

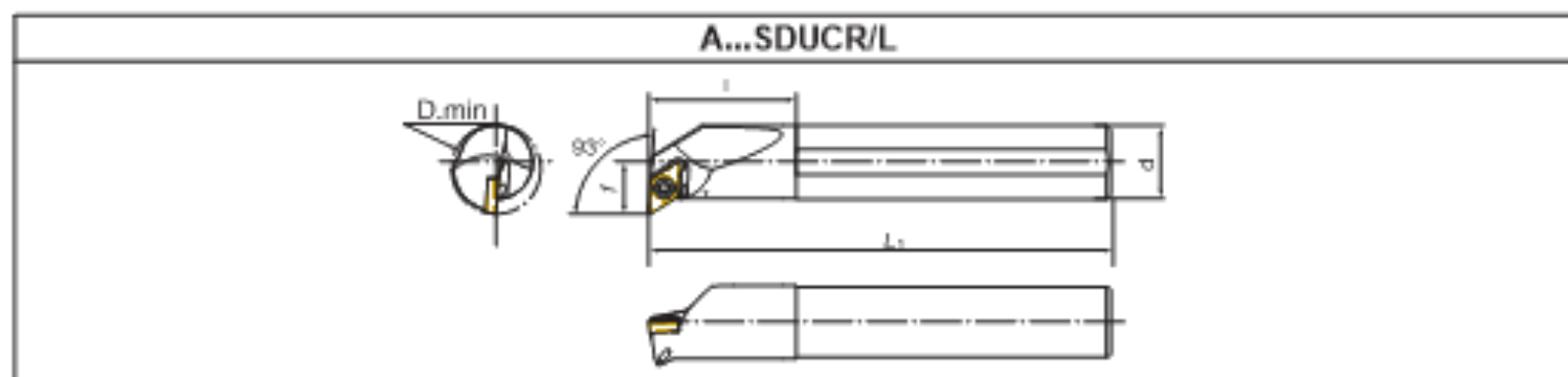
KERFOLG® INTERNAL TURNING TOOLHOLDERS - POSITIVE INSERTS - D SHAPE

Turn



ITEM: B1U25

Material Steel
Clamping system S (Screw)
Application Internal turning



									SPARE PARTS INCLUDED				
	Tech. Code	Description	D min mm	d mm	f mm	L1 mm	l mm	Inserts	Insert screw	Screwdriver	Shim	Shim screw	
A...SDUCR/L	B1U25R1007	A10K SDUCR 07	13,5	10	7	125	15	DC...0702..	BRICA147	BRICA002	/	/	
	B1U25R1207	A12L SDUCR 07	16	12	9	140	20						
	B1U25R1607	A16Q SDUCR 07	20	16	11	180	27						
	B1U25R2011	A20R SDUCR 11	25	20	13	200	33,8	DC...11T3..	BRICA148	BRICA004	BRICA152	BRICA145	
	B1U25R2511	A25R SDUCR 11	32	25	17		35,8						
	B1U25R3211	A32S SDUCR 11	40	32	22		250		18,5				
	B1U25R4011	A40T SDUCR 11	49	40	27	300		DC...0702..	BRICA147	BRICA002	/	/	
	B1U25L1007	A10K SDUCL 07	13,5	10	7	125	15						
	B1U25L1207	A12L SDUCL 07	16	12	9	140	20						
	B1U25L1607	A16Q SDUCL 07	20	16	11	180	27	DC...11T3..	BRICA148	BRICA004	BRICA152	BRICA145	
	B1U25L2011	A20R SDUCL 11	25	20	13	200	33,8						
	B1U25L2511	A25R SDUCL 11	32	25	17		35,8						
	B1U25L3211	A32S SDUCL 11	40	32	22		250	18,5	DC...11T3..	BRICA137	BRICA004	BRICA152	BRICA145
	B1U25L4011	A40T SDUCL 11	49	40	27	300							

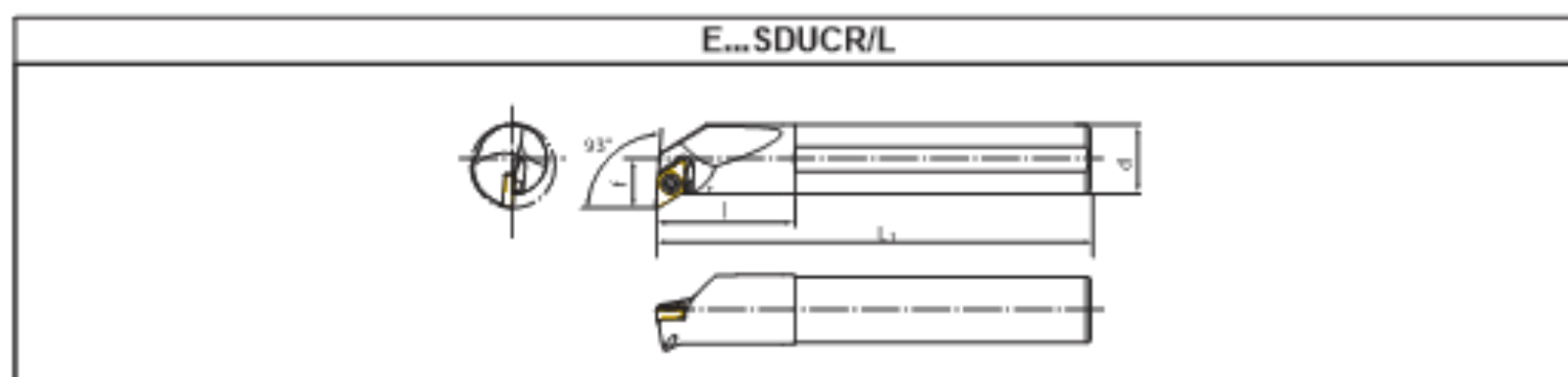
KERFOLG® INTERNAL TURNING TOOLHOLDERS - POSITIVE INSERTS - D SHAPE

Turn



ITEM: B1U23

Material Carbide
Clamping system S (Screw)
Application Internal turning



									SPARE PARTS INCLUDED		
	Tech. Code		Description	D min mm	d mm	f mm	L1 mm	l mm	Inserts	Insert screw	Screwdriver
E...SDUCR/L	B1U23R0807		E08K SDUCR 07	12.5	8	7.5	125	10	DC...0702..	BRICA147	BRICA002
	B1U23R1007		E10K SDUCR 07	13.5	10						
	B1U23R1207		E12M SDUCR 07	15	12						
	B1U23R1607		E16R SDUCR 07	19	16	11	200	16.5			
	B1U23R2011		E20S SDUCR 11	23.5	20	14	250	20.5	DC...11T3..	BRICA148	BRICA004
	B1U23R2511		E25S SDUCR 11	32	25	16		26			
	B1U23L0807		E08K SDUCL 07	12.5	8	7.5	125	10	DC...0702..	BRICA147	BRICA002
	B1U23L1007		E10K SDUCL 07	13.5	10						
	B1U23L1207		E12M SDUCL 07	15	12						
	B1U23L1607		E16R SDUCL 07	19	16	11	200	16.5			
	B1U23L2011		E20S SDUCL 11	23.5	20	14	250	20.5			
	B1U23L2511		E25S SDUCL 11	32	25	16		26			