

						CUTTING DATA								
			Description	Grade	Tech. Code		Depth mm	Feed mm/rev	P	M	K	N	S	H
M. CUT.	CMP						2,00 3,00 5,00	0,12 0,16 0,21						
			VBMT 160404-CMP	4115	B1V59VBCMP12				●	●				
				4125	B1V59VBCMP10				●	●				
			VBMT 160408-CMP			B1V59VBCMP11				●	●			

						CUTTING DATA								
			Description	Grade	Tech. Code		Depth mm	Feed mm/rev	P	M	K	N	S	H
FINISHING	PSF		VBMT 160402-PSF	AH725	B1V11VBPSF005		0,10	0,05	●	●	●		●	●
		VBMT 160404-PSF	B1V11VBPSF006			0,30	0,15	●	●	●		●	●	
				T9215	B1V11VBPSF009		0,50	0,30	●	●	●			
MEDIUM CUTTING	PSS		VBMT 160404-PSS	AH725	B1V12VBPSS005		0,50 1,50 2,50	0,08 0,15 0,30	●	●	●		●	●
		T9215		B1V12VBPSS016		●			●	●				
		T6120		B1V12VBPSS008		●			●					
		T6130		B1V12VBPSS009		●			●					
			VBMT 160408-PSS	AH725	B1V12VBPSS010				●	●	●		●	●
		T9215		B1V12VBPSS015		●			●	●				
		T6120		B1V12VBPSS013		●			●					
		T6130		B1V12VBPSS014		●			●					

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