

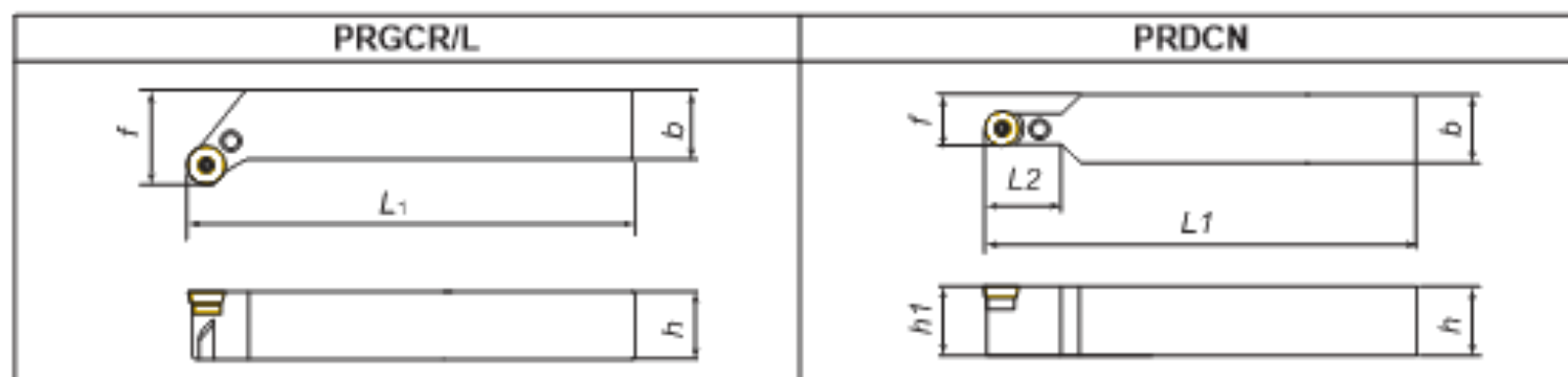
KERFOLG® EXTERNAL TURNING TOOLHOLDERS FOR POSITIVE INSERTS - R SHAPE

Turn



ITEM: B1U60 - B1U62

Material Steel
Clamping system P (lever)
Application External turning



									SPARE PARTS INCLUDED			
	Tech. Code	Description	b mm	h mm	f mm	L1 mm	Inserts	Clamp	Shim	Spring pin	Clamp screw	
PRGCR/L	B1U60R3225P16	PRGCR 3225 P16	25	32	32	170	RC...1606MO	BRICA040	BRICA044	BRICA046	BRICA048	
	B1U60L3225P16	PRGCL 3225 P16	25		32							
	B1U60R3232P20	PRGCR 3232 P20	32	40	RC...2006MO		BRICA042	BRICA045	BRICA021	BRICA050		
	B1U60L3232P20	PRGCL 3232 P20										
									SPARE PARTS INCLUDED			
	Tech. Code	Description	b mm	h mm	f mm	L1 mm	L2 mm	Inserts	Clamp	Shim	Spring pin	Clamp screw
	B1U62N3225P16	PRDCN 3225 P16	32	25	20,4	170	34	RC...1606MO...	BRICA040	BRICA044	BRICA046	BRICA049
	B1U62N3232P20	PRDCN 3232 P20		32	25,9		40	RC...2006MO...	BRICA042	BRICA045	BRICA021	BRICA050

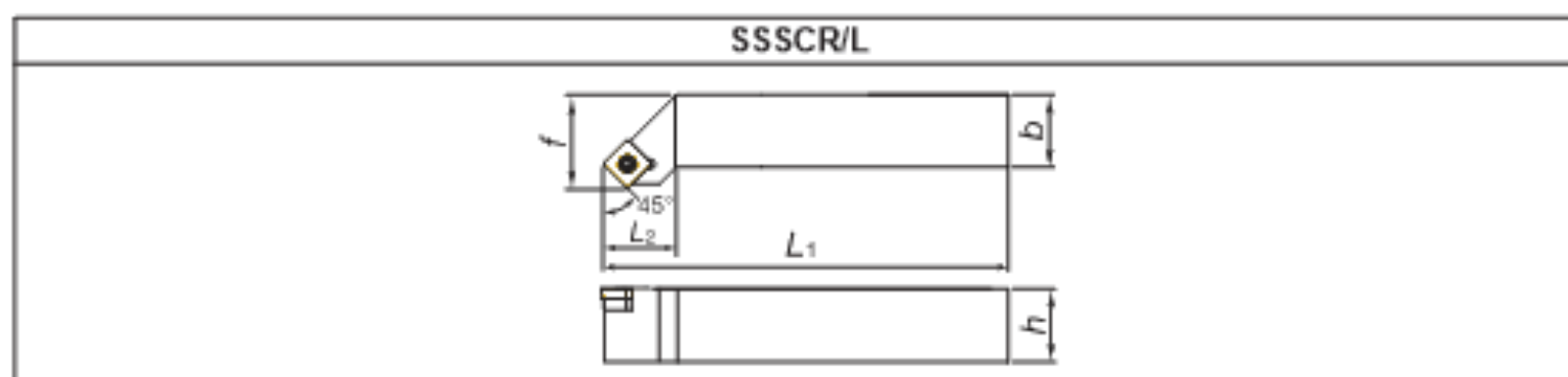
KERFOLG® EXTERNAL TURNING TOOLHOLDERS - POSITIVE INSERTS - S SHAPE

Turn



ITEM: B1U38

Material Steel
Clamping system S (Screw)
Application Turning and chamfering



										SPARE PARTS INCLUDED			
	Tech. Code	Description	b mm	h mm	f mm	L2 mm	L1 mm	Inserts	Insert screw	Screwdriver	Shim	Shim screw	
SSSCR/L	B1U38L1616H12	SSSCL 1616 H12	16	16	20	26	100	SC..1204..	BRICA149	BRICA004	BRICA175	BRICA146	
	B1U38L2020K12	SSSCL 2020 K12	20	20	25	26,7	125						
	B1U38L2525M12	SSSCL 2525 M12	25	25	32	25	150						
	B1U38R1616H12	SSSCR 1616 H12	16	16	20	26	100						
	B1U38R2020K12	SSSCR 2020 K12	20	20	25	26,7	125						
	B1U38R2525M12	SSSCR 2525 M12	25	25	32	25	150						

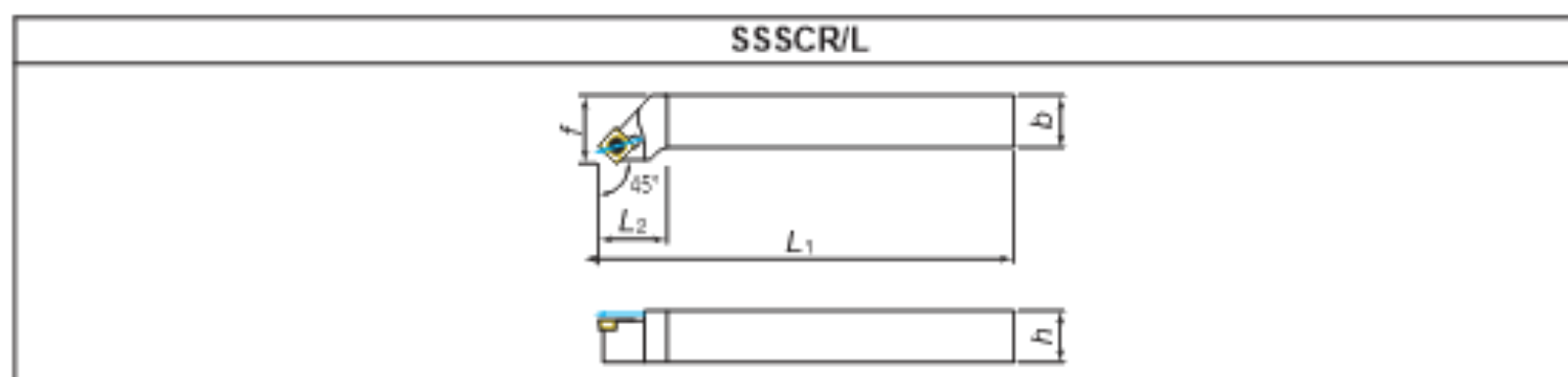
KERFOLG® EXTERNAL TURNING TOOLHOLDERS - POSITIVE INSERTS - S SHAPE

Turn



ITEM: B1U45

Material Steel
Clamping system Screw
Application External Turnings, Facing and Chamfers



Connector 1/8" G included

										SPARE PARTS INCLUDED			
	Tech. Code		Description	b mm	h mm	f mm	L2 mm	L1 mm	Inserts	Insert screw	Screwdriver	Support	Support screw
SSSCR/L	B1U45L1616H09		SSSCL 1616 H09 IK G1/8	16	16	20	20	100	SC..09T3..	BRICA137	BRICA004	BRICA257	BRICA145
	B1U45L2020K09		SSSCL 2020 K09 IK G1/8	20	20	25		125					
	B1U45L2525M12		SSSCL 2525 M12 IK G1/8	25	25	32	25	150	SC..1204..	BRICA149		BRICA175	BRICA146
	B1U45R1616H09		SSSCR 1616 H09 IK G1/8	16	16	20	20	100	SC..09T3..	BRICA137		BRICA257	BRICA145
	B1U45R2020K09		SSSCR 2020 K09 IK G1/8	20	20	25		125					
	B1U45R2525M12		SSSCR 2525 M12 IK G1/8	25	25	32	25	150	SC..1204..	BRICA149		BRICA175	BRICA146