

COMBINATION DRILL TAP - M



ITEM: A2840

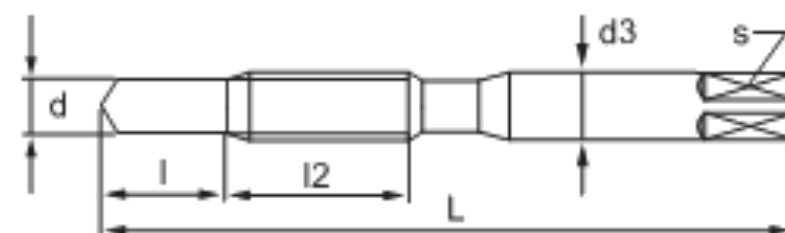
ISO thread DIN 13 coarse pitch

Tolerance 6H ISO 2

Surface finish Bright

Hole type Through

Application General application



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
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MANUFACTURING STANDARD

A2840	Tech. Code	d x p mm	L mm	l mm	l2 mm	d3 mm	s mm	Drill bit mm
	A2840M3	3 x 0.5	65	17	10	3.5	2.7	2.5
	A2840M4	4 x 0.7	68	20	11	4.5	3.4	3.3
	A2840M5	5 x 0.8	78	25		6	4.9	4.2
	A2840M6	6 x 1	84	25	13			5

A2840	Tech. Code	d x p mm	L mm	l mm	l2 mm	d3 mm	s mm	Drill bit mm
	A2840M8	8 x 1.25	100	32	14	6	4.9	6.8
	A2840M10	10 x 1.5	108	39	15	7	5.6	8.5
	A2840M12	12 x 1.75	120	25	17	9	7	10.2

KERFOLG® RIGHT-HAND FIXED DIE - M



ITEM: A2910

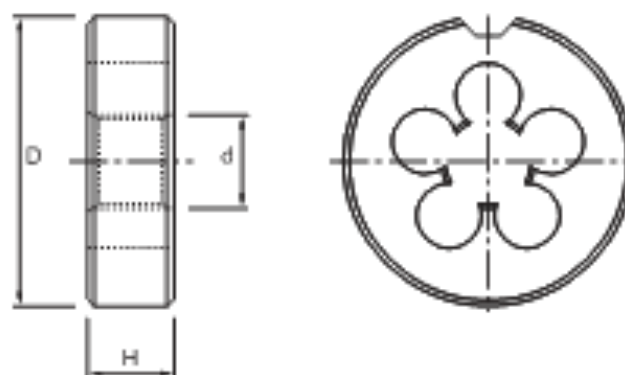
ISO - DIN 13 coarse and fine pitch metric thread

Tolerance 6g

Execution Spiral lapped point
Backed-off lapped threads

Surface finish Bright

Application General application



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
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DIE DIN 22568

A2910	Tech. Code	d x p mm	D mm	H mm
	A2910M2	M 2 x 0.4	16	5
	A2910M2,5	M 2.5 x 0.45		
	A2910M3	M 3 x 0.5		
	A2910M3,5	M 3.5 x 0.6	20	7
	A2910M4	M 4 x 0.7		
	A2910M5	M 5 x 0.8		
	A2910M6	M 6 x 1		
	A2910M7	M 7 x 1		
	A2910M8	M 8 x 1.25	25	9
	A2910M9	M 9 x 1.25		
	A2910M10	M 10 x 1.5		
	A2910M11	M 11 x 1.5	30	11

A2910	Tech. Code	d x p mm	D mm	H mm
	A2910M12	M 12 x 1.75	38	14
	A2910M14	M 14 x 2		
	A2910M16	M 16 x 2		
	A2910M18	M 18 x 2.5	45	18
	A2910M20	M 20 x 2.5		
	A2910M22	M 22 x 2.5		
	A2910M24	M 24 x 3	55	22
	A2910M27	M 27 x 3		
	A2910M30	M 30 x 3.5		
	A2910M33	M 33 x 3.5	65	25
	A2910M36	M 36 x 4		
	A2910M39	M 39 x 4	75	30