

KERFOLG® STRAIGHT FLUTE TAP LEFT-HANDED THREAD - M



ITEM: A2060

ISO thread DIN 13 coarse pitch

Tolerance 6H LH ISO 2

Surface finish Bright

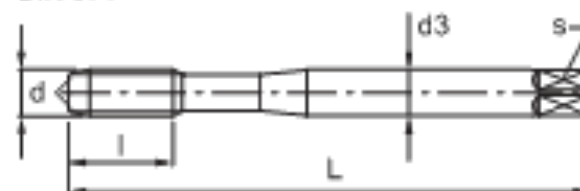
Thread depth < 2XD

Hole type Through and Blind

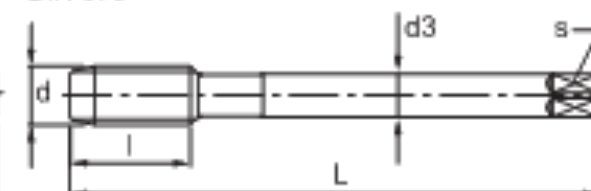
Chamfer form C 2/3

Application Low and medium resistance steel ≤ 800 N/mm²

DIN 371



DIN 376



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
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TAP DIN 371

A2060	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2060M3	3 x 0.5	56	10	3.5	2.7	2.5
	A2060M4	4 x 0.7	63	12	4.5	3.4	3.3
	A2060M5	5 x 0.8	70	14	6	4.9	4.2

A2060	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2060M6	6 x 1	80	16	6	4.9	5
	A2060M8	8 x 1.25	90	18	8	6.2	6.8
	A2060M10	10 x 1.5	100	20	10	8	8.5

TAP DIN 376

A2060	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2060M12	12 x 1.75	110	25	9	7	10.2
	A2060M14	14 x 2		11	9		12
	A2060M16	16 x 2		28	12		14

A2060	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2060M18	18 x 2.5	125	32	14	11	15.5
	A2060M20	20 x 2.5	140		16	12	17.5

STRAIGHT FLUTE TAP FOR THROUGH-HOLES REDUCED SHANK - M



ITEM: A2070

ISO thread DIN 13 coarse pitch

Tolerance 6H ISO 2

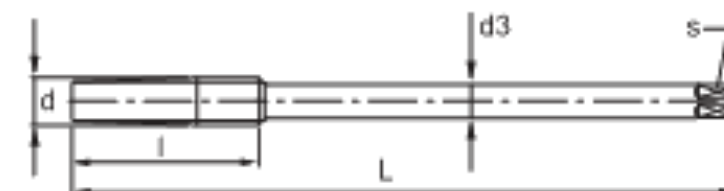
Surface finish Bright

Thread depth ≤ 2XD

Hole type Through

Chamfer form B 18/20

Application Nut tapping



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
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TAP DIN 357

A2070	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2070M4	4 x 0.7	90	25	2.8	2.1	3.3
	A2070M5	5 x 0.8	100	28	3.5	2.7	4.2
	A2070M6	6 x 1	110	32	4.5	3.4	5
	A2070M8	8 x 1.25	125	40	6	4.9	6.8

A2070	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2070M10	10 x 1.5	140	45	7	5.5	8.5
	A2070M12	12 x 1.75	180	50	9	7	10.2
	A2070M14	14 x 2	200	56	11	g	12
	A2070M16	16 x 2	209	63	12		14