

ITEM: B6F30

End mills for toroidal inserts for finishings

Coupling type Cylindrical shank
Insert type ZFBM... - ZFRM...
Application Finishing of 3D profile

Ø8 - 32 mm

3,5 - 16 mm



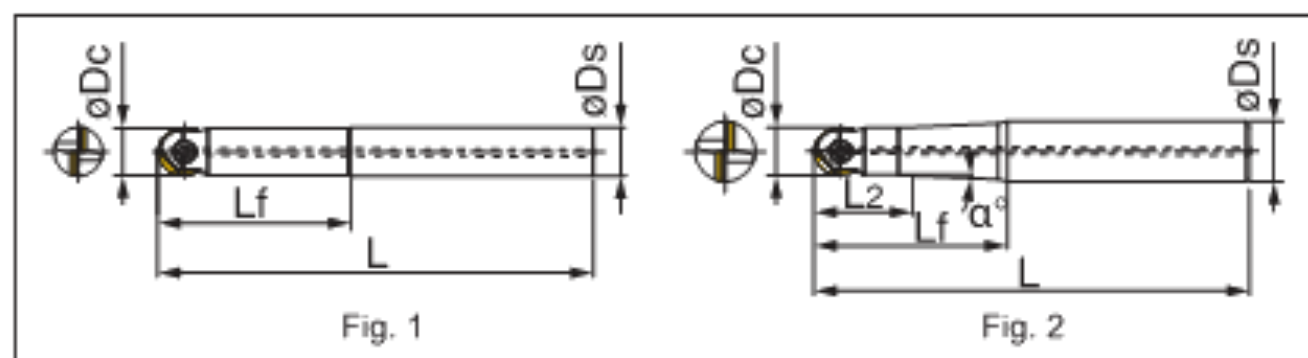
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CYLINDRICAL SHANK CUTTER

	Tech. Code		Denomination	Dc mm	Ds mm	L mm	Lf mm	L2 mm	α°	Fig.	Air hole
Cylindrical	B6F300808100C		EBFM08S08C100	8	8	100	30	-	-	1	Without
	B6F300808140C		EBFM08S08C140			140	65				
	B6F300812100S		EBFM08T12S100		12	100	20	10	9,5	2	With
	B6F301010140C		EBFM10S10C140	10	10	140	75	-	-	1	Without
	B6F301010220C		EBFM10S10C220			220	140				
	B6F301012100S		EBFM10T12S100		12	100	25	15	5	2	With
	B6F301212160C		EBFM12S12C160	160		90	-	-	1	Without	
	B6F301212220C		EBFM12S12C220	220		150					
	B6F301212110S		EBFM12S12S110	110		30				With	
	B6F301616160C		EBFM16S16C160	16	16	160	80	-	-	1	Without
	B6F301616220C		EBFM16S16C220			220	150				
	B6F301620130S		EBFM16S20S130	20	20	130	50	15,5	1,5	2	With
	B6F302020220C		EBFM20S20C220			220	120	-	-	1	Without
	B6F302020300C		EBFM20S20C300			300	220				
	B6F302025180S		EBFM20T25S180	20	25	180	80	24	2,5	2	With
	B6F302532200S		EBFM25T32S200			25	32	200	100		

SPARE PARTS

	Tech. Code	Version	Description	Denomination
	BRICA221	EBFM10...	Clamping insert screw	TS 30F100A
	BRICA222	EBFM12...		TS 40F120A
	BRICA224	EBFM20...		TS 60F200A
	BRICA225	EBFM25...		TS 70F250A