

CUTTING SPEED CHART FOR ABRASIVE SPIRAL BANDS

Ring diameter mm	10 - 13	15	22 - 25	30	45	60
Recommended speed (RPM)	35.000	25.000	17.000	13.000	8.500	6.500
Max speed (RPM)	45.000	40.000	25.000	18.000	12.500	9.000

ABRASIVE SPIRAL BANDS - ALUMINIUM OXIDE

ITEM: G4400

Abrasive spiral bands with aluminium oxide grain are universally suitable for many materials such as non-ferrous metals and plastic. Internally reinforced with cotton cloth.

A

Tech. Code	D x H mm	Grit		Tech. Code	D x H mm	Grit	
G44001020040	10 x 20	40		G44002525040	25 x 25	40	
G44001020060		60		G44002525060		60	
G44001020080		80		G44002525080		80	
G44001325040	13 x 25	40		G44003020040	30 x 20	40	
G44001325060		60		G44003020060		60	
G44001325080		80		G44003020080		80	
G44001530040	15 x 30	40		G44003030040	30 x 30	40	
G44001530060		60		G44003030060		60	
G44001530080		80		G44003030080		80	
G44001925040	19 x 25	40		G44004530040	45 x 30	40	
G44001925060		60		G44004530060		60	
G44001925080		80		G44004530080		80	
G44002220040	22 x 20	40		G44006030040	60 x 30	40	
G44002220060		60		G44006030060		60	
G44002220080		80		G44006030080		80	

P	M	K	N	S	H
●	○	○	●	●	

ABRASIVE SPIRAL BANDS - ZIRCONIA

ITEM: G4402

Zirconium abrasive spiral bands internally reinforced with cotton cloth to strengthen the structure. Zirconium ensures a very aggressive material removal. Specifically recommended on steel and stainless steel.

Z

Tech. Code	D x H mm	Grit		Tech. Code	D x H mm	Grit	
G44021020040	10 x 20	40		G44023020040	30 x 20	40	
G44021020060		60		G44023020060		60	
G44021020080		80		G44023020080		80	
G44021325040	13 x 25	40		G44023030040	30 x 30	40	
G44021325060		60		G44023030060		60	
G44021325080		80		G44023030080		80	
G44021530040	15 x 30	40		G44024530040	45 x 30	40	
G44021530060		60		G44024530060		60	
G44021530080		80		G44024530080		80	
G44022220040	22 x 20	40		G44026030040	60 x 30	40	
G44022220060		60		G44026030060		60	
G44022220080		80		G44026030080		80	

P	M	K	N	S	H
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ABRASIVE SPIRAL BANDS - CERAMIC

ITEM: G4407

Ceramic abrasive spiral bands, excellent removal capacity and cold cutting. Their structure is internally reinforced with cotton cloth. Specifically recommended for alloy steel, stainless steel, titanium and aluminum alloys.

Tech. Code	D x H mm	Grit		Tech. Code	D x H mm	Grit	
G44071020060	10 x 20	60		G44071530080	15 x 30	80	
G44071020080		80		G44073030060	30 x 30	60	
G44071325060	13 x 25	60		G44073030080		80	
G44071325080		80		G44074530060	45 x 30	60	
G44071530060	15 x 30	60		G44074530080		80	

P	M	K	N	S	H
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