

						CUTTING DATA								
			Description	Grade	Tech. Code		Depth mm	Feed mm/rev	P	M	K	N	S	H
FINISHING	TSF	CNMG 120404-TSF	T9215		B0C11CNTSF016		0,20 1,00 1,50	0,08 0,15 0,40	●	●	●			
			T9225		B0C11CNTSF018				●	●	●			
		CNMG 120408-TSF	T9215		B0C11CNTSF015				●	●	●			
			T9225		B0C11CNTSF017				●	●	●			
	SF	CNMG 120404-SF	T6120		B0C12CNSF005		0,80 1,50 2,80	0,09 0,25 0,45		●				
			T6130		B0C12CNSF006					●				
			AH630		B0C12CNSF007				●	●			●	
		CNMG 120408-SF	T6120		B0C12CNSF008					●				
			T6130		B0C12CNSF009					●				
			AH630		B0C12CNSF010					●				
	HRF	CNMG 120404-HRF	AH8005		B0C13CNHRF005		0,40 1,00 1,50	0,05 0,15 0,25					●	
			AH8015		B0C13CNHRF006								●	
		CNMG 120408-HRF	AH8005		B0C13CNHRF007								●	
			AH8015		B0C13CNHRF008								●	
		CNMG 120412-HRF	AH8005		B0C13CNHRF009								●	
AH8015				B0C13CNHRF010								●		
MEDIUM CUTTING	37	CNMG 120404-37	T9215	B0C14CN37007		1,00 2,50 4,00	0,20 0,30 0,40	●	●	●				
		CNMG 120408-37		B0C14CN37008				●	●	●				
								●	●	●				
	AM	CNMG 120408-AM	T9215	B0C15CNAM005				●	●	●				
			T9225	B0C15CNAM008				●	●	●				
	TM	CNMG 120408-TM	T9215	B0C21CNTM01420		1,00 3,00 5,00	0,20 0,30 0,50	●	●	●				
			T9225	B0C21CNTM021				●	●	●				
			T9235	B0C21CNTM022				●	●	●				
		CNMG 120412-TM	T9215	B0C21CNTM020				●	●	●				
			T9225	B0C21CNTM023				●	●	●				
			T9235	B0C21CNTM024				●	●	●				
	SM	CNMG 120408-SM	T6120	B0C23CNSM010		0,50 2,00 4,00		●	●			●		
			T6130	B0C23CNSM011					●					
			AH630	B0C23CNSM012				●	●					
			AH645	B0C23CNSM013				●	●					
		CNMG 120412-SM	T6120	B0C23CNSM014					●					
			T6130	B0C23CNSM015					●					
			AH630	B0C23CNSM016				●	●					
			AH645	B0C23CNSM017				●	●					
ROUGHING	HRM	CNMG 120408-HRM	AH8005	B0C24CNHRM005			0,10 0,20 0,30					●		
			AH8015	B0C24CNHRM006								●		
		CNMG 120412-HRM	AH8005	B0C24CNHRM007								●		
			AH8015	B0C24CNHRM008								●		
	TH	CNMG 120408-TH	T9225	B0C31CNTH034		3,00 4,00 6,00	0,30 0,40 0,60	●	●	●				
			T9235	B0C31CNTH035				●	●	●				
		CNMG 120412-TH	T9225	B0C31CNTH036				●	●	●				
			T9235	B0C31CNTH037				●	●	●				
		CNMG 120416-TH	T9225	B0C31CNTH038				●	●	●				
			T9235	B0C31CNTH039				●	●	●				
		CNMG 160612-TH	T9225	B0C31CNTH040				●	●	●				
			T9235	B0C31CNTH041				●	●	●				
		CNMG 160616-TH	T9225	B0C31CNTH042				●	●	●				
			T9235	B0C31CNTH043				●	●	●				
	SH	CNMG 120408-SH	T6130	B0C32CNSH005		2,00 4,00 6,00	0,30 0,45 0,60		●			●		
			AH630	B0C32CNSH006				●	●			●		
			AH645	B0C32CNSH007				●	●					
CNMG 120412-SH		T6130	B0C32CNSH008					●						
		AH630	B0C32CNSH009	●				●						
		AH645	B0C32CNSH010	●				●			●			