

KERFOLG HAND TAP 3-PIECE SET FOR HARDENED - M

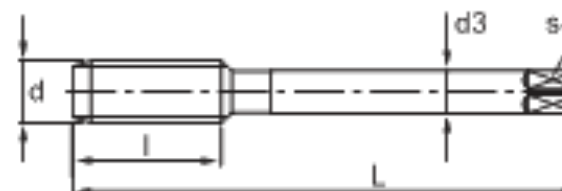
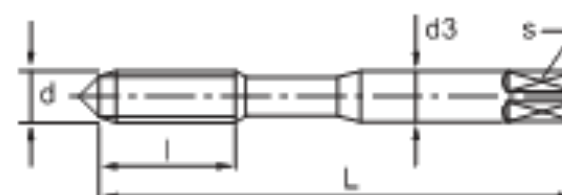


ITEM: A2818

ISO thread DIN 13 coarse pitch

Tolerance ISO 2 6H
 Surface finish Bright
 Hole type Blind and through
 Chamfer form C 2/3
 Application All materials

HD



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
●	●		●	●		●	●	●	●	●				●	

TAP DIN 352

A2818	Tech. Code	d x p mm	L mm	l mm	d3 mm	S mm	Tapping hole mm
	A2818M2	2 x 0,4	36	7,5	2,8	2,1	1,6
	A2818M2,5	2,5 x 0,45	40	9	3,5	2,7	2,05
	A2818M3	3 x 0,5	45	11	4	3	2,5
	A2818M3,5	3,5 x 0,6	45	11	4	3	2,9

A2818	Tech. Code	d x p mm	L mm	l mm	d3 mm	S mm	Tapping hole mm
	A2818M4	4 x 0,7	45	12	4,5	3,4	3,3
	A2818M5	5 x 0,8	50	14	6	4,9	4,2
	A2818M6	6 x 1	56	16	6	4,9	5

TAP DIN 352

A2818	Tech. Code	d x p mm	L mm	l mm	d3 mm	S mm	Tapping hole mm
	A2818M8	8 x 1,25	63	22	6	4,9	6,8
	A2818M10	10 x 1,5	70	24	7	5,5	8,5
	A2818M12	12 x 1,75	75	28	9	7	10,2

A2818	Tech. Code	d x p mm	L mm	l mm	d3 mm	S mm	Tapping hole mm
	A2818M16	16 x 2	80	32	12	9	14
	A2818M20	20 x 2,5	95	34	16	12	17,5

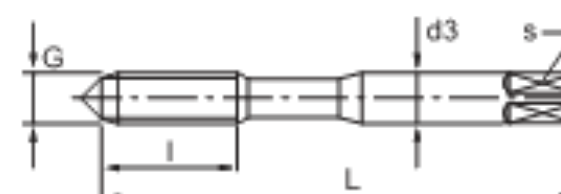
KERFOLG HAND TAP 2-PIECE SET - BSP



ITEM: A2825

Cylindrical BSP thread

Tolerance ISO 5969
 Surface finish Bright
 Hole type Blind and through
 Chamfer form C 2/3
 Application Steel and non ferrous materials with $R \leq 850/\text{mm}^2$



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
●	●		○			○	○	○	○	○	○			○	

TAP DIN 5157

A2825	Tech. Code	G	TPI	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2825GAS1/8	1/8"	28	63	18	7	5,5	8,8
	A2825GAS1/4	1/4"	19	70	20	11	9	11,8
	A2825GAS3/8	3/8"				12		15,25
	A2825GAS1/2	1/2"	14	80	22	16	12	19

A2825	Tech. Code	G	TPI	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2825GAS5/8	5/8"	14	80	22	18	14,5	21
	A2825GAS3/4	3/4"				20	16	24,5
	A2825GAS7/8	7/8"				22	18	28,25
	A2825GAS1	1"	11	100	25	25	20	30,75