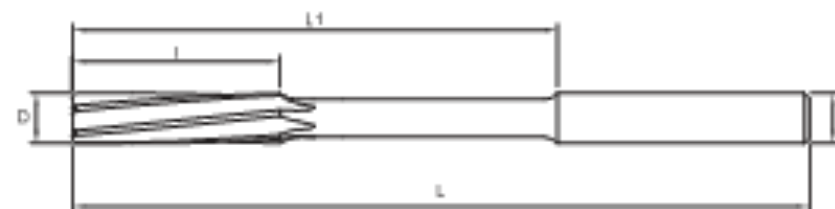




ITEM: A6027

Material HSSE
 Standard DIN 212 D
 Constructive tolerance 0/+0,004 mm
 Flutes Spiral 6° - cutting right-hand
 Surface finish TiAlN
 Application Boring on materials with R < 1100 N/mm²

NOTE - To order a reamer, the technical code to be requested:
 example Ø 1,32 = A602701,32



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Ti6Al4V	HTA	< 45	< 60	< 65
●	●	○	●	●	○	●	●	●	○	○					

REAMER DIN 212 D

Tech. Code	D mm	Available range D from mm to mm mm	L mm	I mm	L1 mm	d mm
A602701,00	1,00	1,00 - 1,50	40	8	-	-
A602701,51	1,51	1,51 - 1,93	43	9	-	-
A602701,94	1,94	1,94 - 2,12	49	11	26	2
A602702,13	2,13	2,13 - 2,36	53	12	-	2,3
A602702,37	2,37	2,37 - 2,48	57	14	-	2,5
A602702,49	2,49	2,49 - 2,65	61	15	40	3
A602702,66	2,66	2,66 - 2,96	65	16	45	3,5
A602702,97	2,97	2,97 - 3,35	70	18	47	4
A602703,36	3,36	3,36 - 3,75	75	19	51	4,5
A602703,76	3,76	3,76 - 4,25	80	21	56	5
A602704,26	4,26	4,26 - 4,75	86	23	58	6
A602704,76	4,76	4,76 - 5,15	93	26	63	7
A602705,16	5,16	5,16 - 5,65	101	28	71	8
A602705,65	5,65	5,66 - 6,15	109	31	77	9
A602706,16	6,16	6,16 - 6,71	117	33	80	10
A602706,72	6,72	6,72 - 7,65	125	36	85	10
A602707,66	7,66	7,66 - 8,65	133	38	92	10
A602708,66	8,66	8,66 - 9,65	142	41	99	10
A602709,66	9,66	9,66 - 10,60	151	44	-	10
A602710,61	10,61	10,61 - 11,80	-	-	-	10
A602711,81	11,81	11,81 - 12,20	-	-	-	10
A602712,21	12,21	12,21 - 13,20	-	-	-	10