

CUTTING SPEED CHART - FLAP WHEELS WITH SHANK

Ring diameter mm	10	15	20 - 25	30	40	50	60	80
Recommended speed (RPM)	38.000	25.000	18.000	13.000	10.000	7.500	6.500	4.500
Max speed (RPM)	70.000	50.000	30.000	25.000	20.000	15.000	13.000	9.000

FLAP WHEELS WITH SHANK

ITEM: G4105

Aluminium oxide flap wheels, semi-flexible support. For grinding and finishing work on small or shaped workpieces made of carbon steel, stainless steel, non-ferrous metals, fiberglass, stone and marble.

A

Tech. Code		D x H mm	Shank mm	Grit		Tech. Code		D x H mm	Shank mm	Grit	
G41051010060		10 x 10	3 x 40	60		G41054010120		40 x 10	6 x 40	120	
G41051010080				80		G41054015040		40			
G41051010120				120		G41054015060		60			
G41051515060	15 x 15	60		G41054015080			80				
G41051515080		80		G41054015120			120				
G41051515120		120		G41054020040			40				
G41052010040	20 x 10	40	G41054020060		60						
G41052010060		60	G41054020080		80						
G41052010080		80	G41054020120		120						
G41052010120		120	G41055010040		40						
G41052515040	25 x 15	40	G41055010060		60						
G41052515060		60	G41055010080		80						
G41052515080		80	G41055010120		120						
G41052515120		120	G41055015040		40						
G41052525040	25 x 25	40	G41055015060		60						
G41052525060		60	G41055015080		80						
G41052525080		80	G41055015120		120						
G41052525120		120	G41055020040		40						
G41053010040	30 x 10	40	G41055020060		60						
G41053010060		60	G41055020080		80						
G41053010080		80	G41055020120		120						
G41053010120		120	G41055030040		40						
G41053015040	30 x 15	40	G41055030060		60						
G41053015060		60	G41055030080		80						
G41053015080		80	G41055030120		120						
G41053015120		120	G41056030040		40						
G41053020040	30 x 20	40	G41056030060		60						
G41053020060		60	G41056030080		80						
G41053020080		80	G41056030120		120						
G41053020120		120	G41058040040		40						
G41054010040	40 x 10	40	G41058040060		60						
G41054010060		60	G41058040080		80						
G41054010080		80	G41058040120		120						

P	M	K	N	S	H
●	●	○	●		

NON-WOVEN FLAP WHEELS WITH SHANK

ITEM: G4310

Non-woven 6 mm shaft abrasive wheels different grit sizes aluminum oxide, Ideal for metal, plastic and wood. Cut and Polish version combines an excellent cutting power and a uniform finish. Coarse grain is comparable to 80-120 grain, Medium grain to 120-180, Fine grain to 220-280.

A

Tech. Code		D x H mm	Grit	Max RPM		Tech. Code		D x H mm	Grit	Max RPM	
G43103020AC		30x20	Coarse	20000	10	G43104030AC		40x30	Coarse	16000	10
G43103020AM			Medium			G43104030AM			Medium		
G43103020AF			Fine			G43104030AF			Fine		
G43103020CPM			CP Med.	15000		G43104030CPM			CP Med.	13000	
G43103030AC		30x30	Coarse	20000		G43105030AC		50x30	Coarse	12500	
G43103030AM			Medium			G43105030AM			Medium		
G43103030AF			Fine			G43105030AF			Fine		
G43103030CPM			CP Med.			15000	G43105030CPM				
G43104020AC		40x20	Coarse	16000		G43106040AC		60x40	Coarse	10000	
G43104020AM			Medium			G43106040AM			Medium		
G43104020AF			Fine			G43106040AF			Fine		
G43104020CPM			CP Med.			13000	G43106040CPM				

P	M	K	N	S	H
●	●	●	●	●	

CP MED version (Cut and Polish) is particularly dense which combines a great duration with an aggressive satin and a fine uniform finish.