

KERFOLG **HAND TAP 3-PIECE SET - M**



ITEM: A2814

ISO thread DIN 13 coarse pitch

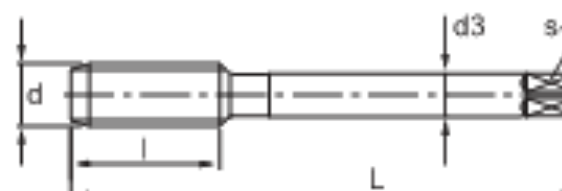
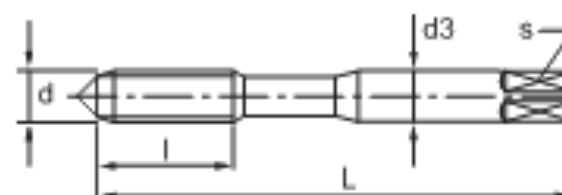
Tolerance ISO 6H

Surface finish	Bright
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Hole type	Blind and through
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Chamfer form	C 2/3
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Application	Steel and non ferrous materials with $R \leq 850/\text{mm}^2$
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< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
●	●		○	○		○	●	●		●	●				

TAP DIN 352

A2814	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2814M2	2 x 0,4	36	7,5	2,8	2,1	1,6
	A2814M2,5	2,5 x 0,45	40	14,5	2,9		2,05
	A2814M3	3 x 0,5		10	3,5		2,7
	A2814M3,5	3,5 x 0,6	45	11	4	3	2,9

A2814	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2814M4	4 x 0,7	45	12	4,5	3,4	3,3
	A2814M4,5	4,5 x 0,75	50	13	6	4,9	3,7
	A2814M5	5 x 0,8		14			4,2
	A2814M6	6 x 1		16			5

TAP DIN 352

A2814	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2814M7	7 x 1	56	19	6	4,9	6
	A2814M8	8 x 1,25	63	22			6.8
	A2814M9	9 x 1,25			7	5,5	7,8
	A2814M10	10 x 1,5	70	24			8.5
	A2814M12	12 x 1,75	75	29	9	7	10.2
	A2814M14	14 x 2			11	9	12
	A2814M16	16 x 2	80	32			14

A2814	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2814M18	18 x 2,5	95	40	14	11	15.5
	A2814M20	20 x 2,5			16	12	17.5
	A2814M22	22 x 2,5	100	38	18	14,5	19,5
	A2814M24	24 x 3	110				21
	A2814M27	27 x 3	100		20	16	24
	A2814M30	30 x 3,5	125	45	22	18	26,5

Related products

ADJUSTABLE TAP WRENCHES STEEL BODY

Tech. Code	Width	Square mm	For tap M
F82121	1	2.1-5.5	2 - 10
F82122	2	3.4-9	4 - 14
F82123	3	4.9-12	5 - 20
F82124	4	5.5-16	9 - 27

Product available in index F