

|                |     |  |                   |       |              | CUTTING DATA |                      |                      |   |   |   |   |   |   |
|----------------|-----|--|-------------------|-------|--------------|--------------|----------------------|----------------------|---|---|---|---|---|---|
|                |     |  | Description       | Grade | Tech. Code   |              | Depth<br>mm          | Feed<br>mm/rev       | P | M | K | N | S | H |
| MEDIUM CUTTING | CMP |  | RCMT 0803MO-CMP   | 4135  | B1R62RCCMP05 |              | 2,00                 | 0,12                 | ● | ● |   |   |   |   |
|                |     |  | RCMT 1003MO-CMP   |       | B1R62RCCMP06 |              | 3,00                 | 0,16                 | ● | ● |   |   |   |   |
|                |     |  | RCMT 1204MO-CMP   |       | B1R62RCCMP07 |              | 5,00                 | 0,21                 | ● | ● |   |   |   |   |
|                | CLP |  | RCMT 1606MOSN-CLP | 4125  | B1R65RCCLP05 |              | 3,20<br>5,50<br>7,20 | 0,55<br>0,75<br>1,00 | ● | ● |   |   |   |   |
|                |     |  |                   | 4135  | B1R65RCCLP06 |              |                      |                      | ● | ● |   |   |   |   |
|                |     |  |                   | 4125  | B1R65RCCLP07 |              |                      |                      | ● | ● |   |   |   |   |
|                |     |  |                   | 4135  | B1R65RCCLP08 |              |                      |                      | ● | ● |   |   |   |   |
|                |     |  | RCMT 2006MOSN-CLP |       |              |              |                      |                      | ● | ● |   |   |   |   |

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|----------------|-----|------|-------------------|-------|--------------|--------------|----------------------|----------------------|---|---|---|---|---|---|
|                |     |      | Description       | Grade | Tech. Code   |              | Depth<br>mm          | Feed<br>mm/rev       | P | M | K | N | S | H |
| MEDIUM CUTTING | CMP |      | SCMT 09T304-CMP   | 4125  | B1S55SCCMP10 |              | 2,00<br>3,00<br>5,00 | 0,12<br>0,16<br>0,21 | ● | ● |   |   |   |   |
|                |     |      | SCMT 09T308-CMP   |       | B1S55SCCMP18 |              |                      |                      | ● | ● |   |   |   |   |
|                |     |      |                   | 4135  | B1S55SCCMP11 |              |                      |                      | ● | ● |   |   |   |   |
|                |     |      | SCMT 120404-CMP   | 4115  | B1S55SCCMP15 |              |                      |                      | ● | ● |   |   |   |   |
|                |     |      |                   | 4125  | B1S55SCCMP12 |              |                      |                      | ● | ● |   |   |   |   |
|                |     |      | SCMT 120408-CMP   |       | B1S55SCCMP13 |              |                      |                      | ● | ● |   |   |   |   |
|                |     |      |                   | 4135  | B1S55SCCMP14 |              |                      |                      | ● | ● |   |   |   |   |
|                |     |      | SCMT 120412-CMP   | 4125  | B1S55SCCMP16 |              |                      |                      | ● | ● |   |   |   |   |
|                |     | 4135 | B1S55SCCMP17      |       | ●            | ●            |                      |                      |   |   |   |   |   |   |
|                | SMP |      | SCMT 09T304-SMP   | 2125  | B1S56SCSMP05 |              | ●                    | ●                    |   |   |   |   |   |   |
|                |     |      | SCMT 09T308-SMP   |       | B1S56SCSMP06 |              | ●                    | ●                    |   |   |   |   |   |   |
|                |     |      | SCMT 120404-SMP   |       | B1S56SCSMP07 |              | ●                    | ●                    |   |   |   |   |   |   |
|                |     |      | SCMT 120408-SMP   |       | B1S56SCSMP08 |              | ●                    | ●                    |   |   |   |   |   |   |
|                |     |      | SCMT 120412-SMP   |       | B1S56SCSMP09 |              | ●                    | ●                    |   |   |   |   |   |   |
|                | AFP |      | SCGT 09T304FN-AFP | NL10  | B1S57SCAFP05 |              | 1,50                 | 0,20                 |   |   |   | ● | ● | ● |
|                |     |      | SCGT 09T308FN-AFP |       | B1S57SCAFP06 |              | 3,00                 | 0,35                 |   |   |   | ● | ● | ● |
|                |     |      |                   |       |              | 6,50         | 0,50                 |                      |   |   |   |   |   |   |

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|----------------|----|--|----------------|-------|--------------|--------------|----------------------|----------------------|---|---|---|---|---|---|
|                |    |  | Description    | Grade | Tech. Code   |              | Depth<br>mm          | Feed<br>mm/rev       | P | M | K | N | S | H |
| MEDIUM CUTTING | PS |  | SCMT 120404-PS | T9215 | B1S11SCPS016 |              | 0,50<br>1,50<br>2,50 | 0,08<br>0,18<br>0,30 | ● | ● | ● |   |   |   |
|                |    |  |                | T9225 | B1S11SCPS017 |              |                      |                      | ● | ● | ● |   |   |   |
|                |    |  |                | T6120 | B1S11SCPS007 |              |                      |                      |   | ● |   |   |   |   |
|                |    |  |                | T6130 | B1S11SCPS008 |              |                      |                      |   | ● |   |   |   |   |
|                |    |  |                | AH725 | B1S11SCPS009 |              |                      |                      | ● | ● | ● |   | ● | ● |
|                |    |  | SCMT 120408-PS | T9215 | B1S11SCPS015 |              |                      |                      | ● | ● | ● |   |   |   |
|                |    |  |                | T9225 | B1S11SCPS018 |              |                      |                      | ● | ● | ● |   |   |   |
|                |    |  |                | T6120 | B1S11SCPS012 |              |                      |                      |   | ● |   |   |   |   |
|                |    |  |                | T6130 | B1S11SCPS013 |              |                      |                      |   | ● |   |   |   |   |
|                |    |  |                | AH725 | B1S11SCPS014 |              |                      |                      | ● | ● | ● |   | ● | ● |
|                | PM |  | SCMT 120408-PM | T9215 | B1S12SCPM010 |              | 1,00<br>2,00<br>3,00 | 0,15<br>0,20<br>0,30 | ● | ● | ● |   |   |   |
|                |    |  |                | T6120 | B1S12SCPM011 |              |                      |                      |   | ● |   |   |   |   |
|                |    |  |                | T6130 | B1S12SCPM012 |              |                      |                      |   | ● |   |   |   |   |
|                |    |  |                | AH725 | B1S12SCPM007 |              |                      |                      | ● | ● | ● |   | ● | ● |
|                |    |  | B1S12SCPM009   |       |              | ●            |                      |                      | ● | ● |   | ● | ● |   |