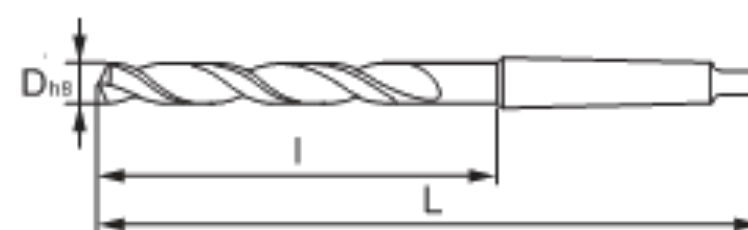


DRILLS MORSE TAPER SHANK - EXTRA-LONG SERIES



ITEM: A1520

Geometry Normal flute, right hand cut
Point angle 118°
Surface treatment Steam tempering
Application General application.



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze >700	Ti6Al4V	HTA	< 45	< 60
●	●	○				●	○								

MANUFACTURING STANDARD

A1520	Tech. Code	D mm	L mm	CM	
HEX N/R	A15208300	8	300	400	1
	A152010300	10			
	A152012300	12			
	A152013300	13			
	A152014300	14			
	A152015375	15	375	500	2
	A152016375	16			

A1520	Tech. Code		D mm	I mm	L mm	CM	
HEX N/R	A152018375		18	375	500	2	1
	A152020375		20				
	A152022375		22				
	A152024375		24			3	
	A152025375		25				
	A152030375		30				

ALPA
metrology



Accuracy
Repeatability
Reliability

