

						CUTTING DATA								
			Description	Grade	Tech. Code		Depth mm	Feed mm/rev	P	M	K	N	S	H
MEDIUM CUTTING	CM		TNMG 160404-CM	4115	B0T53TNCM10		1,00 2,50 4,00	0,22 0,35 0,44	●	●				
				4125	B0T53TNCM11				●	●				
			TNMG 160408-CM	4115	B0T53TNCM12	●			●					
				4125	B0T53TNCM13	●			●					
				4135	B0T53TNCM14	●			●					
				3120	B0T53TNCM20	●				●				
			TNMG 160412-CM	4115	B0T53TNCM17	●			●					
				4125	B0T53TNCM15	●			●					
				3120	B0T53TNCM21	●				●				
			TNMG 220404-CM	4125	B0T53TNCM18	●			●					
			B0T53TNCM16		●	●								
			TNMG 220408-CM	3120	B0T53TNCM22	●				●				
	SA		TNMG 160408-SA	5110	B0T54TNSA05		0,80 2,00 3,00	0,10 0,20 0,30	●	●			●	
				5115	B0T54TNSA06				●	●			●	
	SM		TNMG 160404-SM	2125	B0T55TNSM10		1,00 2,50 4,20	0,22 0,30 0,40	●	●				
			TNMG 160408-SM		B0T55TNSM11				●	●				
ROUGHING	CR		TNMG 160408-CR	4125	B0T56TNCR10		1,50 3,50 5,00	0,30 0,40 0,50	●					
			TNMG 160412-CR		B0T56TNCR11				●					
									●					
	CMR		TNMG 160408-CMR	3120	B0T57TNCMR20		2,00 3,50 5,00		●		●			
			TNMG 220412-CMR	4125	B0T57TNCMR05				●	●				

						CUTTING DATA													
			Description	Grade	Tech. Code		Depth mm	Feed mm/rev	P	M	K	N	S	H					
FINISHING	TSF		TNMG 160404-TSF	T9215	B0T11TNTSF015		0,20 1,00 1,50	0,08 0,15 0,40	●	●	●								
				T9225	B0T11TNTSF017				●	●	●								
			TNMG 160408-TSF	T9215	B0T11TNTSF016				●	●	●								
				T9225	B0T11TNTSF018				●	●	●								
	SF		TNMG 160404-SF	T6120	B0T12TNSF05		0,80 1,50 2,80	0,09 0,25 0,45		●									
				T6130	B0T12TNSF06					●									
				AH630	B0T12TNSF07				●	●			●						
			TNMG 160408-SF	T6120	B0T12TNSF08					●									
				AH630	B0T12TNSF09					●									
				T6130	B0T12TNSF10				●	●			●						
	HRF		TNMG 160404-HRF	AH8005	B0T13TNHRF05		0,40 1,00 1,50	0,05 0,15 0,25					●						
				AH8015	B0T13TNHRF06								●						
TNMG 160408-HRF			AH8005	B0T13TNHRF07								●							
			AH8015	B0T13TNHRF08								●							
MEDIUM CUTTING	TM		TNMG 160404-TM	T9215	B0T21TNTM019		1,00 3,00 4,00	0,20 0,30 0,50	●	●	●								
				T9225	B0T21TNTM018				●	●	●								
				T9235	B0T21TNTM022				●	●	●								
			TNMG 160408-TM	T9215	B0T21TNTM017				●	●	●								
				T9225	B0T21TNTM020				●	●	●								
				T9235	B0T21TNTM021				●	●	●								
	37		TNMG 160404-37	T9215	B0T22TN3708		1,00 2,50 4,00	0,20 0,30 0,40	●	●	●								
			TNMG 160408-37		B0T22TN3707				●	●	●								
	SM		TNMG 160404-SM	T6120	B0T23TNSM05		0,50 2,00 4,00	0,20 0,30 0,50		●									
				T6130	B0T23TNSM06					●									
				AH630	B0T23TNSM07				●	●			●						
				AH645	B0T23TNSM08				●	●			●						
				TNMG 160408-SM	T6120				B0T23TNSM010		●								
					T6130				B0T23TNSM011		●								
			AH630		B0T23TNSM012				●	●			●						
			AH645		B0T23TNSM013				●	●			●						
			TNMG 160412-SM	T6120	B0T23TNSM014					●									
				T6130	B0T23TNSM015					●									
				AH630	B0T23TNSM016				●	●			●						
				AH645	B0T23TNSM017				●	●			●						
				HRM					TNMG 160408-HRM	AH8005	B0T24TNHRM05			0,10 0,20 0,30					●
			AH8015							B0T24TNHRM06								●	
			TNMG 160412-HRM						AH8005	B0T24TNHRM07								●	
AH8015	B0T24TNHRM08								●										