

ITEM: A1200

Geometry Modified four-facet point sharpening, special web thinning, rounded flute profile, self-centering point geometry

Point angle 130°

Surface treatment TiN

Application Ideal for a variety of materials such as nonferrous metals, structural and carbon steel, high-percentage alloy steel with $R \leq 1000 \text{ N/mm}^2$, tool steel, cast iron and cast iron alloys, magnesium alloys, plastic and aluminum.



< 520	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze >700	Ti6Al4V	HTA	< 45	< 60
●	●	○	●	●		●	●	○	●	○	○				

DRILL DIN 338

A1200	Tech. Code	D mm	I mm	L mm	
HEX FIR	A12001	1.00	12	34	1
	A12001,2	1.20	16	38	
	A12001,4	1.40	18	40	
	A12001,5	1.50			
	A12002	2.00	24	49	
	A12002,2	2.20			
	A12002,4	2.40	27	53	
	A12002,5	2.50			
	A12002,6	2.60	30	57	
	A12002,8	2.80			
	A12002,9	2.90	33	61	
	A12003	3.00			
	A12003,1	3.10			
	A12003,2	3.20	36	65	
	A12003,3	3.30			
	A12003,4	3.40			
	A12003,5	3.50	39	70	
	A12003,8	3.80			
	A12004	4.00			
	A12004,1	4.10	43	75	
	A12004,2	4.20			
	A12004,3	4.30			
	A12004,5	4.50	47	80	
	A12004,6	4.60			
	A12004,8	4.80			
	A12005	5.00			
	A12005,1	5.10	52	86	
	A12005,2	5.20			
	A12005,3	5.30			
	A12005,5	5.50			
	A12005,6	5.60	57	93	

A1200	Tech. Code	D mm	I mm	L mm	
HEX FIR	A12005,8	5.80	57	93	1
	A12006	6.00			
	A12006,2	6.20			
	A12006,3	6.30	63	101	
	A12006,5	6.50			
	A12006,7	6.70			
	A12006,8	6.80			
	A12006,9	6.90	69	109	
	A12007	7.00			
	A12007,5	7.50			
	A12007,7	7.70			
	A12007,8	7.80	75	117	
	A12008	8.00			
	A12008,2	8.20			
	A12008,5	8.50			
	A12008,8	8.80	81	125	
	A12009	9.00			
	A12009,3	9.30			
	A12009,5	9.50			
	A12009,8	9.80			
	A120010	10.00	87	133	
	A120010,2	10.20			
	A120010,5	10.50			
	A120011	11.00	94	142	
	A120011,5	11.50			
	A120012	12.00			
	A120012,5	12.50	101	151	
	A120013	13.00			
	A120013,5	13.50			
	A120014	14.00	108	160	