

KERFOLG® THREAD MILLING CUTTER 2XD - M-MF

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ITEM: A3013

ISO thread DIN13 coarse and fine pitch

Material Carbide micro-grain
Helix 10° right
Tolerance on diam. D e8
Surface treatment WIND +
Threading Internal. Possible to produce non precise external thread

Application Threading on materials up to 45HRC



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●

THREAD MILLING CUTTER NDF

A3013	Tech. Code	Pitch mm	M	MF	D mm	d mm	I mm	L mm	Z
	A3013M050D04,5	0.50	-	MF6	4.50		12		
	A3013M070D03,1	0.70	M4	-	3.10		8		
	A3013M075D04,5	0.75	-	MF6	4.50				
	A3013M080D04	0.80	M5	-	4.00		12	55	
	A3013M100D04,5		M6-M7	-	4.50				
	A3013M100D06	1.00	-	MF8	6.00		15		
	A3013M100D08		-	MF10	8.00	8	20		
	A3013M125D06	1.25	M8-M9	-	6.00	6	15	66	
	A3013M125D08		-	MF12	8.00	8	20		
	A3013M150D08	1.50	M10-M11	-					

A3013	Tech. Code	Pitch mm	M	MF	D mm	d mm	I mm	L mm	Z
	A3013M150D10	1.50	-	MF14	10	10	25	80	4
	A3013M150D12		-	MF16	12	12	30	82	
	A3013M175D08	1.75	M12	-	8	8	20	66	3
	A3013M200D10		M14	-	10	10	25	80	
	A3013M200D12	2.00	M16	-	12	12	30	82	4
	A3013M200D14		-	MF18	14	14	35		
	A3013M200D16		-	MF20	16	16	40		5
	A3013M250D14	2.50	M18	-	14	14	35		4
	A3013M250D16		M20	-	16	16	40		5

KERFOLG® THREAD MILLING CUTTER 2XD - BSP

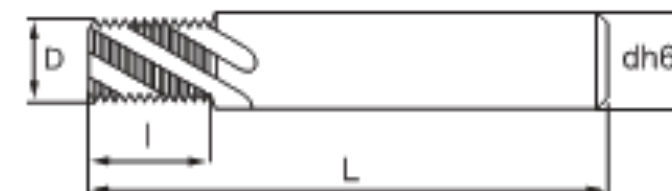
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ITEM: A3016

G (BSPP) - For cylindrical BSP threads

Material Micro-grain solid carbide
Helix 10° right
Tolerance on diam. D e8
Surface Treatment WIND +
Threading Non precise internal and external
Application Threading on materials up to 45HRC



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●

THREAD MILLING CUTTER NDF

A3016	Tech. Code	TPI	Diameter G (BSPP)	D mm	d ø mm	I mm	L mm	Z
	A3016G28D08	28	1/8	8	8	20	66	3
	A3016G19D10		1/4	10	10	25	80	
	A3016G19D14	19	3/8	14	14	35	100	4

A3016	Tech. Code	TPI	Diameter G (BSPP)	D mm	d ø mm	I mm	L mm	Z
	A3016G14D16		1/2	16	16		100	
	A3016G14D20	14	5/8 - 3/4 - 7/8	20	20	40		5
	A3016G11D20	11	>1				110	