

ER20 SPRING COLLETS - STANDARD

ITEM: ER20S DIN 6499

Standard 0.01

Tech. Code		d1 mm	d3 mm	L mm	Clamping mm	Type
C404020S1		1	20	31.5	0.5	ER20S
C404020S1,5		1.5				
C404020S2		2				
C404020S2,5		2.5				
C404020S3		3			1.0	
C404020S4		4				
C404020S5		5				
C404020S6		6				

Tech. Code	d1 mm	d3 mm	L mm	Clamping mm	Type
C404020S7	7	20	31.5	1.0	ER20S
C404020S8	8				
C404020S9	9				
C404020S10	10				
C404020S11	11				
C404020S12	12				
C404020S13	13	20	31.5	1.0	ER20S

Concentricity precision as indicated in the table, values obtained using chucks with collet pocket with Ra < 0,1 and radial run-out max. 0,001.

KERFOLG

ER20 SPRING COLLETS SET

ITEM: ER20

Complete sets for all diameters, recommended as the best solution for all types of milling operations.

Tech. Code	Type	d mm	Pieces
C411220QBOX	ER20Q - KERFOLG	2 - 2.5 - 3 - 4 - 5 - 6 - 7 - 8 - 9 - 10 - 11 - 12 - 13	13
Tech. Code	Type	d mm	Pieces
C411220SBOX	ER20S - WRK	2 - 2.5 - 3 - 4 - 5 - 6 - 7 - 8 - 9 - 10 - 11 - 12 - 13	13
Tech. Code	Type	d mm	Pieces
C411220SBOX1	ER20S - WRK	4 - 6 - 8 - 10 - 12	5

KERFOLG

ER25 SPRING COLLETS - EXTRA-PRECISE

ITEM: ER25Q DIN 6499

Extra accurate 0.005

Tech. Code		d1 mm	d3 mm	L mm	Clamping mm	Type
C405125Q2		2	25	34	0.5	ER25Q
C405125Q2,5		2.5				
C405125Q3		3				
C405125Q4		4				
C405125Q5		5				
C405125Q6		6				
C405125Q7		7				
C405125Q8		8				
					1.0	

Tech. Code	d1 mm	d3 mm	L mm	Clamping mm	Type
C405125Q9	9	25	34	1.0	ER25Q
C405125Q10	10				
C405125Q11	11				
C405125Q12	12				
C405125Q13	13				
C405125Q14	14				
C405125Q15	15	25	34	1.0	ER25Q
C405125Q16	16				

Concentricity precision as shown in the table of values obtained by using a chucks having Ra<0,1 plier seat and max eccentricity of 0,001.

ER25 SPRING COLLETS - EXTRA-PRECISE

ITEM: ER25AA DIN 6499 WITH HARD TOUCH COATING

Tech. Code	d1 max mm	d1 min mm	d3 mm	L mm	Type
C405325AA2	2	1	25	34	ER25AA
C405325AA3	3	2			
C405325AA4	4	3			
C405325AA5	5	4			
C405325AA6	6	5			
C405325AA7	7	6			
C405325AA8	8	7	25	34	ER25AA
C405325AA9	9	8			

Tech. Code	d1 max mm	d1 min mm	d3 mm	L mm	Type
C405325AA10	10	9	25	34	ER25AA
C405325AA11	11	10			
C405325AA12	12	11			
C405325AA13	13	12			
C405325AA14	14	13			
C405325AA15	15	14			
C405325AA16	16	15	25	34	ER25AA