

DRILLS MORSE TAPER SHANK

DRILL DIN 345

A1510	Tech. Code		D mm	I mm	L mm	CM		A1510	Tech. Code		D mm	I mm	L mm	CM	
HEX N/R	A151041		41.00	205	345	4	1	HEX N/R	A151046		46.00	215	364	4	1
	A151042		42.00						A151047		47.00				
	A151043		43.00	210	359				A151048		48.00	220	369		
	A151044		44.00						A151049		49.00				
	A151045		45.00						A151050		50.00				

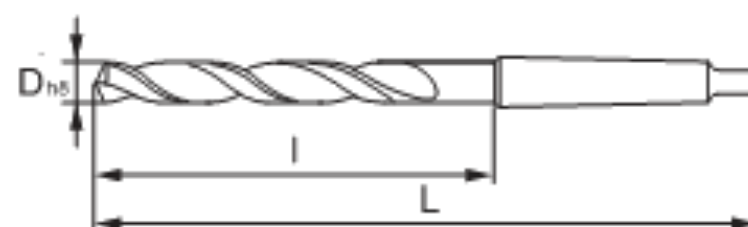
KERFOLG® DRILLS MORSE TAPER SHANK

DIN 345	118°	HSSE	N/R	CM
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ITEM: A1512

Geometry Normal flute, right-hand cut
Point angle 118°
Surface treatment Bright
Application General application.



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze >700	Ti6Al4V	HTA	< 45	< 60
●	●	○	○			●	○								

DRILL DIN 345

A1512	Tech. Code		D mm	I mm	L mm	CM	
HEX N/R	A151214		14.00	114	212	1	1
	A151214,5		14.50				
	A151215		15.00				
	A151215,5		15.50	120	218	2	
	A151216		16.00				
	A151216,5		16.50				
	A151217		17.00	125	223		
	A151217,5		17.50				
	A151218		18.00				
	A151218,5		18.50	130	228		
	A151219		19.00				
	A151219,5		19.50				
	A151220		20.00	135	233		
	A151220,5		20.50				
	A151221		21.00				
	A151221,5		21.50	140	238		
	A151222		22.00				

A1512	Tech. Code		D mm	I mm	L mm	CM	
HEX N/R	A151222,5		22.50	155	253	2	1
	A151223		23.00				
	A151223,5		23.50				
	A151224		24.00	160	281	3	
	A151224,5		24.50				
	A151225		25.00				
	A151226		26.00	165	286		
	A151227		27.00	170	291		
	A151228		28.00				
	A151229		29.00				
	A151230		30.00	175	296		
	A151231		31.00				
	A151232		32.00				
	A151233		33.00	185	334	4	
	A151234		34.00				
	A151235		35.00				
				190	339		

DRILLS MORSE TAPER SHANK - LONG SERIES

DIN 1870	118°	N/R	CM
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ITEM: A1518

Geometry Normal flute, right-hand cut
Point angle 118°
Surface treatment Steam tempering
Application General application.



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze >700	Ti6Al4V	HTA	< 45	< 60
●	●	○	○			●	○								

DRILL BIT DIN 1870

A1518	Tech. Code		D mm	I mm	L mm	CM	
HEX N/R	A151812		12,00	205	310	1	1
	A151813		13,00				
	A151814		14,00				
	A151815		15,00	220	340	2	
	A151816		16,00				

A1518	Tech. Code		D mm	I mm	L mm	CM	
HEX N/R	A151818		18,00	245	370	2	1
	A151820		20,00	260	385		
	A151825		25,00	290	440	3	
	A151830		30,00	305	460		