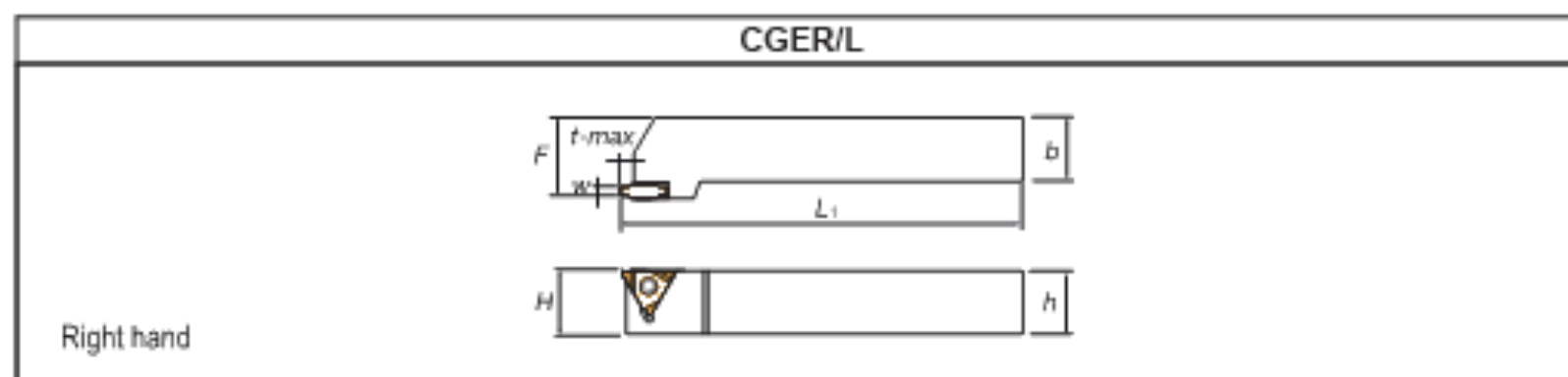


SG...



ITEM: B2U50

Material STEEL
 Clamping system S (Screw)
 Application External Cir-clip grooves
 External slots



										SPARE PARTS INCLUDED	
	Tech. Code	Description	b mm	h mm	H mm	L1 mm	W mm	t-max mm	Inserts	Screw	Wrench
CGER/L	B2U50L2020	CESL 2020K 16	20	20	20	125	1,25 - 3,35	3	SG16...	BRICA199	BRICA186
	B2U50L2525	CESL 2525M 16	25	25	25	150					
	B2U50R2020	CESR 2020K 16	20	20	20	125					
	B2U50R2525	CESR 2525M 16	25	25	25	150					

KERFOLG INTERNAL GROOVING TOOLHOLDERS TRIANGULAR INSERTS

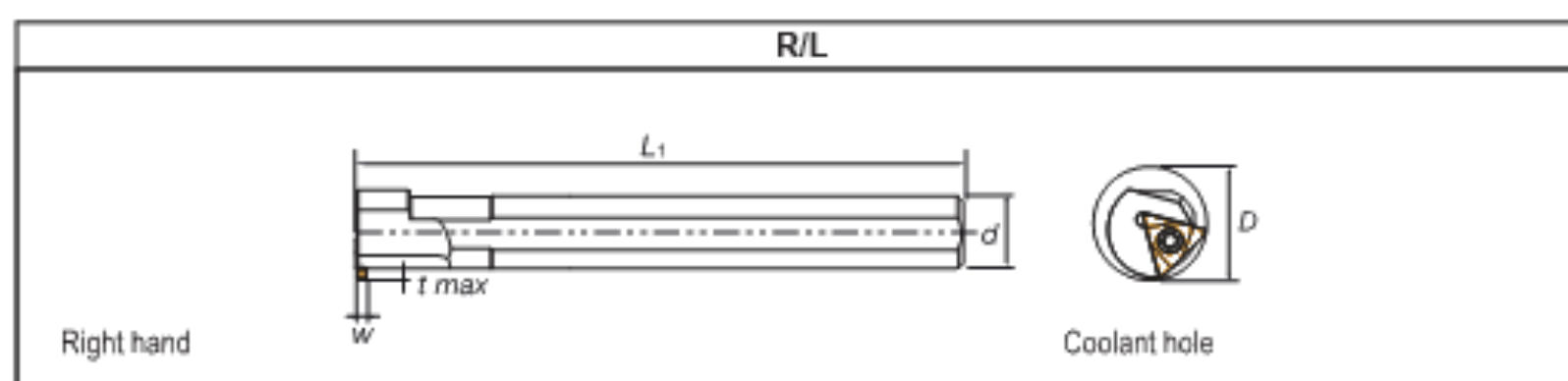
Turn

SG...



ITEM: B2U51

Material STEEL
 Tipo di bloccaggio S (Screw)
 Application Internal Cir-clip grooves
 Internal slots



										SPARE PARTS INCLUDED	
	Tech. Code	Description	D min mm	d mm	f mm	L1 mm	W mm	t-max mm	Inserts	Screw	Wrench
R/L	B2U51L16M16	CISL 0016M 16	20	16	10,8	150	1,25 - 3,35	3	SG16...	BRICA199	BRICA186
	B2U51L20Q16	CISL 0020Q 16	25	20	13,0	180					
	B2U51R16M16	CISR 0016M 16	23	16	10,8	150					
	B2U51R20Q16	CISR 0020Q 16	25	20	11,0	180					

KERFOLG GROOVING INSERTS - SG16

Turn

									P			M		K		N	S	H	
		Grade 4L35	Description	W mm	Tech. Code		Seeger thickness mm	Dep. max mm	Feed mm/rev	<500 N/mm²	<850 N/mm²	<1200 N/mm²	<600 N/mm²	<850 N/mm²	<240 HB	<300 HB	Alu	HTA	<60 HRC
MEDIUM CUTTING	MM		SG16 110 - MM	1,25	B2S16110		1,00	1,2 1,5 1,8	0,05 0,08 0,16	140	110	90	90	70	160	120		50	
			SG16 130 - MM	1,45	B2S16130		1,20			140	110	90	90	70	160	120		50	
			SG16 160 - MM	1,80	B2S16160		1,50			140	110	90	90	70	160	120		50	
			SG16 185 - MM	2,00	B2S16185		1,75			140	110	90	90	70	150	120		50	
			SG16 215 - MM	2,30	B2S16215	2,00	3	140		110	90	90	70	150	120		50		
			SG16 265 - MM	2,80	B2S16265	2,50		140		110	90	90	70	160	120		50		
			SG16 315 - MM	3,35	B2S16315	3,00		140		110	90	90	70	160	120		50		
											140	110	90	90	70	160	120		50

KERFOLG GROOVING INSERTS SG16 SET

Turn

ITEM: B2S16K

Tech. Code	Description	Grade	Pieces
B2S16KIT	Set of 10 inserts SG16 2pz 1,25 - 1,45 - 1,80 1pz 1,85 - 2,15 - 2,65 - 3,15	4L35	10