

KERFOLG TOOLHOLDERS FOR PARTING, GROOVING AND TURNING

DGN...



ITEM: B2U30

Type

Dimension

Clamping system

Application

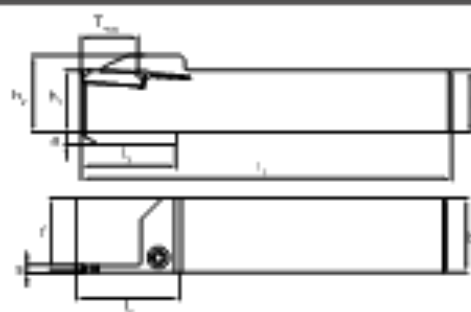
DGN22...

2 - 3 mm

Screw

Grooving, parting and turning

TGE...-DGN



														SPARE PARTS		
	Tech. Code		Description	h mm	b mm	s mm	Tmax mm	h2 mm	l1 mm	l2 mm	l3 mm	f mm	a mm	Inserts	Insert screw	Wrench
TGE...DGN	B2U3016L1202		TGE16L-DGN2202-12	16	16	2	12	25	125	35	24	15,3	4	DGN22...2	BRICA 217	BRICA 219
	B2U3016R1202		TGE16R-DGN2202-12													
	B2U3020L1202		TGE20L-DGN2202-12	20	20	3	12	30	-	19,3		DGN22...3	BRICA 217	BRICA 219		
	B2U3020R1202		TGE20R-DGN2202-12													
	B2U3020L2103		TGE20L-DGN2203-21													
	B2U3020R2103		TGE20R-DGN2203-21													
	B2U3020L1203		TGE20L-DGN2203-12							18,8						
	B2U3020R1203		TGE20R-DGN2203-12													
	B2U3025L1203		TGE25L-DGN2203-12	25	25	3	21	30	-	23,8						
	B2U3025R1203		TGE25R-DGN2203-12													
	B2U3025L2103		TGE25L-DGN2203-21													
	B2U3025R2103		TGE25R-DGN2203-21													

KERFOLG INSERTS FOR PARTING, GROOVING AND TURNING - DOUBLE SIDE



			Description	Degree	Tech. Code		s mm	a max mm	l mm	r mm	T max mm	Tool Holders
GROOVING	G1		DGN22 2.00-0.20-G1	G135	B2T3002G101		2	2,5	22	0,2	20	TGE_22
				G240	B2T3002G102							
				G145	B2T3002G103							
			DGN22 3.00-0.20-G1	G135	B2T3003G101		3					
				G240	B2T3003G102							
				G145	B2T3003G103							
	G01		DGN22 2.00-0.20-G01	G135	B2T3102G0101		2					
				G240	B2T3102G0102							
				G145	B2T3102G0103							
			DGN22 3.00-0.20-G01	G135	B2T3103G0101		3					
				G240	B2T3103G0102							
				G145	B2T3103G0103							
S01		DGN22 2.00-0.20-S01	G145	B2T3202S0101		2						
			G245	B2T3202S0102								
			G145	B2T3203S0101				3				
		DGN22 3.00-0.20-S01	G240	B2T3203S0102								
				B2T3302MD101					2			
				B2T3303MD102								
TURNING	MD1		DGN22 2.00-0.20-MD1	G240	B2T3302MD101			2				
			DGN22 3.00-0.30-MD1		B2T3303MD102				3			
	MP1		DGN22 2.00-1.00-MP1		B2T3402MP101			2				
			DGN22 3.00-1.50-MP1		B2T3403MP102				3			