

						CUTTING DATA												
			Description	Grade	Tech. Code		Depth mm	Feed mm/rev	P	M	K	N	S	H				
FINISHING	W15		DCGT 11T302L-W15	NS9530	B1D10DCW1505		0,10 0,30 0,50	0,05 0,15 0,30	●									
		DCGT 11T302R-W15	B1D10DCW1506		●													
		DCGT 11T304L-W15	B1D10DCW1507		●													
		DCGR 11T304R-W15	B1D10DCW1508		●													
	PSF		DCMT 070202-PSF	AH725	B1D11DCPSF010				●	●	●		●	●				
		DCMT 070204-PSF	B1D11DCPSF005		●	●			●		●	●						
			T9215	B1D11DCPSF015		●			●	●								
		DCMT 11T302-PSF	AH725	B1D11DCPSF020		●			●	●		●	●					
		DCMT 11T304-PSF		B1D11DCPSF021	●	●			●		●	●						
			T9215	B1D11DCPSF014		●			●	●								
		DCMT 11T308-PSF	AH725	B1D11DCPSF022		●			●	●		●	●					
			T9215	B1D11DCPSF013		●			●	●								
		MEDIUM CUTTING	PSS		DCMT 070204-PSS	T9215			B1D12DCPSS032		0,50 1,50 2,50	0,08 0,15 0,30	●	●	●			
				T9225					B1D12DCPSS035	●			●	●				
T6120	B1D12DCPSS005						●											
T6130	B1D12DCPSS006						●											
AH725	B1D12DCPSS007			●			●	●		●			●					
DCMT 070208-PSS	T9215			B1D12DCPSS034		●	●	●										
	T6120			B1D12DCPSS016		●												
DCMT 11T304-PSS	T9215			B1D12DCPSS031		●	●	●										
	T6120			B1D12DCPSS009		●												
	T6130			B1D12DCPSS010		●												
DCMT 11T308-PSS	AH725			B1D12DCPSS020		●	●	●		●			●					
				B1D12DCPSS026	●	●	●		●	●								
	T9215			B1D12DCPSS033		●	●	●										
	T9225			B1D12DCPSS036		●	●	●										
	T6120		B1D12DCPSS018		●													
	T6130		B1D12DCPSS011		●													
	JS			DCGT 070201N-JS	AH725	B1D13DCJS005		1,00 1,50 3,00	0,02 0,08 0,20	●	●	●		●	●			
DCGT 070202N-JS			B1D13DCJS006	●		●	●				●	●						
DCGT 11T301N-JS			B1D13DCJS007	●		●	●				●	●						
DCGT 11T302N-JS			B1D13DCJS008	●		●	●				●	●						
DCGT 11T304N-JS			B1D13DCJS009	●		●	●				●	●						
PM			DCMT 070204-PM	T9215	B1D21DCPM021		1,00 2,00 3,00			0,15 0,20 0,30	●	●	●					
				AH725	B1D21DCPM006	●					●	●		●	●			
				T6120	B1D21DCPM007						●							
				T6130	B1D21DCPM008						●							
			DCMT 070208-PM	T9215	B1D21DCPM022						●	●	●					
	AH725			B1D21DCPM016		●		●	●			●	●					
	T6120			B1D21DCPM023		●												
	DCMT 11T304-PM		T9215	B1D21DCPM020		●		●	●									
			AH725	B1D21DCPM010		●		●	●			●	●					
			T6120	B1D21DCPM011		●												
			T6130	B1D21DCPM012		●												
	DCMT 11T308-PM		T9215	B1D21DCPM019		●		●	●									
			AH725	B1D21DCPM013		●		●	●			●	●					
		T6120	B1D21DCPM014		●													
		T6130	B1D21DCPM015		●													

						CUTTING DATA								
			Description	Grade	Tech. Code		Depth mm	Feed mm/rev	P	M	K	N	S	H
MED. CUT.	CMP		KNUX 160405L-CMP	4125	B1K61KNCMP10	2.00 3.00 5.00	0.12 0.16 0.21	●	●					
			KNUX 160405R-CMP		B1K61KNCMP11			●	●					
			KNUX 160410R-CMP	4125	B1K61KNCMP12			●	●					
			KNUX 160410L-CMP		B1K61KNCMP13			●	●					