

KERFOLG

TURNING NEGATIVE INSERTS - S SHAPE

Turn

						CUTTING DATA										
			Description	Grade	Tech. Code		Depth mm	Feed mm/rev	P	M	K	N	S	H		
MEDIUM CUTTING	CM		SNMG 120408-CM	4115	B0S52SNCM10		1,00 2,50 4,00	0,22 0,35 0,44	●	●						
				4125	B0S52SNCM11				●	●						
				4135	B0S52SNCM12				●	●						
				3120	B0S52SNCM20				●		●					
			SNMG 120412-CM	4125	B0S52SNCM13				●	●						
				4135	B0S52SNCM14				●	●						
	SA		SNMG 120408-SA	5110	B0S51SNSA05		0,80 2,00 3,00	0,10 0,20 0,30		●			●			
				5115	B0S51SNSA06					●			●			
	SM		SNMG 120408-SM	2125	B0S53SNSM10		1,00 2,50 4,20	0,22 0,30 0,40	●	●						
ROUGHING	CR		SNMG 120408-CR	4125	B0S54SNCR10		1,50 3,50 5,00		●	●						
			SNMG 120412-CR		B0S54SNCR11				●	●						
	CMR		SNMG 120408-CMR	3120	B0S55SNCMR21		2,00 3,50 5,00	0,30 0,40 0,50	●		●					
			SNMG 150612-CMR	4125	B0S55SNCMR12				●	●						
				4135	B0S55SNCMR13				●	●						
			SNMG 190612-CMR	4125	B0S55SNCMR10				●	●						
				4135	B0S55SNCMR11				●	●						
	CMM		SNMM 190612-CMM	4125	B0S56SNCCM10		2,00 6,00 12,00	0,30 0,50 0,80	●	●						
			SNMM 190616-CMM		B0S56SNCCM11				●	●						
			SNMM 250924-CMM		B0S56SNCCM12				●	●						
	CCR		SNMM 250932-CCR		B0S57SNCCR11		2,50 6,00 12,00	0,35 0,75 1,20	●	●						
			SNMM 250924-CCR		B0S57SNCCR10				●	●						

Tungaloy

TURNING NEGATIVE INSERTS - S SHAPE

TURNLINE

						CUTTING DATA															
			Description	Grade	Tech. Code		Depth mm	Feed mm/rev	P	M	K	N	S	H							
FINISHING	TSF		SNMG 120404-TSF	T9215	B0S20SNTSF010		0,20 1,00 1,50	0,08 0,15 0,40	●	●	●										
				T9225	B0S20SNTSF011				●	●	●										
			SNMG 120408-TSF	T9215	B0S20SNTSF009				●	●	●										
				T9225	B0S20SNTSF012				●	●	●										
	SF		SNMG 120404-SF	T6120	B0S23SNSF005		0,80 1,50 2,80	0,09 0,25 0,45		●											
				T6130	B0S23SNSF006					●											
				AH630	B0S23SNSF007				●	●			●								
			SNMG 120408-SF	T6120	B0S23SNSF008					●											
				T6130	B0S23SNSF009					●											
				AH630	B0S23SNSF010				●				●								
MEDIUM CUTTING	TM		SNMG 120404-TM	T9215	B0S21SNTM023		1,00 3,00 5,00	0,20 0,30 0,50	●	●	●										
				T9225	B0S21SNTM016				●	●	●										
			SNMG 120408-TM	T9215	B0S21SNTM021				●	●	●										
				T9225	B0S21SNTM017				●	●	●										
				T9235	B0S21SNTM025				●	●	●										
			SNMG 120412-TM	T9215	B0S21SNTM022				●	●	●										
				T9225	B0S21SNTM026				●	●	●										
				T9235	B0S21SNTM027				●	●	●										
	SM		SNMG 120408-SM	T6120	B0S22SNSM010		1,00 3,00 4,00			●											
				T6130	B0S22SNSM011					●											
				AH630	B0S22SNSM012				●	●			●								
			SNMG 120412-SM	T6120	B0S22SNSM014					●											
				T6130	B0S22SNSM015					●											
				AH630	B0S22SNSM016				●	●				●							
				ROUGHING	HRM					SNMG 120408-HRM	AH8005	B0S30SNHRM005		0,50 2,00 4,00	0,10 0,20 0,30					●	
											AH8015	B0S30SNHRM006								●	
SNMG 120412-HRM	AH8005	B0S30SNHRM007								●											
	AH8015	B0S30SNHRM008								●											
TH		SNMG 120408-TH	T9215		B0S31SNTH016		3,00 4,00 6,00	0,30 0,40 0,60	●	●	●										
			T9225		B0S31SNTH018				●	●	●										
			T9235		B0S31SNTH020				●	●	●										
		SNMG 120412-TH	T9215		B0S31SNTH017				●	●	●										
			T9225	B0S31SNTH019	●				●	●											
			T9235	B0S31SNTH021	●				●	●											