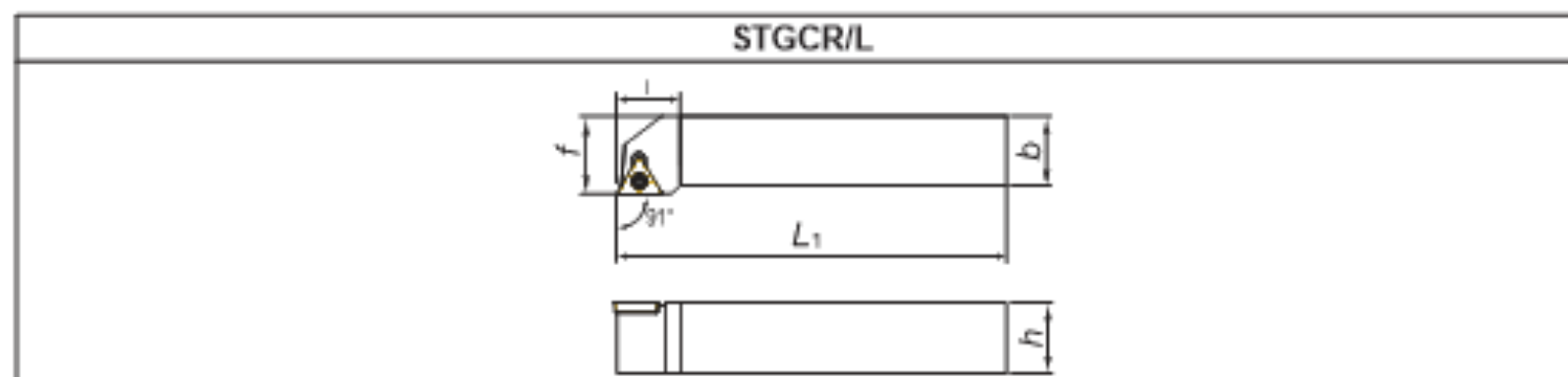




ITEM: B1U31

Material Steel
 Clamping system S (Screw)
 Application Turning and facing



									SPARE PARTS INCLUDED				
	Tech. Code		Description	b mm	h mm	f mm	L2 mm	L1 mm	Inserts	Insert screw	Screwdriver	Shim	Shim screw
STGCR/L	B1U31R1616H16		STGCR 1616 H16	16	16	20	22	100	TC..16T3..	BRICA137	BRICA004	BRICA051	BRICA145
	B1U31R2020K16		STGCR 2020 K16	20	20	25		125					
	B1U31R2525M16		STGCR 2525 M16	25	25	32	23	150					
	B1U31L1616H16		STGCL 1616 H16	16	16	20	22	100					
	B1U31L2020K16		STGCL 2020 K16	20	20	25		125					
	B1U31L2525M16		STGCL 2525 M16	25	25	32	23	150					

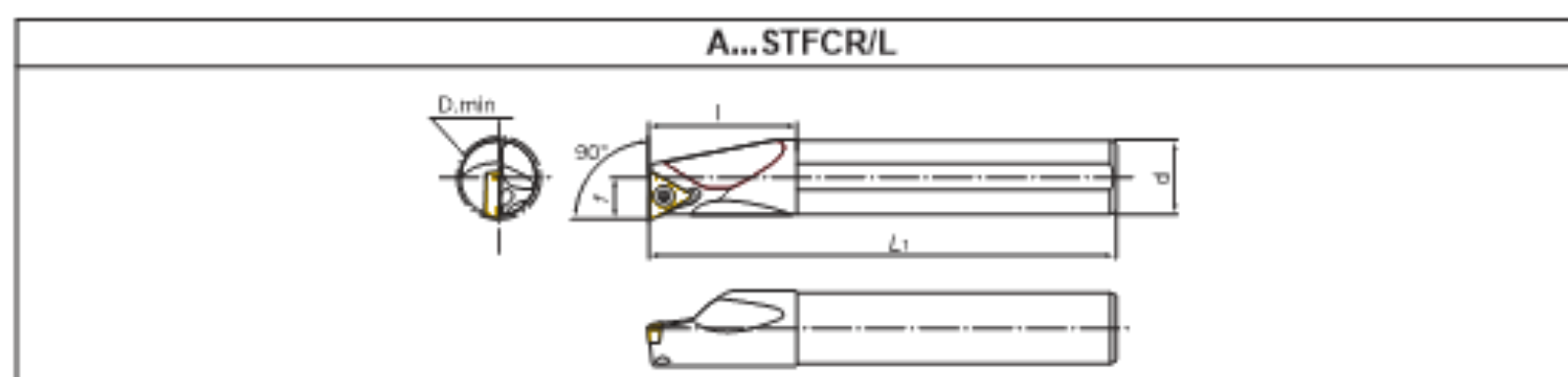
KERFOLG INTERNAL TURNING TOOLHOLDERS - POSITIVE INSERTS - T SHAPE

Turn



ITEM: B1U35

Material Steel
 Clamping system S (Screw)
 Application Internal turning



									SPARE PARTS INCLUDED				
	Tech. Code	Description	D min mm	d mm	f mm	L1 mm	l mm	Inserts	Insert screw	Screwdriver	Shim	Shim screw	
A...STFCR/L	B1U35R1011	A10K STFCR 11	13	10	7	125	22,8	TC..1102..	BRICA147	BRICA002	/	/	
	B1U35R1211	A12L STFCR 11	16	12	9	140	26,5						
	B1U35R1611	A16Q STFCR 11	20	16	11	180	26,7						
	B1U35R2016	A20R STFCR 16	25	20	13	200	36,6	TC..16T3..	BRICA148	BRICA004	BRICA153	BRICA145	
	B1U35R2516	A25R STFCR 16	32	25	17		41						
	B1U35R3216	A32S STFCR 16	40	32	22	250	34,6		BRICA137				
	B1U35R4016	A40T STFCR 16	49	40	27	300	37,5						
	B1U35L1011	A10K STFCL 11	13	10	7	125	22,8	TC..1102..	BRICA147	BRICA002	/	/	
	B1U35L1211	A12L STFCL 11	16	12	9	140	26,5						
	B1U35L1611	A16Q STFCL 11	20	16	11	180	26,7						
	B1U35L2016	A20R STFCL 16	25	20	13	200	36,6	TC..16T3..	BRICA148	BRICA004	BRICA153	BRICA145	
	B1U35L2516	A25R STFCL 16	32	25	17		41						
	B1U35L3216	A32S STFCL 16	40	32	22	250	34,6		BRICA137				
	B1U35L4016	A40T STFCL 16	49	40	27	300	37,5						

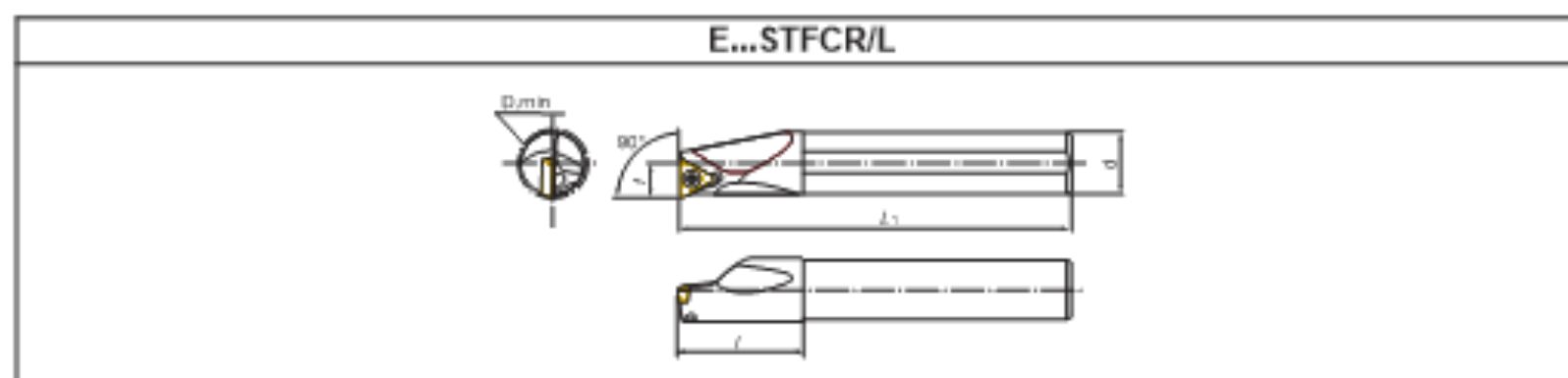
KERFOLG INTERNAL TURNING TOOLHOLDERS FOR POSITIVE INSERTS - T SHAPE

Turn



ITEM: B1U33

Material Carbide
 Clamping system S (Screw)
 Application Internal turning



										SPARE PARTS INCLUDED			
	Tech. Code		Description	D min. mm	d mm	f mm	L1 mm	l mm	Inserts	Insert screw	Screwdriver	Shim	Shim screw
E...STFCR/L	B1U33R1011		E10K STFCR 11	12	10	6	125	16	TC..1102..	BRICA147	BRICA002	/	/
	B1U33L1011		E10K STFCL 11										
	B1U33R1211		E12M STFCR 11	15	12	8	150	20					
	B1U33L1211		E12M STFCL 11										
	B1U33R1611		E16R STFCR 11	19	16	9,5	200	25					
	B1U33L1611		E16R STFCL 11										
	B1U33R2016		E20S STFCR 16	24	20	12	250	32	TC..16T3..	BRICA148	BRICA004		
	B1U33L2016		E20S STFCL 16										
	B1U33R2516		E25S STFCR 16	27	25	13,5		40					
	B1U33L2516		E25S STECL 16										