

							CUTTING DATA								
			Description	Grade	Tech. Code		Depth mm	Feed mm/rev	P	M	K	N	S	H	
FIN.	CFP		VCMT 160404-CFP	4125	B1V55VCCFP10		0,50	0,07	●	●					
		VCMT 160408-CFP	B1V55VCCFP11			1,50	0,10	●	●						
						2,20	0,14								
MEDIUM CUTTING	CMP		VCMT 110304-CMP	4125	B1V60VCCMP17		2,00 3,00 5,00	0,12 0,16 0,21	●	●					
				4135	B1V60VCCMP14				●	●					
			VCMT 110308-CMP	4125	B1V60VCCMP15				●	●					
				4135	B1V60VCCMP16				●	●					
			VCMT 160404-CMP	4125	B1V60VCCMP10				●	●					
				4135	B1V60VCCMP11				●	●					
			VCMT 160408-CMP	4125	B1V60VCCMP12				●	●					
				4135	B1V60VCCMP13				●	●					
		SMP		VCMT 110204-SMP	2125	B1V61VCSMP12				●	●				
					2135	B1V61VCSMP13				●	●				
			VCMT 110208-SMP	2125	B1V61VCSMP14		●	●							
				2135	B1V61VCSMP15		●	●							
			VCMT 160404-SMP	2125	B1V61VCSMP10		●	●							
			VCMT 160408-SMP		B1V61VCSMP11		●	●							
	AFP			VCGT 110302FN-AFP	NL10	B1V62VCAFP12		1,50 3,00 6,50	0,20 0,35 0,50			●	●	●	
				VCGT 110304FN-AFP		B1V62VCAFP13						●	●	●	
				VCGT 160404FN-AFP		B1V62VCAFP10						●	●	●	
			VCGT 160408FN-AFP	B1V62VCAFP11							●	●	●		
			VCGT 110312FN-AFP	B1V62VCAFP14							●	●	●		

Tungaloy TURNING POSITIVE INSERTS - V SHAPE

TURNLINE

							CUTTING DATA							
			Description	Grade	Tech. Code		Depth mm	Feed mm/rev	P	M	K	N	S	H
FINISHING	PSF		VCMT 160404-PSF	AH725	B1V20VCPSPF005		0,10 0,30 0,50	0,12 0,16 0,21	●	●	●		●	●
				T9215	B1V20VCPSPF012				●	●	●			
			VCMT 160408-PSF	AH725	B1V20VCPSPF008				●	●	●		●	●
				T9215	B1V20VCPSPF011				●	●	●			
MEDIUM CUTTING	PSS	VCMT 160404-PSS	AH725	B1V21VCPSS005		0,50 1,50 2,50	0,08 0,15 0,30	●	●	●		●	●	
			T9215	B1V21VCPSS013				●	●	●				
			T9225	B1V21VCPSS017				●	●	●				
			T6120	B1V21VCPSS008					●					
			T6130	B1V21VCPSS015					●					
			AH725	B1V21VCPSS009				●	●	●		●	●	
		VCMT 160408-PSS	T9215	B1V21VCPSS014				●	●	●				
			T9225	B1V21VCPSS018				●	●	●				
			T6120	B1V21VCPSS012					●					