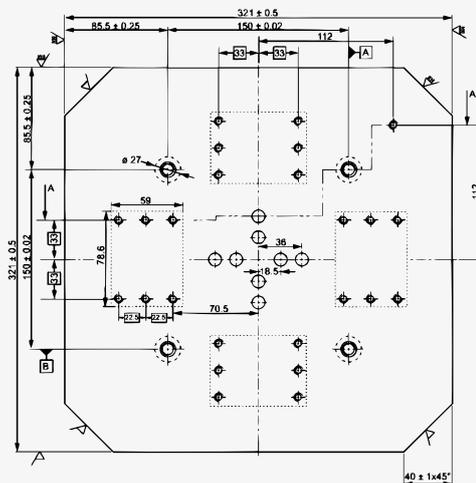




UPC GUIDES SET



CODE

NBM.AB-SET

CENTERING SEGMENTS

M6X16

SETSCREW

M10X40

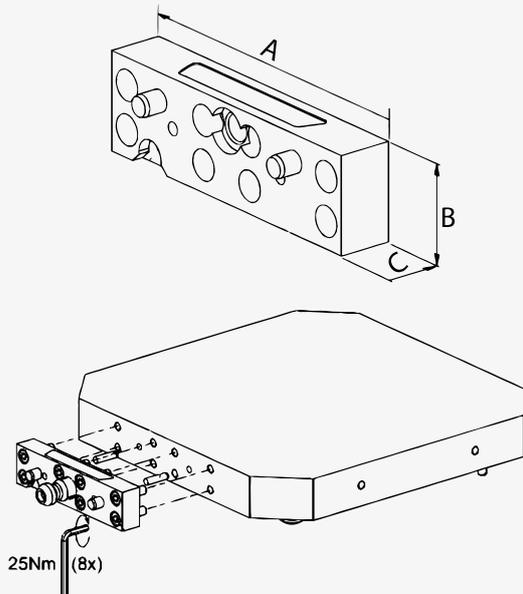
The dimensions of pallet/fixtures should be at least 290 x 290 x 40 mm.

The contact surface of the pallet must be surface ground.

Make holes in the pallet as shown in the diagram. It is crucial to ensure that the specified tolerance values are not exceeded.

It is recommended that the individual contact surfaces be thoroughly cleaned before chucking spigots and centering segments are fitted.

PALLET EXCHANGE UNIT



CODE

NBM.ACTR15038

A

150

B

38

C

20

Stick coupling onto the UPC pallet with the two straight pins $\phi 6$.

Bolt coupling on with the eight supplied bolts M8 x 25.

Tighten bolts to 25 Nm.