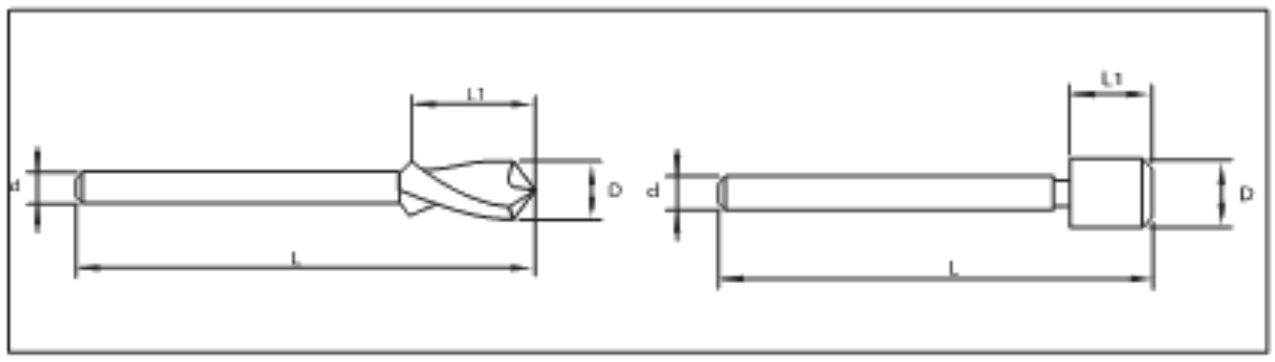
GRANLUND SIZE 1 MODULAR INSERT DRILLS AND PILOTS

ITEM: B8G35



HSS SHORT INSERT DRILLS

Tech. Code		Description	D mm	d mm	L mm	L1 mm
B8G3506,5		1B-06,5	6,5	6,0	95,0	25,0
B8G3506,8		1B-06,8	6,8			
B8G3507		1B-07,0	7,0			
B8G3508		1B-08,0	8,0			
B8G3508,5		1B-08,5	8,5			

Tech. Code		Description	D mm	d mm	L mm	L1 mm
B8G3509		1B-09,0	9,0	6,0	95,0	25,0
B8G3510		1B-10,0	10,0			
B8G3511		1B-11,0	11,0			
B8G3512		1B-12,0	12,0			

As for tips/pilots, be sure the hole is clear before starting any operations with the following tools required.

HSS LONG INSERT DRILLS

Tech. Code		Description	D mm	d mm	L mm	L1 mm
B8G4006,5		1LB-06,5	6,5	6,0	110,0	40,0
B8G4006,8		1LBB-06,8	6,8			
B8G4007		1LB-07,0	7,0			
B8G4008		1LB-0,8,0	8,0			
B8G4008,5		1LB-08,5	8,5			

Tech. Code		Description	D mm	d mm	L mm	L1 mm
B8G4009		1LB-09,0	9,0	6,0	110,0	40,0
B8G4010		1LB-10,0	10			
B8G4011		1LB-11,0	11,0			
B8G4012		1LB-12,0	12,0			

As for insert drills, be sure the insert drill has completely come out before starting any operations with the following tools required.

FIXED (OR SOLID) PILOTS

Tech. Code		Description	D mm	d mm	L mm	L1 mm
B8G4508		1F-08,0	8,0	6,0	80,0	14,0
B8G4508,5		1F-08,5	8,5			
B8G4509		1F-09,0	9,0			
B8G4510		1F-10,0	10,0			
B8G4510,5		1F-10,5	10,5			
B8G4511		1F-11,0	11,0			
B8G4512		1F-12,0	12,0			
B8G4513		1F-13,0	13,0			

Tech. Code		Description	D mm	d mm	L mm	L1 mm
B8G4514		1F-14,0	14,0	6,0	80,0	14,0
B8G4515		1F-15,0	15,0			
B8G4516		1F-16,0	16,0			
B8G4517		1F-17,0	17,0			
B8G4518		1F-18,0	18,0			
B8G4519		1F-19,0	19,0			
B8G4520		1F-20,0	20,0			

As for use with drills, be sure to properly lubricate with either neat oil or emulsion.

ROTATING PILOTS

Tech. Code		Description	D mm	d mm	L mm	L1 mm
B8G5008		1R-08,0	8,0	6,0	80,0	14,0
B8G5008,5		1R-08,5	8,5			
B8G5009		1R-09,0	9,0			
B8G5010		1R-10,0	10,0			
B8G5010,5		1R-10,5	10,5			
B8G5011		1R-11,0	11,0			
B8G5012		1R-12,0	12,0			
B8G5013		1R-13,0	13,0			

Tech. Code		Description	D mm	d mm	L mm	L1 mm
B8G5014		1R-14,0	14,0	6,0	80,0	14,0
B8G5015		1R-15,0	15,0			
B8G5016		1R-16,0	16,0			
B8G5017		1R-17,0	17,0			
B8G5018		1R-18,0	18,0			
B8G5019		1R-19,0	19,0			
B8G5020		1R-20,0	20,0			

As for use with drills, be sure to properly lubricate with either neat oil or emulsion.

SPARE PARTS

	Tech. Code		Version	Description	Denomination
	BRICA190		SSK-20/8190.9120	1WHV-20 1WHV-25	1KV-26
	BRICA191		SSK-22/8191.9122	1WHV-30 1WHV-32	1KV-30