

JOBBER DRILLS CARBIDE-TIPPED

DIN 338	HM	118°	N/R	HA
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ITEM: A1240

Geometry	Normal flute 25° N/R
Point angle	118° with brazed carbide tip
Surface treatment	Bright
Application	General application.



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze >700	Ti6Al4V	HTA	< 45	< 60
○	○	○				●	●			○				○	●

DRILL DIN 338

A1240	Tech. Code		D mm	I mm	L mm	
HELIX NIR	A12402		2.00	24	49	1
	A12402,5		2.50	30	57	
	A12403		3.00	33	61	
	A12403,3		3.30	36	65	
	A12403,5		3.50	39	70	
	A12404		4.00	43	75	
	A12404,2		4.20			
	A12404,5		4.50	47	80	
	A12405		5.00	52	86	
	A12405,5		5.50	57	93	
	A12406		6.00			
	A12406,5		6.50	63	101	
	A12406,8		6.80	69	109	
	A12407		7.00			
	A12407,5		7.50			
	A12408		8.00	75	117	
	A12408,5		8.50			
	A12409		9.00	81	125	

A1240	Tech. Code		D mm	l mm	L mm	
HELIX NIP	A12409,5		9.50	81	125	1
	A124010		10.00	87	133	
	A124010,5		10.50			
	A124011		11.00	94	142	
	A124011,5		11.50			
	A124012		12.00	101	151	
	A124012,5		12.50			
	A124013		13.00			
	A124014		14.00	108	160	
	A124014,5		14.50	114	169	
	A124015		15.00			
	A124015,5		15.50	120	178	
	A124016		16.00			
	A124017		17.00	125	184	
	A124018		18.00	130	191	
	A124019		19.00	135	198	
A124020		20.00	140	205		

Related products

KEYLESS DRILL CHUCKS

Tech. Code	Width	Opening mm	Coupling
N520220	SK 13S	1 - 13	1/2" - 20

The products are available in chapter N