

TUNGSTOU TWO-SIDE INSERTS HIGH FEED END MILLS

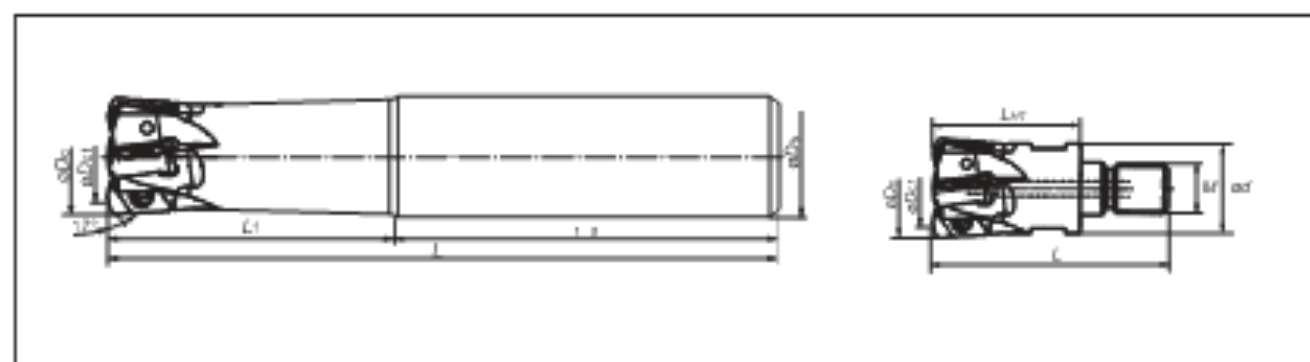
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ITEM: B5F01

Multi task high feed milling machine for a wide range of materials

Coupling type Cylindrical and screw-on type
Insert type LNMU03..
Application Multi-task
Rake angle A.R. +6° R.R = +5° ~ +11°

Ø16 ~ 32 mm



SHANK END MILL WITH INSERT SCREW CLAMPING

EXN03	Tech. Code		Denomination	Z	Dc mm	Ds mm	Dc1 mm	L mm	Lf mm	rs mm	Weight Kg	Air hole
Cylindrical	B5F0116Z2		EXN03R016M16.0-02	2	16	16	9.5	100	30	70	0.2	With
	B5F0118Z2		EXN03R018M16.0-02		18		11.5					
	B5F0120Z4		EXN03R020M20.0-04	4	20	20	13.5	130	50	0.3		
	B5F0122Z4		EXN03R022M20.0-04		22		15.5					
	B5F0125Z5		EXN03R025M25.0-05	5	25	25	18.5	140	60	80	0.5	
	B5F0128Z5		EXN03R028M25.0-05		28		21.5					
	B5F0130Z5		EXN03R030M32.0-05		32	30	32	23.5	150	70	90	
	B5F0132Z6		EXN03R032M32.0-06	6		32		25.5				

SHANK END MILL WITH INSERT SCREW CLAMPING

EXN03	Tech. Code	Denomination	Z	Dc mm	Ds mm	Dc1 mm	L mm	Lf mm	rs mm	kg	Air hole
Long cylindrical	B5F0216Z2	EXN03R016M16.0-02L	2	16	16	9.5	150	50	100	0.2	With
	B5F0220Z3	EXN03R020M20.0-03L	3	20	20	13.5	160	80	80	0.3	
	B5F0222Z3	EXN03R022M20.0-03L		22		15.5		30	130	0.4	
	B5F0225Z4	EXN03R025M25.0-04L	4	25	25	18.5	180	100	80	0.6	
	B5F0228Z4	EXN03R028M25.0-04L		28		21.5		35	145	0.7	

THREADED SHANK END MILL WITH INSERT SCREW CLAMPING

HXN03	Tech. Code	Denomination	Z	Dc mm	Dc1 mm	d mm	LH mm	LH1 mm	M mm	Air hole
Screw-on	B5F0320Z4	HXN03R020MM10-Z04H	4	20	13.5	18	48	30	10	With
	B5F0325Z5	HXN03R025MM12-Z05H	5	25	18.5				12	
	B5F0332Z6	HXN03R032MM16-Z06H	6	32	25.5	25	55		16	

SPARE PARTS

Tech. Code	Version	Description	Denomination
BRICA109	All diameters	Clamping insert screw	CSPB-2.5