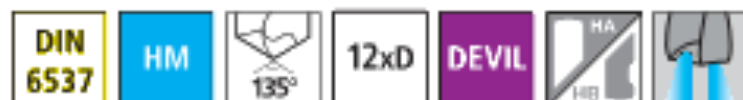


KERFOLG® DRILLS REINFORCED SHANK 12XD - COOLANT HOLES

HD



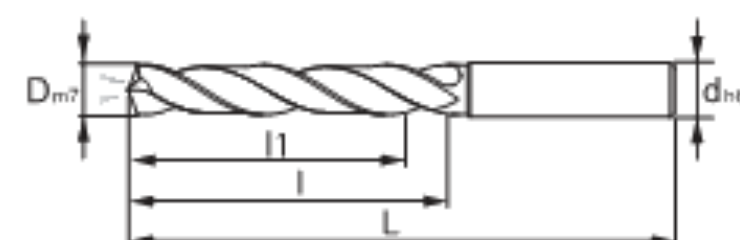
ITEM: A0060

Geometry Advanced flute design, designed for optimal chip evacuation on a broad range of materials

Point angle 135°

Surface treatment Devil

Application Machining of long and short chip materials such as structural and case hardening steel, hardener and tempered steel and alloy steel with $R \leq 1200 \text{ N/mm}^2$, as well as carbon steel and AISi alloys with high silicon content.



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze >700	Ti6Al4V	HTA	< 45	< 60
●	●	●	○	○	○	●	●				○			●	○

On request available with Weldon shank at a cost of € 2.

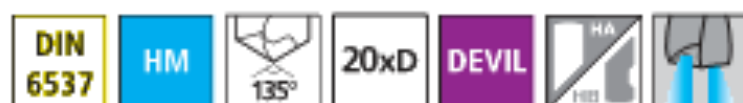
Cylindrical shank (A0060....) Weldon shank (A0060....W)

DRILL DIN 6537

A0060	Tech. Code	D mm	d mm	L mm	L1 mm	1
12 x D	A00603	3,00	6	48	90	48
	A00603,5	3,50				
	A00604	4,00		58	102	58
	A00604,5	4,50				
	A00605	5,00	6	70	116	70
	A00605,2	5,20				
	A00605,5	5,50				
	A00606	6,00				
A0060	Tech. Code	D mm	d mm	L mm	L1 mm	1
12 x D	A00606,8	6,80	8	94	146	94
	A00607	7,00				
	A00608	8,00				
	A00608,5	8,50	10	110	162	110
	A00609	9,00				
	A006010	10,00				
	A006011	11,00	12	142	204	142
	A006012	12,00				

KERFOLG® DRILLS REINFORCED SHANK 20XD - COOLANT HOLES

HD



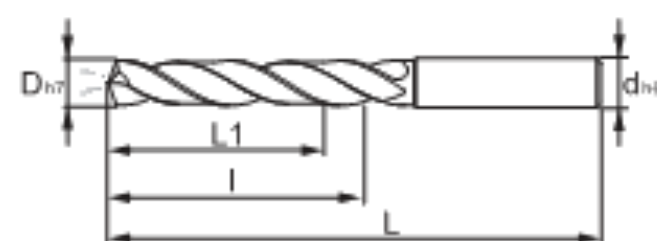
ITEM: A0070

Geometry Advanced flute design, designed for optimal chip evacuation on a broad range of materials

Point angle 135°

Surface treatment Devil

Application Machining of long and short chip materials such as structural and case hardening steel, hardened steel and alloy steel with $R \leq 1200 \text{ N/mm}^2$, as well as carbon steel and AISi alloys with high silicon content.



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze >700	Ti6Al4V	HTA	< 45	< 60
●	●	●	○	○	○	●	●				○			●	○

On request available with Weldon shank at a cost of € 2.

Cylindrical shank (A0070....) Weldon shank (A0070....W)

DRILL DIN 6537

A0070	Tech. Code	D mm	d mm	L mm	L1 mm	1
20 x D	A00704	4,00	6	80	120	80
	A00705	5,00		102	145	109
	A00706	6,00		121	170	130
	A00707	7,00	8	140	190	150
A0070	Tech. Code	D mm	d mm	L mm	L1 mm	1
20 x D	A00708	8,00	8	161	215	173
	A007010	10,00	10	183	240	218
	A007012	12,00	12	240	305	258