<sup>\*\*</sup> similar properties (see page 552 and on for technical data or request that information from us.)

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at  $\pm 20^{\circ}$ C.

# **LOCTITE** - The complete program



### **Thread sealing fibre**

Application: Thread sealing fibre for applying plastic and metal screw threads. Developed especially for pneumatic, hydraulic and sanitary applications. Replaces hemp, pastes and PTFE sealing tapes; does not harden and remains soft and adaptable (alternative type in addition: resistant against almost all known chemicals, absolutely inactive) Media: Loctile type: Air, drinking water (max. 16 bar, max. +85°C), hot water (max. 7 bar, max. +130°C), gas (max. 5 bar, -20°C to +70°C), oxygen (max. 20 bar, max. +60°C), industrial oils

Alternative type: Air, drinking water, gas (gaseous form max. 5 bar, liquid form max. 20 bar, -20°C to +125°C), propane, butane, ammonia, hydrogen, oxygen (max. 30 bar, max. + 100°C - gaseous form with lubricant, liquid form without lubricant), oils, solvents, acids, alkalis, fuels, refrigerants, steam

Approvals: DVGW gas and hot water, KTW recommendation, WRAS, BAM for oxygen, (Loctite type, additionally NSF 61, alternative type, additionally ASTM F423 steam & cold water as well as KIWA GASTEC)

	Туре	Туре			
	Loctite	alternative	Packing	Thread	Temperature range
	55/50		50 m	Up to 4"	-20°C to max. +130°C
	55/160		160 m	Up to 4"	-20°C to max. +130°C
ľ		DB 55/175	175 m	Up to 4"	-200°C to max. +240°C



Seal flax*	
Туре	Description
Plait	
FLACHS MAZZONI	Original seal flax MAZZONI "1A Extra", braid with approx. 200g
Dispenser	
FLACHS DISP 40	Seal flax in the dispenser, approx. 40g
FLACHS DISP 80	Seal flax in the dispenser, approx. 80g
Dispenser	
FLACHSI	Flax dispenser "FLACHSI" +GF+ (without flax coil)
FLACHSI SPULE	Flat coil for "FLACHSI", original +GF+
FLACHSI SPULE B	Flat coil for "FLACHSI", alternative

<sup>\*</sup> only use for metal connections!







Joints	<u>Loctite</u>

Туре	Туре		Bonding	Fixing	
Loctite	Loxeal**	Packing	gap	time*	Description
High strength	(temperature		x. +150°C, type 6	38 & 648: To	max. +180°C, type 620: To max. +230°C)
638/10	85-21/10	10 ml	Up to 0.25 mm	4 min.	Special joint products with very high gap
638/50	85-21/50	50 ml			filling and excellent temperature stabi-
638/250	85-21/250	250 ml			lity (to +180°C). For adhesion of compo-
					nents that are used in gears, pulley blocks
					or similar applications. Also well-suited to
					passive surfaces such as stainless steel.
					DVGW, NSF and WRAS approval.
620/50		50 ml	Up to 0.2 mm	80 min.	Special joint products with high gap filling
620/250		250 ml			and extended temperature stability (to
					+230°C).
					For mounting dowels in coolers, slide bus-
					hes in pump housings and bearings in ve-
					hicle gearboxes.
648/10	83-21/10	10 ml	Up to 0.15 mm	3 min.	Joint products with good gap filling, quick
648/50	83-21/50	50 ml			touch-safe and excellent temperature
648/250	83-21/250	250 ml			stability (up to +180°C). For mounting
					bearings, shafts, etc. Also well-suited to
					passive surfaces such as stainless steel.
					DVGW, NSF and WRAS approval.
603/10		10 ml	Up to 0.1 mm	8 min.	For fixing cylindrical components with limi-
603/50	82-33/50	50 ml			ted gaps. Is particularly suited for <b>bearing</b>
603/250	82-33/250	250 ml			attachment. Tolerates oily contaminants
					to a small extent. Tested and recommen-
					ded for leading manufacturers of roller be-
//0/50		50 1	11 . 0.5	00 :	arings.
660/50		50 ml	Up to 0.5 mm	20 min.	Quick metal with a very high gap filling.
	89-51/75	75 ml	Up to 0.3 mm	30 min.	Ideal for repairing worn out bearing seats,
					shafts, bushes and feather keys.
AA - diama atau a		<i>E</i>	F°C + 11	E0°C\	Use with Loctite 7240 activator.
	gin (tempera		5°C to max. +1:		December and of few pulls defeat and the trans-
641/10	 E2 11/E0	10 ml	Up to 0.1 mm	30 min.	Recommended for cylindrical parts that are
641/50	53-11/50	50 ml			continuously maintained and, if neces-
641/250		250 ml			sary, removed, such as e.g. mounting of
					bearings on shafts or in bearing housings.

<sup>\*</sup> average value at 22°C, \*\*Similar properties (see page 552 and on for technical data or request that information from us.)

# $LOCTITE_{\circ}$ - The complete program

fischer 🗪

Structural	adhesives				<u>Loctite</u>
Туре		Temperature	Processing	Fixing	
Loctite	Packing	range	duration*	time*	Description
	epoxy adhesives				
3421/50	50 ml Double cartridge** 200 ml Double cartridge**	To +120°C	150 min.	240 min.	Universal dual component epoxide adhe- sive for adhesion of larger surfaces requi- ring exposure for an extended period of time. Ideal for adhesion of parts exposed to high degree of humidity, such as the
					internal equipment in boats or the lamina- tion of surfing boards. Colour: Transpa- rent, amber-coloured
9466/50	50 ml Double cartridge**	To +120°C	60 min.	180 min.	Medium viscosity, low density, high strength and <b>shock resistance</b> make this adhesive
9466/400	400 ml Double cartridge**				stand out. This high-strength 2 component epoxy adhesive is ideal for applications requiring a long setting time and <b>a high</b>
					bonding resistance. Excellent for a wide-range of materials: Metals, ceramics and most plastics, for example. Colour: Light beige
9492/50	50 ml Double cartridge**	To +180°C	15 min.	75 min.	<b>High temperature resistant</b> , universally applicable 2 K epoxy adhesive, with which
9492/400	400 ml				a wide variety of materials can be bonded
	Double cartridge**				and repaired. Resistant to solvents, low outgassing, temperature resistant, electri- cally insulated and particularly shock resi-
					stant. Colour: White
3430/24	24 ml	To +80°C	4 min.	12 min.	Medium viscosity, high transparency and
3430/50	twin syringe 50 ml				high strength are this adhesive's characteri stics. This is a five-minute 2 component
3430/200	Double cartridge** 200 ml				epoxy adhesives for applications needing an optically transparent bond. <b>Ideal for</b>
	Double cartridge**				bonding glass, decorative panelling and displays as well as general DIY use. Colour: Clear
3450/25	25 ml Twin syringe	To +100°C	5 min.	15 min.	This adhesive features medium viscosity and high strength. It is a five-minute, two-component epoxy adhesive.  Suited for rough and uneven surfaces made of metal, ceramic, duroplasts and
2 K acrylate					wood. <b>Ideal for metal repairs.</b> Colour: Grey
330/7388/50	50/40 ml	To +100°C		5 min.	Two components, no mixing, quick hardening, impact resistant adhesive with excellent shock resistance. Suitable for metals and various plastics including PC, PVC and acrylic glass. Colour: Light grey









Adhesives and	l sealants
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Туре	Туре		
fischer	alternative*	Colour	Description
Adhesive sealants	dicinalive	COIOUI	Везсприон
FISCHER MK		White	Mounting adhesive "MK" dispersion adhesive for adhesive
			applications indoors. Hardens by water evaporation. At least
			one of the components to be glued must have a suction
			function.
			Packing: 310 ml cartridge
			Temperature range: -20°C to max. +70°C
FISCHER KK		Beige	Construction adhesive "KK" on the PUR basis for adhesive
		Ū	applications outdoors and indoors. Hardening is carried out
			under the influence of air humidity. At least one of the
			components to be glued must have a suction function.
			Packing: 310 ml cartridge
			Temperature range: -40°C to max. +110°C
FISCHER KD	KLEDI STRONG	White	Multi-adhesive and sealing compound "KD" with
			MS polymer base for adhesive and sealing applications.
			Complies with EN 15651-1: F-EXT-INT-20HM (facade ele-
			ment exterior/interior), EN 15651-3: S-XS1 (sanitation) and
			EN 15651-4: PW-INT (interior floors). Hardening is carried
			out under the influence of air humidity. At least one of the
			components to be glued must have a suction function.
			D 1: 000 1



All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

Temperature range: -50°C to max.  $+200^{\circ}C$ 

Packing: 290 ml cartridge

# $LOCTITE_{\circ}$ - The complete program







### LOCTITE. **Bonding with instant adhesives**

Туре	Туре		Temperature	Fixing	_
Loctite	Loxeal**	Packing	range	time*	Description
Universal		2	To +120°C	2 10	Universal instant adhesive. Bonds the wi-
401/3		3 g	10 + 120°C	3 - 10 sec.	
401/5		5 g			dest variety of material composites, inclu-
401/20	SK 43/20	20 g			ding porous (plastics, elastomers, metals,
401/50	SK 43/50	50 g			paper, cardboard, wood). Approval for
401/500	SK 43/500	500 g			foodstuff P1 NSF.
Universal Gel		0	T . 100°C	5 10	
454/3		3 g	To +120°C	5 - 10 sec.	Universal instant adhesive- <b>gel</b> for bonding
454/10		10 g			metals, other bonding materials, wood,
454/20	SK 47/20	20 g			cork, foamed materials, leather, cardboard,
454/300		300 g			paper and ceramics. Recommended for
					application on vertical surfaces or for over-
	<u> </u>				head work. Approval for foodstuff P1 NSF.
	nd elastomers		T 10000	0 10	
406/20	SK 32/20	20 g	To +120°C	2 - 10 sec.	Quick adhesion of rubbers (including
	SK 32/50	50 g			EPDM), plastics and elastomers. In
406/100		100 g			combination with the primer 7239/4, even
406/500	SK 32/500	500 g			plastics with poor adherence properties,
					such as FKM or PP, adhere to each other.
For flexible m	aterials	_			
4850/5		5 g	To +80°C	3 - 10 sec.	Flexible instant adhesive, medium visco-
4850/20		20 g			sity, fast hardening, transparent. Especially
4850/500		500 g			developed for the assembly and repair of
					flexible materials and components. Typical
					fields of application: joining of materials
					for production, repair of flexible seals and
					sleeves, and assembly of loudspeaker
					components.
	d plastics, im		T . 10000	00 50	DI I
480/20	SK 29/20	20 g	To +100°C	20 - 50 sec.	Black, <b>impact resistant</b> instant adhesive.
480/100		100 g			For metal/metal and metal/rubber bon-
480/500	SK 29/500	500 g			ding. Excellent shear and impact-resi-
					stance.
For metals		00	T . 11000	00 (0	Calandara adam da
496/20		20 g	To +110°C	20 - 60 sec.	Colourless universal adhesive, especially
496/50		50 g			for the adhesion of metallic materials,
496/100		100 g			but also suitable for rubber and plastic
496/500		500 g			materials.
	of up to 5 mm		T : 0000	00 150	
3090/10		10 g	To +80°C	90 - 150 sec.	For use with gaps of up to 5 mm or with
					surplus adhesives (for use where a good vi-
					sual appearance and minimal blooming are
					required), for porous materials such as
					wood, paper, leather, cork and textiles.

<sup>\*</sup> average value at 22°C, \*\*Similar properties (see page 553 and on for technical data or request that information from us.)







#### Elastic adhesives LOCTITE.

Туре	Туре			Temperature	Skin form.	
Loctite	alternative***	Colour	Packing	range	time*	Description
Universal, als	o suitable for g	lass				
5366		Clear	310 ml	To +250°C	5 min.	Permanently elastic adhesive and sea-
5367	KLEDI STRONG	White	Cartridge			lant hardens to a permanently elastic rub-
5368**		Black				ber. Recommended for sticking, sealing
						and protecting parts exposed to vibrations.
						Suitable for glass, metal, ceramic, compo-
						site materials as well as most plastics.
Especially sui	ted for high tem	neratur	e applicati	ons		

310 ml To +350°C 5 min. Cartridge

High temperature resistant, permanently elastic adhesive and sealing compound. Suitable for bonding and sealing glass, metal and ceramics. Temperature resistant up to max. 350°C. Applications e.g. industrial furnaces, fireplaces, electrical equipment and ventilation systems.

average value at 22°C,\*\*additionally resistant to oil up to max. +150°C and coolants up to max. +100°C, similar properties (technical data, see page 639)

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

# $LOCTITE_{\circ}$ - The complete program

LOCTITE.

Industria	l lubricants			L@¢TITE.
Type Loctite	Type alternative*	Packing	Temperature range	Description
Universal use	е			
8201/400	WD 40-400	400 ml spray can	-20°C to +120°C	Universal lubricant for releasing, lubrica- tion, cleaning, moisture displacement, cor- rosion protection. To release frozen and corroded screws, nuts and hinges, to clear metals and plastics and to lubricate small parts.
	ited for lubricating cl			
8011		400 ml spray can	-30°C to +250°C	High temperature oil spray. The oxidation resistance extends the life of the lubricant. This product is used to <b>lubricate gears</b> , <b>conveyor belts and chains</b> which might be exposed to high temperatures of up to 250°C. H2 NSF
Cutting oil				
8030/250 8031	schneidolspray	250 ml bottle 400 ml spray can		Cutting oil protects cutting tools. For machining operations such as drilling, turning, milling, sawing and thread cutting steel and non-ferrous metals. Particularly suitable for stainless steel.
Silicone oil				
8021		400 ml spray can	-30°C to +150°C	<b>Silicone oil</b> is ideal for plastics and elastomers.
Dry lubricant	s			
8191		400 ml spray can	-180°C to +450°C	MoS <sub>2</sub> dry lubricant <b>for universal use</b> . Protects surfaces from seizing and corrosion. Improves the performance of oils and greases.
8192	PTFESPRAY	400 ml spray can	-180°C to +260°C	PTFE dry lubricant with approval for foodstuff. The guide CNERNA approved in 1992. Ideal for application in roller bars and conveyor belts.  H2 NSF



**Assembly aids** 

Туре



Loctite	alternative*	Packing	range	Description
Anti-seize, fro	ee of metal			
8156/500	PASTE ES	500 g container	-25°C to +900°C	Universal, white metal-free anti-seize is recommended where cleanliness is critical. Can be used on stainless steel, copper alloys, in humid environments and for all other standard uses.  SECLF 216
Anti-seize wi	th approval for	foodstuff		
Assembly page		907 g container	-30°C to +400°C	White, metal-free anti-seize with approval for foodstuff. For use with stainless steel components that are used in the food and packaging industry. This product can also be used in humid environments.  FDA 21 CFR 178-3570, H1 NSF
8012/450		454 g brush tin	-30°C to	MoS <sub>2</sub> assembly paste with unsurpassed
		·	+400°C	lubricating characteristics, a high pressure capacity and ideal properties to protect parts during run up (cold starts) and in operation.
Aluminium-b	ased anti-seize	•		
8150/500 8150/1000 8151/400		500 g container 1 kg container 400 ml spray can	-30°C to +900°C	High-temperature resistant, grey anti- seize, which protects the threaded connec- tions from seizing and corrosion.
	anti-seize, cop			
8065/20		20 g (Stick)	-30°C to +980°C	C5-A® anti-seize pen <b>copper based</b> for screws, nuts, pipes, heat exchangers, etc.

Temperature







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MIL-PRF-907E

Typical fields of application: Screws on

exhaust systems and brake callipers.

similar properties (see page 580 and on for technical data or request that information from us.)

# **LOCTITE** - The complete program





### Metal Magic Steel (TM) Stick

Loctite 3463 is a kneadable, two component repair material to fill and repair cracks and defects in housings and pipelines. The material sticks to dry and wet surfaces and even cures under water. When cured, the material can be machine finished and painted.

Туре	Туре				
Loctite	alternative	Processing time	Hand tight	Hardening	Temperature range
3463	KALTMETALL*	3 minutes	6 minutes	10 minutes	-30°C to +120°C

temperature range: -35°C to max. +180°C, hardening in 30 minutes



### **Pipe Repair Kit**

Loctite 5070 is designed to be used for quick repairs to steel of plastic pipes/tubes, or to reinforce vulnerable areas. Supply volume: The set includes protective gloves, Loctite 3463 and a urethane-impregnated GFK-tape

Туре	Processing time	Temperature range
5070	3 minutes	-30°C to +120°C



### Tape band (extra strong)

LOCTITE

Adhesive tape for repairing, reinforcing, mounting and sealing. Suitable for all applications in plumbing and heading systems as well as automotive and industrial applications.



- Advantages: Can be torn by hand
  - Temperature range from -10°C to max. +70°C
    100% water resistant

  - Pressure resistant up to 4 bar

Туре	Туре	
Locite	alternative*	Roller length
5080/25		25 m
5080/50	KLBG 50/50 SIL	50 m

\* similar technical data, temperature range: 0°C to +60°C max., please request the rest



### **0-ring** set

LOCTITE.

With this set you can create your own O-rings in seconds.

The round cord included is cut to length and glued together in seconds using a special adhesive. The bond is as strong as the rubber itself.

Supply volume: NBR round cords (each 1 m) in diameters 1.6 mm, 2.5 mm, 3.2 mm, 5.9 mm, and 8.8 mm, cutting template, cutting knife, Loctite 406 adhesive, complete in a practical plastic case

Туре complete set

### Adhesive for rubber (round cords)

L@CTITE

Туре	Туре		Temperature	Fixing	
Loctite	Loxeal**	Packing	range	time*	Description
406/20	SK 32/20	20 g	To +120°C	2 - 10 sec.	Quick adhesion of rubbers (including
	SK 32/50	50 g			EPDM), plastics and elastomers. In
406/100		100 g			combination with the primer 7239/4, even
406/500	SK 32/500	500 g			plastics with poor adherence properties,
					such as FKM or PP, adhere to each other.

average value at 22°C, \*\*Similar properties (see page 553 and on for technical data or request that information from us.)



Fast rust di	issolver	L@¢TITE.
Туре	Packing	Function
8040	400 ml Spray can	Cools rusted up and seised parts (bolts, screws, nuts) to a temperature of approximately - 43°C. From a "shock freezing effect" microscopic cracks open in the layer of rust that can then be penetrated by the lubricant contained in the spray. Immediately afterwards the treated parts can be undone with minimal effort.

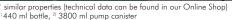
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#### Cleaner LOCTITE. Loctite alternative\* Packing Description Hand cleaner 7850/400 FAST ORANGE/440<sup>1)</sup> 400 ml bottle Hand cleaner with pumice and orange scent for gentle 7850/3000 FAST ORANGE/3800<sup>2</sup> 3 I pump canister cleaning up soiled hands without water. Removes oil, soot, tar, grease, glue, paint, resin and even bad smells. Dermatologically tested, biologically degradable Adhesive and sealant compound remover SPEZIALREINIGER 400 ml Removes hardened sealant and adhesives from most surfa tes within 10 to 15 minutes. Spray can Contact cleaner 400 ml 7039 Contact cleaner does not attack insulating varnish. For the Spray can cleaning of contacts, potentiometers, relays, fuses and connection elements, in terms of moisture displacement, it leaves $\boldsymbol{\alpha}$ water repellent film. Universal cleaner

750 ml spray bottle Universal cleaner, biologically degradable, solvent-free, non-

grease, oil, cutting oil and factory dirt.

toxic and non-inflammable, can be diluted with water. Removes



5 | canister

(DIN 38)

**Prepare surfaces** 

7840/750

7840/5000





- 1 - p - 1 - 1			
Туре	Туре		
Loctite	alternative*	Packing	Description
Cleaning and	degreasing		
7063/400	INDUSTRIEREINIGER	400 ml	Part cleaning quickly before applying the adhesives and
		Spray can	sealing compounds. Dries off quickly leaving no residues
7063/400P		400 ml pump bottle	e behind. Ideal for preparation of bonding surfaces. Can be
7063/10000	REINIGER i-5 <sup>1)</sup>	10 litre canister	used on metals, glass, rubber, the majority of plastics and
		(DIN 51)	painted surfaces.
Activator			
7240/90	AKTIVATOR 11 <sup>2)</sup>	90 ml spray can	Solvent-free activator to speed up the hardening of anaero-
	AKTIVATOR 11 L <sup>4)</sup>	200 ml	bic adhesives on passive surfaces such as rust-free stainless
		Spray can	steel, aluminium or passivated metals.
7458/500		500 ml container	
			ning while at the same time optimizing the bonding resi-
			stance. Low odour. Recommended for all application areas
			where rapid hardening and aesthetics are important role,
			such as in the manufacture or repair of loud speakers and
			electrical equipment housings where a clean and uniform ad-
			hesive joint is important.
Primer			
7239/4	PRIMER 7 <sup>3)</sup>	4 ml	Universal primer, suitable for application in all industrial pla-
			stics for improved adhesion of instant adhesives
			e.g. for FKM.
Zinc spray			· ·
7800	ZINKSPRAY	400 ml	Zinc spray, glossy, long-term corrosion protection for bright
		Spray can	ferrous components. Corrosion protection for ferrous compo-
		' '	nents post-processing and for the preservation of welding
			seams. Can also be used as a primer prior to painting.

Temperature range:  $-50^{\circ}\text{C}$  to max.  $+550^{\circ}\text{C}$ 





	9				
Туре	Туре				
Loctite	alternative*	Used for	Description		
Manual disp	ensing gun				
98414		50 ml bottle	Affordable manual dispensing device. Compatible with all		
97001		250 ml bottle	anaerobic adhesives (Loctite and Loxeal).		
Cartridge gu	Jn***				
97002	8000	310 ml cartridge	Can be controlled and metered pneumatically.		
2 K cartridge	e gun				
96001		50 ml dual cartridge	Automatically mixes Loctite® structural adhesives in the right		
96003		200 ml dual cartridge	proportions. The application of the product-specific dose is		
983438		400 ml dual cartridge	done without losses.		
Replacemen	Replacement mixer nozzles for 2-component cartridge gun				
984569**	HPKA-MD	50 ml dual cartridge	Replacement mixer nozzles (A system)		
984570**		200 & 400 ml dual cartridge	e		

<sup>\*</sup> similar properties (technical data can be found in our Online Shop), \*\* supply volume: 10 pieces,

more cartridge guns can be found on page 639



Industrial cleaner and cleaning cloths on page 582



tesa\*-adhesive technology from page 585













<sup>\*</sup> similar properties (technical data can be found in our Online Shop)

10 5 litre canister (DIN 51), 21 200 ml aerosol (especially economical), 21 20 ml content

# **Industrial sprays**

















### Industrial cleaners (brake cleaners)

Туре	Packing	Function
INDUSTRIEREINIGER	500 ml	Specially for professional use in industry and assembly.
	Spray can	Removes pore-deep grease, oil, dirt residues, soot, etc.
		Ideal for bonding surface preparation. Pleasant citrus scent.
REINIGER i-5	5 l canister	Specially for professional use in industry and assembly.
	(DIN 51)	Removes pore-deep grease, oil, dirt residues, soot, etc.
Accessories for canist	er goods	\
DPZ 10 PA	4	Professional pressure pump atomiser for approx. 1 litre cleaner (also solven

Accessories for canister goods
DPZ 10 PA

KHA DIN51

Professional pressure pump atomiser for approx. 1 litre cleaner (also solvent containing, but not acetone containing, e.g. REINIGER i-5, brake cleaner). Materials: PA/FKM.

Drain cock for 5 I and 10 I canisters (DIN 51). Reusable.

### **Leak detection sprays**

Туре	Packing	Function
LSS	400 ml	Leak detection spray (DVGW approved). Spray the area to be tested, any
	Spray can	leaks will be indicated by foaming. Suitable for compressed air, heating and
LSS-5	5   canister	compressed gas equipment of all types, air tanks, screw connections, valves
	(DIN 51)	and fittings.
		With corrosion protection, non-flammable.
Accessories for caniste	er goods 🔼 🛴	
DPZ 10		Professional pressure pump atomiser for approx. 1 litre REINIGER M-5/10,
		REINIGER LE-1, LSS-5 leak detection spray (not REINIGER i-5), materials:
KHA DIN51		PP/FKM. Drain cock for 5 l and 10 l canisters (DIN 51). Reusable.

#### **Multi-function oils**

Туре	Packing	Function
MUFUOL	400 ml	Silicone- and resin-free multi-purpose oil, protects, maintains, lubricates,
	Spray can	subverts water and dissolves rusted and oxidised connections. The corrosion additives form a protective, antistatic protective film, that prevents corrosion and wet formation. Does not negatively affect the conductivity of the handled material. Ideal for protection and care of all metal surfaces, electrical
		units, devices, motors, vehicles, weapons and tools. Pleasant vanilla scent.

### Foam cleaners

Туре	Packing	Function
SCHAUMREINIGER	400 ml	The cleaning foam easily removes dust, grease, nicotine accumulation, in-
	Spray can	sects etc from various surfaces. The antistatic additive prevents dirt from ac-
		cumulating again. Ideal for cleaning keyboards, monitors, writing tables etc.

### Adhesive and sealant compound removers

Туре	Packing	Function
SPEZIALREINIGER	400 ml Spray can	Dissolves and removes sealant, hardened adhesive residue, paint and varnishes quickly and easily. Dissolves oil, resin, grease and tar residues.  Adhesive and sealant compound remover can be used on metal, glass, wood, ceramics, stone and many other materials. For delicate surfaces, perform preliminary trials.

### Stainless steel care sprays

Туре	Packing	Function
EDELSTAHLSPRAY	400 ml Spray can	Highly effective stainless steel care ingredients for streak-free cleaning of all stainless steel and chrome-plate surfaces. Removes and reduces fingerprints, light surface lubricant and makes surface look like new.  Leaves a long lasting protective layer that repels water.  Prevents the formation of new dirt. Meets all purity requirements of DAB 10 and the European pharmacopoeia.

### **Zinc sprays (long-term rust protection)**

Туре	Packing	Function
ZINKSPRAY	400 ml	Long-term rust protection with 99% pure zinc in accordance with DIN 50976. Electrically conductive, hence suitable for spot welding colour. For
	Spray can	repair and optical adjustments of defects and welding seams.
		Firm adhesion, quick drying and weather resistant.

### Zinc sprays (zinc corrective sprays)

Туре	Packing	Function
ZINKSPRAY B	400 ml	Zinc corrective spray is an aluminium colour for repair and optical adjust-
	Spray can	ment of damaged points and welding at the zinc-plated parts.
		Firm adhesion, quick drying and weather resistant.

### Aluminium sprays

Туре	Packing	Function
ALUSPRAY	400 ml	Corrosion protection with 99.5% aluminium content for exhaust systems, alu-
	Spray can	minium components, galvanised surfaces, damaged zinc plating and to coat
		metals and for surface finishing.
		Abrasion resistant, heat resistant and quick drying.

# **Industrial sprays**

# ROSTUMWANDLER Packing Function ROSTUMWANDLER 400 ml Rust converting elastic single part primer for particularly resilient repainting. Spray can For iron, aluminium and zinc coated, as well as corrugated iron, concrete and asbestos cement. Can be painted and sprayed over, extremely weather, heat, sea water, oil and petrol resistant.

### Protective wax sprays

Туре	Packing	Function
PROTECTSPRAY	400 ml Spray can	Protective wax for all metals and unpainted parts against rust, water, dirt, road salt, etc. The ideal protective film to preserve tools and precision parts. Long-term protection during oversea shipping.  Easy to remove using INDUSTRIAL CLEANER.

### PTFE sprays

Туре	Packing	Function
PTFESPRAY	400 ml Spray can	Universally used as non-greasy sliding, lubricating and separating agents, e.g. on chutes in the plastics industry. Adheres to all materials, such as glass, rubber, wood, plastics and metal. Temperature stability from -60°C to a max. +260°C. Is water resistant and corrosion-protective at the same time. Ideal for the prevention of creaking and squeaking noises in various material composites. Reduces friction and wear, prevents dust formation. Especially suitable in demoulding processes caused by anti-bonding behaviour, for the coating of seals and O-rings, for lubricating purposes and as anti-bonding material.



Туре	Packing	Function
HAFTSCHMIERSPRAY	400 ml Spray can	High pressure adhesive lubricant can be exposed to great loads and reduces wear. Adhesive, non-dripping for quick cycle. High creep and penetrating ability in chain joints, bolts, cable braids, bearing, etc. Reduces the required drive energy by reducing friction value. Corrosion protecting in aggressive
		environment. Transparent, colourless lubricating technology. Very economical because of high functional safety and secure long-term lubrication.

### Refrigerant sprays

	-	
Туре	Packing	Function
KALTESPRAY	400 ml	Quick acting agent for freezing and shrinking metals.
	Spray can	To find errors like thermal breaks. Helps prevent heat damage when solde-
		ring.

### **Compressed air sprays**

Туре	Packing	Function
DRUCKLUFTSPRAY	400 ml	Easily removes dust and loose dirt even in areas that are not easily accessi-
	Spray can	ble. Sensitive surfaces can be cleaned without any contact.

### **Drilling and cutting oil sprays**

Туре	Packing	Function
SCHNEIDOLSPRAY	400 ml Spray can	Synthetic oil mixture with best corrosion behaviour. Excellent lubrication action with oxidation protection For all drilling and cutting tools and machines operated pneumatically and with compressed-air and tools operated at low temperature ranges. Extraordinary lubricating ability, even with clamped parts. Enables higher tool service life and reduces risk of breakage.

### Silicone spray

Туре	Packing	Function
SILIKONSPRAY	400 ml Spray can	Universal lubricating, separating, gliding and impregnating agent for the permanent care and protection of metal, rubber, and plastics. Eliminates squeaks and running noise, is waterproof, weather resistant, anti-static and dust-repellent.

### Welding protection sprays, silicone-free

Туре	Packing	Function
SCHWEISSSPRAY	400 ml	The silicone free separating agent prevents the adhesion of welding spatter,
	Spray can	protects nozzles and parts from sticking of weld spatters, and does not affect
		subsequent painting. Increases the torch service life.



















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### OKS Oils



### OKS 340/341 - chain protector, extremely adhesive

Temperature range:  $-30^{\circ}\text{C}$  to max.  $+180^{\circ}\text{C}$ .

Field of application: Synthetic lubricant for machine components that are exposed to high pressures or corrosive effects

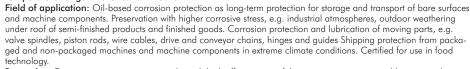
Properties: Extremely high lubricating ability, extremely adhesive and excellent resistant to being thrown-off, excellent wear protection, O-ring neutral, for fast running chains.

	Туре	Packing
	OKS 341-400ML	400 ml spray can
雷一心。	OKS 340-1L	1   container
	OKS 340-5L	5 l canister (DIN 51)
	OKS 340-25L	25 l canister (DIN 61)



### OKS 360/3601 - high performance corrosion protection for the food industry

Temperature range: -40°C to max. +80°C.



Properties: Optimum corrosion protection through high effectiveness of the corrosion protection additives, good creep and lubrication properties, after drying of the solvent forms a transparent, oily protective film, contains non-ferrous metal

Approvals: NSF H1 (OKS 360: Reg. 153877, OKS 3601: Reg. 154933)

Туре	Packing
OKS 3601-400ML	400 ml spray can
OKS 360-5L	5 l canister (DIN 51)





# OKS 370/371 - universal oil for food industry

Temperature range:  $-10^{\circ}$ C to max.  $+180^{\circ}$ C.

Field of application: High performance oil for precision engineering machine components in the textile and packaging industries

Properties: Taste- and odour neutral, extremely high lubricating ability, water repelling, dirt and rust removal, can be

Approvals: NSF H1 (OKS 370: Reg. 124382, OKS 371: Reg. 124384).

Туре	Packing
OKS 371-400ML	400 ml spray can
OKS 370-5L	5 l canister (DIN 51)
OKS 370-25L	25   canister (DIN 61)





### OKS 390/391 - cutting oil for all metals

Field of application: For machining processes on all metals.

Properties: Enables high cutting speeds, reduces physical effort, results in optimum cutting surfaces and increases tool service life; universal use in workshops and for assembly jobs

Type <b>OKS</b>	Type alternative*	Packing
OKS 391-400ML	SCHNEIDOLSPRAY	400 ml spray can
OKS 390-250ML		250 ml bottle
OKS 390-5L		5 I canister (DIN 51)
OKS 390-25L		25 l canister (DIN 61)



<sup>\*</sup> similar properties (technical data, see starting at page 563)



### OKS 450/451 - chains and adhesive lubricants, transparent

Temperature range: -30°C to max. +200°C.

Field of application: For fast running chains and other machine components that are exposed to high pressures or cor-

Properties: Extremely high lubricating ability, extremely adhesive, resistant to being thrown-off, excellent wear protection, water resistant, for lubricating flexible drives.

Туре	Packing
OKS 451-400ML	400 ml spray can
OKS 450-120 ML	120 ml chronolube
	cartridge
OKS 450-1L	1   container
OKS 450-51	5 L canister (DIN 51)



All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

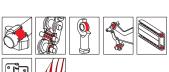
### OKS 600/601 - multi-oil

Temperature range: -30°C to max. +60°C.

Field of application: Low viscosity multi-oil for industry, workshop and hobby.

Properties: Extremely high lubricating ability, disassembly of rusted parts, good lubricating properties, moisture displacing, cleaning and care of metal surfaces, protection of electrical contacts.

	Туре	Packing
	OKS 601-400ML	400 ml spray can
ı	OKS 600-5L	5   canister (DIN 51)
ı	OKS 600-25L	25 l canister (DIN 61)







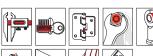
#### OKS 640/641 - service oil

**Temperature range:** -30°C to max. +60°C (after vaporising the solvent, up to max. +150°C)

Field of application: For the disassembly, lubrication and care of machine components and metal surfaces in industry,

workshop and hobby.

Properties: Good cleaning effect, temporary protection from corrosion, moisture displacing.





Туре	Packing
OKS 641-400ML	400 ml spray can
OKS 640-5L	5 l canister (DIN 51)





### OKS 670/671 - high performance lubricating oils with white solid lubricants

**Temperature range:**  $-30^{\circ}\text{C}$  to max.  $+60^{\circ}\text{C}$  (after vaporising the solvent, up to max.  $+150^{\circ}\text{C}$ )

Field of application: Long-term lubrication of machine components that are exposed to high pressures and dust or humidity - bicycle chain oil.

Properties: Good corrosion protection, ideal for chains in a dusty and humid environment, e.g. transport systems, packaging machines and automated bottling.

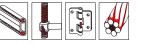








Туре	Packing
OKS 671-400ML	400 ml spray can
OKS 670-5L	5   canister (DIN 51)





#### OKS 700/701 - fine-care oils, synthetic

Temperature range: -50°C to max. +100°C.

Field of application: For lubrication and care of high-precision machine components.

Properties: Resin and acid-free, good creep behaviour, excellent wetting behaviour, plastic compatible, for use in preci-

sion engineering and optics.

Туре	Packing
OKS 701-100ML	100 ml spray can
OKS 701-400ML	400 ml spray can
OKS 700-51	5 L canister (DIN 51)







### OKS 3750/3751 - adhesive lubricants with PTFE

Temperature range: -35°C to max. +135°C

Field of application: Lubricating oil with PTFE additive.

**Properties:** Long operating times due to high temperature resistance and oxidation resistance, excellent protection against wear, adheres well, resistant to steam, alkaline and acidic disinfectants and cleaning agents, tasteless and odourless.

Approvals: NSF H1 (OKS 3751: Reg. 124801, OKS 3750: Reg. 124383).















Туре	Packing
OKS 3751-400ML	400 ml spray can
OKS 3750-5L	5   canister (DIN 51)













### Grease

### OKS 400 - MoS<sub>2</sub> multi-purpose high performance grease

Temperature range:  $-30^{\circ}\text{C}$  to max.  $+120^{\circ}\text{C}$ 

Field of application: For heavily loaded or impact-loaded roller and slide bearings, spindles and joints.

Properties: Formation of MoS<sub>2</sub> lubricating film for emergency running properties, wear-reducing, ageing and oxidation resistant, universal use high pressure grease, NLGI (National Lubricating Grease Institute) grade 2.









### OKS 402 - roller bearings high performance grease

Temperature range: -30°C to max. +120°C.

Field of application: For machine components such as roller and slide bearings, spindles and sliding guides under nor-

Properties: Wear decreasing, good pressure and water resistance, ageing and oxidation stable, multi-purpose grease, NLGI Grade 2.

Туре	Packing
OKS 402-400ML	400 ml cartridge
OKS 402-1KG	1 kg container
OKS 402-5KG	5 kg hobbock
OKS 402-25KG	25 kg hobbock





### OKS 403 - special grease for exposure to sea water

Temperature range: -25°C to max. +80°C

Field of application: Lubrication of machine components exposed to water and/or seawater, tried and tested in wet operating environments and in coastal and marine areas. Suitable as water pump grease.

Properties: Best suited as a special water resistant grease above and below water, adheres well, excellent corrosion protection, NLGI class 1-2



Туре	Packing
OKS 403-400ML	400 ml cartridge
OKS 403-1KG	1 kg container
OKS 403-5KG	5 kg hobbock





### OKS 422 - universal grease for long-term lubrication

Temperature range: -40°C to max. +140°C.

Field of application: For roller and slide bearings and spindles (incl. on tooling machines) at extreme temperatures and

Properties: Extremely shock and pressure resistant, excellent wear protection, long re-lubrication intervals, usage outside of normal performance ranges,  $\dot{N}$ LGI class 2.



Туре	Packing
OKS 422-120ML	120 ml chronolube cartridge
OKS 422-400ML	400 ml cartridge
OKS 422-1KG	1 kg container
OKS 422-5KG	5 kg hobbock
	OKS 422-120ML OKS 422-400ML OKS 422-1KG

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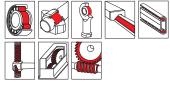
### OKS 424 - synthetic high-temperature grease

Temperature range: -30°C to max. +200°C.

Field of application: For roller and slide bearing at high temperatures and high loads, e.g. in exhaust gas ventilators. Properties: Good temperature resistance, good compatibility of plastics and elastomer, good resistance to aggressive environmental effects, NLGI Grade 1-2.



Туре	Packing
OKS 424-400ML	400 ml cartridge
OKS 424-1KG	1 kg container
OKS 424-5KG	5 kg hobbock



All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

### OKS 432 - high temperature bearing grease

Temperature range:  $-25^{\circ}\text{C}$  to max.  $+190^{\circ}\text{C}$ 

Field of application: For roller and slide bearing at high temperatures and high loads, e.g. for casting ladles, hot air

**Properties:** Good temperature and pressure resistance. Excellent wear protection, high oxidation and ageing resistance, NLGI class 2.

OKS 432-5KG

NEOT Class 2.		
Туре	Packing	
OKS 432-400ML	400 ml cartridge	
OKS 432-1KG	1 ka container	

5 kg hobbock













### OKS 470/471 - white all round high performance grease (also for food technology)

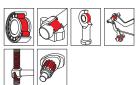
Temperature range: -30°C to max. +120°C.

Field of application: For heavily loaded roller and slide bearings, spindles and sliding guides, when dark-coloured lubricants cannot be used.

**Properties:** Good pressure characteristics, wear-reducing, ageing and oxidation stable, water resistant, hygienically harmless, NLGI Grade 2.

Approvals: OKS 470: NSF H2 (reg. 137707).

Туре	Packing
OKS 471-400ML	400 ml spray can
OKS 470-80ML	80 ml tube
OKS 470-400ML	400 ml cartridge
OKS 470-1KG	1 kg container
OKS 470-5KG	5 kg hobbock









### OKS 490 - gear grease, sprayable

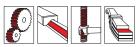
Temperature range:  $-30^{\circ}\text{C}$  to max.  $+220^{\circ}\text{C}$ .

Field of application: For gears with high-pressure and high circumferential speeds. Lubrication of guides and sliding rails.

**Properties:** Very good pressure resistance due to EP additive and solid lubricants. Protects the tooth flanks, even with extended re-lubrication intervals, NLGI class 0.



Туре	Packing
OKS 490-1KG	1 kg container





**NSF** 







### OKS 476 - multi-purpose grease for the food industry

Temperature range: -30°C to max. +110°C

Field of application: For roller and slide bearings and other machine components in the food processing industry. Properties: Resistant against cold and hot water, as well as disinfectants and cleaning agents, oxidation resistant, wear-reducing, universal use multi-purpose grease for the food industry, NLGI (National Lubricating Grease Institute) grade 2. Approvals: NSF H1 (reg. 137619).

Туре	Packing
OKS 476-400ML	400 ml cartridge
OKS 476-1KG	1 kg container
OKS 476-5KG	5 kg hobbock











### OKS 477 - tap grease for the food industry

**Temperature range:**  $-10^{\circ}$ C to max.  $+140^{\circ}$ C

Field of application: Sealing lubrication for adapted sliding surfaces, e.g. ground components such as stopcocks, metering pistons, valves, beer taps, etc. Maintenance lubrication for plastic and rubber components such as stuffing boxes, lip seals and O-rings. Roller and slide bearing lubrication for slow-turning parts, gears or chains on bottling and packaging machines, agitators, grinders, etc.

**Properties:** Best suited as a sealing lubricant for the food and drink industry, e.g. on bier taps. It is odourless and tasteless and does not affect the properties of the beer froth. Meets strictest standards of hygiene. Resistant to hot and cold water, steam, aqueous-alkaline and acidic disinfectants and cleaning agents.

Approvals: NSF H1 (reg. 135750), UBA guideline for drinking water, approval from BPV Weihenstephan

Туре	Packing
OKS 477-80ML	80 ml tube
OKS 477-1KG	1 kg container
OKS 477-5KG	5 kg hobbock







Webshop Service



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### OKS 479 - high temperature grease for the food industry

Temperature range:  $-35^{\circ}$ C to max.  $+120^{\circ}$ C (temporarily up to max.  $+160^{\circ}$ C)

Field of application: Fully synthetic grease used in food processing to lubricate roller and slide bearings, as well as other machine components at high operating temperatures. Also suited for lubricating fittings, seals, elastic mouldings and components made of elastic rubber material in hot and cold water.

**Properties:** Universal use due to good high-temperature properties, long-term lubrication effect and excellent adhesion to metal surfaces, resistant to hot and cold water, steam, aqueous-alkaline and acidic disinfectants and cleaning agents, high resistance to oxidation and ageing, NLGI class 1.

Approvals: NSF H1 (reg. 135675)

Туре	Packing
OKS 479-120ML	120 ml chronolube cartridge
OKS 479-400ML	400 ml cartridge
OKS 479-1KG	1 kg container
OKS 479-5KG	5 kg hobbock





### OKS 1110 - multi-silicone grease

Temperature range: -40°C to max. +200°C

Field of application: For fittings, seals and plastic parts.

Properties: Compatible with plastics and elastomers, fully EPDM-compatible, resistant to cold and hot water as well as acetone, ethanol, ethylene glycol, glycerine and methanol. No drying out or bleeding, tasteless and odourless, extremely adhesive, multi-purpose silicone grease, NLGI class 3.

Approvals: NSF H1 (reg. 124381), UBA guideline for drinking water.

Туре	Packing
OKS 1110-10ML	10 ml tube
OKS 1110-80ML	80 ml tube
OKS 1110-400ML	400 ml cartridge
OKS 1110-500G	500 g container
OKS 1110-5KG	5 kg hobbock





### OKS 4200 - synthetic high temperature bearing grease with MoS<sub>2</sub>

Temperature range: -10°C to max. +180°C

**Field of application:** Grease lubrication for slide bearings and roller bearings in high temperature ranges, where greases based on mineral oils are no longer used, e.g. on hot air blowers and ventilators, autoclaves, drying ovens or systems in steelworks and foundries.

**Properties:** Drip-proof high-temperature bearing grease for wide range of temperatures with high resistance to oxidation and moisture. Best suited for long-term lubrication of lubrication points subjected to high temperatures. With organic molybdenum complex to increase performance.

Туре	Packing
OKS 4200-400ML	400 ml cartridge
OKS 4200-1KG	1 kg container
OKS 4200-5KG	5 kg hobbock





### OKS 4220 - high temperature bearing grease

Temperature range: -20°C to max. +280°C

Field of application: Grease lubrication for slide bearings and roller bearings in high temperature ranges, used for bearings under the influence of chemicals and hydrocarbons

**Properties:** For long-term lubrication of lubrication points subjected to high temperatures of up to +280° C, high resistance to water, steam and chemicals, compatible with plastic and elastomer, can also be used in food processing, NLGI class 2.

Approvals: NSF H1 (reg. 124380)

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	Туре	Packing
	OKS 4220-40ML	40 ml tube
	OKS 4220-500G	500 g container
	OKS 4220-800G	800 g cartridge
1	OKS 4220-1KG	1 kg container
1	OKS 4220-5KG	5 kg hobbock





Loctite special hand cleaner from page 561







PE canisters + buckets from page 642

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

### OKS Dry lubricants

### OKS 110/111 - MoS<sub>2</sub> powder, micro-fine

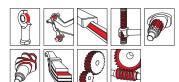
Temperature range: -185°C to max. +450°C.

Field of application: For improving sliding properties of machine components, devices and precision mechanisms. For long-term and possibly even life-long lubrication. Powder is also suited for incorporation into plastics, seals, packages and sintered metals in order to improve their sliding properties.

Properties: Running-in lubricant in combination with oils and greases. Prevents friction and wear, even at high pressures.

Good adhesion, even on microfinished surfaces. For difficult deformation processes. For pressing in bearings.

Туре	Packing
OKS 111-400ML	400 ml spray can
OKS 110-1KG	1 kg container
OKS 110-5KG	5 kg hobbock







### OKS 491 - gear spray, dry

Temperature range: -30°C to max. +100°C.

Field of application: Dry lubrication of slowly-turning open pinion gears, steel cables etc., that are exposed to high pressures, dust, or corrosive influences such as outdoor weathering. **Properties:** Decreases friction and wear, prevents sticking of dust and dirt.

Туре	Packing
OKS 491-400ML	400 ml spray can







### OKS 511 - MoS<sub>2</sub> bonded coating, fast-drying

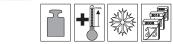
Temperature range: -180°C to max. +450°C

Field of application: Dry lubrication for temporary operation or long downtimes in dusty environments and with low

Properties: Running-in lubricant in combination with oils and greases, has emergency running properties, dries at room temperature





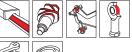


### OKS 571 - PTFE bonded coating

Temperature range: -180°C to max. +260°C.

Field of application: Dry lubrication of sliding surfaces of different materials at low pressures, low slide speeds, and in

Properties: Colourless, non-soiling sliding and separating film, prevents tribocorrosion, dries at room temperature.



Type <b>OKS</b> OKS 571-400ML	Type alternative*	Packing
OKS 571-400ML	PTFESPRAY	400 ml spray can

similar properties (technical data, see starting at page 563)













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OKS

### **Pastes**

### OKS 200 - MoS<sub>2</sub> assembly paste

Temperature range:  $-35^{\circ}\text{C}$  to max.  $+450^{\circ}\text{C}$ 

Field of application: Assembly paste for press-fitting wheels, shafts, supports or bearings to prevent scuffing. Non-stick primer for moving threads (e.g. thread spindles), supports, guideways and slideways to prevent stick-slip. Wear-in lubrication for heavily loaded sliding surfaces, e.g. slide bearings, gear drives, crankshafts for generating emergency running

Properties: Highly effective due to the strong affinity of the MoS<sub>2</sub> to metals. Lowest possible friction with highest possible

resistance. Resistant to water, ons, greases, chemicals and hydrautic media		
Туре	Packing	
OKS 200-40ML	40 ml tube	
OKS 200-250G	250 g container	
OKS 200-1KG	1 kg container	
OKS 200-5KG	5 kg hobbock	





NSF



### OKS 235 - aluminium paste (anti-seize)

Temperature range: -40°C to max. +1100°C.

Field of application: For the assembly of screw and bolt connections that are exposed to high temperatures and corro-

**Properties:** Prevents sticking and rusting optimum balance of screw tightening torque to achievable pretensioning, prevents seizing, lubricating and separating paste.

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Туре	Packing
OKS 235-250G	250 g brush tin
OKS 235-1KG	1 kg container







### OKS 252 - white high temperature paste for the food industry

Temperature range: -40°C to max. +160°C (after vaporising the oil contained inside, up to max. +1200°C) Field of application: Lubrication of all types of heavily loaded sliding surfaces with low slide speeds or oscillating movements, e.g. for screw, push-in and bayonet connections made of steel or NE metals. Assembly paste and corrosion protection for screws, bolts, pins, sleeves, flanges, spindles and fits in the entire food industry. Separation of threaded connection subject to high temperatures, even after long periods of operation.

Properties: Adheres well to metal surfaces, good water resistance and good corrosion protection.

Neutral to alloyed steels as it is free of metallic pigments and sulphurous components.

Approvals: NSF H1 (reg. no. 135748)

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Туре	Packing
OKS 252-200G	200 g dispenser
OKS 252-250G	250 g brush tin
OKS 252-1KG	1 kg container
OKS 252-5KG	5 kg hobbock













### OKS 240/241 - fire resistant paste (copper paste)

Temperature range: -30°C to max. +200°C (after vaporising the oil contained inside, up to max. +1100°C) Field of application: For assembly of screw connections that are exposed to high temperatures and corrosive effects. Properties: Prevents sticking and rusting, optimum balance of screw tightening torque to achievable pretensioning, classic anti-seize paste.

Туре	Packing
OKS 241-400ML	400 ml spray can
OKS 240-8ML	8 ml tube
OKS 240-75ML	75 ml tube
OKS 240-250G	250 g brush tin
OKS 240-1KG	1 kg container







### OKS 245 - copper paste with high performance corrosion protection

Temperature range: -30°C to max. +150°C (after vaporising the oil contained inside, up to max. +1100°C) Field of application: For assembling hose connections exposed to high temperatures and corrosive effects, such as: on combustion engines, pipe/flange/fitting screw connections from superheated steam pipes, exhaust pipe and combustion chamber screw connections, fastening screws from gas and oil burners, suitable for brake systems of motor vehicles. Properties: To prevent sticking, seizing or rusting of screw connections when exposed to water, completely resistant to water and salt water, extremely adhesive.



Туре	Packing
OKS 245-250ML	250 ml brush tin
OKS 245-1KG	1 kg container
OKS 245-5KG	5 kg hobbock





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### OKS 250/2501 - white all-round paste, metal free

**Temperature range:**  $-40^{\circ}$ C to max.  $+200^{\circ}$ C (after vaporising the oil contained inside, up to max.  $+1400^{\circ}$ C) Field of application: High-temperature paste for screws and sliding surfaces that are exposed to high pressures and

Properties: Optimum balance of screw tightening torque to achievable pretensioning, metal free, excellent corrosion protection, ideal for stainless steel connections.

Approvals: Type OKS 250: NSF H2 (reg. 131379).

Type <b>OKS</b>	Type alternative*	Packing
OKS 2501-400ML		400 ml spray can
OKS 250-8ML		8 ml tube
OKS 250-80ML		80 ml tube
OKS 250-250G	PASTE ES PP	250 g brush tin
OKS 250-1KG	PASTE ES	1 kg container



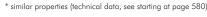












### OKS 260 - white assembly paste

Temperature range: -25°C to max. +150°C.

Field of application: For screws and sliding surfaces that are exposed to high pressures at low velocities.

Properties: Optimum balance of screw tightening torque to achievable pretensioning, prevents frictional corrosion, metal free, water resistant.









### OKS 1103 - heat-conducting paste to protect electronic components from overheating

Temperature range:  $-40^{\circ}$ C to max.  $+180^{\circ}$ C

Field of application: Protection of sensitive components, such as sensors, probes and measuring instruments, or semiconductors, such as diodes, transistors and thyristors, by reinforcing the thermal coupling to the heat sink or metal hou-

Properties: Highly effective due to good heat conductivity, electrically insulated, resistant to acids and alkalis.



Туре	Packing
OKS 1103-40ML	40 ml tube
OKS 1103-500G	500 g container
OKS 1103-5KG	5 kg hobbock













#### OKS 2610/2611 - universal cleaner

Field of application: For machine components and surfaces with oily or greasy soiling.

Properties: Evaporates quickly and without residue, high cleaning power, no undercooling, cleaner for lubricating and bonding locations.

Type <b>OKS</b>	Type alternative*	Packing
OKS 2611-500ML	INDUSTRIEREINIGER	500 ml spray can
OKS 2610-5L	REINIGER i-5	5   canister (DIN 51)
OKS 2610-25L		25 I canister (DIN 61)









#### OKS 2631 - multi foam cleaner

Field of application: Removes resilient organic soiling such as nicotine, grease and silicone coatings; also from vertical

Properties: Cleans metals, plastics, glass and rubber in catering trade, offices and vehicles.

Type <b>OKS</b>	Type alternative*	Packing
OKS 2631-400ML	SCHAUMREINIGER	400 ml spray can









### OKS 2650 - BIOlogic industrial cleaner, water-based concentrate

Field of application: For cleaning cooling units, beverage and vending machines, tiles, ceramics or natural stone, construction machinery and trucks (canvases), tooling machines and workshop floors.

**Properties:** Water-based alkaline cleaner for removing oily, greasy and sooty substances. Free of organic solvents and phosphates. No harmful vapours during use. Suitable for use with high pressure cleaners. Biodegradable. Approvals: NSF A1 (reg. no. 129003)

Instructions for use: Can be diluted up to a maximum of 1:10 with water, depending on degree of soiling.10 with

Туре	Packing
OKS 2650-500ML	500 ml pump spray bottle
OKS 2650-5L	5 l canister
OKS 2650-25L	25 l canister





<sup>\*</sup> similar properties (technical data, see starting at page 562)

### Corrosion protection

### OKS 2100/2101 - protective film for metals

Temperature range: -40°C to max. +70°C

Field of application: Preservation of bare metal surfaces of all types that are stored for a long period of time and exposed to weather conditions. Ideal protection for spare parts with direct installation option without previously removing the

Properties: Clean protective film, excellent corrosion and oxidation protection, suitable for all climate zones, no surface

Approvals: Type OKS 2100: NSF H2 (reg. 142256)

Туре	Packing
OKS 2101-400ML	400 ml spray can
OKS 2100-5L	5 l canister
OKS 2100-25L	25 l canister





### OKS 2301 - mould protection spray

Temperature range:  $-40^{\circ}$ C to max.  $+70^{\circ}$ C

Field of application: Preservation of bare metal surfaces of all types that are stored for a long period of time and exposed to weather conditions. Ideal disposition and storage protection for spare parts with direct installation option. Properties: Highly effective due to good film forming properties with long-lasting water resistance. Ideally suited for generating anti-slip, greenish protective films. Excellent corrosion and oxidation protection with lubricating effect.



Type Packing	
Tacking	
OKS 2301-400ML 400 ml spray car	í





### OKS 2511 - zinc protection spray

Temperature range: Max.  $+400^{\circ}C$ 

Field of application: Long-term corrosion protection based on zinc for the first layering. For use in steel construction and air conditioning. Repair of welding seams on zinc-plated surfaces, e.g. after welding, drilling or cutting processes. Primer of ferrous metals, when zinc plating cannot be implemented, e.g. for vehicle or boat repairs, in civil and bridge engineering, in tank and overhead line construction, grids, railings and traffic light posts, exhaust systems, gutters. Also as adhesive primer for coating systems.

Properties: Highly effective due to active, cathodic corrosion protection. Wide range of applications as a durable corrosion protection for thermally stressed metal parts. It supplements the zinc plating and forms a rough holding primer for subsequent coats of paint. Also suitable for spot welding. Fast-drying.



Туре	Packing
OKS 2511-400ML	400 ml spray can









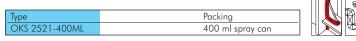
### OKS 2521 - gloss zinc spray

Temperature range:  $+10^{\circ}$ C to max.  $+240^{\circ}$ C

Field of application: Decorative corrosion protection based on zinc and aluminium powder as a second layer over zinc spray (e.g. OKS 2511) to form a weather resistant surface with aluminium gloss finish. In steel construction and air conditioning, for the repair of zinc plating that has been marked or damaged by soldering, drilling or cutting, without subsequent coats of paint. Suitable as a decorative, gloss finish as with normal zinc sprays.

Properties: Highly effective due to proven formula with high zinc and aluminium content. It combines excellent zinc pro-

tection with decorative aluminium gloss finish. Full penetration welding, abrasion resistant and can be painted over. Fastdrying.





### OKS 2531 - aluminium metallic spray

Temperature range: -30°C to max. +400°C (temporary: up to max. +800°C)

Field of application: Coating for tubes and aeration channels, furnaces, boilers, heating systems, containers, exhaust systems, silencers, metal alloy structures in commercial vehicles, repair of mechanically (chips) or chemically (road salt) damaged aluminium rims.

Properties: Ideal for exclusive, decorative corrosion protection, universal protective and decorative coating for all materials, high coverage, fast-drying.







All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

### Service products

### OKS 611 - rust remover with MoS<sub>2</sub>

OKS 1361 - silicone separating agent

Approvals: NSF H1 (reg. 129481).

Field of application: Universal rust remover for industry, workshops and hobbies, for the non-destructive disassembly of stuck or rusted machine components.

**Field of application:** Separating and lubricating agents in plastics processing. **Properties:** Chemically neutral, solvent free, colourless, water repelling, insertion aid for rubber profiles, lubrication of

Properties: Excellent creeping properties, moisture displacing, good lubricating properties through MoS<sub>2</sub>

Туре	Packing
OKS 611-400ML	400 ml spray can

















cutting edges, care and impregnation of plastic surfaces and textiles.













# OKS 1511 - silicone-free separating agent

Field of application: Silicone-free separating agent for electro and inert gas arc welding, no sticking of welding spatter, increases torch service life, highly effective mould release agent for plastics processing, universal solvent-based welding spray.

Туре	Type alternative*	Packing
OKS 1511-400ML	SCHWEISSSPRAY	400 ml spray can

<sup>\*</sup> similar properties (technical data can be found in the Online Shop or request that information







### OKS 2711 - refrigerant spray

Field of application: For rapid under-cooling of smaller surfaces and parts to -45°C, simulation of cold-start conditions for automotive engines, search for thermo-related interruptions, protection of adjacent areas while soldering or welding, lighter assembly of press fits.

Type <b>OKS</b>	Type alternative*	Packing
OKS 2711-400ML	KALTESPRAY	400 ml spray can

<sup>\*</sup> similar properties (technical data can be found in the Online Shop or request that information from us.)





#### **OKS 2731 - compressed air spray**

Field of application: For maintenance jobs in electronics, precision mechanics, optics, and all kinds of office equipment, removal of dirt particles from inaccessible areas.

Properties: Dry and oil-free pressurised gas mixture, evaporates quickly and with no residue.

Type <b>OKS</b>	Type alternative*	Packing	
OKS 2731-400ML	DRUCKLUFTSPRAY	400 ml spray can	LLCC

<sup>\*</sup> similar properties (technical data can be found in the Online Shop or request that information from us.)





### OKS 2800/2801 - leak detector

Field of application: Leak detection spray for the detection of leaks on pressurised pipelines, fittings and containers. Properties: bubble formation indicates loss of gas, universal use, non-toxic, suitable for use on compressed air, oxygen, and gas equipment as well as refrigerating machines. Approvals: DIN DVGW (reg. NG 5170AO0659).

Type <b>OKS</b>	Type alternative*	Packing
OKS 2801-400ML	LSS	400 ml spray can
OKS 2800-5L	LSS-5	5 I canister (DIN 51)

<sup>\*</sup> similar properties (technical data can be found in the Online Shop or request that informa-





### OKS 2901 - belt tuning

Field of application: Universally usable for all V-belts, round belts, and flat belts. Properties: Prevents slip, protects the belt from drying out and wear, increases service life and suppresses squeaks.

Туре	Packing
OKS 2901-400ML	400 ml spray can





Webshop Service

### Lubricants/lubrication technology



### Special oils for pneumatic lubricators

Temperature range: -35°C to max. +85°C

Туре	Packing
Standard oil: In h	neated halls or outside areas > 5°C
S OL	1 litre
S OL 5	5 litres (DIN 51)
S OL 10	10 litres (DIN 51)
S OL 20	20 litres (DIN 61)
Special oil: For in	ncreased condensate emergence e.g. unheated halls or outside areas < 5°C
S OL Wi	1 litre
S OL Wi 5	5 litres (DIN 51)
S OL Wi 10	10 litres (DIN 51)
S OL Wi 20	20 litres (DIN 61)



### Special oils for pneumatic lubricators in the food industry

Corresponds to the Guidelines for cleanliness laid down in the German Pharmacopoeia (DAB 10) and the FDA-Regulations 21 CFR 178.3620 (a). The oil is clear as glass and is totally odourless and tasteless.

Suitable:	E I	the all reduces
Sultable:	rooa	ingustry

À			
5			

Туре	Packing
S OL LE	1 litre
S OL LE 5	5 litres (DIN 51)
S OL LE 10	10 litres (DIN 51)
S OL LE 20	20 litres (DIN 61)



### **Special oil for piston compressors**

Туре	Packing
CD 100	1 litre
CD 100 5	5 litres (DIN 51)



### Hydraulic oil - HLP - primary raffinate

DIN 51524/2

**Applications:** Recommended for use in high performance hydraulic systems for heavy-duty operations, including high-rev/high-pressure applications in vane, gear and axial piston pumps. Excellent compatibility with bronze and steel components in addition to all types of valves and servos. Recommended for use when lubricating tooling machines that require technology resistant to wear. Suitable for customary lubrication systems for spindles and gears.

Туре	Туре	
46 mm <sup>2</sup> /sec*	32 mm <sup>2</sup> /sec*	Packing
HLP 46 OL	HLP 32 OL	1 litre
HLP 46 OL 5	HLP 32 OL 5	5 litres (DIN 51)
HLP 46 OL 10	HLP 32 OL 10	10 litres (DIN 51)
HLP 46 OL 20	HLP 32 OL 20	20 litres (DIN 61)

<sup>\*</sup> viscosity at 40°C

Media: Mineral oil

### Refillable compressed air spray can

Suitable: Suitable for all liquids that can be processed with compressed air (except for alkaline or acidic liquids attak-king plastics). Can be used in all workshops and industries in which loose goods, such as cutting oil, rust remover, leak detection spray, lubricating and separating agents are used. The inner wall of the spray nozzle is coated and can be filled with air from any commercially available tyre inflator or directly with the optional filling spouts. Max. fill pressure: 10 bar, max. temperature: +40°C.

Туре	Description	
DSD 500	Refillable compressed air spray can with 500ml liquid filling quantity inclusive of the finely	
	atomizing spray head.	
DSD 500 REP	Spare part packet for DSD 500 (contains valve, point spraying spray head, point spraying	
	spray head with additional tube, fine atomising spray head, finest atomising spray head).	
DSD 500 FS	Filling spouts for refilling the DSD 500 spray nozzle, suitable for NW 7.2 workshop coupling.	
	For filling with compressed air, the compressed air spray can is simply pressed onto the sockets.	



#### Oil level inspection glass with reflector

**Suitable:** To indicate the oil level in the containers. **Materials:** Body: aluminium, window: Transparent glass **Temperature range:** -10°C to max. +250°C **Pressure range:** 0 up to 15 bar (11/2" - 2": up to 30 bar)

Type inspec-	Туре	Connect.	Thread		Type inspec-	Туре	Connect.	Thread	
tion glass	counter nut	thread	length	SW	tion glass	counter nut	thread	length	SW
OSA 14	GM 14 MS	G 1/4"	8	17	OSA 10	GM 10 MS	G 1"	10	40
OSA 38	GM 38 MS	G 3/8"	9	22	OSA 114	GM 114 MS	G 1 1/4"	12	50
OSA 12	GM 12 MS	G 1/2"	9	27	OSA 112	GM 112 MS	G 1 1/2"	17	55
OSA 34	GM 34 MS	G 3/4"	11	32	OSA 20	GM 20 MS	G 2"	16	70

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

# WD-40 multi-purpose oil

Suitable: Silicone- and resin-free multi-purpose oil with 5-fold function. It can be used as a rust remove, lubricant (also in machining), contact spray, corrosion protection and part cleaner.

The number 1 problem solver - proven thousands of times over!

Туре	Content Packing
WD40-300	300 ml Smart-Straw-spray can
WD40-400	400 ml Classic spray can
WD40-500	500 ml Smart-Straw-spray can
WD40-5000	5 litre Canister (DIN 40)
WD40-SPRAY	600 ml Atomizer (empty) for canister goods



smart-Straw-
spray can
500 ml

atomizer

# WD-40 specialists

Oil binding agents & oil binding cloths from page 581

WD-40 specialists			
Туре	Packing	Spray can	Description
Drilling and cutting oil			<u> </u>
WD40 SCHNEIDOL-400	400 ml	Smart-Straw	Improves machining processes for all metals, reduces heat generation and reduces wear, extends the service life of cutting tools and drills.
Brake cleaner			
WD40 BREMSEN-500	500 ml	Classic	Brake cleaner, residue free, works immediately, powerful spray, can be sprayed upside down.
Contact spray			
WD40 KONTAKT-100	100 ml	Classic	Fast-acting contact spray, removes oil, dirt, flux and oxida-
WD40 KONTAKT-400	400 ml	Smart-Straw	tion residue, dries quickly without leaving behind any residue, NSF K2.
White lithium grease spra			
WD40 LITHIUM-400	400 ml	Smart-Straw	Long-lasting lubrication without dripping or running, reduces friction from metal parts and thus keeps connections open, even under high pressure or at high temperatures, NSF H2. Temperature range: -18°C to max. +145°C
PTFE lubricant spray			
WD40 PTFE-400	400 ml	Smart-Straw	For use on metal, glass, vinyl, rubber and plastic, extends the service life of tools and devices, reduces friction and wear, long-lasting formula with excellent lubricating properties, NSF H2.  Temperature range: -20°C to max. +100°C
PTFE dry lubricant spray WD40 PTFE T-400	400 ml	Smart-Straw	Aug Gara DTEE deal de area es es de la destar es
WD40 FITE 1-400	400 mi	Smari-Siraw	Anti-friction PTFE dry lubricating spray, improved lubricating properties at high temperatures and under high pressure, does not attract dust, dirt or oil, is an excellent lubricating and separating agent, NSF H2.  Temperature range: -45°C to max. +260°C
Rust remover			
WD40 ROSTLO-100	100 ml	Classic	Powerful and fast acting, penetrates and separates stuck
WD40 ROSTLO-400	400 ml	Smart-Straw	parts, highly water-repellent, NSF H2.  Temperature range: -20°C to max. +90°C
Lock cylinder spray			
WD40 SCHLZYL-100	100 ml	Classic	Specifically for servicing all types of lock cylinders. The silicone-free and grease-free formula, as well as the high capillary action, allow the product to seep into the cylinder mechanism and clear blockages without gumming up. It leaves behind a thin lubricating film, which additionally provides protection against corrosion.  Temperature range: -70°C to max. +150°C
Silicone spray	100 !	Cl :	
WD40 SILIKON-100 WD40 SILIKON-400	100 ml 400 ml	Classic Smart-Straw	Excellent lubricating properties, water-repellent, protects against moisture; suited for metals, wood, plastics and rubber, NSF H2.  Temperature range: -35°C to max. +200°C
Universal cleaner			
WD40 REINIGER-500	500 ml	Smart-Straw	Fast acting, removes grease, oil, dirt and rust, without leaving any residues, especially suited to metals, extractor hoods and floor coverings, NSF K1.



brake cleaner 500 ml

lithium grease

PTFE lubricant spray 400 ml



lubricant spray 400 ml

rust remover







lock cylinder

cleaner spray
500 ml 100 ml
All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

technology

from page 585

# Lubricants/lubrication technology



# **Pneumatic suction devices for liquids**

Working pressure: 6 to 8 bar Application: By actuating the suction device a vacuum is generated in the container. As a result non-inflammable, non-toxic liquids are sucked into the container through the suction hose supplied. It is recommended that the container of the liquid be emptied on reaching its mean level of filling as this would prevent the liquid from flowing out with the vacuum-

Recommendation: The device is ideal for an oil change in the gears, motors and compressors. The oil can easily be sucked out through the oil filler necks. Use petrol or other combustible liquids without dilution!

Туре	Container cont	ent Temperature range	Connection
SAUGPB	0.6	0°C to max. +50°C	Coupling plug NW 7.2*

<sup>\*</sup> standard coupling



## PE canister

Material: HD-PE

Media: Water, many acids, bases, salt solutions and oils. Partially suitable for solvents.

Туре	Content	Dimensions (L x W x H)	Shutter/filling opening	HAZMAT licence (UN)
BEH KANISTER 1	11	70 x 89 x 214	DIN 25 with a spout	No
BEH KANISTER 2	2	109 x 145 x 181	DIN 45	Yes
BEH KANISTER 5	5 l.	194 x 168 x 228	DIN 51	Yes
BEH KANISTER 10	10 l	233 x 204 x 324	DIN 51	Yes
BEH KANISTER 20	20 l	290 x 260 x 381	DIN 61	Yes



# **Drain cocks for plastic canisters**

Materials: Body: PE, lever: PP, seal EPE (PE foam)

,	, , ,		
		For canister threads	
Туре	Thread female	male Ø	Thread pitch
KHA DIN45	DIN 45 (Ø internal: 41.0 mm)	44.6	4
KHA DIN51	DIN 51 (Ø internal: 50.2 mm)	54.8	5
KHA DIN61	DIN 61 (Ø internal: 55.6 mm)	60.5	6



# Measuring cans and measuring cups

Туре		Content			
Aeasuring can (PE, white), with flexible discharge hose, cover, end cap and scale.					
BEH MKANNE 1 PE		1			
BEH MKANNE 2 PE		2			
BEH MKANNE 5 PE		5 l.			
Measuring cup (PP, trai	Measuring cup (PP, transparent), scaled, food-safe				
BEH MBECHER 1 PP		1			
BEH MBECHER 2 PP		2			
BEH MBECHER 5 PP		5 l.			



# Funnel, polyethylene

Туре	Description
TRICHTER 50-120 SET	Set of funnels in Ø 50/75/100/120 mm with retaining tab, fixed discharge
TRICHTER 50-160 SET	Set of funnels in Ø 50/75/100/120/150/160 mm with retaining tab, fixed discharge
	(Ø 160 mm with removable brass screen)
TRICHTER 160 FLEX	Ø 160 mm funnel, with flexible discharge (330 mm), removable brass screen



Work gloves on page 589



PE canisters + buckets from page 642



from page 213

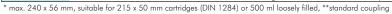
# **Industrial oiler**

Description: Industrial oiler with brass double-pump, gravity actuated suction lance and aluminium spray pipe.

Туре	Туре		
lype PE container	metal container	Spray pipe length	Content
MSOL 200	MSOL 200 HD	135	200 ml
MSOL 300	MSOL 300 HD	165	300 ml
MSOL 500	MSOL 500 HD	165	500 ml

# Compressed air grease presses

	Weight	Air consump-	Operating	For grease	Compression	Air
Туре	kg	tion I/min.	pressure	cartridges*	ratio	connection
Material flow in the interval (with each triggering only a small amount of grease flows)						
FEPR LU	1.2	170	2 - 10 bar	400 g	40:1	Coupling plug NW 7.2**
Continuous material flow (as long as the trigger is depressed, grease is flowing)						
FEPR LU K	1.6	370	4 - 10 bar	400 g	40:1	Coupling plug NW 7.2**





# Grease presses for 400 g grease cartridges\*

|--|

Туре	Version	Connection	Figure
Grease press assen	ıbly		
FEPR R	Grease press with tube and coupling	R 1/8"	Press incl. 1
FEPR S	Grease press with hose (300 mm) and coupling	R 1/8"	Press incl. 2
FEPR RS	Grease press with tube, hose (300 mm) and coupling	R 1/8"	Press incl. 1 & 2
Replacement parts			<b>~</b>
FEPR ROHR	Tube (150 mm)	R 1/8" (MT)	1
FEPR SCHL 200	Hose (200 mm)	R 1/8" (MT)	2
FEPR SCHL 300	Hose (300 mm)	R 1/8" (MT)	2
FEPR SCHL 500	Hose (500 mm)	R 1/8" (MT)	2
FEPR SCHL 200 OK	Hose (200 mm) without coupling	R 1/8" (MT)	3
FEPR SCHL 300 OK	Hose (300 mm) without coupling	R 1/8" (MT)	3
FEPR SCHL 500 OK	Hose (500 mm) without coupling	R 1/8" (MT)	3
FEPR KUP 18	Coupling with 4 cheeks for ball grease nipple	G 1/8" (FT)	4
FEPR KUPD 18	Coupling as nozzle for funnel type grease nipple	G 1/8" (FT)	5
FEPR KUPFL 10	Coupling for flat grease nipple, 10 mm	G 1/8" (FT)	6
FEPR KUPFL 16	Coupling for flat grease nipple, 16 mm	G 1/8" (FT)	6
FEPR KUPFL 22	Coupling for flat grease nipple, 22 mm	G 1/8" (FT)	6
FEPR KUPFL 16 O	Open coupling for flat grease nipple, 16 mm	G 1/8" (FT)	7



# Straight ball grease nipple

DIN	714	12
-----	-----	----

Туре	Type (Nox)		Thread	
zinc-plated steel	AISI 303	Thread	length	SW
SNH1 M6x1*	SNH1 M6x1 ES	M 6 (con.)	5.5 mm	7 mm
SNH1 M8x1*	SNH1 M8x1 ES	M 8 x 1 (con.)	5.5 mm	9 mm
SNH1 M8x1.25	SNH1 M8x1.25 ES	M 8 (con.)	5.5 mm	9 mm
SNH1 M10x1*	SNH1 M10x1 ES	M 10 x 1 (con.)	5.5 mm	11 mm
SNH1 M10x1.5	SNH1 M10x1.5 ES	M 10 (con.)	5.5 mm	11 mm
SNH1 18*	SNH1 18 ES	R 1/8"	5.5 mm	11 mm
SNH1 14	SNH1 14 ES	R 1/4"	6.5 mm	14 mm



# 45° ball grease nipple

# DIN 71412 B

Туре	Type (Nox)		Thread	
zinc-plated steel	AISI 303	Thread	length	SW
SNH2 M6x1*	SNH2 M6x1 ES	M 6 (con.)	5.5 mm	9 mm
SNH2 M8x1*	SNH2 M8x1 ES	M 8 x 1 (con.)	5.5 mm	9 mm
SNH2 M8x1.25	SNH2 M8x1.25 ES	M 8 (con.)	5.5 mm	9 mm
SNH2 M10x1*	SNH2 M10x1 ES	M 10 x 1 (con.)	5.5 mm	11 mm
SNH2 M10x1.5	SNH2 M10x1.5 ES	M 10 (con.)	5.5 mm	11 mm
SNH2 18*	SNH2 18 ES	R 1/8"	5.5 mm	11 mm
SNH2 14	SNH2 14 ES	R 1/4"	6.5 mm	14 mm

<sup>\*</sup> preferred types



# DIN 71412 C

90° ball grease nipple				DIN 71412 C	
Туре	Type //vox	Thread			
zinc-plated steel	AISI 303	Thread	length	SW	
SNH3 M6x1*	SNH3 M6x1 ES	M 6 (con.)	5.5 mm	9 mm	
SNH3 M8x1*	SNH3 M8x1 ES	M 8 x 1 (con.)	5.5 mm	9 mm	
SNH3 M8x1.25	SNH3 M8x1.25 ES	M 8 (con.)	5.5 mm	9 mm	
SNH3 M10x1*	SNH3 M10x1 ES	M 10 x 1 (con.)	5.5 mm	11 mm	
SNH3 M10x1.5	SNH3 M10x1.5 ES	M 10 (con.)	5.5 mm	11 mm	
SNH3 18*	SNH3 18 ES	R 1/8"	5.5 mm	11 mm	
SNH3 14	SNH3 14 ES	R 1/4"	6.5 mm	14 mm	

preferred types



# Plastic safety caps for ball grease nipple

45° funnel type grease nipple

Suitable: Suitable for all grease nipples with cone heads according to DIN 71412, safety covers serve to protect from contaminants and for colour coding (z.g. for marking lubrication intervals). Packing unit: 10 units

Туре	Colour
SNH SK ROT*	Red
SNH SK BLAU	Blue
SNH SK GELB	Yellow
SNH SK GRUN	Green

preferred type

Me /	
STATE OF THE PARTY	

Straight funnel type grease nipple			DIN 3405 A	
Type zinc-plated steel	Type AISI 303	Thread	Thread lenath	SW
SND1 M6x1	SND1 M6x1 ES	M 6	5.5 mm	7 mm
SND1 M8x1	SND1 M8x1 ES	M 8 x 1	6.5 mm	9 mm
SND1 M8x1.25	SND1 M8x1.25 ES	M 8	6.5 mm	9 mm
SND1 M10x1	SND1 M10x1 ES	M 10 x 1	6.5 mm	11 mm
SND1 18	SND1 18 FS	G 1/8"	6.5 mm	11 mm

Grease nipple in accordance with DIN 3405 A are only suitable for oil due to their short design. Other media should be tested by the user.

DIN 3405 B

**DIN 3404** 





		Thread	
Туре	Thread	length	SW
SND2 M6x1	M 6 (cone)	5.5 mm	9 mm
SND2 M8x1	M 8 x 1 (cone)	5.5 mm	9 mm
SND2 M10x1	M 10 x 1 (cone)	5.5 mm	11 mm
SND2 18	R 1/8"	5.5 mm	11 mm





90° funnel type grease nipple			DIN 3405 C	
		Thread		
Туре	Thread	length	SW	
SND3 M6x1	M 6 (cone)	5.5 mm	9 mm	
SND3 M8x1	M 8 x 1 (cone)	5.5 mm	9 mm	
SND3 M10x1	M 10 x 1 (cone)	5.5 mm	11 mm	
SND3 18	R 1/8"	5.5 mm	11 mm	





Straight flat	Straight flat grease nipple, head diameter 10 mm				
		Thread			
Туре	Thread	length	SW		
SNM4 M6x1	M 6	6 mm	11 mm		
SNM4 M8x1	M 8 x 1	6 mm	11 mm		
SNM4 M10x1	M 10 x 1	6 mm	11 mm		
CNIAAA 10	C 1/o#	/	11		





Straight flat grease nipple, head diameter 16 mm					
	Туре	Type (Nox	T	Thread	CVV

Туре	Type ("vox		Thread	
zinc-plated steel	AISI 303	Thread	length	SW
SNM1 M6x1	SNM1 M6x1 ES	M 6	6 mm	17 mm
SNM1 M8x1	SNM1 M8x1 ES	M 8 x 1	6 mm	17 mm
SNM1 M8x1.25	SNM1 M8x1.25 ES	M 8	6 mm	17 mm
SNM1 M10x1	SNM1 M10x1 ES	M 10 x 1	6 mm	17 mm
SNM1 M10x1.5	SNM1 M10x1.5 ES	M 10	6 mm	17 mm
SNM1 M12x1.5	SNM1 M12x1.5 ES	M 12 x 1.5	6 mm	17 mm
SNM1 M16x1.5		M 16 x 1.5	7 mm	17 mm
SNM1 18	SNM1 18 ES	G 1/8"	6 mm	17 mm
SNM1 14	SNM1 14 ES	G 1/4"	6 mm	17 mm





_					
	Туре	Type (Nox)		Thread	
	Type zinc-plated steel	AISI 303	Thread	length	SW
	SNM22 M16x1.5	SNM22 M16x1.5 ES	M 16 x 1.5	8 mm	22 mm
	SNM22 14	SNM22 14 ES	G 1/4"	8 mm	22 mm
ì	SNM22 38	SNM22 38 ES	G <sup>3</sup> /8"	8 mm	22 mm
_					



# Grease nipple assortment in plastic box

Straight flat grease nipple, head diameter 22 mm

P Info: Grease nipples are found above

Туре	Content	Version
SN SORTI 80	80 pieces	Classified as SNH1-SNH2-SNH3
SN SORTI 170	170 pieces	Classified as SNH1-SNH2-SNH3-SNM1
SN SORTI 350	350 pieces	Classified as SNH1-SNH2-SNH3-SNM1-SNM22

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HD

# IQS push-in fittings up to 150 bar

Warning: Can only be used with high pressure polyamide tubes!

Materials: Body: Brass nickel-plated, collet: Brass, seal: NBR, Seeger ring: Zinc-plated steel Temperature range: -20°C to max. +70°C Operating pressure: Max. 150 bar Application: Lubrication facilities Media: Oils, greases

Advantages: • Ideal for lubrication systems • Thread: M 6 x 1 to R 1/4"

High pressure push in fittings				
Type	R	D		
IQSG 184 HD	R 1/8"	4		
IQSG M64 HD	M 6 x 1 (con.)	4		
IQSG M84 HD	M 8 x 1 (con.)	4		
IQSG M104 HD	M 10 x 1 (con.)	4		
IQSG 186 HD	R 1/8"	6		
IQSG 146 HD	R 1/4"	6		
IQSG M66 HD	M 6 x 1 (con.)	6		
IQSG M86 HD	M 8 x 1 (con.)	6		
IQSG M106 HD	M 10 x 1 (con.)	6		



High pressure L push-in fittings (f	ixed)	HD
Туре	R	D
IQSL 184 HD B	R 1/8"	4
IQSL M64 HD B	M 6 x 1 (con.)	4
IQSL M84 HD B	M 8 x 1 (con.)	4
IQSL M104 HD B	M 10 x 1 (con.)	4
IQSL 186 HD B	R 1/8"	6
IQSL M66 HD B	M 6 x 1 (con.)	6
IQSL M86 HD B	M 8 x 1 (con.)	6
IQSL M106 HD B	M 10 x 1 (con.)	6



High pressure L push-in fittings (positionable)					
Туре	R	D			
IQSL 184 HD	R 1/8"	4			
IQSL M64 HD	M 6 x 1 (con.)	4			
IQSL M84 HD	M 8 x 1 (con.)	4			
IQSL M104 HD	M 10 x 1 (con.)	4			
IQSL 186 HD	R 1/8"	6			
IQSL 146 HD	R 1/4"	6			
IQSL M66 HD	M 6 x 1 (con.)	6			
IQSL M86 HD	M 8 x 1 (con.)	6			
IQSL M106 HD	M 10 x 1 (con.)	6			



# High pressure polyamide hoses (up to 136 bar)

PA ... HD

Temperature range: 0°C to max. +100°C

**Properties:** Suitable for high pressures, (colour black: additionally UV resistant) **Shore hardness:** 96 D

Fields of application: Low pressure hydraulic, centralized grease filling systems

_								
	nperature range			+23°C	+40°C		+80°C	+100°C
Util	lisation rate		10	00%	72%	57%	40%	30%
Usable with:	HD push-in fittings	Brass compression ring fittings	Brass cu ring con	0	pres			Reinforcing rings
Туре	e <b>natur</b>	Type <b>black</b>		Hose Ø ex	rternal	Min. bend radius	Opera pressu	0
PA -	4x1,5 HD NATUR	PA 4x1,5 HD SCHW	/ARZ	4 x 1,5		35	136 b	ar
PA	6x3 HD NATUR	PA 6x3 HD SCHWA	RZ	6 x 3,0		45	100 b	ar





for compressed air and vacuum from page 139



**FESTO** Mini-carriages are found in our Online Shop







All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C



# Multi-purpose grease (ISO 6743-9)/MoS2 (ISO6743-9)

**DIN 1284** 

MZF 400: For lubrication of normally loaded bearing points, roller bearings and joints. MZFMOS 400: For lubrication of shock-loaded or vibrating bearing points. Temperature range: MZF 400: -25°C to + 120°C, MZFMOS 400: -25°C to +130°C Dripping point: MZF 400: 185°C, MZFMOS 400: >190°C

Packed in cartridges for all commercial grease presses

Ту	ре	Version	Content	Dimension*
M	IZF 400	Standard lubricating grease	400 g	215 x 50
M	IZFMOS 400	Lubricating grease MoS2 for heavy requirements	400 g	215 x 50

<sup>\*</sup> internal dimensions 215 x 50 mm (DIN 1284), outside dimensions 240 x 56 mm max





# Special assembly grease for cylinders and valves



- Smooth, virtually wear-free operation of piston seals.
- As a lubricating grease for rolling and slide bearings, sliding pads, sprockets, and small gears.
   Formula does not contain any silicone raw materials, PWIS-free confirmed by various automotive plants.

Temperature range: Approx.  $-30^{\circ}\text{C}$  to  $+140^{\circ}\text{C}$ Dripping point: >220°C, DIN ISO 2176

111 311	
Туре	Content Packing
S FETT 40	40 g Tube
S FETT SPRAY	250 ml Spray can
S FETT 1000	1000 g Container
S FETT 400	400 g Cartridge



# High performance lubricating paste for oxygen fittings

The lubrication paste combines the properties of high lubricating effectiveness with simultaneous resistance against the attack of oxygen, aggressive gases and chemicals, NSF-H1 listed, flame resistant, respiratory physiologically harmless. It is very compatible with plastics, elastomers and rubber.

Temperature range:  $-60^{\circ}\text{C}$  to  $+250^{\circ}\text{C}$  Oxygen resistance: Up to  $60^{\circ}\text{C/max}$ . 260 bar, acc. to EN 1797 and ISO 21010

Note: Do not mix (grease) S FETT SAU 60 with other lubricants. When processing it is essential to have oil and grease free metal equipment (spatula). Before applying, the parts to be lubricated must be thoroughly cleaned.

	 <u> </u>
Туре	Content Packing
S FETT SAU 60	60 g Tube



## Assembly paste for stainless steel cutting ring fittings

Info: For the error free assembly of ES cutting ring fittings, it is very important to grease the cutting ring as well as the thread of the union nut. PASTE ES would be most suited for this application.

PASTE ES is a white paste on the basis of synthetic lubricant. It contains high pressure and high temperature resistant ceramic components through which even under extreme operating conditions, metal parts under pressure (e.g. threads) can easily be separated again.

- Advantages: Prevents corrosion and seizing
  - Resistant to acids, alkalis, chemicals, fresh-and seawater,
  - at temperatures from -20°C to +1400°C
  - Seals threads, flanges and housings
  - Saves costs by easily loosening joined parts (even after years), less time expenditure and less breakage

Tip: For food industry applications, we recommend Loctite product 8014 (see page 559)

	Туре	Packing
- 1	PASTE ES	500 g brush tin
ľ	PASTE ES PP	200 ml press pack with elbow dispenser and brush







Rotary shaft seals from page 603





Work aloves on page 589



Stainless steel screw connections from page 78

# Oil binding agent (grit)

Туре	Sack contents	Oil intake pe sack (approx	er Grain size .) (bulk density)	Material	Description
UNIVERSAL					
OLBG SSORB	20 kg (approx. 32 l)	15	0.5 - 1 mm (615 g/l)	Magnesium silicate hydroxide	tested oil binding agents type III R on Sepiolith basis Is a chemical inert product, not flammable and not toxic.  Ideally suited to take up oils, chemicals, weak acids and alkalis. Suitable for industry, trades, roads and traffic surfaces. Possesses anti-slip effect and is ideal for roads and pedestrian paths.
OIL-ONLY					
OLBG 2000	50 I (approx. 12 kg)	33	0.125 - 4 mm (260 g/l)	Polyurethane	tested, buoyant oil binding agents Type I, II, III R on PUR basis. Absorbs oils, but nearly no water. Suitable for industry, trades, streets and traffic surfaces and waters. Especially suited for tiled and sealed workshop and industry floors. Do not use for acids or al-

kalis!



# Oil binding cloths/socks

	Package	Fluid intake per pack	
Туре	contents format	(approx.)	Description
UNIVERSAL (grey	/)		
OLBT E1000	25 cloths	25 l	Multi-layered, lint-free PP binding fleece with optimum
	40x50 cm		suction performance and strong durability. Dimple-weld
OLBR E1500S	2 rolls, perforated	200	for particularly stable construction.
	0.48x44 m		Socks are filled with cellulose. Suitable for universal
OLBR E1500	1 roll, perforated	200	binding of non-corrosive liquids and oils.
	0.97x44 m		-
OLBS U10	10 socks	35 l	
	8x120 cm		
OIL-ONLY (white	e)		
OLBT E100	25 cloths	38	Consists of water repellent PP fibres, exclusively for ab-
	40x50 cm		sorbing oils, fuels and other hydrocarbons. Takes,
OLBS P10	10 socks	40 l	up to 20 times its own weight. Ideal if no water is to be
	8x120 cm		absorbed. Swims also in water when in saturated state.



# Oil binding carpet

Suitable: Carpet to be laid out in areas such as in front of tooling machines or repair sites, etc., where oils and other non-aggressive fluids must be reliably absorbed. A slip-proof plastic film protects the bottom surface, even under supersaturation or when there is strong pressure against the fluid. The dark covering layer securely retains absorbed fluids in the carpet, and allows for walking and driving over the carpet without damaging it. Due to its dark surface, the carpet

Siructure: Imple-layered structure with a reinforced surface and a sedied and slip-proof foil on the underside				
Туре	Dimension	Fluid intake per roll (approx.)		
UNIVERSAL (grey) for universal binding of non-corrosive liquids and oils, black top surface				
OLBTP U80	1 roll 0.80x30 m	103		
OLBTP U120	1 roll 1.20x30 m	154 l		
OIL-ONLY (whi	e),exclusively for the removal of oils, fuels, and othe	er hydrocarbons. Will not take up water		
and is therefore ideal in oily conditions on the exterior, brown top surface				
OLBTP P80	1 roll 0.80x30 m	103		
OLBTP P120	1 roll 1.20x30 m	154 l		



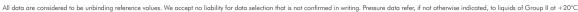


PE canisters + buckets











Cleaner		
Туре	Packing	Function
REINIGER M-5	5 I canister (DIN 51)	Economical power cleaner with wide scope of use. With special active ingre- dient combination for removal of oil and grease impurities on all alkali resi-
REINIGER M-10	10 l canister (DIN 51)	stant surfaces and floor coverings. For the thorough cleaning of workshops, machines, manufacturing and production halls, etc. Cleans and maintains plastics, metals, clinker, rubber, PVC, industrial floors after only a short reaction time. Suitable for use with high pressure or machine cleaning devices.  Concentrated and can be diluted up to 1:40 with water. RK listed
REINIGER i-5	5 I canister (DIN 51)	Specially for professional use in industry and assembly.  Removes pore-deep grease, oil, dirt residues, soot, etc. (Brake cleaner)
REINIGER LE-1	1   bo#le	Oil and grease solvent for gastronomy and food processing operations. Features strong grease, oil and soot removal capability, as well as good disperser effect. For cleaning floors, walls, ceilings and work areas, stoves, boilers, exhaust hoods, sinks, smoke ovens, etc., as well as all alkali resistant objects and surfaces. Suitable for use with high pressure cleaning devices. Concentrated and can be diluted up to 1:100 with water. Tested for the food industry, biologically degradable, phosphate-free and chlorine free.
Accessories for co	ınister goods	
DPZ 10		Professional pressure pump atomiser for approx. 1 litre REINIGER M-5/10, REINIGER LE-1, LSS-5 leak detection spray (not REINIGER i-5), materials: PP/FKM.
DPZ 10 PAz		Professional pressure pump atomiser for approx. 1 litre cleaner (also solvent containing, but not acetone containing, e.g. REINIGER i-5, brake cleaner). Materials: PA/FKM.
KHA DIN51		Drain cock for 5 I and 10 I canisters (DIN 51). Reusable.



### 1.2 I **EN** Spray guns with adjustable spray agent amounts

Advantages: • Spray agent amount can be regulated by flow control valve
• Suitable for solvents

Туре	Description	Connection
SPGC	Plastic spray gun, 1.2   content	G 1/4" female thread



Spray guns with spray stream adjustment and plastic cups 0.7 l				
Туре	Description	Connection		
SPG	Spray gun with a straight spray pipe	Coupling plug NW 7.2*		
SPGSW	Spray gun with a straight spray pipe - 360° adjustable nozzle	Coupling plug NW 7.2*		
Accessories				
SPGT	Plastic cups for spray guns			
SPGD	Plastic cover for plastic cups			
SPGTM	Metal cups for spray guns			
SPGDM	Metal cover for metal cups			
SPGDR	Cork gasket for metal cups			

standard coupling



type PUTZT 240 B (dispenser bucket)





WYPALL dispenser WYPALL dispenser

### **Moist towelettes**

Properties: Moist cleaning cloths for removing heavy soiling without using water. Hand cleaner without cleaning gel, soap, wash cloth or water. For fast and thorough removal of oil, grease, ink, lacquer or tar. Moisturising ingredients protect hands.

Туре	Supply volume	Towel dimensions	Colour	
Moist towelettes	(alternative product) Outstanding value!			
PUTZT 90 B	90 pcs. (dispenser bucket)	26 x 29	Blue	
PUTZT 240 B	240 pcs (dispenser bucket incl. 2 x 120 towels, 2 bottles cleaner)	20 x 38	Orange	
PUTZT 480 B	480 pcs (refill pack: 4 x 120 towels, 4 bottles cleaner)	20 x 38	Orange	
WYPALL® moist t	owelettes			
PUTZT 90	90 pcs. (dispenser bucket)	27 x 27	Green	
PUTZT 75	75 pieces (refill pack for PUTZT 90)	27 x 27	Green	
PUTZT 50	50 pcs. (dispenser box)	27 x 27	Green	



Work gloves







HYDAC Pipe clamps from page 244

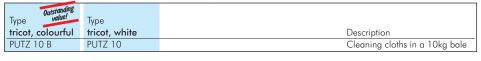


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# **Industrial cleaning cloths**

DIN 61650

Version: Tricot cleaning rags, free of hooks and loops, disinfected, soft and absorbent version.





## **Industrial non-woven cleaning cloths**

Version: Tear-proof non-woven cleaning cloth, soft and absorbent version

Туре	Туре		
colourful	white*	Width x sheet length	Description
PUTZ 10 VB	PUTZ 10 V	38 x 40	Cleaning cloths in a 10kg bale

<sup>\*</sup> solvent resistant



### type PUTZ 10 V

# Cleaning cloths on a roll

Properties:

Tissue material: Above-average tear resistant material (industrial quality) at a low price. Unlike many other suppliers, we deliver at least the specified number of sheets and grammage!

AIRFLEX® material: Higher suction capacity, greater tear strength when wet and greater volume compared to tissue

			recar brana mane	utacturer Kimberly-Clark.
	W x shee	t Roll		
Туре	length	length	Quality	Applications
Tissue				****
		perforated, in	dustrial quality, volum	ne embossed & separating sheet glued
PUTZR T2-38 Outsta	nding 38x36	500 sheets	2-ply, 2x 18g/m <sup>2</sup>	General wiping processes
val	ue!	(packing unit=	=2 pieces)	tissue
PUTZR T3-38	38x36	500 sheets	3-ply, 3x 18g/m <sup>2</sup>	Medium to heavy wiping processes
		(packing unit=	=2 pieces)	tissue
AIRFLEX®				
WYPALL® wipes, b	lue, perford	ated, industrial	quality for the	
approved for conta	act with foo	od		<u> T</u> Y
PUTZR L10-E	33x38	1000 sheets	1-ply, 1x 35g/m <sup>2</sup>	General wiping processes
			WYPALL® L10 Extra	
PUTZR L20-E	33x38	1000 sheets	2-ply, 2x 18g/m <sup>2</sup>	Medium to heavy wiping processes
			WYPALL® L20 Extra	
PUTZR L30-U	33x38	750 sheets	3-ply, 3x 20g/m <sup>2</sup>	Difficult wiping processes
			WYPALL® L30 Ultra	
/iscose				***
Special wipe and p	oolishing cl	oths, white, pe	rforated, solvent resis	tant ★★★★★
PUTZR S1-30	30x38	400 sheets	Perforated viscose	To adsorb liquid and solid materials
			cloth, 75 g/m <sup>2</sup>	(oils and greases) from scratch-sensi-
				tive surfaces.
Cleaning paper di	spenser			
PUTZR ABROLL	Floor sta	and up to 40 cn	n wide, on rollers, with r	ubbish bag holder

Floor stand up to 40 cm wide, without rubbish bag holder

Wall bracket up to 40 cm wide



tissue/AIRFLEX®





Operating recommendations:

Wiping process	Tissue	AIRFLEX®
General	2-ply	L10-E
Medium to heavy	3-ply	L20-E
Heavy		L30-U or
		viscose cloth



PUTZR ABROLL B

PUTZR ABROLLW

type PUTZR ABROLL



type PUTZR ABROLL B



type PUTZR ABROLLW

# Precision wipes with dispenser box

**Version:** Polyester-reinforced cellulose. Absorbs liquids quickly and cleanly (such as paper) and is also extremely tear resistant in moist conditions (such as plastic). The cloths are solvent resistant and low lint. Ideal for use in high-precision mechanics, graphic industry, paint shops, gear manufacturing, glass-, mirror- and stainless steel cleaning.

Туре	Width x sheet length	Description
PUTZ S2-SB	30x38	Dispenser box with 80 sheets









Disposable overalls from page 591



Permanent marker from page 642

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MADE\* GERMANY.







squeegee



# Rubbish bags and rubbish sacks (premium quality)

# made of polyethylene (PE)

- Advantages: Made from environmentally neutral polyethylene (premium recycling) of high quality
   Ground water neutral at landfill site, releases no harmful gases or substances

  - Can be burned safely, as PE consists only of hydrogen and carbon

	Volume (dimen-			Roll	
Туре	sions in cm)	Material	Colour	length	Used for
MULL 20 TR-50	20 l (45x54)	HD-PE, 7μm	Transp. 🤇	50 pcs	Small trash can (16-20 l)
MULL 30 WE	30 I (50x60)	LD-PE, 12μm	White C	50 pcs	Comm. avail. trash can, extra strong
MULL 70 BL	70 l (57x100)	LD-PE, 40µm (type 60)	Blue (	25 pcs	Normal applications, standard
MULL 120 BL	120 l (70x110)	LD-PE, 40µm (type 60)	Blue 🤇	25 pcs	Normal applications, standard
MULL 120 GE	120 l (70x110)	LD-PE, 40µm (type 60)	Yellow 🤇	25 pcs	Normal applications, standard
MULL 120 RT	120 l (70x110)	LD-PE, 40µm (type 60)	Red (	25 pcs	Normal applications, standard
MULL 120 SW	120 l (70x110)	LD-PE, 40µm (type 60)	Black (	25 pcs	Normal applications, standard
MULL 120 TR	120 l (70x110)	LD-PE, 40µm (type 60)	Transp. 🤇	25 pcs	Normal applications, standard
MULL 120 BLHD	120 l (70x110)	LD-PE, 70µm (type 100	) Blue 👤	25 pcs	Heavy applications, extra strong
MULL 120 BLZB	120 l (70x110)	LD-PE, 50µm (type 70)	Blue (	25 pcs	Normal applications with strap
MULL 300 BL	300 l (95x125)	LD-PE, 100µm	Blue (	1 pcs	Heavy duty application, fits in 210 l
					barrel

# **Rubbish sack holders**

**Description:** Stationary rubbish sack holders with a stable square tube. Suitable for rubbish sacks with a volume of 70 to 120 litres. The robust and space-saving, rubbish sack holders that can be variably installed can also stand in narrow alcoves. Material: Steel sheet, galvanised zinc-plated

Туре	Dimensions (B x D x H)	Insertion slot
MULL STAND 120	425 x 525 x 965	Ø 315

## **Brooms and squeegees**

т	\ A /*	March Day L.L.
Туре	Width	Material and intended purpose
Workshop broom wit	h metal bra	cket Ø 24 mm, oil resistant
BESEN WERK 40	400	Arenga bristles suitable for wet floors covered in oil or petrol, such as in work-
BESEN WERK 60	600	shops or garages
All-round broom with	n metal brad	cket Ø 24 mm, universal
BESEN ALL 40	400	Arenga/Elaston mixture for universal use, sweeps fine and course dirt in a single
BESEN ALL 60	600	operation, even on wet surfaces (water resistant)
Street broom with ho	ındle hole Ø	0 24 mm for coarse dirt*
BESEN STRA 40 EL	400	Elaston synthetic fibre with high wet strength, for removing severe, stubborn soi-
BESEN STRA 60 EL	600	ling, for streets and pavements, in the construction industry, extremely durable
BESEN STRA 40 BA	400	high-quality, elastic natural Bahia bristles for fine to course dirt, heat resistant for
		use in road construction, long service life
Push broom with har	ndle hole Ø	24 mm for coarse and medium dirt
BESEN SAAL 40	400	Robust poly-coconut bristles, industrial broom, for warehouse, concrete and fibre
BESEN SAAL 60	600	cement floors, also for wet areas (waterproof)
Squeegee with hand	le grommet	Ø 24 mm for wet use indoors and outdoors
BESEN ABZIEH 45	450	Metal squeegee made of microcellular rubber for easily clearing water off of
BESEN ABZIEH 60	600	smooth and tiled surfaces
BESEN ABZIEH 75	750	Squeegee with water groove and an extremely stable handle bracket (professional
		version)
1400 mm wooden he	andle (must	be ordered separately)
BESEN STIEL 24		Ø 24 mm, cylindrical, suitable for holders with Ø 24 mm
BESEN STIEL 28		Ø 28 mm, with cone, suitable for holders with Ø 24 mm

we recommend a wooden handle with Ø 28 mm for street brooms

# Hand sweepers and dustpans

Туре	Version	
Industrial hand brush		
HAFE 30 F	Wood with black plastic edging, for fine dirt, 30 cm	
HAFE 30 G	Wood with poly-coconut bristles, for coarse dirt, 30 cm	
HAFE 45 FL	Wooden long handle with black plastic edging, for fine dirt, 45 cm	
HAFE 35 LE **	PP (solid), with PE bristles for food industry, for fine dirt, 35 cm,	
	steamable to +121°C	
Industrial dustpans		
KEHRS 12 S	Wooden handle, metal, lacquered black, 11.5 cm	
KEHRS 22 S	Wooden handle, metal, lacquered black, 22 cm	
KEHRS 22 V	Wooden handle, metal, hot -galvanised, 22 cm	
KEHRS 22 W	Socket handle, metal, white, powder coated, 22 cm	
KEHRS 30 LE **	PP dustpan for food industry, 30 cm, steamable to +121°C	
Professional sweeping	set (hand brush and dustpan)	
KEHRSET 21	Plastic hand brush with PE edging and 21cm dustpan with lip, granite colour	
KEHRSET 22	Industrial hand brush made of mixture of Arenga/elaston with high wet strength and 22 cm	
	metal dustpan, hot-dip galvanised	

enter desired colour here (black, blue, yellow, red, green, white)



metal with socket handle KEHKSE1 22 White . . . . . WEISS

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tesa 🖊

tesa 🖊

# Packaging tapes - tesapack®

Roll dimensions: 50 mm x 66 m

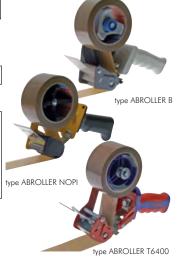
roll difficults. 50 film x 60 fil					
Туре	Туре			Packing	
brown	transparent	Application	Film type	unit	
TESA P64014 50x66B	TESA P64014 50x66T	For closing light to medium heavy cartons.	PP-smooth,	6 pcs	
		The inexpensive PP foil can be unwound easily	with acrylate -		
		and quietly.	dispersion ad-		
		Reasonable brand packaging tape.	hesive		
TESA P4100 50x66B	TESA P4100 50x66T	For closing medium heavy cartons. The em-	PVC-notched,	6 pcs	
		bossed foil allows a smooth, quiet and sleek	with natural		
		unwinding. Optimum price-performance ratio.	rubber adhe-		
			sive		
TESA P4124 50x66B	TESA P4124 50x66T	For closing medium to heavy cartons. The	PVC-smooth,	6 pcs	
		high quality foil can be unwound easily and	with natural		
		quietly. Firm adhesion to corrugated and solid	rubber adhe-		
		cardboard.	sive		



# Packaging tape manual dispenser

Roll dimensions: Max. 50 mm x 66 m Supply volume: 1 pc dispenser (without illustrated packaging tape)

Туре	Application
ABROLLER B Outstanding	Packaging tape dispenser with metal frame, adjustable tension control and a serrated tear-off
value!	edge. Especially good value!
ABROLLER NOPI	NOPI brand packaging tape dispenser with metal frame, adjustable tension control and a
	serrated tear-off edge.
ABROLLER T6400	TESA industrial packaging tape dispenser for foil packing tapes. Equipped with a metallic frame,
	blade protection and adjustable tension control.



# Filament packaging tapes (Mono-filament)

Description: Extra-strong, filament reinforced adhesive tapes to palletise, bundle, secure and close heavy packages. Recommendation: For handling, use the special filament packaging tape dispenser ABROLLER T6032, or the packaging tape dispenser ABROLLER T6400!

ging rape dispenser / is	NO LLEN TO TOO.			
Type 19 mm width	Type 25 mm width	Type 50 mm width	Breaking load	Bonding force
(packing unit: 8 pcs)	(packing unit: 6 pcs)	(packing unit: 3 pcs)	on steel (N/cm)	on steel (N/cm)
Mono-filament adhe	sive tape, longitudinall	y reinforced, 50 m ro	ll length	
TESA FK 4590 19x50	TESA FK 4590 25×50	TESA FK 4590 50x50	250	6



## Filament packaging tape dispenser

Roll dimensions: Max. 25 mm x 50 m

Supply volume: 1 piece dispenser (without illustrated adhesive tape)

_	oppiy voicine. I pie	ee dispenser (willow mostrated dathesive tape)
	Туре	Application
	ABROLLER T6032	tesa® industrial tape dispenser for tear-proof strapping and filament tapes, special blade for fila-
		ment tape handling, robust metal construction, ideal for bundling rod- or ring-shaped goods,
		for securing pallets, as well as closing and reinforcing shipping boxes. Easy handling: When
		using filament tape for securing pallets, press down on the brake tab with the thumb. This allows
		the tape to be unwound with the necessary tension.





Adhesive & sealant compound removers starting on page 562



Permanent marker from page 642



Shipping boxes on page 641

tesa /



Test stickers on page 640





**FESTO** Mini-carriages are found in our Online Shop



You will find grippers in our Online Shop



**FESTO** Festo rotary actuators can be found in our Online Shop

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# tesa - Adhesives



# Spray adhesive - tesa®

Suitable: For gluing on large areas Contents: 500 ml

Туре	Temperature range	Material weight	Undergroun	d Application
TESA SPK EST	-30°C to +80°C	Heavy	Smooth,	"EXTRA STRONG" spray glue for up to
			rough	2 m <sup>2</sup> , white colour, extremely leak-proof,
				strong bonding mass application, approx.
				20 min. drying time, water resistant
TESA SPK PER	-20°C to +60°C	Medium	Uneven	"PERMANENT" spray glue for up to 4 m <sup>2</sup> ,
				beige colour, fine, uniform bonding mass
				application, suitable for polystyrene®, ap-
				prox. 10 min. drying time, water resistant



### Adhesive tapes - tesakrepp®

tesa 🖊

tesa 🖊

Roller length: 50 m				
Туре	Туре	Туре		
19 mm wide	30 mm wide	50 mm wide	Temperature	Application
TESA K4309 19x50	TESA K4309 30x50	TESA K4309 50x50	120°C	High-quality, weak creped masking
			(max. 1 h)	tape for paint work in the automotive
				sector with subsequent oven drying.
				Very good wet grinding strength, firm
				filler, quick and easy to remove.
TESA K4319 19x50	TESA K4319 30x50	TESA K4319 50x50	60°C	Very strong creped masking tape for
			(short-term)	all paint and varnish work, ideally
				suitable for the curved bonding.

# Electrical insulation tape with VDE-test seal

Coroplast



Dielectric strength: >40 kV/mm

Strap thickness: 0.15 mm

•			
Type 15 mm band width	Type 25 mm band width	Type 50 mm band width	
(10 m roll)	(25 m roll)	(25 m roll)	Colour
ISOBAND 15x10 SCH	ISOBAND 25x25 SCH	ISOBAND 50x25 SCH	Black •
ISOBAND 15x10 WE	ISOBAND 25x25 WE	ISOBAND 50x25 WE	White O
ISOBAND 15x10 RO	ISOBAND 25x25 RO	ISOBAND 50x25 RO	Red •
ISOBAND 15x10 GN	ISOBAND 25x25 GN	ISOBAND 50x25 GN	Green •
ISOBAND 15x10 BL	ISOBAND 25x25 BL	ISOBAND 50x25 BL	Blue 🔵
ISOBAND 15x10 GE	ISOBAND 25x25 GE	ISOBAND 50x25 GE	Yellow 🕒
ISOBAND 15x10 BR	ISOBAND 25x25 BR	ISOBAND 50x25 BR	Brown 🛑
ISOBAND 15x10 GG	ISOBAND 25x25 GG	ISOBAND 50x25 GG	Green-yellow 🌓



# Anti-slip adhesive tape - tesa®

Suitable: Very robust anti-slip adhesive tape with strong bonding force. Application indoors and outdoors e. g. on stairs, ramps, etc. It can be torn by hand, temperature resistant from -10°C to max. +50°C, sea water and UV resistant, resistant to many household cleaners.

Roller length: 15 m

Туре	Band width	Colour
TESA G60950-25S	25 mm	Black
TESA G60950-50S	50 mm	Black
TESA G60951-50SG	50 mm	Black-yellow 🌓

available colours:















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# Industrial fabric adhesive tape - tesa®

tesa 🖊

Suitable: Fabric band for bundling, repairing, mounting, strengthening, labelling and much more. Highly weatherproof, water resistant for interior and external use. Tear resistant but can be torn by hand. Easily to label and smooth. The universal tape in the industry with natural rubber adhesive.

Туре	Туре	
19 mm wide	50 mm wide	Colour
25 m Roll length		
TESA G4651 19x25S	TESA G4651 50x25S	Black ●
TESA G4651 19x25W	TESA G4651 50x25W	White 🔘
TESA G4651 19x25B		Blue 🔵
TESA G4651 19x25G	TESA G4651 50x25G	Yellow 🦰
TESA G4651 19x25R		Red 🌘
50 m Roll length		
TESA G4651 19x50S	TESA G4651 50x50S	Black ●
TESA G4651 19x50W	TESA G4651 50x50W	White 🔘
TESA G4651 19x50B	TESA G4651 50x50B	Blue 🔵
TESA G4651 19x50G	TESA G4651 50x50G	Yellow 🕒
TESA G4651 19x50R	TESA G4651 50x50R	Red •



# Tape band (extra strong)

LOCTITE.

Adhesive tape for repairing, reinforcing, mounting and sealing. Suitable for all applications in plumbing and heading systems as well as automotive and industrial applications.



- Advantages: Can be torn by hand
  - Temperature range from -10°C to max. +70°C 100% water resistant

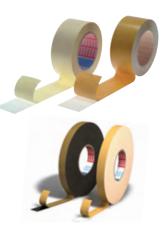
  - Pressure resistant up to 4 bar

Туре	Туре	
Locite	alternative*	Roll length
5080/25		25 m
5080/50	KLBG 50/50 SIL	50 m





Double-sided	adhesive tapes - tesafix®/NOPI tesa
Туре	Application
Universal use, roll	er width: 50 mm, roll length: 25 m
NOPI FI 5617	Used universally, double-sided adhesive PP glazing tape. For carpets with smooth backs, for universal fixing, decoration and crafting. Adheres to all firm and hard substrates, except PVC, marble, artificial stone. Favourable brand adhesive tape.
TESA FI 4934	Used universally, double-sided adhesive tape made of a fabric carrier with a high adhesive mass wadding. For carpets, for universal fixing, decoration and crafting. Especially suitable for rough and fibrous substrates.
Compensating un	evenness by foam backing, roller width: 19 mm, roll length: 25 m
TESA FI 4957	Double-sided adhesive tape consisting of a soft, highly smooth PE foam backing (white) and an acrylic-based adhesive. Ideal for raw subsurfaces. Compensates differential expansions. For adhesion of strips, cable ducts, window bars, bottom rails, plastic hooks etc.



# tesa - Adhesives



# self-sealing repair tape (breakdown tape)

Standard type:

Application: Self-sealing, non-sticky EPR repair tape for the temporary, cold- and heat-proof sealing of tube- and hose lines (incl. radiator- and oil-lines), covering of brake lines, tubes and electrical lines, insulation of electrical connections and cables, bundling of stiff and flexible tubes, as well as the production of temporary O-ring seals. The tape has good UV resistance

Processing: Remove intermediate film, breakdown tape around the grease- and dirt-free object in a ring or overlapping spiral pattern, and while under tension (stretched by app. 250%).

**Temperature range:** -40°C to max. +130°C (processing: 0°C to max. +35°C)

Dielectric strength: 35 kV/mm

Type Xtreme conditions:

Self-sealing silicone repair tape for the temporary, cold- and heat-proof sealing of pipe- and hose lines (incl. radiatorand oil lines), covering of brake lines, tubes and electrical lines, insulation of electrical connections and wire, bundling of stiff and flexible tubes, as well as the production of temporary O-ring seals. The tape has **good resistance to UV and chemicals**, and is also available in transparent form. It is rot-resistant, hardly flammable, and yet can be removed cleanly and without residue.

Processing: Remove intermediate film, breakdown tape around the object in a ring or overlapping spiral pattern, and while under tension (stretched by app. 250%). Can also be used on soiled, uneven, greasy or wet surfaces. The tape can even be used under water or in refrigerated warehouses. Temperature range: -65°C to max. +260°C (processing: 0°C to max. +35°C)

Breakdown voltage: 8 kV

Type <b>black</b>	Туре	Туре				
black	red	transparent		Width	Thickness	Roll length
Standard						
PB 195				19	1	5 mtr.
Xtreme conditions						
PB 253 X SCHWARZ	PB 253 X ROT	PB 253 X TRANS		25	0,5	3 mtr.



# Pipe repair Kit

Loctite 5070 is designed to be used for quick repairs to steel or plastic pipes/tubes, or to reinforce vulnerable areas. Supply volume: The set includes protective gloves, Loctite 3463 and a urethane-impregnated GFK-tape

,	. ,	1 0	'
Туре		Processing time	Temperature range
5070		3 minutes	-30°C to +120°C



Туре	Colour	Description	
KLEDI SIL-TR	Transparent	Construction silicon: adhesive and sealing compound with silicone base, neutral	
KLEDI SIL-W	White	cure. For elastic and universal adhesion in the craft and industry sector; also suited	
KLEDI SIL-GR	Grey	for grouting in the plumbing sector. Permanently elastic, weather resistant, acid	
		odour neutral, moisture and ageing resistant, no labelling required.	
		Complies with EN 15651-1: F-EXT-INT-CC-12.5 E (facade elements for	
		outdoors/indoors), EN 15651-2: G-CC (glazings, cold climate zones),	
		EN 15651-3: S-S1 (sanitary area), supply volume: 310 ml standard cartridge	
		Temperature range: -40°C to max. +120°C	
KLEDI STRONG	White	Assembly and construction adhesive: with MS polyester base. For adhesion of	
		stone, concrete, mirrors, natural stone, plaster, polycarbonate, PVC, various types	
		of plastic, copper, lead, zinc, aluminium, rust-free steel, various types of metal.	
		Multiple applications in the field of body construction and ventilation systems as	
		well; silicone-free, can be painted over, strong initial adhesion,	
		weather-and UV resistant.	
		Supply volume: 290 ml standard cartridge	
		Temperature range: -40°C to max. +90°C	
KLEDI HT-R	Red	High-temperature silicone: Permanently elastic adhesive and sealing compound	
KLEDI HT-S	Black	with high-temperature silicone base with extreme adhesion to rust-free steel, alumi-	
		nium, glass, ceramic; ideal for sealing motor housings, gearbox covers, valve co-	
		vers, housing covers, oil pans, heating systems, water pumps, industrial furnaces,	
		tiled stoves, exhaust systems, air conditioners.	
		Supply volume: 310 ml standard cartridge	
		Temperature range: -50°C to max. +250°C (red: -60°C to max. +260°C,	
		temporary up to max. +300°C)	

# **Occupation protection**

# **Disposable gloves (premium quality)**

EN 455

Properties:

Latex material: highly elastic, tear resistant and durable. No grease and oil resistance.

Nitrile material: Synthetic rubber material. Resists abrasion. Very good protection from hydrocarbon derivatives. Good grease and oil resistance. Suitable for persons with a latex allergy.

			posterio mini e reser emergy.
Туре	Available sizes	Colour	Description
EHAND LAT-**	S, M, L, XL	Natural 👝	Disposable latex gloves, powder free, non-sterile, roughened
			palms, in practical dispenser box with 100 pieces
			(CE Cat. I, EN 455-1,2,3, AQL 1.5)
EHAND NIT-**	S, M, L, XL	Blue 🔵	Nitrile disposable gloves, powder-free, non-sterile, roughened
			palms of the hand, food-safe, up to 100 pieces in a practical dis-
			penser box (CE Cat. I, EN 455-1,2, AQL 1.5)



⊘ Order example: EHAND LAT- \*\* Standard type

Required size

**Gloves** EN 420/EN 388 Application: For medium risks, but no protection against deadly hazards or serious and irreversible damage to health

Cat. 2

	4 4 12	<b>-</b>	4 .1 .1 .		
Type ★ ★ ★	Available	Type★ ★ ★	Available	9	
industrial quality	sizes	hobby quality	sizes	Version	Application examples
HAND NIT-**	7, 8, 9, 10, 11	HAND NIT B-**	7, 8, 9, 10, 11	Knitted cuff, flexible nitrile coating (oil resistant), firm grip, non-slip, good sense of touch	Metal processing, steel in- dustry, mining, construction trade, waste and disposal management, agriculture and forestry, painting and chemical industry, printing industry, degreasing, cleaning operations
HAND PU GR-**	6, 7, 8, 9, 10, 11			Fine knit gloves with PU part coating, lint free, grey	Electronics, clean room, installation and pharmaceutical industry, glass and metal processing and much more.
HAND PU-**	6, 7, 8, 9, 10, 11			Fine knit gloves with PU- part coating, lint-free, white	Electronics, clean room, installation and pharmaceutical industry, glass and metal processing and much more.
HAND LEDER-**	8, 9, 10, 11, 12	hand leder b	10	Leather gloves, heavy duty leather and cotton quality, split cow leather, grey (indu- strial quality: natural co-	Rough work, metal con- struction, construction and transport, assembly, agri- culture and forestry, dispo-

### Size conversion

Order	Glove size		
size	Standard	PU gloves	
6		S	
7	S	М	
8	М	L	
9	L	XL	
10	XL	XXL	
11	XXL	XXXL	

not HAND BW B

## ★ ★ ★ industrial quality



HAND NIT-\*\*



HAND PU GR-\*\*



lours, soft grain cow leather, sal

liquid-repellent)

HAND PU-\*



HAND LEDER





HAND NIT B-\*\*



HAND LEDER B



Required size





Cables can be found on page



Buckets can be



Hand washing paste can be found on page 602

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

# **Occupation protection**

#### EN 352-2 **Earplugs**



Туре	SNR value	Design	Package contents	Packaging
EAR PACK	28 dB	Classic II	5 pair	Carton
EAR BOX 250	28 dB	Classic II	250 pair	Dispenser box (single pack)
EAR BOX 250/5	28 dB	Classic II	250 pair	Distributor box (5 pack)
EAR BOX SOFT 200	36 dB	Classic soft	200 pair	Dispenser box (single pack)
EAR BOX FX 200	39 dB	Soft FX	200 pair	Dispenser box (single pack)
EAR BOX UFiT 50	32 dB	Ultrafit	50 pair	Dispenser box (single pack)



Banded ear pl	ugs				
Туре	SNR value	Design	Package contents	Packaging	
EAR BU	26 dB	Bracket	1 units	Single pack	





type EARP 3

**Hearing protection muffs** 

Type Outstanding	Description	SNR value	
EARP O B	European brand product, very good quality, adjustable plastic holder. Ideal for mild to moderate noise levels, weight: approx. 100 a	23 dB	****
EARP 1	PELTOR Optime I, all-round hearing protection for longer usage times in environments with average noise exposure, for e.g. in workshops, printing presses, tinsmithing. Weight: approx. 150	,	****
EARP 2	PELTOR Optime II, comfortable industrial ear protection for lor ger usage times in highly noisy environments, e.g. for machine operators, airport staff, farmers. Weight: approx. 220 g		****
EARP 3	PELTOR Optime III, for longer usage times in extremely noisy environments. Weight: approx. 265 g	35 dB	****



type SCHUBRI VS



type SCHUBRI BE





type SCHUBRI ST SCHW



Туре	Description
Full-view glasses	
SCHUBRI VS	Full-view glasses, direct breathing through the perforations, can easily be worn over spectacles
SCHUBRI VS AB	Full-view glasses, indirect breathing and anti-fogging glasses, can easily be
	worn over spectacles, ideal for dusty environments
Visitors' goggles	
SCHUBRI BE	Visitor safety glasses made of polycarbonate, lightweight, can be worn over spectacles
Standard safety glass	es
SCHUBRI ST	Robust and price saving universal glasses, centre screw for glass replacement, glasses:
	Ø 50 mm, foldable lateral protection, shatterproof, colourless glasses
SCHUBRI ST SCHW	Robust and price saving universal glasses, centre screw for glass replacement, glasses:
	Ø 50 mm, foldable lateral protection, shatterproof, Athermal 5A-welder's safety goggles
Universal protection	glasses
SCHUBRI UN	Universal protection glasses, stylish, shatterproof, polycarbonate window in a single piece,
	durable Duralite coating resistant to scratching, adjustable bracket
Panorama glasses	
SCHUBRI PA	Two-component glasses, hard on the outside and soft inside, length and inclination of handle
	is adjustable, window made of scratch resistant, non-fogging, colourless polycarbonate.







type SCHUBRI PA



Protective hood with neck protection on page 535



Blast guns and blasting abrasives on page 535



Blow guns



EN 166

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# **Occupation protection**

#### **Respirator half masks** EN 149

Туре	Packing	Туре	Packin	g	
without valve	unit	with valve	unit	Protection against	Protection stage
ATEMSM 1 OV	20	ATEMSM 1	10	Inert fine dust	FF P1
ATEMSM 2 OV	20	ATEMSM 2	10	Solid and liquid mildly-toxic particles	FF P2
		ATEMSM 3	5	Toxic solid/liquid mildly-toxic particles	FF P3





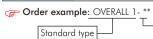
without valve

**Disposable overalls** 

Version: All overalls are equipped with hood, arm, leg and waste elastic as well as a covered zipper strip. Good quality, comfortably tailored, industry quality.

		Available		
Type white	Material	sizes	Tests	Purpose of use
OVERALL 1-**	PP-Vlies (approx. 50 g/m²)	L, XL, XXL	CE Cat. I	Slightly dirty work with non-hazardous substances Stable version in 50g quality.
OVERALL 3S-**	4-ply SMMS material (approx. 60 g/m²)	M, L, XL, XXL, XXXL	171 77	Breathable overalls for working with hazardous substances. Particle protection, limited spray consistency. Particularly permeable to air, but less fluid protection compared to film laminates.
OVERALL 3F-**	Micro-porous PP laminated film (approx. 60 g/m²)	M, L, XL, XXL, XXXL	(1)	Breathable overall for working with substances harmful to health. Particle protection, limited spray consistency. Especially low lint quantity, low wear as well as improved fluid protection against SMS material.



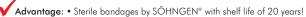


Required size

## First aid case

# DIN 13157/13169

Description: First aid case with wall bracket and 90° Stop-locked, two shells of the same size for the case, protected from dust and splashwater.



Туре	Description	Content
Standard case		
FIRSTAID KO57	First aid case "Quick CD", dimensions 260 x 170 x 110 mm	DIN 13157 (small)
FIRSTAID KO69	First aid case "MT-CD", dimensions 400 x 300 x 150 mm	DIN 13169 (large)
Special case (standar	d case plus occupational specific special contents), dimensions 400 x 3	00 x 150 mm
FIRSTAID KO57 MET	Special case "Metal" for foundries, steel and sheet metal shaping,	DIN 13157 (small)
	aluminium factories, turning shops, metalworking shops,	
	welding technology, tinsmithing and other metalworking occupations	
FIRSTAID KO57 WER	Special case "Workshop" for servicing and repair companies	DIN 13157 (small)
	as well as all technical workshops	
FIRSTAID KO57 ELE	Special case "Electrical engineering" for the entire electronics industry	DIN 13157 (small)
FIRSTAID KO57 HOL	Special case "Woodworking" for sawmills, furniture industry, joiner,	DIN 13157 (small)
	carpenter, wood turner, wood carver and furniture restorers	
FIRSTAID KO57 BAU	Special case "Construction site" for building construction/civil engineering,	DIN 13157 (small)
	road construction/maintenance, demolition, renovation, horticulture & land-	
	scaping	
FIRSTAID KO57 VER	Special case "Office" for workplaces mainly for office activities,	DIN 13157 (small)
	insurances, administration of industry, trade and crafts	





# **Bandage material refilling set**

# DIN 13157/13169

Advantage: • Sterile bandages by SÖHNGEN® with shelf life of 20 years!

lype	Description	Content
FIRSTAID REP57	Refilling set, contents cc. to DIN 13157 (small)	DIN 13157 (small)
FIRSTAID REP69	Refilling set, contents cc. to DIN 13169 (large)	DIN 13169 (large)



# Plaster dispenser

Advantage: • Sterile bandages by SÖHNGEN® with shelf life of 20 years!

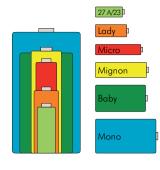
Туре	Description
FIRSTAID PS	Plaster dispenser made of ABS plastic, 160 x 122 x 57 mm, orange, with a transparent cover
	and a wall bracket. Containing 115 "aluderm-aluplast" adhesive plasters in 5 different versions,
	each of which is hygienically sealed.
FIRSTAID PS REP	115-piece, refilling set "aluderm-aluplast" for plaster dispensers, consisting of: 30 pieces each
	strips 7.2 x 1.9 cm and 7.2 x 2.5 cm, 25 pieces fingertip bandages, 20 pieces fingertip bandages
	12 x 2 cm, 10 pieces finger joint bandages and 1 piece first aid block with 40 sheets





# **Batteries**

Battery applications				
Description	Features	Usage		
Alkaline (AL)	High energy content, for continuous use	Audio devices, cameras, radio transmitter, calculators		
Silver oxide (AgO)	Medium to high load-bearing	Clocks, cameras, pocket calculators, vernier callipers		
Lithium (Li)	High load-bearing, low self-discharging	Cameras, electronic data storage, clocks, remote controls		
Nickel Metal Hydride (NiMH)	High capacity and performance, no memory effect	Cameras, digital cameras, camera flashes, MP3 players, Palm, PDA		



Battery sizes				
Gen. description	USA	European designation Alkaline/NiMH	Ø x H (mm) L x W x H (mm)	
27 A/23 A			7.7 x 28/10 x 28	
Lady	N	LR1	12 x 30	
Micro	AAA	LR03/HR03	11 x 45	
Mignon	AA	LR6/HR6	15 x 51	
Baby	С	LR14/HR14	26 x 50	
Mono	D	LR20/HR20	33 x 62	
9 V Block		E block	48 x 26 x 17	





Туре	Design	Voltage	Amount
Alkaline			
BAT 27A AL	Ø 7.7 x 28 mm	12V/18 mAh	1 units
BAT 23A AL	Ø 10 x 28 mm	12V/38 mAh	1 units
BAT N AL	Lady (LR1)	1.5V	2 pack
BAT AAA AL	Micro (LRO3)	1.5V	4 pack
BAT AAA AL-12	Micro (LRO3)	1.5V	12 pack
BAT AA AL	Mignon (LR6)	1.5V	4 pack
BAT AA AL-16	Mignon (LR6)	1.5V	16 pack
BAT C AL	Baby (LR14)	1.5V	2 pack
BAT D AL	Mono (LR20)	1.5V	2 pack
BAT 9V AL	9 Volt block	9V	1 units
Photo lithium (cameras)			
BAT CR2 LI	Ø 15.6 x 27 mm (CR 17355)	3V	1 pc.
BAT CR123A LI	Ø 16.8 x 34.5 mm (CR 17335)	3V	1 units
BAT 2CR5 LI	34 x 17 x 45 mm (W x D x H) (2CR:	5) 6V	1 units
BAT CRP2 LI	35 x 19.5 x 36 mm (W x D x H) (CR	-P2) 6V	1 units



# Rechargeable batteries (NiMH)

Version: Nickel-metal hydride (NiMH) precharged, capable of fast charging, no memory effect, low self-discharge



Teleform Tracker metal myamad (tramin) producting day capable of had enarging, no memory ender, now our discharge				
Туре	Design	Voltage	Capacity	Amount
BAT AAA NiMH R	Micro (HRO3)	1.2V	850 mAh	4 pack
BAT AA NiMH R	Mignon (HR6)	1.2V	2000 mAh	4 pack
BAT C NIMH R	Baby (HR14)	1.2V	2200 mAh	2 pack
BAT D NiMH R	Mono (HR20)	1.2V	2200 mAh	2 pack
BAT 9V NiMH R	9 V Block	8.4V	200 mAh	1 units

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# **Batteries/torches**

#### One-way batteries - coin cells Dimensions (Ø x height) Description Capacity mAh Silver oxide (voltage: 1.55 Volt) BAT 364 AGO SR 60 6.8 x 2.15 18 **BAT 377 AGO** SR 66 6.8 x 2.6 25 **BAT 392 AGO** SR 41 7.9 x 3.6 42 BAT 395 AGO 9.5 x 2.70 SR 57 55 BAT 389 AGO 70 SR 54 11.6 x 3.05 **BAT 357 AGO** SR 44 11.6 x 5.4 165 Alkaline (voltage: 1.5 Volt) 11.6 x 3.05 LR 54 44 **BAT 186 AL** 70 LR 43 11.6 x 4.2 BAT A76 AL 110 LR 44 11.6 x 5.4 BAT 625A AL LR 9 15.6 x 5.95 190 Lithium (voltage: 3 Volt) BAT CR1220 Li CR1220 12.5 x 2.0 35 BAT CR1616 Li 42 CR1616 16 x 1.6 BAT CR2016 Li CR2016 20 x 1.6 72 BAT CR2025 Li CR2025 20 x 2.5 160 BAT CR2032 Li CR2032 20 x 3.2 220 BAT CR2430 Li CR2430 24.5 x 3 270





# Charging device for NiMH rechargeable batteries (Micro and Mignon)

Supply volume: Charger for 2 or 4 NiMH rechargeable batteries Version: Dual LED Load indicator, 2 charging channels for NiMH-batteries

Description Voltage BAT LADER 1\* Quick charger for 2 or 4 NiMH rechargeable batteries (AAA/AA) 100-240V AC BAT LADER 2 Table charger for 2 or 4 NiMH (AAA/AA/C/D/9V) 100-240V AC



table charger





- Advantages: Cutting-edge SMD-LED technology
  - Wireless
  - High brightness
  - Charging status display
  - Sturdy, splash resistant housing
- Holding magnets on back of housing and on bottom of handle Supply volume: torch incl. USB-A cable

Туре	Lumen	Protection class	
HANDLAMPE 325	325	IP 54	



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<sup>\*</sup> incl. 4 Mignon NiMH batteries (AA)

# **Torches/forehead lamps**



# LED LENSER LED torches

**Description:** Micro-processor controlled multifunction LED lamps. Adjustable beam (Speed Focus) and splash water resistant, includes batteries.

Туре	Lumen	Focus	Additional function	Incl. accessories	Batteries	Length
LED LENS P2	16	Speed		Nylon pouch*	1 x Micro (AAA)	10 cm
LED LENS P4	18	Speed		Nylon pouch*	2 x Micro (AAA)	15 cm
LED LENS P5	140	Speed		Nylon pouch*	1 x Mignon (AA)	11 cm
LED LENS T2QC	140	Diffuser	4 colours: White, red, green, blue		3 x Micro (AAA)	10 cm
LED LENS TT	280	Turning	Power/Low Power	Roll-away prot.	3 x Micro (AAA)	13 cm
LED LENS P7	450	Speed	High Power/Power/Low Power	Nylon pouch*	4 x Micro (AAA)	13 cm
LED LENS P17	1000	Speed	High Power/Power/Low Power	Belt clip	3 x Mono (D)	31 cm
LED LENS P7R**	1000	Speed	High Power/Power/Low Power	Charging cradle	Li-lon battery	16 cm
Accessories						
LED CLiP 1		Belt clip	, can be rotated 360°, can be fixe	d in any position	, for model M5	
LED CLiP 2		Belt clip	, can be rotated 360°, can be fixe	d in any position	, for model P7.2, I	P7R
LED MAGNET			holder, for LED CLiP 1/LED CLiP 2	2		

<sup>\*</sup> with belt fastener, \*\* incl. charging cradle, USB cable and lithium-ion battery

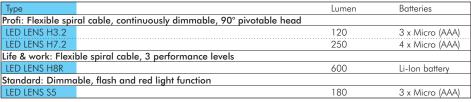


type LED MAGNET





Description: Optimum fit through soft, adjustable headband, swivelling, focus capable illumination head.









# **Multi-function tools/cutters**

### **Multi-function tools**

Type



Advantage: • 25 year guarantee against defects in material and workmanship.

Micra® - the key ring (length: 6.4 cm, weight: 50 g) LEMA MICRA Scissors, knife, tweezers, nail file and cleaner, cross-head and flat-head screwdrivers, watchmaker's screwdriver, medium-sized screwdriver, bottle opener, key ring, ruler

WINGMAN® - made of stainless steel (length 9.7 cm, weight: 199 g)

Contained tools

LEMA WINGMAN Snipe nose plier, wire cutters, knife, wood- and metal files, scissors, small and medium screwdriver, cross-head screwdriver, stripping blade, can opener/bottle opener, ruler, package opener, removable belt clip

Wave® - the most commonly purchased multitool produced by Leatherman (length: 10.2 cm, weight: 241 g) LEMA WAVE PLUS Snipe nose plier, wire cutter, hardwire cutter, knife, serrated knife, saws, scissors, wooden and metal files, diamond coated files, small bit holder (including 2 double-sided bits:

Small cross recess/watchmaker's screwdriver, cross recess 1 - 2/recess 5 mm), large screwdriver, can opener/bottle opener, stripping blade, towing eye, ruler, leather holster

Supertool 300® - solid tool for the hardest of operating cases (length: 11.5 cm, weight: 286 g)

LEMA SUPERTOOL Snipe nose pliers, wire cutter, hardwire cutter, cable cutter, crimper, knife, serrated knife, wood and metal files, saws, scissors, small/medium and large screwdriver, cross-head screwdriver, awl with ear, can opener/bottle opener, stripping blade, towing eye, ruler, nylor

Surge® - the universal tool with changeable blades (length: 11.5 cm, weight: 355 g)

LEMA SURGE Snipe nose plier, wire cutter, hardwire cutter, cable cutter, crimper, knife, serrated knife, scissors, tool holder for saw blades, files, etc., with T-stem (incl. diamond-coated files, wood and metal files, saw blade), small and big bit holder (incl. 2 double-sided bits: small cross recess/watchmaker's screwdriver, cross recess 1-2/recess 5 mm), awl with ear, can opener/bottle opener, stripping blade, towing eye, ruler, leather holster

Charge PLUS - particularly versatile with a multiple bit holder (length: 10.2 cm, weight: 235 g)

LEMA CHARGE PLUS

Snipe nose plier, wire cutter, hardwire cutter, crimper, 154CM-stainless steel knife, serrated knife, tear blade, saw, wood and metal files, diamond coated files, small bit holder, 2 large bit holders (including 10 double-sided bits: Small cross recess/watchmaker's screwdriver, cross recess 1/2, recess 2/3 & 5/6.5 mm, pozidriv 1/2, hexagonal: 1.5/2 & 2.5/3 & 4/5, TORX: 10/15 & 20/25) big screwdriver, can opener/bottle opener, stripping blade, fixed and removable towing eye, removable clip, ruler, hard anodised aluminium handles, leather holster

Charge TTi® - the exclusive model with titanium handles (length: 10.2 cm, weight: 232 g)

LEMA CHARGE TTI

Snipe nose plier, wire cutter, hardwire cutter, crimper, S30V-stainless steel knife, serrated knife, tear blade, saw, wood- and metal files, diamond coated files, scissors, small bit holder, large bit holder (including 9 double-sided bits:small cross recess/watchmaker's screwdriver, cross recess 1-2/recess 5 mm, recess 2/3, pozidriv 1/2, hexagonal: 1.5/2 & 2.5/3 & 4/5, TORX: 10/15 & 20/25) big screwdriver, can opener/bottle opener, stripping blade, fixed and removable towing eye, removable clip, ruler, titanium handles, leather holster



## Professional cutter with soft handle

Properties: Very stable profile cutter, with rubber gripping section and metal blade guide. Automatically locks, securing the blade in the set position. The Auto-load Cutter also allows a automatic reloading of a new blade from the integrated blade magazine in the handle.

Supply volume: Cutter with replacement blades in the handle (standard and screw retainer type: 2 pieces, auto-load type: 9 mm: 5 pieces, 18 mm: 6 pieces)

, , , , , , , , , , , , , , , , , , ,	/	
Туре 🚰 📆 🗸	Туре	Outstanding
auto-load	screw retainer	Blade width
CUTTER 9 A		9
CUTTER 18 A	CUTTER 18 S <sup>3)</sup>	18
	Type CTUV auto-load CUTTER 9 A	Type Type auto-load screw retainer CUTTER 9 A

<sup>1) 10</sup> pack, 2) 12 pack, not Wedo brand, 3) not Wedo brand



CUTTER 9 KL



replacement blades

# **Tube cutter**

Suitable: For cutting hoses at a right angle and without burrs.

For tubes Ø 0 - 14	Type replacement blade  SAS 14 KL
0 - 14	SAS 14 KI
0 - 14	SAS 14 KI
	0, 10
0 - 17	SAS 17 KL
0 - 28	SAS 28 KL
0 - 42	SAS 42 KL PRO
0 - 63	SAS 63 KL PRO
	0 - 28





# **Multibox IQS push-in fittings**

**Description:** This multi-box contains 159 straight screw connections, angle screw connections, straight push-in connectors, T push-in connectors, straight push-in reducers, plus a tube cutter.

Advantages: For ease of transport and clear arrangement, up to 4 of these multi-boxes can be stowed in the practical multi-box container type MULTIBOX P 1 C.

Pinfo: IQS push-in fittings are found on page 24

Туре	Content
MULTIBOX IQS	70 straight screw connections (M 5 - R 1/8" - R 1/4", 4 - 6 - 8 mm hose)
	37 angle screw connections (M 5 - R 1/8" - R 1/4", 4 - 6 - 8 mm hose)
	21 straight push-in connectors (4 - 6 - 8 mm hose)
	21 T push-in connectors (4 - 6 - 8 mm hose)
	10 straight push-in reducers (4 - 6 - 8 mm hose)
	1 tube cutter



## Multibox IQS push-in fittings - MSV (brass nickel-plated)

place IQS push-in fittings made of brass nickel-plated are found on page 46-52

**Description:** This multi-box contains 162 straight screw connections, angle screw connections, straight push-in connectors, T push-in connectors, straight push-in reducers, plus a tube cutter.

Advantages: For ease of transport and clear arrangement, up to 4 of these multi-boxes can be stowed in the practical multi-box container type MULTIBOX P 1 C.

Туре	Content
MULTIBOX IQS MSV	70 straight screw connections (M 5 - G 1/8" - G 1/4", 4 - 6 - 8 mm hose)
	40 angle screw connections (M 5 - G 1/8" - G 1/4", 4 - 6 - 8 mm hose)
	21 straight push-in connectors (4 - 6 - 8 mm hose)
	21 T push-in connectors (4 - 6 - 8 mm hose)
	10 straight push-in reducers (4 - 6 - 8 mm hose)
	1 tube cutter



# Multibox IQS push-in fittings - ES (stainless steel)

**Description:** This multi-box contains 122 straight screw connections, angle screw connections, straight push-in connectors, T push-in connectors, straight push-in reducers, reducing nipples in stainless steel, plus a tube cutter.

This: IQS push-in fittings made of stainless steel are found on page 42-45

Type (Nox	Content
MULTIBOX IQS ES	37 straight screw connections (G 1/8" - G 1/4" - G 3/8", 6 - 8 - 10 mm hose)
	26 angle screw connections (G 1/8" - G 1/4" - G 3/8", 6 - 8 - 10 mm hose)
	9 straight push-in connectors (6 - 8 - 10 mm hose)
	15 T push-in connectors (6 - 8 - 10 mm hose)
	6 straight push-in reducers (6 - 8 - 10 mm hose)
	29 reducing nipples/extension nipples (M 5 - G 1/8" - G 1/4" - G 3/8" - G 1/2")
	1 tube cutter



### Multibox threaded fittings brass nickel-plated

**Description:** This multi-box contains 182 closing plugs, reducing nipples, double nipples, and sleeves, M 5 to G 1"; in brass nickel-plated, plus corresponding sealant.

Info: Thread fittings are found on page 102-119

Туре	Content
MULTIBOX MSV	32 closing plugs, brass nickel-plated (M 5 - G 1/8" - G 1/4" - G 3/8" - G 1/2")
	58 reducing nipples/extension nipples, brass nickel-plated (M 5 - G 1/8" - G 1/4" -
	G 3/8" - G 1/2" - G 3/4" - G 1")
	66 double nipples, brass nickel-plated (M 5 - G 1/8" - G 1/4" - G 3/8" - G 1/2" - G 3/4" - G 1")
	23 sleeves, brass nickel-plated (M 5 - G 1/8" - G 1/4" - G 3/8" - G 1/2")
	3 sleeves, brass (G 3/4" - G 1")
	560 PVC gaskets (M 5 - G 1/8" - G 1/4" - G 3/8" - G 1/2" - G 3/4" - G 1")
	1 PTFE sealing tape (sanitary version) DB 121
	10 ml anaerobic sealing compound (liquid seal) 53.14/10



## **Multibox stainless steel threaded fittings**

**Description**: This multi-box contains 142 angles, T-pieces, sleeves, closing plugs, reducing nipples, double nipples and threaded nozzles R 1/8" up to R 1" in stainless steel (AISI 316), plus corresponding PTFE sealant.

| Info: Thread fittings made of stainless steel are found on page 102-119

lype ("Vox")	Content
MULTIBOX ES	12 angles i/i in stainless steel (Rp 1/8" - Rp 1/4" - Rp 3/8" - Rp 1/2")
	12 angles i/A in stainless steel (R 1/8" - R 1/4" - R 3/8" - R 1/2")
	12 T-pieces in stainless steel (Rp 1/8" - Rp 1/4" - Rp 3/8" - Rp 1/2")
	12 round sockets in stainless steel (Rp ½" - Rp ½" - Rp ½" - Rp ½")
	30 reducing nipples i/A in stainless steel (R 1/8" - R 1/4" - R 3/8" - R 1/2")
	12 threaded nozzles in stainless steel (R 1/4" - R 3/8" - R 1/2", 9 - 13 - 19 mm hose)
	32 double nipples in stainless steel (R 1/8" - R 1/4" - R 3/8" - R 1/2")
	20 closing plugs in stainless steel (R 1/8" - R 1/4" - R 3/8" - R 1/2")
	40 PTFE gaskets (G 1/8" - G 1/4" - G 3/8" - G 1/2")
	1 PTFE sealing tape (sanitary version) DB 121

# **Multibox hexagonal screws DIN 933**

Description: This multi-box contains 660 hexagonal head screws, M 4 to M 8, in zinc-plated steel.

Advantages: For ease of transport and clear arrangement, up to 4 of these multi-boxes can be stowed in the practical multi-box container type MULTIBOX P 1 C.

Info: Hexagonal screws can be found on page 622

Туре	Content
MULTIBOX 933	300 screws M 4 (10 - 16 - 20 - 40 mm)
	160 screws M 5 (16 - 20 - 30 - 40 - 50 mm)
	115 screws M 6 (16 - 20 - 30 - 40 - 50 mm)
	85 screws M 8 (16 - 20 - 25 - 40 - 50 mm)



# Multibox hexagonal screws DIN 933 made of stainless steel

Description: This multi-box contains 260 hexagonal head screws, M 5 to M 10, in stainless steel A2.

Advantages: For ease of transport and clear arrangement, up to 4 of these multi-boxes can be stowed in the practical multi-box container type MULTIBOX P 1 C.

Info: Hexagonal head made of stainless steel are found on page 622

Type (Nox	
MULTIBOX 933 ES	

95 screws M 5 (16 - 20 - 25 - 30 mm)

75 screws M 6 (16 - 20 - 25 - 30 - 40 mm)

80 screws M 8 (16 - 20 - 25 - 30 - 35 - 40 - 50 mm)

10 screws M 10 (30 - 40 mm)



# **Multibox internal hexagon socket screws DIN 912**

Description: This multi-box contains 260 hexagon socket screws, M 5 to M 10, in zinc-plated steel.

Advantages: For ease of transport and clear arrangement, up to 4 of these multi-boxes can be stowed in the practical multi-box container type MULTIBOX P 1 C.

Info: Hexagon socket screws can be found on page 623

Туре	Content
MULTIBOX 912	60 screws M 5 (10 - 20 - 30 mm) 80 screws M 6 (20 - 25 - 30 - 40 mm)
	80 screws M 8 (20 - 25 - 30 - 40 mm) 40 screws M 10 (30 - 40 mm)



# Multibox nuts - washers - spring washers

Description: This multi-box contains 1425 nuts, washers and spring washers for threads M 3 to M 10, in zinc-plated

Advantages: For ease of transport and clear arrangement, up to 4 of these multi-boxes can be stowed in the practical multi-box container type MULTIBOX P 1 C.

Info: Nuts, washers and spring washers can be found on pages

inio. Indis, washers and spring washers can be found on pages 017-018		
Туре	Content	
MULTIBOX 934	475 nuts DIN 934 (M 3 - M 4 - M 5 - M 6 - M 8 - M 10)	
	475 washers DIN 125A (M 3 - M 4 - M 5 - M 6 - M 8 - M 10)	
	475 spring washers DIN 127A (M 3 - M 4 - M 5 - M 6 - M 8 - M 10)	



# Multibox nuts - washers - spring washers made of stainless steel

Description: This multi-box contains 735 nuts, washers and spring washers for threads M 3 to M 10, in stainless steel

Advantages: For ease of transport and clear arrangement, up to 4 of these multi-boxes can be stowed in the practical multi-box container type MULTIBOX P 1 C.

_		in tiols, washers and spring washers can be round on pages of 7-010		
Type (*\vc	*	Content		
MULTIB	OX 934 ES	245 nuts DIN 934 (M 3 - M 4 - M 5 - M 6 - M 8 - M 10)		
		245 washers DIN 125A (M 3 - M 4 - M 5 - M 6 - M 8 - M 10)		
		245 spring washers DIN 127B (M 3 - M 4 - M 5 - M 6- M 8 - M	10)	





# **Multibox wing washers**

Description: This multi-box contains 800 wing washers for threads M 4 to M 12, in zinc-plated steel.

★ Advantages: For ease of transport and clear arrangement, up to 4 of these multi-boxes can be stowed in the practical multi-box container type MULTIBOX P 1 C.

ring washers can be found on page 617

Туре	Content
MULTIBOX USKOT	200 wing washers M 4 (15 - 20 mm)
	150 wing washers M 5 (20 - 30 mm)
	200 wing washers M 6 (20 - 25 - 30 mm)
	200 wing washers M 8 (20 - 25 - 30 mm)
	25 wing washers M 10 (30 mm)
	25 wing washers M 12 (32 mm)



# Multibox button head tapping screws DIN 7981C

Description: This multi-box contains 1450 button head tapping screws, 2.9 to 4.8 mm, in zinc-plated steel.

Advantages: For ease of transport and clear arrangement, up to 4 of these multi-boxes can be stowed in the practical multi-box container type MULTIBOX P 1 C.

W mer rapping serom can be reem on page 626	
Туре	Content
MULTIBOX 7981C	100 screws 2.9 mm (9.5 mm)
	300 screws 3.5 mm (13 - 16 - 19 mm)
	350 screws 3.9 mm (9.5 - 13 - 16 - 19 mm)
	400 screws 4.2 mm (9.5 - 13 - 16 - 19 - 25 mm)
	300 screws 4.8 mm (13 - 16 - 19 -22 - 32 mm)



# Multibox button head drilling screws DIN 7504M

Description: This multi-box contains 900 button head drilling screws, 3.5 to 4.8 mm, in zinc-plated steel.

Advantages: For ease of transport and clear arrangement, up to 4 of these multi-boxes can be stowed in the practical multi-box container type MULTIBOX P 1 C.

Info: Drilling screws can be found on page 629

Туре	Content
MULTIBOX 7504M	200 screws 3.5 mm (9.5 - 13 - 16 - 19 mm)
	200 screws 3.9 mm (13 - 16 - 19 - 25 mm)
	250 screws 4.2 mm (13 - 16 - 19 - 22 - 25 mm)
	250 screws 4.8 mm (13 - 16 - 19 - 22 - 25 mm)



### Multibox particle board countersunk head screws (TORX)

plnfo: Particle board screws can be found on page 630

**Description:** This multi-box contains 940 particle board screws, countersunk head (branded goods), 3 to 5 mm, made of in yellow zinc-plated steel, including compatible TORX bits.

Advantages: For ease of transport and clear arrangement, up to 4 of these multi-boxes can be stowed in the practical multi-box container type MULTIBOX P 1 C.

Туре	Content	
MULTIBOX SPAN TX	200 countersunk head screws, 3.0 mm (16 - 20 mm)	
	280 countersunk head screws, 3.5 mm (20 - 25 - 30 - 40 mm)	
	280 countersunk head screws, 4.0 mm (25 - 30 - 40 - 45 - 50 mm)	
	90 countersunk head screws, 4.5 mm (35 - 40 - 50 mm)	
	90 countersunk head screws, 5.0 mm (40 - 50 - 60 mm)	
	4 Bits (TX10 - TX15 - TX20 - TX25)	



### Multibox particle board countersunk head screws (TORX) made of stainless steel

**Description:** This multi-box contains 690 particle board screws, countersunk head, 3 to 5 mm (branded goods), made of stainless steel, including compatible stainless steel TORX bits.

Advantages: For ease of transport and clear arrangement, up to 4 of these multi-boxes can be stowed in the practical multi-box container type MULTIBOX P 1 C.

plnfo: Particle board screws made of stainless steel are found on page 630

Type (Nox	Content
MULTIBOX SPAN TX ES	120 countersunk head screws, 3.0 mm (16 - 20 mm)
	180 countersunk head screws, 3.5 mm (20 - 25 - 30 - 40 mm)
	200 countersunk head screws, 4.0 mm (25 - 30 - 40 - 45 mm)
	110 countersunk head screws, 4.5 mm (35 - 40 - 50 - 60 mm)
	80 countersunk head screws, 5.0 mm (40 - 50 - 60 mm)
	4 Bits (TX10 - TX15 - TX20 - TX25)

# Multibox particle board countersunk head- and pan head-/half-round head-screws (TORX)

**Description:** This multi-box contains 710 particle board screws, countersunk head and pan head (branded goods), 3.5 to 5 mm, made of zinc-plated steel, including compatible TORX bits.

Advantages: For ease of transport and clear arrangement, up to 4 of these multi-boxes can be stowed in the practical multi-box container type MULTIBOX P 1 C.

Info: Particle board screws can be found on page 630

Туре	Content
MULTIBOX SPAN HRTX	100 countersunk head screws, 3.5 mm (30 - 40 mm)
	150 countersunk head screws, 4.0 mm (30 - 35 - 40 mm)
	100 countersunk head screws, 4.5 mm (40 - 50 mm)
	75 countersunk head screws, 5.0 mm (40 - 50 - 60 mm)
	140 pan-head screws, 4.0 mm (30 - 35 - 40 mm)
	70 pan-head screws, 4.5 mm (40 - 50 mm)
	75 pan-head screws, 5.0 mm (40 - 50 - 60 mm)
	3 Bits (TX15 - TX20 - TX25)



# Repair set for hydraulic plug and screw couplings

**Description:** This repair set includes all the required sealing sets for the repair of hydraulic push-in couplings (ISO 7241-1 A) and hydraulic screw couplings. using the LIFTER SET included in the supply volume, changing the seal is done with very little effort. Ideal for construction site vehicles.

Advantages: For ease of transport and clear arrangement, up to 4 of these multi-boxes can be stowed in the practical multi-box container type MULTIBOX P 1 C.

Info: Sealing sets for couplings and screw couplings can be found on page 170

(B)	A THE COUNTY OF	
Туре	Content	
MULTIBOX SVK/HDK	23 sealing sets for push-in couplings of sizes 1, 2A, 2T, 3, 4 and 6	
	16 sealing sets for screw couplings of sizes 1, 2, 3, 4 and 6	
	1 ring lifter set for rapid replacement of seals	



# Grease nipple assortment in plastic box

☞ Info: Grease nipple can be found on page 577

Туре	Content	Version
SN SORTI 80	80 pieces	Classified as SNH1-SNH2-SNH3
SN SORTI 170	170 pieces	Classified as SNH1-SNH2-SNH3-SNM1
SN SORTI 350	350 pieces	Classified as SNH1-SNH2-SNH3-SNM1-SNM22



# Circlip assortments

Info: Safety rings can be found on page 633

	9	
Туре	Content	Dimensions
SIRI SORTI A 330	330 pieces	Outer ring assortment 11 - 51 mm (for shafts)
SIRI SORTI I 330	330 pieces	Inner ring assortment 11 - 51 mm (for boreholes)
SIRI SORTI IA 330	330 pieces	Inner/outer ring assortment 12 - 50 mm



# Tension spring assortment

Туре	Content	Dimensions
FEDERZ SORTI 77	77 pieces	Length 35 to 150, Ø 5.0 to 19.0 mm
FEDERZ SORTI 147	147 pieces	Length 35 to 150, Ø 5.0 to 19.0 mm



## **Pressure spring assortment**

Туре	Content	Dimensions (all springs are 150 mm long)
FEDERD SORTI 45	45 pieces	Wire 1.0 mm, Ø 8.0 mm
		Wire 1.0 mm, Ø 10.0 mm
		Wire 1.2 mm, Ø 12.5 mm
		Wire 1.5 mm, Ø 12.5 mm
		Wire 1.8 mm, Ø 15.5 mm
		Wire 2.0 mm, Ø 15.7 mm
		Wire 2.2 mm, Ø 18.7 mm
		Wire 2.5 mm, Ø 19.3 mm
		Wire 3.0 mm, Ø 25.0 mm





## Hose clamp assortment

Band width 9 mm

place Info: Hose clips can be found on page 235

Type NORMA		
zinc-plated steel	Content	Ø clamping range
SS SORTI 50	50 pieces	8 - 60 mm
SS SORTI 100	100 pieces	8 - 70 mm



## **Multibox snap clamps**

**Description:** This multi-box contains 125 nylon snap clips with a clamping range of 8 to 46 mm.

Pinfo: Snap clips can be found on page 234

Туре	Content
MULTIBOX SSK	125 snap clamps (clamping range 8 to 46 mm)



## Hose connector multibox with 56 connectors

PN 8

Temperature range:  $0^{\circ}\text{C}$  to max.  $+80^{\circ}\text{C}$ 

With the hose connector Multibox you always have the correct hose connector to hand.

Plastic hose connector can be found on page 62-63

Type Polypropylene	Content
MULTIBOX SVR	12 straight hose connector (4, 6, 8, 10, 12 and 14 mm)
	12 T hose connector (4, 6, 8, 10, 12 and 14 mm)
	12 Y hose connector (4, 6, 8, 10, 12 and 14 mm)
	12 angle hose connector (4, 6, 8, 10, 12 and 14 mm)
	2 universal hose connectors (4 to 17 mm)
	6 reduction hose connector (4 - 8, 4 - 12 and 8 - 12 mm)



## Spring cotter assortment

☞ Info: Spring cotters can be found on page 632

Туре	Content
FEDERSTECK SORTI	356 spring cotter (2 - 2.5 - 3 - 4 - 5 - 6 - 7 mm)



### **0-ring assortment**

Info: O-rings can be found on page 603

Туре	Туре			
NBR*	FKM*	Content	Dimensions	
Imperial				
OR SORTI 340	OR SORTI 340 V	340 pieces	30 dimensions	2.9 x 1.78 to 28.17 x 3.53
OR SORTI 275	OR SORTI 275 V	275 pieces	24 dimensions	20.35 x 1.78 to 50.16 x 5.33
Metric				
OR SORTI 425	OR SORTI 425 V	425 pieces	30 dimensions	3 x 1.5 to 30.2 x 3
OR SORTI 285	OR SORTI 285 V	285 pieces	24 dimensions	18 x 2 to 50 x 5
* colour: black				



# Hydraulic gasket assortment

☞ Info: Hydraulic gaskets can be found on page 551

Туре	Conte	ent Dimensions
DRHD SORTI 145	140 p	pieces 8 dimensions from M8 to M22
DRHD SORTI 120 Z	120 p	pieces 5 dimensions from G 1/4" up to G 3/4" and
		4 dimensions, JIC-UNF 1/2", 9/16", 3/4", 7/8"

# Standard gasket assortment made of vulcanised fibre

DIN 7603 A

Temperature range: -10°C to max. +100°C
Operating pressure: 0 to 16 bar, as well as low vacuum
Suitable: For oxygen, compressed air and gasses

\*\*Info: Gaskets made of vulcanised fibre can be found on page 550

Туре	Content	Dimensions	
Fi SORTI 540	540 pieces	30 dimensions	4 - 33 mm
Fi SORTI 1500	1500 pieces	12 dimensions	10 - 42 mm



# Gasket assortment made of aluminium

DIN 7603 A

Info: Aluminium gasket rings can be found on page 550

Туре	Content	Dimensions	
ALU SORTI 540	540 pieces	30 dimensions 4 - 33 mm	
ALU SORTI 1500	1500 pieces	12 dimensions 10 - 42 mm	
ALU SORTI 3000	3000 pieces	12 dimensions 4 - 22 mm	



# Gasket assortment copper solid sealing rings

Туре	Conte	nt Dimensions	
CU SORTI 540	540 pi	ieces 30 dimensions	4 - 33 mm
CU SORTI 1500	1500	pieces 12 dimensions	10 - 42 mm
CU SORTI 3000	3000	pieces 12 dimensions	4 - 22 mm

# Gasket assortment copper filter gaskets, asbestos-free

DIN 7603 C

DIN 7603 A

Advantages: • with soft core, e.g. for oil drain plugs Info: Copper gasket rings can be found on page 550

Туре	Conte	nt Dimensions	
CA SORTI 500	500 p	ieces 28 dimensions	6 - 33 mm
CA SORTI 1500	1500	pieces 12 dimensions	10 - 42 mm
CA SORTI 2000	2000	pieces 11 dimensions	6 - 22 mm



Dowel assortment		fischer 👄
Туре	Dowel types	Content
DUBEL SORTI SX	SX- and UX-	60 pcs. SX 6x30 – 50 pcs. SX 8x40 – 20 pcs. SX 10x50 – 60 pcs. UX 5x30 R –
	Dowel	40 pcs. UX 6x50 R – 50 pcs. UX 8x50 R – 10 pcs. UX 10x60 R
DUBEL SORTI S6	S dowel	100 pcs. S 6 – 100 pcs. S 8 – 25 pcs. S 10



type DUBEL SORTI S6

# FIXtainer boxes (assortment and empty boxes)

**Description:** Fixtainer boxes are equipped with carrier handles, transparent covers and removable dividers. FIXtainers can be securely attached to and stacked on top of one another using the click system. They are compatible with the Sortimo L-Boxx system.

Туре	Description
FISCHER FIX BOX	Empty box without contents: can be used as a storage box for packed lunches, collection box
	for small parts, utensils, tools, toys, etc.
FISCHER FIX SX	"SX dowel box": 120 pcs. dowel SX 6x30 – 60 pcs. dowel SX 8x40 – 30 pcs. dowel SX 10x50
FISCHER FIX SXS	"SX dowel and screw box": 60 pcs. dowels SX 6x30 and countersunk head screws 4.5x40 –
	30 pcs. dowels SX 8x40 and countersunk head screws 5x60 – 15 pcs. dowels SX 10x50 and
	countersunk head screws 6x85
FISCHER FIX UNI 1	"All-in-one box": 50 SX 6x30 dowels and 4.5x40 countersunk head screws - 50 UX 6x35 R uni-
	versal dowels 4.5x60 countersunk head screws - 25 GK plasterboard dowels incl. screw-in tool -
	15 GKM metal plasterboard dowels



type FISCHER



# Assortment boxes (lightweight design)

\*\*\*\*

Material: Polypropylene

**Description:** Inexpensive small parts storage box for screws and small parts. Drawers in different widths that can be labelled to make sorting and creation of order easy.

Туре	Dimension	Drawers
MULTIBOX L 15	318 x 135 x 305	15



# **Assortment boxes (Profi-model series)**

\*\*\*\*

Materials: Cover: unbreakable polycarbonate, Bottom: Double wall construction made of PP, Collection boxes: PP Description: Professional Box with profile grid in the floor and cover, secures the contents during transportation, handle with integrated locking safety, simple and easy access to the case contents, one-handed operation, particularly stable version.

	Dimension	Quantity			
Туре	(L x W x H)	Insert boxes	Insert boxes (includ. in the scope of delivery)		
Basic box including	Basic box including inserts				
MULTIBOX P 1-13	298 x 284 x 55	13	5x(9-1), 2x(9-2), 2x(9-4), 4x(8-1)		
MULTIBOX P 1-15	298 x 284 x 55	15	8x(9-1), 4x(8-1), 1x(9-2), 1x(7-1), 1x(9-3)		
MULTIBOX P 2-14	354 x 323 x 55	14	6x(9-1), 2x(9-4), 3x(8-1), 2x(7-1), 1x(6-1)		
MULTIBOX P 3-25	421 x 361 x 55	25	25x(8-1)		
MULTIBOX P 3-45	421 x 361 x 55	45	40x(9-1), 5x(8-1)		
Insert box single					
MULTIBOX P E 9-1	39 x 55 x 47		9-1		
MULTIBOX P E 9-2	39 x 109 x 47		9-2		
MULTIBOX P E 9-3	39 x 163 x 47		9-3		
MULTIBOX P E 9-4	39 x 218 x 47		9-4		
MULTIBOX P E 8-1	55 x 79 x 47		8-1		
MULTIBOX P E 8-2	55 x 157 x 47		8-2		
MULTIBOX P E 7-1	79 x 109 x 47		7-1		
MULTIBOX P E 6-1	109 x 157 x 47		6-1		
	Dimension		Number of possible basic boxes		
Container	$(L \times W \times H)$		(not included in the scope of delivery)		
MULTIBOX P 1 C	347 x 305 x 342		4 x MULTIBOX P 1-15 or MULTIBOX P 1-13		



container application example

# Hand washing paste - medium to heavy soiling

**LORDIN EXTRA** 

Field of application: Medium to heavy soiling - with natural abrasive agent

**Description**: Handwashing paste for water-insoluble materials with a grease and pigment base, such as oil, grease, soot, graphite, and metal dust. Soap-free, solvent-free, pH-neutral, contains a skin-friendly natural abrasive agent.

Туре	Packing
LORDINEXTRA 05	500 ml container
LORDINEXTRA 10	10 l bucket



## Hand washing paste - heavy soiling

**LORDIN LIQUID POWER** 

Field of application: Heavy soiling - with natural abrasive agent combination

Description: Liquid handwashing paste for water-insoluble materials with a grease and pigment base, such as oils, grease, soot, graphite, and metal dust. Soap-free, perfumed, solvent-free, pH-neutral, contains a skin-friendly natural abrasive agent combination, and is suited for use with dispenser systems.

	· · · · · · · · · · · · · · · · · · ·	
Туре	Packing	Recomm. disp.
LORDINLIQUID 02	250 ml tube	
LORDINLIQUID 2V	2 I vario-bottles	SPENVARIO 2
		SPENVARIO 2 K
LORDINLIQUID 3	3 l container	SPENEURO 1*
		SPENEURO 2*
LORDINLIQUID 10	10 l canister	SPENEURO 1*
		SPENEURO 2*

<sup>\*</sup> or other refillable dispensers



# O-rings, ball bearings, shaft seals

# 0-rings from 0.73 - 500 mm Ø

Standard according to DIN 3771, ISO 3601-1, JIS 240 P+G, SMS 1586, BS 1806/AS 568 A, BS 4518

Materials: NBR (70 Shore A), Temperature range: -25°C to max. +100°C N FKM\* (80 Shore A), Temperature range: -15°C to max. +200°C Temperature range:  $-45^{\circ}$ C to max.  $+130^{\circ}$ C **EP** EPDM (70 Shore A),

Internal Ø 0 73 to 500

Internal Ø 0.73 to 500												
Internal Ø		Possible cord Ø										
0.73	1.02											
1	1	2										
1.07	1.27											
All dimensions	All dimensions can be found in our Online Shop											
498	4											
499	4											
500	3	4	5	6	7	8	9	10				





We carry O-rings in all common sizes made of NBR, FKM and EPDM. The item number is made up of the inside diameter x string thickness. Search for an O-ring 150 x 6, enter OR 150x6\* in our Online



colour black (green on request)

Many additional products and sizes are available in our **Online Shop!** 

# **Complete ball bearing program**













We carry ball bearings from well-known manufacturers. Groove ball bearings (DIN 625), angular contact ball bearings, one- and two-row (DIN 628), self-aligning ball bearings (DIN 630), pendular roller bearings (DIN 635), cylinder roller bearings (DIN 5412), taper roller bearings (DIN 355), axial groove ball bearings (DIN 711).

Search in our Online Shop according to the general market item numbers or download our ball bearing de-

Many additional products and sizes are available in our **Online Shop!** 

# **Rotary shaft seals**

**DIN 3760** Radial rotary shaft seals serve to seal rotating machine components. The mainly consist of a rubber part with a reinforce-

ment plate and a worm spring made of spring steel. Depending on the intended use, there are three basic types: The standard construction forms A, B and C.

Materials: NBR (72° Shore A)

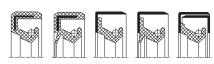
Temperature range:  $-30^{\circ}$ C to  $+100^{\circ}$ C

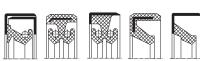
Running speed: Max. 14 m/s

Poptional: Material FKM (-20°C up to +200°C, running speed max. 37 m/s) -V

Special requirements that need special models:

- High housing roughness
- High housing thermal expansion
- Resistant to pressure
- $\bullet$  Synthetic oils with special additives
- Aggressive media







We carry rotary shaft seals in all common shapes and sizes. The item number is made up as follows: WEDI "shaft diameter"/"outer diameter"/"width"/"design" Search in our Online Shop according to WEDI\*



You will find a complete product description of our shaft gaskets in our Online Shop.

Many additional products and sizes are available in our Online Shop!

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C

# O-rings/round cords



# **O-ring assortments**

Туре	Туре			
NBR*	FKM*	Content	Dimensions	
Imperial				
OR SORTI 340	OR SORTI 340 V	340 pieces	30 dimensions	2.9 x 1.78 to 28.17 x 3.53
OR SORTI 275	OR SORTI 275 V	275 pieces	24 dimensions	20.35 x 1.78 to 50.16 x 5.33
Metric				
OR SORTI 425	OR SORTI 425 V	425 pieces	30 dimensions	3 x 1.5 to 30.2 x 3
OR SORTI 285	OR SORTI 285 V	285 pieces	24 dimensions	18 x 2 to 50 x 5

<sup>\*</sup> colour: black

# **0-ring lifters**

Description: Hook set consisting of: 4 different hook tools for the rapid and gentle assembly and disassembly of small parts, e.g. O-rings, oil seals or springs, also for the cleaning of threads, boreholes or seal seats, for perforating soft materials or to detect cracks in the metal.

Туре	Description
AUSHEB SET	Hook set comprises: 1x round awl, round hooks, 45° hooks, 90° hooks

# **Round cords (meter goods)**

Materials: NBR (70 Shore A), FKM\* (75 Shore A), EPDM (70 Shore A),

temperature range: -20°C to max. +100°C temperature range: -15°C to max. +200°C temperature range: -45°C to max. +130°C

Туре	Roll	Туре	Roll	Туре	Roll	Cord Ø
NBR	length m	FKM*	length m	EPDM	length m	external
ORSM 1.50 N	10	ORSM 1.50 V	10	ORSM 1.50 EP	10	1.50
ORSM 1.78 N	10	ORSM 1.78 V	10	ORSM 1.78 EP	10	1.78
ORSM 2.00 N	10	ORSM 2.00 V	10	ORSM 2.00 EP	10	2.00
ORSM 2.50 N	10	ORSM 2.50 V	10	ORSM 2.50 EP	10	2.50
ORSM 2.62 N	10	ORSM 2.62 V	10	ORSM 2.62 EP	10	2.62
ORSM 3.00 N	10	ORSM 3.00 V	5	ORSM 3.00 EP	10	3.00
ORSM 3.50 N	10	ORSM 3.50 V	5	ORSM 3.50 EP	10	3.50
ORSM 3.53 N	10	ORSM 3.53 V	5	ORSM 3.53 EP	10	3.53
ORSM 4.00 N	10	ORSM 4.00 V	5	ORSM 4.00 EP	10	4.00
ORSM 4.50 N	10	ORSM 4.50 V	5	ORSM 4.50 EP	10	4.50
ORSM 5.00 N	10	ORSM 5.00 V	5	ORSM 5.00 EP	10	5.00
ORSM 5.33 N	10	ORSM 5.33 V	5	ORSM 5.33 EP	10	5.33
ORSM 5.70 N	10	ORSM 5.70 V	5	ORSM 5.70 EP	10	5.70
ORSM 6.00 N	10	ORSM 6.00 V	5	ORSM 6.00 EP	10	6.00
ORSM 6.50 N	10	ORSM 6.50 V	5	ORSM 6.50 EP	10	6.50
ORSM 6.99 N	10	ORSM 6.99 V	5	ORSM 6.99 EP	10	6.99
ORSM 7.00 N	10	ORSM 7.00 V	5	ORSM 7.00 EP	10	7.00
ORSM 8.00 N	10	ORSM 8.00 V	5	ORSM 8.00 EP	10	8.00
ORSM 8.40 N	10	ORSM 8.40 V	5	ORSM 8.40 EP	10	8.40
ORSM 9.00 N	10	ORSM 9.00 V	1	ORSM 9.00 EP	10	9.00
ORSM 9.50 N	10	ORSM 9.50 V	1			9.50
ORSM 10.00 N	10	ORSM 10.00 V	1	ORSM 10.00 EP	5	10.00
ORSM 11.00 N	5	ORSM 11.00 V	1	ORSM 11.00 EP	5	11.00
ORSM 12.00 N	5	ORSM 12.00 V	1	ORSM 12.00 EP	5	12.00
ORSM 13.00 N	5	ORSM 13.00 V	1	ORSM 13.00 EP	5	13.00
ORSM 14.00 N	5	ORSM 14.00 V	1	ORSM 14.00 EP	5	14.00
ORSM 15.00 N	5	ORSM 15.00 V	1	ORSM 15.00 EP	5	15.00
ORSM 16.00 N	5	ORSM 16.00 V	1	ORSM 16.00 EP	5	16.00
ORSM 20.00 N	5	ORSM 20.00 V	1	ORSM 20.00 EP	5	20.00
* colour black (green	on request)					





# **Loctite O-ring sets**

With this set you can create your own O-rings in seconds.

The round cord included is cut to length and glued together in seconds using a special adhesive. The bond is as strong

Supply volume: NBR round cords (each 1 m) in diameters 1.6 mm, 2.5 mm, 3.2 mm, 5.9 mm, and 8.8 mm, cutting template, cutting knife, Loctite 406 adhesive, complete in a practical plastic case

ype omplete set	
DRSET	



### Adhesives fo

or rubber (round cords) LOCTITE
---------------------------------

LOCTITE.

Туре	Туре		
Loctite	Loxeal	Packing	Usage
406/20	SK 32/20	20 g	Suitable for NBR and EPDM, (FKM*)
	SK 32/50	50 g	Suitable for NBR and EPDM, (FKM*)
406/100		100 g	Suitable for NBR and EPDM, (FKM*)
406/500	SK 32/500	500 g	Suitable for NBR and EPDM, (FKM*)

<sup>\*</sup> only when used with primer 7239/4

# **Property symbols**

You will often find symbols in the fab	les, that portray the teatures of	the product in images.	
Wheel diameter (±3%)	Height (±2mm)	Plate sizes	
Wheel borehole	Loading (±2mm)	Borehole removal	
Wheel width	Loading capacity*	Borehole diameter	
Hub length			

# **Appliance rollers**

Properties: Simple roller version for the in-house usage of smooth floors. Steel sheet housing, zinc-plated-chromatised. Wheels with plastic rim and a thermoplastic rubber binding, grey **Bearing type:** Ball bearings with thread guard ( $\oslash$  50 without thread guard)

Type swivel castors	Type swivel castors w/ total lock	Type fixed castors	8	) -	<b>Q</b> ,	0 10	0 0	° %	8	kg
Appliance rollers										
RO 50 A L	RO 50 A LF	RO 50 A B	50	18	73	54x54	40x40	6.3	26**	40
RO 75 A L	RO 75 A LF	RO 75 A B	75	24	103	60x60	37x37 47x47	6.3	34**	50
RO 100 A L	RO 100 A LF	RO 100 A B	100	24	124	60x60	37x37 47x47	6.3	39**	65
RO 101 A L	RO 101 A LF	RO 101 A B	100	30	137	95x70	75x45	9	42**	80
RO 125 A L	RO 125 A LF	RO 125 A B	125	31	163	95x70	75x45	9	44**	100
Appliance roller w	ith bolt hole 10.2m	m								
RO 50 A L RL	RO 50 A LF RL		50	18	70				26	40
RO 75 A L RL	RO 75 A LF RL		75	24	100				34	50
RO 100 A L RL	RO 100 A LF RL		100	24	121				39	65
RO 101 A L RL*	RO 101 A LF RL*		100	30	135				42	80
RO 125 A L RL*	RO 125 A LF RL*		125	31	160				44	100
Appliance double	rollers									
RO 50 A L D	RO 50 A LF D		50	2x18	75	60x60	38x38 46x46	6.2	30	60
RO 75 A L D	RO 75 A LF D		75	2x24	102	77x67	56x46 61x51	6.2	33	80
Appliance double	rollers with bolt ho	le 10.2mm								
RO 50 A L D RL	RO 50 A LF D RL		50	2x18	72				30	60
RO 75 A L D RL	RO 75 A LF D RL		75	2x24	99				33	80

<sup>\*</sup> bolt hole: 12.2 mm \*\* does not apply to type fixed castor



# **Appliance rollers - wheels**

40 - 100 kg

40 - 100 kg

Properties: Simple wheel version for the in-house usage of smooth floors. With plastic rim and a thermoplastic rubber bin-

unig, grey					
Туре	<b>(a)</b>	70-	₩ <u></u>	70-	kg
With slide bearing					
RO 50 A G	50	18	8.1	21	40
RO 75 A G	75	24	8.1	28	50
RO 100 A G	100	24	8.1	28	65
RO 101 A G	100	30	12.1	35	80
RO 125 A G	125	30	12.1	35	100
With ball bearing	and thread guard				
RO 50 A*	50	18	6.1	22	40
RO 75 A	75	24	6.1	29	50
RO 100 A	100	24	8.1	29	65
RO 101 A	100	30	8.1	36	80
RO 125 A	125	31	8.1	36	100

<sup>\*</sup> without thread guard













Work gloves



PE canisters + buckets

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

<sup>\*</sup> static load. For dynamic loads approx. 30% needs to be deducted

swivel castor with total lock





## **Transport device castors**

50 - 450 kg

Properties: Durable solid rubber tyres for light to medium loading. Silent running, protects cargo. Steel sheet housing, zine-plated, double ball ring and seal in the yoke. Wheels with solid black rubber tyres on steel sheet rims **Bearing type:** Roller bearing with thread guard.

Type	Type swivel cas-	Type		→∩-		0 10	[O++O]	° %	*	•
swivel castors	tors w/ total lock	fixed castors	(6)	U	Ø.	0 0		0 0	8	kg
RO 80 TG L	RO 80 TG LF	RO 80 TG B	80	25	105	104x80	72x52	9	34**	50
							80x60			
RO 100 TG L	RO 100 TG LF	RO 100 TG B	100	30	128	104x80	72x52	9	34**	70
							80x60			
RO 125 TG L	RO 125 TG LF	RO 125 TG B	125	37	155	104x80	72x52	9	36**	100
							80x60			
RO 140 TG L	RO 140 TG LF	RO 140 TG B	140	37	173	105x80	80x60	9	36**	115
RO 160 TG L	RO 160 TG LF	RO 160 TG B	160	40	195	135x110	105x75	11	48**	135
							105x80			
RO 180 TG L	RO 180 TG LF	RO 180 TG B	180	45	218	135x110		11	48**	170
							105x80			
RO 200 TG L	RO 200 TG LF	RO 200 TG B	200	50	235	135x110	105x75	11	55**	205
							105x80			
RO 225 TG L*	RO 225 TG LF*	RO 225 TG B*	225	55	257	135x110	105x75	11	61**	250
							105x80			
RO 250 TG L*	RO 250 TG LF*	RO 250 TG B*	250	60	290	135x110	105x75	11	66**	295
							105x80			
RO 280 TG L*	RO 280 TG LF*	RO 280 TG B*	280	70	325	186x170	140x105	14.5	80**	385
RO 400 TG L*	RO 400 TG LF*	RO 400 TG B*	400	75	458	150x150	125x125	11	82**	450

<sup>\*</sup> no thread guard \*\* does not apply to type fixed castor \*\*\* 175x140 for type fixed castor

# **Transport device castors - wheels**

50 - 475 kg

Properties: Durable solid rubber tyres on rims of zinc-plated steel sheet, for light to medium loading. Silent running, pro-

Bearing type: Roller bearing



Туре			-0-	4		kg
RO 80 TG	80	)	25	12	40	50
RO 100 TG	100	)	30	12	40	70
RO 125 TG	125	)	37	15	50	100
RO 140 TG	140	)	37	15	50	115
RO 160 TG	160	)	40	20	60	135
RO 180 TG	180	)	45	20	59	170
RO 181 TG	180	)	80	20	75	200
RO 200 TG	200	)	50	20	60	205
RO 225 TG	225	)	55	20	60	250
RO 250 TG	250	)	60	25	75	295
RO 260 TG*	260	)	85	20	75	200
RO 280 TG	280	)	70	30	75	385
RO 380 TG*	380	)	80	25	75	350
RO 400 TG	400	)	75	25	75	475

## Elastic solid rubber castors

100 - 350 kg

**Properties:** High elasticity, great driving comfort, firm tyre seating and low roll resistance characterises these rollers. Steel sheet housing, zinc-plated, double ball ring in yoke, wheels with blue elastic solid rubber tyre, free of grooves, plastic wheel body, up to  $\emptyset$  125 a thread guard is included in the delivery.

Bearing type: Roller bearing

Type swivel castors	Type swivel castors w/ total lock	Type fixed castors	(8)	70-	<b>Q</b> <sup>†</sup>	0 0	o	° %	8	kg
RO 80 VG L	RO 80 VG LF	RO 80 VG B	80	35	105	104x80	80x60	9	34*	100
RO 100 VG L	RO 100 VG LF	RO 100 VG B	100	36	128	104x80	80x60	9	34*	130
RO 125 VG L	RO 125 VG LF	RO 125 VG B	125	36	155	104x80	80x60	9	36*	160
RO 160 VG L	RO 160 VG LF	RO 160 VG B	160	50	195	135x110	105×75 105×80	11	48*	300
RO 200 VG L	RO 200 VG LF	RO 200 VG B	200	50	235	135x110	105x75 105x80	11	55*	350

<sup>\*</sup> does not apply to type fixed castor

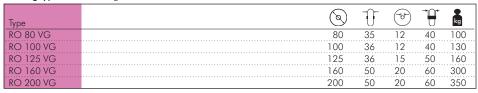


swivel castor with total lock

### Elastic solid rubber castors - wheels

100 - 350 kg

Properties: Elastic-solid rubber tyres, blue, no tracks, on a plastic wheel body, lower roll resistance. Bearing type: Roller bearing



All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C



# Castors with pneumatic tyres/PU tyres

60 - 300 kg

Properties: Good shock absorption, lowest roll resistance for poor floors, protects floor. Steel sheet housing, double ball ring in yoke. Wheels with black tyres, groove profile, steel sheet rims and roller bearing.

Bearing type: Roller bearing.

Optional: Tyre made from solid PU (puncture-proof) -PU

Type swivel castors	Type swivel castors w/ total lock	Type fixed castors	(8)	70-	Ø.	Q 1Q	o → o	° ½	\$	kg
RO 180 L L	RO 180 L LF	RO 180 L B	180	453)	213	135x110	105x75 105x80	11.0	482)	60
RO 200 L L	RO 200 L LF	RO 200 L B	200	50	232	135x110	105x75 105x80	11.0	55 <sup>2)</sup>	75
RO 220 L L	RO 220 L LF	RO 220 L B	220	654)	250	135x110	105x75 105x80	11.0	61 <sup>2)</sup>	100
RO 260 L L	RO 260 L LF	RO 260 L B	260	85	295	175x175 230x125 <sup>1</sup>		14.5	702)	170
RO 300 L L <sup>5)</sup>		RO 300 L B <sup>5)</sup>	300	100	408	150x150	125x125	11.0	822)	200
RO 400 L L		RO 400 L B	400	100	458	150x150	125x125	11.0	822)	300

1) only applies to type fixed castor, 2) does not apply to type fixed castor, 3) option PU: 40 mm 4) option PU: 70 mm 5) option PU: 290 x 85 mm

⊘ Order example: RO 180 L L \*\* Designation for the options: Standard type Tyres made of solid PU



# **Pneumatic wheels/PU wheels**

## with slide bearing

60 - 200 kg

Properties: Good shock absorption, protects floor, lowest roll resistance for poor floors. Bearing type: Plastic rim with slide bearing

Type	→∩-	Type <b>PU</b>	-0-	$\overline{}$	$\overline{}$	*\O+			
Air	U	(puncture resistant)	U	$(\mathscr{D})$	(-A-)	$\forall$	Profile	Bar	kg
RO 180 L KU G <sup>1)</sup>	45	RO 180 L KU G PU <sup>1)</sup>	40	180	20	48	Groove	2.0	60
RO 200 L KU G <sup>1)</sup>	50	RO 200 L KU G PU <sup>1)</sup>	50	200	20	58	Groove	2.5	75
RO 220 L KU G	65	RO 220 L KU G PU	70	220	20	75	Groove	2.5	100
RO 260 L KU G	85	RO 260 L KU G PU	85	260	20	75	Groove	2.5	170
RO 261 L KU G	85	RO 261 L KU G PU	85	260	20	75	Lug	2.5	170
RO 400 L KU G	100	RO 400 L KU G PU	100	400	20	75	Groove	2.0	200
RO 401 L KU G	100	RO 401 L KU G PU	100	400	25	75	Groove	2.0	200

1) rim black



groove profile

## **Pneumatic wheels/PU wheels**

#### 60 - 300 kg with roller or ball bearings

Properties: Good shock absorption, protects floor, lowest roll resistance for poor floors.

					•				
Type <b>Air</b>	<del>-</del> 0-	Type PU (puncture resistant)	7)-	(0)	(H)	70-	Profile	Bar	kg
Plastic rim with ro	oller bearing	(policiore resistatil)	0				1101110	Dai	
RO 200 L KU R <sup>1)</sup>	50	RO 200 L KU R PU <sup>1)</sup>	50	200	20	60	Groove	2.5	75
RO 220 L KU R	65	RO 220 L KU R PU	70	220	20	75	Groove	2.5	100
RO 260 L KU R	85	RO 260 L KU R PU	85	260	20	75	Groove	2.5	170
RO 261 L KU R	85	RO 261 L KU R PU	85	260	20	75	Lug	2.5	170
RO 400 L KU R	100	RO 400 L KU R PU	100	400	20	75	Groove	2.0	200
RO 401 L KU R	100	RO 401 L KU R PU	100	400	25	75	Groove	2.0	200
RO 402 L KU R	100	RO 402 L KU R PU	100	400	25	75	Lug	2.0	200
Steel sheet rims v	vith roller be	aring					_		
RO 180 L	45	RO 180 L PU	40	180	20	60	Groove	2.0	60
RO 200 L	50	RO 200 L PU	50	200	20	60	Groove	2.5	75
RO 220 L	65	RO 220 L PU	70	220	20	75	Groove	2.5	100
RO 260 L	85	RO 260 L PU	85	260	20	75	Groove	2.5	170
RO 261 L	85	RO 261 L PU	85	260	20	75	Lug	2.5	170
RO 262 L	85	RO 262 L PU	85	260	25	75	Lug	2.5	170
RO 300 L	100	RO 300 L PU <sup>2)</sup>	85	300	20	75	Groove	2.5	200
RO 400 L	100	RO 400 L PU	100	400	25	75	Groove	2.0	300
RO 401 L	100	RO 401 L PU	100	400	25	90	Groove	2.0	300
Steel sheet rims v	vith ball bea	ring							
RO 200 L KL	50	RO 200 L KL PU	50	200	20	60	Groove	2.5	75
RO 220 L KL	65	RO 220 L KL PU	70	220	20	75	Groove	2.5	100
RO 260 L KL	85	RO 260 L KL PU	85	260	20	75	Lug	2.5	170
RO 261 L KL	85	RO 261 L KL PU	85	260	25	75	Lug	2.5	170
RO 300 L KL	100	RO 300 L KL PU <sup>2)</sup>	85	300	20	75	Groove	2.5	200
RO 400 L KL	100	RO 400 L KL PU	100	400	25	75	Groove	2.0	300
RO 401 L KL	100	RO 401 L KL PU	100	400	30	90	Lug	2.0	300

1) rim black 2) Ø 290 mm, lug tread





groove profile lua tread





groove profile lug tread





Cleaner and service products from page 564





Work gloves



PE canisters + buckets









#### **Plastic castors** 125 - 400 kg

 $\textbf{Properties:} \ \text{Easy running on smooth surfaces, more resistant to a brasion than rubber, heat resistant to $75^{\circ}$C, mainten-properties and the rubber of the resistant to $75^{\circ}$C, mainten-properties are resistant to $75^{\circ}$C.}$ ance free, long life. Steel sheet housing, zinc-plated, double ball ring and seal in the yoke **Bearing type:** Roller bearing

bearing type. Rolle	n bearing								
Type swivel castors	Type swivel castors w/ total lock	Type fixed castors	<b>©</b>	$\overline{a} = \int_{0}^{\infty} dx$		0 0	。。。 。	\$	kg
RO 80 PA L	RO 80 PA LF	RO 80 PA B	80	30	105 104x80	72x52 80x60	9	34*	125
RO 100 PA L	RO 100 PA LF	RO 100 PA B	100	35	128 104x80	72x52 80x60	9	34*	150
RO 125 PA L	RO 125 PA LF	RO 125 PA B	125	35	155 104x80	72x52 80x60	9	36*	200
RO 150 PA L	RO 150 PA LF	RO 150 PA B	150	45	190 135x110	105x75 105x80	11	48*	300
RO 200 PA L	RO 200 PA LF	RO 200 PA B	200	50	235 135x110	105x75 105x80	11	55*	350
RO 250 PA L	RO 250 PA LF	RO 250 PA B	250	50	290 135x110	105x75 105x80	11	66*	400

<sup>\*</sup> does not apply to type fixed castor

# **Plastic castors - wheels**

125 - 450 kg

Properties: Easy running on smooth surfaces, more resistant to abrasion than rubber, heat resistant to 75°C, maintenance free, long life.

Bearing type: Roller bearing



Туре	<b>(S)</b>	70-	₩ <u></u>	70-	kg
RO 80 PA	80	30	12	38	125
RO 100 PA	100	35	12	38	150
RO 125 PA	125	35	15	48	200
RO 150 PA	150	45	20	58	350
RO 200 PA	200	50	20	60	450
RO 250 PA	250	50	20	72	700





swivel castor with





# Polyurethane heavy duty rollers

280 - 2000 kg

Properties: Low noise run, robust and abrasion resistant as well as cut resistant to metal chipping, resistant to many aggressive media. Extra strong steel sheet housing, from Ø 200 mm welded housing, double ball bearing in yoke. Bearing type: ball bearing (2-way)

Type swivel castors	Type swivel castors w/ total lock	Type fixed castors	(8)	70-	<b>Q</b> <sup>†</sup>	0 10	o	° ½	\$	kg
Aluminium rim										
RO 100 PU L**	RO 100 PU LF**	RO 100 PU B**	100	40	128	100x85	80x60	9.0	40*	280
RO 125 PU L	RO 125 PU LF	RO 125 PU B	125	50	178	138x110	105×75/	8011.0	48*	450
RO 150 PU L	RO 150 PU LF	RO 150 PU B	150	50	209	138x110	105×75/	8011.0	48*	550
Cast rim										
RO 201 PU L	RO 201 PU LF	RO 201 PU B	200	50	245	140x110	105x75/	/8011.0	60*	1000
RO 250 PU L	RO 250 PU LF	RO 250 PU B	250	75	305	175x140	140x10	5 14.5	70*	1600
RO 300 PU L	RO 300 PU LF	RO 300 PU B	300	75	355	175x140	140x10	5 14.5	75*	2000

does not apply to type fixed castor, \*\* with yellow PU coating







# Polyurethane heavy duty rollers - wheels

280 - 2000 kg

Properties: Low noise run, robust and abrasion resistant as well as cut resistant to metal chipping, resistant to many aggressive media. **Bearing type:** Ball bearing (2-way)

Туре	<b>(S)</b>	1	₩ <u></u>	70-	kg
Aluminium rim					
RO 100 PU*	100	40	12	40	280
RO 125 PU	125	50	20	60	450
RO 150 PU	150	50	20	60	550
RO 200 PU	200	50	20	60	800
Cast rim					
RO 201 PU	200	50	25	60	1000
RO 250 PU	250	75	30	82	1600
RO 300 PU	300	75	30	82	2000

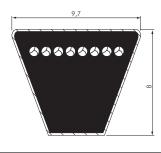
# **V-belts**

# Narrow V-belts DIN 7753/1

SPZ 9.7 x 8

Max. belt speed V<sub>max</sub>: 40 m/s, min. disc diameter: 63 mm Temperature range: -40°C to max. +100°C

Туре	Ld	Туре	Ld	Туре	Ld
SPZ 630	630	SPZ 1077	1077	SPZ 1687	1687
SPZ 637	637	SPZ 1112	1112	SPZ 1700	1700
SPZ 662	662	SPZ 1120	1120	SPZ 1737	1737
SPZ 670	670	SPZ 1137	1137	SPZ 1762	1762
SPZ 687	687	SPZ 1162	1162	SPZ 1787	1787
SPZ 710	710	SPZ 1180	1180	SPZ 1800	1800
SPZ 722	722	SPZ 1187	1187	SPZ 1812	1812
SPZ 737	737	SPZ 1202	1202	SPZ 1837	1837
SPZ 750	750	SPZ 1212	1212	SPZ 1862	1862
SPZ 762	762	SPZ 1237	1237	SPZ 1887	1887
SPZ 772	772	SPZ 1250	1250	SPZ 1900	1900
SPZ 787	787	SPZ 1262	1262	SPZ 1937	1937
SPZ 800	800	SPZ 1287	1287	SPZ 1987	1987
SPZ 812	812	SPZ 1312	1312	SPZ 2000	2000
SPZ 825	825	SPZ 1320	1320	SPZ 2037	2037
SPZ 837	837	SPZ 1337	1337	SPZ 2120	2120
SPZ 850	850	SPZ 1347	1347	SPZ 2137	2137
SPZ 862	862	SPZ 1362	1362	SPZ 2187	2187
SPZ 875	875	SPZ 1387	1387	SPZ 2240	2240
SPZ 887	887	SPZ 1400	1400	SPZ 2262	2262
SPZ 900	900	SPZ 1412	1412	SPZ 2287	2287
SPZ 912	912	SPZ 1437	1437	SPZ 2300	2300
SPZ 925	925	SPZ 1462	1462	SPZ 2360	2360
SPZ 937	937	SPZ 1487	1487	SPZ 2450	2450
SPZ 950	950	SPZ 1500	1500	SPZ 2500	2500
SPZ 962	962	SPZ 1512	1512	SPZ 2650	2650
SPZ 987	987	SPZ 1537	1537	SPZ 2800	2800
SPZ 1000	1000	SPZ 1562	1562	SPZ 3000	3000
SPZ 1012	1012	SPZ 1587	1587	SPZ 3150	3150
SPZ 1024	1024	SPZ 1600	1600	SPZ 3350	3350
SPZ 1037	1037	SPZ 1612	1612	SPZ 3550	3550
SPZ 1047	1047	SPZ 1637	1637		
SPZ 1060	1060	SPZ 1662	1662		



 $\mathbf{Ld} = \mathsf{Reference/effective\ length\ (Lw,\ Lp)}$ Li = Inside length = Ld-38



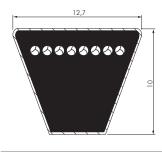
# Narrow V-belts DIN 7753/1

SPA 12.7 x 10

Max. belt speed  $V_{max}$ : 40 m/s, min. disc diameter: 90 mm Temperature range: -40°C to max. +100°C

Туре	Ld	Туре
SPA 732	732	SPA 1

Туре	Ld	Туре	Ld	Туре	Ld
SPA 732	732	SPA 1407	1407	SPA 2240	2240
SPA 757	757	SPA 1432	1432	SPA 2282	2282
SPA 782	782	SPA 1457	1457	SPA 2300	2300
SPA 800	800	SPA 1482	1482	SPA 2307	2307
SPA 807	807	SPA 1500	1500	SPA 2332	2332
SPA 832	832	SPA 1532	1532	SPA 2360	2360
SPA 850	850	SPA 1557	1557	SPA 2382	2382
SPA 857	857	SPA 1582	1582	SPA 2432	2432
SPA 882	882	SPA 1600	1600	SPA 2482	2482
SPA 900	900	SPA 1607	1607	SPA 2500	2500
SPA 907	907	SPA 1632	1632	SPA 2532	2532
SPA 932	932	SPA 1657	1657	SPA 2582	2582
SPA 950	950	SPA 1682	1682	SPA 2607	2607
SPA 957	957	SPA 1700	1700	SPA 2632	2632
SPA 982	982	SPA 1707	1707	SPA 2650	2650
SPA 1000	1000	SPA 1732	1732	SPA 2682	2682
SPA 1007	1007	SPA 1757	1757	SPA 2732	2732
SPA 1032	1032	SPA 1782	1782	SPA 2782	2782
SPA 1060	1060	SPA 1800	1800	SPA 2800	2800
SPA 1082	1082	SPA 1807	1807	SPA 2832	2832
SPA 1107	1107	SPA 1832	1832	SPA 2847	2847
SPA 1120	1120	SPA 1857	1857	SPA 2882	2882
SPA 1132	1132	SPA 1882	1882	SPA 2932	2932
SPA 1157	1157	SPA 1900	1900	SPA 3000	3000
SPA 1180	1180	SPA 1907	1907	SPA 3032	3032
SPA 1207	1207	SPA 1932	1932	SPA 3082	3082
SPA 1232	1232	SPA 1957	1957	SPA 3150	3150
SPA 1250	1250	SPA 1982	1982	SPA 3182	3182
SPA 1257	1257	SPA 2000	2000	SPA 3282	3282
SPA 1272	1272	SPA 2032	2032	SPA 3350	3350
SPA 1282	1282	SPA 2057	2057	SPA 3382	3382
SPA 1307	1307	SPA 2082	2082	SPA 3550	3550
SPA 1320	1320	SPA 2120	2120	SPA 3750	3750
SPA 1332	1332	SPA 2132	2132	SPA 4000	4000
SPA 1357	1357	SPA 2182	2182	SPA 4250	4250
SPA 1382	1382	SPA 2207	2207	SPA 4500	4500
SPA 1400	1400	SPA 2232	2232		



 $\mathbf{Ld} = \mathsf{Reference/effective\ length\ (Lw,\ Lp)}$ Li = Inside length = Ld-45



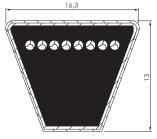
All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

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## Narrow V-belts DIN 7753/1

SPB 16.3 x 13

Max. belt speed  $V_{max}$ : 40 m/s, min. disc diameter: 140 mm Temperature range: -40°C to max. +100°C



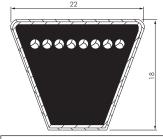
Ld = Reference/effective length (Lw, Lp)
Li = Inside length = Ld-60

Туре	Ld	Туре	Ld	Туре	Ld
SPB 1100	1100	SPB 2360	2360	SPB 4500	4500
SPB 1200	1200	SPB 2500	2500	SPB 4750	4750
SPB 1250	1250	SPB 2650	2650	SPB 5000	5000
SPB 1320	1320	SPB 2800	2800	SPB 5300	5300
SPB 1400	1400	SPB 3000	3000	SPB 5600	5600
SPB 1500	1500	SPB 3150	3150	SPB 6000	6000
SPB 1600	1600	SPB 3250	3250	SPB 6300	6300
SPB 1700	1700	SPB 3350	3350	SPB 6700	6700
SPB 1800	1800	SPB 3450	3450	SPB 7100	7100
SPB 1900	1900	SPB 3550	3550	SPB 7500	7500
SPB 2000	2000	SPB 3750	3750	SPB 8000	8000
SPB 2120	2120	SPB 4000	4000	SPB 9500	9500
SPB 2240	2240	SPB 4250	4250	SPB 10000	10000

### Narrow V-belts DIN 7753/1

SPC 22 x 18

Max. belt speed  $V_{max}$ : 40 m/s, min. disc diameter: 224 mm Temperature range: -40°C to max. +100°C



 $\mathbf{Ld} = \text{Reference/effective length (Lw, Lp)}$  $\mathbf{Li} = \text{Inside length} = \text{Ld-83}$ 

Туре	Ld	Туре	Ld	Туре	Ld
SPC 2000	2000	SPC 3750	3750	SPC 7100	7100
SPC 2120	2120	SPC 4000	4000	SPC 7500	7500
SPC 2240	2240	SPC 4250	4250	SPC 8000	8000
SPC 2360	2360	SPC 4500	4500	SPC 8500	8500
SPC 2500	2500	SPC 4750	4750	SPC 9000	9000
SPC 2650	2650	SPC 5000	5000	SPC 9500	9500
SPC 2800	2800	SPC 5300	5300	SPC 10000	10000
SPC 3000	3000	SPC 5600	5600	SPC 10600	10600
SPC 3150	3150	SPC 6000	6000	SPC 11200	11200
SPC 3350	3350	SPC 6300	6300	SPC 12500	12500
SPC 3550	3550	SPC 6700	6700		

Code

# Classic V-belts DIN 2215

Туре

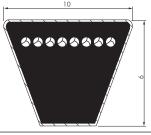
Code

Z/10 x 6

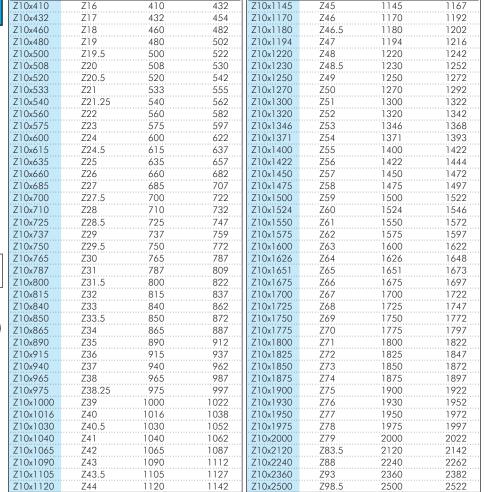
Ld

Max. belt speed Vmax: 30 m/s, min. disc diameter: 45 mm Temperature range:  $-40^{\circ}\text{C}$  to max.  $+80^{\circ}\text{C}$ 





Ld = Reference/effective length (Lw, Lp)Li = Inside length





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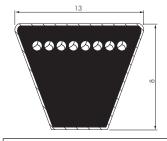
## **V-belts**

#### Classic V-belts DIN 2215 A/13 x 8

Max. belt speed Vmax: 30 m/s Temperature range: -40°C to max. +80°C Min. disc diameter: 71 mm

т	C 1			т	C 1		
Туре	Code	Li	Ld	Type	Code	Li	Ld
A13x381	A15	381	411	A13x1625	A64	1625	1655
A13x407	A16	407	437	A13x1650	A65	1650	1680
A13x432	A17	432	462	A13x1675	A66	1675	1705
A13x457	A18	457	487	A13x1700	A67	1700	1730
A13x480	A19	480	510	A13x1725	A68	1725	1755
A13x508	A20	508	538	A13x1750	A69	1750	1780
A13x535	A21	535	565	A13x1775	A70	1775	1805
A13x560	A22	560	590	A13x1800	A71	1800	1830
A13x575	A23	575	605	A13x1825	A72	1825	1855
A13x600	A23.5	600	630	A13x1854	A73	1854	1884
A13x610	A24	610	640	A13x1880	A74	1880	1910
A13x637	A25	637	667	A13x1900	A75	1900	1930
A13x660	A26	660	690	A13x1930	A76	1930	1960
A13x670	A26.5	670	700	A13x1956	A77	1956	1986
A13x690	A27.25	690	720	A13x1980	A78	1980	2010
A13x710	A28	710	740	A13x2000	A79	2000	2030
A13x737	A29.25	737	767	A13x2000	A80	2032	2062
A13x750	A29.5				A81		2090
		750	780	A13x2060		2060	
A13x762	A30	762	792	A13x2083	A82	2083	2113
A13x787	A31	787	817	A13x2100	A83	2100	2130
A13x800	A31.5	800	830	A13x2120	A83.5	2120	2150
A13x813	A32	813	843	A13x2134	A84	2134	2164
A13x841	A33	841	871	A13x2160	A85	2160	2190
A13x850	A33.5	850	880	A13x2187	A86	2187	2217
A13x863	A34	863	893	A13x2210	A87	2210	2240
A13x875	A34.5	875	905	A13x2240	A88	2240	2270
A13x890	A35	890	920	A13x2261	A89	2261	2291
A13x900	A35.5	900	930	A13x2286	A90	2286	2316
A13x914	A36	914	944	A13x2311	A91	2311	2341
A13x940	A37	940	970	A13x2337	A92	2337	2367
A13x950	A37.5	950	980	A13x2360	A93	2360	2390
A13x965	A38	965	995	A13x2388	A94	2388	2418
A13x975	A38.5	975	1005	A13x2413	A95	2413	2443
A13x990	A39	990	1020	A13x2438	A96	2438	2468
A13x1000	A39.5	1000	1030	A13x2464	A97	2464	2494
A13x1016	A40	1016	1046	A13x2500	A98	2500	2530
A13x1030	A40.5	1030	1060	A13x2540	A100	2540	2570
A13x1067	A42.25	1067	1000	A13x2540	A100	2591	2621
A13x1007	A42.5	1007	1105	A13x2650	A102	2650	2680
A13x1073	A42.5	1073	1122	A13x2667	A104	2667	2697
					A103		
A13x1105	A43.5	1105	1135	A13x2725		2725	2755
A13x1120	A44	1120	1150	A13x2743	A108	2743	2773
A13x1143	A45	1143	1173	A13x2800	A110	2800	2830
A13x1168	A46	1168	1198	A13x2845	A112	2845	2875
A13x1180	A46.5	1180	1210	A13x2896	A114	2896	2926
A13x1200	A47	1200	1230	A13x2946	A116	2946	2976
A13x1220	A48	1220	1250	A13x3000	A118	3000	3030
A13x1250	A49	1250	1280	A13x3048	A120	3048	3078
A13x1270	A50	1270	1300	A13x3150	A124	3150	3180
A13x1300	A51	1300	1330	A13x3200	A126	3200	3230
A13x1320	A52	1320	1350	A13x3250	A128	3250	3280
A13x1346	A53	1346	1376	A13x3350	A132	3350	3380
A13x1372	A54	1372	1402	A13x3404	A134	3404	3434
A13x1400	A55	1400	1430	A13x3454	A136	3454	3484
A13x1422	A56	1422	1452	A13x3550	A140	3550	3580
A13x1422	A57	1450	1480	A13x3658	A144	3658	3688
A13x1430	A57	1475	1505	A13x3030	A144	3750	3780
A13x1473	A59			A13x4000		4000	4030
		1500	1530		A158		
A13x1525	A60	1525	1555	A13x4114	A162	4114	4144
A13x1550	A61	1550	1580	A13x4250	A167	4250	4280
A13x1575	A62	1575	1605	A13x4500	A177	4500	4530
A13x1600	A63	1600	1630	A13x5000	A197	5000	5030





Ld = Reference/effective length (Lw, Lp) $\textbf{Li} \, = \text{Inside length}$ 

















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## Classic V-belts DIN 2215

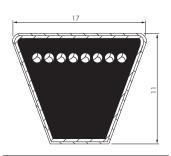
B/17 x 11

Max. belt speed V<sub>max</sub>: 30 m/s Temperature range: -40°C to max. +80°C Min. disc diameter: 112 mm

Туре	Code	Li	Ld
B17x660	B26	660	703
B17x686	B27	686	729
B17x710	B28	710	753
B17x737	B29	737	780
B17x762	B30	762	805
B17x800	B31.5	800	843
B17x812	B32	812	855

Type	Code	LI	Lu
B17x2187	B86	2187	2230
B17x2210	B87	2210	2253
B17x2240	B88	2240	2283
B17x2261	B89	2261	2304
B17x2286	B90	2286	2329
B17x2300	B91	2300	2343
B17x2337	B92	2337	2380
B17x2360	B93	2360	2403
B17x2388	B94	2388	2431
B17x2413	B95	2413	2456
B17x2438	B96	2438	2481

Instead of the B 17 belt, it is often possible to use a SPB with the same Ld.



Ld = Reference/effective length (Lw, Lp)



F	317x762	B30	762	805	B17x2286	B90	2286	2329
	317x800	B31.5	800	843	B17x2300	B91	2300	2343
	317x812	B32	812	855	B17x2337	B92	2337	2380
	317x826	B32.5	826	869	B17x2360	B93	2360	2403
	317x838	B33	838	881	B17x2388	B94	2388	2431
	317x863	B34		906		B95	2413	2456
			863		B17x2413			
	317x875	B34.5	875	918	B17x2438	B96	2438	2481
	317x889	B35	889	932	B17x2465	B97	2465	2508
	317x917	B36	917	960	B17x2500	B98	2500	2543
	317x942	B37	942	985	B17x2515	B99	2515	2558
	317x950	B37.5	950	993	B17x2540	B100	2540	2583
	317x965	B38	965	1008	B17x2565	B101	2565	2608
	317x975	B38.5	975	1018	B17x2600	B102	2600	2643
	317x990	B39	990	1033	B17x2616	B103	2616	2659
E	317x1016	B40	1016	1059	B17x2650	B104	2650	2693
I E	317x1030	B40.5	1030	1073	B17x2667	B105	2667	2710
E	317x1040	B41	1040	1083	B17x2700	B106	2700	2743
E	317x1050	B41.5	1050	1093	B17x2718	B107	2718	2761
E	317x1067	B42	1067	1110	B17x2750	B108	2750	2793
E	317x1075	B42.5	1075	1118	B17x2800	B110	2800	2843
E	317x1090	B43	1090	1133	B17x2820	B111	2820	2863
E	317x1100	B43.5	1100	1143	B17x2850	B112	2850	2893
E	317x1120	B44	1120	1163	B17x2900	B114	2900	2943
	317x1142	B45	1142	1185	B17x2921	B115	2921	2964
	317x1163	B45.5	1163	1206	B17x2950	B116	2950	2993
	317x1175	B46	1175	1218	B17x3000	B118	3000	3043
	317x1180	B46.5	1180	1223	B17x3048	B120	3048	3091
	317x1200	B47	1200	1243	B17x3100	B122	3100	3143
	317x1220	B48	1220	1263	B17x3150	B124	3150	3193
	317x1225	B48.5	1225	1268	B17x3200	B126	3200	3243
	317x1250	B49	1250	1293	B17x3250	B128	3250	3293
	317x1275	B50	1275	1318	B17x3300	B130	3300	3343
	317x1300	B51	1300	1343	B17x3350	B132	3350	3393
	317x1320	B52	1320	1363	B17x3404	B134	3404	3447
1000	317x1330	B52.5	1330	1373	B17x3450	B136	3450	3493
	317x1350	B53	1350	1393	B17x3500	B138	3500	3543
	317x1360	B53.5	1360	1403	B17x3550	B140	3550	3593
	317x1372	B54	1372	1415	B17x3600	B142	3600	3643
	317x1400	B55	1400	1443	B17x3658	B144	3658	3701
	317x1405	B56	1425	1468	B17x3700	B146	3700	3743
	317x1420	B57	1450	1493	B17x3750	B148	3750	3793
	317x1473	B58	1473	1516	B17x3810	B150	3810	3853
	317x1500	B59	1500	1543	B17x3860	B152	3860	3903
	317x1500	B60	1525	1568	B17x3912	B154	3912	3955
	317x1525	B61	1550	1593	B17x3950	B155	3950	3993
	317x1535	B62	1575	1618	B17x3962	B156	3962	4005
	317x1600	B63	1600	1643	B17x4000	B158	4000	4043
	317x1600	B64	1625	1668	B17x4064	B160	4064	4107
	317x1623	B65	1650	1693	B17x4084	B161	4087	4130
	317x1636	B66	1675	1718	B17x4115	B162	4115	4158
	317x1073	B67	1700	1743	B17x4113	B165	4200	4243
	317x1700	B68	1725	1743	B17x4250	B167	4250	4293
	317x1723	B69	1725	1793	B17x4394	B173	4394	4437
	317x1730	B70	1775	1818	B17x4450	B175	4450	4493
	317x1773	B71	1800	1843	B17x4500	B177	4500	4543
	317x1829	B72	1829	1872	B17x4572	B180	4572	4615
	317x1829	B73	1850	1893	B17x4750	B187	4750	4793
	317x1880	B74	1880	1923	B17x4750	B195	4953	4996
	317x1000	B75	1900	1943	B17x5000	B197	5000	5043
	317x1700	B76	1930	1973	B17x5300		5300	5343
	317x1930 317x1950	B77	1930	1973	B17x5300	B208 B210	5334	5377
	317x1930 317x1981	B78	1930	2024	B17x5600	B210	5600	5643
	317x1901 317x2000		2000	2024	B17x5792	B228	5792	5835
	317x2000	B79 B80	2032	2043	B17x5792	B236	6000	6043
	317x2032 317x2060	B81	2032	2103	B17x6100	B240	6100	6143
	317x2080 317x2083	B82	2083	2103	B17x6300	B248	6300	6343
	317x2003 317x2108	B83	2108	2151	B17x6700	B264		6743
	317x2106 317x2120	B83.5	2106	2163	B17x6700	B276	6700 7000	7043
	317x2134	B84	2134	2177	B17x7100	B280	7100	7143
E	317x2160	B85	2160	2203				

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

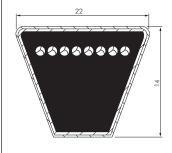
## Classic V-belts DIN 2215

Max. belt speed  $V_{\text{max}}$ : 30 m/s

Temperature range: -40°C to max. +80°C Min. disc diameter: 180 mm

Туре	Code	Li	Ld	Туре	Code	Li	Ld
C22x1194	C47	1194	1252	C22x2235	C88	2235	2293
C22x1220	C48	1220	1278	C22x2260	C89	2260	2318
C22x1250	C49	1250	1308	C22x2286	C90	2286	2344
C22x1295	C51	1295	1353	C22x2311	C91	2311	2369
C22x1320	C52	1320	1378	C22x2336	C92	2336	2394
C22x1350	C53	1350	1408	C22x2360	C93	2360	2418
C22x1370	C54	1370	1428	C22x2388	C94	2388	2446
C22x1400	C55	1400	1458	C22x2413	C95	2413	2471
C22x1425	C56	1425	1483	C22x2438	C96	2438	2496
C22x1450	C57	1450	1508	C22x2462	C97	2462	2520
C22x1475	C58	1475	1533	C22x2489	C98	2489	2547
C22x1500	C59	1500	1558	C22x2525	C99	2525	2583
C22x1525	C60	1525	1583	C22x2540	C100	2540	2598
C22x1550	C61	1550	1608	C22x2560	C101	2560	2618
C22x1575	C62	1575	1633	C22x2591	C102	2591	2649
C22x1600	C63	1600	1658	C22x2642	C104	2642	2700
C22x1650	C65	1650	1708	C22x2667	C105	2667	2725
C22x1676	C66	1676	1734	C22x2692	C106	2692	2750
C22x1700	C67	1700	1758	C22x2750	C108	2750	2808
C22x1727	C68	1727	1785	C22x2800	C110	2800	2858
C22x1750	C69	1750	1808	C22x2845	C112	2845	2903
C22x1776	C70	1776	1834	C22x2896	C114	2896	2954
C22x1800	C71	1800	1858	C22x2921	C115	2921	2979
C22x1830	C72	1830	1888	C22x2950	C116	2950	3008
C22x1854	C73	1912	1854	C22x2971	C117	2971	3029
C22x1880	C74	1880	1938	C22x3000	C118	3000	3058
C22x1905	C75	1905	1963	C22x3048	C120	3048	3106
C22x1930	C76	1930	1988	C22x3100	C122	3100	3158
C22x1956	C77	1956	2014	C22x3150	C124	3150	3208
C22x1981	C78	1981	2039	C22x3200	C126	3200	3258
C22x2006	C79	2006	2064	C22x3250	C128	3250	3308
C22x2032	C80	2032	2090	C22x3302	C130	3302	3360
C22x2057	C81	2057	2115	C22x3350	C132	3350	3408
C22x2082	C82	2082	2140	C22x3404	C134	3404	3462
C22x2108	C83	2108	2166	C22x3456	C136	3456	3514
C22x2134	C84	2134	2192	C22x3505	C138	3505	3563
C22x2159	C85	2159	2217	C22x3550	C140	3550	3608
C22x2184	C86	2184	2242	C22x3607	C142	3607	3665
C22x2210	C87	2210	2268				
More dimens	ions on requ	esi					





Ld = Reference/effective length (Lw, Lp)Li = Inside length

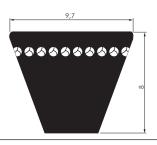


## High performance narrow V-belts, cogged raw edges, moulded cogged DIN 7753/1 XPZ 9.7 x 8

Max. belt speed V<sub>max</sub>: 50 m/s Temperature range: -40°C to max. +100°C

Min. disc diameter: 50 mm

Туре	Ld	Туре	Ld	Туре	Ld
XPZ 620	620	XPZ 1000	1000	XPZ 1487	1487
XPZ 630	630	XPZ 1012	1012	XPZ 1500	1500
XPZ 637	637	XPZ 1037	1037	XPZ 1512	1512
XPZ 662	662	XPZ 1060	1060	XPZ 1537	1537
XPZ 670	670	XPZ 1077	1077	XPZ 1562	1562
XPZ 687	687	XPZ 1087	1087	XPZ 1587	1587
XPZ 710	710	XPZ 1112	1112	XPZ 1600	1600
XPZ 737	737	XPZ 1120	1120	XPZ 1612	1612
XPZ 750	750	XPZ 1137	1137	XPZ 1637	1637
XPZ 762	762	XPZ 1162	1162	XPZ 1662	1662
XPZ 772	772	XPZ 1180	1180	XPZ 1700	1700
XPZ 787	787	XPZ 1187	1187	XPZ 1762	1762
XPZ 800	800	XPZ 1202	1202	XPZ 1800	1800
XPZ 812	812	XPZ 1212	1212	XPZ 1900	1900
XPZ 825	825	XPZ 1237	1237	XPZ 2000	2000
XPZ 837	837	XPZ 1250	1250	XPZ 2120	2120
XPZ 850	850	XPZ 1262	1262	XPZ 2240	2240
XPZ 862	862	XPZ 1287	1287	XPZ 2360	2360
XPZ 875	875	XPZ 1312	1312	XPZ 2500	2500
XPZ 887	887	XPZ 1320	1320	XPZ 2650	2650
XPZ 900	900	XPZ 1337	1337	XPZ 2800	2800
XPZ 912	912	XPZ 1362	1362	XPZ 3000	3000
XPZ 925	925	XPZ 1387	1387	XPZ 3150	3150
XPZ 937	937	XPZ 1400	1400	XPZ 3350	3350
XPZ 950	950	XPZ 1412	1412	XPZ 3550	3550
XPZ 962	962	XPZ 1437	1437		
XPZ 987	987	XPZ 1462	1462		



Ld = Reference/effective length (Lw, Lp) $Li \,= \text{Inside length} \,=\, Ld\text{-}38$ 

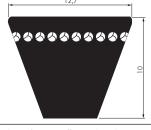


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## **V-belts**

## High performance narrow V-belts, cogged raw edges, moulded cogged DIN 7753/1XPA 12.7 x 10

Max. belt speed  $V_{max}$ : 50 m/s Temperature range: -40°C to max. +100°C Min. disc diameter: 63 mm



Ld = Reference/effective length (Lw, Lp)
Li = Inside length = Ld-45



Туре	Ld	Туре	Ld	Туре	Ld
XPA 732	732	XPA 1207	1207	XPA 1682	1682
XPA 757	757	XPA 1232	1232	XPA 1700	1700
XPA 782	782	XPA 1250	1250	XPA 1707	1707
XPA 800	800	XPA 1257	1257	XPA 1732	1732
XPA 807	807	XPA 1272	1272	XPA 1757	1757
XPA 832	832	XPA 1282	1282	XPA 1782	1782
XPA 850	850	XPA 1307	1307	XPA 1800	1800
XPA 857	857	XPA 1320	1320	XPA 1882	1882
XPA 882	882	XPA 1332	1332	XPA 1900	1900
XPA 900	900	XPA 1357	1357	XPA 2000	2000
XPA 907	907	XPA 1372	1372	XPA 2120	2120
XPA 932	932	XPA 1382	1382	XPA 2240	2240
XPA 950	950	XPA 1400	1400	XPA 2360	2360
XPA 957	957	XPA 1432	1432	XPA 2500	2500
XPA 982	982	XPA 1457	1457	XPA 2650	2650
XPA 1000	1000	XPA 1482	1482	XPA 2800	2800
XPA 1007	1007	XPA 1500	1500	XPA 3000	3000
XPA 1030	1030	XPA 1507	1507	XPA 3150	3150
XPA 1060	1060	XPA 1532	1532	XPA 3350	3350
XPA 1082	1082	XPA 1557	1557	XPA 3550	3550
XPA 1107	1107	XPA 1582	1582	XPA 3750	3750
XPA 1120	1120	XPA 1600	1600	XPA 4000	4000
XPA 1132	1132	XPA 1607	1607	XPA 4250	4250
XPA 1157	1157	XPA 1632	1632	XPA 4500	4500
XPA 1180	1180	XPA 1657	1657		

## High performance narrow V-belts, cogged raw edges, moulded cogged DIN 7753/1XPB 16.3 x 13

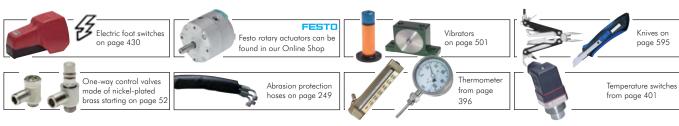
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Ld = Reference/effective length (Lw, Lp) $Li = Inside \ length = Ld-60$ 

Max. belt speed  $V_{max}$ : 50 m/s Temperature range: -40°C to max. +100°C Min. disc diameter: 100 mm

Туре	Ld	Туре	Ld	Туре	Ld
XPB 1250	1250	XPB 2360	2360	XPB 4500	4500
XPB 1320	1320	XPB 2500	2500	XPB 4750	4750
XPB 1400	1400	XPB 2650	2650	XPB 5000	5000
XPB 1500	1500	XPB 2800	2800	XPB 5300	5300
XPB 1600	1600	XPB 3000	3000	XPB 5600	5600
XPB 1700	1700	XPB 3150	3150	XPB 6000	6000
XPB 1800	1800	XPB 3350	3350	XPB 6300	6300
XPB 1900	1900	XPB 3550	3550	XPB 6700	6700
XPB 2000	2000	XPB 3750	3750	XPB 7100	7100
XPB 2120	2120	XPB 4000	4000	XPB 7500	7500
XPB 2240	2240	XPB 4250	4250		



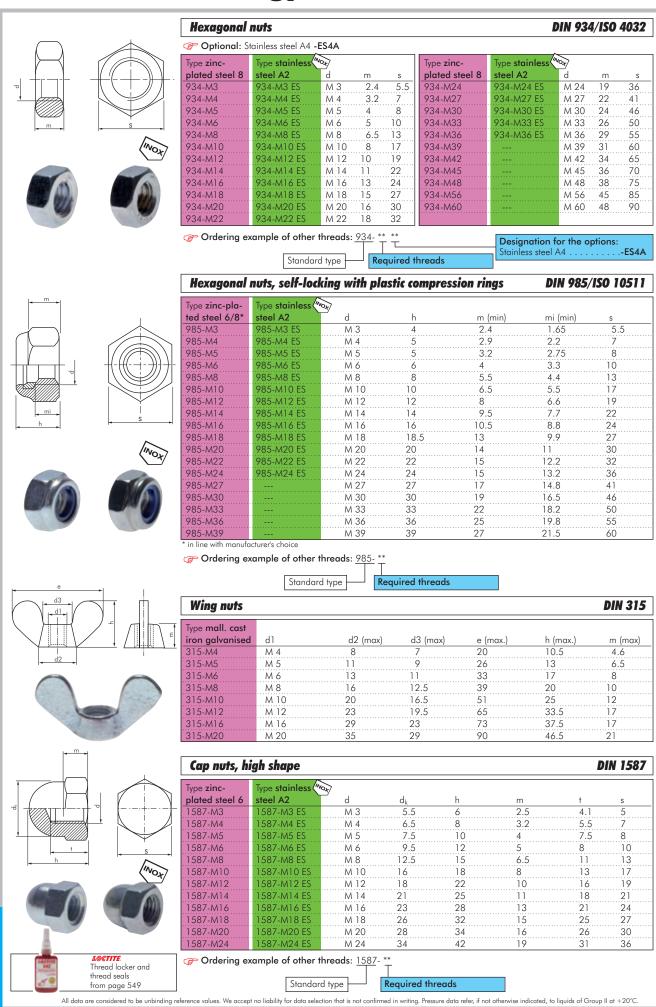


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DIN   ISO   Materials   Description   Page
94 1234 Cotter pins 633  125 7089 Washer shape A 617  125 7090 Washer shape B 617
125 7089 Washer shape A 617  125 7090 Washer shape B 617
125 7090 Washer shape B 617
Wing washers 617
127 Spring washers 618
Original Schnorr safety washers S 618
315 Wing nuts 616
Safety rings for shafts 633
Safety rings for boreholes 633
Hexagonal head wood screws 628
Hanger bolts 628
603 8677 • Cup screws 627
912 4762 Socket head cap screws with hexagon socket 623
Threaded rods with conical tip 619
914 4027 • Threaded rods with tip 619
915 4028 • Threaded rods with pin 619
Threaded rods with cupped gripping point 620
931 14014 • Hexagonal screws with shaft 621
933 4017 • Hexagonal screws threaded to approaching the head 622

	DIN	ISO	Materials Steel St. steel	Description	Page
	934	4032	• •	Hexagonal nuts	616
	965	7046	• •	Flat-head screws with cross recess	625
	975		• •	Threaded bars	620
			•	Connection sockets for threaded bars	620
	985		• •	Hexagonal nuts, self-locking	616
	1151	10230-1	• •	Nails (wire pins) with countersunk head shape B	631
====	1481	8752	• •	Spring pins, heavy duty	632
	1587		• •	Cap nut	616
$\Diamond$	6797		• •	Tooth lock water	618
	6912		• •	Socket head cap screws with hexagon socket, low head	624
	7504	15480	•	Drilling screw, shape K, hexagonal head	629
	7504	15481	•	Drilling screw, shape M, button head	629
	7981	7049	• •	Button head tapping screws with cross recess	626
	7982	7050	• •	Countersunk tapping screws with cross recess	627
	7991	10642	• •	Flat-head screws with hexagon socket	625
	9021	7093	• •	Washers, large (OD = 3 x id)	617
	11024*		•	Safety cotter pins single and double	632
•			• •	Particle board countersunk screws with TORX drive	630
•	<b>*</b>		•	Particle board countersunk screws with cross recess (pozidriv)	630
•			•	Particle board half-round head screws with TORX drive	631

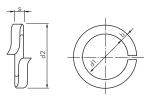
All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.



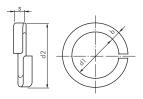
#### Washers without chamfer (centre designs) DIN 125 A/ISO 7089 Type zinc-Type **stainless** d2 plated steel steel A2 d1 screw 25A-3 ES 3.2 0.5 M 3 9 125A-4 125A-4 ES 4.3 0.8 M 4 125A-5 25A-5 ES 5.3 10 1.0 M 5 25A-6 ES 6.4 125A-6 12 1.6 M 6 125A-8 25A-8 FS 8 4 16 16 M 8 25A-10 ES 125A-10 10.5 20 2.0 M 10 125A-12 125A-12 ES 13.0 24 2.5 M 12 125A-14 25A-14 ES 15.0 28 2.5 M 14 25A-16 ES 125A-16 17.0 3.0 30 M 16 125A-18 25A-18 ES 190 3.0 34 M 18 125A-20 125A-20 FS 21.0 37 3.0 M 20 125A-22 125A-22 ES 23.0 39 3.0 M 22 125A-24 25A-24 ES 25.0 44 4.0 M 24 25A-27 ES 125A-27 28.0 50 4.0 M 27 125A-30 25A-30 ES 31.0 4.0 56 M 30 125A-33 125A-33 ES 34.0 60 5.0 M 33 125A-36 125A-36 ES 37.0 5.0 M 36 125A-39 25A-39 ES 40.0 72 6.0 M 39 25A-42 ES 125A-42 43.0 78 7.0 M 42 Washers with chamfer (centre designs) DIN 125 B/ISO 7090 Type zinc-Type zincplated steel plated steel d1 screws screws 3.0 125B-5 5.3 M 5 125B-18 19.0 34 M 18 12 21.0 37 125B-6 125B-20 3.0 M 20 64 1.6 M 6 23.0 125B-8 8.4 16 1.6 M 8 125B-22 39 3.0 M 22 125B-10 10.5 20 2.0 M 10 125B-24 25.0 44 4.0 M 24 M 27 125B-12 13.0 24 2.5 M 12 125B-27 28.0 50 4.0 125B-14 15.0 28 2.5 M 14 125B-30 31.0 4.0 M 30 56 17.0 30 3.0 125B-16 M 16 Washers for socket head cap screws DIN 433/ISO 7092 For Type **stainless** (%) Type zincd2 steel A2 d1 plated stee screv 433-3 433-3 ES 3.2 6 0.5 M 3 433-4 433-4 ES 4.3 8 0.5 M 4 5.3 433-5 433-5 ES 9 1.0 M 5 433-6 433-6 ES 11 1.6 6.4 M 6 433-8 FS 433-8 8 4 15 16 M 8 433-10 433-10 ES 10.5 18 1.6 M 10 433-12 433-12 ES 13.0 20 2.0 M 12 433-14 433-14 ES 15.0 2.5 24 M 14 17.0 28 2.5 433-16 433-16 ES M 16 433-18 433-18 FS 190 30 2.5 M 18 433-20 433-20 ES 21.0 34 3.0 M 20 DIN 9021-100HV/ISO 7093 Washers, large Type **stainless** plated steel steel A2 d2 d1 screws 9021-3 9021-3 ES 0.8 3.2 M 3 9021-4 9021-4 ES 12 4.3 1.0 M 4 9021-5 9021-5 ES 5.3 15 1.2 M 5 9021-6 6.4 18 9021-6 ES 1.6 M 6 9021-8 9021-8 ES 8.4 24 2.0 M 8 30 2.5 9021-10 9021-10 ES 10.5 M 10 9021-12 9021-12 FS 3.0 13.0 37 M 12 9021-14 9021-14 ES 15.0 44 3.0 M 14 9021-16 17.0 50 9021-16 ES 3.0 M 16 9021-18 ES 9021-18 20.3 56 4.0 M 18/M 20 9021-20 ES 9021-20 22.3 60 4.0 M 20/M 22 Wing washers Type **stainless** Type **stainless** Type zinc-Type zincplated steel plated steel teel A2 USKOT-4x15 4.3 15 1.25 USKOT-8x25 8.4 25 1.25 USKOT-4x20 USKOT-4x20 ES 20 1.25 USKOT-8×30 JSKOT-8x30 ES\* 30 1.25 4.3 8.4 NOX USKOT-5x20 USKOT-5x20 ES USKOT-8x40 JSKOT-8x40 ES\* 40 1.25 5.3 20 1.25 8.4 USKOT-5x25 5.3 25 1.25 USKOT-10x20 10.5 20 .25 USKOT-5x30 5.3 30 1.25 USKOT-10x25 JSKOT-10x25 ES\* 10.5 25 1.25 USKOT-6x20 ES\* 20 30 1.25 USKOT-6x20 6.4 1.25 USKOT-10x30 10.5 USKOT-6x25 USKOT-6x25 ES\* 25 1.25 USKOT-10x35 10.5 35 1.25 6.4 USKOT-6x30 USKOT-6x30 ES\* 30 1.25 USKOT-10x40 10.5 40 1.25 6.4 USKOT-6x40 6.4 40 1.25 USKOT-12x32 13.3 32 .5 USKOT-8x20 ES\* USKOT-8x20 USKOT-14x45

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s=1.5mm
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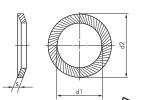


shape A (bent up)

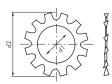


shape B (smooth)









shape A = outer toothing



200	
M.S.	

shane I — inner toothing



Spring was	hers					DIN 127 A/B
Type shape A zinc-plated steel	Type shape B stainless steel A2	d1	d2 (max)	Ь	s	For screws
127A-3	127B-3 ES	3.1	6.2	1.3	0.8	M 3
127A-3	127B-4 ES	4.1	7.6	1.5	0.9	M 4
127A-5	127B-5 ES	5.1	9.2	1.8	1.2	M 5
127A-6	127B-6 ES	6.1	11.8	2.5	1.6	M 6
127A-8	127B-8 ES	8.1	14.8	3.0	2.0	M 8
127A-10	127B-10 ES	10.2	18.1	3.5	2.2	M 10
127A-12	127B-12 ES	12.2	21.1	4.0	2.5	M 12
127A-14	127B-14 ES	14.2	24.1	4.5	3.0	M 14
127A-16	127B-16 ES	16.2	27.4	5.0	3.5	M 16
127A-18	127B-18 ES	18.2	29.4	5.0	3.5	M 18
127A-20	127B-20 ES	20.2	33.6	6.0	4.0	M 20
127A-22		22.5	35.9	6.0	4.0	M 22
127A-24	127B-24 ES	24.5	40.0	7.0	5.0	M 24
127A-27	127B-27 ES	27.5	43.0	7.0	5.0	M 27
127A-30	127B-30 ES	30.5	48.2	8.0	6.0	M 30
127A-33		33.5	55.2	10.0	6.0	M 33
127A-36		36.5	58.2	10.0	6.0	M 36
127A-39		39.5	61.2	10.0	6.0	M 39
127A-42		42.5	68.2	13.0	7.0	M 42

Original S	chnorr safety was	hers			S shape
Type <b>steel</b>	Type stainless (Nox)				For
blackened	steel A2	d1	d2	S	screws
USS-S3	USS-S3 ES	3.2	5.5	0.45	M 3
USS-S4	USS-S4 ES	4.3	7.0	0.5	M 4
USS-S5	USS-S5 ES	5.3	9.0	0.6	M 5
USS-S6	USS-S6 ES	6.4	10.0	0.7	M 6
USS-S8	USS-S8 ES	8.4	13.0	0.8	M 8
USS-S10	USS-S10 ES	10.5	16.0	1.0	M 10
USS-S12	USS-S12 ES	13.0	18.0	1.1	M 12
USS-S14		15.0	22.0	1.5	M 14
USS-S16		17.0	24.0	1.3	M 16
USS-S18		19.0	27.0	1.5	M 18
USS-S20		21.0	30.0	1.5	M 20
USS-S24		25.6	36.0	1.8	M 24
USS-S30		31.6	45.0	2.0	M 30

Tooth lock	water outer toothing			DIN 6797 A
Type zinc-	Type stainless (No.)			For
plated steel	steel A2	d1	d2	screws
6797A-3	6797A-3 ES	3.2	6.0	M 3
6797A-4	6797A-4 ES	4.3	8.0	M 4
6797A-5	6797A-5 ES	5.3	10.0	M 5
6797A-6	6797A-6 ES	6.4	11.0	M 6
6797A-8	6797A-8 ES	8.4	15.0	M 8
6797A-10	6797A-10 ES	10.5	18.0	M 10
6797A-12	6797A-12 ES	13.0	20.5	M 12
6797A-14		15.0	24.0	M 14
6797A-16	6797A-16 ES	17.0	26.0	M 16
6797A-19		19.0	30.0	M 18
6797A-20		21.0	33.0	M 20
6797A-24		25.0	38.0	M 24

Tooth lock	water inner toothing			DIN 6797 J
Type zinc-	Type stainless (No.)			For
plated steel	steel A2	d1	d2	screws
6797J-3	6797J-3 ES	3.2	6.0	M 3
6797J-4	6797J-4 ES	4.3	8.0	M 4
6797J-5,1		5.1	9.0	
6797J-5	6797J-5 ES	5.3	10.0	M 5
6797J-6	6797J-6 ES	6.4	11.0	M 6
6797J-8	6797J-8 ES	8.4	15.0	M 8
6797J-10	6797J-10 ES	10.5	18.0	M 10
6797J-12	6797J-12 ES	13.0	20.5	M 12
6797J-14		15.0	24.0	M 14
6797J-16	6797J-16 ES	17.0	26.0	M 16
6797J-19		19.0	30.0	M 18
6797J-20		21.0	33.0	M 20
6797J-24		25.0	38.0	M 24

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#### Threaded rods with hexagon sockets & conical tips DIN 913/ISO 4026 Type **stainless** Type **stainless** Type **steel** Type **steel** 45 H steel A2 45 H steel A2 913-M3x5 913-M6x16 M 3 5 1.5 913-M6x16 ES M 6 16 3 913-M3x6 913-M3x6 ES M 3 6 1.5 913-M6x20 913-M6x20 ES M 6 20 3 913-M3x8 913-M3x8 ES М3 8 913-M6x25 913-M6x25 ES M 6 25 3 913-M3x10 913-M3x10 ES М3 10 1.5 913-M6x30 913-M6x30 ES M 6 30 913-M4x5 913-M4x5 ES M 4 5 913-M6x35 913-M6x35 ES 35 3 M 6 913-M4x6 ES 913-M6x40 ES 913-M4x6 913-M6x40 3 M 4 6 M 6 40 913-M4x8 913-M4x8 ES M 4 8 913-M8x8 913-M8x8 ES M 8 8 M 4 913-M4x10 913-M4x10 ES 10 913-M8x10 913-M8x10 ES M 8 10 913-M4x12 913-M4x12 ES M 4 12 913-M8x12 913-M8x12 ES M 8 12 913-M5x5 913-M5x5 ES M 5 5 913-M8x16 913-M8x16 ES M 8 16 913-M5x6 ES 913-M8x20 ES 913-M8x20 913-M5x6 M 5 6 M 8 20 913-M5x8 913-M5x8 ES M 5 8 2.5 913-M8x25 913-M8x25 ES M 8 25 913-M5x10 913-M5x10 ES 10 913-M8x30 913-M8x30 ES M 8 30 M 5 913-M5x12 913-M5x12 ES M 5 12 2.5 913-M8x35 913-M8x35 ES M 8 35 913-M5x16 913-M5x16 ES 913-M8x40 913-M8x40 ES M 5 16 M 8 40 913-M8x50 ES 913-M5x20 ES 2.5 913-M8x50 913-M5x20 M 5 20 M 8 50 913-M5x25 913-M5x25 ES M 5 25 2.5 913-M10x10 913-M10x10 E M 10 10 5 Ordering example of other threads and lengths: 913-\*\*x\*\*\* 913-M5x30 913-M5x30 ES M 5 30 913-M10x12 913-M10x12 ES M 10 12 913-M5x35 913-M5x35 ES M 5 35 2.5 913-M10x16 913-M10x16 ES M 10 16 Standard type 913-M5x40 913-M5x40 ES 913-M10x20 913-M10x20 ES M 5 40 M 10 20 913-M6x8 ES Required threads 913-M6x8 M 6 8 913-M10x25 913-M10x25 ES M 10 25 913-M6x10 913-M6x10 ES M 6 10 Required length Threaded rods with hexagon sockets & tips DIN 914/ISO 4027 Type steel Type **stainless** Type **steel** Type <mark>stainles</mark> steel A2 steel A2 d 90°-120 914-M3x5 914-M3x5 ES M 3 914-M6x16 914-M6x16 ES 3 M 6 16 914-M3x6 FS 914-M3x6 914-M6x20 914-M6x20 FS 20 M 3 1.5 M 6 914-M3x8 ES 914-M3x8 M 3 8 1.5 914-M6x25 914-M6x25 ES M 6 25 3 914-M3x10 914-M3x10 ES М3 10 914-M6x30 914-M6x30 ES M 6 30 3 914-M6x35 ES 914-M4x5 914-M4x5 ES M 4 5 914-M6x35 M 6 35 3 914-M4x6 914-M4x6 ES M 4 914-M8x8 914-M8x8 ES M 8 8 6 914-M8x10 914-M4x8 ES 914-M8x10 FS 914-M4x8 M 4 8 M 8 914-M4x10 914-M4x10 ES M 4 10 914-M8x12 914-M8x12 FS M 8 12 4 914-M4x12 914-M4x12 ES M 4 12 2 914-M8x16 914-M8x16 ES M 8 914-M8x20 ES 914-M5x5 914-M5x5 ES M 5 5 914-M8x20 M 8 20 4 914-M5x6 914-M5x6 ES 914-M8x25 914-M8x25 ES 25 M 5 M 8 6 914-M5x8 ES 914-M8x30 914-M8x30 FS 914-M5x8 M 5 8 2.5 M 8 30 2.5 914-M5x10 914-M5x10 ES M 5 10 914-M8x35 914-M8x35 ES M 8 35 4 914-M5x12 914-M5x12 ES M 5 12 2.5 914-M8x40 914-M8x40 ES M 8 40 914-M5x16 914-M5x16 ES M 5 16 2.5 914-M8x50 914-M8x50 ES M 8 50 914-M10x10 914-M10x10 ES 914-M5x20 914-M5x20 ES M 5 20 2.5 M 10 10 Ordering example of other 914-M10x12 914-M5x25 M 5 25 25 914-M10x12 FS M 10 12 5 threads and lengths: 914-\*\*x\*\*\* 914-M5x30 M 5 30 2.5 914-M10x16 914-M10x16 ES M 10 16 5 Standard type 914-M6x8 ES 914-M10x20 914-M10x20 ES 914-M6x8 M 6 M 10 20 914-M6x10 914-M6x10 ES 10 914-M10x25 914-M10x25 ES M 10 M 6 Required threads Required length Threaded rods with hexagon sockets & pins DIN 915/ISO 4028 Type steel Type **stainless**("^o<sub>x</sub> Type steel Type stainless 45 H steel A2 45 H steel A2 915-M3x5 915-M6x16 М3 M 6 915-M3x6 915-M3x6 ES М3 915-M6x20 915-M6x20 ES 20 1.5 M 6 915-M3x8 ES 915-M6x25 915-M6x25 ES 25 915-M3x8 M 3 8 1.5 M 6 3 915-M3x10 ES 915-M6x30 915-M6x30 ES 915-M3x10 M 3 10 M 6 30 915-M4x5 915-M4x5 ES M 4 5 915-M6x35 915-M6x35 ES M 6 35 3 915-M8x8 ES 915-M4x6 915-M4x6 ES M 4 915-M8x8 M 8 8 M 4 915-M4x8 915-M4x8 ES 8 915-M8x10 915-M8x10 ES M 8 10 915-M4x10 ES 915-M8x12 915-M8x12 ES 915-M4x10 M 4 M 8 12 915-M4x12 ES 915-M8x16 ES 915-M4x12 M 4 12 915-M8x16 M 8 16 915-M5x5 915-M5x5 ES M 5 5 915-M8x20 915-M8x20 ES M 8 20 915-M5x6 915-M5x6 ES M 5 6 915-M8x25 915-M8x25 ES M 8 25 915-M5x8 915-M5x8 ES 2.5 915-M8x30 915-M8x30 ES 30 M 5 8 M 8 915-M5x10 915-M5x10 ES 2.5 915-M8x35 915-M8x35 ES M 8 M 5 10 35 915-M8x40 ES 915-M5x12 915-M5x12 ES M 5 12 2.5 915-M8x40 M 8 40 915-M5x16 915-M5x16 ES M 5 2.5 915-M8x50 915-M8x50 ES M 8 50 16 Ordering example of other 915-M5x20 915-M5x20 ES M 5 20 915-M10x10 915-M10x10 E M 10 10 threads and lengths: 915-\*\* 915-M5x25 25 2.5 915-M10x12 915-M10x12 ES

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M 10

M 10

M 10

915-M10x16 ES

915-M10x20 ES

915-M10x25 ES

12

16

20

Standard type

Required threads

Required length

10

915-M10x16

915-M10x20

915-M10x25

2.5

M 5

M 5 30

M 6

M 6

8

915-M6x8 ES

915-M6x10 ES

915-M5x30

915-M6x8

915-M6x10



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#### DIN 931/ISO 4014 Hexagonal screws with shafts Type stainless (Nox Type stainless Type zinc-pla-Type zinc-plated steel 8.8 steel A2 ted steel 8.8 steel A2 d=M 5; k=3.5; s=8 931-M10x160 ES M 10 160 32 931-M10x160 931-M5x30 30 16 931-M10x180 931-M10x180 ES M 10 180 32 931-M5x35 931-M5x35 ES 35 M 5 d=M 12: k=7.5: s=19 (ISO:18) 16 931-M5x40 931-M5x40 ES M 5 40 16 931-M12x50 30 931-M5x45 931-M5x45 ES M 5 45 931-M12x55 931-M12x55 ES M 12 30 16 931-M5x50 931-M5x50 ES 931-M12x60 931-M12x60 ES M 12 30 M 5 50 16 931-M5x55 931-M5x55 ES M 5 55 16 931-M12x65 931-M12x65 ES M 12 30 931-M5x60 ES M 5 60 931-M12x70 ES M 12 70 30 931-M5x60 931-M12x70 16 931-M5x65 ES 931-M5x65 M 5 65 16 931-M12x80 931-M12x80 FS M 12 80 30 931-M5x70 931-M5x70 ES 70 931-M12x90 931-M12x90 ES M 12 90 30 931-M12x100 931-M12x100 ES M 12 d=M 6; k=4; s=10 100 30 931-M6x30 M 6 30 931-M12x120 931-M12x120 ES M 12 36 931-M6x35 ES 35 931-M12x140 ES M 12 931-M6x35 M 6 18 931-M12x140 140 36 931-M12x160 ES M 12 931-M6x40 931-M6x40 ES M 6 40 18 931-M12x160 160 36 931-M6x45 931-M6x45 ES M 6 45 18 931-M12x180 931-M12x180 ES M 12 931-M6x50 ES M 6 50 18 931-M6x55 931-M6x55 ES M 6 55 18 931-M14x50 M 14 34 931-M14x55 ES 931-M14x55 M 14 55 931-M6x60 ES M 6 60 18 34 931-M14x60 ES 931-M6x65 931-M6x65 ES M 6 65 18 931-M14x60 M 14 34 931-M6x70 931-M6x70 ES M 6 70 18 931-M14x65 931-M14x65 ES M 14 34 75 931-M6x75 931-M6x75 ES M 6 18 931-M14x70 931-M14x70 ES M 14 70 34 931-M6x80 931-M6x80 ES M 6 80 18 931-M14x80 931-M14x80 ES M 14 80 34 931-M6x90 ES 90 931-M6x90 M 6 931-M14x90 931-M14x90 FS M 14 90 18 34 100 931-M6x100 931-M6x100 ES M 6 100 18 931-M14x100 931-M14x100 ES M 14 34 d=M 8; k=5.3; s=13 931-M14x120 931-M14x120 ES M 14 120 34 931-M14x140 ES M 14 931-M8x35 M 8 35 931-M14x140 40 931-M8x40 931-M8x40 ES M 8 40 22 931-M14x160 931-M14x160 ES M 14 160 40 931-M8x45 931-M8x45 FS 22 931-M14x180 931-M14x180 ES M 14 40 M 8 45 22 931-M8x50 931-M8x50 ES M 8 50 d=M 16: k=10: s=24 931-M8x55 931-M8x55 ES M 8 55 22 931-M16x60 M 16 38 22 931-M8x60 931-M8x60 ES M 8 60 931-M16x65 931-M16x65 ES M 16 38 931-M8x65 931-M8x65 ES 22 931-M16x70 931-M16x70 ES M 16 70 38 M 8 65 931-M16x80 931-M8x70 ES 70 22 931-M16x80 ES M 8 M 16 80 38 931-M8x80 931-M8x80 ES M 8 80 22 931-M16x90 931-M16x90 ES M 16 90 38 931-M8x90 931-M8x90 ES M 8 90 22 931-M16x100 931-M16x100 ES M 16 100 38 931-M8x100 931-M8x100 ES M 8 100 22 931-M16x120 931-M16x120 ES M 16 38 931-M8x120 931-M8x120 ES M 8 120 22 931-M16x140 931-M16x140 ES M 16 140 44 931-M8x140 ES 931-M16x160 ES M 16 931-M8x140 M 8 140 28 931-M16x160 160 44 931-M8x160 931-M8x160 ES M 8 160 28 931-M16x180 931-M16x180 ES M 16 180 44 d=M 20; k=12.5; s=30 d=M 10; k=6.4; s=17 (ISO:16) 931-M10x40 ES 931-M10x40 M 10 40 26 931-M20x60 M 20 46 931-M10x45 931-M10x45 ES 931-M20x65 931-M20x65 ES M 10 45 26 M 20 46 65 931-M20x70 931-M10x50 931-M10x50 ES M 10 50 26 931-M20x70 FS M 20 70 46 931-M10x55 931-M10x55 ES M 10 55 26 931-M20x80 931-M20x80 ES M 20 80 46 931-M10x60 931-M10x60 ES 26 931-M20x90 931-M20x90 ES M 20 M 10 90 46 931-M10x65 931-M10x65 ES M 10 65 26 931-M20x100 931-M20x100 ES M 20 100 46 Properties of other threads and lengths: 931-\*\*x\*\*\* 931-M10x70 931-M10x70 ES M 10 70 26 931-M20x120 931-M20x120 ES M 20 120 46 931-M10x80 ES 931-M20x140 931-M20x140 ES M 20 52 931-M10x80 M 10 80 26 140 Standard type 931-M10x90 931-M10x90 ES M 10 90 26 931-M20x160 931-M20x160 ES M 20 160 52 931-M10x100 ES M 10 100 931-M20x180 931-M20x180 ES M 20 931-M10x100 26 180 Required threads 931-M10x120 931-M10x120 ES M 10 26 931-M20x200 931-M20x200 ES M 20 200 Required length

#### **Multibox hexagonal screws DIN 933**

931-M10x140 ES M 10

931-M10x140

Description: This multi-box contains 660 hexagonal screws, M 4 bis M 8, in zinc-plated steel.

Advantages: For ease of transport and clear arrangement, up to 4 of these multi-boxes can be stowed in the practical multi-box container type MULTIBOX P 1 C.

Туре	Content		
MULTIBOX 933	300 screws M 4 (10 - 16 - 20 - 40 mm) 160 screws M 5 (16 - 20 - 30 - 40 - 50 mm) 115 screws M 6 (16 - 20 - 30 - 40 - 50 mm) 85 screws M 8 (16 - 20 - 25 - 40 - 50 mm)	mox	Type <b>stainless steel</b> can be found on page 597

### **Multibox nuts - washers - spring washers**

Description: This multi-box contains 1425 nuts, washers and spring washers for threads M 3 to M 10, in zinc-plated

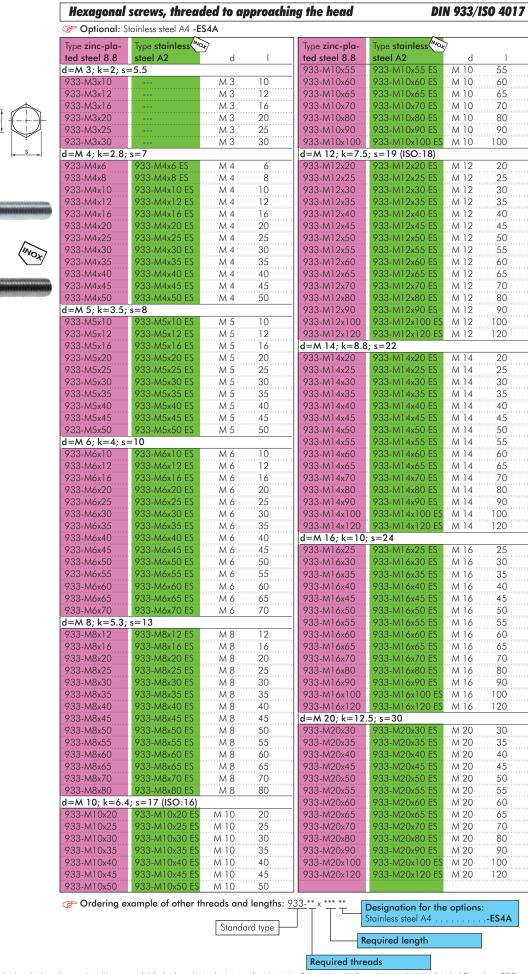
Advantages: For ease of transport and clear arrangement, up to 4 of these multi-boxes can be stowed in the practical multi-box container type MULTIBOX P 1 C.

Info: Nuts, washers and spring washers can be found on pages 617-618

Туре	Content
MULTIBOX 934	475 nuts DIN 934 (M 3 - M 4 - M 5 - M 6 - M 8 - M 10)
	475 washers DIN 125A (M 3 - M 4 - M 5 - M 6 - M 8 - M 10)
	475 spring washers DIN 127A (M 3 - M 4 - M 5 - M 6 - M 8 - M 10)

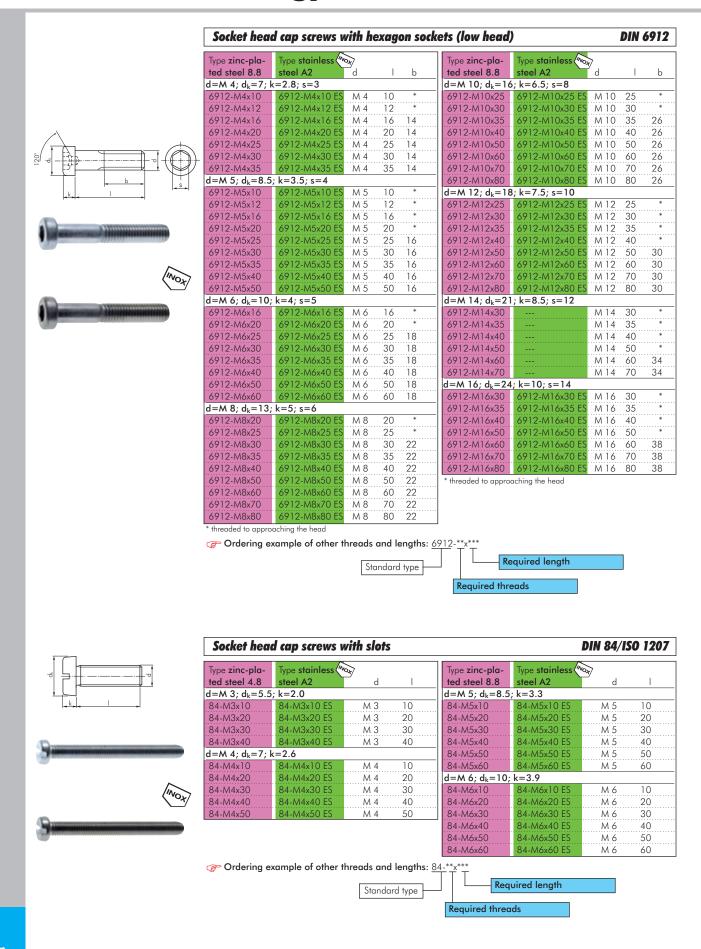
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#### DIN 912/ISO 4762 Socket head cap screws with hexagon sockets Optional: Strength class 12.9 - 12.9 Type stainless (Nox) Type **zinc-pla-**Type zinc-pla-Type **stainless** (%0) ted steel 8.8 steel A2 ted steel 8.8 steel A2 $d=M 3; d_k(max)=5.5; k(max)=3; s=2.5$ $d=M 10; d_k(max)=16; k(max)=10; s=8$ 912-M10x20 M 10 912-M3x6 912-M3x6 ES М3 12-M10x20 ES 912-M3x8 912-M3x8 ES 912-M10x25 912-M10x25 ES 25 M 3 8 M 10 912-M3x10 912-M3x10 ES 912-M10x30 ES M 3 10 912-M10x30 M 10 30 912-M3x12 912-M3x12 ES М3 12 912-M10x35 912-M10x35 ES M 10 35 912-M3x14 912-M3x14 ES 912-M10x40 ES M 3 912-M10x40 M 10 912-M3x16 912-M3x16 ES 912-M10x45 912-M10x45 ES M 10 32 M 3 16 45 912-M3x18 912-M10x50 912-M10x50 FS 32 M 3 18 M 10 912-M3x20 ES 912-M3x20 M 3 20 912-M10x55 912-M10x55 ES M 10 32 912-M3x25 912-M3x25 ES М3 25 912-M10x60 912-M10x60 ES M 10 60 32 912-M10x65 ES 912-M3x30 912-M3x30 ES М3 912-M10x65 M 10 912-M10x70 912-M10x70 ES M 10 70 32 $d=M 4: d_k(max)=7: k(max)=4: s=3$ 912-M4x6 912-M10x80 912-M10x80 FS 32 M 10 80 M 4 912-M4x8 ES 912-M4x8 M 4 8 912-M10x90 912-M10x90 ES M 10 90 32 912-M4x10 912-M4x10 ES M 4 10 912-M10x100 912-M10x100 ES M 10 100 912-M4x12 ES 912-M10x120 ES M 10 120 912-M4x12 M 4 912-M10x120 912-M4x16 912-M4x16 ES 912-M10x140 912-M10x140 ES M 10 140 M 4 16 32 912-M4x20 912-M4x20 FS 912-M10x160 ES M 10 160 912-M10x160 32 M 4 20 912-M4x25 912-M4x25 ES M 4 25 912-M10x180 912-M10x180 ES M 10 180 912-M4x30 912-M4x30 ES M 4 30 d=M 12; $d_k(max)=18$ ; k(max)=12; s=10912-M4x35 912-M4x35 ES M 4 20 912-M12x20 912-M12x20 ES M 12 912-M4x40 912-M4x40 ES 912-M12x25 ES M 4 40 20 912-M12x25 M 12 25 912-M4x45 ES 912-M12x30 FS 912-M4x45 912-M12x30 M 12 M 4 45 20 30 912-M12x35 ES 912-M4x50 912-M4x50 ES M 4 912-M12x35 M 12 35 d=M 5; $d_k(max)=8.5$ ; k(max)=5; s=4912-M12x40 912-M12x40 ES M 12 40 912-M5x10 912-M5x10 ES 912-M12x45 912-M12x45 ES M 12 912-M5x12 912-M5x12 ES 12 912-M12x50 912-M12x50 ES M 12 50 M 5 912-M5x16 ES 912-M12x55 FS 912-M5x16 912-M12x55 M 5 16 M 12 36 912-M5x20 912-M5x20 ES M 5 20 912-M12x60 912-M12x60 ES M 12 25 912-M5x25 912-M5x25 ES M 5 912-M12x65 912-M12x65 ES M 12 912-M5x30 912-M5x30 ES M 5 30 912-M12x70 912-M12x70 ES M 12 36 22 912-M5x35 912-M5x35 ES M 5 35 912-M12x80 912-M12x80 ES M 12 80 36 912-M5x40 912-M5x40 ES 912-M12x90 912-M12x90 ES M 5 40 22 M 12 90 36 912-M5x45 912-M5x45 ES M 5 45 22 912-M12x100 912-M12x100 ES M 12 100 912-M5x50 912-M5x50 ES M 5 50 22 912-M12x120 912-M12x120 ES M 12 120 912-M12x140 ES M 12 140 912-M5x55 912-M5x55 ES M 5 55 22 912-M12x140 912-M12x160 ES M 12 160 912-M5x60 ES M 5 60 22 36 912-M5x60 912-M12x160 912-M5x70 ES 912-M12x180 ES M 12 180 912-M5x70 M 5 70 22 912-M12x180 36 $d=M 6; d_k(max)=10; k(max)=6; s=5$ d=M 14; $d_k(max)=21$ ; k(max)=14; s=12912-M6x10 ES 912-M14x20 12-M14x20 ES 912-M6x12 912-M6x12 ES 12 912-M14x25 912-M14x25 ES M 14 M 6 912-M6x16 912-M6x16 ES 912-M14x30 912-M14x30 ES M 6 16 M 14 30 912-M6x20 ES 912-M14x35 ES 912-M6x20 M 6 20 912-M14x35 M 14 912-M6x25 912-M6x25 ES M 6 25 912-M14x40 912-M14x40 ES M 14 40 912-M6x30 912-M6x30 ES M 6 912-M14x45 912-M14x45 ES M 14 24 912-M6x35 912-M6x35 ES 35 912-M14x50 912-M14x50 ES 50 M 6 M 14 912-M6x40 912-M6x40 ES M 6 40 24 912-M14x55 912-M14x55 FS M 14 912-M6x45 ES 912-M14x60 ES 912-M6x45 M 6 45 24 912-M14x60 M 14 60 40 912-M6x50 912-M6x50 ES M 6 50 24 912-M14x65 912-M14x65 ES M 14 40 912-M6x55 912-M6x55 ES M 6 55 24 912-M14x70 912-M14x70 ES M 14 912-M6x60 912-M6x60 ES 24 912-M14x80 912-M14x80 ES 60 M 14 80 40 M 6 912-M6x65 912-M6x65 ES M 6 65 24 912-M14x90 912-M14x90 FS M 14 90 40 912-M14x100 ES M 14 100 912-M6x70 912-M6x70 ES M 6 70 24 912-M14x100 40 24 912-M6x75 912-M6x75 ES M 6 75 912-M14x120 912-M14x120 ES M 14 120 912-M6x80 912-M6x80 ES M 6 80 24 912-M14x140 912-M14x140 ES M 14 140 912-M6x90 912-M6x90 ES 90 24 M 6 912-M14x160 M 14 160 40 d=M 16; $d_k(max)=24$ ; k(max)=16; s=14912-M6x100 912-M6x100 ES M 6 100 24 $d=M 8; d_k(max)=13; k(max)=8; s=6$ 912-M16x25 12-M16x25 ES M 16 912-M8x12 912-M16x30 912-M16x30 ES M 16 30 M 8 912-M8x16 ES 912-M8x16 M 8 16 912-M16x35 912-M16x35 ES M 16 35 912-M16x40 912-M8x20 912-M8x20 ES 912-M16x40 ES 40 M 8 20 M 16 912-M8x25 912-M16x45 912-M16x45 ES 912-M8x25 ES M 8 25 M 16 45 912-M8x30 912-M8x30 ES M 8 30 912-M16x50 912-M16x50 ES M 16 50 912-M8x35 912-M8x35 ES 912-M16x55 912-M16x55 ES M 8 M 16 55 @ Order example: 912-M3 x 6 \*\*\*\* 28 912-M8x40 912-M8x40 ES M 8 40 912-M16x60 912-M16x60 ES M 16 60 912-M8x45 912-M8x45 ES 912-M16x65 ES 28 912-M16x65 M 8 45 M 16 65 44 Standard type 912-M8x50 ES 912-M16x70 ES 912-M8x50 M 8 50 28 912-M16x70 M 16 70 44 M 16 912-M8x55 912-M8x55 ES M 8 55 28 912-M16x80 912-M16x80 ES 80 44 Designation for 912-M8x60 912-M8x60 ES 912-M16x90 912-M16x90 ES the options: M 8 28 M 16 90 Strength class 912-M8x65 912-M8x65 ES M 8 65 28 912-M16x100 912-M16x100 ES M 16 100 12.9 . . . . . . . . . . . **12.9** 70 912-M8x70 912-M8x70 ES 28 912-M16x130 912-M16x130 ES M 16 130 M 8 44 912-M8x80 912-M8x80 ES M 8 80 28 d=M 20; $d_k(max)=30$ ; k(max)=20; s=17912-M8x90 912-M8x90 ES M 8 90 28 912-M20x30 M 20 More sizes can be found in 912-M8x100 912-M8x100 ES 100 912-M20x35 912-M20x35 ES M 8 28 M 20 35 our Online Shop. 912-M8x120 912-M8x120 ES M 8 120 28 912-M20x40 912-M20x40 ES M 20



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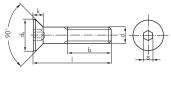
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## Flat-head screws with hexagon sockets

## DIN 7991/ISO 10642

	~			
Type zinc-pla-	Type <b>stainless</b>	0x/		
ted steel 8.8	steel A2*	_ d	- 1	b (min)
$d=M 3; d_k=6; l$	k=1.7; s=2			
7991-M3x10	7991-M3x10 ES	М3	10	*
7991-M3x20	7991-M3x20 ES	М3	20	*
7991-M3x30	7991-M3x30 ES	М3	30	12
d=M 4; d <sub>k</sub> =8 (l	SO:9); k=2.3 (ISO	O:2.5); s	=2.5	
7991-M4x10	7991-M4x10 ES	M 4	10	*
7991-M4x20	7991-M4x20 ES	M 4	20	14
7991-M4x30	7991-M4x30 ES	M 4	30	14
$d=M 5; d_k=10$	(ISO:11.5); k=2.8	8 (ISO:3	.1); s=	=3
7991-M5x16	7991-M5x16 ES	M 5	16	*
7991-M5x20	7991-M5x20 ES	M 5	20	16
7991-M5x30	7991-M5x30 ES	M 5	30	16
7991-M5x40	7991-M5x40 ES	M 5	40	16
7991-M5x50	7991-M5x50 ES	M 5	50	16
$d=M 6; d_k=12$	(ISO:13.4); k=3.3	3 (ISO:3.	.7); s=	=4
7991-M6x10	7991-M6x10 ES	M 6	10	*
7991-M6x16	7991-M6x16 ES	M 6	16	*
7991-M6x20	7991-M6x20 ES	M 6	20	18
7991-M6x30	7991-M6x30 ES	M 6	30	18
7991-M6x40	7991-M6x40 ES	M 6	40	18
7991-M6x50	7991-M6x50 ES	M 6	50	18
7991-M6x60	7991-M6x60 ES	M 6	60	18

Type zinc-pla- ted steel 8.8	Type stainless (%)	y d	1	b (min)
	(ISO:17.9); k=4.4		0); s:	
7991-M8x20	7991-M8x20 ES	M 8	20	*
7991-M8x25	7991-M8x25 ES	M 8	25	22
7991-M8x30	7991-M8x30 ES	M 8	30	22
7991-M8x35	7991-M8x35 ES	M 8	35	22
7991-M8x40	7991-M8x40 ES	M 8	40	22
7991-M8x50	7991-M8x50 ES	M 8	50	22
7991-M8x60	7991-M8x60 ES	M 8	60	22
7991-M8x70	7991-M8x70 ES	M 8	70	22
d=M 10; d <sub>k</sub> =20	(ISO:22.4); k=5.	5 (ISO:	6.2);	s=6
7991-M10x20	7991-M10x20 ES	M 10	20	*
7991-M10x30	7991-M10x30 ES	M 10	30	26
7991-M10x40	7991-M10x40 ES	M 10	40	26
7991-M10x50	7991-M10x50 ES	M 10	50	26
7991-M10x60	7991-M10x60 ES	M 10	60	26
7991-M10x70	7991-M10x70 ES	M 10	70	26
* threaded to approx	aching the head			





Ordering example of other threads and lengths: 7991-\*\*x\*\*\*

Standard type

Required length

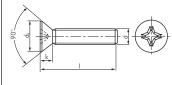
Required threads

#### Flat-head screws with cross recesses

#### **DIN 965/ISO 7046**

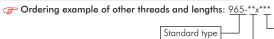
Type zinc-pla-	Type stainless (	10x	
ted steel 4.8	steel A2	d	<u> </u>
$d=M 3; d_k=5.6$	; k=1.65; cross r	ecess=PH	l 1
965-M3x10	965-M3x10 ES	М3	10
965-M3x20	965-M3x20 ES	М3	20
965-M3x30	965-M3x30 ES	М3	30
$d=M 4; d_k=7.5$	; k=2.2; cross re	cess=PH :	2
965-M4x10	965-M4x10 ES	M 4	10
965-M4x20	965-M4x20 ES	M 4	20
965-M4x30	965-M4x30 ES	M 4	30
965-M4x40	965-M4x40 ES	M 4	40
$d=M 5; d_k=9.2$	; k=2.5; cross re	cess=PH :	2
965-M5x10	965-M5x10 ES	M 5	10
965-M5x20	965-M5x20 ES	M 5	20
965-M5x30	965-M5x30 ES	M 5	30
965-M5x40	965-M5x40 ES	M 5	40
965-M5x50	965-M5x50 ES	M 5	50
965-M5x60	965-M5x60 ES	M 5	60

Type zinc-pla-	Type stainless (%)	V				
ted steel 8.8	steel A2	d				
d=M 6; d <sub>k</sub> =11; k=3; cross recess=PH 3						
965-M6x10	965-M6x10 ES	M 6	10	_		
965-M6x20	965-M6x20 ES	M 6	20			
965-M6x30	965-M6x30 ES	M 6	30			
965-M6x40	965-M6x40 ES	M 6	40			
965-M6x50	965-M6x50 ES	M 6	50			
965-M6x60	965-M6x60 ES	M 6	60			
d=M 8; d <sub>k</sub> =14.5	; k=4; cross rece	ss=PH 4		_		
965-M8x20	965-M8x20 ES	M 8	20	_		
965-M8x30	965-M8x30 ES	M 8	30			
965-M8x40	965-M8x40 ES	M 8	40			
965-M8x50	965-M8x50 ES	M 8	50			









Required threads

## Multibox hexagon socket screws DIN 912

 $\textbf{Description:} \ \ \textbf{This multi-box contains 260 hexagon socket screws, M 5 to M 10, in zinc-plated steel}.$ 

Advantages: For ease of transport and clear arrangement, up to 4 of these multi-boxes can be stowed in the practical multi-box container type MULTIBOX P 1 C.

\*\*Info: Hexagon socket screws can be found on page 623

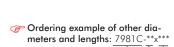
Туре	Content
MULTIBOX 912	60 screws M 5 (10 - 20 - 30 mm)
	80 screws M 6 (20 - 25 - 30 - 40 mm)
	80 screws M 8 (20 - 25 - 30 - 40 mm)
	40 screws M 10 (30 - 40 mm)



All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

<sup>\*</sup> threaded to approaching the head





Standard type Required diameter

Required length



## DIN 7981 C/ISO 7049

botton neua tapping strews with cross re				73363	DIN 7701 C	/ 130 /	7077
Type steel harde-	Type stainless wox			Type steel harde-	Type stainless (Nox		
ned & zinc-plated	steel A2	d	1	ned & zinc-plated	steel A2	d	1
d=2.9; d <sub>k</sub> =5.6; k(m				d=4.8; d <sub>k</sub> =9.5; k(m			
7981C-2,9x6,5	7981C-2,9x6,5 ES	2.9	6.5	7981C-4,8x9,5	7981C-4,8x9,5 ES	4.8	9.5
7981C-2,9x9,5	7981C-2,9x9,5 ES	2.9	9.5	7981C-4,8x13	7981C-4,8x13 ES	4.8	13
7981C-2,9x13	7981C-2,9x13 ES	2.9	13	7981C-4,8x16	7981C-4,8x16 ES	4.8	16
7981C-2,9x16	7981C-2,9x16 ES	2.9	16	7981C-4,8x19	7981C-4,8x19 ES	4.8	19
7981C-2,9x19	7981C-2,9x19 ES	2.9	19	7981C-4,8x22	7981C-4,8x22 ES	4.8	22
7981C-2,9x22	7981C-2,9x22 ES	2.9	22	7981C-4,8x25	7981C-4,8x25 ES	4.8	25
7981C-2,9x25	7981C-2,9x25 ES	2.9	25	7981C-4,8x32	7981C-4,8x32 ES	4.8	32
d=3.5; d <sub>k</sub> =6.9; k(m	ax)=2.6; cross reces	s=2 (F	PH 2)	7981C-4,8x38	7981C-4,8x38 ES	4.8	38
7981C-3,5x6,5	7981C-3,5x6,5 ES	3.5	6.5	7981C-4,8x45	7981C-4,8x45 ES	4.8	45
7981C-3,5x9,5	7981C-3,5x9,5 ES	3.5	9.5	7981C-4,8x50	7981C-4,8x50 ES	4.8	50
7981C-3,5x13	7981C-3,5x13 ES	3.5	13	7981C-4,8x60	7981C-4,8x60 ES	4.8	60
7981C-3,5x16	7981C-3,5x16 ES	3.5	16	7981C-4,8x70	7981C-4,8x70 ES	4.8	70
7981C-3,5x19	7981C-3,5x19 ES	3.5	19	7981C-4,8x80	7981C-4,8x80 ES	4.8	80
7981C-3,5x22	7981C-3,5x22 ES	3.5	22	$d=5.5$ ; $d_k=10.8$ ; $k(r)$	nax)=3.95; cross red	cess=3	(PH 3)
7981C-3,5x25	7981C-3,5x25 ES	3.5	25	7981C-5,5x13	7981C-5,5x13 ES	5.5	13
7981C-3,5x32	7981C-3,5x32 ES	3.5	32	7981C-5,5x16	7981C-5,5x16 ES	5.5	16
7981C-3,5x38		3.5	38	7981C-5,5x19	7981C-5,5x19 ES	5.5	19
d=3.9; d <sub>k</sub> =7.5; k(m	gx)=2.8: cross reces			7981C-5,5x22	7981C-5,5x22 ES	5.5	22
7981C-3,9x9,5	7981C-3,9x9,5 ES	3.9	9.5	7981C-5,5x25	7981C-5,5x25 ES	5.5	25
7981C-3,9x13	7981C-3,9x13 ES	3.9	13	7981C-5,5x32	7981C-5,5x32 ES	5.5	32
7981C-3,9x16	7981C-3,9x16 ES	3.9	16	7981C-5,5x38	7981C-5,5x38 ES	5.5	38
7981C-3,9x19	7981C-3,9x19 ES	3.9	19	7981C-5,5x45	7981C-5,5x45 ES	5.5	45
7981C-3,9x22	7981C-3,9x22 ES	3.9	22	7981C-5,5x50	7981C-5,5x50 ES	5.5	50
7981C-3,9x25	7981C-3,9x25 ES	3.9	25	7981C-5,5x60	7981C-5,5x60 ES	5.5	60
7981C-3,9x32	7981C-3,9x32 ES	3.9	32	7981C-5,5x70	7981C-5,5x70 ES	5.5	70
7981C-3,9x38	7981C-3,9x38 ES	3.9	38	7981C-5,5x80	7981C-5,5x80 ES	5.5	80
7981C-3,9x45	7981C-3,9x45 ES	3.9	45	$d=6.3$ ; $d_k=12.5$ ; $k(r)$			
7981C-3,9x50	7981C-3,9x50 ES	3.9	50	7981C-6,3x13	7981C-6,3x13 ES	6.3	13
d=4.2; d <sub>k</sub> =8.2; k(m			(PH 2)	7981C-6,3x16	7981C-6,3x16 ES	6.3	16
7981C-4,2x9,5	7981C-4,2x9,5 ES	4.2	9.5	7981C-6,3x19	7981C-6,3x19 ES	6.3	19
7981C-4,2x13	7981C-4,2x13 ES	4.2	13	7981C-6,3x22	7981C-6,3x22 ES	6.3	22
7981C-4,2x16	7981C-4,2x16 ES	4.2	16	7981C-6,3x25	7981C-6,3x25 ES	6.3	25
7981C-4,2x19	7981C-4,2x19 ES	4.2	19	7981C-6,3x32	7981C-6,3x32 ES	6.3	32
7981C-4,2x22	7981C-4,2x22 ES	4.2	22	7981C-6,3x38	7981C-6,3x38 ES	6.3	38
7981C-4,2x25	7981C-4,2x25 ES	4.2	25	7981C-6,3x45	7981C-6,3x45 ES	6.3	45
7981C-4,2x32	7981C-4,2x32 ES	4.2	32	7981C-6,3x50	7981C-6,3x50 ES	6.3	50
7981C-4,2x38	7981C-4,2x38 ES	4.2	38	7981C-6,3x60	7981C-6,3x60 ES	6.3	60
7981C-4,2x45	7981C-4,2x45 ES	4.2	45	7981C-6,3x70	7981C-6,3x70 ES	6.3	70
7981C-4,2x50	7981C-4,2x50 ES	4.2	50				
7981C-4,2x60	7981C-4,2x60 ES	4.2	60				
7981C-4,2x70	7981C-4,2x70 ES	4.2	70				



## Multibox button head tapping screws DIN 7981C

Description: This multi-box contains 1450 button head tapping screws, 2.9 to 4.8 mm, in zinc-plated steel.

Advantages: For ease of transport and clear arrangement, up to 4 of these multi-boxes can be stowed in the practical multi-box container type MULTIBOX P 1 C.

aa.lala					
Туре	Content				
MULTIBOX 7981C	100 screws DIN 7981C 2.9 mm (9.5 mm)				
	300 screws DIN 7981C 3.5 mm (13 - 16 - 19 mm)				
	350 screws DIN 7981C 3.9 mm (9.5 - 13 - 16 - 19 mm)				
	400 screws DIN 7981C 4.2 mm (9.5 - 13 - 16 - 19 - 25 mm)				
	300 screws DIN 7981C 4.8 mm (13 - 16 - 19 -22 - 32 mm)				



## **Multibox button head drilling screws DIN 7504M**

**Description:** This multi-box contains 900 button head drilling screws, 3.5 to 4.8 mm, in zinc-plated steel.

Advantages: For ease of transport and clear arrangement, up to 4 of these multi-boxes can be stowed in the practical multi-box container type MULTIBOX P 1 C.

Info: Drilling screws can be found on page 629

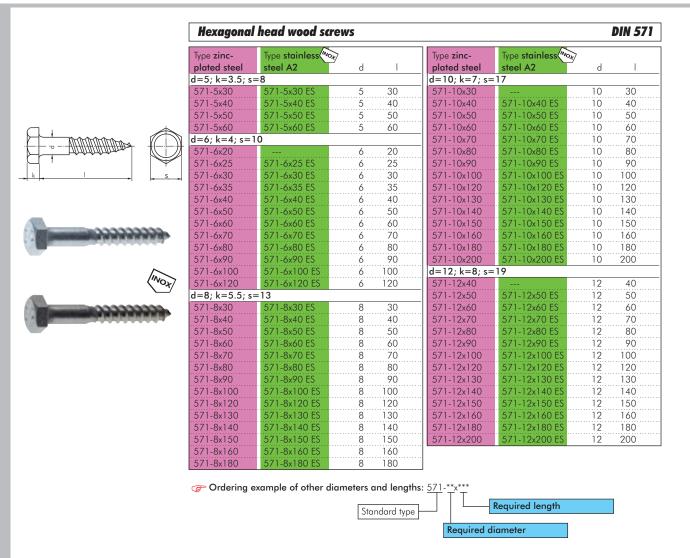
inter Brining delette can be reente en page 627				
Туре	Content			
MULTIBOX 7504M	200 screws DIN 7504M 3.5 mm (9.5 - 13 - 16 - 19 mm)			
	200 screws DIN 7504M 3.9 mm (13 - 16 - 19 - 25 mm)			
	250 screws DIN 7504M 4.2 mm (13 - 16 - 19 - 22 - 25 mm)			
	250 screws DIN 7504M 4.8 mm (13 - 16 - 19 - 22 - 25 mm)			

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.

#### DIN 7982 C/ISO 7050 **Countersunk tapping screws with cross recesses** Type stainless (Nox Type **steel harde**-Type **stainless** Type **steel harde**steel A2 ned & zinc-plated steel A2 ned & zinc-plated d=2.9; d<sub>k</sub>=5.6; k(max)=1.7; cross recess=1 (PH 1) d=4.8; $d_k=9.5$ ; k(max)=3; $cross\ recess=2\ (PH\ 2)$ 7982C-2,9x6,5 7982C-2,9x6,5 ES 2.9 7982C-4,8x9,5 7982C-4,8x9,5 ES 4.8 7982C-2,9x9,5 7982C-2,9x9,5 ES 2.9 9.5 7982C-4,8x13 7982C-4,8x13 ES 4.8 13 7982C-2,9x13 7982C-2,9x13 ES 2.9 7982C-4,8x16 7982C-4,8x16 ES 13 4.8 16 7982C-2,9x16 7982C-2,9x16 ES 7982C-4,8x19 7982C-4,8x19 ES 2.9 16 4.8 19 7982C-2.9x19 ES 2.9 7982C-4,8x22 ES 7982C-2,9x19 7982C-4,8x22 4.8 19 22 7982C-2,9x22 7982C-2,9x22 ES 2.9 22 7982C-4,8x25 7982C-4,8x25 ES 4.8 25 2.9 7982C-2,9x25 ES 25 7982C-4,8x32 7982C-4,8x32 ES 4.8 32 7982C-4,8x38 ES d=3.5; $d_k=6.8$ ; k(max)=2.1; cross recess=2 (PH 2) 7982C-4,8x38 4.8 38 7982C-4,8x45 7982C-4,8x45 ES 7982C-3,5x6,5 4.8 45 7982C-3,5x9,5 ES 7982C-3,5x9,5 9.5 7982C-4,8x50 7982C-4,8x50 ES 50 3.5 4.8 7982C-3,5x13 ES 7982C-3,5x13 3.5 13 7982C-4,8x60 7982C-4,8x60 ES 4.8 60 7982C-3,5x16 7982C-3,5x16 ES 7982C-4,8x70 7982C-4,8x70 ES 70 3.5 4.8 7982C-4,8x80 ES 7982C-3,5x19 7982C-3,5x19 ES 3.5 19 7982C-4,8x80 4.8 80 7982C-3,5x22 7982C-3,5x22 ES 3.5 22 d=5.5; d<sub>k</sub>=10.8; k(max)=3.4; cross recess=3 (PH 3) 7982C-3,5x25 ES 25 7982C-3,5x25 3.5 7982C-5,5x13 7982C-5,5x13 ES 5.5 13 7982C-3,5x32 7982C-3,5x32 ES 3.5 32 7982C-5,5x16 7982C-5,5x16 ES 5.5 16 7982C-3,5x38 38 7982C-5,5x19 7982C-5,5x19 ES 19 d=3.9; d<sub>k</sub>=7.5; k(max)=2.3; cross recess=2 (PH 2) 7982C-5,5x22 7982C-5,5x22 ES 5.5 22 7982C-5,5x25 7982C-3,9x9,5 7982C-5,5x25 ES 5.5 25 3.9 7982C-3,9x13 ES 7982C-3,9x13 3.9 13 7982C-5,5x32 7982C-5,5x32 ES 5.5 32 7982C-3,9x16 7982C-3,9x16 ES 3.9 16 7982C-5,5x38 7982C-5,5x38 ES 5.5 38 7982C-3,9x19 ES 3.9 7982C-5,5x45 7982C-5,5x45 ES 7982C-3,9x19 19 45 7982C-3,9x22 7982C-3,9x22 ES 3.9 22 7982C-5,5x50 7982C-5,5x50 ES 5.5 50 7982C-3,9x25 7982C-5,5x60 7982C-5,5x60 ES 7982C-3,9x25 ES 3.9 25 5.5 60 7982C-3,9x32 ES 7982C-5,5x70 ES 7982C-3,9x32 3.9 32 7982C-5,5x70 5.5 70 7982C-3,9x38 7982C-3,9x38 ES 3.9 38 5.5 80 7982C-3,9x45 ES 3.9 7982C-3,9x45 45 d=6.3; d<sub>k</sub>=12.4; k(max)=3.8; cross recess=3 (PH 3) 7982C-3,9x50 ES 3.9 50 7982C-6,3x13 '982C-6,3x13 ES 6.3 7982C-3,9x50 13 7982C-6,3x16 ES 7982C-6,3x16 d=4.2; $d_k=8.1$ ; k(max)=2.5; cross recess=2 (PH 2) 6.3 16 Prdering example of other dia-9.5 7982C-4,2x9,5 7982C-4,2x9,5 ES 4.2 7982C-6,3x19 7982C-6,3x19 ES 6.3 19 meters and lengths: 7982C-\*\*x 13 7982C-4,2x13 7982C-4,2x13 ES 4.2 7982C-6,3x22 7982C-6,3x22 ES 6.3 22 7982C-4,2x16 7982C-4,2x16 ES 4.2 7982C-6,3x25 7982C-6,3x25 ES 25 16 6.3 Standard type 7982C-4,2x19 7982C-4,2x19 ES 4.2 19 7982C-6,3x32 ES 32 7982C-6,3x32 6.3 Required diameter 7982C-6,3x38 ES 7982C-4,2x22 ES 7982C-4,2x22 4.2 22 7982C-6,3x38 38 6.3 25 7982C-6,3x45 ES 7982C-4,2x25 7982C-4,2x25 ES 4.2 7982C-6,3x45 6.3 45 Required length 7982C-4,2x32 7982C-4,2x32 ES 4.2 32 7982C-6,3x50 7982C-6,3x50 ES 6.3 50 7982C-4,2x38 7982C-4,2x38 ES 4.2 7982C-6,3x60 7982C-6,3x60 ES 38 6.3 60 7982C-4,2x45 7982C-4,2x45 ES 4.2 7982C-6,3x70 7982C-6,3x70 ES 45 6.3 70 7982C-4,2x50 7982C-4,2x50 ES 50 7982C-6,3x80 7982C-6,3x80 ES 6.3 Cun sauare screws and hex nuts DIN 402 /M...\/ICO 0477

Type zinc-plated st. 3.6/4.6    A2 (without nut)   d     b   d=M 5; dk=13; f=4; k=3.3; s=8; v=5   (603-M5x) 6 (603	Cup square	screws and he	c nuts				DIN 603	s (Mu)/IS(	8677	
ted st. 3.6/4.6   A2 (without nut)   d   1   b   d = M 5; dk=13; f=4; k=3.3; s=8; v=5   d03-M5x16   603-M5x16   603-M5x20   603-M5x30   603-M5x40   603-M5x40   603-M5x40   603-M5x40   603-M5x40   603-M5x50   603-M5x50   603-M5x50   603-M5x50   603-M5x50   603-M5x30	Type <b>zinc-pla-</b>	Type stainless st	NOX			Type zinc-pla-	Type stainless st.	Nox/		Kanada a la Maria aquilotarol
603-M5x16 603-M5x16 ES M 5 16 * 603-M5x20 ES M 5 20 * 603-M8x20 ES M 8 20 * 603-M5x25 603-M5x25 ES M 5 20 * 603-M8x25 ES M 8 25 * 603-M5x25 603-M5x25 ES M 5 25 * 603-M5x30 ES M 5 30 16 603-M8x30 ES M 8 30 * 603-M5x30 ES M 5 30 16 603-M8x35 603-M5x35 603-M5x35 ES M 5 35 16 603-M5x35 603-M5x35 ES M 5 35 16 603-M5x35 603-M5x40 603-M5x40 ES M 5 45 16 603-M5x40 603-M5x40 ES M 5 45 16 603-M5x55 603-M5x55 603-M5x50 ES M 5 50 16 603-M5x55 603-M5x50 ES M 5 50 16 603-M5x70 603-M5x50 ES M 5 50 16 603-M5x70 603-M5x50 ES M 5 50 16 603-M5x70 603-M5x70 ES M 8 80 22 603-M6x25 603-M6x25 ES M 6 25 * 603-M5x70 603-M5x70 ES M 8 80 22 603-M5x35 603-M5x50 ES M 6 25 * 603-M5x70 603-M5x70 ES M 8 80 22 603-M5x50 603-M5x55 ES M 6 35 18 603-M5x50 ES M 6 25 * 603-M5x50 ES M 6 25 * 603-M5x70 603-M5x70 ES M 8 80 22 603-M5x50 ES M 6 25 * 603-M5x70 603-M5x70 ES M 8 80 22 603-M5x50 ES M 6 30 18 603-M5x50 ES M 6 35 18 603-M5x50 ES M 6 30 1	ted st. 3.6/4.6	A2 (without nut)	d		b	ted st. 3.6/4.6	A2 (without nut)	d	l b	Ney-wide's equilibrium
603-M5x20	$d=M 5; d_k=13;$	f=4; k=3.3; s=8	3; v=5			d=M 8; d <sub>k</sub> =20;	f=5; k=4.5; s=1	3; v=8		
603-M5x25 603-M5x30 ES M 5 30 16 603-M8x30 ES M 8 30 ** 603-M5x30 603-M5x30 ES M 5 30 16 603-M8x35 ES M 8 35 22 603-M5x35 603-M5x35 ES M 5 35 16 603-M8x36 ES M 8 45 22 603-M5x45 603-M5x45 ES M 5 40 16 603-M8x45 603-M8x45 ES M 8 45 22 603-M5x45 603-M5x45 ES M 5 45 16 603-M8x50 ES M 8 50 22 603-M5x45 603-M5x50 ES M 5 50 16 603-M8x60 603-M8x60 ES M 8 60 22 603-M5x50 603-M5x50 ES M 6 16 * 603-M8x60 603-M8x0 ES M 8 70 22 603-M6x16 603-M6x16 ES M 6 16 * 603-M8x00 603-M8x0 ES M 8 80 22 603-M6x20 603-M6x20 ES M 6 20 * 603-M8x00 603-M8x00 ES M 8 100 22 603-M6x25 603-M6x25 ES M 6 35 18 603-M8x100 ES M 8 100 22 603-M6x30 603-M6x30 ES M 6 30 18 603-M10x30 ES M 10 30 * 603-M10x30 ES M 10 30 * 603-M6x40 ES M 6 45 18 603-M10x30 ES M 10 30 * 603-M10x30 ES M 10 40 26 603-M6x50 603-M6x50 ES M 6 603-M10x40 ES M 10 40 26 603-M6x50 603-M6x50 ES M 6 603-M10x40 ES M 10 40 26 603-M6x60 603-M6x60 ES M 6 60 18 603-M10x40 ES M 10 40 26 603-M6x60 603-M6x60 ES M 6 60 18 603-M10x40 ES M 10 40 26 603-M6x60 603-M6x60 ES M 6 60 18 603-M10x40 ES M 10 50 26 603-M6x60 603-M6x60 ES M 6 60 18 603-M10x40 ES M 10 50 26 603-M6x60 ES M 6 60 18 603-M10x40 ES M 10 50 26 603-M6x60 ES M 6 80 18 603-M10x40 ES M 10 70 26 603-M6x90 ES M 6 80 18 603-M10x70 ES M 10 70 26 603-M6x90 ES M 6 80 18 603-M10x90 ES M 10 80 26 603-M6x100 603-M6x100 ES M 6 100 18 603-M10x90 ES M 10 80 26 603-M6x100 603-M6x100 ES M 6 100 18 603-M10x90 ES M 10 90 26 603-M6x100 ES M 6 100 18 603-M10x90 ES M 10 100 26	603-M5x16	603-M5x16 ES	M 5	16	*	603-M8x20	603-M8x20 ES	M 8 20	*	
603-M5x25 603-M5x35 ES M 5 30 16 603-M8x35 ES M 8 35 22 603-M5x35 603-M5x35 ES M 5 30 16 603-M8x40 ES M 8 40 22 603-M5x45 603-M5x45 ES M 5 40 16 603-M8x45 ES M 8 45 22 603-M5x45 603-M5x45 ES M 5 50 16 603-M8x50 ES M 8 50 22 603-M5x50 603-M5x50 ES M 5 50 16 603-M8x70 603-M8x70 ES M 8 70 22 603-M6x20 ES M 6 20 * 603-M8x90 603-M8x90 ES M 8 80 22 603-M6x20 603-M6x20 ES M 6 20 * 603-M8x90 603-M8x90 ES M 8 80 22 603-M6x25 603-M6x35 ES M 6 35 18 603-M6x35 603-M6x35 ES M 6 35 18 603-M6x35 603-M6x35 ES M 6 35 18 603-M10x35 ES M 10 35 * 603-M6x45 603-M6x45 603-M6x45 ES M 6 40 18 603-M10x35 ES M 10 35 * 603-M10x35 ES M 10 35 * 603-M10x35 ES M 10 35 * 603-M10x45 ES M 10 45 26 603-M6x50 ES M 6 60 18 603-M6x50 603-M6x60 ES M 6 60 18 603-M10x45 603-M10x40 ES M 10 40 26 603-M6x60 603-M6x60 ES M 6 60 18 603-M10x40 ES M 10 0 22 603-M6x60 603-M6x60 ES M 6 80 18 603-M10x50 ES M 10 70 26 603-M6x00 ES M 6 90 18 603-M10x00 ES M 10 90 26 * threaded to approaching the head €03-M10x100 603-M10x100 ES M 10 100 26 €03-M10x100 ES M	603-M5x20	603-M5x20 ES	M 5	20	*	603-M8x25	603-M8x25 ES	M 8 25	*	k f b
603-M5x35 603-M5x40 ES M 5 35 16 603-M8x40 ES M 8 40 22 603-M5x40 603-M5x40 ES M 5 40 16 603-M8x45 ES M 8 45 22 603-M5x45 603-M5x45 ES M 5 45 16 603-M8x50 ES M 8 50 22 603-M5x50 603-M5x50 ES M 5 50 16 603-M5x50 ES M 6 50 16 603-M5x50 ES M 6 603-M5x50 ES M 6 603-M5x50 ES M 8 50 22 603-M5x50 603-M5x50 ES M 6 16 * 603-M5x50 ES M 6 603-M5x50 ES M 8 80 22 603-M6x16 603-M6x16 ES M 6 16 * 603-M5x50 ES M 6 20 * 603-M5x50 ES M 8 80 22 603-M6x20 ES M 6 25 * 603-M5x50 ES M 8 80 22 603-M5x50 ES M 6 30 18 603-M5x50 ES M 6 35 18 603-M5x50 ES M 6 40 18 603-M5x50 ES M 6 40 18 603-M5x50 ES M 6	603-M5x25	603-M5x25 ES	M 5	25	*	603-M8x30	603-M8x30 ES	M 8 30	*	Shank-Ø corresponds to thread- or flank-Ø
603-M5x40 603-M5x40 ES M 5 40 16 603-M8x45 603-M8x45 ES M 8 45 22 603-M5x55 603-M5x50 ES M 5 50 16 603-M8x50 603-M8x60 ES M 8 60 22 603-M6x16 603-M6x16 ES M 6 16 * 603-M8x80 603-M8x70 ES M 8 70 22 603-M6x25 603-M6x20 ES M 6 20 * 603-M8x80 603-M8x80 ES M 8 80 22 603-M6x25 603-M6x25 ES M 6 25 * 603-M8x100 ES M 8 100 22 603-M6x35 603-M6x30 ES M 6 30 18 603-M8x100 603-M8x100 ES M 8 100 22 603-M6x45 603-M6x40 ES M 6 40 18 603-M10x30 ES M 10 30 * 603-M6x45 603-M6x45 ES M 6 45 18 603-M10x30 ES M 10 30 * 603-M6x45 603-M6x50 ES M 6 50 18 603-M10x40 ES M 10 40 26 603-M6x50 603-M6x60 ES M 6 60 18 603-M10x45 ES M 10 45 26 603-M6x60 ES M 6 603-M6x60 ES M 6 60 18 603-M10x45 ES M 10 50 26 603-M6x60 ES M 6 603-M6x60 ES M 6 80 18 603-M10x60 ES M 10 60 26 603-M6x70 603-M6x90 ES M 6 90 18 603-M10x60 603-M10x90 ES M 10 90 26 * threaded to approaching the head 603-M10x100 603-M10x100 ES M 10 100 26	603-M5x30	603-M5x30 ES	M 5	30	16	603-M8x35	603-M8x35 ES	M 8 35	22	
603-M5x45	603-M5x35	603-M5x35 ES	M 5	35	16	603-M8x40	603-M8x40 ES	M 8 40	22	
603-M5x50 603-M5x50 E5 M 5 50 16 603-M5x50 E5 M 5 50 16 603-M5x50 E5 M 5 50 16 603-M5x50 E5 M 6 16 * 603-M6x20 603-M6x20 E5 M 6 16 * 603-M6x20 603-M6x20 E5 M 6 20 * 603-M8x90 603-M8x90 E5 M 8 80 22 603-M6x20 603-M6x20 E5 M 6 20 * 603-M8x90 603-M8x90 E5 M 8 90 22 603-M6x25 603-M6x25 E5 M 6 25 * 603-M8x90 603-M8x90 E5 M 8 100 22 603-M6x30 603-M6x30 E5 M 6 30 18 603-M6x35 603-M6x35 603-M6x35 E5 M 6 35 18 603-M10x35 603-M10x35 E5 M 10 30 * 603-M6x45 603-M6x45 E5 M 6 45 18 603-M10x35 603-M10x35 E5 M 10 35 * 603-M6x50 E5 M 6 50 18 603-M10x40 E5 M 10 40 26 603-M6x50 E5 M 6 50 18 603-M10x45 603-M10x45 E5 M 10 45 26 603-M6x60 603-M6x60 E5 M 6 70 18 603-M10x50 E5 M 10 50 26 603-M6x80 603-M6x70 603-M6x70 E5 M 6 80 18 603-M10x50 603-M10x50 E5 M 10 50 26 603-M6x80 603-M6x90 E5 M 6 80 18 603-M10x60 E5 M 10 80 26 603-M6x90 603-M6x90 E5 M 6 90 18 603-M10x70 603-M10x90 E5 M 10 90 26 603-M6x90 603-M6x100 E5 M 6 100 18 603-M10x90 603-M10x100 E5 M 10 100 26	603-M5x40	603-M5x40 ES	M 5	40	16	603-M8x45	603-M8x45 ES	M 8 45	22	
d=M 6; d <sub>k</sub> =16; f=4; k=3.5; s=10; v=6       603-M6x16       603-M6x16 ES       M 6       16       *         603-M6x16       603-M6x16 ES       M 6       16       *       603-M8x80       603-M8x80 ES       M 8       80       22         603-M6x20       603-M6x20 ES       M 6       20       *       603-M8x90       603-M8x90 ES       M 8       90       22         603-M6x25       603-M6x25 ES       M 6       25       *       603-M8x100       603-M8x100 ES       M 8       100       22         603-M6x30       603-M6x35 ES       M 6       30       18       603-M10x30       603-M10x30 ES       M 10       30       *         603-M6x40       603-M6x40 ES       M 6       40       18       603-M10x35       603-M10x35 ES       M 10       30       *         603-M6x45       603-M6x45 ES       M 6       45       18       603-M10x40       603-M10x40 ES       M 10       40       26         603-M6x60       603-M6x60 ES       M 6       60       18       603-M10x45 ES       M 10       40       26         603-M6x70       603-M6x70 ES       M 6       70       18       603-M10x60 ES       603-M10x60 ES       M 10       80       26<	603-M5x45	603-M5x45 ES	M 5	45	16	603-M8x50	603-M8x50 ES	M 8 50	22	A CONTRACTOR OF THE PARTY OF TH
603-M6x16 603-M6x20 ES M 6 16 * 603-M8x80 603-M8x80 ES M 8 80 22 603-M6x20 603-M6x20 ES M 6 20 * 603-M8x90 603-M8x90 ES M 8 90 22 603-M6x25 603-M6x25 ES M 6 25 * 603-M8x100 603-M8x100 ES M 8 100 22 603-M8x30 603-M6x35 ES M 6 35 18 603-M10x35 603-M10x35 ES M 10 30 * 603-M6x45 ES M 6 40 18 603-M10x35 603-M10x35 ES M 10 35 * 603-M6x45 ES M 6 45 18 603-M10x40 603-M10x40 ES M 10 40 26 603-M6x50 ES M 6 50 18 603-M10x45 ES M 10 45 26 603-M6x70 603-M6x60 ES M 6 60 18 603-M10x50 ES M 10 50 26 603-M6x80 603-M6x80 ES M 6 80 18 603-M10x60 603-M10x60 ES M 10 60 26 603-M6x80 603-M6x80 ES M 6 80 18 603-M10x70 603-M10x60 ES M 10 80 26 603-M6x90 ES M 6 90 18 603-M10x90 603-M10x90 ES M 10 90 26 603-M6x100 603-M6x100 ES M 6 100 18 603-M10x90 603-M10x100 ES M 10 90 26 603-M10x100 ES M 10 100 26	603-M5x50	603-M5x50 ES	M 5	50	16	603-M8x60	603-M8x60 ES	M 8 60	22	The state of the s
603-M6x20 603-M6x25 ES M 6 20 * 603-M8x90 ES M 8 90 22 603-M8x00 ES M 8 100 22 603-M6x35 603-M6x35 ES M 6 35 18 603-M10x30 603-M10x30 ES M 10 30 * 603-M10x30 ES M 6 35 18 603-M10x35 ES M 6 35 18 603-M10x35 ES M 6 35 18 603-M10x35 ES M 10 30 * 603-M10x35 ES M 6 35 18 603-M10x35 ES M 10 30 * 603-M10x35 ES M 10 35 * 603	$d=M 6; d_k=16;$	f=4; k=3.5; s=1	10; v=	6		603-M8x70	603-M8x70 ES	M 8 70	22	Va.
603-M6x25	603-M6x16	603-M6x16 ES	M 6	16	*	603-M8x80	603-M8x80 ES	M 8 80	22	("VOX")
603-M6x25 603-M6x25 ES M 6 25 * d03-M6x30 ES M 6 30 18 d=M 10; d <sub>k</sub> =24; f=6; k=5; s=17 (ISO:16); v=10 603-M6x30 603-M6x35 ES M 6 35 18 603-M10x30 603-M10x30 ES M 10 30 * 603-M6x45 603-M6x45 ES M 6 40 18 603-M10x35 ES M 10 35 * 603-M10x35 ES M 10 35 * 603-M6x45 603-M6x45 ES M 6 45 18 603-M10x40 603-M10x40 ES M 10 40 26 603-M6x50 603-M6x50 ES M 6 50 18 603-M10x40 603-M10x45 ES M 10 45 26 603-M6x60 603-M6x60 ES M 6 60 18 603-M10x50 603-M10x50 ES M 10 50 26 603-M6x70 603-M6x70 ES M 6 70 18 603-M10x50 603-M10x50 ES M 10 50 26 603-M6x80 ES M 6 80 18 603-M10x60 603-M10x60 ES M 10 60 26 603-M6x90 603-M6x90 ES M 6 90 18 603-M10x90 603-M10x90 ES M 10 80 26 603-M6x90 603-M6x100 ES M 6 100 18 603-M10x90 603-M10x90 ES M 10 90 26 * threaded to approaching the head	603-M6x20	603-M6x20 ES	M 6	20	*	603-M8x90	603-M8x90 ES	M 8 90	22	
603-M6x35 603-M6x40 ES M 6 40 18 603-M10x30 603-M10x30 ES M 10 30 * 603-M6x45 603-M6x45 ES M 6 45 18 603-M10x40 ES M 10 40 26 603-M6x50 603-M6x50 ES M 6 50 18 603-M10x45 603-M10x45 ES M 10 45 26 603-M6x60 603-M6x0 ES M 6 60 18 603-M10x50 ES M 10 50 26 603-M6x70 603-M6x70 ES M 6 70 18 603-M10x60 ES M 10 60 26 603-M6x90 603-M6x90 ES M 6 80 18 603-M10x60 ES M 10 60 26 603-M6x90 603-M6x90 ES M 6 90 18 603-M10x80 603-M10x80 ES M 10 80 26 603-M6x100 603-M6x100 ES M 6 100 18 603-M10x90 603-M10x90 ES M 10 90 26 *threaded to approaching the head	603-M6x25	603-M6x25 ES	M 6	25	*	603-M8x100	603-M8x100 ES	M 8 100	22	The second community of the second
603-M6x40 603-M6x40 ES M 6 40 18 603-M10x35 603-M10x35 ES M 10 35 * 603-M6x45 603-M6x45 ES M 6 45 18 603-M10x40 603-M10x40 ES M 10 40 26 603-M6x50 603-M6x50 ES M 6 50 18 603-M10x45 603-M10x45 ES M 10 45 26 603-M6x60 603-M6x70 ES M 6 60 18 603-M10x50 ES M 10 50 26 603-M6x70 ES M 6 70 18 603-M10x60 ES M 10 60 26 603-M6x90 603-M6x80 ES M 6 80 18 603-M10x60 603-M10x60 ES M 10 60 26 603-M6x90 603-M6x90 ES M 6 90 18 603-M10x80 603-M10x80 ES M 10 80 26 603-M6x100 603-M6x100 ES M 6 100 18 603-M10x80 603-M10x80 ES M 10 90 26 * *threaded to approaching the head*	603-M6x30	603-M6x30 ES	M 6	30	18	d=M 10; d <sub>k</sub> =24	1; f=6; k=5; s=17	7 (ISO:16); ·	v=10	- Luminaman and a second
603-M6x45 603-M6x45 ES M 6 45 18 603-M10x40 603-M10x40 ES M 10 40 26 603-M6x50 ES M 6 50 18 603-M10x50 603-M10x50 ES M 10 45 26 603-M6x60 603-M6x70 ES M 6 60 18 603-M10x50 603-M10x50 ES M 10 50 26 603-M6x70 603-M6x70 ES M 6 70 18 603-M10x70 603-M10x60 ES M 10 60 26 603-M6x80 ES M 6 80 18 603-M10x70 603-M10x70 ES M 10 70 26 603-M6x90 603-M6x90 ES M 6 90 18 603-M10x80 603-M10x80 ES M 10 80 26 603-M6x100 603-M6x100 ES M 6 100 18 603-M10x90 603-M10x90 ES M 10 90 26 8 1603-M10x100 603-M10x100 ES M 10 100 26	603-M6x35	603-M6x35 ES	M 6	35	18	603-M10x30	603-M10x30 ES	M 10 30	*	
603-M6x50 603-M6x50 ES M 6 50 18 603-M10x40 603-M10x40 ES M 10 40 26 603-M6x50 603-M6x50 ES M 6 60 18 603-M10x50 603-M10x50 ES M 10 50 26 603-M6x70 603-M6x70 ES M 6 70 18 603-M10x60 603-M10x60 ES M 10 60 26 603-M6x80 603-M6x80 ES M 6 80 18 603-M10x70 603-M10x70 ES M 10 70 26 603-M6x90 603-M6x90 ES M 6 90 18 603-M10x80 603-M10x80 ES M 10 80 26 603-M6x100 603-M6x100 ES M 6 100 18 603-M10x90 603-M10x90 ES M 10 90 26 8 4 threaded to approaching the head	603-M6x40	603-M6x40 ES	M 6	40	18	603-M10x35	603-M10x35 ES	M 10 35	*	
603-M6x50	603-M6x45	603-M6x45 ES	M 6	45	18	603-M10x40	603-M10x40 ES	M 10 40	26	
603-M6x70	603-M6x50	603-M6x50 ES	M 6	50	18	603-M10x45	603-M10x45 ES	M 10 45	26	
603-M6x70 603-M6x70 ES M 6 70 18 603-M10x60 603-M10x60 ES M 10 60 26 603-M6x80 ES M 6 80 18 603-M10x70 603-M10x70 ES M 10 70 26 603-M6x90 603-M6x90 ES M 6 90 18 603-M10x80 603-M10x80 ES M 10 80 26 603-M6x100 603-M6x100 ES M 6 100 18 603-M10x90 603-M10x90 ES M 10 90 26 8 8 8 8 8 9 9 9 9 9 9 9 9 9 9 9 9 9 9	603-M6x60	603-M6x60 ES	M 6	60	18	603-M10x50	603-M10x50 ES	M 10 50	26	Standard type
603-M6x90	603-M6x70	603-M6x70 ES	M 6	70	18	603-M10x60	603-M10x60 ES	M 10 60	26	
603-M6x100 603-M6x100 ES M 6 100 18 603-M10x90 603-M10x90 ES M 10 90 26 Required length  * threaded to approaching the head 603-M10x100 ES M 10 100 26	603-M6x80	603-M6x80 ES	M 6	80	18	603-M10x70	603-M10x70 ES	M 10 70	26	Required threads
* threaded to approaching the head 603-M10x100 603-M10x100 ES M10 100 26	603-M6x90	603-M6x90 ES	M 6	90	18		603-M10x80 ES	M 10 80	26	
000 MT00100 200 MT0 100 20	603-M6x100	603-M6x100 ES	M 6	100	18	603-M10x90	603-M10x90 ES	M 10 90	26	Required length
* threaded to approaching the head	* threaded to appro	aching the head						M 10 100	26	
						* threaded to appro	aching the head			_

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C





	y zinc-plated steel version provided v	with IUKX drive		_
Type steel zinc-	Type stainless (Nox)			Туре
plated (TORX)	steel A2	d	L	suitable dowel
STS 6x50	STS 6x50 ES	M 6	50	DUBEL SX8x40
STS 8x50	STS 8x50 ES	M 8	50	DUBEL SX10x50
STS 8x60	STS 8x60 ES	M 8	60	DUBEL SX10x50
STS 8x80	STS 8x80 ES	M 8	80	DUBEL SX10x50
STS 8x100	STS 8x100 ES	M 8	100	DUBEL SX10x50
STS 8x120	STS 8x120 ES	M 8	120	DUBEL SX10x50
STS 8x140	STS 8x140 ES	M 8	140	DUBEL SX10x50
STS 10x50		M 10	50	DUBEL SX12x60
STS 10x80	STS 10x80 ES	M 10	80	DUBEL SX12x60
STS 10x100	STS 10×100 ES	M 10	100	DUBEL SX12x60
STS 10x120	STS 10x120 ES	M 10	120	DUBEL SX12x60
STS 10x140	STS 10x140 ES	M 10	140	DUBEL SX12x60

#### DIN 7504/ISO 15480/ISO 15481 **Drilling screws** Material: Steel hardened, zinc-plated hexagonal head (shape K) button head (shape M) DIN 7504/ISO 15480 DIN 7504/ISO 15481 Ч d=2.9; $d_k=5.6$ ; k(max)=2.27504M-2,9x9,5 2.9 9.5 7504M-2,9x13 2.9 13 7504M-2,9x16 2.9 16 d=3.5; s=5.5; k(max)=3.45d=3.5; $d_k=6.9$ ; k(max)=2.67504K-3,5x9,5 7504M-3,5x9,5 3.5 9.5 hexagonal head 7504K-3,5x13 7504M-3,5x13 3.5 13 7504K-3,5x16 7504M-3,5x16 3.5 16 7504K-3,5x19 7504M-3,5x19 19 3.5 7504k-3.5x25 7504M-3,5x25 25 d=3.9; s=5.5; k(max)=3.45d=3.9; $d_k=7.5$ ; k(max)=2.87504K-3,9x13 7504M-3,9x13 3.9 13 7504K-3,9x16 7504M-3,9x16 3.9 16 3.9 7504M-3,9x19 19 7504K-3,9x19 7504M-3,9x22 3.9 22 7504K-3,9x25 7504M-3,9x25 3.9 25 d=4.2; s=7; k(max)=4.25d=4.2; $d_k=8.2$ ; k(max)=3.054.2 13 7504K-4,2x13 7504M-4,2x13 7504M-4,2x16 7504K-4,2x16 4.2 16 7504K-4,2x19 7504M-4,2x19 4.2 19 7504M-4,2x22 4.2 22 7504K-4,2x25 7504M-4,2x25 4.2 25 button head 7504K-4,2x32 7504M-4,2x32 32 4.2 7504M-4,2x38 38 4.2 d=4.8; s=8; k(max)=4.45 d=4.8; $d_k=9.5$ ; k(max)=3.557504M-4,8x13 4.8 13 Ordering example of other 7504K-4,8x16 7504M-4,8x16 4.8 16 diameters and lengths: 7504K-4,8x19 7504M-4,8x19 19 4.8 7504M-4.8x22 22 4.8 7504K-4,8x25 7504M-4,8x25 4.8 25 Standard type 7504K-4,8x32 7504M-4,8x32 4.8 32 7504K-4,8x38 7504M-4,8x38 4.8 38 Required diameter 7504M-4.8x45 45 7504K-4.8x45 4.8 Required length 7504M-4,8x50 7504K-4,8x50 4.8 50 d=5.5; s=8; k(max)=5.45 d=5.5; $d_k=10.8$ ; k(max)=3.957504K-5,5x19 7504M-5,5x19 5.5 19 7504K-5,5x25 7504M-5,5x25 5.5 25 7504K-5,5x32 7504M-5,5x32 32 5.5 7504M-5,5x38 7504K-5,5x38 5.5 38 7504K-5,5x45 7504M-5,5x45 5.5 45 7504M-5,5x50 50 7504K-5,5x50 d=6.3; s=10; k(max)=6.457504K-6,3x19 19 6.3 25 7504K-6,3x25 6.3 7504K-6,3x32 6.3 32 7504K-6,3x38 38 6.3 7504K-6,3x45 6.3 45 7504K-6,3x50 50 6.3







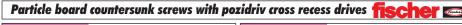


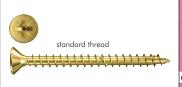
All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C













Type zinc-pl. steel			Type zinc-pl. steel		
yellow chromated	d	I	yellow chromated	d	1
d=3; cross recess=1	I (PZ 1)		SPAN 4.5x35 KS	4.5	35
SPAN 3x12 KS*	3	12	SPAN 4.5x40 KS	4.5	40
SPAN 3x16 KS*	3	16	SPAN 4.5x45 KS	4.5	45
SPAN 3x20 KS*	3	20	SPAN 4.5x50 KS	4.5	50
SPAN 3x25 KS*	3	25	SPAN 4.5x60 KS	4.5	60
SPAN 3x30 KS*	3 3 3 3	30	SPAN 4.5x70 KS	4.5	70
SPAN 3x35 KS	3	35	SPAN 4.5x80 KS	4.5	80
SPAN 3x40 KS	3	40	d=5; cross recess=2	(PZ 2)	
d=3.5; cross recess	=2 (PZ 2)		SPAN 5x20 KS*	5	20
SPAN 3.5x16 KS*	3.5	16	SPAN 5x25 KS*	5	25
SPAN 3.5x20 KS*	3.5	20	SPAN 5x30 KS*	5	30
SPAN 3.5x25 KS*	3.5	25	SPAN 5x35 KS*	5	35
SPAN 3.5x30 KS*	3.5	30	SPAN 5x40 KS	5	40
SPAN 3.5x35 KS*	3.5	35	SPAN 5x45 KS	5	45
SPAN 3.5x40 KS	3.5	40	SPAN 5x50 KS	5	50
SPAN 3.5x45 KS	3.5	45	SPAN 5x60 KS	5	60
SPAN 3.5x50 KS	3.5	50	SPAN 5x70 KS	5	70
d=4; cross recess=2	2 (PZ 2)		SPAN 5x80 KS	5	80
SPAN 4x12 KS*	4	12	SPAN 5x90 KS	5	90
SPAN 4x16 KS*	4	16	SPAN 5x100 KS	5	100
SPAN 4x20 KS*	4	20	SPAN 5x120 KS	5	120
SPAN 4x25 KS*	4	25	d=6; cross recess=3	(PZ 3)	
SPAN 4x30 KS*	4	30	SPAN 6x40 KS	6	40
SPAN 4x35 KS	4	35	SPAN 6x45 KS	6	45
SPAN 4x40 KS	4	40	SPAN 6x50 KS	6	50
SPAN 4x45 KS	4	45	SPAN 6x60 KS	6	60
SPAN 4x50 KS	4	50	SPAN 6x70 KS	6	70
SPAN 4x60 KS	4	60	SPAN 6x80 KS	6	80
SPAN 4x70 KS	4	70	SPAN 6x100 KS	6	100
d=4.5; cross recess	<u> </u>		SPAN 6x120 KS	6	120
SPAN 4.5x16 KS*	4.5	16	SPAN 6x140 KS	6	140
SPAN 4.5x20 KS*	4.5	20	SPAN 6x160 KS	6	160
SPAN 4.5x25 KS*	4.5	25	SPAN 6x180 KS	6	180
SPAN 4.5x30 KS*	4.5	30	SPAN 6x200 KS	6	200

<sup>\*</sup> supplied with full thread, all others are supplied with part thread

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## Particle board half-round head screws (pan head) with TORX drives fischer

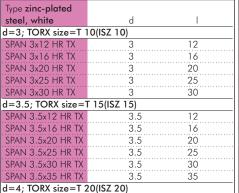


70

80







SPAN 4x16 HR TX

SPAN 4x20 HR TX SPAN 4x25 HR TX

SPAN 4x30 HR TX

SPAN 4x35 HR TX

SPAN 4x40 HR TX

SPAN 4x45 HR TX

SPAN 4x50 HR TX

lype zinc-plated		
steel, white	d	I
d=4.5; TORX size=	T 20(ISZ 20)	
SPAN 4.5x16 HR TX	4.5	16
SPAN 4.5x20 HR TX	4.5	20
SPAN 4.5x25 HR TX	4.5	25
SPAN 4.5x30 HR TX	4.5	30
SPAN 4.5x35 HR TX	4.5	35
SPAN 4.5x40 HR TX	4.5	40
SPAN 4.5x45 HR TX	4.5	45
SPAN 4.5x50 HR TX	4.5	50
d=5; TORX size=T 2	20(ISZ 20)	
SPAN 5x20 HR TX	5	20
SPAN 5x25 HR TX	5	25
SPAN 5x30 HR TX	5	30
SPAN 5x35 HR TX	5	35
SPAN 5x40 HR TX	5	40
SPAN 5x50 HR TX	5	50
SDANI 5,40 HD TY	5	40



## Nails/wire pins with countersunk head shape B

#### **DIN EN 10230-1 (DIN 1151)**

Description: Steel wire nails for general use in the construction industry (grade level 2). Not suited for mechanical nailing. Supply volume: 1 piece corresponds to one carton with the specified fill weight

SPAN 5x70 HR TX

SPAN 5x80 HR TX

16 20

25

30

35

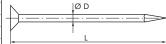
40

45

50

Type <b>plain</b>	Type steel hot-			
steel	dip galvanised	ØD	L	Fill weight *
1151-1.8x35	1151-1.8x35 V	1.8	35	2.5 kg (approx. 3289 pcs.)
1151-2.0x40	1151-2.0x40 V	2.0	40	2.5 kg (approx. 2500 pcs.)
1151-2.2x45		2.2	45	2.5 kg (approx. 1923 pcs.)
1151-2.2x50	1151-2.2x50 V	2.2	50	2.5 kg (approx. 1563 pcs.)
1151-2.5x55		2.5	55	2.5 kg (approx. 1087 pcs.)
1151-2.5x60	1151-2.5x60 V	2.5	60	2.5 kg (approx. 1000 pcs.)
1151-2.8x65	1151-2.8x65 V	2.8	65	2.5 kg (approx. 781 pcs.)
1151-3.1x65		3.1	65	2.5 kg (approx. 625 pcs.)
1151-3.1x70	1151-3.1x70 V	3.1	70	2.5 kg (approx. 581 pcs.)
1151-3.1x80	1151-3.1x80 V	3.1	80	2.5 kg (approx. 510 pcs.)
1151-3.4x80		3.4	80	2.5 kg (approx. 431 pcs.)
1151-3.4x90	1151-3.4x90 V	3.4	90	5.0 kg (approx. 746 pcs.)
1151-3.8x100	1151-3.8x100 V	3.8	100	5.0 kg (approx. 531 pcs.)
1151-4.2x100		4.2	100	5.0 kg (approx. 443 pcs.)
1151-4.2x110		4.2	110	5.0 kg (approx. 403 pcs.)
1151-4.2x120	1151-4.2x120 V	4.2	120	5.0 kg (approx. 370 pcs.)
1151-4.6x130	1151-4.6x130 V	4.6	130	5.0 kg (approx. 282 pcs.)
1151-5.5x140		5.5	140	5.0 kg (aprox.186 pc.)
1151-5.5x145	1151-5.5x145 V	5.5	145	5.0 kg (approx. 184 pcs.)
1151-5.5x160	1151-5.5x160 V	5.5	160	5.0 kg (approx. 137 pcs.)
1151-6.0x180	1151-6.0x180 V	6.0	180	5.0 kg (approx. 117 pcs.)
1151-7.0x210	1151-7.0x210 V	7.0	210	5.0 kg (approx. 74 pcs.)
1151-7.6x230	1151-7.6x230 V	7.6	230	5.0 kg (approx. 58 pcs.)
1151-7.6x260	1151-7.6x260 V	7.6	260	5.0 kg (approx. 51 pcs.)
1151-8.8x260	1151-8.8x260 V	8.8	260	5.0 kg (approx. 38 pcs.)
1151-8.8x290	1151-8.8x290 V	8.8	290	5.0 kg (approx. 33 pcs.)
1151-9.4x310		9.4	310	5.0 kg (approx. 29 pcs.)















Blast guns and blasting abrasives on page 535

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<sup>\*</sup> details in brackets apply to type plain steel. The quantities are slightly lower for the type steel hot-dip galvanised.

# Properties of other diameters and lengths:

Spring pins,	Spring pins, heavy duty				
Type <b>plain</b>	Type stainless	(بره			
steel	steel A2	Nominal !	ØΙ		
Nominal Ø=3;		.1; s=0.6			
1481-3x10	1481-3x10 ES	3	10		
1481-3x16	1481-3x16 ES	3	16		
1481-3x20	1481-3x20 ES	3	20		
1481-3x26	1481-3x26 ES	3	26		
1481-3x30	1481-3x30 ES	3	30		
1481-3x36	1481-3x36 ES	3	36		
1481-3x40	1481-3x40 ES	3	40		
Nominal Ø=4;		.8; s=0.8			
1481-4x10	1481-4x10 ES	4	10		
1481-4x16	1481-4x16 ES	4	16		
1481-4x20	1481-4x20 ES	4	20		
1481-4x26	1481-4x26 ES	4	26		
1481-4x30	1481-4x30 ES	4	30		
1481-4x36	1481-4x36 ES	4	36		
1481-4x40	1481-4x40 ES	4	40		
1481-4x45	1481-4x45 ES	4	45		
1481-4x50	1481-4x50 ES	4	50		
Nominal Ø=5;		.4; s=1			
1481-5x10	1481-5x10 ES	5	10		
1481-5x16	1481-5x16 ES	5	16		
1481-5x20	1481-5x20 ES	5	20		
1481-5x26	1481-5x26 ES	5	26		
1481-5x30	1481-5x30 ES	5	30		
1481-5x36	1481-5x36 ES	5	36		
1481-5x40	1481-5x40 ES	5	40		
1481-5x45	1481-5x45 ES	5	45		
1481-5x50	1481-5x50 ES	5	50		
* before installation					

Type stainless (Nox) Type **plain** steel steel A2 Nominal Ø 1 Nominal Ø=6; d1\*=6.4; d2\*=4; s=1.2 1481-6x10 ES 1481-6x10 1481-6x16 1481-6x16 ES 16 1481-6x20 1481-6x20 ES 20 6 1481-6x26 1481-6x26 ES 26 6 1481-6x30 1481-6x30 ES 30 1481-6x36 1481-6x36 ES 36 1481-6x40 1481-6x40 ES 40 1481-6x45 1481-6x45 ES 1481-6x50 1481-6x50 ES 50 1481-6x60 1481-6x60 ES 60 Nominal Ø=8; d1\*=8.5; d2\*=5.5; s=1.51481-8x10 ES 1481-8x10 10 1481-8x16 1481-8x16 ES 8 16 1481-8x20 1481-8x20 ES 8 20 1481-8x26 1481-8x26 ES 8 26 1481-8x30 1481-8x30 ES 8 30 1481-8x36 1481-8x36 ES 1481-8x40 1481-8x40 ES 8 40 1481-8x45 1481-8x45 ES 45 1481-8x50 1481-8x50 ES 8 50 1481-8x60 1481-8x60 ES 60 \* before installation

DIN 1481/ISO 8752

tuna single
type single

type double

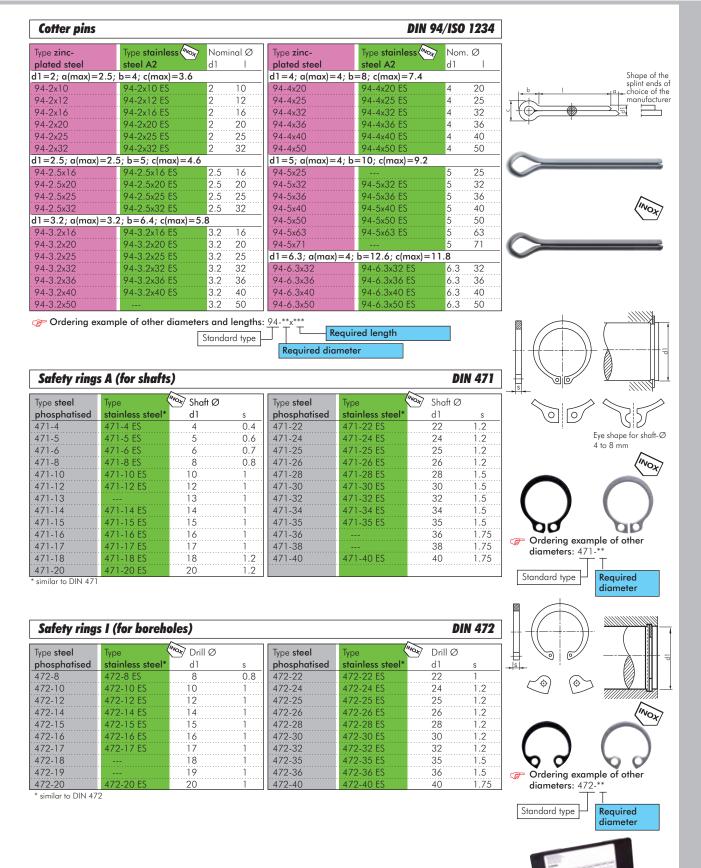
Standard type Required diameter Required length

Safety cotter pins similar to DIN 1					
Type zinc-plated					
steel	d	L	D	For shaft Ø	
Single					
12024-1-2	2	50	10	9 to 14	
12024-1-3	3	60	18	10 to 16	
12024-1-4	4	60	20	16 to 20	
12024-1-5	5	85	24	20 to 28	
12024-1-6	6	105	30	28 to 40	
Double					
12024-2-2	2	50	10	8 to 14	
12024-2-3	3	62	16	14 to 20	
12024-2-4	4	78	23	17 to 24	
12024-2-5	5	92	26	18 to 30	
12024-2-6	6	120	30	24 to 36	



Spring cotter assortments					
Туре	Content				
FEDERSTECK SORTI	356	(2 - 2.5 - 3 - 4 - 5 - 6 - 7 mm)			

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Safety	rings	assortments

SIRI SORTI A 330 330 pieces Outer rings assorted 11 - 51 mm (for sha	
	ts)
SIRI SORTI I 330 330 pieces Inner rings assorted 11 - 51 mm (for bore	holes)
SIRI SORTI IA 330 330 pieces Inner/outer rings assorted 12 - 50 mm	

outer ring inside ring

inside ring
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Dowel recommendations fischer										(inhex)	
Good = 0 Optimal = +	Concrete	Solid brick	Solid sand lime brick	Solid light concrete brick	Full pla- sterboard	Aerated concrete	honeycomb brick	Perforated sand lime brick	Hollow light concrete brick	Plasterboard	Particle board
S dowel	0	0	0	0	0	0					
SX dowel	+	+	+	+	+	+	+	0	0		
UX dowel	0	0	0	0	0	0	0	0	0	0	0
FMD dowel	+	+	+	+	+	+	0	0	0		
N hammer fix	0	0	0	0	0	0	0	0	0		
GK/GKM dowel										+	
FAZ II HDY duty anchor	+										
FAZ II K HDY duty anchor	+										

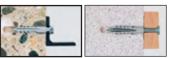


## S dowels (nylon) - classic

Application: Concrete and solid brick wall materials are not suited for honeycomb bricks. Dowels must be placed flush into the carrying underground.







		Min.	hole	
Туре	Drill Q	ð deptl	Screws (	Ø Amount
DUBEL S5	5	35	3-4	100 packs
DUBEL S6	6	40	4-5	100 packs
DUBEL S8	8	55	4.5-6	100 packs
DUBEL \$10	10	70	6-8	50 packs
DUBEL S12	12	80	8-10	25 packs
DUBEL S14	14	90	10-12	20 packs



#### SX dowels (nylon) - the new standard

Application: Concrete and solid brick wall materials, honeycomb brick, aerated concrete. Dowels must be placed flush into the carrying underground.

Screws that can be used: Wood or chipboard screws







		Min. hole		
Туре	Drill Ø	depth	Screws Ø	Amount
With rim				
DUBEL SX5x25	5	35	3-4	100 packs
DUBEL SX6x30	6	40	4-5	100 packs
DUBEL SX8x40	8	50	4.5-6	100 packs
DUBEL SX10x50	10	70	6-8	50 packs
DUBEL SX12x60	12	80	8-10	25 packs
DUBEL SX14x70	14	90	10-12	20 packs
Without rim				
DUBEL SX6x50 OR	6	60	4-5	100 packs
DUBEL SX8x65 OR	8	75	4.5-6	50 packs
DUBEL SX10x80 OR	10	95	6-8	25 packs



## **UX dowels (nylon) - universal extra**

Application: Concrete and solid brick wall materials, honeycomb brick, aerated concrete, plaster, particle boards, etc. For wall assembly, the dowel must be placed flush in the carrying underground; for manifold assembly, please observe minimum board thickness.

Screws that can be used: Wood or chipboard screws







		Min. hole	Min. board		
Туре	Drill Ø	depth	thickness	Screws Ø	Amount
Without rim					
DUBEL UX5x30	5	40	9.5	3-4	100 packs
DUBEL UX6x35	6	45	9.5	4-5	100 packs
DUBEL UX6x50	6	60	9.5	4-5	100 packs
DUBEL UX8x50	8	60	9.5	4.5-6	100 packs
DUBEL UX10x60	10	75	12.5	6-8	50 packs
DUBEL UX12x70	12	85	*	8-10	25 packs
DUBEL UX14x75	14	95	*	10-12	20 packs
With rim					
DUBEL UX5x30 R	5	40	9.5	3-4	100 packs
DUBEL UX6x35 R	6	45	9.5	4-5	100 packs
DUBEL UX6x50 R	6	60	9.5	4-5	100 packs
DUBEL UX8x50 R	8	60	9.5	4.5-6	100 packs
DUBEL UX10x60 R	10	75	12.5	6-8	50 packs

<sup>\*</sup> not suitable for manifold assembly

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#### **Dowel assortments** Туре Dowel types **DUBEL SORTI SX** 60 pcs. SX 6x30 - 50 pcs. SX 8x40 - 20 pcs. SX 10x50 - 60 pcs. UX 5x30 R $\mathsf{SX}$ and $\mathsf{UX}$ dowels 40 pcs. UX 6x50 R – 50 pcs. UX 8x50 R – 10 pcs. UX 10x60 R DUBEL SORTI S6 S dowel 100 pcs. \$ 6 - 100 pcs. \$ 8 - 25 pcs. \$ 10



<b>FIXtainer boxes</b>	(assortment and	empty boxes
------------------------	-----------------	-------------

Description: Fixtainer boxes are equipped with carrier handles, transparent covers and removable dividers. FIXtainers can be securely attached to and stacked on top of one another using the click system. They are compatible with the

John Hill E-boxx system.						
Туре	Description					
FISCHER FIX BOX	Empty box without contents: can be used as a storage box for packed lunches, collection box					
	for small parts, utensils, tools, toys, etc.					
FISCHER FIX SX	"SX dowel box": 120 pcs. dowel SX 6x30 – 60 pcs. dowel SX 8x40 – 30 pcs. dowel SX 10x50					
FISCHER FIX SXS	"SX dowel and screw box": 60 pcs. dowels SX 6x30 and countersunk head screws 4.5x40 –					
	30 pcs. dowels SX 8x40 and countersunk head screws 5x60 – 15 pcs. dowels SX 10x50 and					
	countersunk head screws 6x85					
FISCHER FIX UNI 1	"All-in-one box": 50 SX 6x30 dowels and 4.5x40 countersunk head screws - 50 UX 6x35 R uni-					
	versal dowels 4.5x60 countersunk head screws - 25 GK plasterboard dowels incl. screw-in tool -					
	15 GKM metal plasterboard dowels					



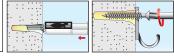
#### Liquid fixing - the problem solver

Application: Solvent free polyurethane based injection compound. It is injected into a hole, expands there into the defined volume and cures at room temperature in around 2 to 5 minutes. It is suitable for anchoring fixing elements, to fill and repair broken boreholes or as a repair compound for wood based materials. You can screw screws and eyelets etc. of diameters between 2 to 6 mm into and out of the hardened compound, just as you can with wood. Temperature resistant from -10°C to max. +40°C. Ideal for renovation work and wood repairs, compatible with all building materials (new and old).

Туре	Description
DUBEL FILLFIX	Complete set sufficient for min. 4 boreholes Ø 10 mm and 50 mm deep consisting of:
	1 x resealable cartridge (25 ml injection compound)
	2 x mix nozzles
	2 x extension tube (for filling small and deep holes)
	4 x injection anchor sleeves (for perforated or board materials)



FIX UNI 1



## FMD dowel metal expansion bolts

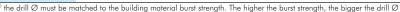
**Application:** Concrete and solid brick wall materials, honeycomb brick, aerated concrete. Meets the technical regulation for gas pipes. Dowels must be placed flush into the carrying underground.

Screws that can be used: Wood or chipboard screws

Type	Drill ع¹	Min. hole dep	th Screws Ø	Amount
11	Dilli D	wiiii. Hoic acp	III JCICVV3 X	
DUBEL FMD6x32	6-7	38	5-6	100 packs
DUBEL FMD8x38	10	46	6-8	100 packs
DUBEL FMD8x60	10-12	68	6-8	50 packs







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## MADE GERMANY.





#### N hammer fix (nylon) with preassembled nails

Application: Concrete and solid brick wall materials, honeycomb brick, aerated concrete. The hammer fix is used to quickly and rationally fasten wooden slats, frames, cable channels, and foils. For this purpose the dowel is simply hammered in. The cross recess allows a subsequent loosening of the nail for adjustment.

		Min. hole depth	Min.		Max.			
		(for through	anchoring	Dowel	usable			
Туре	Drill Ø	hole installation)	depth	length	length	Amount		
Standard (countersu	Standard (countersunk head)							
DUBEL N5x30/5S	5	45	25	30	5	100 packs		
DUBEL N5x50/25S	5	65	25	50	25	100 packs		
DUBEL N6x40/10S	6	55	30	40	10	100 packs		
DUBEL N6x60/30S	6	75	30	60	30	100 packs		
DUBEL N6x80/50S	6	95	30	80	50	100 packs		
DUBEL N8x80/40S	8	95	40	80	40	100 packs		
DUBEL N8x100/60S	8	115	40	100	60	100 packs		
DUBEL N8x120/80S	8	135	40	120	80	100 packs		
With flat edge (mush	nroom head Ø type: N5 =	9 mm, type: N6 =	= 13 mm)					
DUBEL N5x30/5P	5	45	25	30	5	100 packs		
DUBEL N6x40/7P	6	55	30	40	7	100 packs		
Nail with metric mal	e thread M6x7 (e.g. for tub	e clip fastener)						
DUBEL N6x40/10M6	6	55	30	40	10	50 packs		



type DUBEL GKM

## **GK** plasterboard dowels



Application: Plasterboard; there is only limited space available behind them. Metallic version is also suitable for fibrereinforced gypsum boards.



- Advantages: As opposed to the UX universal dowel that spreads apart behind the plaster board, this dowel forms a positive connection into the plaster board
  - Plastic dowels are supplied with a screw-in tool
  - Metal dowels can be screwed into the plaster board using a simple bit, no separate assembly tool is needed

Screws that can be used: Wood or chipboard screws

Туре	Min. installation dimension				
fischer	Material	(plaster board	plus clearance) Screws Ø	Amount	
DUBEL GK	Nylon	25	4-5	100 packs	
DUBEL GKM	metal	35	4-5	100 packs	



## FPX aerated concrete anchors





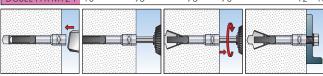
Application: Female thread anchor for aerated concrete



- Safe, even, effortless assembly
- Fewer points of attachment (quadruple spread ensures high tensile and traverse loading)
- Use for safety relevant mountings (ETA approval)



		Min. hole	Dowel	Min. anchoring	Screw-in	Thread	
Туре	Drill Ø	depth (h <sub>1</sub> )	length	depth (h <sub>ef</sub> )	depth	female	Amount
DUBEL FPX M6-I	10	95	75	70	10 - 15	M 6	25 packs
DUBEL FPX M8-I	10	95	75	70	8 - 15	M 8	25 packs
DUBEL FPX M10-I	10	95	75	70	10 - 15	M 10	25 packs
DUBEL FPX M12-I	10	95	75	70	12 - 15	M 12	25 packs
0.0000000000000000000000000000000000000	100000000000000000000000000000000000000	555			55555		

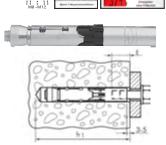




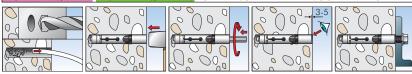
## FH II - high performance anchors with female threads



Application: For mounting heavy loads in cracked concrete (tensile area) and cracked concrete (pressure zone). Female thread for standard screws and threaded bars. With visual setting control, the setting operation without a torque wrench is approval-compliant. Flush disassembly, and possible reuse of the attachment point (optimum flexibility).



ı				Min. hole depth				
L	Туре	Type	Drill Ø	for pre-position	Dowel	Screw-in	Thread P	acking
	zinc-plated steel	stainless steel A4	(d0)	installation (h1)	length	depth (E)	female	unit
	DUBEL FH 12/M6 i	DUBEL FH 12/M6 i ES	12	85	77.5	16 - 25	M 6	25
	DUBEL FH 12/M8 i	DUBEL FH 12/M8 i ES	12	85	77.5	18 - 25	M 8	25
	DUBEL FH 15/M10 i	DUBEL FH 15/M10 i ES	15	95	90.0	15 - 25	M 10	25
	DUBEL FH 15/M12 i	DUBEL FH 15/M12 i ES	15	95	90.0	17 - 25	M 12	20



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## FAZ II K - heavy duty anchor bolts (short versions)

Application: Short bolts with a reduced anchoring depth is the most cost-effective option for a wide variety of applications, such as the mounting of cable runs and façade substructures. For mounting heavy loads in cracked concrete (tensile area) and non-cracked concrete (pressure zone).

The FAZ II K is suitable for pre-positioned and through hole installation.

Recommended torque during anchoring: Ø 10: 45 Nm, Ø 12: 60 Nm



- Advantages: The properties of the K version are key in minimising drilling effort and hammer blows when driving the bolt anchors in, which produces savings in terms of effort and assembly time.

   The shallow hole depth of the K version enables quicker assembly and reduces the number of rein-

	_		Min. hole depth	Min. ancho-	An-	Max.	usa-
Туре	Туре	Drill	for through hole	ring depth	chor	ble le	ngth
zinc-plated steel	Stainless steel A4	Ø	installation (h <sub>2</sub> )	(h <sub>ef</sub> )	rod	$(t_{fix})$	Thread
DUBEL FAZ 10/10 K	DUBEL FAZ 10/10 K ES	10	65	40	75	10	M10 x 33
DUBEL FAZ 10/20 K	DUBEL FAZ 10/20 K ES	10	75	40	85	20	M10 x 43
DUBEL FAZ 12/10 K	DUBEL FAZ 12/10 K ES	12	80	50	90	10	M12 x 41
DUBEL FAZ 12/20 K	DUBEL FAZ 12/20 K ES	12	90	50	100	20	M12 x 51





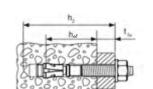
## FAZ II - heavy duty anchor bolts

Application: for mounting heavy loads in cracked concrete (tensile area) and cracked concrete (pressure zone). Recommended torque during anchoring: Ø 8: 20 Nm, Ø 10: 45 Nm, Ø 12: 60 Nm, Ø 16: 110 Nm, Ø 20: 200 Nm, Ø 24: 270 Nm

270 IVIII	_ //		Min. hole depth	Min. an-		Max. usa	
Туре	Туре	Drill	(for through hole	choring	Anchor	ble length	
zinc-plated steel	stainless steel A4	Ø	installation) (h <sub>2</sub> )	depth (h <sub>ef</sub> )		(t <sub>fix</sub> )	Thread
DUBEL FAZ 8/10	DUBEL FAZ 8/10 ES	8	65	45	75	10	M8 x 38
DUBEL FAZ 8/30	DUBEL FAZ 8/30 ES	8	85	45	95	30	M8 x 58
DUBEL FAZ 8/50	DUBEL FAZ 8/50 ES	8	105	45	115	50	M8 x 78
DUBEL FAZ 8/100		8	155	45	165	100	M8 x 128
DUBEL FAZ 8/160		8	215	45	225	160	M8 x 100
DUBEL FAZ 10/10	DUBEL FAZ 10/10 ES	10	85	60	95	10	M10 x 53
DUBEL FAZ 10/20	DUBEL FAZ 10/20 ES	10	95	60	105	20	M10 x 63
DUBEL FAZ 10/30	DUBEL FAZ 10/30 ES	10	105	60	115	30	M10 x 73
DUBEL FAZ 10/50	DUBEL FAZ 10/50 ES	10	125	60	135	50	M10 x 93
DUBEL FAZ 10/80		10	155	60	165	80	M10 x 123
DUBEL FAZ 10/100		10	175	60	185	100	M10 x 143
	DUBEL FAZ 10/100 ES	10	175	60	185	100	M10 x 100
DUBEL FAZ 10/160		10	235	60	245	160	M10 x 193
	DUBEL FAZ 10/160 ES	10	235	60	245	160	M10 x 100
DUBEL FAZ 12/10	DUBEL FAZ 12/10 ES	12	100	70	110	10	M12 x 61
DUBEL FAZ 12/20	DUBEL FAZ 12/20 ES	12	110	70	120	20	M12 x 71
DUBEL FAZ 12/30	DUBEL FAZ 12/30 ES	12	120	70	130	30	M12 x 81
DUBEL FAZ 12/50	DUBEL FAZ 12/50 ES	12	140	70	150	50	M12 x 101
DUBEL FAZ 12/80		12	170	70	180	80	M12 x 131
DUBEL FAZ 12/100	DUBEL FAZ 12/100 ES	12	190	70	200	100	M12 x 151
DUBEL FAZ 12/160		12	250	70	260	160	M12 x 186
	DUBEL FAZ 12/160 ES	12	250	70	260	160	M12 x 100
DUBEL FAZ 12/200		12	290	70	300	200	M12 x 186
DUBEL FAZ 16/5	DUBEL FAZ 16/5 ES	16	115	85	128	5	M16 x 64
DUBEL FAZ 16/25	DUBEL FAZ 16/25 ES	16	135	85	148	25	M16 x 84
DUBEL FAZ 16/50	DUBEL FAZ 16/50 ES	16	160	85	173	50	M16 x 109
DUBEL FAZ 16/100	DUBEL FAZ 16/100 ES	16	210	85	223	100	M16 x 159
DUBEL FAZ 16/160		16	270	85	283	160	M16 x 189
DUBEL FAZ 16/200		16	310	85	323	200	M16 x 189
DUBEL FAZ 16/250		16	360	85	373	250	M16 x 100
DUBEL FAZ 16/300		16	410	85	423	300	M16 x 100
DUBEL FAZ 20/30	DUBEL FAZ 20/30 ES	20	155	100	172	30	M20 x 54
DUBEL FAZ 20/60	DUBEL FAZ 20/60 ES	20	185	100	202	60	M20 x 84
DUBEL FAZ 20/160		20	285	100	302	160	M20 x 100
DUBEL FAZ 24/30	DUBEL FAZ 24/30 ES	24	185	100	205	30	M24 x 58
DUBEL FAZ 24/60	DUBEL FAZ 24/60 ES	24	215	100	235	60	M24 x 88







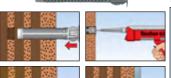
## Fischer adhesives and sealants



Injection mortars		<b>ischer</b>
_	_	Type replacement mix
Туре	Description	nozzle (10 packs)
FISCHER M 300T	Styrene-free, rapid-hardening assembling mortar (contains vinyl ester mortar) for applications in brickwork and non-cracked concrete. A vast variety of applications in practically all building materials are regulated by several approvals (e.g. DIBt) guaranteeing maximum safety. Supply volume: 300 ml standard cartridge incl. 2 mix nozzles	FISCHER FIS MIX R
FISCHER FIS SB 390S	Injection system on vinyl-hybrid basis, two-component cartridge, for application in cracked and non-cracked concrete and natural stone with dense micro-structure. Supply volume: 390 ml dual-chamber cartridge incl. 2 mix nozzles	

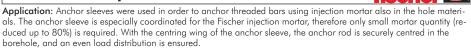








## **Anchor sleeves for injection mortars**



		Min. hole	Min. depth of	Capacity	For threaded	
Туре	Drill Ø	depth	anchoring	(scale parts)	bars	Amount
FISCHER FISH 1250K	12	60	50	5	M6-M8	50 packs
FISCHER FISH 1285K	12	95	85	10	M6-M8	50 packs
FISCHER FISH 1685K	16	95	85	12	M8-M10	50 packs
FISCHER FISH 16130K	16	140	130	15	M8-M10	20 packs
FISCHER FISH 2085K	20	95	85	15	M12-M16	20 packs
FISCHER FISH 20130K	20	140	130	25	M12-M16	20 packs
FISCHER FISH 20200K	20	210	200	40	M12-M16	20 packs







## Threaded bars for injection mortars

Application: The threaded bars cut to length are used in conjunction with the injection mortar, and where applicable, anchor sleeves for fixing sockets, rails, shelves, consoles, railings, scaffolding or facades. In conjunction with the injection mortar FIS VS... this threaded bar has an approval from the construction supervision. Can be used in non-cracked concrete, brickwork (where applicable use anchor sleeves) and aerated concrete.

Туре	Type stainless		Anchoring	Max. usable	
zinc-plated steel	steel A4	Drill Ø	depth	length*	Dimension
FI FISA M6x75**		8	50	17 (-)	M 6 x 75
FI FISA M6x85		8	50	27 (2)	M 6 x 85
FI FISA M8x90		10	60	19 (4)	M 8 x 90
FI FISA M8x110		10	60	39 (24)	M 8 x 110
FI FISA M8x130		10	60	59 (44)	M 8 x 130
FI FISA M10x110	FI FISA M10x110 ES	12	60	37 (22)	M 10 x 110
FI FISA M10x130	FI FISA M10x130 ES	12	60	57 (42)	M 10 x 130
FI FISA M10x150	FI FISA M10x150 ES	12	60	77 (62)	M 10 x 150
FI FISA M10x200	FI FISA M10x200 ES	12	60	127 (112)	M 10 x 200
FI FISA M12x140		14	70	54 (49)	M 12 x 140
FI FISA M12x160	FI FISA M12x160 ES	14	70	74 (69)	M 12 x 160
FI FISA M16x175		18	80	75 (55)	M 16 x 175
FI FISA M16x200		18	80	100 (84)	M 16 x 200

<sup>\*</sup> values in brackets apply for brickwork or aerated concrete. The anchoring depth there is 75 mm.

\*\* for fixing in the brickwork, please use anchor sleeves FISCHER FISH 1250 K

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## Fischer adhesives and sealants

Adhesives and	sealants		TSCTE!
Туре	Туре		
fischer	alternative*	Colour	Description
Adhesive sealants		V4/1 **	AA . H BAAKE I H f. H
FISCHER MK		White	Mounting adhesive "MK" dispersion adhesive for adhesive applications indoors. Hardens by water evaporation. At least one of the components to be glued must have a suction function.  Packing: 310 ml cartridge
FISCHER KK		Pains	temperature range: -20°C to max. +70°C  Construction adhesive "KK" on the PUR basis for adhesive
FISCHER KK		Beige	applications outdoors and indoors. Hardening is carried out under the influence of air humidity. At least one of the components to be glued must have a suction function.  Packing: 310 ml cartridge temperature range: -40°C to max. +110°C
FISCHER KD	KLEDI STRONG	White	Multi-adhesive and sealing compound "KD" with MS poly-
			mer base for adhesive and sealing applications. Complies with EN 15651-1: F-EXT-INT-20HM (facade element exterior/interior), EN 15651-3: S-XS1 (sanitation) and EN 15651-4: PW-INT (interior floors). Hardening is carried out under the influence of air humidity. At least one of the components to be glued must have a suction function. Packing: 290 ml cartridge temperature range: -50°C to max. +200°C
Silicone and acrylic	sealant		
FISCHER DSSA-TR FISCHER DSSA-W FISCHER DSSA-GR		White Grey/	t Sanitary silicone "DSSA" is a vinegar cross-linking single component silicone (acetate). Complies with EN 15651-1: F-EXT-INT-CC-20LM (facade elements exterior/interior) and EN 15651-3: S-XS1 (sanitation). It is well-suited for expansion, movement and connecting joints inside and outside. The anti-fungal effect makes it ideal for use in wet areas (bathroom, kitchen, WC). The acid cross-linking can cause corrosion in sensitive materials (e.g. natural stone, zinc, steel, mirrors, etc.) Packing: 310 ml cartridge temperature range: -50°C to max. +200°C
FISCHER DBSA-TR	KLEDI SIL-TR	Transparen	t Construction silicone "DBSA" is a neutral cross-linking, uni-
FISCHER DBSA-W FISCHER DBSA-GR	KLEDI SIL-W KLEDI SIL-GR	White Concrete grey	versal use single component silicone (alkoxy). Complies with EN 15651-1: F-EXT-INT-CC-25LM (facade element exterior/interior), EN 15651-2: G-CC (glazings, cold climate zones) and EN 15651-3: S-XS1 (sanitation). It is well-suited for caulking plastic, wooden and metal windows, for sealing connecting and expansion joints in the construction industry, and for sealing elements in machinery, container and apparatus engineering. It does not cause corrosion due to its neutral cross-linking and is odourless. Also suitable for use with acrylic glass. Packing: 310 ml cartridge Temperature range: -40°C to max. +120°C
FISCHER DA-W		White	Acrylic sealant "DA" is a single-component acrylic dispersion
TICOTER DATE		· · · · · · · · · · · · · · · · · · ·	sealing compound that hardens when the water evaporates. Complies with EN 15651-1: F-EXT-INT-7,5 (facade elements exterior/interior). It is well-suited for cracks in interior and exterior walls, cracks in brickwork and other solid building material, joints around doors and windows (preferably on the building interior) with reduced movement. The sealing compound is paint-compatible, can be painted over and can be used with painter tools.  Packing: 310 ml cartridge





similar properties (technical data, see page 925a)

Туре	Description	Used for
KPM1	Skeleton gun, stable metal version	310 ml standard cartridges
KPM2	Dispensing gun, very stable metal version	310 ml standard cartridges
КРМ3	Dispensing gun, closed version	310 ml standard cartridges and 400 ml bags
KPM4	Dispensing gun, very stable metal version	310 ml standard cartridges and 390 ml dual cartridges
FIS DM S	Dispensing gun, professional version	310 ml standard cartridges and 390 ml dual cartridges
97002	Pneumatic Loctite dispensing gun, can be regulated and metered.	310 ml standard cartridges

Temperature range: -20°C to max. +75°C









# Stickers/Shipping packages



## Test stickers and notched pliers

**Delivered as:** The test stickers are supplied on a sheet of paper for every 10 pieces. The test sticker is produced using document sheet (destructible foil). It cannot be transferred and is difficult to remove.

Туре	Time interval				
Test stickers, sheet of 10 pcs					
PRUFPL 19 G	2019 to 2024				
PRUFPL 20 G	2020 to 2025				
PRUFPL 21 G	2021 to 2026				
PRUFPL 22 G	2022 to 2027				
Notched pliers					
PRUFPL KZ	Notched pliers (triangular) for test stickers				



## **Shipping boxes**

Advantage: German quality products

Type cardboard	Type cover	Dimensions	Version	Quality (VDW) Packing unit
KARTON A	KARTON A DECKEL	180 x 180 x 214	Automatic bottom	Carton: Double fluted, 10 pcs
			(requires cover)	Cover: Single fluted (1.2)
KARTON B	KARTON B DECKEL	325 x 230 x 279	Automatic bottom	Carton: Double fluted, 10 pcs
			(requires cover)	Cover: Single fluted (1.2)
KARTON C		495 x 298 x 205	Folding carton	Double fluted (2.5) 10 pcs
KARTON D		385 x 385 x 290	Folding carton	Double fluted (2.7) 10 pcs
KARTON E		705 x 400 x 410	Folding carton	Double fluted (2.7) 10 pcs
KARTON F		900 x 250 x 250	Folding carton	Double fluted (2.2) 10 pcs
KARTON G		1185 x 385 x 475	Folding carton	Double fluted (2.5) 10 pcs
KARTON H		785 x 785 x 275	Folding carton	Double fluted (2.5) 10 pcs
KARTON I		585 x 585 x 575	Folding carton	Double fluted (2.5) 10 pcs

Application example  ${\bf automatic\ bottom\ carton}$  (open  ${\bf \rightarrow place\ cover} {\bf \rightarrow finished})$ 



Application example **folding carton** (open  $\rightarrow$  glue bottom  $\rightarrow$  glue cover  $\rightarrow$  finished)



## Shipping packages/buckets/padlocks

## **Bubble wrap**

#### **■ Scaled Air**

Advantage: The only bubble wrap with a special long-term sealing of the bubbles. A barrier layer of polyamide minimizes air loss from the bubbles, so that even after long-term storage, optimum product protection is still

Туре	Format	Packing unit				
Roller goods AirCap® (barrier layer bubble wrap)						
LUPO 50x100	50 cm x 100 m	3 pcs				
LUPO 75x100	75 cm x 100 m	2 pcs				
LUPO 100x100	100 cm x 100 m	1 pcs				
Dispenser box BUBBLE PAK®						
LUPO BOX	30 cm x 50 m	1 pcs				
	(perforated every 50 cm)					



#### **Bucket**

Туре	Volume	Version
BEH EIMER 12 PE	12	Made of high-quality PE recycled material, zinc-plated metal bracket and
BEH EIMER 20 PE	20	litre scale, TÜV/GS tested
BEH EIMER 12 ST	12	Made of zinc-plated steel sheet, zinc-plated bracket



## Cylinder padlocks

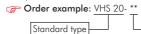
Materials: Housing: Brass, bracket: Steel (hardened), internal parts: Steel

**Supply volume:** Cylinder padlock with 2 keys

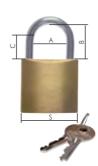
Optional: Simultaneous locking\* with closure A -GSA, simultaneous locking\* with closure B -GSB

Type standard			Туре	1					
standard	В	C	high bracket	-	В	С	S	Bracket thickness @	) A
VHS 20	12	7	VHS 20 H		24	20	20	3.5	10
VHS 30	17	10	VHS 30 H		40	32	30	5.0	16
VHS 40	24	15	VHS 40 H		63	53	40	6.0	23
VHS 50	30	18					50	8.0	29
VHS 60	36	20					60	10.0	36

\* every lock with the same item number can be opened with the same key.



Designation for the options: Simultaneous locking with closure A . .-GSA Simultaneous locking with closure B . .-GSB















Funnel and measuring cans on page 576

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## **Pins/power modules**



#### Comfort ball point pen LOOX

Schneider &

**Description:** Retractable ball point pen with soft, anti-slip soft-grip-zone for maximum writing convenience. The stable metallic clip and the robust plastic components impart it a long working life. With wear-resistant stainless steel point, document quality.

Туре	Letter colour	VPE
PEN LOOX-SCHW	Black ●	20
PEN LOOX-BLAU	Blue •	20

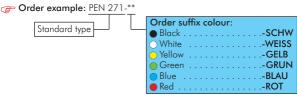


#### Paint markers MAXX

Schneider 🐠

**Description:** The paint marker covers almost all the surfaces like a varnish. The marking is water-resistant, light-resistant and resistant to many etching agents and rinsing procedures.

Туре	Tip type	Available letter colours
PEN 271-**	Round tip 1-2 mm	Black, white, yellow, green, blue, red● ○ ● ● ●
PEN 270-**	Round tip 1-3 mm	Black, white, yellow, green, blue, red● ○ ○ ● ● ●



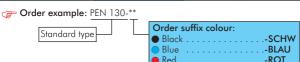


#### Permanent marker

Schneider 💔

Description: Suitable for virtually all surfaces, low odour, quick drying, light resistant, smudge-proof, water-resistant, and can remain open 2-3 days thanks to cap-off ink. Newly developed head point cannot be pressed in even when writing with heavy pressure, practical clip cap.

Туре	Туре		Available	
plastic shaft	aluminium shaft	Tip type	letter colours	VPE
PEN 130-**	PEN 230-**	Round tip 1-3 mm	black, blue, red	<b>● ● 10</b>
PEN 133-**	PEN 233-**	Wedge point 1-5 mm	black, blue, red	<b>● ● 10</b>
PEN 250-**		Wedge point 2-7 mm	black, blue, red	● ● 1
PEN 280-**		Wedge point 4-12 mm	black, blue, red	<b>● ● ●</b> 1





## Power modules with air and power supply

**Suitable:** Power modules for supplying compressed air and power to the workplace. **Supply volume:** Housing made from plastic, 3 m link chain, 5 m cable or 5 m hose and cable **Protection class:** IP 44

Schuko sockets Compressed air (CEE 7/3 F) 230V/16A sockets CEE 400V/16A Туре EAL 30 B 2 x coupling socket 3 pieces EA 31 B 1 piece 3 pieces EA 80 B\* 8 pieces Replacement chain EA 30-3 Chain length 3 m

\* not IP 44

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## **Extension cables**

#### Multiple socket strips for interior applications

IP 20

Description: Plastic housing with Schuko sockets 230V AC (CEE 7/3 F) in 45° arrangement with child safety, max. loading capacity: 16 A/3500 W, TÜV & GS tested

Connecting line: PVC cable 3 x 1.5 mm² (cable quality: H05VV-F 3G1.5)

Туре	Туре	Number	
black	white	of sockets	Cable length
Eco (hardware store qu	ality, especially econom	nical)	
MSL 3 SCHWARZ ECO	MSL 3 WEISS ECO	3	1.4 m
MSL 6 SCHWARZ ECO	MSL 6 WEISS ECO	6	1.4 m
Standard without switch	า		
MSL 3 SCHWARZ	MSL 3 WEISS	3	1.5 m
MSL 6 SCHWARZ	MSL 6 WEISS	6	1.5 m
Standard with illuminat	ed switch		
MSL 3 SCHWARZ S	MSL 3 WEISS S	3	1.5 m
MSL 6 SCHWARZ S	MSL 6 WEISS S	6	3.0 m
Premium with illuminat	ed switch		
(special plastic, integrate	ted cable bracket, hang	ing and mounting fixture)	
MSL 4 SCHWARZ P	MSL 4 WEISS P	4	1.8 m
MSL 6 SCHWARZ P	MSL 6 WEISS P	6	3.0 m
MSL 8 SCHWARZ P	MSL 8 WEISS P	8	3.0 m
MSL 10 SCHWARZ P	MSL 10 WEISS P	10	3.0 m



### Multiple socket strips for interior & exterior applications

**IP 44/IP 54** 

Description: Stable plastic housing for continuous use outside, with hinged lid provided, splash water-resistant Schuko sockets 230V AC (CEE 7/3 F) in  $45^{\circ}$  arrangement, with screw fixture for mounting, max. load carrying capacity: 16 A/3500 W, TÜV & GS tested

Connecting line: Robust, oil resistant rubber neoprene cable 3 x 1.5 mm² (cable quality: H07RN-F 3G1.5)

	Number						
Туре	of sockets	Cable length					
Outdoor multiple outle	Outdoor multiple outlets IP 44						
MSL 4 OUTDOOR	4	2 m					
MSL 6 OUTDOOR	6	2 m					
Construction site multiple outlets IP54 with child safety, impact and fracture resistant plastic housing,							
illuminated switch and stable bracket for hanging or fastening							
MSL 5 BAU	5	2 m					



#### **Extension cable for interior applications**

IP 20

Description: Quality plastic extension cable, with Schuko plug 230V AC (CEE 7/4 F) and socket (CEE 7/3 F), with child safety, TÜV & GS tested

Max. loading capacity: 16 A/3600 W

Cable quality: PVC cable 3 x 1,5 mm<sup>2</sup> (H05VV-F 3G1.5)

Туре	Туре	
black	white	Cable length
VLK 3 SCHWARZ	VLK 3 WEISS	3 m
VLK 5 SCHWARZ	VLK 5 WEISS	5 m
VLK 10 SCHWARZ	VLK 10 WEISS	10 m



## Construction site extension cable for interior & exterior applications

IP 44

**Description:** Oil-resistant rubber neoprene cable, with robust Schuko plug 230V AC (CEE 7/4 F) and socket (CEE 7/3 F) with protection cap (type CEE: with CEE plug 400V/16A and coupling with end cap), TÜV & GS tested **Max. loading capacity:** 16 A/3600 W (type CEE & CEE BAU: 16 A/11 kW)

Cable quality: H07RN-F 3G1.5 (type CEE: H07RN-F 5G1.5, type CEE BAU: H07RN-F 5G2.5)

Туре	Туре	Туре	Туре	
black (230V AC)	red (230V AC)	CEE (400V/16A)	CEE BAU (400V/16A)	Cable length
VLK 10 SCHWARZ BAU	VLK 10 ROT BAU	VLK 10 CEE	VLK 10 CEE BAU	10 m
VLK 25 SCHWARZ BAU	VLK 25 ROT BAU			25 m
		VLK 30 CEE		30 m





## **Control cable, flexible**

Description: PVC control cable, according to VDE 0250, 0271, 0281, 0293, grey PVC outer sheath, continuous figure imprint on the wires in accordance with VDE 0293, protective earthing conductor green/yellow, PVC wire insulation Suitable: As a connection line for tool machines, production lines, control devices, control consoles, in plant engineering, power plants, in heating and air-conditioning technologies, in cooling systems, in office machinery and data processing systems. Installation in dry, moist and wet rooms, however not outside. Mostly resistant to oils, greases and

Operating voltage: Max. 500 V Temperature range: -20°C to  $+80^{\circ}$ C (fixed wired), -5°C to max.  $+80^{\circ}$ C (moveable wired)

Roll length: 50 m

Туре	Туре	Туре	
0.75 mm <sup>2</sup>	1.5 mm <sup>2</sup>	2.5 mm <sup>2</sup>	Wire count*
FLEX 3x0,75	FLEX 3x1,5	FLEX 3x2,5	3
FLEX 4x0,75	FLEX 4x1,5	FLEX 4x2,5	4
FLEX 5x0,75	FLEX 5x1,5	FLEX 5x2,5	5

