

						CUTTING DATA								
			Description	Grade	Tech. Code		Depth mm	Feed mm/rev	P	M	K	N	S	H
FINISHING	FF		CNMG 120404-EN-FF	1010	B0C57CNFF10		0,20	0,05	●	●	●			
			CNMG 120408-EN-FF		B0C57CNFF11		1,00	0,10	●	●	●			
							2,00	0,20						
	SF		CNGP 120404-SF	2120	B0C50CNSF10		0,50	0,10		●	●	●	●	
			CNGP 120408-SF		B0C50CNSF11		1,00	0,15		●	●	●	●	
			CNGP 120412-SF		B0C50CNSF12		2,50	0,25		●	●	●	●	
	CSF		CNMG 120404-CSF	4115	B0C58CNCFS11		0,50 1,00 2,00	0,10 0,15 0,20	●	●				
				4125	B0C58CNCFS12				●	●				
			CNMG 120408-CSF	4115	B0C58CNCFS13				●	●				
			4125	B0C58CNCFS14		●			●					
MEDIUM CUTTING	CM		CNMG 120404-CM	4115	B0C51CNCM10		1,00 2,50 4,00	0,22 0,35 0,44	●	●				
				4125	B0C51CNCM11				●	●				
				4115	B0C51CNCM12				●	●				
			CNMG 120408-CM	4125	B0C51CNCM13				●	●				
				4135	B0C51CNCM14				●	●				
				3120	B0C51CNCM20				●	●				
				4115	B0C51CNCM15				●	●				
				4125	B0C51CNCM16				●	●				
			CNMG 120412-CM	4135	B0C51CNCM17				●	●				
				3120	B0C51CNCM21				●		●			
	SA		CNMG 120404-SA	5110	B0C59CNSA05		0,80 2,00 3,00	0,10 0,20 0,30		●			●	
			CNMG 120408-SA		B0C59CNSA06					●			●	
			CNMG 120404-SA	5115	B0C59CNSA07					●			●	
			CNMG 120408-SA		B0C59CNSA08					●			●	
	SM		CNMG 120404-SM	2125	B0C52CNSM10		1,00	0,22	●	●				
			CNMG 120408-SM		B0C52CNSM11		2,50	0,30	●	●				
							4,20	0,40						
ROUGHING	CR		CNMG 120408-CR	4115	B0C53CNCR08		1,50		●	●				
			CNMG 120412-CR	4125	B0C53CNCR09		3,50		●	●				
						5,00								
	CMR		CNMG 120408-CMR	3120	B0C54CNCMR20		2,00 3,50 5,00	0,30 0,40 0,50	●		●			
			CNMG 120412-CMR		B0C54CNCMR21				●		●			
			CNMG 160612-CMR	4125	B0C54CNCMR10				●	●				
				4135	B0C54CNCMR11				●	●				
				4125	B0C54CNCMR12				●	●				
			CNMG 190616-CMR	4135	B0C54CNCMR13				●	●				
	CM2		CNMM 120408-CM2	4125	B0C40CNCM206		1,70	0,45	●	●				
				4135	B0C40CNCM207		3,50	0,70	●	●				
			CNMM120412-CM2		B0C40CNCM208		6,50	0,95	●	●				
	CCM		CNMM 190612-CCM	4125	B0C55CNCCM10		2,00	0,30	●	●				
			CNMM 190616-CCM		B0C55CNCCM11		6,00	0,50	●	●				
			CNMM 250924-CCM		B0C55CNCCM12		12,00	0,80	●	●				
	CCR		CNMM 250924-CCR	4125	B0C56CNCCR10		2,50	0,35	●	●				
							6,00	0,75						
						12,00	1,20							

Related products

TORQUE INDICATOR SCREWDRIVERS PRE-SET FOR TORX® SCREWS 300 TX

Tech. Code	Ø	Nm	a mm
E663520	TX 20	0,5	65

The products are available in chapter E