

JOBBER DRILLS

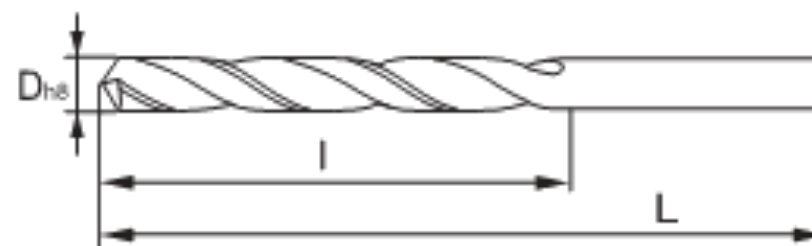


ITEM: A1130

Geometry Right-hand cut
Point angle 130°

Surface treatment Bright

Application Designed to drill austenitic stainless steel eliminating all "auto-quenching" material problems while keeping perfect chip control.



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 308	< 10% Si	> 10% Si	Brass Copper	Bronze >700	Ti6Al4V	HTA	< 45	< 60
●	○		●	●											

DRILL DIN 338

A1130	Tech. Code		D mm	I mm	L mm	
HEX VWR	A11303		3.00	18	61	5
	A11303,1		3.10	20	65	
	A11303,2		3.20			
	A11303,3		3.30			
	A11303,4		3.40	22	70	
	A11303,5		3.50			
	A11304		4.00	25	75	
	A11304,2		4.20			
	A11304,3		4.30	28	80	
	A11304,5		4.50			
	A11305		5.00	32	86	
	A11305,1		5.10			
	A11305,2		5.20			
	A11305,3		5.30			
	A11305,5		5.50	36	93	
	A11305,8		5.80			
	A11306		6.00			
	A11306,2		6.20	40	101	
	A11306,5		6.50			
	A11306,8		6.80	45	109	

A1130	Tech. Code		D mm	I mm	L mm	
HEX VWR	A11307		7.00	45	109	5
	A11307,5		7.50	51	117	
	A11308		8.00			
	A11308,1		8.10			
	A11308,2		8.20	57	125	
	A11308,5		8.50			
	A11308,6		8.60			
	A11309		9.00	63	133	
	A11309,5		9.50			
	A113010		10.00			
	A113010,2		10.20			
	A113010,5		10.50	71	142	
	A113011		11.00			
	A113011,2		11.20			
	A113011,5		11.50			
	A113011,8		11.80			
	A113012		12.00		151	
	A113012,5		12.50			
	A113013		13.00			