

KERFOLG STUB DRILLS



HD

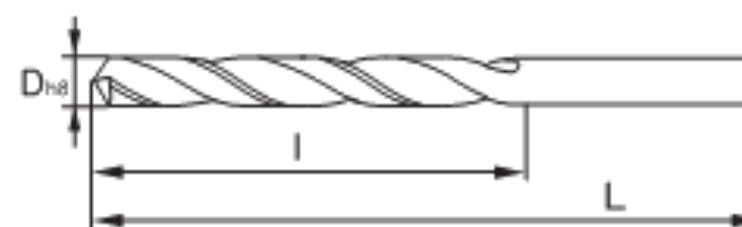
ITEM: A1050

Geometry Modified four-facet point sharpening, special web thinning, rounded flute profile, self-centering point geometry

Point angle 130°

Surface treatment TiN

Application Machining a variety of materials such as nonferrous metals, structural and carbon steel, high-percentage alloy steel, tool steel, stainless steel with $R \leq 1000 \text{ N/mm}^2$, magnesium alloys, plastic and aluminum.



< 520	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze >700	Ti6Al4V	HTA	< 45	< 60
○	●	●	○	○		●	●			○	●		○		

DRILL DIN 1897

A1050	Tech. Code		D mm	I mm	L mm	
HELIX N/R	A10501		1.00	6	26	1
	A10501,5		1.50	9	32	
	A10502		2.00	12	38	
	A10502,5		2.50	14	43	
	A10503		3.00	16	46	
	A10503,5		3.50	20	52	
	A10504		4.00	22	55	
	A10504,2		4.20			
	A10504,5		4.50	24	58	
	A10505		5.00	26	62	
	A10505,5		5.50	28	66	
	A10506		6.00			
	A10506,5		6.50	31	70	
	A10506,8		6.80	34	74	
	A10507		7.00			
	A10507,5		7.50			
	A10508		8.00	37	79	

A1050	Tech. Code		D mm	I mm	L mm	
HELIX N/R	A10508,2		8.20	37	79	1
	A10508,5		8.50			
	A10508,8		8.80	40	84	
	A10509		9.00			
	A10509,5		9.50			
	A10509,8		9.80	43	89	
	A105010		10.00			
	A105010,2		10.20			
	A105010,5		10.50			
	A105011		11.00	47	95	
	A105011,5		11.50			
	A105012		12.00	51	102	
	A105012,5		12.50			
	A105013		13.00			
	A105013,5		13.50	54	107	
	A105014		14.00			

LTEC FORMATS

Can

Drum

IBC