

						CUTTING DATA								
			Description	Grade	Tech. Code		Depth mm	Feed mm/rev	P	M	K	N	S	H
MEDIUM CUTTING	CMP		RCMT 0803MO-CMP	4135	B1R62RCCMP05		2,00	0,12	●	●				
			RCMT 1003MO-CMP		B1R62RCCMP06		3,00	0,16	●	●				
			RCMT 1204MO-CMP		B1R62RCCMP07		5,00	0,21	●	●				
	CLP		RCMT 1606MOSN-CLP	4125	B1R65RCCLP05		3,20 5,50 7,20	0,55 0,75 1,00	●	●				
				4135	B1R65RCCLP06				●	●				
				4125	B1R65RCCLP07				●	●				
				4135	B1R65RCCLP08				●	●				
			RCMT 2006MOSN-CLP							●	●			

						CUTTING DATA								
			Description	Grade	Tech. Code		Depth mm	Feed mm/rev	P	M	K	N	S	H
MEDIUM CUTTING	CMP		SCMT 09T304-CMP	4125	B1S55SCCMP10	2,00 3,00 5,00	0,12 0,16 0,21	●	●					
			SCMT 09T308-CMP		B1S55SCCMP18			●	●					
			SCMT 120404-CMP	4135	B1S55SCCMP11			●	●					
				4115	B1S55SCCMP15			●	●					
			SCMT 120408-CMP	4125	B1S55SCCMP12			●	●					
					B1S55SCCMP13			●	●					
				4135	B1S55SCCMP14			●	●					
					B1S55SCCMP17			●	●					
	SMP		SCMT 09T304-SMP	2125	B1S56SCSMP05			●	●					
			SCMT 09T308-SMP		B1S56SCSMP06			●	●					
			SCMT 120404-SMP		B1S56SCSMP07			●	●					
			SCMT 120408-SMP		B1S56SCSMP08			●	●					
			SCMT 120412-SMP		B1S56SCSMP09			●	●					
	AFP		SCGT 09T304FN-AFP	NL10	B1S57SCAFP05	1,50 3,00 6,50	0,20 0,35 0,50				●	●	●	
			SCGT 09T308FN-AFP		B1S57SCAFP06						●	●	●	

						CUTTING DATA								
			Description	Grade	Tech. Code		Depth mm	Feed mm/rev	P	M	K	N	S	H
MEDIUM CUTTING	PS		SCMT 120404-PS	T9215	B1S11SCPS016		0,50 1,50 2,50	0,08 0,18 0,30	●	●	●			
				T9225	B1S11SCPS017				●	●	●			
				T6120	B1S11SCPS007					●				
				T6130	B1S11SCPS008					●				
				AH725	B1S11SCPS009				●	●	●		●	●
			SCMT 120408-PS	T9215	B1S11SCPS015				●	●	●			
				T9225	B1S11SCPS018				●	●	●			
				T6120	B1S11SCPS012					●				
				T6130	B1S11SCPS013					●				
				AH725	B1S11SCPS014				●	●	●		●	●
	PM		SCMT 120408-PM	T9215	B1S12SCPM010		1,00 2,00 3,00	0,15 0,20 0,30	●	●	●			
				T6120	B1S12SCPM011					●				
				T6130	B1S12SCPM012					●				
			SCMT 120412-PM	AH725	B1S12SCPM007				●	●	●		●	●
					B1S12SCPM009				●	●	●		●	●