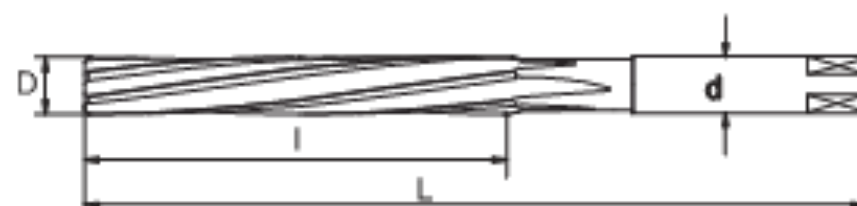


HAND REAMERS



ITEM: A6010

Material HSS
Standard DIN 206B
Tolerance H7
Flutes Spiral 7° - 8° - cutting right-hand
Surface finish Bright
Application H7-reaming on all materials



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Ti6Al4V	HTA	< 45	< 60	< 65
●	●	○	●	○		●	●	●	○						

REAMER DIN 206 B

Tech. Code	D mm	L mm	I mm	d mm
A60102	2.00	50	25	2
A60102,5	2.50	58	29	2.5
A60103	3.00	62	31	3
A60103,5	3.50	71	35	3.5
A60104	4.00	76	38	4
A60104,5	4.50	81	41	4.5
A60105	5.00	87	44	5
A60106	6.00	93	47	6
A60107	7.00	107	54	7
A60108	8.00	115	58	8
A60109	9.00	124	62	9

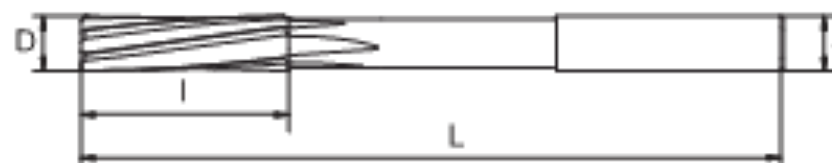
Tech. Code	D mm	L mm	I mm	d mm
A601010	10.00	133	66	10
A601011	11.00	142	71	11
A601012	12.00	152	76	12
A601013	13.00			13
A601014	14.00	163	81	14
A601015	15.00			15
A601016	16.00	175	87	16
A601017	17.00			17
A601018	18.00	188	93	18
A601020	20.00	201	100	20

MACHINE REAMERS



ITEM: A6015

Material HSSE
Standard DIN 212D
Tolerance H7
Flutes Spiral 7° - 8° - cutting right-hand
Surface finish Bright
Application H7-reaming on all materials



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Ti6Al4V	HTA	< 45	< 60	< 65
●	●	○	●	○		●	●	●	○	○	○	○	○		

REAMER DIN 212 D

Tech. Code	D mm	L mm	I mm	d mm
A60151,5	1.50	40	8	1.5
A60152	2.00	49	11	2
A60152,5	2.50	57	14	2.5
A60152,6	2.60			2.6
A60152,7	2.70	61	15	2.7
A60153	3.00			3
A60153,1	3.10	65	16	3.1
A60153,2	3.20			3.2
A60153,4	3.40	70	18	3.4
A60153,5	3.50			3.5
A60154	4.00	75	19	4
A60154,2	4.20			
A60154,3	4.30	80	21	4.5
A60154,5	4.50			
A60154,8	4.80			
A60154,9	4.90	86	23	5
A60155	5.00			
A60155,1	5.10			
A60155,2	5.20	93	26	5.6
A60155,4	5.40			
A60155,5	5.50			
A60156	6.00	101	28	
A60156,1	6.10			6.3

Tech. Code	D mm	L mm	I mm	d mm
A60156,2	6.20	101	28	6.3
A60156,5	6.50			
A60156,6	6.60			
A60157	7.00	109	31	7.1
A60157,5	7.50			
A60157,8	7.80	117	33	8
A60158	8.00			
A60158,5	8.50			
A60158,8	8.80	125	36	9
A60159	9.00			
A60159,5	9.50			
A60159,8	9.80	133	38	
A601510	10.00			
A601510,5	10.50			
A601511	11.00	142	41	10
A601512	12.00	151	44	
A601512,5	12.50			
A601513	13.00			
A601514	14.00	160	47	
A601514,5	14.50	162	50	12.5
A601515	15.00			
A601516	16.00	170	52	