

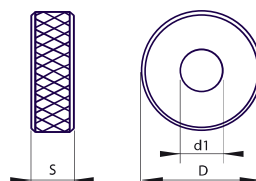
FORM KNURLING WHEELS - GV TYPE

KERFOLG  Rough

RGV

ITEM: B2G35 - B2G40

Material HSS + co
Knurling profile RGE



Tech. Code	D mm	s mm	d1 mm	Inclination	Pitch mm
B2G35GV05	20	8	6	SX 30°	0,5
B2G35GV06	20	8	6	SX 30°	0,6
B2G35GV08	20	8	6	SX 30°	0,8
B2G35GV10	20	8	6	SX 30°	1,0
B2G35GV12	20	8	6	SX 30°	1,2
B2G35GV15	20	8	6	SX 30°	1,5
B2G35GV18	20	8	6	SX 30°	1,8
B2G35GV20	20	8	6	SX 30°	2,0

Tech. Code	D mm	s mm	d1 mm	Inclination	Pitch mm
B2G40GV05	20	8	6	SX 45°	0,5
B2G40GV06	20	8	6	SX 45°	0,6
B2G40GV08	20	8	6	SX 45°	0,8
B2G40GV10	20	8	6	SX 45°	1,0
B2G40GV12	20	8	6	SX 45°	1,2
B2G40GV15	20	8	6	SX 45°	1,5
B2G40GV18	20	8	6	SX 45°	1,8
B2G40GV20	20	8	6	SX 45°	2,0

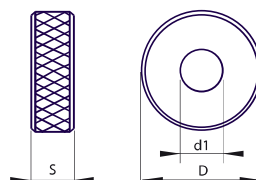
FORM KNURLING WHEELS - GE TYPE

KERFOLG  Rough

RGE

ITEM: B2G45 - B2G50

Material HSS + co
Knurling profile RGV



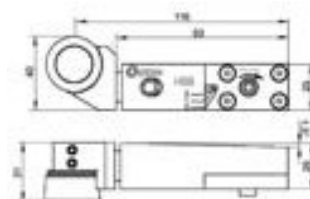
Tech. Code	D mm	s mm	d1 mm	Inclination	Pitch mm
B2G45GE05	20	8	6	DX 30°	0,5
B2G45GE06	20	8	6	DX 30°	0,6
B2G45GE08	20	8	6	DX 30°	0,8
B2G45GE10	20	8	6	DX 30°	1,0
B2G45GE12	20	8	6	DX 30°	1,2
B2G45GE15	20	8	6	DX 30°	1,5
B2G45GE18	20	8	6	DX 30°	1,8
B2G45GE20	20	8	6	DX 30°	2,0

Tech. Code	D mm	s mm	d1 mm	Inclination	Pitch mm
B2G50GE05	20	8	6	DX 45°	0,5
B2G50GE06	20	8	6	DX 45°	0,6
B2G50GE08	20	8	6	DX 45°	0,8
B2G50GE10	20	8	6	DX 45°	1,0
B2G50GE12	20	8	6	DX 45°	1,2
B2G50GE15	20	8	6	DX 45°	1,5
B2G50GE18	20	8	6	DX 45°	1,8
B2G50GE20	20	8	6	DX 45°	2,0

BURNISHING TOOLS

ITEM: B2R01

Tool designed for burnishing on lathes, also on various profiles. The roll is supported between both axial and radial bearings. The pressure of the head can be adjusted in order to obtain different levels of burnishing on the workpiece. Possibility of burnishing up to one face. Usable on pieces of different types of materials upto an hardness of 45 HRC. Provided with a B type burnishing roll made of HSS and tempered to 62 HRC, with a polished surface to Ra<0.4



Tech. Code	Sup. art.	Version	Roller	Weight kg
B2R013025L	HBB 30.25 L	L	30 x 13 x 20/17	0,8

Tech. Code	Sup. art.	Version	Roller	Weight kg
B2R013025R	HBB 30.25 R	R	30 x 13 x 20/17	0,8

ROLLERS PROFILE B

ITEM: B2RB2

HSS rollers hardened to 62 HRC.
Polished surface Ra (0.15-0.40).

Tech. Code	Mod.	Profile	Ø D mm	E mm	Ø d mm	Ø d1 mm	R
B2RB2R10B3013	RB 30x13x20/17	B	30	13	17	20	0,1

