

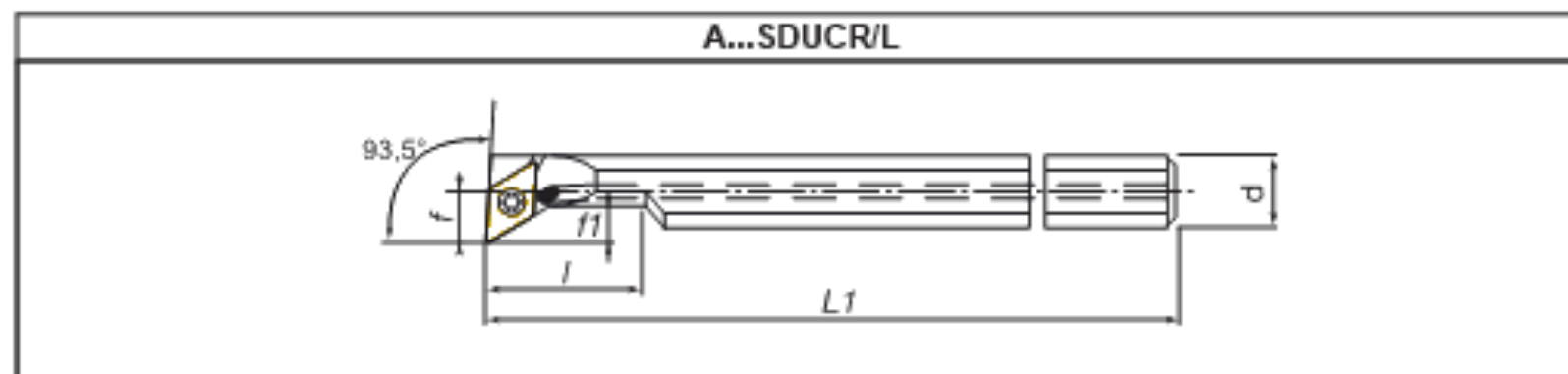
KERFOLG® INTERNAL TURNING TOOLHOLDERS FOR POSITIVE INSERTS - D SHAPE

Turn



ITEM: B1U21

Material Steel
Clamping system S (Screw)
Application Internal turning



										SPARE PARTS INCLUDED		
	Tech. Code		Description	D min. mm	d mm	f1 mm	f mm	L1 mm	l mm	Inserts	Insert screw	Screwdriver
A...SDUCR/L	B1U21R081007		A0810H SDUCR 07	12,5	10	4,4	6,5	100	22,5	DC...0702...	BRICA147	BRICA002
	B1U21L081007		A0810H SDUCL 07									
	B1U21R101207		A1012K SDUCR 07	15,5	12	5,9	9	125	27,5			
	B1U21L101207		A1012K SDUCL 07									
	B1U21L121607		A1216M SDUCL 07	18	16	4,9	11	150	40,5			
	B1U21R121607		A1216M SDUCR 07									

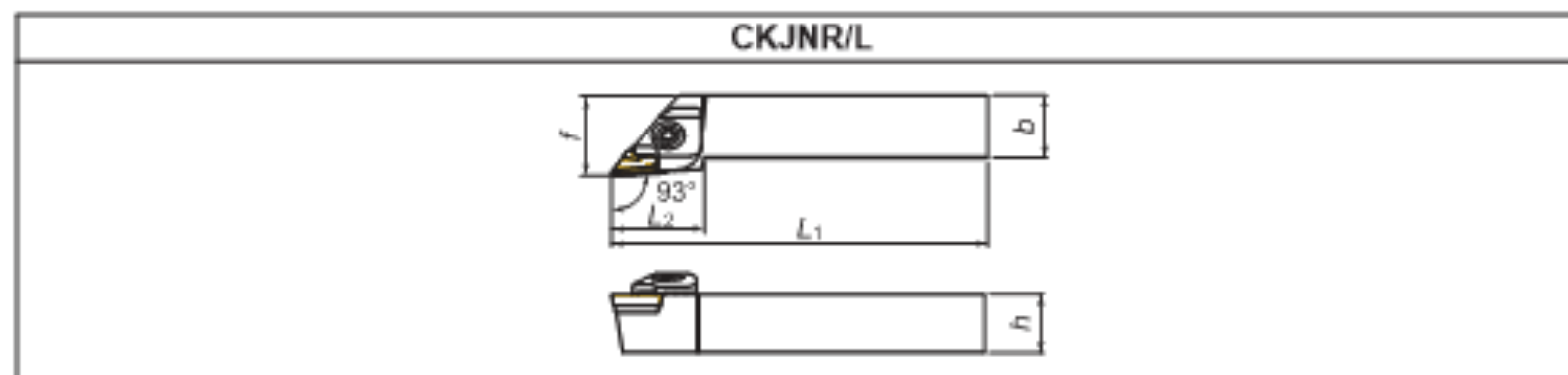
KERFOLG® EXTERNAL TURNING TOOLHOLDERS - POSITIVE INSERTS - K SHAPE

Turn



ITEM: B1U55

Material Steel
Clamping system C (Clamp)
Application External Turning



										SPARE PARTS INCLUDED			
	Tech. Code		Description	b mm	h mm	f mm	L2 mm	L1 mm	Inserts	Clamp	Shim	Spring pin	Shim/clamp screw
CKJNR/L	B1U55L2020K16		CKJNL 2020 K16	20	20	30	34	125	KN..X1604..	BRICA177	BRICA178	BRICA180	BRICA181
	B1U55L2525M16		CKJNL 2525 M16	25	25	32		150					
	B1U55L3232P16		CKJNL 3232 P16	32	32	40		170					
	B1U55R2020K16		CKJNR 2020 M16	20	20	30		125					
	B1U55R2525M16		CKJNR 2525 M16	25	25	32		150					
	B1U55R3232P16		CKJNR 3232 P16	32	32	40		170					

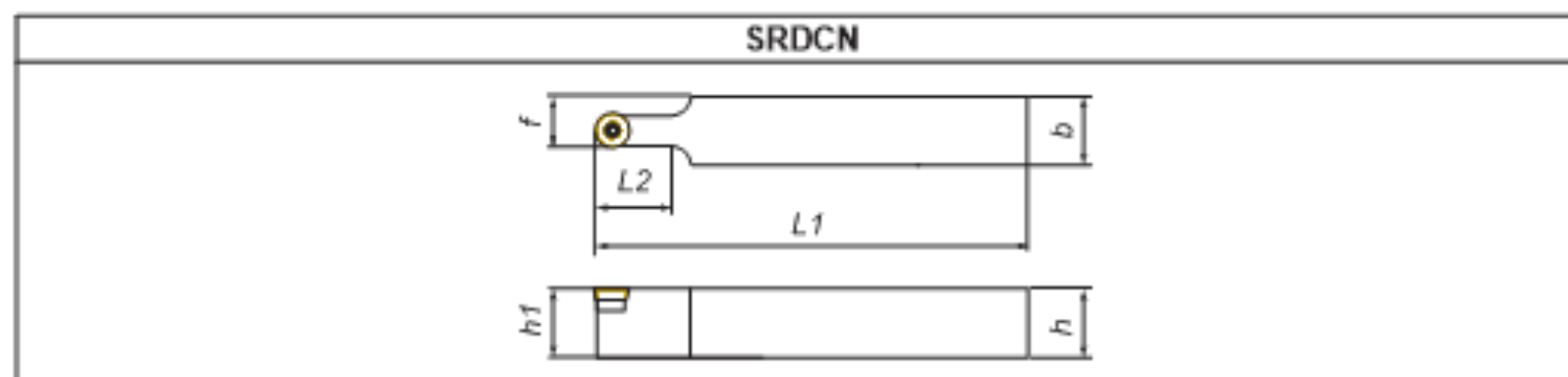
KERFOLG® EXTERNAL TURNING TOOL HOLDERS FOR POSITIVE INSERTS - R SHAPE

Turn



ITEM: B1U58

Material Steel
Clamping system S (Screw)
Application Turning and facing



										SPARE PARTS INCLUDED		
	Tech. Code		Description	b mm	h mm	f mm	L2 mm	L1 mm	Inserts	Insert screw	Screwdriver	Clamp
SRDCN	B1U58N2020K08		SRDCN 2020 K08	20	20	14,0	16,4	125	RC..0803MO	BRICA237	BRICA002	/
	B1U58N2525M08		SRDCN 2525 M08	25	25	16,5		150				
	B1U58N2020K10		SRDCN 2020 K10	20	20	15,0	20,3	125	RC..1003MO	BRICA010	BRICA004	BRICA145
	B1U58N2525M10		SRDCN 2525 M10	25	25	17,5		150				
	B1U58N2020K12		SRDCN 2020 K12	20	20	16,0		125	RC..1204MO			
	B1U58N2525M12		SRDCN 2525 M12	25	25	18,5		150				