

						CUTTING DATA											
			Description	Grade	Tech. Code		Depth mm	Feed mm/rev	P	M	K	N	S	H			
FINISHING	W15		DCGT 11T302L-W15	NS9530	B1D10DCW1505		0,10 0,30 0,50	0,05 0,15 0,30	●								
		DCGT 11T302R-W15	B1D10DCW1506		●												
		DCGT 11T304L-W15	B1D10DCW1507		●												
		DCGR 11T304R-W15	B1D10DCW1508		●												
	PSF		DCMT 070202-PSF	AH725	B1D11DCPSF010				●	●	●		●	●			
		DCMT 070204-PSF	B1D11DCPSF005		●	●			●		●	●					
				T9215	B1D11DCPSF015				●	●	●						
		DCMT 11T302-PSF	AH725	B1D11DCPSF020		●			●	●		●	●				
		DCMT 11T304-PSF		B1D11DCPSF021	●	●			●		●	●					
			T9215	B1D11DCPSF014		●			●	●							
		DCMT 11T308-PSF	AH725	B1D11DCPSF022		●			●	●		●	●				
				T9215	B1D11DCPSF013				●	●	●						
		MEDIUM CUTTING	PSS		DCMT 070204-PSS				T9215	B1D12DCPSS032		●	●	●			
						T9225			B1D12DCPSS035	●	●	●					
	T6120			B1D12DCPSS005			●										
	T6130			B1D12DCPSS006		●	●	●		●	●						
	AH725			B1D12DCPSS007		●	●	●									
	DCMT 070208-PSS			T9215	B1D12DCPSS034		●	●	●								
				T6120	B1D12DCPSS016		●										
	DCMT 11T304-PSS			T9215	B1D12DCPSS031		●	●	●								
				T6120	B1D12DCPSS009		●										
				T6130	B1D12DCPSS010		●										
	DCMT 11T308-PSS			AH725	B1D12DCPSS020	●	●	●		●	●						
					B1D12DCPSS026	●	●	●		●	●						
				T9215	B1D12DCPSS033	●	●	●									
				T9225	B1D12DCPSS036	●	●	●									
				T6120	B1D12DCPSS018		●										
				T6130	B1D12DCPSS011		●										
JS			DCGT 070201N-JS	AH725	B1D13DCJS005		1,00 1,50 3,00	0,02 0,08 0,20	●	●	●		●	●			
	DCGT 070202N-JS		B1D13DCJS006		●	●			●		●	●					
	DCGT 11T301N-JS		B1D13DCJS007		●	●			●		●	●					
	DCGT 11T302N-JS		B1D13DCJS008		●	●			●		●	●					
	DCGT 11T304N-JS		B1D13DCJS009		●	●			●		●	●					
PM			DCMT 070204-PM		T9215	B1D21DCPM021		1,00 2,00 3,00	0,15 0,20 0,30	●	●	●					
				AH725	B1D21DCPM006	●	●			●		●	●				
				T6120	B1D21DCPM007		●										
				T6130	B1D21DCPM008		●										
			DCMT 070208-PM	T9215	B1D21DCPM022		●			●	●						
				AH725	B1D21DCPM016	●	●			●		●	●				
				T6120	B1D21DCPM023		●										
			DCMT 11T304-PM	T9215	B1D21DCPM020	●	●			●							
				AH725	B1D21DCPM010	●	●			●		●	●				
				T6120	B1D21DCPM011		●										
				T6130	B1D21DCPM012		●										
			DCMT 11T308-PM	T9215	B1D21DCPM019		●			●	●						
				AH725	B1D21DCPM013	●	●			●		●	●				
				T6120	B1D21DCPM014		●										
				T6130	B1D21DCPM015		●										

						CUTTING DATA								
			Description	Grade	Tech. Code		Depth mm	Feed mm/rev	P	M	K	N	S	H
MED. CUT.	CMP		KNUX 160405L-CMP	4125	B1K61KNCMP10	2.00 3.00 5.00	0.12 0.16 0.21	●	●					
			KNUX 160405R-CMP		B1K61KNCMP11			●	●					
			KNUX 160410R-CMP	4125	B1K61KNCMP12			●	●					
			KNUX 160410L-CMP		B1K61KNCMP13			●	●					